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To: Eurowings GmbH (EWG)

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(x) Component Maintenance Manual
( ) Temporary Revision

ATA-RF No., Rev.:	25-26-27 Rev. 13
Date:	Jul 18/24
Type/Model:	3520D
Series:	955

This document is issued by RECARO Aircraft Seating as specified below:

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This manual has been prepared in accordance with the requirements defined in ATA iSpec 2200 specification.
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COMPONENT MAINTENANCE MANUAL WITH ILLUSTRATED PARTS LIST

3520D/E TYPE
955 SERIES

PASSENGER SEATS

Part Number

3520D955-21-011
3520D955-21-311
3520D955-22-011
3520D955-22-311
3520D955-31-011
3520D955-31-041
3520D955-31-061
3520D955-31-091
3520D955-31-211
3520D955-31-311
3520D955-31-312
3520D955-31-322

(cont.)

RECARO Aircraft Seating GmbH & Co. KG
(C1084)
Technical Publication
Daimlerstrasse 21
74523 Schwaebisch Hall
GERMANY
E-Mail: technical.publications@recaro-as.com
SITA Code: STRKRCR

Technical Data & Document - Classification: US ECCN 9E991

Part Number

3520D955-31-341	**3520D955-31-612**
3520D955-31-361	**3520D955-31-712**
3520D955-31-372	**3520D955-31-722**
3520D955-31-382	**3520D955-31-742**
3520D955-31-391	**3520D955-31Z432**
3520D955-31-511	**3520D955-31Z442**
3520D955-31-512	**3520D955-31Z482**
3520D955-32-011	**3520D955-31Z622**
3520D955-32-061	**3520D955-31Z732**
3520D955-32-071	**3520D955-31Z752**
3520D955-32-081	**3520D955-31Z762**
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(cont.)

Part Number

3520E955-32Z432 **3520E955-32Z442**

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GERMANY
E-Mail: technical.publications@recaro-as.com
SITA Code: STRKRCR
Technical Data & Document - Classification: US ECCN 9E991

CAGE CODE C1084

TRANSMITTAL LETTER

TO: HOLDERS OF COMPONENT MAINTENANCE MANUAL FOR 955 - 3520D/E, ATA 25-26-27

REVISION NO. 13, Jul 18/2024

PAGE BLOCK	DESCRIPTION OF CHANGE
ILLUSTRATED PARTS LIST	Figure 2C updated

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HIGHLIGHTS

Revision No.13 - Jul 18/24

Pages which have been added, revised or deleted are outlined below together with the Highlights of the Revision.

LOCATIONS	DESIGNATION	DESCRIPTION OF CHANGE
TITLE PAGE	R	
LIST OF EFFECTIVE PAGES	R	
DETAILED PARTS LIST PARTS LIST FOR GRAPHIC 25-26-27-991-006-A01	R	Partslist revised

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RECORD OF REVISIONS

REV. No.	ISSUE DATE	INSERTED		REV. No.	ISSUE DATE	INSERTED	
		DATE	BY			DATE	BY
1	Jul 29/14						
2	Nov 15/14						
3	May 04/15						
4	Apr 15/16						
5	Apr 26/16						
6	Aug 03/16						
7	Jan 30/18						
8	Aug 07/18						
9	Jan 15/19						
10	Aug 14/19						
11	Aug 31/22						
12	May 17/24						
13	Jul 18/24						

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RECORD OF TEMPORARY REVISIONS

TEMP REV. No.	ISSUE DATE	INSERTED		REMOVED		DATE INCORPORATED
		DATE	BY	DATE	BY	

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SERVICE BULLETIN LIST

		INCORPORATION INTO CMM		TITLE
SB-Number	Rev	SB-Date	Rev	
SB 3520-25-306	01	Sep 26/22	11	Equipment/Furnishings – Passenger Seats – USB REMOVAL AND SEAT BELT CHANGE
SB 3520-25-307	1	Sep 26/22	11	Equipment/Furnishings – Passenger Seats – COLOR CHANGE
SB 3520-25-326	0	May 17/24	12	Equipment/Furnishings – Passenger Seats – LITERATURE POCKET AND SEAT BELT CHANGE

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RECORD OF TEMPORARY REVISIONS			
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	7	R	Jul 18/24
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	9	R	Jul 18/24
	10	R	Jul 18/24
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	2001	May 04/15
	2002 Blank	May 04/15
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	5008 Blank	Aug 31/22
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	7028 Blank	May 17/24
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	8001	May 17/24
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	8006 Blank	May 17/24
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	9008 Blank	Aug 14/19
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	10001 R	Jul 18/24
	10002 Blank	Jul 18/24
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	10003 R	Jul 18/24
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	10018	R	Jul 18/24
	10019	R	Jul 18/24
	10020	R	Jul 18/24
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	10152	R	Jul 18/24
	10153	R	Jul 18/24
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	10155	R	Jul 18/24
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	10158	R	Jul 18/24
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	10160	Blank	Jul 18/24
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	10169	R	Jul 18/24
	10170	R	Jul 18/24
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	10179	R	Jul 18/24
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	10190	R	Jul 18/24
	10191	Blank	Jul 18/24
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	10199	R	Jul 18/24		10247	R	Jul 18/24
	10200	R	Jul 18/24		10248	R	Jul 18/24
	10201	R	Jul 18/24		10249	Blank	Jul 18/24
	10202	R	Jul 18/24		10250	R	Jul 18/24
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INTRODUCTION

1. General

A. Purpose and Scope of this Manual

This Component Maintenance Manual (CMM) agrees with the requirements that are given in Air Transport Association (ATA) specification iSpec 2200. It is written in Simplified English created by the AeroSpace and Defence Industries Association of Europe (ASD).

This CMM is created for 3520D/E-Type, 955-Series passenger seats manufactured by RECARO Aircraft Seating GmbH & CO. KG, Daimlerstrasse 21, 74523 Schwaebisch Hall, Germany.

With the data in this CMM a mechanic, who does not know the product, can put it back to serviceable condition. The CMM includes routine servicing and maintenance that is necessary to maintain the RECARO aircraft seating system in a satisfactory operating condition during its life cycle.

Maintenance of riveted, welded, stitched or bonded assemblies is not included in this CMM. To repair these types of assemblies a set of special skills and equipment is necessary. These are usually not available at the line maintenance level. Because failures of these assemblies do not occur frequently, replacement of these assemblies is the last important in the maintenance concept for this seat.

RECARO Aircraft Seating use two systems of measurement: metric and non-metric. The system used in the original reference documents is given first, followed by the conversion into the other system in brackets.

B. Correspondence

Send correspondence related to this publication to:

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C. Manual Breakdown-Arrangement

The data contained in the CMM is divided into three main categories:

– Description and Operation (D&O),
– Maintenance Procedure (MP),
– Illustrated Parts List (IPL).

The table below gives the identifications (Page Blocks) for the three categories of data.

D. Page Block Assignment

Page Block Assignment
Table INTRO-1

SECTION (PAGE BLOCK)	PAGE BLOCK NUMBER	PAGE BLOCK PAGINATION
INTRODUCTION	0	1-99
DESCRIPTION AND OPERATION	1	1-999
TESTING AND FAULT ISOLATION	1000	1001-1999
SCHEMATIC AND WIRING DIAGRAMS	2000	2001-2999
DISASSEMBLY	3000	3001-3999
CLEANING	4000	4001-4999
INSPECTION/CHECK	5000	5001-5999
REPAIR	6000	6001-6999
ASSEMBLY	7000	7001-7999
FITS AND CLEARANCES	8000	8001-8999
SPECIAL TOOLS, FIXTURES, EQUIPMENT AND CONSUMABLES	9000	9001-9999
SPECIAL PROCEDURES (not applicable in this CMM)	11000	11001-11999
REMOVAL (not applicable in this CMM)	12000	12001-12999
INSTALLATION (not applicable in this CMM)	13000	13001-13999
SERVICING (not applicable in this CMM)	14000	14001-14999
STORAGE (INCLUDING TRANSPORTATION)	15000	15001-15999
REWORK (Service Bulletin Accomplishment Procedures) (not applicable in this CMM)	16000	16001-16999
ILLUSTRATED PARTS LIST (IPL)	10000	10001-19999

(1) Introduction

– explains the organization of the data in the CMM and how to use the data (DO and MP parts only)
– includes a glossary of non standard abbreviations

NOTE: For the IPL part: see ILLUSTRATED PARTS LIST (IPL) INTRO.

(2) Description and Operation

- gives general overall data
- gives a mechanical and an electrical description
- explains the configuration and the operation of the component
- external connector interconnections in the component

(3) Testing and Fault Isolation

- contains specific tests and procedures required to find the condition of a component
- includes fault isolation data

(4) Schematic and Wiring Diagrams

- gives all the schematic diagrams, wiring and interconnecting diagrams of the wiring, modules and sub-assemblies

(5) Disassembly

- gives step-by-step disassembly instructions in a logical sequence (in the sequence of the IPL item numbers)
- includes references to the figure item numbers from the IPL illustration(s), where applicable

(6) Cleaning

- gives a step-by-step description of the cleaning operations for the aircraft seat and its parts

(7) Inspection/Check

- gives all the check procedures that are necessary during shop maintenance

(8) Repair

- contains detailed repair procedures and specifications necessary to restore a worn or damaged part to serviceable condition

(9) Assembly

- gives step-by-step assembly instructions in a logical sequence
- includes references to the figure item numbers from the IPL illustration(s), where applicable

(10) Fits and Clearances

- gives the fits and clearances data in one or more tables
- gives torque tightening figures, if applicable

(11) Special Tools, Fixtures, Equipment and Consumables

- lists all special tools, fixtures, equipment and consumables necessary for the maintenance actions given in the other page blocks

(12) Illustrated Parts List

- gives a complete list of all the parts of the component

(13) Special Procedures

NOTE: Special-procedures page block is not applicable in this CMM.

– contains tasks which are not part of the other page blocks, but are necessary as a result of other maintenance tasks. These tasks are self-contained repairs or preventive maintenance

(14) Removal

NOTE: Removal page block is not applicable in this CMM.

– gives step-by-step instructions on how to remove the seat assy from the aircraft

(15) Installation

NOTE: Installation page block is not applicable in this CMM.

– gives step-by-step instructions on how to install the seat assy to the aircraft

(16) Servicing

NOTE: Servicing page block is not applicable in this CMM.

– is intended for self-contained tasks which are necessary as a result of other maintenance tasks

(17) Storage (including Transportation)

– contains requirements related to preparation for transportation, special handling, packaging, storage and
– contains preservation requirements of the component after disassembly, removal or test

(18) Rework (Service Bulletin Accomplishment Procedures)

NOTE: Rework page block is not applicable in this CMM.

– is reserved for any rework procedures necessary for in-service components.

2. General Arrangement

A. Front Pages

The front pages of the manual are in the sequence that follows:

(1) Title Page (TP)

The TP includes:

– Address of RECARO Aircraft Seating
– Manual title and the component name
– Part number of each component covered in the CMM
– Initial issue-date
– Revision number and revision date
– Document number

(2) Record of Revisions (ROR)

The ROR gives all revision numbers and revision dates.

(3) Record of Temporary Revisions (RTR)

– gives a list of the Temporary Revisions with their status: The Temporary Revisions which must be removed from the manual and those which still remain effective.

(4) Service Bulletin List (SBL)

– gives a list of all the Service Bulletins and Service data Letters which are applicable for the component.

(5) List of Effective Pages (LEP)

– gives a list of all the pages that are effective for a given revision issue. The list contains page movement codes: N for new pages, R for revised pages and D for deleted pages.

(6) Table of Contents (TOC)

– gives a list of all the major sub-divisions of each page block contained in the manual.

(7) List of Illustrations (LOI)

– gives a list of all illustrations contained in the manual.

(8) List of Tables (LOT)

– gives a list of all tables contained in the manual.

(9) Introduction (INTRO)

– gives data about the structure of the CMM and guidance on how to use it.

B. Manual Content

(1) Description and Operation (D&O)

The D&O divides into tasks that follow:

(a) General

– gives general data.

(b) Description

– gives a brief description of the main electrical and mechanical components.
– helps you to become familiar with a component and to identify the major sub-assemblies, modules and parts.

(c) Operation

– the operation in detail that helps you to understand the function and relationship between the modules and components.
– schematic illustrations will help you to understand the seat functions.

(2) Maintenance Procedure (MP)

The MPs divide into tasks and subtasks.

Each Task divides into five topics:

– Reason for the Job,
– Job Set-Up Information,
– Job Set-Up,
– Procedure,
– Close-Up (if applicable).

(a) Reason for the Job

This topic gives the reason for the task, but if the task title gives sufficient data, then the statement "Self explanatory" is used.

(b) Job Set-Up Information

This topic is broken down into three tables:

1 Fixtures, Tools and Support Equipment

This table has a list of the fixtures, tools and support equipment required for the maintenance procedure. They can be of two types:

– Special tools and equipment identified by their Part/Number.
– These tools and equipment are given in SPECIAL TOOLS, FIXTURES, EQUIPMENT AND CONSUMABLES .
– Standard tools and equipment identified by a technical description. These are given as "No specific" in the Reference column.

2 Consumable Materials

This table has a list of all the consumable materials necessary for the maintenance procedure.
These materials are given in page block SPECIAL TOOLS, FIXTURES, EQUIPMENT AND CONSUMABLES .

3 Referenced Information

This table lists all the cross-references to other documents.

(c) Job Set-Up

This topic gives all the instructions necessary to prepare for the procedure.
The instructions divide into subtasks.

(d) Procedure

This topic gives all the instructions necessary to do the maintenance procedure.
The instructions divide into subtasks.

(e) Close-Up

This topic gives all the instructions necessary to put the component back to its initial configuration.
The instructions divide into subtasks.

3. Maintenance Task Oriented Support System (MTOSS) Task/Subtask numbering

A. General

The MTOSS task-numbering-system is used in this CMM. The tasks, subtasks and other data have MTOSS system for the use of Electronic Data Processing (EDP). The user of this CMM can ignore the MTOSS system.

(1) TASK

A task is specified as:

- A maintenance work procedure which contains a sequence of work steps, which can be organized into subtasks.
- A block of data, e.g., D&O.
- A table, an illustration or a multi-sheet illustration e.g. Figure x Sheets 1 to 4 will all be part of one task.

(2) SUBTASK

A subtask contains one or more work-steps which are important parts of the procedure. They can be done by one skilled person, in one location at one time.

B. Structure of Task/Subtask Numbers

Structure of Task/Subtask Numbers
Table INTRO-2

Form	Tag name	XXX_XX_XX	-XXX	-XXX	-XXX	-XXX
Element	1	2	3	4	5	6

(1) Element 1

The tag name is the word TASK, SUBTASK or GRAPHIC.

(2) Element 2

ATA number (six digits).

(3) Element 3

MTOSS function-code (three digits).
It shows the applicable maintenance function involved.
For each tag name, this code has numbers from 000 to 999.

(4) Element 4

Function-code sequence-number (three digits). Each task/subtask get a unique identification number.
Tasks and subtasks have different numbers:

- Task numbers start at 001 and rise, in a sequence to 999 (maximum),
- Subtask numbers start at 001 and rise, in a sequence to 800 (maximum) in the task,
- Illustrations and tables are tasks. These task numbers start at 001 and rise in a sequence to 999 (maximum) in the task.

NOTE: If a specified task or subtask is erased, it is not allowed to use it again.

(5) Element 5

Configuration/method code (three digits):

- the first digit is a letter and specifies different configurations (modification, Service Bulletin(s), etc.),
- the second and third digits specify alternative methods/techniques of maintenance.

(6) Element 6

For the airline. Alphanumeric code (three digits) to highlight data specific to the airline.

(7) Example: Task 25-26-27-000-001-A01

Task/Subtask Elements
Table INTRO-3

Element	Definition
1	Tag name = Task
2	ATA number of the component (e.g. 25-26-27)
3	MTOSS function code 000 = REMOVAL AND DISASSEMBLY
4	Function code sequence number 001 = first Task of the REMOVAL AND DISASSEMBLY type
5	A = first configuration 01 = first method

C. MTOSS Function Codes

The first two digits of the function code (fourth element in the numbering system) are in accordance with the ATA Specification No. 2200. In some instances the third digit is used for further breakdown of the basic function.

MTOSS Function Codes
Table INTRO-4

Function Code	Element Description	Function Code	Element Description
000	**Removal and Disassembly**	**500**	**Material Handling**
010	Removal	510	Shipping
020	Remove Modular Sections	520	Receiving
030	Disassemble Modular Sections	530	Packing
040	Disassemble Subassemblies	540	Unpacking
050	Remove Accessory/Power Plant Components	550	Storage
060	Disassemble Accessory	560	Marshalling/Positioning
070	Disassemble Accessory Subassembly	570	Engine Ferry/Pod Maintenance
080	Remove Test Equipment	580	Unassigned
090	Disassemble Support Equipment	590	Unassigned
100	**Cleaning**	**600**	**Servicing/Preserving/Lubricating**
110	Chemical	610	Servicing
120	Abrasive	620	Preserving
130	Ultrasonic	630	Depreserving
140	Mechanical	640	Lubricating
150	Unassigned	650	Unassigned
160	Miscellaneous	660	Unassigned
170	Foam/Water Wash	670	Unassigned
180	Testing of Solutions	680	Unassigned
190	Unassigned	690	Unassigned
200	**Inspection**	**700**	**Testing/Checking**
210	Check	710	Oil Flow
220	Visual/Dimensional	720	Air Flow
230	Penetrant	730	Fuel Flow
240	Magnetic	740	Water flow
250	Eddy Current	750	Electrical/Return to Service
260	X-Ray	760	Engine
270	Ultrasonic	770	Accessory/BITE
280	Special	780	Pressure Check
290	Unassigned	790	Leak Check
300	**Repair**	**800**	**Miscellaneous**

MTOSS Function Codes
Table INTRO-4 (continued)

Function Code	Element Description	Function Code	Element Description
310	Welding and Brazing	810	Fault Isolation
320	Machining	820	Adjusting/Aligning/Calibration
330	Stripping and Plating	830	Rigging
340	Plasma and Flame Spraying	840	Service Bulletin Incorporation
350	Miscellaneous Repairs	850	Part Number Change/Re-identification
360	Bonding and Moulding/Sealing	860	Unassigned
370	Heat Treating	870	Description and Operation
380	Surface Treating	880	Approved Vendor Process
390	Machine Riveting and Flaring	890	Airline Maintenance Programm
400	**Installation and Assembly**	**900**	**Unassigned**
410	Install	910	Special Equipment Maintenance
420	Install Modular Sections	920	Standard Equipment Maintenance
430	Assemble Modular Sections	930	Tool Fabrication
440	Assemble Subassemblies	940	Special Tools, Equipment and Consumables Listing, Fits and Clearances
450	Install/Close Items Removed/Opened for Access	950	IPL Detailed Parts List
460	Assemble Accessory	960	IPL Equipment Designation Index
470	Assemble Accessory Subassembly	970	IPL Numerical Index
480	Install Test Equipment	980	IPL Alternative Vendor Index
490	Assemble Support Equipment	990	Illustrations (991), Tables (992)

4. How to Use the Manual

   A. Make sure the manual contains the data applicable to your component. Look on the Title Page for the part number.

   B. If it is necessary to identify a part or find a part number, refer to the ILLUSTRATED PARTS LIST (IPL) .

   C. You must use the instructions in this manual for all the component maintenance. Read all the applicable WARNINGS and CAUTIONS before you do the work on the component.

5. Revisions and Service Bulletins

   A. This CMM will be revised when necessary and will show new data or will include modifications. All changes to the text are identified by a revision marker in the left-hand margin, opposite the change(s) only.

B. There are separate service bulletins. Their effect on this manual will show in reissues of the applicable list of service bulletins.

6. Shop Verification

A. Shop Verification

(1) The procedures in this manual are verified by the manufacturer. The sections Testing, Repair,Disassembly and Assembly and Storage were verified by actually performing the functions described in these sections.

7. Warnings, Cautions, Notes

A. General

(1) Read and obey all WARNINGS, CAUTIONS and NOTES in this CMM.

(2) AECMA Simplified English specifies WARNING, CAUTION and NOTE.

B. WARNING:

A warning tells you that injury or death is possible if the instructions are not obeyed.

(1) Warnings must always be put before the work step to which they apply. They must give data about the risk where it is not easily seen.

(2) Warnings are printed in bold capital letters.

C. CAUTION:

A caution tells you that damage to equipment is possible.

(1) Cautions must always be put before the work step to which they apply. They must give data about the risk where it is not easily seen.

(2) Cautions are printed in capital letters.

D. NOTES:

Notes are added to give more data, usually in a procedure.

(1) You must not use the notes for necessary instructions or work steps.

8. Units, Conversion Factors and Signs

A. General

(1) This manual uses the measurements from the original manufacturing-drawings.

(2) All values in this manual are in S.I. units or subdivisions of these units. Imperial units are given in parentheses immediately after the S.I. units.

B. Units of Measure and Conversion Factors

NOTE: Millimeter and inch are both used in graphics.

Units of Measure and Conversion Factors
Table INTRO-5

UNIT	FULL TERM	CONVERSION FACTOR
%	Percent	-
°C	Degree Centigrade	33.8 °F
°F	Degree Fahrenheit	-17.2 °C
mm	Millimeter	0.0394 in.
in.	Inch	25.4 mm
kg	Kilogram	2.2046 lb
lb	Pound	0.4536 kg
N	Newton	0,225 lbf
lbf	Pound-Force	4,448 N
Nm	Newton meter	8.8507 lbf in
lbf in	Pound-force inch	0.113 Nm

9. Abbreviations

This manual uses abbreviations that follow:

List of Abbreviations
Table INTRO-6

ABBREVIATION	FULL TERM
AC	Alternating Current
APPR	Approval
AR	As Required
ASD	AeroSpace and Defence Industries Association of Europe
ASSY	Assembly
ATA	Air Transport Association
AVU	Audio/Video Unit
BFE	Buyers Furnished Equipment
BKDN	Breakdown
CTR	Center
CMM	Component Maintenance Manual
CYL	Cylindrical
D&O	Description and Operation

List of Abbreviations
Table INTRO-6 (continued)

ABBREVIATION	FULL TERM
DBL	Double
DC	Direct Current
DET	Detail
DIA	Diameter
EEPML	Emergency Escape Path Marking Light
FAA	Federal Aviation Administration
FED	Federal
FIG	Figure
FR	Front Row
HC	Handycap
HD	Head
HEX	Hexagon
HS	Hand Set
IAT	In-Armrest Table
ID	Identification
IFE	In-Flight Entertainment
INBD	Inboard
INFO	Information
INSTL	Installation
IPL	Illustrated Parts List
ISPS	In-Seat Power Supply
LH	Left Hand
RH	Right Hand
LR	Last Row
LRU	Line Replaceable Units
MTOSS	Maintenance Task Oriented Support System
NHA	Next Higher Assembly
NO	Number
NP	Non Procurable
OUTBD	Outboard
PCU	Passenger Control Unit
PN	Part Number
POS	Position

List of Abbreviations
Table INTRO-6 (continued)

ABBREVIATION	FULL TERM
QDL	Quadruple
RCL	Recline
RF; REF	Reference
RH	Right Hand
RJM	Remote Jack Module (Headset)
RJU	Remote Jack Unit (USB)
RQD	Required
RSPL	Recommended Spare Parts List
SDU	Seat Display Unit
SEB	Seat Electronic Box
SFE	Sellers Furnished Equipment
SIL	Service Information Letter
SPCL	Special
SPEC	Specification
SPM	Seat Power Module
STD	Standard
TBD	To Be Determined
TPL	Triple
TTL	Total
TSO	Technical Standard Order
USB	Universal Serial Bus
V	Vendor
W	Wall
ZT	Zone Terminator

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DESCRIPTION AND OPERATION

TASK 25-26-27-870-001-A01

1. Introduction

A. This page block gives the configuration, function, operation and control of the RECARO Aircraft Seating 3520D/E.

B. The description enables repair personnel to become familiar with the components and aid identification of the major sub-assemblies, modules and parts for removal purposes. You can also use data in this page block to do training in the use of the seat components in their normal operational setting.

C. The seat types are:

- DBL LH (double, left-hand seats)
- DBL RH (double, right-hand seats)
- TPL LH (triple, left-hand seats)
- TPL RH (triple, right-hand seats)

D. According to their configuration the seats can be:

- STD (standard seats)
- FR (front row seats)
- LR (last row seats)

E. These seat types have a light-weight modular construction which was designed with finite element methods and computer-aided stress analysis.

F. For specific seat configurations refer to the seat envelope drawings and TSO information drawings:

Figure 5: Seat Assy TSO (955-00-000-03 and 955-00-000-04): Configurations of the seat assemblies, their cushions and covers.

Figure 6: Seat Envelope (955-00-001-01): Illustrations with dimensions of the seat assemblies.

Figure 7: Seat Envelope (955-00-03-01): Illustrations with dimensions of the seat assemblies.

Figure 8: General Information (TSO) (955-00-000-03): General information of the seat assemblies.

Figure 9: General Information (TSO) (955-00-000-04): General information of the seat assemblies.

Figure 10: Seat pan attachment and adjustment (954-00-243-00).

Figure 11:Seat assy without IFE (955-00-000-01): Configurations of the seat assemblies, cushions and covers, General information of the seat assemblies.

Figure 12: Seat Envelope (955-00-001-08): Illustrations with dimensions of the seat assemblies.

Figure 13: Seat pan attachment and adjustment (139-00-240-70).

TASK 25-26-27-870-002-A01

2. Description

A. Base Frame

The base frame has a light-weight modular construction.

B. Kinematic Module

The kinematic module includes:

– attachments to the backrest, armrest and seat pan

– seat belt attachment at the backrest hinge point

C. Upholstery and Dress Cover

(1) Seat pan

The seat pan has an integrated flexible diaphragm on 3520D seats.

(2) Backrest

The backrest is lightweight and ultra thin with a high literature pocket and a second literature pocket with net insert.

(3) Dress Cover

The seats have a wadding integrated dress cover on the seat pan.

D. Backrest

The backrest gives maximum leg clearance for the passenger behind.

A recline lock-system controls the backrest recline-position. Intermediate stops can specify the limits of the backrest position.

A foodtray and literature pocket are installed on the rear side of the backrest (not in the STD backrest installation).

E. Armrest

The armrest has an aluminium structure. Position is kept by an accurately made top surface on the base frame spreader and accurate assembly fixture for the armrest.

The aisle and wall side armrests are not movable, but the handicap-solution of the aisle side is movable. The centre armrest are of the flip-up type.

The location of the backrest-recline control-button is on the inner face of the movable standard-armrest and IAT armrests for each passenger.

The fixed armrests on front row seats have an table for each passenger. The location of the video in the front row seats is in a shroud, below the fixed armrests.

F. Foodtray

The foodtray is installed in the standard seats, at the rear side of the backrest. The passenger behind can use the foodtray.
The arms of the foodtray give maximum knee clearance, when the table is folded out.
Edge retaining ribs on forward side and recesses for glasses are included.
Last-row seats do not have a foodtray.

G. In-Armrest Table (IAT)

IAT is installed in the armrests of the front-row seats.
Edge retaining ribs on forward side and recesses for glasses are included.

H. Life Vest Set

The pouch for the life vest is attached to the front beam of the seat structure. There is a life-vest pull-strap on the front side of the life vest set.

I. Seat Belt

The seat belts have a connector of approx. 13 inches on one half and a 32 inch adjustable buckle on the other half.

J. Baggage Bar

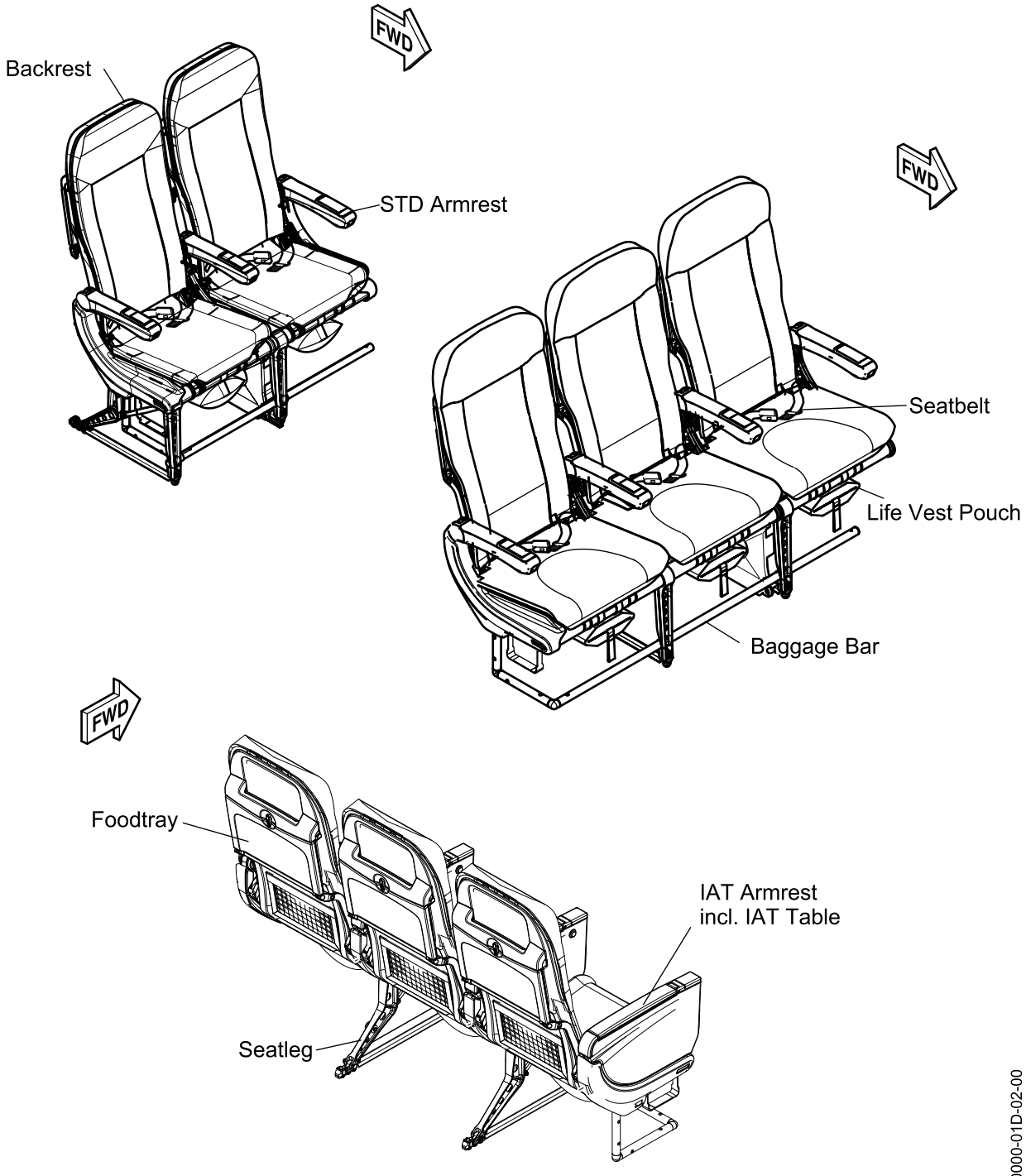
To make sure that the baggage does not move out, the baggage bar is angled on the aisle side and safely attached to the seat structure.

K. Seatleg

Front and rear seatlegs are made of aluminium. The geometry of the seatleg assembly gives maximum leg clearance.

The front seatleg is attached to the aircraft floor with a stud. The rear seatleg is attached with a 3-stud fitting.

A quick-detach feature is installed to move the seat to the necessary position. You can use the quick-detach feature to move the seat forward and rearward in the floor tracks, or to remove it completely.



Seat Main Assemblies
Figure 1

TASK 25-26-27-870-003-A01

3. Operation

A. Upholstery and Dress Cover Attachment

CAUTION: THE CUSHION AND DRESS COVERS ARE PART OF THE CERTIFICATION!

IT IS IMPORTANT FOR DYNAMICALLY CERTIFICATED SEATS THAT THE CUSHION AND DRESS COVERS ARE PART OF THE SEAT APPROVAL. CHANGE OF CUSHION OR DRESS COVERS MANUFACTURER OR MATERIAL CAN MAKE ADDITIONAL TESTING AND CERTIFICATION NECESSARY.

(1) Attach the cushions and dress covers to the seat structure with the loop and hook tapes.

B. Backrest Recline Operation

(1) Push and hold the backrest-recline control-button on the armrest:

(a) To put the seat in a reclined position lean rearward with increased force until you have the necessary position.

(b) To put the seat in an upright position, lean forward to decrease force until the backrest moves to the necessary position.

(2) Release the backrest-recline control-button.

C. Backrest Breakover Operation

(1) Pull and hold the recline ring located below the cushion of the backrest.

(2) Pull the backrest in flight direction until you have the necessary position.

D. Seat Belt Operation

CAUTION: THE SEAT BELT IS PART OF THE CERTIFICATION! IT IS IMPORTANT FOR DYNAMICALLY CERTIFICATED SEATS THAT THE SEAT BELT IS PART OF THE SEAT APPROVAL. CHANGE OF SEAT BELT MANUFACTURER OR MATERIAL CAN MAKE ADDITIONAL TESTING AND CERTIFICATION NECESSARY.

(1) Adjust the seat belts to the necessary length.

(2) Lock the seat belts before the start of the aircraft.

E. Foodtray Deployment

(1) Turn the rotating latch which keeps the foodtray in deployed position.

(2) Fold out the foodtray from the backrest.

(3) Move the foodtray forward or rearward to the necessary position.

F. In-Armrest Table Deployment

(1) To access the table, open the armcap.

(2) Hold the handle at the outer table plate and turn up the complete table until the armcap can be closed.

(3) Turn the table to horizontal position.

(4) Pull the table plate in horizontal direction forward or rearward to necessary position.

(5) To put the table back in, follow these steps in reverse sequence..

G. Handicap Armrest (HC)

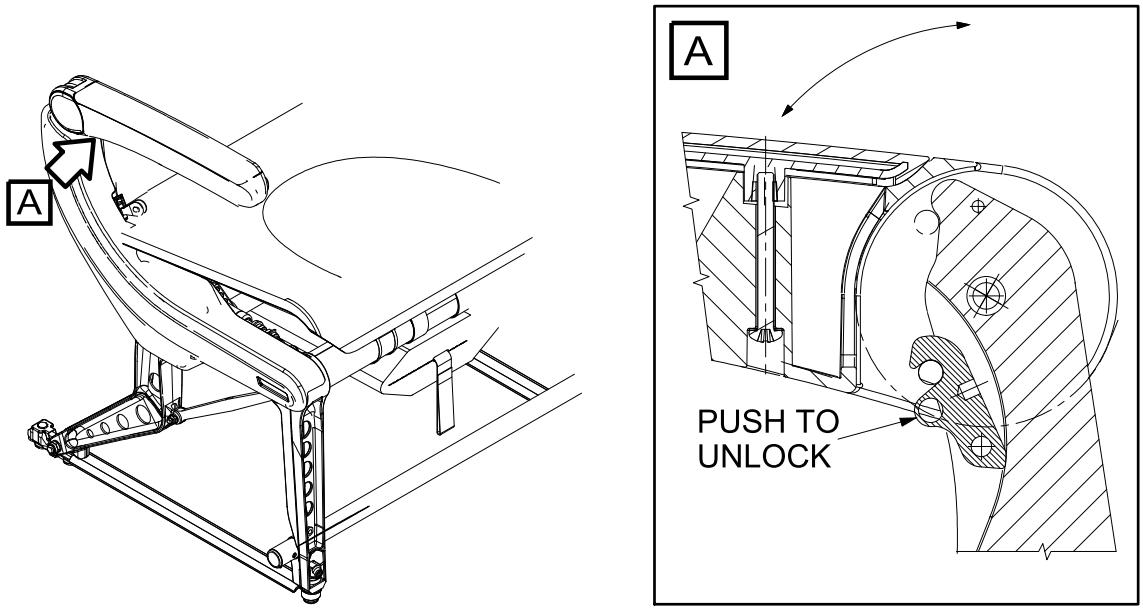
(1) Handicap armrest (foldable aisle armrest) is mounted on the aisle side of applicable seat assemblies.

(2) Depress the release button which is located underneath the armrest rear (see Fig. 2).

(3) Fold up the armrest to the use-position.

(4) To unlock the HC Armrest, push the handicap lever as shown in the figure below.

(5) Fold down the armrest to normal position. The armrest locks automatically.



HC Armrest
Figure 2

H. Life-Vest Cover Deployment

(1) Pull the pull-strap of the life-vest to get access to the life-vest.

I. Stretcher Seat Instruction

(1) Proceed as follows to obtain the break over position for stretcher seats (refer to Fig. 3 Detail A):

(a) Carefully turn the seat pan clip (9-20) against flight direction to unlock the seat pan assy.

NOTE: For det. information refer to the para "Seat Pan Locking".

(b) Move and hold the seat pan assy upwards.

(c) Pull the rings (8-70) to detach the spring connectors from the quick release pins.

(d) Remove the quick release pin assy (8-30A) from the kinematic attachments (7A-870A), (7A-880A), (7A-890A), by pulling the rings.

(e) Carefully pull the backrest down.

(2) Proceed as follows to obtain the upright position for stretcher seats (refer to Fig. 3 Detail B):

(a) Carefully pull up the backrest.

(b) Position the couple (8-130) to the torsion tube assy (7A-410), (7A-420), (7A-430).

(c) Insert the quick release pin (8-30A) through the torsion tube assy (7A-410), (7A-420), (7A-430) and the couple (8-130).

(d) Install and lock the spring connectors (8-50).

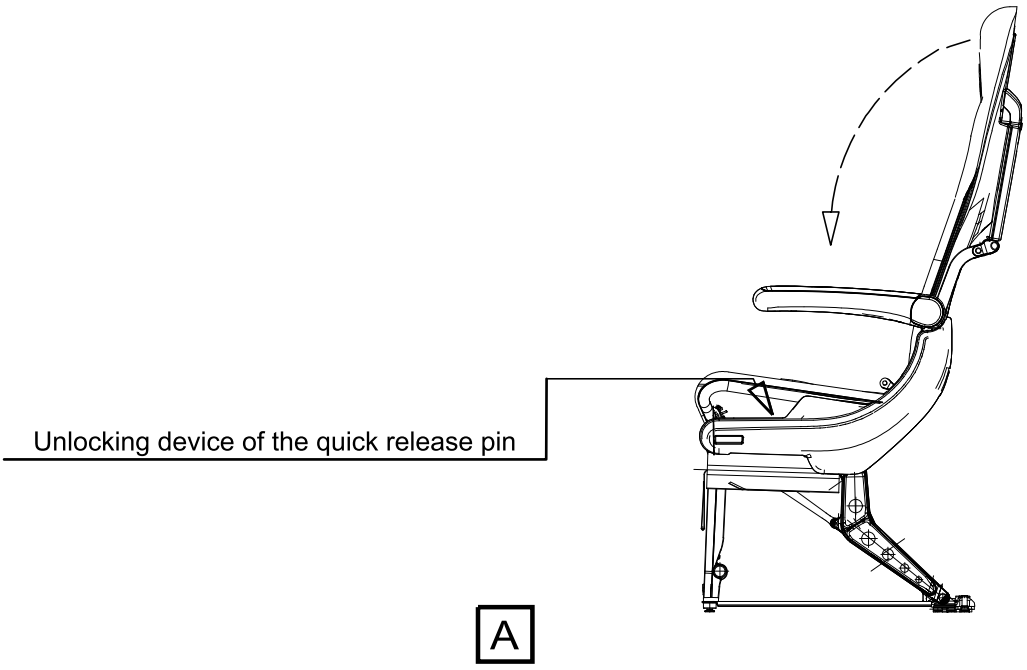
(e) Make sure that the quick release pin is engaged properly and connected to the torsion tube assy and the coupler.

(f) Move the seat pan assy (7A-720) downwards.

(g) Carefully turn the seat pan clip (9-20) back to the home position.

NOTE: For det. information refer to the following topic "Seat Pan Locking".

(h) Make sure that the seat pan assy is locked properly with the seat pan clip (9-20).



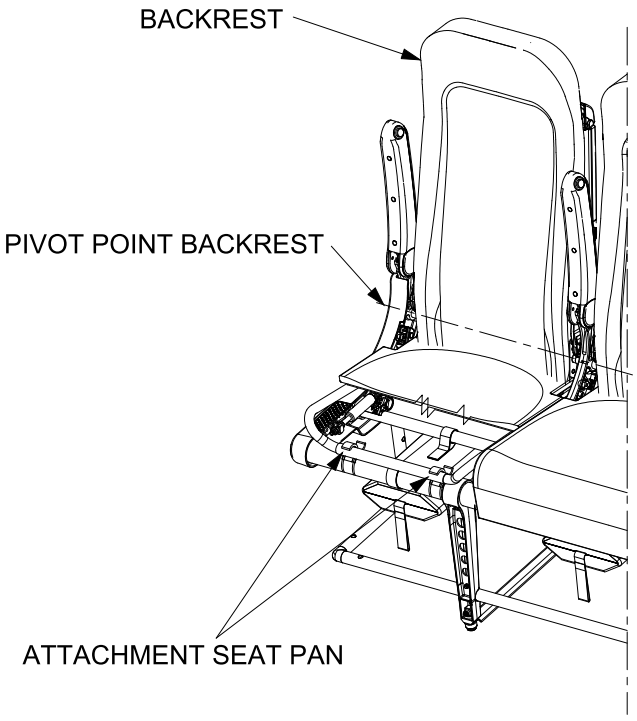
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Stretcher
Figure 3

J. Seat Pan Locking

CAUTION: WHEN MOVING UPWARDS THE UNLOCKED SEAT PAN PREVENT TO LET IT SLIDE ALONG THE OUTBOARD ARMREST.

(1) Unlock seat pan in front area by rotating clip backwards lock seat pan in front area by rotating clip forwards (locked seat pan is shown).



Seat Pan Locking
Figure 4

TASK 25-26-27-870-004-A01

4. Seat Assy Drawings

A. Seat Assy TSO

The Fig. 5 shows all general information about the seat assemblies.

FOAM & COVER

	TSO Seat P/N	POS.	SEAT BOTTOM			BACKREST		
			CUSHION	CUSHION OPTIONAL	COVER	CUSHION	CUSHION OPTIONAL	COVER
RH	3520D955-22Z011	D	-	-	955-00-753-01	139-00-607-05	-	955-00-702-01
		E	-	-	955-00-754-01	139-00-607-05	-	955-00-702-01
RH	3520D955-32Z011	D	-	-	955-00-747-01	139-00-607-04	-	955-00-701-01
		E	-	-	955-00-731-01	139-00-607-04	-	955-00-701-01
		F	-	-	955-00-731-01	139-00-607-04	-	955-00-701-01
RH	3520D955-32Z061	D	-	-	955-00-747-01	139-00-607-04	-	955-00-701-01
		E	-	-	955-00-731-01	139-00-607-04	-	955-00-701-01
		F	-	-	955-00-731-01	139-00-607-04	-	955-00-701-01
RH	3520D955-32Z071	D	-	-	955-00-747-01	139-00-607-04	-	955-00-701-01
		E	-	-	955-00-731-01	139-00-607-04	-	955-00-701-01
		F	-	-	955-00-731-01	139-00-607-04	-	955-00-701-01
RH	3520D955-32Z081	D	-	-	955-00-749-01	139-00-607-04	-	955-00-701-01
		E	-	-	955-00-732-01	139-00-607-04	-	955-00-701-01
		F	-	-	955-00-732-01	139-00-607-04	-	955-00-701-01
RH	3520D955-32Z091	D	-	-	955-00-747-01	139-00-607-04	-	955-00-701-01
		E	-	-	955-00-731-01	139-00-607-04	-	955-00-701-01
		F	-	-	955-00-731-01	139-00-607-04	-	955-00-701-01
RH	3520D955-32Z211	D	-	-	955-00-736-01	139-00-607-04	-	955-00-701-01
		E	-	-	955-00-736-01	139-00-607-04	-	955-00-701-01
		F	-	-	955-00-739-01	139-00-607-04	-	955-00-701-01

FOAM

P/N	QTY	DESCRIPTION	MATERIAL SPEC.	PLACARD APPR. iaw RKN 112	PLACARD *
139-00-607-04	204	integrated Headrest Comfort 500/490 STD	METZELER Metzoprotect FRM-C55 ISATEX L170-13 PA-Charmeuse white Cotton 330085 darkblue	134-E-070	137-00-005-06
139-00-607-05	8	integrated Headrest Comfort 480/470 STD			

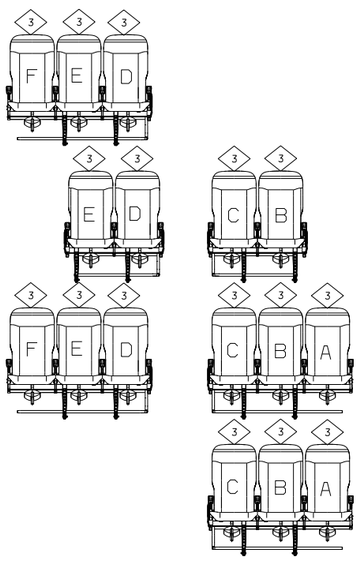
* Placard Wording: Drawing 137-00-005-00

3 Provision for Antimacasser:
Velcro loop tape positioned on top of backrest cover (Antimacasser supplied by customer)

POSITION SEAT PLACE

View against Flight Direction

RH Seats (schematic view only) LH Seats (schematic view only)



FOAM & COVER

	TSO Seat P/N	POS.	SEAT BOTTOM			BACKREST		
			CUSHION	CUSHION OPTIONAL	COVER	CUSHION	CUSHION OPTIONAL	COVER
LH	3520D955-21Z011	B	-	-	955-00-753-01	139-00-607-05	-	955-00-702-01
		C	-	-	955-00-754-01	139-00-607-05	-	955-00-702-01
LH	3520D955-31Z011	A	-	-	955-00-731-01	139-00-607-04	-	955-00-701-01
		B	-	-	955-00-731-01	139-00-607-04	-	955-00-701-01
		C	-	-	955-00-748-01	139-00-607-04	-	955-00-701-01
LH	3520D955-31Z041	A	-	-	955-00-731-01	139-00-607-04	-	955-00-701-01
		B	-	-	955-00-731-01	139-00-607-04	-	955-00-701-01
		C	-	-	955-00-748-01	139-00-607-04	-	955-00-701-01
LH	3520D955-31Z061	A	-	-	955-00-731-01	139-00-607-04	-	955-00-701-01
		B	-	-	955-00-731-01	139-00-607-04	-	955-00-701-01
		C	-	-	955-00-748-01	139-00-607-04	-	955-00-701-01
LH	3520D955-31Z091	A	-	-	955-00-731-01	139-00-607-04	-	955-00-701-01
		B	-	-	955-00-731-01	139-00-607-04	-	955-00-701-01
		C	-	-	955-00-748-01	139-00-607-04	-	955-00-701-01
LH	3520D955-31Z211	A	-	-	955-00-740-01	139-00-607-04	-	955-00-701-01
		B	-	-	955-00-736-01	139-00-607-04	-	955-00-701-01
		C	-	-	955-00-736-01	139-00-607-04	-	955-00-701-01

COVER

P/N	QTY	DESCRIPTION	MATERIAL SPEC.	PLACARD APPR. iaw RKN 112	PLACARD *
955-00-702-01	8	Cover Backrest Narrow	SCHAUENBURG LEATHER Ambalite atlantic blue NA260620 smooth NA560621 Klimaperforation SG Greve & Co KG Cotton Twill Art. 1056 blau 5013 FAR stiched together with leather	134-E-070	137-00-005-07
955-00-701-01	204	Cover Backrest STD			

* Placard Wording: Drawing 137-00-005-00

COVER (Wadding integrated in Leather Cover)

P/N	QTY	DESCRIPTION	MATERIAL SPEC.	PLACARD APPR. iaw RKN 112	PLACARD *
955-00-731-01	122	Cover Seat Bottom 500 STD	SCHAUENBURG LEATHER Ambalite atlantic blue NA560620 smooth Greve & Co KG Cotton Twill Art. 1056 blau 5013 FAR METZELER Metzoprotect FRM-C65 stiched together with leather	N/A	137-00-005-07
955-00-732-01	2	Cover Seat Bottom 490 STD			
955-00-736-01	12	Cover Seat Bottom 500 IAT			
955-00-739-01	3	Cover Seat Bottom 500 IAT LH			
955-00-740-01	3	Cover Seat Bottom 500 IAT RH			
955-00-747-01	30	Cover Seat Bottom 500 Endbay LH			
955-00-748-01	31	Cover Seat Bottom 500 Endbay RH			
955-00-749-01	1	Cover Seat Bottom 490 Endbay LH			
955-00-753-01	4	Cover Seat Bottom 470 Endbay LH			
955-00-754-01	4	Cover Seat Bottom 470 Endbay RH			

* Placard Wording: Drawing 137-00-005-00

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Seat Assy TSO
Seatplace Configuration + Covers and Cushions (for seat layout 955-00-001-00) (Sheet 1 of 4)
Figure 5

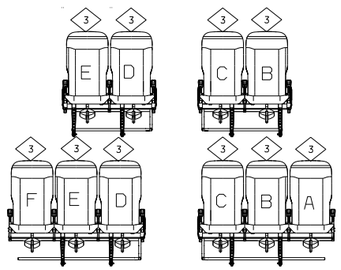
FOAM & COVER												
TSO Seat P/N	A321	A320	A319	A321	POS.	SEAT BOTTOM			BACKREST		
						CUSHION	CUSHION OPTIONAL	COVER	CUSHION	CUSHION OPTIONAL	COVER
3520D955-22Z311	X	-	-	-	D	-	-	955-00-753-01	139-00-609-05	-	955-00-705-01
					E	-	-	955-00-754-01	139-00-609-05	-	955-00-705-01
3520D955-22Z312	-	-	-	X	D	-	-	955-00-753-02	139-00-609-05	-	955-00-705-02
					E	-	-	955-00-754-02	139-00-609-05	-	955-00-705-02
3520D955-32Z311	X	-	-	-	D	-	-	955-00-747-01	139-00-609-04	-	955-00-704-01
					E	-	-	955-00-731-01	139-00-609-04	-	955-00-704-01
					F	-	-	955-00-731-01	139-00-609-04	-	955-00-704-01
3520D955-32Z312	-	X	X	X	D	-	-	955-00-747-02	139-00-609-04	-	955-00-704-02
					E	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
					F	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
3520D955-32Z322	-	X	X	-	D	-	-	955-00-747-02	139-00-609-04	-	955-00-704-02
					E	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
					F	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
3520D955-32Z332	-	-	X	-	D	-	-	955-00-749-02	139-00-609-04	-	955-00-704-02
					E	-	-	955-00-732-02	139-00-609-04	-	955-00-704-02
					F	-	-	955-00-732-02	139-00-609-04	-	955-00-704-02
3520E955-32Z312	-	X	X	-	D	139-00-638-17	-	955-00-769-02	139-00-609-04	-	955-00-704-02
					E	139-00-638-32	-	955-00-768-02	139-00-609-04	-	955-00-704-02
					F	139-00-638-32	-	955-00-768-02	139-00-609-04	-	955-00-704-02
3520E955-32Z322	-	X	X	-	D	139-00-638-17	-	955-00-769-02	139-00-609-04	-	955-00-704-02
					E	139-00-638-32	-	955-00-768-02	139-00-609-04	-	955-00-704-02
					F	139-00-638-32	-	955-00-768-02	139-00-609-04	-	955-00-704-02
3520D955-32Z352	-	-	X	-	D	-	-	955-00-751-02	139-00-609-05	-	955-00-705-02
					E	-	-	955-00-733-02	139-00-609-06	-	955-00-706-02
					F	-	-	955-00-733-02	139-00-609-06	-	955-00-706-02
3520D955-32Z361	X	-	-	-	D	-	-	955-00-747-01	139-00-609-04	-	955-00-704-01
					E	-	-	955-00-731-01	139-00-609-04	-	955-00-704-01
					F	-	-	955-00-731-01	139-00-609-04	-	955-00-704-01
3520D955-32Z362	-	-	-	X	D	-	-	955-00-747-02	139-00-609-04	-	955-00-704-02
					E	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
					F	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
3520D955-32Z371	X	-	-	-	D	-	-	955-00-747-01	139-00-609-04	-	955-00-704-01
					E	-	-	955-00-731-01	139-00-609-04	-	955-00-704-01
					F	-	-	955-00-731-01	139-00-609-04	-	955-00-704-01
3520D955-32Z372	-	X	-	X	D	-	-	955-00-747-02	139-00-609-04	-	955-00-704-02
					E	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
					F	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
3520D955-32Z381	X	-	-	-	D	-	-	955-00-749-01	139-00-609-04	-	955-00-704-01
					E	-	-	955-00-732-01	139-00-609-04	-	955-00-704-01
					F	-	-	955-00-732-01	139-00-609-04	-	955-00-704-01
3520D955-32Z382	-	X	-	X	D	-	-	955-00-749-02	139-00-609-04	-	955-00-704-02
					E	-	-	955-00-732-02	139-00-609-04	-	955-00-704-02
					F	-	-	955-00-732-02	139-00-609-04	-	955-00-704-02
3520D955-32Z391	X	-	-	-	D	-	-	955-00-747-01	139-00-609-04	-	955-00-704-01
					E	-	-	955-00-731-01	139-00-609-04	-	955-00-704-01
					F	-	-	955-00-731-01	139-00-609-04	-	955-00-704-01
3520D955-32Z392	-	-	X	X	D	-	-	955-00-747-02	139-00-609-04	-	955-00-704-02
					E	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
					F	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
3520D955-32Z511	X	-	-	-	D	-	-	955-00-736-01	139-00-609-04	-	955-00-704-01
					E	-	-	955-00-736-01	139-00-609-04	-	955-00-704-01
					F	-	-	955-00-739-01	139-00-609-04	-	955-00-704-01
3520D955-32Z512	-	X	X	X	D	-	-	955-00-736-02	139-00-609-04	-	955-00-704-02
					E	-	-	955-00-736-02	139-00-609-04	-	955-00-704-02
					F	-	-	955-00-739-02	139-00-609-04	-	955-00-704-02

POSITION SEAT PLACE

View against Flight Direction

RH Seats
(schematic view only)

LH Seats
(schematic view only)



Seat Part Marking
3520D955-XX-YYZ

- Colour Code
- Sequential Number
- left position for number of seat places of each unit
  right position for installation allocation (left, center, right)
- Customer identification
- Seat Model Type designation

FOAM & COVER												
TSO Seat P/N	A321	A320	A319	A321	POS.	SEAT BOTTOM			BACKREST		
						CUSHION	CUSHION OPTIONAL	COVER	CUSHION	CUSHION OPTIONAL	COVER
3520D955-21Z311	X	-	-	-	B	-	-	955-00-753-01	139-00-609-05	-	955-00-705-01
					C	-	-	955-00-754-01	139-00-609-05	-	955-00-705-01
3520D955-21Z312	-	-	-	X	B	-	-	955-00-753-02	139-00-609-05	-	955-00-705-02
					C	-	-	955-00-754-02	139-00-609-05	-	955-00-705-02
3520D955-31Z311	X	-	-	-	A	-	-	955-00-731-01	139-00-609-04	-	955-00-704-01
					B	-	-	955-00-731-01	139-00-609-04	-	955-00-704-01
					C	-	-	955-00-748-01	139-00-609-04	-	955-00-704-01
3520D955-31Z312	-	X	X	X	A	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
					B	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
					C	-	-	955-00-748-02	139-00-609-04	-	955-00-704-02
3520D955-31Z322	-	X	X	-	A	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
					B	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
					C	-	-	955-00-748-02	139-00-609-04	-	955-00-704-02
3520D955-31Z332	-	-	X	-	A	-	-	955-00-732-02	139-00-609-04	-	955-00-704-02
					B	-	-	955-00-732-02	139-00-609-04	-	955-00-704-02
					C	-	-	955-00-750-02	139-00-609-04	-	955-00-704-02
3520E955-31Z312	-	X	X	-	A	139-00-638-32	-	955-00-768-02	139-00-609-04	-	955-00-704-02
					B	139-00-638-32	-	955-00-768-02	139-00-609-04	-	955-00-704-02
					C	139-00-638-18	-	955-00-770-02	139-00-609-04	-	955-00-704-02
3520E955-31Z322	-	X	X	-	A	139-00-638-32	-	955-00-768-02	139-00-609-04	-	955-00-704-02
					B	139-00-638-32	-	955-00-768-02	139-00-609-04	-	955-00-704-02
					C	139-00-638-18	-	955-00-770-02	139-00-609-04	-	955-00-704-02
3520D955-31Z341	X	-	-	-	A	-	-	955-00-731-01	139-00-609-04	-	955-00-704-01
					B	-	-	955-00-731-01	139-00-609-04	-	955-00-704-01
					C	-	-	955-00-748-01	139-00-609-04	-	955-00-704-01
3520D955-31Z342	-	-	-	X	A	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
					B	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
					C	-	-	955-00-748-02	139-00-609-04	-	955-00-704-02
3520D955-31Z352	-	-	X	-	A	-	-	955-00-733-02	139-00-609-06	-	955-00-706-02
					B	-	-	955-00-733-02	139-00-609-06	-	955-00-706-02
					C	-	-	955-00-752-02	139-00-609-05	-	955-00-705-02
3520D955-31Z361	X	-	-	-	A	-	-	955-00-731-01	139-00-609-04	-	955-00-704-01
					B	-	-	955-00-731-01	139-00-609-04	-	955-00-704-01
					C	-	-	955-00-748-01	139-00-609-04	-	955-00-704-01
3520D955-31Z362	-	-	-	X	A	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
					B	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
					C	-	-	955-00-748-02	139-00-609-04	-	955-00-704-02
3520D955-31Z372	-	X	-	-	A			955-00-731-02	139-00-609-04	-	955-00-704-02
					B			955-00-731-02	139-00-609-04	-	955-00-704-02
					C			955-00-748-02	139-00-609-04	-	955-00-704-02
3520D955-31Z382	-	X	-	-	A	-	-	955-00-732-02	139-00-609-04	-	955-00-704-02
					B	-	-	955-00-732-02	139-00-609-04	-	955-00-704-02
					C	-	-	955-00-750-02	139-00-609-04	-	955-00-704-02
3520D955-31Z391	X	-	-	-	A	-	-	955-00-731-01	139-00-609-04	-	955-00-704-01
					B	-	-	955-00-731-01	139-00-609-04	-	955-00-704-01
					C	-	-	955-00-748-01	139-00-609-04	-	955-00-704-01
3520D955-31Z392	-	-	x	X	A	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
					B	-	-	955-00-731-02	139-00-609-04	-	955-00-704-02
					C	-	-	955-00-748-02	139-00-609-04	-	955-00-704-02
3520D955-31Z511	X	-	-	-	A	-	-	955-00-740-01	139-00-609-04	-	955-00-704-01
					B	-	-	955-00-736-01	139-00-609-04	-	955-00-704-01
					C	-	-	955-00-736-01	139-00-609-04	-	955-00-704-01
3520D955-31Z512	-	X	X	X	A	-	-	955-00-740-02	139-00-609-04	-	955-00-704-02
					B	-	-	955-00-736-02	139-00-609-04	-	955-00-704-02
					C	-	-	955-00-736-02	139-00-609-04	-	955-00-704-02

3 **Provision for Antimacassar:**
Velcro hooktape positioned on top of backrest cover (Antimacassar supplied by customer)

F252627-0001-01-002.cgm

Seat Assy TSO
Seatplace Configurations + Covers and Cushions (for seat layout 955-00-001-03, 955-00-001-02, 955-00-001-06, 955-00-001-04) (Sheet 2 of 4)
Figure 5

COVER (Wadding integrated in Leather Cover)

P/N	QTY A321	QTY A320	QTY A319	QTY A321	DESCRIPTION	MATERIAL SPEC.	PLACARD APPR. iaw RKN 112	PLACARD *
955-00-731-01	122	-	-	-	Cover Seat Bottom 500 STD	SCHAUENBURG LEATHER Ambalite atlantic blue NA560620 smooth Greve & Co KG Cotton Twill Art. 1056 blau 5013 FAR METZELER Metzoprotect FRM-C65 stiched together with leather	N/A	137-00-005-07
955-00-732-01	2	-	-	-	Cover Seat Bottom 490 STD			
955-00-736-01	12	-	-	-	Cover Seat Bottom 500 IAT			
955-00-739-01	3	-	-	-	Cover Seat Bottom 500 IAT LH			
955-00-740-01	3	-	-	-	Cover Seat Bottom 500 IAT RH			
955-00-747-01	30	-	-	-	Cover Seat Bottom 500 Endbay LH			
955-00-748-01	31	-	-	-	Cover Seat Bottom 500 Endbay RH			
955-00-749-01	1	-	-	-	Cover Seat Bottom 490 Endbay LH			
955-00-753-01	4	-	-	-	Cover Seat Bottom 470 Endbay LH			
955-00-754-01	4	-	-	-	Cover Seat Bottom 470 Endbay RH			
955-00-731-02	-	104	80	122	Cover Seat Bottom 500 STD	SCHAUENBURG LEATHER Ambalite atlantic blue NA560620 smooth Greve & Co KG Cotton Twill Art. 1056 blau 5013 FAR METZELER Metzoprotect FRM-C65 stiched together with leather	N/A	137-00-005-07
955-00-732-02	-	4	4	2	Cover Seat Bottom 490 STD			
955-00-733-02	-	-	4	-	Cover Seat Bottom 480 STD			
955-00-736-02	-	4	4	12	Cover Seat Bottom 500 IAT			
955-00-739-02	-	1	1	3	Cover Seat Bottom 500 IAT LH			
955-00-740-02	-	1	1	3	Cover Seat Bottom 500 IAT RH			
955-00-747-02	-	26	20	30	Cover Seat Bottom 500 Endbay LH			
955-00-748-02	-	26	20	31	Cover Seat Bottom 500 Endbay RH			
955-00-749-02	-	1	1	1	Cover Seat Bottom 490 Endbay LH			
955-00-750-02	-	1	1	-	Cover Seat Bottom 490 Endbay RH			
955-00-751-02	-	-	1	-	Cover Seat Bottom 480 Endbay LH			
955-00-752-02	-	-	1	-	Cover Seat Bottom 480 Endbay RH			
955-00-753-02	-	-	-	4	Cover Seat Bottom 470 Endbay LH			
955-00-754-02	-	-	-	4	Cover Seat Bottom 470 Endbay RH			

* Placard Wording: Drawing 137-00-005-00

COVER

P/N	QTY A321	QTY A320	QTY A319	QTY A321	DESCRIPTION	MATERIAL SPEC.	PLACARD APPR. iaw RKN 112	PLACARD *
955-00-705-01	8	-	-	-	Cover Backrest Narrow	SCHAUENBURG LEATHER Ambalite atlantic blue NA560620 smooth NA560621 Klimaperforation SG Greve & Co KG Cotton Twill Art. 1056 blau 5013 FAR stiched together with leather	134-E-070	137-00-005-07
955-00-704-01	204	-	-	-	Cover Backrest STD			
955-00-706-02	-	-	4	-	Cover Backrest Last Row	SCHAUENBURG LEATHER Ambalite atlantic blue NA560620 smooth NA560621 Klimaperforation SG Greve & Co KG Cotton Twill Art. 1056 blau 5013 FAR stiched together with leather	134-E-070	137-00-005-07
955-00-705-02	-	-	2	8	Cover Backrest Narrow			
955-00-704-02	-	180	144	204	Cover Backrest STD			
955-00-768-02	-	8	8		Cover Seat Bottom 500 Exit Typ III STD	SCHAUENBURG LEATHER Ambalite atlantic blue NA560620 smooth TecMove Fire Blocker Art. F.2000.00.170.22 stiched together with leather	134-E-323	137-00-005-07
955-00-769-02	-	2	2		Cover Seat Bottom 500 Exit Typ III LH			
955-00-770-02	-	2	2		Cover Seat Bottom 500 Exit Typ III RH			

* Placard Wording: Drawing 137-00-005-00

2
1
COLOUR CODE

FABRIC:
1 = blue yarn
2 = red yarn

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Seat Assy TSO
Covers and Cushions (for seat layout 955-00-001-03, 955-00-001-02, 955-00-001-06, 955-00-001-04, 955-00-001-05) (Sheet 3 of 4)
Figure 5

FOAM								
P/N	QTY A321	QTY A320	QTY A319	QTY A321	DESCRIPTION	MATERIAL SPEC.	PLACARD APPR. iaw RKN 112	PLACARD *
139-00-609-04	204	180	144	204	foam part backrest with integrated Headrest Comfort 500/490	METZELER Metzoprotect FRM-C55 ISATEX L170-13 PA-Charmeuse white Cotton 330085 darkblue	134-E-070	137-00-005-06
139-00-609-05	8	-	2	8	foam part backrest with integrated Headrest Comfort 480/470			
139-00-609-06	-	-	4	-	foam part backrest with integrated Headrest Comfort 460 Last Row			
139-00-638-32	-	8	8	-	foam part seat cushion Exit STD 500Typ III	GREINER PURtec AW01 moulded PU-Foam 90% PURtec AP01 (LD24FR) Polyethylene foam 10% PURtec B60 textile fireguard SIMALFA 308FR	134-E-323	137-00-005-06
139-00-638-17	-	2	2	-	foam part seat cushion LH Exit 500 Typ III			
139-00-638-18	-	2	2	-	foam part seat cushion RH Exit 500 Typ III			
* Placard Wording: Drawing 137-00-005-00								

F252627-0001-01-004.cgm

Seat Assy TSO
Covers and Cushions (for seat layout 955-00-001-03, 955-00-001-02, 955-00-001-06, 955-00-001-04, 955-00-001-05) (Sheet 4 of 4)
Figure 5

B. Seat Envelope

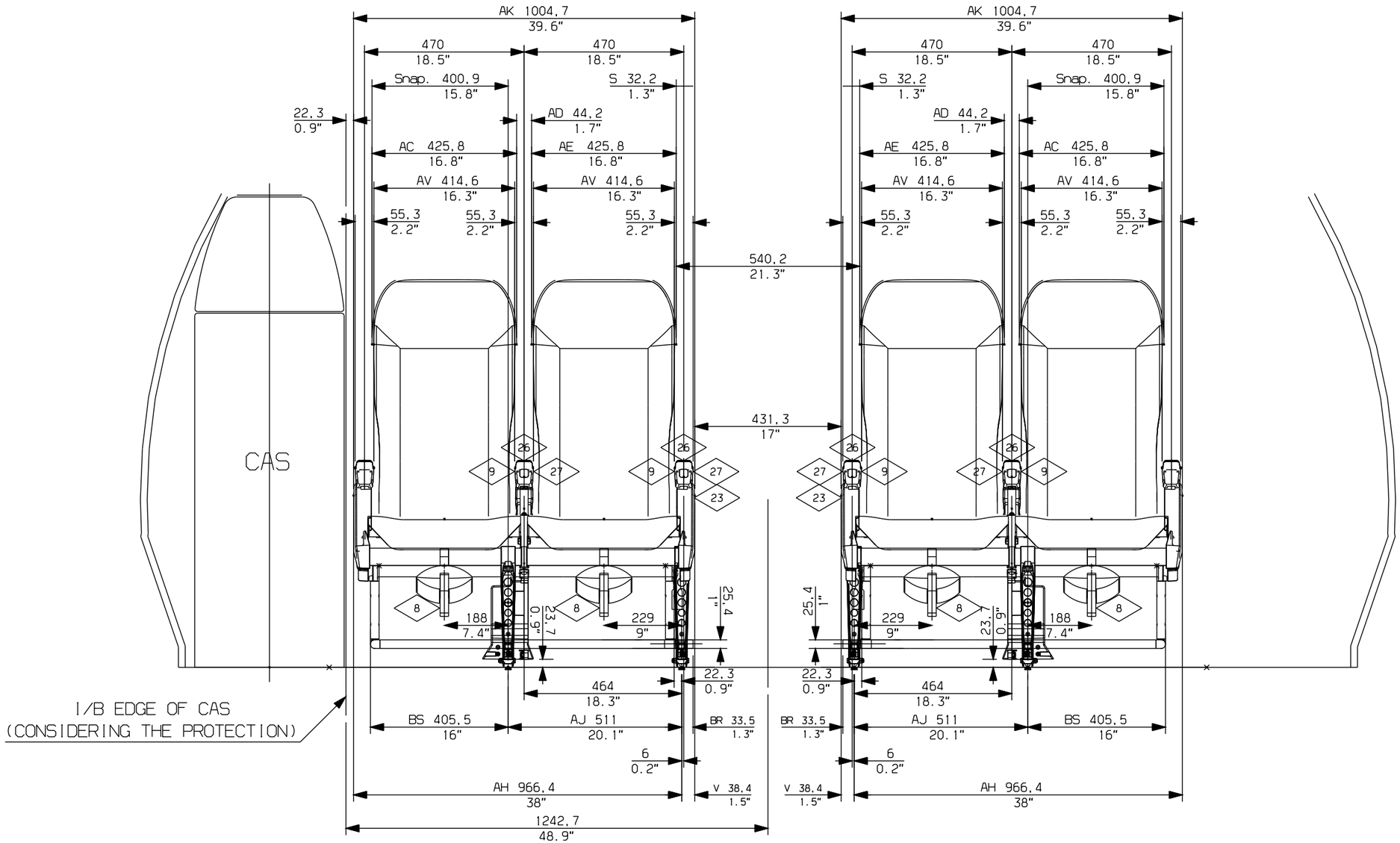
The Fig. 6 shows all dimensions of the seat assemblies and specific seat configurations.

NOTE: Refer to Fig. (6 Sheet 14) for flags and explanation.

INTENTIONALLY BLANK

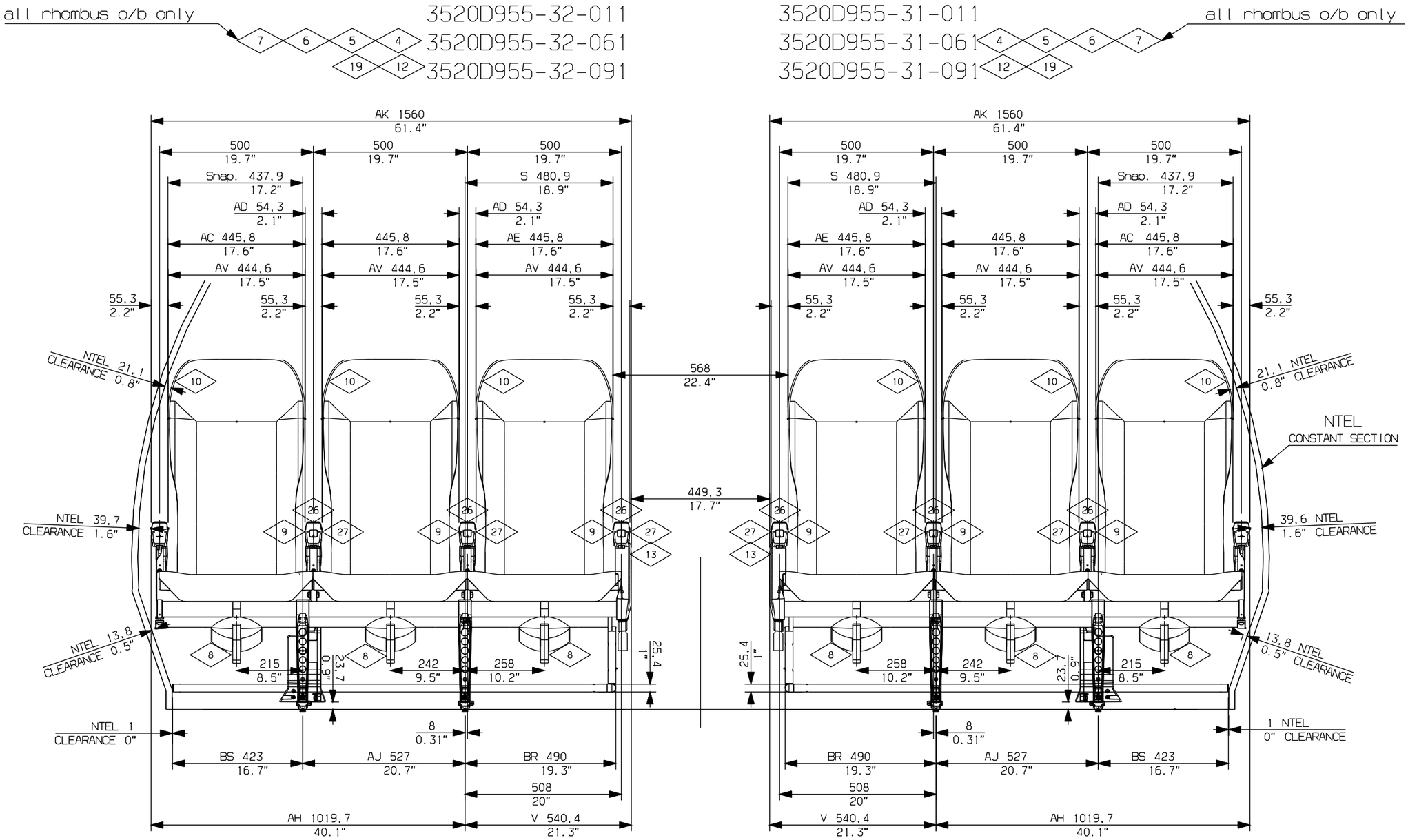
20 17 7 3520D955-22-011

3520D955-21-011 7 17 20



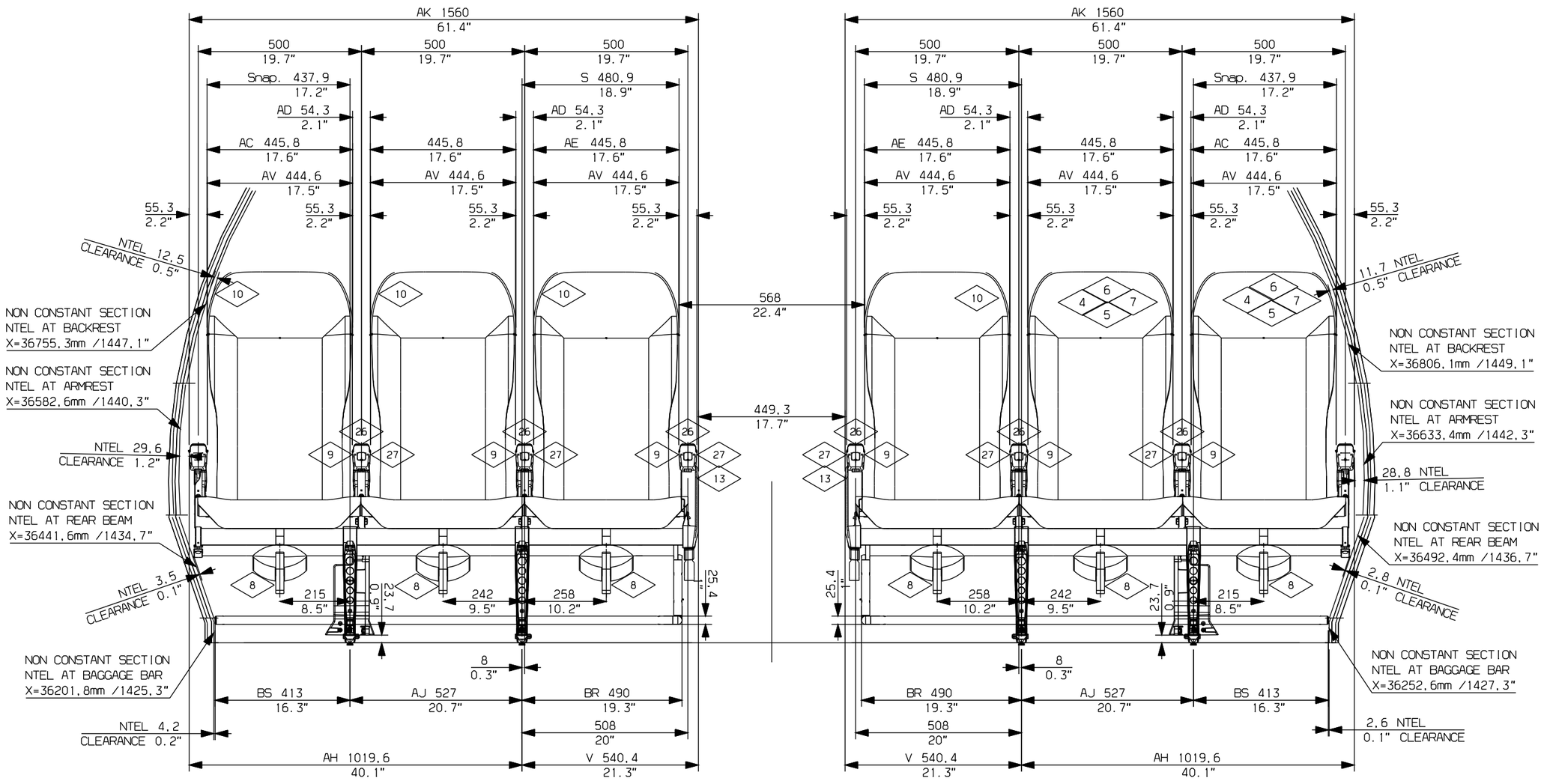
Seat Envelope
(Sheet 1 of 14)
Figure 6

F252627-0001-02-001



Seat Envelope
(Sheet 2 of 14)
Figure 6

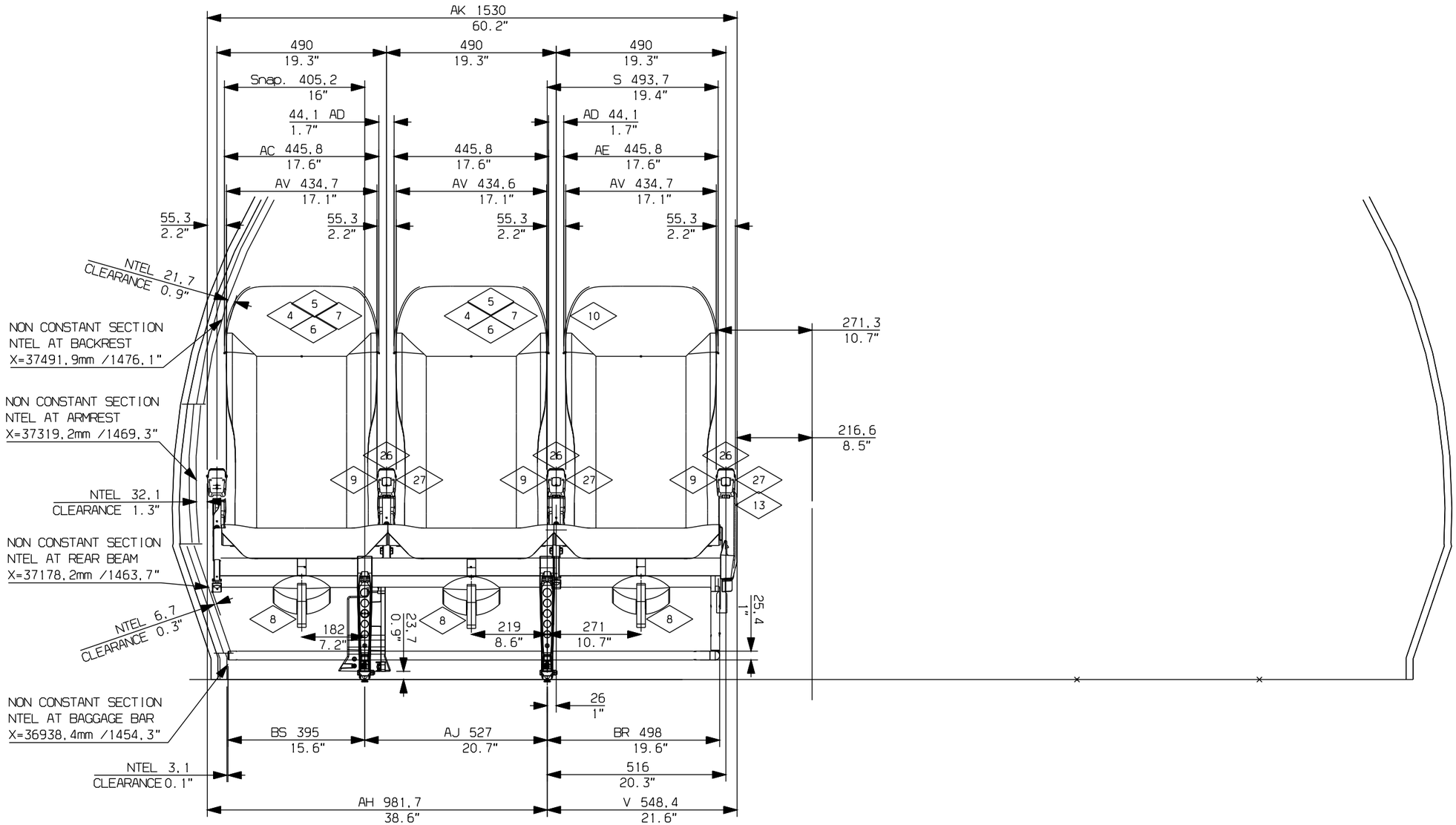
F252627-0001-02-002



F252627-0001-02-003

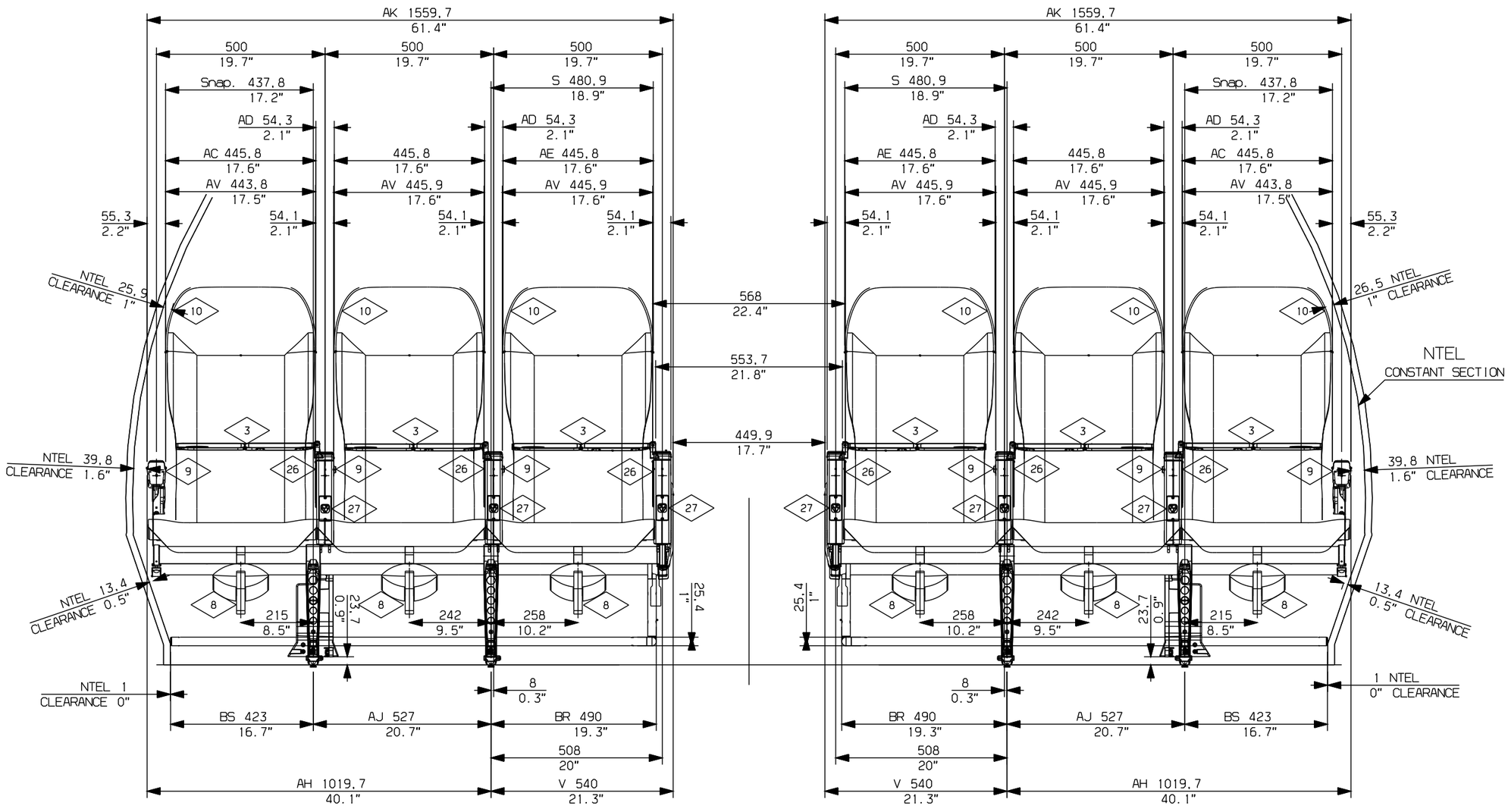
Seat Envelope
(Sheet 3 of 14)
Figure 6

12 3520D955-32-081



F252627-0001-02-004

Seat Envelope
(Sheet 4 of 14)
Figure 6

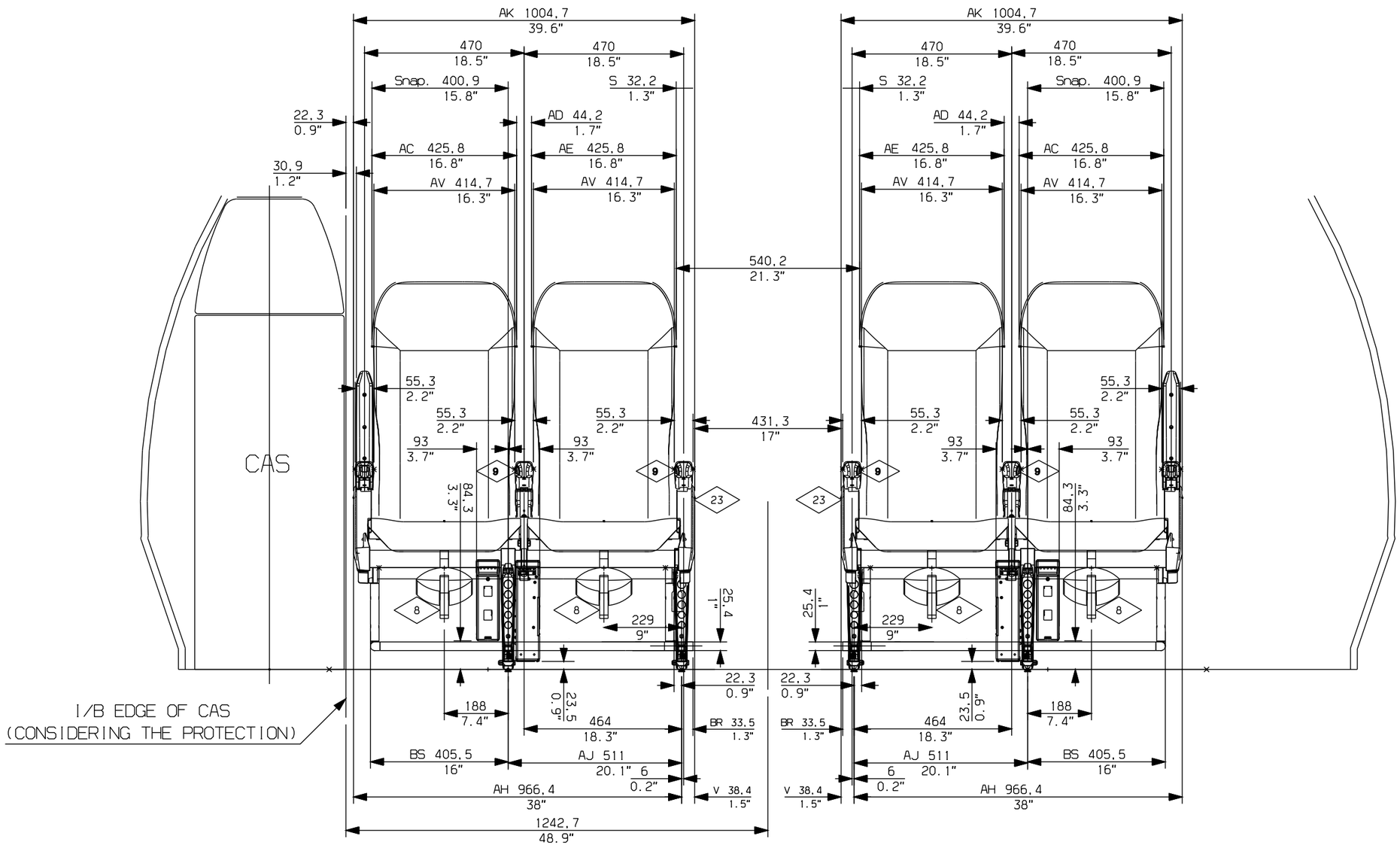


Seat Envelope
(Sheet 5 of 14)
Figure 6

F252627-0001-02-005

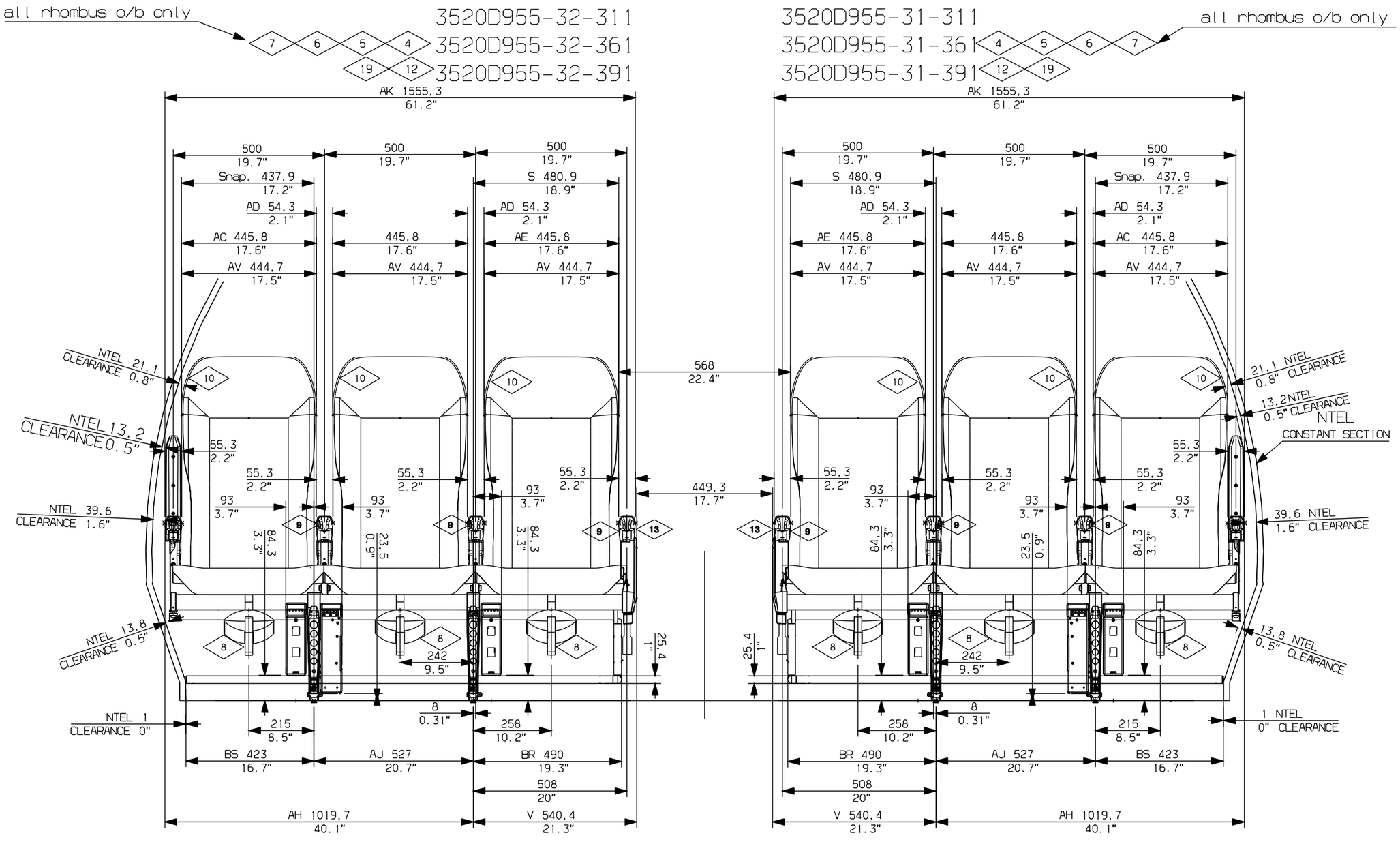
20 17 7 3520D955-22-311

3520D955-21-311 7 17 20



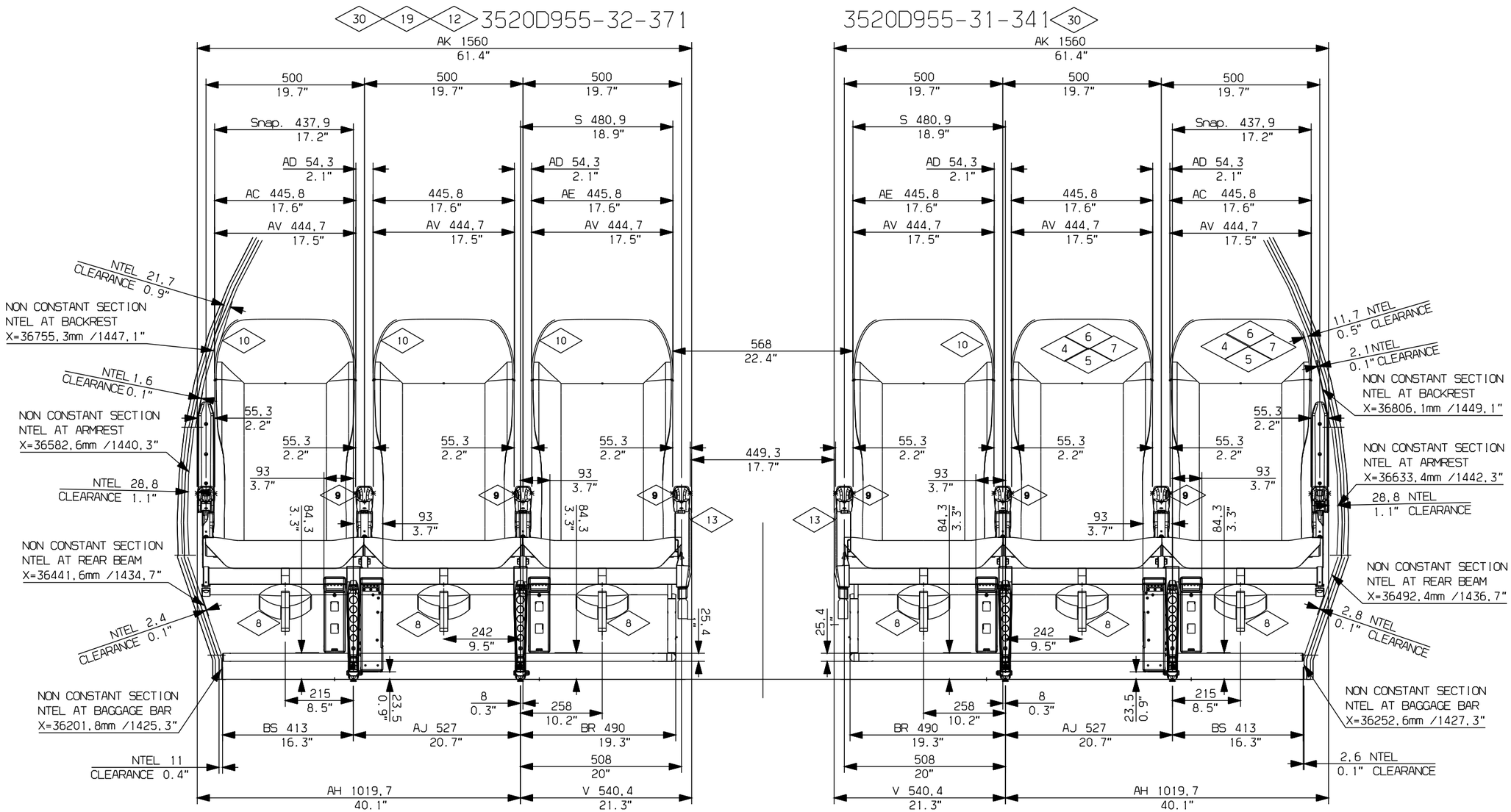
Seat Envelope
(Sheet 6 of 14)
Figure 6

F252627-0001-02-006



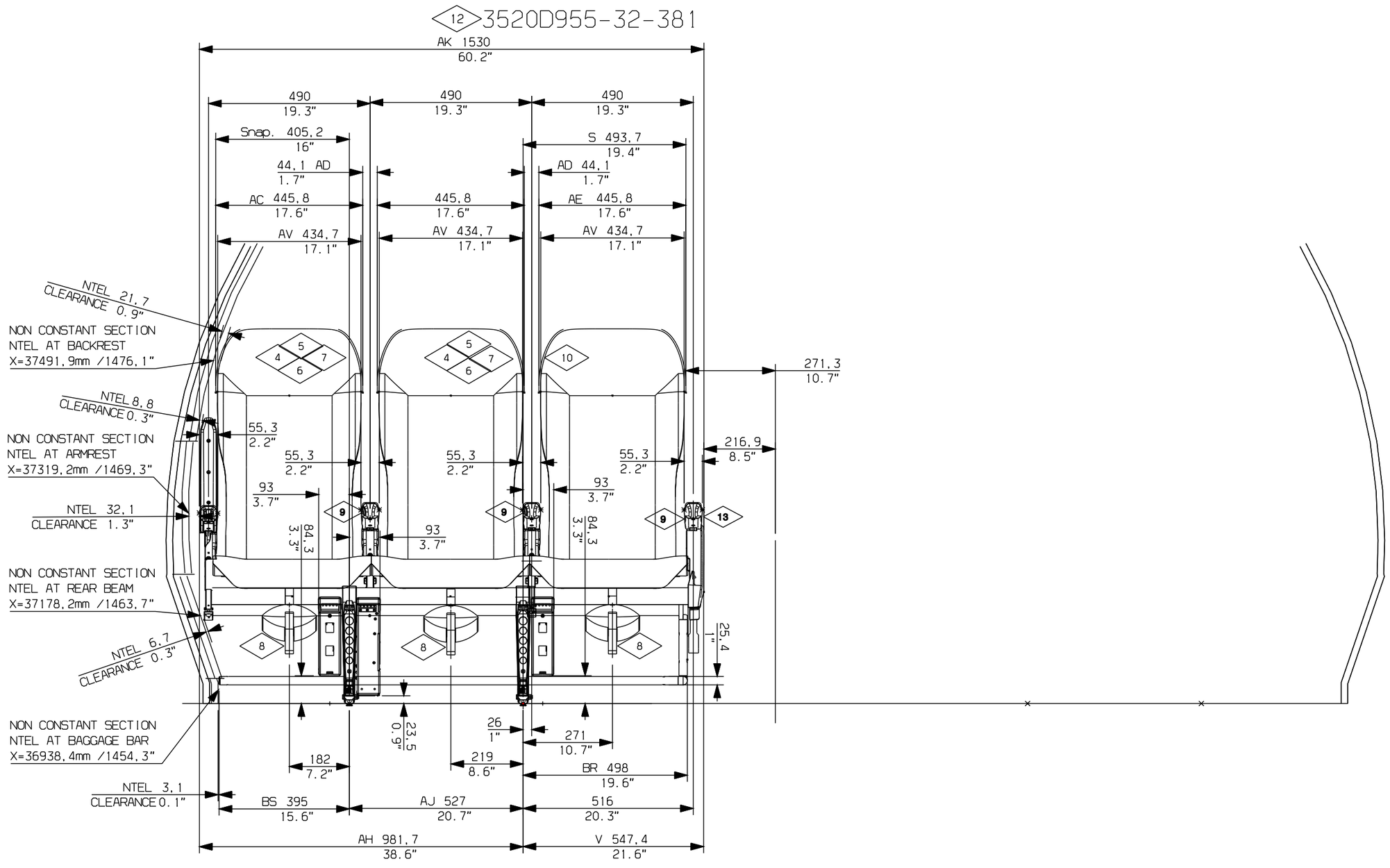
Seat Envelope
(Sheet 7 of 14)
Figure 6

F252627-0001-02-007



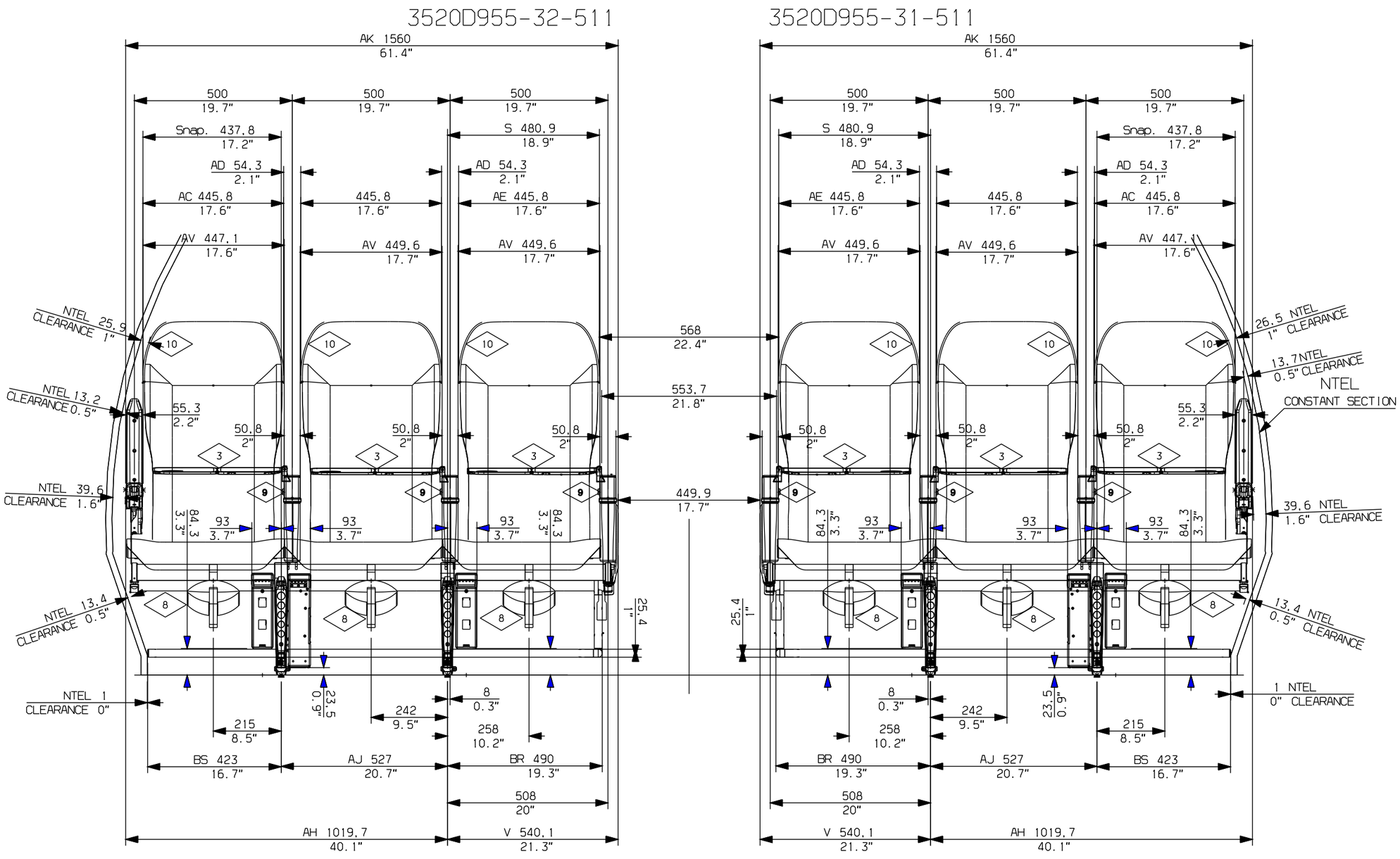
Seat Envelope
(Sheet 8 of 14)
Figure 6

F252627-0001-02-008



F252627-0001-02-009

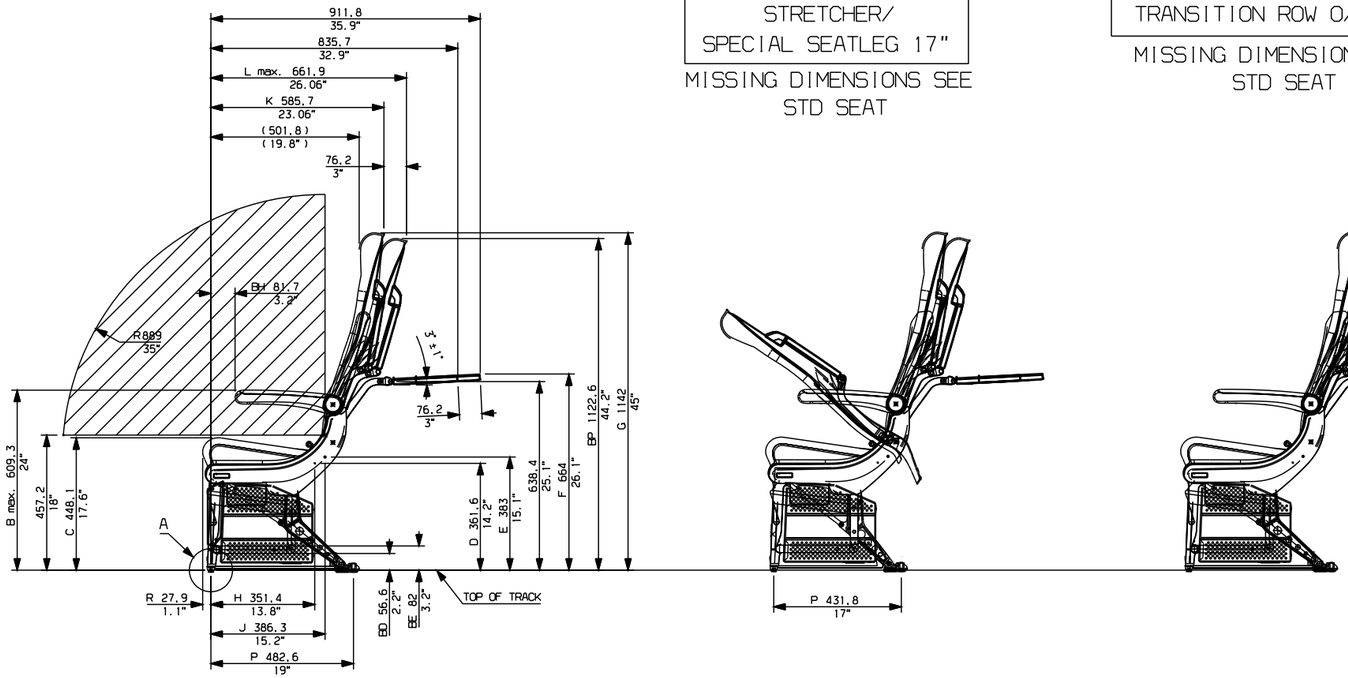
Seat Envelope
(Sheet 9 of 14)
Figure 6



Seat Envelope
(Sheet 10 of 14)
Figure 6

F252627-0001-02-010

STD SEATS

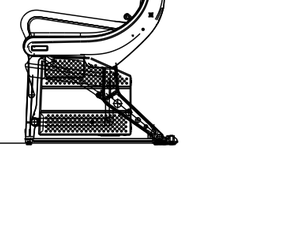


STD SEATS
STRETCHER/
SPECIAL SEATLEG 17"

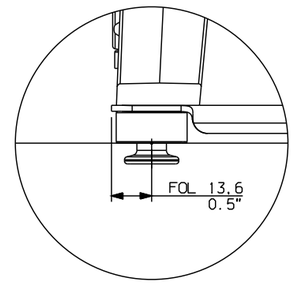
MISSING DIMENSIONS SEE
STD SEAT

STD SEATS
TRANSITION ROW O/B PAX

MISSING DIMENSIONS SEE
STD SEAT



DETAIL A
(FRONT STUD)



F252627-0001-02-011

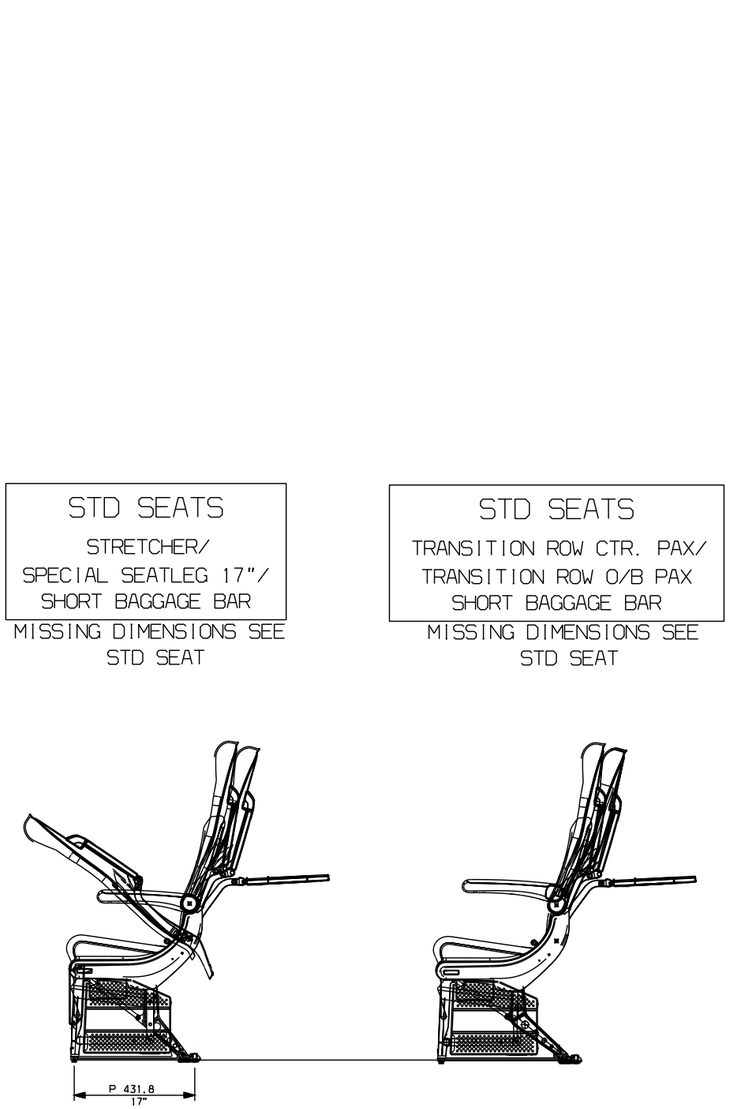
Seat Envelope
(Sheet 11 of 14)
Figure 6

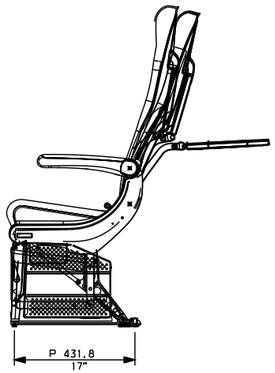
STD SEATS
STRETCHER/
SPECIAL SEATLEG 17"/
SHORT BAGGAGE BAR
MISSING DIMENSIONS SEE
STD SEAT

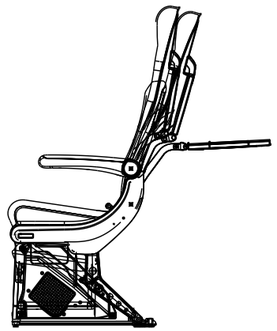
STD SEATS
TRANSITION ROW CTR. PAX/
TRANSITION ROW O/B PAX
SHORT BAGGAGE BAR
MISSING DIMENSIONS SEE
STD SEAT

NARROW SEATS
TRANSITION ROW CTR. PAX/
TRANSITION ROW O/B PAX
SPECIAL SEATLEG 17"
MISSING DIMENSIONS SEE
STD SEAT

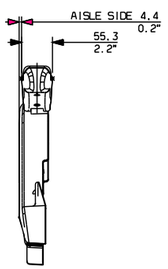
NARROW SEATS
STD NARROW BACKREST
MISSING DIMENSIONS SEE
STD SEAT







STD Armrest

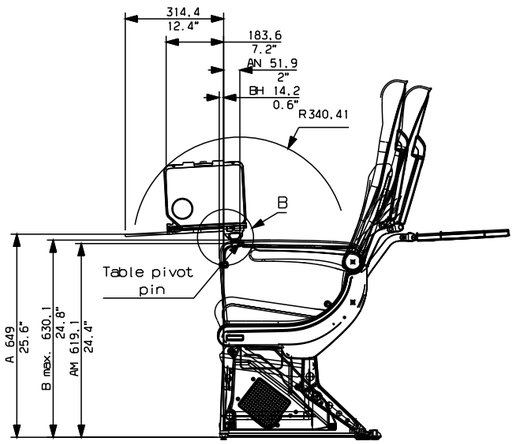


F252627-0001-02-012

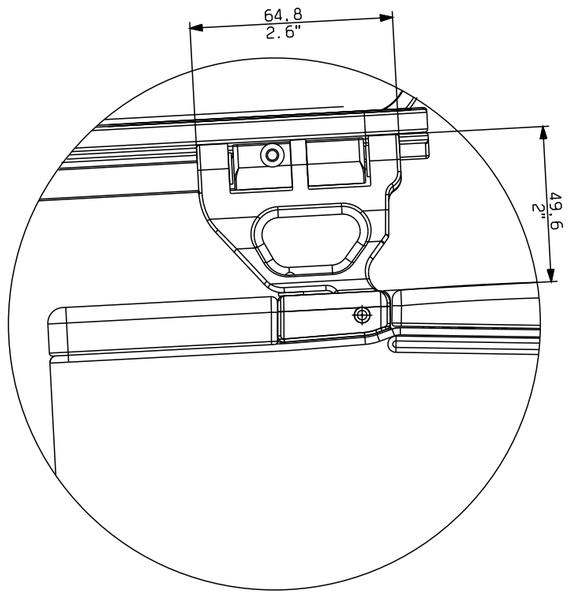
Seat Envelope
(Sheet 12 of 14)
Figure 6

IAT SEATS

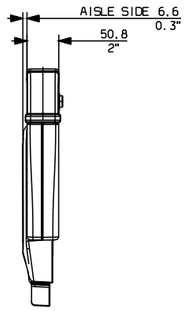
MISSING DIMENSIONS SEE
STD SEAT



DETAIL B



IAT Armrest



F252627-0001-02-013

Seat Envelope
(Sheet 13 of 14)
Figure 6

NO.	DESCRIPTION
30	SHORT BAGGAGE BAR
28	NO STEWARD STEP
27	RJU
26	PCU
25	LIMITED RECLINE 2" O/B PAX
23	FOLDABLE ARMREST
22	NO ARMREST O/B
20	TABLE LATCH OPENS I/B ONLY
19	STRETCHER
18	NARROW BACKREST LAST ROW
17	NARROW BACKREST
13	HANDICAP ARMREST
12	SPEC. SEATLEG 17"
11	SPECIAL TABLE 5"
10	COAT HOOK POSITION
9	RECLINE BUTTON
8	LIFE VEST POUCH
7	NO COATHOOK
6	NO BACKTABLE
5	NO LITERATURE NET
4	NO LITERATURE POCKET
3	IN ARM TABLE
2	LIMITED RECLINE 2"
1	NO RECLINE

DIMENSIONAL TOLERANCES							
	INCH	0.2-1.2	1.2-4.7	4.7-12.4	12.4-39.4	39.4-78.7	78.7-118.1
	MM	6-30	30-120	120-315	315-1000	1000-2000	2000-3000
MAX.	INCH	±0.04	±0.06	±0.08	±0.12	±0.16	±0.24
	MM	±1	±1.5	±2.0	±3.0	±4.0	±5.0

TOLERANCE FROM HARD TO UPHOLSTERED SURFACE ±6,4mm (0,25")
TOLERANCE FROM UPHOLSTERED TO UPHOLSTERED SURFACE ±12,8mm (0,50")

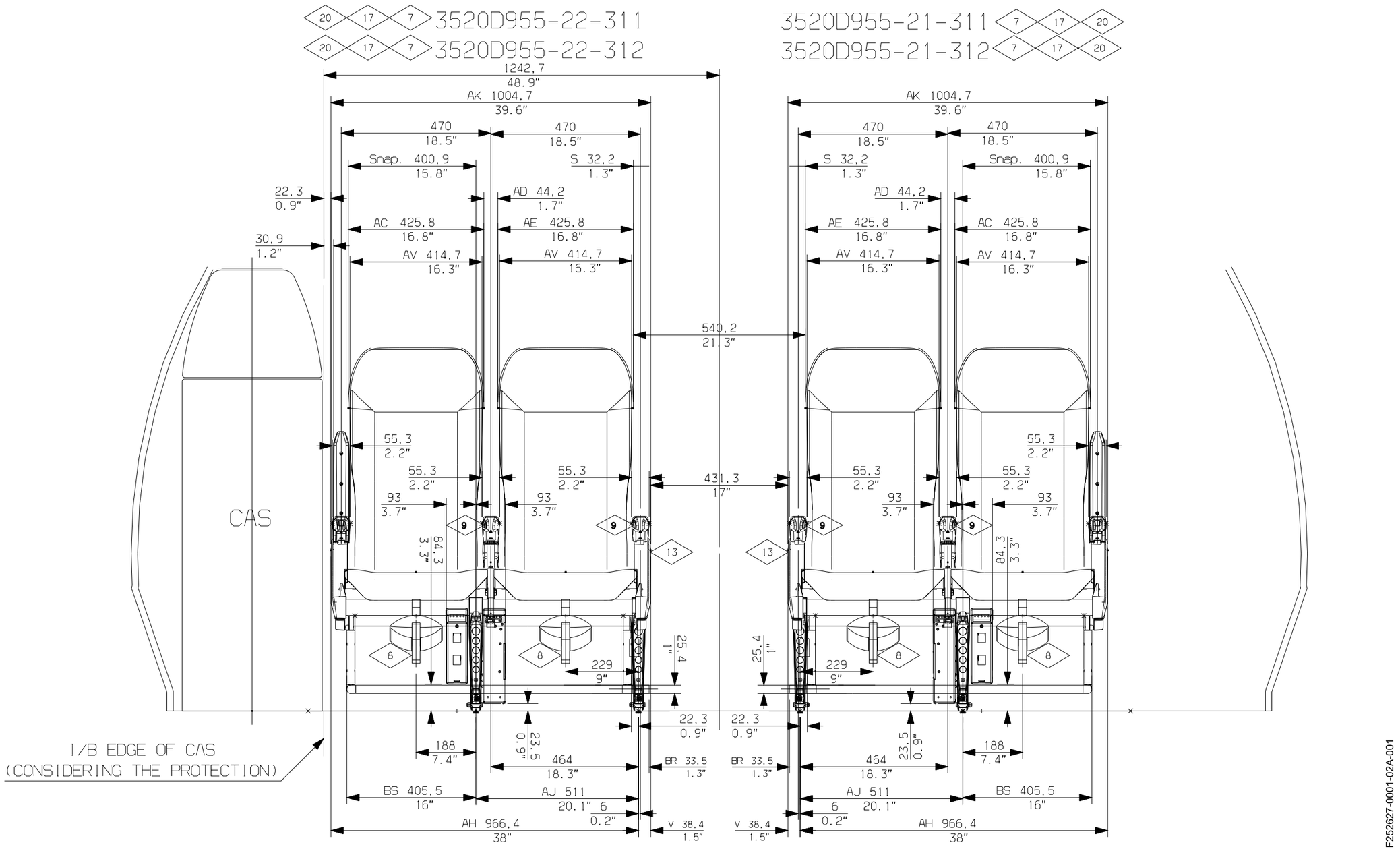
F252627-0001-02-014

Seat Envelope
(Sheet 14 of 14)
Figure 6

The Fig. 7 shows all dimensions of the seat assemblies and specific seat configurations.

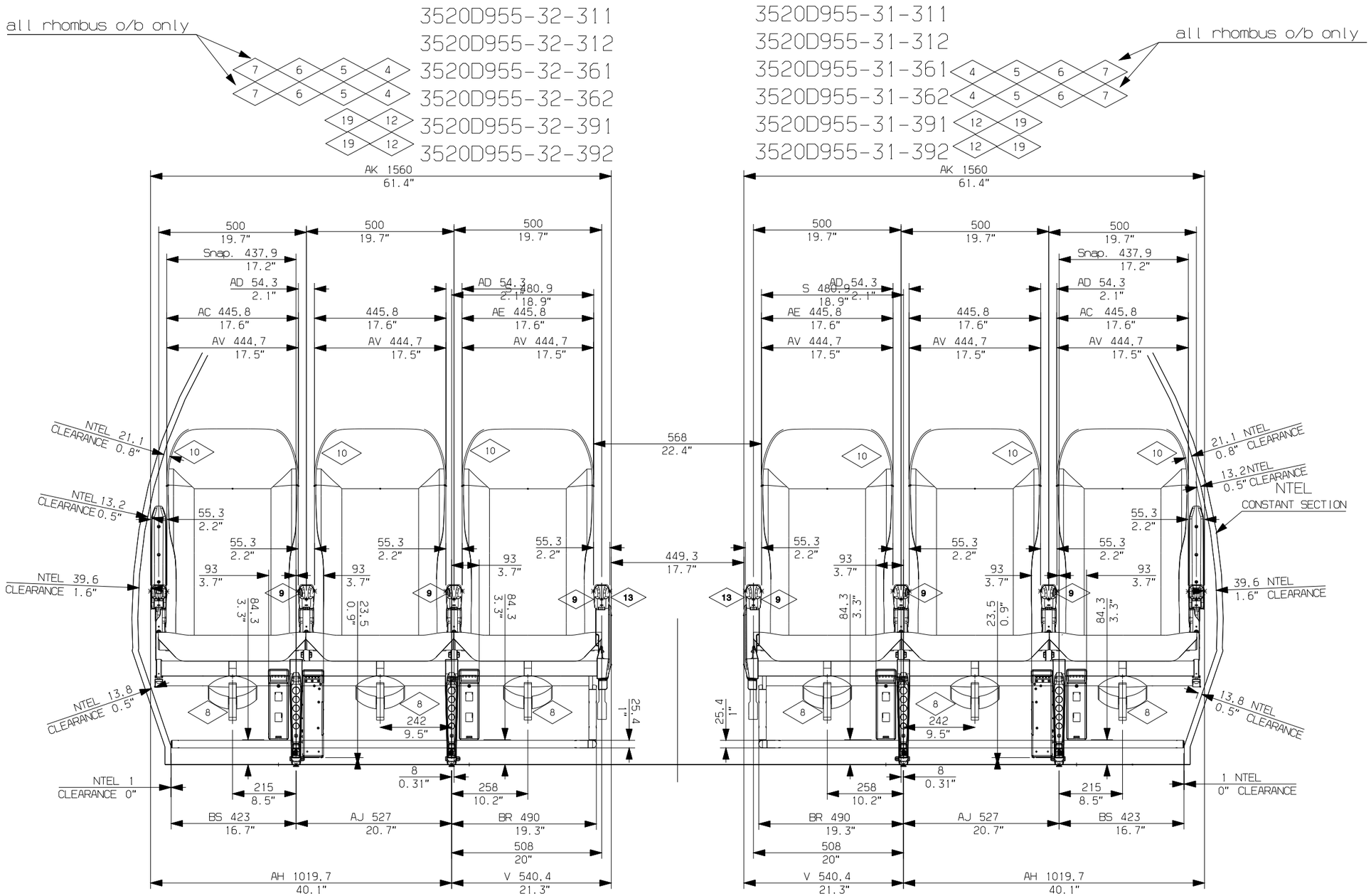
NOTE: Refer to Fig. (7 Sheet 14) for flags and explanation.

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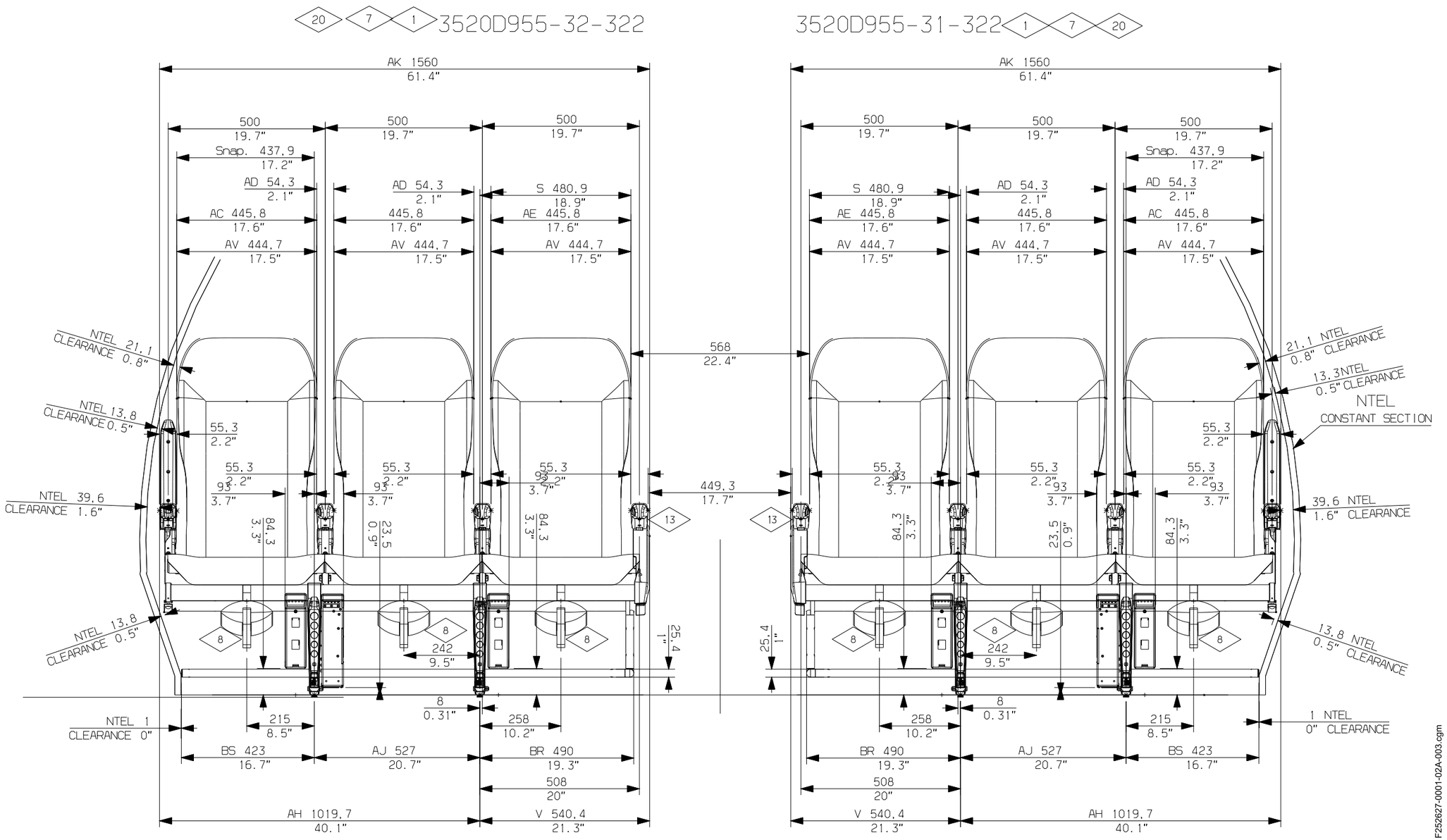
Seat Envelope
(Sheet 1 of 14)
Figure 7

F252627-0001-02A-001

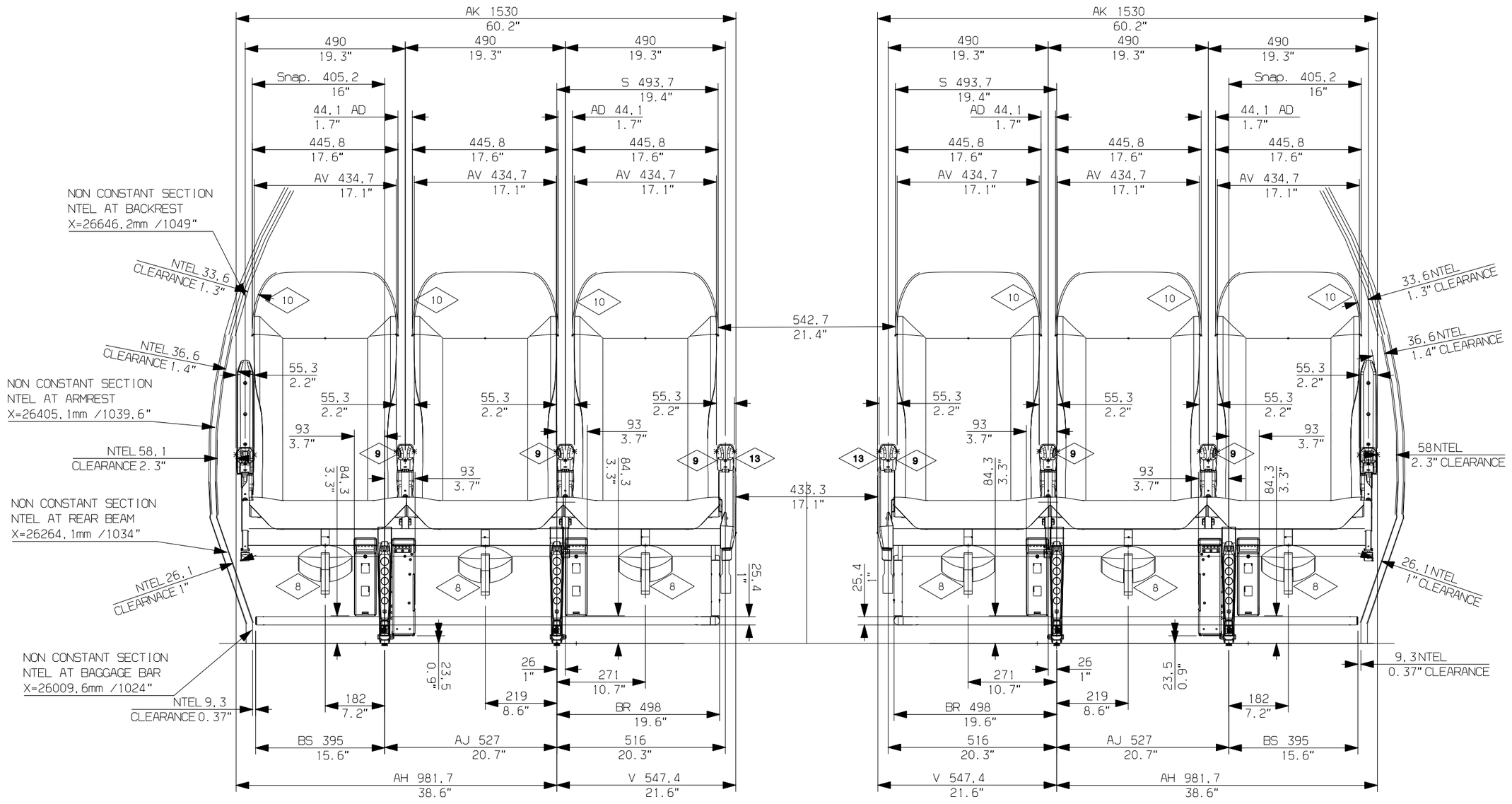


Seat Envelope
(Sheet 2 of 14)
Figure 7

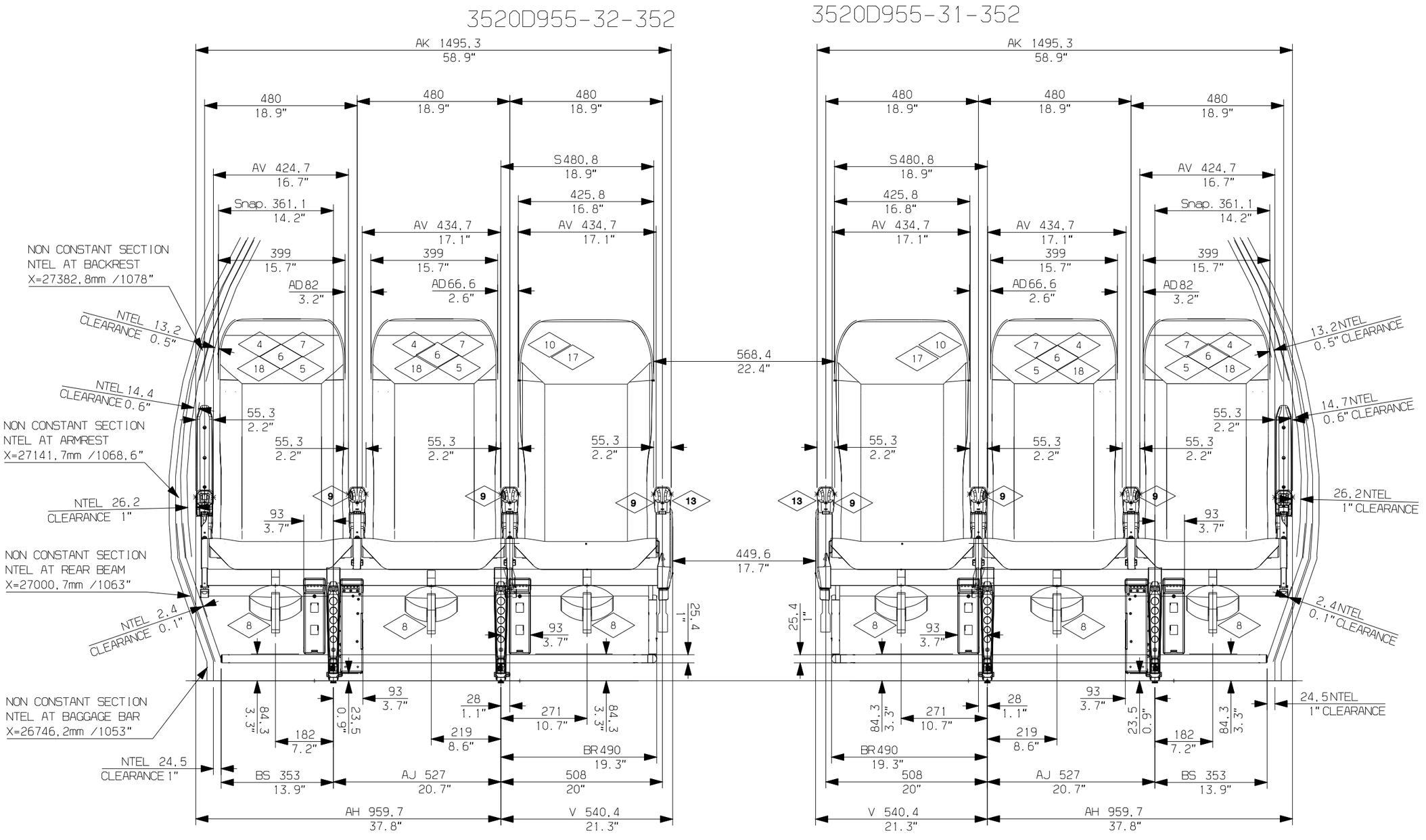
F252627-0001-02A-002



Seat Envelope
(Sheet 3 of 14)
Figure 7

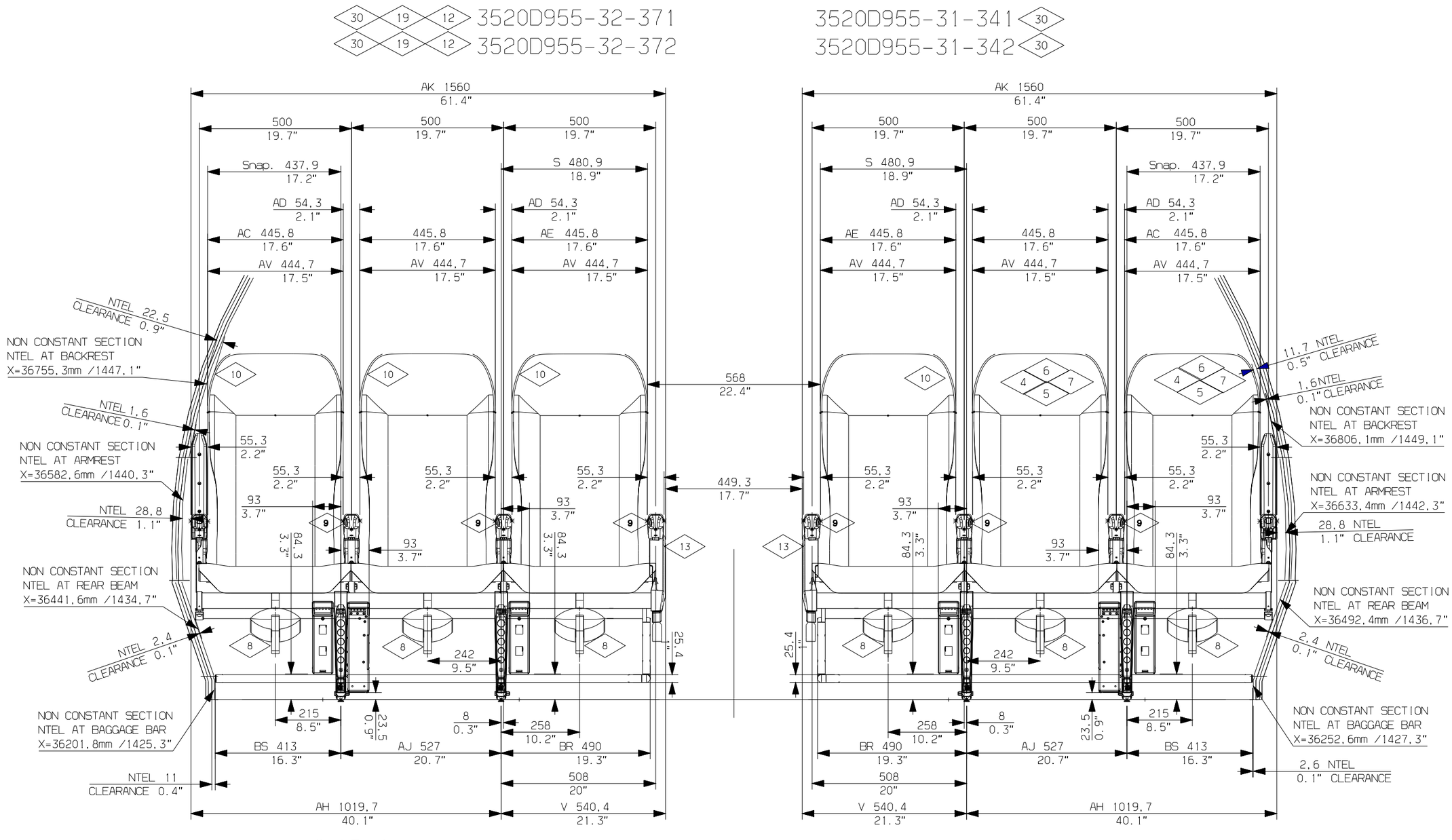


Seat Envelope
(Sheet 4 of 14)
Figure 7



F252627-0001-02A-005

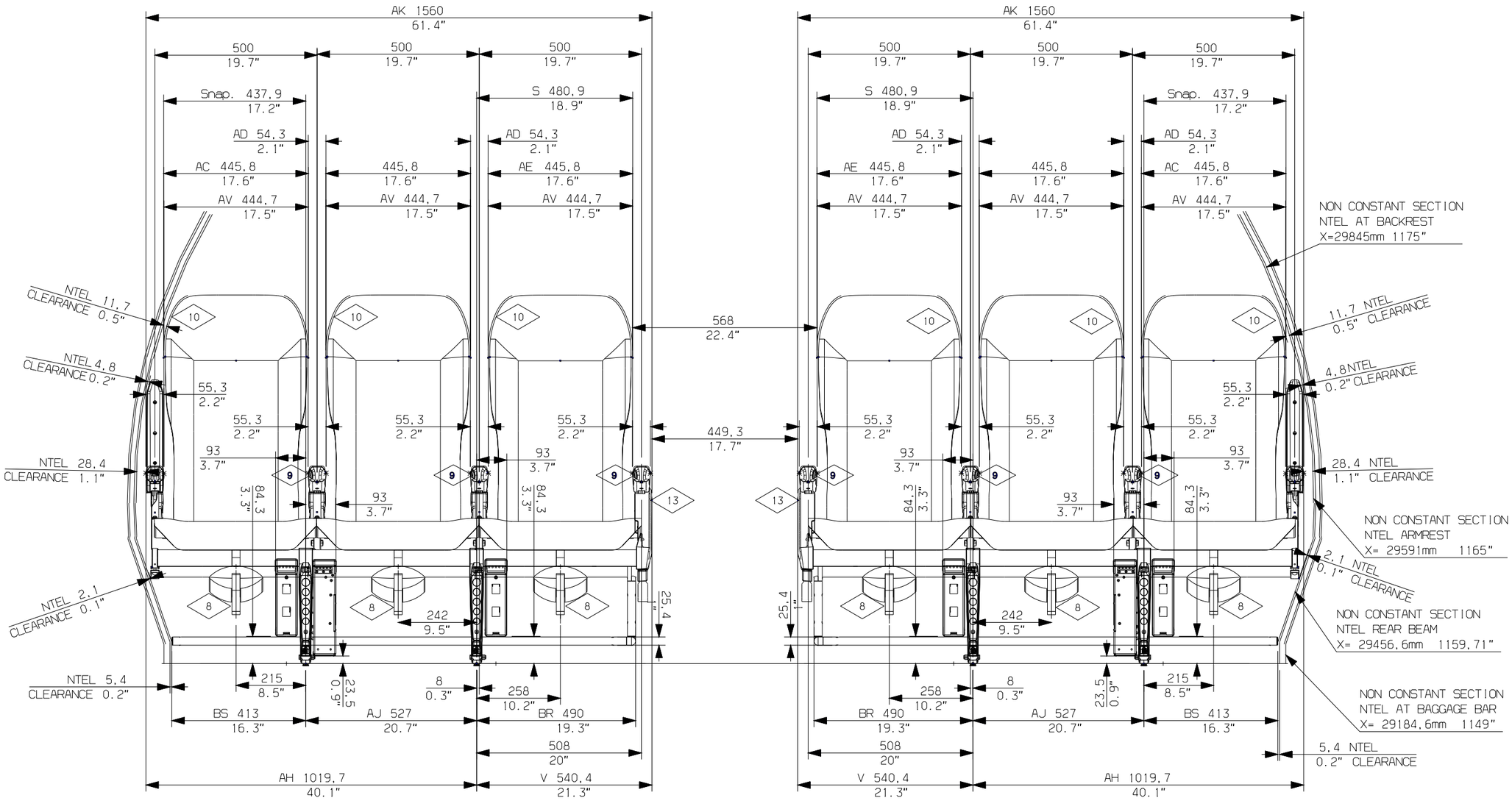
Seat Envelope
(Sheet 5 of 14)
Figure 7



Seat Envelope
(Sheet 6 of 14)
Figure 7

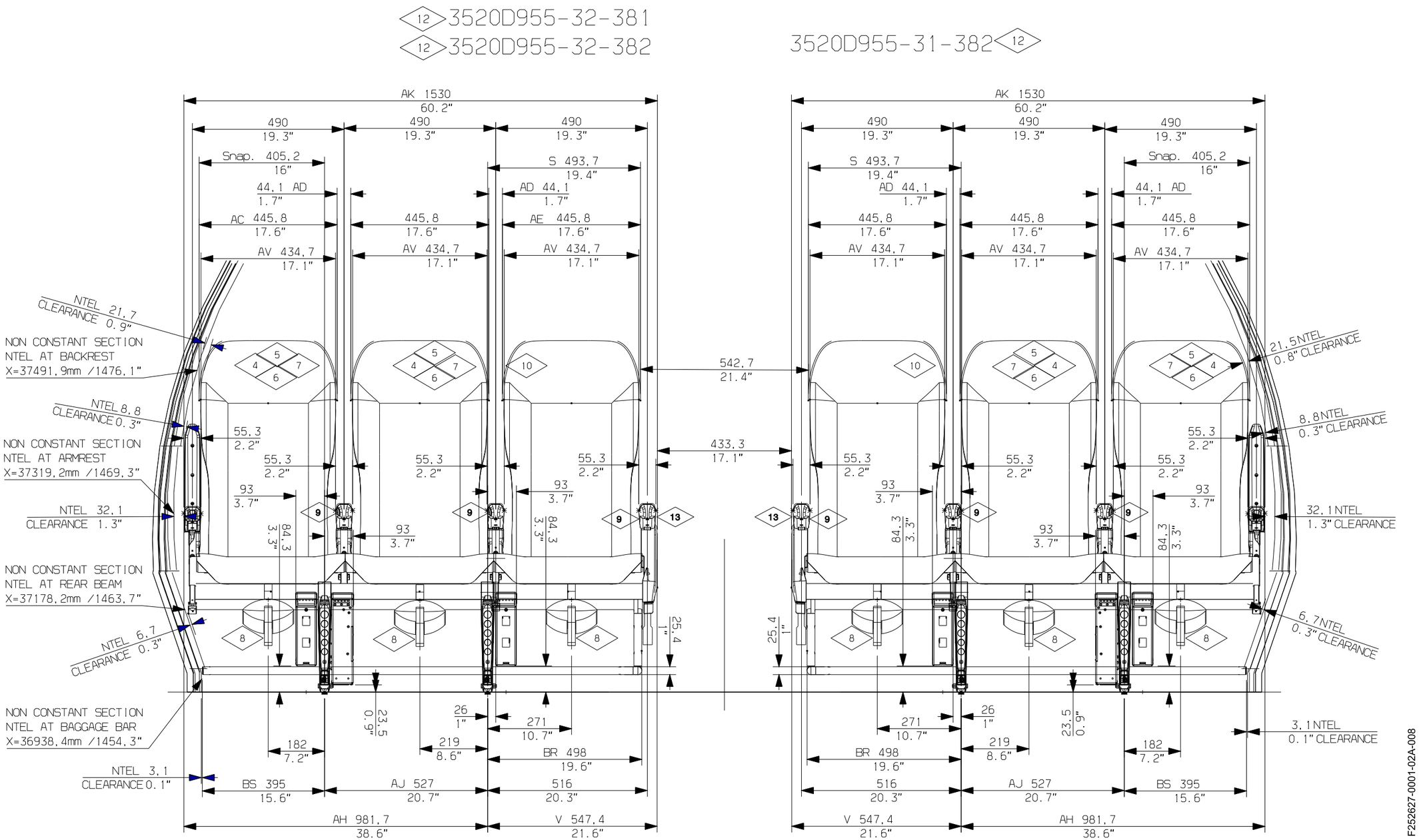
30 19 12 3520D955-32-372 3520D955-31-372 12 19 30

For A320-200



F252627-0001-02A-007

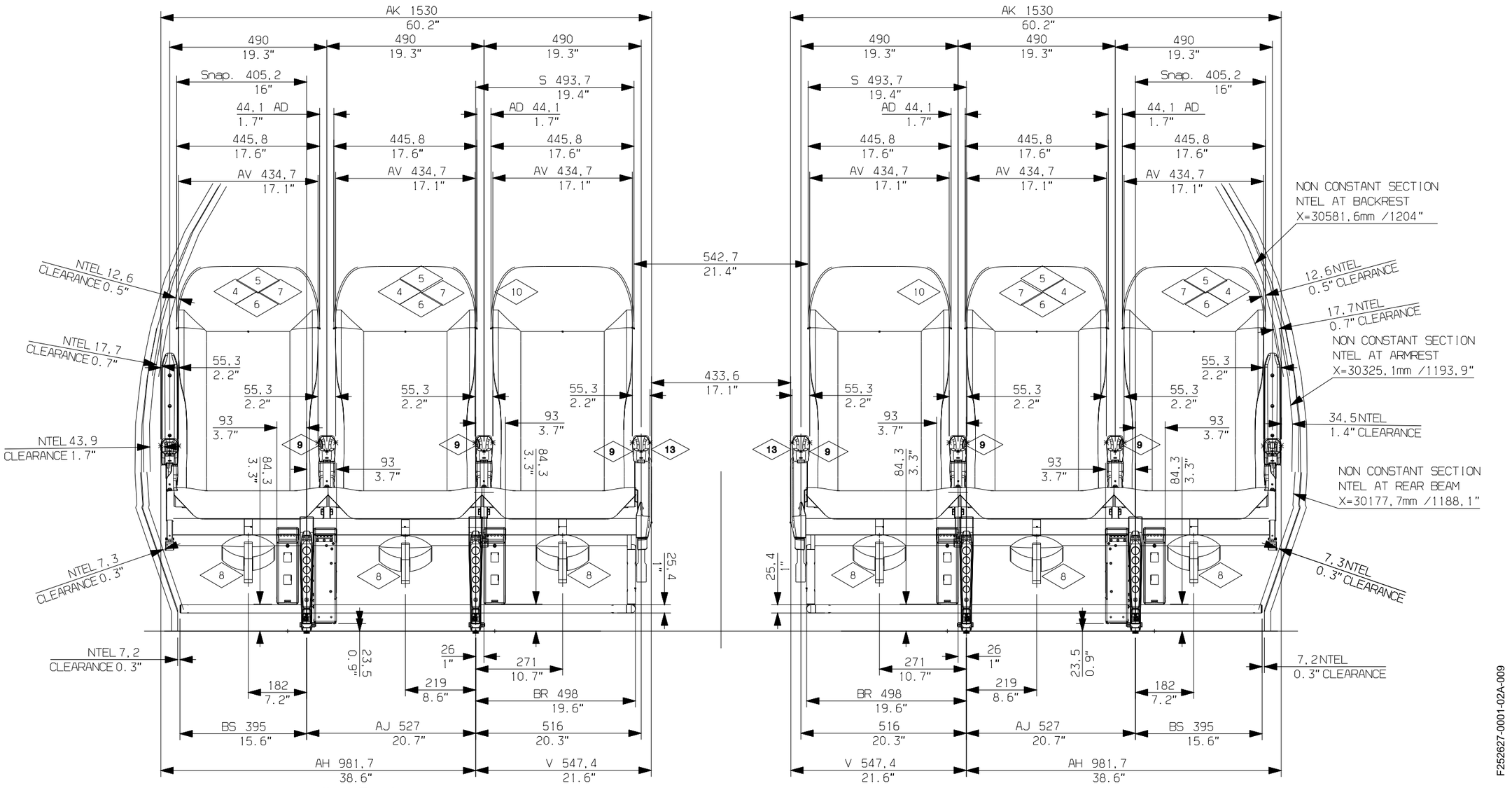
Seat Envelope
(Sheet 7 of 14)
Figure 7



Seat Envelope
(Sheet 8 of 14)
Figure 7

<12> 3520D955-32-382 3520D955-31-382 <12>

For Information only A320-200

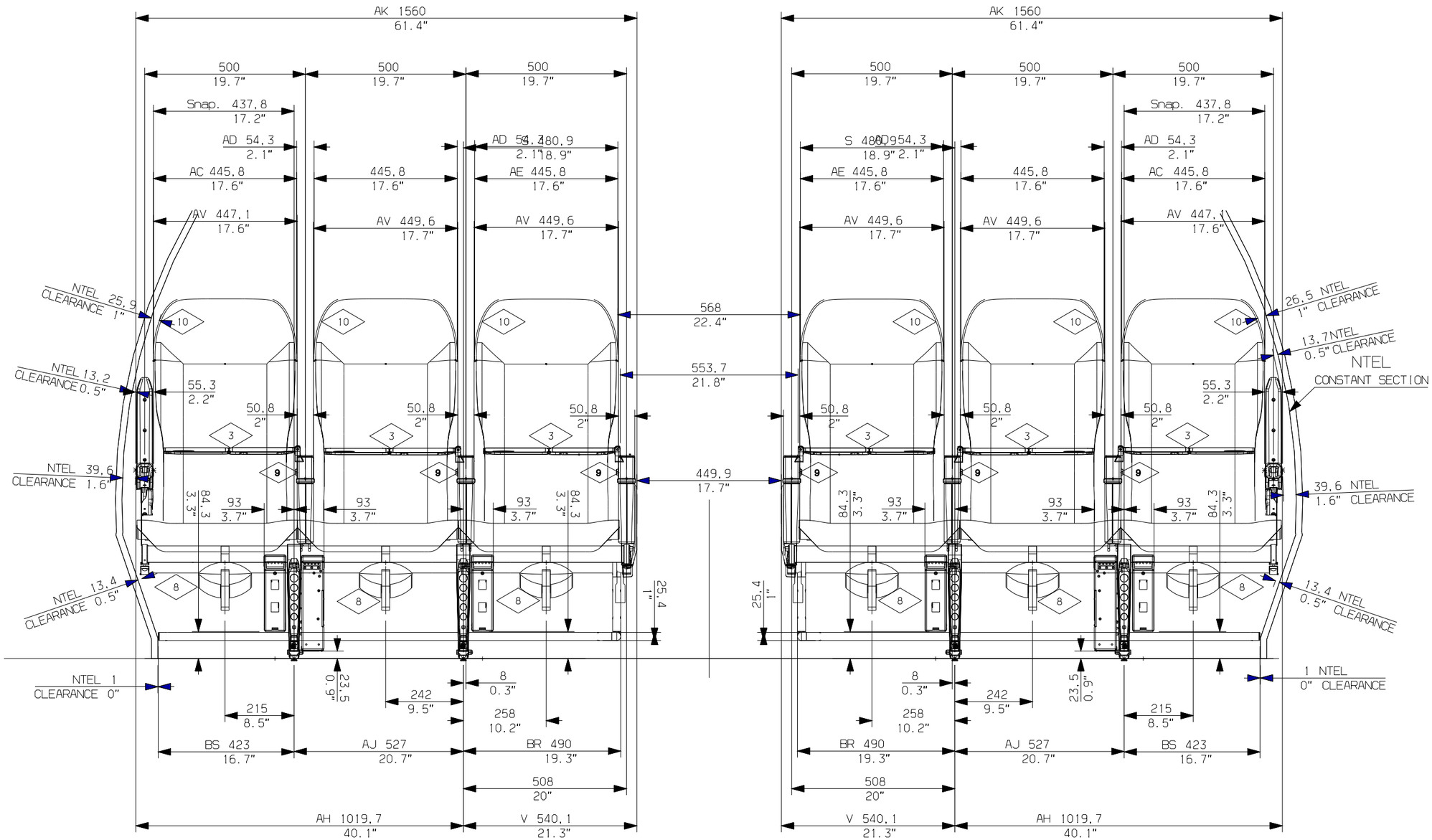


F252627-0001-02A-009

Seat Envelope
(Sheet 9 of 14)
Figure 7

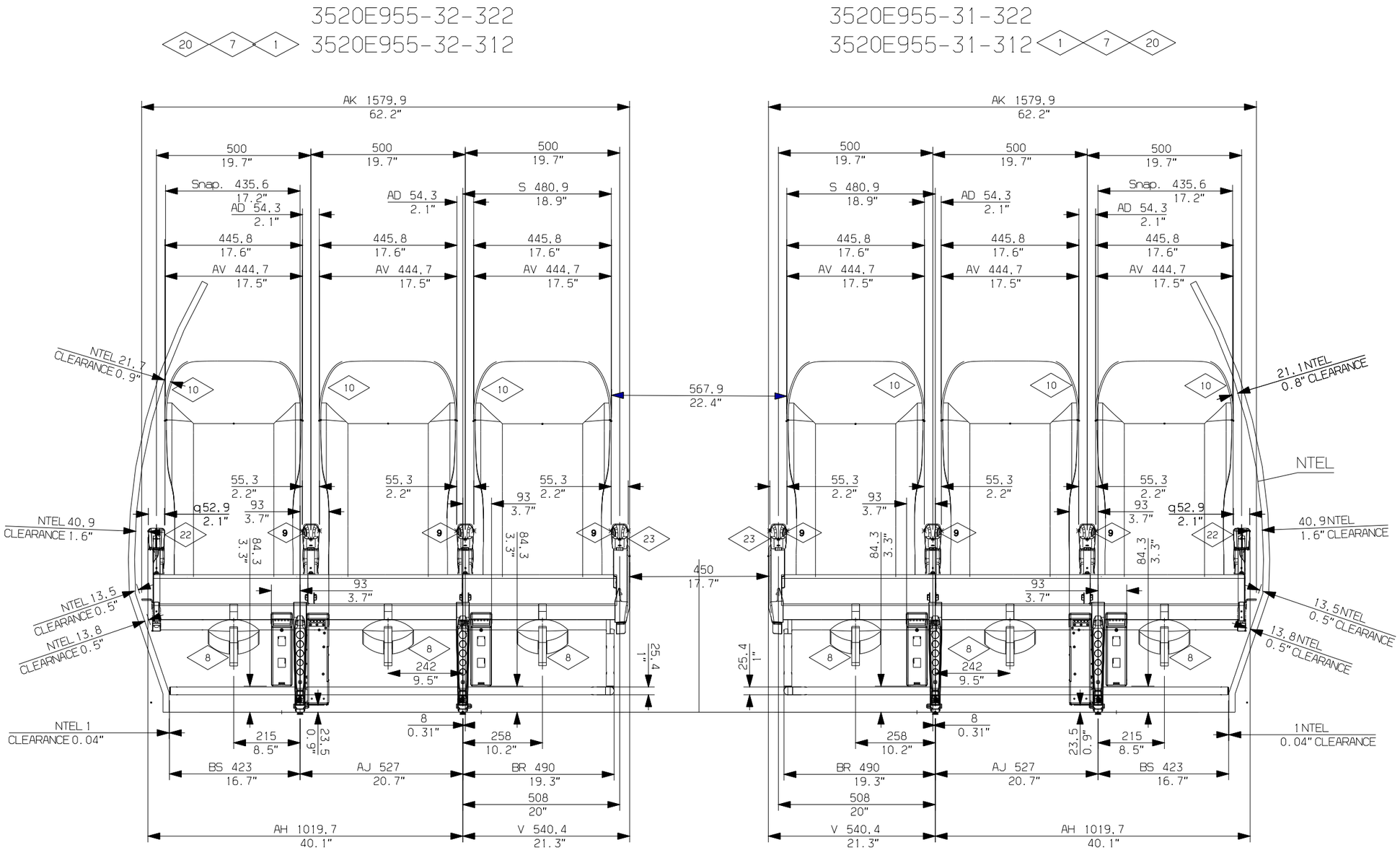
3520D955-32-511
3520D955-32-512

3520D955-31-511
3520D955-31-512



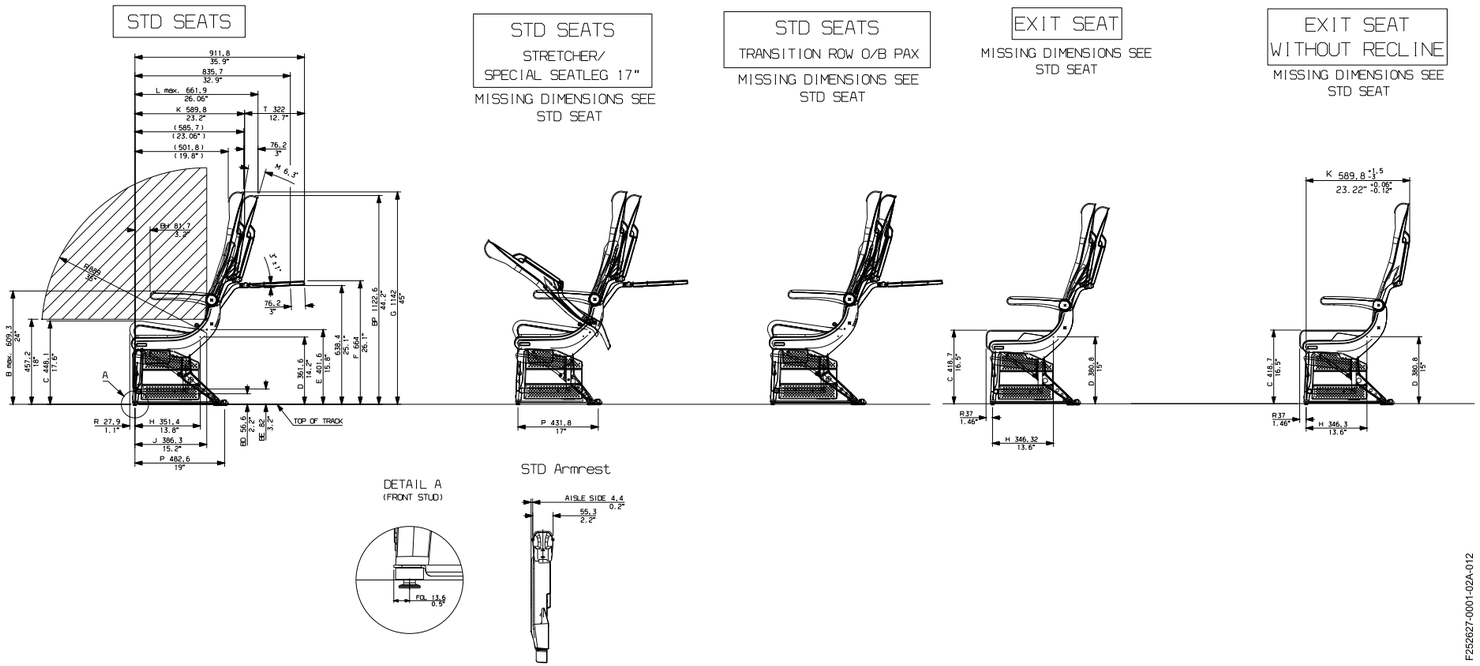
Seat Envelope
(Sheet 10 of 14)
Figure 7

F252627-0001-02A-010



Seat Envelope
(Sheet 11 of 14)
Figure 7

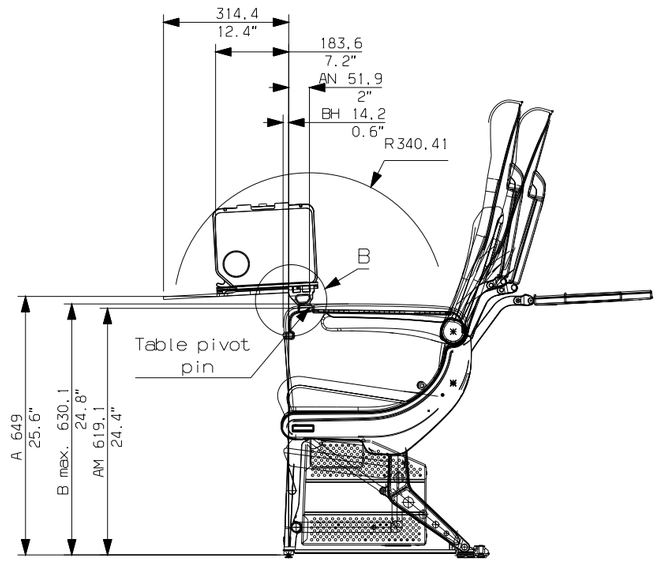
F252627-0001-02A-011

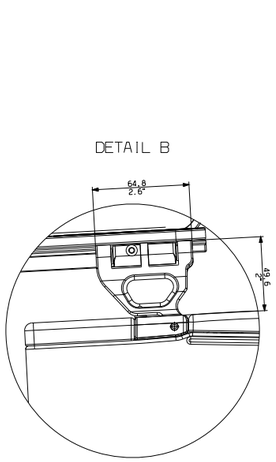


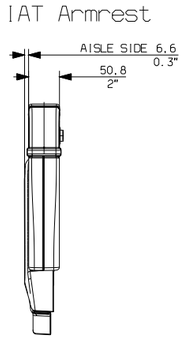
Seat Envelope
(Sheet 12 of 14)
Figure 7

IAT SEATS

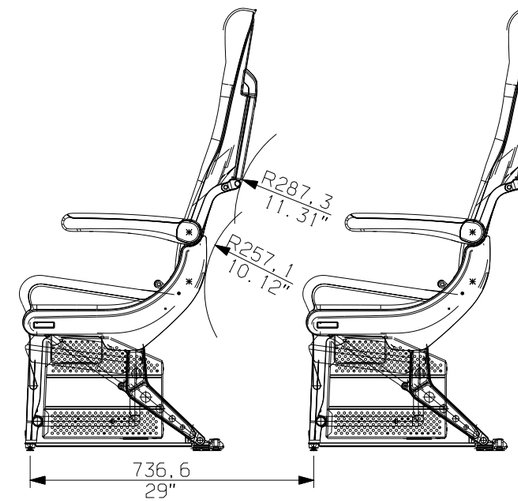
MISSING DIMENSIONS SEE
STD SEAT







SEAT TO SEAT BASIC DIMENSION



MIN. SEAT PITCH

F252627-0001-02A-013

Seat Envelope
(Sheet 13 of 14)
Figure 7

NO.	DESCRIPTION
30	SHORT BAGGAGE BAR
27	RJU
26	PCU
23	FOLDABLE ARMREST
22	NO ARMREST O/B
20	TABLE LATCH OPENS I/B ONLY
19	STRETCHER
18	NARROW BACKREST LAST ROW
17	NARROW BACKREST
13	HANDICAP ARMREST
12	SPEC. SEATLEG 17"
10	COAT HOOK POSITION
9	RECLINE BUTTON POSITION
8	LIFE VEST POUCH
7	NO COATHOOK
6	NO BACKTABLE
5	NO LITERATURE NET
4	NO LITERATURE POCKET
3	IN ARM TABLE
1	NO RECLINE/ NO RECLINE BUTTON

DIMENSIONAL TOLERANCES						
INCH	0.2-1.2	>1.2-4.7	>4.7-12.4	>12.4-39.4	>39.4-78.7	>78.7-118.1
MM	6-30	>30-120	>120-315	>315-1000	>1000-2000	>2000-3000
INCH	±0.04	±0.06	±0.08	±0.12	±0.16	±0.24
MM	±1.0	±1.5	±2.0	±3.0	±4.0	±6.0

TOLERANCE FROM HARD TO UPHOLSTERED SURFACE ±0.25"

Z-SEATS = WITHOUT IFE. FOR TSO REFER TO TSO DRAWING

Seat Part Marking
3520D955-XX-YYZ

- Colour Code
- Sequential Number
- left position for number of seat places of each unit
  right position for installation allocation (left, center, right)
- Customer identification
- Seat Model Type designation

Seat P/N	A321	A320	A319	A321	Seat P/N	A321	A320	A319	A321
3520D955-22-311	X	-	-	-	3520D955-21-311	X	-	-	-
3520D955-22-312	-	-	-	X	3520D955-21-312	-	-	-	X
3520D955-32-311	X	-	-	-	3520D955-31-311	X	-	-	-
3520D955-32-312	-	X	X	X	3520D955-31-312	-	X	X	X
3520D955-32-322	-	X	X	-	3520D955-31-322	-	X	X	-
3520D955-32-332	-	-	X	-	3520D955-31-332	-	-	X	-
3520E955-32-312	-	X	X	-	3520E955-31-312	-	X	X	-
3520E955-32-322	-	X	X	-	3520E955-31-322	-	X	X	-
-	-	-	-	-	3520D955-31-341	X	-	-	-
-	-	-	-	-	3520D955-31-342	-	-	-	X
3520D955-32-352	-	-	X	-	3520D955-31-352	-	-	X	-
3520D955-32-361	X	-	-	-	3520D955-31-361	X	-	-	-
3520D955-32-362	-	-	-	X	3520D955-31-362	-	-	-	X
3520D955-32-371	X	-	-	-	-	-	-	-	-
3520D955-32-372	-	×	-	X	3520D955-31-372	-	X	-	-
3520D955-32-381	X	-	-	-	-	-	-	-	-
3520D955-32-382	-	X	-	X	3520D955-31-382	-	X	-	-
3520D955-32-391	X	-	-	-	3520D955-31-391	X	-	-	-
3520D955-32-392	-	-	X	X	3520D955-31-392	-	-	X	X
3520D955-32-511	X	-	-	-	3520D955-31-511	X	-	-	-
3520D955-32-512	-	X	X	X	3520D955-31-512	-	X	X	X

2
1
COLOUR CODE

FABRIC:
1 = blue yarn
2 = red yarn

F252627-0001-02A-014

Seat Envelope
(Sheet 14 of 14)
Figure 7

C. General Information (TSO)

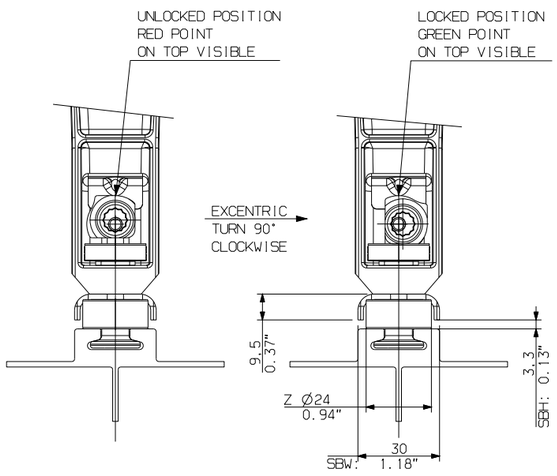
The Fig. 8 shows all general information about the seat assemblies.

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STD LEG DIMENSION

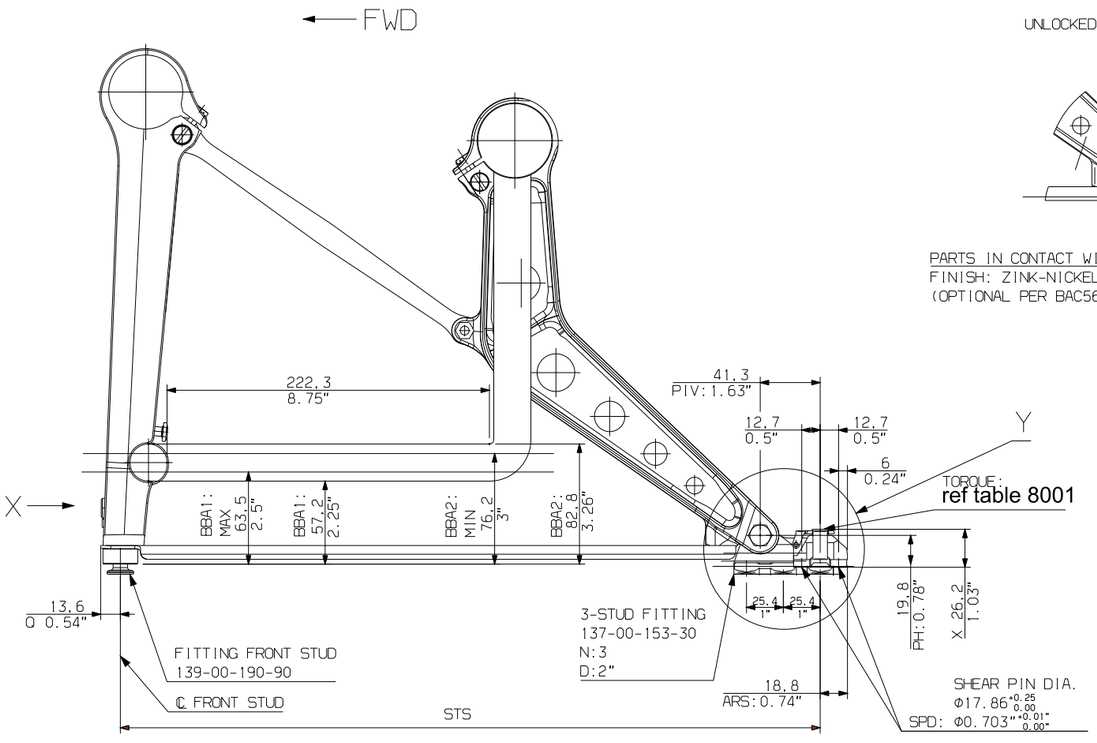
LOCKING INDICATION FRONT FITTING :

X



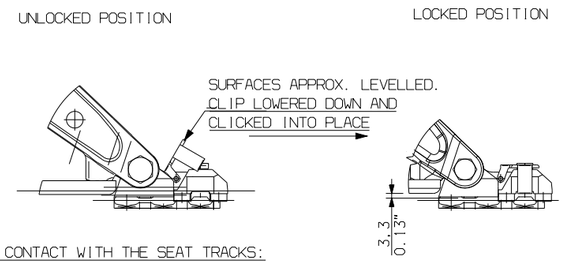
MATERIAL AND FINISH OF SEAT ATTACHMENT DEVICES:
REFER TO BOM AND DRW: 139-00-190-90
137-00-153-30

3520D955-32-071	17"	17"
3520D955-32-081	17"	17"
3520D955-32-091	17"	17"
3520D955-31-091	17"	17"
ALL SEATS (except as noted)	19"	19"
SEAT	STS	STS
	INBOARD-SEATLEG	OUTBOARD-SEATLEG



LOCKING INDICATION REAR FITTING:

Y



PARTS IN CONTACT WITH THE SEAT TRACKS:
FINISH: ZINK-NICKEL PLATING PER AMS 2417 TYPE2
(OPTIONAL PER BAC5637 TYPE II CLASS21)

F252627-0001-03-001

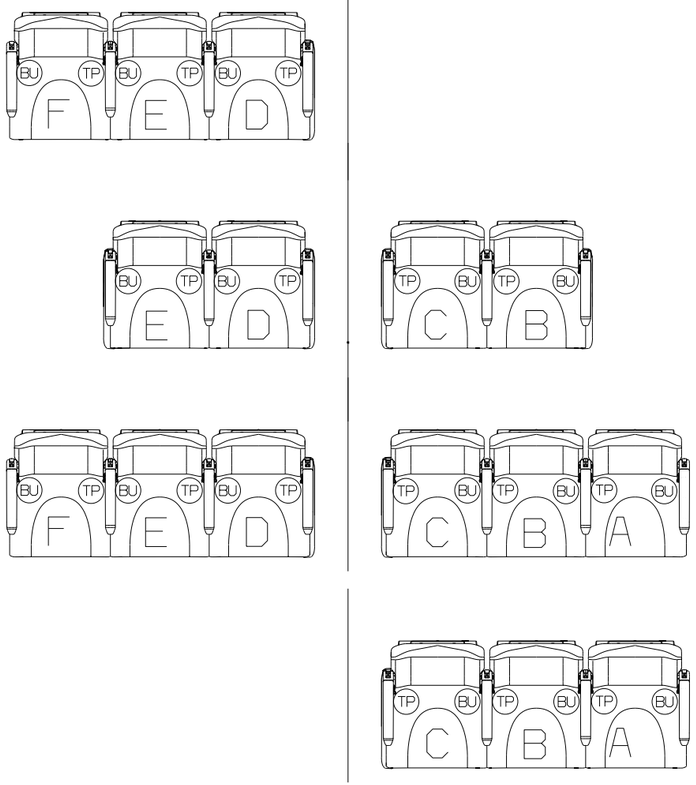
General Information TSO
Seatleg Dimensions (Sheet 1 of 8)
Figure 8

SEAT BELT INSTALLATION

FWD

RH Seats
(schematic view only)

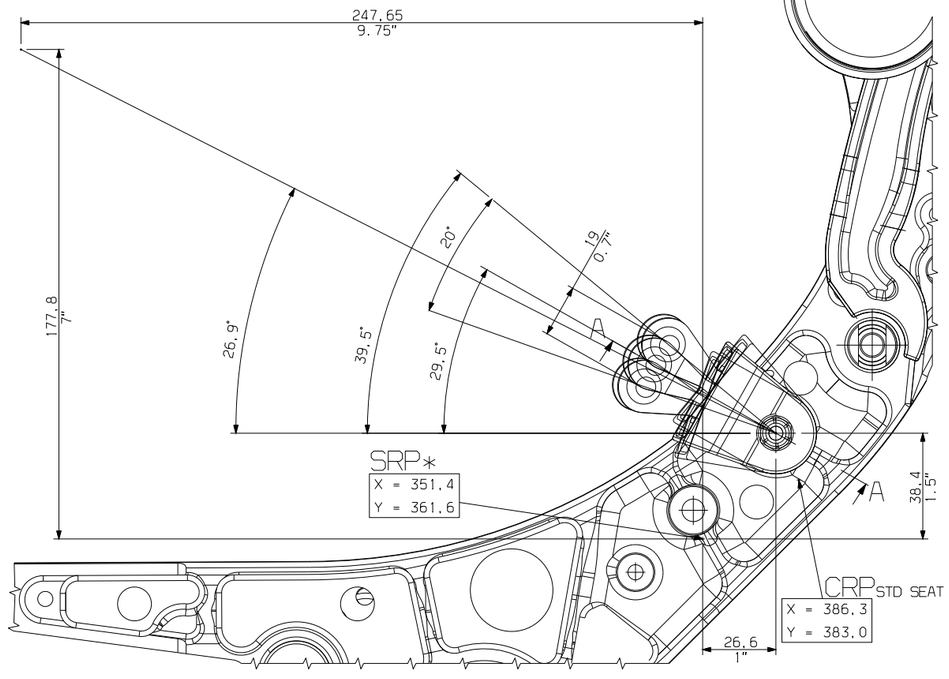
LH Seats
(schematic view only)

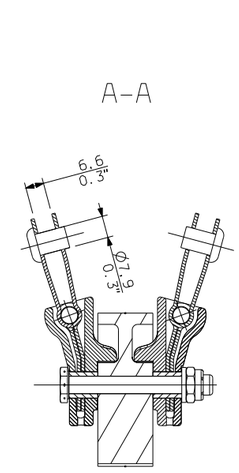


TP POSITION OF CONNECTOR HALF (TIP FIXED LENGTH)

BU POSITION OF BUCKLE (VARIABLE LENGTH)

SEAT BELT ATTACHMENT
FOR STD- AND IAT-SEATS





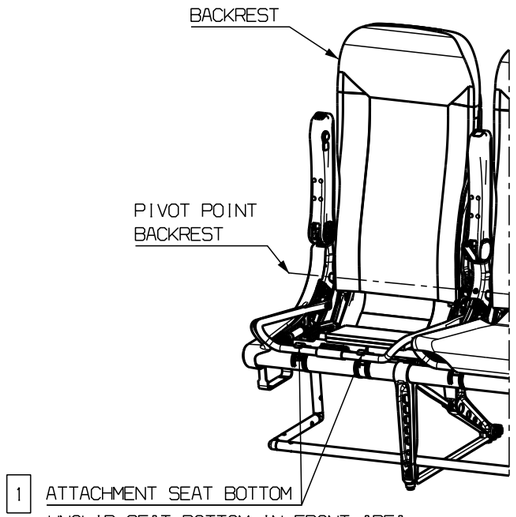
* Coordinates determined by
H-POINT-METHOD using
H-POINT MACHINE (AS8049B)

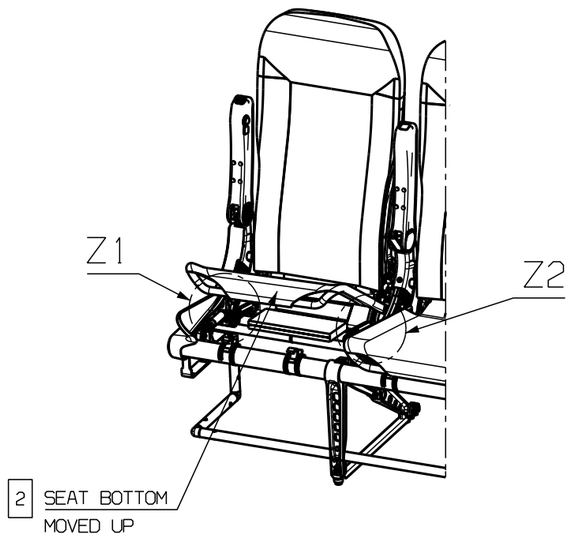
F252627-0001-03-002

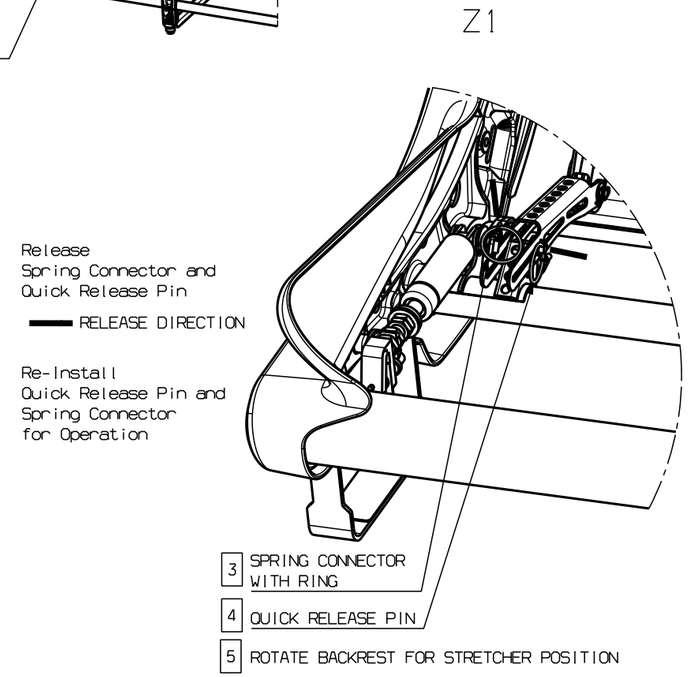
General Information TSO
Seat belt Installation and Seatbelt Attachment (Sheet 2 of 8)
Figure 8

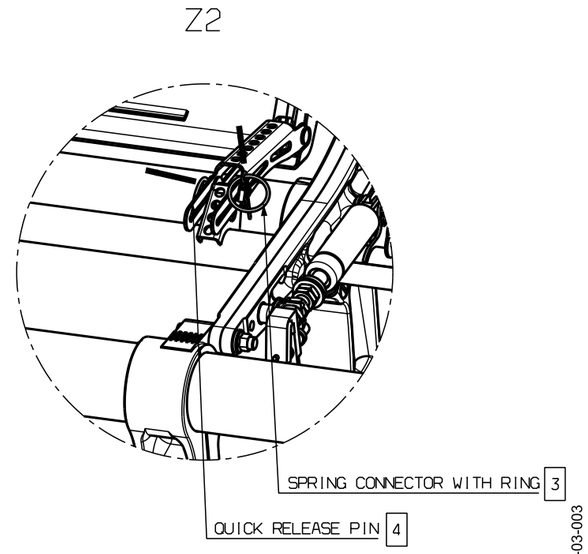
STRETCHER POSITION

Follow Step [1] to Step [5]

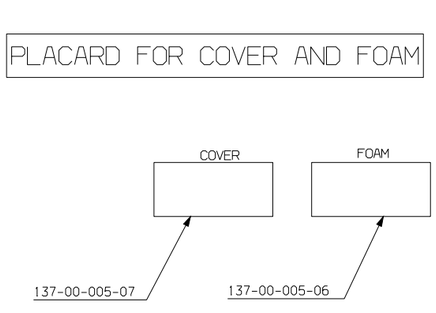


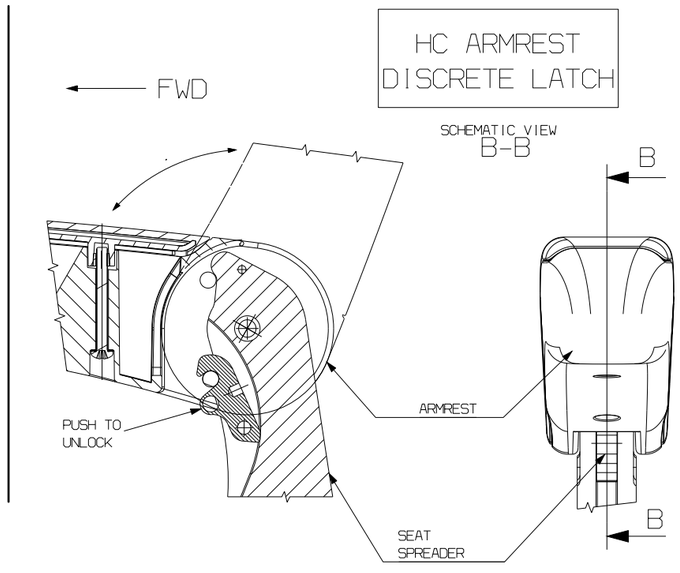


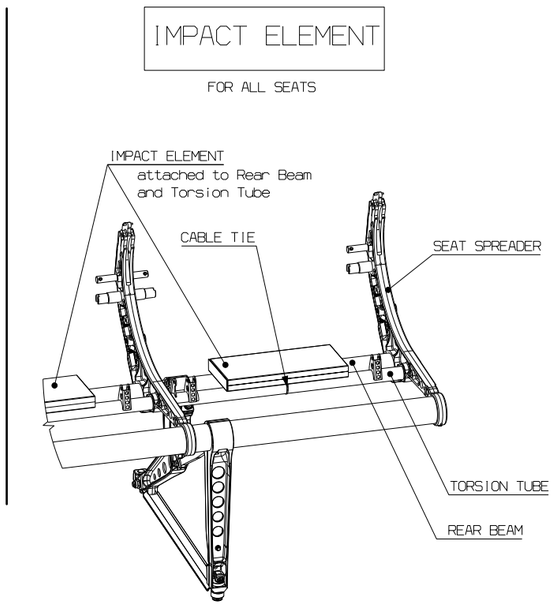


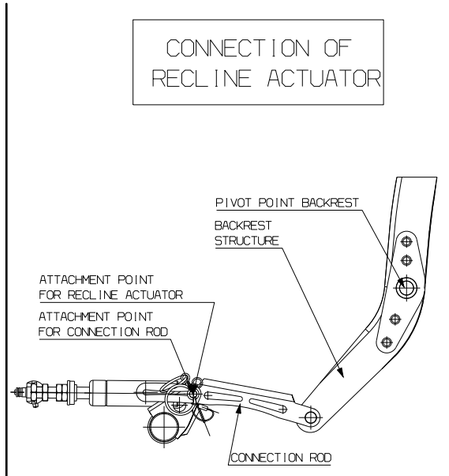


General Information TSO
Stretcher Position (Sheet 3 of 8)
Figure 8







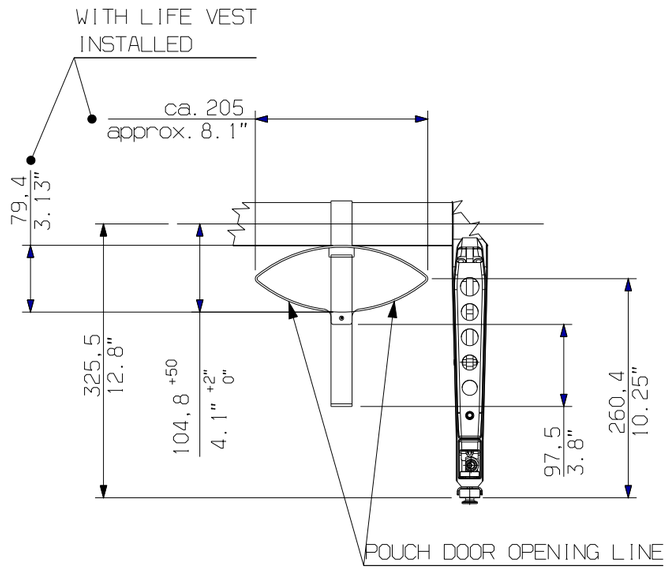


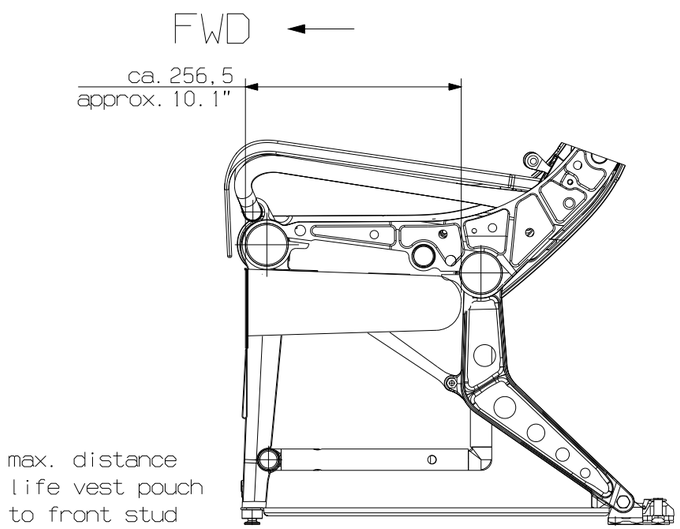
F252627-0001-03-004

General Information TSO
Placard for Cover and Foam / HC Armrest Discrete Latch / Impact Element /
Connection of Recline Actuator (Sheet 4 of 8)
Figure 8

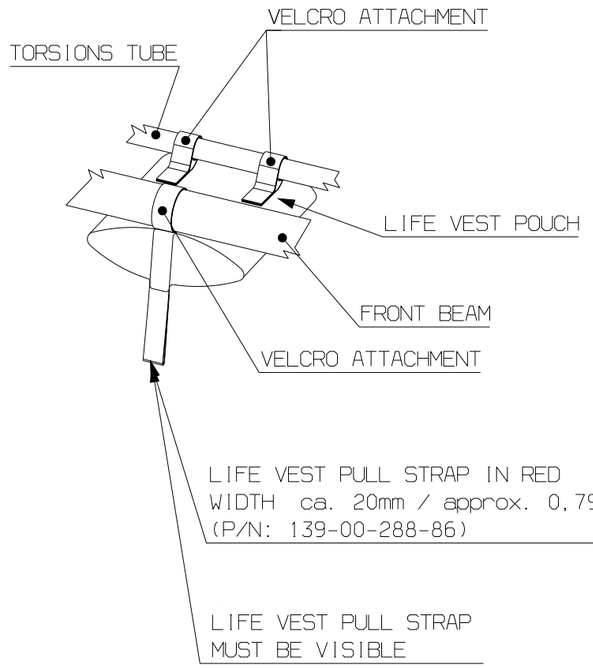
LIFE VEST POUCH

SCHEMATIC VIEW





ATTACHMENT OF LIFE VEST POUCH ON SEAT



LOOSE PARTS:
LIFE VEST PULL STRAP not attached to seat.
When Life Vest not installed in pouch
LIFE VEST PULL STRAP shall be stowed in
LIFE VEST POUCH.

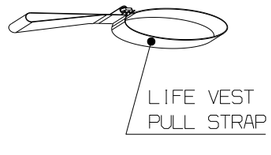
F252627-0001-03-005

General Information TSO
Life Vest Pouch (Sheet 5 of 8)
Figure 8

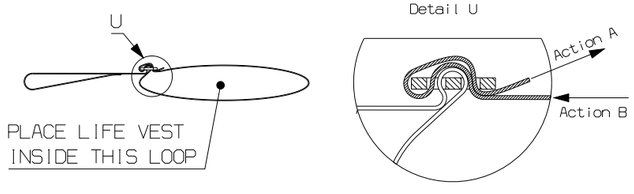
INSTALLATION LIFE VEST IN POUCH

SCHEMATIC VIEW

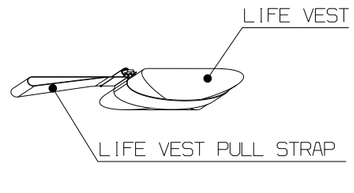
1 OBTAIN LIFE VEST STRAP



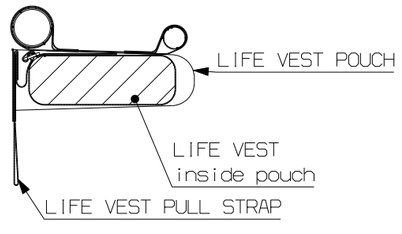
2 PLACE LIFE VEST INSIDE THE LOOP AS SHOWN BELOW



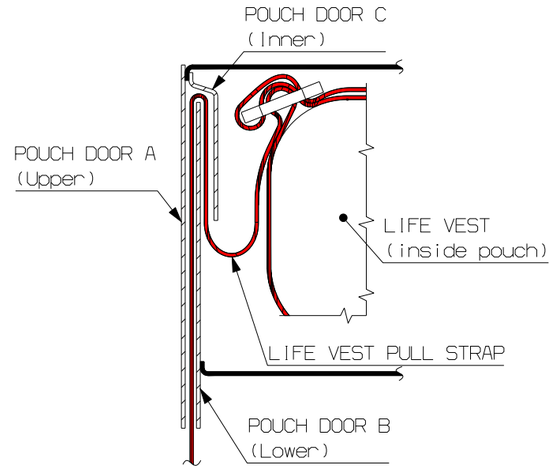
3 SECURE THE LIFE VEST BY REPEATING THE ACTION A AND ACTION B DESCRIBED IN Detail U.
(THE INSTALLATION OF THE LIFE VEST SHOULD BE HAND-TIGHT AND SHOULD NOT DEFORM THE LIFE VEST)



4 INSTALLATION LIFE VEST IN POUCH



THE POUCH DOOR B SHOULD BE TUCKED IN BETWEEN THE POUCH DOOR A AND THE POUCH DOOR C. THE PULL STRAP SHOULD BE ROUTED AS SHOWN BELOW



F252627-0001-03-006

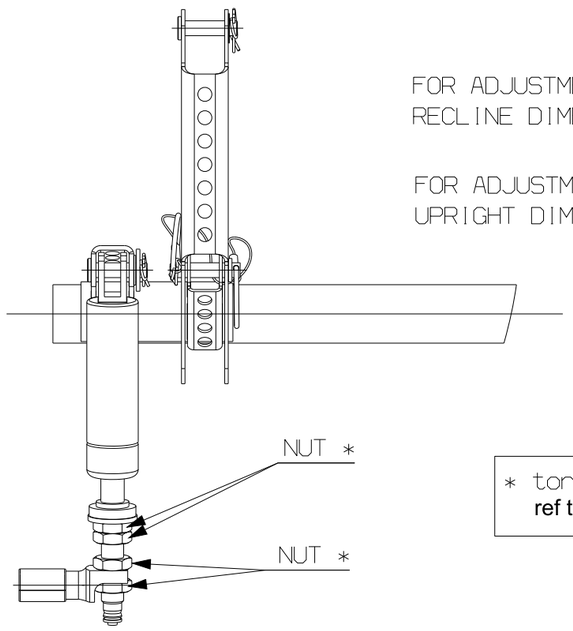
General Information TSO
Installation Life Vest in Pouch (Sheet 6 of 8)
Figure 8

RECLINE ADJUSTMENT

SCHEMATIC VIEW

STD RECLINE (3")

139-00-234-30 (for seat spreader distance 480,490,500)
139-00-235-18 (for seat spreader distance 470)
FOR USE ON SEATS: 3520D955-21-011
3520D955-22-011
139-00-235-33 (quick release for stretcher)
FOR USE ON SEATS: 3520D955-31-091
3520D955-32-071
3520D955-32-091



* torque value:
ref table 8001

Detail D

SILK SCREEN PRINT ON BACKREST

SILK SCREEN PRINT ON TRAY TABLE

ON THESE SEATS:

3520D955-21-011
3520D955-31-011
3520D955-31-041 I/B PAX
3520D955-31-061 I/B PAX and CTR. PAX
3520D955-31-091
3520D955-31-211

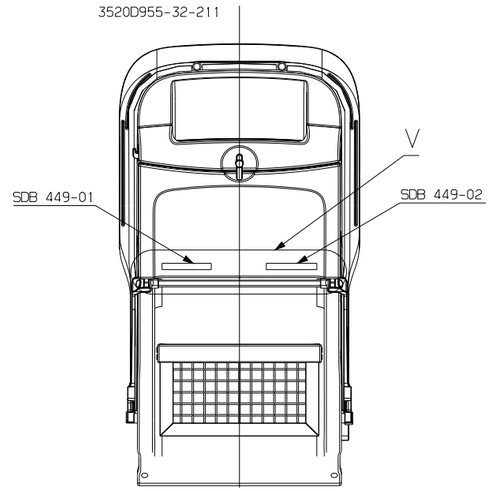
3520D955-22-011
3520D955-32-011
3520D955-32-061 I/B PAX and CTR. PAX
3520D955-32-071
3520D955-32-081 I/B PAX
3520D955-32-091
3520D955-32-211

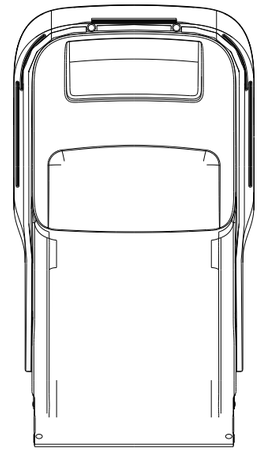
TRANSITION ROW
No placards installed by Recaro

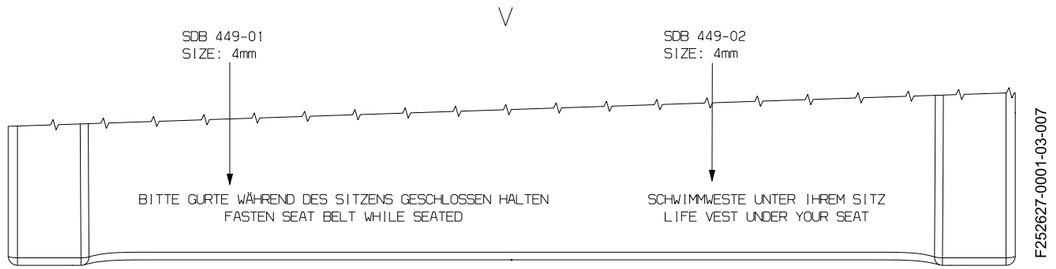
ON THESE SEATS:

3520D955-31-041 CTR. PAX and O/B PAX
3520D955-31-061 O/B PAX

3520D955-32-061 O/B PAX
3520D955-32-081 CTR. PAX and O/B PAX





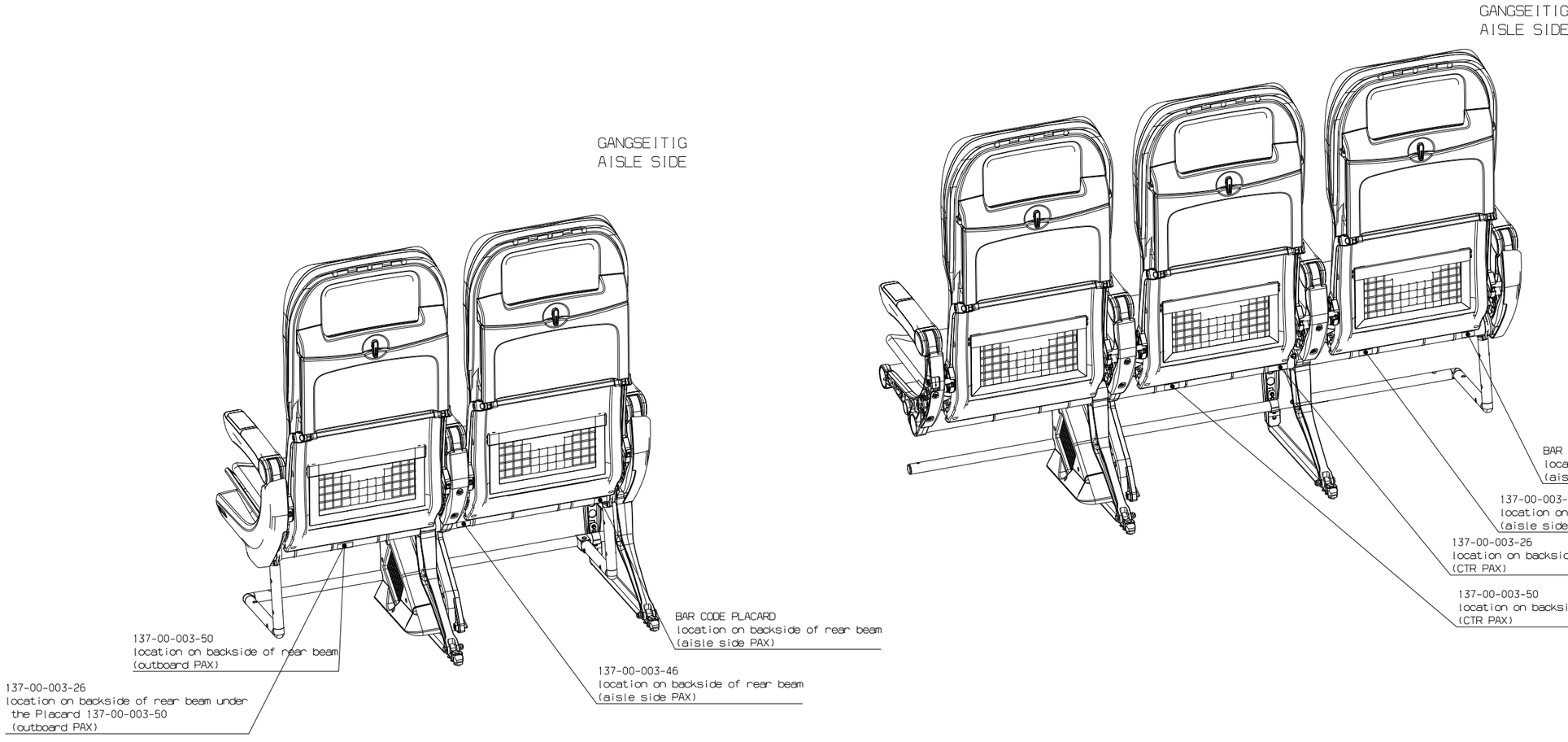


General Information TSO
Recline Adjustment / Silk Screen Print on Backrest (Sheet 7 of 8)
Figure 8

SEAT IDENTIFICATION PLACARD

(LOCATION ON REAR BEAM)
(POSITION OF PLACARDS: HORIZONTAL)
(WORDING ON PLACARDS MUST BE VISIBLE)

SCHEMATIC ISOMETRIC VIEW



F252627-0001-03-008

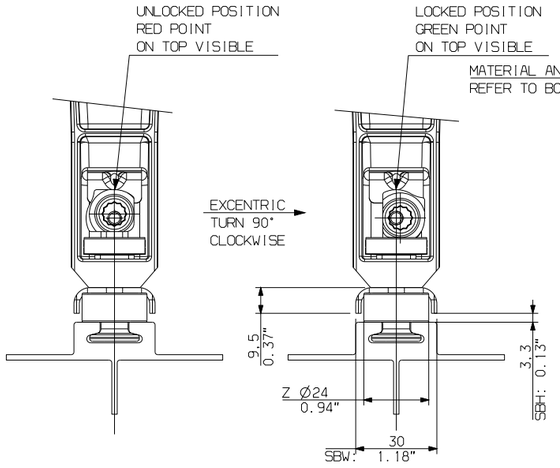
General Information TSO
Seat Identification Placard (Sheet 8 of 8)
Figure 8

The Fig. 9 shows all general information about the seat assemblies.

INTENTIONALLY BLANK

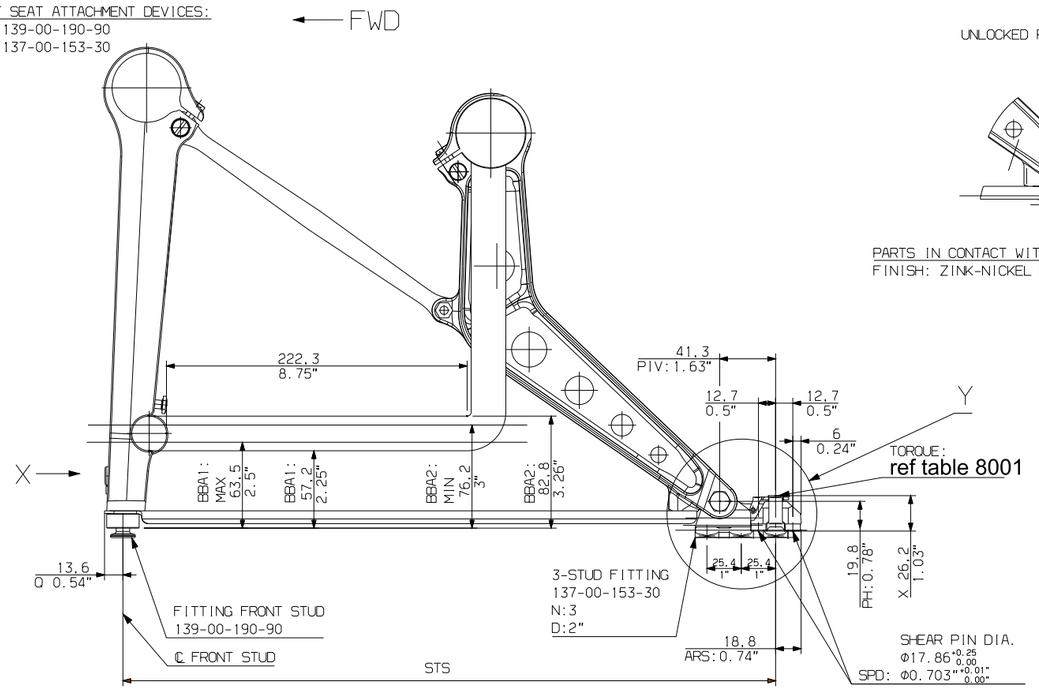
STD LEG DIMENSION

LOCKING INDICATION FRONT FITTING :
X

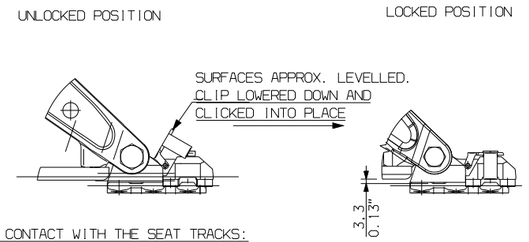


3520D955-31-332	17"	17"
3520D955-32-332	17"	17"
3520D955-32-372	17"	17"
3520D955-32-371	17"	17"
3520D955-31-372	17"	17"
3520D955-31-382	17"	17"
3520D955-32-382	17"	17"
3520D955-32-381	17"	17"
3520D955-32-392	17"	17"
3520D955-32-391	17"	17"
3520D955-31-392	17"	17"
3520D955-31-391	17"	17"
ALL SEATS (except as noted)	19"	19"
SEAT	STS	STS
	INBOARD-SEATLEG	OUTBOARD-SEATLEG

MATERIAL AND FINISH OF SEAT ATTACHMENT DEVICES:
REFER TO BOM AND DRW: 139-00-190-90
137-00-153-30



LOCKING INDICATION REAR FITTING:
Y

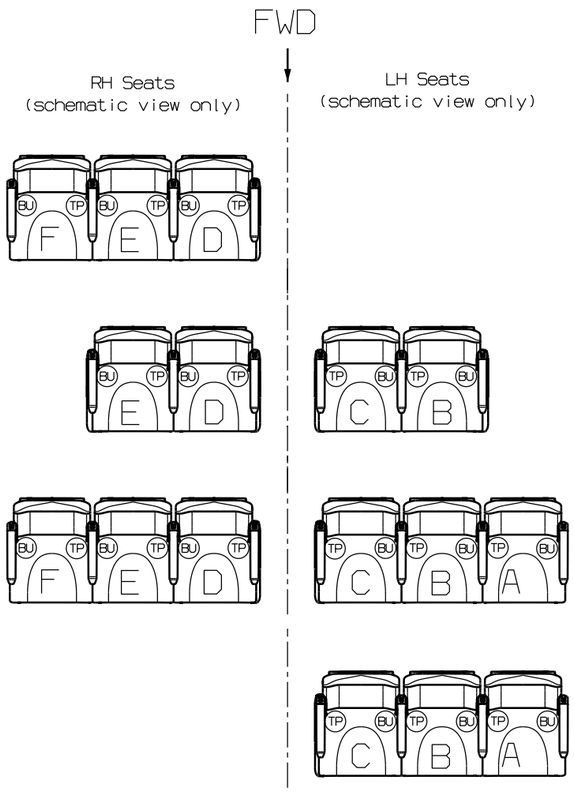


PARTS IN CONTACT WITH THE SEAT TRACKS:
FINISH: ZINK-NICKEL PLATING PER AMS 2417 TYPE2

F252627-0001-03A-001

General Information TSO
Seatleg Dimension (Sheet 1 of 9)
Figure 9

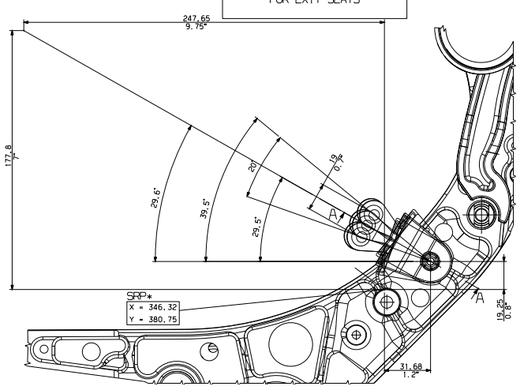
SEAT BELT INSTALLATION



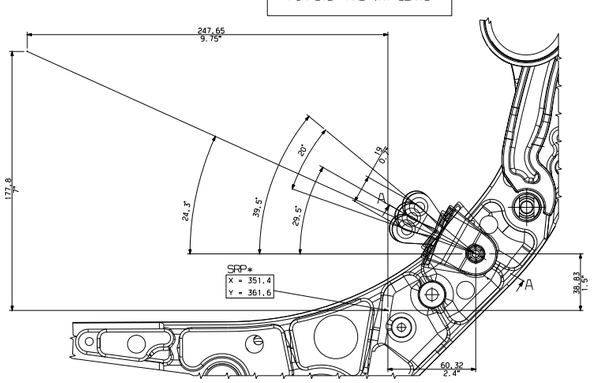
TP POSITION OF CONNECTOR HALF (TIP FIXED LENGTH)

BU POSITION OF BUCKLE (VARIABLE LENGTH)

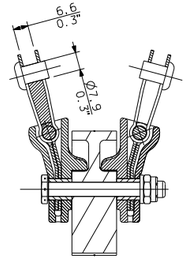
SEAT BELT ATTACHMENT
FOR EXIT SEATS



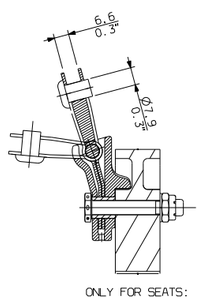
SEAT BELT ATTACHMENT
FOR STD- AND IAT-SEATS



A-A



SPECIAL SEAT BELT
ATTACHMENT OUTBOARD
(FOLD-AWAY)



* Coordinates determined by
H-POINT-METHOD using
H-POINT MACHINE (AS8049B)

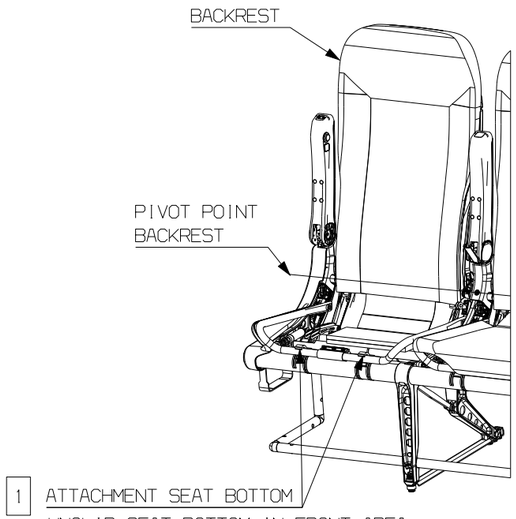
ONLY FOR SEATS:
3520E955-31-312
3520E955-32-312
3520E955-31-322
3520E955-32-322

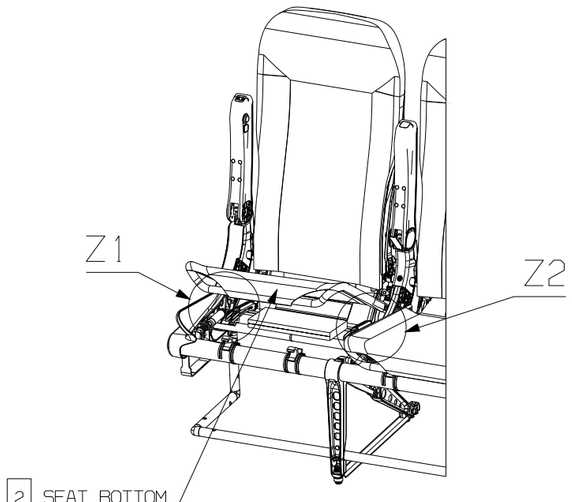
F252627-0001-03A-002

General Information TSO
Seat Belt Installation / Seat Belt Attachment (Sheet 2 of 9)
Figure 9

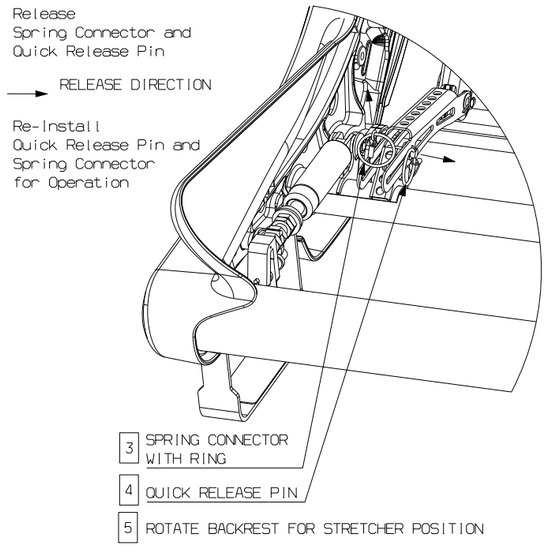
STRETCHER POSITION

Follow Step [1] to Step [5]

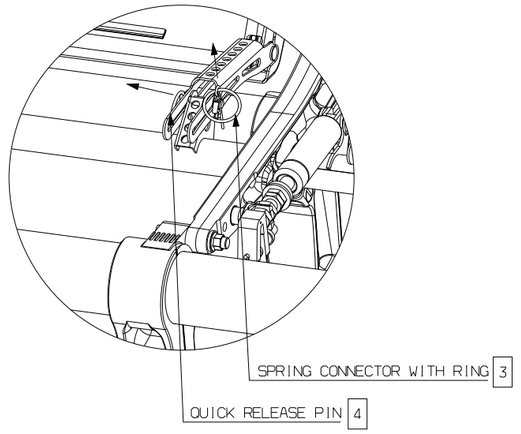




Z1



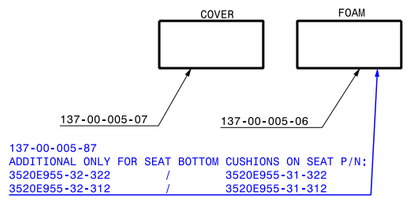
Z2



F252627-0001-03A-003

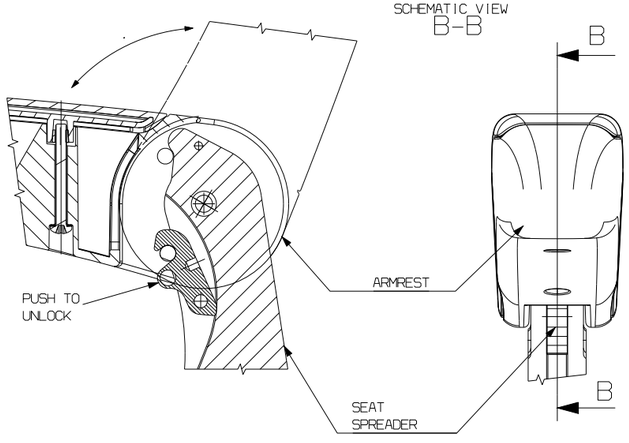
General Information TSO
Stretcher Position (Sheet 3 of 9)
Figure 9

PLACARD FOR COVER AND FOAM



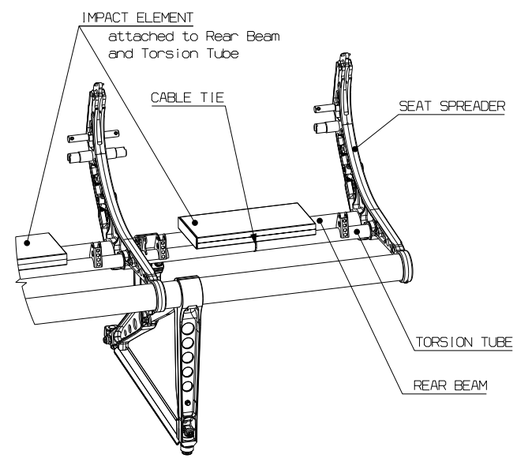
WORDING: REFER TO DWG.-NO. 137-00-005-00

HC ARMREST DISCRETE LATCH

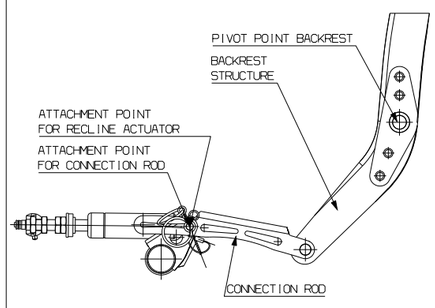


IMPACT ELEMENT

FOR ALL SEATS



CONNECTION OF RECLINE ACTUATOR

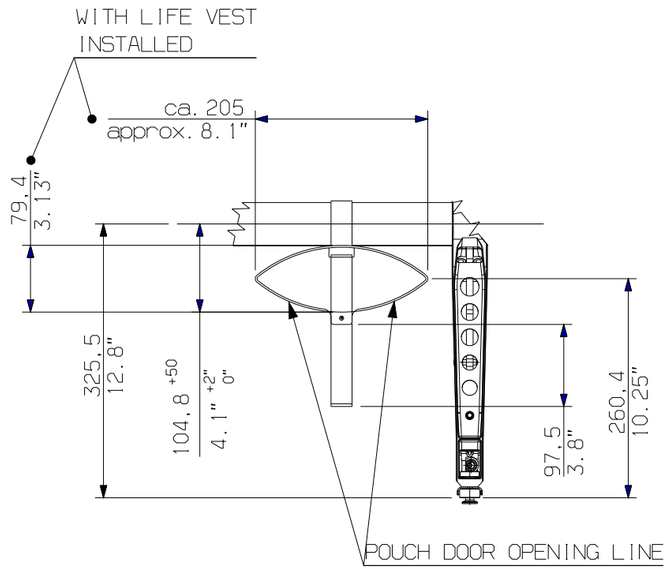


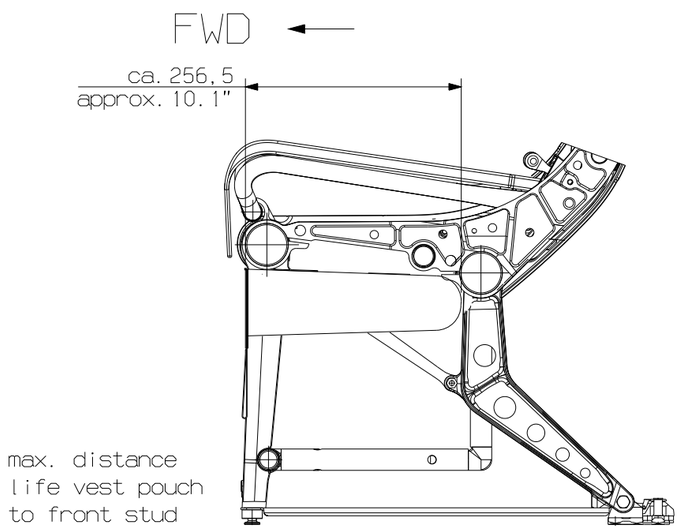
F252627-0001-03A-004.cgm

General Information TSO
Placard for Cover and Foam / HC Armrest Discrete Latch / Impact Element /
Connection of Recline Actuator (Sheet 4 of 9)
Figure 9

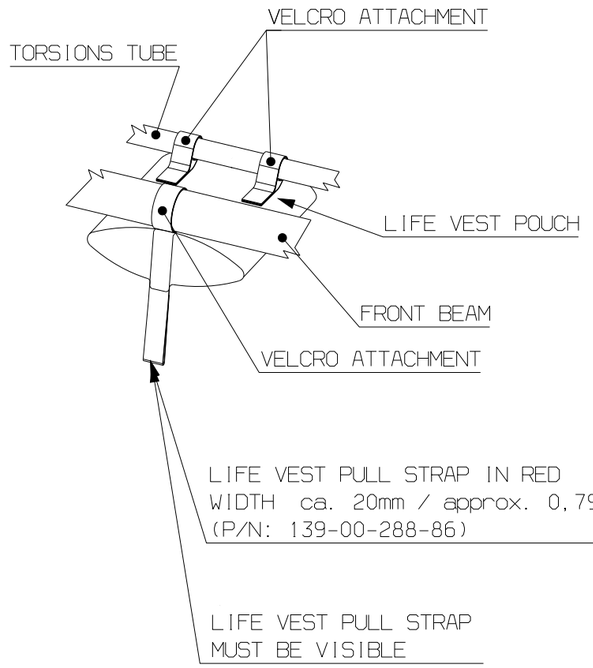
LIFE VEST POUCH

SCHEMATIC VIEW





ATTACHMENT OF LIFE VEST POUCH ON SEAT



LOOSE PARTS:
LIFE VEST PULL STRAP not attached to seat.
When Life Vest not installed in pouch
LIFE VEST PULL STRAP shall be stowed in
LIFE VEST POUCH.

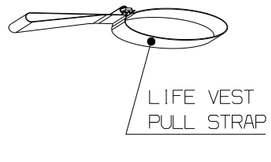
F252627-0001-03A-005

General Information TSO
Life Vest Pouch (Sheet 5 of 9)
Figure 9

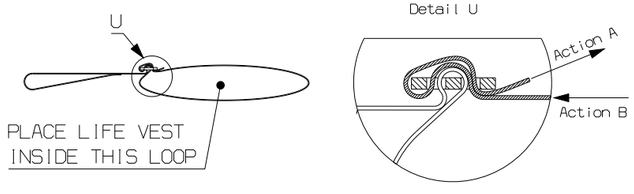
INSTALLATION LIFE VEST IN POUCH

SCHEMATIC VIEW

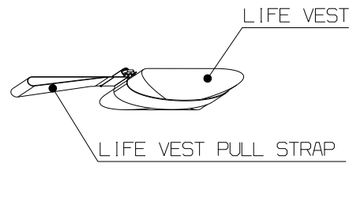
1 OBTAIN LIFE VEST STRAP



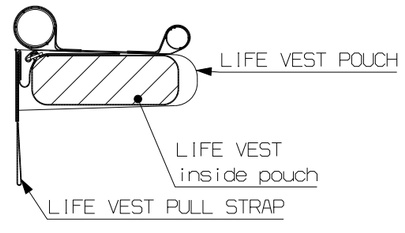
2 PLACE LIFE VEST INSIDE THE LOOP AS SHOWN BELOW



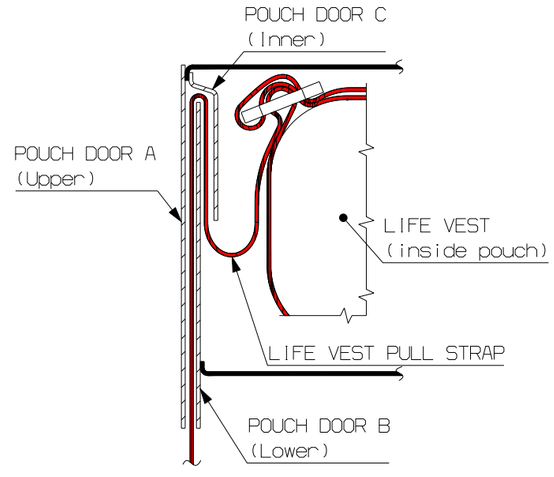
3 SECURE THE LIFE VEST BY REPEATING THE ACTION A AND ACTION B DESCRIBED IN Detail U.
(THE INSTALLATION OF THE LIFE VEST SHOULD BE HAND-TIGHT AND SHOULD NOT DEFORM THE LIFE VEST)



4 INSTALLATION LIFE VEST IN POUCH



THE POUCH DOOR B SHOULD BE TUCKED IN BETWEEN THE POUCH DOOR A AND THE POUCH DOOR C. THE PULL STRAP SHOULD BE ROUTED AS SHOWN BELOW



F252627-0001-03A-006

General Information TSO
Installation Life Vest in Pouch (Sheet 6 of 9)
Figure 9

RECLINE ADJUSTMENT

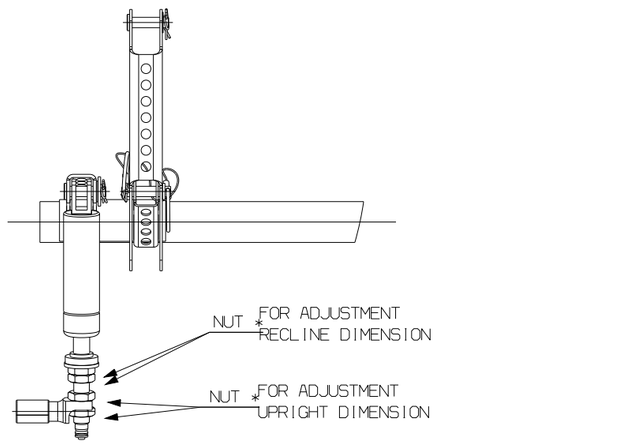
SCHEMATIC VIEW

STD RECLINE (3")

139-00-234-30 (for seat spreader distance 480,490,500)
139-00-235-18 (for seat spreader distance 470)
FOR USE ON SEATS: 3520D955-21-311 3520D955-21-312
3520D955-22-311 3520D955-22-312

139-00-235-33 (quick release for stretcher)
FOR USE ON SEATS: 3520D955-31-391 3520D955-31-392
3520D955-32-391 3520D955-32-392
3520D955-31-372
3520D955-32-371 3520D955-32-372
3520D955-31-332
3520D955-32-332

139-00-235-36 (no recline)
FOR USE ON SEATS: 3520E955-31-312
3520E955-32-312
3520D955-31-322
3520D955-32-322



Detail D

* torque value:
ref table 8001

SILK SCREEN PRINT ON BACKREST

SCHEMATIC VIEW

SILK SCREEN PRINT ON TRAY TABLE

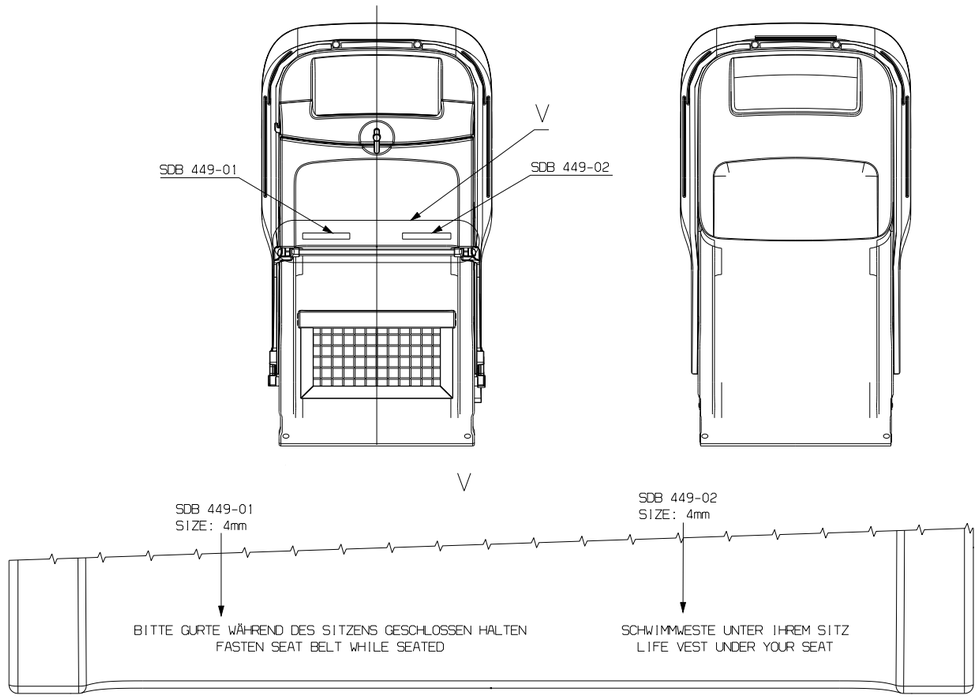
ON THESE SEATS:	
3520D955-21-311	3520D955-21-312
3520D955-31-311	3520D955-31-312
	3520D955-31-322
	3520E955-31-312
	3520E955-31-322
	3520D955-31-332
3520D955-31-341 I/B PAX	3520D955-31-342 I/B PAX
	3520D955-31-352 I/B PAX
3520D955-31-361 I/B PAX and CTR. PAX	3520D955-31-362 I/B PAX and CTR. PAX
	3520D955-31-372
3520D955-31-391	3520D955-31-392
3520D955-31-511	3520D955-31-512
	3520D955-31-382 I/B PAX
3520D955-22-311	3520D955-22-312
3520D955-32-311	3520D955-32-312
	3520D955-32-322
	3520E955-32-312
	3520E955-32-322
	3520D955-32-332
	3520D955-32-352 I/B PAX
3520D955-32-361 I/B PAX and CTR. PAX	3520D955-32-362 I/B PAX and CTR. PAX
3520D955-32-371	3520D955-32-372
3520D955-32-381 I/B PAX	3520D955-32-382 I/B PAX
3520D955-32-391	3520D955-32-392
3520D955-32-511	3520D955-32-512

TRANSITION ROW / LAST ROW
No placards installed by Recaro

ON THESE SEATS:

3520D955-31-341 CTR. PAX and O/B PAX
3520D955-31-361 O/B PAX
3520D955-31-382 CTR. PAX and O/B PAX
3520D955-31-352 CTR. PAX and O/B PAX
3520D955-31-342 CTR. PAX and O/B PAX
3520D955-31-362 O/B PAX

3520D955-32-361 O/B PAX
3520D955-32-381 CTR. PAX and O/B PAX
3520D955-32-352 CTR. PAX and O/B PAX
3520D955-32-361 O/B PAX
3520D955-32-382 CTR. PAX and O/B PAX

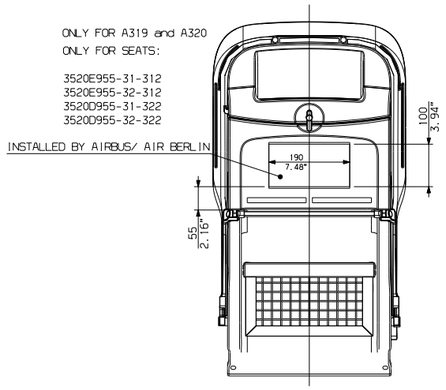


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General Information TSO
Recline Adjustment / Silk Screen Print on Backrest (Sheet 7 of 9)
Figure 9

EMERGENCY PLACARD ON BACKREST

SCHEMATIC VIEW



BACKREST AT EMERGENCY EXIT AREA SEATS

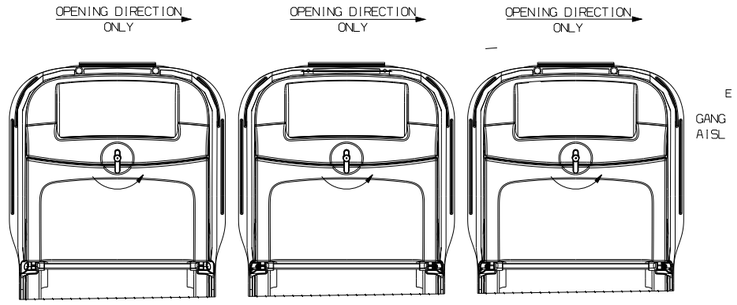
SCHEMATIC VIEW

FOR SEATS:
3520E955-31-312
3520E955-32-312
3520D955-31-322
3520D955-32-322
3520D955-21-311
3520D955-22-311

TABLE LATCH OPENS INBOARD ONLY

INSERT WITHOUT COATHOOK

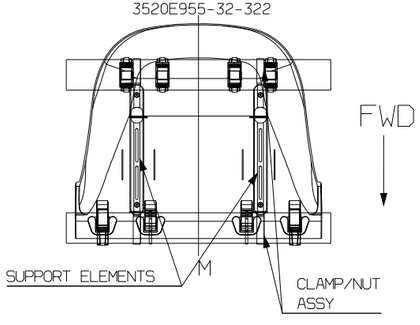
View in Flight Direction



SEAT BOTTOM SUPPORT ELEMENT AT EMERGENCY EXIT SEATS

ONLY FOR SEATS:

3520E955-31-312
3520E955-32-312
3520E955-31-322
3520E955-32-322



SEAT BOTTOM COVERING AT EMERGENCY EXIT SEATS

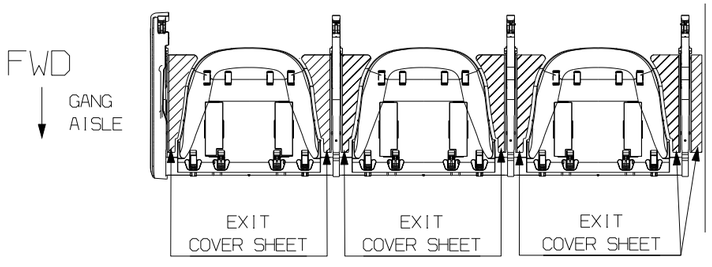
ALL GAPS BETWEEN SEAT PAN AND EXIT COVER SHEETS BELOW 1" INCH

ONLY FOR:
A319 and A320

ONLY FOR SEATS:

3520E955-31-312 (shown)
3520E955-32-312 (opposite)

3520E955-31-322 (shown)
3520E955-32-322 (opposite)

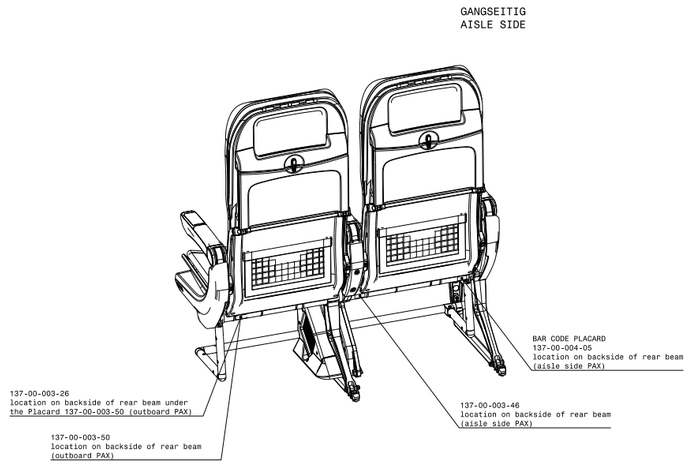


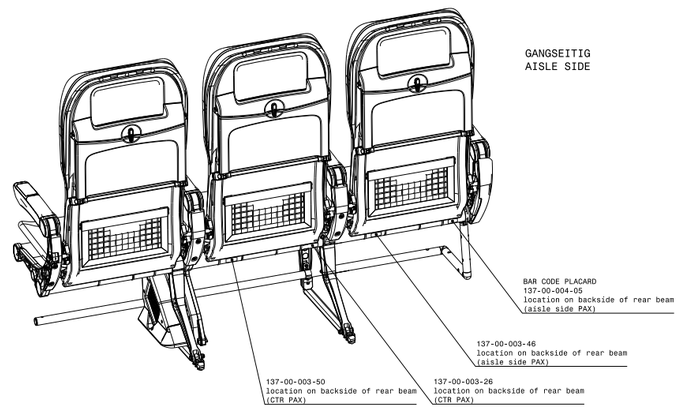
F252627-0001-03A-008.cgm

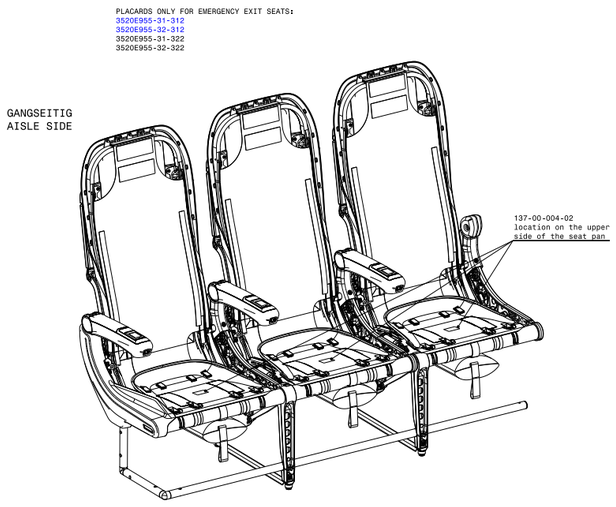
General Information TSO
Emergency Placard on Backrest / Backrest at Emergency Exit Area / Seat Bottom Support Element at Emergency Exit Seats / Seat Bottom Covering at Emergency Exit Seats (Sheet 8 of 9)
Figure 9

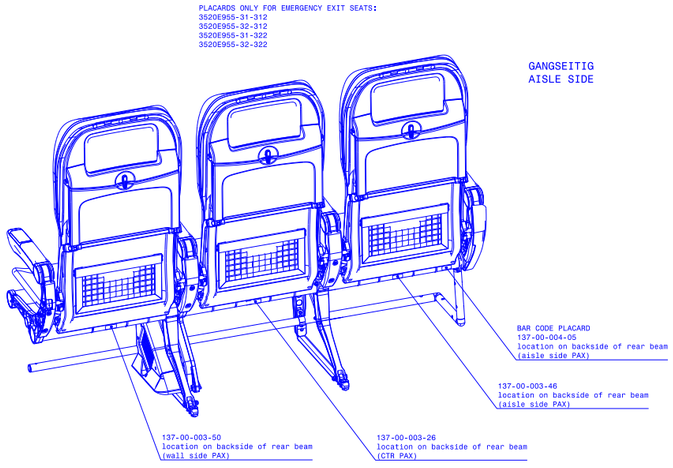
SEAT IDENTIFICATION PLACARD

SCHEMATIC ISOMETRIC VIEW
1:5
(LOCATION ON REAR BEAM)
(POSITION OF PLACARDS: HORIZONTAL)
(WORDING ON PLACARDS MUST BE VISIBLE)









General Information TSO
Seat Identification Placard (Sheet 9 of 9)
Figure 9

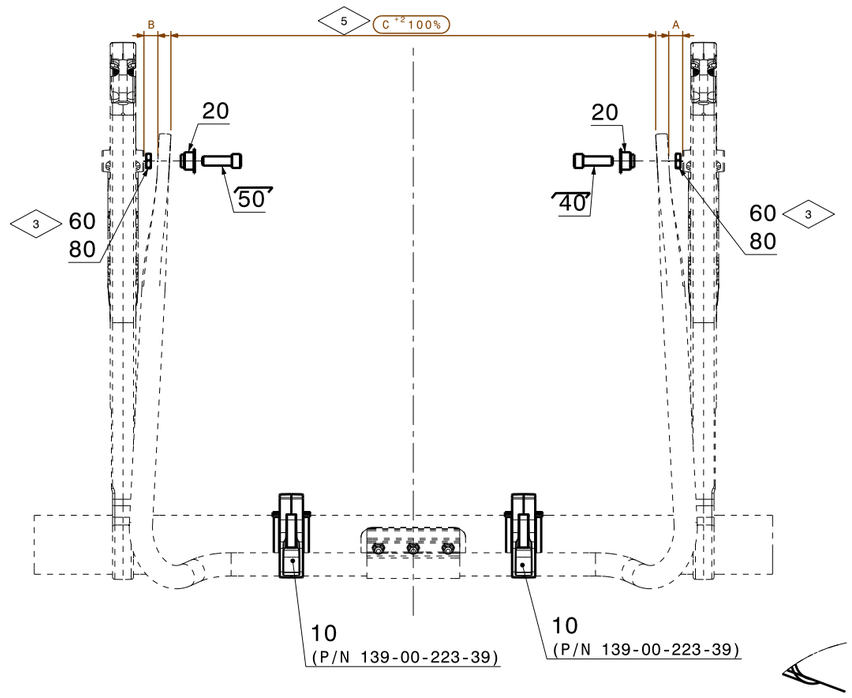
F252627-0001-03A-009.cgm

D. Seat Pan

(1) The Fig. 10 shows the attachment and adjustment of the seat pan. Obey the following instructions:

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VERSION 3



	Pos. 10	Pos. 20	Pos. 40	Pos. 50	Pos. 60	Pos. 80
954-00-243-19	Attachment clip 139-00-223-39	Bushing 139-00-240-92	Screw NAS1351-5-16P 20351179	Screw NAS1351-5-16P 20351179	Nut AN316-5 20351185	Loctite 243 302-10-142-90
954-00-243-24			Screw NAS1351-5-24P 20351182	Screw NAS1351-5-24P 20351182		
954-00-243-27			Screw NAS1351-5-20P 20351181	Screw NAS1351-5-24P 20351182		
954-00-243-70			Screw NAS1351-5-16P 20351179	Screw NAS1351-5-16P 20351179		

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Seat Pan Attachment and Adjustment
(Sheet 1 of 3)
Figure 10

5. ◇5 VOREINSTELL MASSE A UND B KOENNEN SICH GEMAESS AA 7.5-78 AENDEREN /
PRESET DIMENSIONS A AND B CAN BE CHANGE ACCORDING TO AA 7.5-78

4. ◇4 BEFESTIGUNG SITZBODEN POS.10, NACH EINBAUSITUATION
SITZGESTELL / SITZBODEN ANPASSEN /
ADAPT ATTACHMENT SEATBOTTOM FRAME POS.10 TO INSTALLATION
CIRCUMSTANCES SEATFRAME / SEATBOTTOM FRAME

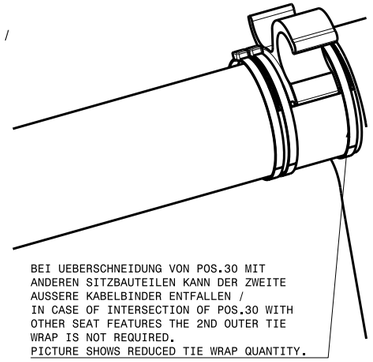
3. ◇3 MUTTER MIT LOCTITE POS.80 SICHERN /
NUT TO BE SECURED WITH LOCTITE ITEM 80

2. ◇2 ABGESCHNITTENE KANTEN VON POS.30 MIT POS.70 ABDECKEN,
UM BESCHAEDIGUNG DES SITZBODENBEZUGES ZU VERMEIDEN /
COVER CUT-OFF EDGES OF ITEM 30 WITH ITEM 70 TO AVOID
DAMAGE TO SEAT PAN DRESS COVER

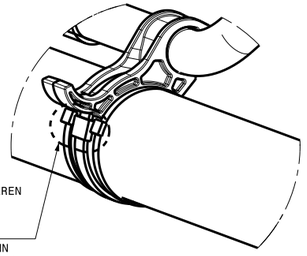
1. ◇1 UEBERLAENGE ABSCHNEIDEN /
CUT OFF EXCESS LENGTH

FWD FLUGRICHTUNG /
FLIGHT DIRECTION

FUER POS 40+50

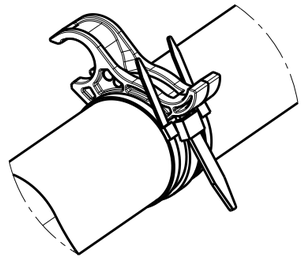


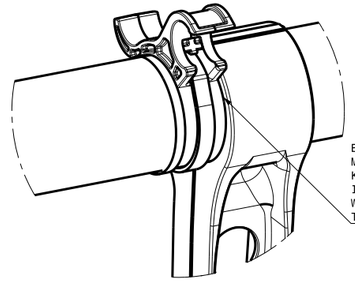
BEI UEBERSCHNEIDUNG VON POS.30 MIT
ANDEREN SITZBAUTEILEN KANN DER ZWEITE
AUSSERE KABELBINDER ENTFALLEN /
IN CASE OF INTERSECTION OF POS.30 WITH
OTHER SEAT FEATURES THE 2ND OUTER TIE
WRAP IS NOT REQUIRED.
PICTURE SHOWS REDUCED TIE WRAP QUANTITY.



KABELBINDERSCHLOSS BIS ZUM HINTEREN
ANSCHLAG AN POS.10 FUEHREN /
PUSH LOCK OF CABLE TIE TO
REAR STOP OF ITEM 10
MONTAGEPOSITION. KABELBINDER KANN
SICH WAEHREND DER WARTUNG DREHEN /
INSTALL POSITION. CABLE TIE CAN MOVE
DURING MAINTENANCE.

EINBAURICHTUNG KABELBINDER /
INSTALLATION DIRECTION FOR CABLE TIES



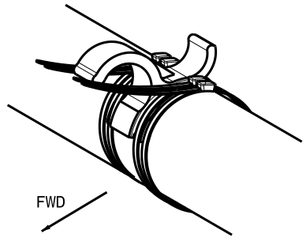


BEI UEBERSCHNEIDUNG VON POS.30
MIT ANDEREN SITZBAUTEILEN
KANN DIESER KABELBINDER ENTFALLEN /
IN CASE OF INTERSECTION OF POS.30
WITH OTHER SEAT FEATURES,
THIS TIE WRAP IS NOT REQUIRED

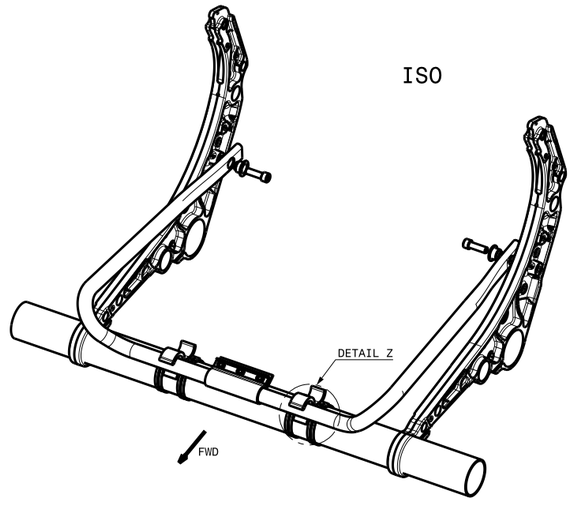


KABELBINDERSCHLOSS BIS ZUM HINTEREN
ANSCHLAG AN POS.10 FUEHREN /
PUSH LOCK OF CABLE TIE TO
REAR STOP OF ITEM 10
MONTAGEPOSITION. KABELBINDER KANN
SICH WAEHREND DER WARTUNG DREHEN /
INSTALL POSITION. CABLE TIE CAN MOVE
DURING MAINTENANCE.

EINBAURICHTUNG KABELBINDER /
INSTALLATION DIRECTION FOR CABLE TIES



ISO



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Seat Pan Attachment and Adjustment
(Sheet 2 of 3)
Figure 10

PN attachment package (with plastic strap)	Affected assembly	Affected assembly (invalid for new design)	Version	A(mm)	B(mm)	C(mm)	Remarks
954-00-243-19	shown 139-00-245-53 139-00-247-83	shown 139-00-240-53 139-00-241-81	III	10	10	394	STD spreader distance 470mm
954-00-243-24	shown 139-00-245-84 139-00-247-84	shown 139-00-240-54 139-00-241-82	III	24	24	396	IAT spreader distance 500mm
954-00-243-27	mirrored 139-00-245-86 139-00-247-86	mirrored 139-00-240-56 139-00-241-92	III	17	24	403	IAT/STD spreader distance 500mm
	shown 139-00-245-85 139-00-247-85	shown 139-00-240-55 139-00-241-93					
954-00-243-70 ◇6	shown 139-00-245-82 139-00-247-82	shown 139-00-240-52	III	11.5	11.5	410	STD spreader distance 490mm
		shown 139-00-241-80					
	shown 139-00-245-51 139-00-247-81	shown 139-00-240-51				420	STD spreader distance 500mm
	shown 139-00-245-86 139-00-247-86	shown 139-00-241-56					

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Seat Pan Attachment and Adjustment
(Sheet 3 of 3)
Figure 10

E. Seat assy without IFE

The Fig. 11 shows Configurations of the seat assemblies, cushions and covers, General information of the seat assemblies.

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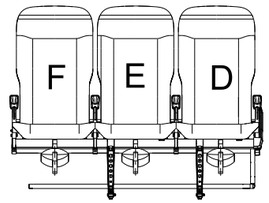
FOAM & COVER									
TSO SEAT P/N	TSO SEAT P/N	POS.	SEAT BOTTOM		BACKREST				
			CUSHION	COVER	CUSHION	CUSHION (OPTIONAL)	COVER	COVER (OPTIONAL)	EXTENSION CLOTH (OPTIONAL)
3520D955-32Z432	3520D955-32Z412	D	-	919-00-785-01	139-00-609-04	-	919-00-707-01	-	-
		E	-	919-00-781-01	139-00-609-04	-	919-00-707-01	-	-
		F	-	919-00-781-01	139-00-609-04	-	919-00-707-01	-	-
3520D955-32Z442	3520D955-32Z422	D	-	919-00-785-01	139-00-609-04	-	919-00-707-01	-	-
		E	-	919-00-781-01	139-00-609-04	-	919-00-707-01	-	-
		F	-	919-00-781-01	139-00-609-04	-	919-00-707-01	-	-
3520E955-32Z432	3520E955-32Z412	D	139-00-638-17	919-00-777-01	139-00-609-04	-	919-00-707-01	-	-
		E	139-00-638-32	919-00-789-01	139-00-609-04	-	919-00-707-01	-	-
		F	139-00-638-32	919-00-789-01	139-00-609-04	-	919-00-707-01	-	-
3520E955-32Z442	3520E955-32Z422	D	139-00-638-17	919-00-777-01	139-00-609-04	-	919-00-707-01	-	-
		E	139-00-638-32	919-00-789-01	139-00-609-04	-	919-00-707-01	-	-
		F	139-00-638-32	919-00-789-01	139-00-609-04	-	919-00-707-01	-	-
3520D955-32Z482	3520D955-32Z472	D	-	919-00-785-01	139-00-609-04	-	919-00-707-01	-	-
		E	-	919-00-781-01	139-00-609-04	-	919-00-707-01	-	-
		F	-	919-00-781-01	139-00-609-04	-	919-00-707-01	-	-
3520D955-32Z622	3520D955-32Z612	D	-	919-00-782-01	139-00-609-04	-	919-00-707-01	-	-
		E	-	919-00-782-01	139-00-609-04	-	919-00-707-01	-	-
		F	-	919-00-783-01	139-00-609-04	-	919-00-707-01	-	-
3520D955-32Z782	3520D955-32Z752	D	-	919-00-747-01	139-00-638-65	139-00-638-09	919-00-711-01	919-00-701-01	919-00-700-21
		E	-	919-00-732-01	139-00-638-65	139-00-638-09	919-00-711-01	919-00-701-01	919-00-700-21
		F	-	919-00-732-01	139-00-638-65	139-00-638-09	919-00-711-01	919-00-701-01	919-00-700-21
3520D955-32Z792	3520D955-32Z762	D	-	919-00-751-01	139-00-638-65	139-00-638-09	919-00-711-01	919-00-701-01	919-00-700-21
		E	-	919-00-733-01	139-00-638-65	139-00-638-09	919-00-711-01	919-00-701-01	919-00-700-21
		F	-	919-00-733-01	139-00-638-65	139-00-638-09	919-00-711-01	919-00-701-01	919-00-700-21
3520D955-32Z772	3520D955-32Z742	D	-	919-00-755-01	139-00-638-66	139-00-638-11	919-00-712-01	919-00-702-01	919-00-700-21
		E	-	919-00-768-01	139-00-638-66	139-00-638-11	919-00-712-01	919-00-702-01	919-00-700-21
		F	-	919-00-746-01	139-00-638-66	139-00-638-11	919-00-712-01	919-00-702-01	919-00-700-21

FOAM & COVER									
TSO SEAT P/N	TSO SEAT P/N	POS.	SEAT BOTTOM		BACKREST				
			CUSHION	COVER	CUSHION	CUSHION (OPTIONAL)	COVER	COVER (OPTIONAL)	EXTENSION CLOTH (OPTIONAL)
3520D955-31Z432	3520D955-31Z412	A	-	919-00-781-01	139-00-609-04	-	919-00-707-01	-	-
		B	-	919-00-781-01	139-00-609-04	-	919-00-707-01	-	-
		C	-	919-00-786-01	139-00-609-04	-	919-00-707-01	-	-
3520D955-31Z442	3520D955-31Z422	A	-	919-00-781-01	139-00-609-04	-	919-00-707-01	-	-
		B	-	919-00-781-01	139-00-609-04	-	919-00-707-01	-	-
		C	-	919-00-786-01	139-00-609-04	-	919-00-707-01	-	-
3520E955-31Z432	3520E955-31Z412	A	139-00-638-32	919-00-789-01	139-00-609-04	-	919-00-707-01	-	-
		B	139-00-638-32	919-00-789-01	139-00-609-04	-	919-00-707-01	-	-
		C	139-00-638-18	919-00-788-01	139-00-609-04	-	919-00-707-01	-	-
3520E955-31Z442	3520E955-31Z422	A	139-00-638-32	919-00-789-01	139-00-609-04	-	919-00-707-01	-	-
		B	139-00-638-32	919-00-789-01	139-00-609-04	-	919-00-707-01	-	-
		C	139-00-638-18	919-00-788-01	139-00-609-04	-	919-00-707-01	-	-
3520D955-31Z482	3520D955-31Z472	A	-	919-00-781-01	139-00-609-04	-	919-00-707-01	-	-
		B	-	919-00-781-01	139-00-609-04	-	919-00-707-01	-	-
		C	-	919-00-786-01	139-00-609-04	-	919-00-707-01	-	-
3520D955-31Z622	3520D955-31Z612	A	-	919-00-784-01	139-00-609-04	-	919-00-707-01	-	-
		B	-	919-00-782-01	139-00-609-04	-	919-00-707-01	-	-
		C	-	919-00-782-01	139-00-609-04	-	919-00-707-01	-	-
3520D955-31Z732	3520D955-31Z712	A	-	919-00-732-01	139-00-638-65	139-00-638-09	919-00-711-01	919-00-701-01	919-00-700-21
		B	-	919-00-732-01	139-00-638-65	139-00-638-09	919-00-711-01	919-00-701-01	919-00-700-21
		C	-	919-00-748-01	139-00-638-65	139-00-638-09	919-00-711-01	919-00-701-01	919-00-700-21
3520D955-31Z752	3520D955-31Z722	A	-	919-00-733-01	139-00-638-65	139-00-638-09	919-00-711-01	919-00-701-01	919-00-700-21
		B	-	919-00-733-01	139-00-638-65	139-00-638-09	919-00-711-01	919-00-701-01	919-00-700-21
		C	-	919-00-752-01	139-00-638-65	139-00-638-09	919-00-711-01	919-00-701-01	919-00-700-21
3520D955-31Z762	3520D955-31Z742	A	-	919-00-745-01	139-00-638-66	139-00-638-11	919-00-712-01	919-00-702-01	919-00-700-21
		B	-	919-00-768-01	139-00-638-66	139-00-638-11	919-00-712-01	919-00-702-01	919-00-700-21
		C	-	919-00-756-01	139-00-638-66	139-00-638-11	919-00-712-01	919-00-702-01	919-00-700-21

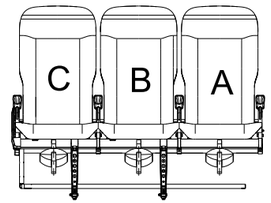
POSITION SEAT PLACE

VIEW AGAINST FLIGHT DIRECTION

RH SEATS
(SCHEMATIC VIEW ONLY)



LH SEATS
(SCHEMATIC VIEW ONLY)



SEAT PART MARKING - SEAT ASSEMBLY W/O IFE

3520E955-xxZxxx
3520D955-xxZxxx

- COLOUR CODE
- SEQUENTIAL NUMBER
- Z'INDICATES NO IFE/ELECTRICS INCLUDED
- LEFT POSITION FOR NUMBER OF SEAT PLACES OF EACH UNIT
  RIGHT POSITION FOR INSTALLATION ALLOCATION (LEFT, CENTER, RIGHT)
- CUSTOMER IDENTIFICATION
- SEAT MODEL TYPE DESIGNATION

F252627-0001-05-001.cgm

Seat assy wihout IFE
Covers and Cushions (for seat layout 955-00-001-07, 955-00-001-08) (Sheet 1 of 15)
Figure 11

01

COVER (WADDING INTEGRATED IN LEATHER COVER)

P/N	QTY	DESCRIPTION	MATERIAL SPEC.	FAA-APPR.-NO	PLACARD *
919-00-732-01	4	COVER SEAT BOTTOM 490 STD	SCHAUENBURG LEATHER AMBALITE GRANIT GREY NCS-S8000-N NA560980 SMOOTH AMBALITE DUSTY GREY NCS-S6500-N NA560920 SMOOTH GREVE & CO. KG COTTON TWILL ART. 1056 GREY METZELER METZOPROTECT C65 STICHED TOGETHER WITH LEATHER	N/A	137-00-005-07
919-00-733-01	4	COVER SEAT BOTTOM 480 STD			137-00-005-07
919-00-745-01	1	COVER SEAT BOTTOM 470 SLANT LH			137-00-005-07
919-00-746-01	1	COVER SEAT BOTTOM 470 SLANT RH			137-00-005-07
919-00-747-01	1	COVER SEAT BOTTOM 500 ENDBAY LH			137-00-005-07
919-00-748-01	1	COVER SEAT BOTTOM 500 ENDBAY RH			137-00-005-07
919-00-751-01	1	COVER SEAT BOTTOM 480 ENDBAY LH			137-00-005-07
919-00-752-01	1	COVER SEAT BOTTOM 480 ENDBAY RH			137-00-005-07
919-00-755-01	1	COVER SEAT BOTTOM 460 ENDBAY LH			137-00-005-07
919-00-756-01	1	COVER SEAT BOTTOM 460 ENDBAY RH			137-00-005-07
919-00-768-01	2	COVER SEAT BOTTOM 460 STD			137-00-005-07
919-00-781-01	76	COVER SEAT BOTTOM 500 STD	LEATHER MUIRHEAD LW054 LEATHER MUIRHEAD LW055 COTTON TWILL 1056 GREY 7016 METZELER METZOPROTECT FRM-C 65 STICHED TOGETHER WITH LEATHER		◇3
919-00-782-01	4	COVER SEAT BOTTOM 500 IAT			◇3
919-00-783-01	1	COVER SEAT BOTTOM 500 IAT LH			◇3
919-00-784-01	1	COVER SEAT BOTTOM 500 IAT RH			◇3
919-00-785-01	19	COVER SEAT BOTTOM 500 ENDBAY LH			◇3
919-00-786-01	19	COVER SEAT BOTTOM 500 ENDBAY RH			◇3

* PLACARD WORDING: DRAWING 137-00-005-00

COVER

P/N	QTY	DESCRIPTION	MATERIAL SPEC.	FAA-APPR.-NO	PLACARD *
919-00-700-21	18	EXTENSION CLOTH	SCHAUENBURG LEATHER AMBALITE GRANIT GREY NCS-S8000-N	N/A	137-00-005-89
919-00-701-01	12	COVER BACKREST STD	SCHAUENBURG LEATHER AMBALITE GRANIT GREY NCS-S8000-N NA560983 PERFORATED AMBALITE DUSTY GREY NCS-S6500-N NA560920 SMOOTH RAL 9006 EMBROIDERED ALTERNATIV: GREINER TECMOVE UPHOLSTERY WADDING ART.-NO. PREOX-FELT FBL01 F.2000.00.170.22 (PREOX FIBRES) WADDING STICHED TOGETHER WITH LEATHER	◇1 134-E-214 134-E-038 ◇2	137-00-005-07
919-00-702-01	6	COVER BACKREST LAST ROW			137-00-005-07
919-00-711-01	12	COVER BACKREST STD			137-00-005-07
919-00-712-01	6	COVER BACKREST LAST ROW			137-00-005-07
919-00-707-01	132	COVER SEAT BACKREST 500 STD	LEATHER MUIRHEAD LW054P embroided LEATHER MUIRHEAD LW055 LEATHER MUIRHEAD LW054P COTTON TWILL 1056 GREY 7016 FIRE-TEC N.0802.00.180.99 STICHED TOGETHER WITH LEATHER	134-E-1331	◇3
919-00-789-01	8	COVER SEAT BOTTOM 500 EXIT TYPE III STD	LEATHER MUIRHEAD LW054 LEATHER MUIRHEAD LW055 FIRE-TEC N.0802.00.180.99 STICHED TOGETHER WITH LEATHER	134-E-1332	◇3
919-00-777-01	2	COVER SEAT BOTTOM 500 EXIT TYPE III LH			◇3
919-00-788-01	2	COVER SEAT BOTTOM 500 EXIT TYPE III RH			◇3

* PLACARD WORDING: DRAWING 137-00-005-00

FOAM

P/N	QTY	DESCRIPTION	MATERIAL SPEC.	FAA-APPR.-NO	PLACARD *
139-00-638-09	12	BACKREST CUSHION STD	GREINER PURTEC ME6 MELAMIE RESIN FOAM PURTEC B60 TEXTILE FIREGUARD B44 ARAMID FELT SIMALFA 308FR	134-E-214	137-00-005-06
139-00-638-11	6	BACKREST CUSHION LAST ROW			137-00-005-06
139-00-638-65	12	BACKREST CUSHION STD	METZELER FOAM METZOPROTECT FRM-C55 - 49% FRM-C45 - 25% FRM-C48 - 26% PA-CHARMEUSE WHITE ISATEX L170-13	134-E-038	137-00-005-06
139-00-638-66	6	BACKREST CUSHION LAST ROW			137-00-005-06

* PLACARD WORDING: DRAWING 137-00-005-00

◇3 PAUSTIAN PRODUCTS
◇2 METZELER PRODUCTS
◇1 GREINER PRODUCTS

FOAM

P/N	QTY	DESCRIPTION	MATERIAL SPEC.	FAA-APPR.-NO	PLACARD *
139-00-609-04	132	BACKREST CUSHION WITH INTEGRATED HEADREST COMFORT 500/490	METZELER METZOPROTECT FRM-C55 ISATEX L170-13 PA-CHARMEUSE WHITE COTTON 330085 DARKBLUE	134-E-1331	137-00-005-06
139-00-638-32	8	SEAT BOTTOM CUSHION EXIT STD 500TYP III	GREINER PURTEC AW01 MOULDED PU-FOAM 90% PURTEC AP01 (LD24FR) POLYETHYLENE FOAM 10% PURTEC B60 TEXTILE FIREGUARD SIMALFA 308FR	134-E-1332	137-00-005-06
139-00-638-17	2	SEAT BOTTOM CUSHION LH EXIT 500 TYP III			
139-00-638-18	2	SEAT BOTTOM CUSHION RH EXIT 500 TYP III			

* PLACARD WORDING: DRAWING 137-00-005-00

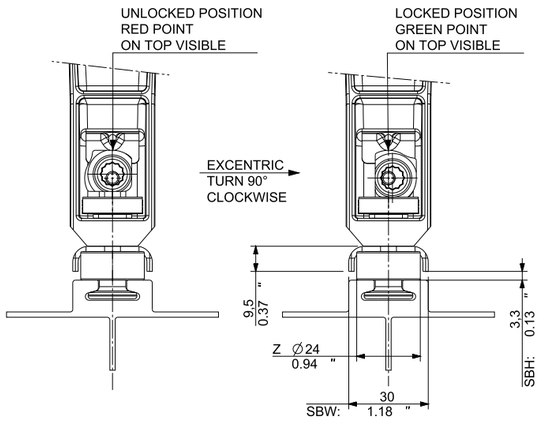
MISSING INFORMATION REFER TO:

955-00-001-07 2D00017493 SEAT LAYOUT
955-00-001-08 SEAT ENVELOPE

F252627-0001-05-002.cgm

Seat assy wihout IFE
Covers and Cushions (for seat layout 955-00-001-07, 955-00-001-08) (Sheet 2 of 15)
Figure 11

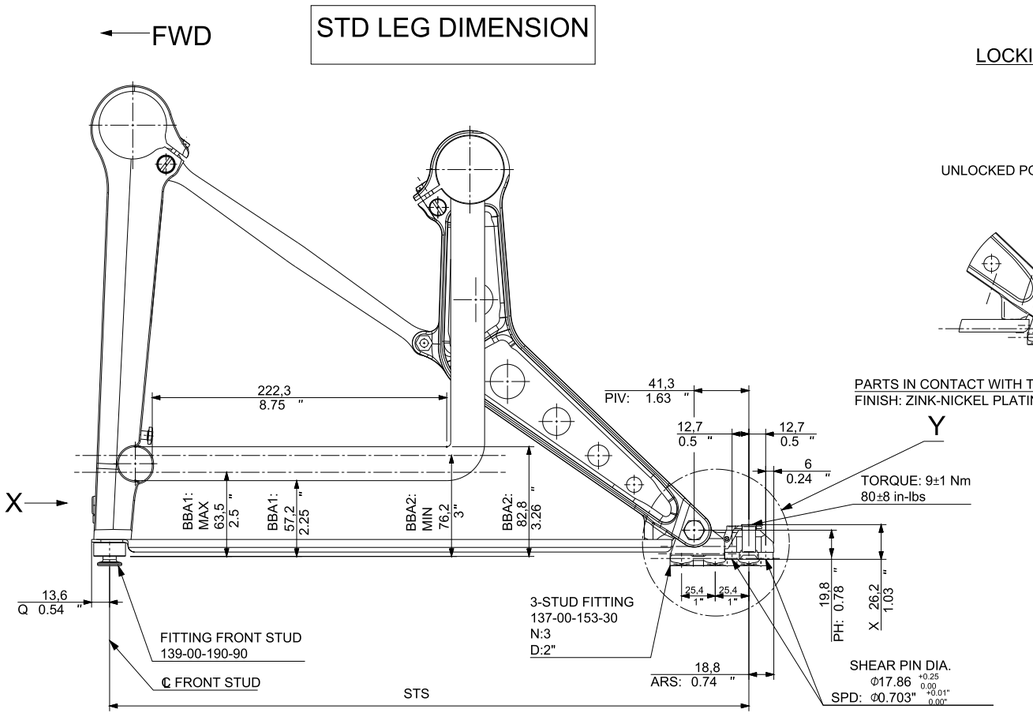
LOCKING INDICATION FRONT FITTING :



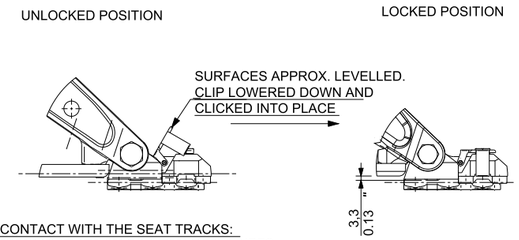
3520D955-31-472 3520D955-31Z482	17"	17"
3520D955-32-472 3520D955-32Z482	17"	17"
3520D955-31-742 3520D955-31Z762	17"	17"
3520D955-32-742 3520D955-32Z772	17"	17"
ALL SEATS (EXCEPT AS NOTED)	19"	19"
SEAT	STS	STS
	INBOARD-SEATLEG	OUTBOARD-SEATLEG

MATERIAL AND FINISH OF SEAT ATTACHMENT DEVICES:
REFER TO BOM AND DRW: 139-00-190-90
137-00-153-30

STD LEG DIMENSION



LOCKING INDICATION REAR FITTING:



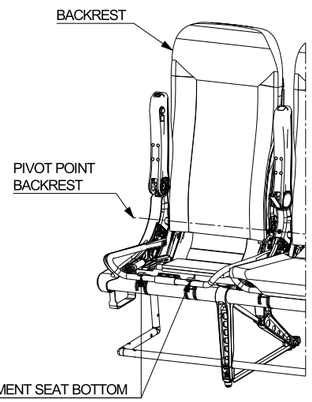
PARTS IN CONTACT WITH THE SEAT TRACKS:
FINISH: ZINK-NICKEL PLATING PER AMS 2417 TYPE2

F252627-0001-05-003.cgm

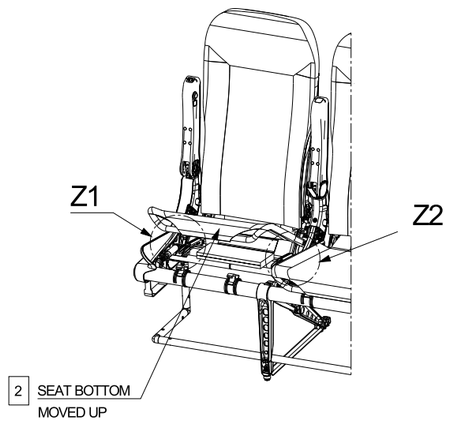
Seat assy wihout IFE
(Sheet 3 of 15)
Figure 11

STRETCHER POSITION

FOLLOW STEP 1 TO STEP 5



Z1

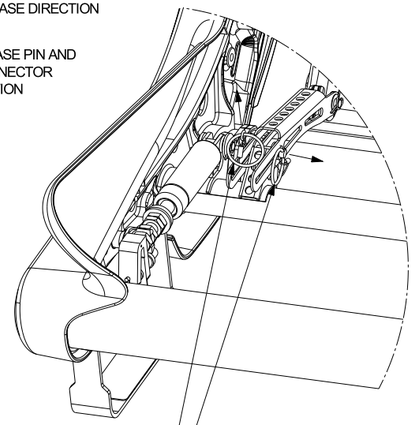


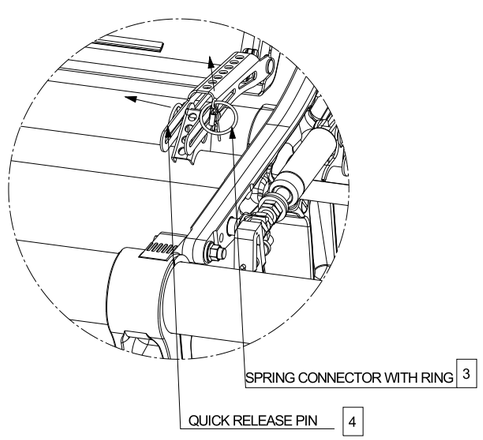
Z2

RELEASE
SPRING CONNECTOR AND
QUICK RELEASE PIN

RELEASE DIRECTION

RE-INSTALL
QUICK RELEASE PIN AND
SPRING CONNECTOR
FOR OPERATION



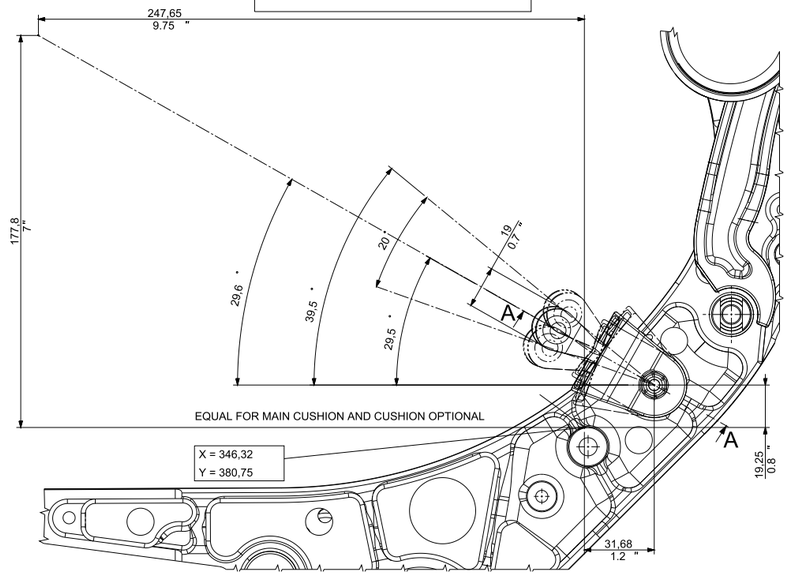


CONNECTION OF

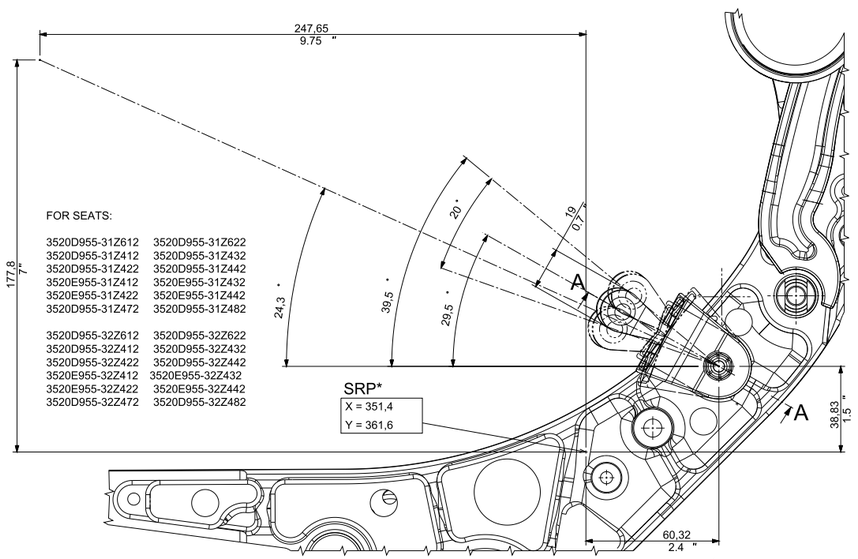
F252627-0001-05-004.cgm

Seat assy wihout IFE
(Sheet 4 of 15)
Figure 11

SEAT BELT ATTACHMENT
FOR EXIT SEATS



SEAT BELT ATTACHMENT
FOR STD- AND IAT-SEATS

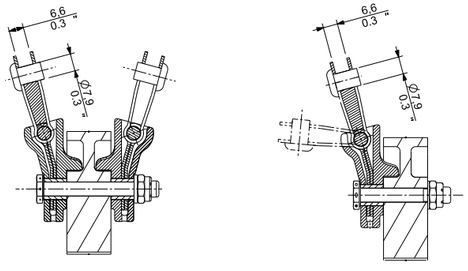


FOR SEATS:

3520D955-31Z612	3520D955-31Z622
3520D955-31Z412	3520D955-31Z432
3520D955-31Z422	3520D955-31Z442
3520E955-31Z412	3520E955-31Z432
3520E955-31Z422	3520E955-31Z442
3520D955-31Z472	3520D955-31Z482
3520D955-32Z612	3520D955-32Z622
3520D955-32Z412	3520D955-32Z432
3520D955-32Z422	3520D955-32Z442
3520E955-32Z412	3520E955-32Z432
3520E955-32Z422	3520E955-32Z442
3520D955-32Z472	3520D955-32Z482

A-A

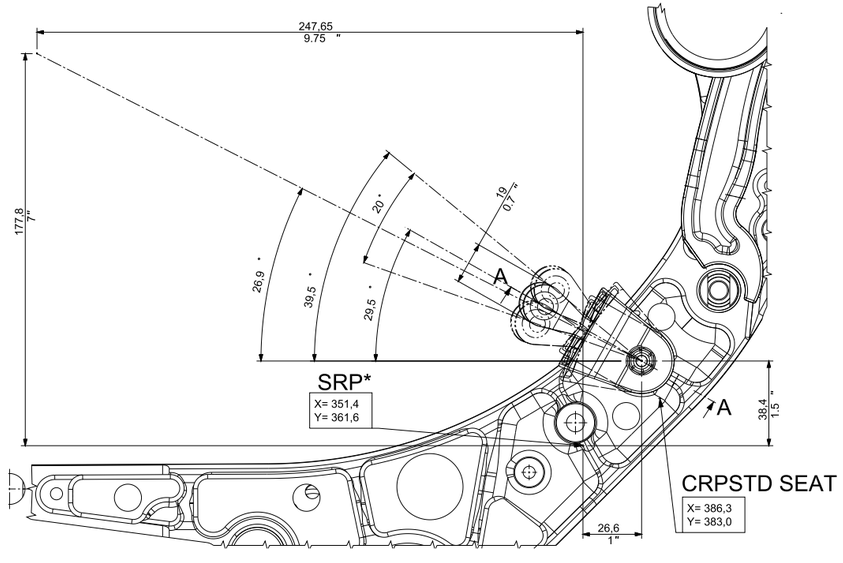
SPECIAL SEAT BELT
ATTACHMENT OUTBOARD
(FOLD-AWAY)



* COORDINATES DETERMINED BY
H-POINT-METHOD USING
H-POINT MACHINE (AS8049B)

ONLY FOR SEATS:

3520E955-31-412	3520E955-31Z432
3520E955-32-412	3520E955-32Z432
3520E955-31-422	3520E955-31Z442
3520E955-32-422	3520E955-32Z442



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Seat assy wihout IFE
(Sheet 5 of 15)
Figure 11

SILK SCREEN PRINT ON BACKREST

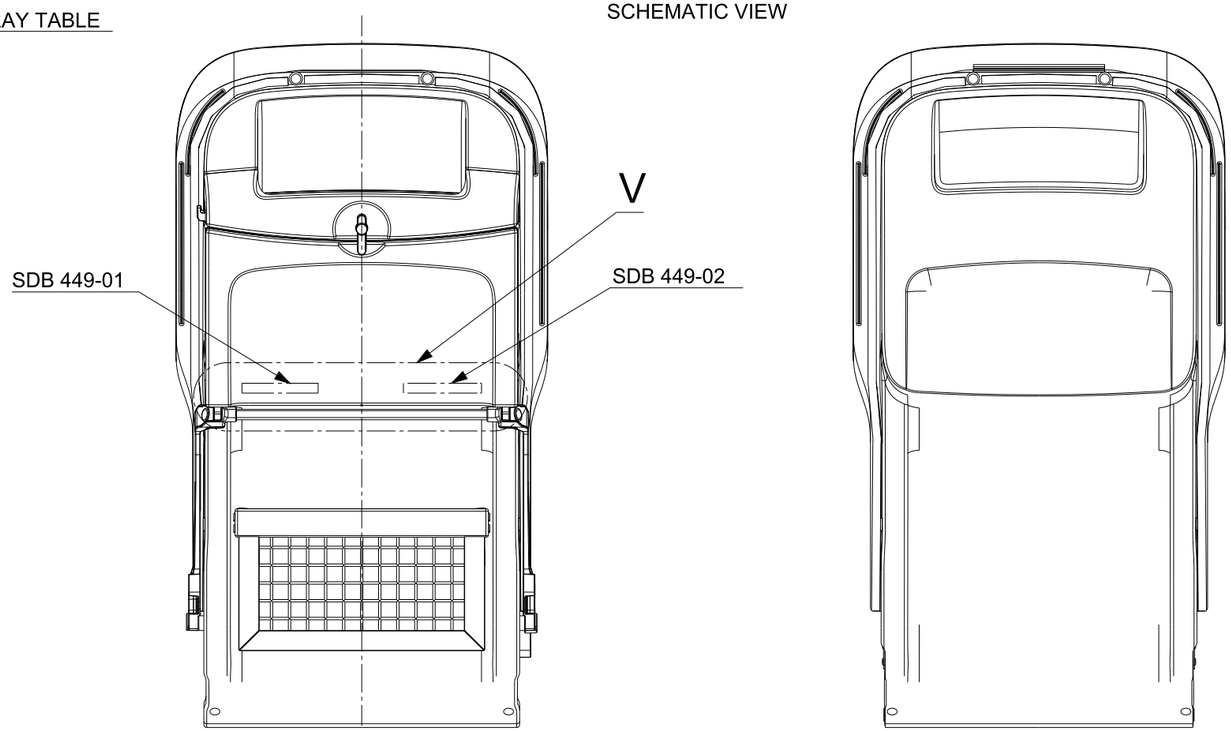
1:5

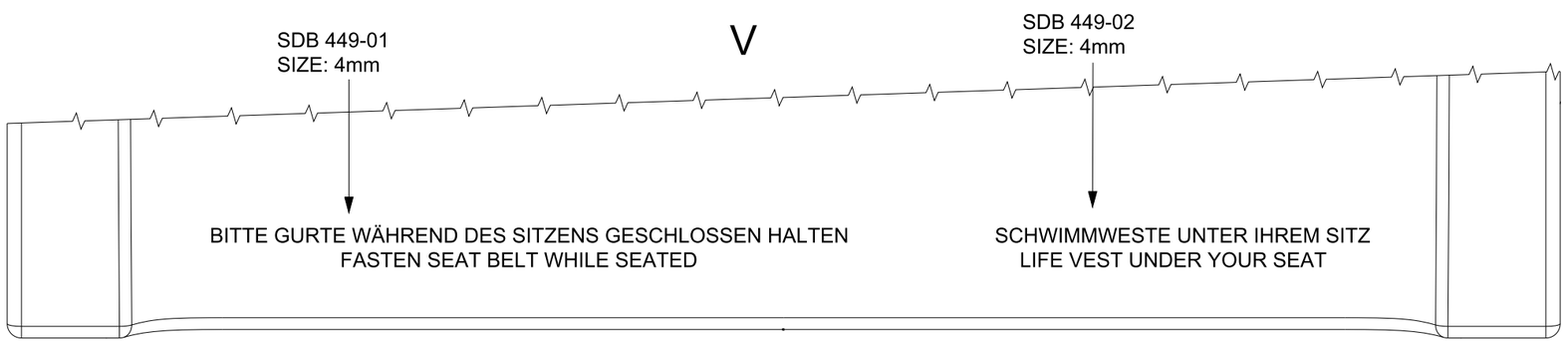
SILK SCREEN PRINT ON TRAY TABLE

ON THESE SEATS:

3520D955-31-612	3520D955-31Z622
3520D955-31-412	3520D955-31Z432
3520D955-31-422	3520D955-31Z442
3520E955-31-412	3520E955-31Z432
3520E955-31-422	3520E955-31Z442
3520D955-31-472	3520D955-31Z482
3520D955-31-712	3520D955-31Z732
3520D955-31-722	3520D955-31Z752
3520D955-32-612	3520D955-32Z622
3520D955-32-412	3520D955-32Z432
3520D955-32-422	3520D955-32Z442
3520E955-32-412	3520E955-32Z432
3520E955-32-422	3520E955-32Z442
3520D955-32-472	3520D955-32Z482
3520D955-32-752	3520D955-32Z782
3520D955-32-762	3520D955-32Z792

SCHEMATIC VIEW

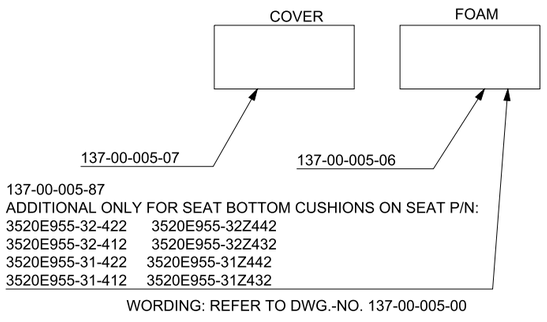




Seat assy wihout IFE
(Sheet 6 of 15)
Figure 11

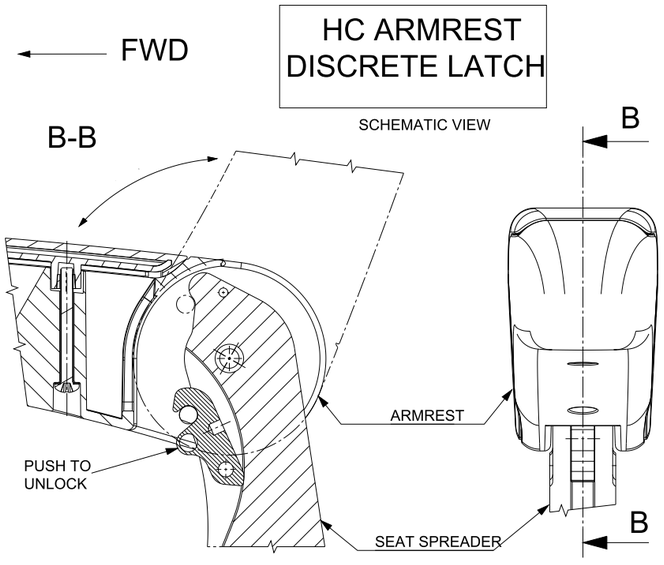
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PLACARD FOR COVER AND FOAM



HC ARMREST DISCRETE LATCH

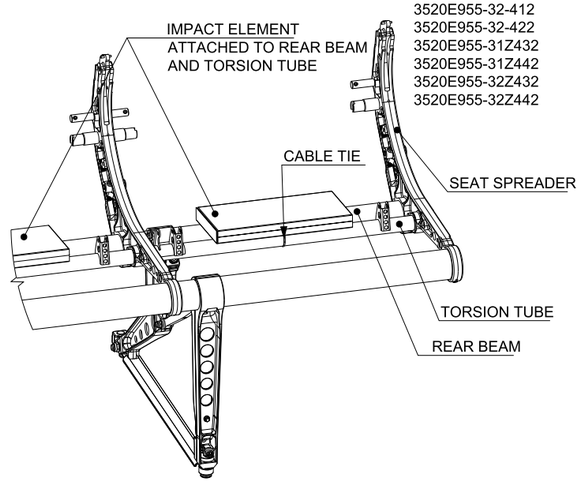
SCHEMATIC VIEW



IMPACT ELEMENT

ALL SEATS EXCEPT:

3520E955-31-412
3520E955-31-422
3520E955-32-412
3520E955-32-422
3520E955-31Z432
3520E955-31Z442
3520E955-32Z432
3520E955-32Z442



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Seat assy wihout IFE
(Sheet 7 of 15)
Figure 11

RECLINE ADJUSTMENT

SCHEMATIC VIEW

STD RECLINE (3")

139-00-234-30 (FOR SEAT SPREADER DISTANCE 500/500/500)

139-00-235-33 (QUICK RELEASE FOR STRETCHER)

FOR USE ON SEATS: 3520D955-31-472	3520D955-31Z482
3520D955-32-472	3520D955-32Z482

139-00-235-36 (NO RECLINE)

FOR USE ON SEATS: 3520E955-31-412	3520E955-31Z432
3520E955-32-412	3520E955-32Z432
3520D955-31-422	3520D955-32Z442
3520D955-32-422	3520D955-32Z442

139-00-235-00 (QUICK RELEASE FOR STRETCHER)

FOR USE ON SEATS: 3520D955-32-752	3520D955-32Z782
3520D955-32-762	3520D955-32Z792

139-00-235-13 (NO RECLINE)

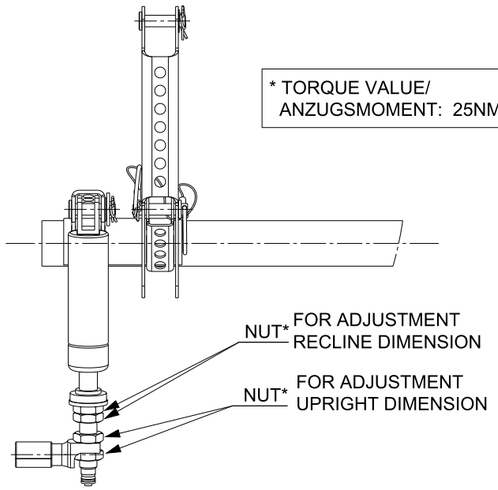
FOR USE ON SEATS: 3520D955-31-742	3520D955-31Z762
3520D955-32-742	3520D955-32Z772

139-00-235-14 (FOR SEAT SPREADER DISTANCE 480/480/480)

FOR USE ON SEATS: 3520D955-31-712	3520D955-31Z732
3520D955-31-722	3520D955-31Z752

139-00-235-56 (NO RECLINE)

FOR USE ON SEATS: 3520D955-31-742	3520D955-31Z762
3520D955-32-742	3520D955-32Z772



Seat assy wihout IFE
(Sheet 8 of 15)
Figure 11

EMERGENCY PLACARD ON BACKREST

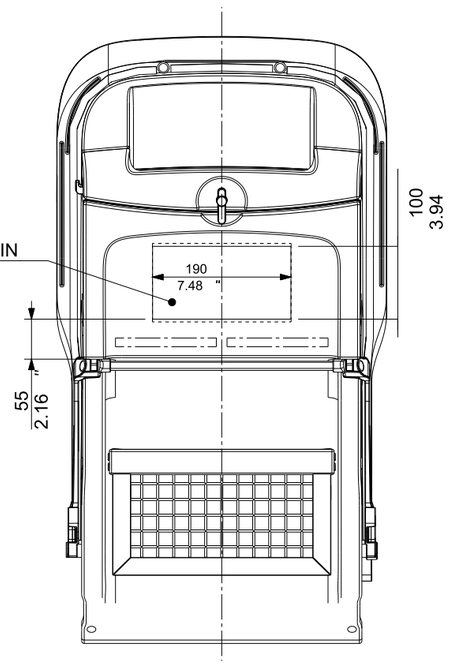
1:5

SCHEMATIC VIEW

ONLY FOR SEATS:

3520E955-31-412	3520E955-31Z432
3520E955-32-412	3520E955-32Z432
3520D955-31-422	3520D955-31Z442
3520D955-32-422	3520D955-32Z442

INSTALLED BY AIRBUS/ AIR BERLIN

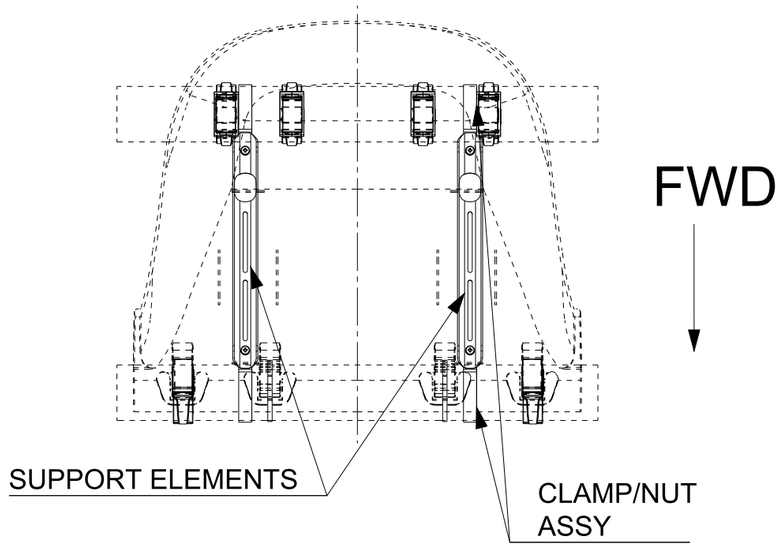


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SEAT BOTTOM SUPPORT ELEMENT AT EMERGENCY EXIT SEATS

ONLY FOR SEATS:

3520E955-31-412	3520E955-31Z432
3520E955-31-422	3520E955-31Z442
3520E955-32-412	3520E955-32Z432
3520E955-32-422	3520E955-32Z442



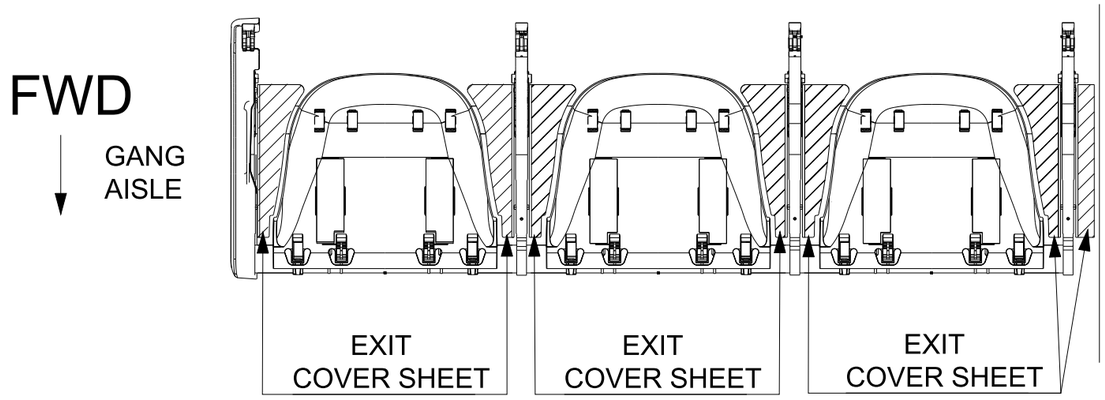
Seat assy wihout IFE
(Sheet 9 of 15)
Figure 11

SEAT BOTTOM COVERING AT EMERGENCY EXIT SEATS

ALL GAPS BETWEEN SEAT PAN AND EXIT COVER SHEETS BELOW 1" INCH

ONLY FOR SEATS:

3520E955-31-412	3520E955-31Z432	(SHOWN)
3520E955-32-412	3520E955-32Z432	(OPPOSITE)
3520E955-31-422	3520E955-31Z442	(SHOWN)
3520E955-32-422	3520E955-32Z442	(OPPOSITE)



F252627-0001-05-009.cgm

BACKREST AT EMERGENCY EXIT AREA SEATS

SCHEMATIC VIEW

TABLE LATCH OPENS INBOARD ONLY

INSERT WITHOUT COATHOOK

FOR SEATS:

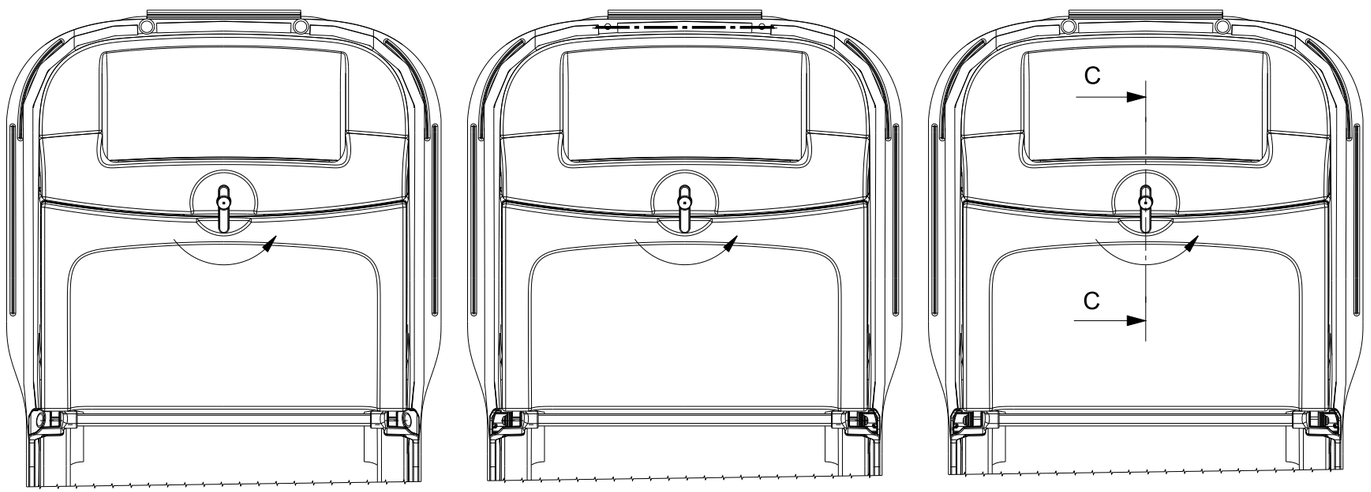
3520E955-31-412	3520E955-31Z432
3520E955-32-412	3520E955-32Z432
3520D955-31-422	3520D955-31Z442
3520D955-32-422	3520D955-32Z442

VIEW IN FLIGHT DIRECTION

OPENING DIRECTION ONLY

OPENING DIRECTION ONLY

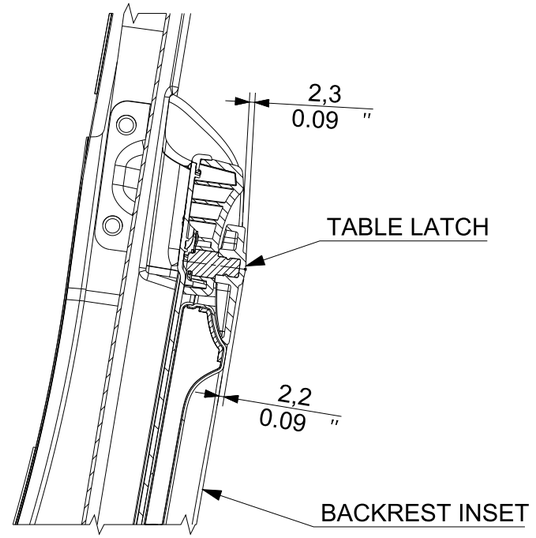
OPENING DIRECTION ONLY



GANG AISLE

C-C
1:2

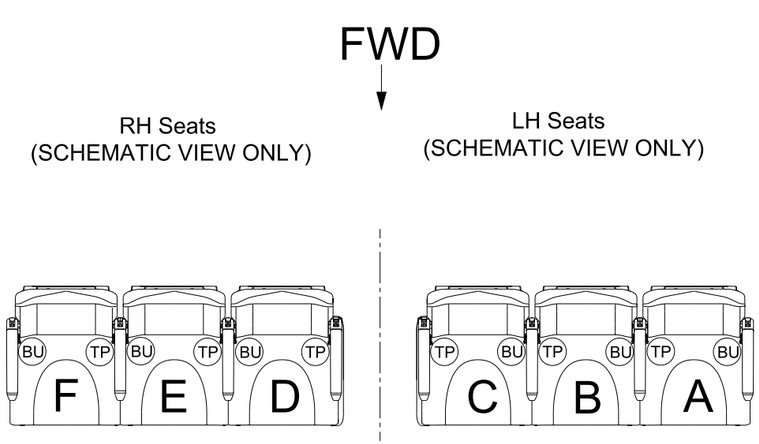
FWD



F252627-0001-05-010.cgm

Seat assy wihout IFE
(Sheet 10 of 15)
Figure 11

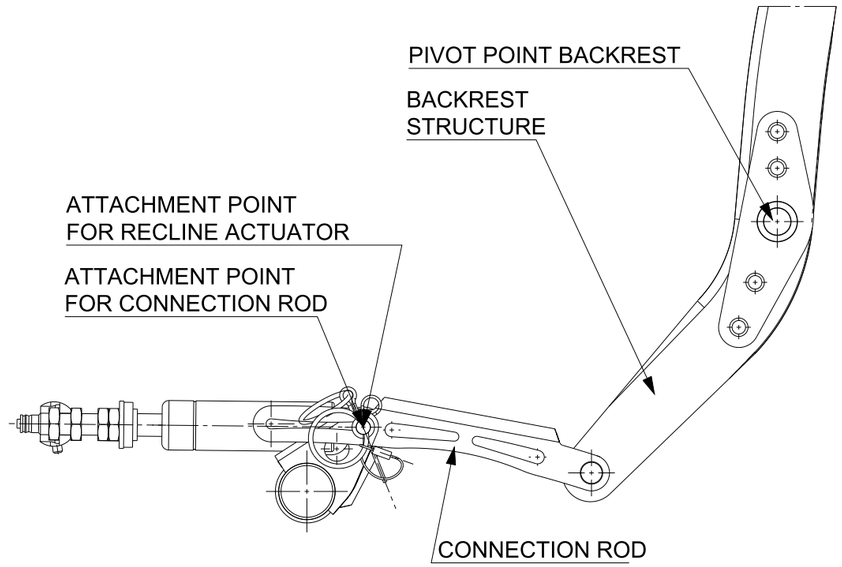
SEAT BELT INSTALLATION



(TP) POSITION OF CONNECTOR HALF (TIP FIXED LENGTH)

(BU) POSITION OF BUCKLE (VARIABLE LENGTH)

CONNECTION OF RECLINE ACTUATOR



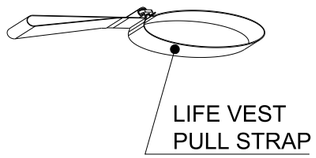
F252627-0001-05-011.cgm

Seat assy wihout IFE
(Sheet 11 of 15)
Figure 11

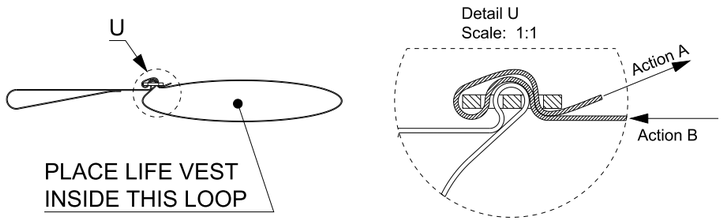
INSTALLATION LIFE VEST IN POUCH

SCHEMATIC VIEW

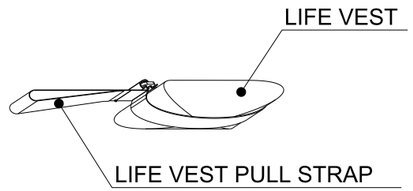
1 OBTAIN LIFE VEST STRAP



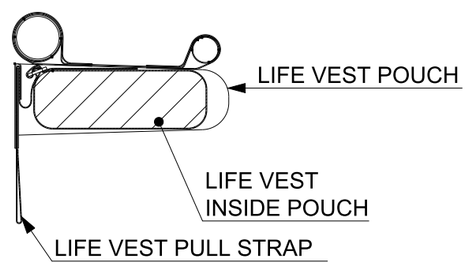
2 PLACE LIFE VEST INSIDE
THE LOOP AS SHOWN BELOW



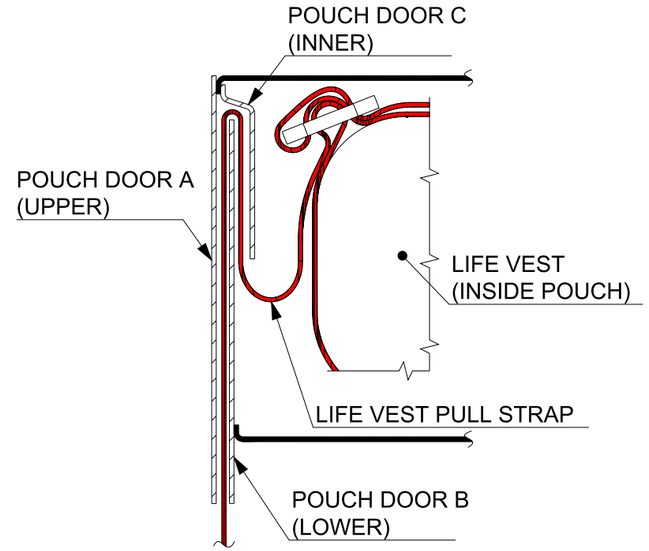
3 SECURE THE LIFE VEST BY REPEATING
THE ACTION A AND ACTION B
DESCRIBED IN Detail U.
(THE INSTALLATION OF THE LIFE VEST
SHOULD BE HAND-TIGHT AND
SHOULD NOT DEFORM THE LIFE VEST)



4 INSTALLATION LIFE VEST IN POUCH



THE POUCH DOOR B SHOULD BE TUCKED
IN BETWEEN THE POUCH DOOR A AND THE
POUCH DOOR C. THE PULL STRAP SHOULD
BE ROUTED AS SHOWN BELOW

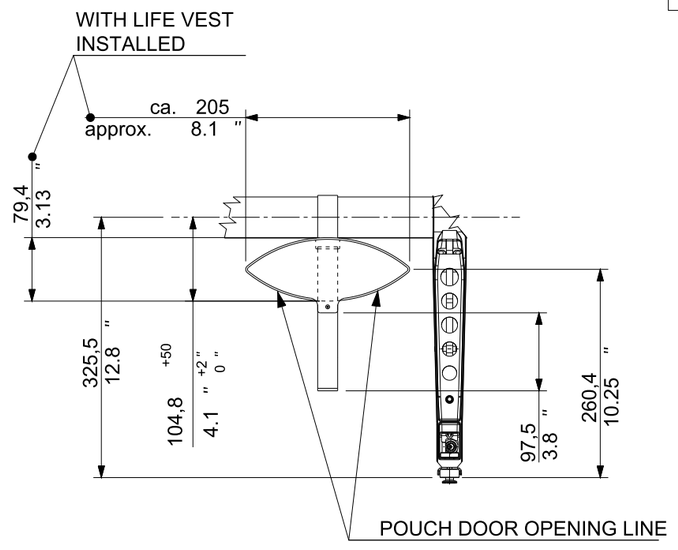


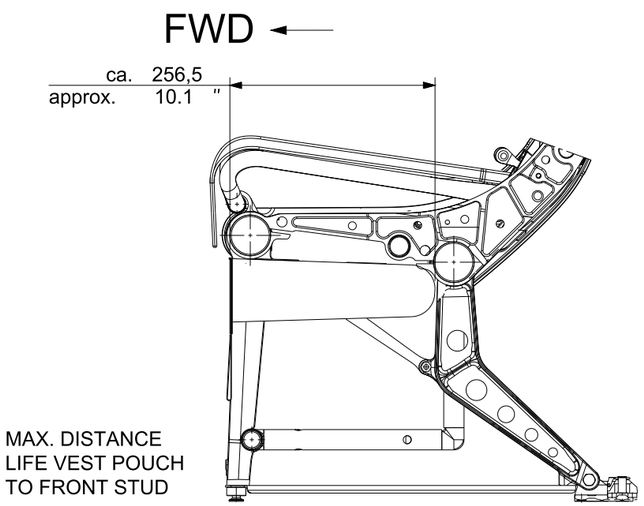
F252627-0001-05-012.cgm

Seat assy wihout IFE
(Sheet 12 of 15)
Figure 11

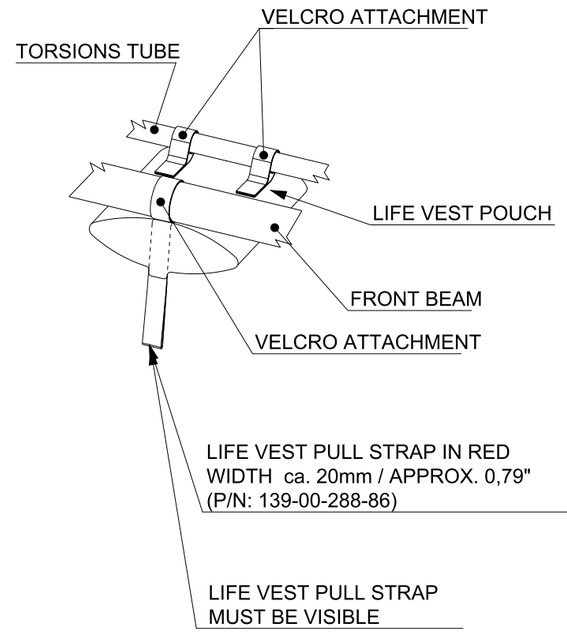
LIFE VEST POUCH

SCHEMATIC VIEW





ATTACHMENT OF LIFE VEST POUCH ON SEAT

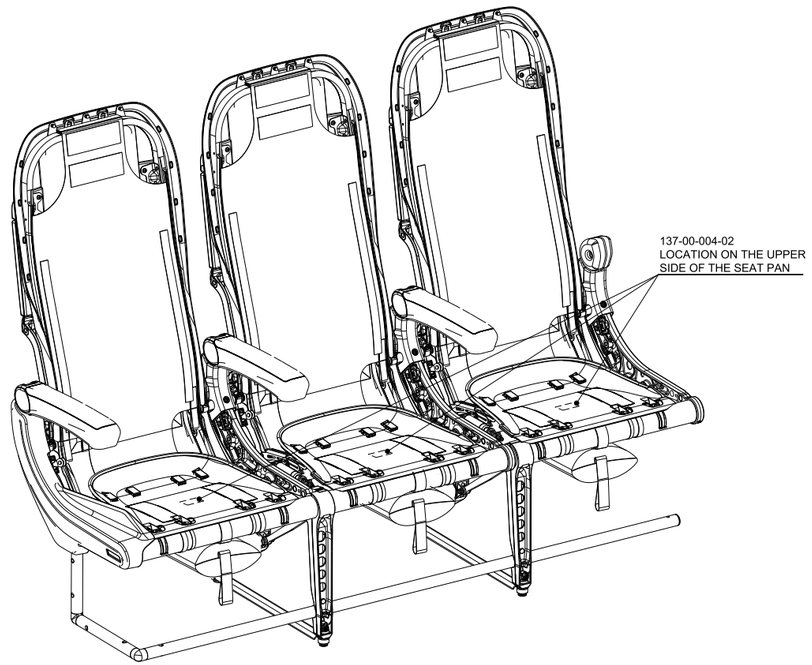


LOOSE PARTS:
LIFE VEST PULL STRAP NOT ATTACHED TO SEAT.
WHEN LIFE VEST NOT INSTALLED IN POUCH
LIFE VEST PULL STRAP MUST BE STOWED IN
LIFE VEST POUCH.

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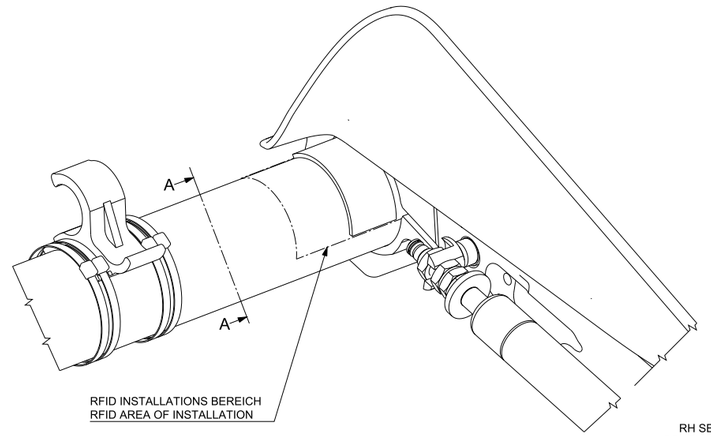
Seat assy wihout IFE
(Sheet 13 of 15)
Figure 11

PLACARDS ONLY FOR EMERGENCY EXIT SEATS:
3520E955-31-412 3520E955-31Z432
3520E955-32-412 3520E955-32Z432
3520E955-31-422 3520E955-31Z442
3520E955-32-422 3520E955-32Z442

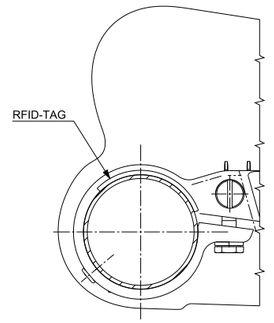


RFID TAG INSTALLATION

(RFID TAG AM TRAGROHR IM FESTGELEGTEM BEREICH INSTALLIEREN / INSTALL RFID TAG IN A DEFINED AREA FROM BEAM)



A - A



RFID TAG POSITION

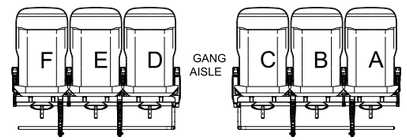
(LOCATION IN A DEFINED AREA FROM BEAM)
(VIEW AGAINST FLIGHT DIRECTION)

RH SEATS
SCHEMATIC VIEW ONLY

3520D955-32-752 3520D955-32Z782
3520D955-32-762 3520D955-32Z792
3520D955-32-742 3520D955-32Z772

LH SEATS
SCHEMATIC VIEW ONLY

3520D955-31-712 3520D955-31Z732
3520D955-31-722 3520D955-31Z752
3520D955-31-742 3520D955-31Z762



F252627-0001-05-014.cgm

Seat assy wihout IFE
(Sheet 14 of 15)
Figure 11

PLACARDS FOR "TSO-SEATS":

3520D955-31-612 3520D955-31Z622
3520D955-31-412 3520D955-31Z432
3520D955-31-422 3520D955-31Z442
3520E955-31-412 3520E955-31Z432
3520E955-31-422 3520E955-31Z442
3520D955-31-472 3520D955-31Z482

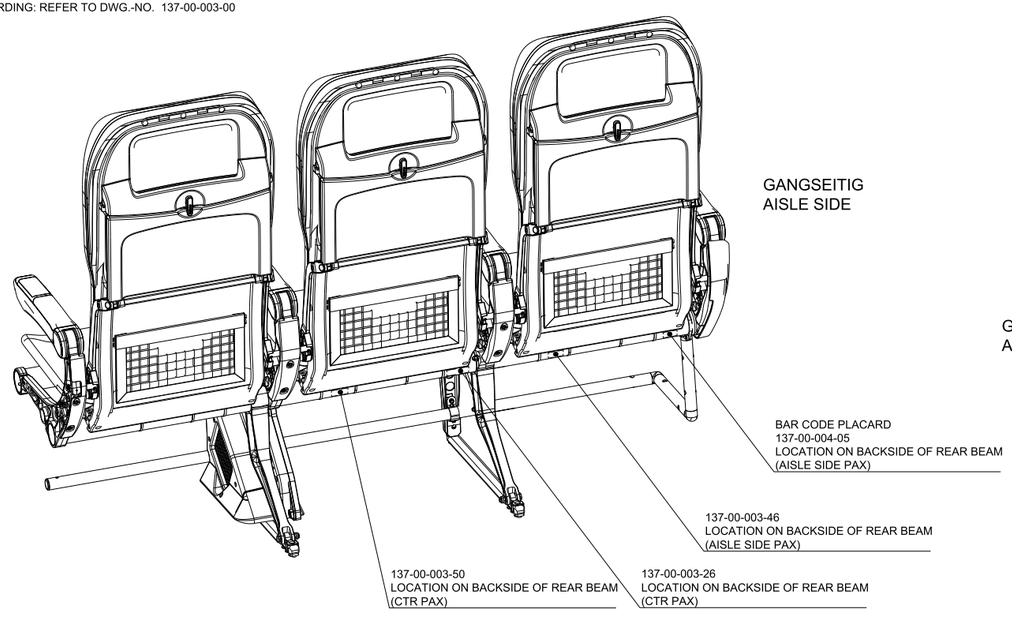
3520D955-32-612 3520D955-32Z622
3520D955-32-412 3520D955-32Z432
3520D955-32-422 3520D955-32Z442
3520E955-32-412 3520E955-32Z432
3520E955-32-422 3520E955-32Z442
3520D955-32-472 3520D955-32Z482

WORDING: REFER TO DWG.-NO. 137-00-003-00

SEAT IDENTIFICATION PLACARD

(LOCATION ON REAR BEAM)
(POSITION OF PLACARDS: HORIZONTAL)
(WORDING ON PLACARDS MUST BE VISIBLE)

SCHEMATIC ISOMETRIC VIEW



PLACARDS FOR "TSO-SEATS":

3520D955-31-712 3520D955-31Z732
3520D955-31-722 3520D955-31Z752
3520D955-31-742 3520D955-31Z762

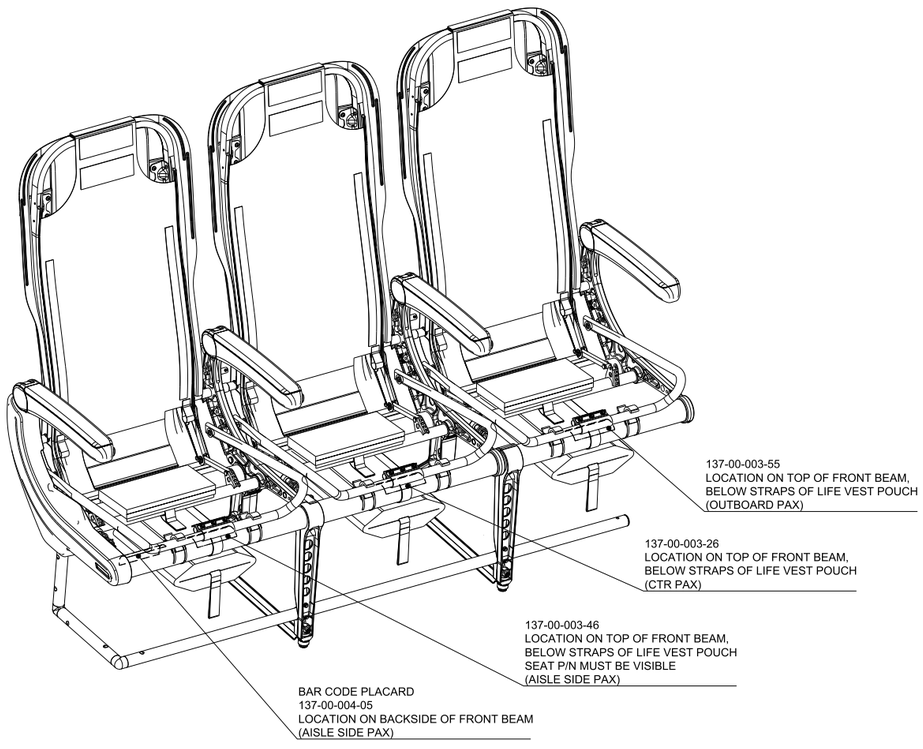
3520D955-32-752 3520D955-32Z782
3520D955-32-762 3520D955-32Z792
3520D955-32-742 3520D955-32Z772

WORDING: REFER TO DWG.-NO. 137-00-003-00

SEAT IDENTIFICATION PLACARD

(LOCATION ON FRONT BEAM)
(POSITION OF PLACARDS: HORIZONTAL)
(WORDING ON PLACARDS MUST BE VISIBLE)
(APPLY PLACARDS SO, THAT NOT VISIBLE FOR PASSANGERS)

SCHEMATIC ISOMETRIC VIEW



F252627-0001-05-015.cgm

Seat assy wihout IFE
(Sheet 15 of 15)
Figure 11

F. Seat Envelope

The Fig. 12 shows all dimensions of the seat assemblies and specific seat configurations.

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24 12 19
24 12 19

3520D955-32-472
3520D955-32Z482

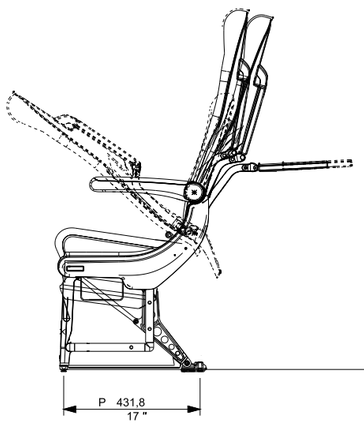
3520D955-31-472
3520D955-31Z482

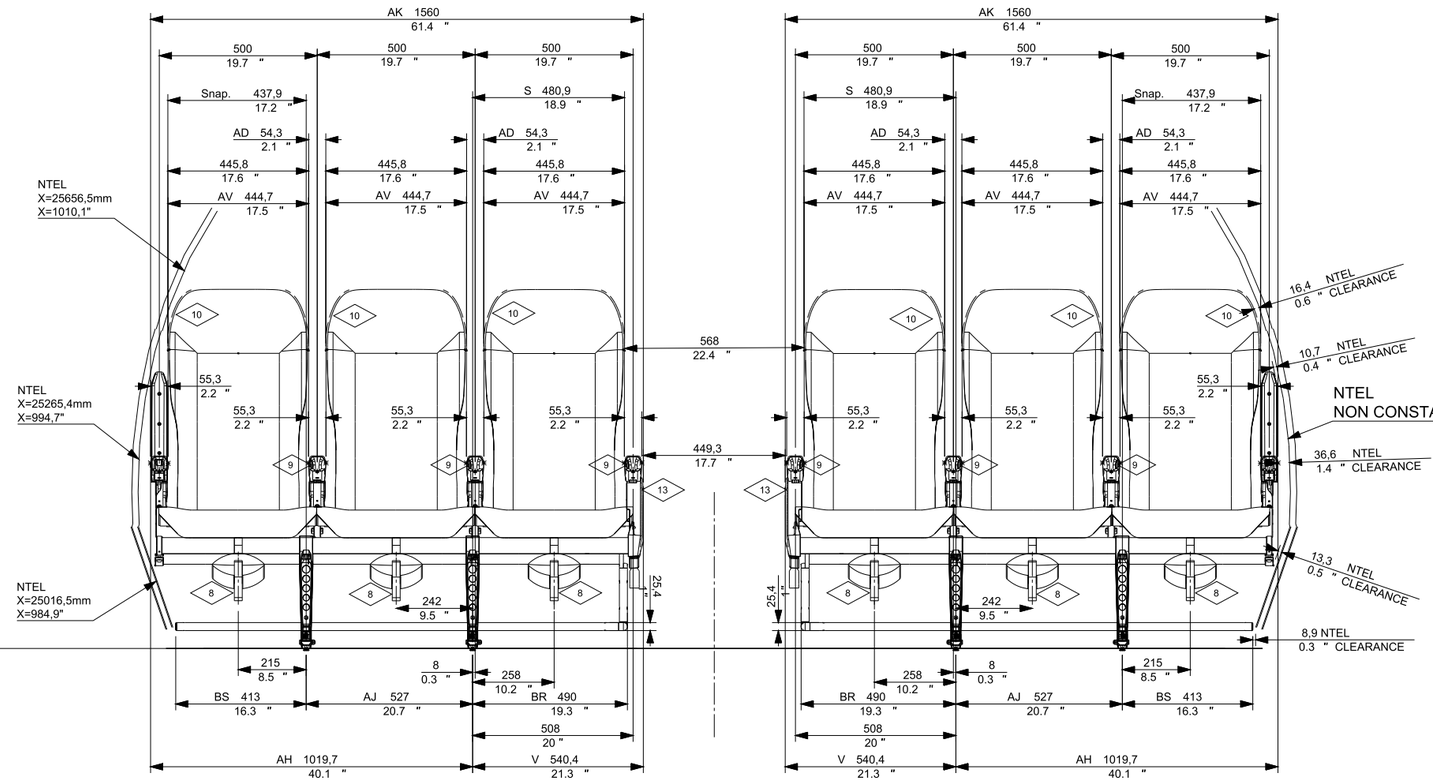
19 12 24
19 12 24

STD SEAT

STRETCHER/
SPECIAL SEATLEG 17"

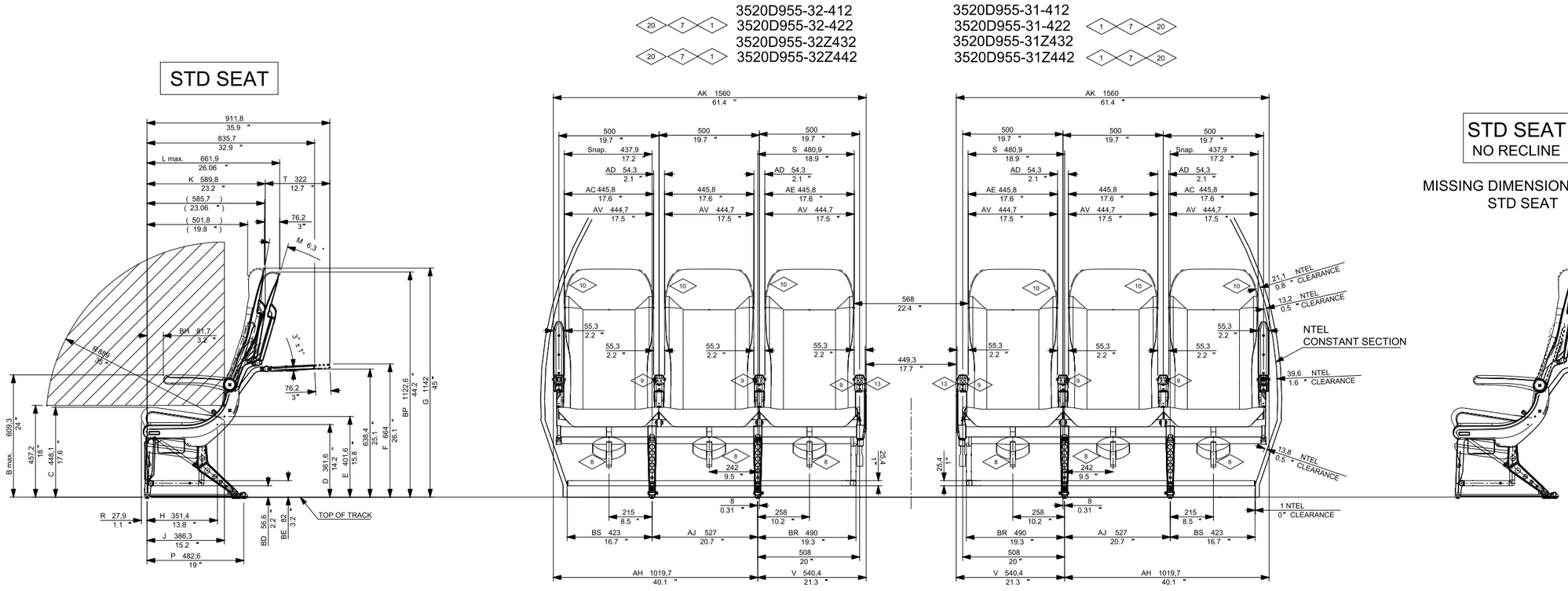
MISSING DIMENSIONS SEE
STD SEAT





F252627-0001-06-001.cgm

Seat Envelope
(Sheet 1 of 8)
Figure 12



F252627-0001-06-002.cgm

Seat Envelope
(Sheet 2 of 8)
Figure 12

EXIT SEAT

MISSING DIMENSIONS SEE STD SEAT

20 7 1
20 7 1

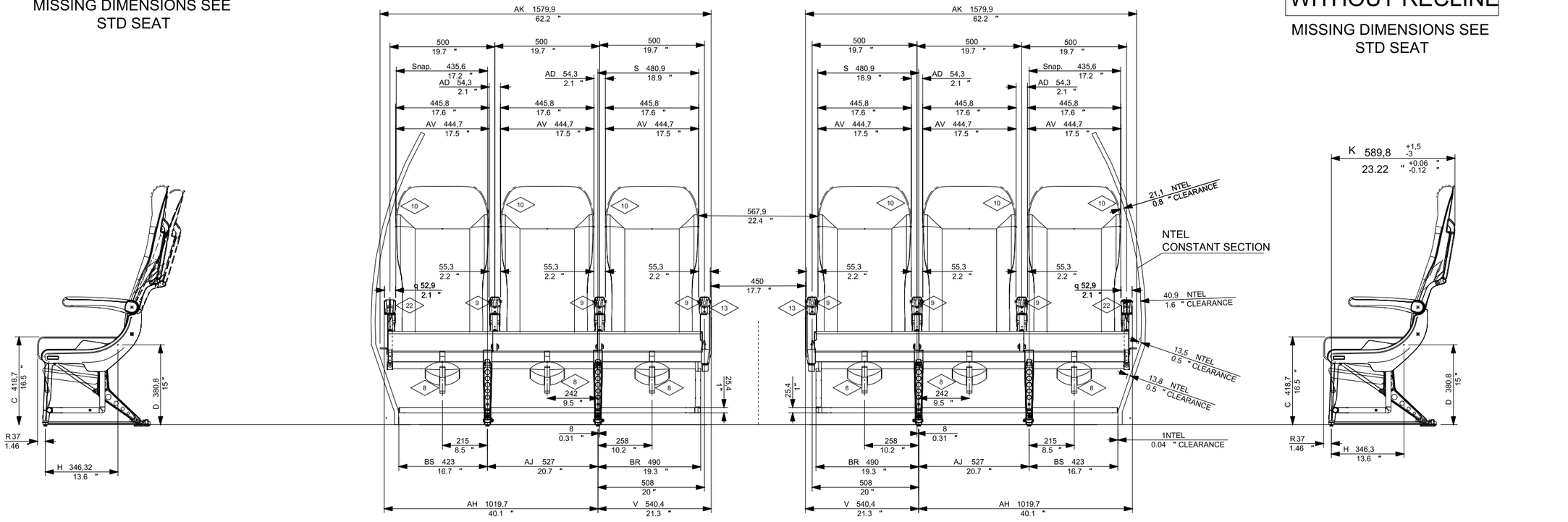
3520E955-32-422
3520E955-32-412
3520E955-32Z442
3520E955-32Z432

3520E955-31-422
3520E955-31-412
3520E955-31Z442
3520E955-31Z432

1 7 20
1 7 20

EXIT SEAT WITHOUT RECLINE

MISSING DIMENSIONS SEE STD SEAT

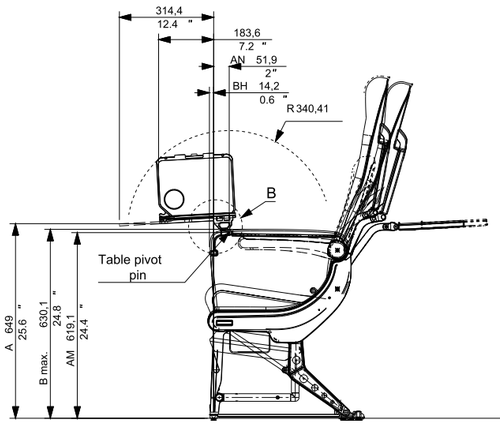


F252627-0001-06-003.cgm

Seat Envelope
(Sheet 3 of 8)
Figure 12

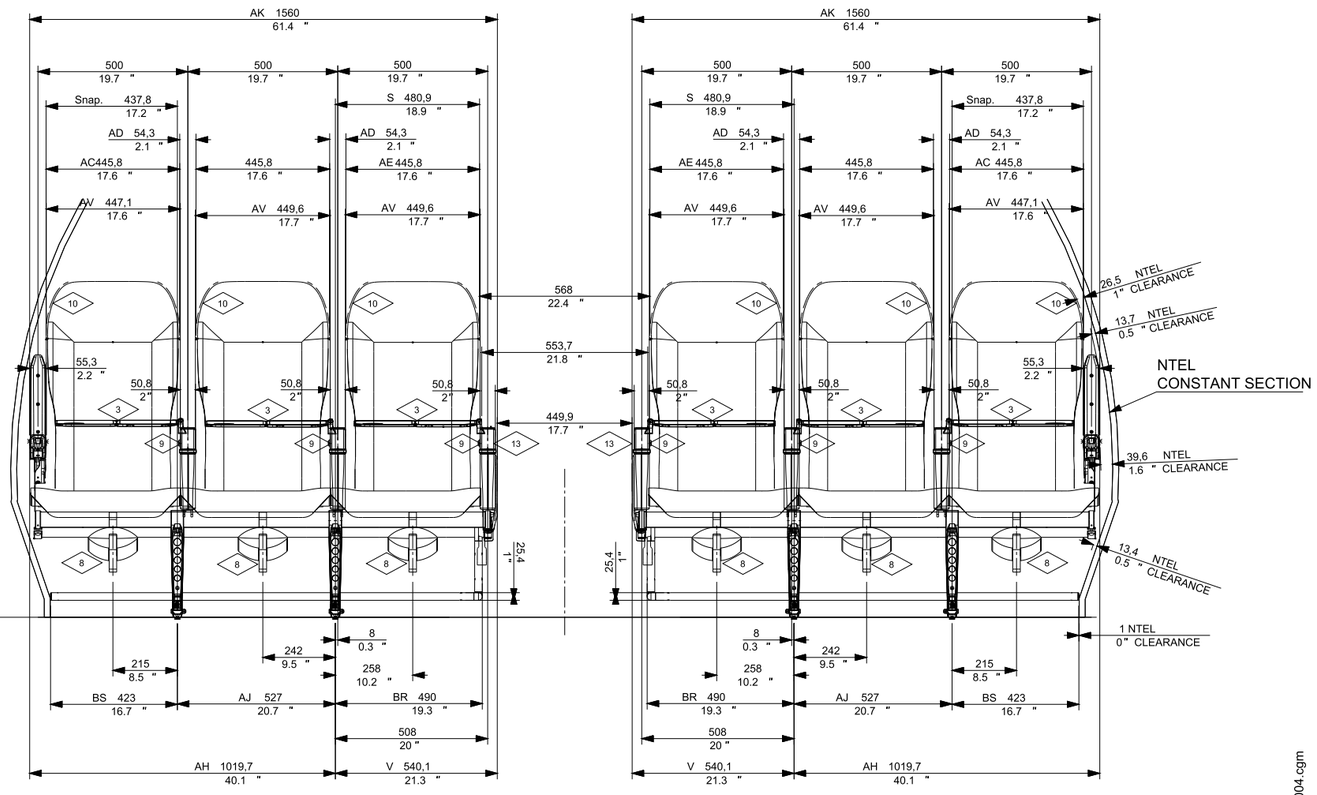
IAT SEATS

MISSING DIMENSIONS SEE STD SEAT



3 3520D955-32-612
3 3520D955-32Z622

3520D955-31-612 3
3520D955-31Z622 3

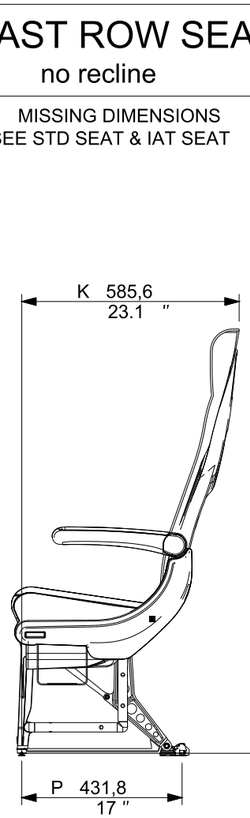


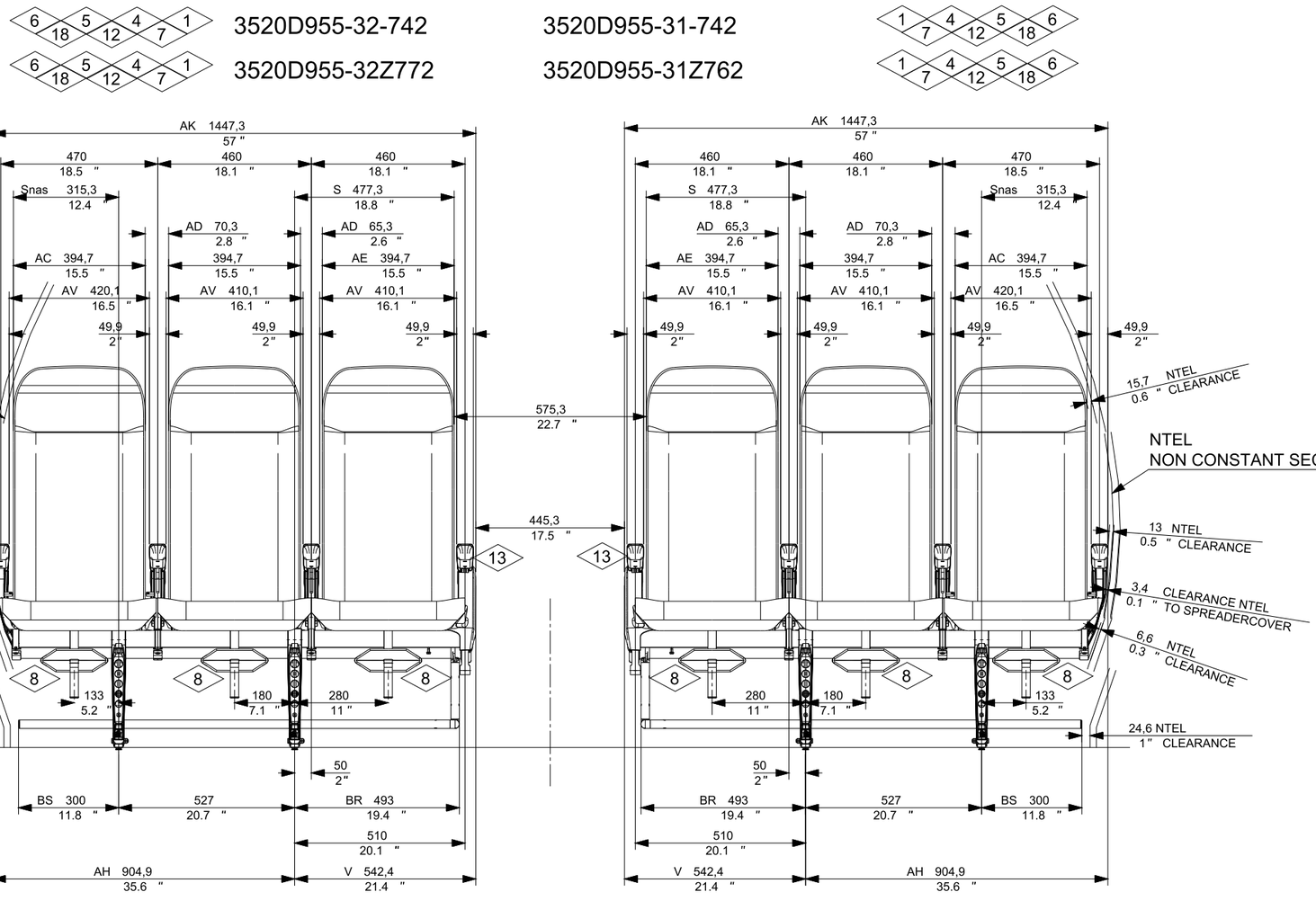
F252627-0001-06-004.cgm

Seat Envelope
(Sheet 4 of 8)
Figure 12

LAST ROW SEAT
no recline

MISSING DIMENSIONS
SEE STD SEAT & IAT SEAT

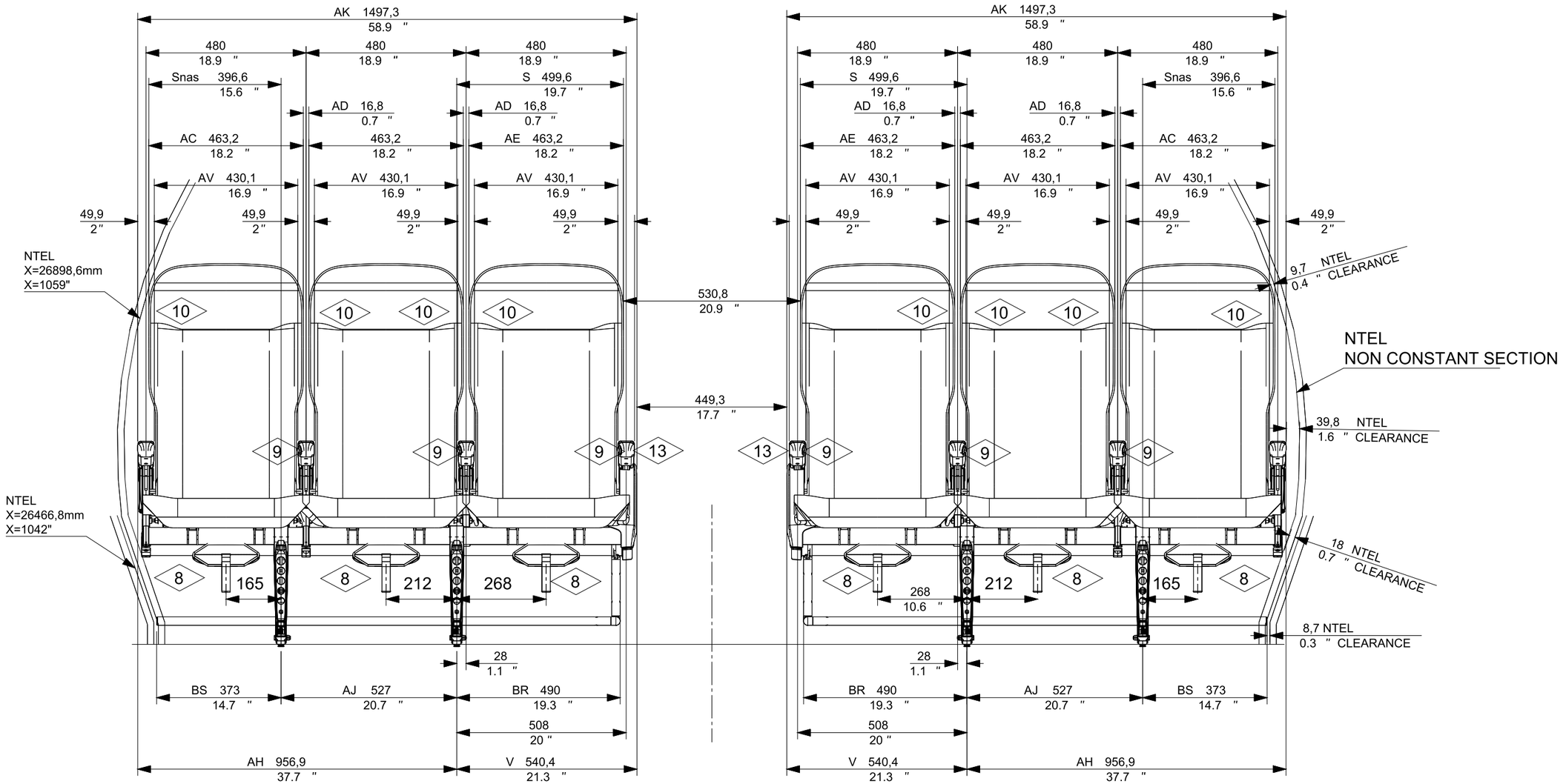




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Seat Envelope
(Sheet 5 of 8)
Figure 12

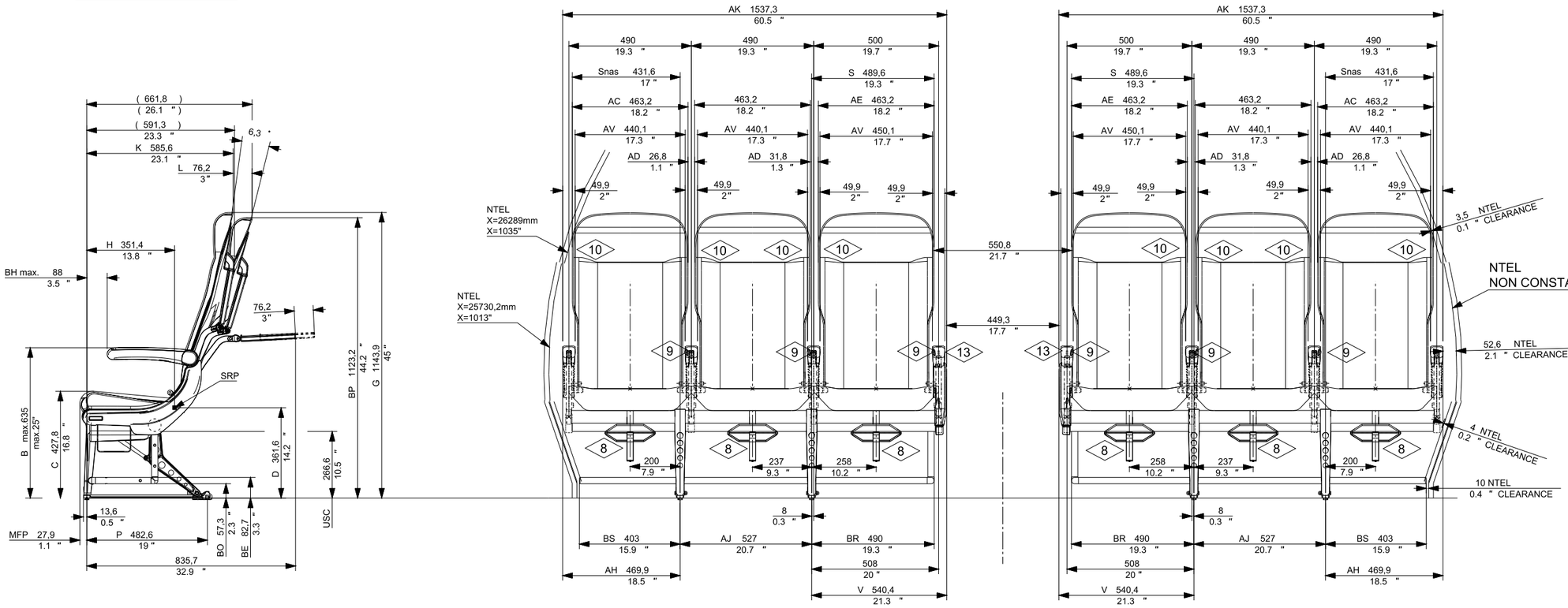
19 3520D955-32-762 3520D955-31-722 19
19 3520D955-32Z792 3520D955-31Z752 19



Seat Envelope
(Sheet 6 of 8)
Figure 12

STD NARROW

19 3520D955-32-752 3520D955-31-712 19
19 3520D955-32Z782 3520D955-31Z732 19



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Seat Envelope
(Sheet 7 of 8)
Figure 12

NO.	DESCRIPTION
24	SHORT BAGGAGE BAR
23	FOLDABLE ARMREST
22	NO ARMREST O/B
20	TABLE LATCH OPENS I/B ONLY
19	STRETCHER
18	NARROW BACKREST LAST ROW
17	NARROW BACKREST
13	HANDICAP ARMREST
12	SPEC. SEATLEG 17"
10	COAT HOOK POSITION
9	RECLINE BUTTON POSITION
8	LIFE VEST POUCH
7	NO COATHOOK
6	NO BACKTABLE
5	LITERATURE NET ONLY AISLE SIDE
4	NO LITERATURE POCKET
3	IN ARM TABLE
1	NO RECLINE/ NO RECLINE BUTTON

SEAT PART MARKING
3520D955-XX-YYZ
3520E955-XX-YYZ

- COLOUR CODE
- SEQUENTIAL NUMBER
- LEFT POSITION FOR NUMBER OF SEAT PLACES OF EACH UNIT
  RIGHT POSITION FOR INSTALLATION ALLOCATION (LEFT, CENTER, RIGHT)
- CUSTOMER IDENTIFICATION
- SEAT MODEL TYPE DESIGNATION

SEAT PART MARKING
3520D955-XXZYYZ
3520E955-XXZYYZ

- COLOUR CODE
- SEQUENTIAL NUMBER
- "Z" INDICATES NO IFE/ELECTRICS INCLUDED (ETSO SEAT-P/N)
- LEFT POSITION FOR NUMBER OF SEAT PLACES OF EACH UNIT
  RIGHT POSITION FOR INSTALLATION ALLOCATION (LEFT, CENTER, RIGHT)
- CUSTOMER IDENTIFICATION
- SEAT MODEL TYPE DESIGNATION

MISSING INFORMATION PLEASE REFER TO:

SEAT LAYOUT: 955-00-001-07 2D00017493
SEAT ASSY WITHOUT IFE (TSO): 955-00-000-01

DIMENSIONAL TOLERANCES						
INCH	0.2-1.2	>1.2-4.7	>4.7-12.4	>12.4-39.4	>39.4-78.7	>78.7-118.1
MM	6-30	>30-120	>120-315	>315-1000	>1000-2000	>2000-3000
INCH	±0.04	±0.06	±0.08	±0.12	±0.16	±0.24
MM	±1.0	±1.5	±2.0	±3.0	±4.0	±6.0

TOLERANCE FROM HARD TO UPHOLSTERED SURFACE ±0.25"

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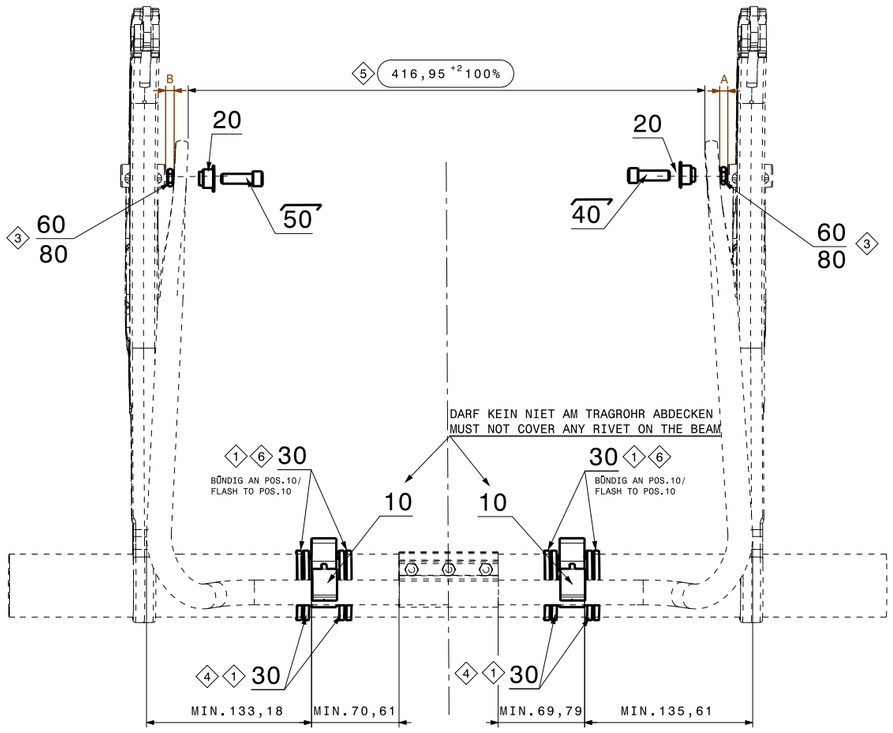
Seat Envelope
(Sheet 8 of 8)
Figure 12

G. Seat pan

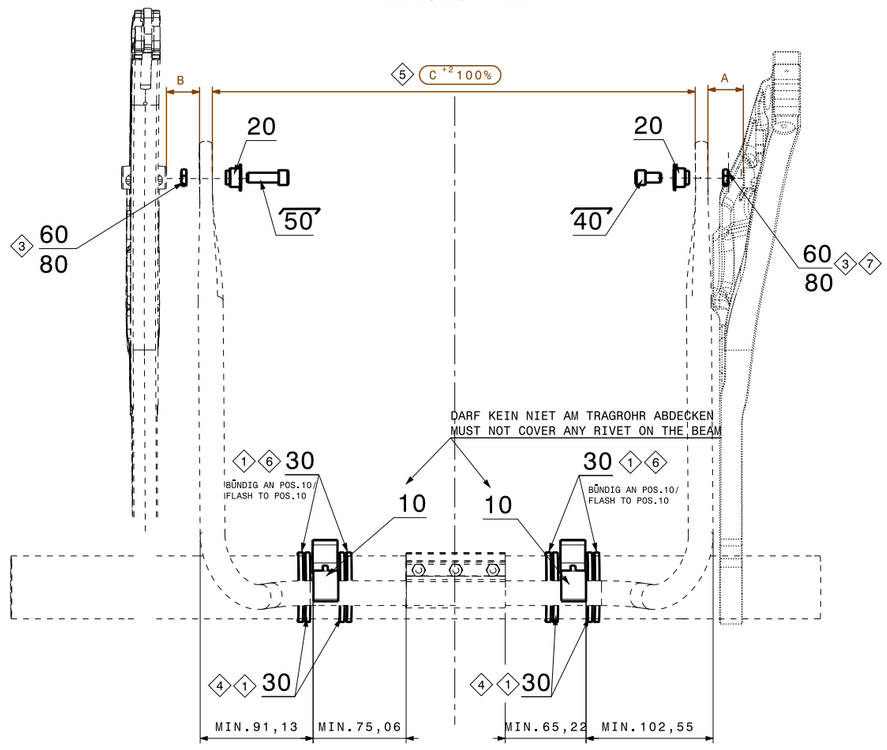
(1) The Fig. 13 shows the attachment and adjustment of the seat pan. Obey the following instructions:

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VERSION I



VERSION II



	Pos. 10	Pos. 20	Pos. 30	Pos. 40	Pos. 50	Pos. 60	Pos. 80
954-00-243-19	Attachment clip 139-00-240-91MK	Bushing 139-00-240-92	Cable tie 029793	Screw NAS1351-5-14P 20351177	Screw NAS1351-5-14P 20351177	Nut AN316-5 20351185	Loctite 243 302-10-142-90
954-00-243-24				Screw NAS1351-5-10P 20351173	Screw NAS1351-5-14P 20351177		
954-00-243-27				Screw NAS1351-5-20P 20351181	Screw NAS1351-5-20P 20351181		
954-00-243-70				Screw NAS1351-5-16P 20351179	Screw NAS1351-5-16P 20351179		

F252627-0001-07-001.cgm

Seat Pan Attachment and Adjustment
(Sheet 1 of 3)
Figure 13

7 NUR FÜR/ ONLY FOR

6 NUR FÜR/ ONLY FOR

5 VOREINSTELL MASSE A UND B KÖNNEN SICH GEMÄSS AA 7.5-78 ÄNDEREN
PRESET DIMENSIONS A AND B CAN BE CHANGE ACCORDING TO AA 7.5-78

4 BEFESTIGUNG SITZBODEN POS.10, NACH EINBAUSITUATION SITZGESTELL/SITZBODEN ANPASSEN
ADAPT ATTACHMENT SEATBOTTOMFRAME POS.10 TO INSTALATION CIRCUMSTANCES
SEATFRAME/SEATBOTTOMFRAME

3 MUTTER MIT LOCTITE POS.80 SICHERN
NUT TO BE SECURED WITH LOCTITE ITEM 80

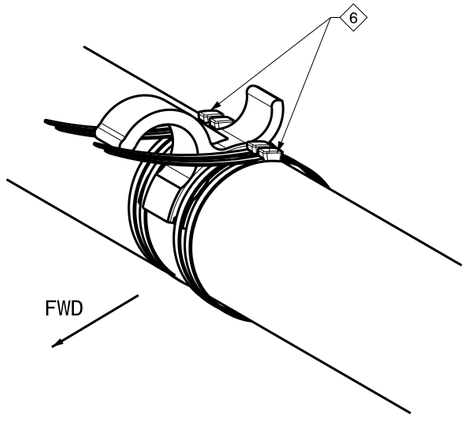
2 ABGESCHNITTENE KANTEN VON POS. 30 MIT POS. 70 ABDECKEN,
UM BESCHÄDIGUNG DES SITZBODENBEZUGES ZU VERMEIDEN
COVER CUT-OFF EDGES OF ITEM 30 WITH ITEM 70 TO AVOID
DAMAGE TO SEAT PAN DRESS COVER

1 ÜBERLÄNGE ABSCHNEIDEN
CUT OFF EXCESS LENGTH

FWD FLUGRICHTUNG/FLIGHT DIRECTION

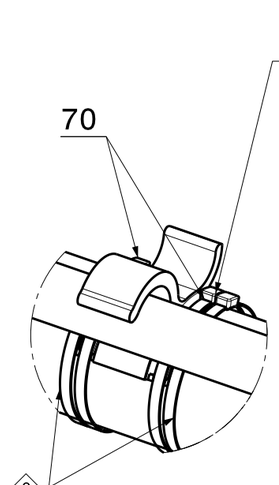
für POS 40+50

EINBAURICHTUNG KABELBINDER
INSTALLATION DIRECTION FOR CABLE TIES

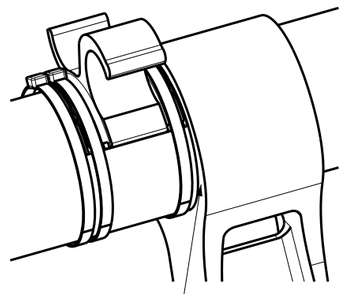


POSITION DES KABELBINDERSCHLOSSES/
POSITION OF CABLE TIE LOCK

KABELBINDERSCHLOSS BIS ZUM HINTEREN ANSCHLAG AN
POS. 10 FÜHREN
PUSH LOCK OF CABLE TIE TO REAR STOP OF ITEM 10

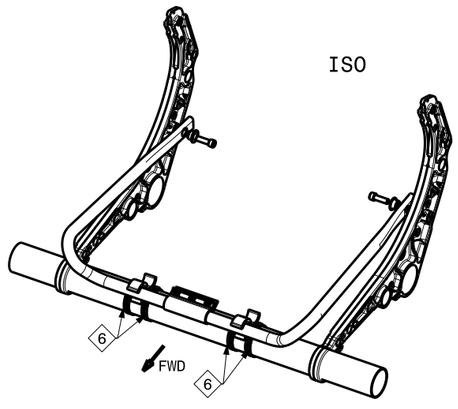


MONTAGEPOSITION. KABELBINDER KANN
SICH WÄHREND DER WARTUNG DREHEN. /
INSTALL POSITION. CABLE TIE CAN MOVE
DURING MAINTENANCE.



BEI UEBERSCHNEIDUNG VON POS.30 MIT ANDEREN
SITZBAUTEILEN KANN DIESER KABELBINDER ENTFALLEN /
IN CASE OF INTESECTION OF POS.30 WITH OTHER SEAT
FEATURES, THIS TIE WRAP IS NOT REQUIRED

ISO



F252627-0001-07-002.cgm

Seat Pan Attachment and Adjustment
(Sheet 2 of 3)
Figure 13

PN BEF.PAKETE/ATTACHMENT PACKAGE (WITH PLASTIC STRAP) ◇6	BETROFFENE SITZBODEN STD MONTAGEGRUPPE AFFECTED ASSEMBLY	BETROFFENE SITZBODEN MONTAGEGRUPPE AFFECTED ASSEMBLY (FÜR NEUKONSTR. GESPERRT/ INVALID FOR NEW DESIGN)	VERSION	A(MM)	B(MM)	C(MM)	BEMERKUNGEN / REMARKS
139-00-242-23	SPB/MIRRORED 139-00-245-68 139-00-247-68 139-00-245-50	SPB/MIRRORED 139-00-241-38	II	0	8	380	STD/ SCHRÄG SLANTED SITZTEILERABSTAND /SPREADER DISTANCE 460MM
	GEZEIGT/SHOWN 139-00-245-67 139-00-247-67 139-00-245-49	GEZEIGT/SHOWN 139-00-241-37					
	SPB/MIRRORED 139-00-245-92 139-00-247-92 139-00-245-62	SPB/MIRRORED 139-00-240-62 139-00-241-86					STD/ SCHRÄG SLANTED SITZTEILERABSTAND /SPREADER DISTANCE 470MM
	GEZEIGT/SHOWN 139-00-245-71 139-00-247-91 139-00-245-91	GEZEIGT/SHOWN 139-00-240-61 139-00-241-85					
139-00-242-20	GEZEIGT/SHOWN 139-00-245-53 139-00-247-83 139-00-241-81 139-00-245-83	GEZEIGT/SHOWN 139-00-240-53 139-00-241-81	I	4	4	394	STD SITZTEILERABSTAND /SPREADER DISTANCE 460MM
139-00-242-33 139-00-242-70	GEZEIGT/SHOWN 139-00-245-84 139-00-247-84 139-00-245-54	GEZEIGT/SHOWN 139-00-240-54	I	13,5	13,5	396	IAT SITZTEILERABSTAND/SPREADER DISTANCE 480MM
		GEZEIGT/SHOWN 139-00-241-82					
	GEZEIGT/SHOWN 139-00-245-53 139-00-247-83 139-00-245-83	GEZEIGT/SHOWN 139-00-240-53		13,5	13,5	394	IAT SITZTEILERABSTAND/SPREADER DISTANCE 480MM
		GEZEIGT/SHOWN 139-00-241-81					
	GEZEIGT/SHOWN 139-00-245-82 139-00-247-82 139-00-245-52	GEZEIGT/SHOWN 139-00-240-52		11,5	11,5	410	STD SITZTEILERABSTAND/SPREADER DISTANCE 490MM
		GEZEIGT/SHOWN 139-00-241-80					
	GEZEIGT/SHOWN 139-00-245-51 139-00-247-81 139-00-245-81	GEZEIGT/SHOWN 139-00-240-51				420	STD SITZTEILERABSTAND/SPREADER DISTANCE 500MM
	GEZEIGT/SHOWN 139-00-245-86 139-00-247-86	GEZEIGT/SHOWN 139-00-241-56					

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Seat Pan Attachment and Adjustment
(Sheet 3 of 3)
Figure 13

TESTING AND FAULT ISOLATION

TASK 25-26-27-700-001-A01

1. Introduction

This page block contains specific tests and procedures which are required to find the condition of a component. It includes fault isolation data.

Structural or attaching hardware are not described in the testing and fault isolation procedures.

Since the structural or attaching hardware have no operational characteristics to check, a visual check for looseness, broken, cracked or damaged parts is sufficient. This visual check will indicate the cause of the trouble. Refer to REPAIR for the corrective action that you must take.

Refer to ILLUSTRATED PARTS LIST (IPL) for exploded views of the assemblies.

TASK 25-26-27-700-002-A01
2. Seat Assembly Test

A. Reason for the Job

Self explanatory

B. Job Set-Up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-700-001-A01
(1) Visual Check

Visually inspect the alignment of the seat assembly.

SUBTASK 25-26-27-700-002-A01
(2) Floor track alignment

Test if the seatlegs of the seat assembly are properly aligned with the floor tracks.

E. Close-up

Not applicable

TASK 25-26-27-700-003-A01
3. Seat Assembly Fault Isolation

A. Reason for the Job

Self explanatory

B. Job Set-Up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-700-003-A01
(1) Fault Isolation of the Seatleg Alignment to the Floor Tracks

Fault	Possible Cause	Action
Seatlegs of the seat assembly are loose in the floor tracks.	The studs in the front seatlegs are too far extended.	Adjust studs by screwing into leg.
	The track fitting on the rear seatleg is improperly locked to the floor track.	Disengage the track lock of the track fitting. Replace the track fitting, if the seatlegs remain loose.
	The track fitting on the rear seatleg is damaged.	Replace the track fitting.
	The stud on the front seatleg is damaged.	Replace the stud.

E. Close-up

Not applicable

TASK 25-26-27-700-004-A01
4. Backrest Recline Test

A. Reason for the Job

Self explanatory

B. Job Set-Up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-700-004-A01
(1) Visual Check

(a) Visually check the alignment of the backrests.

SUBTASK 25-26-27-700-005-A01
(2) Backrest Recline Test

Action	Result
Press the recline control button on the armrest.	The backrest moves in flight direction to upright position.
Hold the recline control button and apply force to the backrest against flight direction.	The backrest moves against flight direction and stops in full recline position.
Hold the recline control button and reduce force to the backrest against flight direction.	The backrest moves in flight direction.
Release the recline control button.	The backrest stops at current position.

E. Close-up

Not applicable

TASK 25-26-27-700-005-A01
5. Backrest Fault Isolation

A. Reason for the Job

Self explanatory

B. Job Set-Up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-700-006-A01
NOTE: For replacement and adjustment of components refer to ASSEMBLY .

Fault	Possible Cause	Action
The recline control button on armrest does not move or fails to unlock the backrest.	The control assembly is detached from the recline lock.	Attach the control assembly tightly in place and tighten the setscrew.
	The recline control button is stuck.	Replace the control assembly.
	The washer, which attaches the recline lock to the recline arm, is defective.	Replace the washer.

Fault	Possible Cause	Action
The backrest fails to lock or recover when the recline control button is pushed.	The washer, which attaches the recline lock to the recline arm, is defective.	Replace the washer.
	The recline lock is damaged or broken.	Replace the recline lock. Lock defective actuator in upright position as temporary solution (refer to Refer to Locking of Defective Actuator to Block Backrest Recline Movement, subtask-25-26-27-350-009-A01).
	The control assembly is defective.	Replace the control assembly.

E. Close-Up

SUBTASK 25-26-27-700-007-A01

(1) For any functional problems on the recline lock, refer to the manufacturer manual.

TASK 25-26-27-700-008-A01

6. Back Foodtray Operational Test

A. Reason for the Job

(1) Self explanatory

B. Job Set-Up Information

(1) Not applicable

C. Job Set-Up

(1) Not applicable

D. Procedure

SUBTASK 25-26-27-140-001-A01

(1) Back Foodtray Operational Test

Back Foodtray Operational Test
Table 1001

Action	Result
Turn the foodtray latch so that the foodtray is released.	The foodtray moves against flight direction from loaded position to released position.
Hold the foodtray table plate and turn the complete assy down (against flight direction).	The foodtray arms and the table plate stop in their aligned use positions.
Pull the foodtray table plate rearward (against flight direction).	The foodtray plate stops in most extended position.
Push the complete assy plate forward (in flight direction).	The foodtray plate stops in retracted position.

Back Foodtray Operational Test
Table 1001 (continued)

Action	Result
Turn the complete assy up (in flight direction).	The foodtray plate stops in folded position and the complete assy moves to stowed position.
Press the complete assy slightly against the backrest and turn the foodtray latch to lock the foodtray.	The back foodtray assy is stowed.

E. Close Up

(1) Not applicable

TASK 25-26-27-700-009-A01

7. Back Foodtray Fault Isolation

A. Reason for the Job

(1) Self explanatory

B. Job Set-Up Information

(1) Not applicable

C. Job Set-Up

(1) Not applicable

D. Procedure

SUBTASK 25-26-27-700-010-A01

(1) Fault Isolation of the Back Foodtray

NOTE: For the replacement and adjustment of components refer to ASSEMBLY .

Back Foodtray Fault Isolation
Table 1002

Fault	Possible Cause	Action
The foodtray is not in correct level.	The levelling of the foodtray is improperly adjusted.	Move the foodtray to deployed position. Loosen the screw and turn the adjusting plate until the required position is reached. Tighten the screw.
	Inclination of the foodtray is improperly adjusted.	Loosen the setscrew and turn the foodtray table plate to the required position. Tighten the setscrew.

Back Foodtray Fault Isolation
Table 1002 (continued)

Fault	Possible Cause	Action
No or too much friction during the movement of the foodtray table plate.	The screw is improperly tightened.	Tighten or loosen the screw.
The foodtray does not move correctly or it can not be stowed correctly.	The backrest cushions and/or covers are improperly installed.	Remove cushions and covers from the backrest assy and attach them again correctly.

E. Close Up

(1) Not applicable

TASK 25-26-27-700-006-A01

8. In-Armrest Table Operational Test

A. Reason for the Job

Self explanatory

B. Job Set-Up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-700-008-A01

NOTE: For an exploded view of the assembly refer to ILLUSTRATED PARTS LIST (IPL) .

Action	Result
Open the armcap on the armrest.	
Hold the handle at the outer table plate and turn up the complete table until the armcaps can be closed.	The table is out of the armrest.
Close the armcaps.	
Turn the table to horizontal position.	The table is in deployed position.
Pull the table plate in horizontal direction forward or backward to the necessary position.	The table is ready for use.

E. Close-up

Not applicable

TASK 25-26-27-700-007-A01
9. In-Armrest Table Fault Isolation

A. Reason for the Job

Self explanatory

B. Job Set-Up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-700-009-A01

NOTE: For replacement and adjustment of the components refer to DISASSEMBLY and ASSEMBLY .

NOTE: For an exploded view of the assembly refer to ILLUSTRATED PARTS LIST (IPL) .

Fault	Possible Cause	Action
No or too much friction during the movement of the in-armrest table.	The screw is incorrectly tightened.	Tighten or loosen the screw.
The in-armrest table does not move correctly or it can not be stowed correctly.	The folding mechanism does not work correctly.	Do a check of all pivot points. Replace the worn parts, if necessary.
The in-armrest table is not in correct level.	The levelling of the in-armrest table is incorrectly adjusted.	Move the in-armrest table to deployed position. Loosen the IAT set screw. Adjust the plate until the necessary position is reached. Tighten the screw.

E. Close-up

Not applicable

SCHEMATIC AND WIRING DIAGRAMS

TASK 25-26-27-878-001-A01

1. General

A. Schematic Diagram

(1) This page block contains all schematic diagrams, wiring and interconnecting diagrams of the RECARO Economy Class Seat Type 3520D.

(2) Safety Information

WARNING: MATERIAL DAMAGE!

(a) Before any repair work, make sure that the electrical parts or components are correctly switched off and free of electrical load.

WARNING: MATERIAL DAMAGE!

(b) Use applicable insulated shockproof and non−magnetic tools, which are designed for electronic assembly service and repair work.

WARNING: MATERIAL DAMAGE!

(c) Make sure that the electrical parts, components and/or their compartments are secured and sealed to resist entry of liquids/moisture and dust.

(3) List of Figures/Tables Shown in this Chapter

(a) Cable Routing

(b) Seat IFE Information

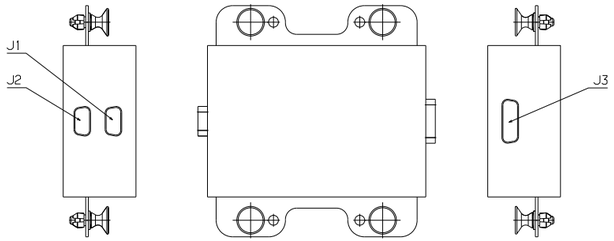
B. General IFE

(1) Cable Routing

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Left view | Front view | Right view

SEB RD-AX4332-01 (Pos. 10)



Electrical Definition Matrix:

3520D955-31-211	FR TPL	LH	955-00-050-01	955-00-050-01
3520D955-32-211	FR TPL	RH	955-00-050-02	955-00-050-02
3520D955-31-011	STD TPL	LH	955-00-050-03	955-00-050-03
3520D955-31-041				
3520D955-31-061				
3520D955-31-091				
3520D955-32-011	STD TPL	RH	955-00-050-04	955-00-050-04
3520D955-32-061				
3520D955-32-071				
3520D955-32-081				
3520D955-32-091				
3520D955-21-011	DBL	LH	955-00-050-05	955-00-050-05
3520D955-22-011	DBL	RH	955-00-050-06	955-00-050-06
SEAT P/N	DENOMINATION		IFE PACKET	SEAT DWG

General part list:

Velcro	045199AN	Velcro Loop tape	a/r
PS1	100108	Protection sleeve (5 mm)	a/r
EP1	100182	Edge protection	a/ref.
S1	046024	Tie wrap connector ring CR2-M	a/ref.
TW1	012440	Tie wrap	a/ref.
CH3	149-00-241-20	Riveted cable support	a/ref.
CH2	108797	Cable holder push wing	a/ref.
CH1	139-00-198-00	Cable support	a/ref.
POS.	RAG P/N	NOMENCLATURE	QTY.

General notes:

1. Cables must be secured with protection sleeve from end to end.
- Do not cover connector id. and P/Ns with protection sleeve
- Do not cover all pigtails with protection sleeve
- Protection sleeve install according to AA 7.5-24
- All sharp edges adjacent to cable routing must be covered by edge protection
- All not used connectors must be covered by dust caps. The ones with spring latches will be secured with a tie strap
- All cable over length storage on cable plate with additional cable holder
- Electronic equipment and Cable Installation after Spec: X252IPTSI09010 Issue 1

2. Logical signs used in drawings sescriptions for position of parts indentification:
Comma ',' =and
Slash '/' =or

3. For item lists refere to Seat ASSY IFE drawings (see table: "Electrical Definition Matrix")

Explanation of RECARO P/N:
The RECARO P/N consists of two different numbers.
The first 6 to 8 numbers represent the RECARO main part number.
the second 3 numbers represent the BFE code.

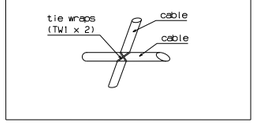
Example: RECARO P/N for SEB RD-AX4332-01 is 103190-ZZZ

RECARO main part number — BFE code

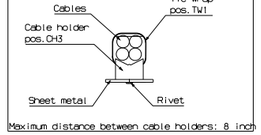
Applicable RECARO documents:

Wire installation reference AA 7.5-24
SEAT ENVELOPE: 955-00-001-01
SEAT LAYOUT : 955-00-001-00
Aceptance Test Procedure: ATP224

ASSEMBLY FOR CROSSING BUNDLES

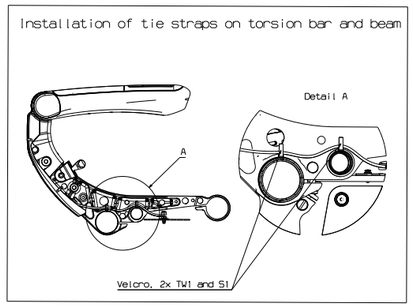


Cable fixation with cable holder and tie wrap on SEB bracket
Example

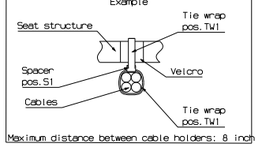


Maximum distance between cable holders: 8 inch

Installation of tie straps on torsion bar and beam

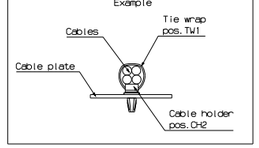


Cable fixation with tie wraps and spacer to seat structure
Example

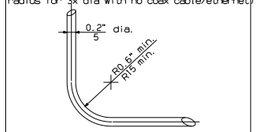


Maximum distance between cable holders: 8 inch

Cable fixation with cable holder and tie wrap on plastic cable cover
Example

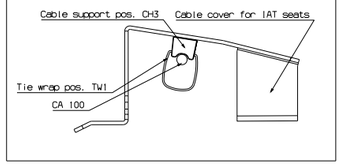


MINIMUM BEND RADIUS
REQUIREMENT CABLE WIRING
(Example below shows bending radius for 3x dia with no coax cable/ethernet)



R= 3x dia = for no Coax cable/ethernet
R= 6x dia = for coax cable/ethernet
refer to RIP 7.5-24

Cable fixation with cable holder and tie wrap on plastic cable cover

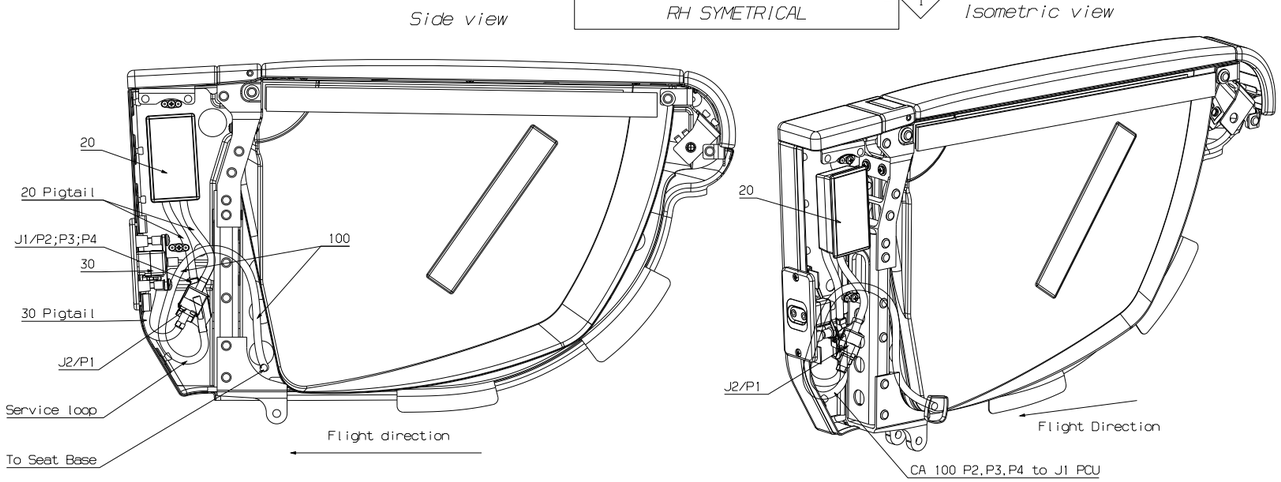


SUPPLIER ADDRESS:
RECARO
Aircraft Seating GmbH & CO. KG
Daimlerstrasse 21
74523 Schwaebisch Hall
GERMANY
CAGE CODE C1084

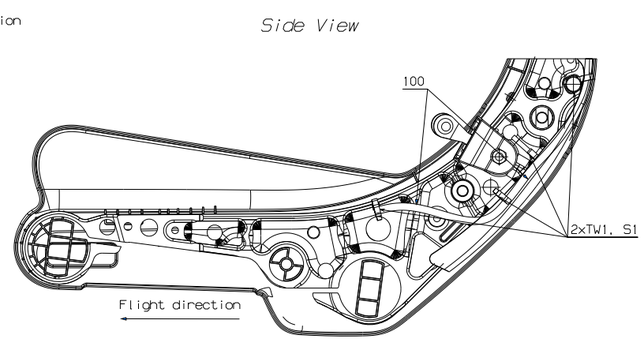
F252627-2000-01-001

Cable Routing
General IFE (for seat layout 955-00-001-00) (Sheet 1 of 3)
Figure 2001

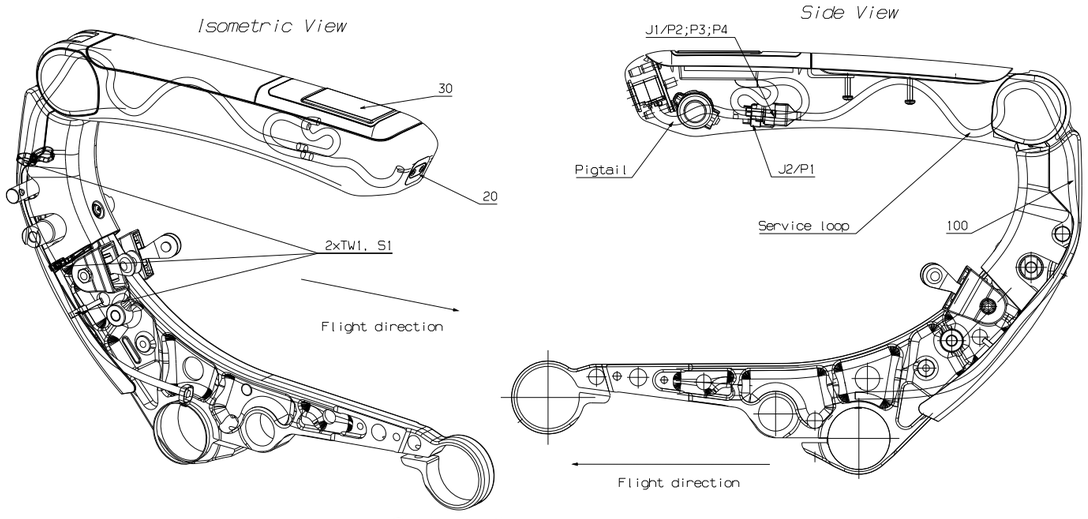
LH FR Armrest routing ◇1
RH SYMETRICAL



Aisle side STD Armrest



LH STD Armrest routing ◇2
RH SYMETRICAL



F252627-2000-01-002

Cable Routing
LH FR Armrest routing + LH STD Armrest routing + Aisle side STD Armrest (for seat layout 955-00-001-00) (Sheet 2 of 3)
Figure 2001

Seat-to-Seat cables

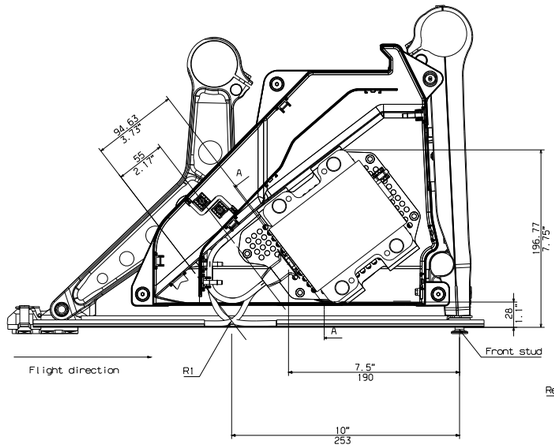
Cable routing inside LH seat leg mounted SEB 3

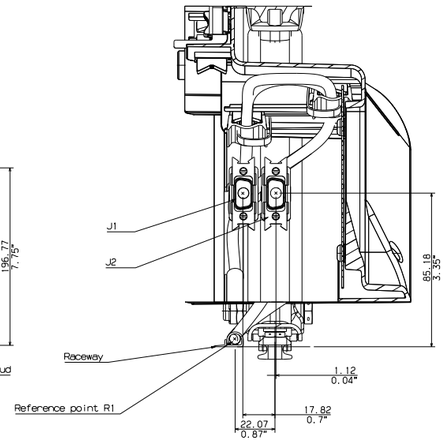
RH SYMETRICAL

In-Seat cables

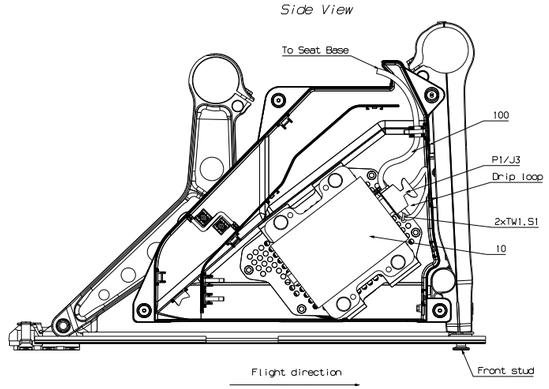
Section view A-A

Side View

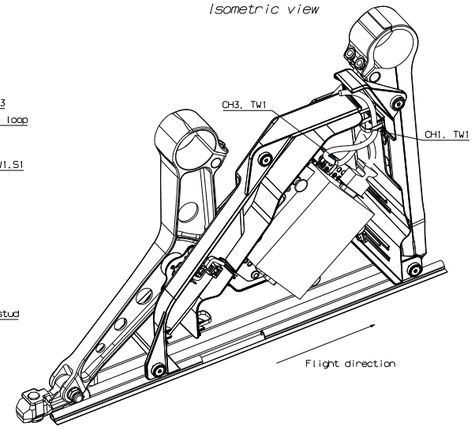




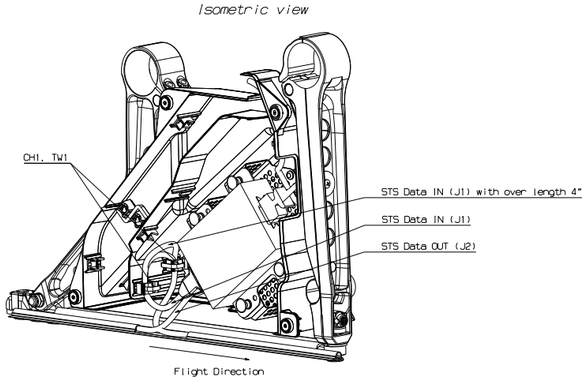
Side View



Isometric view



Isometric view



Seat to Seat Definition without overlength

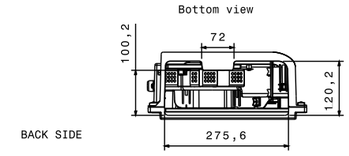
DATA OUT	R1	J2	4/102
DATA IN	R1	J1	11,4/290
CABLE TYPE	FROM REF. POINT	TO	LENGHT INCH/MM

Ventilation area Seat Leg mounted SEB

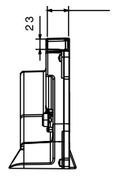
shroud dimension & cooling areas

Cooling holes	TOTAL AREA	TOTAL AREA
BOTTOM	31310,5 mm²	48,53 inch²
SEAT LEG SIDE	5172,3 mm²	8,02 inch²
BACK SIDE	1048,3 mm²	1,62 inch²
OVERALL TOTAL	37531,1 mm²	130,35 inch²

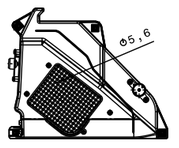
Bottom view



BACK SIDE



SEAT LEG SIDE



F252627-2000-01-003

Cable Routing
Cable routing inside LH seat leg mounted SEB + Ventilation area seat leg mounted SEB
(for seat layout 955-00-001-00) (Sheet 3 of 3)
Figure 2001

C. General IFE

(1) General IFE

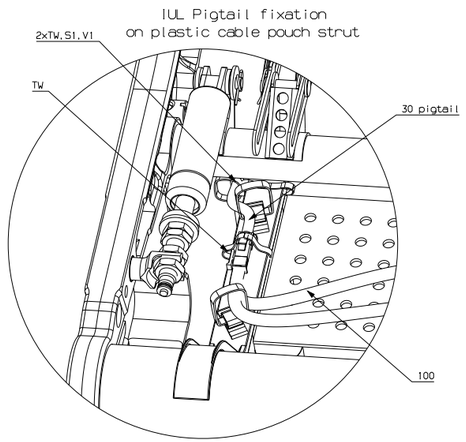
INTENTIONALLY BLANK

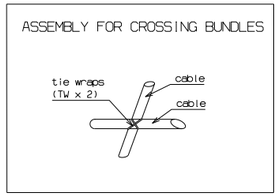
General part list:

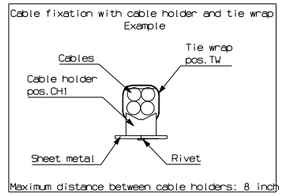
V1	304-50-235-64	Loop Tape	Velcro GmbH	30 wide., beige, self-adhesive	a/ref.
PS1	100108	Protection sleeve (5 mm)	IBH	Roundit 2000NX5-5	a/ref.
EP1	100182	Edge protection	Emka	1010-04-02	a/ref.
S1	46024	Spacer	Panduit	CR2-M	a/ref.
TW	046174	Tie wrap	Panduit	PLT4S	a/ref.
CH3	20427076	Quick release cable support	HellermannTyton	151-00366 AHC1AH	a/ref.
CH2	108797	Cable holder push wing	Panduit	PWMS-H25-C	a/ref.
CH1	149-00-241-20	Riveted cable holder	RAS	-	a/ref.
POS.	RAG P/N	NOMENCLATURE	SUPPLIER	SUPPLIER-P/N	QTY.

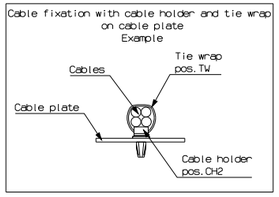
General notes:

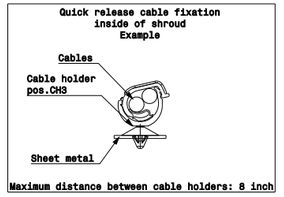
- Cables must be secured with protection sleeve from end to end.
- Do not cover connector Id. and P/Ns with protection sleeve
- Protection sleeve install according to AA 7.5-24
- All sharp edges adjacent to cable routing must be covered by edge protection
- Maintain separation from structure through all motions of the seat. Wire bundles shall not ride hard against fasteners, radius washers, seat pans or hang up on structure /fasteners adjacent to shroud entrances
- All cable over length storage on cable plate with additional cable holder
- Electronic equipment and Cable Installation after Spec X2521PTSI09010 Issue 2 except Layout 955-00-001-03 (X2521PTSI09010 Issue 1)
- Logical signs used in drawings descriptions for position of parts identification: Comma ',' =and Slash '/' =or
- For item lists refer to Seat ASSY IFE drawings (see table: "Drawing and BFE list")

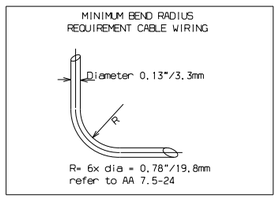


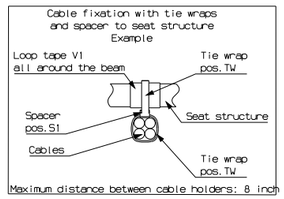












Drawing and BFE list

3520D955-31-511	FR TPL	LH	955-00-050-07	955-00-050-07	955-00-050-50
3520D955-31-512					
3520D955-31-311	STD TPL				
3520D955-31-312					
3520D955-31-322					
3520D955-31-332					
3520D955-31-341					
3520D955-31-342					
3520D955-31-352					
3520D955-31-361					
3520D955-31-362					
3520D955-31-372					
3520D955-31-382					
3520D955-31-391					
3520D955-31-392					
3520E955-31-312					
3520E955-31-322					
3520D955-32-511	FR TPL	RH	955-00-050-08	955-00-050-08	
3520D955-32-512					
3520D955-32-311	STD TPL				
3520D955-32-312					
3520D955-32-322					
3520D955-32-332					
3520D955-32-352					
3520D955-32-361					
3520D955-32-362					
3520D955-32-371					
3520D955-32-372					
3520D955-32-381					
3520D955-32-382					
3520D955-32-391					
3520D955-32-392					
3520E955-32-312					
3520E955-32-322					
3520D955-21-311	DBL	LH	955-00-050-09	955-00-050-09	
3520D955-21-312					
3520D955-22-311		RH			
3520D955-22-312					
SEAT P/N	DENOMINATION		IFE PACKET	SEAT DWG	UNDERSEAT USB PS BOX LOCATION

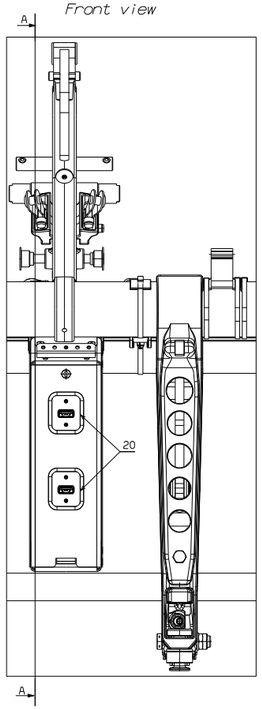
SUPPLIER ADDRESS:
RECARO
Aircraft Seating GmbH & CO. KG
Daimlerstrasse 21
74523 Schwaebisch Hall
GERMANY
CAGE CODE C1084

F252627-2000-002-001

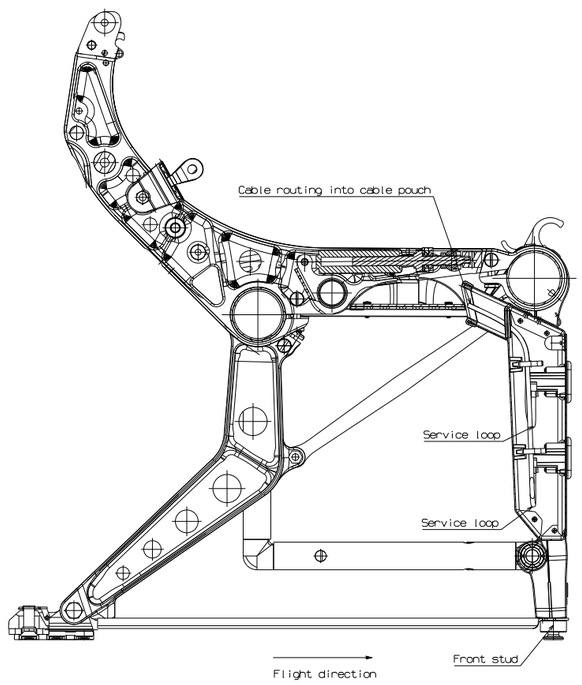
General IFE
for Seat Layout 955-00-001-02, 955-00-001-03, 955-00-001-04, 955-00-001-06 (Sheet 1 of 2)
Figure 2002

Cable routing inside of USB OUTLET BOX 2

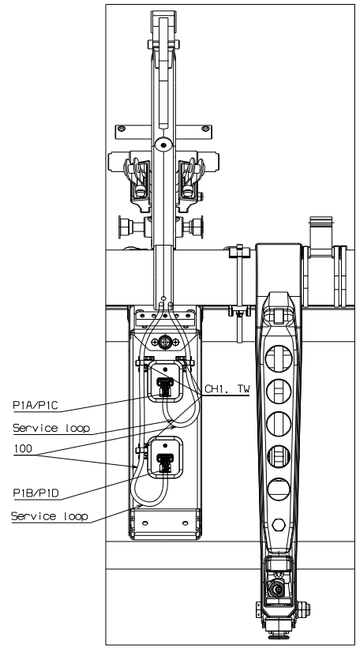
Front view



Section view A-A

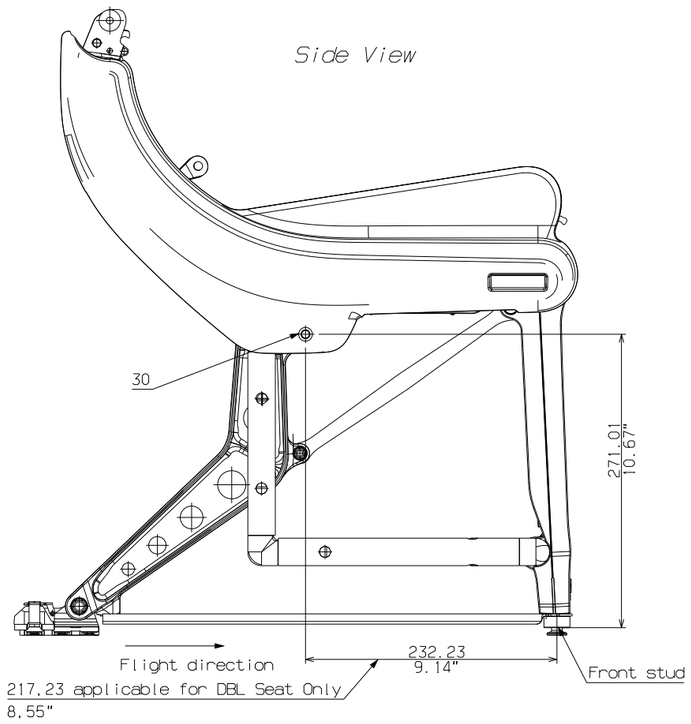


Front view
Box cover hidden for clarity



IN USE LIGHT Position 3

Side View



F252627-2000-002-002

General IFE
Cable routing inside of USB Outlet Box and In-Use Light Position (Sheet 2 of 2)
Figure 2002

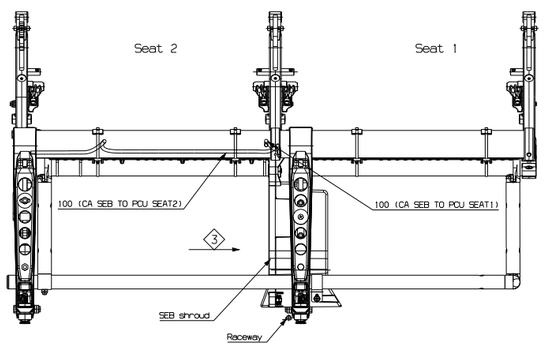
D. Seat IFE Information

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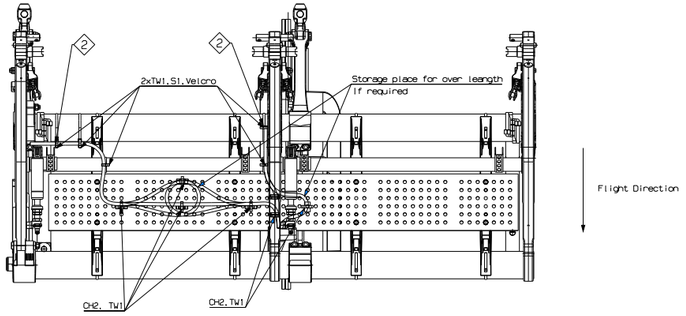
SEAT ASSY IFE LH DBL

Seat P/N:
3520D955-21-011

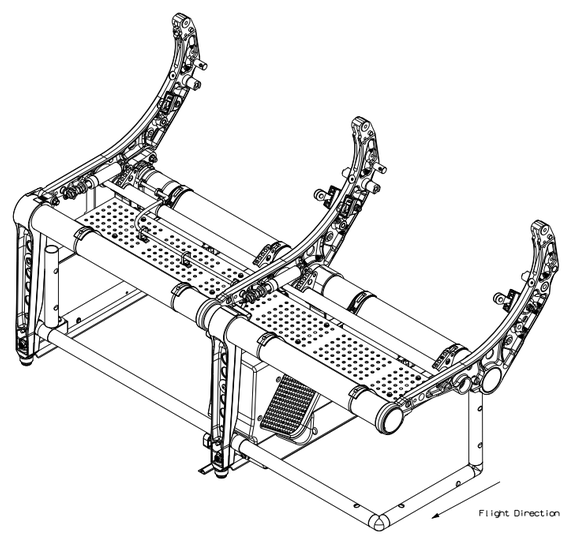
Front view



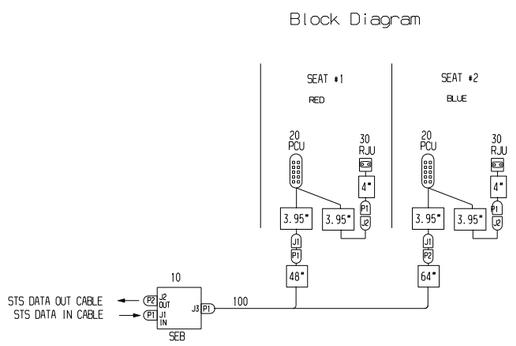
Top view



Isometric view



Block Diagram



ITEM	NOMENCLATURE	MANUF.	RAS - NO.	IDENTYFYING NO.	QTY.	RAS kit P/N 955-00-050-05
100	C/A SEB to PCU	PAC	20435766	RD-AM7929-28	1	
30	RJU	PAC	105278	RD-AX6421-18	2	
20	PCU	PAC	105277	RD-AX6733-02	2	
10	SEB	PAC	103190	RD-AX4332-01	1	

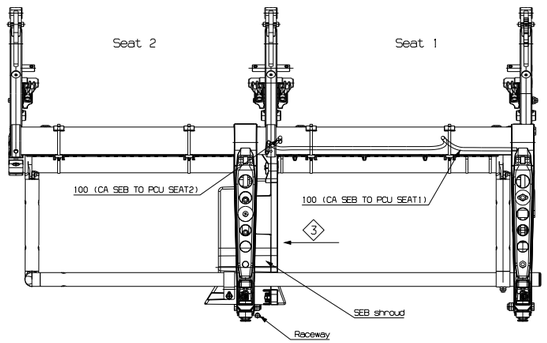
F252627-2000-03-001

Seat Assy IFE LH DBL
Figure 2003

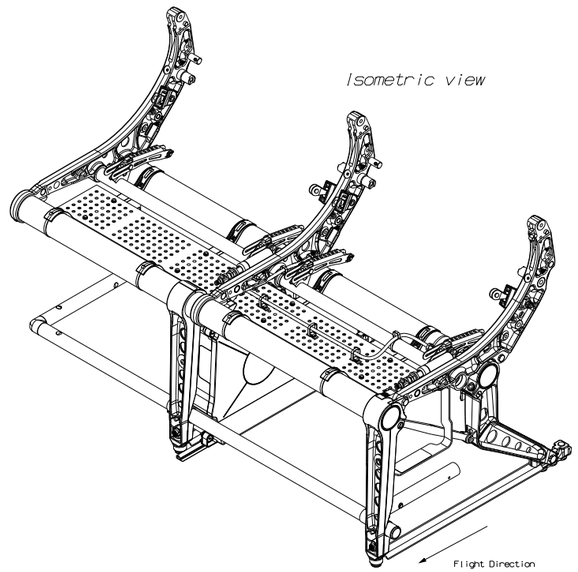
SEAT ASSY IFE RH DBL

Seat P/N:
3520D955-22-011

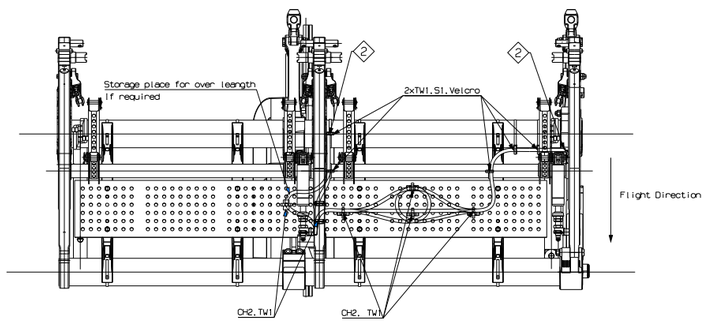
Front view



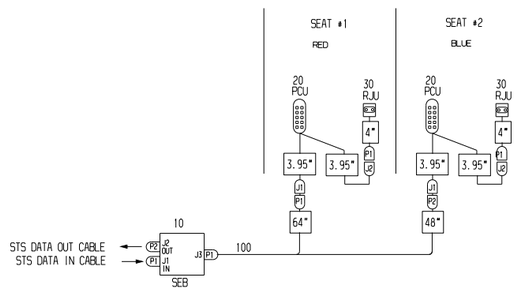
Isometric view



Top view



Block Diagram



ITEM	NOMENCLATURE	MANUF.	RAS - NO.	IDENTYFYING NO.	QTY.	RAS kit P/N 955-00-050-106
100	C/A SEB to PCU	PAC	20435777	RD-AM7929-27	1	
30	RJU	PAC	105278	RD-AX6421-18	2	
20	PCU	PAC	105277	RD-AX6733-02	2	
10	SEB	PAC	103190	RD-AX4332-01	1	

F252627-2000-04-001

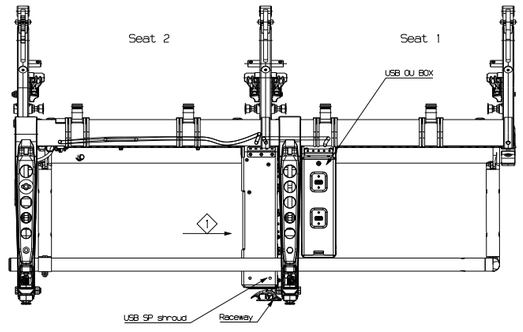
Seat Assy IFE RH DBL
Figure 2004

Applicable for Seat P/N:
3520D955-21-311-Shown
3520D955-21-312-Shown
3520D955-22-311-Symmetrical
3520D955-22-312-Symmetrical

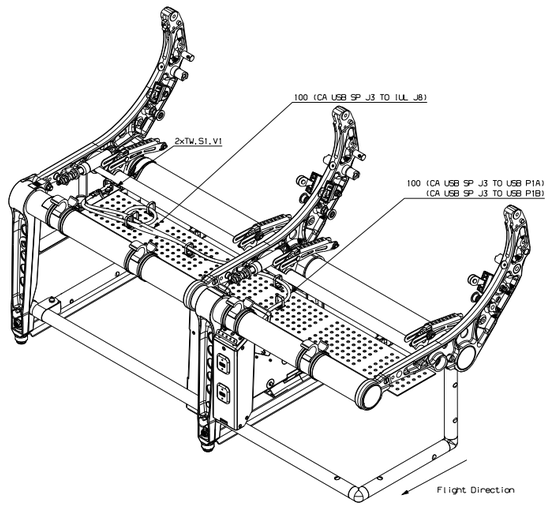
SEAT ASSY ISPSS DBL

LH - Shown
RH - Symmetrical

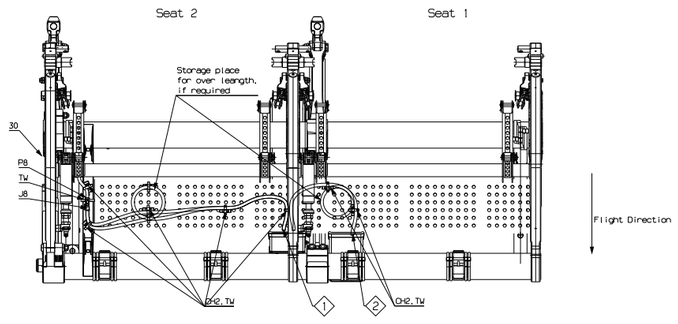
Front view

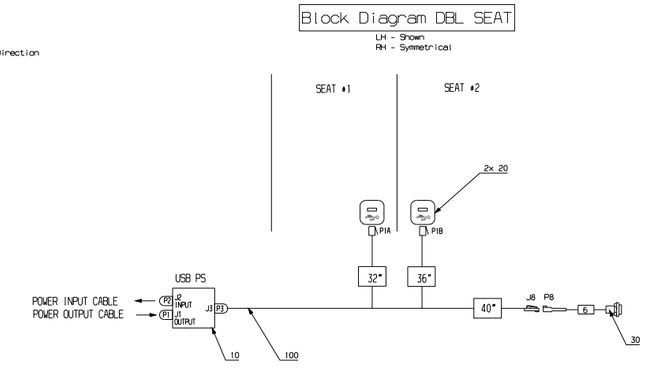


Isometric view



Top view





ISPSS Part List

Item	Nomenclature	Manufacturer	RECARO P/N	Manufacturer P/N	Quantity	
10	USB Power Supply	Astronics	20440462	1325-1	1	IFE Pac. 955-00-050-09
20	USB Outlet Unit	Astronics	20434133	1327-1-5	2	
30	In Use Light	Astronics	20386689	1294-2-2	1	
100	C/A, USB PS to USB OU/IUL	Astronics	20452965	132582-060708	1	

For missing Diamonds, positions and general electrical informations
see General ISPSS drawing: 955-00-000-05
Tolerances for cable fixations +/- one inch
All views are schematic

SUPPLIER ADDRESS:
RECARO
Aircraft Seating GmbH & CO.KG
Daimlerstrasse 21
74523 Schwaebisch Hall
GERMANY
CAGE CODE C1084

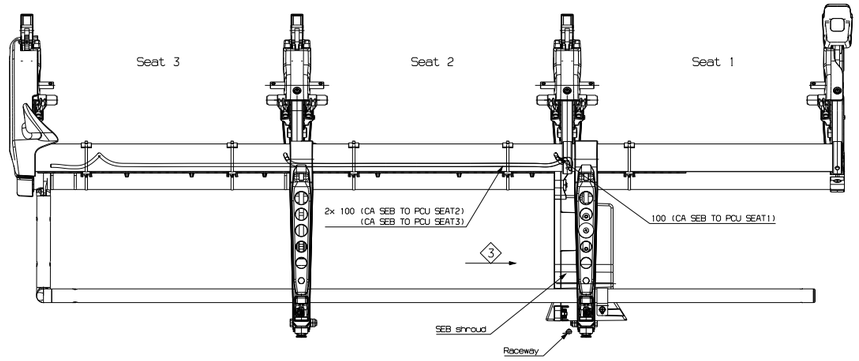
F252627-2000-05-001

Seat Assy ISPSS DBL
Figure 2005

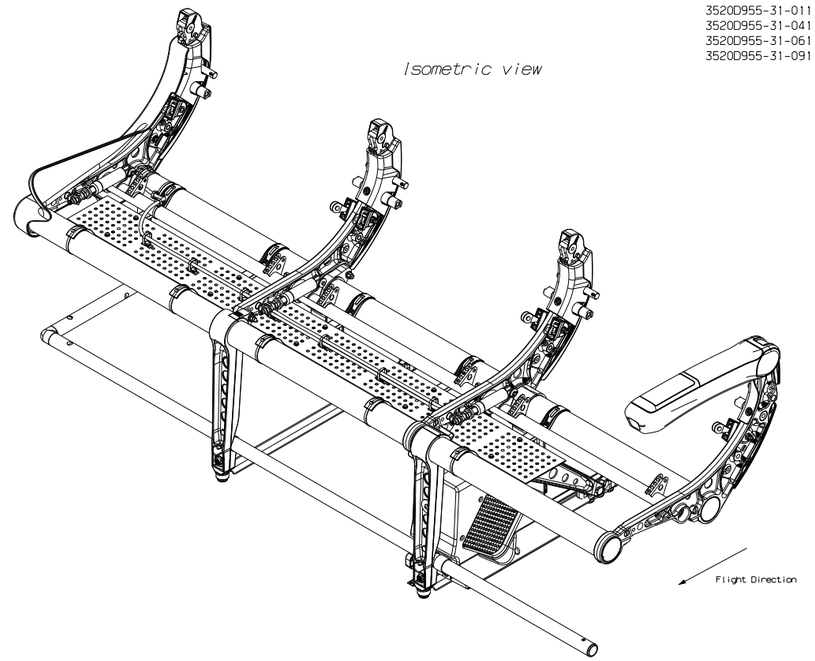
SEAT ASSY IFE STD LH TPL SEAT

Seat P/N:
3520D955-31-011
3520D955-31-041
3520D955-31-061
3520D955-31-091

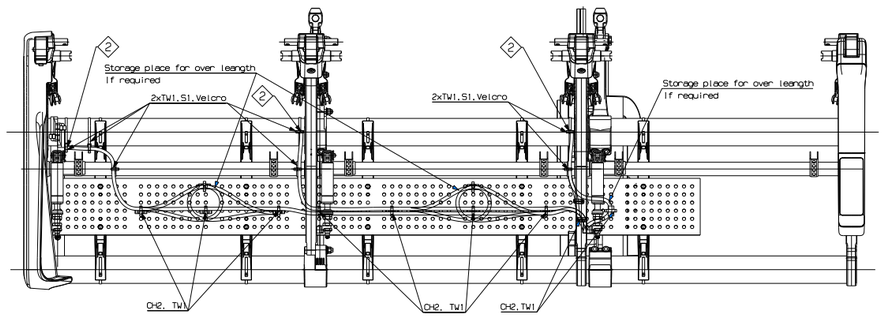
Front view



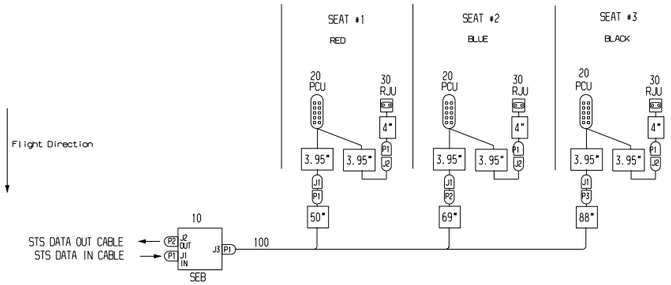
Isometric view



Top view



Block Diagram



ITEM	NOMENCLATURE	MANUF.	PAS - NO.	IDENTYFYING NO.	QTY.	PAS kit P/N 955-00-050-03
100	C/A SEB to PCU	PAC	105964	RD-AM7902-15	1	
30	RJU	PAC	105278	RD-AX6421-18	3	
20	PCU	PAC	105277	RD-AX6733-02	3	
10	SEB	PAC	103190	RD-AX4332-01	1	

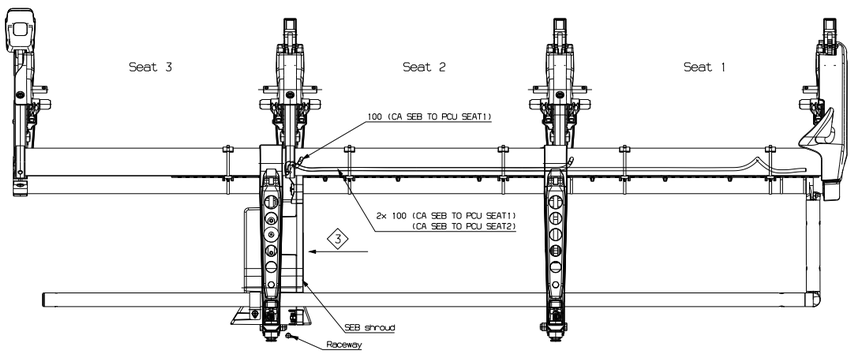
Seat Assy IFE STD LH TPL
Figure 2006

F252627-2000-06-001

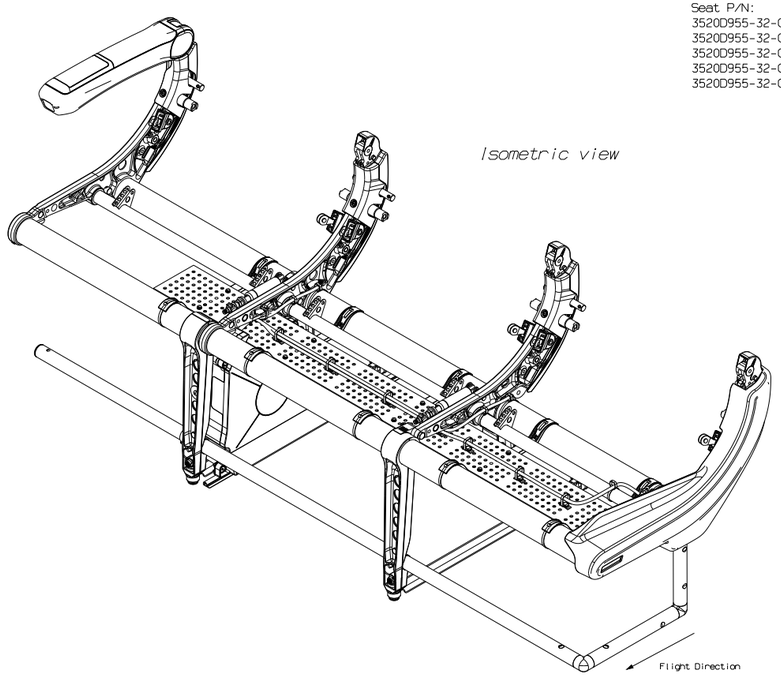
SEAT ASSY IFE STD RH TPL SEAT

Seat P/N:
3520D955-32-011
3520D955-32-061
3520D955-32-071
3520D955-32-081
3520D955-32-091

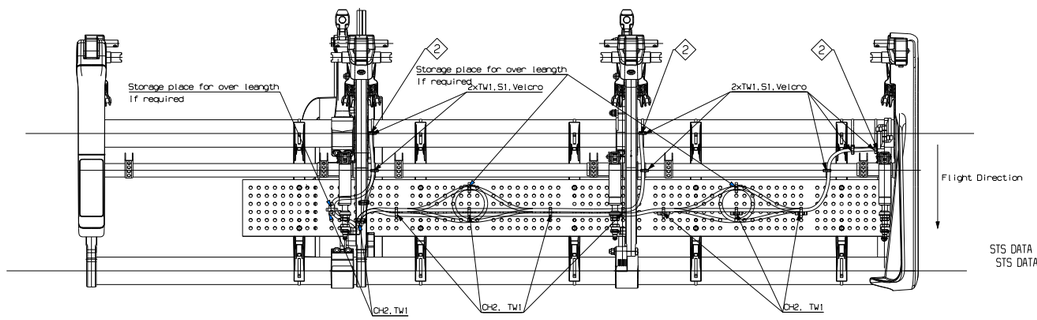
Front view



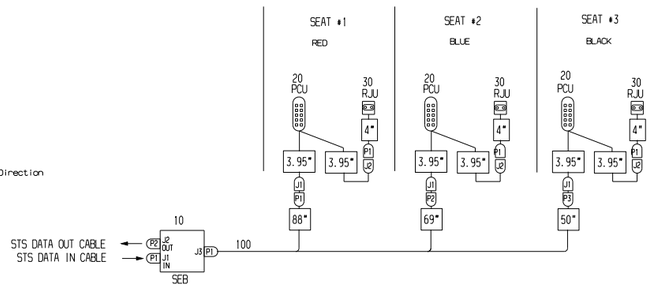
Isometric view



Top view



Block Diagram



ITEM	NOMENCLATURE	MANUF.	RAS - NO.	IDENTYFYING NO.	QTY.	RAS kit P/N 955-00-050-04
100	C/A SEB to PCU	PAC	105963	RD-AM7902-16	1	
30	RJU	PAC	105278	RD-AX6421-18	3	
20	PCU	PAC	105277	RD-AX6733-02	3	
10	SEB	PAC	103190	RD-AX4332-01	1	

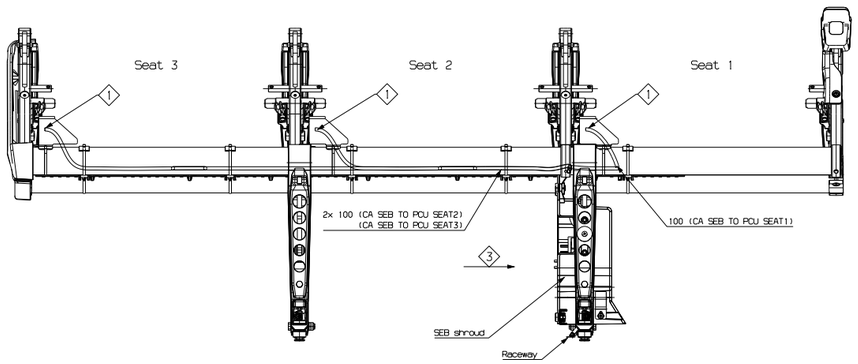
Seat Assy IFE STD RH TPL
Figure 2007

F252627-2000-07-001

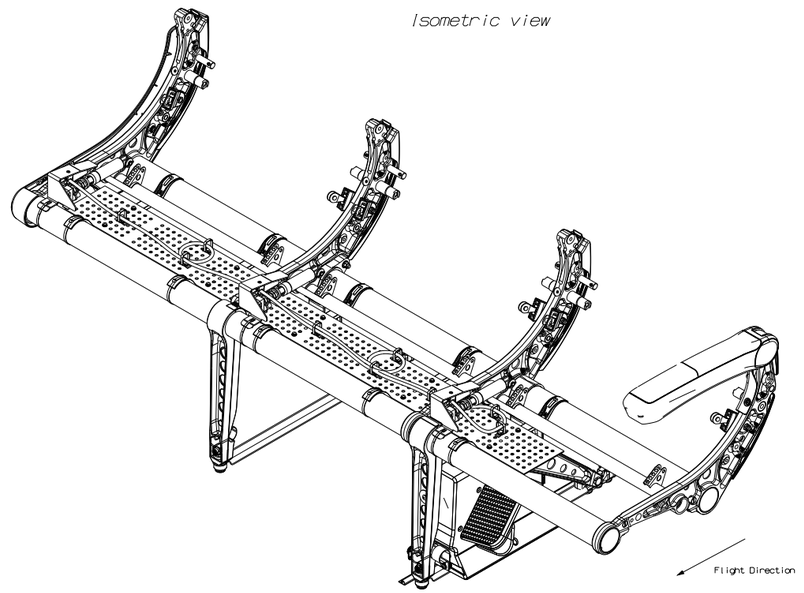
SEAT ASSY IFE FR LH TPL SEAT

Seat P/N: 3520D955-31-211

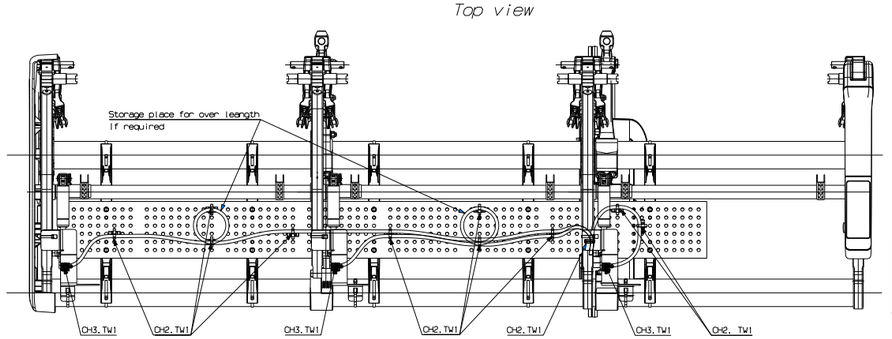
Front view



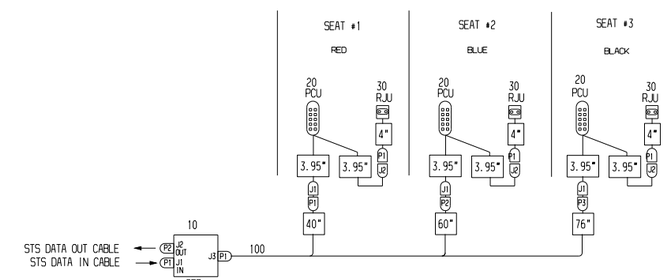
Isometric view



Top view



Block Diagram



ITEM	NOMENCLATURE	MANUF.	RAS - NO.	IDENTIFYING NO.	QTY.	RAS kit P/N 955-00-050-01
100	C/A SEB to PCU	PAC	20434375	RD-AM7902-107	1	
30	RJU	PAC	105278	RD-AX6421-18	3	
20	PCU	PAC	105277	RD-AX6733-02	3	
10	SEB	PAC	103190	RD-AX4332-01	1	

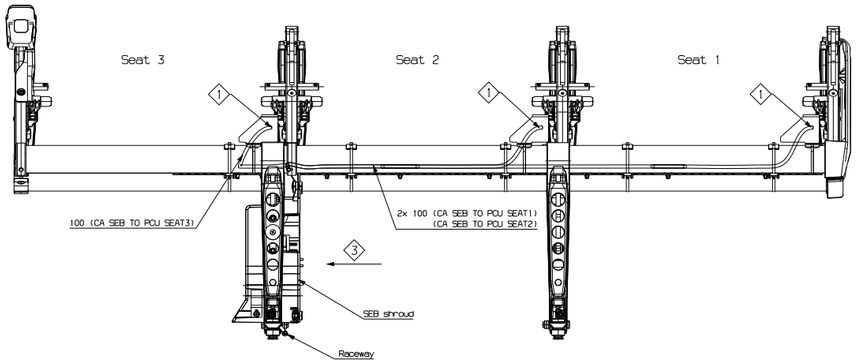
Seat Assy IFE FR LH TPL
Figure 2008

F252627-2000-08-001

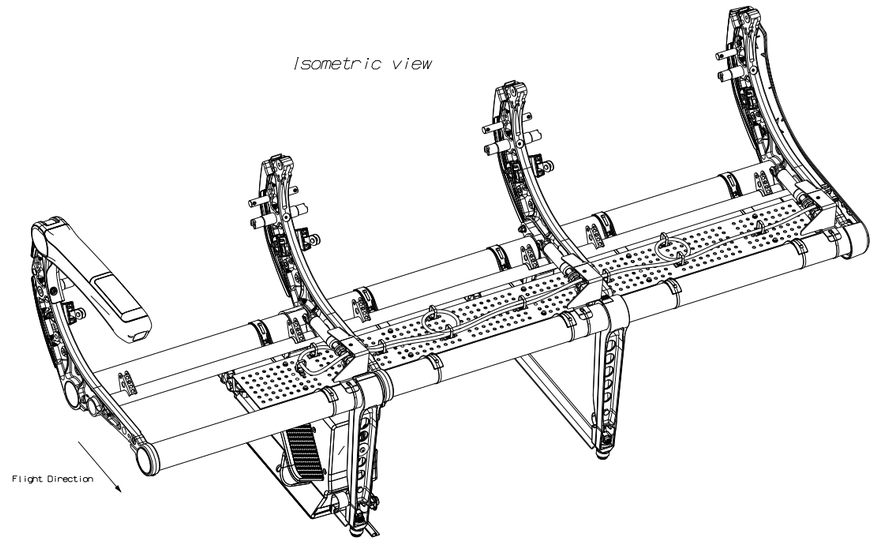
SEAT ASSY IFE FR RH TPL SEAT

Seat P/N: 3520D955-32-211

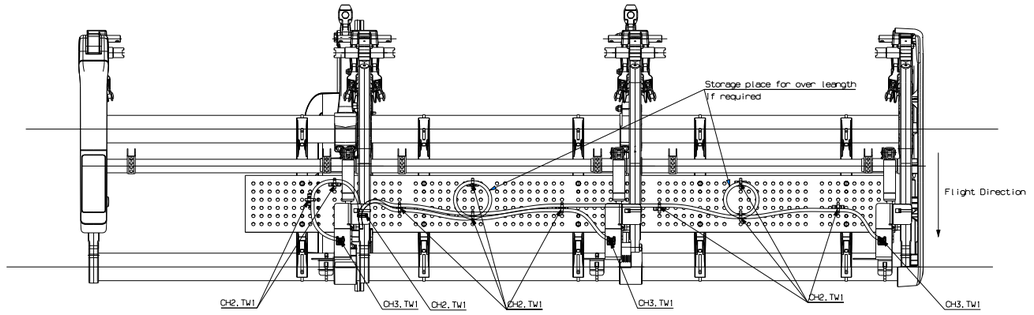
Front view



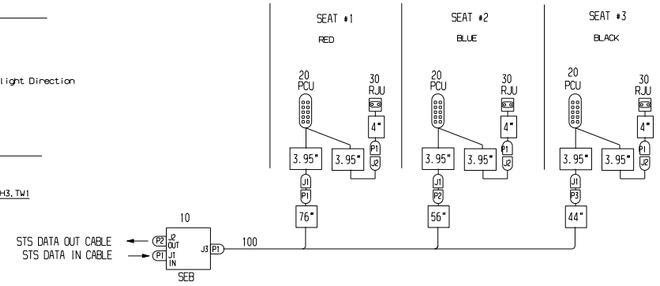
Isometric view



Top view



Block Diagram



ITEM	NOMENCLATURE	MANUF.	RAS - NO.	IDENTYFYING NO.	QTY.	RAS kit P/N 955-00-050-02
100	C/A SEB to PCU	PAC	20337387	RD-AM7902-06	1	
30	RJU	PAC	105278	RD-AX6421-18	3	
20	PCU	PAC	105277	RD-AX6733-02	3	
10	SEB	PAC	103190	RD-AX4332-01	1	

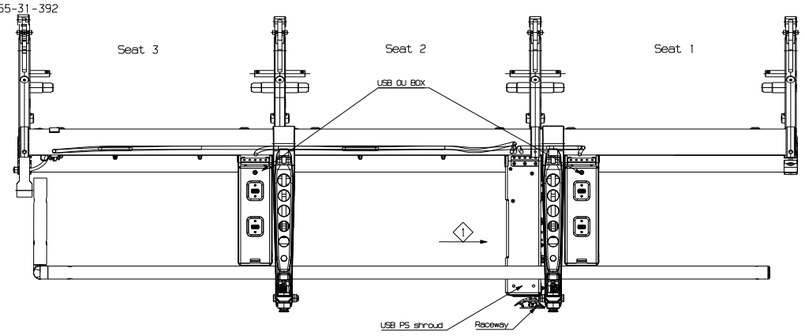
F252627-2000-09-001

Seat Assy IFE FR RH TPL
Figure 2009

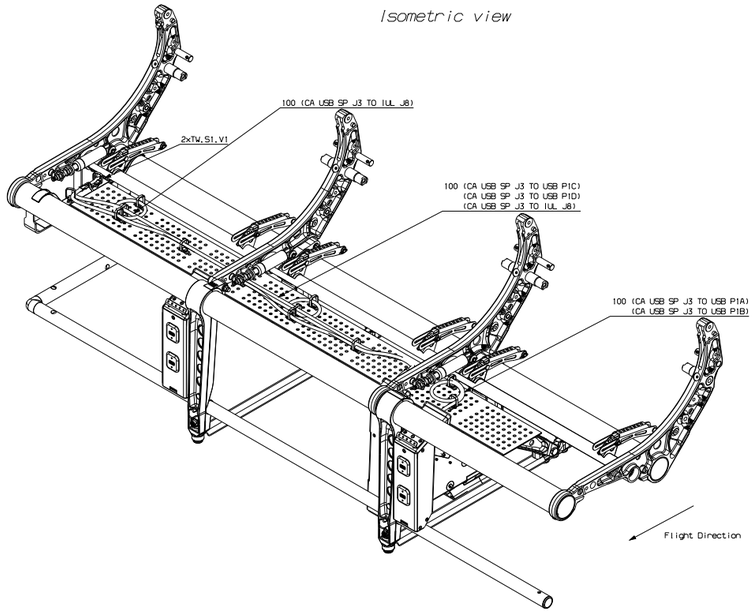
Applicable Seat P/N's:
3520D955-31-511
3520D955-31-512
3520D955-31-311
3520D955-31-312
3520D955-31-322
3520E955-31-312
3520E955-31-322
3520D955-31-332
3520D955-31-341
3520D955-31-342
3520D955-31-352
3520D955-31-361
3520D955-31-362
3520D955-31-372
3520D955-31-382
3520D955-31-391
3520D955-31-392

SEAT ASSY ISPSS LH TPL FR/STD/LR

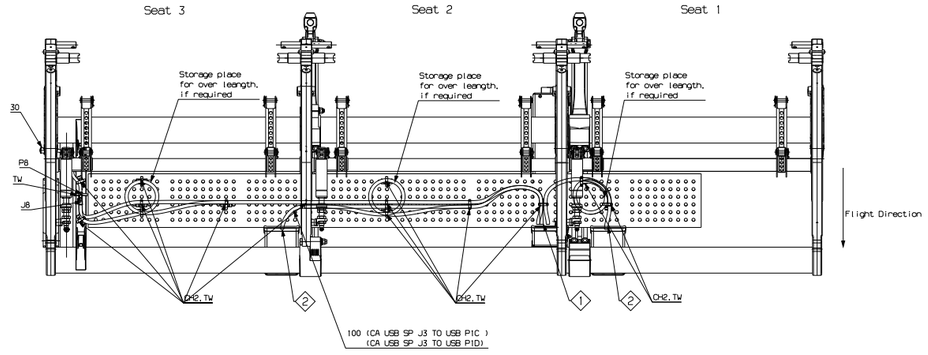
Front view



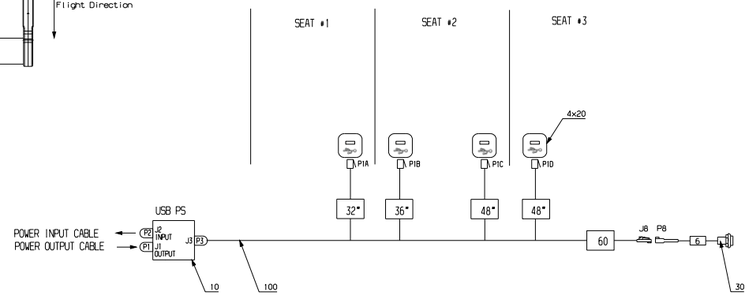
Isometric view



Top view



Block Diagram TPL LH SEAT



SUPPLIER ADDRESS:
RECARO
Aircraft Seating GmbH & CO.KG
Daimlerstrasse 21
74523 Schwaebisch Hall
GERMANY
CAGE CODE C1084

ISPSS Part List

Item	Nomenclature	Manufacturer	RECARO P/N	Manufacturer P/N	Quantity	
10	USB Power Supply	Astronics	20440462	1325-1	1	IFE Pac. 955-00-050-07
20	USB Outlet Unit	Astronics	20434133	1327-1-5	4	
30	In Use Light	Astronics	20386689	1294-2-2	1	
100	C/A, USB PS to USB QU/ILL	Astronics	20452961	A1-0607101013	1	

For missing Diamonds, positions and general electrical informations
see General ISPSS drawing: 955-00-000-05
Tolerances for cable fixations +/- one inch
All views are schematic

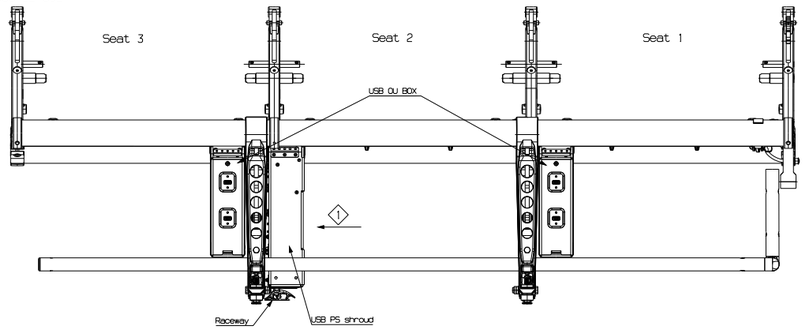
F252627-2000-10-001

Seat Assy ISPSS LH TPL FR/STD/LR
Figure 2010

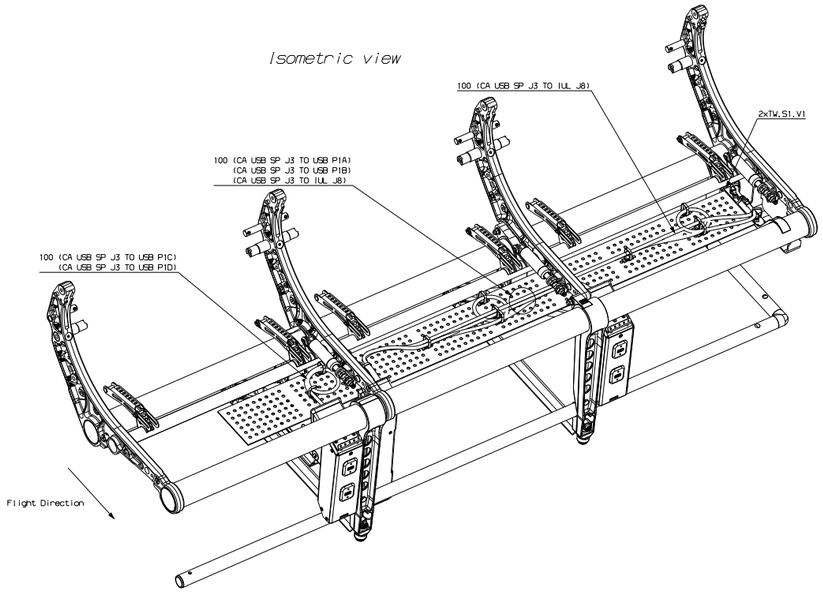
SEAT ASSY ISPSS RH TPL FR/STD/LR

Applicable Seat P/N's:
3520D955-32-511
3520D955-32-512
3520D955-32-311
3520D955-32-312
3520D955-32-322
3520E955-32-312
3520E955-32-322
3520D955-32-332
3520D955-32-352
3520D955-32-361
3520D955-32-362
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3520D955-32-392

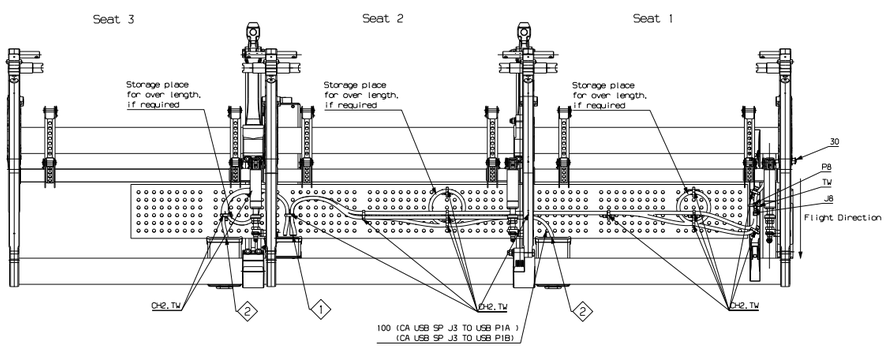
Front view



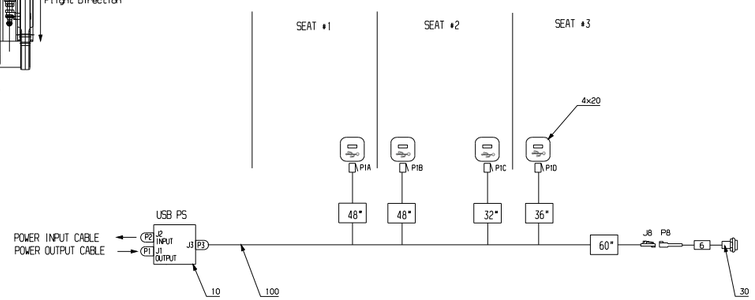
Isometric view



Top view



Block Diagram TPL RH SEAT



SUPPLIER ADDRESS:
RECARO
Aircraft Seating GmbH & CO.KG
Daimlerstrasse 21
74523 Schwaebisch Hall
GERMANY
CAGE CODE C1084

ISPSS Part List

Item	Nomenclature	Manufacturer	RECARO P/N	Manufacturer P/N	Quantity	
10	USB Power Supply	Astronics	20440462	1325-1	1	IFE Pac. 955-00-050-08
20	USB Outlet Unit	Astronics	20434133	1327-1-5	4	
30	In Use Light	Astronics	20386689	1294-2-2	1	
100	C/A, USB PS to USB OU/IUL	Astronics	20452964	A1-1010060713	1	

For missing dimensions, positions and general electrical informations
see General ISPSS drawing: 955-00-000-05
Tolerances for cable fixations +/- one inch
All views are schematic

F252627-2000-11-001

Seat Assy ISPSS RH TPL FR/STD/LR
Figure 2011

E. Underseat USB PS Box Location

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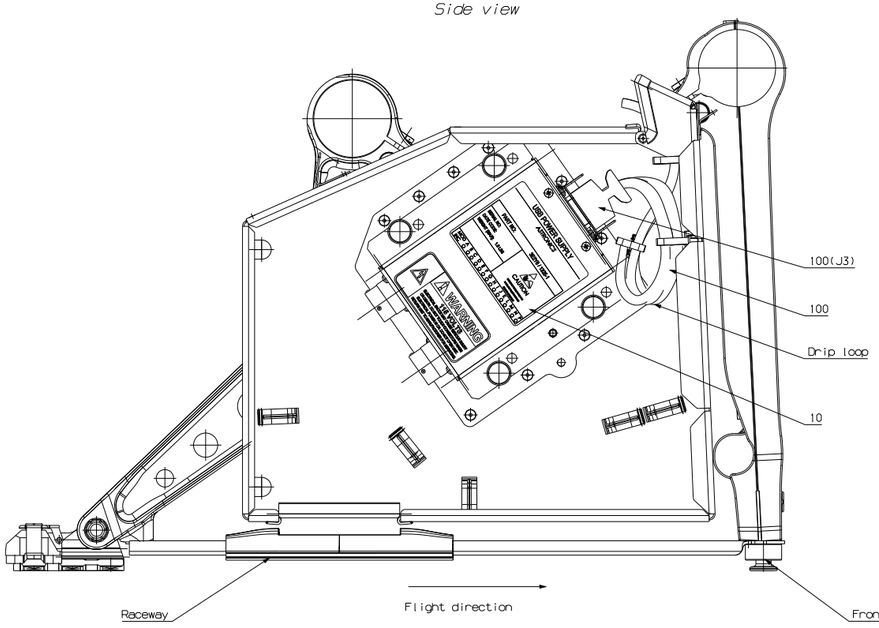
UNDERSEAT USB PS BOX LOCATION ①

In-Seat cables

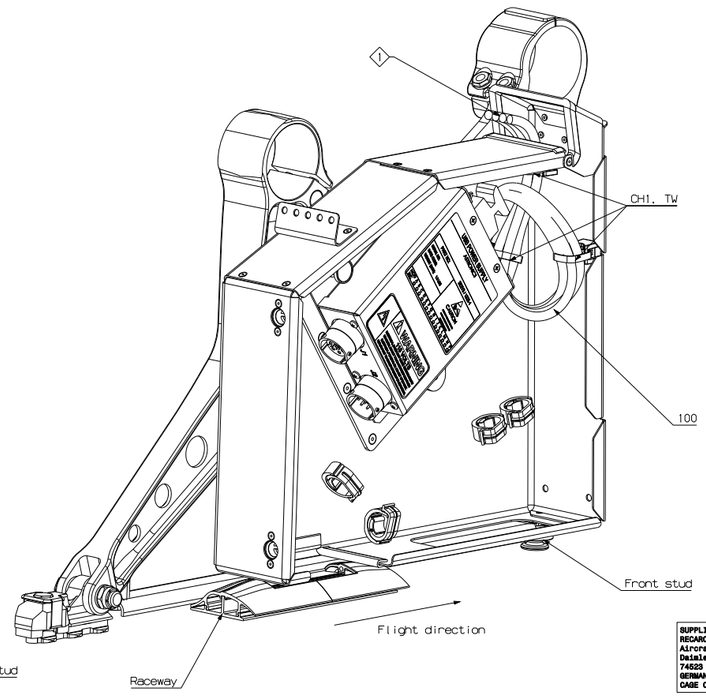
Applicable for all Seat P/N:
3520D955-31-XXX SHOWN
3520D955-32-XXX SYMMETRICAL
3520E955-31-XXX SHOWN
3520E955-32-XXX SYMMETRICAL
3520D955-21-XXX SHOWN
3520D955-22-XXX SYMMETRICAL

For missing seat P/N definition refer to GD 955-00-000-05

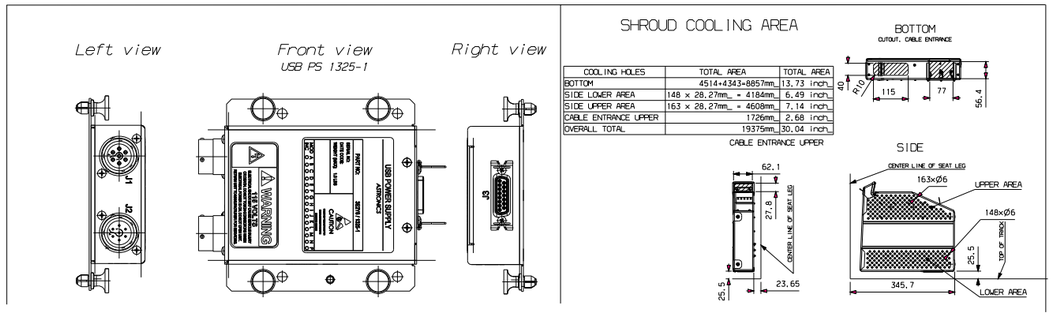
Side view



Isometric View



SUPPLIER ADDRESS:
RECARO
Aircraft Seating GmbH & CO. KG
Daimlerstrasse 21
74523 Schwaebisch Hall
GERMANY
CAGE CODE C1084



COOLING HOLES	TOTAL AREA	TOTAL AREA
BOTTOM	4514+4343+8857mm²	13,73 inch²
SIDE LOWER AREA	148 x 28,27mm² = 4184mm²	6,49 inch²
SIDE UPPER AREA	163 x 28,27mm² = 4608mm²	7,14 inch²
CABLE ENTRANCE UPPER	1726mm²	2,68 inch²
OVERALL TOTAL	19375mm²	30,04 inch²

For missing diamonds, positions and general electrical informations
see General IFE drawing: 955-00-000-05
Tolerances for cable fixations +/- one inch
All views are schematic

F252627-2000-12-001

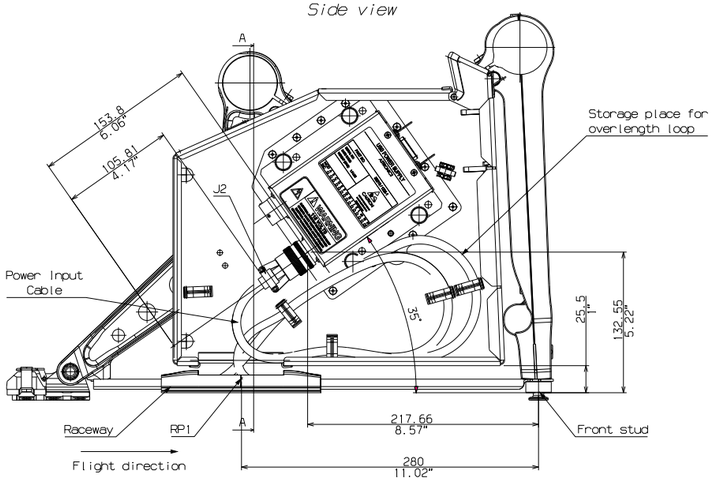
Underseat USB PS Box Location (Sheet 1 of 3)
Figure 2012

UNDERSEAT USB PS BOX LOCATION ①

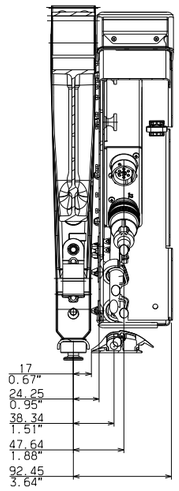
Seat-to-Seat cables

Applicable for Seat P/N:
3520E955-31-XXX
3520D955-31-XXX
3520D955-21-XXX

Side view



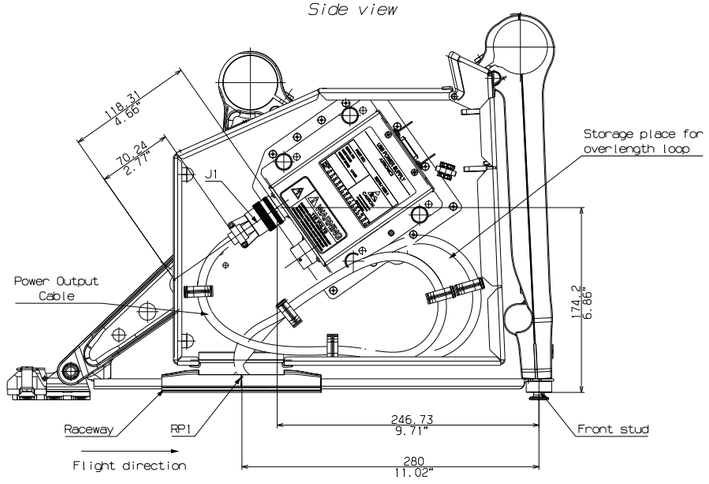
Section view A-A⑫



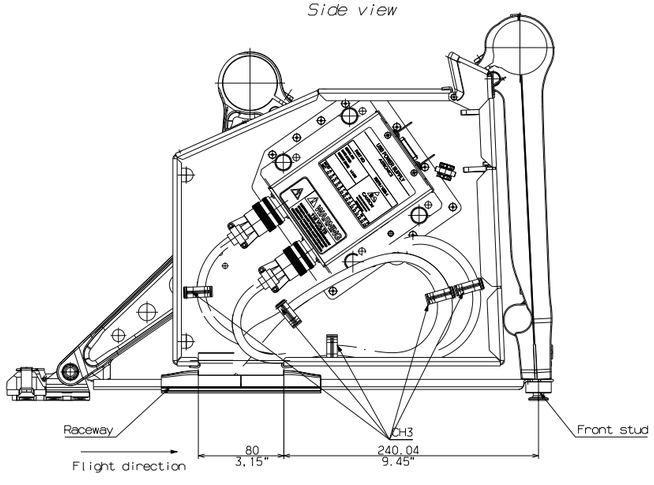
Seat to Seat Definition without overlength

POWER OUT	RP1	J1	27.8/706
POWER IN	RP1	J2	25.7/653
CABLE TYPE	FROM REF. POINT	TO	LENGHT INCH/MM

Side view



Side view



Underseat USB PS Box Location (Sheet 2 of 3)
Figure 2012

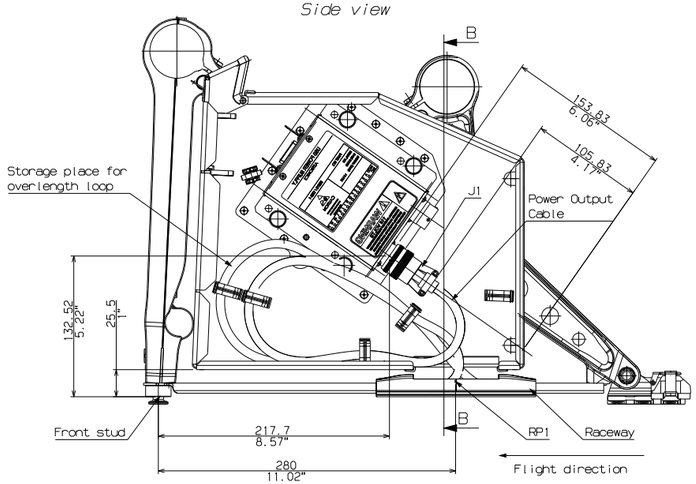
F252627-2000-12-002

UNDERSEAT USB PS BOX LOCATION ◇1

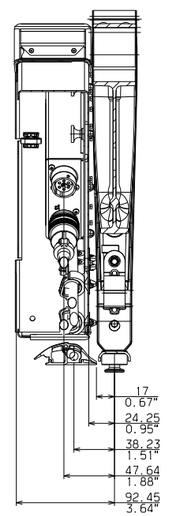
Seat-to-Seat cables

Applicable for Seat P/N:
3520E955-32-XXX
3520D955-32-XXX
3520D955-22-XXX

Side view



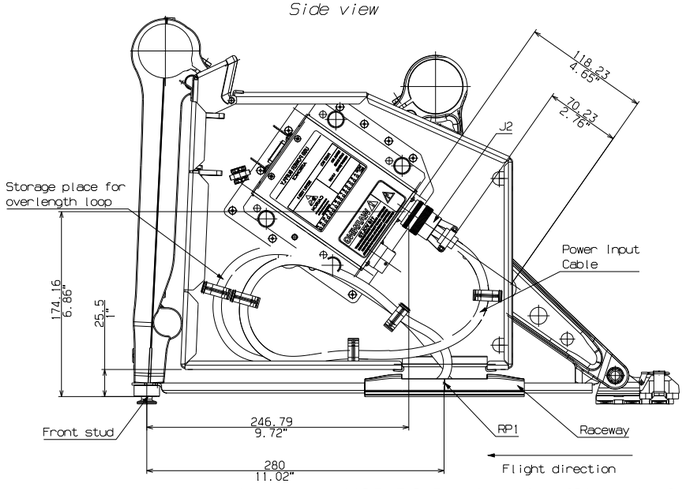
Section view B-B



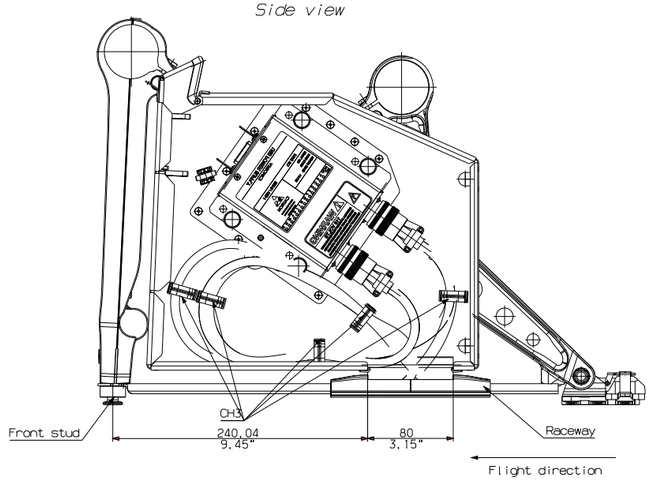
Seat to Seat Definition without overlength

POWER OUT	RP1	J1	25.7/653
POWER IN	RP1	J2	27.8/706
CABLE TYPE	FROM REF. POINT	TO	LENGHT INCH/MM

Side view



Side view



F252627-2000-12-003

Underseat USB PS Box Location (Sheet 3 of 3)
Figure 2012

DISASSEMBLY

TASK 25-26-27-000-001-A01

1. Disassembly of the Seat

A. Reason for the Job

(1) This page block gives step-by-step disassembly instructions in a logical sequence (in the sequence of the IPL item numbers).

(2) It includes references to the figure item numbers from the IPL illustration(s), where applicable.

(3) This page block can help you when you remove damaged or defective parts of the seat assembly.

B. Job Set-Up

SUBTASK 25-26-27-020-001-A01

(1) General Information

(a) Obey the safety information

WARNING: ELECTRIC SHOCK

(b) Before starting any disassembly work make sure that the electrical parts or components are correctly switched off and free of electrical load (refer to SCHEMATIC AND WIRING DIAGRAMS).

CAUTION: MATERIAL DAMAGE!

(c) Do not transport or move the seat assemblies by sliding them across floor surfaces. Abrasive removal of metal on track fittings or mounting surfaces during sliding them will damage these parts.

(d) Refer to the exploded view illustrations in the ILLUSTRATED PARTS LIST (IPL) for location, sequence, quantity and identification of assemblies, sub-assemblies and parts. These illustrations are also intended as a guideline for the disassembly procedure.

(e) Item numbers are used in the detailed procedures.

(f) Refer to the mentioned IPL figure in one higher ranking step if no IPL figure is specified to the item number.

(g) Tag or mark correctly all removed assemblies and subassemblies to facilitate later exact reinstallation.

(h) The sequence of disassembly can be changed.

C. Job Set-Up

NOTE: We do not recommend complete disassembly of the seat assembly. The degree of disassembly carried out should not be more than necessary. To find damages or the cause for a functional failure refer to the TESTING AND FAULT ISOLATION and to the INSPECTION/CHECK .

The page block SCHEMATIC AND WIRING DIAGRAMS describes procedures that you can use to inspect parts and subassemblies. The illustrations in this page block will help you to set adjustments, clean subassemblies and repair or replace damaged parts.

The page block REPAIR describes procedures that you can use to make small repairs.

CAUTION: MATERIAL DAMAGE!

(1) Do not remove rivet-mounted assemblies or component parts unless damage makes the replacement of an available part necessary. Removing and reinstalling rivets again and again will cause fatigue of the adjacent material. Damage in these areas will usually require replacement of the NHA. All available parts are listed in the ILLUSTRATED PARTS LIST (IPL) .

D. Procedure

SUBTASK 25-26-27-020-002-A01
(1) Disassembly of the Seat

(a) Sequences of disassembly:

NOTE: For exploded views of the parts refer to ILLUSTRATED PARTS LIST (IPL) .

1 Disassembly of the Seat Installation

2 Disassembly of the Backrest Assembly

3 Disassembly of the Armrest Assembly

4 Disassembly of the IAT Armrest Assembly

5 Disassembly of the In-Armrest Table Assembly

6 Removal and Disassembly of the Foodtray Assembly

7 Disassembly of the Seat Base Installation

a Removal of the Seat Pan, subtask-25-26-27-020-011-a01

b Disassembly of the Kinematic Attachment, subtask-25-26-27-020-017-a01

c Removal and Disassembly of the SEB Shrouds (Figure 11A), subtask-25-26-27-020-020-a01

d Disassembly of the Seatleg Assembly, subtask-25-26-27-020-012-a01

E. Close-Up

(1) Store the disassembled parts in a dry place.

TASK 25-26-27-000-002-A01

2. Removal of the Seat Assembly from the Seat Track

A. Reason for the Job

Self explanatory

B. Job Set-up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-020-004-A01

(1) Removal of the Seat Assembly from the Seat Track

(a) To remove a seat assembly from an aircraft or any simulated mounting fixture, disengage the track-fitting located on the aft leg assy. Make sure that the anti-rattle device has been sufficiently unlocked for removal of fitting from the track.

(b) Move the seat assy 1/2 inch forward or aft and lift it from the mounting tracks.

E. Close-Up

Not applicable

TASK 25-26-27-000-003-A01

3. Disassembly of the Seat Installation

A. Reason for the Job

Self explanatory

B. Job Set-up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-020-018-A01
(1) Disassembly of the DBL Seat Assembly

(a) Remove dress covers from seat pan.

NOTE: The covers and cushions are attached with hook and loop tapes.

(b) Remove backrest covers and cushions from backrest structure.

NOTE: The covers and cushions are attached with hook and loop tapes.

(c) Remove the rear upper covers (1-160), (1-220), (1-260) and the front covers (1-170), (1-240), (1-270) withdrawing the screws (1-290), (1-310) and the washers (1-300).

(d) If necessary, disassemble the cover assemblies (1-230).

1 Remove the protective cover (1-250) from the cover (1-240)

(e) If necessary, remove the logo (1-440) from the bumper panel (1-380), (1-390).

(f) Remove bumper panel (1-380), (1-390) withdrawing the screws (1-410) and the washers (1-420).

(g) If necessary, remove the HC lever

(h) Remove backrest assemblies from seat structure withdrawing the screws (2B-30) and spacer sleeves (2B-20).

(i) Remove standard armrest assemblies from seat structure (refer to Removal of the Armrest).

SUBTASK 25-26-27-020-005-A01
(2) Disassembly of the TPL STD Seat Assembly

(a) Remove dress covers from the seat pan.

NOTE: The covers and cushions are attached with hook and loop tapes.

(b) Remove backrest covers and cushions from backrest structure.

NOTE: The covers and cushions are attached with hook and loop tapes.

(c) Remove the rear upper covers (1A-160), (1A-180) ,(1A-220), (1A-260), (1B-160), (1B-180) ,(1B-220), (1B-260), (1C-160), (1C-180) ,(1C-220), (1C-260), (1D-160), (1D-180), (1D-220), (1D-260) and the front covers (1A-170), (1A-200) (1A-240), (1A-270), (1B-170), (1B-200) (1B-240), (1B-270), (1C-170), (1C-200) (1C-240), (1C-270), (1D-170), (1D-200), (1D-240), (1D-270) withdrawing the screws (1A-290), (1A-310), (1B-290), (1B-310), (1C-290), (1C-310), (1D-290), (1D-310) and the washers (1A-300), (1B-300), (1C-300), (1D-300).

(d) If necessary, disassemble the cover assemblies (1A-230), (1B-230), (1C-230), (1D-230) and (1A-190), (1B-190), (1C-190), (1D-190)..

1 Remove the protective cover (1A-210), (1A-250), (1B-210), (1B-250), (1C-210), (1C-250), (1D-210), (1D-250) from the cover (1A-240), (1A-200), (1B-240), (1B-200), (1C-240), (1C-200), (1D-240), (1D-200).

(e) If necessary, remove the logo (1A-440), (1B-440), (1C-440), (1D-440) from the bumper panel (1A-390), (1B-390), (1C-390), (1D-390).

(f) Remove bumper panel (1A-390), (1B-390), (1C-390), (1D-390) withdrawing the screws (1A-410) (1B-410), (1C-410), (1D-410) and the washers (1A-420), (1B-420), (1C-420), (1D-420).

(g) If necessary, remove the HC lever.

(h) Remove backrest assemblies from seat structure withdrawing the screws (2B-30) and spacer sleeves (2B-20).

(i) Remove standard armrest assemblies from seat structure (refer to Removal of the Armrest).

SUBTASK 25-26-27-020-019-A01
(3) Disassembly of the IAT Seat Assembly

(a) Remove dress covers from the seat pan.

NOTE: The covers are attached with hook and loop tapes.

(b) Remove backrest covers and cushions from backrest structure.

NOTE: The covers and cushions are attached with hook and loop tapes.

(c) Remove the rear upper covers (1F-250), (1F-260), (1F-270) and the front covers (1F-330) withdrawing the screws (1F-290), (1F-310) and the washers (1F-300).

(d) Remove the rear upper covers (1F-320) and the front covers (1F-330) withdrawing the screws (1F-370), (1F-350) and the washers (1F-360).

(e) If necessary, remove the logo (1F-490) from the iat bumper panel (1F-450).

(f) Remove IAT bumper panel (1F-450) withdrawing the screws (1F-470) and the washers (1F-480).

(g) Remove backrest assemblies from seat structure withdrawing the screws (2B-30) and spacer sleeves (2B-20).

(h) Remove standard armrest assemblies (1F-230) from seat structure (refer to Removal of the Armrest).

(i) If necessary, remove the cable cover assemblies (1F-100), (1F-150) and (1F-200).

1 Remove the tie-wrap (1F-120), (1F-170), (1F-220) from the cable cover assemblies (1F-100), (1F-150), (1F-200).

2 Remove the cable cover assemblies (1F-100), (1F-150), (1F-200) from the seat divider and the front beam.

(j) Remove the cap (4D-70) from the IAT armrest.

(k) Remove IAT armrest assemblies (1F-80), (1F-130), (1F-180) (refer to Removal of the IAT Armrest Assembly).

E. Close-Up

Not applicable

TASK 25-26-27-000-004-A01

4. Disassembly of the Backrest Assembly

A. Reason for the Job

Self explanatory

B. Job Set-up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-020-006-A01

(1) Disassembly of the Backrest Assembly

(a) Remove the screws (2-170), (2C-170).

(b) Detach the literature pocket assy (2-30); (2C-30)from the insert assy (2-110), (2C-110).

(c) Remove coat hook and/or screen (2-150), (2-160); (2C-150), (2C-160).

(d) Remove the fir tree buttons (2-140), (2C-140).

(e) Detach the insert assy (2-110) (2C-110) from the backrest structure (2-20), (2C-20).

(f) Detach the literature pocket assy (2-130); (2C-130)from the insert assy (2-110) ;(2C-110).

(g) Disassembly of the literature pocket assy (2-30), (2C-30):

1 Remove screws (2-90), (2C-90).

2 Detach link assy (2-40) (2C-40) from the insert literature pocket (2-50), (2C-50).

3 Remove retaining ring (2-80); (2-80) and limiter (2-70); (2C-70)

4 Remove table lock assy (2-60); (2C-60) from the link assy (2-40);(2-40).

SUBTASK 25-26-27-020-013-A01

(2) Disassembly of the Backrest Assembly

(a) Remove the fir tree buttons (2A-50).

(b) Detach the insert assy (2A-30) from the backrest structure (2A-20).

E. Close-Up

Not applicable

TASK 25-26-27-000-005-A01

5. Disassembly of the Armrest Assembly

A. Reason for the Job

Self explanatory

B. Job Set-up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-020-007-A01

(1) Disassembly of the Armrest Assembly

(a) Remove screws (3-90) and disc springs (3-80).

(b) Detach the armcap (3-70) from the armrest structure (3-20).

(c) Remove screws (3-60) and washers (3-65) and detach holder (3-50) with cradle (3-40) from armrest structure (3-20).

SUBTASK 25-26-27-020-014-A01

(2) Disassembly of the Armrest Assembly

(a) Remove screws (3A-90) and disc springs (3-80).

(b) Detach the armcap (3A-70) from the armrest structure (3A-20).

(c) Where applicable, detach the control (3A-100) with the cover (3A-110) from the armrest structure (3A-20) and the actuator.

(d) Remove screws (3A-60) and washers (3A-65) and detach holder (3A-50) with cradle (3A-40) from armrest structure (3A-20).

SUBTASK 25-26-27-020-015-A01

(3) Disassembly of the Armrest Assembly

(a) Remove screws (3B-120) and disc springs (3B-110).

(b) Detach the armcap (3B-70) and escutcheon (3B-80) the from the armrest structure (3B-20).

(c) Detach the receptacle pcu (3B-100) from the escutcheon (3B-90).

(d) Where applicable, detach the control (3B-130) with the cover (3B-140) from the armrest structure (3B-20) and the actuator.

(e) Remove screws (3B-60) and washers (3B-65) and detach holder (3B-50) with cradle (3B-40) from armrest structure (3B-20).

SUBTASK 25-26-27-020-026-A01
(4) Disassembly of the Armrest Assembly

(a) Remove screws (3C-50/60) and disc springs (3C-40).

(b) Detach the armcap (3C-30) from the armrest stucture (3C-20).

SUBTASK 25-26-27-020-027-A01
(5) Disassembly of the Armrest Assembly

(a) Remove the screws (3D-50/60) and disc springs (3D-40).

(b) Detach the armcap (3D-30) from the armrest structure (3D-20)

(c) Detach the control assy (3D-70) with the washer (3D-80) from the armrest structure (3D-20) and the actuator.

E. Close-Up

Not applicable

TASK 25-26-27-000-812-A01
6. Removal of the Armrest

A. Reason for the Job

Self explanatory

B. Job Set-up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-010-005-A01
(1) Removal of the Armrest Attachment

CAUTION: PREVENT DAMAGES ON THE COVERS.

DO DISASSEMBLY ONLY WITH THE SPECIAL TOOL.

(a) If applicable, disconnect the release cable assy from the actuator.

(b) Removal of the amrest side covers.

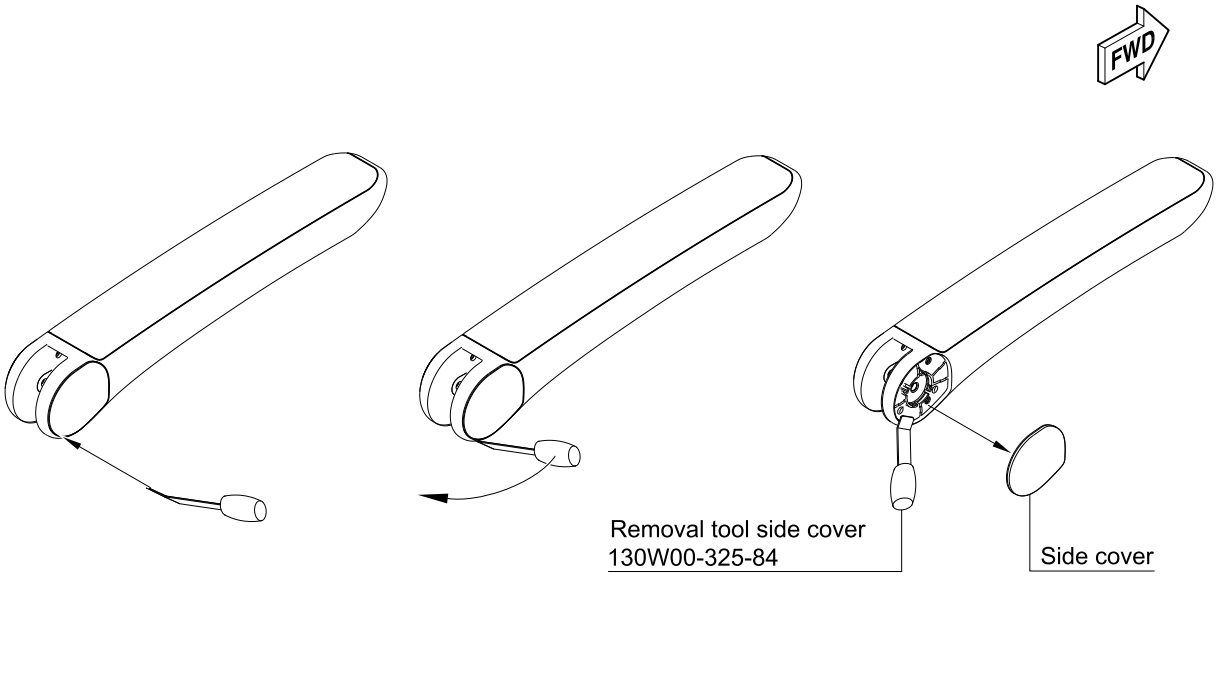
1 Carefully put the Removal tool side cover (PN: 130W00-325-84) into the gap between the armrest structure and the side cover as shown Figure3001

2 Lift the side cover with the Removal tool side cover (PN: 130W00-325-84).

3 Keep the Removal tool side cover (PN: 130W00-325-84) in the same position during the procedure.

4 Carefully remove the side cover from the armrest structure.

5 Do a visual check of the side covers and replace the damaged parts.



REMOVAL OF THE ARMREST SIDE COVERS
Figure 3001

(c) Remove the nut, the washers and the screw.

(d) Remove the retaining ring and the bolt.

(e) Remove armrest from the seat.

E. Close-Up

Not applicable

TASK 25-26-27-000-806-A01

7. Disassembly of the IAT Armrest Assembly

A. Reason for the Job

Self explanatory

B. Job Set-up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-020-008-A01
(1) Disassembly of the IAT Armrest Assembly

(a) Remove screws (4-450) , washers (4-440) and detach armcap movable (4-400) from hinge assy (4-180).

(b) Remove screw (4-460) and lift up escutcheon IAT (4-360) from armrest structure (4-20).

(c) Remove screw (4-470) and lift up fixed rear armcap (4-370) from armrest structure (4-20).

(d) Deploy IAT assy (4-410) from armrest structure (4-20) and loosen set screw (4-430).

(e) Hold on the IAT assy (4-410) and drive out IAT axis (4-420).

(f) Remove the IAT assy (4-410) from the amrest structure (4-20).

(g) Remove the cover (4-540) with screws (4-580).

(h) Remove holder (4-560) with the cradle (4-550) from the cover (4-540) with screws (4-570).

(i) Remove frame (4-510) with screws (4-520).

(j) If necessary, remove the panels (4-340), (4-350) from the armrest structure (4-20).

NOTE: The panels (4-340), (4-350) are secured with glue Haku 2091 (043606).

SUBTASK 25-26-27-020-016-A01
(2) Disassembly of the IAT Armrest Assembly

(a) Remove screws (4A-450), washers (4A-440) and detach armcap movable (4A-400) from hinge assy (4A-180).

(b) Remove screw (4A-460) and lift up escutcheon IAT (4A-360) from armrest structure (4A-20).

(c) Remove screw (4A-470) and lift up fixed rear armcap (4A-370) from armrest structure (4A-20).

(d) Deploy IAT assy (4A-410) from armrest structure (4A-20) and loosen set screw (4A-430).

(e) Hold on the IAT assy (4A-410) and drive out IAT axis (4A-420).

(f) Remove the IAT assy (4A-410) from the amrest sturucture (4A-20).

(g) Remove the control (4A-510) from armrest structure (4A-20).

(h) Remove the cover (4A-550) from the armrest structure (4A-20) with screws (4A-590).

(i) Remove the holder (4A-570) and the cradle (4A-560) from the cover (4A-550) with screws (4A-580).

(j) Remove the frame (4A-520) from the armrest structure (4A-20) with screws (4A-530).

(k) If necessary, remove the panels (4A-340), (4A-350) from the armrest structure (4A-20).

NOTE: The panels (4A-340), (4A-350) are secured with glue Haku 2091 (043606).

SUBTASK 25-26-27-020-028-A01

(3) Disassembly of the IAT Armrest Assembly

(a) Remove screws (4B-370, 4C-370), washer (4B-360, 4C-360) and detach armcap movable (4B-320, 4C-320) from hinge assy (4B-170, 4C-170).

(b) Remove screw (4B-390, 4C-390) and lift up escutcheon IAT (4B-290, 4C-290) from armrest structure (4B-20/20A, 4C-20,20A).

(c) Remove screw (4B-400, 4C-400) and lift up armcap fixed (4B-300, 4C-300) from armrest structure (4B-20/20A, 4C-20/20A).

(d) Deploy IAT assy (4B-330/330A, 4C-330/330A) from armrest structure (4B-20/20A, 4C-20/20A) and loosen set screw (4B-350, 4C-350).

(e) Hold on the IAT assy (4B-330/330A, 4C-330/330A) and drive out IAT axis (4B-340, 4C-340).

(f) Remove the IAT assy (4B-330/330A, 4C-330/330A) from the amrest sturucture (4B-20/20A, 4C-20/20A).

E. Close-Up

Not applicable

TASK 25-26-27-010-801-A01

8. Removal of the IAT Armrest Assembly

A. Reason for the Job

Self explanatory

B. Job Set-up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-010-004-A01
(1) Removal of the IAT Armrest Attachment Kit

(a) Remove the cap (4D-70) from the IAT Armrest.

(b) Remove the screw (4D-20), washers (4D-40) and nut (4D-30) from the seatleg.

(c) Remove the screw (4D-60) and the washers (4D-50) from the seat divider.

(d) Remove the IAT Armrest from the seat base.

TASK 25-26-27-000-007-A01
9. Disassembly of the In-Armrest Table Assembly

A. Reason for the Job

Self explanatory

B. Job Set-up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-020-009-A01
(1) Disassembly of the In-Armrest Table Assembly

(a) Remove lateral screw (5-230) and drive out IAT axis (5-80).

(b) Remove reception bearing (5-20) from supporting arm (5-70).

(c) Remove set screws (5-240) and take out bushing (5-250).

(d) Slide inner IAT-plate assy (5-100) and outer IAT-plate assy (5-140) from supporting arm (5-70).

(e) Remove screws (5-220) and bushings (5-210).

(f) Remove sliding parts (5-90) from supporting arm (5-70).

(g) Remove hinge axis (5-200).

(h) Remove inner and outer IAT-plate assy (5-100), (5-140) from hinge parts (5-190).

E. Close-Up

Not applicable

TASK 25-26-27-000-008-A01
10. Removal and Disassembly of the Foodtray Assembly

A. Reason for the Job

Self explanatory

B. Job Set-up Information

(1) Special Tools

Name and Part Number	Used for
Removal Tool Foodtray (139W00-500-01)	To remove the foodtray from the guides (6-150)

NOTE: More data is shown in Special Tools .

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-020-010-A01
(1) Removal of the Foodtray Assembly

(a) Bring the foodtray (6-10) into use-position and pull it rear.

NOTE: Use the Removal Tool Foodtray (139W00-500-01) for removal of each guide (6-150). Assure that the Removal Tool Foodtray (139W00-500-01) is correctly placed and remains in their position during the process.

1 Bring the foodtray (6-10) into use-position and pull it rear.

NOTE: Use the Removal Tool Foodtray (139W00-500-01) for removal of each guide (6-150). Assure that the Removal Tool Foodtray (139W00-500-01) is correctly placed and remains in their position during the process.

2 Move the foodtray forwards so that the locking mechanism is disengaged.

NOTE: Assure that the Removal Tool Foodtray (139W00-500-01) are correctly placed and remain in their position during the process.

3 Pull the foodtray (6-10) along with the Removal Tool Foodtray (139W00-500-01) and remove it from the guides (6-150).

SUBTASK 25-26-27-030-002-A01
(2) Disassembly of the Foodtray Hinge Mechanism

NOTE: The foodtray hinge mechanism does not need to be disassembled to be removed from the seat.

For removing the hinge mechanism from the seat without prior disassembly, skip to Removal of the Foodtray Hinge Mechanism from the Seat, subtask-25-26-27-020-024-a01

(a) Remove the covers (6-370) and (6-360) withdrawing the screws (6-380).

(b) Remove the set screws (6-210) as applicable.

(c) Loosen the screw (6-180) and remove the tension washer (6-170), bushing (6-160), disc spring (6-190), (6-220) and washer (6-200).

(d) Remove the torsion bar (6-140) and the guide sliders (6-150) from the arms (6-130), (6-120)

SUBTASK 25-26-27-020-024-A01
(3) Removal of the Foodtray Hinge Mechanism from the Seat

(a) Remove the foodtray arms (6-120), (6-130), withdrawing the washers (6-350) and the screws (6-340).

(b) Remove the foodtray arm attachment (6-320), (6-330) from the seat-structure/seat-dividers.

E. Close-Up

Not applicable

TASK 25-26-27-000-009-A01
11. Disassembly of the Seat Base Installation

A. Reason for the Job

Self explanatory

B. Job Set-up Information

(1) Special Tools

Name and Part Number	Used for
Removal Tool Seat Pan (139W00-240-XX) (Refer to Table 9002)	Removal of the seat pan

NOTE: More data is shown in 9002 .

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-020-023-A01
(1) Removal of the Baggage Bar

(a) Remove the clamp (12-320), the screws (12-330) and the nuts (12-200) from the front seatleg (12-20).

(b) Carefully remove the baggage bar (7A-780), (7B-780), (7C-780), (7D-780) from the holder (7A-790), (7B-790), (7C-790), (7D-790).

(c) Remove the baggage bar (7A-780), (7B-780), (7C-780), (7D-780) from the seatlegs (7A-60), (7A-70), (7B-60), (7B-70), (7C-60), (7C-70), (7D-60), (7D-70).

(d) Remove the holder (7A-790), (7B-790), (7C-790), (7D-790) from the rear beam (7A-30), (7B-30), (7C-30), (7D-30).

SUBTASK 25-26-27-020-022-A01
(2) Removal of the Special Baggage Bar

(a) Remove the clamp (12-320), the screws (12-330) and the nuts (12-200) from the front seatlegs (12-20).

(b) Remove the baggage bars (7-850) and (7-840) from the seatlegs (7-70) and (7-60).

(c) Remove the baggage bar attachment (7-780) from the baggage bars (7-850) and (7-840).

1 Remove the clamp (7-790), the screw (7-810) and the nut (7-820).

NOTE: Do not remove the adapter (7-800). The adapter is riveted with the baggage bar (7-840).

(d) Remove the baggage bar (7-840) from the holder (7-860).

(e) Carefully remove the baggage bar (7-850) from the holder (7-860).

(f) Remove the holders (7-860) from the rear beam (7-30).

SUBTASK 25-26-27-030-001-A01
(3) Disassembly of the Baggage Bar

(a) Remove the plug (10-60).

CAUTION: CORNER CONNECTIONS HAVE NOT BE RE-USED IF MIS-ASSEMBLED.

(b) Remove corners (10-50) from the baggage bars (10-20), (10-30), (10-40).

(c) Discard the corners (10-50).

SUBTASK 25-26-27-020-021-A01
(4) Removal of the Life Vest Pouch

(a) Refer to Chapter Description and Operation, Fig. (8 Sheet 6) and Fig. (8 Sheet 7).

SUBTASK 25-26-27-020-011-A01

(5) Removal of the Seat Pan
(Refer to IPL-Figure 4C)
(Refer to IPL-Figure 4D)
(Refer to IPL-Figure 5)
(Refer to IPL-Figure 6)
(Refer to IPL-Figure 7)

WARNING: BEFORE REMOVAL OF THE SEAT PAN INSTALL THE APPLICABLE SPECIAL TOOL FROM THE SPECIAL TOOL TABLE 9002 TO THE SEAT PAN. THE TOOL MUST STAY INTO THE SEAT PAN UNTIL THE SEAT PAN IS INSTALLED AND FIXED AGAIN. MAKE SURE THAT THE TOOL NUMBER CORRESPONDS WITH THE PARTNUMBER OF THE SEAT PAN. THIS WILL HELP TO PREVENT INJURIES TO PERSONAL AND PREVENT DAMAGE OF THE MATERIAL.

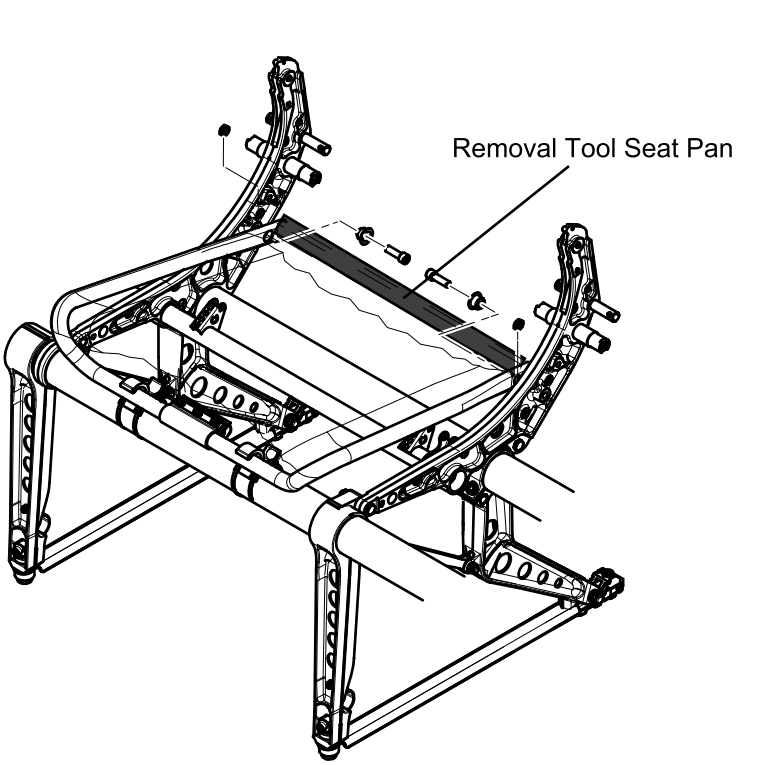
WARNING: DISASSEMBLY OF THE SEAT PAN IS NOT ALLOWED. THIS WILL HELP TO PREVENT INJURIES TO PERSONAL AND PREVENT DAMAGE OF THE MATERIAL.

(a) Removal of the seat pan (diaphragm) (refer to Fig. 3002):

1 Install the Removal Tool Seat Pan (139W00-240-XX) to the seat pan.

CAUTION: THE SPECIAL TOOL MUST STAY INTO THE SEAT PAN UNTIL THE SEAT PAN IS RE-INSTALLED AND FIXED WITH THE ATTACHMENT SEAT PAN TO THE SEAT BASE.

2 Remove the seat pan by disassembly of the attachment seat pan.



Removal of the Seat Pan (Diaphragm)
Figure 3002

SUBTASK 25-26-27-020-017-A01
(6) Disassembly of the Kinematic Attachment

Refer to IPL Figure 7A , FIG. 7A .

SUBTASK 25-26-27-020-020-A01
(7) Removal and Disassembly of the SEB Shrouds (Figure 11A)

(a) Remove the screws (11A-20), the washers (11A-30) and (11A-40) from the seatleg.

(b) Remove the screws (11A-60), the washers (11A-70), the nut (11A-80) and the clamp (11A-50) from the baggage bar and the shroud.

(c) Remove the quick lock upper (11-120) and lower quick lock (11-130) from the housing and the top (11-110).

SUBTASK 25-26-27-020-029-A01
(8) Removal and Disassembly of the Shroud (Figure 11B)

(a) Loosen the lock (11B-170) and detach the lid (11B-160) from the housing.

(b) Remove the screw (11B-390), the washer (11B-410) and the cap nut (11B-420).

(c) Remove the screw (11B-380) and the bushing (11B-370).

(d) Loosen the screw (11B-330) and remove the washer (11B-340), the clamp (11B-320) and the cap nut (11B-350).

SUBTASK 25-26-27-020-012-A01

(9) Disassembly of the Seatleg Assembly

(a) Unlock locking plate (12-110).

(b) Remove rear stud fitting assembly (12-60) from rear seatleg (12-30) with screw (12-280), washers (12-300), spacers (12-310) and nut (12-290).

(c) Remove screws (12-240), (12-260), (12-265), (12-330), washers (12-270) and nuts (12-200), (12-230), (12-250) on seatleg rear (12-30) and front seatleg (12-20).

(d) Remove cross strut (12-40) from seatleg rear (12-30) and front seatleg (12-20).

(e) Remove front fitting assy (12-120) from front seatleg (12-20).

(f) Remove horizontal bar (12-50) with screw (12-210) and washer (12-220).

E. Close-Up

Not applicable

CLEANING

TASK 25-26-27-99F-001-A00

1. GENERAL

A. This page block gives a step-by-step description of the cleaning operations for the component and its parts.

NOTE: Full cleaning is necessary to find all possible damage.

B. Safety data

WARNING: CHEMICAL CLEANERS CAN BE IRRITANT.

PREVENT ANY CONTACT OF THE CLEANERS WITH EYES.

WEAR PROTECTIVE GOGGLES.

IN CASE OF SPLASHES IRRIGATE THE EYE THOROUGHLY WITH WATER.

WARNING: CHEMICAL CLEANERS CAN BE IRRITANT.

PREVENT CONTINUOUS CONTACT WITH THE SKIN.

USE RUBBER GLOVES () AND A PROTECTIVE OVERALL () WHEN WORKING WITH THE CLEANERS.

WARNING: CHEMICAL CLEANERS CAN BE IRRITANT.

PREVENT CONTINUOUS BREATHING OF THE VAPOURS.

MAKE SURE THAT THERE IS GOOD AIRFLOW IN THE WORK AREA.

WEAR A RESPIRATOR.

WARNING: RISK OF FIRE.

CHLORINATED SOLVENTS SUCH AS TRICHLOROETHYLENE, AROMATIC HYDROCARBONS SUCH AS TOLUENE AND OTHER ORGANIC CHEMICALS SUCH AS METHYLETHYLKETONE OR ACETONE CAN BE FLAMMABLE OR/AND ATTACK THE SURFACES.

DO NOT USE ACETONE, ALKALINE CLEANERS, BENZOL OR CARBON TETRACHLORIDE.

(1) Safety information helps you to prevent damage to personnel and material.

(2) Do not use ozone-depleting cleaners, use environmentally friendly chemicals.

(3) Use solvent types of cleaning agents.

(4) Since each cleaning agent has specific features and limitations, the instructions given on any product container should be followed to insure the best result.

(5) Obey fire precautions of each product.

CAUTION: PREVENT DAMAGES AND CHEMICAL REACTIONS TO THE PARTS OF THE SEATS.

USE ONLY CLEANERS THAT ARE SPECIFIED IN THIS CMM.

(6) The customer can request any cleaner to be added to the CMM. RECARO can evaluate such request. RECARO is not obliged to do so.

C. Cleaning Intervals

(1) Periodically examine and clean external surfaces and upholstery.

(2) Obey internal regulations for cleaning intervals.

D. The following material types of RECARO products must be resistant against the specified media with any application without loosing any of its characteristics and function during its specified lifetime.

Environmental media
Table 4001

Media	**Metals and coatings**	**Plastics**	**Fabrics**	**Leather**	**E-leather**
Cola	yes	yes			
Coffee (black)	yes	yes	yes	yes	yes
Tea	yes	yes	yes	yes	yes
Nicotine	yes	yes			
Hand perspiration (alkaline & acidic)	yes	yes	yes	yes	yes
Tomato juice (unsalted, 100% fruit juice)	yes	yes			
Ketchup	yes	yes			
Orange juice (100% fruit juice)	yes	yes			
Sun crème (Sun protection factor 50+)	yes	yes			

Environmental media
Table 4001 (continued)

Media	Metals and coatings	Plastics	Fabrics	Leather	E-leather
Sun oil (Sun protection factor 50+)	yes	yes			
Hand lotion	yes	yes			

TASK 25-26-27-94D-001-A00
2. LIST OF STANDARD TOOLS

A. The standard tools that follow are used in this section.

NOTE: Equivalent alternatives can be used for items in the list.

List of Standard Tools
Table 4002

ITEM	SUPPLIER'S CODE
Protective overall ()	COMMERCIALLY AVAILABLE
Rubber gloves ()	COMMERCIALLY AVAILABLE

TASK 25-26-27-94A-001-A00
3. LIST OF MATERIALS

A. The materials that follow are used in this section.

NOTE: Equivalent alternatives can be used for items in the list.

List of Materials
Table 4003

ITEM	SUPPLIER'S CODE
3M Ultrafine abrasive pads	LOCALLY AVAILABLE
80/20 blend polyester to polyamide microfiber towel	LOCALLY AVAILABLE
Acetic acid	LOCALLY AVAILABLE
ACS Leather cleaner #LC-364	LOCALLY AVAILABLE
ACS Leather conditioner	LOCALLY AVAILABLE
Celeste Interior Cleaner Complete (SP-85000NG)	LOCALLY AVAILABLE
Celeste Sani-Cide EX3	LOCALLY AVAILABLE
Cotton cloth	LOCALLY AVAILABLE
Curd soap	LOCALLY AVAILABLE
Du Pont Dry Cleaner	LOCALLY AVAILABLE

List of Materials
Table 4003 (continued)

ITEM	SUPPLIER'S CODE
Ethanol absolute (pure) 70% (V/V)	LOCALLY AVAILABLE
Isopropyl alcohol 70% (V/V)	LOCALLY AVAILABLE
Lint-free cloth	LOCALLY AVAILABLE
Lint-free microfiber cloth	LOCALLY AVAILABLE
Mild detergent	LOCALLY AVAILABLE
Perchlorethylene	LOCALLY AVAILABLE
Soft cloth	LOCALLY AVAILABLE
Soft sponge	LOCALLY AVAILABLE
Tegeesin Concentrate	LOCALLY AVAILABLE
Water demineralised	LOCALLY AVAILABLE

TASK 25-26-27-100-001-A00

4. FLUID CLEANERS FOR METALS, PLASTICS AND COATINGS

A. Reason for the Job

Self-explanatory

B. Job Set-Up Information

(1) The following material types of RECARO products must be resistant against the specified cleaner with the utilities specified in 4005 and application described in section METALS, PLASTICS AND COATINGS CLEANING without losing any of its characteristics and function during its specified lifetime.

Cleaner fluids
Table 4004

Cleaner	Metals and coatings	Plastics
Water demineralised	yes	yes
Curd soap	yes	yes
Acetic acid (diluted 1:10 with distilled water)	yes	yes
Tegeesin Concentrate (diluted 1:10 with distilled water)	yes	yes
Celeste Interior Cleaner Complete (SP-85000NG)	yes	yes
Celeste Sani-Cide EX3	yes	yes

(2) The following material types of RECARO products must be resistant against cleaning with the specified utility with the application described in section METALS, PLASTICS AND COATINGS CLEANING without losing any of its characteristics and function during its specified lifetime.

Cleaning utilities
Table 4005

Cleaning utility	Metals and coatings	Plastics
Soft sponge	yes (except high glossy surfaces)	yes
Lint-free microfiber cloth	yes (except high glossy surfaces)	yes
Cotton cloth	yes	yes

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-110-001-A00
(1) METALS, PLASTICS AND COATINGS CLEANING

(a) If there is no specification of the fluid supplier available the specified cleaner must be applicated on metals, plastics and coatings according the following procedure:

1 Spray fluid on a specified cleaning utility.

2 Wipe the surface with the soaked cleaning utility.

3 Wipe the surface with a dry Lint-free cloth.

4 Soak a specified cleaning utility with Water demineralised.

5 Wipe the surface with the soaked cleaning utility.

6 Wipe the surface with a dry Lint-free cloth.

E. Close-Up

Not applicable

TASK 25-26-27-100-002-A00
5. FLUID CLEANERS FOR FABRIC

A. Reason for the Job

Self-explanatory

B. Job Set-Up Information

(1) The following material types of RECARO products must be resistant against the specified cleaner with the utilities specified in 4007 and application described in section FABRICS CLEANING without losing any of its characteristics and function during its specified lifetime.

Cleaner fluids
Table 4006

Cleaner	Comment	Fabrics
Water demineralised		yes
Perchlorethylene (with anionic tenside)	For machining cleaning Perchloroethylene anionic cleaning strengtheners are to be used	yes
Du Pont Dry Cleaner	For spot pre-treatment	yes

(2) The following material types of RECARO products must be resistant against cleaning with the specified utility with the application described in section FABRICS CLEANING without losing any of its characteristics and function during its specified lifetime.

Cleaning utilities
Table 4007

Cleaning utility	Fabrics
Soft sponge	yes
Lint-free microfiber cloth	yes
Cotton cloth	yes

C. Job Set-Up

SUBTASK 25-26-27-110-002-A00
(1) FABRICS PRE-TREATMENT

(a) Before cleaning sort textiles according to colors.

(b) Before cleaning cover loop and hook tapes for protecting the fabric surface.

(c) Remove all loose parts such as removeable loop and hook tapes. Do not mix textiles with other parts to clean.

(d) Predry wet or humid textiles by air-drying.

(e) If necessary use Du Pont Dry Cleaner for spot pre-treatment.

D. Procedure

SUBTASK 25-26-27-110-003-A00
(1) FABRICS CLEANING

(a) If there is no specification of the fluid supplier available the specified cleaner must be applicated for fabrics according the following procedure:

1 First bath:

a Clean in the wash solution with added Perchlorethylene in pump cycle without filter (low wash solution concentration at a ratio of 1:3).

b Spin dry for one minute, wash solution to distillation.

2 Second bath:

a Cleaned in the wash solution outside of the cleaning tank with added Perchlorethylene (high wash solution concentration at a ratio of 1:5).

b Thereof one to two minutes cleaning in pump cycle and six to seven minutes cleaning in filter cycle.

c Spin dry for three minutes, pump wash solution into tank.

3 The textiles can be dried 30 minutes at maximum 60°.

E. Close-Up

Not applicable

TASK 25-26-27-100-003-A00

6. FLUID CLEANERS FOR LEATHER

A. Reason for the Job

Self-explanatory

B. Job Set-Up Information

(1) The following material types of RECARO products must be resistant against the specified cleaner with the utilities specified in CLEANING UTILITIES and application described in section LEATHER CLEANING without losing any of its characteristics and function during its specified lifetime.

Cleaner fluids
Table 4008

Cleaner	**Leather**
Water demineralised	yes
Curd soap	yes

(2) The following material types of RECARO products must be resistant against cleaning with the specifed utility with the application described in section LEATHER CLEANING without losing any of its characteristics and function during its specified lifetime.

Cleaning utilities
Table 4009

Cleaning utility	**Leather**
Soft sponge	yes
Lint-free microfiber cloth	yes
Cotton cloth	yes

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-110-004-A00
(1) LEATHER CLEANING

(a) If there is no specification of the fluid supplier available the specified cleaner must be applicated for leather according the following procedure:

1 Spray fluid on a specified cleaning utility.

2 Wipe the surface with the soaked cleaning utility.

3 Wipe the surface with a dry Lint-free cloth.

4 Soak a specified cleaning utility with Water demineralised.

5 Wipe the surface with the soaked cleaning utility.

6 Wipe the surface with a dry Lint-free cloth.

E. Close-Up

Not applicable

TASK 25-26-27-100-004-A00
7. DISINFECTANT

A. Reason for the Job

Self-explanatory

B. Job Set-Up Information

(1) The following material types of RECARO products must be resistant against disinfecting with the specified fluid with the utilities specified in 4011 and application described in section DISINFECTANT without losing any of its characteristics and function during its specified lifetime.

Disinfectant fluids
Table 4010

Disinfectant fluids	Metals and coatings	Plastics
Isopropyl alcohol 70% (V/V)	yes	yes
Ethanol absolute (pure) 70% (V/V)	yes	yes

(2) The following material types of RECARO products must be resistant against disinfecting with the specified utility with the application specified in section DISINFECTANT without losing any of its characteristics and function during its specified lifetime.

Disinfectant utilities
Table 4011

Disinfectant utilities	Metals and coatings	Plastics
Lint-free microfiber cloth	yes (except high glossy surfaces)	yes
Cotton cloth	yes	yes
Water demineralised	yes	yes

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-110-005-A00
(1) DISINFECTANT

(a) All specified disinfectant fluids (Isopropyl alcohol 70% (V/V) or Ethanol absolute (pure) 70% (V/V)) must be applied according the specification of the fluid supplier.

(b) If there is no specification of the fluid supplier available the disinfectant must be applicated according the following procedure:

1 Spray disinfectant dilution on the surface until the surface is well wetted.

2 Wait one minute to allow reaction of disinfectant.

3 Soak a Lint-free microfiber cloth/Cotton cloth with Water demineralised.

4 Wipe the surface with the soaked Lint-free microfiber cloth/Cotton cloth.

5 Wipe the surface with a dry Lint-free microfiber cloth.

E. Close-Up

Not applicable

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INSPECTION/CHECK

TASK 25-26-27-99F-002-A00

1. GENERAL

A. The objective checking with the values of intervals for the process of checking is listed in the following TABLE 5001.

B. Perform a GVI (General Visual Inspection) every Aircraft C-Check for the seat structure.

C. Recommended Checks performed by Aircraft A-Check is listed in TABLE 5002.

GVI CHECK BY AIRCRAFT C-CHECK
Table 5001

Key word	Description / Note	Check interval
Seat structure	GVI	Aircraft C-Check
Seat Installation	Visual Inspection	Aircraft C-Check

CHECKS RECOMMENDED BY AIRCRAFT A-CHECK
Table 5002

Keyword / Functions if applicable	Description / Note	Recommended by
Seat assy	Examine if the seat assembly of the mounting hardware is rigid. Do tests of all seat functions (recline and upright) for correct action and freedom of operation. Make sure that all parts are clean and free of cracks, corrosion, deterioration, and obvious signs of damage.	Aircraft A-Check
Placards	Visual check all placards are on the seat	Aircraft A-Check
Legrest / Calfrest	Visual check / function check	Aircraft A-Check
Dress Covers	Visual check	Aircraft A-Check
Cushions	Visual check	Aircraft A-Check
Backrest / Recline	Visual check / function check	Aircraft A-Check
Headrest	Visual check / function check	Aircraft A-Check
Literature Pocket	Visual check / function check	Aircraft A-Check
Armrest / Armcap	Visual check / function check	Aircraft A-Check
IAT / Cocktail Table	Visual check / function check	Aircraft A-Check
Videoarm / Monitor	Visual check / function check	Aircraft A-Check

CHECKS RECOMMENDED BY AIRCRAFT A-CHECK
Table 5002 (continued)

Keyword / Functions if applicable	Description / Note	Recommended by
Seat belt	Visual check / function check	Aircraft A-Check
Life Vest pouch	Visual check / function check	Aircraft A-Check

TASK 25-26-27-94D-002-A00
2. LIST OF STANDARD TOOLS

A. The standard tools that follow are used in this section.

NOTE: Equivalent alternatives can be used for items in the list.

List of Standard Tools
Table 5003

ITEM	SUPPLIER'S CODE
Inspection mirror ()	COMMERCIALLY AVAILABLE
Magnification tool ()	COMMERCIALLY AVAILABLE
Strong light ()	COMMERCIALLY AVAILABLE

TASK 25-26-27-200-001-A00
3. VISUAL INSPECTION OF PARTS

A. Reason for the Job

(1) Self explanatory

B. Job Set-Up Information

(1) Not applicable

C. Job Set-Up

(1) Not applicable

D. Procedure

(1) Carry out visual checks every Aircraft C-Check and recommended Aircraft A-Check.

(2) Note all damages detected, current condition, the cause and/or the source.

(3) Immediately repair all the damages found.

(4) Visually examine all hardware, piece parts, minor assemblies and sub-assemblies.

(5) We recommend that you use a Strong light () and a Magnification tool ().

(6) We recommend that you use an Inspection mirror () when you examine for damage or corrosion. Thus, you can do an analysis of all surfaces.

(7) Make sure that there are no missing, loose or damaged parts and hardware.

E. Close Up

(1) Not applicable

TASK 25-26-27-200-002-A00

4. CHECK OF THE SEAT ASSEMBLY

A. Reason for the Job

Self explanatory

B. Job Set-Up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-220-001-A01

(1) CHECK OF THE SEAT ASSEMBLY

(a) Correctly reassemble and adjust the seat assembly before you do additional tests. Before disassembly or after any significant repair, do these visual checks, as applicable.

(b) Check the seat assembly for rigidity of mounting hardware.

(c) Check the completed seat assembly for missing, loose, damaged or worn parts.

(d) Check all seat functions (recline and upright) for correct action and clearance of operation.

(e) Check all upholstered areas for condition of fabric, especially noting looseness, frayed edges, loose seams and correct alignment of hook and loop tape fastened covers.

(f) Check the HC mechanism for proper unlocking and locking.

(g) Check the seat belts for missing, loose, damaged or worn parts.

(h) Check the table backrest assy for the security of attachment in stowed position and for correct height and tilt level in deployed position.

(i) Check the life vest pouch below the seat for damaged material.

(j) Check the fitting 3–stud rear and fitting front for secure attachment to the floor track. Also check wear or deformation of these parts.

(k) Check all dimensions, refer to pageblock DESCRIPTION AND OPERATION .

E. Close-up

Not applicable

TASK 25-26-27-200-003-A00

5. INSPECTION OF THE SEAT BELT

A. Reason for the Job

Self explanatory

B. Job Set-Up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-220-002-A01

(1) INSPECTION OF SEAT BELTS

(a) Check all seat belts for their condition, especially for looseness, frayed edges, loose seams and correct function.

NOTE: Frayed webbing is defined as broken filaments from either the warp (longitudinal) yarns or the filler (transverse) yarns.

The number of broken filaments should not be sufficient to obscure the identity of any yarn when viewed from a distance of about 203.2 mm (8 inches).

(b) Replace the webbing if any of the following manufacturer instructions (V35FB9: Amsafe Inc.) are monitored:

- A limited amount of frayed webbing retains sufficient strength necessary to meet the required strength.
- Any web that is cut or torn on the edge should be replaced.
- The amount of fray should be limited to an amount that is less than 10 % of the width of the webbing and less equal 203.2 mm (8 inches) in length.
- Webbing with more than 15 broken yarns in locations other than the edge.
- Webbing that is frayed or distorted sufficiently to cause improper operation of any portion of the restraint system.
- A total of 15 stitches can be torn in a stitch pattern before the webbing needs replacement.

E. Close-up

Not applicable

TASK 25-26-27-200-004-A00
6. SEAT ASSEMBLY SERVICEABILITY CHECKLIST

A. Reason for the Job

(1) Self explanatory

B. Job Set-Up Information

(1) Refer to SPECIAL TOOLS, FIXTURES, EQUIPMENT AND CONSUMABLES for a list of all items necessary.

C. Job Set-Up

(1) Do the checks that follow after any important repair or disassembly of the seat assembly to find unserviceable parts.

(2) Replace any unserviceable part with a serviceable part.

(3) If a defective part is repairable, note the defect and assign that part for repair.

D. Procedure

SUBTASK 25-26-27-210-001-A01
(1) SEAT ASSEMBLY SERVICEABILITY CHECKLIST

(a) The parts that follow are involved in the standard maintenance procedure.

(b) Refer to the ILLUSTRATED PARTS LIST (IPL) for location, sequence, quantity and identification of assemblies, sub assemblies and parts.

Seat Assembly Serviceability Inspection
Table 5004

Nomenclature	Detailed Inspection (accept/reject each item listed)
SEAT INSTALLATION	
Seat Assy	Examine if the seat assembly of the mounting hardware is rigid. Do tests of all seat functions (recline and upright) for correct action and freedom of operation. Make sure that all parts are clean and free of cracks, corrosion, deterioration, and obvious signs of damage. Make sure that the dimensions are correct (refer to DESCRIPTION AND OPERATION).
Placard	Check the required placards on the seat assy. Make sure that the required placards and/or entries are applied if modification were made to the seat assy.
Headrest	Test the up and down movement of the headrest. Test the correct friction adjustment of the headrest.

Seat Assembly Serviceability Inspection
Table 5004 (continued)

Nomenclature	Detailed Inspection (accept/reject each item listed)
Backrest Cushion	Check the general condition of the backrest cushions. Test the attachments of the backrest cushions.
Backrest Dress Cover	Check the general condition of the backrest dress covers. Make sure that there are no loose parts, frayed edges and loose seams on the backrest dress covers. Test the loop and hook tapes of the backrest dress covers.
Seatpan Cushion	Check the general condition of the seatpan cushions.
Seatpan Dress Cover	Check the general condition of the seatpan dress covers. Make sure that there are no loose parts, frayed edges and loose seams on the seatpan dress covers. Test the loop and hook tapes of the seatpan dress covers.
Headrest Cushion	Check the general condition of the headrest cushions. Test the attachments of the headrest cushions.
Headrest Dress Cover	Test the general condition of the headrest dress covers. Make sure that there are no loose parts, frayed edges and loose seams on the headrest dress covers.
IFE-KIT	Test the complete seat-wire-harness and all electrical connections of the seat electrical system.
AC Outlet Unit	Test the function of the AC outlet unit.
LCD Monitor	Test the function of the LCD monitor.
BACKREST	
Backrest Structure	Test the condition of the backrest structure.
Literature Pocket	Check visually the condition of the pocket and the elastic spring.
ARMREST	
Armcap	Check visually the armcap for wear and damage.
Armrest Attachment	Check visually the armrest attachment.
ARMREST IAT	
Panel Bumper Strip	Check visually the panels, bumper strips and other outer parts for wear and damage.
Moveable Armcap	Check visually the moveable armcap for wear and damage. Test the attachment of the armcap hinges.
Armrest IAT Attachment	Check visually the armrest attachment.
IN-ARMREST TABLE (IAT)	
IAT Assy Supporting Arm	Test the IAT for attachment security in stowed position. Test the IAT for correct height and tilt level in deployed position.
Inner Table Half Outer Table Half	Check visually the general condition of the inner and outer IAT plate. Test the inner and outer IAT plate for any damage on the panel covers and corners.

Seat Assembly Serviceability Inspection
Table 5004 (continued)

Nomenclature	Detailed Inspection (accept/reject each item listed)
VIDEOARM	
Videoarm	Check the general condition of the videoarm.
Videoarm rotation axes	Check the motion forces of the videoarm. Check the motion forces of the videoarm after 24 months.
SEATFRAME	
Seat Frame	Test the seat frame for dirt, dust and grease. Clean the seat frame, if necessary (for the cleaning agents refer to the pageblock CLEANING).
Beam	Check visually the general condition of the seatframe and beams. Test the stiffness of the seatframe and beams.
Seatpan Seatpan Attachment	Check visually the seatpans for crack damages and wear. Check visually the attachments of the seatpan.
BAGGAGE BAR	
Baggage Bar Assy Side Part Plug	Check visually the general condition of the baggage bar assy. Check visually the condition of the side parts and plugs.
Baggage Bar Attachment	Check visually the attachments of the baggage bar.
HOUSING	
Housing Assy SEB Housing Assy SPM	Test the attachments of the housings to the seatleg.
MISCELLANEOUS	
Seat Belt Attachment	Test the general condition of the seat belt. Make sure that there are no loose parts, frayed edges and loose seams. Make sure that the seat belt shackle is attached properly. Make sure that the locking system of the seat belt works correctly.
Actuator	Check visually the actuator attachment. Test the function of the actuator.

E. Close Up

(1) Not applicable

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REPAIR

TASK 25-26-27-300-001-A01

1. Repair of the Seat

A. General

NOTE: Obey the airline's own standard component tolerances for scratches, cuts, dents etc.

(1) Replace damaged plastic and metal components.

(2) Replace damaged or worn dress covers and cushions. Covers and cushions of the seat assemblies are certified to meet the requirements of FAR 25.853(c).

(3) Repaint areas with damaged powder-coated paint.

B. Buyer Furnished Equipment (BFE)

(1) For repair and maintenance refer to the applicable maintenance manual of the vendor (see Vendors List) for repair and maintenance as follows:

(a) Seatbelt (V35FB9)

(b) Actuator (VD8485)

(c) Control (V02953)

(d) IFE-Kit (VSZ437)

C. Job Set-up Information

(1) Consumables

No.	Material/Equipment	Identification	Source
RM515	Loop tape beige width: 50mm	Klettostar (304-50-235-72)	VC0258
RM600	Hook tape beige width: 20mm	Klettostar (304-50-234-99)	VC0258
RM602	Hook tape beige width: 50mm	Klettostar (304-50-235-15)	VC0258
RM604	Hook tape grey width: 10mm	Klettostar (20358689)	VC0258
RM501	Loop tape grey width: 30mm	Klettostar (045199AN)	VC0258

No.	Material/Equipment	Identification	Source
RM500	Loop tape grey width: 20mm	Klettostar (044986AN)	VC0258
RM516	Loop tape beige width: 10mm	Klettostar (107705)	VC0258
RM160	Adhesive tape double-sided width: 50mm	Merca A3700 (026670)	MERCA Verpackungen GmbH Kirchplatz 5 82049 Pullach Germany
RM162	Adhesive tape double-sided width: 19mm	Merca A3700 (029254)	MERCA Verpackungen GmbH Kirchplatz 5 82049 Pullach Germany
RM155	Adhesive tape double-sided	3M 467MP (045146)	V04963
RM800	Aluminium tape self-adhesive	Alufix (031232)	KORFF AG Niedermattstrasse 35 CH-4538 Oberbipp Switzerland
RM701	Solvent for Kydex	Haku 2091 (043606)	VC0377
RM355	Thread locking medium to high strength	Loctite 290 (20371961)	VD8908
RM356	Thread locking high strength	Loctite 270 (302-10-142-90)	VD8908
RM357	Thread locking medium strength	Loctite 243 (302-10-142-90)	VD8908
RM360	Plastic thread locking	Loctite 5331 (109605)	VD8908
RM361	Locking and sealing coating	VC-3 Vibratite (052000)	V04866
RM451	Varnish (clear) Thinner Hardener	Alexit-FST 404-12 (103110) contains: Alexit 62 (022640) and Alexit 400 (103111)	VD2603
RM100	Cyanoacrylate adhesive	Ergo 5011 (041972)	VSV700
RM401	Thermoplastic glue	A 20158 (302-10-129-89)	VC0143
RM850	Isopropyl alcohol	Isopropyl alcohol (034134)	commercially available

No.	Material/Equipment	Identification	Source
RM204	Lubricant Aerosol	Molykote Omnigliss Spray (20397053)	VB1571
RM457	Primer	Primer 83 (20431842)	V04963

NOTE: More data is shown in Consumables .

TASK 25-26-27-300-006-A01
2. Reattachment of Edge Protection

A. Reason for the Job

Self explanatory

B. Job Set-Up Information

(1) Consumables

No.	Name and Material Number	Description
RM100	Ergo 5011 (041972)	Cyanoacrylate adhesive
RM850	Isopropyl alcohol (034134)	Isopropyl alcohol

NOTE: More data is shown in Consumables .

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-350-010-A01
(1) Reattachment of Edge Protection

(a) Remove loosened edge protection.

(b) Clean and degrease bonding area with Isopropyl alcohol (034134).

(c) Apply the applicable consumable Ergo 5011 (041972) to edge protection.

(d) Attach edge protection to bonding area.

E. Close-Up

Attend curing time according to manufacturer data sheet.

TASK 25-26-27-300-002-A01
3. Repair of Damaged Powder-Coated Paint

A. Reason for the Job

Self explanatory

B. Job Set-Up Information

(1) Consumable

No.	Name and Material Number	Description
RM451	Alexit-FST 404-12 (103110) Alexit 62 (022640) Alexit 400 (103111)	Varnish
Z004	Acetone	-

NOTE: More data is shown in Consumables .

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-350-001-A01
(1) Repair of Damaged Powder-Coated Paint

(a) Examine the powder coated areas for any damage on the paint.

NOTE: Paint or powder coated layer can peel off in flakes

(b) Repair of damaged powder-coated paint

1 Remove the thin flat flakes from the damaged area and rub the surrounding area. Make sure that the area is free of broken flakes.

WARNING: RISK OF FIRE!

ACETONE IS EXTREMELY FLAMMABLE.

2 Clean the area with Acetone.

NOTE: Make sure that the area is correctly cleaned.

3 Refer to the manufacturer`s instructions and paint the area with a applicable brush using this lacquer:

Alexit-FST 404-12 contains: (103110) Alexit 62 (022640) Alexit 400 (103111)

NOTE: You can also buy this lacquer directly.

(c) Painting procedure

1 Cover the surrounding area and lightly grind the damaged area.

2 Rub paint from the metal parts and clean all metal surfaces with Thinner Alexit 62 (022640).

WARNING: DO ALL PAINTINGS IN A GOOD AIRFLOW WORKSPACE, WHERE FUMES AND DUST PARTICLES ARE REMOVED FROM THE SURROUNDING WORKING AREA. DO NOT BREATHE PAINT VAPOURS. USE RUBBER GLOVES, PVC APRON, PROTECTIVE GOGGLES AND FILTER MASK WHEN SPRAY PAINTING.

3 Repaint each part and obey manufacturer`s instructions.

E. Close-Up

(1) Refer to the manufacturers instructions for drying time of the lacquer.

TASK 25-26-27-300-004-A01

4. Repair of Backrest Attachment Bushings

A. Reason for the Job

Self explanatory

B. Job Set-Up Information

No.	Name and Material Number	Description
RM204	Molykote Omnigliss Spray (20397053)	Lubricant Aerosol

NOTE: More data is shown in Consumables .

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-350-005-A01

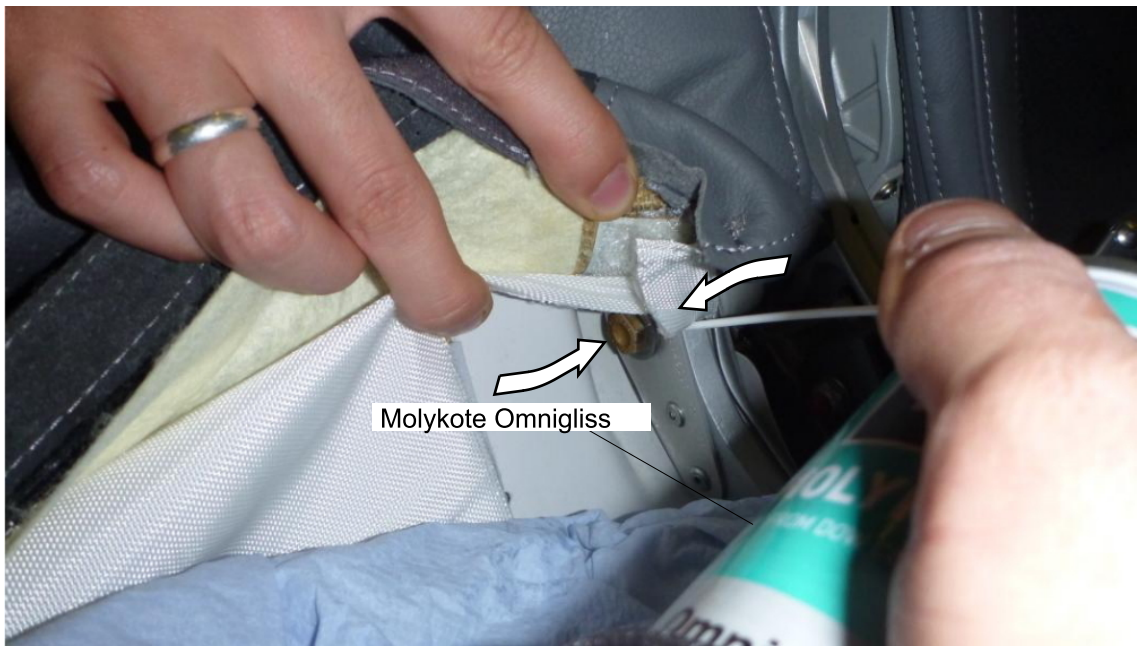
(1) Greasing of Backrest Attachment Bushings
(Refer to Fig. 6001)

(a) Remove the backrest dress cover and lift up the netting to access the front connection.

(b) Protect the backrest dress cover and rear cover panel, with foil, to prevent soiling.

(c) Spot spray Molykote Omnigliss Spray (20397053) between the bolt and the bronze flange bushing.

NOTE: Apply Omnigliss to the backrest bushings both on the inner and the outer surface. When applying Molykote Omnigliss Spray (20397053) to the bushings prevent any contact of Molykote Omnigliss Spray (20397053) with the dress covers and rear cover panels.



Backrest Attachment
Figure 6001

E. Close-Up

Not applicable

TASK 25-26-27-300-005-A01
5. Painting

A. Reason for the Job

Self explanatory

B. Job Set-Up Information

(1) Consumables

No.	Name and Material Number	Description
RM451	Alexit-FST 404-12 (103110) Alexit 62 (022640) Alexit 400 (103111)	Varnish (clear) Thinner Hardener

NOTE: More data is shown in Consumables .

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-350-006-A01
(1) Painting Procedure

(a) Mask off the surrounding area and lightly grind surface to be painted.

(b) Rub paint from the metal parts and clean all metal surfaces with Alexit 62 (022640).

WARNING: CONDUCT ALL PAINTING OPERATIONS IN A GOOD AIRFLOW AREA EQUIPPED TO REMOVE FUMES AND DUST PARTICLES FROM THE SURROUNDING WORKING AREA. PREVENT BREATHING PAINT VAPORS. USE RUBBER GLOVES, PVC APRON, PROTECTIVE GOGGLES AND FILTER MASK WHEN SPRAY PAINTING.

(c) Repaint each part in accordance with manufacturer instructions.

E. Close-Up

Not applicable

TASK 25-26-27-350-801-A01
6. Repair of the In-Armrest Table

A. Reason for the Job

(1) This repair procedure is necessary if IAT hinge axis (Item 130) is loosening and therefore has to be replaced.

B. Job Set-Up Information

(1) Consumable

No.	Name and Material Number	Description
RM850	Isopropyl alcohol (034134)	Isopropyl alcohol

NOTE: More data is shown in Consumables .

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-350-007-A01
(1) Reattachment of IAT Hinge Axis

(a) Remove and discard 2x IAT hinge axis (5-200) from IAT-plate inner (5-100) and IAT-plate outer (5-140).

(b) Remove and keep affected hinge part (5-190).

(c) Clean and degrease thread of IAT-plate inner (5-100) and IAT-plate outer (5-140) with Isopropyl alcohol (034134).

(d) Carefully increase diameter of the two drill holes of hinge part (5-190) from 2.4 mm +14 µm (0.0945 in. +0.00055 in.) to 2.5 mm +14 µm (0.0984 in. +0.00055 in.), by using a reamer.

(e) Clean and degrease reamed drill holes of hinge part (5-190) with Isopropyl alcohol (034134).

(f) Reinstall hinge part (5-190) to IAT-plate inner (5-100) and IAT-plate outer (5-140), by using 2x new IAT hinge axis (5-200).

E. Close-Up

Not applicable

TASK 25-26-27-350-802-A01

7. Repair of the Seat Pan Attachment

A. Reason for the Job

(1) This repair procedure is necessary if cable tie listed in Table 6001 has been rotated, thus its locking mechanism is showing in forward direction. This is most likely due to folding up and down seat pan. Below these circumstances lock of cable tie might damage seat pan and/or dress cover.

B. Job Set-Up Information

(1) Consumable

No.	Name and Material Number	Description
RM401	A 20158 (302-10-129-89)	Thermoplastic glue

NOTE: More data is shown in Consumables .

(2) Reference

Reference
Table 6001

Description	Reference
Tie-Wrap	IPL-Fig. 7B

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-350-008-A01

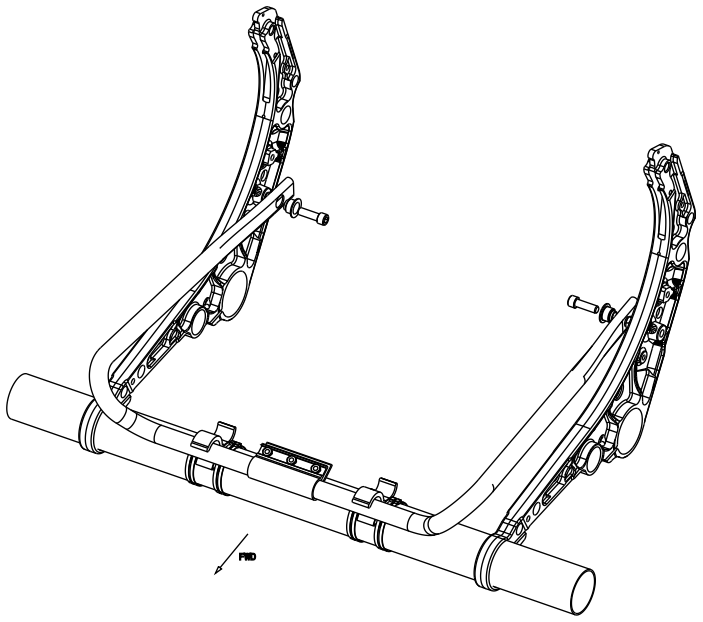
(1) Repositioning of the Tie-wrap
(Refer to Fig. 6002)

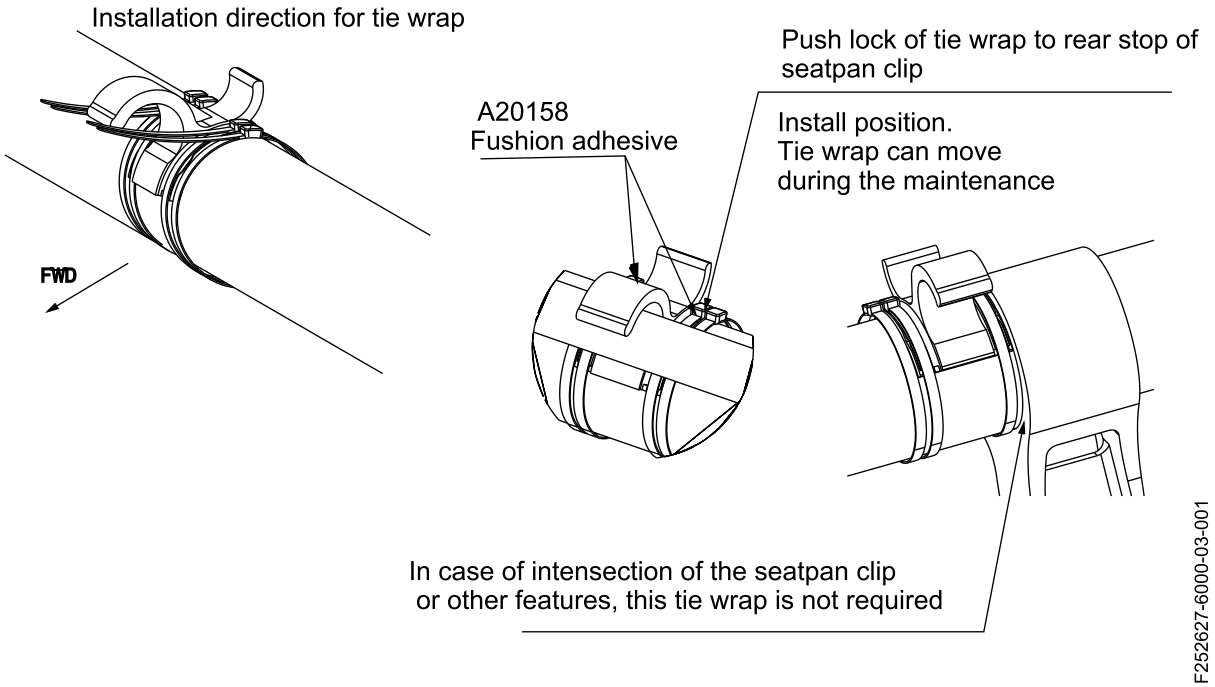
(a) Fold up seat pan.

(b) Make sure lock of tie-wrap (9-40) is set at rear stop of seat pan clip (9-20). If not applicable, rotate tie-wrap (9-40) until lock is pushed to rear stop of seat pan clip (9-20).

(c) Make sure lock/cut-off edge of tie-wrap (9-40) is secured with hot-melt adhesive. If not applicable, secure lock/cut-off edge of cable tie with A 20158 (302-10-129-89).

(d) Fold down seat pan.





Seat Pan Attachment on Front Seat Beam
Figure 6002

E. Close-Up

Not applicable

TASK 25-26-27-350-803-A01

8. Locking of Defective Actuator to Block Backrest Recline Movement

A. Reason for the Job

(1) Locking of defective actuator is only a temporary solution. Replace defective parts in a minimum time.

B. Job Set-Up Information

(1) Repair Material

Description	Reference
Spacers	Recaro (#044388)

NOTE: More data is shown in Consumables .

C. Job Set-Up

Not applicable

D. Procedure

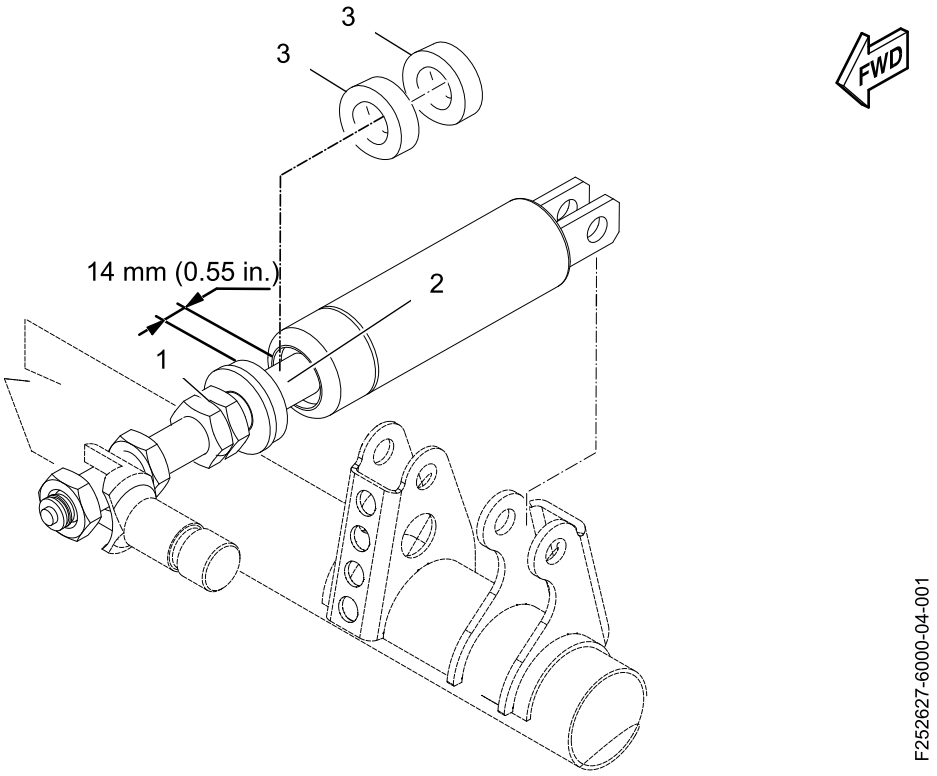
SUBTASK 25-26-27-350-009-A01

(1) Locking of Defective Actuator to Block Backrest Recline Movement

(a) Loosen nuts (1) and adjust a measurement of 14 mm (0.55 in.) (refer to Fig. 6003).

(b) Insert two spacers (3) (Recaro P/N 044388) onto plunger (2).

(c) Tighten and lock nuts (1) (refer to Torque Value Table).



Locking of Actuator with Spacer
Figure 6003

E. Close-Up

Not applicable

TASK 25-26-27-350-804-A01

9. Repair of the In-Armrest Table hinge axis

A. Reason for the Job

(1) Refer to Figure 6004 and to IPL FIG. 5 .

(2) This repair procedure is necessary if IAT hinge axis (FIG. 5-200) is loosening and thus has to be replaced with hinge axis (#132-00-560-05).

B. Job Set-Up Information

Material
Table 6002

Description	Partnumber	Qty	IPL Ref
Hinge axis	132-00-560-05	4	(6-200)

Consumables
Table 6003

No.	Name and Material Number	Description
RM356	Loctite 270 (304-00-229-96)	Thread locking high strength

Tools
Table 6004

Name and Part Number	Used for
Allen Wrench (size: 1.5mm/0.06 in.)	To loosen and tighten the set screw.

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-350-007-A01
(1) Replacement of In-Armrest Table Hinge Axis.
, VRefer to
6004

NOTE: This procedure is only applicable for IAT Assy with the P/N 139-00-852-75 and P/N 139-00-852-76.

(a) It is recommended to perform this procedure on all four IAT hinge axis(FIG. 5-200). It can also be applied to just one IAT hinge axis.

(b) If applicable, remove and discard residue of silicone rubber compound from screw hole recess.

(c) Remove and discard IAT hinge axis (FIG. 5-200) from IAT-plate inner (FIG. 5-100) and IAT-plate-outer (FIG. 5-140).

(d) Remove and keep affected hinge part (FIG. 5-190).

(e) Clean and degrease thread of the hinge part (FIG. 5-190), IAT-plate inner (FIG. 5-100) and IAT-plate outer (FIG. 5-140) with suitable cleaning material.

(f) Carefully increase diameter ot the two drill holes of hinge part (FIG. 5-190) from 2.4 mm (0.094 in.) (Tol.: 0 to +14 µm) to 2.5 mm (0.098 in.) (Tol.: 0 to +14 µm), by using a reamer.

(g) Apply Loctite 270 (304-00-229-96) on thread of the new IAT hinge axis (FIG. 5-190).

WARNING: IF YOU SCREW THE IAT HINGE AXES TOO FAR, IT WILL BE SEIZE WITH THE HINGE AND THE HINGE AXES WILL BE LOOSEN.

(h) Reinstall the hinge part (FIG. 5-190) to the IAT-plate inner (FIG. 5-100) and IAT-plate outer (FIG. 5-140) by screwing the IAT hinge axis (FIG. 5-200) flush with the plane area. (Ref to fig. FIG. 5)

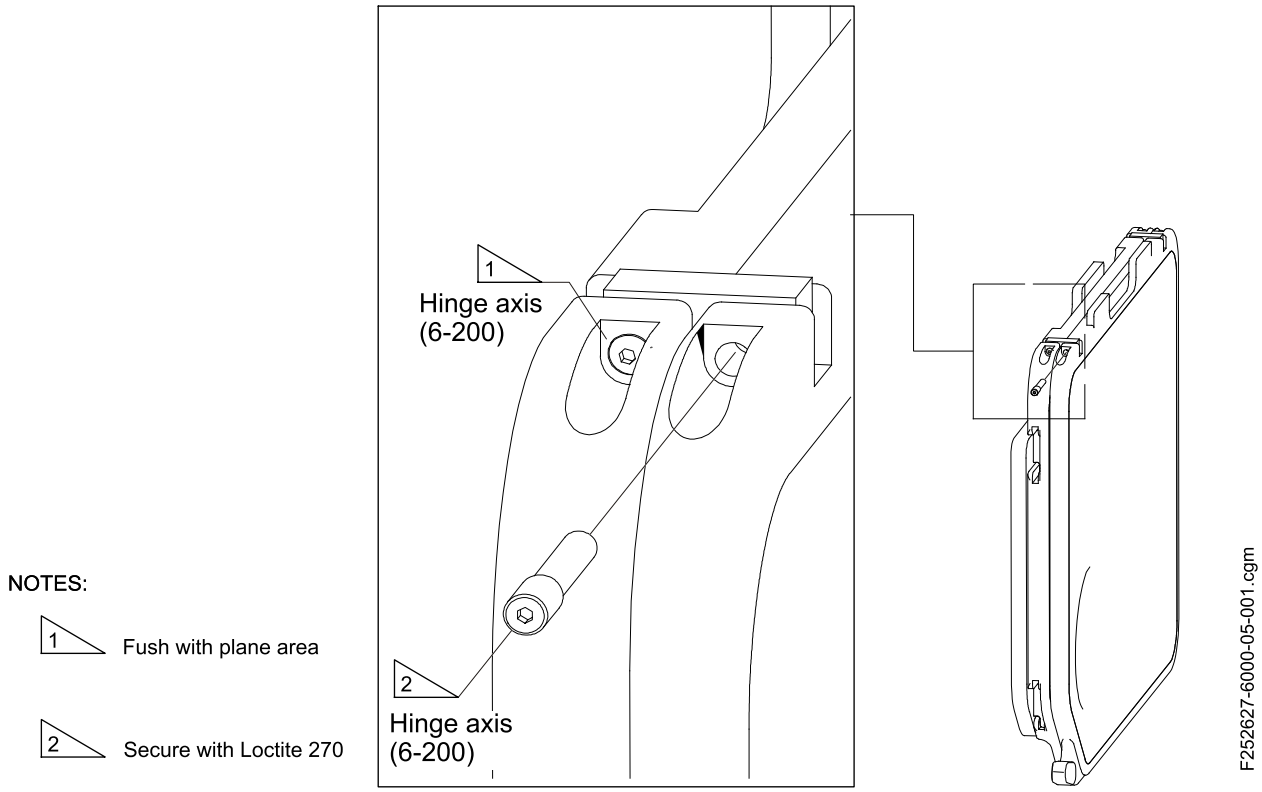


Figure 6004

(i) If the screw is stuck and thus cannot be removed and if for whatever reason this repair procedure cannot be executed, then order a completely new IAT assy which has a different hinge mechanism, Refer to Fig IPL FIG. 5 .

E. Close Up

(1) Not applicable.

TASK 25-26-27-300-007-A01

10. Temporary repair of detached hook and loop tapes in panel backrest assembly

A. Reason for the Job

(1) To replace detached hook and loop tapes to the panel backrest assembly.

B. Job Set-Up Information

(1) Required Material

Required Material
Table 6005

Item	RECARO P/N	Description	Qty.
10	20358689	Hook tape, 10 gray, RKN102C010A	2 x 430 mm (16.93 in) for STD panel BR assembly 2 x 735 mm (28.93 in) for LR panel BR assembly
20	107705	Loop tape, 10 beige RKN102D010E	2 x 430 mm (16.93 in)
30	20418880	staple 380/08 NKS	28 for STD panel BR assembly 40 for LR panel BR assembly

(2) Required Cleaning Material

NOTE: Refer to Chapter CLEANING for suitable cleaning agents.

(3) Required Tools

(a) Stapler

C. Job Set-Up

NOTE: For respective panel backrest assembly, refer to Figure 6005 and IPL, Figure (2-110), (2-110A), (2-110B), (2-110C), (2-110D), and(2-110E).

(1) Detach the backrest dress cover on upper side to get access to the panel backrest assembly.

NOTE: Backrest dress cover is attached to the panel backrest assembly with hook tape.

(2) Remove the backrest dress cover from the backrest assembly and keep for reinstallation.

D. Procedure

CAUTION: PREVENT EXCESSIVE FORCE OR BENDING OF THE PANEL BACKREST ASSEMBLY. REPLACEMENT IS REQUIRED WHEN PANEL BACKREST ASSEMBLY CRACKED.

SUBTASK 25-26-27-300-001-A01

NOTE: instructions refer to the replacement of hook and loop tapes per panel backrest assembly. Repeat the entire procedure for each panel backrest assembly to be repaired.

(1) Remove all staples from the panel backrest assembly.

(a) Discard old staples.

(2) Remove and discard all hook and loop tapes from upper side of the panel backrest assembly.

(3) Clean attachment surfaces with suitable cleaning material from adhesive residues, dirt and grease.

(4) Cut new strips of hook and loop tapes according to Table 6005

(5) Remove the protective liner from hook and loop tapes.

NOTE: Do not touch adhesive coating nor attachment surface before or during application.

(6) Firmly attach the prepared segments of hook and loop tapes in correct installation position according to Figure 6005 .

NOTE: Wrinkling is acceptable in curves.

(7) Press on complete surface of hook and loop tapes with rubber roller to ensure proper bonding.

(8) Apply hot air at approx. 70 °C (158 °F) to the newly attched hook and loop tapes with a hot air gun for 2 min. To increase the bonding strength of the self-adhesive layer.

NOTE: Make sure the temperature is not more than 80 °C (176 °F) .

NOTE: Strain of bonding possible at the earliest after 30 minutes, yet better not earlier that min. 2 hours.

(9) Secure the hook and loop tapes with staples.

NOTE: Staple approx. 10 degrees to hook tape direction and with a distance of approx. 50 mm (1.97 in) between the staples.

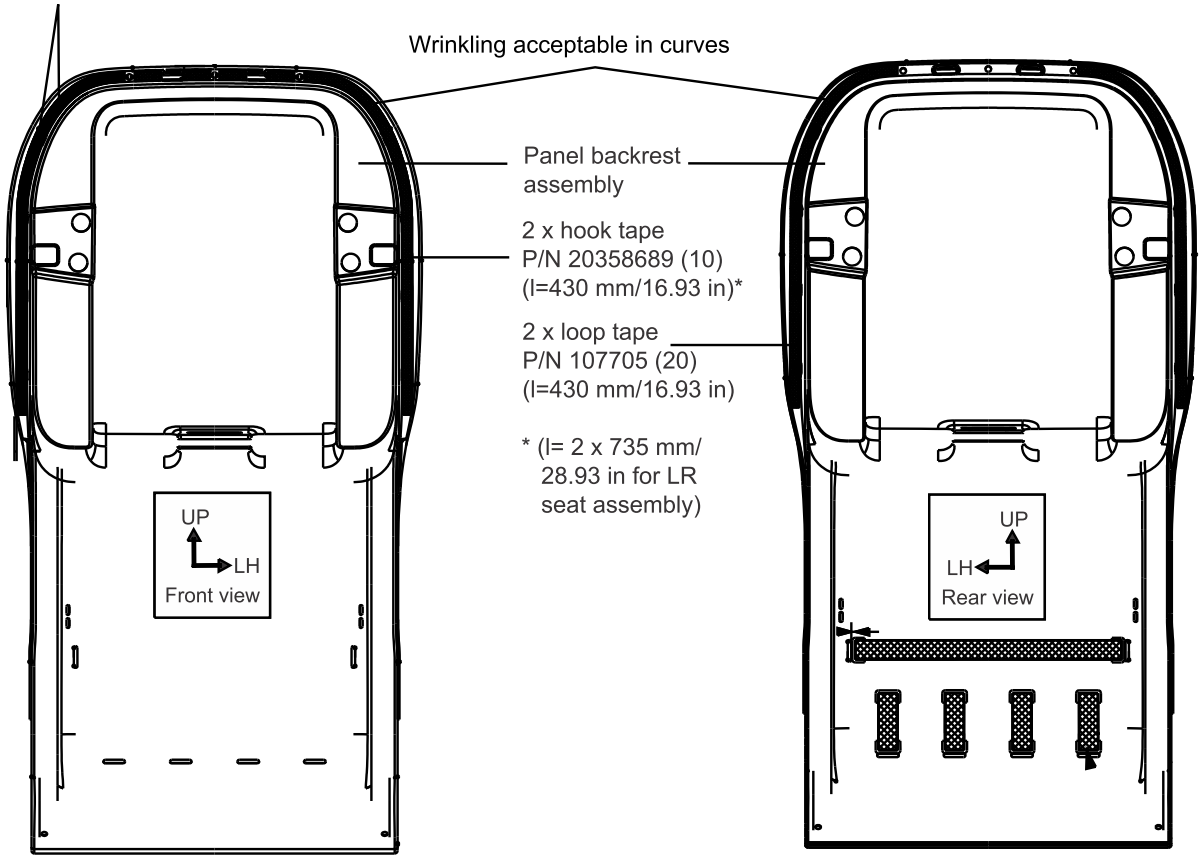
(a) Staple from FWD.

NOTE: Staple ends to inner side.

E. Close-Up

(1) Reattach the backrest dress cover on upper side of the panel backrest assembly.

Staple approx. 10 degrees to hook tape direction and with
a distance of approx. 50 mm (1.97 in) between the staples.



Attachment of hook and loop tapes in panel backrest assembly
Figure 6005

TASK 25-26-27-300-008-A01

11. Repair of detached hook and loop tapes with Scotch-Weld Primer 83

A. Reason for the Job

(1) To replace detached hook and loop tapes to the panel backrest assembly and fix it with Scotch-Weld Primer 83 (P/N 20431842).

B. Job Set-Up Information

(1) Required Material

Required Material
Table 6006

Item	No.	RECARO P/N	Description	Qty.
10	RM604	Klettostar (20 358689)	Hook tape grey width: 10mm/0.39 in.	2 x 430 mm (16.93 in) for STD panel BR assembly 2 x 735 mm (28.93 in) for LR panel BR assembly
20	RM516	Klettostar (10 7705)	Loop tape, 10 beige RKN102D010E	2 x 430 mm (16.93 in)
30	RM457	Primer 83 (20 431842)	Scotch-Weld Primer 83	AR

(2) Required Cleaning Material

NOTE: Refer to Chapter CLEANING for suitable cleaning agents.

C. Job Set-Up

NOTE: For respective panel backrest assembly, refer to Figure 6005 and IPL, Figure (2-110), (2-110A), (2-110B), (2-110C), (2-110D), and(2-110E).

(1) Detach the backrest dress cover on upper side to get access to the panel backrest assembly.

NOTE: Backrest dress cover is attached to the panel backrest assembly with hook tape.

(2) Remove the backrest dress cover from the backrest assembly and keep for reinstallation.

D. Procedure

CAUTION: PREVENT EXCESSIVE FORCE OR BENDING OF THE PANEL BACKREST ASSEMBLY. REPLACEMENT IS REQUIRED WHEN PANEL BACKREST ASSEMBLY CRACKED.

SUBTASK 25-26-27-300-002-A01

NOTE: Instructions refer to the replacement of hook and loop tapes per panel backrest assembly. Repeat the entire procedure for each panel backrest assembly to be repaired.

(1) Remove and discard all staples from the panel backrest assembly.

(2) Remove and discard all hook and loop tapes from upper side of the panel backrest assembly.

(3) Clean attachment surfaces with suitable cleaning material from adhesive residues, dirt and grease.

(4) Cut new strips of hook and loop tapes according to Table 6006

(5) Apply with a brush a thin layer of 3M Scotch-Weld Primer 83 (P/N 20431842) onto the area of the hook and loop tapes on the panel backrest assembly.

NOTE: Prevent that the layer of the 3M Scotch-Weld Primer 83 is wider than the hook and loop tape.

NOTE: Refer to the manufacturer data sheet of the 3M Scotch-Weld Primer 83.

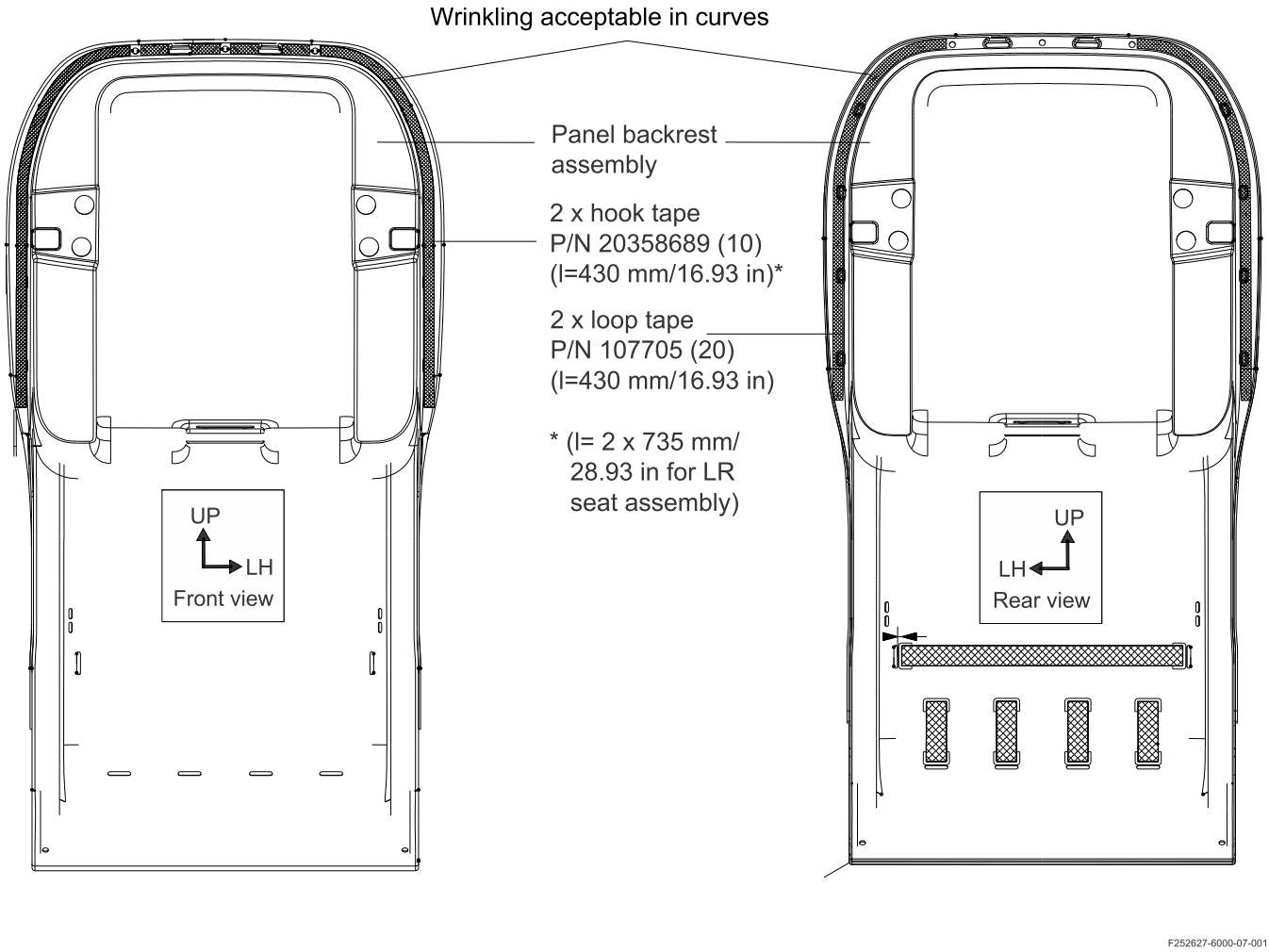
(6) Dry briefly (primer must feel sticky but can however not show filaments) then apply the hook and loop tape according to Figure 6006 .

NOTE: Wrinkling is acceptable in curves.

(7) Press on complete surface of hook and loop tapes with rubber roller to ensure proper bonding.

E. Close-Up

(1) Reattach the backrest dress cover on upper side of the panel backrest assembly.



Attachment of hook and loop tapes in panel backrest assembly
Figure 6006

TASK 25-26-27-300-009-A01

12. Modification of the panel backrest assembly to prevent propagation of cracks

A. Reason for the Job

(1) To modify panel backrest assembly if it is cracked in the lower LH or RH section. Refer to IPL Figure (2-110) to (2-110E) and Figure (2A-30).

B. Job Set-Up Information

(1) Required Material

(a) Refer to IPL Figure 2 and 2A for fastening material and possibly required replacement panel backrest assy per each affected backrest assembly.

(2) Required Standard Tools

(a) Common set of mechanical hand tools.

(b) Rotary cutting tool suitable for thermoplastic compound material with vacuum attachment.

(c) Vacuum cleaner with fine particle filter

C. Job Set-Up

(1) Self-explanatory.

D. Procedure

(1) Inspect the bottom LH and RH side of each backrest insert on the seat assembly for cracks. The affected area is shaded in the detail illustration of Figure 6007. Proceed as follow depending on the inspection result.

(a) If no cracks are found:

1 No further action is required on this backrest.

(b) If cracks are more than outside of the area (LH and/or RH) in Figure 6007:

1 Uninstall panel backrest assy. Refer to IPL Figure 2 and 2A.

2 Mark the area shaded in Figure 6007 (105 x 4 mm) on the LH and RH side of the removed panel backrest assy. Always mark and modify both sides (LH and RH), even if only one side is cracked. Monitor the 4 mm (0.16 in.) inner and 10 mm (0.39 in.) outer radius indicated in Figure 6007.

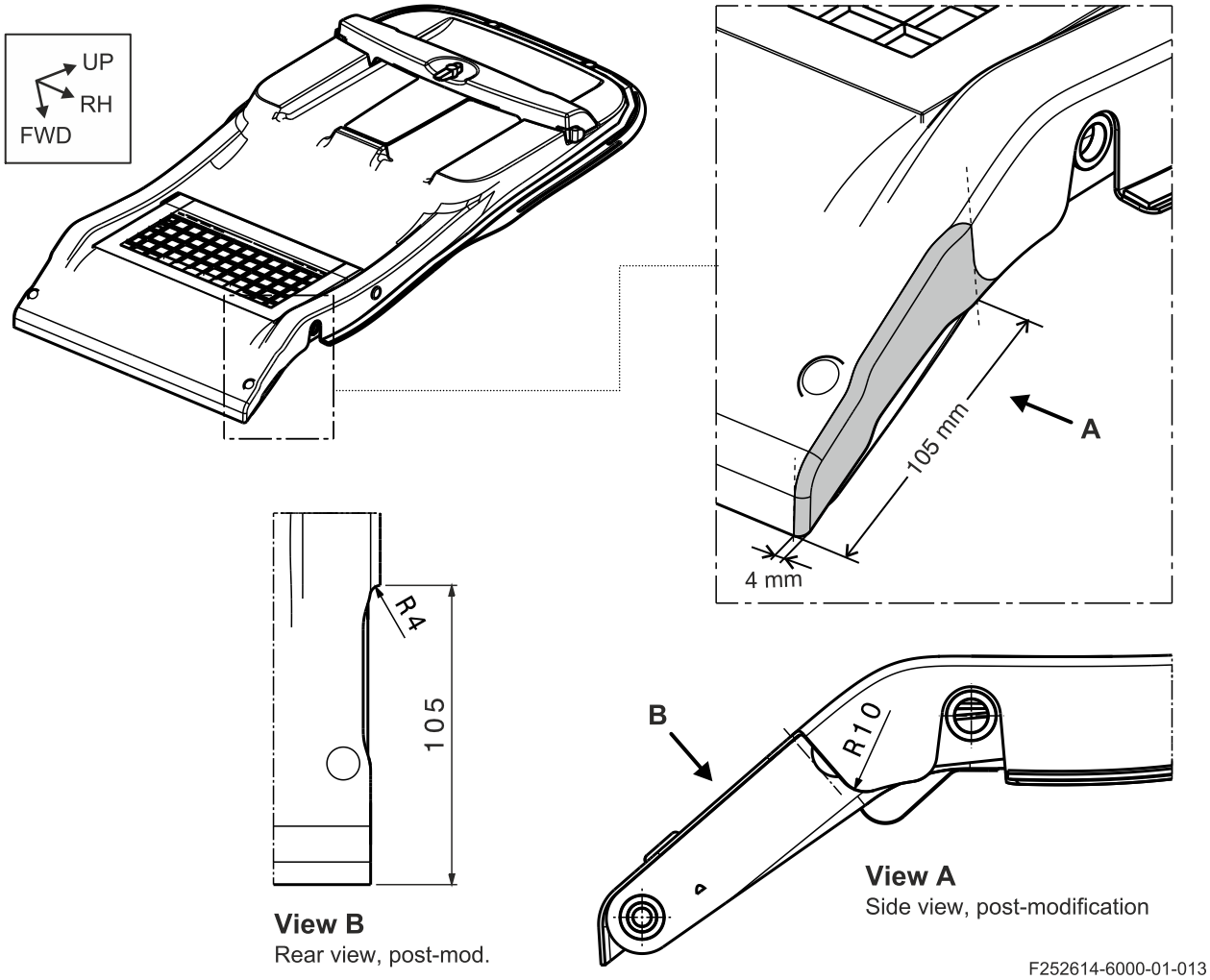
3 Carefully cut out the marked sections, using a suitable rotary cutting tool with vacuum attachment. The panel backrest assy base material is a thermoplastic compound (Empire Boltaron 9815E). Use suitable cutting bits/discs and prevent overheating of material. Follow 4 mm (0.16 in.)inner and 10 mm (0.39 in.) outer radius as indicated in Figure 6007.

4 Thoroughly clean the reworked panel backrest assy from cutting dust and millings.

5 Reinstall the panel backrest assy. Refer to IPL Figure 2 and 2A.

E. Close-Up

(1) Self-explanatory.



Panel backrest assy: Section in lower area to be cut out if cracked
Figure 6007

ASSEMBLY

TASK 25-26-27-400-001-A01

1. Assembly of the Seat Assemblies

A. Reason for the Job

(1) To assemble a seat assembly.

B. Job Set-Up Information

(1) General Information

(a) Before assembly, do the CLEANING , INSPECTION/CHECK and the REPAIR of all components.

(b) After repair or replacement of any damaged or worn part, reassemble the seat assembly along accepted workshop practices and obey these detailed instructions that follow. Use a simulated mounting track to support the seat structure.

(c) Refer to the exploded-view illustrations in the ILLUSTRATED PARTS LIST (IPL) for location, sequence, quantity and identification of assemblies, sub assemblies and parts. These illustrations are also intended as a guideline for the assembly procedure.

(d) When possible, replace low cost items during reassembly to prevent possible future maintenance work as a result of failure of these parts.

(e) Replace the self-locking nuts and the pins before assembly.

C. Job Set-Up

SUBTASK 25-26-27-420-001-A01

NOTE: To prevent errors during assembly, refer to the marking or numbering of the component parts. For the torque values, refer to the page block FITS AND CLEARANCES , 8001 .

(1) Sequence of assembly can be changed.

D. Procedure

SUBTASK 25-26-27-420-002-A01

(1) Sequences of Assembly

NOTE: For exploded views of the parts refer to ILLUSTRATED PARTS LIST (IPL) .

(a) Assembly of the Seat Base Installation

1 Assembly of the Seatleg Assembly, subtask-25-26-27-420-003-a01

2 Assembly of the Baggage Bar, subtask-25-26-27-430-001-a01

3 Installation of the Baggage Bar, subtask-25-26-27-420-019-a01

4 Installation of the Special Baggage Bar, subtask-25-26-27-420-021-a01

5 Assembly of the SEB Shroud (Figure 11), subtask-25-26-27-430-002-a01

6 Installation of the SEB Shroud (Figure 11/11A), subtask-25-26-27-420-020-a01

7 Installation of the Life Vest Pouch, subtask-25-26-27-420-004-a01

8 Assembly of the Kinematic Attachment, subtask-25-26-27-420-018-a01

9 Installation of the Seat Pan, subtask-25-26-27-410-004-a01

(b) Assembly of the Foodtray Assembly

(c) Assembly of the In-Armrest Table Assembly

(d) Assembly of the IAT Armrest Assembly

(e) Assembly of the Armrest Assembly

(f) Assembly of the Backrest Assembly

(g) Assembly of the Seat Installation

1 Installation of the IAT Armrest, subtask-25-26-27-410-003-a01

2 Installation of the Armrest Attachment, subtask-25-26-27-410-001-a01

3 Installation of the Backrest, subtask-25-26-27-420-025-a01

4 Installation of the Bumper Panel, subtask-25-26-27-420-010-a01

5 Installation of the Seat Divider Covers, subtask-25-26-27-420-024-a01

6 Installation of Backrest Dress Cover, subtask-25-26-27-420-022-a01

7 Installation of the Dress Covers to Seatpan, subtask-25-26-27-420-023-a01

E. Close-Up

Not applicable

TASK 25-26-27-400-003-A01

2. Assembly of the Seat Base Installation

A. Reason for the Job

Self explanatory

B. Job Set-up Information

(1) Special Tools

Name and Part Number	Used for
Removal Tool Seat Pan (139W00-240-XX) (Refer to Table 9002)	Installation of the seat pan

NOTE: More data is shown in Special Tools .

(2) Consumables

No.	Name and Material Number	Description
RM357	Loctite 243 (302-10-142-90)	Thread locking medium strength

NOTE: More data is shown in Consumables .

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-420-003-A01

(1) Assembly of the Seatleg Assembly

NOTE: The screws (12-240), (12-260) and (12-265) have to be tighten after mounting the seat dividers.

NOTE: The screw (12-330) have to be tighten after mounting the baggage bar assy.

(a) Attach horizontal bar (12-50) on rear seatleg (12-30) with screw (12-210) and washer (12-220). Do not tighten.

(b) Attach front seatleg (12-20) on horizontal bar (12-50) and insert front fitting (12-130) with spacer sleeve (12-150) to horizontal bar (12-50) and front seat leg (12-20).

(c) Install square washer (12-160) disc springs (12-170) with cover (12-190) and excentric (12-180).

(d) Insert axis (12-140) to front fitting (12-130) and excentric (12-180).

(e) Squeeze axis (12-140) with Exchange tool (130W00-100-42). Refer to description below.

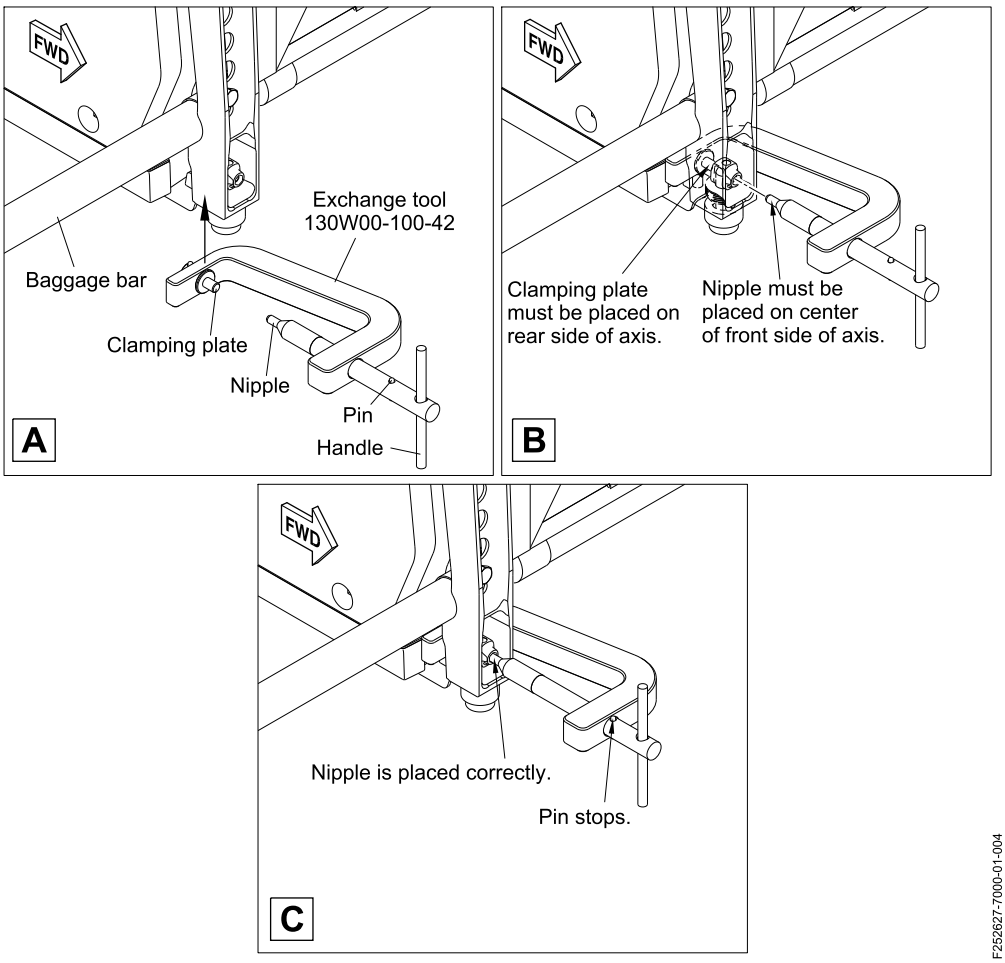
1 If necessary remove baggage bar.

2 Place Exchange tool (130W00-100-42) as shown below in picture B.

3 Carefully turn handle until pin stops.

NOTE: Make sure that axis is squeezed correctly, firmly fixed and remains in its position.

4 Remove Exchange tool (130W00-100-42) and reinstall baggage bar if necessary.



(f) Position cross strut (12-40) on seatlegs front and rear (12-20), (12-30) and install nuts (12-250), washers (12-270), (12-275) and screws (12-260) and (12-265). Do not tighten.

(g) Install the screw (12-240), washer (12-270) and nut (12-230). Do not tighten.

(h) Position clamp (12-320) onto front seatleg assy (12-20).

(i) Install screw (12-330) and nut (12-200) on front seatleg (12-20). Do not tighten.

(j) Attach rear stud fitting assembly (12-60) to rear seatleg (12-30) with screw (12-280), spacers (12-310), washers (12-300) and nut (12-290).

(k) Install locking plate (12-110).

(l) Tighten screw (12-210) (refer to table 8001).

(m) Tighten screws (12-240), (12-260), (12-265) after mounting the seat dividers (refer to table 8001).

(n) Tighten screw (12-330) after mounting the baggage bar assy (refer to table 8001).

SUBTASK 25-26-27-430-001-A01
(2) Assembly of the Baggage Bar

CAUTION: CORNER CONNECTIONS HAVE NOT BE RE-USED IF MIS-ASSEMBLED.

(a) Install a new corners (10-50) to the baggage bars (10-20), (10-30), (10-40).

(b) Install the plug (10-60).

SUBTASK 25-26-27-420-019-A01
(3) Installation of the Baggage Bar

(a) Install the holder (7A-790), (7B-790), (7C-790), (7D-790) to the rear beam (7A-30), (7B-30), (7C-30), (7D-30).

(b) Attach the baggage bar (7A-780), (7B-780), (7C-780), (7D-780) to the seatlegs (7A-60), (7A-70), (7B-60), (7B-70), (7C-60), (7C-70), (7D-60), (7D-70).

(c) Carefully install the baggage bar (7A-780), (7B-780), (7C-780), (7D-780) to the holder (7A-790), (7B-790), (7C-790), (7D-790).

(d) Install clamp (12-320), the screws (12-330) and the nuts (12-200) to the front seatleg (12-20).

(e) Tighten the screws (12-330) (refer to Torque Value Table).

SUBTASK 25-26-27-420-021-A01
(4) Installation of the Special Baggage Bar

(a) Install the holders (7-860) to the rear beam (7-30).

(b) Carefully install the baggage bar (7-850) to the holder (7-860).

(c) Install the baggage bar (7-840) to the holder (7-860).

(d) Install the baggage bar attachment (7-780) to the baggage bars (7-850) and (7-840).

1 Install the clamp (7-790), the screw (7-810) and the nut (7-820).

2 Tighten the screw (7-810) (refer to Torque Value Table).

(e) Attach the baggage bars (7-850) and (7-840) to the seatlegs (7-70) and (7-60).

(f) Install clamp (12-320), the screws (12-330) and the nuts (12-200) to the front seatlegs (12-20).

(g) Tighten the screws (12-330) (refer to Torque Value Table).

SUBTASK 25-26-27-430-002-A01
(5) Assembly of the SEB Shroud (Figure 11)

(a) Attach the SEB top (11-110) to the housing (11-20).

(b) Install the quick locks (11-120), (11-130) and to the seb shroud (11-10).

SUBTASK 25-26-27-430-003-A01
(6) Assembly of the Housing (Figure 11B)

(a) Attach the lid (11B-160) to the housing (11B-30).

(b) Install the locks (11B-170) and the washers (11B-180).

SUBTASK 25-26-27-420-020-A01
(7) Installation of the SEB Shroud (Figure 11/11A)

(a) Attach the seb shroud (11-10) to the seatleg (7-70), (7A-70), (7B-70), (7C-70), (7D-70).

(b) Install the screw (11A-20) and the washer (11A-40) to the rear seatleg.

(c) Install the screw (11A-20) and the washer (11A-30) to the front seatleg.

(d) Install the clamp (11A-50) to the baggage bar.

(e) Install the screws (11A-60) and the washers (11A-70) and the nut (11A-80) to the seb shroud (11-10).

(f) Tighten the screws (11A-60) and (11A-20) (refer to Torque Value Table).

SUBTASK 25-26-27-420-027-A01
(8) Installation of the Housing (Figure 11B)

(a) Attach the housing (11B-10) to the seatleg.

(b) Install the screw (11B-390), the bushing (11B-400), the washer (11B-410) to the rear seatleg.

(c) Install the screw (11B-380), the bushing (11B-370) and the clamp (11B-360).

(d) Install the clamp (11B-320) to the baggage bar.

(e) Install the screws (11B-330) and the washers (11B-340) and the nut (11B-350) to the shroud (11B-10).

(f) Tighten the screws (11B-330), (11B-380), (11B-390) (refer to Torque Value Table).

SUBTASK 25-26-27-420-004-A01
(9) Installation of the Life Vest Pouch

(a) Refer to Chapter Description and Operation, Fig. (8 Sheet 6) and (8 Sheet 7).

SUBTASK 25-26-27-420-018-A01
(10) Assembly of the Kinematic Attachment

Refer to IPL Fig. 7A).

SUBTASK 25-26-27-410-004-A01
(11) Installation of the Seat Pan
(Ref. Fig. 3002)
(Ref. IPL Figure 7B)

NOTE: This procedure is applicable for the seatpan (7-740), (7-760), (7A-720), (7A-740), (7A-760), (7B-720), (7B-740), (7B-760), (7C-720), (7C-740), (7C-760), (7D-720), (7D-740), (7D-760), (7F-720), (7F-740), (7F-760) and the applicable seatpan attachments (7-750), (7-770), (7A-730), (7A-750), (7A-770), (7B-730), (7B-750), (7B-770), (7C-730), (7C-750), (7C-770), (7D-730), (7D-750), (7D-770), (7F-730), (7F-750), (7F-770)

WARNING: BEFORE INSTALLATION OF THE SEAT PAN MAKE SURE THAT APPLICABLE SPECIAL TOOL FROM THE SPECIAL TOOL TABLE (REF. TABLE 9002) IS FIXED TO THE SEAT PAN. THE TOOL MUST STAY INTO THE SEAT PAN UNTIL THE SEAT PAN IS INSTALLED AND FIXED AGAIN. THIS WILL HELP TO PREVENT INJURIES TO PERSONAL AND PREVENT DAMAGE OF THE MATERIAL.

(a) Make sure that the seat pan assy is locked properly with the seat pan clip (refer Chapter “Description and Operation” Fig. 4 .).

NOTE: For detailed information refer also to Chapter “Description and Operation” Fig. 5.

(b) Make sure that the tie-wraps are correct installed (refer to Fig. 10), (refer to Repositioning of the Tie-wrap, subtask-25-26-27-350-008-a01).

(c) Insert the seat pan including the Removal Tool Seat Pan (139W00-240-XX) into the seat base.

(d) Pre-install the attachment seat pan clip (9-20) with screws (9-50), (9-60) and bushings (9-30) and nuts (9-70).

(e) Pre-adjust with screw (9-50) according to Dimension “A“ (refer Chapter “Description and Operation” Fig. 10).

(f) Pre adjust with screw (9-60) according to Dimension “B“ (refer Chapter “Description and Operation” Fig. 10).

(g) Remove the Removal Tool Seat Pan (139W00-240-XX) from the seat pan.

(h) Final adjust the both screws (9-50), (9-60) according to Dimension “C“ (refer Chapter “Description and Operation” Fig. 10).

(i) Secure the nuts (9-70) both side on the screw with Loctite 243 (302-10-142-90).

(j) Tighten the nuts (9-70) handtight.

(k) Final check for the correct dimension “C“ on all seat pans.

E. Close-Up

Not applicable

TASK 25-26-27-400-004-A01

3. Assembly of the Foodtray Assembly

A. Reason for the Job

Self explanatory

B. Job Set-up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-030-003-A01

(1) Assembly of the Foodtray Hinge Mechanism

NOTE: The foodtray hinge mechanism does not need to be disassembled to be removed from the seat.

If removed, refer for installation the hinge mechanism to the seat without prior disassembly, skip to Installation of the Foodtray Hinge Mechanism from the Seat, subtask-25-26-27-020-025-a01.

(a) Attach the torsion bar (6-140) and the guide sliders (6-150) to the arms (6-130), (6-120).

(b) Install the screw (6-180) and install the tension washer (6-170), bushing (6-160), disc spring (6-190), (6-220) and washer (6-200).

(c) Tighten the screws (6-180) (refer to Torque Value Table)

(d) Install the set screws (6-210).

(e) Install the covers (6-370) and (6-360) withdrawing the screws (6-380).

(f) Tighten the screws (6-380) (refer to Torque Value Table).

SUBTASK 25-26-27-020-025-A01

(2) Installation of the Foodtray Hinge Mechanism from the Seat

(a) Position attachment (6-320), (6-330) to the seat dividers.

(b) Install the foodtray arms (6-120), (6-130) withdrawing the washers (6-350) and the screws (6-340).

(c) Tighten the screws (6-340) (refer to Torque Value Table).

SUBTASK 25-26-27-420-005-A01

(3) Installation of the Foodtray Assembly

(a) Pull the guides (6-150) downwards.

(b) Insert foodtray assy (6-10) onto guides (6-150).

(c) Pull foodtray assy (6-10) along guides (6-150) till stop.

(d) Make sure that the foodtray assy (6-10) is properly engaged with the guides (6-150).

(e) Adjust the foodtray for the correct level/use-position (refer to Adjustment of the Foodtray, subtask-25-26-27-420-026-a01).

SUBTASK 25-26-27-420-026-A01
(4) Adjustment of the Foodtray

(a) Refer to DESCRIPTION AND OPERATION for the adjusting dimensions of the foodtray.

(b) Turn the foodtray latch (2-60) so that the foodtray is released and reaches its deployed position.

(c) Leveling of foodtray assembly for 25.1 in. can be accomplished by adjusting the both threaded pins located on the seat dividers.

(d) Inclination of foodtray assembly for 3 deg. can be accomplished by adjusting the both set screws (6-210) located on foodtray arms.

NOTE: During assembly assure that the foodtray does not pass further than the adjusted position. Refer to Torque Value Table for torque values.

E. Close-Up

Not applicable

TASK 25-26-27-400-005-A01

4. Assembly of the In-Armrest Table Assembly

A. Reason for the Job

Self explanatory

B. Job Set-up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-420-006-A01

(1) Assembly of the In-Armrest Table Assembly

(a) Position the inner and outer IAT-plate assy (5-100), (5-140) onto the hinge parts (5-190).

(b) Install the hinge axis (5-200).

(c) Position the sliding parts (5-90) onto the supporting arm (5-70).

(d) Install screws (5-220) and bushings (5-210).

(e) Push inner and outer IAT-plate assy (5-100), (5-140) onto the supporting arm (5-70).

(f) Position the bushing (5-250) and install the set screw (5-240).

(g) Make sure that the set screw (5-240) is screwed surface.

(h) Position the reception bearing (5-30) onto the supporting arm (5-70).

(i) Insert the iat axis (5-80) and install the lateral screw (5-230).

E. Close-Up

Not applicable

TASK 25-26-27-400-006-A01
5. Assembly of the IAT Armrest Assembly

A. Reason for the Job

Self explanatory

B. Job Set-up Information

(1) Consumables

No.	Name and Material Number	Description
RM100	Ergo 5011 (041972)	Cyanoacrylate adhesive
RM701	Haku 2091 (043606)	Solvent for Kydex

NOTE: More data is shown in Consumables .

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-420-007-A01
(1) Assembly of the IAT Armrest Assembly

(a) If removed, install edge protection (4-590) with Ergo 5011 (041972) onto armrest structure (4-20).

(b) Install panels (4-340), (4-350) onto armrest structure (4-20).

(c) Secure the panels (4-340), (4-350) with Haku 2091 (043606).

(d) Position frame (4-510) onto armrest structure (4-20) and install screws (4-520).

(e) Position holder (4-560) and the cradle (4-550) onto cover (4-540) and install screws (4-570).

(f) Position cover (4-540) onto armrest structure (4-20) and attach with screws (4-580).

(g) Position IAT assy (4-410) onto armrest structure (4-20) and insert IAT axis (4-420).

(h) Tighten set screw (4-430) and fold IAT assy (4-410) back to the iat armrest assy (4-10) (refer to Torque Value Table).

(i) Position fixed rear armcap (4-370) onto armrest structure (4-20) and install screw (4-470).

(j) Position escutcheon IAT (4-360) onto armrest structure (4-20) and install screw (4-460).

(k) Position movable armcap (4-400) onto hinge assy (4-180) and attach with screws (4-450) and washers (4-440).

SUBTASK 25-26-27-420-015-A01
(2) Assembly of the IAT Armrest Assembly

(a) If removed, install edge protection (4A-600) with Ergo 5011 (041972) onto armrest structure (4A-20).

(b) Install panels (4A-340), (4A-350) onto armrest structure (4A-20).

(c) Secure the panels (4A-340), (4A-350) with Haku 2091 (043606).

(d) Position frame (4A-520) onto armrest structure (4A-20) and install screws (4A-530).

(e) Position holder (4A-570) with the cradle (4A-560) onto cover (4A-550) and install screws (4A-580).

(f) Position cover (4A-550) onto armrest structure (4A-20) and attach with screws (4A-590).

(g) Install control (4A-510) onto armrest structure (4A-20).

(h) Position IAT assy (4A-410) onto armrest structure (4A-20) and insert IAT axis (4A-420).

(i) Tighten set screw (4A-430) and fold IAT assy (4A-410) back to the iat armrest assy (4A-10) (refer to Torque Value Table).

(j) Position fixed rear armcap (4A-370) onto armrest structure (4A-20) and install screw (4A-470).

(k) Position escutcheon IAT (4A-360) onto armrest structure (4A-20) and install screw (4A-460).

(l) Position movable armcap (4A-400) onto hinge assy (4A-180) and attach with screws (4A-450) and washers (4A-440).

SUBTASK 25-26-27-420-028-A01
(3) Assembly of the IAT Armrest Assembly

(a) Position IAT assy (4B-330/330A, 4C-330/300A) onto armrest structure (4B-20/20A, 4C-20/20A) and insert IAT axis (4B-340, 4C-340).

(b) Tighten set screw (4B-350, 4C-350) and fold IAT assy (4B-330/330A, 4C-330/330A) back to the armrest assy (4B-10/10A, 4C-10/10A).

(c) Position armcap fixed (4B-300, 4C-300) onto armrest structure (4B-20/20A, 4C-20/20A) and install screw (4B-400, 4C-400).

(d) Position escutcheon IAT (4B-290, 4C-290) onto armrest structure (4B-20/20A, 4C-20/20A) and install screw (4B-390, 4C-390).

(e) Position movable armcap (4B-320, 4C-320) onto hinge assy (4B-170, 4C-170) and attach with screws (4B-370, 4C-370) and washers (4B-360, 4C-360).

E. Close-Up

Not applicable

TASK 25-26-27-400-007-A01

6. Assembly of the Armrest Assembly

A. Reason for the Job

Self explanatory

B. Job Set-up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-420-008-A01

(1) Assembly of the Armrest Assembly

(a) Position cradle (3-40) with holder (3-50) onto armrest structure (3-20) and attach with screws (3-60).

(b) Position armcap (3-70) onto the armrest structure (3-20).

(c) Install screws (3-90) and disc springs (3-80). Make sure to have a constant gap all around the armrest structure (3-20) and the armcap (3-70).

(d) Torque the screws (3-90). Refer to Torque Value Table .

(e) Make sure to have a constant gap all around the armrest structure (3-20) and the armcap (3-70).

SUBTASK 25-26-27-420-013-A01

(2) Assembly of the Armrest Assembly

(a) Position cradle (3A-40) with holder (3A-50) onto armrest structure (3A-20) and attach with screws (3A-60).

(b) Where applicable, install control (3A-100) with cover (3A-110) onto the armrest structure (3A-20).

(c) Connect the control assy (3A-100) with actuator (8-120).

(d) Position armcap (3A-70) onto the armrest structure (3A-20).

(e) Install screws (3A-90) and disc springs (3A-80). Make sure to have a constant gap all around the armrest structure (3A-20) and the armcap (3A-70).

(f) Torque the screws (3A-90). Refer to Torque Value Table .

(g) Make sure to have a constant gap all around the armrest structure (3A-20) and the armcap (3A-70).

SUBTASK 25-26-27-420-014-A01
(3) Assembly of the Armrest Assembly

(a) Position cradle (3B-40) with holder (3B-50) onto armrest structure (3B-20) and attach with screws (3B-60).

(b) Where applicable, install control (3B-130) with cover (3B-140) onto the armrest structure (3B-20).

(c) Connect the control assy (3B-130) with actuator (8-120).

(d) Install the receptacle pcu (3B-100) to the escutcheon (3B-90).

(e) Position escutcheon (3B-80) and armcap (3B-70) onto the armrest structure (3B-20).

(f) Install screws (3B-120) and disc springs (3B-110). Make sure to have a constant gap all around the armrest structure (3B-20) and the armcap (3B-70).

(g) Torque the screws (3B-120). Refer to Torque Value Table .

(h) Make sure to have a constant gap all around the armrest structure (3B-20) and the armcap (3B-70).

SUBTASK 25-26-27-420-029-A01
(4) Assembly of the Armrest Assembly

(a) Position armcap (3C-30) onto the armrest structure (3C-20).

(b) Install screws (3C-50/60) and disc springs (3C-80). Make sure to have a constant gap all around the armrest structure (3C-20) and the armcap (3C-30).

(c) Torque the screws (3C-50/60). Refer to Torque Value Table .

(d) Make sure to have a constant gap all around the armrest structure (3C-20) and the armcap (3C-30).

SUBTASK 25-26-27-420-030-A01
(5) Assembly of the Armrest Assembly

(a) Install the control assy (3D-70) with the washer (3D-80) onto the armrest structure (3D-20)

(b) Connect the control assy (3D-70) with actuator (8-120).

(c) Position armcap (3D-30) onto the armrest structure (3D-20).

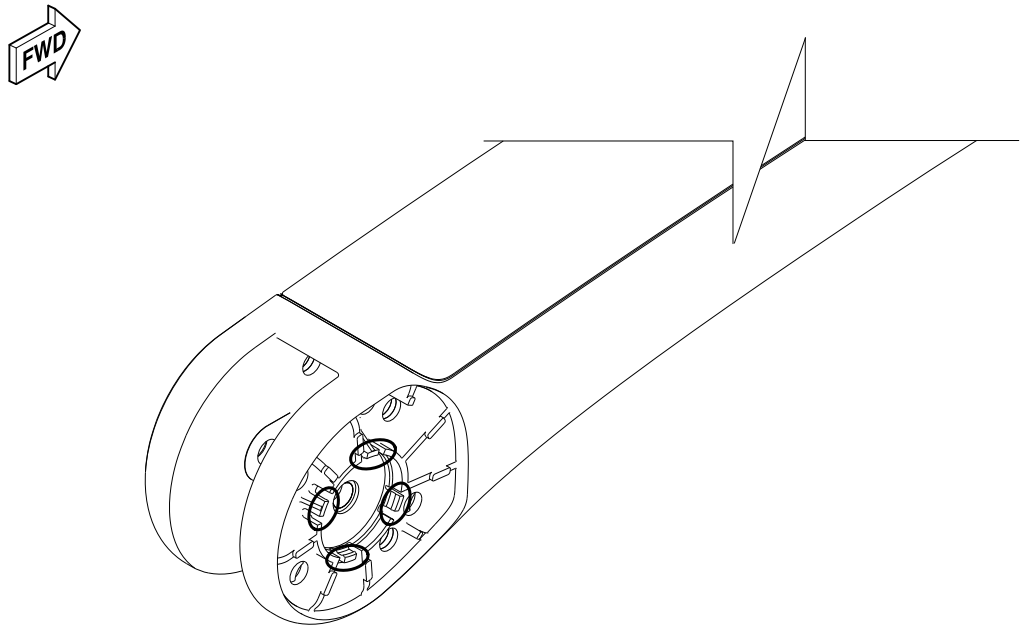
(d) Install screws (3D-50/60) and disc springs (3D-40).

(e) Torque the screws (3D-50/60). Refer to Torque Value Table .

(f) Make sure to have a constant gap all around the armrest structure (3C-20) and the armcap (3C-30).

SUBTASK 25-26-27-420-031-A01
(6) Installation of the Armrest assembly

(a) Do a check of the armrest structures for damages of the hooks.

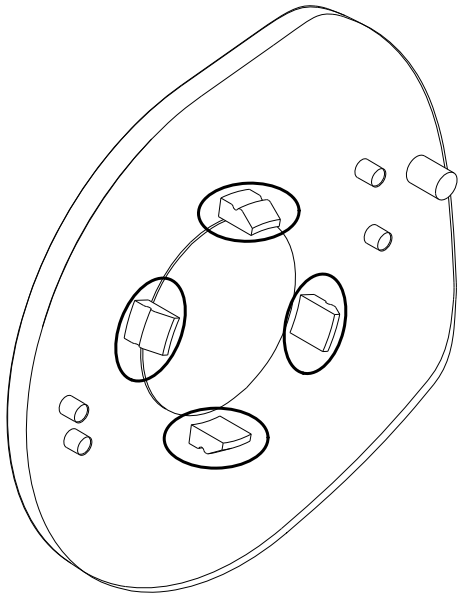


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INSTALLATION OF THE SIDE COVERS
Figure 7001

(b) Do a check of the armrest covers for damages of the hooks.





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INSTALLATION OF THE SIDE COVERS
Figure 7002

(c) Install the screw, the disc spring, the washers and the nut to the seat divider and the armrest. Fasten the nut with torque value 9.6 Nm (84.97 lbf.in.).

NOTE: Screw head always on inboard side.

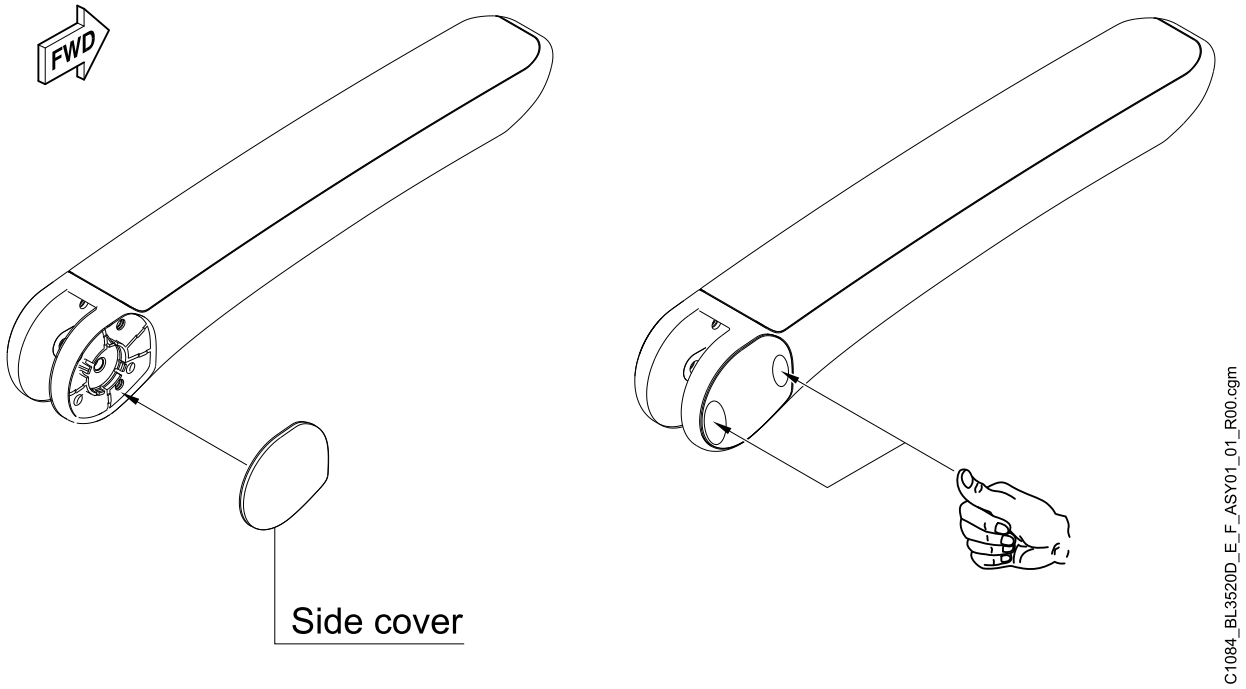
(d) For moveable armrest: install the bolt and the locking washer to the seat divider and to the armrest at the lower attachment point.

(e) For fixed armrest: install the bolts and the locking washers to the seat divider and to the armrest at the lower and the upper attachment point.

(f) Installation of the side covers to the armrest assembly.

1 Align the side covers to the armrest assembly.

2 Push the side covers simultaneosly at the front and rear until you hear a click. Make sure that the side covers are correctly attached.



INSTALLATION OF THE SIDE COVERS
Figure 7003

(g) If applicable, connect the release cable assy to the actuator. Adjust the upright position. Refer to pageblock DESCRIPTION AND OPERATION .

E. Close-Up

Not applicable

TASK 25-26-27-400-008-A01

7. Assembly of the Backrest Assembly

A. Reason for the Job

Self explanatory

B. Job Set-up Information

(1) Consumables

No.	Name and Material Number	Description
RM360	Loctite 5331 (109605)	Plastic thread locking

NOTE: More data is shown in Consumables .

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-420-009-A01

(1) Assembly of the Backrest Assembly

(a) Connection of the backrest diaphragm and seat pan at STD seats

1 Refer to DESCRIPTION AND OPERATION .

(b) Install lower literature-pocket assy (2-130); (2C-130) onto insert assy (2-110); (2C-110).

(c) Position insert assy (2-110); (2-110) onto backrest structure (2-20); (2C-20).

(d) Install fir tree buttons (2-140); (2C-140).

(e) Assembly of the upper literature-pocket assy (2-30); (2C-30)

1 Position table lock assy (2-60) (2C-60) onto link assy (2-40); (2C-40).

2 Install limiter (2-70) and retaining ring (2-80) (2C-80)..

3 Position insert literature pocket (2-50); (2C-50) onto link assy (2-40); (2C-40)..

4 Install screws (2-90); (2C-90) and secure with Loctite 5331 (109605).

5 Torque the screws (2-90); (2C-90) . Refer to Torque Value Table .

(f) Position coat hook and/or screen (2-150), (2-160); (2C-150), (2C-160) onto upper literature-pocket assy (2-30); (2C-30).

(g) Position literature pocket assy upper (2-30); (2C-30)with coat hook and/or screen (2-150), (2-160); (2C-150), (2C-160) onto backrest assy.

(h) Install screws (2-170); (2C-170)and secure with Loctite 5331 (109605).

(i) Torque the screws (2-170); (2C-170). Refer to Torque Value Table .

SUBTASK 25-26-27-420-012-A01

(2) Assembly of the Backrest Assembly

(a) Connection of the backrest diaphragm and seat pan at STD seats.

1 Refer to DESCRIPTION AND OPERATION .

(b) Position insert assy (2A-30) onto backrest structure (2A-20).

(c) Install fir tree buttons (2A-50).

E. Close-Up

Not applicable

TASK 25-26-27-400-009-A01

8. Assembly of the Seat Installation

A. Reason for the Job

Self explanatory

B. Job Set-up Information

(1) Consumables

No.	Name and Material Number	Description
RM357	Loctite 243 (302-10-142-90)	Thread locking medium strength

NOTE: More data is shown in Consumables .

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-410-003-A01

(1) Installation of the IAT Armrest

(a) Position the IAT Armrest (4-10), (4A-10), (4B-10), (4C-10) to the seat divider.

(b) Install the screw (4D-60), washers (4D-50) to the seat divider.

NOTE: The screw head always on the actuator side.

CAUTION: THE SCREW HEAD ALWAYS ON THE ACTUATOR SIDE.

(c) Install the screw (4D-20), washers (4D-40) and nut (4D-30) to the seatleg.

(d) Torque the screws (4D-20) and (4D-60). (refer to Torque Value Table).

(e) Install the cap (4D-70) to the IAT Armrest.

(f) Install the cable cover assemblies (1F-100), (1F-150), (1F-200) with the tie-wraps (1F-120), (1F-170), (1F-220) to the seat divider and the front beam.

SUBTASK 25-26-27-410-001-A01

(2) Installation of the Armrest Attachment

(a) Install the stop plate assy (3E-20) and (3E-30) to the seat divider and into the armrest.

(b) Install the screw (3E-40), the disc spring (3E-50), the washers (3E-60) and the nut (3E-70) to the armrest.

CAUTION: DIRECTION OF SCREW ALWAYS FROM AISLE TO WALL SIDE.

(c) Install the bolt (3E-80) and the locking washer (3E-90) to the seat divider and to the armrest.

(d) Tighten the nut (3E-70) (refer to Torque Value Table).

(e) Attach the side covers (3E-100) and (3E-110) to the armrest.

SUBTASK 25-26-27-420-025-A01
(3) Installation of the Backrest

(a) Install the backrest (2-10), (2A-10) with screws (2B-30) and spacer sleeves (2B-20) to the seat divider.

(b) Tighten the screws (2B-30) (refer to Torque Value Table).

SUBTASK 25-26-27-420-010-A01
(4) Installation of the Bumper Panel

(a) Attach the bumper panel (1-380), (1-390), (1A-390), (1B-390), (1C-390), (1D-390) and the IAT bumper panel (1F-450) to the seat divider.

CAUTION: LOCTITE MUST NOT COME IN CONTACT WITH BUMPER PANEL. APPLY LOCTITE ONLY TO THREAD END OF SCREW TO PREVENT A CHEMICAL REACTION.

(b) Apply the Thread locking (Loctite 243) to the screws (1-410), (1A-410), (1B-410), (1C-410), (1D-470).

(c) Install the bumper panel (1-380), (1-390), (1A-390), (1B-390), (1C-390), (1D-390) and the IAT bumper panel (1F-450) with the washer (1-420), (1A-420), (1B-420), (1C-420),(1D-420), (1F-480) and the screws (1-410), (1A-410), (1B-410), (1C-410), (1D-410), (1F-470) to the seat divider

(d) If necessary, install the logo (1-440), (1A-440), (1B-440), (1C-440), (1D-440), (1F-490) to the bumper panel.

SUBTASK 25-26-27-420-024-A01
(5) Installation of the Seat Divider Covers

(a) Fasten rear covers (1-160), (1-220), (1-260) and the front covers (1-170), (1-260), (1-270) with the cover attachment (1-280)

(b) If necessary, assemble the cover assemblies (1-230).

1 Install the protective cover (1-250) to the cover (1-240)

(c) Fasten the rear covers and the front covers with the cover attachment (1A-280), (1B-280), (1C-280), (1D-280), (1F-280).

NOTE: This procedure is applicable for the rear covers (1A-160), (1B-160), (1C-160), (1D-160), (1A-180), (1B-180), (1C-180), (1D-180), (1A-220), (1B-220), (1C-220), (1D-220), (1A-260), (1B-260), (1C-260), (1D-260) and the front covers (1A-170), (1B-170), (1C-170), (1D-170), (1A-190), (1B-190), (1C-190), (1D-190), (1A-230), (1B-230), (1C-230), (1D-230), (1A-270), (1B-270), (1C-270), (1D-270).

(d) If necessary, assemble the cover assemblies (1A-230), (1B-230), (1C-230), (1D-230), (1A-190), (1B-190), (1C-190), (1D-190).

1 Install the protective cover (1A-250), (1B-250), (1C-250), (1D-250), (1A-210), (1B-210), (1C-210), (1D-210) to the cover (1A-240), (1B-240), (1C-240), (1D-240), (1A-200), (1B-200), (1C-200), (1D-200).

(e) Fasten rear covers (1F-250), (1F-260), (1F-270) with the cover attachment (1F-280).

(f) Fasten rear covers (1F-320) and the seat divider covers front (1F-330) with the cover attachment (1F-340).

SUBTASK 25-26-27-420-022-A01

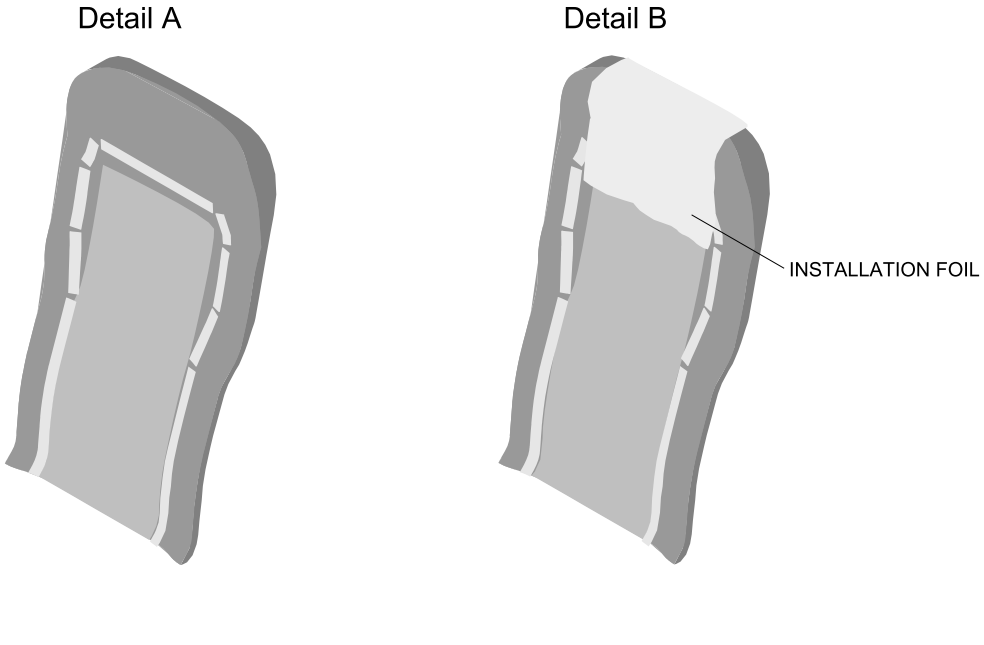
(6) Installation of Backrest Dress Cover

(a) Install and fix the backrest cushion at the backrest structure.

(b) Install tapes at the backrest cushion (refer to Fig. 7004, Detail A).

(c) To cover the tapes temporarily, apply the installation foil above the backrest (refer to Fig. 7004, Detail B).

NOTE: Use a foil 380 mm (15 in.) 600 mm (23.6 in.).

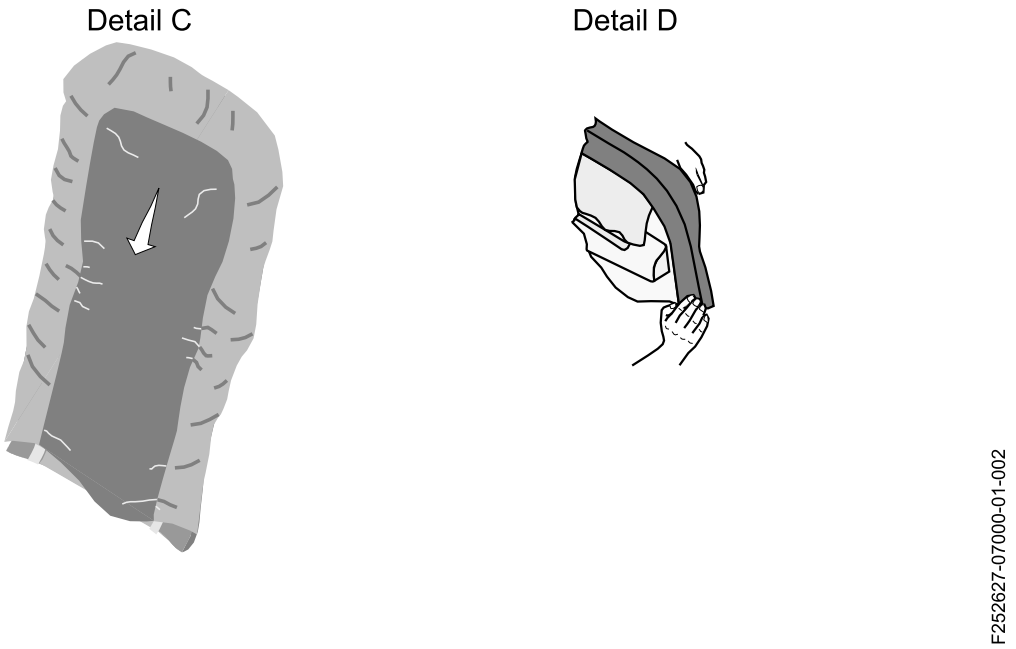


Assembly of the Backrest Dress Cover
Figure 7004

(d) Coat the dress cover to the backrest, starting from top (refer to Fig. 7005, Detail C).

(e) Make sure that the foil stays in installation position.

(f) Fix the backrest dress cover on the upper rear side of the backrest to the hook tapes. Make sure that the front side is smooth without wrinkles (refer to Fig. 7005, Detail D).

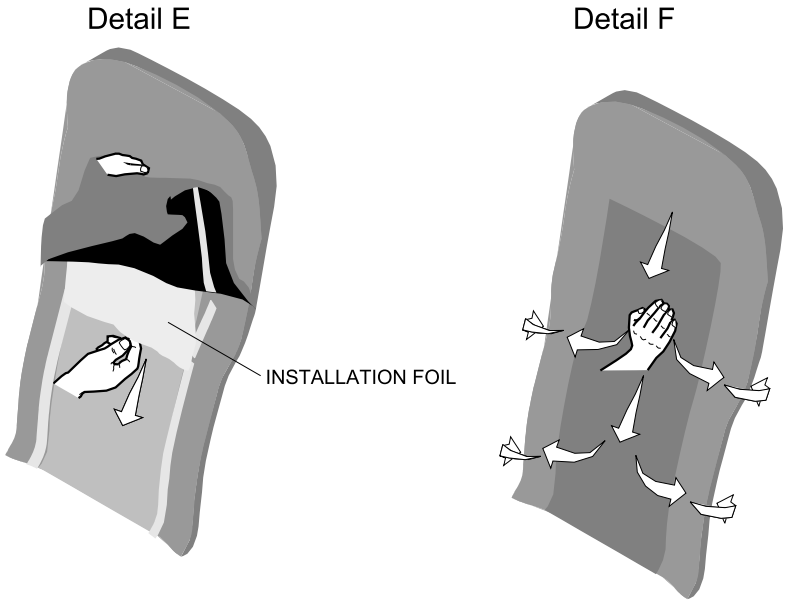


Assembly of the Backrest Dress Cover
Figure 7005

(g) At the front side fix the top of the backrest by hand, lift the lower part up, then carefully pull out the installation foil. Make sure that the front side is smooth without wrinkles (refer to Fig. 7006, Detail E).

(h) Lower the backrest dress cover, meanwhile, beginning on top, fix the dress cover at the hook tapes (refer to Fig. 7006, Detail F).

(i) At both sides apply the cover around the backrest structure and above the insert and fix the cover at the hook tapes. Make sure that the cover is smooth without wrinkles.



Assembly of the Backrest Dress Cover
Figure 7006

SUBTASK 25-26-27-420-023-A01

(7) Installation of the Dress Covers to Seatpan

(a) Install the dress covers (1-490), (1-510), (1A-490) (1A-500), (1A-510), (1B-490), (1B-500), (1B-510), (1C-490), (1C-500), (1C-510), (1D-490), (1D-500), (1D-510) to seatpan.

NOTE: The dress covers are attached with hook and loop tapes.

(b) Install the dress covers (1F-540), (1F-550), (1F-560) to seat pan.

NOTE: The dress covers are attached with hook and loop tapes.

E. Close-Up

Not applicable

TASK 25-26-27-400-010-A01

9. Installation of the Seat Assembly to the Seat Track

A. Reason for the Job

Self explanatory

B. Job Set-up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-420-011-A01

(1) Installation of the Seat Assembly to the Seat Track

CAUTION: MAKE SURE THAT THE COVER OF FRONT FITTING ASSY (12-120) IS LIFTED AS HIGH AS POSSIBLE BY TURN AND THAT THE SHEAR PLUNGER (12-80) ON THE 3-STUD FITTING ASSY (12-60) IS LIFTED APPROX. 8 MM (0.315 IN.) ABOVE THE LOWER SURFACE OF THE REAR FITTING BODY ON ALL SEAT LEGS OF THE SEAT ASSEMBLY.

(a) Open locking plate (12-110) and withdraw screw (12-90) on the rear fitting assy (12-60).

(b) Push the front fitting assy (12-120) and the rear fitting body (12-70) simultaneously into the mounting tracks of the aircraft or any simulated mounting fixture and move the seat assy 1/2 inch forward or aft to the final position.

NOTE: Shear plunger (12-80) must be located above two holes of track. Push or pull the seat assembly on seat legs only.

(c) Lift and hold shear plunger (12-80) until rear fitting body (12-70) is inserted in holes.

(d) Move seat assy 1/2 inch backward until plunger fits in two holes.

(e) Release shear plunger (12-80) and tighten screw (12-90) (refer to Torque Value Table).

(f) Close locking plate (12-110).

NOTE: Screw (12-90) is tightened well when locked locking plate (12-110) is levelling below upper edge of plunger (12-80).

CAUTION: ASSURE THAT THE REAR FITTING ASSY (12-60) IS PLACED CORRECTLY IN SEAT TRACK.

(g) Turn the excentric (12-180) 90 deg. counterclockwise.

NOTE: Use a socket wrench 5/16 inch. Use a squeeze tool to squeeze pin after mounting. After squeezing visual inspection. After accomplishment the green marked surface on excentric should be on top.

E. Close-Up

Not applicable

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FITS AND CLEARANCES

TASK 25-26-27-940-001-A01

1. General

   A. It is not necessary to measure the sleeves, bushings etc. Standard torque-values are applicable, unless otherwise specified as below in the table.

TASK 25-26-27-940-002-A01

2. Torque Value Table

   A. General

Torque Values
Table 8001

IPL Fig - Item No.	Nomenclature	Torque Value (Tol.: +/-10%)	
		Nm	lbf.in.
1E-180	Screw - Attachment Cover Seat Divider	3.5	31
2-90	Screw - Literature Pocket Assy Upper	2	18
2-170	Screw - Backrest	2	18
2B-30	Screw - Attachment Backrest	35	310
2C-90	Screw - Literature Pocket Assy Upper	2	18
2C-170	Screw - Backrest	2	18
3-90	Screw - Armrest	2.5 - 3	22 - 26.5
3A-90	Screw - Armrest	2.5 - 3	22 - 26.5
3B-120	Screw - Armrest	2.5 - 3	22 - 26.5
3C-50 3C-60	Screw - Armrest	2.5 - 3	22 - 26.5
3D-50 3D-60	Screw - Armrest	2.5 - 3	22 - 26.5
3E-70	Nut - Attachment Armrest	9.6	85
3E-70A 3G-50 3H-50	Nut - Attachment Armrest	9.6	85
3F-70 3F-80	Screw - Armrest	2.5 - 3	22 - 26.5
4D-20 4D-60	Screw - Attachment Armrest IAT	10	88.5
6-180 6-180A	Screw - Foodtray Arm Assy	5	44

Torque Values
Table 8001 (continued)

IPL Fig - Item No.	Nomenclature	Torque Value (Tol.: +/-10%)	
		Nm	lbf.in.
6-340 6-380 6-440 6-480	Screw - Attachment Foodtray Arm	3	26.5
7-200	Nut - Attachment Seat Divider, Offset	18	159
7-240 7-250 7-300 7-310	Screw - Attachment Seat Divider	9	80
7-460 7-530 7-600	Screw - Attachment Seatbelt	5.5	49
7-700 7-730	Nut - Attachment Steward Step	9	80
7-820	Nut - Attachment Baggage Bar	4.5	40
7A-190	Screw - Attachment Seat Divider	9	80
7A-230 7A-240	Screw - Attachment Seat Divider, Offset	18	159
7A-230A 7A-230B 7A-235 7A-240A	Screw - Attachment Seat Divider	17	150.46
7A-290 7A-300	Screw - Attachment Seat Divider	9	80
7A-350 7A-360	Screw - Attachment Seat Divider	9	80
7A-510 7A-510A 7A-590 7A-624 7A-624A	Screw - Attachment Seatbelt	5.5	49
7A-700 7A-710	Screw - Attachment Steward Step	9	80
7B-190	Screw - Attachment Seat Divider	9	80
7B-230 7B -240	Screw - Attachment Seat Divider, Offset	18	159

Torque Values
Table 8001 (continued)

IPL Fig - Item No.	Nomenclature	Torque Value (Tol.: +/-10%)	
		Nm	lbf.in.
7B-230A 7B-235 7B-290 7B-300	Screw - Attachment Seat Divider	9	80
7B-230B 7B-240B 7B-240C	Screw - Attachment Seat Divider	17	150.46
7B-350 7B-360	Screw - Attachment Seat Divider	9	80
7B-510 7B-510A 7B-590 7B-624 7B-624A	Screw - Attachment Seatbelt	5.5	49
7B-700 7B-710	Screw - Attachment Steward Step	9	80
7C-190	Screw - Attachment Seat Divider	9	80
7C-230 7C-240	Screw - Attachment Seat Divider, Offset	18	159
7C-290 7C-300	Screw - Attachment Seat Divider	9	80
7C-350 7C-360	Screw - Attachment Seat Divider	9	80
7C-510 7C-590	Screw - Attachment Seatbelt	5.5	49
7C-700 7C-710	Screw - Attachment Steward Step	9	80
7D-190	Screw - Attachment Seat Divider	9	80
7D-230 7D-240 7D-240A	Screw - Attachment Seat Divider, Offset	18	159
7D-290 7D-300	Screw - Attachment Seat Divider	9	80
7D-350 7D-360	Screw - Attachment Seat Divider	9	80
7D-510 7D-590	Screw - Attachment Seatbelt	5.5	49
7D-700 7D-710	Screw - Attachment Steward Step	9	80

Torque Values
Table 8001 (continued)

IPL Fig - Item No.	Nomenclature	Torque Value (Tol.: +/-10%)	
		Nm	lbf.in.
7E-190	Screw - Attachment Seat Divider	9	80
7E-230 7E-240	Screw - Attachment Seat Divider, Offset	18	159
7E-290 7E-300	Screw - Attachment Seat Divider	9	80
7E-350 7E-360	Screw - Attachment Seat Divider	9	80
7E-510	Screw - Attachment Seat Belt	5.5	49
7E-590	Screw - Attachment Seat Belt	5.5	49
7E-660	Screw - Attachment Seat Belt	5.5	49
7E-780 7E-790	Screw - Attachment Steward Step	9	80
7F-190	Screw - Attachment Seat Divider	9	80
7F-230 7F-240	Screw - Attachment Seat Divider, Offset	18	159
7F-290 7F-300	Screw - Attachment Seat Divider	9	80
7F-350 7F-360	Screw - Attachment Seat Divider	9	80
7F-510 7F-590	Screw - Attachment Seatbelt	5.5	49
7F-700 7F-710	Screw - Attachment Steward Step	9	80
8-100 8-120 8-120A 8A-70 8B-70 8C-60	Nut - Attachment Kinematics Nut - Actuator Backrest (Nut contained in actuator assy)	25	221
11A-20 11A-60	Screw - Attachment SEB Screw - Attachment SEB	4.1 - 4.9	36.3 - 43.3
11B-330 11B-360A 11B-390	Screw - Attachment Shroud	4 - 5	35.4 - 44.25
11B-340A 11B-360	Screw - Attachment Shoud	2.8	25
12-90	Screw - 3-Stud Fitting Assy (rear)	9	80

Torque Values
Table 8001 (continued)

IPL Fig - Item No.	Nomenclature	Torque Value (Tol.: +/-10%)	
		Nm	lbf.in.
12-210 12-210A 12-240 12-260 12-265 12-330	Screw - Seatleg	9	80
12-290	Cap Nut - Seatleg	10	88.5

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SPECIAL TOOLS, FIXTURES, EQUIPMENT AND CONSUMABLES

TASK 25-26-27-940-003-A01

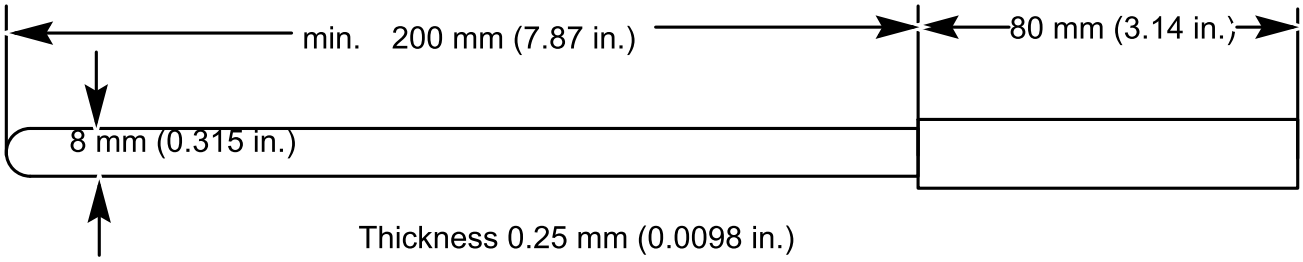
1. Special Tools

A. List of Special Tools

NOTE: You can use equivalent alternatives.

Special Tools
Table 9001

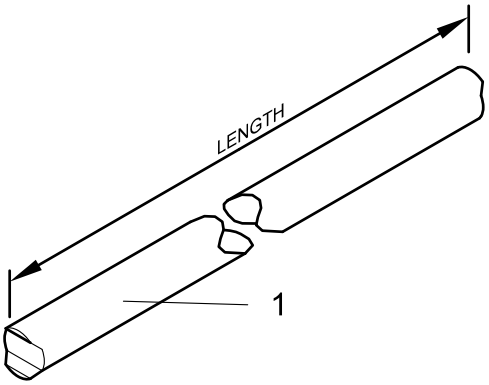
Ref.	Name and Part Number	Vendor Code and Address	Used in Page Block
Fig. 9001	Removal Tool Foodtray (139W00-500-01)	C1084 Recaro Aircraft Seating Daimlerstrasse 21 74528 Schwaebisch Hall Germany	DISASSEM-BLY
Fig. 9002	Removal Tool Seat Pan (139W00-240-XX) Refer to Table 9002 to find the applicable tool.	C1084 Recaro Aircraft Seating Daimlerstrasse 21 74528 Schwaebisch Hall Germany	DISASSEM-BLY ASSEMBLY
Fig. 9003	Exchange tool (130W00-100-42)	C1084 Recaro Aircraft Seating Daimlerstrasse 21 74528 Schwaebisch Hall Germany	ASSEMBLY
Fig. 3001	Removal Tool (139W00-325-84)	C1084 Recaro Aircraft Seating Daimlerstrasse 21 74528 Schwaebisch Hall Germany	DISASSEM-BLY
	5x to 7x Magnification tool	commercially available	INSPEC-TION/CHECK
	Inspection mirror	commercially available	INSPEC-TION/CHECK



Removal Tool Foodtray
Figure 9001

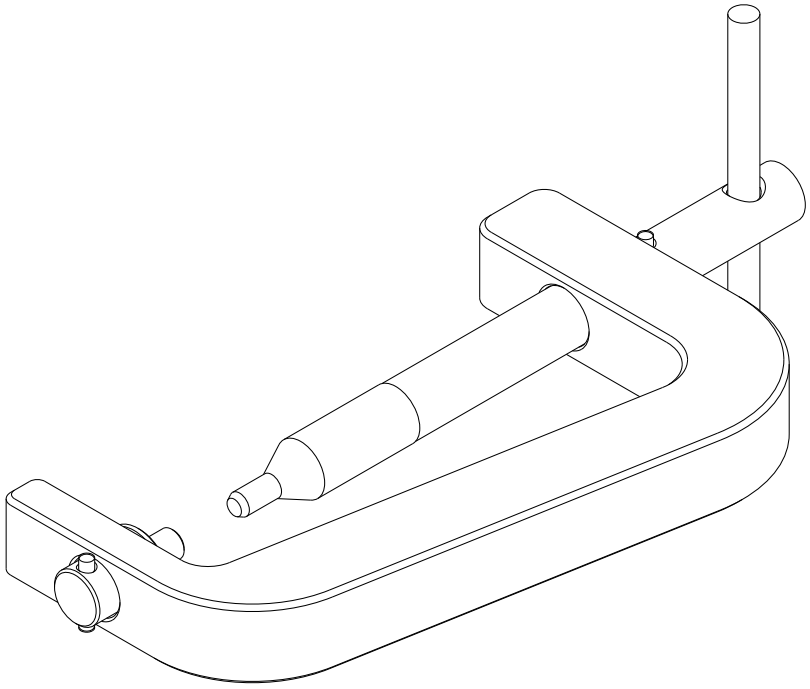
Removal Tool Seat Pan
Table 9002

Spcl Tool Number	Length mm (in.) Tolerance +2 mm (+0.079 in.)	Affected Partnumber
139W00-240-04	394 (15.512)	139-00-247-83
139W00-240-05	396 (15.591)	139-00-247-84
139W00-240-06	403 (15.866)	139-00-247-85/86
139W00-240-08	410 (16.141)	139-00-247-82
139W00-240-09	420 (16.535)	139-00-247-81



F252627-9000-01-002

Removal Tool Seat Pan (Diaphragm)
Figure 9002



F252627-9000-01-003

Exchange tool for front fitting - 130W00-100-42
Figure 9003

TASK 25-26-27-940-004-A01

2. Special Fixtures and Equipment

A. No special fixtures or specific equipment is necessary for maintenance or overhaul works on the seat assemblies. However, we recommend that you use a simulated mounting track to support the seat assy during the repair.

TASK 25-26-27-940-005-A01

3. Consumables

A. List of Consumables

NOTE:

Consumables
Table 9003

No.	Name and Material No.	Description and Reference	Suppliers Code or Name and Address	Page Block Where Used
CM002	Tegeesin AC	Cleaner for general plastic parts	VC5490	CLEANING
CM102		Soft Sponge	commercially available	CLEANING
CM103		Lint-free cloth	commercially available	CLEANING
CM104		Clothes brush	commercially available	CLEANING
CM105		Scrubbing brush	commercially available	CLEANING
CM106	Disinfectant	Isopropyl alcohol 70% (V/V)	commercially available	CLEANING
CM107	Disinfectant	Ethanol absolute (pure) 70% (V/V)	commercially available	CLEANING
RM515	Loop tape beige width: 50mm	Klettostar (304-50-235-72)	VC0258	REPAIR
RM600	Hook tape beige width: 20mm	Klettostar (304-50-234-99)	VC0258	REPAIR
RM501	Loop tape grey width: 30mm	Klettostar (045199AN)	VC0258	REPAIR
RM500	Loop tape grey width: 20mm	Klettostar (044986AN)	VC0258	REPAIR
RM604	Hook tape grey width: 10mm	Klettostar (20358689)	VC0258	REPAIR
RM516	Loop tape beige width: 10mm	Klettostar (107705)	VC0258	REPAIR

Consumables
Table 9003 (continued)

No.	Name and Material No.	Description and Reference	Suppliers Code or Name and Address	Page Block Where Used
RM160	Adhesive tape double-sided width: 50mm	Merca A3700 (026670)	MERCA Verpackungen GmbH Kirchplatz 5 82049 Pullach Germany	REPAIR
RM162	Adhesive tape double-sided width: 19mm	Merca A3700 (029254)	MERCA Verpackungen GmbH Kirchplatz 5 82049 Pullach Germany	REPAIR
RM155	Adhesive tape double-sided	3M 467MP (045146)	V04963	REPAIR
RM800	Aluminium tape self-adhesive	Alufix (031232)	KORFF AG Niedermattstrasse 35 CH-4538 Oberbipp Switzerland	REPAIR
RM701	Solvent for Kydex	Haku 2091 (043606)	VC0377	REPAIR
RM357	Thread locking medium strength	Loctite 243 (302-10-142-90)	VD8908	REPAIR
RM355	Thread locking medium to high strength	Loctite 290 (20371961)	VD8908	ILLUSTRATED PARTS LIST (IPL)
RM360	Plastic thread locking	Loctite 5331 (109605)	VD8908	REPAIR
RM451	Varnish (clear) Thinner Hardener	Alexit-FST 404-12 (103110) contains: Alexit 62 (022640) and Alexit 400 (103111)	VD2603	REPAIR
RM100	Cyanoacrylate adhesive	Ergo 5011 (041972)	VSV700	REPAIR
RM401	Thermoplastic glue	A 20158 (302-10-129-89)	VC0143	REPAIR
RM457	Primer	Primer 83 (20431842)	V04963	REPAIR
RM850	Isopropyl alcohol	Isopropyl alcohol (034134)	commercially available	REPAIR

Consumables
Table 9003 (continued)

No.	Name and Material No.	Description and Reference	Suppliers Code or Name and Address	Page Block Where Used
RM917	Acetone		commercially available	REPAIR
RM915	Rubber Gloves		commercially available	REPAIR
RM916	PVC Apron		commercially available	REPAIR
RM913	Goggles		commercially available	REPAIR
PM001	Kraft Wrapping Paper	Federal Specification PPP-B-1055	commercially available	STORAGE (INCLUDING TRANSPORTATION)
PM002	Reinforced Sealing Tape	Federal Specification PPP-T-76	commercially available	STORAGE (INCLUDING TRANSPORTATION)

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STORAGE (INCLUDING TRANSPORTATION)

TASK 25-26-27-500-001-A01

1. Packing of the Seat Assembly

A. Reason for the Job

Self explanatory

B. Job Set-Up Information

NOTE: You can use equivalent alternatives for the items listed.

(1) Consumables

No.	Name and Material Number	Description
14	Kraft Wrapping Paper	Federal Specification PPP-B-1055
15	Reinforced Sealing Tape	Federal Specification PPP-T-76

NOTE: More data is shown in Consumables .

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-530-001-A01

(1) Package the Seat Assembly

NOTE: The seat assemblies are largely corrosion-resistant. Thus, in ordinary storage conditions no special preservation materials are necessary.

(a) Put the seats in Kraft Wrapping Paper. Seat backs can be folded forward. Do not fold no-breakover backrests (ref. emergency exit).

(b) Seal all edges and the seatlegs with Reinforced Sealing Tape.

(c) Identify the packaged seat assemblies by writing the assembly part number, serial number and repair date. The information that follows is necessary on the unit:

NOTE: Refer to the ATA Specification 300 for marking methods.

1 Part Number

2 Nomenclature

3 Quantity and unit of issue

4 Special markings as necessary

E. Close-up

Not applicable

TASK 25-26-27-550-001-A00
2. Storage of the seat assembly

A. Reason for the Job

CAUTION: THE STORAGE CONDITIONS MUST BE CONSTANT TO PREVENT DAMAGES OR CORROSION OF THE SEAT ASSEMBLY. THE DEVIATION OF THE TEMPERATURE SHOULD BE MAX. 10 DEGREE AND THE HUMIDITY OF MAX. 20% WITHIN THE MINIMUM AND MAXIMUM VALUES.

To store the seat assembly for later use.

B. Job Set-Up Information

Not applicable

C. Job Set-Up

Not applicable

D. Procedure

SUBTASK 25-26-27-550-001-A01
(1) STORAGE OF THE SEAT ASSEMBLY

(a) Store packaged seat assemblies in a cool, dry area (humidity ≤ 65%) at a temperature of 10 to 35 °C (50 to 95 °F).

(b) Keep away from any heat source or direct sunlight.

(c) Electrical parts (LRU), foam parts, textiles, leather parts which are not fixed installed should be stored seperately and correctly. Refer to the manufacturer's storage instructions.

E. Close-up

Not applicable

TASK 25-26-27-500-002-A01
3. Transportation of the Seat Assembly

A. Reason for the Job

Self explanatory

B. Job Set-Up Information

Not applicable

C. Job Set-Up

(1) Prepare the seat assembly for transportation

(2) We recommend that you use the original standard RECARO packing system for transport because it is well designed to meet the airline requirements.

(a) Make sure that the container is made of cardboard, fiberboard or plywood to give sufficient protection with a minimum of tare weight.

(b) Do not use straps and buckles as closing devices.

(c) Mark two opposite sides, left and right with red arrows with a minimum length of 150 mm (6 in.) to indicate the top.

(d) Make sure that the surface of the container is water-spray resistant.

(e) Make sure that the inside of the container is shock absorbing and that it does not produce dust.

(f) Leave at least 115 mm (4.5 in.) ground clearances for easy handling.

D. Procedure

SUBTASK 25-26-27-510-001-A01
(1) Transport the Seat Assembly

(a) Fix the container so that it does not move during transportation.

E. Close-up

Not applicable

TASK 25-26-27-530-003-A01
4. Handing and storage conditions

A. Reason for the Job

(1) Correct handling and storage of the seat assemblies during temporary out-of-service periods.

B. Job Set-up Information

(1) Required environmental conditions for the seats:

(a) Ambient temperature: 10 to 35°C (50 to 95°F)

(b) Relative humidity (RH): ≤ 65%

NOTE: To control humidity, regular airflow of the aircraft cabin, humidity absorbing pads, and/or dehumidifiers must be used as required. Continuous or closely scheduled monitoring must be done to make sure that RH will not be more than 65%.

C. Job Set-up

(1) Not applicable

D. Procedure

SUBTASK 25-26-27-550-002-A01
(1) STORAGE OF THE SEATS IN AIRCRAFT WHICH ARE OUT OF SERVICE

(a) Keep the seats away from any heat source or direct sunlight.

NOTE: Keep shut the window blinds on windows which are directly exposed to sunlight and located adjacent to seat assemblies.

(b) Move manually operated backrest recline and legrest adjustments which are driven by pneumatic, hydraulic or mechanical actuators, between both ends of their adjustment range once every month.

NOTE: Electrically driven actuators do not require regular operation.

(c) Store adjustable headrests at their highest position.

(d) Cover the seats completely.

(e) For cleaning of seat assemblies, refer to pageblock CLEANING .

E. Close-up

SUBTASK 25-26-27-550-003-A01
(1) AFTER CLEANING

(a) Remove wet cleaning agent residues.

(b) Make sure that there is good airflow in the cleaned area, then remaining cleaning agents can be evaporated completely. Especially the tray and in-arm tables have to stay open until cleaning agent is completely evaporated.

TASK 25-26-27-550-002-A01
5. Storage life limits including shelf life and periodic check intervals

A. Shelf life limitation

(1) Components designed and manufactured by RECARO Aircraft Seating do not have a limited shelf life.

(a) Applicable for Vendor-Cage-Code: C1084 and 1T7T2.

ILLUSTRATED PARTS LIST (IPL)

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1. Introduction

A. General

This Illustrated Parts List (IPL) gives illustrations and a breakdown of all assemblies that can be disassembled, repaired or replaced, and reassembled.

B. Material Arrangement

(1) Introduction

The introduction has all explanatory information about the individual sections that are necessary for use of this IPL. Subsequently, the introduction has a list of abbreviations used in the Detailed Parts List as well as a list of manufacturer codes, names and addresses.

(2) Alpha/Numerical Index

(a) This section has a list of part numbers of all items recorded in the Detailed Parts List. These part numbers are put in alpha-numerical sequence and are cross referenced to the respective Figure/Item Numbers and to the number of units per assembly.

(b) The part number sequence starts at the leftmost (first) position as follows:

– letters A through Z ("0" to be considered as zero),

– numerals 0 through 9.

(c) For subsequent rows, the sequence is:

– a dash,

– letters A through Z ("0" to be considered as zero),

– numerals 0 through 9.

(3) Detailed Parts List

(a) Column FIG. ITEM:

1 The first number in the first line of a page shows the number of the figure that illustrates the part, the second number shows the item number by which you can find the part on the illustration. A dash placed before the item number indicates that the part is not illustrated.

(b) Column PART NUMBER:

1 The Part Number column has the original manufacturer's part number. When a RECARO part number has been allocated to a "bought in" item, this ident number is also shown in the Nomenclature column.

(c) Column AIRLINE STOCK NUMBER:

1 This column is left blank for airline internal use.

(d) Column NOMENCLATURE:

1 Indenture System

a The indenture system shows the relationship of parts and assemblies to next higher assemblies or installations, as follows:

1 2 3 4 5 6 7

Assembly or installation assembly RF number
Attaching parts for assembly or installation

***

Detailed part for assembly

Sub-assembly

Attaching parts for sub-assembly

***

Detailed parts for sub-assembly

Sub-sub-assembly

Attaching parts for sub-sub-assembly

***

Detailed parts for sub-sub-assembly etc.

2 Attaching Parts

a Attaching Parts are captioned ATTACHING PARTS and are listed immediately after the parts attached.

b The *** symbol follows the last item of the attaching parts group.

3 Vendor Code

a Parts manufactured by companies other than RECARO are identified by an applicable vendor code after the nomenclature. Vendor codes are in accordance with current issues of Federal Supply Codes for Manufacturers Cataloguing Handbooks H4-1, H4-2 and H4-3, and are preceded by the letter "V". Standard parts such as AN, MS etc. are not identified by a vendor code.

(e) Column EFF CODE:

1 The Effectivity Code column establishes parts relationship with units or assemblies which are essentially the same but have minor deviations. These units or assemblies are assigned with reference letters such as A, B, C, etc. Parts which are not common to all configurations but are associated with one or more of the coded lead items, carry the letter or letters assigned to the lead item with which it is associated. Where a part is common to all lead items, the effectivity column is left blank.

(f) Column UNITS PER ASSY:

1 This column contains the quantity of a specific catalogue sequence numbered part necessary in the build sequence of only one (where more than one exists), next higher sub-sub-assembly, sub-assembly, assembly, or installation level as applicable. For bulk items, the letters "AR" are inserted in the quantity column to indicate "as required". Where items are listed for reference purposes, "RF" is inserted.

C. How to Use the Illustrated Parts List

(1) If the part number is known:

(a) Find the part number in the numerical index. Note down figure and item number.

(b) Go to the figure.

(c) Use the item number to find the part in the illustration or in the Parts List.

(2) If the part number is unknown:

(a) Refer to 1 and look for the title of the figure in which the part should be shown.

(b) Note down the figure number.

(c) Go to the figure and find the part.

(d) Refer to the corresponding item number in the parts list.

D. Interchangeability Terms and Abbreviations

(1) This IPL uses the interchangeability abbreviations that follow:

ABBREVIATION	TERM	DEFINITION
ALT	Alternate	The listed part is alternate to, and interchangeable with, other parts within the same item number variant group or other item numbers if designated.
OPN	Overlength	Identifies a complete part identity exceeding fifteen positions in length.
OPT	Optional	The part is fully interchangeable in form, fit, and function with other item numbers shown.
PRE SB	Service Bulletin	PRE shows the condition of the part before the work in a Service Bulletin (SB) is done.
POST SB		POST shows the condition after the work in a Service Bulletin (SB) is done
RWK SB		RWK shows that the part is reworked by a Service Bulletin (SB).
PRFD	Preferred	The part is preferred over the other optional parts shown.
RPLD BY	Replaced by	The part is replaced by and is interchangeable with the item number designated in the notation.

ABBREVIATION	TERM	DEFINITION
RPLS	Replaces	The part replaces and is interchangeable with the item number designated in the notation.
SUPSD BY	Superseded by	The part is replaced by and is not interchangeable with the item number designated in the notation.
SUPSDS	Supersedes	The part replaces and is not interchangeable with the item number designated in the notation.

E. List of Abbreviations

(1) This IPL uses the abbreviations that follow:

IPL Abbreviations
Table 10001

ABBREVIATION	TERM
AR	AS REQUIRED
APPR	APPROVAL
ASSY	ASSEMBLY
BFE	BUYERS FURNISHED EQUIPMENT
BKDN	BREAKDOWN
CTR	CENTER
CYL	CYLINDRICAL
D & O	DESCRIPTION AND OPERATION
DBL	DOUBLE
DET	DETAIL
DIA	DIAMETER
FAA	FEDERAL AVIATION ADMINISTRATION
FED	FEDERAL
FIG	FIGURE
HC	HANDICAP
HD	HEAD
HEX	HEXAGONAL
IAT	IN-ARMREST TABLE
ID	IDENT
IDENT	IDENTIFICATION
INBD	INBOARD
INFO	INFORMATION
INSTL	INSTALLATION

ABBREVIATION	TERM
IPL	ILLUSTRATED PARTS LIST
LH	LEFT HAND
LTD	LIMITED
NHA	NEXT HIGHER ASSEMBLY
NO	NUMBER
NP	NON PROCURABLE
OUTBD	OUTBOARD
PCU	PASSENGER CONTROL UNIT
PN	PART NUMBER
POS	POSITION
QDL	QUADRUPLE
RCL	RECLINE
RF, REF	REFERENCE
RH	RIGHT HAND
RQD	REQUIRED
SB	SERVICE BULLETIN
SIL	SERVICE INFORMATION LETTER
SPCL	SPECIAL
SPEC	SPECIFICATION
STD	STANDARD
TBD	TO BE DETERMINED
TPL	TRIPLE
TTL	TOTAL
V	VENDOR
W	WALL

VENDORS LIST

CODE	NAME	ADDRESS
V35FB9	AMSAFE INC . DBA AMSAFE AVIATION	1043 NORTH 47TH AVE PHOENIX AZ 85043 USA
VD8485	STABILUS GMBH	WALLERSHEIMER WEG 100 P.O. BOX: 20 14 54 56070 KOBLENZ GERMANY
V02953	P.L. PORTER COMPANY	3000 WINONA AVE BURBANK CA 91510 USA
VC1060	METZELER-SCHAUM GMBH	DONAUSTR. 51 87700 MEMMINGEN GERMANY
V2258N	GREINER PURTEC GMBH	ERWIN-GREINER-STR. 5 4690 JOHANNISTAL BEI SCHWANENSTADT AUSTRIA
VD8908	HENKEL AG UND CO. KGAA (HEADQUARTERS)	HENKELSTR. 67 40191 DUESSELDORF GERMANY
V04963	3M COMPANY	3M CTR SAINT PAUL MN 55144 USA
VD2603	MANKIEWICZ GEBR. & CO.	GEORG-WILHELM-STR. 189 21107 HAMBURG GERMANY

CODE	NAME	ADDRESS
VB1571	DOW CORNING EUROPE SA	PARC INDUSTRIEL DE SENEFFE 7180 SENEFFE BELGIUM
VC0258	BINDER GOTTLIEB GMBH UND CO. KG	BAHNHOFSTR. 19 71088 HOLZGERLINGEN GERMANY
VSV700	KISLING AG	RINGSTR. 30 8317 TAGELSWANGEN SWITZERLAND
VSZ437	PANASONIC CORPORATION	215 MATSUBACHO 5710056 KADOMA JAPAN
VC5490	TEGEE-CHEMIE BREMEN GMBH	BERGEDORFER STRASSE 6-8 28219 BREMEN GERMANY
V80205	NATIONAL AEROSPACE STANDARDS COMITTEE	AEROSPACE INDUSTRIES ASSOCIATION OF AMERICA INC. 1000 WILSON BLVD SUITE 1700 ARLINGTON VA 22209 USA
VC0143	BUEHNEN GMBH UND CO. KG	HINTERM SIELHOF 25 28277 BREMEN GERMANY
V11153	VELCRO USA INC.	406 BROWN AVE. MANCHESTER NH 03103-7206 USA

CODE	NAME	ADDRESS
V3E2Y8	ASTRONICS ADVANCED ELECTRONIC	12950 WILLOWS RD NE KIRKLAND WA 98034 USA
VC0377	CHEMISCHE WERKE KLUTHE GMBH	GOTTLIEB-DAIMLER-STRASSE 12 69115 HEIDELBERG GERMANY

ALPHA/NUMERIC INDEX

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
A1-0607101013		1A	–580	1
		1C	–560B	1
		1D	–560B	1
		1E	–620	1
		1F	–610B	1
A1-1010060713		1B	–560A	1
		1C	–560C	1
		1D	–560C	1
		1E	–620A	1
		1F	–610C	1
AN316-5		9	70	2
			–70A	1
AN316-6R		8	100	3
		8A	70	4
		8B	70	4
		8C	60	4
AN565A1032H8		7	90	1
			150	2
		7A	90	1
			150	2
			–175	1
		7B	90	1
			150	2
			–165	2
			–165A	1
			–175	1
		7C	90	1
			150	1
		7D	90	1
			150	2
		7E	90	1
			150	2
		7F	90	1
			150	2
AN565A6H3		4	430	1
		4A	430	1
		4B	350	1
		4C	350	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
AN565A8H4		6	210	2
AN565A8H5		8	140	1
		8A	140	1
		8B	140	1
		8C	120	1
AN565C428H6		5	240	1
		5A	240	1
ED1294-2		1	–550A	1
		1A	–550A	1
		1B	–550A	1
		1C	–550A	1
		1D	–550A	1
		1F	–600A	1
ED1294-2-2		1E	–610	1
ED1325-1		1	–530A	1
		1A	–530A	1
		1B	–530A	1
		1C	–530A	1
		1D	–530A	1
		1E	–590	1
		1F	–580A	1
ED1327-1		1	–540A	2
		1A	–540A	4
		1B	–540A	4
		1C	–540A	4
		1D	–540A	4
		1E	–600	4
		1F	–590A	4
EP00066073		1K	–10	1
EP00066074		1G	–10	1
EP00066075		1G	–10A	1
EP00066076		1J	–10	1
EP00066077		1J	–10A	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
EP00066078		1G	–10B	1
EP00066079		1G	–10C	1
EP00066080		1G	–10D	1
EP00066081		1G	–10E	1
EP00066082		1K	–10A	1
EP00066083		1H	–10	1
EP00066084		1H	–10A	1
EP00066085		1J	–10B	1
EP00066086		1J	–10C	1
EP00066087		1H	–10B	1
EP00066088		1H	–10D	1
EP00066089		1H	–10E	1
EP00066090		1H	–10C	1
EP00066092		2C	10	1
EP00066092RF		1G	50	1
			60	1
		1J	–50A	1
			–60A	1
		1K	50	1
			60	1
		2C	–1	RF
EP00066093		2C	–10A	1
EP00066093RF		1H	50	1
			60	1
		1J	–50C	1
			–60C	1
		1K	–50A	1
			–60A	1
		2C	–1A	RF

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
EP00066095		2C	–10B	1
EP00066095RF		1G	–40A	1
		1J	40	1
		2C	–1B	RF
EP00066096		2C	–10C	1
EP00066096RF		1H	–40A	1
		1J	–40B	1
		2C	–1C	RF
EP00066097		2C	–10D	1
EP00066097RF		1G	40	1
		1J	–40A	1
		1K	40	1
		2C	–1D	RF
EP00066098		2C	–10E	1
EP00066098RF		1H	40	1
		1J	–40C	1
		1K	–40A	1
		2C	–1E	RF
EP00066099		2C	–10F	1
EP00066099RF		1G	–50A	1
			–60A	1
		1J	50	1
			60	1
		2C	–1F	RF
EP00066100		2C	–10G	1
EP00066100RF		1H	–50A	1
			–60A	1
		1J	–50B	1
			–60B	1
		2C	–1G	RF
EP00066101		2C	–10H	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
EP00066101RF		1G	–50B	1
		1H	–50C	1
		2C	–1H	RF
EP00066102		2C	–10J	1
EP00066102RF		1G	–60B	1
		2C	–1J	RF
EP00066103		2C	–10K	1
EP00066103RF		1H	–60C	1
		2C	–1K	RF
EP00066107		2C	–10L	1
EP00066107RF		1G	–40C	1
		1H	–40B	1
		2C	–1L	RF
EP00066108		2C	–10M	1
EP00066108RF		1G	–40B	1
		2C	–1M	RF
EP00066109		2C	–10N	1
EP00066109RF		1H	–40C	1
		2C	–1N	RF
EP00078583		2C	30	1
EP00078584		2C	–30A	1
EP00078585		2C	–30B	1
MS21042-3		11B	420	1
MS21042-4		1E	180	1
		1J	180	1
		3E	–70A	1
		3G	50	1
		3H	50	1
		12	200	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
MS21042-5		7	200	2
		7A	250	2
		7B	250	2
		7C	250	2
		7D	250	2
		7E	250	2
		7F	250	2
MS21083N4		4D	30	1
MS24693C270		5	220	4
		5A	220	4
MS3367-2-9		7	–1010	30
			–1060	20
			–876A	2
		7A	–1000	20
			–807A	1
			–840A	2
			–950	37
			–950A	40
		7B	–1000	20
			–807A	1
			–840A	1
			–950	37
			–950A	40
		7C	–1010	20
			–807A	1
			–960	40
		7D	–1010	20
			–807A	1
			–960	40
		7E	–1170	40
			–1170A	37
			–940A	1
			–980A	1
		7F	–1010	20
			–807A	1
			–840A	1
			–960	40

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
MS3367-7-9		7	–1000	34
		7A	–940	45
			–940A	45
			–940B	42
			–950B	9
		7B	–940	45
			–940A	45
			–940C	42
			–950B	9
		7C	–950	45
		7D	–950	45
		7F	–950	28
MS51957-27		4	100	2
			450	3
		4A	100	2
			450	3
		4B	100	2
			370	3
		4C	100	2
			370	3
MS51957-28		4	470	1
		4A	470	1
		4B	400	1
		4C	400	1
		6	340	2
			–440	2
MS51957-33		4B	390	1
		4C	390	1
NAS1149C0332R		11A	70	2
NAS1149C0663R		12	300	1
NAS1149CN816R		7	–875	2
		7A	–806	2
		7B	–806	2
		7C	–806	2
		7D	–806	2
		7E	–930	2
		7F	–806	2

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
NAS1149CN832R		1	300	3
		1A	300	3
		1B	300	3
		1C	300	3
		1D	300	3
		1E	290	3
		1F	300	2
			360	3
		1G	300	3
			–300A	1
		1H	300	3
			–300A	1
		1J	290	3
		1K	300	2
			360	3
NAS1149D0432K		7	260	2
			320	1
		7A	–240B	2
			310	2
			370	1
		7B	–240A	2
			310	2
			370	1
		7C	310	2
			370	1
		7D	310	2
			370	1
		7E	310	2
			370	1
		7F	310	2
			370	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
NAS1149F0332P		1	420	3
		1A	420	3
		1B	420	3
		1C	420	3
		1D	420	3
		1E	440	3
		1F	480	3
		1G	420	3
		1H	420	3
		1J	440	3
		1K	480	3
		3	65	2
		3A	65	2
NAS1149F0363P		7E	1090	4
NAS1149F0432P		1E	170	2
		1J	170	2
		4D	40	2
		7	480	1
			550	1
			620	1
		7A	530	1
			610	1
			–626	1
		7B	530	1
			610	1
			–626	1
		7C	530	1
			610	1
		7D	530	1
			610	1
		7E	530	1
			610	1
			680	1
		7F	530	1
			610	1
		8	170	1
			170A	2
		12	220A	1
			270	3
			–270A	5

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
NAS1149F0463P		4D	50	1
		7	330	1
			710	2
		7A	200	1
			380	1
			–530A	1
			–610A	1
			–626A	1
			690	2
		7B	200	1
			380	1
			–530A	1
			–610A	1
			–626A	1
			690	2
		7C	200	1
			380	1
			690	2
		7D	200	1
			380	1
			690	2
		7E	200	1
			380	1
			770	2
		7F	200	1
			380	1
			690	2
		12	–220	3
			275	2
NAS1149F0532P		7	210	1
		7A	–250A	2
			260	1
		7B	–250B	2
			260	1
		7C	260	1
		7D	260	1
		7E	260	1
		7F	260	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
NAS1149FN616P		4	110	2
		4A	110	2
		4B	110	2
		4C	110	2
		11	–160	1
NAS1149FN632P		6	350	2
			–450	2
NAS1149FN832P		9A	100	4
		11B	340	1
			–370A	1
NAS1149G0416P		7	630	1
		7A	540	1
			–627	1
		7B	540	1
			–627	1
		7C	540	1
		7D	540	1
		7E	540	1
			690	1
		7F	540	1
		8	160	4
NAS1291C3M		11A	80	1
NAS1351-5-10P		9	–50D	1
NAS1351-5-14P		9	50C	1
			60B	1
NAS1351-5-16P		9	–50	1
			–60	1
NAS1351-5-20P		9	–50B	1
			–60C	1
NAS1351-5-24P		9	–50A	1
			–60A	1
NAS601-5B		4	520	2
		4A	530	2

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
NAS601-7B		4	580	2
		4A	590	2
NAS602-14		3	90	4
		3A	90	4
		3B	120	4
		3C	50	2
		3D	50	2
		3F	70	2
NAS602-16		11B	–340A	1
			380	2
NAS602-22		3F	80	1
NAS602-5		1	290	2
		1A	290	2
		1B	290	2
		1C	290	2
		1D	290	2
		1E	280	2
		1F	290	1
			350	2
		1G	290	2
			–290A	1
		1H	290	2
			–290A	1
		1J	280	2
		1K	290	1
			350	2

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
NAS602-7		1	310	1
		1A	310	1
		1B	310	1
		1C	310	1
		1D	310	1
		1E	300	1
		1F	310	1
			370	1
		1G	310	1
		1H	310	1
		1J	300	1
		1K	310	1
			370	1
		11B	330	1
			–360A	1
NAS602-8P		9A	80	4
NAS603-12		1	410	3
		1A	410	3
		1B	410	3
		1C	410	3
		1D	410	3
		1E	430	1
		1F	470	3
		1G	410	3
		1H	410	3
		1J	430	1
		1K	470	3
NAS603-13		11A	60	1
NAS603-14P		3	60	2
		3A	60	2
		3B	60	2
		4	570	2
		4A	580	2
NAS603-15		11A	20	2
NAS603-18		1E	450	2
		1J	450	2

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
NAS603-20		6	180A	2
		11B	390	1
NAS603-26		7E	1080	2
NAS603-8		2	90	4
			170	4
		2C	90	4
			170	4
NAS604-12		4	460	1
		4A	460	1
NAS6204-10		12	240	1
NAS623-2-20		3C	60	1
		3D	60	1
NAS623-3-14		6	180	2
NAS6604-1		12	210A	1
			330	1
NAS6604-11		7	250	1
		7A	–235	1
			300	1
		7B	–235	1
			300	1
		7C	300	1
		7D	300	1
		7E	300	1
		7F	300	1
NAS6604-14		4D	60	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
NAS6604-15		7	810	1
		7A	–510A	1
			–624A	1
			700	1
		7B	–510A	1
			–624A	1
			700	1
		7C	700	1
		7D	700	1
		7E	780	1
		7F	700	1
NAS6604-16		1E	160	1
		1J	160	1
		7	600	1
		7A	510	1
			–624	1
		7B	510	1
			–624	1
		7C	510	1
		7D	510	1
		7E	510	1
			660	1
		7F	510	1
NAS6604-17		3G	20	1
		3H	20	1
NAS6604-2		7	730	1
		7A	710	1
		7B	710	1
		7C	710	1
		7D	710	1
		7E	790	1
		7F	710	1
		12	–210	1
NAS6604-20		7	460	1
NAS6604-21		3E	40	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
NAS6604-26		7	530	1
		7A	590	1
		7B	590	1
		7C	590	1
		7D	590	1
		7E	590	1
NAS6604-28		7F	590	1
NAS6604-4		7	720	1
NAS6604-8		7	240	1
			300	1
		7A	–230B	1
			290	1
			350	1
		7B	–230A	1
			290	1
			350	1
		7C	290	1
			350	1
		7D	290	1
			350	1
		7E	290	1
			350	1
		7F	290	1
			350	1
NAS6604-9		7	310	1
		7A	190	1
			360	1
		7B	190	1
			360	1
		7C	190	1
			360	1
		7D	190	1
			360	1
		7E	190	1
			360	1
		7F	190	1
			360	1
NAS6604D19		4D	20	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
NAS6604P6		12	260	2
			–260A	4
NAS6604P8		12	265	2
NAS6605-18		2B	30	2
		7A	–240A	1
		7B	–240B	1
NAS6605-20		7	190	1
		7A	240	1
		7B	240	1
			–240C	1
		7C	240	1
		7D	240	1
		7E	240	1
		7F	240	1
NAS6605-21		7A	–230A	1
		7B	–230B	1
NAS6605-22		7D	–240A	1
NAS6605-23		7	180	1
		7A	230	1
		7B	230	1
		7C	230	1
		7D	230	1
		7E	230	1
		7F	230	1
NAS6606P18		12	280	1
NAS679A4		3E	70	1
NAS697A06L		4	–310	2
		4A	–310	2
NAS697A3		11	–60	2
NAS70AL261-500		8	160A	2
RD-AM7902-06		1F	–610A	1
RD-AM7902-107		1F	–610	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
RD-AM7902-15		1A	–560	1
		1C	–560	1
		1D	–560	1
RD-AM7902-16		1B	–560	1
		1C	–560A	1
		1D	–560A	1
RD-AM7929-27		1	–560A	1
RD-AM7929-28		1	–560	1
RD-AX4332-01		1	–530	1
		1A	–530	1
		1B	–530	1
		1C	–530	1
		1D	530	1
		1F	–580	1
RD-AX6421-18		1	550	2
		1A	550	3
		1B	550	3
		1C	550	3
		1D	550	3
		1F	–600	3
RD-AX6733-02		1	540	2
		1A	540	3
		1B	540	3
		1C	540	3
		1D	540	3
		1F	–590	3

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
003743				
(optional, see basic P/N NAS6604-15)		7	810	1
		7A	–510A	1
			–624A	1
			700	1
		7B	–510A	1
			–624A	1
			700	1
		7C	700	1
		7D	700	1
		7E	780	1
		7F	700	1
005207				
(optional, see basic P/N NAS6604-26)		7	530	1
		7A	590	1
		7B	590	1
		7C	590	1
		7D	590	1
		7E	590	1
007293		4	–250	2
		4A	–250	2
		4B	–235	2
		4C	–235	2
011096				
(optional, see basic P/N NAS602-5)		1	290	2
		1A	290	2
		1B	290	2
		1C	290	2
		1D	290	2
		1E	280	2
		1F	290	1
			350	2
		1G	290	2
			–290A	1
		1H	290	2
			–290A	1
		1J	280	2
		1K	290	1
			350	2

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
012440				
(optional, see basic P/N MS3367-7-9)		7	–1000	34
		7A	–940	45
			–940A	45
			–940B	42
			–950B	9
		7B	–940	45
			–940A	45
			–940C	42
			–950B	9
		7C	–950	45
		7D	–950	45
		7F	–950	28
020408856		3A	100	1
021229		3G	70	4
		3H	70	2
021814		11B	180	2
			–180A	1
026662		4	–240	21
		4A	–240	21
		4B	–230	22
(same as 06-12-1019-15-025)		4C	–230	22
026670		4	480	AR
		4A	480	AR
		4B	410	AR
		4C	410	AR
029254		4	490	AR
		4A	490	AR
		4B	420	AR
		4C	420	AR
029793		7	995	3
		7A	935	3
		7B	935	3
		7C	940	3
		7D	940	3
		7F	940	3
		9	40	8

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
042195				
(optional, see basic P/N NAS6605-21)		7A	–230A	1
		7B	–230B	1
042196		5	50	3
		5A	50	3
042226				
(optional, see basic P/N NAS603-13)		11A	60	1
042250				
(optional, see basic P/N NAS6604D19)		4D	20	1
042251		6	170	2
042383		11	–150	1
042546				
(optional, see basic P/N AN565A8H5)		8	140	1
		8A	140	1
		8B	140	1
		8C	120	1
043292				
(optional, see basic P/N AN565A8H4)		6	210	2
043466		4	–90	2
			–260	12
		4A	–90	2
			–260	12
		4B	–90	2
			–240	12
		4C	–90	2
			–240	12
		7	830	2
043484				
(optional, see basic P/N NAS6605-23)		7	180	1
		7A	230	1
		7B	230	1
		7C	230	1
		7D	230	1
		7E	230	1
		7F	230	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
043804 (optional, see basic P/N 52NKTE064)		12	290	1
043805 (optional, see basic P/N NAS1149C0663R)		12	300	1
043875		7A	–470A	8
		7B	–470A	8
		7E	–470A	8
		7F	–470A	8
043929 (optional, see basic P/N 22NKTM02)		7E	1110	2
044009		3E	90	2
044159 (optional, see basic P/N NAS603-20)		6	180A	2
		11B	390	1
044171 (optional, see basic P/N NAS603-18)		1E	450	2
		1J	450	2
044237		4	–300	4
		4A	–300	4
044256 (optional, see basic P/N NAS603-26)		7E	1080	2
044388		8	–135	2
		8A	–130	2
		8B	130	2
044508		12	100	1
044513 (optional, see basic P/N NAS1149F0363P)		7E	1090	4

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
044646		4	290	2
		4A	290	2
		4B	155	1
			380	2
		4C	155	1
			380	1
			–380A	2
044739				
(optional, see basic P/N NAS6605-22)		7D	–240A	1
044986AN		4	–390	AR
		4A	–390	AR
		4B	–315	AR
045049				
(optional, see basic P/N 315-50-670-25)		5A	230	2
(optional, see basic P/N MS24693C270)		5	220	4
		5A	220	4
045146		5	130	AR
			180	AR
		5A	130	AR
			180	AR
045199AN		4	–500	AR
		4B	440	AR
		7	–1040	AR
			–1080	AR
		7A	–1020	AR
			–980	AR
		7B	–1020	AR
			–980	AR
		7C	–1030	AR
			–990	AR
		7D	–1030	AR
			–990	AR
		7E	–1200	AR
		7F	–990	AR
045250				
(optional, see basic P/N NAS6605-18)		2B	30	2
		7A	–240A	1
		7B	–240B	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
046003				
(optional, see basic P/N NAS6604-11)		7	250	1
		7A	–235	1
			300	1
		7B	–235	1
			300	1
		7C	300	1
		7D	300	1
		7E	300	1
		7F	300	1
046024		7	–1020	6
			–1070	13
		7A	–1010	16
			–960	6
		7B	–1010	16
			–960	6
		7C	–1020	16
			–970	6
		7D	–1020	16
			–970	6
		7E	–1180	6
		7F	–970	6
046084		3	80	4
		3A	80	4
		3B	110	4
		3C	40	3
		3D	40	3
		3F	60	3
046085		3E	50	1
		3G	30	1
		3H	30	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
046174				
(optional, see basic P/N MS3367-2-9)		7	–1010	30
			–1060	20
			–876A	2
		7A	–1000	20
			–807A	1
			–840A	2
			–950	37
			–950A	40
		7B	–1000	20
			–807A	1
			–840A	1
			–950	37
			–950A	40
		7C	–1010	20
			–807A	1
			–960	40
		7D	–1010	20
			–807A	1
			–960	40
		7E	–1170	40
			–1170A	37
			–940A	1
			–980A	1
		7F	–1010	20
			–807A	1
			–840A	1
			–960	40
051829		6	220	4
054224				
(optional, see basic P/N NAS6604-17)		3G	20	1
		3H	20	1
055085		4	–270	2
		4A	–270	2
		4B	–250	2
		4C	250	2

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
055948		4	–320	4
		4A	–320	4
		11B	–40A	8
			–70	6
			–100	4
			–220	5
			–240	2
056871		11	–70	4
100088		3B	–130	1
		3D	70	1
		4A	510	1
		4B	430	1
		4C	430	1
100108		7	–1030	AR
			–1090	AR
		7A	–1030	AR
			–970	AR
		7B	–1030	AR
			–970	AR
		7C	–1040	AR
			–980	AR
		7D	–1040	AR
			–980	AR
		7E	–1190	AR
		7F	–1020	AR
			–980	AR
100109 (optional, see basic P/N AN565C428H6)		5	240	1
		5A	240	1
100182		4	120	AR
			590	AR
		4A	120	AR
			600	AR
		11B	140	AR
			–190	AR
			–270	AR

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
100814				
(optional, see basic P/N MS51957-33)		4B	390	1
		4C	390	1
100951				
(optional, see basic P/N NAS602-22)		3F	80	1
101-00-052-03		7	–874	2
		7A	–805	2
		7B	–805	2
		7C	–805	2
		7D	–805	2
		7E	–920	2
		7F	–805	2
102372		1	–318	2
		1A	–318	3
		1B	–318	3
		1C	–318	3
		1D	–318	3
		1E	330	2
		1F	–376	1
		1G	–318	3
		1H	–318	3
		1J	330	2
		1K	–376	1
		7	120	1
		7A	120	1
		7B	120	1
		7C	120	1
		7D	120	1
		7E	120	1
102530				
(optional, see basic P/N NAS1149C0332R)		11A	70	2

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
102532				
(optional, see basic P/N NAS1149G0416P)		7	630	1
		7A	540	1
			–627	1
		7B	540	1
			–627	1
		7C	540	1
		7D	540	1
		7E	540	1
			690	1
		7F	540	1
		8	160	4
102539				
(optional, see basic P/N NAS1291C3M)		11A	80	1
102708				
(optional, see basic P/N NAS6604-14)		4D	60	1
102709				
(optional, see basic P/N NAS6604-20)		7	460	1
102713				
(optional, see basic P/N NAS6605-20)		7	190	1
		7A	240	1
		7B	240	1
			–240C	1
		7C	240	1
		7D	240	1
		7E	240	1
		7F	240	1
102813		8	150	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
102823				
(optional, see basic P/N NAS1149D0432K)		7	260	2
			320	1
		7A	–240B	2
			310	2
			370	1
		7B	–240A	2
			310	2
			370	1
		7C	310	2
			370	1
		7D	310	2
			370	1
		7E	310	2
			370	1
		7F	310	2
			370	1
102930				
(optional, see basic P/N NAS6604-16)		1E	160	1
		1J	160	1
		7	600	1
		7A	510	1
			–624	1
		7B	510	1
			–624	1
		7C	510	1
		7D	510	1
		7E	510	1
			660	1
		7F	510	1
103190				
(optional, see basic P/N RD-AX4332-01)		1	–530	1
		1A	–530	1
		1B	–530	1
		1C	–530	1
		1D	530	1
		1F	–580	1
103300				
(optional, see basic P/N NAS6606P18)		12	280	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
103302				
(optional, see basic P/N MS21042-4)		1E	180	1
		1J	180	1
		3E	–70A	1
		3G	50	1
		3H	50	1
		12	200	1
103323				
(optional, see basic P/N NAS6604-1)		12	210A	1
			330	1
103393				
(optional, see basic P/N AN565A1032H8)		7	90	1
			150	2
		7A	90	1
			150	2
			–175	1
		7B	90	1
			150	2
			–165	2
			–165A	1
			–175	1
		7C	90	1
			150	1
		7D	90	1
			150	2
		7E	90	1
			150	2
		7F	90	1
			150	2
103412		6	380	2
			–480	2
103435NP		2	140	4
			–140A	6
		2A	50	4
			–50A	6
		2C	140	4
			–140A	6

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
103673		4	230	1
		4A	230	1
		4B	220	1
		4C	220	1
104267		12	170	4
104810		6	190	4
105277				
(optional, see basic P/N RD-AX6733-02)		1	540	2
		1A	540	3
		1B	540	3
		1C	540	3
		1D	540	3
		1F	–590	3
105278				
(optional, see basic P/N RD-AX6421-18)		1	550	2
		1A	550	3
		1B	550	3
		1C	550	3
		1D	550	3
		1F	–600	3
105343		7	410	1
		7A	460	2
		7B	460	2
		7C	460	2
		7D	460	2
		7E	460	2
		7F	460	2
105423		4D	70	1
105963				
(optional, see basic P/N RD-AM7902-16)		1B	–560	1
		1C	–560A	1
		1D	–560A	1
105964				
(optional, see basic P/N RD-AM7902-15)		1A	–560	1
		1C	–560	1
		1D	–560	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
106675				
(optional, see basic P/N NAS603-8)		2	90	4
			170	4
		2C	90	4
			170	4
107257		11B	90	2
			–230	1
107794		4	440	3
		4A	440	3
		4B	360	3
		4C	360	3
108093				
(optional, see basic P/N NAS623-3-14)		6	180	2
108797		7	–1000A	10
			–1050	6
		7A	–940C	12
			–990	11
		7B	–940B	12
			–990	11
		7C	–1000	11
			–950A	12
		7D	–1000	11
			–950A	12
		7E	–1160	12
		7F	–1000	11
			–950A	12
			–990A	12
109562		9A	50	2
110113				
(optional, see basic P/N NAS601-5B)		4	520	2
		4A	530	2
110114				
(optional, see basic P/N NAS601-7B)		4	580	2
		4A	590	2

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
130-00-130-14		7	–873	2
		7A	–804	2
		7B	–804	2
		7C	–804	2
		7D	–804	2
		7E	–910	2
		7F	–804	2
		11B	–320A	1
			360	2
130-00-290-50		7	–872	1
		7A	–803	1
		7B	–803	1
		7C	–803	1
		7D	–803	1
		7E	–900	1
		7F	–803	1
131-00-850-25		5	190	2
131-00-860-25		5A	190	2
132-00-560-05		5	200	4
132582		1	–560B	1
134-00-521-06		5	60	1
		5A	60	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
135-00-253-44		7	440	1
			510	2
			580	1
		7A	490	1
			570	2
			–622	1
		7B	490	1
			570	2
			–622	1
		7C	490	1
			570	2
		7D	490	1
			570	2
		7E	490	1
			570	2
			640	1
		7F	490	1
			570	2
135-00-300-02		3D	80	1
135-00-857-04		5	210	4
		5A	210	4
137-00-153-01		12	110	1
137-00-153-30		12	60	1
137-00-154-10		12	70	1
137-00-154-21		12	80	1
137-00-154-25		12	90	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
137-00-253-36		7	450	1
			520	2
			590	1
		7A	500	1
			580	2
			–623	1
		7B	500	1
			580	2
			–623	1
		7C	500	1
			580	2
		7D	500	1
			580	2
		7E	500	1
			580	2
		7F	500	1
			580	2
137-00-253-37		7E	650	1
137-00-268-05		1	440	2
		1A	440	1
		1B	440	1
		1C	440	1
		1D	440	1
		1E	470	1
		1F	490	1
		1G	440	1
		1H	440	1
		1J	470	1
		1K	490	1
137-00-422-08		8C	160	1
137-00-422-09		8	60	1
		8C	170	1
137-00-825-04		4	–220A	2
		4A	–220A	2
		4B	–210A	2
		4C	–210A	2

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
137-00-825-09		4	220	2
		4A	220	2
		4B	210	2
		4C	210	2
139-00-101-18		12	–50A	1
139-00-102-00		12	40	1
139-00-103-01		12	–30A	1
139-00-103-61		12	30	1
139-00-108-46		8	20	1
139-00-108-49		8	–20A	1
		8A	20	1
		8B	20	1
		8C	20	1
139-00-110-00		10	50	2
			50A	1
139-00-111-00		10	60	1
139-00-112-00		7	860	4
		7A	790	2
		7B	790	2
		7C	790	2
		7D	790	2
		7E	870	2
		7F	790	2
139-00-113-07		7A	–20C	1
		7B	–20A	1
139-00-113-23		7	20	1
139-00-113-28		7D	20	1
139-00-113-32		7A	–20	1
		7B	20	1
		7C	20	1
		7E	20	1
		7F	20	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-113-36		7A	–30A	1
		7B	–30B	1
139-00-113-70		7A	–20B	1
		7B	–20C	1
139-00-114-39		7A	–40	2
			–50	2
		7B	–40	2
			–50	2
		7C	–40	2
			–50	2
		7D	–40	2
			–50	2
		7E	–40	2
			–50	2
		7F	–40	2
			–50	2
139-00-114-40		7	–50	2
139-00-114-45		7	–40	2
		7D	–40A	2
139-00-115-00		10	30	1
139-00-115-01		10	40	1
139-00-115-05		10	20	1
139-00-115-07		10	20A	1
139-00-115-22		10	40A	1
139-00-115-48		10	–20B	1
139-00-115-52		10	–20E	1
139-00-117-04		9A	20	2
139-00-117-06		9A	30	6
139-00-117-12		7E	–800	1
			820	1
			840	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-117-13		9A	40	4
139-00-118-00		12	310	2
139-00-123-01		7A	–30C	1
		7B	–30A	1
139-00-123-10		7D	–30A	1
139-00-123-83		7A	30	1
		7B	30	1
		7C	30	1
		7D	30	1
		7E	30	1
		7F	30	1
139-00-123-84		7A	–30B	1
		7B	–30C	1
139-00-123-93		7	30	1
139-00-130-11		12	–30N	1
139-00-130-12		12	–30M	1
139-00-130-17		12	–30L	1
139-00-130-18		12	–30K	1
139-00-130-55		12	–30J	1
139-00-130-56		12	30F	1
139-00-130-59		12	30D	1
139-00-130-60		12	30E	1
139-00-130-65		12	30C	1
139-00-130-66		12	30B	1
139-00-130-69		12	30G	1
139-00-130-70		12	30H	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-133-04		7A	–20A	1
		7B	–20B	1
139-00-135-20		12	320	1
139-00-135-22		12	50	1
139-00-135-32		12	–20J	1
139-00-135-37		12	–20G	1
139-00-135-47		12	–20H	1
139-00-136-07		12	–10K	1
139-00-136-07RF		7B	–70C	1
		12	–1K	RF
139-00-136-08		12	–10L	1
139-00-136-08RF		7A	–70B	1
		12	–1L	RF
139-00-136-27		12	–10M	1
139-00-136-27RF		7B	–70D	1
		12	–1M	RF
139-00-136-28		12	–10N	1
139-00-136-28RF		7A	–70C	1
		12	–1N	RF
139-00-136-29		12	–10P	1
139-00-136-29RF		7A	–60B	1
		7B	–60C	1
		12	–1P	RF
139-00-136-31		12	–10Q	1
139-00-136-31RF		7A	–60C	1
			–70D	1
		7B	–60B	1
			–70B	1
		12	–1Q	RF

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-136-51		12	20	1
139-00-136-52		12	20C	1
139-00-136-56		12	–20F	1
139-00-136-65		12	20E	1
139-00-136-66		12	20D	1
139-00-136-69		12	–20A	1
139-00-136-70		12	20B	1
139-00-136-74		12	10	1
139-00-136-74RF		7A	–60A	1
		7B	–60A	1
		7D	–60A	1
		12	–1	RF
139-00-136-75		12	–10A	1
139-00-136-75RF		7	60	1
		7A	60	1
		7B	60	1
		7C	60	1
		7D	60	1
		7E	60	1
		7F	60	1
		12	–1A	RF
139-00-136-83		12	–10B	1
139-00-136-83RF		7	–70A	1
		12	–1B	RF
139-00-136-84		12	–10C	1
139-00-136-84RF		7	70	1
		12	–1C	RF
139-00-136-85		12	–10D	1
139-00-136-85RF		7B	–70A	1
		12	–1D	RF

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-136-86		12	–10E	1
139-00-136-86RF		7A	–70A	1
		12	–1E	RF
139-00-136-93		12	–10F	1
139-00-136-93RF		7D	–70A	1
		12	–1F	RF
139-00-136-94		12	–10J	1
139-00-136-94RF		7D	–70B	1
		12	–1J	RF
139-00-136-95		12	–10G	1
139-00-136-95RF		7B	70	1
		7C	–70A	1
		7E	–70A	1
		7F	–70A	1
		12	–1G	RF
139-00-136-96		12	–10H	1
139-00-136-96RF		7A	70	1
		7C	70	1
		7D	70	1
		7E	70	1
		7F	70	1
		12	–1H	RF
139-00-140-01		12	250	2

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-140-03		7	280	1
			350	1
		7A	210	1
			–260B	1
			330	1
			400	1
		7B	210	1
			–260A	1
			330	1
			400	1
		7C	210	1
			330	1
			400	1
		7D	210	1
			330	1
			400	1
		7E	210	1
			330	1
			400	1
		7F	210	1
			330	1
			400	1
139-00-141-00		7	–871	1
		7A	–802	1
		7B	–802	1
		7C	–802	1
		7D	–802	1
			–802A	2
			–802B	1
		7E	–890	1
		7F	–802	1
139-00-142-24		11B	400	1
139-00-142-60		11B	–40	1
139-00-142-61		11B	10	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-142-61RF		7	–935	1
			–935C	1
		7A	–862	1
		7B	–862A	1
			–862B	1
		7C	–862	1
			–862C	1
		7D	–862	1
			–862C	1
			–862E	1
		7E	–1010A	1
		7F	–862	1
			–862C	1
			–862E	1
		11B	–1	RF
139-00-142-62		11B	–10A	1
139-00-142-62RF		7	–935A	1
			–935B	1
		7A	–862A	1
			–862B	1
		7B	–862	1
		7C	–862A	1
			–862B	1
		7D	–862A	1
			–862B	1
			–862D	1
		7E	1010	1
		7F	–862A	1
			–862B	1
			–862D	1
		11B	–1A	RF
139-00-142-63		11B	–20	1
139-00-142-64		11B	–20A	1
139-00-142-65		11B	–30	1
139-00-142-66		11B	–30A	1
139-00-142-67		11B	–150	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-142-68		11B	–150A	1
139-00-142-69		11B	160	1
139-00-142-70		11B	–160A	1
139-00-142-71		11B	–160B	1
139-00-142-72		11B	–200	1
139-00-142-73		11B	–150B	1
139-00-142-74		11B	–20B	1
139-00-142-75		11B	–10B	1
139-00-142-75RF		7	–920B	1
		7A	–850B	2
		7B	–850B	2
		7C	–850B	2
		7D	–850B	2
		7E	990	2
		7F	–850B	2
		11B	–1B	RF
139-00-142-76		11B	–310	1
139-00-142-76RF		7	–938	1
		7A	–864	1
		7B	–864	1
		7C	–864	1
		7D	–864	1
		7E	1020	1
		7F	–864	1
		11B	–300	RF
139-00-142-77		11B	–60	1
			–210	1
139-00-142-78		11B	–80	1
139-00-142-79		11B	410	1
139-00-142-80		11B	–310A	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-142-80RF		7	–930A	1
		7A	–860B	2
		7B	–860B	2
		7C	–860A	2
		7D	–860B	2
		7E	1000	2
		7F	–860A	2
		11B	–300A	RF
139-00-159-74		11A	10	1
139-00-159-74RF		7A	–860A	1
		7B	–860A	1
		7D	–860A	1
		11A	–1	RF
139-00-160-25		11B	320	1
			–350A	1
139-00-180-08		11A	40	1
139-00-190-83		12	190	1
139-00-190-90		12	120	1
139-00-190-91		12	130	1
139-00-190-92		12	150	1
139-00-190-93		12	160	1
139-00-191-99		12	180	1
139-00-194-63		12	140	1
139-00-197-50BK		7A	800	1
		7B	800	1
		7C	800	1
		7D	800	1
		7E	880	1
		7F	800	1
139-00-197-51BK		7	870	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-197-53		7	890	1
		7A	820	1
		7B	820	1
		7C	820	1
		7D	820	1
		7E	960	1
		7F	820	1
139-00-197-81		11	40	1
139-00-197-82		11	50	1
139-00-197-84BG		11	20	1
139-00-197-85BG		11	–20A	1
139-00-197-86BG		11	110	1
139-00-197-87BG		11	–110A	1
139-00-197-88		11	30	1
139-00-197-90		11A	–10A	1
139-00-197-90RF		7	930	1
		7A	860	1
		7B	860	1
		7C	860	1
		7D	860	1
		7F	860	1
		11A	–1A	RF
139-00-197-92		11	–50A	1
139-00-197-93		11	80	1
139-00-197-94		11	–90A	1
139-00-197-95		11A	30	1
			–30A	2
139-00-197-96		11A	50	1
139-00-198-00		11	–100	4
139-00-198-88		11	90	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-199-02		11	–30A	1
139-00-199-56BG		11	10	1
139-00-199-56RF		7A	–850A	1
		11	–1	RF
139-00-199-57BG		11	–10A	1
139-00-199-57RF		7B	–850A	1
		7D	–850A	1
		11	–1A	RF
139-00-199-58BG		11	–10B	1
139-00-199-58RF		7	920	1
		7A	850	1
		7C	850	1
		7D	850	1
		7F	850	1
		11	–1B	RF
139-00-199-59BG		11	–10C	1
139-00-199-59RF		7	–920A	1
		7B	850	1
		7C	–850A	1
		7F	–850A	1
		11	–1C	RF
139-00-200-00		7	100	2
		7A	100	2
		7B	100	2
		7C	100	2
		7D	100	2
		7E	100	2
139-00-200-05		6	160	2
139-00-208-75		7B	–110C	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-208-83		7	–110	1
		7A	–110	1
			–110B	1
		7B	–110	1
		7C	–110	1
		7D	–110	1
139-00-210-75		7	290	1
		7A	340	1
		7B	340	1
		7C	340	1
		7D	340	1
		7E	340	1
		7F	340	1
139-00-210-76		7A	–220A	1
		7B	–220B	1
139-00-210-83		7A	180	1
		7B	180	1
		7C	180	1
		7D	180	1
		7E	180	1
		7F	180	1
139-00-210-99		7	230	1
		7A	–220C	1
			280	1
		7B	–220A	1
			280	1
		7C	280	1
		7D	280	1
		7E	280	1
		7F	280	1
139-00-211-07		7B	–220C	1
139-00-211-08		7A	–220B	1
139-00-211-10		7B	–170B	1
139-00-211-11		7A	–170A	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-211-14		7A	–160A	1
		7B	–160B	1
139-00-211-24		7B	–170C	1
139-00-211-25		7A	–170B	1
139-00-211-30		7A	–160B	1
		7B	–160C	1
139-00-211-31		7A	–140B	1
		7B	–140C	1
139-00-211-36		7B	–170A	1
139-00-211-37		7A	–170C	1
139-00-211-46		7A	–140C	1
		7B	–140A	1
139-00-211-52		7B	–160A	1
139-00-211-53		7A	–160C	1
139-00-211-70		7A	–80C	1
139-00-211-71		7B	–80A	1
139-00-211-72		7A	–80A	1
139-00-211-73		7B	–80B	1
139-00-211-75		7B	–80C	1
139-00-211-76		7A	–80B	1
139-00-212-41		7D	–80A	1
139-00-212-42		7D	–80B	1
139-00-212-43		7B	80	1
		7C	–80A	1
		7E	–80A	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-212-44		7A	80	1
		7C	80	1
		7D	80	1
		7E	80	1
139-00-212-49		7	160	1
139-00-212-50		7	–160A	1
139-00-212-53		7D	–170B	1
139-00-212-54		7D	–170A	1
139-00-212-55		7A	170	1
		7C	170	1
		7D	170	1
		7E	170	1
		7F	–80A	1
			170	1
139-00-212-56		7B	170	1
		7C	–170A	1
		7E	–170A	1
		7F	80	1
			–170A	1
139-00-212-65		7	–80A	1
139-00-212-66		7	80	1
139-00-213-29		7	140	1
139-00-213-31		7D	–160A	1
139-00-213-32		7A	160	1
		7B	160	1
		7C	160	1
		7D	160	1
		7E	160	1
		7F	160	1
139-00-213-44		7D	–140A	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-213-45		7A	140	1
		7B	140	1
		7C	140	1
		7D	140	1
		7E	140	1
		7F	140	1
139-00-213-54		7A	220	1
		7B	220	1
		7C	220	1
		7D	220	1
		7E	220	1
		7F	220	1
139-00-213-55		7	170	1
139-00-213-56		7D	–220A	1
139-00-213-57		7D	–220B	1
139-00-213-70DR		1F	150	1
			200	1
139-00-213-71DR		1F	–150A	1
			–200A	1
139-00-213-72DR		1F	100	1
139-00-213-73DR		1F	–100A	1
139-00-214-75		7A	–140A	1
139-00-214-76		7B	–140B	1
139-00-215-87		7	110A	1
		7A	110A	1
			–110C	1
		7B	110A	1
			–110B	1
		7C	110A	1
		7D	110A	1
		7E	110	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-218-00		1A	–280A	4
		1B	–280A	4
		1G	–280A	4
		1H	–280A	4
139-00-218-90DR		1A	–180A	1
			–220A	1
			–260A	1
		1B	–180A	1
			–220A	1
			–260B	1
		1G	–180A	1
			–220A	1
			–260A	1
		1H	–180A	1
			–220A	1
			–260B	1
139-00-218-91DR		1A	–260B	1
		1G	–260B	1
139-00-218-92DR		1B	–260A	1
		1H	–260A	1
139-00-218-93DR		1B	–160A	1
		1H	–160A	1
139-00-218-94DR		1A	–160A	1
		1G	–160A	1
139-00-219-25		1E	150	1
		1J	150	1
139-00-219-55		1	280	3
		1A	280	4
		1B	280	4
		1C	280	4
		1D	280	4
		1E	270	4
		1F	340	1
		1G	280	4
		1H	280	4
		1J	270	4
		1K	340	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-219-57		1F	280	3
		1K	280	3
139-00-219-94DR		1E	140	1
		1J	140	1
139-00-223-39		9	–20A	2
139-00-224-09		7	270	1
			340	1
		7A	–250B	1
			320	1
			390	1
			670	1
		7B	–250A	1
			320	1
			390	1
			670	1
		7C	320	1
			390	1
			670	1
		7D	320	1
			390	1
			670	1
		7E	320	1
			390	1
			750	1
		7F	320	1
			390	1
			670	1
139-00-231-94		7A	–270A	1
		7D	–275	1
139-00-231-95		7B	–270A	1
		7D	275	1
139-00-233-17		8	–30A	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-233-30		7A	410	1
			420	1
			–430	1
		7C	410	1
			420	1
			–430	1
		7D	410	1
			420	1
			430	1
		7E	410	1
			–420	1
			–430	1
		7F	410	1
			420	1
			–430	1
139-00-233-31		7A	–420A	1
			–430A	1
		7D	–410B	1
			–420B	1
			–430B	1
139-00-233-32		7A	–410A	1
			–420B	1
			–430B	1
139-00-233-33		7	370	1
			–380	1
139-00-233-34		7A	–410B	1
			–420C	1
139-00-233-38		7A	–430C	1
139-00-233-44		8A	110	2
		8B	110	2
		8C	100	2

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-233-70		7B	410	1
			420	1
			–430	1
		7C	–410A	1
			–420A	1
			–430A	1
		7E	–410A	1
			–420A	1
			–430A	1
		7F	–410A	1
			–420A	1
			–430A	1
139-00-233-71		7B	–420B	1
			–430B	1
		7D	–410A	1
			–420A	1
			–430A	1
139-00-233-72		7B	–410B	1
			–420C	1
			–430C	1
139-00-233-73		7	–370A	1
			–380A	1
139-00-233-74		7B	–410A	1
			–420A	1
139-00-233-78		7B	–430A	1
139-00-234-08		8	–40A	1
139-00-234-11		8	130	2
139-00-234-15		8	–80A	5
			–80C	3
139-00-234-30		8	10	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-234-30RF		7A	870	1
			880	1
			–890	1
		7B	870	1
			880	1
			–890	1
		7C	870	1
			880	1
			890	1
		7D	870	1
			880	1
			890	1
		7E	–1030A	1
			–1040A	1
			–1050A	1
		7F	870	1
			880	1
			–890	1
		8	–1	RF
139-00-235-00		8A	–10	1
139-00-235-00RF		7B	–870D	1
			–880C	1
			–890D	1
		8A	–1	RF
139-00-235-13		8A	–10A	1
139-00-235-13RF		7A	–890D	1
		7B	–890C	1
		8A	–1A	RF
139-00-235-14		8C	–10	1
139-00-235-14RF		7A	–870C	1
			–880C	1
			–890C	1
		8C	–1	RF
139-00-235-18		8	10A	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-235-18RF		7	940	1
			950	1
		8	–1A	RF
139-00-235-33		8	10B	1
139-00-235-33RF		7A	–870A	1
			–880A	1
			–890A	1
		7B	–870A	1
			–880A	1
			–890A	1
		8	–1B	RF
139-00-235-34		8	–30C	2
139-00-235-36		8	–10C	1
139-00-235-36RF		7A	–870B	1
			–880B	1
			–890B	1
		7B	–870B	1
			–880C	1
			–890B	1
		7E	1030	1
			–1040	1
			–1050	1
		8	–1C	RF
139-00-235-56		8B	10	1
139-00-235-56RF		7A	–870D	1
			–880D	1
		7B	–870C	1
			–880B	1
		8B	–1	RF
139-00-235-72		8A	40	2
		8B	40	2
		8C	40	2
139-00-235-73		8B	30	1
139-00-235-75		8	80	4
			80B	3

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-235-77		8	85	1
		8A	30	1
		8C	30	1
139-00-235-78		8A	50	2
		8B	50	1
139-00-235-79		8	30	1
139-00-236-06		8C	140	2
139-00-236-09		8	30B	2
139-00-236-13		8C	150	1
139-00-236-15		8	40	1
139-00-240-91MK		9	–20	2
			20B	2
139-00-240-92		9	30	2
139-00-241-94		9A	10	1
139-00-241-94RF		7E	–810	1
			830	1
			850	1
		9A	–1	RF
139-00-242-20		9	10D	1
139-00-242-20RF		7A	–730C	1
			–750C	1
		7B	–730A	1
			–750A	1
			–770A	1
		9	–1D	RF
139-00-242-23		9	–10E	1
139-00-242-23RF		7A	–770C	1
		9	–1E	RF
139-00-242-33		9	–10F	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-242-33RF		7A	–730B	1
			–750B	1
			–770B	1
		7B	–730C	1
			–750C	1
			–770C	1
		9	–1F	RF
139-00-242-70		9	–10G	1
139-00-242-70RF		7A	–730A	1
			–750A	1
			–770A	1
		7B	–730B	1
			–750B	1
			–770B	1
		9	–1G	RF
139-00-245-52		7A	–740A	1
			–760A	1
		7B	–740B	1
			–760B	1
139-00-245-62		7B	–760A	1
139-00-245-81		7A	–720A	1
		7B	–720B	1
139-00-245-83		7A	–720B	1
			–740B	1
			–760B	1
		7B	–720A	1
			–740A	1
			–760C	1
139-00-245-91		7A	–760C	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-247-81		7A	–720	1
			–740	1
			760	1
		7B	–720	1
			–740	1
			760	1
		7C	–720	1
			–740	1
			760	1
		7D	–720	1
			–740	1
			760	1
139-00-247-82		7D	–720A	1
			–740A	1
			–760A	1
139-00-247-83		7	–740	1
			760	1
139-00-247-84		7F	–720	1
			–740	1
139-00-247-85		7F	760	1
139-00-247-86		7F	–760A	1
139-00-252-67		8	110	1
		8A	90	1
		8B	90	1
		8C	80	1
139-00-252-68		7	–390	2
		7A	–440	3
		7B	–440	3
		7C	–440	3
		7D	–440	3
			–440C	3
		7F	–440	3

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-252-69		7	–400	2
		7A	–450	3
		7B	–450	3
		7C	–450	3
		7D	–450	3
			–450C	3
		7F	–450	3
139-00-252-76		7	390A	2
		7A	–440A	3
			–440B	3
			–440C	3
		7B	–440A	3
			–440B	3
		7C	–440A	3
		7D	–440A	3
			–440B	3
		7E	–440	3
		7F	–440A	3
			–440B	3
139-00-252-79		7	–400A	2
		7A	450A	3
			–450B	3
		7B	450A	3
			–450B	3
		7C	450A	3
		7D	450A	3
			–450B	3
		7E	450	3
		7F	450A	3
			–450B	3
139-00-252-80		8	–105	1
		8A	80	1
		8B	80	1
		8C	70	1
139-00-254-63		7A	–560A	2
		7B	–560A	2

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-254-65		7A	–480A	1
			–621A	1
		7B	–480A	1
			–621B	1
139-00-254-69		7A	–621B	1
		7B	–621A	1
139-00-254-91		7F	560	2
139-00-254-92		7	500	1
		7A	560	2
		7B	560	2
		7C	560	2
		7D	560	2
		7E	560	2
139-00-254-93		7	570	1
		7A	480	1
			621	1
		7B	480	1
			621	1
		7C	480	2
		7D	480	2
		7E	480	1
		7F	480	2
139-00-254-94		7	430	1
139-00-254-95		7E	630	1
139-00-263-43DR (superseded by 450C)		1F	–450A	1
139-00-263-44DR (superseded by 450B)		1F	–450	1
139-00-263-57DR		1B	–390E	1
		1H	–390A	1
(superseded by 390A)		1B	–390	1
(superseded by 390B)		1	–390	1
(superseded by 390C)		1C	–390A	1
		1D	–390A	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-263-58DR		1A	–390	1
			–390F	1
		1G	–390F	1
(superseded by 390B)		1C	–390	1
		1D	–390	1
(superseded by 390C)		1	–390A	1
139-00-263-63DR				
(superseded by 380C)		1	–380A	1
139-00-263-64DR				
(superseded by 380B)		1	–380	1
139-00-264-35DR		1B	–390C	1
			–390D	1
		1C	–390G	1
		1D	–390G	1
			–390J	1
		1H	–390	1
139-00-264-36DR		1A	–390B	1
			–390D	1
			–390E	1
		1C	–390F	1
		1D	–390F	1
			–390H	1
		1G	–390E	1
139-00-264-39DR		1F	–450G	1
			–450J	1
		1K	–450A	1
139-00-264-40DR		1F	–450F	1
			–450H	1
		1K	450	1
139-00-264-43DR		1F	–450E	1
(supersedes 450A)		1F	–450C	1
139-00-264-44DR		1F	–450D	1
(supersedes 450)		1F	450B	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-264-57DR		1	–390D	1
		1B	–390B	1
		1C	–390E	1
		1D	–390E	1
(supersedes 390)		1	390B	1
		1B	390A	1
(supersedes 390A)		1C	–390C	1
		1D	–390C	1
139-00-264-58DR		1	–390E	1
		1A	–390A	1
			390C	1
		1C	–390D	1
		1D	–390D	1
(supersedes 390)		1C	390B	1
		1D	390B	1
(supersedes 390A)		1	–390C	1
139-00-264-63DR				
(superseded by 380G)		1	–380E	1
(supersedes 380A)		1	–380C	1
139-00-264-64DR				
(superseded by 380F)		1	–380D	1
(supersedes 380)		1	380B	1
139-00-265-27DR				
(supersedes 380E)		1	–380G	1
139-00-265-28DR				
(supersedes 380D)		1	–380F	1
139-00-265-36DR		1E	–410A	1
		1J	–410A	1
139-00-265-37DR		1E	410	1
		1J	410	1
139-00-270-11		7	980	2
		7A	920	3
		7B	920	3
		7C	920	3
		7D	920	3
		7F	920	3

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-270-14		7	990	2
		7A	930	3
		7B	930	3
		7C	930	3
		7D	930	3
		7F	930	3
139-00-275-12		7A	680	1
		7B	680	1
		7C	680	1
		7D	680	1
		7E	760	1
		7F	680	1
139-00-275-34		7A	660	1
		7B	660	1
		7C	660	1
		7D	660	1
		7E	740	1
		7F	660	1
139-00-275-35		7	–660A	1
139-00-275-36		7	660	1
139-00-275-37		7	–650A	1
139-00-275-38		7	650	1
139-00-275-39		7	690	1
139-00-275-40		7	680	1
139-00-275-41		7A	640	1
		7B	640	1
		7C	640	1
		7D	640	1
		7E	720	1
		7F	640	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-275-42		7A	630	1
		7B	630	1
		7C	630	1
		7D	630	1
		7E	710	1
		7F	630	1
139-00-288-86		7	970	2
		7A	910	3
		7B	910	3
		7C	910	3
		7D	910	3
		7E	1150	3
		7F	910	3
139-00-288-90		7	–960	2
		7A	–900	3
		7B	–900A	3
		7C	–900	3
		7D	–900	3
		7F	–900	3
139-00-289-07		10	–10	1
139-00-289-07RF		7B	–780A	1
		10	–1	RF
139-00-289-08		10	10A	1
139-00-289-08RF		7A	–780A	1
		7D	780	1
		10	–1A	RF
139-00-289-24		10	–10J	1
139-00-289-24RF		7A	–780C	1
		10	–1J	RF
139-00-289-25		10	–10K	1
139-00-289-25RF		7B	–780D	1
		10	–1K	RF
139-00-289-26		10	–20D	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-290-09		7	790	1
139-00-290-12		7	800	1
139-00-290-26		10	10B	1
139-00-290-26RF		7	840	1
		10	–1B	RF
139-00-290-28		7	780	1
139-00-292-74		10	10C	1
139-00-292-74RF		7	850	1
		10	–1C	RF
139-00-292-75		10	–10D	1
139-00-292-75RF		7	–850A	1
		10	–1D	RF
139-00-292-95		10	–20C	1
139-00-293-13		10	–10E	1
139-00-293-13RF		7B	–780C	1
		7D	–780A	1
		10	–1E	RF
139-00-293-14		10	–10H	1
139-00-293-14RF		7A	–780B	1
		7D	–780B	1
		10	–1H	RF
139-00-293-30		10	–10F	1
139-00-293-30RF		7A	780	1
		7C	780	1
		7E	860	1
		7F	780	1
		10	–1F	RF
139-00-293-31		10	–10G	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-293-31RF		7B	780	1
		7C	–780A	1
		7E	–860A	1
		7F	–780A	1
		10	–1G	RF
139-00-293-45		10	–10L	1
139-00-293-45RF		7B	–780B	1
		10	–1L	RF
139-00-293-46		10	–10M	1
139-00-293-46RF		7A	–780D	1
		10	–1M	RF
139-00-295-08		7	960A	2
			–960B	2
		7A	900A	3
			–900B	3
		7B	900	3
			–900B	3
		7C	900A	3
			–900B	3
		7D	900A	3
			–900B	3
		7E	1140	3
		7F	900A	3
			–900B	3
139-00-317-57DR		3F	–20B	1
139-00-317-58DR		3F	–20A	1
139-00-317-59DR		3F	20	1
139-00-317-64NN		3F	50	1
139-00-317-75MK		1A	–155	2
		1B	–155	2
		1G	–155	2
		1H	–155	2

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-317-87		1	400	2
		1A	400	1
		1B	400	1
		1C	400	1
		1D	400	1
		1F	460	1
		1G	400	1
		1H	400	1
		1K	460	1
139-00-317-89		1E	420	1
		1J	420	1
139-00-317-92		7E	–1060A	3
			1120	3
139-00-317-93		7E	1060	3
			–1120A	3
139-00-317-94		7E	–1130A	1
139-00-317-95		7E	–1130	1
139-00-317-97		7E	1070	3
139-00-318-21DR		3E	100	1
		3F	30	1
139-00-318-22DR		3E	110	1
		3F	40	1
139-00-318-55		3G	60	2
		3H	60	1
139-00-318-56		3G	–10	1
139-00-318-56RF		1A	–150D	1
		1B	–150D	1
		1G	–150A	1
		1H	–150A	1
		3G	–1	RF
139-00-318-57		3H	–10	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-318-57RF		1A	–90C	1
			–110C	1
			–130C	1
		1B	–90C	1
			–110C	1
			–130C	1
		1G	–90	1
			–110A	1
			–130A	1
		1H	–90A	1
			–110A	1
			–130A	1
		3H	–1	RF
139-00-318-94DR		1	220	1
		1A	180	1
			220	1
		1B	180	1
			220	1
		1C	180	1
			220	1
		1D	180	1
			220	1
		1E	210	1
			230	1
		1G	180	1
			220	1
		1H	180	1
			220	1
		1J	210	1
			230	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-318-95DR		1	–160A	1
			260	1
		1A	260	1
		1B	160	1
		1C	–160A	1
			260	1
		1D	–160A	1
			260	1
		1E	–190A	1
			250	1
		1F	320	1
		1G	260	1
		1H	160	1
		1J	–190A	1
			250	1
		1K	320	1
139-00-318-96DR		1	160	1
			–260A	1
		1A	160	1
		1B	260	1
		1C	160	1
			–260A	1
		1D	160	1
			–260A	1
		1E	190	1
			–250A	1
		1F	–320A	1
		1G	160	1
		1H	260	1
		1J	190	1
			–250A	1
		1K	–320A	1
139-00-318-97DR		1F	260	1
			270	1
		1K	260	1
			270	1
139-00-318-98DR		1F	250	1
		1K	250	1
139-00-318-99DR		1F	–250A	1
		1K	–250A	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-319-00BK		1	250	1
		1A	–210	1
			250	1
		1B	–210	1
			250	1
		1C	–210	1
			250	1
		1D	–210	1
			250	1
139-00-319-03DR		3	20	1
139-00-319-04DR		3A	–20A	1
		3B	–20A	1
139-00-319-05DR		3A	20	1
		3B	20	1
139-00-319-06NN		3B	70	1
139-00-319-13DR		3B	90	1
139-00-319-16DR		3B	100	1
		4	530	1
		4A	540	1
139-00-319-20DR		3B	80	1
139-00-319-25		3E	–20D	2
			–20F	1
			–30C	1
139-00-319-26		3E	80	1
139-00-319-29DR		3	40	1
		3A	40	1
139-00-319-31		3E	20C	2
139-00-319-33		3	50	1
		3A	50	1
		3B	50	1
		4	560	1
		4A	570	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-319-34DR		3E	–10	1
139-00-319-34RF		1	110	1
			–150A	1
		1A	110	1
			130	1
			–150A	1
		1B	110	1
			130	1
			–150A	1
		1C	110	1
			130	1
			–150A	1
		1D	110	1
			130	1
			–150A	1
		1E	110	1
			130	1
		1F	–240A	1
		3E	–1	RF
139-00-319-35DR		3E	10A	1
139-00-319-35RF		1	150	1
		1A	150	1
		1B	150	1
		1C	150	1
		1D	150	1
		1F	240	1
		3E	–1A	RF
139-00-319-36DR		3E	–10B	1
139-00-319-36RF		1	90	1
		1A	90	1
		1B	90	1
		1C	90	1
		1D	90	1
		1E	90	1
			–110A	1
			–130A	1
		3E	–1B	RF

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-319-54DR		1	240	1
		1A	–170A	1
			–200	1
			–230A	1
			240	1
			–270A	1
		1B	–200	1
			240	1
		1C	–200	1
			240	1
		1D	–200	1
			240	1
		1F	–330B	1
139-00-319-55DR		1	–170A	1
			270	1
		1A	270	1
			–270B	1
		1B	170	1
		1C	–170A	1
			270	1
		1D	–170A	1
			270	1
		1E	–200A	1
			260	1
		1F	330	1
			–330C	1
		1G	270	1
		1H	170	1
		1J	–200A	1
			260	1
		1K	330	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-319-56DR		1	170	1
			–230A	1
			–270A	1
		1A	170	1
			–170B	1
			–230B	1
		1B	–190A	1
			–230A	1
			270	1
		1C	170	1
			–190A	1
			–230A	1
			–270A	1
		1D	170	1
			–190A	1
			–230A	1
			–270A	1
		1E	200	1
			–260A	1
		1F	–330A	1
		1G	170	1
		1H	270	1
		1J	200	1
			–260A	1
		1K	–330A	1
139-00-319-60DR		3B	40	1
		4	550	1
		4A	560	1
139-00-319-67		3E	–20	1
			–20E	1
139-00-319-68		3E	–30	1
139-00-320-58DR		3C	20	1
139-00-320-59DR		3D	20	1
139-00-320-60DR		3D	–20A	1
139-00-320-69		9A	60	2
139-00-320-70		9A	70	4

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-320-96NK		1	–316	1
			–316A	2
		1A	–314	2
			–314A	3
			–314B	3
		1B	–314	2
			–314A	3
			–314B	3
		1C	–314	2
			–314A	3
		1D	–314	2
			–314A	3
			–314B	3
		1E	320	2
		1F	–372	1
		1G	–314	3
		1H	–314	3
		1J	320	2
		1K	–372	1
139-00-320-97NK		1	–317	1
		1A	–312A	2
			–316	1
		1B	–312A	2
			–316	1
		1C	–316	1
		1D	–316	1
		1E	310	2
		1F	–374	1
		1G	–312	2
			–312A	2
			–316	1
		1H	–312A	2
			–316	1
		1J	310	2
		1K	–374	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-321-58NK		1	–315A	1
		1B	–312	2
		1C	–312A	2
		1D	–312A	2
		1E	–310B	2
		1H	–312	2
		1J	–310B	2
139-00-321-59NK		1	–315	1
		1A	–312	2
		1C	–312	2
		1D	–312	2
		1E	–310A	2
		1G	–312	2
		1J	–310A	2
139-00-321-84NN		3	70	1
		3A	70	1
139-00-322-17DR		3	30	1
		3A	30	1
139-00-322-19DR		3B	30	1
139-00-322-28BK		3A	110	1
		3B	140	1
		3D	–140	1
139-00-322-93		3E	20A	1
139-00-322-94		3E	30A	1
139-00-322-95		3E	20B	1
139-00-322-96		3E	30B	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-323-28DR		1	–230B	1
		1A	–190C	1
			–190D	1
			–230C	1
			–230D	1
		1B	–190B	1
			–190C	1
			–230B	1
			–230C	1
		1C	–190B	1
			–230B	1
		1D	–190B	1
			–190C	1
			–230B	1
			–230C	1
		1E	220	1
			240	1
		1G	190	1
			230	1
		1H	–190	1
			230	1
		1J	220	1
			240	1
139-00-324-55		5A	205	4
139-00-325-21DR		3E	–10C	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-325-21RF		1A	–110A	1
			–110B	1
			–130A	1
			–130B	1
			–150B	1
			–150C	1
		1B	–110A	1
			–110B	1
			–130A	1
			–130B	1
			–150B	1
			–150C	1
		1E	–110B	1
			–110C	1
			–110D	1
			–130B	1
			–130C	1
			–130D	1
		1F	–240B	1
			–240C	1
		1G	110	1
			130	1
			150	1
		1H	110	1
			130	1
			150	1
		1J	–110C	1
			130	1
		1K	240	1
		3E	–1C	RF
139-00-325-22DR		3E	–10D	1
139-00-325-22RF		1A	–90A	1
			–90B	1
		1B	–90A	1
			–90B	1
		1E	–90A	1
			–90B	1
		1G	90	1
		1H	90	1
		1J	–90	1
		3E	–1D	RF

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-325-81		3B	150	1
		3D	100	1
		3F	100	1
139-00-325-82		3B	140	1
		3D	90	1
		3F	90	1
139-00-350-26		3E	60	2
		3G	40	2
		3H	40	2
139-00-403-09		8	70	1
		8C	130	2
			180	1
139-00-424-22NK		2	–180	2
		2A	–60	2
		2C	–180	2
139-00-461-01DR		2	40	1
		2C	40	1
139-00-461-07		2	70	1
		2C	70	1
139-00-461-08		2	70B	1
		2C	70A	1
139-00-461-09		2	70A	1
		2C	70B	1
139-00-461-10DR		2	150	1
			–160A	1
		2C	150	1
			–160A	1
139-00-461-11DR		2	150A	1
			160	1
		2C	150A	1
			160	1
139-00-461-12DR		2	100	1
		2C	100	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-461-29DR		2	50	1
		2C	50	1
139-00-461-30DR		2	60	1
139-00-461-61		2	–20A	1
		2C	–20A	1
139-00-461-64		2A	–20A	1
		2C	–20B	1
139-00-461-65		2A	–20B	1
139-00-461-66		2A	–20C	1
139-00-461-68		2	20	1
		2C	20	1
139-00-461-71		2A	20	1
139-00-462-00DR		2	–110F	1
		2C	–110C	1
139-00-462-12DR		2A	–30A	1
139-00-462-14DR		2A	–30B	1
139-00-462-16DR		2A	–30C	1
139-00-462-20DR		2A	–30D	1
		2C	–110D	1
139-00-462-56DR		2	–110H	1
		2C	–110E	1
139-00-462-57DR		2	–110G	1
		2C	–110E	1
139-00-462-61DR		2	–110C	1
139-00-462-99DR		2	110	1
		2C	110	1
139-00-463-06		2B	20	2
139-00-463-08		2B	10	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-463-08RF		1	70	2
		1A	70	3
		1B	70	3
		1C	70	3
		1D	70	3
		1E	70	3
		1F	70	3
		1G	70	3
		1H	70	3
		1J	70	3
		1K	70	3
		2B	–1	RF
139-00-463-10DR		2	–110A	1
		2C	–110A	1
139-00-463-11DR		2	–110B	1
		2C	–110B	1
139-00-463-12DR		2	–110D	1
139-00-463-13DR		2	–110E	1
139-00-464-03		2	120	1
		2A	40A	1
		2C	120	1
139-00-464-09		2A	–40	1
139-00-465-10DR		2A	30	1
139-00-503-21		6	110	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-503-21RF		1	320	2
		1A	320	3
		1B	320	3
		1C	320	2
		1D	320	1
		1E	340	3
		1F	380	3
		1G	320	3
		1H	320	3
		1J	340	3
		1K	380	3
		6	–100	RF
139-00-503-23		6	130	1
139-00-503-24		6	120	1
139-00-504-36NK		6	–310	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-504-36RF		1A	330	1
			340	1
			350	1
		1B	330	1
			340	1
			350	1
		1C	330	1
			340	1
		1D	330	1
		1E	350	1
			360	1
			370	1
		1F	390	1
			400	1
			410	1
		1G	330	1
			340	1
			350	1
		1H	330	1
			340	1
			350	1
		1J	350	1
			360	1
			370	1
		1K	390	1
			400	1
			410	1
		6	–300	RF
139-00-504-42NK		6	–410	1
139-00-504-42RF		1	330	1
			340	1
		6	–400	RF
139-00-504-51		5A	235	1
139-00-510-01		6	150	2
139-00-520-00NK		6	360	1
			–460	1
139-00-520-01NK		6	–370	1
			–470	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-530-05		6	140	1
139-00-535-00		6	390	2
139-00-560-05NK		6	320	1
139-00-560-06NK		6	–330	1
139-00-560-25NK		6	–420	1
139-00-560-26NK		6	–430	1
139-00-607-04		1A	470	3
			–470A	3
		1B	470	3
			–470A	3
		1C	470	3
			–470A	3
		1D	470	3
			–470A	3
		1F	520	3
			–520A	3
139-00-607-05		1	470	2
			–470A	2
139-00-609-04		1A	–470B	3
			–470C	3
		1B	–470B	3
			–470C	3
		1C	–470B	3
		1D	–470B	3
			–470C	3
		1E	500	3
		1F	–520B	3
			–520C	3
		1G	470	3
		1H	470	3
		1J	500	3
		1K	520	3
139-00-609-05		1	–470B	2
139-00-638-17		1E	–520A	1
		1J	–520A	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-638-18		1E	520	1
		1J	520	1
139-00-638-32		1E	530	1
			540	1
		1J	530	1
			540	1
139-00-638-65		1A	–470D	3
		1B	–470E	3
		1G	–470A	3
		1H	–470B	3
139-00-638-66		1A	–470E	3
		1B	–470D	3
		1G	–470B	3
		1H	–470A	3
139-00-824-12		4	190	1
		4A	190	1
		4B	180	1
		4C	180	1
139-00-824-14		4	210	1
		4A	210	1
		4B	200	1
		4C	200	1
139-00-824-15		4	70	1
		4A	70	1
		4B	70	1
		4C	70	1
139-00-830-01		4	420	1
		4A	420	1
		4B	340	1
		4C	340	1
139-00-833-80		4D	10	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-833-80RF		1F	90	1
			140	1
			190	1
		1K	90	1
			140	1
			190	1
		4D	–1	RF
139-00-842-00NN		4B	290	1
		4C	290	1
139-00-842-01NN		4	370	1
		4A	370	1
		4B	300	1
		4C	300	1
139-00-842-12HQ		4	380	1
		4A	380	1
		4B	–310C	1
		4C	–310C	1
139-00-842-13HQ		4	–380A	1
		4A	–380A	1
		4B	–310A	1
			310B	1
		4C	–310A	1
			310B	1
139-00-842-13NK		4B	–310	1
		4C	–310	1
139-00-842-14		4C	–130	1
139-00-842-15		4C	–120A	1
139-00-842-16		4B	–130A	1
		4C	–130A	1
139-00-842-17		4B	–120	1
		4C	–120	1
139-00-842-18		4B	–130	1
139-00-842-19		4B	–120A	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-842-20		4B	–140	1
		4C	–140	1
139-00-842-22		4	–170	1
		4A	–170	1
		4B	–160	1
		4C	–160	1
139-00-842-23		4	40	1
		4A	40	1
		4B	40	1
		4C	40	1
139-00-842-24		4B	50	1
		4C	50	1
139-00-842-25		4B	60	1
		4C	60	1
139-00-842-26		4B	30	1
		4C	30	1
139-00-842-27		4	200	1
		4A	200	1
		4B	190	1
		4C	190	1
139-00-842-28		4	180	1
		4A	180	1
		4B	170	1
		4C	170	1
139-00-842-29		4B	20	1
139-00-842-30		4B	–20A	1
139-00-842-31		4C	20	1
139-00-842-32		4C	–20A	1
139-00-842-48NN		4	400	1
		4A	400	1
		4B	320	1
		4C	320	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-842-69		4	360	1
		4A	360	1
139-00-845-92		4	50	1
		4A	50	1
139-00-846-00		4	60	1
		4A	60	1
139-00-846-30DR		4	340	1
139-00-846-32DR		4	–350A	1
139-00-846-77		4	20	1
139-00-846-78		4	–20A	1
139-00-846-79		4A	20	1
139-00-846-80		4A	–20A	1
139-00-846-81		4	–150	1
		4A	–150	1
139-00-846-98DR		4	–340A	1
		4A	–340A	1
139-00-847-00DR		4A	–350A	1
139-00-847-14		4A	–140A	1
139-00-847-15		4A	–130	1
139-00-847-16		4	–140	1
		4A	–140	1
139-00-847-17		4	–130A	1
		4A	–130A	1
139-00-847-18		4	–140A	1
139-00-847-19		4	–130	1
139-00-847-85DR		4A	340	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-848-55DR		4	510	1
		4A	520	1
139-00-848-74DR		4	–540A	1
		4A	–550A	1
139-00-848-75DR		4	540	1
		4A	550	1
139-00-849-99DR		4	350	1
		4A	350	1
139-00-850-07		5	80	1
		5A	80	1
139-00-850-09		5	40	2
		5A	40	2
139-00-850-27DR		5	120	1
		5A	120	1
139-00-850-28DR		5	–120A	1
		5A	–120A	1
139-00-850-29DR		5	160	1
			–170A	1
		5A	160	1
			–170A	1
139-00-850-30DR		5	–160A	1
			170	1
		5A	–160A	1
			170	1
139-00-851-93		5	30	1
		5A	30	1
139-00-851-99		5	110	1
139-00-852-22		5	150	1
139-00-852-23		5	–30A	1
		5A	–30A	1
139-00-852-24		5	–110A	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-852-25		5	–150A	1
139-00-852-26		5	20	1
		5A	20	1
139-00-852-27		5	70	1
		5A	70	1
139-00-852-28		5	–20A	1
		5A	–20A	1
139-00-852-29		5	–70A	1
		5A	–70A	1
139-00-852-31DR		5	140	1
139-00-852-32DR		5	–140A	1
139-00-852-35DR		5	100	1
139-00-852-36DR		5	–100A	1
139-00-852-75DR		5	10	1
139-00-852-75RF		5	–1	RF
(superseded by 330B)		4B	–330C	1
(superseded by 330C)		4C	–330C	1
(superseded by 410)		4	–410A	1
		4A	–410A	1
139-00-852-76DR		5	–10A	1
139-00-852-76RF		5	–1A	RF
(superseded by 330)		4B	–330A	1
		4C	–330A	1
(superseded by 410C)		4	–410C	1
		4A	–410C	1
139-00-853-00		4	30	1
		4A	30	1
139-00-855-61		4	–160	1
		4A	–160	1
		4B	–150	1
		4C	–150	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-856-02DR		4B	–280A	1
		4C	–280A	1
139-00-856-05DR		4C	–270A	1
139-00-856-07DR		4B	–270A	1
139-00-856-13DR		4B	270B	1
		4C	270B	1
139-00-856-14DR		4B	–280D	1
		4C	–280D	1
139-00-856-38		5	90	2
		5A	90	2
139-00-857-02DR		4B	–280C	1
		4C	–280C	1
139-00-857-03DR		4B	–270	1
		4C	–270	1
139-00-857-04DR		4C	–280	1
139-00-857-05DR		4C	–270C	1
139-00-857-06DR		4B	–280	1
139-00-857-07DR		4B	–270C	1
139-00-861-99		5A	110	1
139-00-862-22		5A	150	1
139-00-862-24		5A	–110A	1
139-00-862-25		5A	–150A	1
139-00-862-31DR		5A	140	1
139-00-862-32DR		5A	–140A	1
139-00-862-35DR		5A	100	1
139-00-862-36DR		5A	–100A	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-00-862-75DR		5A	10	1
139-00-862-75RF		5A	–1	RF
(supersedes 330B)		4C	–330B	1
(supersedes 330C)		4B	–330B	1
(supersedes 410A)		4	410	1
		4A	410	1
139-00-862-76DR		5A	–10A	1
139-00-862-76RF		5A	–1A	RF
(supersedes 330A)		4B	330	1
		4C	330	1
(supersedes 410B)		4	–410B	1
		4A	–410B	1
139-00-880-15DR		4B	–270D	1
139-00-880-16DR		4B	280B	1
139-00-880-19DR		4C	–270D	1
139-00-880-20DR		4C	280B	1
139-21-015-72		7	–10	1
139-22-015-72		7	–10A	1
139-31-018-96		7A	–10C	1
139-31-019-38		7D	–10B	1
139-31-019-47		7F	–10	1
139-31-019-48		7A	–10	1
		7C	–10	1
		7D	–10	1
		7E	–10	1
139-31-019-93		7A	–10A	1
139-31-021-90		7A	–10B	1
139-31-021-91		7A	–10D	1
139-32-018-96		7B	–10D	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
139-32-019-38		7D	–10A	1
139-32-019-47		7F	–10A	1
139-32-019-48		7B	–10	1
		7C	–10A	1
		7E	–10A	1
139-32-019-93		7B	–10A	1
139-32-021-90		7B	–10C	1
139-32-021-91		7B	–10B	1
149-00-242-00		11	–140	1
		11B	–110	3
			–250	3
150-00-013-06		6	200	4
150-00-013-07		8A	120	4
		8B	120	4
		8C	110	4
150-00-200-06		7A	–100A	2
		7B	–100A	2
20309700 (optional, see basic P/N NAS623-2-20)		3C	60	1
		3D	60	1
20329138 (optional, see basic P/N NAS603-14P)		3	60	2
		3A	60	2
		3B	60	2
		4	570	2
		4A	580	2
20337387 (optional, see basic P/N RD-AM7902-06)		1F	–610A	1
20345955		4	–80	4
		4A	–80	4
		4B	–80	4
		4C	–80	4

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
20351173 (optional, see basic P/N NAS1351-5-10P)		9	–50D	1
20351177 (optional, see basic P/N NAS1351-5-14P)		9	50C	1
			60B	1
20351179 (optional, see basic P/N NAS1351-5-16P)		9	–50	1
			–60	1
20351181 (optional, see basic P/N NAS1351-5-20P)		9	–50B	1
			–60C	1
20351182 (optional, see basic P/N NAS1351-5-24P)		9	–50A	1
			–60A	1
20351185 (optional, see basic P/N AN316-5)		9	70	2
			–70A	1
20351242		7	130	1
		7A	130	1
		7B	130	1
		7C	130	1
		7D	130	1
		7E	130	1
20354969 (optional, see basic P/N 2192-1-011-8088)		1G	460	3
		1H	460	3
		1J	490	3
		1K	510	3
20357543 (optional, see basic P/N MS21083N4)		4D	30	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
20361218		11B	170	2
			–170A	1
20362264		2	80	1
		2C	80	1
20369685				
(optional, see basic P/N NAS6604P6)		12	260	2
			–260A	4
20386689				
(optional, see basic P/N ED1294-2)		1	–550A	1
		1A	–550A	1
		1B	–550A	1
		1C	–550A	1
		1D	–550A	1
		1F	–600A	1
(optional, see basic P/N ED1294-2-2)		1E	–610	1
20390802		11	120	4
20392306		11	130	4
20401773		7	–876	2
			910	2
		7A	–807	2
			840	2
		7B	–807	2
			840	2
		7C	–807	2
			840	2
		7D	–807	2
			840	2
		7E	–940	2
			980	2
		7F	–807	2
			840	2

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
20409094		8	50	1
			90	5
			90A	4
			90B	3
		8A	60	5
		8B	60	4
		8C	50	3
20411590		11B	–50	12
20412678 (optional, see basic P/N 726093)		8	120	1
20413663 (optional, see basic P/N NAS6604P8)		12	265	2
20427076		11B	–130	5
20427814 (optional, see basic P/N 52TK2-048)		7	490	1
			560	1
			640	1
		7A	550	1
			620	1
		7B	550	1
		7C	550	1
			620	1
		7D	550	1
			620	1
		7E	550	1
			620	1
			700	1
		7F	550	1
			620	1
(optional, see basic P/N 52TRK2-48)		7A	–628	1
		7B	620	1
			–628	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
20434133		11B	–290	1
(optional, see basic P/N ED1327-1)		1	–540A	2
		1A	–540A	4
		1B	–540A	4
		1C	–540A	4
		1D	–540A	4
		1E	–600	4
		1F	–590A	4
20434375				
(optional, see basic P/N RD-AM7902-107)		1F	–610	1
20434395		1F	120	2
			–170	2
			–220	2
		7	900	2
		7A	830	2
		7B	830	2
		7C	830	2
		7D	830	2
		7E	970	2
		7F	830	2
20435766				
(optional, see basic P/N RD-AM7929-28)		1	–560	1
20435777				
(optional, see basic P/N RD-AM7929-27)		1	–560A	1
20436901				
(optional, see basic P/N 2226-1-011-8005)		1	460	2
		1A	460	3
		1B	460	3
		1C	460	3
		1D	460	3
		1E	490	3
		1F	510	3

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
20440462		11B	–280	1
(optional, see basic P/N ED1325-1)		1	–530A	1
		1A	–530A	1
		1B	–530A	1
		1C	–530A	1
		1D	–530A	1
		1E	–590	1
		1F	–580A	1
20447744		3B	170	1
		3D	120	1
		3F	120	1
20452961				
(optional, see basic P/N A1-0607101013)		1A	–580	1
		1C	–560B	1
		1D	–560B	1
		1E	–620	1
		1F	–610B	1
20452963				
(optional, see basic P/N A1-1010060713)		1B	–560A	1
		1C	–560C	1
		1D	–560C	1
		1E	–620A	1
		1F	–610C	1
20452965				
(optional, see basic P/N 132582)		1	–560B	1
20460697		5A	200	4
20461422		8A	100	1
		8B	100	1
		8C	90	1
(optional, see basic P/N 801387)		8	–120A	1
20477296				
(optional, see basic P/N 2192-1-011-8226)		1A	–460A	3
		1B	–460A	3
		1E	–490A	3
		1F	–510A	3

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
20480852		3B	180	1
		3D	130	1
		3F	130	1
20513055		3B	160	1
		3D	110	1
		3F	110	1
20563759		7E	–130A	1
20753889DR		7A	–1020A	1
		7E	–1210	1
		7F	–1015	1
2192-1-011-8088		1G	460	3
		1H	460	3
		1J	490	3
		1K	510	3
2192-1-011-8226		1A	–460A	3
		1B	–460A	3
		1E	–490A	3
		1F	–510A	3
2226-1-011-8005		1	460	2
		1A	460	3
		1B	460	3
		1C	460	3
		1D	460	3
		1E	490	3
		1F	510	3
22NKTM02		7E	1110	2
22NKTM82		9A	90	4
		11B	350	1
			–380A	1
265-00-015-12		8	180	4
304-50-234-99		4	–280	AR
		4A	–280	AR
		4B	–260	AR
		4C	–260	AR

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
304-50-235-72		4	–330	AR
		4A	–330	AR
315-00-100-24		7	470	1
			540	2
			610	1
		7A	520	1
			600	2
			–625	1
		7B	520	1
			600	2
			–625	1
		7C	520	1
			600	2
		7D	520	1
			600	2
		7E	520	1
			600	2
			670	1
		7F	520	1
			600	2
315-00-100-29		5	250	1
		5A	250	1
315-00-100-30		7A	270	1
315-00-100-75		7E	1100	4
315-00-100-80		1E	460	2
		1J	460	2
315-00-100-95		7	220	1
315-00-101-09		11B	–330A	1
			370	2
315-00-300-05		3E	–120	1
315-00-300-30		7B	270	1
		7C	270	1
		7D	270	1
		7E	270	1
		7F	270	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
315-50-600-04				
(optional, see basic P/N NAS1149FN832P)		9A	100	4
		11B	340	1
			–370A	1
315-50-600-12				
(optional, see basic P/N NAS1149F0432P)		1E	170	2
		1J	170	2
		4D	40	2
		7	480	1
			550	1
			620	1
		7A	530	1
			610	1
			–626	1
		7B	530	1
			610	1
			–626	1
		7C	530	1
			610	1
		7D	530	1
			610	1
		7E	530	1
			610	1
			680	1
		7F	530	1
			610	1
		8	170	1
			170A	2
		12	220A	1
			270	3
			–270A	5
(optional, see basic P/N NAS1149F0463P)		7A	–530A	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
315-50-600-20				
(optional, see basic P/N NAS1149F0532P)		7	210	1
		7A	–250A	2
			260	1
		7B	–250B	2
			260	1
		7C	260	1
		7D	260	1
		7E	260	1
		7F	260	1
315-50-604-83				
(optional, see basic P/N NAS6604-8)		7	240	1
			300	1
		7A	–230B	1
			290	1
			350	1
		7B	–230A	1
			290	1
			350	1
		7C	290	1
			350	1
		7D	290	1
			350	1
		7E	290	1
			350	1
		7F	290	1
			350	1
315-50-604-91				
(optional, see basic P/N NAS6204-10)		12	240	1
315-50-606-24				
(optional, see basic P/N NAS602-14)		3	90	4
		3A	90	4
		3B	120	4
		3C	50	2
		3D	50	2
		3F	70	2

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
315-50-606-73				
(optional, see basic P/N 52NKTE048)		7	700	1
			820	1
		7A	–550A	1
			–620A	1
			–628A	1
		7B	–550A	1
			–620A	1
			–628A	1
		12	230	1
315-50-606-81				
(optional, see basic P/N AN316-6R)		8	100	3
		8A	70	4
		8B	70	4
		8C	60	4
315-50-606-99				
(optional, see basic P/N 22NKTM82)		9A	90	4
		11B	350	1
			–380A	1
315-50-607-15				
(optional, see basic P/N MS21042-3)		11B	420	1
315-50-607-23				
(optional, see basic P/N NAS679A4)		3E	70	1
315-50-607-64				
(optional, see basic P/N MS21042-5)		7	200	2
		7A	250	2
		7B	250	2
		7C	250	2
		7D	250	2
		7E	250	2
		7F	250	2
315-50-607-72				
(optional, see basic P/N NAS1149FN616P)		4	110	2
		4A	110	2
		4B	110	2
		4C	110	2
		11	–160	1
– ITEM NOT ILLUSTRATED				

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
315-50-608-06				
(optional, see basic P/N NAS697A3)		11	–60	2
315-50-608-22				
(optional, see basic P/N NAS697A06L)		4	–310	2
		4A	–310	2
315-50-610-85				
(optional, see basic P/N MS51957-27)		4	100	2
			450	3
		4A	100	2
			450	3
		4B	100	2
			370	3
		4C	100	2
			370	3
315-50-611-27				
(optional, see basic P/N MS51957-28)		4	470	1
		4A	470	1
		4B	400	1
		4C	400	1
		6	340	2
			–440	2
315-50-620-34				
(optional, see basic P/N AN565A6H3)		4	430	1
		4A	430	1
		4B	350	1
		4C	350	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
315-50-626-79				
(optional, see basic P/N NAS1149CN832R)		1	300	3
		1A	300	3
		1B	300	3
		1C	300	3
		1D	300	3
		1E	290	3
		1F	300	2
			360	3
		1G	300	3
			–300A	1
		1H	300	3
			–300A	1
		1J	290	3
		1K	300	2
			360	3
315-50-627-11				
(optional, see basic P/N NAS1149FN632P)		6	350	2
			–450	2
315-50-631-64				
(optional, see basic P/N 52NKTE054)		7A	–260A	2
315-50-632-48				
(optional, see basic P/N NAS1149F0332P)		1	420	3
		1A	420	3
		1B	420	3
		1C	420	3
		1D	420	3
		1E	440	3
		1F	480	3
		1G	420	3
		1H	420	3
		1J	440	3
		1K	480	3
		3	65	2
		3A	65	2

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
315-50-636-51		7	–420	8
		7A	–470	8
		7B	–470	8
		7C	–470	8
		7D	–470	8
		7E	–470	8
		7F	–470	8
315-50-638-75 (optional, see basic P/N NAS1149F0463P)		4D	50	1
		7	330	1
			710	2
		7A	200	1
			380	1
			–610A	1
			–626A	1
			690	2
		7B	200	1
			380	1
			–530A	1
			–610A	1
			–626A	1
			690	2
		7C	200	1
			380	1
			690	2
		7D	200	1
			380	1
			690	2
		7E	200	1
			380	1
			770	2
		7F	200	1
			380	1
			690	2
		12	–220	3
			275	2
315-50-650-37 (optional, see basic P/N NAS602-16)		11B	–340A	1
			380	2

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
315-50-650-45				
(optional, see basic P/N NAS602-8P)		9A	80	4
315-50-650-52				
(optional, see basic P/N NAS602-7)		1	310	1
		1A	310	1
		1B	310	1
		1C	310	1
		1D	310	1
		1E	300	1
		1F	310	1
			370	1
		1G	310	1
		1H	310	1
		1J	300	1
		1K	310	1
			370	1
		11B	330	1
			–360A	1
315-50-650-60				
(optional, see basic P/N NAS603-12)		1	410	3
		1A	410	3
		1B	410	3
		1C	410	3
		1D	410	3
		1E	430	1
		1F	470	3
		1G	410	3
		1H	410	3
		1J	430	1
		1K	470	3

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
315-50-655-57				
(optional, see basic P/N NAS6604-9)		7	310	1
		7A	190	1
			360	1
		7B	190	1
			360	1
		7C	190	1
			360	1
		7D	190	1
			360	1
		7E	190	1
			360	1
		7F	190	1
			360	1
315-50-655-65		11B	–120	3
			–260	3
315-50-655-73				
(optional, see basic P/N NAS1149CN816R)		7	–875	2
		7A	–806	2
		7B	–806	2
		7C	–806	2
		7D	–806	2
		7E	–930	2
		7F	–806	2
315-50-665-97				
(optional, see basic P/N NAS6604-21)		3E	40	1
315-50-669-10				
(optional, see basic P/N NAS6604-2)		7	730	1
		7A	710	1
		7B	710	1
		7C	710	1
		7D	710	1
		7E	790	1
		7F	710	1
		12	–210	1
315-50-669-77				
(optional, see basic P/N NAS70AL261-500)		8	160A	2

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
315-50-670-25		5	230	3
		5A	230	2
315-50-675-12 (optional, see basic P/N NAS604-12)		4	460	1
		4A	460	1
315-50-676-78 (optional, see basic P/N NAS603-15)		11A	20	2
315-50-677-36 (optional, see basic P/N NAS6604-28)		7F	590	1
315-50-685-69 (optional, see basic P/N NAS6604-4)		7	720	1
322-00-320-64		3C	30	1
		3D	30	1
3520D955-21-010		1	–20	1
3520D955-21-011		1	1	RF
3520D955-21-310		1	–20B	1
3520D955-21-311		1	–1B	RF
3520D955-21Z011		1	–10	1
3520D955-21Z311		1	–10B	1
3520D955-22-010		1	–20A	1
3520D955-22-011		1	–1A	RF
3520D955-22-310		1	–20C	1
3520D955-22-311		1	–1C	RF
3520D955-22Z011		1	–10A	1
3520D955-22Z311		1	–10C	1
3520D955-31-010		1A	–20	1
3520D955-31-011		1A	1	RF

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
3520D955-31-040		1D	–20	1
3520D955-31-041		1D	1	RF
3520D955-31-060		1C	–20	1
3520D955-31-061		1C	1	RF
3520D955-31-090		1A	–20A	1
3520D955-31-091		1A	–1A	RF
3520D955-31-210		1F	–20	1
3520D955-31-211		1F	1	RF
3520D955-31-310		1A	–20B	1
3520D955-31-311		1A	–1B	RF
3520D955-31-312		1A	–1C	RF
3520D955-31-320		1A	–20C	1
3520D955-31-322		1A	–1D	RF
3520D955-31-340		1D	–20B	1
3520D955-31-341		1D	–1B	RF
3520D955-31-360		1C	–20B	1
3520D955-31-361		1C	–1B	RF
3520D955-31-370		1A	–20D	1
3520D955-31-372		1A	–1E	RF
3520D955-31-380		1D	–20D	1
3520D955-31-382		1D	–1D	RF
3520D955-31-390		1A	–20E	1
3520D955-31-391		1A	–1F	RF
3520D955-31-410		1A	–20F	1
– ITEM NOT ILLUSTRATED				

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
3520D955-31-412		1A	–1G	RF
3520D955-31-420		1A	–20G	1
3520D955-31-422		1A	–1H	RF
3520D955-31-470		1A	–20H	1
3520D955-31-472		1A	–1J	RF
3520D955-31-510		1F	–20B	1
3520D955-31-511		1F	–1B	RF
3520D955-31-512		1F	–1D	RF
3520D955-31-610		1F	–20D	1
3520D955-31-612		1F	–1F	RF
3520D955-31-710		1A	–20J	1
3520D955-31-712		1A	–1K	RF
3520D955-31-720		1A	–20K	1
3520D955-31-722		1A	–1L	RF
3520D955-31-740		1A	–20L	1
3520D955-31-742		1A	–1M	RF
3520D955-31Z011		1A	–10	1
3520D955-31Z041		1D	–10	1
3520D955-31Z061		1C	–10	1
3520D955-31Z091		1A	–10A	1
3520D955-31Z211		1F	–10	1
3520D955-31Z311		1A	–10B	1
3520D955-31Z312		1A	–10C	1
3520D955-31Z322		1A	–10D	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
3520D955-31Z341		1D	–10B	1
3520D955-31Z361		1C	–10B	1
3520D955-31Z372		1A	–10E	1
3520D955-31Z382		1D	–10D	1
3520D955-31Z391		1A	–10F	1
3520D955-31Z412		1A	–10G	1
3520D955-31Z422		1A	–10H	1
3520D955-31Z432		1G	1	RF
3520D955-31Z442		1G	–1A	RF
3520D955-31Z472		1A	–10J	1
3520D955-31Z482		1G	–1B	RF
3520D955-31Z511		1F	–10B	1
3520D955-31Z512		1F	–10D	1
3520D955-31Z612		1F	–10F	1
3520D955-31Z622		1K	–1	RF
3520D955-31Z712		1A	–10K	1
3520D955-31Z722		1A	–10L	1
3520D955-31Z732		1G	–1C	RF
3520D955-31Z742		1A	–10M	1
3520D955-31Z752		1G	–1D	RF
3520D955-31Z762		1G	–1E	RF
3520D955-32-010		1B	–20	1
3520D955-32-011		1B	1	RF
3520D955-32-060		1C	–20A	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
3520D955-32-061		1C	–1A	RF
3520D955-32-070		1B	–20A	1
3520D955-32-071		1B	–1A	RF
3520D955-32-080		1D	–20A	1
3520D955-32-081		1D	–1A	RF
3520D955-32-090		1B	–20B	1
3520D955-32-091		1B	–1B	RF
3520D955-32-210		1F	–20A	1
3520D955-32-211		1F	–1A	RF
3520D955-32-310		1B	–20C	1
3520D955-32-311		1B	–1C	RF
3520D955-32-312		1B	–1D	RF
3520D955-32-320		1B	–20D	1
3520D955-32-322		1B	–1E	RF
3520D955-32-360		1C	–20C	1
3520D955-32-361		1C	–1C	RF
3520D955-32-370		1B	–20E	1
3520D955-32-371		1B	–1F	RF
3520D955-32-372		1B	–1G	RF
3520D955-32-380		1D	–20C	1
3520D955-32-381		1D	–1C	RF
3520D955-32-382		1D	–1E	RF
3520D955-32-390		1B	–20F	1
3520D955-32-391		1B	–1H	RF

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
3520D955-32-410		1B	–20G	1
3520D955-32-412		1B	–1J	RF
3520D955-32-420		1B	–20H	1
3520D955-32-422		1B	–1K	RF
3520D955-32-470		1B	–20J	1
3520D955-32-472		1B	–1L	RF
3520D955-32-510		1F	–20C	1
3520D955-32-511		1F	–1C	RF
3520D955-32-512		1F	–1E	RF
3520D955-32-610		1F	–20E	1
3520D955-32-612		1F	–1G	RF
3520D955-32-740		1B	–20K	1
3520D955-32-742		1B	–1M	RF
3520D955-32-750		1B	–20L	1
3520D955-32-752		1B	–1N	RF
3520D955-32-760		1B	–20M	1
3520D955-32-762		1B	–1P	RF
3520D955-32Z011		1B	–10	1
3520D955-32Z061		1C	–10A	1
3520D955-32Z071		1B	–10A	1
3520D955-32Z081		1D	–10A	1
3520D955-32Z091		1B	–10B	1
3520D955-32Z211		1F	–10A	1
3520D955-32Z311		1B	–10C	1
– ITEM NOT ILLUSTRATED				

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
3520D955-32Z312		1B	–10D	1
3520D955-32Z322		1B	–10E	1
3520D955-32Z361		1C	–10C	1
3520D955-32Z371		1B	–10F	1
3520D955-32Z372		1B	–10G	1
3520D955-32Z381		1D	–10C	1
3520D955-32Z382		1D	–10E	1
3520D955-32Z391		1B	–10H	1
3520D955-32Z412		1B	–10J	1
3520D955-32Z422		1B	–10K	1
3520D955-32Z432		1H	1	RF
3520D955-32Z442		1H	–1A	RF
3520D955-32Z472		1B	–10L	1
3520D955-32Z482		1H	–1B	RF
3520D955-32Z511		1F	–10C	1
3520D955-32Z512		1F	–10E	1
3520D955-32Z612		1F	–10G	1
3520D955-32Z622		1K	–1A	RF
3520D955-32Z742		1B	–10M	1
3520D955-32Z752		1B	–10N	1
3520D955-32Z762		1B	–10P	1
3520D955-32Z772		1H	–1C	RF
3520D955-32Z782		1H	–1D	RF
3520D955-32Z792		1H	–1E	RF

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
3520E955-31-310		1E	–20	1
3520E955-31-312		1E	1	RF
3520E955-31-320		1E	–20A	1
3520E955-31-322		1E	–1A	RF
3520E955-31-410		1E	–20D	1
3520E955-31-412		1E	–1D	RF
3520E955-31-420		1E	–20E	1
3520E955-31-422		1E	–1E	RF
3520E955-31Z312		1E	–10	1
3520E955-31Z322		1E	–10A	1
3520E955-31Z412		1E	–10D	1
3520E955-31Z422		1E	–10E	1
3520E955-31Z432		1J	1	RF
3520E955-31Z442		1J	–1A	RF
3520E955-32-310		1E	–20B	1
3520E955-32-312		1E	–1B	RF
3520E955-32-320		1E	–20C	1
3520E955-32-322		1E	–1C	RF
3520E955-32-410		1E	–20F	1
3520E955-32-412		1E	–1F	RF
3520E955-32-420		1E	–20G	1
3520E955-32-422		1E	–1G	RF
3520E955-32Z312		1E	–10B	1
3520E955-32Z322		1E	–10C	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
3520E955-32Z412		1E	–10F	1
3520E955-32Z422		1E	–10G	1
3520E955-32Z432		1J	–1B	RF
3520E955-32Z442		1J	–1C	RF
52NKTE048		7	700	1
			820	1
		7A	–550A	1
			–620A	1
			–628A	1
		7B	–550A	1
			–620A	1
			–628A	1
		12	230	1
52NKTE054		7A	–260A	2
		7B	–260B	2
52NKTE064		12	290	1
52TK2-048		7	490	1
			560	1
			640	1
		7A	550	1
			620	1
		7B	550	1
		7C	550	1
			620	1
		7D	550	1
			620	1
		7E	550	1
			620	1
			700	1
		7F	550	1
			620	1
52TRK2-48		7A	–628	1
		7B	620	1
			–628	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
643-00-160-56		7	670	1
		7A	650	1
		7B	650	1
		7C	650	1
		7D	650	1
		7E	730	1
		7F	650	1
726093		8	120	1
801387		8	–120A	1
919-00-461-10		2C	60	1
919-00-499-02		2C	130	1
919-00-700-21		1A	–515	3
		1B	–515	3
		1G	–515	3
		1H	–515	3
919-00-707-01		1A	–480D	3
		1B	–480D	3
		1E	–510A	3
		1F	–530D	3
		1G	480	3
		1H	480	3
		1J	–510A	3
		1K	530	3
919-00-711-01		1A	–480E	3
		1B	–480F	3
		1G	–480A	3
		1H	–480B	3
919-00-712-01		1A	–480F	3
		1B	–480E	3
		1G	–480B	3
		1H	–480A	3

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
919-00-732-01		1A	–500C	1
			–510C	1
		1B	–500D	1
			–510D	1
		1G	–500A	1
			–510A	1
		1H	–500B	1
			–510B	1
919-00-733-01		1A	–500D	1
			–510D	1
		1B	–500E	1
			–510E	1
		1G	–500B	1
			–510B	1
		1H	–500C	1
			–510C	1
919-00-745-01		1A	–510E	1
		1G	–510C	1
919-00-746-01		1B	–510C	1
		1H	–510A	1
919-00-747-01		1B	–490D	1
		1H	–490B	1
919-00-748-01		1A	–490C	1
		1G	–490A	1
919-00-751-01		1B	–490E	1
		1H	–490C	1
919-00-752-01		1A	–490D	1
		1G	–490B	1
919-00-755-01		1B	–490C	1
		1H	–490A	1
919-00-756-01		1A	–490E	1
		1G	–490C	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
919-00-768-01		1A	–500E	1
		1B	–500C	1
		1G	–500C	1
		1H	–500A	1
919-00-777-01		1E	–550C	1
		1J	–550A	1
919-00-781-01		1A	–500B	1
			–510B	1
		1B	–500B	1
			–510B	1
		1G	500	1
			510	1
		1H	500	1
			510	1
919-00-782-01		1F	–540B	1
			–550B	1
		1K	540	1
			550	1
919-00-783-01		1F	–560E	1
		1K	560A	1
919-00-784-01		1F	–560D	1
		1K	560	1
919-00-785-01		1B	–490B	1
		1H	490	1
919-00-786-01		1A	–490B	1
		1G	490	1
919-00-788-01		1E	–550B	1
		1J	550	1
919-00-789-01		1E	–560A	1
			–570A	1
		1J	560	1
			570	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
937-00-060-03		1G	–450	1
		1H	–450	1
		1J	–480	1
		1K	–500	1
954-00-243-19		9	–10	1
954-00-243-19RF		7	–750	1
			770	1
		9	–1	RF
954-00-243-24		9	–10A	1
954-00-243-24RF		7F	–730	1
			–750	1
		9	–1A	RF
954-00-243-27		9	–10B	1
954-00-243-27RF		7F	770	1
		9	–1B	RF
954-00-243-70		9	–10C	1
954-00-243-70RF		7A	–730	1
			–750	1
			770	1
		7B	–730	1
			–750	1
			–770	1
		7C	–730	1
			–750	1
			770	1
		7D	–730	1
			–750	1
			770	1
		9	–1C	RF
955-00-050-01		1F	–570	1
955-00-050-02		1F	–570A	1
955-00-050-03		1A	–520	1
		1C	–520	1
		1D	–520	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
955-00-050-04		1B	–520	1
		1C	–520A	1
		1D	–520A	1
955-00-050-05		1	–520	1
955-00-050-06		1	–520A	1
955-00-050-07		1A	–520A	1
		1C	–520B	1
		1D	–520B	1
		1E	–580	1
		1F	–570B	1
955-00-050-08		1B	–520A	1
		1C	–520C	1
		1D	–520C	1
		1E	–580A	1
		1F	–570C	1
955-00-050-09		1	–520B	1
955-00-060-02		1	–450	1
955-00-060-03		1A	–450	1
		1B	–450	1
		1C	–450	1
		1D	–450	1
		1E	–480	1
		1F	–500	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
955-00-197-49		7	880	4
			–880A	3
			–880B	4
		7A	810	5
			–810A	4
			–810B	5
		7B	810	5
			–810A	4
			–810B	5
		7C	810	5
			–810A	4
			–810B	5
		7D	810	5
			–810A	4
			–810B	3
			–810C	5
		7E	950	5
		7F	810	5
			–810A	4
			–810B	5
955-00-213-74		1F	110	1
			–160	1
			–210	1
955-00-300-01		3	10	1
955-00-300-01RF		1	140	1
		1A	140	1
		1B	140	1
		1C	140	1
		1D	140	1
		3	–1	RF
955-00-300-03		3F	–10	1
955-00-300-03RF		1A	–80C	1
			–100C	1
			–120C	1
		1G	–80B	1
			–100B	1
			–120B	1
		3F	–1	RF

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
955-00-300-04		3F	–10A	1
955-00-300-04RF		1B	–80D	1
			–100D	1
			–120D	1
		1H	–80C	1
			–100C	1
			–120C	1
		3F	–1A	RF
955-00-300-05		3F	–10B	1
955-00-300-05RF		1A	–80D	1
			–100D	1
			–120D	1
			–140B	1
		1B	–80C	1
			–100C	1
			–120C	1
			–140B	1
		1G	–80C	1
			–100C	1
			–120C	1
			–140A	1
		1H	–80B	1
			–100B	1
			–120B	1
			–140A	1
		3F	–1B	RF
955-00-300-07		3A	10	1
955-00-300-07RF		1F	–230A	1
		3A	–1	RF
955-00-300-08		3A	–10A	1
955-00-300-08RF		1F	230	1
		3A	–1A	RF
955-00-300-13		3B	10	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
955-00-300-13RF		1	80	1
			–80A	1
			100	1
			–100A	1
		1A	80	1
			100	1
			120	1
		1C	80	1
			100	1
			120	1
		1D	80	1
			100	1
			120	1
		3B	–1	RF
955-00-300-14		3B	–10A	1
955-00-300-14RF		1	–80B	1
			–100B	1
		1B	80	1
			100	1
			120	1
		1C	–80A	1
			–100A	1
			–120A	1
		1D	–80A	1
			–100A	1
			–120A	1
		3B	–1A	RF
955-00-319-74		1	230	1
		1A	190	1
			230	1
		1B	190	1
			230	1
		1C	190	1
			230	1
		1D	190	1
			230	1
955-00-401-01		2	10	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
955-00-401-01RF		1A	50	1
			60	1
		1C	50	1
		1E	–50A	1
			–60A	1
		1F	50	1
			60	1
		2	–1	RF
955-00-401-02		2	–10A	1
955-00-401-02RF		1B	50	1
			60	1
		1C	–50A	1
		1E	–50C	1
			–60C	1
		1F	–50A	1
			–60A	1
		2	–1A	RF
955-00-401-06		2	–10H	1
955-00-401-06RF		1A	–40A	1
		1E	40	1
		2	–1H	RF
955-00-401-07		2	–10J	1
955-00-401-07RF		1B	–40A	1
		1E	–40B	1
		2	–1J	RF
955-00-401-08		2	–10B	1
955-00-401-08RF		1A	40	1
		1C	40	1
		1D	40	1
		1E	–40A	1
		1F	40	1
		2	–1B	RF
955-00-401-09		2	–10C	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
955-00-401-09RF		1B	40	1
		1C	–40A	1
		1D	–40A	1
		1E	–40C	1
		1F	–40A	1
		2	–1C	RF
955-00-401-15		2	–10K	1
955-00-401-15RF		1A	–50A	1
			–60A	1
		1E	50	1
			60	1
		2	–1K	RF
955-00-401-16		2	–10L	1
955-00-401-16RF		1B	–50A	1
			–60A	1
		1E	–50B	1
			–60B	1
		2	–1L	RF
955-00-401-19		2	–10G	1
955-00-401-19RF		1	60B	1
			–60C	1
		2	–1G	RF
955-00-401-20		2	–10D	1
955-00-401-20RF		1	–60	1
			–60A	1
		2	–1D	RF
955-00-401-25		2	–10E	1
955-00-401-25RF		1	40	1
		2	–1E	RF
955-00-401-26		2	–10F	1
955-00-401-26RF		1	–40A	1
		2	–1F	RF

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
955-00-401-31		2A	10	1
955-00-401-31RF		1C	60	1
		1D	50	1
			60	1
		2A	–1	RF
955-00-401-33		2	–10M	1
955-00-401-33RF		1A	–50B	1
		1B	–50C	1
		2	–1M	RF
955-00-401-34		2	–10N	1
955-00-401-34RF		1A	–60B	1
		2	–1N	RF
955-00-401-35		2	–10P	1
955-00-401-35RF		1B	–60C	1
		2	–1P	RF
955-00-401-36		2A	–10A	1
955-00-401-36RF		1A	–50C	1
		1B	–50B	1
		1G	–50C	1
		1H	–50B	1
		2A	–1A	RF
955-00-401-37		2A	–10B	1
955-00-401-37RF		1A	–60C	1
		1G	–60C	1
		2A	–1B	RF
955-00-401-38		2A	–10C	1
955-00-401-38RF		1B	–60B	1
		1H	–60B	1
		2A	–1C	RF
955-00-401-39		2A	–10D	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
955-00-401-39RF		1A	–40C	1
		1B	–40B	1
		2A	–1D	RF
955-00-401-45		2	–10Q	1
955-00-401-45RF		1A	–40B	1
		2	–1Q	RF
955-00-401-46		2	–10R	1
955-00-401-46RF		1B	–40C	1
		2	–1R	RF
955-00-461-25		2	30	1
955-00-461-35		2	–30B	1
955-00-461-36		2	–30A	1
955-00-499-02		2	130	1
955-00-499-03		2	–130A	1
		2A	–45	1
955-00-500-00		6	10	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
955-00-500-00RF		1	360	1
			370	1
		1A	360	1
			370	1
			380	1
		1B	360	1
			370	1
			380	1
		1C	360	1
			370	1
		1D	360	1
		1E	380	1
			390	1
			400	1
		1F	420	1
			430	1
			440	1
		1G	360	1
			370	1
			380	1
		1H	360	1
			370	1
			380	1
		1J	380	1
			390	1
			400	1
		1K	420	1
			430	1
			440	1
		6	–1	RF
955-00-701-01		1A	480	3
			–480A	3
		1B	480	3
			–480A	3
		1C	480	3
			–480A	3
		1D	480	3
			–480A	3
		1F	530	3
			–530A	3

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
955-00-702-01		1	480	2
			–480A	2
955-00-704-01		1A	–480B	3
		1B	–480B	3
		1C	–480B	3
		1D	–480B	3
		1F	–530B	3
955-00-704-02		1A	–480C	3
		1B	–480C	3
		1D	–480C	3
		1E	510	3
		1F	–530C	3
955-00-705-01		1	–480B	2
955-00-731-01		1A	500	1
			510	1
		1B	500	1
			510	1
		1C	500	1
			510	1
		1D	500	1
			510	1
955-00-731-02		1A	–500A	1
			–510A	1
		1B	–500A	1
			–510A	1
955-00-732-01		1D	–500A	1
			–510A	1
955-00-732-02		1D	–500B	1
			–510B	1
955-00-736-01		1F	540	1
			550	1
955-00-736-02		1F	–540A	1
			–550A	1
955-00-739-01		1F	–560A	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
955-00-739-02		1F	–560C	1
955-00-740-01		1F	560	1
955-00-740-02		1F	–560B	1
955-00-747-01		1B	490	1
		1C	–490A	1
955-00-747-02		1B	–490A	1
955-00-748-01		1A	490	1
		1C	490	1
		1D	490	1
955-00-748-02		1A	–490A	1
955-00-749-01		1D	–490A	1
955-00-749-02		1D	–490B	1
955-00-750-02		1D	–490C	1
955-00-753-01		1	–490A	1
			510	1
955-00-754-01		1	490	1
			–510A	1
955-00-768-02		1E	560	1
			570	1
955-00-769-02		1E	–550A	1
955-00-770-02		1E	550	1
955-00-800-01		4	10	1
955-00-800-01RF		1F	–80A	1
		4	–1	RF
955-00-800-02		4	–10A	1
955-00-800-02RF		1F	80	1
		4	–1A	RF

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
955-00-800-03		4A	10	1
955-00-800-03RF		1F	–130A	1
			–180A	1
		4A	–1	RF
955-00-800-04		4A	–10A	1
955-00-800-04RF		1F	130	1
			180	1
		4A	–1A	RF
955-21-010RF		1	–30	1
		7	1	RF
955-21-310RF		1	–30B	1
		7	–1B	RF
955-22-010RF		1	–30A	1
		7	–1A	RF
955-22-310RF		1	–30C	1
		7	–1C	RF
955-31-010RF		1A	–30	1
		7A	1	RF
955-31-040RF		1D	–30	1
		7D	1	RF
955-31-060RF		1C	–30	1
		7C	1	RF
955-31-090RF		1A	–30A	1
		7A	–1A	RF
955-31-211RF		1F	–30	RF
		7F	1	RF
955-31-311RF		1A	–30B	1
		7A	–1B	RF
955-31-312RF		1A	–30C	1
		7A	–1C	RF

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
955-31-320RF		1A 7A	–30D –1D	1 RF
955-31-340RF		1D 7D	–30B –1B	1 RF
955-31-360RF		1C 7C	–30B –1B	1 RF
955-31-370RF		1A 7A	–30E –1E	1 RF
955-31-380RF		1D 7D	–30D –1D	1 RF
955-31-390RF		1A 7A	–30F –1F	1 RF
955-31-410RF		1A 7A	–30G –1G	1 RF
955-31-420RF		1A 7A	–30H –1H	1 RF
955-31-430RF		1G 7A	30 –1N	1 RF
955-31-440RF		1G 7A	–30A –1P	1 RF
955-31-470RF		1A 7A	–30J –1J	1 RF
955-31-480RF		1G 7A	–30B –1Q	1 RF
955-31-511RF		1F 7F	–30B –1B	RF RF
955-31-512RF		1F 7F	–30D –1D	RF RF
955-31-610RF		1F 7F	–30F –1F	RF RF

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
955-31-620RF		1K 7F	30 –1J	1 RF
955-31-710RF		1A 7A	–30K –1K	1 RF
955-31-720RF		1A 7A	–30L –1L	1 RF
955-31-730RF		1G 7A	–30C –1R	1 RF
955-31-740RF		1A 7A	–30M –1M	1 RF
955-31-750RF		1G 7A	–30D –1S	1 RF
955-31-760RF		1G 7A	–30E –1T	1 RF
955-32-010RF		1B 7B	–30 1	1 RF
955-32-060RF		1C 7C	–30A –1A	1 RF
955-32-070RF		1B 7B	–30A –1A	1 RF
955-32-080RF		1D 7D	–30A –1A	1 RF
955-32-090RF		1B 7B	–30B –1B	1 RF
955-32-211RF		1F 7F	–30A –1A	RF RF
955-32-311RF		1B 7B	–30C –1C	1 RF
955-32-312RF		1B 7B	–30D –1D	1 RF

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
955-32-320RF		1B 7B	–30E –1E	1 RF
955-32-360RF		1C 7C	–30C –1C	1 RF
955-32-371RF		1B 7B	–30F –1F	1 RF
955-32-372RF		1B 7B	–30G –1G	1 RF
955-32-381RF		1D 7D	–30C –1C	1 RF
955-32-382RF		1D 7D	–30E –1E	1 RF
955-32-390RF		1B 7B	–30H –1H	1 RF
955-32-410RF		1B 7B	–30J –1J	1 RF
955-32-420RF		1B 7B	–30K –1K	1 RF
955-32-430RF		1H 7B	30 –1Q	1 RF
955-32-440RF		1H 7B	–30A –1R	1 RF
955-32-470RF		1B 7B	–30L –1L	1 RF
955-32-480RF		1H 7B	–30B –1S	1 RF
955-32-511RF		1F 7F	–30C –1C	RF RF
955-32-512RF		1F 7F	–30E –1E	RF RF

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
955-32-610RF		1F 7F	–30G –1H	RF RF
955-32-620RF		1K 7F	–30A –1K	1 RF
955-32-740RF		1B 7B	–30M –1M	1 RF
955-32-750RF		1B 7B	–30N –1N	1 RF
955-32-760RF		1B 7B	–30P –1P	1 RF
955-32-770RF		1H 7B	–30C –1T	1 RF
955-32-780RF		1H 7B	–30D –1U	1 RF
955-32-790RF		1H 7B	–30E –1V	1 RF
955E-31-310RF		1E 7E	–30 1	1 RF
955E-31-320RF		1E 7E	–30A –1A	1 RF
955E-31-410RF		1E 7E	–30D –1D	1 RF
955E-31-420RF		1E 7E	–30E –1E	1 RF
955E-31-430RF		1J 7E	30 –1H	1 RF
955E-31-440RF		1J 7E	–30A –1J	1 RF
955E-32-310RF		1E 7E	–30B –1B	1 RF

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
955E-32-320RF		1E 7E	–30C –1C	1 RF
955E-32-410RF		1E 7E	–30F –1F	1 RF
955E-32-420RF		1E 7E	–30G –1G	1 RF
955E-32-430RF		1J 7E	–30B –1K	1 RF
955E-32-440RF		1J 7E	–30C –1L	1 RF
962-00-300-20		3C	10	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
962-00-300-20RF		1	–140A	1
		1A	–80B	1
			–100B	1
			–120B	1
			–140A	1
		1B	–80B	1
			–100B	1
			–120B	1
			–140A	1
		1C	–140A	1
		1D	–140A	1
		1E	80	1
			100	1
			120	1
		1F	–230C	1
			–230D	1
		1G	–80A	1
			–100A	1
			–120A	1
			140	1
		1H	–80A	1
			–100A	1
			–120A	1
			140	1
		1J	80	1
			100	1
			120	1
		1K	230	1
		3C	–1	RF
962-00-300-21		3D	10	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
962-00-300-21RF		1	–80C	1
			–100C	1
		1A	–80A	1
			–100A	1
			–120A	1
		1C	–80B	1
			–100B	1
			–120B	1
		1D	–80B	1
			–100B	1
			–120B	1
		1E	–80A	1
			–100A	1
			–120A	1
		1G	80	1
			100	1
			120	1
		1J	–80A	1
			–100A	1
			–120A	1
		3D	–1	RF
962-00-300-22		3D	–10A	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
962-00-300-22RF		1	–80D	1
			–100D	1
		1B	–80A	1
			–100A	1
			–120A	1
		1C	–80C	1
			–100C	1
			–120C	1
		1D	–80C	1
			–100C	1
			–120C	1
		1E	–80B	1
			–100B	1
			–120B	1
		1F	–230B	1
		1H	80	1
			100	1
			120	1
		1J	–80B	1
			–100B	1
			–120B	1
		3D	–1A	RF
962-00-800-29		4B	10	1
962-00-800-29RF		1F	–80B	1
		1K	80	1
		4B	–1	RF
962-00-800-30		4B	–10A	1
962-00-800-30RF		1F	–80C	1
		1K	–80A	1
		4B	–1A	RF
962-00-800-31		4C	10	1
962-00-800-31RF		1F	–130B	1
			–180B	1
		1K	130	1
			180	1
		4C	–1	RF
962-00-800-32		4C	–10A	1

– ITEM NOT ILLUSTRATED

PART NUMBER	AIRLINE STOCK NUMBER	FIGURE NUMBER	ITEM NUMBER	TOTAL REQ'D
962-00-800-32RF		1F	–130C	1
			–180C	1
		1K	–130A	1
			–180A	1
		4C	–1A	RF
981-00-060-03		1A	–450A	1
		1B	–450A	1
		1E	–480A	1
		1F	–500A	1

– ITEM NOT ILLUSTRATED

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OPTIONAL VENDOR INDEX

PART NUMBER	VENDOR CODE	OPTIONAL PART NUMBER	
		PART NUMBER	VENDOR CODE
132582	V3E2Y8	20452965	VC1084
2192-1-011-8088	V35FB9	20354969	VC1084
2192-1-011-8226	V35FB9	20477296	VC1084
2226-1-011-8005	V35FB9	20436901	VC1084
22NKTM02	V80205	043929	VC1084
22NKTM82	V80205	315-50-606-99	VC1084
315-50-670-25	V96906	045049	VC1084
52NKTE048	V80205	315-50-606-73	VC1084
52NKTE054	V80205	315-50-631-64	VC1084
52NKTE064	V80205	043804	VC1084
52TK2-048	V80205	20427814	VC1084
52TRK2-48	V80205	20427814	VC1084
726093	VD8485	20412678	VC1084
801387	VD8485	20461422	VC1084
A1-0607101013	V3E2Y8	20452961	VC1084
A1-1010060713	V3E2Y8	20452963	VC1084
AN316-5	V80205	20351185	VC1084
AN316-6R	VNP	315-50-606-81	VC1084
AN565A1032H8	VNP	103393	VC1084
AN565A6H3	VNP	315-50-620-34	VC1084
AN565A8H4	V80205	043292	VC1084
AN565A8H5	VD8485 VNP	042546 042546	VC1084 VC1084

PART NUMBER	OPTIONAL VENDOR'S CODE	OPTIONAL PART NUMBER	
		PART NUMBER	VENDOR CODE
AN565C428H6	V96906	100109	VC1084
ED1294-2	V3E2Y8	20386689	VC1084
ED1294-2-2	V3E2Y8	20386689	VC1084
ED1325-1	V3E2Y8	20440462	VC1084
ED1327-1	V3E2Y8	20434133	VC1084
MS21042-3	V96906	315-50-607-15	VC1084
MS21042-4	V96906	103302	VC1084
MS21042-5	V96906	315-50-607-64	VC1084
MS21083N4	V96906	20357543	VC1084
MS24693C270	V96906	045049	VC1084
MS3367-2-9	V96906	046174	VC1084
MS3367-7-9	V96906	012440	VC1084
MS51957-27	V96906	315-50-610-85	VC1084
MS51957-28	V96906	315-50-611-27	VC1084
MS51957-33	V96906	100814	VC1084
NAS1149C0332R	V80205	102530	VC1084
NAS1149C0663R	V80205	043805	VC1084
NAS1149CN816R	V80205	315-50-655-73	VC1084
NAS1149CN832R	V80205	315-50-626-79	VC1084
NAS1149D0432K	V80205	102823	VC1084
NAS1149F0332P	V80205	315-50-632-48	VC1084
NAS1149F0363P	V80205	044513	VC1084
NAS1149F0432P	V80205	315-50-600-12	VC1084

PART NUMBER	OPTIONAL VENDOR'S CODE	OPTIONAL PART NUMBER	
		PART NUMBER	VENDOR CODE
NAS1149F0463P	V80205	315-50-600-12 315-50-638-75	VC1084 VC1084
NAS1149F0532P	V80205	315-50-600-20	VC1084
NAS1149FN616P	V80205	315-50-607-72	VC1084
NAS1149FN632P	V80205	315-50-627-11	VC1084
NAS1149FN832P	V80205	315-50-600-04	VC1084
NAS1149G0416P	V80205	102532	VC1084
NAS1291C3M	V80205	102539	VC1084
NAS1351-5-10P	V80205	20351173	VC1084
NAS1351-5-14P	V80205	20351177	VC1084
NAS1351-5-16P	V80205	20351179	VC1084
NAS1351-5-20P	V80205	20351181	VC1084
NAS1351-5-24P	V80205	20351182	VC1084
NAS601-5B	V80205	110113	VC1084
NAS601-7B	V80205	110114	VC1084
NAS602-14	V80205	315-50-606-24	VC1084
NAS602-16	V80205	315-50-650-37	VC1084
NAS602-22	V80205	100951	VC1084
NAS602-5	V80205	011096	VC1084
NAS602-7	V80205	315-50-650-52	VC1084
NAS602-8P	V80205	315-50-650-45	VC1084
NAS603-12	V80205	315-50-650-60	VC1084
NAS603-13	V80205	042226	VC1084
NAS603-14P	V80205	20329138	VC1084

PART NUMBER	OPTIONAL VENDOR'S CODE	OPTIONAL PART NUMBER	
		PART NUMBER	VENDOR CODE
NAS603-15	V80205	315-50-676-78	VC1084
NAS603-18	V80205	044171	VC1084
NAS603-20	V80205	044159	VC1084
NAS603-26	V80205	044256	VC1084
NAS603-8	V80205	106675	VC1084
NAS604-12	V80205	315-50-675-12	VC1084
NAS6204-10	V80205	315-50-604-91	VC1084
NAS623-2-20	V80205	20309700	VC1084
NAS623-3-14	V80205	108093	VC1084
NAS6604-1	V80205	103323	VC1084
NAS6604-11	V80205	046003	VC1084
NAS6604-14	V80205	102708	VC1084
NAS6604-15	V80205	003743	VC1084
NAS6604-16	V80205	102930	VC1084
NAS6604-17	V80205	054224	VC1084
NAS6604-2	V80205	315-50-669-10	VC1084
NAS6604-20	V80205	102709	VC1084
NAS6604-21	V80205	315-50-665-97	VC1084
NAS6604-26	V80205	005207	VC1084
NAS6604-28	V80205	315-50-677-36	VC1084
NAS6604-4	V80205	315-50-685-69	VC1084
NAS6604-8	V80205	315-50-604-83	VC1084
NAS6604-9	V80205	315-50-655-57	VC1084

PART NUMBER	OPTIONAL VENDOR'S CODE	OPTIONAL PART NUMBER	
		PART NUMBER	VENDOR CODE
NAS6604D19	V80205	042250	VC1084
NAS6604P6	V80205	20369685	VC1084
NAS6604P8	V80205	20413663	VC1084
NAS6605-18	V80205	045250	VC1084
NAS6605-20	V80205	102713	VC1084
NAS6605-21	V80205	042195	VC1084
NAS6605-22	V80205	044739	VC1084
NAS6605-23	V80205	043484	VC1084
NAS6606P18	V80205	103300	VC1084
NAS679A4	V80205	315-50-607-23	VC1084
NAS697A06L	V80205	315-50-608-22	VC1084
NAS697A3	VNP	315-50-608-06	VC1084
NAS70AL261-500	V80205	315-50-669-77	VC1084
RD-AM7902-06	VSZ437	20337387	VC1084
RD-AM7902-107	VSZ437	20434375	VC1084
RD-AM7902-15	VSZ437	105964	VC1084
RD-AM7902-16	VSZ437	105963	VC1084
RD-AM7929-27	VSZ437	20435777	VC1084
RD-AM7929-28	VSZ437	20435766	VC1084
RD-AX4332-01	VSZ437	103190	VC1084
RD-AX6421-18	VSZ437	105278	VC1084
RD-AX6733-02	VSZ437	105277	VC1084

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DETAILED PARTS LIST

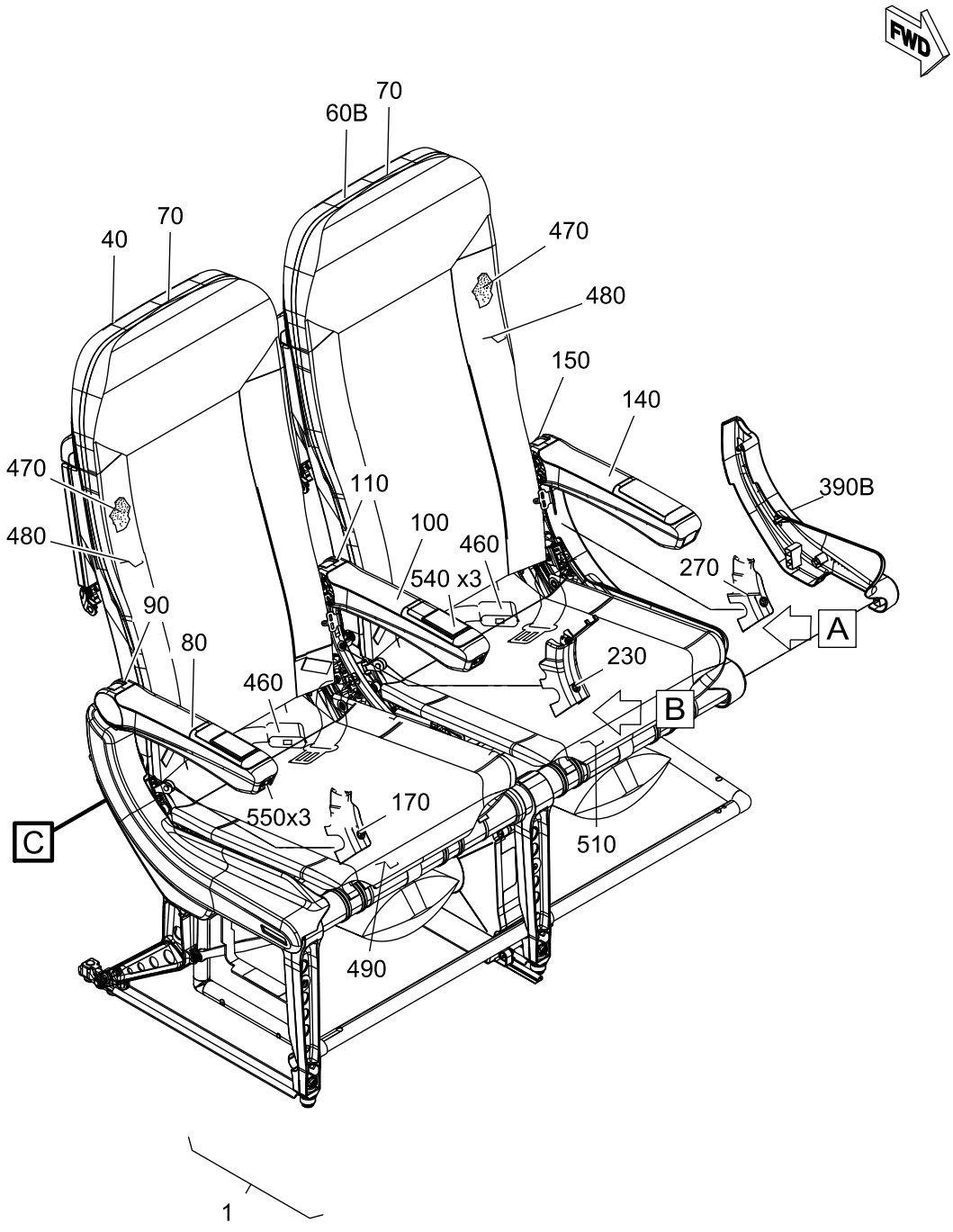
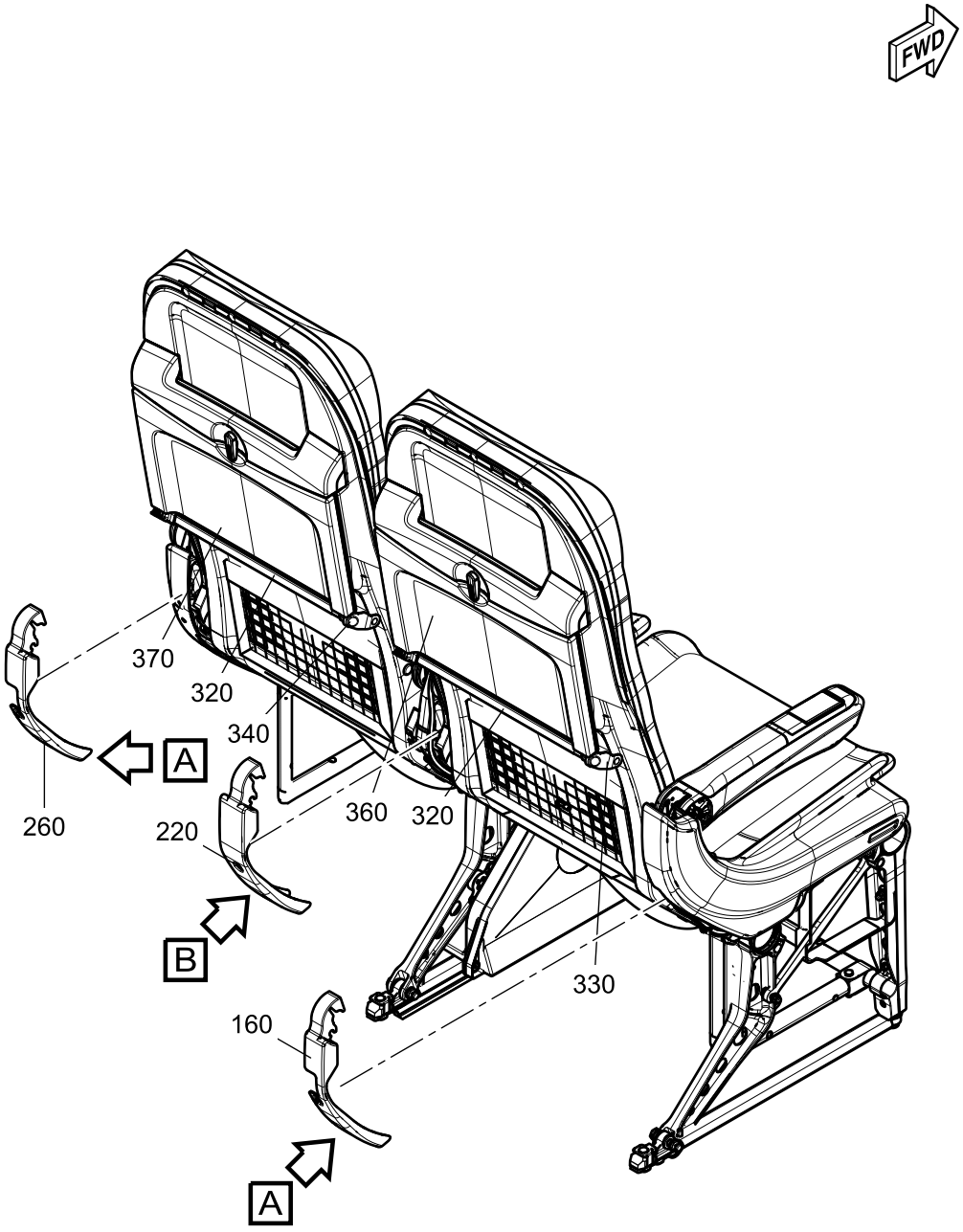
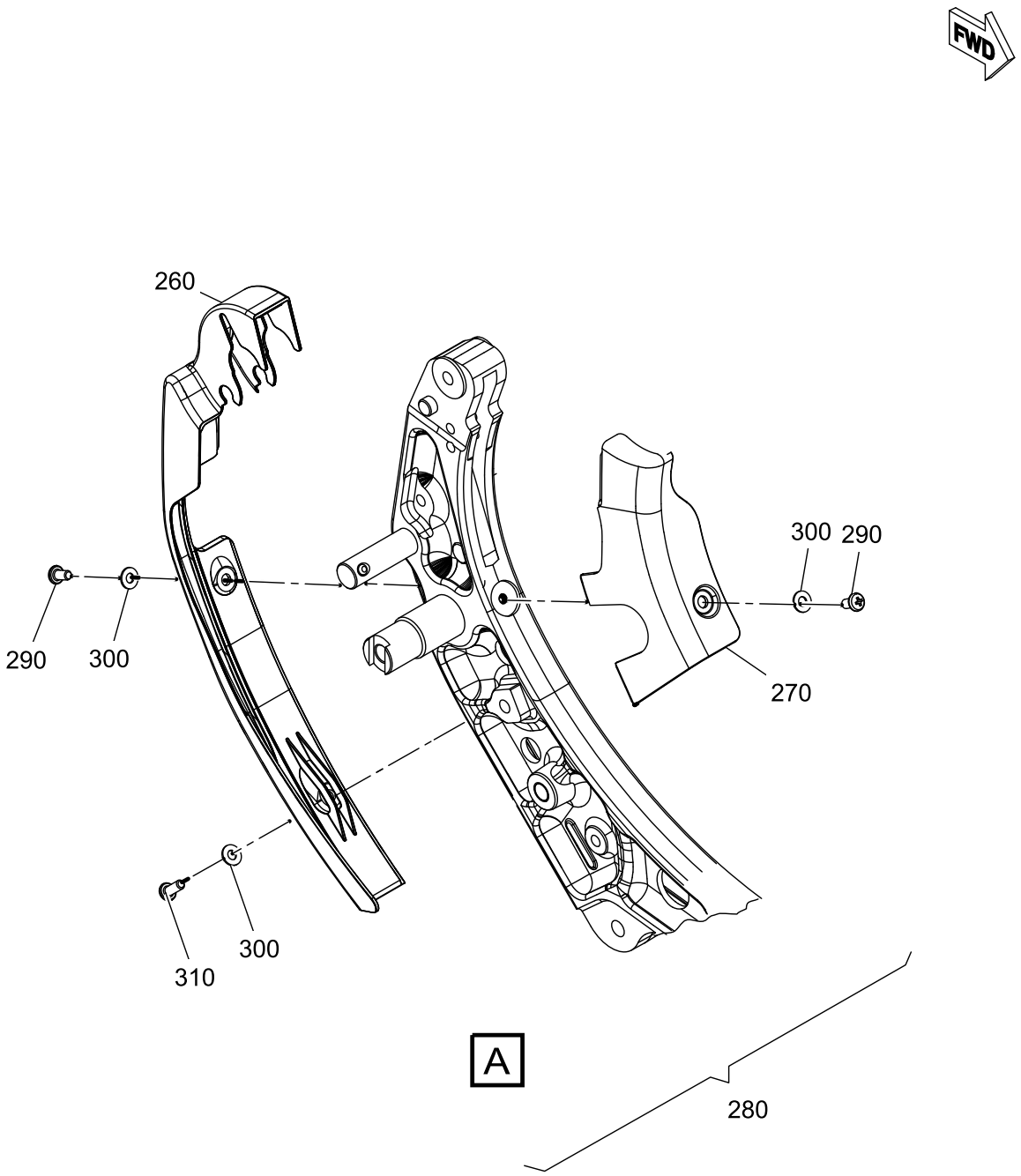


FIG. 1 - SEAT DBL LH NARROW
SEAT DBL LH NARROW (Sheet 1 of 5)
Figure 1



F252627-10000-01-002

FIG. 1 - SEAT DBL LH NARROW
SEAT DBL LH NARROW (Sheet 2 of 5)
Figure 1



F252627-10000-01-003

FIG. 1 - SEAT DBL LH NARROW
SEAT DBL LH NARROW (Sheet 3 of 5)
Figure 1

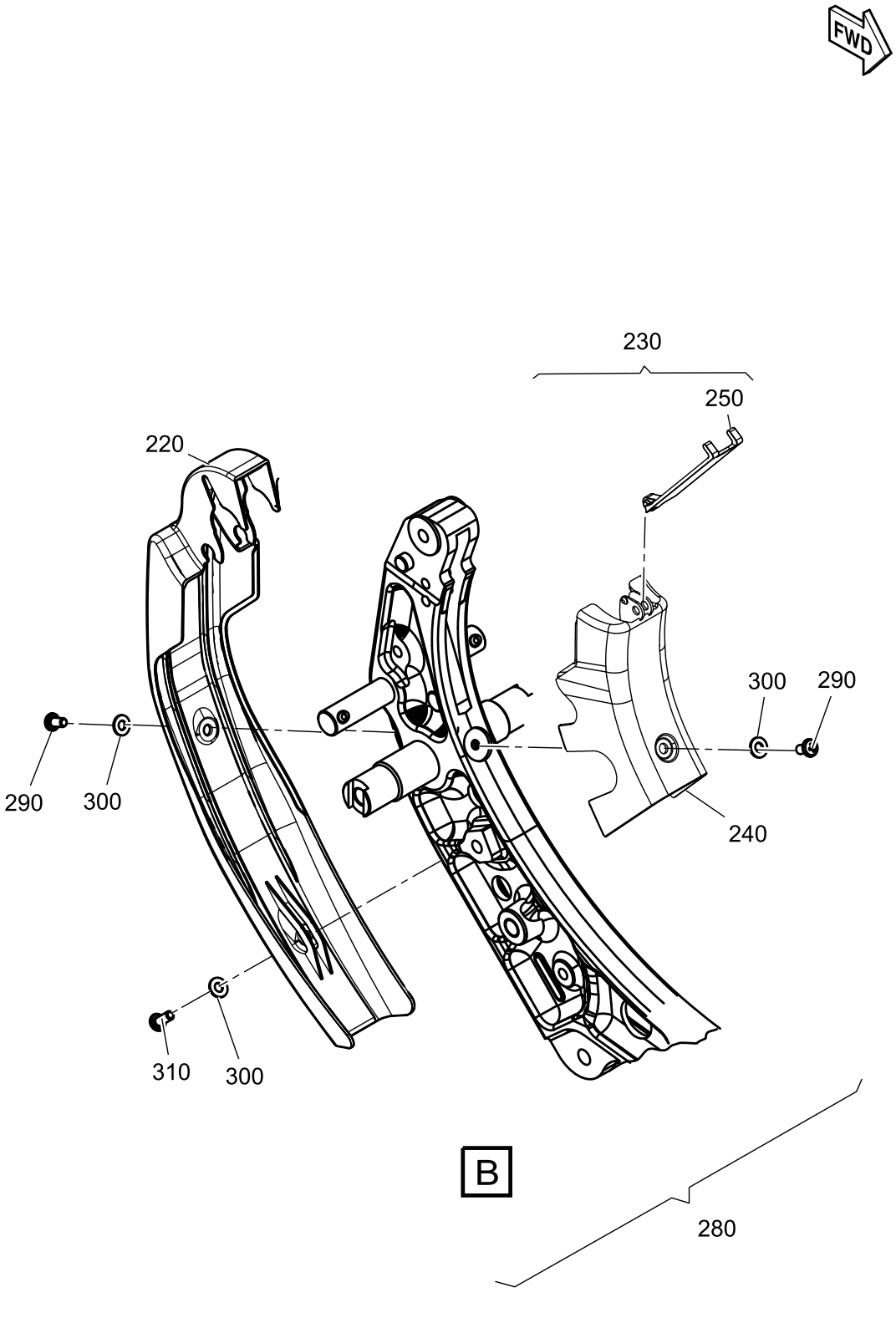


FIG. 1 - SEAT DBL LH NARROW
SEAT DBL LH NARROW (Sheet 4 of 5)
Figure 1

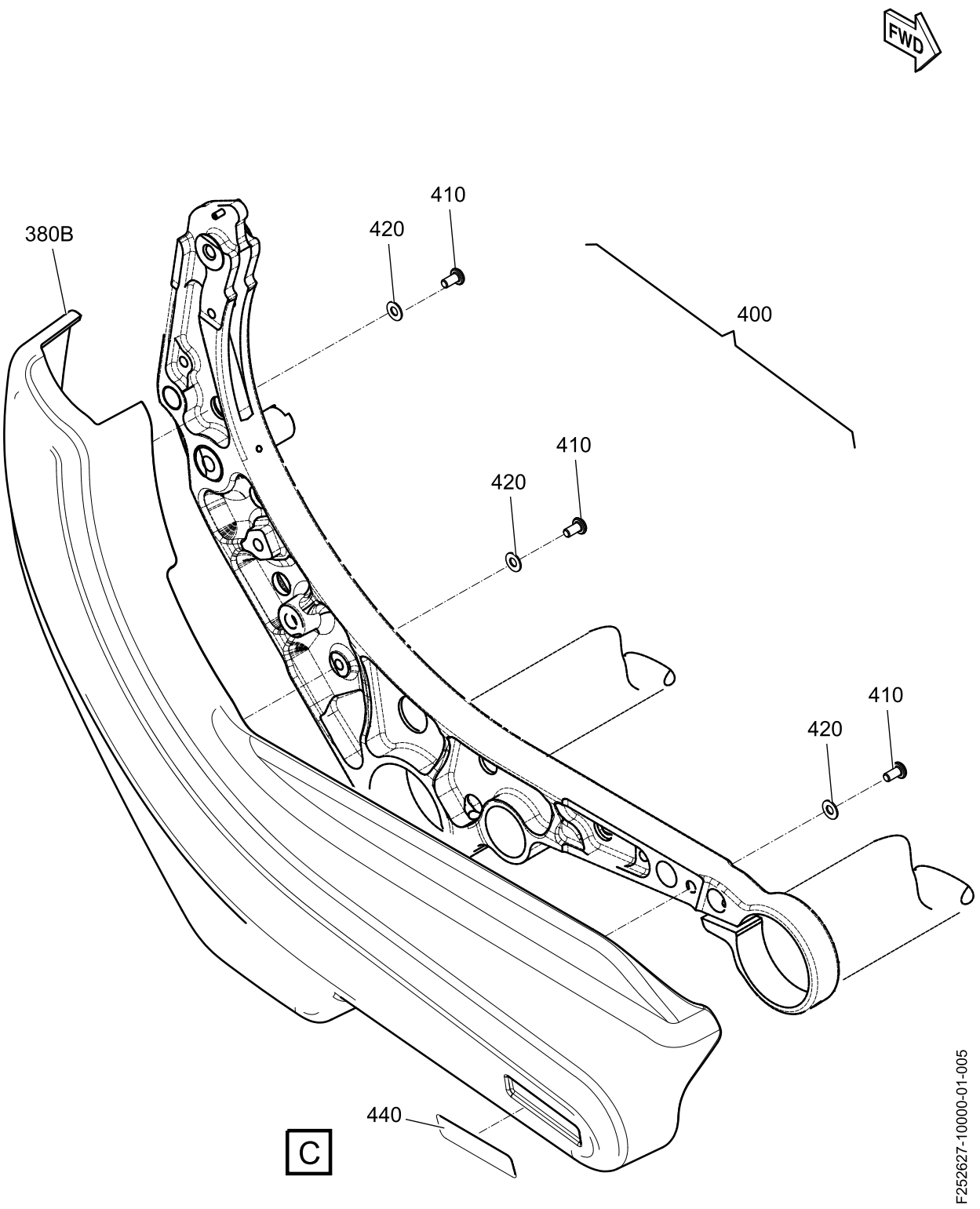


FIG. 1 - SEAT DBL LH NARROW
SEAT DBL LH NARROW (Sheet 5 of 5)
Figure 1

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1 1	3520D955-21-011		SEAT DBL LH NARROW	A	RF
– 1A	3520D955-22-011		SEAT DBL RH NARROW	B	RF
– 1B	3520D955-21-311		SEAT DBL LH NARROW	C	RF
– 1C	3520D955-22-311		SEAT DBL RH NARROW	D	RF
– 10	3520D955-21Z011		. SEAT DBL LH, APPR PN	A	1
– 10A	3520D955-22Z011		. SEAT DBL RH, APPR PN	B	1
– 10B	3520D955-21Z311		. SEAT DBL LH, APPR PN	C	1
– 10C	3520D955-22Z311		. SEAT DBL RH, APPR PN	D	1
– 20	3520D955-21-010		. . SEAT DBL LH, UNCOVERED	A	1
– 20A	3520D955-22-010		. . SEAT DBL RH, UNCOVERED	B	1
– 20B	3520D955-21-310		. . SEAT DBL LH, UNCOVERED	C	1
– 20C	3520D955-22-310		. . SEAT DBL RH, UNCOVERED	D	1
– 30	955-21-010RF		. . . SEATBASE INSTL NP SEE FIG. 7 FOR DET	A	1
– 30A	955-22-010RF		. . . SEATBASE INSTL NP SEE FIG. 7 FOR DET	B	1
– 30B	955-21-310RF		. . . SEATBASE INSTL NP SEE FIG. 7 FOR DET	C	1
– 30C	955-22-310RF		. . . SEATBASE INSTL NP SEE FIG. 7 FOR DET	D	1
40	955-00-401-25RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	A C	1
– 40A	955-00-401-26RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	B D	1
– 60	955-00-401-20RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET RPLD BY 60B	A	1
– 60A	955-00-401-20RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	B D	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1 60B	955-00-401-19RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET RPLS 60	A	1
– 60C	955-00-401-19RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	C	1
70	139-00-463-08RF		. . . ATTACHMENT BACKREST NP SEE FIG. 2B FOR DET		2
80	955-00-300-13RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	A	1
– 80A	955-00-300-13RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET RPLD BY 80B	B	1
– 80B	955-00-300-14RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET RPLS 80A	B	1
– 80C	962-00-300-21RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	C	1
– 80D	962-00-300-22RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	D	1
90	139-00-319-36RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET		1
100	955-00-300-13RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	A	1
– 100A	955-00-300-13RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET RPLD BY 100B	B	1
– 100B	955-00-300-14RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET RPLS 100A	B	1
– 100C	962-00-300-21RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	C	1
– 100D	962-00-300-22RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	D	1
110	139-00-319-34RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1 140	955-00-300-01RF		. . . ARMREST INSTL NP SEE FIG. 3 FOR DET	A B	1
– 140A	962-00-300-20RF		. . . ARMREST INSTL NP SEE FIG. 3C FOR DET	C D	1
150	139-00-319-35RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET	A B	1
– 150A	139-00-319-34RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET	C D	1
160	139-00-318-96DR		. . . COVER, SEAT DIVIDER UPPER	A C	1
– 160A	139-00-318-95DR		. . . COVER, SEAT DIVIDER UPPER	B D	1
170	139-00-319-56DR		. . . COVER, SEAT DIVIDER FRONT	A C	1
– 170A	139-00-319-55DR		. . . COVER, SEAT DIVIDER FRONT	B D	1
220	139-00-318-94DR		. . . COVER, SEAT DIVIDER UPPER		1
230	955-00-319-74		. . . COVER ASSY, SEAT DIVIDER FRONT	A B	1
– 230A	139-00-319-56DR		. . . COVER, SEAT DIVIDER FRONT RPLD BY 230B	C D	1
– 230B	139-00-323-28DR		. . . COVER, SEAT DIVIDER FRONT RPLS 230A	C D	1
240	139-00-319-54DR		. . . . COVER, SEAT DIVIDER FRONT	A B	1
250	139-00-319-00BK		. . . . FINGER PROTECTION STD	A B	1
260	139-00-318-95DR		. . . COVER, SEAT DIVIDER UPPER	A C	1
– 260A	139-00-318-96DR		. . . COVER, SEAT DIVIDER UPPER	B D	1
270	139-00-319-55DR		. . . COVER, SEAT DIVIDER FRONT	A C	1
– 270A	139-00-319-56DR		. . . COVER, SEAT DIVIDER FRONT	B D	1
280	139-00-219-55		. . . ATTACHMENT COVER SEAT DIVIDER		3
			ATTACHING PARTS		
290	NAS602-5		. . . . SCREW PN 011096 BY VC1084		2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1 300	NAS1149CN832R		.... WASHER PN 315-50-626-79 BY VC1084		3
310	NAS602-7		.... SCREW PN 315-50-650-52 BY VC1084		1
			* * *		
– 315	139-00-321-59NK		... COVER PROTECTIVE	C	1
– 315A	139-00-321-58NK		... COVER PROTECTIVE	D	1
– 316	139-00-320-96NK		... COVER PROTECTIVE RPLD BY 316A	C D	1
– 316A	139-00-320-96NK		... COVER PROTECTIVE RPLS 316	C D	2
– 317	139-00-320-97NK		... COVER, PROTECTIVE UPPER	C D	1
– 318	102372		... PIN, PARALLEL SECURED WITH LOCTITE 290	C D	2
320	139-00-503-21RF		... FOODTRAY ARM INSTL NP SEE FIG. 6 FOR DET		2
330	139-00-504-42RF		... ATTACHMENT FOODTRAY NP SEE FIG. 6 FOR DET		1
340	139-00-504-42RF		... ATTACHMENT FOODTRAY NP SEE FIG. 6 FOR DET		1
360	955-00-500-00RF		... FOODTRAY INSTL NP SEE FIG. 6 FOR DET		1
370	955-00-500-00RF		... FOODTRAY INSTL NP SEE FIG. 6 FOR DET		1
– 380	139-00-263-64DR		... BUMPER PANEL SUPSD BY 380B	A	1
– 380A	139-00-263-63DR		... BUMPER PANEL SUPSD BY 380C	B	1
380B	139-00-264-64DR		... BUMPER PANEL SUPSDS 380	A	1
– 380C	139-00-264-63DR		... BUMPER PANEL SUPSDS 380A	B	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1 – 380D	139-00-264-64DR		. . . BUMPER PANEL SUPSD BY 380F	C	1
– 380E	139-00-264-63DR		. . . BUMPER PANEL SUPSD BY 380G	D	1
– 380F	139-00-265-28DR		. . . BUMPER PANEL SUPSDS 380D	C	1
– 380G	139-00-265-27DR		. . . BUMPER PANEL SUPSDS 380E	D	1
– 390	139-00-263-57DR		. . . BUMPER PANEL SUPSD BY 390B	A	1
– 390A	139-00-263-58DR		. . . BUMPER PANEL SUPSD BY 390C	B	1
390B	139-00-264-57DR		. . . BUMPER PANEL SUPSDS 390	A	1
– 390C	139-00-264-58DR		. . . BUMPER PANEL SUPSDS 390A	B	1
– 390D	139-00-264-57DR		. . . BUMPER PANEL	C	1
– 390E	139-00-264-58DR		. . . BUMPER PANEL	D	1
400	139-00-317-87		. . . ATTACHMENT BUMPER		2
			ATTACHING PARTS		
410	NAS603-12		. . . . SCREW PN 315-50-650-60 BY VC1084 SECURED WITH LOCTITE 243		3
420	NAS1149F0332P		. . . . WASHER PN 315-50-632-48 BY VC1084		3
			* * *		
440	137-00-268-05		. . . LOGO RECARO		2
– 450	955-00-060-02		. . BFE-SFE KIT SEAT BELTS TPL		1
460	2226-1-011-8005		. . . SEAT BELT (V35FB9) PN 20436901 BY VC1084		2
470	139-00-607-05		. . CUSHION, BACKREST	A B	2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1 – 470A	139-00-607-05		. . CUSHION, BACKREST RPLD BY 470B	C D	2
– 470B	139-00-609-05		. . CUSHION, BACKREST RPLS 470A	C D	2
480	955-00-702-01		. . DRESS COVER, BACKREST	A B	2
– 480A	955-00-702-01		. . DRESS COVER, BACKREST RPLD BY 480B	C D	2
– 480B	955-00-705-01		. . DRESS COVER, BACKREST RPLS 480A	C D	2
490	955-00-754-01		. . DRESS COVER, SEATPAN	A C	1
– 490A	955-00-753-01		. . DRESS COVER, SEATPAN	B D	1
510	955-00-753-01		. . DRESS COVER, SEATPAN	A C	1
– 510A	955-00-754-01		. . DRESS COVER, SEATPAN	B D	1
– 520	955-00-050-05		. BFE-SFE KIT IFE	A	1
– 520A	955-00-050-06		. ELECTRIC KIT	B	1
– 520B	955-00-050-09		. BFE KIT USB	C D	1
– 530	RD-AX4332-01		. . SEB (VSZ437) PN 103190 BY VC1084	A B	1
– 530A	ED1325-1		. . USB POWER SUPPLY (V3E2Y8) PN 20440462 BY VC1084	C D	1
540	RD-AX6733-02		. . PCU (VSZ437) PN 105277 BY VC1084	A B	2
– 540A	ED1327-1		. . USB POWER OUTLET (V3E2Y8) PN 20434133 BY VC1084	C D	2
550	RD-AX6421-18		. . REMOTE JACK (VSZ437) PN 105278 BY VC1084	A B	2
– 550A	ED1294-2		. . INDICATION LIGHT (V3E2Y8) PN 20386689 BY VC1084	C D	1
– 560	RD-AM7929-28		. . CABLE HARNESS (VSZ437) PN 20435766 BY VC1084	A	1
– 560A	RD-AM7929-27		. . CABLE HARNESS (VSZ437) PN 20435777 BY VC1084	B	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1 – 560B	132582		. . CABLE HARNESS (V3E2Y8) PN 20452965 BY VC1084	C D	1

– ITEM NOT ILLUSTRATED

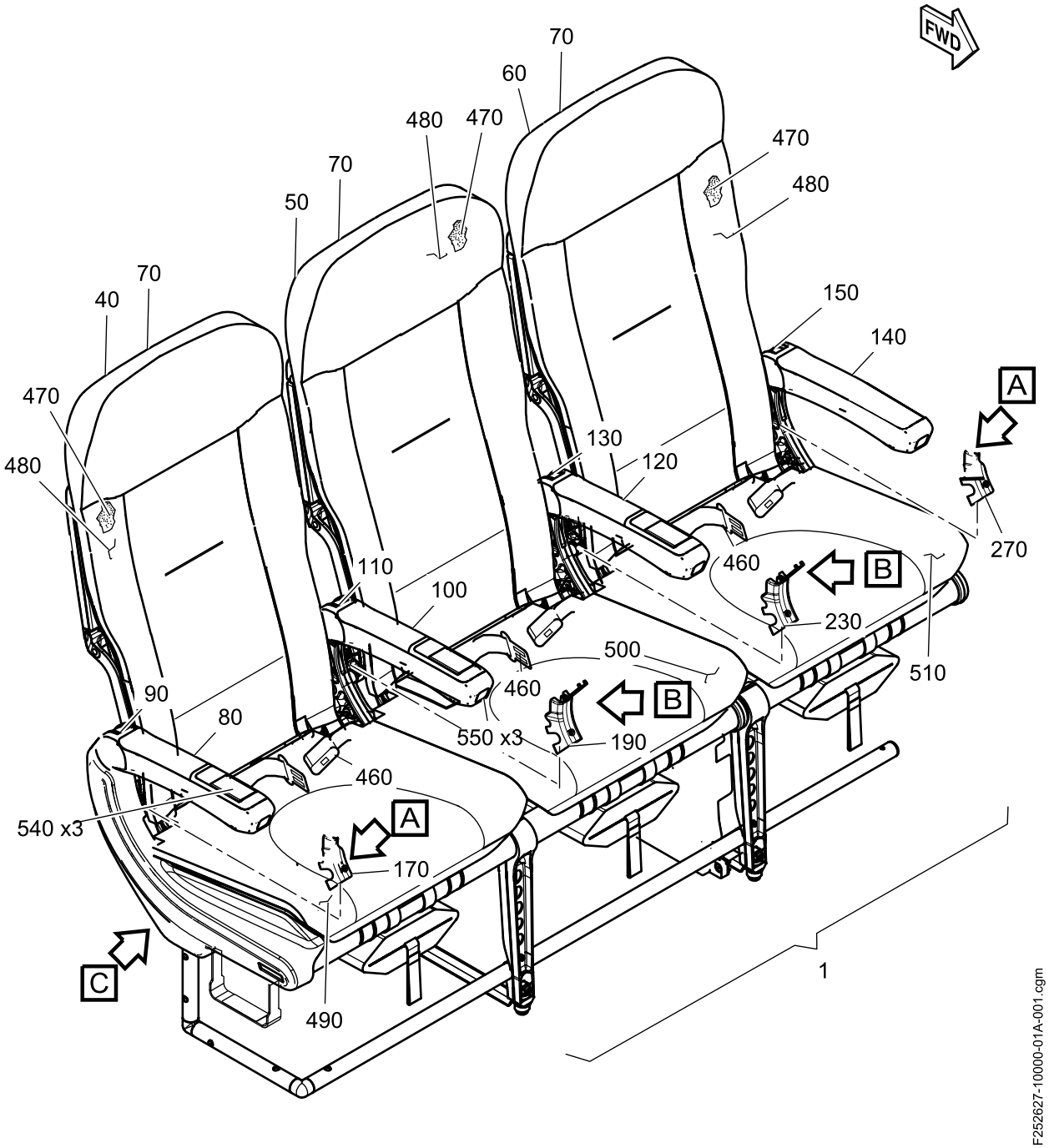


FIG. 1A - SEAT TPL LH STD
SEAT TPL LH STD (Sheet 1 of 5)
Figure 1A

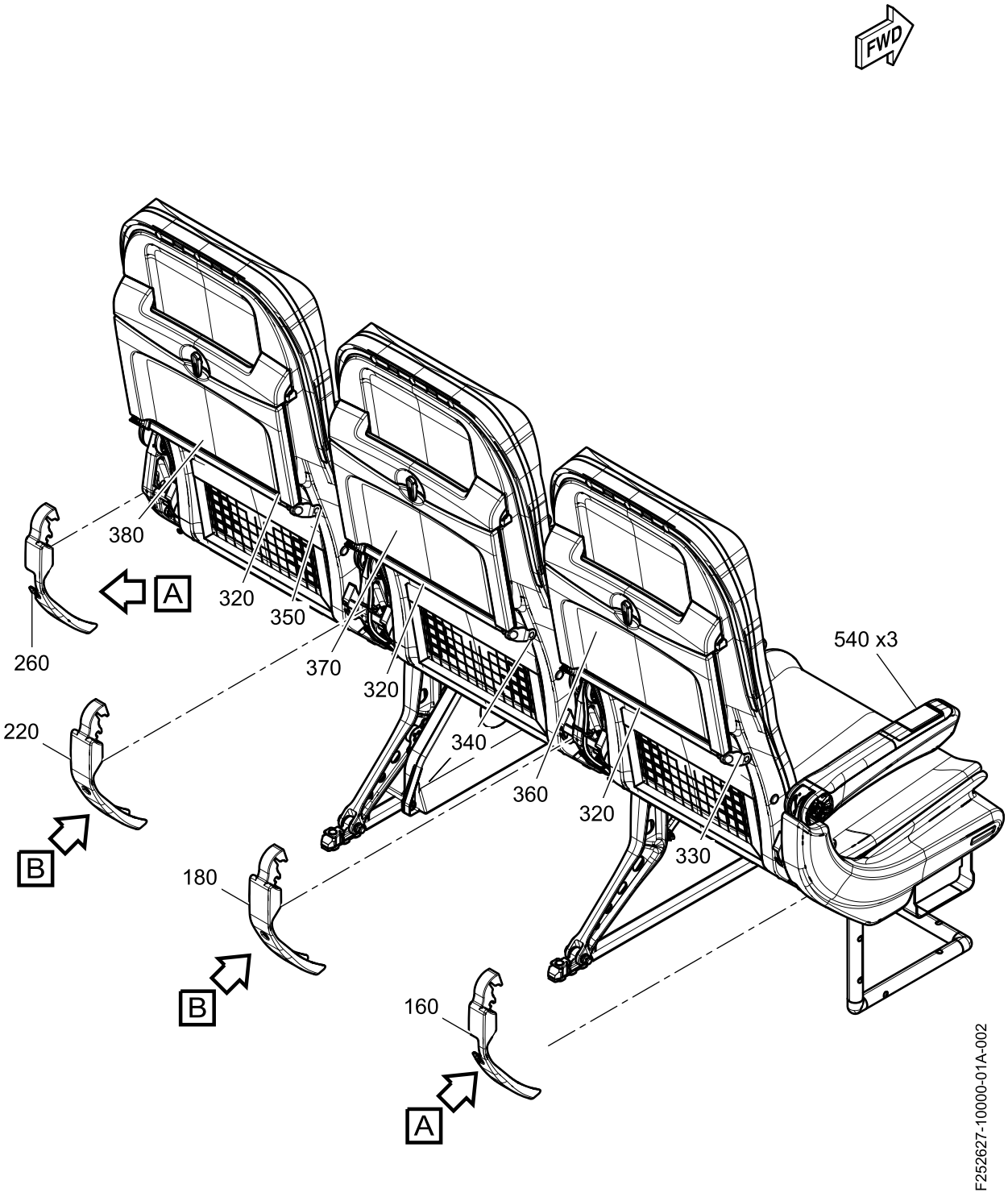


FIG. 1A - SEAT TPL LH STD
SEAT TPL LH STD (Sheet 2 of 5)
Figure 1A

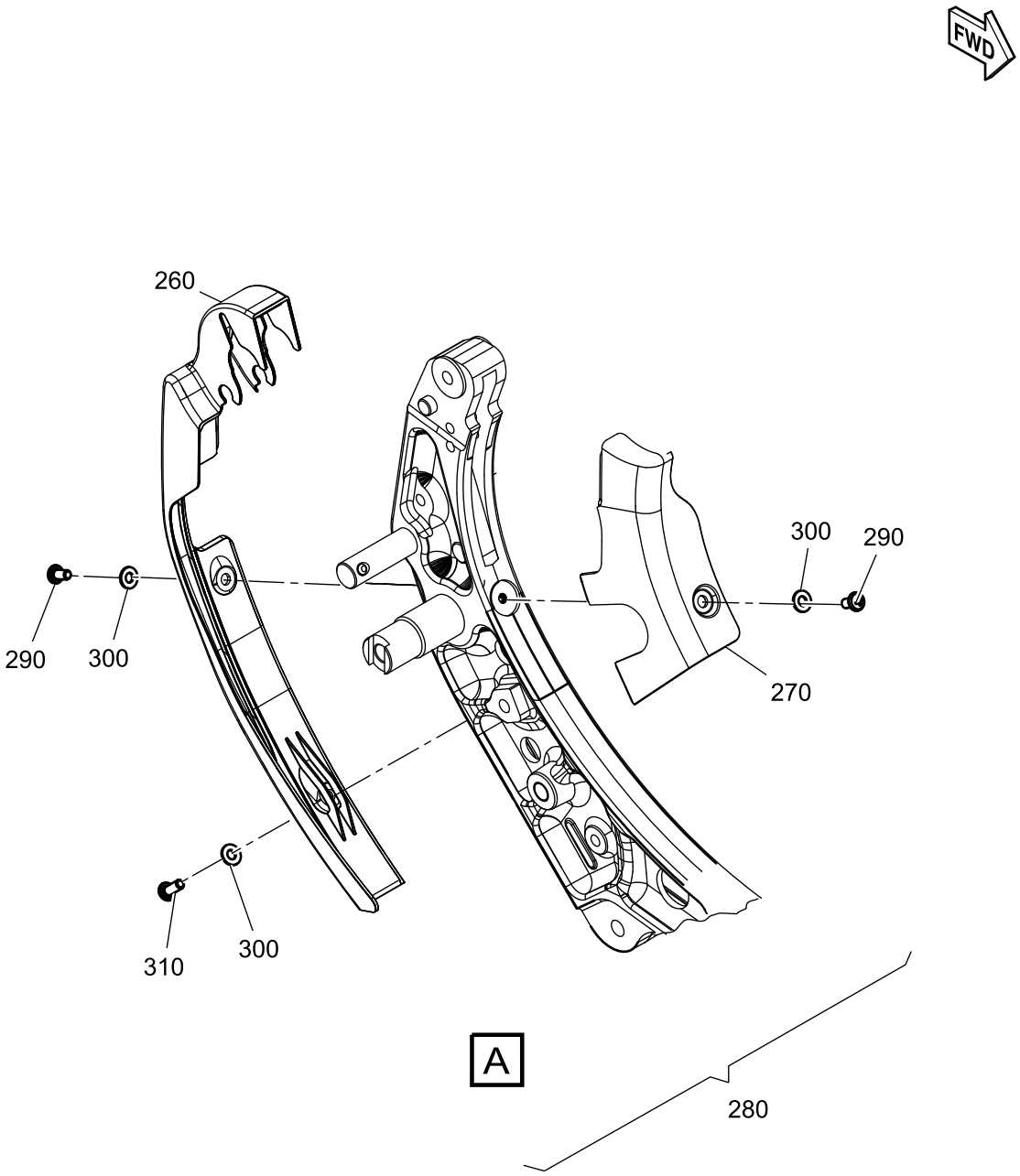


FIG. 1A - SEAT TPL LH STD
SEAT TPL LH STD (Sheet 3 of 5)
Figure 1A

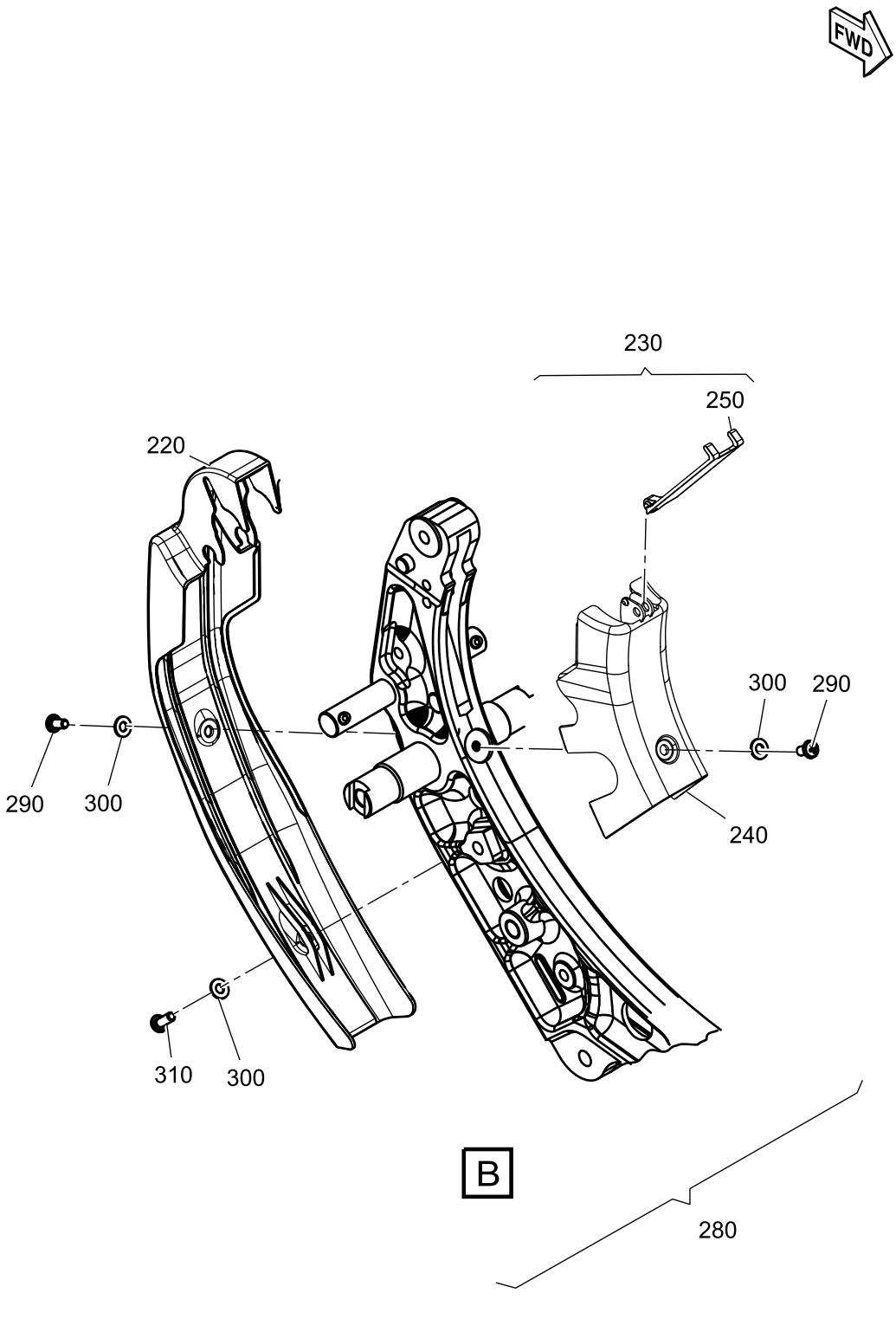


FIG. 1A - SEAT TPL LH STD
SEAT TPL LH STD (Sheet 4 of 5)
Figure 1A

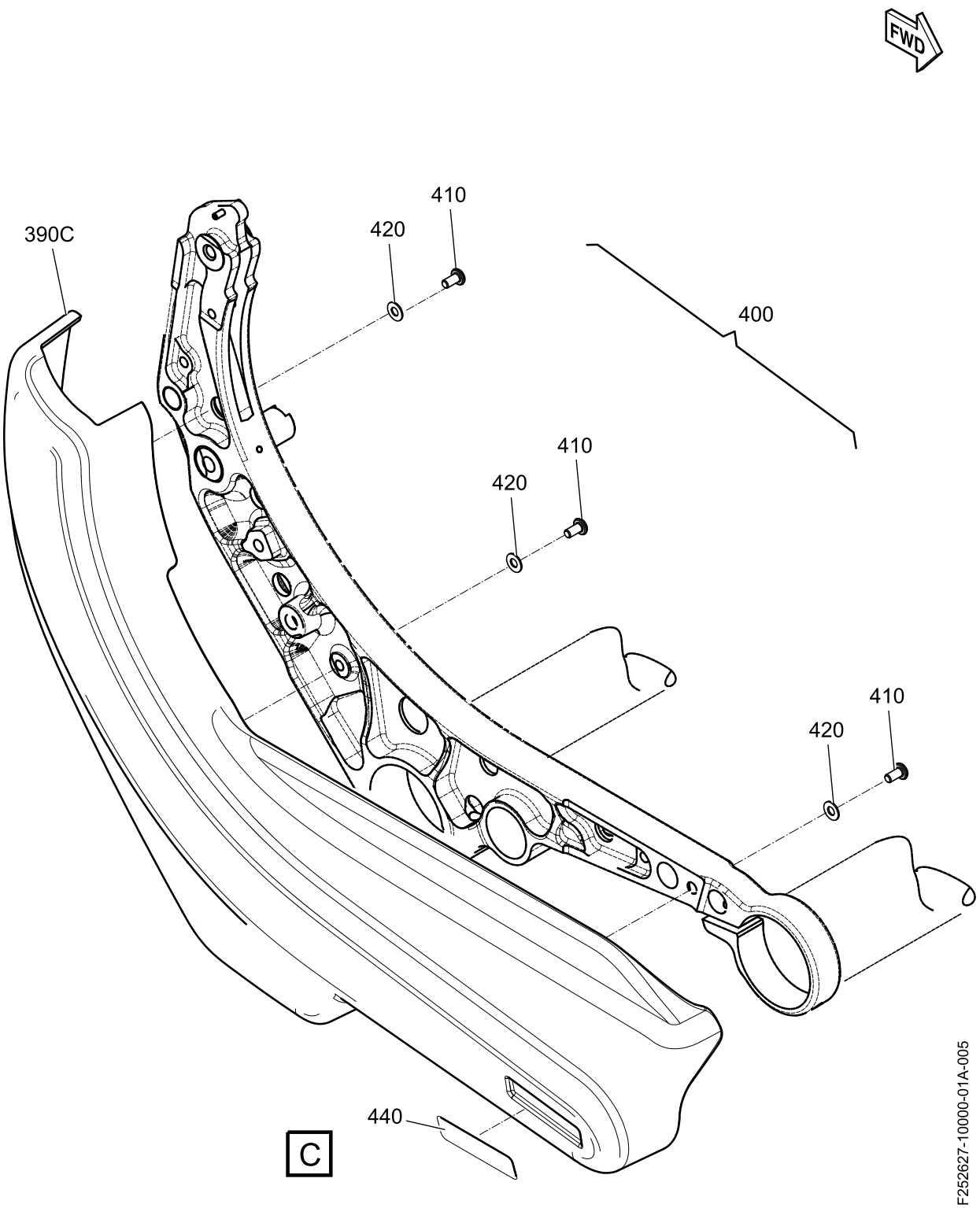


FIG. 1A - SEAT TPL LH STD
SEAT TPL LH STD (Sheet 5 of 5)
Figure 1A

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1A 1	3520D955-31-011		SEAT TPL LH STD	A	RF
– 1A	3520D955-31-091		SEAT TPL LH STRETCHER	B	RF
– 1B	3520D955-31-311		SEAT TPL LH STD	C	RF
– 1C	3520D955-31-312		SEAT TPL LH STD	D	RF
– 1D	3520D955-31-322		SEAT TPL LH	E	RF
– 1E	3520D955-31-372		SEAT TPL LH STRETCHER	F	RF
– 1F	3520D955-31-391		SEAT TPL LH STRETCHER	G	RF
– 1G	3520D955-31-412		SEAT TPL LH STD LH STD TPL POST SB 3520-25-306	H	RF
– 1H	3520D955-31-422		SEAT TPL LH STD LH STD TPL POST SB 3520-25-306	J	RF
– 1J	3520D955-31-472		SEAT TPL LH STD LH STD TPL POST SB 3520-25-306	K	RF
– 1K	3520D955-31-712		SEAT TPL LH HC NARROW POST SB 3520-25-307	L	RF
– 1L	3520D955-31-722		SEAT TPL LH HC NARROW POST SB 3520-25-307	M	RF
– 1M	3520D955-31-742		SEAT TPL LH LR HC NARROW NO RECLINE POST SB 3520-25-307	N	RF
– 10	3520D955-31Z011		. SEAT TPL LH	A	1
– 10A	3520D955-31Z091		. SEAT TPL LH	B	1
– 10B	3520D955-31Z311		. SEAT TPL LH	C	1
– 10C	3520D955-31Z312		. SEAT TPL LH	D	1
– 10D	3520D955-31Z322		. SEAT TPL LH	E	1
– 10E	3520D955-31Z372		. SEAT TPL LH	F	1
– 10F	3520D955-31Z391		. SEAT TPL LH	G	1
– 10G	3520D955-31Z412		. SEAT LH STD TPL	H	1
– 10H	3520D955-31Z422		. SEAT LH STD TPL	J	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1A – 10J	3520D955-31Z472		. SEAT HC LH STD TPL	K	1
– 10K	3520D955-31Z712		. SEAT TPL LH HC NARROW	L	1
– 10L	3520D955-31Z722		. SEAT TPL LH HC NARROW	M	1
– 10M	3520D955-31Z742		. SEAT TPL LH LR HC NARROW NO RECLINE	N	1
– 20	3520D955-31-010		. . SEAT TPL LH	A	1
– 20A	3520D955-31-090		. . SEAT TPL LH	B	1
– 20B	3520D955-31-310		. . SEAT TPL LH	C D	1
– 20C	3520D955-31-320		. . SEAT TPL LH	E	1
– 20D	3520D955-31-370		. . SEAT TPL LH	F	1
– 20E	3520D955-31-390		. . SEAT TPL LH	G	1
– 20F	3520D955-31-410		. . SEAT TPL LH	H	1
– 20G	3520D955-31-420		. . SEAT TPL LH HC STD	J	1
– 20H	3520D955-31-470		. . SEAT TPL LH HC STD	K	1
– 20J	3520D955-31-710		. . SEAT TPL LH HC NARROW (UNCOVERED)	L	1
– 20K	3520D955-31-720		. . SEAT TPL LH HC NARROW (UNCOVERED)	M	1
– 20L	3520D955-31-740		. . SEAT TPL LH LR HC NARROW NO RECLINE (UNCOVERED)	N	1
– 30	955-31-010RF		. . . SEATBASE INSTL NP SEE FIG. 7A FOR DET	A	1
– 30A	955-31-090RF		. . . SEATBASE INSTL NP SEE FIG. 7A FOR DET	B	1
– 30B	955-31-311RF		. . . SEATBASE INSTL NP SEE FIG. 7A FOR DET	C	1
– 30C	955-31-312RF		. . . SEATBASE INSTL NP SEE FIG. 7A FOR DET	D	1
– 30D	955-31-320RF		. . . SEATBASE INSTL NP SEE FIG. 7A FOR DET	E	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1A – 30E	955-31-370RF		. . . SEATBASE INSTL NP SEE FIG. 7A FOR DET	F	1
– 30F	955-31-390RF		. . . SEATBASE INSTL NP SEE FIG. 7A FOR DET	G	1
– 30G	955-31-410RF		. . . SEATBASE INSTL NP SEE FIG. 7A FOR DET	H	1
– 30H	955-31-420RF		. . . SEATBASE INSTL NP SEE FIG. 7A FOR DET	J	1
– 30J	955-31-470RF		. . . SEATBASE INSTL NP SEE FIG. 7A FOR DET	K	1
– 30K	955-31-710RF		. . . SEATBASE INSTL NP SEE FIG. 7A FOR DET	L	1
– 30L	955-31-720RF		. . . SEATBASE INSTL NP SEE FIG. 7A FOR DET	M	1
– 30M	955-31-740RF		. . . SEATBASE INSTL NP SEE FIG. 7A FOR DET	N	1
40	955-00-401-08RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	A B C D F G H K	1
– 40A	955-00-401-06RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	E J	1
– 40B	955-00-401-45RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	L M	1
– 40C	955-00-401-39RF		. . . BACKREST INSTL NP SEE FIG. 2A FOR DET	N	1
50	955-00-401-01RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	A B C D F G H K	1
– 50A	955-00-401-15RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	E J	1
– 50B	955-00-401-33RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	L M	1
– 50C	955-00-401-36RF		. . . BACKREST INSTL NP SEE FIG. 2A FOR DET	N	1
60	955-00-401-01RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	A B C D F G H K	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1A – 60A	955-00-401-15RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	E J	1
– 60B	955-00-401-34RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	L M	1
– 60C	955-00-401-37RF		. . . BACKREST INSTL NP SEE FIG. 2A FOR DET	N	1
70	139-00-463-08RF		. . . ATTACHMENT BACKREST NP SEE FIG. 2B FOR DET		3
80	955-00-300-13RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	A B	1
– 80A	962-00-300-21RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	C D F G H K	1
– 80B	962-00-300-20RF		. . . ARMREST INSTL NP SEE FIG. 3C FOR DET	E J	1
– 80C	955-00-300-03RF		. . . ARMREST INSTL NP SEE FIG. 3F FOR DET	L M	1
– 80D	955-00-300-05RF		. . . ARMREST INSTL NP SEE FIG. 3F FOR DET	N	1
90	139-00-319-36RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET RPLD BY 90A	A B C D E F G	1
– 90A	139-00-325-22RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET RPLS 90	A B C D E F G	1
– 90B	139-00-325-22RF		. . . ATTACHMENT KIT ARMREST HC STD NP SEE FIG. 3E FOR DET	H J K	1
– 90C	139-00-318-57RF		. . . ATTACHMENT KIT ARMREST NP SEE FIG. 3H FOR DET	L M N	1
100	955-00-300-13RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	A B	1
– 100A	962-00-300-21RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	C D F G H K	1
– 100B	962-00-300-20RF		. . . ARMREST INSTL NP SEE FIG. 3C FOR DET	E J	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1A – 100C	955-00-300-03RF		. . . ARMREST INSTL NP SEE FIG. 3F FOR DET	L M	1
– 100D	955-00-300-05RF		. . . ARMREST INSTL NP SEE FIG. 3F FOR DET	N	1
110	139-00-319-34RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET RPLD BY 110A	A B C D E F G	1
– 110A	139-00-325-21RF		. . . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET RPLS 110	A B C D E F G	1
– 110B	139-00-325-21RF		. . . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET	H J K	1
– 110C	139-00-318-57RF		. . . ATTACHMENT KIT ARMREST NP SEE FIG. 3H FOR DET	L M N	1
120	955-00-300-13RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	A B	1
– 120A	962-00-300-21RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	C D F G H K	1
– 120B	962-00-300-20RF		. . . ARMREST INSTL NP SEE FIG. 3C FOR DET	E J	1
– 120C	955-00-300-03RF		. . . ARMREST INSTL NP SEE FIG. 3F FOR DET	L M	1
– 120D	955-00-300-05RF		. . . ARMREST INSTL NP SEE FIG. 3F FOR DET	N	1
130	139-00-319-34RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET RPLD BY 130A	A B C D E F G	1
– 130A	139-00-325-21RF		. . . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET RPLS 130	A B C D E F G	1
– 130B	139-00-325-21RF		. . . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET	H J K	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1A – 130C	139-00-318-57RF		. . . ATTACHMENT KIT ARMREST NP SEE FIG. 3H FOR DET	L M N	1
140	955-00-300-01RF		. . . ARMREST INSTL NP SEE FIG. 3 FOR DET	A B	1
– 140A	962-00-300-20RF		. . . ARMREST INSTL NP SEE FIG. 3C FOR DET	C D E F G H J K	1
– 140B	955-00-300-05RF		. . . ARMREST INSTL NP SEE FIG. 3F FOR DET	L M N	1
150	139-00-319-35RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET	A B	1
– 150A	139-00-319-34RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET RPLD BY 150B	C D E F G	1
– 150B	139-00-325-21RF		. . . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET RPLS 150A	C D E F G	1
– 150C	139-00-325-21RF		. . . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET	H J K	1
– 150D	139-00-318-56RF		. . . ATTACHMENT KIT ARMREST FIX NP SEE FIG. 3G FOR DET	L M N	1
– 155	139-00-317-75MK		. . . COVER	L M N	2
160	139-00-318-96DR		. . . COVER, SEAT DIVIDER UPPER	A B C D E F G H J K	1
– 160A	139-00-218-94DR		. . . COVER SEAT DIVIDER RH AISLE SIDE	L M N	1
170	139-00-319-56DR		. . . COVER, SEAT DIVIDER FRONT	A B D E F G H J K	1
– 170A	139-00-319-54DR		. . . COVER, SEAT DIVIDER FRONT RPLD BY 170B	C	1
– 170B	139-00-319-56DR		. . . COVER, SEAT DIVIDER FRONT RPLS 170A	C	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1A 180	139-00-318-94DR		. . . COVER, SEAT DIVIDER UPPER	A B C D E F G H J K	1
– 180A	139-00-218-90DR		. . . COVER SEAT DIVIDER STD	L M N	1
190	955-00-319-74		. . . COVER ASSY, SEAT DIVIDER FRONT	A B	1
– 190C	139-00-323-28DR		. . . COVER, SEAT DIVIDER FRONT	C D E F G H J K	1
– 190D	139-00-323-28DR		. . . COVER, SEAT DIVIDER FRONT	D E F	1
– 200	139-00-319-54DR		. . . . COVER, SEAT DIVIDER FRONT	A B	1
– 210	139-00-319-00BK		. . . . COVER, PROTECTIVE	A B	1
220	139-00-318-94DR		. . . COVER, SEAT DIVIDER CTR UPPER STD	A B C D E F G H J K	1
– 220A	139-00-218-90DR		. . . COVER SEAT DIVIDER STD	L M N	1
230	955-00-319-74		. . . COVER, SEAT DIVIDER FRONT ASSY	A B	1
– 230A	139-00-319-54DR		. . . COVER, SEAT DIVIDER FRONT RPLD BY 230C	C	1
– 230B	139-00-319-56DR		. . . COVER, SEAT DIVIDER FRONT RPLD BY 230C	G	1
– 230C	139-00-323-28DR		. . . COVER, SEAT DIVIDER FRONT RPLS 230A AND 230B	C G	1
– 230D	139-00-323-28DR		. . . COVER, SEAT DIVIDER FRONT	D E F H J K	1
240	139-00-319-54DR		. . . . COVER, SEAT DIVIDER FRONT	A B	1
250	139-00-319-00BK		. . . . COVER, PROTECTIVE	A B	1
260	139-00-318-95DR		. . . COVER, SEAT DIVIDER UPPER	A B C D E F G H J K	1
– 260A	139-00-218-90DR		. . . COVER SEAT DIVIDER STD	L M	1
– 260B	139-00-218-91DR		. . . COVER SEAT DIVIDER LH INCLINED	N	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1A 270	139-00-319-55DR		. . . COVER, SEAT DIVIDER FRONT	A B D E F G H J K	1
– 270A	139-00-319-54DR		. . . COVER, SEAT DIVIDER FRONT RPLD BY 270B	C	1
– 270B	139-00-319-55DR		. . . COVER, SEAT DIVIDER FRONT RPLS 270A	C	1
280	139-00-219-55		. . . ATTACHMENT COVER SEAT DIVIDER	A B C D E F G H J K	4
– 280A	139-00-218-00		. . . ATTACHMENT KIT COVER SEAT DIVIDER	L M N	4
			ATTACHING PARTS		
290	NAS602-5		. . . . SCREW PN 011096 BY VC1084		2
300	NAS1149CN832R		. . . . WASHER PN 315-50-626-79 BY VC1084		3
310	NAS602-7		. . . . SCREW PN 315-50-650-52 BY VC1084	A B C D E F G H J K	1
			* * *		
– 312	139-00-321-59NK		. . . COVER, PROTECTIVE	C D F G	2
– 312A	139-00-320-97NK		. . . COVER, PROTECTIVE	E J	2
– 314	139-00-320-96NK		. . . COVER, PROTECTIVE RPLD BY 314A	C G	2
– 314A	139-00-320-96NK		. . . COVER, PROTECTIVE RPLS 314	C G	3
– 314B	139-00-320-96NK		. . . COVER, PROTECTIVE	D E F H J K	3
– 316	139-00-320-97NK		. . . COVER, PROTECTIVE	C D E F G H J K	1
– 318	102372		. . . PIN, PARALLEL SECURED WITH LOCTITE 290	C D E F G H J K	3

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1A 320	139-00-503-21RF		. . . FOODTRAY ARM INSTL NP SEE FIG. 6 FOR DET		3
330	139-00-504-36RF		. . . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET		1
340	139-00-504-36RF		. . . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET		1
350	139-00-504-36RF		. . . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET		1
360	955-00-500-00RF		. . . FOODTRAY INSTL NP SEE FIG. 6 FOR DET		1
370	955-00-500-00RF		. . . FOODTRAY INSTL NP SEE FIG. 6 FOR DET		1
380	955-00-500-00RF		. . . FOODTRAY INSTL NP SEE FIG. 6 FOR DET		1
– 390	139-00-263-58DR		. . . BUMPER PANEL RPLD BY 390C	A B	1
– 390A	139-00-264-58DR		. . . BUMPER PANEL RPLD BY 390D	C G	1
– 390B	139-00-264-36DR		. . . BUMPER PANEL	D E F	1
390C	139-00-264-58DR		. . . BUMPER PANEL RPLS 390	A B	1
– 390D	139-00-264-36DR		. . . BUMPER PANEL RPLS 390A	C G	1
– 390E	139-00-264-36DR		. . . BUMPER PANEL RH STD	H J K	1
– 390F	139-00-263-58DR		. . . BUMPER PANEL RH STD	L M N	1
400	139-00-317-87		. . . ATTACHMENT BUMPER		1
			ATTACHING PARTS		
410	NAS603-12		. . . . SCREW PN 315-50-650-60 BY VC1084		3

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1A 420	NAS1149F0332P		. . . . WASHER PN 315-50-632-48 BY VC1084		3
			* * *		
440	137-00-268-05		. . . LOGO RECARO		1
– 450	955-00-060-03		. . BFE-SFE KIT SEAT BELTS TPL	A B C D E F G	1
– 450A	981-00-060-03		. . BFE KIT	H J K L M N	1
460	2226-1-011-8005		. . . SEAT BELT (V35FB9) PN 20436901 BY VC1084	A B C D E F G	3
– 460A	2192-1-011-8226		. . . SEAT BELT (V35FB9) PN 20477296 BY VC1084	H J K L M N	3
470	139-00-607-04		. . CUSHION BACKREST	A B	3
– 470A	139-00-607-04		. . CUSHION BACKREST RPLD BY 470B	C G	3
– 470B	139-00-609-04		. . CUSHION BACKREST RPLS 470A	C G	3
– 470C	139-00-609-04		. . CUSHION BACKREST	D E F G H J K	3
– 470D	139-00-638-65		. . CUSHION PART BACKREST STD ALT TO 139-00-638-09	L M	3
– 470E	139-00-638-66		. . CUSHION PART BACKREST ALT TO 139-00-638-11	N	3
480	955-00-701-01		. . DRESS COVER, BACKREST	A B	3
– 480A	955-00-701-01		. . DRESS COVER, BACKREST RPLD BY 480B	C G	3
– 480B	955-00-704-01		. . DRESS COVER, BACKREST RPLS 480A	C G	3
– 480C	955-00-704-02		. . DRESS COVER, BACKREST	D E F	3
– 480D	919-00-707-01		. . DRESS COVER BACKREST STD	H J K	3
– 480E	919-00-711-01		. . DRESS COVER BACKREST ALT TO 919-00-701-01	L M	3

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1A – 480F	919-00-712-01		. . DRESS COVER BACKREST ALT TO 919-00-702-01	N	3
490	955-00-748-01		. . DRESS COVER, SEATPAN	A B C G	1
– 490A	955-00-748-02		. . DRESS COVER, SEATPAN	D E F	1
– 490B	919-00-786-01		. . DRESS COVER SEATPAN STD RH	H J K	1
– 490C	919-00-748-01		. . DRESS COVER SEATPAN	L	1
– 490D	919-00-752-01		. . DRESS COVER SEATPAN	M	1
– 490E	919-00-756-01		. . DRESS COVER SEATPAN	N	1
500	955-00-731-01		. . DRESS COVER, SEATPAN	A B C G	1
– 500A	955-00-731-02		. . DRESS COVER, SEATPAN	D E F	1
– 500B	919-00-781-01		. . DRESS COVER SEATPAN STD	H J K	1
– 500C	919-00-732-01		. . DRESS COVER SEATPAN STD	L	1
– 500D	919-00-733-01		. . DRESS COVER SEATPAN STD	M	1
– 500E	919-00-768-01		. . DRESS COVER SEATPAN STD	N	1
510	955-00-731-01		. . DRESS COVER, SEATPAN	A B C G	1
– 510A	955-00-731-02		. . DRESS COVER, SEATPAN	D E F	1
– 510B	919-00-781-01		. . DRESS COVER SEATPAN STD	H J K	1
– 510C	919-00-732-01		. . DRESS COVER SEATPAN STD	L	1
– 510D	919-00-733-01		. . DRESS COVER SEATPAN STD	M	1
– 510E	919-00-745-01		. . DRESS COVER SEATPAN LH IAT INCLINED	N	1
– 515	919-00-700-21		. . EXTENSION ASSY	L M N	3
– 520	955-00-050-03		. BFE-SFE KIT IFE	A B	1
– 520A	955-00-050-07		. BFE KIT USB	C D E F G	1
– 530	RD-AX4332-01		. . SEB (VSZ437) PN 103190 BY VC1084	A B	1
– 530A	ED1325-1		. . USB POWER SUPPLY (V3E2Y8) PN 20440462 BY VC1084	C D E F G	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1A 540	RD-AX6733-02		. . PCU (VSZ437) PN 105277 BY VC1084	A B	3
– 540A	ED1327-1		. . USB POWER OUTLET (V3E2Y8) PN 20434133 BY VC1084	C D E F G	4
550	RD-AX6421-18		. . REMOTE JACK (VSZ437) PN 105278 BY VC1084	A B	3
– 550A	ED1294-2		. . INDICATION LIGHT (V3E2Y8) PN 20386689 BY VC1084	C D E F G	1
– 560	RD-AM7902-15		. . CABLE HARNESS (VSZ437) PN 105964 BY VC1084	A B	1
– 580	A1-0607101013		. . CABLE HARNESS (V3E2Y8) PN 20452961 BY VC1084	C D E F G	1

– ITEM NOT ILLUSTRATED

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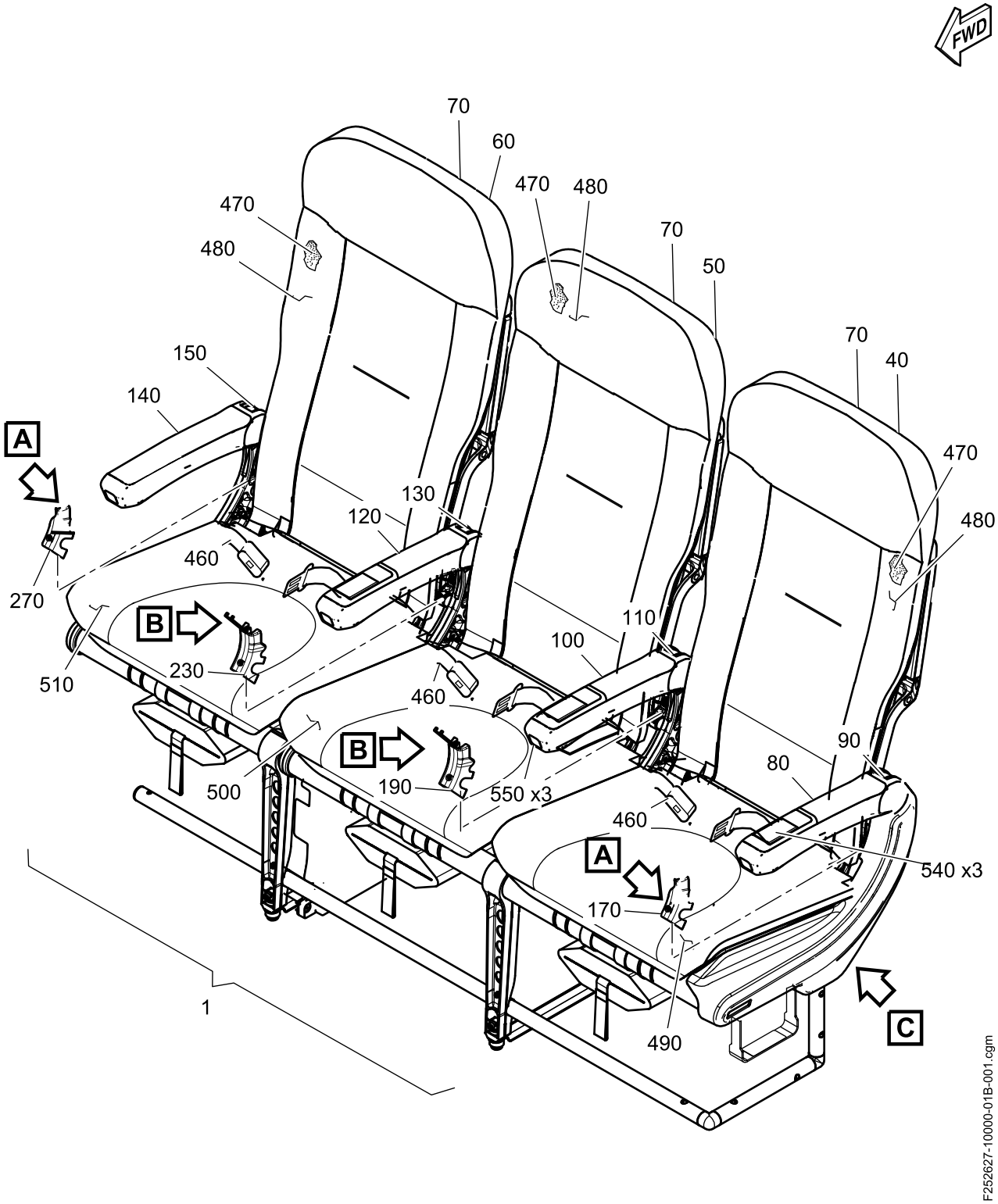


FIG. 1B - SEAT TPL RH STD
SEAT TPL RH STD (Sheet 1 of 5)
Figure 1B

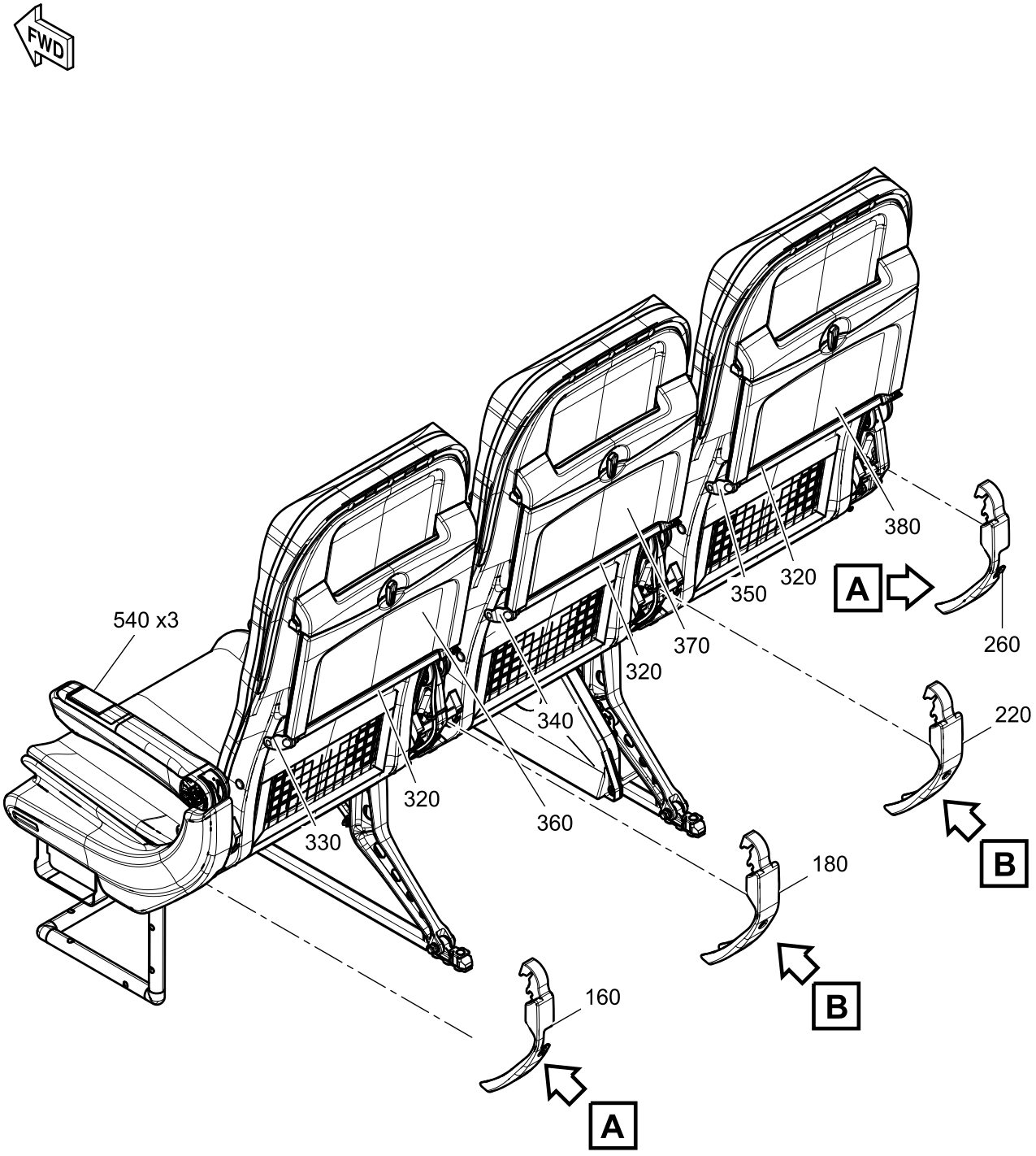
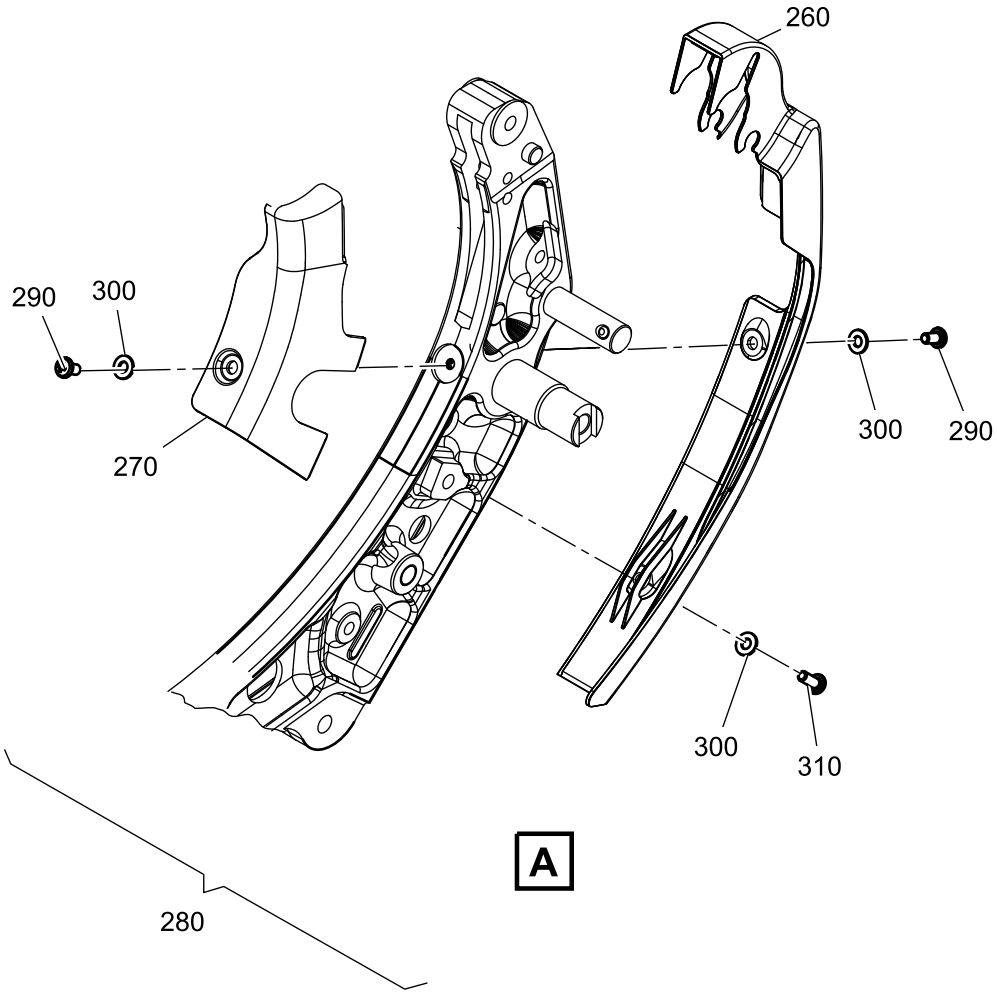


FIG. 1B - SEAT TPL RH STD
SEAT TPL RH STD (Sheet 2 of 5)
Figure 1B

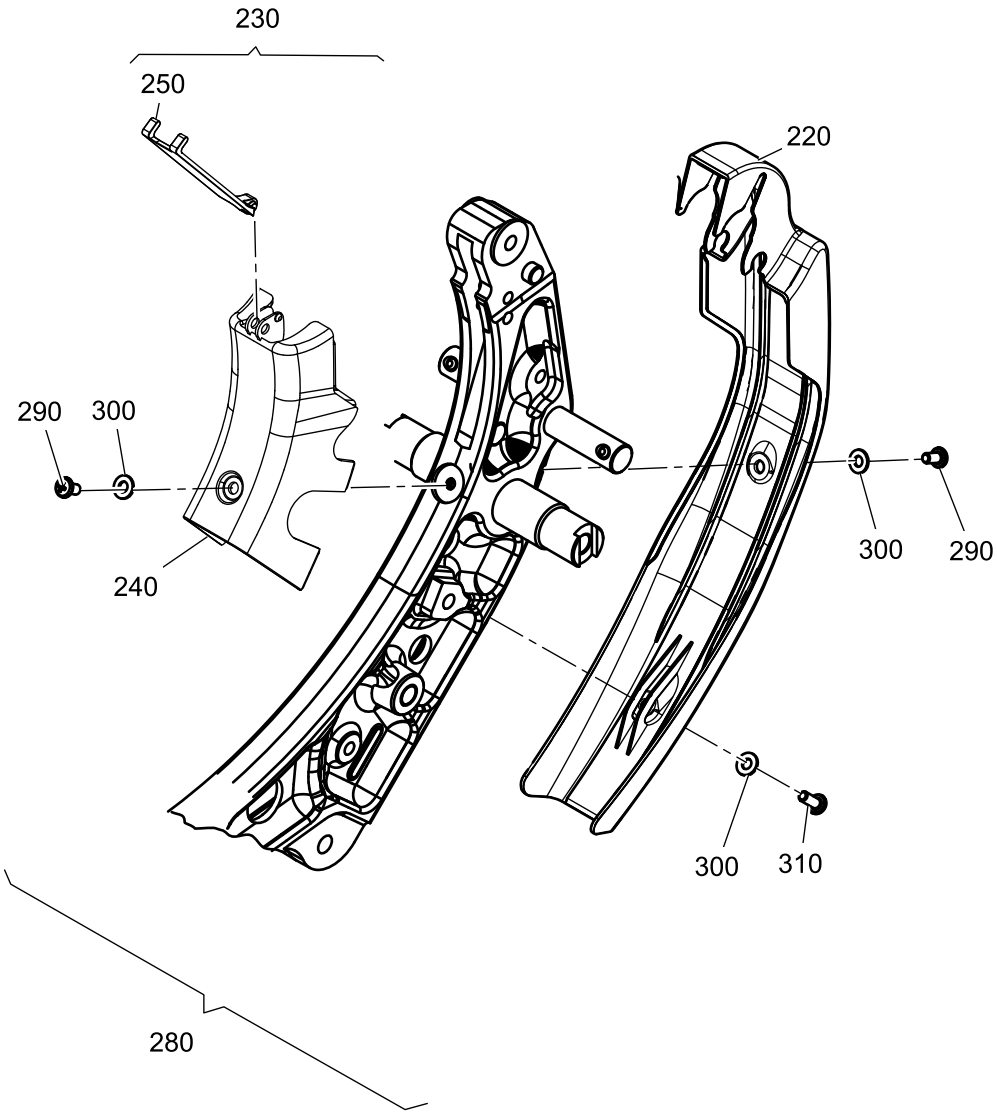




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FIG. 1B - SEAT TPL RH STD
SEAT TPL RH STD (Sheet 3 of 5)
Figure 1B

B



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FIG. 1B - SEAT TPL RH STD
SEAT TPL RH STD (Sheet 4 of 5)
Figure 1B

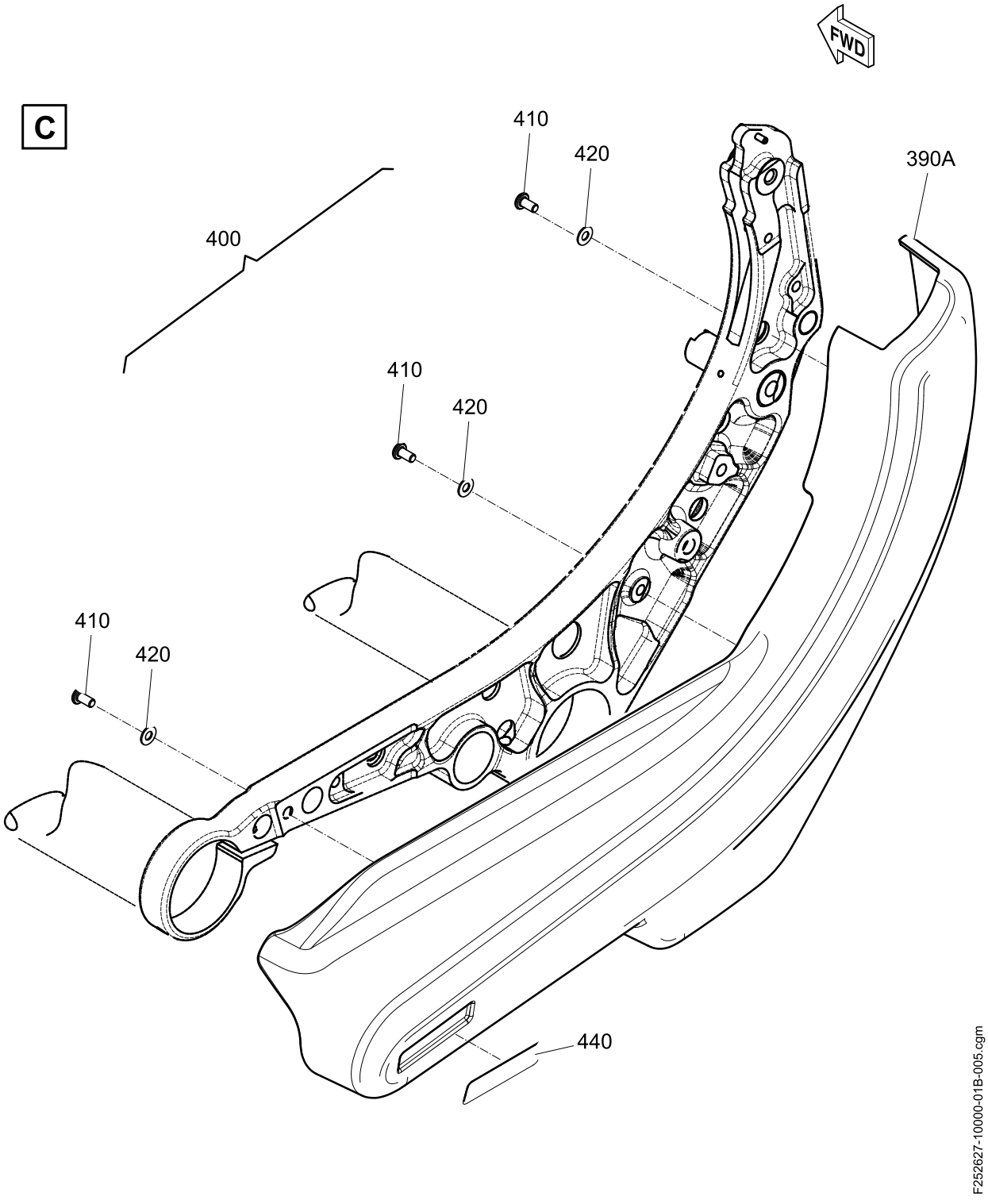


FIG. 1B - SEAT TPL RH STD
SEAT TPL RH STD (Sheet 5 of 5)
Figure 1B

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1B 1	3520D955-32-011		SEAT TPL RH STD	A	RF
– 1A	3520D955-32-071		SEAT TPL RH STRETCHER	B	RF
– 1B	3520D955-32-091		SEAT TPL RH STRETCHER	C	RF
– 1C	3520D955-32-311		SEAT TPL RH STD	D	RF
– 1D	3520D955-32-312		SEAT TPL RH STD	E	RF
– 1E	3520D955-32-322		SEAT TPL RH	F	RF
– 1F	3520D955-32-371		SEAT TPL RH STRETCHER	G	RF
– 1G	3520D955-32-372		SEAT TPL RH STRETCHER	H	RF
– 1H	3520D955-32-391		SEAT TPL RH STRETCHER	J	RF
– 1J	3520D955-32-412		SEAT TPL RH STD RH STD TPL POST SB 3520-25-306	K	RF
– 1K	3520D955-32-422		SEAT TPL RH STD RH STD TPL POST SB 3520-25-306	L	RF
– 1L	3520D955-32-472		SEAT TPL RH STD RH STD TPL POST SB 3520-25-306	M	RF
– 1M	3520D955-32-742		SEAT TPL RH LR HC NARROW NO RECLINE POST SB 3520-25-307	N	RF
– 1N	3520D955-32-752		SEAT TPL RH HC NARROW POST SB 3520-25-307	P	RF
– 1P	3520D955-32-762		SEAT TPL RH HC NARROW POST SB 3520-25-307	Q	RF
– 10	3520D955-32Z011		. SEAT TPL RH, APPR PN	A	1
– 10A	3520D955-32Z071		. SEAT TPL RH, APPR PN	B	1
– 10B	3520D955-32Z091		. SEAT TPL RH, APPR PN	C	1
– 10C	3520D955-32Z311		. SEAT TPL RH, APPR PN	D	1
– 10D	3520D955-32Z312		. SEAT TPL RH, APPR PN	E	1
– 10E	3520D955-32Z322		. SEAT TPL RH, APPR PN	F	1
– 10F	3520D955-32Z371		. SEAT TPL RH, APPR PN	G	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1B – 10G	3520D955-32Z372		. SEAT TPL RH, APPR PN	H	1
– 10H	3520D955-32Z391		. SEAT TPL RH, APPR PN	J	1
– 10J	3520D955-32Z412		. SEAT RH STD TPL, APPR PN	K	1
– 10K	3520D955-32Z422		. SEAT RH STD TPL, APPR PN	L	1
– 10L	3520D955-32Z472		. SEAT RH STD TPL, APPR PN	M	1
– 10M	3520D955-32Z742		. SEAT TPL RH LR HC NARROW NO RECLINE, APPR PN	N	1
– 10N	3520D955-32Z752		. SEAT TPL RH HC NARROW, APPR PN	P	1
– 10P	3520D955-32Z762		. SEAT TPL RH HC NARROW, APPR PN	Q	1
– 20	3520D955-32-010		. . SEAT TPL RH, UNCOVERED	A	1
– 20A	3520D955-32-070		. . SEAT TPL RH, UNCOVERED	B	1
– 20B	3520D955-32-090		. . SEAT TPL RH, UNCOVERED	C	1
– 20C	3520D955-32-310		. . SEAT TPL RH, UNCOVERED	D E	1
– 20D	3520D955-32-320		. . SEAT TPL RH, UNCOVERED	F	1
– 20E	3520D955-32-370		. . SEAT TPL RH, UNCOVERED	G H	1
– 20F	3520D955-32-390		. . SEAT TPL RH, UNCOVERED	J	1
– 20G	3520D955-32-410		. . SEAT TPL RH, UNCOVERED	K	1
– 20H	3520D955-32-420		. . SEAT TPL RH, UNCOVERED	L	1
– 20J	3520D955-32-470		. . SEAT TPL RH, UNCOVERED	M	1
– 20K	3520D955-32-740		. . SEAT TPL RH, UNCOVERED	N	1
– 20L	3520D955-32-750		. . SEAT TPL RH, UNCOVERED	P	1
– 20M	3520D955-32-760		. . SEAT TPL RH, UNCOVERED	Q	1
– 30	955-32-010RF		. . . SEATBASE INSTL NP SEE FIG. 7B FOR DET	A	1
– 30A	955-32-070RF		. . . SEATBASE INSTL NP SEE FIG. 7B FOR DET	B	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567		EFFECT CODE	UNITS PER ASSY
1B – 30B	955-32-090RF		. . . SEATBASE INSTL SEE FIG. 7B FOR DET	NP	C	1
– 30C	955-32-311RF		. . . SEATBASE INSTL SEE FIG. 7B FOR DET	NP	D	1
– 30D	955-32-312RF		. . . SEATBASE INSTL SEE FIG. 7B FOR DET	NP	E	1
– 30E	955-32-320RF		. . . SEATBASE INSTL SEE FIG. 7B FOR DET	NP	F	1
– 30F	955-32-371RF		. . . SEATBASE INSTL SEE FIG. 7B FOR DET	NP	G	1
– 30G	955-32-372RF		. . . SEATBASE INSTL SEE FIG. 7B FOR DET	NP	H	1
– 30H	955-32-390RF		. . . SEATBASE INSTL SEE FIG. 7B FOR DET	NP	J	1
– 30J	955-32-410RF		. . . SEATBASE INSTL SEE FIG. 7B FOR DET	NP	K	1
– 30K	955-32-420RF		. . . SEATBASE INSTL SEE FIG. 7B FOR DET	NP	L	1
– 30L	955-32-470RF		. . . SEATBASE INSTL SEE FIG. 7B FOR DET	NP	M	1
– 30M	955-32-740RF		. . . SEATBASE INSTL SEE FIG. 7B FOR DET	NP	N	1
– 30N	955-32-750RF		. . . SEATBASE INSTL SEE FIG. 7B FOR DET	NP	P	1
– 30P	955-32-760RF		. . . SEATBASE INSTL SEE FIG. 7B FOR DET	NP	Q	1
40	955-00-401-09RF		. . . BACKREST INSTL SEE FIG. 2 FOR DET	NP	A B C D E G H J K M	1
– 40A	955-00-401-07RF		. . . BACKREST INSTL SEE FIG. 2 FOR DET	NP	F L	1
– 40B	955-00-401-39RF		. . . BACKREST INSTL SEE FIG. 2A FOR DET	NP	N	1
– 40C	955-00-401-46RF		. . . BACKREST INSTL SEE FIG. 2 FOR DET	NP	P Q	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1B 50	955-00-401-02RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	A B C D E G H J K M	1
– 50A	955-00-401-16RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	F L	1
– 50B	955-00-401-36RF		. . . BACKREST INSTL NP SEE FIG. 2A FOR DET	N	1
– 50C	955-00-401-33RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	P Q	1
60	955-00-401-02RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	A B C D E G H J K M	1
– 60A	955-00-401-16RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	F L	1
– 60B	955-00-401-38RF		. . . BACKREST INSTL NP SEE FIG. 2A FOR DET	N	1
– 60C	955-00-401-35RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	P Q	1
70	139-00-463-08RF		. . . ATTACHMENT BACKREST NP SEE FIG. 2B FOR DET		3
80	955-00-300-14RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	A B C	1
– 80A	962-00-300-22RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	D E G H J K M	1
– 80B	962-00-300-20RF		. . . ARMREST INSTL NP SEE FIG. 3C FOR DET	F L	1
– 80C	955-00-300-05RF		. . . ARMREST INSTL NP SEE FIG. 3F FOR DET	N	1
– 80D	955-00-300-04RF		. . . ARMREST INSTL NP SEE FIG. 3F FOR DET	P Q	1
90	139-00-319-36RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET RPLD BY 90A	A B C D E F G H J	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1B – 90A	139-00-325-22RF		. . . ATTACHMENT KIT ARMREST HC STD NP SEE FIG. 3E FOR DET RPLS 90	A B C D E F G H J	1
– 90B	139-00-325-22RF		. . . ATTACHMENT KIT ARMREST HC STD NP SEE FIG. 3E FOR DET	K L M	1
– 90C	139-00-318-57RF		. . . ATTACHMENT KIT ARMREST NP SEE FIG. 3H FOR DET	N P Q	1
100	955-00-300-14RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	A B C	1
– 100A	962-00-300-22RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	D E G H J K M	1
– 100B	962-00-300-20RF		. . . ARMREST INSTL NP SEE FIG. 3C FOR DET	F L	1
– 100C	955-00-300-05RF		. . . ARMREST INSTL NP SEE FIG. 3F FOR DET	N	1
– 100D	955-00-300-04RF		. . . ARMREST INSTL NP SEE FIG. 3F FOR DET	P Q	1
110	139-00-319-34RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET RPLD BY 110A	A B C D E F G H J	1
– 110A	139-00-325-21RF		. . . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET RPLS 110	A B C D E F G H J	1
– 110B	139-00-325-21RF		. . . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET	K L M	1
– 110C	139-00-318-57RF		. . . ATTACHMENT KIT ARMREST NP SEE FIG. 3H FOR DET	N P Q	1
120	955-00-300-14RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	A B C	1
– 120A	962-00-300-22RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	D E G H J K M	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1B – 120B	962-00-300-20RF		. . . ARMREST INSTL NP SEE FIG. 3C FOR DET	F L	1
– 120C	955-00-300-05RF		. . . ARMREST INSTL NP SEE FIG. 3F FOR DET	N	1
– 120D	955-00-300-04RF		. . . ARMREST INSTL NP SEE FIG. 3F FOR DET	P Q	1
130	139-00-319-34RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET RPLD BY 130A	A B C D E F G H J	1
– 130A	139-00-325-21RF		. . . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET RPLS 130	A B C D E F G H J	1
– 130B	139-00-325-21RF		. . . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET	K L M	1
– 130C	139-00-318-57RF		. . . ATTACHMENT KIT ARMREST NP SEE FIG. 3H FOR DET	N P Q	1
140	955-00-300-01RF		. . . ARMREST INSTL NP SEE FIG. 3 FOR DET	A B C	1
– 140A	962-00-300-20RF		. . . ARMREST INSTL NP SEE FIG. 3C FOR DET	D E F G H J K L M	1
– 140B	955-00-300-05RF		. . . ARMREST ASSY NP SEE FIG. 3F FOR DET	N P Q	1
150	139-00-319-35RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET	A B C	1
– 150A	139-00-319-34RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET RPLD BY 150B	D E F G H J	1
– 150B	139-00-325-21RF		. . . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET RPLS 150A	D E F G H J	1
– 150C	139-00-325-21RF		. . . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET	K L M	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1B – 150D	139-00-318-56RF		. . . ATTACHMENT KIT ARMREST FIX NP SEE FIG. 3G FOR DET	N P Q	1
– 155	139-00-317-75MK		. . . COVER	N P Q	2
160	139-00-318-95DR		. . . COVER, SEAT DIVIDER UPPER	A B C D E F G H J K L M	1
– 160A	139-00-218-93DR		. . . COVER SEAT DIVIDER LH AISLE SIDE	N P Q	1
170	139-00-319-55DR		. . . COVER, SEAT DIVIDER FRONT	A B C D E F G H J K L M	1
180	139-00-318-94DR		. . . COVER, SEAT DIVIDER UPPER	A B C D E F G H J K L M	1
– 180A	139-00-218-90DR		. . . COVER SEAT DIVIDER STD	N P Q	1
190	955-00-319-74		. . . COVER ASSY, SEAT DIVIDER FRONT	A B C	1
– 190A	139-00-319-56DR		. . . COVER, SEAT DIVIDER FRONT RPLD BY 190B	D G J	1
– 190B	139-00-323-28DR		. . . COVER, SEAT DIVIDER FRONT RPLS 190A	D G J	1
– 190C	139-00-323-28DR		. . . COVER, SEAT DIVIDER FRONT	E F H K L M	1
– 200	139-00-319-54DR		. . . . COVER, SEAT DIVIDER FRONT	A B C	1
– 210	139-00-319-00BK		. . . . COVER, PROTECTIVE	A B C	1
220	139-00-318-94DR		. . . COVER, SEAT DIVIDER UPPER	A B C D E F G H J K L M	1
– 220A	139-00-218-90DR		. . . COVER SEAT DIVIDER STD, SEAT DIVIDER UPPER	N P Q	1
230	955-00-319-74		. . . COVER ASSY, SEAT DIVIDER FRONT	A B C	1
– 230A	139-00-319-56DR		. . . COVER, SEAT DIVIDER FRONT RPLD BY 230B	D G J	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1B – 230B	139-00-323-28DR		. . . COVER, SEAT DIVIDER FRONT RPLS 230A	D G J	1
– 230C	139-00-323-28DR		. . . COVER, SEAT DIVIDER FRONT	E F H K L M	1
240	139-00-319-54DR		. . . . COVER, SEAT DIVIDER FRONT	A B C	1
250	139-00-319-00BK		. . . . COVER, PROTECTIVE	A B C	1
260	139-00-318-96DR		. . . COVER, SEAT DIVIDER UPPER	A B C D E F G H J K L M	1
– 260A	139-00-218-92DR		. . . COVER SEAT DIVIDER RH INCLINED	N	1
– 260B	139-00-218-90DR		. . . COVER SEAT DIVIDER STD	P Q	1
270	139-00-319-56DR		. . . COVER, SEAT DIVIDER FRONT		1
280	139-00-219-55		. . . ATTACHMENT COVER SEAT DIVIDER	A B C D E F G H J K L M	4
– 280A	139-00-218-00		. . . ATTACHMENT KIT COVER SEAT DIVIDER	N P Q	4
			ATTACHING PARTS		
290	NAS602-5		. . . . SCREW PN 011096 BY VC1084		2
300	NAS1149CN832R		. . . . WASHER PN 315-50-626-79 BY VC1084		3
310	NAS602-7		. . . . SCREW PN 315-50-650-52 BY VC1084	A B C D E F G H J K L M	1
			* * *		
– 312	139-00-321-58NK		. . . COVER, PROTECTIVE	G H J K M	2
– 312A	139-00-320-97NK		. . . FINGER PROTECTION UPPER	D E F L	2
– 314	139-00-320-96NK		. . . COVER, PROTECTIVE RPLD BY 314A	D G J	2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1B – 314A	139-00-320-96NK		. . . COVER, PROTECTIVE RPLS 314	D G J	3
– 314B	139-00-320-96NK		. . . COVER, PROTECTIVE	E F H K L M	3
– 316	139-00-320-97NK		. . . COVER, PROTECTIVE	D E F G H J K L M	1
– 318	102372		. . . PIN, PARALLEL SECURED WITH LOCTITE 290	D E F G H J K L M	3
320	139-00-503-21RF		. . . FOODTRAY ARM INSTL NP SEE FIG. 6 FOR DET	A B C D E F G H J K L M P Q	3
330	139-00-504-36RF		. . . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET	A B C D E F G H J K L M P Q	1
340	139-00-504-36RF		. . . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET	A B C D E F G H J K L M P Q	1
350	139-00-504-36RF		. . . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET	A B C D E F G H J K L M P Q	1
360	955-00-500-00RF		. . . FOODTRAY INSTL NP SEE FIG. 6 FOR DET	A B C D E F G H J K L M P Q	1
370	955-00-500-00RF		. . . FOODTRAY INSTL NP SEE FIG. 6 FOR DET	A B C D E F G H J K L M P Q	1
380	955-00-500-00RF		. . . FOODTRAY INSTL NP SEE FIG. 6 FOR DET	A B C D E F G H J K L M P Q	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1B – 390	139-00-263-57DR		. . . BUMPER PANEL SUPSD BY 390A	A B C	1
390A	139-00-264-57DR		. . . BUMPER PANEL SUPSDS 390	A B C	1
– 390B	139-00-264-57DR		. . . BUMPER PANEL RPLD BY 390C	D G J	1
– 390C	139-00-264-35DR		. . . BUMPER PANEL RPLS 390B	D G J	1
– 390D	139-00-264-35DR		. . . BUMPER PANEL	E F H K L M	1
– 390E	139-00-263-57DR		. . . BUMPER PANEL LH STD	N P Q	1
400	139-00-317-87		. . . ATTACHMENT BUMPER		1
			ATTACHING PARTS		
410	NAS603-12		. . . . SCREW PN 315-50-650-60 BY VC1084		3
420	NAS1149F0332P		. . . . WASHER PN 315-50-632-48 BY VC1084		3
			* * *		
440	137-00-268-05		. . . LOGO RECARO		1
– 450	955-00-060-03		. . BFE-SFE KIT SEAT BELTS TPL	A B C D E F G H J	1
– 450A	981-00-060-03		. . BFE KIT	K L M N P Q	1
460	2226-1-011-8005		. . . SEAT BELT (V35FB9) PN 20436901 BY VC1084	A B C D E F G H J	3
– 460A	2192-1-011-8226		. . . SEAT BELT (V35FB9) PN 20477296 BY VC1084	K L M N P Q	3
470	139-00-607-04		. . CUSHION, BACKREST	A B C	3
– 470A	139-00-607-04		. . CUSHION, BACKREST RPLD BY 470B	D G J	3

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1B – 470B	139-00-609-04		. . CUSHION, BACKREST RPLS 470A	D G J	3
– 470C	139-00-609-04		. . CUSHION, BACKREST	E F H K L M	3
– 470D	139-00-638-66		. . CUSHION PART BACKREST ALT TO 139-00-638-11	N	3
– 470E	139-00-638-65		. . CUSHION PART BACKREST STD ALT TO 139-00-638-09	P Q	3
480	955-00-701-01		. . DRESS COVER, BACKREST	A B C	3
– 480A	955-00-701-01		. . DRESS COVER, BACKREST RPLD BY 480B	D G J	3
– 480B	955-00-704-01		. . DRESS COVER, BACKREST RPLS 480A	D G J	3
– 480C	955-00-704-02		. . DRESS COVER, BACKREST	E F H	3
– 480D	919-00-707-01		. . DRESS COVER BACKREST STD	K L M	3
– 480E	919-00-712-01		. . DRESS COVER BACKREST ALT TO 919-00-702-01	N	3
– 480F	919-00-711-01		. . DRESS COVER BACKREST ALT TO 919-00-701-01	P Q	3
490	955-00-747-01		. . DRESS COVER, SEATPAN	A B C D G J	1
– 490A	955-00-747-02		. . DRESS COVER, SEATPAN	E F H	1
– 490B	919-00-785-01		. . DRESS COVER SEATPAN STD LH	K L M	1
– 490C	919-00-755-01		. . DRESS COVER SEATPAN	N	1
– 490D	919-00-747-01		. . DRESS COVER SEATPAN	P	1
– 490E	919-00-751-01		. . DRESS COVER SEATPAN	Q	1
500	955-00-731-01		. . DRESS COVER, SEATPAN	A B C D G J	1
– 500A	955-00-731-02		. . DRESS COVER, SEATPAN	E F H	1
– 500B	919-00-781-01		. . DRESS COVER SEATPAN STD	K L M	1
– 500C	919-00-768-01		. . DRESS COVER SEATPAN STD	N	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1B – 500D	919-00-732-01		. . DRESS COVER SEATPAN STD	P	1
– 500E	919-00-733-01		. . DRESS COVER SEATPAN STD	Q	1
510	955-00-731-01		. . DRESS COVER, SEATPAN	A B C D G J	1
– 510A	955-00-731-02		. . DRESS COVER, SEATPAN	E F H	1
– 510B	919-00-781-01		. . DRESS COVER SEATPAN STD	K L M	1
– 510C	919-00-746-01		. . DRESS COVER SEATPAN LH IAT INCLINED	N	1
– 510D	919-00-732-01		. . DRESS COVER SEATPAN STD	P	1
– 510E	919-00-733-01		. . DRESS COVER SEATPAN STD	Q	1
– 515	919-00-700-21		. . EXTENSION ASSY	N P Q	3
– 520	955-00-050-04		. ELECTRIC KIT	A B C	1
– 520A	955-00-050-08		. BFE KIT USB	D E F G H J	1
– 530	RD-AX4332-01		. . SEB (VSZ437) PN 103190 BY VC1084	A B C	1
– 530A	ED1325-1		. . USB POWER SUPPLY (V3E2Y8) PN 20440462 BY VC1084	D E F G H J	1
540	RD-AX6733-02		. . PCU (VSZ437) PN 105277 BY VC1084	A B C	3
– 540A	ED1327-1		. . USB POWER OUTLET (V3E2Y8) PN 20434133 BY VC1084	D E F G H J	4
550	RD-AX6421-18		. . REMOTE JACK (VSZ437) PN 105278 BY VC1084	A B C	3
– 550A	ED1294-2		. . INDICATION LIGHT (V3E2Y8) PN 20386689 BY VC1084	D E F G H J	1
– 560	RD-AM7902-16		. . CABLE HARNESS (VSZ437) PN 105963 BY VC1084	A B C	1
– 560A	A1-1010060713		. . CABLE HARNESS (V3E2Y8) PN 20452963 BY VC1084	D E F G H J	1

– ITEM NOT ILLUSTRATED

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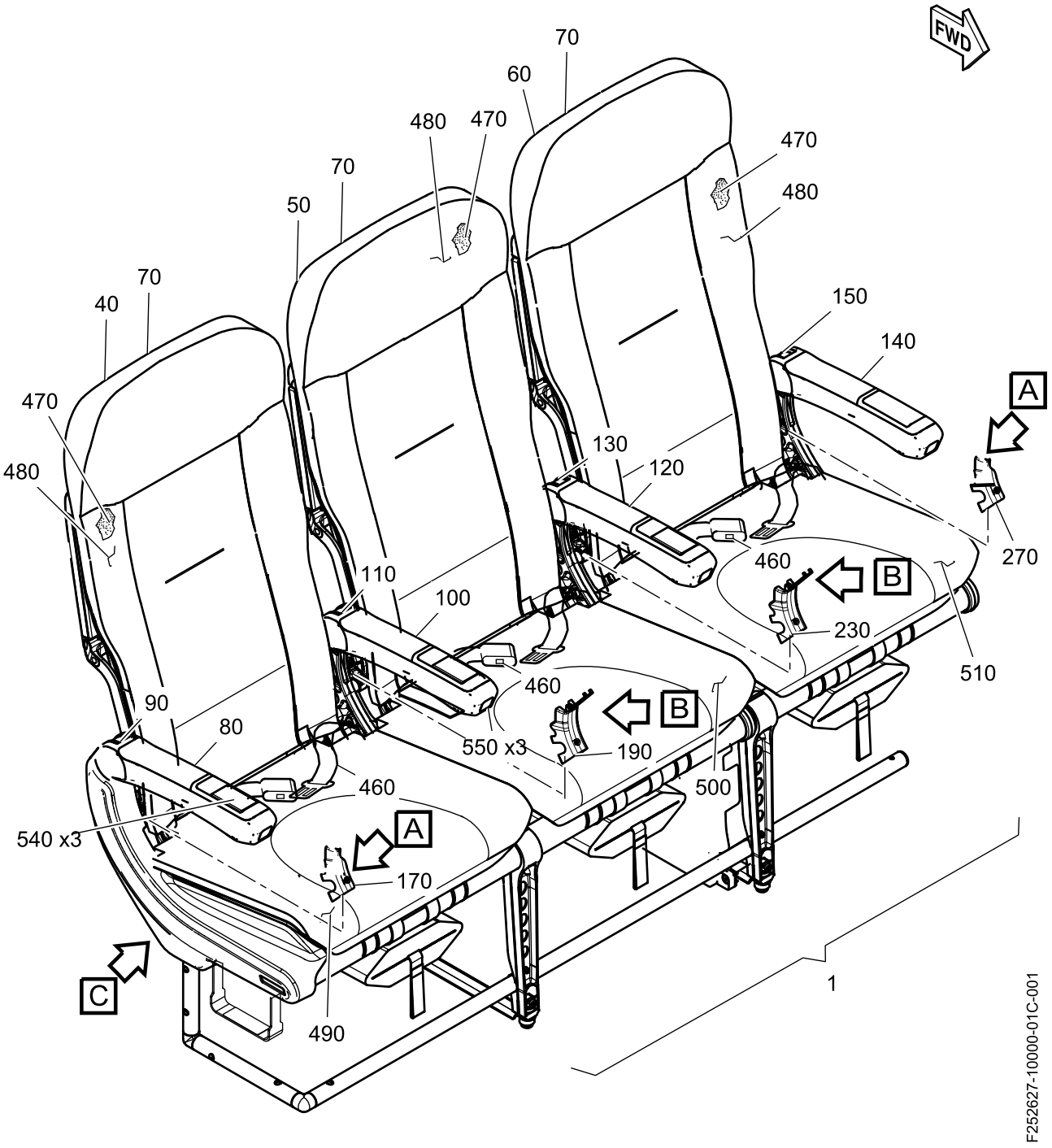


FIG. 1C - SEAT TPL LH STD
SEAT TPL LH STD (Sheet 1 of 5)
Figure 1C

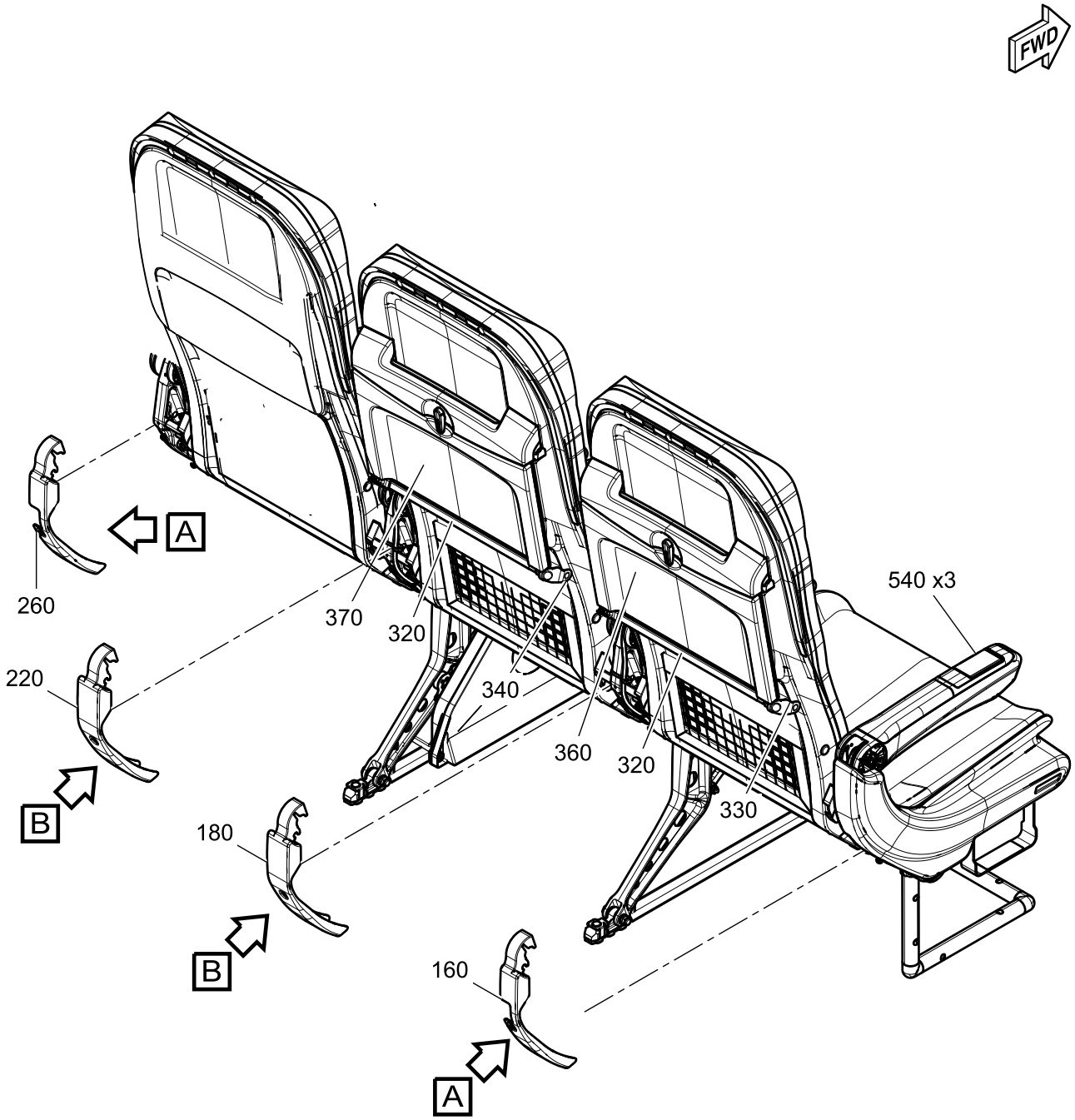
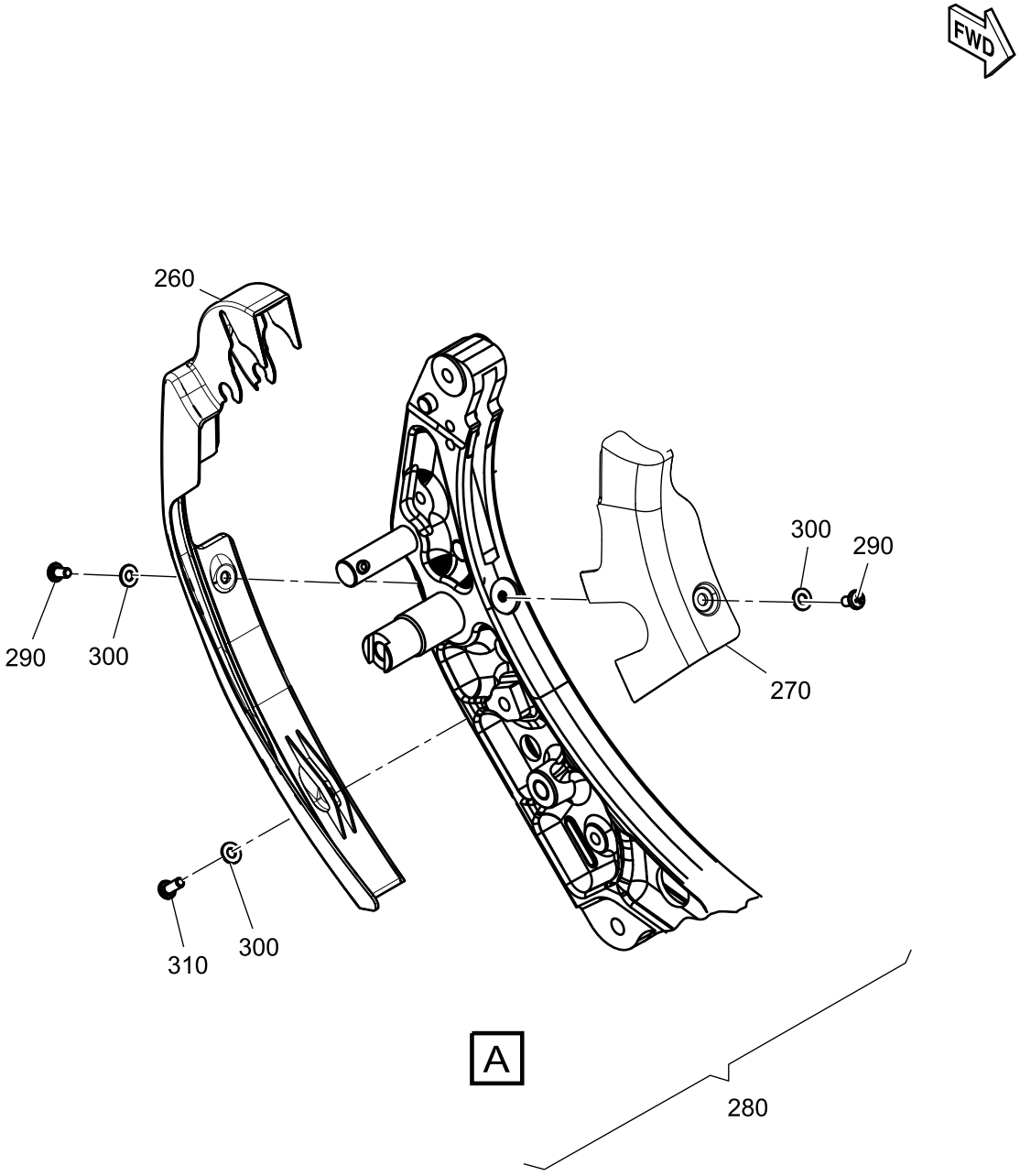


FIG. 1C - SEAT TPL LH STD
SEAT TPL LH STD (Sheet 2 of 5)
Figure 1C



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FIG. 1C - SEAT TPL LH STD
SEAT TPL LH STD (Sheet 3 of 5)
Figure 1C

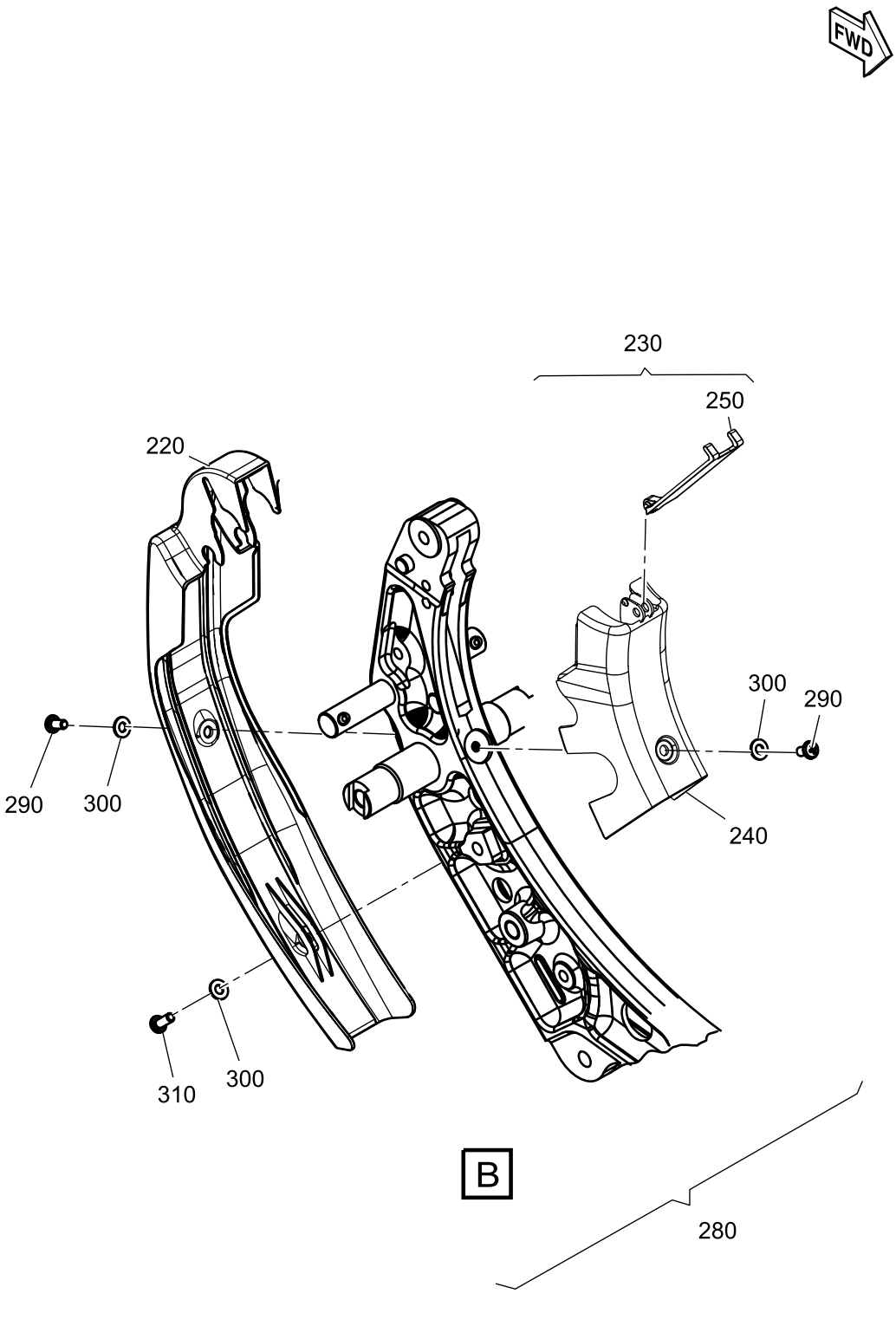


FIG. 1C - SEAT TPL LH STD
SEAT TPL LH STD (Sheet 4 of 5)
Figure 1C

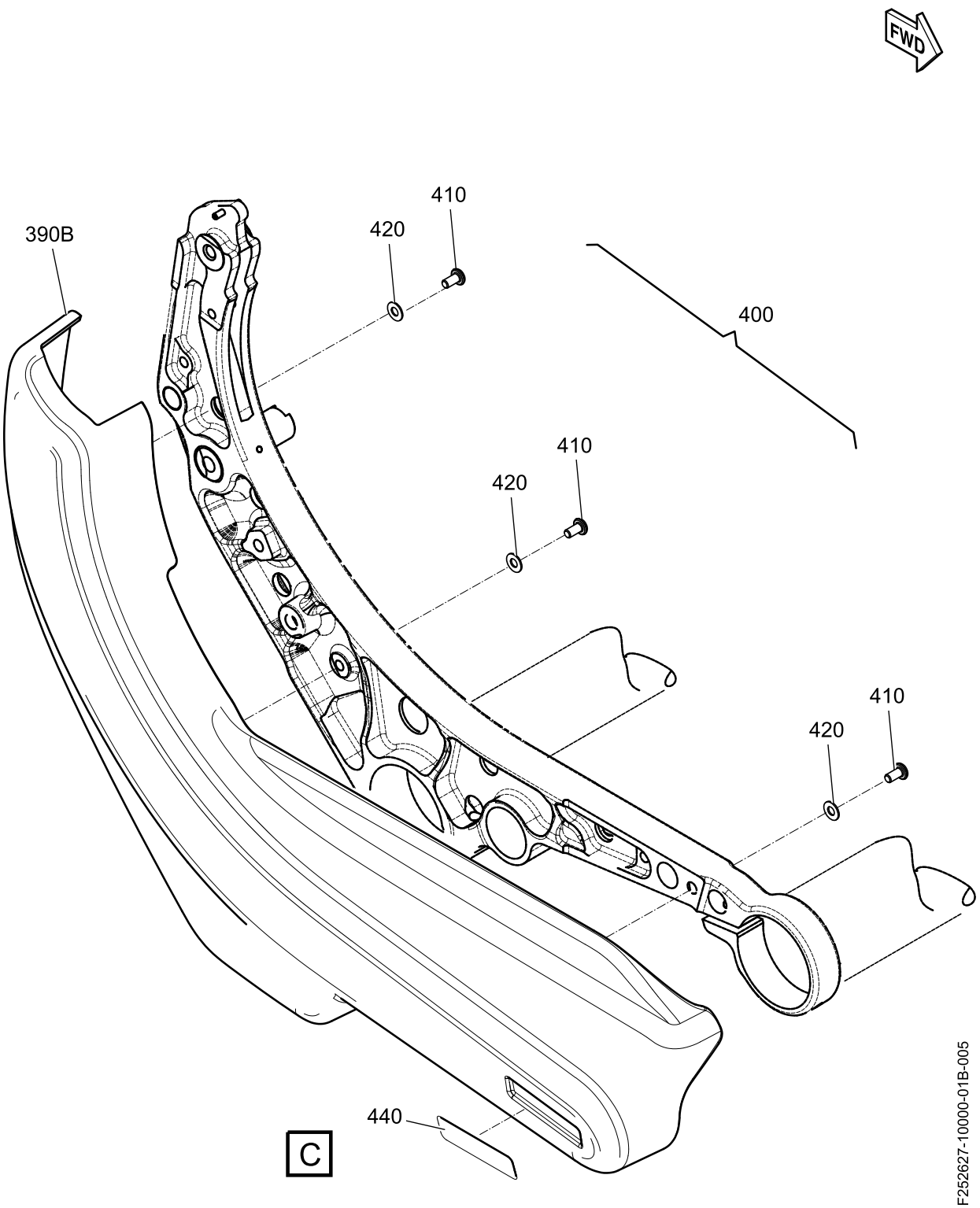


FIG. 1C - SEAT TPL LH STD
SEAT TPL LH STD (Sheet 5 of 5)
Figure 1C

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1C 1	3520D955-31-061		SEAT TPL LH STD, TRANSITION	A	RF
– 1A	3520D955-32-061		SEAT TPL RH STD, TRANSITION	B	RF
– 1B	3520D955-31-361		SEAT TPL LH STD, TRANSITION	C	RF
– 1C	3520D955-32-361		SEAT TPL RH STD, TRANSITION	D	RF
– 10	3520D955-31Z061		. SEAT TPL LH, APPR PN	A	1
– 10A	3520D955-32Z061		. SEAT TPL RH, APPR PN	B	1
– 10B	3520D955-31Z361		. SEAT TPL LH, APPR PN	C	1
– 10C	3520D955-32Z361		. SEAT TPL RH, APPR PN	D	1
– 20	3520D955-31-060		. . SEAT TPL LH, UNCOVERED	A	1
– 20A	3520D955-32-060		. . SEAT TPL RH, UNCOVERED	B	1
– 20B	3520D955-31-360		. . SEAT TPL LH, UNCOVERED	C	1
– 20C	3520D955-32-360		. . SEAT TPL RH, UNCOVERED	D	1
– 30	955-31-060RF		. . . SEATBASE INSTL NP SEE FIG. 7C FOR DET	A	1
– 30A	955-32-060RF		. . . SEATBASE INSTL NP SEE FIG. 7C FOR DET	B	1
– 30B	955-31-360RF		. . . SEATBASE INSTL NP SEE FIG. 7C FOR DET	C	1
– 30C	955-32-360RF		. . . SEATBASE INSTL NP SEE FIG. 7C FOR DET	D	1
40	955-00-401-08RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	A C	1
– 40A	955-00-401-09RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	B D	1
50	955-00-401-01RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	A C	1
– 50A	955-00-401-02RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	B D	1
60	955-00-401-31RF		. . . BACKREST INSTL NP SEE FIG. 2A FOR DET		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1C 70	139-00-463-08RF		. . . ATTACHMENT BACKREST NP SEE FIG. 2B FOR DET		3
80	955-00-300-13RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	A	1
– 80A	955-00-300-14RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	B	1
– 80B	962-00-300-21RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	C	1
– 80C	962-00-300-22RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	D	1
90	139-00-319-36RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET		1
100	955-00-300-13RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	A	1
– 100A	955-00-300-14RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	B	1
– 100B	962-00-300-21RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	C	1
– 100C	962-00-300-22RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	D	1
110	139-00-319-34RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET		1
120	955-00-300-13RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	A	1
– 120A	955-00-300-14RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	B	1
– 120B	962-00-300-21RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	C	1
– 120C	962-00-300-22RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	D	1
130	139-00-319-34RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET		1
140	955-00-300-01RF		. . . ARMREST INSTL NP SEE FIG. 3 FOR DET	A B	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1C – 140A	962-00-300-20RF		. . . ARMREST INSTL NP SEE FIG. 3C FOR DET	C D	1
150	139-00-319-35RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET	A B	1
– 150A	139-00-319-34RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET	C D	1
160	139-00-318-96DR		. . . COVER, SEAT DIVIDER UPPER	A C	1
– 160A	139-00-318-95DR		. . . COVER, SEAT DIVIDER UPPER	B D	1
170	139-00-319-56DR		. . . COVER, SEAT DIVIDER FRONT	A C	1
– 170A	139-00-319-55DR		. . . COVER, SEAT DIVIDER FRONT	B D	1
180	139-00-318-94DR		. . . COVER, SEAT DIVIDER UPPER		1
190	955-00-319-74		. . . COVER ASSY, SEAT DIVIDER FRONT	A B	1
– 190A	139-00-319-56DR		. . . COVER, SEAT DIVIDER FRONT RPLD BY 190B	C D	1
– 190B	139-00-323-28DR		. . . COVER, SEAT DIVIDER FRONT RPLS 190A	C D	1
– 200	139-00-319-54DR		. . . . COVER, SEAT DIVIDER FRONT	A B	1
– 210	139-00-319-00BK		. . . COVER, PROTECTIVE	A B	1
220	139-00-318-94DR		. . . COVER, SEAT DIVIDER UPPER		1
230	955-00-319-74		. . . COVER ASSY, SEAT DIVIDER FRONT	A B	1
– 230A	139-00-319-56DR		. . . COVER, SEAT DIVIDER FRONT RPLD BY 230B	C D	1
– 230B	139-00-323-28DR		. . . COVER, SEAT DIVIDER FRONT RPLS 230A	C D	1
240	139-00-319-54DR		. . . . COVER, SEAT DIVIDER FRONT	A B	1
250	139-00-319-00BK		. . . COVER, PROTECTIVE	A B	1
260	139-00-318-95DR		. . . COVER, SEAT DIVIDER UPPER	A C	1
– 260A	139-00-318-96DR		. . . COVER, SEAT DIVIDER UPPER	B D	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1C 270	139-00-319-55DR		. . . COVER, SEAT DIVIDER LH FRONT STD	A C	1
– 270A	139-00-319-56DR		. . . COVER, SEAT DIVIDER RH FRONT	B D	1
280	139-00-219-55		. . . ATTACHMENT COVER SEAT DIVIDER		4
			ATTACHING PARTS		
290	NAS602-5		. . . . SCREW PN 011096 BY VC1084		2
300	NAS1149CN832R		. . . . WASHER PN 315-50-626-79 BY VC1084		3
310	NAS602-7		. . . . SCREW PN 315-50-650-52 BY VC1084		1
			* * *		
– 312	139-00-321-59NK		. . . COVER, PROTECTIVE	C	2
– 312A	139-00-321-58NK		. . . COVER, PROTECTIVE	D	2
– 314	139-00-320-96NK		. . . COVER, PROTECTIVE RPLD BY 314A	C D	2
– 314A	139-00-320-96NK		. . . COVER, PROTECTIVE RPLS 314	C D	3
– 316	139-00-320-97NK		. . . COVER, PROTECTIVE	C D	1
– 318	102372		. . . PIN, PARALLEL SECURED WITH LOCTITE 290	C D	3
320	139-00-503-21RF		. . . FOODTRAY ARM INSTL NP SEE FIG. 6 FOR DET		2
330	139-00-504-36RF		. . . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET		1
340	139-00-504-36RF		. . . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET		1
360	955-00-500-00RF		. . . FOODTRAY INSTL NP SEE FIG. 6 FOR DET		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1C 370	955-00-500-00RF		. . . FOODTRAY INSTL NP SEE FIG. 6 FOR DET		1
– 390	139-00-263-58DR		. . . BUMPER PANEL SUPSD BY 390B	A	1
– 390A	139-00-263-57DR		. . . BUMPER PANEL SUPSD BY 390C	B	1
390B	139-00-264-58DR		. . . BUMPER PANEL SUPSDS 390	A	1
– 390C	139-00-264-57DR		. . . BUMPER PANEL SUPSDS 390A	B	1
– 390D	139-00-264-58DR		. . . BUMPER PANEL RPLD BY 390F	C	1
– 390E	139-00-264-57DR		. . . BUMPER PANEL RPLD BY 390G	D	1
– 390F	139-00-264-36DR		. . . BUMPER PANEL RPLS 390D	C	1
– 390G	139-00-264-35DR		. . . BUMPER PANEL RPLS 390E	D	1
400	139-00-317-87		. . . ATTACHMENT BUMPER PANEL		1
			ATTACHING PARTS		
410	NAS603-12		. . . . SCREW PN 315-50-650-60 BY VC1084 SECURED WITH LOCTITE 243		3
420	NAS1149F0332P		. . . . WASHER PN 315-50-632-48 BY VC1084		3
			* * *		
440	137-00-268-05		. . . LOGO RECARO		1
– 450	955-00-060-03		. . BFE-SFE KIT TPL, SEAT BELTS		1
460	2226-1-011-8005		. . . SEAT BELT (V35FB9) PN 20436901 BY VC1084		3
470	139-00-607-04		. . CUSHION, BACKREST	A B	3
– 470A	139-00-607-04		. . CUSHION, BACKREST RPLD BY 470B	C D	3

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1C – 470B	139-00-609-04		. . CUSHION, BACKREST RPLS 470A	C D	3
480	955-00-701-01		. . DRESS COVER, BACKREST	A B	3
– 480A	955-00-701-01		. . DRESS COVER, BACKREST RPLD BY 480B	C D	3
– 480B	955-00-704-01		. . DRESS COVER, BACKREST RPLS 480A	C D	3
490	955-00-748-01		. . DRESS COVER, SEATPAN	A C	1
– 490A	955-00-747-01		. . DRESS COVER, SEATPAN	B D	1
500	955-00-731-01		. . DRESS COVER, SEATPAN		1
510	955-00-731-01		. . DRESS COVER, SEATPAN		1
– 520	955-00-050-03		. BFE-SFE KIT IFE	A	1
– 520A	955-00-050-04		. ELECTRIC KIT	B	1
– 520B	955-00-050-07		. BFE KIT USB	C	1
– 520C	955-00-050-08		. BFE KIT USB	D	1
– 530	RD-AX4332-01		. . SEB (VSZ437) PN 103190 BY VC1084	A B	1
– 530A	ED1325-1		. . USB POWER SUPPLY (V3E2Y8) PN 20440462 BY VC1084	C D	1
540	RD-AX6733-02		. . PCU (VSZ437) PN 105277 BY VC1084	A B	3
– 540A	ED1327-1		. . USB POWER OUTLET (V3E2Y8) PN 20434133 BY VC1084	C D	4
550	RD-AX6421-18		. . REMOTE JACK (VSZ437) PN 105278 BY VC1084	A B	3
– 550A	ED1294-2		. . INDICATION LIGHT (V3E2Y8) PN 20386689 BY VC1084	C D	1
– 560	RD-AM7902-15		. . CABLE HARNESS (VSZ437) PN 105964 BY VC1084	A	1
– 560A	RD-AM7902-16		. . CABLE HARNESS (VSZ437) PN 105963 BY VC1084	B	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1C – 560B	A1-0607101013		. . CABLE HARNESS (V3E2Y8) PN 20452961 BY VC1084	C	1
– 560C	A1-1010060713		. . CABLE HARNESS (V3E2Y8) PN 20452963 BY VC1084	D	1

– ITEM NOT ILLUSTRATED

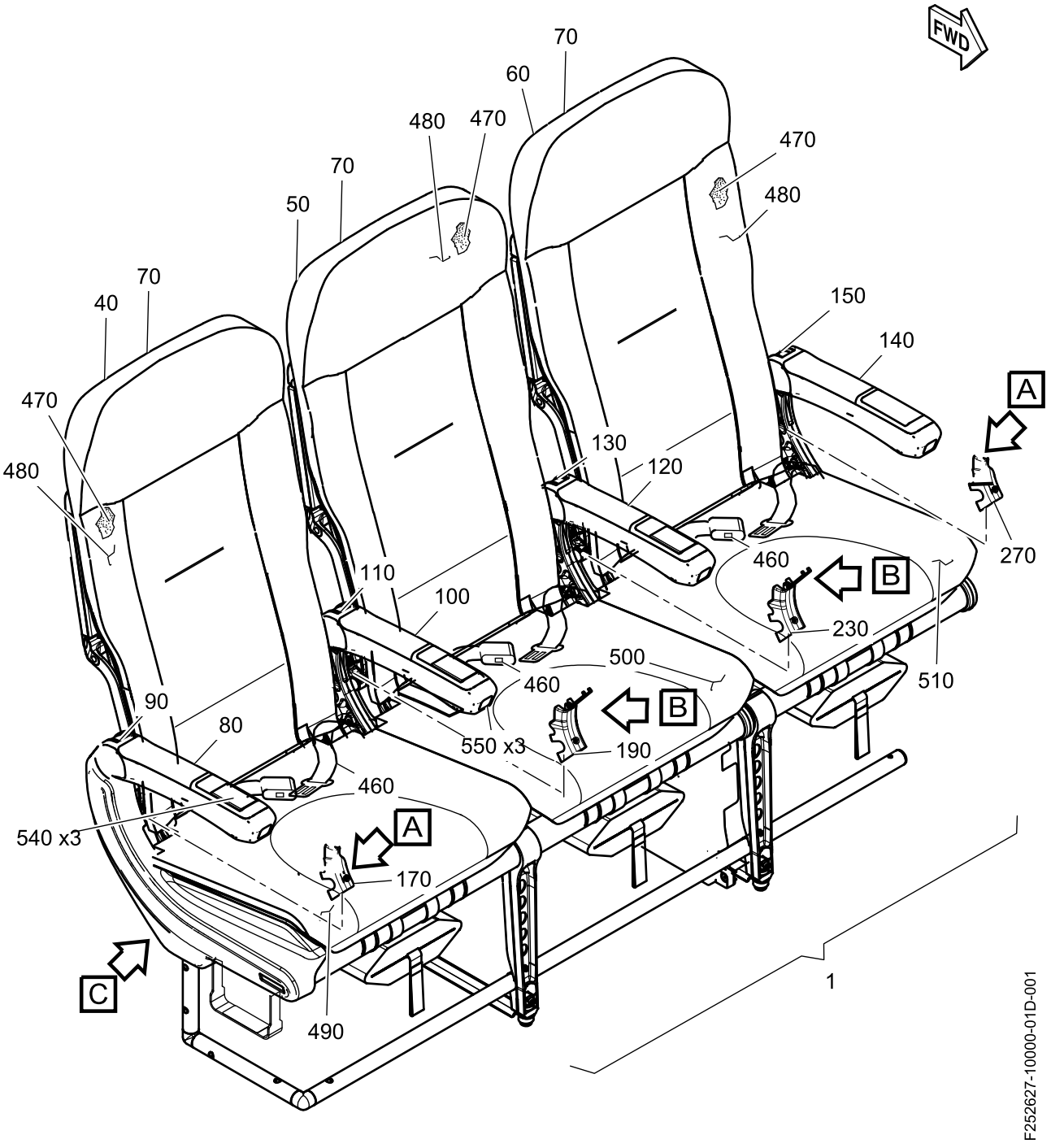


FIG. 1D - SEAT TPL LH
SEAT TPL LH (Sheet 1 of 5)
Figure 1D

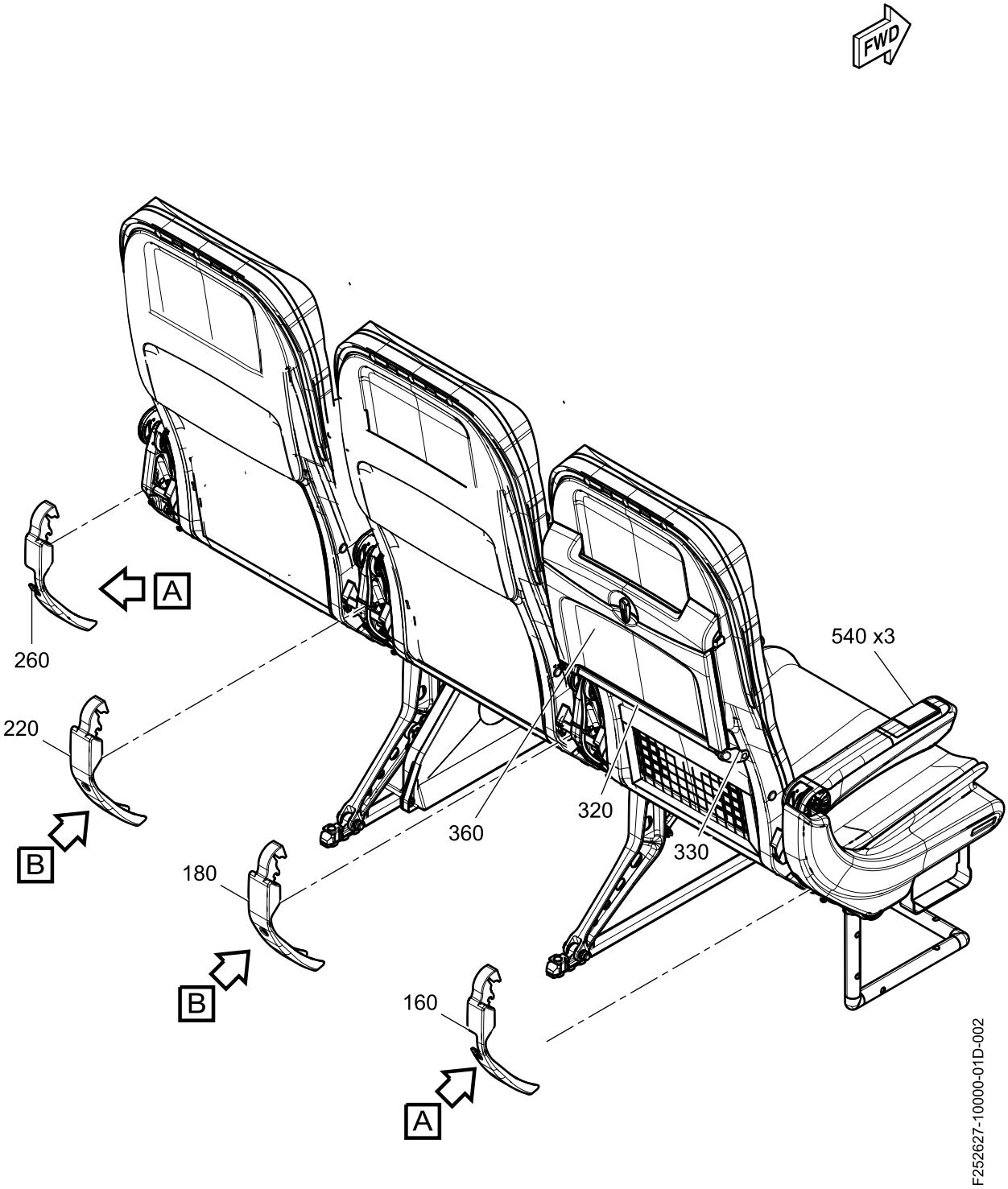
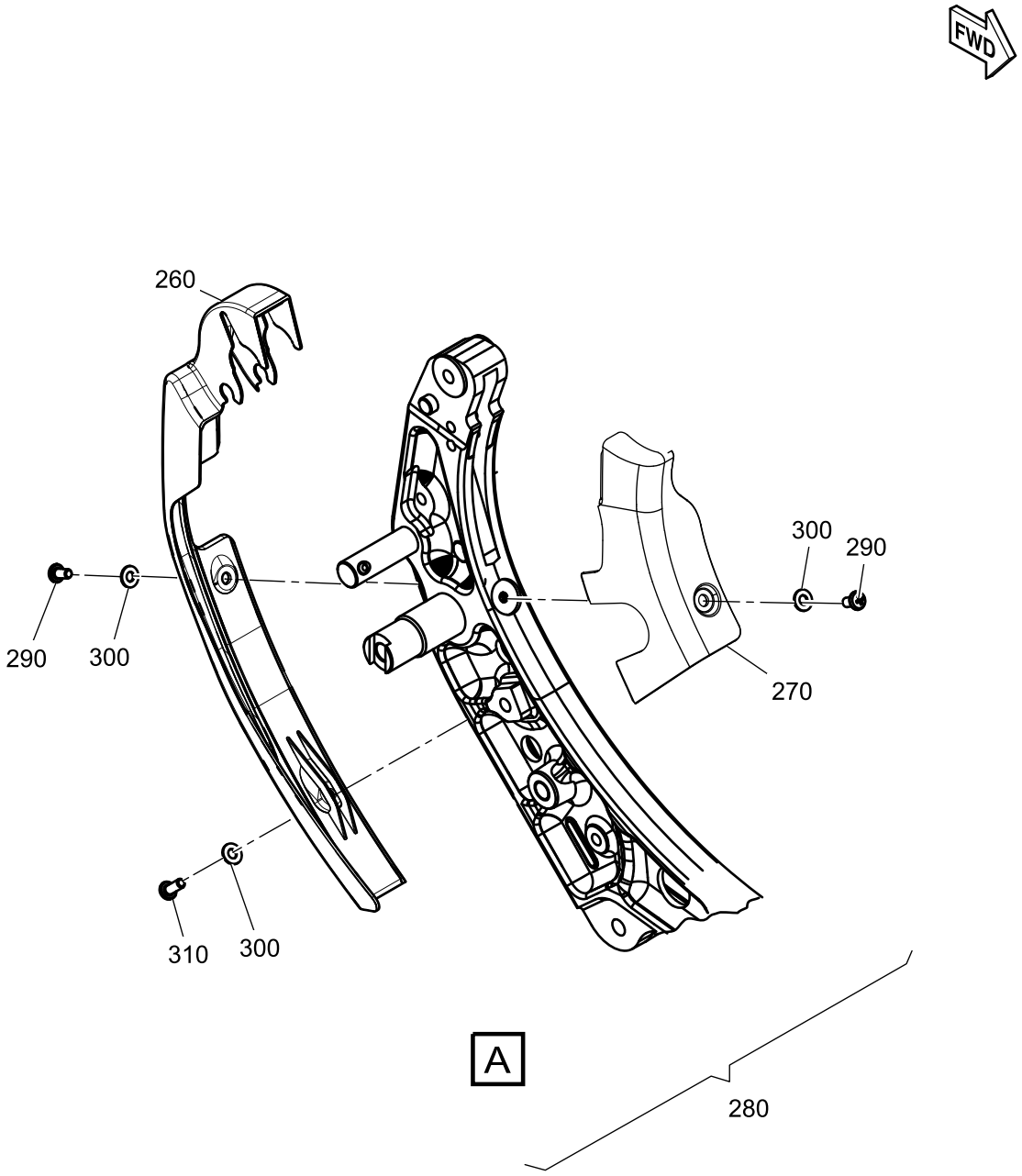


FIG. 1D - SEAT TPL LH
SEAT TPL LH (Sheet 2 of 5)
Figure 1D



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FIG. 1D - SEAT TPL LH
SEAT TPL LH (Sheet 3 of 5)
Figure 1D

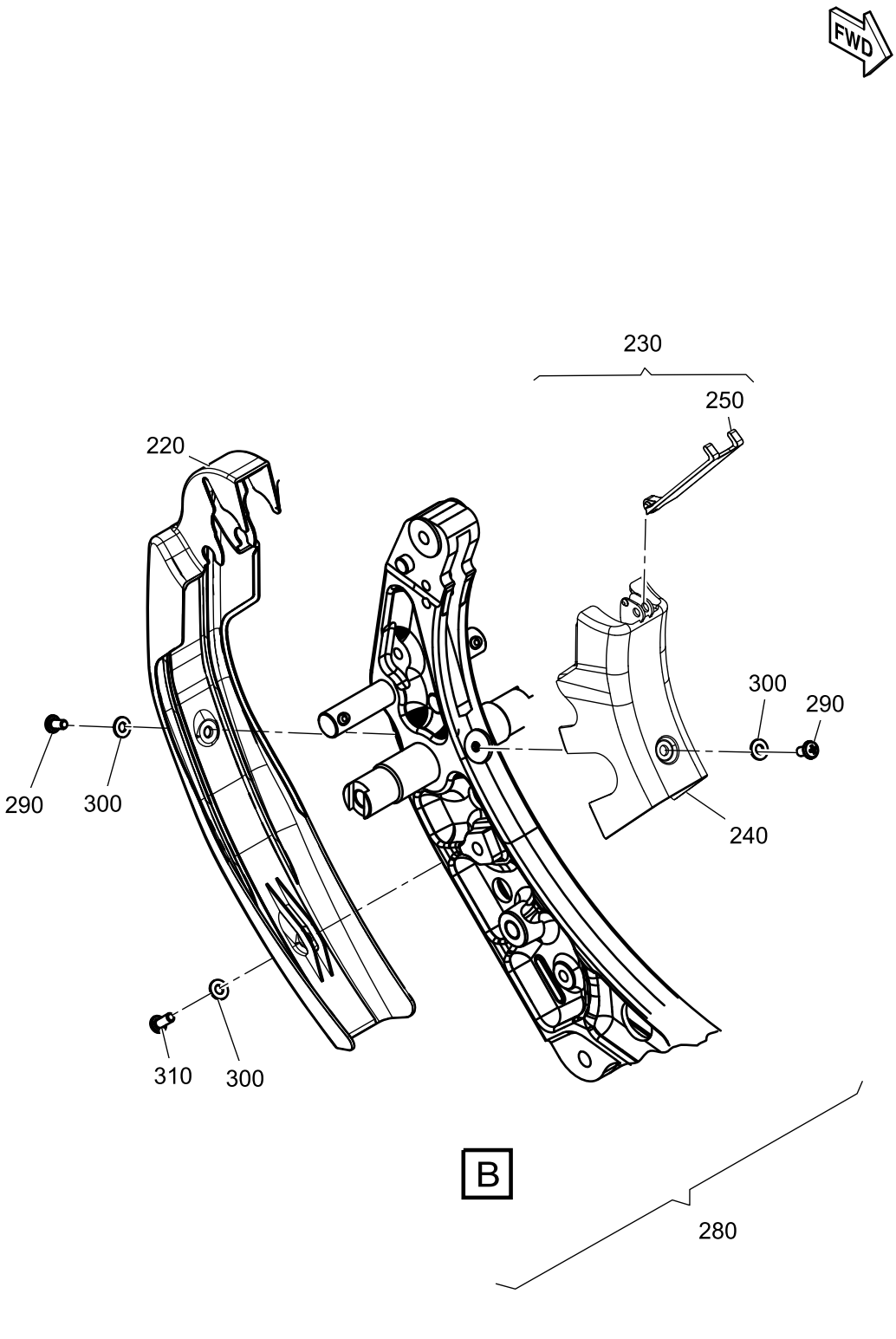


FIG. 1D - SEAT TPL LH
SEAT TPL LH (Sheet 4 of 5)
Figure 1D

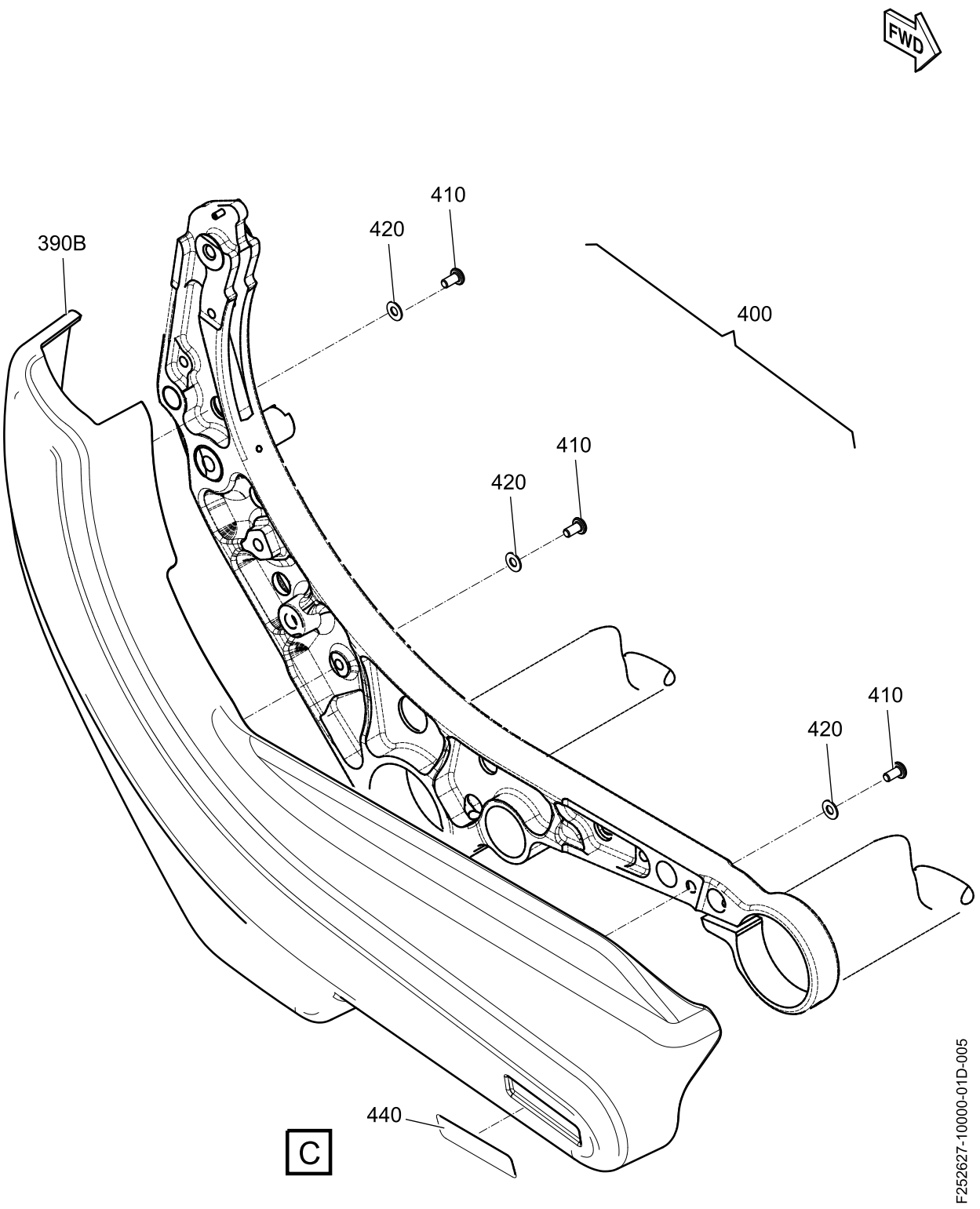


FIG. 1D - SEAT TPL LH
SEAT TPL LH (Sheet 5 of 5)
Figure 1D

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1D 1	3520D955-31-041		SEAT TPL LH, TRANSITION	A	RF
– 1A	3520D955-32-081		SEAT TPL RH, TRANSITION	B	RF
– 1B	3520D955-31-341		SEAT TPL LH, TRANSITION	C	RF
– 1C	3520D955-32-381		SEAT TPL RH, TRANSITION	D	RF
– 1D	3520D955-31-382		SEAT TPL LH, TRANSITION	E	RF
– 1E	3520D955-32-382		SEAT TPL RH, TRANSITION	F	RF
– 10	3520D955-31Z041		. SEAT TPL LH, APPR PN	A	1
– 10A	3520D955-32Z081		. SEAT TPL RH, APPR PN	B	1
– 10B	3520D955-31Z341		. SEAT TPL LH, APPR PN	C	1
– 10C	3520D955-32Z381		. SEAT TPL RH, APPR PN	D	1
– 10D	3520D955-31Z382		. SEAT TPL LH, APPR PN	E	1
– 10E	3520D955-32Z382		. SEAT TPL RH, APPR PN	F	1
– 20	3520D955-31-040		. . SEAT TPL LH, UNCOVERED	A	1
– 20A	3520D955-32-080		. . SEAT TPL LH, UNCOVERED	B	1
– 20B	3520D955-31-340		. . SEAT TPL LH, UNCOVERED	C	1
– 20C	3520D955-32-380		. . SEAT TPL LH, UNCOVERED	D F	1
– 20D	3520D955-31-380		. . SEAT TPL LH, UNCOVERED	E	1
– 30	955-31-040RF		. . . SEATBASE INSTL NP SEE FIG. 7D FOR DET	A	1
– 30A	955-32-080RF		. . . SEATBASE INSTL NP SEE FIG. 7D FOR DET	B	1
– 30B	955-31-340RF		. . . SEATBASE INSTL NP SEE FIG. 7D FOR DET	C	1
– 30C	955-32-381RF		. . . SEATBASE INSTL NP SEE FIG. 7D FOR DET	D	1
– 30D	955-31-380RF		. . . SEATBASE INSTL NP SEE FIG. 7D FOR DET	E	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1D – 30E	955-32-382RF		. . . SEATBASE INSTL NP SEE FIG. 7D FOR DET	F	1
40	955-00-401-08RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	A C E	1
– 40A	955-00-401-09RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	B D F	1
50	955-00-401-31RF		. . . BACKREST INSTL NP SEE FIG. 2A FOR DET		1
60	955-00-401-31RF		. . . BACKREST INSTL NP SEE FIG. 2A FOR DET		1
70	139-00-463-08RF		. . . ATTACHMENT BACKREST NP SEE FIG. 2B FOR DET		3
80	955-00-300-13RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	A	1
– 80A	955-00-300-14RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	B	1
– 80B	962-00-300-21RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	C E	1
– 80C	962-00-300-22RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	D F	1
90	139-00-319-36RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET		1
100	955-00-300-13RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	A	1
– 100A	955-00-300-14RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	B	1
– 100B	962-00-300-21RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	C E	1
– 100C	962-00-300-22RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	D F	1
110	139-00-319-34RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET		1
120	955-00-300-13RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	A	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1D – 120A	955-00-300-14RF		. . . ARMREST INSTL NP SEE FIG. 3B FOR DET	B	1
– 120B	962-00-300-21RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	C E	1
– 120C	962-00-300-22RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	D F	1
130	139-00-319-34RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET		1
140	955-00-300-01RF		. . . ARMREST INSTL NP SEE FIG. 3 FOR DET	A B	1
– 140A	962-00-300-20RF		. . . ARMREST INSTL NP SEE FIG. 3C FOR DET	C D E F	1
150	139-00-319-35RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET	A B	1
– 150A	139-00-319-34RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET	C D E F	1
160	139-00-318-96DR		. . . COVER, SEAT DIVIDER UPPER	A C E	1
– 160A	139-00-318-95DR		. . . COVER, SEAT DIVIDER UPPER	B D F	1
170	139-00-319-56DR		. . . COVER, SEAT DIVIDER FRONT	A C E	1
– 170A	139-00-319-55DR		. . . COVER, SEAT DIVIDER FRONT	B D F	1
180	139-00-318-94DR		. . . COVER, SEAT DIVIDER UPPER		1
190	955-00-319-74		. . . COVER ASSY, SEAT DIVIDER FRONT	A B	1
– 190A	139-00-319-56DR		. . . COVER, SEAT DIVIDER FRONT RPLD BY 190B	C D	1
– 190B	139-00-323-28DR		. . . COVER, SEAT DIVIDER FRONT RPLS 190A	C D	1
– 190C	139-00-323-28DR		. . . COVER, SEAT DIVIDER FRONT	E F	1
– 200	139-00-319-54DR		. . . . COVER, SEAT DIVIDER FRONT	A B	1
– 210	139-00-319-00BK		. . . COVER, PROTECTIVE	A B	1
220	139-00-318-94DR		. . . COVER, SEAT DIVIDER UPPER		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1D 230	955-00-319-74		. . . COVER ASSY, SEAT DIVIDER FRONT	A B	1
– 230A	139-00-319-56DR		. . . COVER, SEAT DIVIDER FRONT RPLD BY 230B	C D	1
– 230B	139-00-323-28DR		. . . COVER, SEAT DIVIDER FRONT RPLS 230A	C D	1
– 230C	139-00-323-28DR		. . . COVER, SEAT DIVIDER FRONT	E F	1
240	139-00-319-54DR		. . . . COVER, SEAT DIVIDER FRONT	A B	1
250	139-00-319-00BK		. . . COVER, PROTECTIVE	A B	1
260	139-00-318-95DR		. . . COVER, SEAT DIVIDER UPPER	A C E	1
– 260A	139-00-318-96DR		. . . COVER, SEAT DIVIDER UPPER	B D F	1
270	139-00-319-55DR		. . . COVER, SEAT DIVIDER FRONT	A C E	1
– 270A	139-00-319-56DR		. . . COVER, SEAT DIVIDER FRONT	B D F	1
280	139-00-219-55		. . . ATTACHMENT COVER SEAT DIVIDER		4
			ATTACHING PARTS		
290	NAS602-5		. . . . SCREW PN 011096 BY VC1084		2
300	NAS1149CN832R		. . . . WASHER PN 315-50-626-79 BY VC1084		3
310	NAS602-7		. . . . SCREW PN 315-50-650-52 BY VC1084		1
			* * *		
– 312	139-00-321-59NK		. . . COVER, PROTECTIVE	C E	2
– 312A	139-00-321-58NK		. . . COVER, PROTECTIVE	D F	2
– 314	139-00-320-96NK		. . . COVER, PROTECTIVE RPLD BY 314A	C D	2
– 314A	139-00-320-96NK		. . . COVER, PROTECTIVE RPLS 314	C D	3
– 314B	139-00-320-96NK		. . . COVER, PROTECTIVE	E F	3
– 316	139-00-320-97NK		. . . COVER, PROTECTIVE	C D E F	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1D – 318	102372		. . . PIN, PARALLEL SECURED WITH LOCTITE 290	C D E F	3
320	139-00-503-21RF		. . . FOODTRAY ARM INSTL NP SEE FIG. 6 FOR DET		1
330	139-00-504-36RF		. . . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET		1
360	955-00-500-00RF		. . . FOODTRAY INSTL NP SEE FIG. 6 FOR DET		1
– 390	139-00-263-58DR		. . . BUMPER PANEL SUPSD BY 390B	A	1
– 390A	139-00-263-57DR		. . . BUMPER PANEL SUPSD BY 390C	B	1
390B	139-00-264-58DR		. . . BUMPER PANEL SUPSDS 390	A	1
– 390C	139-00-264-57DR		. . . BUMPER PANEL SUPSDS 390A	B	1
– 390D	139-00-264-58DR		. . . BUMPER PANEL RPLD BY 390F	C	1
– 390E	139-00-264-57DR		. . . BUMPER PANEL RPLD BY 390G	D	1
– 390F	139-00-264-36DR		. . . BUMPER PANEL RPLS 390D	C	1
– 390G	139-00-264-35DR		. . . BUMPER PANEL RPLS 390E	D	1
– 390H	139-00-264-36DR		. . . BUMPER PANEL	E	1
– 390J	139-00-264-35DR		. . . BUMPER PANEL	F	1
400	139-00-317-87		. . . ATTACHMENT BUMPER		1
			ATTACHING PARTS		
410	NAS603-12		. . . . SCREW PN 315-50-650-60 BY VC1084 SECURED WITH LOCTITE 290		3

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1D 420	NAS1149F0332P		. . . . WASHER PN 315-50-632-48 BY VC1084		3
			* * *		
440	137-00-268-05		. . . LOGO RECARO		1
– 450	955-00-060-03		. . BFE-SFE KIT TPL, SEAT BELT		1
460	2226-1-011-8005		. . . SEAT BELT (V35FB9) PN 20436901 BY VC1084		3
470	139-00-607-04		. . CUSHION BACKREST	A B	3
– 470A	139-00-607-04		. . CUSHION BACKREST RPLD BY 470B	C D	3
– 470B	139-00-609-04		. . CUSHION BACKREST RPLS 470A	C D	3
– 470C	139-00-609-04		. . CUSHION BACKREST	E F	3
480	955-00-701-01		. . DRESS COVER, BACKREST	A B	3
– 480A	955-00-701-01		. . DRESS COVER, BACKREST RPLD BY 480B	C D	3
– 480B	955-00-704-01		. . DRESS COVER, BACKREST RPLS 480A	C D	3
– 480C	955-00-704-02		. . DRESS COVER, BACKREST	E F	3
490	955-00-748-01		. . DRESS COVER, SEATPAN	A C	1
– 490A	955-00-749-01		. . DRESS COVER, SEATPAN	B D	1
– 490B	955-00-749-02		. . DRESS COVER, SEATPAN	F	1
– 490C	955-00-750-02		. . DRESS COVER, SEATPAN	E	1
500	955-00-731-01		. . DRESS COVER, SEATPAN	A C	1
– 500A	955-00-732-01		. . DRESS COVER, SEATPAN	B D	1
– 500B	955-00-732-02		. . DRESS COVER, SEATPAN	E F	1
510	955-00-731-01		. . DRESS COVER, SEATPAN	A C	1
– 510A	955-00-732-01		. . DRESS COVER, SEATPAN	B D	1
– 510B	955-00-732-02		. . DRESS COVER, SEATPAN	E F	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1D – 520	955-00-050-03		. BFE-SFE KIT IFE	A	1
– 520A	955-00-050-04		. ELECTRIC KIT	B	1
– 520B	955-00-050-07		. BFE KIT USB	C E	1
– 520C	955-00-050-08		. BFE KIT USB	D F	1
530	RD-AX4332-01		. . SEB (VSZ437) PN 103190 BY VC1084	A B	1
– 530A	ED1325-1		. . USB POWER SUPPLY (V3E2Y8) PN 20440462 BY VC1084	C D E F	1
540	RD-AX6733-02		. . PCU (VSZ437) PN 105277 BY VC1084	A B	3
– 540A	ED1327-1		. . USB POWER OUTLET (V3E2Y8) PN 20434133 BY VC1084	C D E F	4
550	RD-AX6421-18		. . REMOTE JACK (VSZ437) PN 105278 BY VC1084	A B	3
– 550A	ED1294-2		. . INDICATION LIGHT (V3E2Y8) PN 20386689 BY VC1084	C D E F	1
– 560	RD-AM7902-15		. . CABLE HARNESS (VSZ437) PN 105964 BY VC1084	A	1
– 560A	RD-AM7902-16		. . CABLE HARNESS (VSZ437) PN 105963 BY VC1084	B	1
– 560B	A1-0607101013		. . CABLE HARNESS (V3E2Y8) PN 20452961 BY VC1084	C E	1
– 560C	A1-1010060713		. . CABLE HARNESS (V3E2Y8) PN 20452963 BY VC1084	D F	1

– ITEM NOT ILLUSTRATED

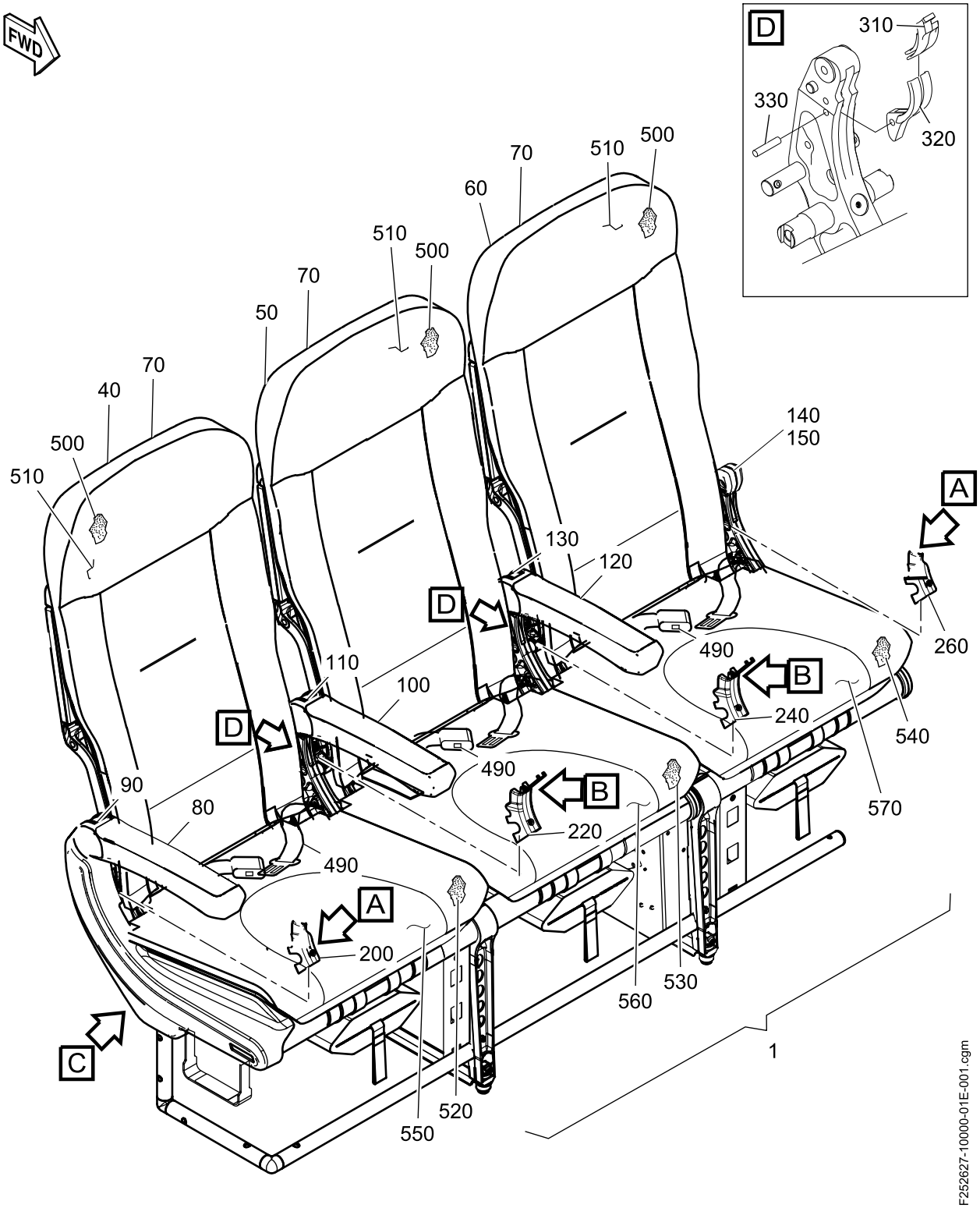


FIG. 1E - SEAT TPL LH EXIT
SEAT TPL LH EXIT (Sheet 1 of 6)
Figure 1E

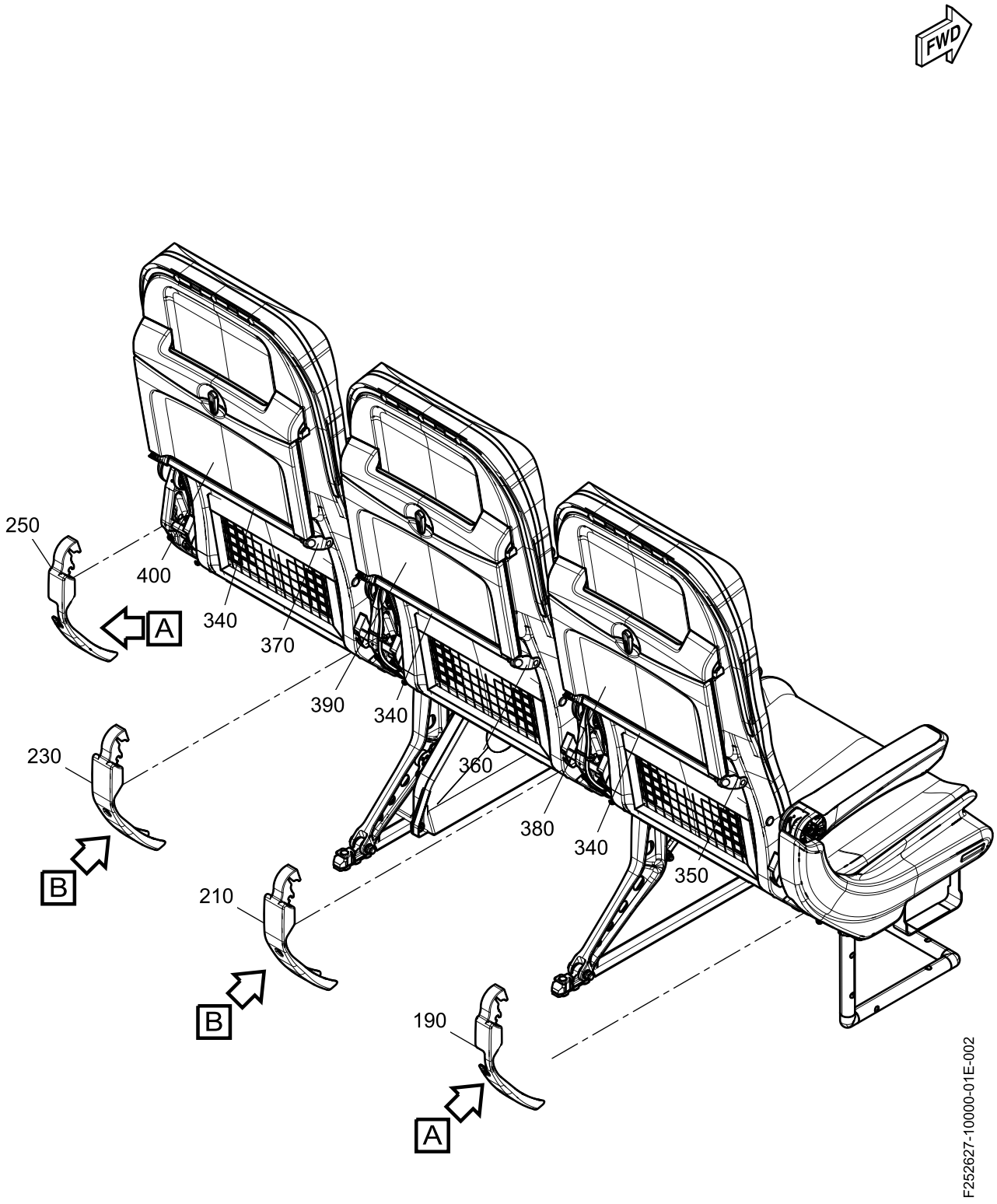
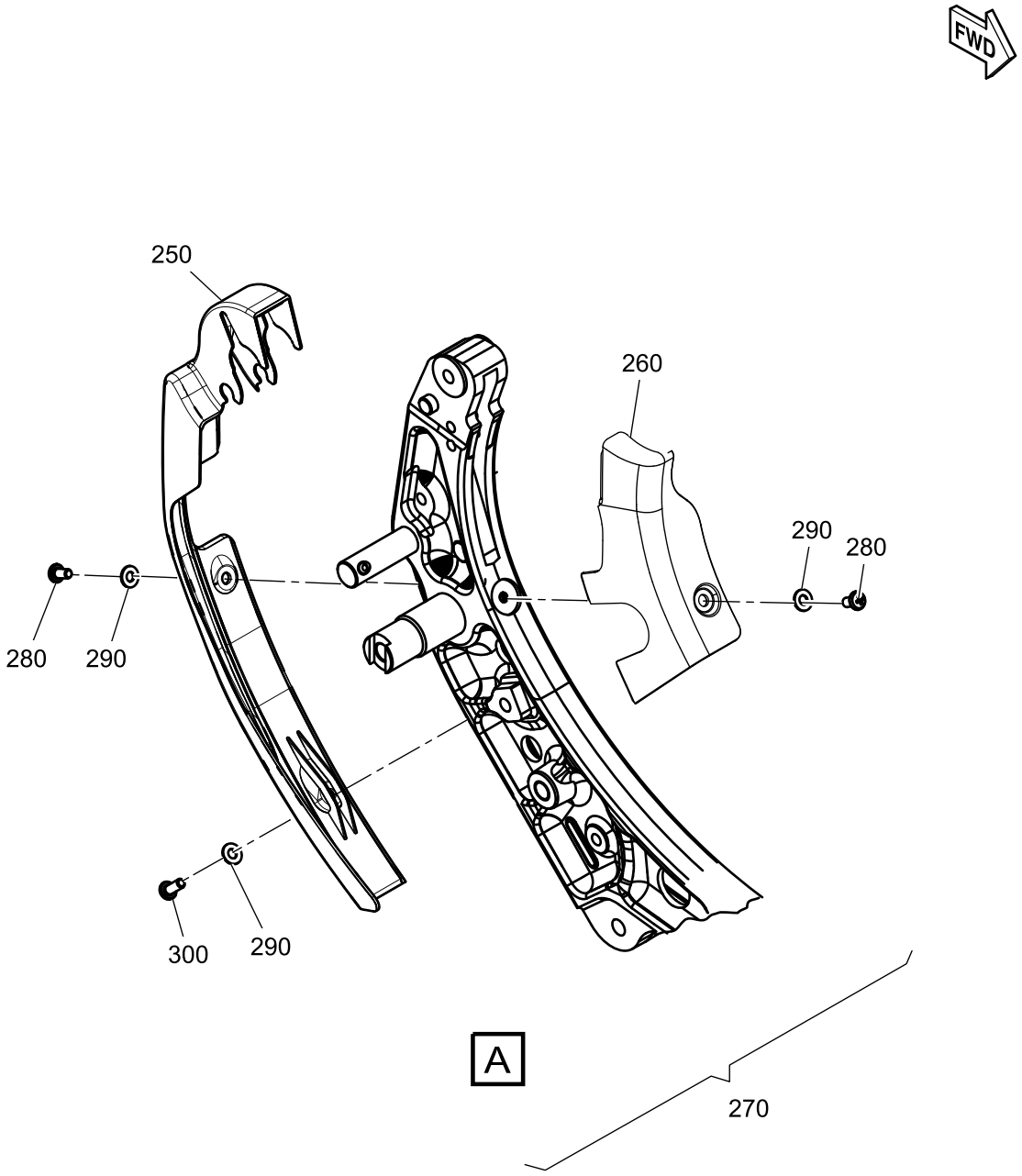


FIG. 1E - SEAT TPL LH EXIT
SEAT TPL LH EXIT (Sheet 2 of 6)
Figure 1E



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FIG. 1E - SEAT TPL LH EXIT
SEAT TPL LH EXIT (Sheet 3 of 6)
Figure 1E

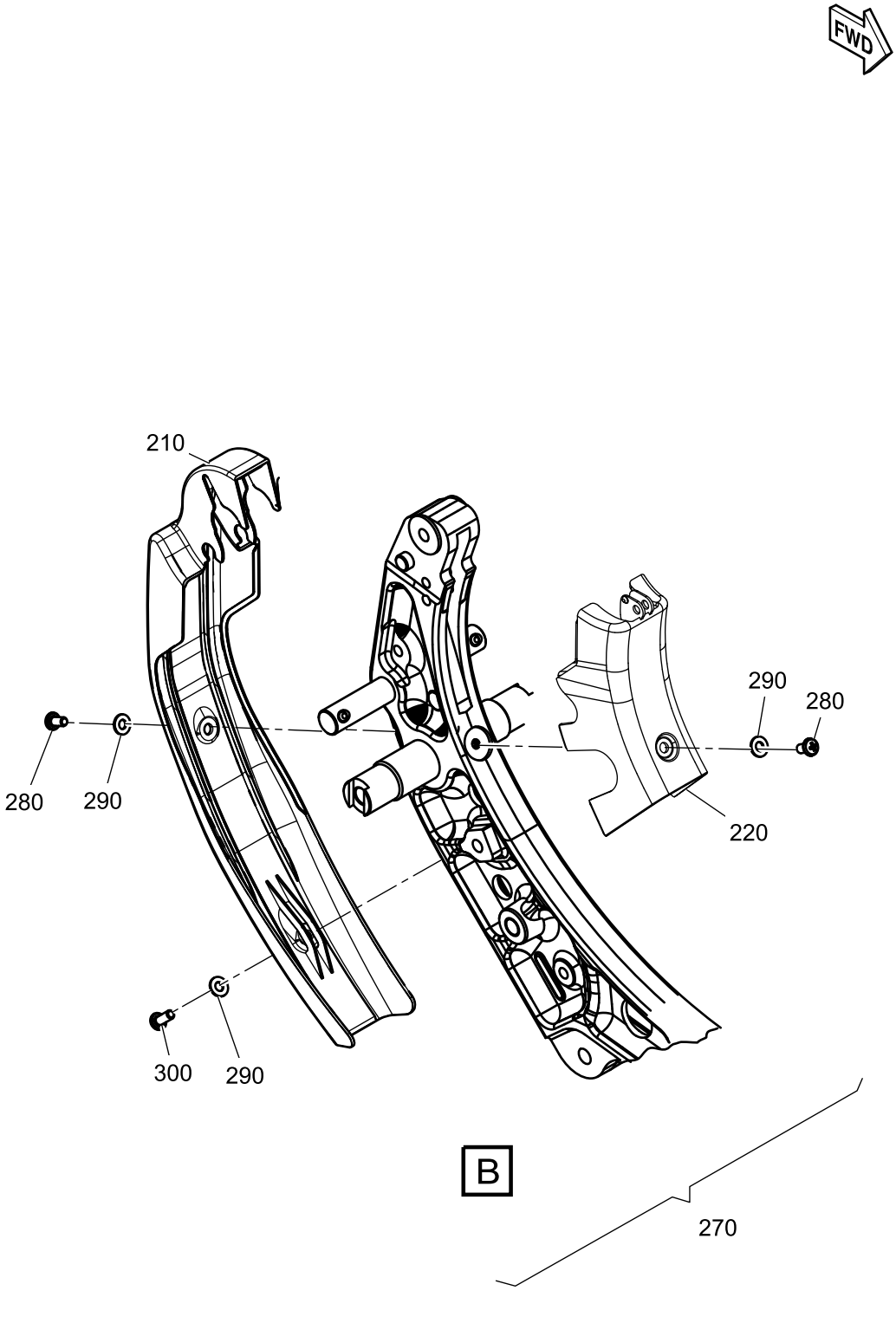


FIG. 1E - SEAT TPL LH EXIT
SEAT TPL LH EXIT (Sheet 4 of 6)
Figure 1E

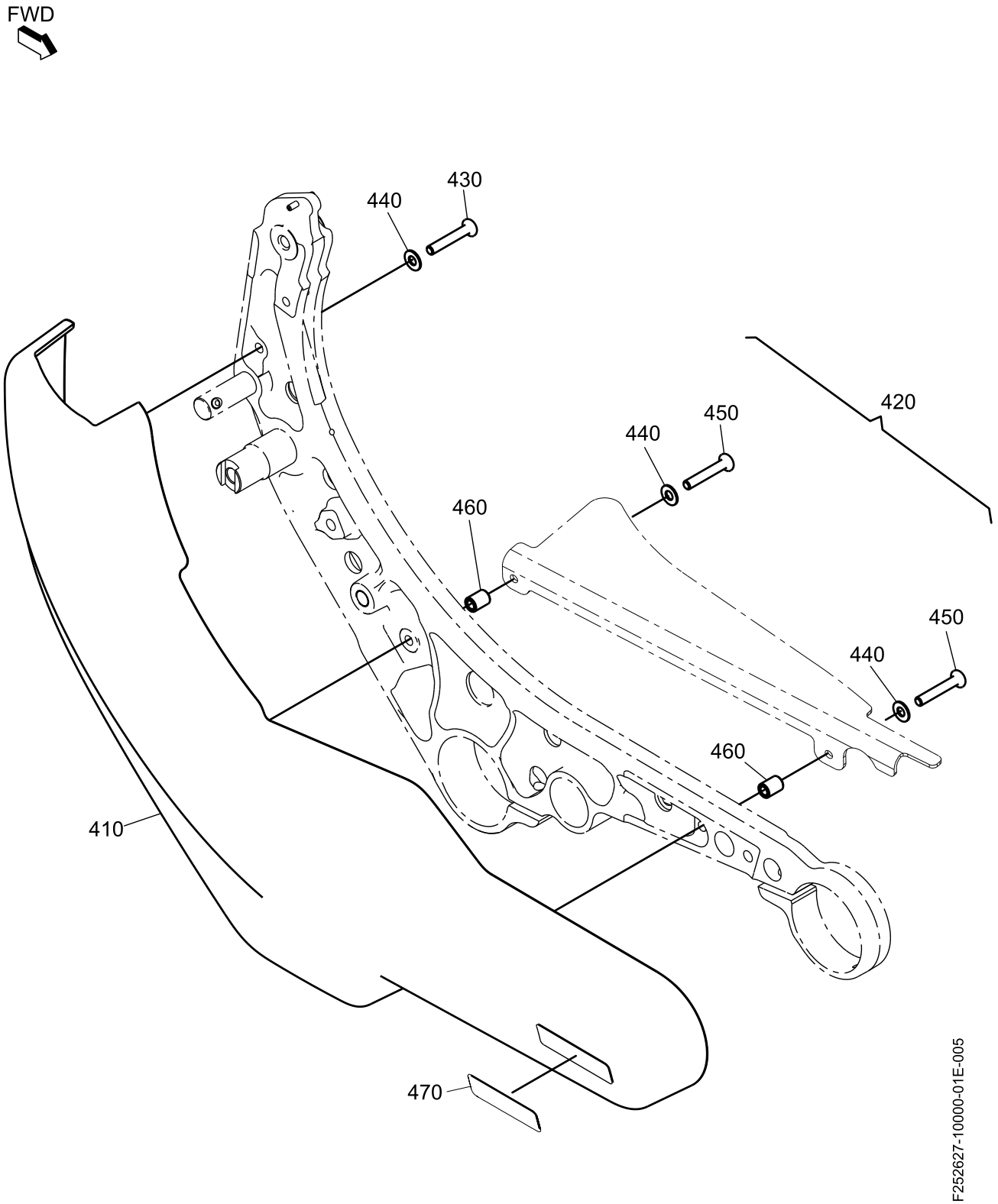
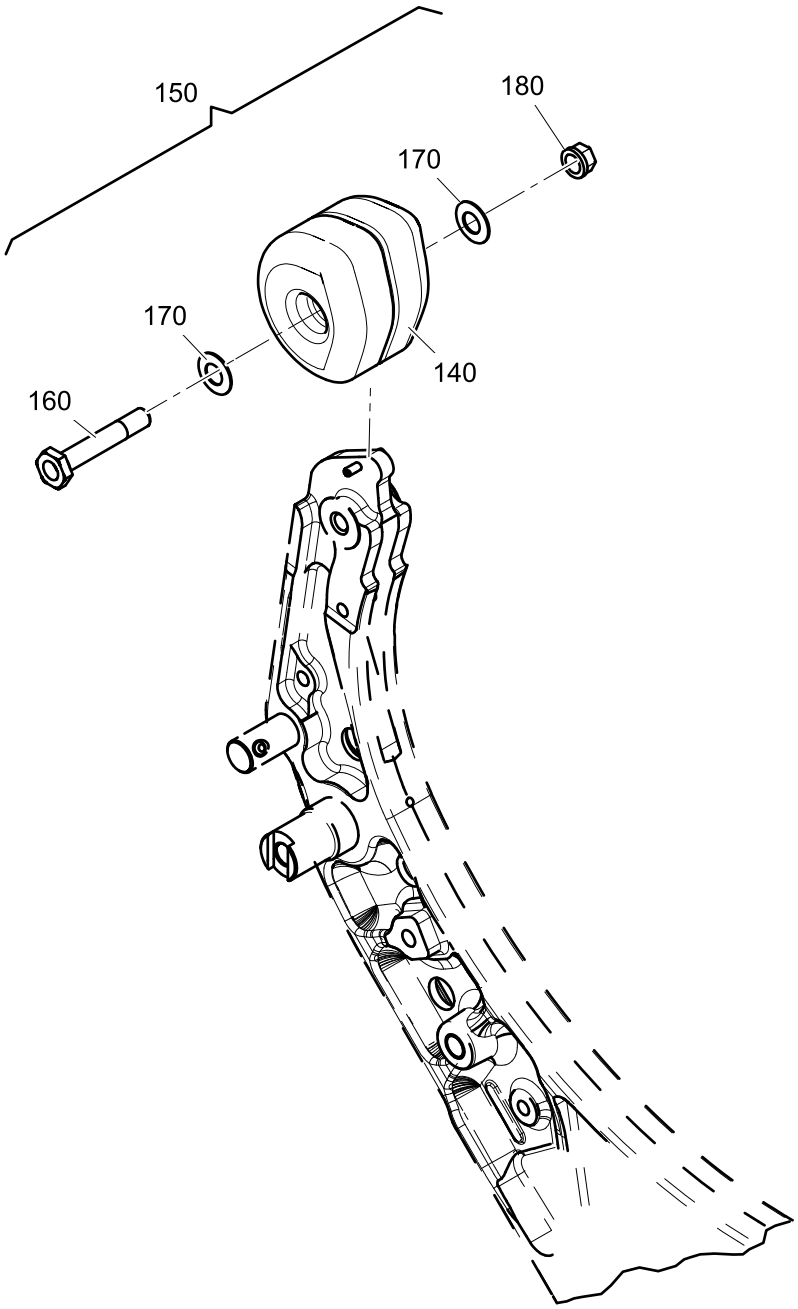


FIG. 1E - SEAT TPL LH EXIT
SEAT TPL LH EXIT (Sheet 5 of 6)
Figure 1E



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FIG. 1E - SEAT TPL LH EXIT
SEAT TPL LH EXIT (Sheet 6 of 6)
Figure 1E

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FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1E 1	3520E955-31-312		SEAT TPL LH EXIT	A	RF
– 1A	3520E955-31-322		SEAT TPL LH EXIT	B	RF
– 1B	3520E955-32-312		SEAT TPL RH EXIT	C	RF
– 1C	3520E955-32-322		SEAT TPL RH EXIT	D	RF
– 1D	3520E955-31-412		SEAT TPL LH EXIT EXIT LH STD TPL POST SB 3520-25-306	E	RF
– 1E	3520E955-31-422		SEAT TPL LH EXIT EXIT LH STD TPL POST SB 3520-25-306	F	RF
– 1F	3520E955-32-412		SEAT TPL RH EXIT EXIT RH TPL POST SB 3520-25-306	G	RF
– 1G	3520E955-32-422		SEAT TPL RH EXIT EXIT RH TPL POST SB 3520-25-306	H	RF
– 10	3520E955-31Z312		. SEAT TPL LH, APPR PN	A	1
– 10A	3520E955-31Z322		. SEAT TPL LH, APPR PN	B	1
– 10B	3520E955-32Z312		. SEAT TPL RH, APPR PN	C	1
– 10C	3520E955-32Z322		. SEAT TPL RH, APPR PN	D	1
– 10D	3520E955-31Z412		. SEAT EXIT LH STD TPL, APPR PN	E	1
– 10E	3520E955-31Z422		. SEAT EXIT LH STD TPL, APPR PN	F	1
– 10F	3520E955-32Z412		. SEAT RH STD TPL, APPR PN	G	1
– 10G	3520E955-32Z422		. SEAT RH STD TPL, APPR PN	H	1
– 20	3520E955-31-310		. . SEAT TPL LH, UNCOVERED	A	1
– 20A	3520E955-31-320		. . SEAT TPL LH, UNCOVERED	B	1
– 20B	3520E955-32-310		. . SEAT TPL RH, UNCOVERED	C	1
– 20C	3520E955-32-320		. . SEAT TPL RH, UNCOVERED	D	1
– 20D	3520E955-31-410		. . SEAT TPL LH EXIT HC NO RECLINE, UNCOVERED	E	1
– 20E	3520E955-31-420		. . SEAT TPL LH EXIT HC, UNCOVERED	F	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1E – 20F	3520E955-32-410		. . SEAT TPL RH EXIT HC NO RECLINE, UNCOVERED	G	1
– 20G	3520E955-32-420		. . SEAT TPL RH EXIT HC NO RECLINE, UNCOVERED	H	1
– 30	955E-31-310RF		. . . SEATBASE INSTL NP SEE FIG. 7E FOR DET	A	1
– 30A	955E-31-320RF		. . . SEATBASE INSTL NP SEE FIG. 7E FOR DET	B	1
– 30B	955E-32-310RF		. . . SEATBASE INSTL NP SEE FIG. 7E FOR DET	C	1
– 30C	955E-32-320RF		. . . SEATBASE INSTL NP SEE FIG. 7E FOR DET	D	1
– 30D	955E-31-410RF		. . . SEATBASE INSTL NP SEE FIG. 7E FOR DET	E	1
– 30E	955E-31-420RF		. . . SEATBASE INSTL NP SEE FIG. 7E FOR DET	F	1
– 30F	955E-32-410RF		. . . SEATBASE INSTL NP SEE FIG. 7E FOR DET	G	1
– 30G	955E-32-420RF		. . . SEATBASE INSTL NP SEE FIG. 7E FOR DET	H	1
40	955-00-401-06RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	A E	1
– 40A	955-00-401-08RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	B F	1
– 40B	955-00-401-07RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	C G	1
– 40C	955-00-401-09RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	D H	1
50	955-00-401-15RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	A E	1
– 50A	955-00-401-01RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	B F	1
– 50B	955-00-401-16RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	C G	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1E – 50C	955-00-401-02RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	D H	1
60	955-00-401-15RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	A E	1
– 60A	955-00-401-01RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	B F	1
– 60B	955-00-401-16RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	C G	1
– 60C	955-00-401-02RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	D H	1
70	139-00-463-08RF		. . . ATTACHMENT BACKREST NP SEE FIG. 2B FOR DET		3
80	962-00-300-20RF		. . . ARMREST INSTL NP SEE FIG. 3C FOR DET	A C E G	1
– 80A	962-00-300-21RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	B F	1
– 80B	962-00-300-22RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	D H	1
90	139-00-319-36RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET RPLD BY 90A	A B C D	1
– 90A	139-00-325-22RF		. . . ATTACHMENT KIT ARMREST HC STD NP SEE FIG. 3E FOR DET RPLS 90	A B C D	1
– 90B	139-00-325-22RF		. . . ATTACHMENT KIT ARMREST HC STD NP SEE FIG. 3E FOR DET	E F G H	1
100	962-00-300-20RF		. . . ARMREST INSTL NP SEE FIG. 3C FOR DET	A C E G	1
– 100A	962-00-300-21RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	B F	1
– 100B	962-00-300-22RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	D H	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1E 110	139-00-319-34RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET RPLD BY 110B	A B D	1
– 110A	139-00-319-36RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET RPLD BY 110C	C	1
– 110B	139-00-325-21RF		. . . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET RPLS 110	A B D	1
– 110C	139-00-325-21RF		. . . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET RPLS 110	C	1
– 110D	139-00-325-21RF		. . . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET	E F G H	1
120	962-00-300-20RF		. . . ARMREST INSTL NP SEE FIG. 3C FOR DET	A C E G	1
– 120A	962-00-300-21RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	B F	1
– 120B	962-00-300-22RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET	D H	1
130	139-00-319-34RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET RPLD BY 130C	A B D	1
– 130A	139-00-319-36RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET RPLD BY 130B	C	1
– 130B	139-00-325-21RF		. . . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET RPLS 130	A B D	1
– 130C	139-00-325-21RF		. . . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET RPLS 130A	C	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1E – 130D	139-00-325-21RF		. . . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET	E F G H	1
140	139-00-219-94DR		. . . COVER, SEAT DIVIDER EXIT		1
150	139-00-219-25		. . . ATTACHMENT COVER SEAT DIVIDER, EXIT		1
			ATTACHING PARTS		
160	NAS6604-16		. . . . SCREW PN 102930 BY VC1084		1
170	NAS1149F0432P		. . . . WASHER PN 315-50-600-12 BY VC1084		2
180	MS21042-4		. . . . NUT PN 103302 BY VC1084 SPCL TORQUE REF TABLE 8001		1
			* * *		
190	139-00-318-96DR		. . . COVER, SEAT DIVIDER UPPER	A B E F	1
– 190A	139-00-318-95DR		. . . COVER, SEAT DIVIDER UPPER	C D G H	1
200	139-00-319-56DR		. . . COVER, SEAT DIVIDER FRONT	A B E F	1
– 200A	139-00-319-55DR		. . . COVER, SEAT DIVIDER FRONT	C D G H	1
210	139-00-318-94DR		. . . COVER, SEAT DIVIDER UPPER		1
220	139-00-323-28DR		. . . COVER, SEAT DIVIDER FRONT		1
230	139-00-318-94DR		. . . COVER, SEAT DIVIDER UPPER		1
240	139-00-323-28DR		. . . COVER, SEAT DIVIDER FRONT		1
250	139-00-318-95DR		. . . COVER, SEAT DIVIDER UPPER	A B E F	1
– 250A	139-00-318-96DR		. . . COVER, SEAT DIVIDER UPPER	C D G H	1
260	139-00-319-55DR		. . . COVER, SEAT DIVIDER FRONT	A B E F	1
– 260A	139-00-319-56DR		. . . COVER, SEAT DIVIDER FRONT	C D G H	1
270	139-00-219-55		. . . ATTACHMENT COVER SEAT DIVIDER		4

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1E			ATTACHING PARTS		
280	NAS602-5		. . . . SCREW PN 011096 BY VC1084		2
290	NAS1149CN832R		. . . . WASHER PN 315-50-626-79 BY VC1084		3
300	NAS602-7		. . . . SCREW PN 315-50-650-52 BY VC1084		1
			* * *		
310	139-00-320-97NK		. . . FINGER PROTECTION UPPER	A C E G	2
– 310A	139-00-321-59NK		. . . FINGER PROTECTION UPPER	B F	2
– 310B	139-00-321-58NK		. . . FINGER PROTECTION UPPER	D H	2
320	139-00-320-96NK		. . . COVER, PROTECTIVE		2
330	102372		. . . PIN, PARALLEL SECURED WITH LOCTITE 290		2
340	139-00-503-21RF		. . . FOODTRAY ARM INSTL NP SEE FIG. 6 FOR DET		3
350	139-00-504-36RF		. . . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET		1
360	139-00-504-36RF		. . . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET		1
370	139-00-504-36RF		. . . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET		1
380	955-00-500-00RF		. . . FOODTRAY TABLE NP SEE FIG. 6 FOR DET		1
390	955-00-500-00RF		. . . FOODTRAY TABLE NP SEE FIG. 6 FOR DET		1
400	955-00-500-00RF		. . . FOODTRAY TABLE NP SEE FIG. 6 FOR DET		1
410	139-00-265-37DR		. . . BUMPER PANEL	A B E F	1
– 410A	139-00-265-36DR		. . . BUMPER PANEL	C D G H	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1E 420	139-00-317-89		. . . ATTACHMENT BUMPER PANEL EXIT		1
			ATTACHING PARTS		
430	NAS603-12		. . . . SCREW PN 315-50-650-60 BY VC1084 SECURED WITH LOCTITE 243		1
440	NAS1149F0332P		. . . . WASHER PN 315-50-632-48 BY VC1084		3
450	NAS603-18		. . . . SCREW PN 044171 BY VC1084		2
460	315-00-100-80		. . . . SPACER SLEEVE		2
			* * *		
470	137-00-268-05		. . . LOGO RECARO		1
– 480	955-00-060-03		. . BFE-SFE KIT TPL, SEAT BELT	A B C D	1
– 480A	981-00-060-03		. . BFE KIT	E F G H	1
490	2226-1-011-8005		. . . SEAT BELT (V35FB9) PN 20436901 BY VC1084	A B C D	3
– 490A	2192-1-011-8226		. . . SEAT BELT (V35FB9) PN 20477296 BY VC1084	E F G H	3
500	139-00-609-04		. . CUSHION, BACKREST		3
510	955-00-704-02		. . DRESS COVER, BACKREST	A B C D	3
– 510A	919-00-707-01		. . DRESS COVER BACKREST STD	E F G H	3
520	139-00-638-18		. . CUSHION, SEATPAN	A B E F	1
– 520A	139-00-638-17		. . CUSHION, SEATPAN	C D G H	1
530	139-00-638-32		. . CUSHION, SEATPAN		1
540	139-00-638-32		. . CUSHION, SEATPAN		1
550	955-00-770-02		. . DRESS COVER, SEATPAN	A B	1
– 550A	955-00-769-02		. . DRESS COVER, SEATPAN	C D	1
– 550B	919-00-788-01		. . DRESS COVER SEATPAN STD EMERGENCY EX	E F	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1E – 550C	919-00-777-01		. . DRESS COVER SEATPAN STD EMERGENCY EX	G H	1
560	955-00-768-02		. . DRESS COVER, SEATPAN	A B C D	1
– 560A	919-00-789-01		. . DRESS COVER SEATPAN STD EMERGENCY EX	E F G H	1
570	955-00-768-02		. . DRESS COVER, SEATPAN	A B C D	1
– 570A	919-00-789-01		. . DRESS COVER SEATPAN STD EMERGENCY EX	E F G H	1
– 580	955-00-050-07		. BFE KIT USB	A B	1
– 580A	955-00-050-08		. BFE KIT USB	C D	1
– 590	ED1325-1		. . USB POWER SUPPLY (V3E2Y8) PN 20440462 BY VC1084	A B C D	1
– 600	ED1327-1		. . USB POWER OUTLET (V3E2Y8) PN 20434133 BY VC1084	A B C D	4
– 610	ED1294-2-2		. . INDICATION LIGHT (V3E2Y8) PN 20386689 BY VC1084	A B C D	1
– 620	A1-0607101013		. . CABLE HARNESS (V3E2Y8) PN 20452961 BY VC1084	A B	1
– 620A	A1-1010060713		. . CABLE HARNESS (V3E2Y8) PN 20452963 BY VC1084	C D	1

– ITEM NOT ILLUSTRATED

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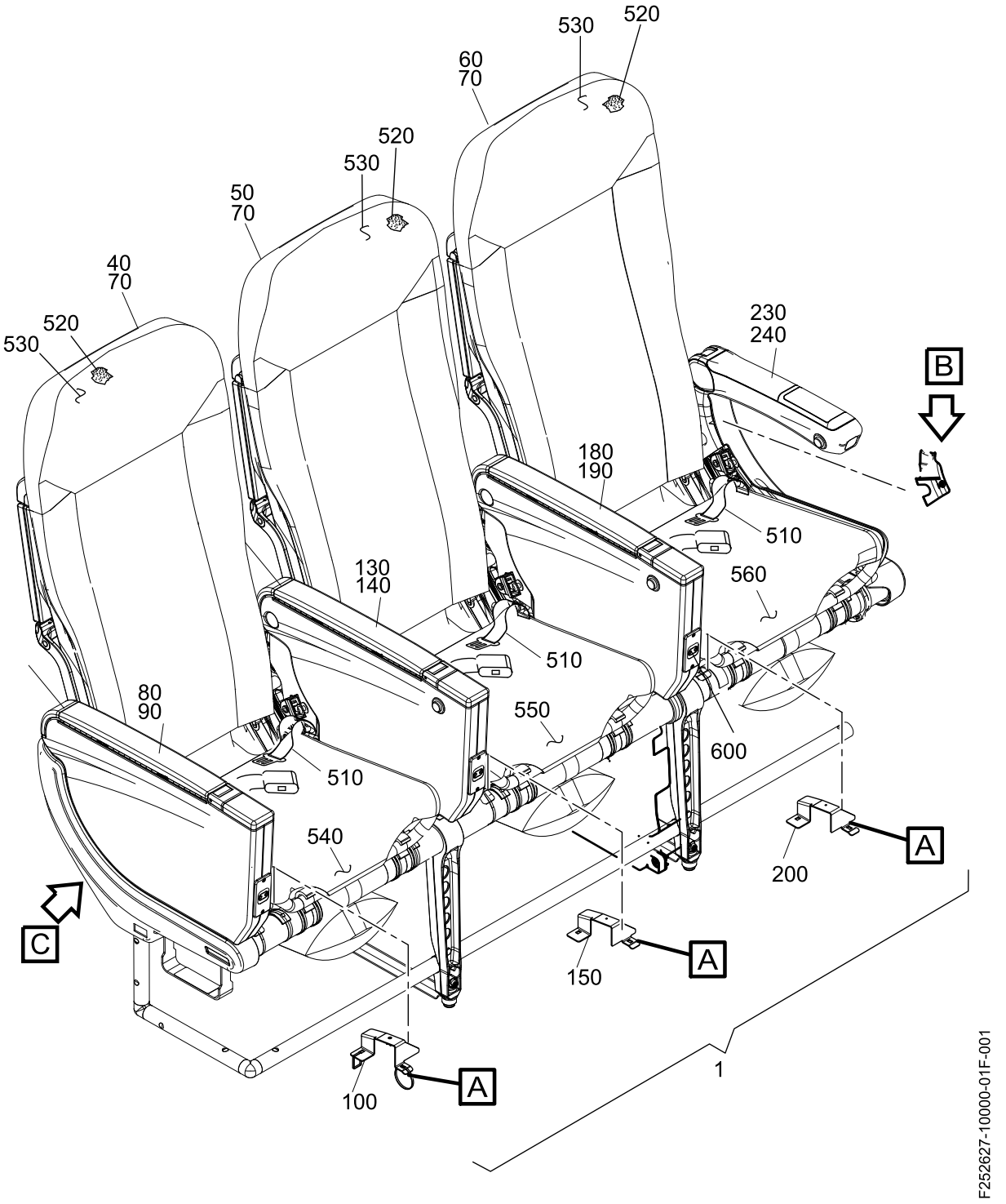


FIG. 1F - SEAT TPL LH IAT
SEAT TPL LH IAT (Sheet 1 of 5)
Figure 1F

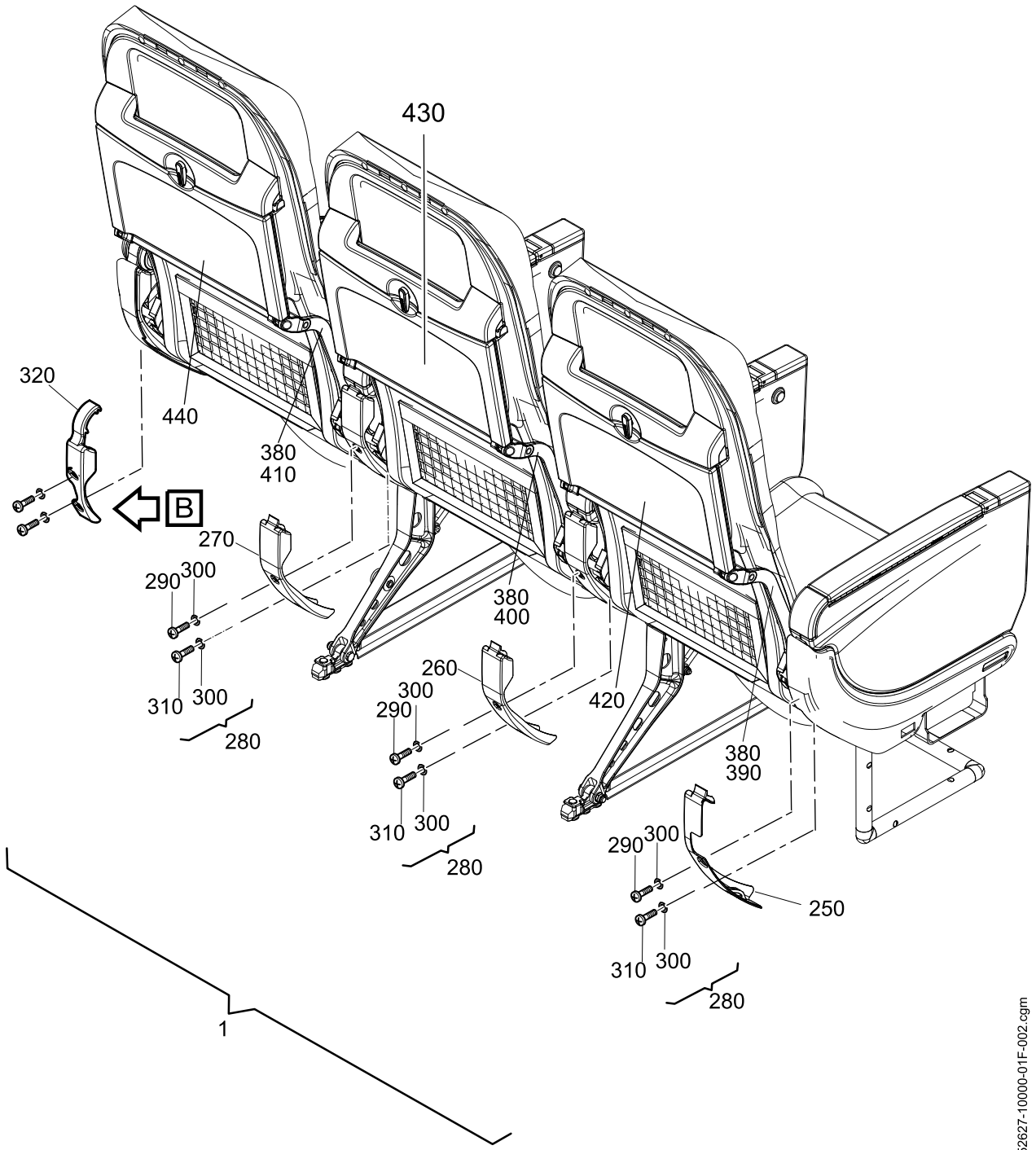


FIG. 1F - SEAT TPL LH IAT
SEAT TPL LH IAT (Sheet 2 of 5)
Figure 1F

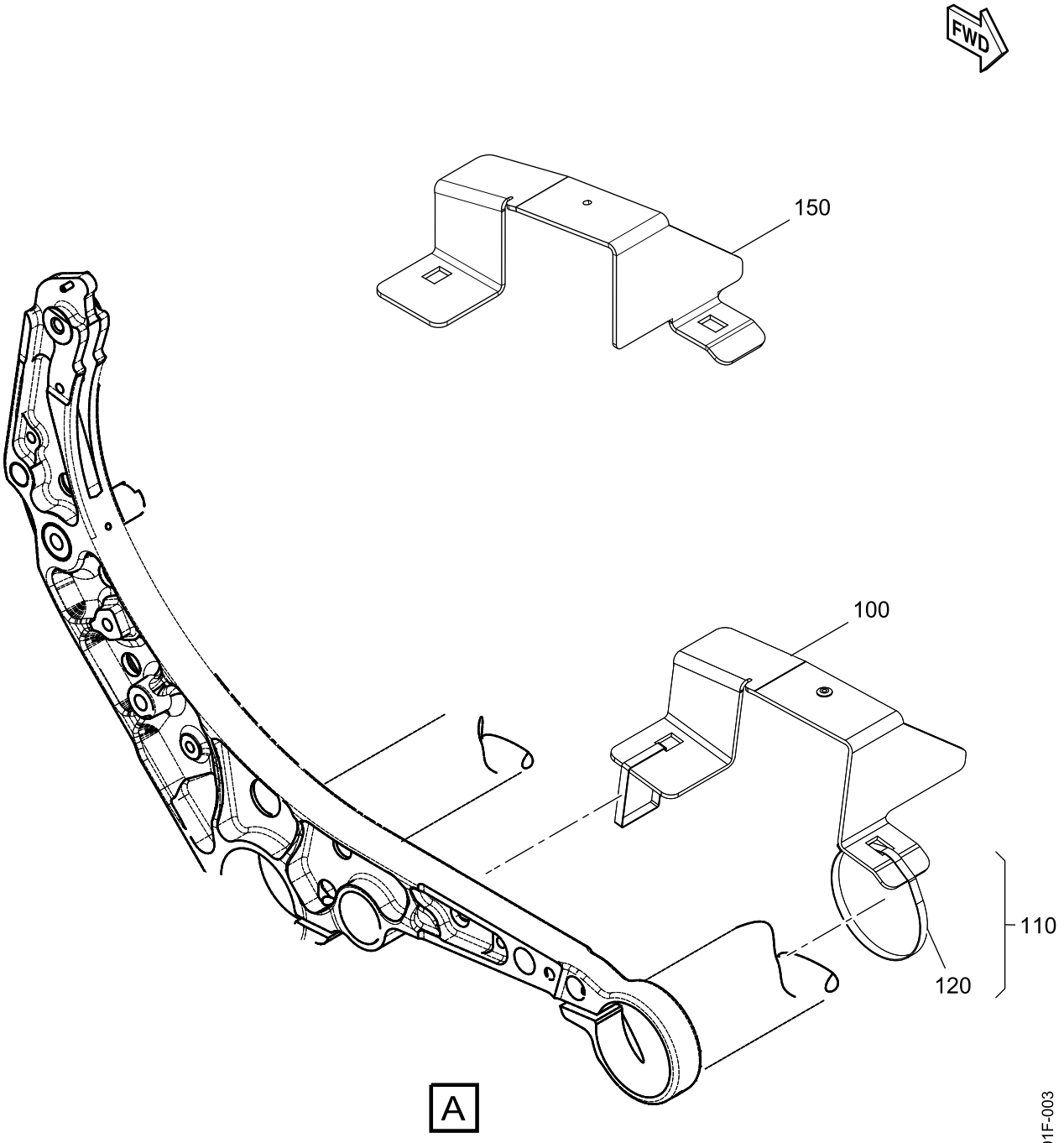
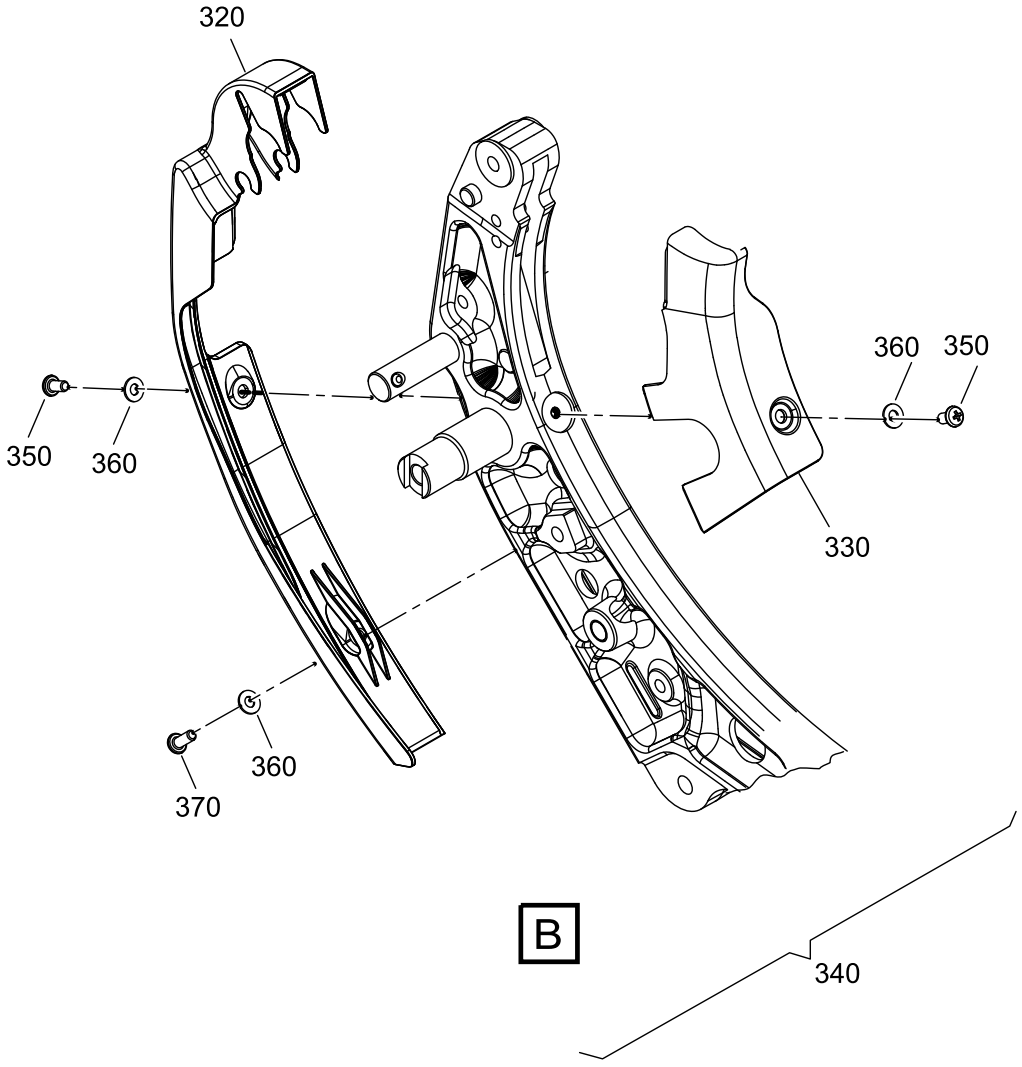


FIG. 1F - SEAT TPL LH IAT
SEAT TPL LH IAT (Sheet 3 of 5)
Figure 1F



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FIG. 1F - SEAT TPL LH IAT
SEAT TPL LH IAT (Sheet 4 of 5)
Figure 1F

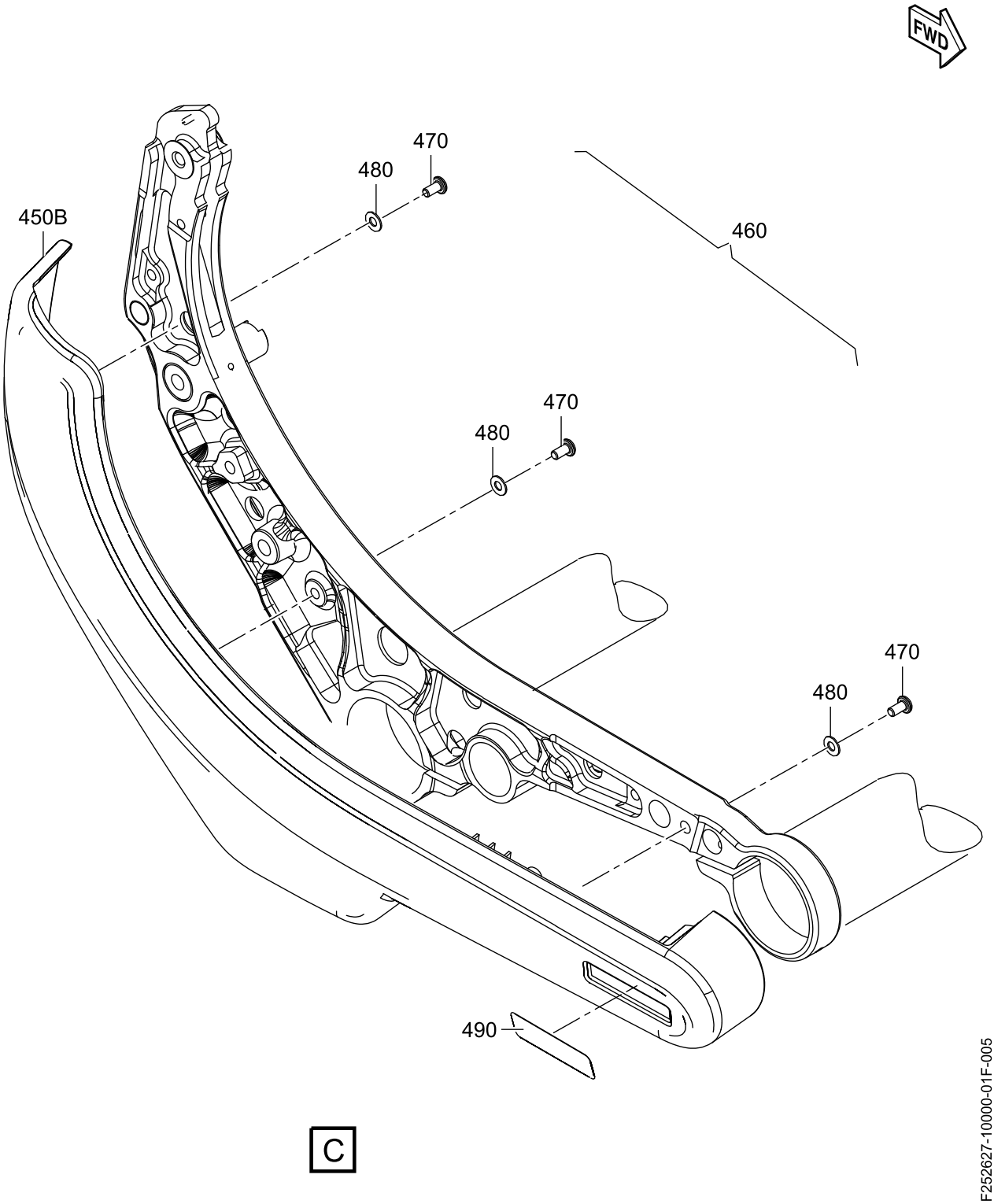


FIG. 1F - SEAT TPL LH IAT
SEAT TPL LH IAT (Sheet 5 of 5)
Figure 1F

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1F 1	3520D955-31-211		SEAT TPL LH IAT	A	RF
– 1A	3520D955-32-211		SEAT TPL RH IAT	B	RF
– 1B	3520D955-31-511		SEAT TPL LH IAT	C	RF
– 1C	3520D955-32-511		SEAT TPL RH IAT	D	RF
– 1D	3520D955-31-512		SEAT TPL LH IAT	E	RF
– 1E	3520D955-32-512		SEAT TPL RH IAT	F	RF
– 1F	3520D955-31-612		SEAT TPL LH FR IAT LH TPL	G	RF
– 1G	3520D955-32-612		SEAT TPL RH FR IAT RH TPL	H	RF
– 10	3520D955-31Z211		. SEAT TPL LH IAT, APPR PN	A	1
– 10A	3520D955-32Z211		. SEAT TPL RH IAT, APPR PN	B	1
– 10B	3520D955-31Z511		. SEAT TPL LH IAT, APPR PN	C	1
– 10C	3520D955-32Z511		. SEAT TPL RH IAT, APPR PN	D	1
– 10D	3520D955-31Z512		. SEAT TPL LH IAT, APPR PN	E	1
– 10E	3520D955-32Z512		. SEAT TPL RH IAT, APPR PN	F	1
– 10F	3520D955-31Z612		. SEAT IAT LH TPL, APPR PN POST SB 3520-25-306	G	1
– 10G	3520D955-32Z612		. SEAT IAT RH TPL, APPR PN POST SB 3520-25-306	H	1
– 20	3520D955-31-210		. . SEAT TPL LH IAT, UNCOVERED	A	1
– 20A	3520D955-32-210		. . SEAT TPL RH IAT, UNCOVERED	B	1
– 20B	3520D955-31-510		. . SEAT TPL LH IAT, UNCOVERED	C E	1
– 20C	3520D955-32-510		. . SEAT TPL RH IAT, UNCOVERED	D F	1
– 20D	3520D955-31-610		. . SEAT TPL LH IAT, UNCOVERED	G	1
– 20E	3520D955-32-610		. . SEAT TPL RH IAT, UNCOVERED	H	1
– 30	955-31-211RF		. . . SEATBASE INSTL NP SEE FIG. 7F FOR DET	A	RF

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1F – 30A	955-32-211RF		. . . SEATBASE INSTL NP SEE FIG. 7F FOR DET	B	RF
– 30B	955-31-511RF		. . . SEATBASE INSTL NP SEE FIG. 7F FOR DET	C	RF
– 30C	955-32-511RF		. . . SEATBASE INSTL NP SEE FIG. 7F FOR DET	D	RF
– 30D	955-31-512RF		. . . SEATBASE INSTL NP SEE FIG. 7F FOR DET	E	RF
– 30E	955-32-512RF		. . . SEATBASE INSTL NP SEE FIG. 7F FOR DET	F	RF
– 30F	955-31-610RF		. . . SEATBASE INSTL NP SEE FIG. 7F FOR DET	G	RF
– 30G	955-32-610RF		. . . SEATBASE INSTL NP SEE FIG. 7F FOR DET	H	RF
40	955-00-401-08RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	A C E G	1
– 40A	955-00-401-09RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	B D F H	1
50	955-00-401-01RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	A C E G	1
– 50A	955-00-401-02RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	B D F H	1
60	955-00-401-01RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	A C E G	1
– 60A	955-00-401-02RF		. . . BACKREST INSTL NP SEE FIG. 2 FOR DET	B D F H	1
70	139-00-463-08RF		. . . ATTACHMENT BACKREST NP SEE FIG. 2B FOR DET		3
80	955-00-800-02RF		. . . ARMREST IAT INSTL NP SEE FIG. 4 FOR DET	A	1
– 80A	955-00-800-01RF		. . . ARMREST IAT INSTL NP SEE FIG. 4 FOR DET	B	1
– 80B	962-00-800-29RF		. . . ARMREST IAT INSTL NP SEE FIG. 4B FOR DET	C E G	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1F – 80C	962-00-800-30RF		. . . ARMREST INSTL NP SEE FIG. 4B FOR DET	D F H	1
90	139-00-833-80RF		. . . ATTACHMENT BOX ARMREST IAT NP SEE FIG. 4D FOR DET		1
100	139-00-213-72DR		. . . COVER ASSY, CABLE	A	1
– 100A	139-00-213-73DR		. . . COVER ASSY, CABLE	B	1
110	955-00-213-74		. . . ATTACHMENT KIT	A B	1
120	20434395		. . . . TIE-WRAP	A B	2
130	955-00-800-04RF		. . . ARMREST IAT INSTL NP SEE FIG. 4A FOR DET	A	1
– 130A	955-00-800-03RF		. . . ARMREST IAT INSTL NP SEE FIG. 4A FOR DET	B	1
– 130B	962-00-800-31RF		. . . ARMREST IAT INSTL NP SEE FIG. 4C FOR DET	C E G	1
– 130C	962-00-800-32RF		. . . ARMREST IAT INSTL NP SEE FIG. 4C FOR DET	D F H	1
140	139-00-833-80RF		. . . ATTACHMENT IAT ARMREST NP SEE FIG. 4D FOR DET		1
150	139-00-213-70DR		. . . COVER ASSY, CABLE	A	1
– 150A	139-00-213-71DR		. . . COVER ASSY, CABLE	B	1
– 160	955-00-213-74		. . . ATTACHMENT KIT	A B	1
– 170	20434395		. . . . TIE-WRAP	A B	2
180	955-00-800-04RF		. . . ARMREST IAT INSTL NP SEE FIG. 4A FOR DET	A	1
– 180A	955-00-800-03RF		. . . ARMREST IAT INSTL NP SEE FIG. 4A FOR DET	B	1
– 180B	962-00-800-31RF		. . . ARMREST IAT INSTL NP SEE FIG. 4C FOR DET	C E G	1
– 180C	962-00-800-32RF		. . . ARMREST IAT INSTL NP SEE FIG. 4C FOR DET	D F H	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1F 190	139-00-833-80RF		. . . ATTACHMENT ARMREST IAT NP SEE FIG. 4D FOR DET		1
200	139-00-213-70DR		. . . COVER ASSY, CABLE	A	1
– 200A	139-00-213-71DR		. . . COVER ASSY, CABLE	B	1
– 210	955-00-213-74		. . . ATTACHMENT KIT	A B	1
– 220	20434395		. . . . CABLE TIE	A B	2
230	955-00-300-08RF		. . . ARMREST INSTL NP SEE FIG. 3A FOR DET	A	1
– 230A	955-00-300-07RF		. . . ARMREST INSTL NP SEE FIG. 3A FOR DET	B	1
– 230B	962-00-300-22RF		. . . ARMREST INSTL NP SEE FIG. 3D FOR DET RPLD BY 230D	C	1
– 230C	962-00-300-20RF		. . . ARMREST INSTL NP SEE FIG. 3C FOR DET	D E F G H	1
– 230D	962-00-300-20RF		. . . ARMREST INSTL NP SEE FIG. 3C FOR DET RPLS 230B	C	1
240	139-00-319-35RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET	A B	1
– 240A	139-00-319-34RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET RPLD BY 240B	C D E F	1
– 240B	139-00-325-21RF		. . . ATTACHMENT ARMREST NP SEE FIG. 3E FOR DET RPLS 240A	C D E F	1
– 240C	139-00-325-21RF		. . . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET	G H	1
250	139-00-318-98DR		. . . COVER, SEAT DIVIDER UPPER	A C E G	1
– 250A	139-00-318-99DR		. . . COVER, SEAT DIVIDER UPPER	B D F H	1
260	139-00-318-97DR		. . . COVER, SEAT DIVIDER UPPER		1
270	139-00-318-97DR		. . . COVER, SEAT DIVIDER UPPER		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1F 280	139-00-219-57		. . . ATTACHMENT COVER SEAT DIVIDER		3
			ATTACHING PARTS		
290	NAS602-5		. . . . SCREW PN 011096 BY VC1084		1
300	NAS1149CN832R		. . . . WASHER PN 315-50-626-79 BY VC1084		2
310	NAS602-7		. . . . SCREW PN 315-50-650-52 BY VC1084		1
			* * *		
320	139-00-318-95DR		. . . COVER, SEAT DIVIDER UPPER	A C E G	1
– 320A	139-00-318-96DR		. . . COVER, SEAT DIVIDER UPPER	B D F H	1
330	139-00-319-55DR		. . . COVER, SEAT DIVIDER FRONT	A E G	1
– 330A	139-00-319-56DR		. . . COVER, SEAT DIVIDER FRONT	B D F H	1
– 330B	139-00-319-54DR		. . . COVER, SEAT DIVIDER FRONT RPLD BY 330C	C	1
– 330C	139-00-319-55DR		. . . COVER, SEAT DIVIDER FRONT RPLS 330B	C	1
340	139-00-219-55		. . . ATTACHMENT COVER SEAT DIVIDER		1
			ATTACHING PARTS		
350	NAS602-5		. . . . SCREW PN 011096 BY VC1084		2
360	NAS1149CN832R		. . . . WASHER PN 315-50-626-79 BY VC1084		3
370	NAS602-7		. . . . SCREW PN 315-50-650-52 BY VC1084		1
			* * *		
– 372	139-00-320-96NK		. . . COVER, PROTECTIVE	C D E F G H	1
– 374	139-00-320-97NK		. . . COVER, PROTECTIVE	C D E F G H	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1F – 376	102372		. . . PIN, PARALLEL SECURED WITH LOCTITE 290	C D E F G H	1
380	139-00-503-21RF		. . . FOODTRAY ARM INSTL NP SEE FIG. 6 FOR DET		3
390	139-00-504-36RF		. . . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET		1
400	139-00-504-36RF		. . . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET		1
410	139-00-504-36RF		. . . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET		1
420	955-00-500-00RF		. . . FOODTRAY INSTL NP SEE FIG. 6 FOR DET		1
430	955-00-500-00RF		. . . FOODTRAY INSTL NP SEE FIG. 6 FOR DET		1
440	955-00-500-00RF		. . . FOODTRAY INSTL NP SEE FIG. 6 FOR DET		1
– 450	139-00-263-44DR		. . . BUMPER PANEL, IAT SUPSD BY 450B	A	1
– 450A	139-00-263-43DR		. . . BUMPER PANEL, IAT SUPSD BY 450C	B	1
450B	139-00-264-44DR		. . . BUMPER PANEL, IAT SUPSDS 450	A	1
– 450C	139-00-264-43DR		. . . BUMPER PANEL, IAT SUPSDS 450A	B	1
– 450D	139-00-264-44DR		. . . BUMPER PANEL, IAT RPLD BY 450F	C	1
– 450E	139-00-264-43DR		. . . BUMPER PANEL, IAT RPLD BY 450G	D	1
– 450F	139-00-264-40DR		. . . BUMPER PANEL, IAT RPLS 450D	C	1
– 450G	139-00-264-39DR		. . . BUMPER PANEL, IAT RPLS 450E	D	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1F – 450H	139-00-264-40DR		. . . BUMPER PANEL, IAT	C E G	1
– 450J	139-00-264-39DR		. . . BUMPER PANEL, IAT	D F H	1
460	139-00-317-87		. . . ATTACHMENT BUMPER PANEL		1
			ATTACHING PARTS		
470	NAS603-12		. . . . SCREW PN 315-50-650-60 BY VC1084 SECURED WITH LOCTITE 243		3
480	NAS1149F0332P		. . . . WASHER PN 315-50-632-48 BY VC1084		3
			* * *		
490	137-00-268-05		. . . LOGO RECARO		1
– 500	955-00-060-03		. . BFE-SFE KIT TPL, SEAT BELTS	A B C D E F	1
– 500A	981-00-060-03		. . BFE KIT	G H	1
510	2226-1-011-8005		. . . SEAT BELT (V35FB9) PN 20436901 BY VC1084	A B C D E F	3
– 510A	2192-1-011-8226		. . . SEAT BELT (V35FB9) PN 20477296 BY VC1084	G H	3
520	139-00-607-04		. . CUSHION, BACKREST	A B	3
– 520A	139-00-607-04		. . CUSHION, BACKREST RPLD BY 520B	C D	3
– 520B	139-00-609-04		. . CUSHION, BACKREST RPLS 520A	C D	3
– 520C	139-00-609-04		. . CUSHION, BACKREST	E F G H	3
530	955-00-701-01		. . DRESS COVER, BACKREST	A B	3
– 530A	955-00-701-01		. . DRESS COVER, BACKREST RPLD BY 530B	C D	3
– 530B	955-00-704-01		. . DRESS COVER, BACKREST RPLS 530A	C D	3
– 530C	955-00-704-02		. . DRESS COVER, BACKREST	E F	3
– 530D	919-00-707-01		. . DRESS COVER BACKREST STD	G H	3

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1F 540	955-00-736-01		. . DRESS COVER, SEATPAN	A B C D	1
– 540A	955-00-736-02		. . DRESS COVER, SEATPAN	E F	1
– 540B	919-00-782-01		. . DRESS COVER SEATPAN STD IAT	G H	1
550	955-00-736-01		. . DRESS COVER, SEATPAN	A B C D	1
– 550A	955-00-736-02		. . DRESS COVER, SEATPAN	E F	1
– 550B	919-00-782-01		. . DRESS COVER SEATPAN STD IAT	G H	1
560	955-00-740-01		. . DRESS COVER, SEATPAN	A C	1
– 560A	955-00-739-01		. . DRESS COVER, SEATPAN	B D	1
– 560B	955-00-740-02		. . DRESS COVER, SEATPAN	E	1
– 560C	955-00-739-02		. . DRESS COVER, SEATPAN	F	1
– 560D	919-00-784-01		. . DRESS COVER SEATPAN STD IAT RH	G	1
– 560E	919-00-783-01		. . DRESS COVER SEATPAN STD IAT LH	H	1
– 570	955-00-050-01		. BFE-SFE KIT IFE	A	1
– 570A	955-00-050-02		. ELECTRIC KIT	B	1
– 570B	955-00-050-07		. BFE KIT USB	C E	1
– 570C	955-00-050-08		. BFE KIT USB	D F	1
– 580	RD-AX4332-01		. . SEB (VSZ437) PN 103190 BY VC1084	A B	1
– 580A	ED1325-1		. . USB POWER SUPPLY (V3E2Y8) PN 20440462 BY VC1084	C D E F	1
– 590	RD-AX6733-02		. . PCU (VSZ437) PN 105277 BY VC1084	A B	3
– 590A	ED1327-1		. . USB POWER OUTLET (V3E2Y8) PN 20434133 BY VC1084	C D E F	4
– 600	RD-AX6421-18		. . REMOTE JACK (VSZ437) PN 105278 BY VC1084	A B	3
– 600A	ED1294-2		. . INDICATION LIGHT (V3E2Y8) PN 20386689 BY VC1084	C D E F	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1F – 610	RD-AM7902-107		. . CABLE SEB PCU (VSZ437) PN 20434375 BY VC1084	A	1
– 610A	RD-AM7902-06		. . CABLE HARNESS (VSZ437) PN 20337387 BY VC1084	B	1
– 610B	A1-0607101013		. . CABLE HARNESS (V3E2Y8) PN 20452961 BY VC1084	C E	1
– 610C	A1-1010060713		. . CABLE HARNESS (V3E2Y8) PN 20452963 BY VC1084	D F	1

– ITEM NOT ILLUSTRATED

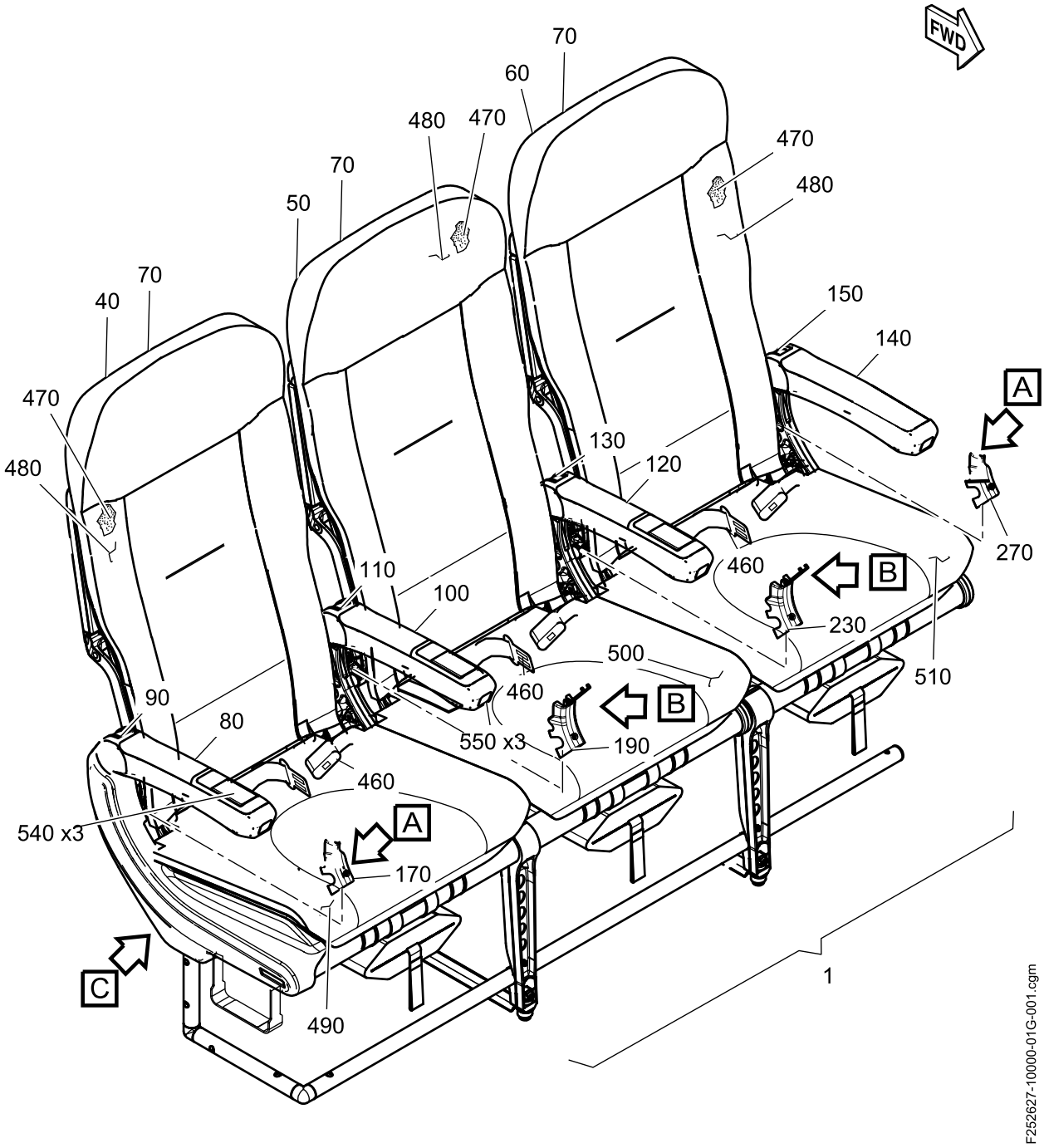


FIG. 1G - SEAT TPL LH (STD)
SEAT TPL LH (STD) (Sheet 1 of 5)
Figure 1G

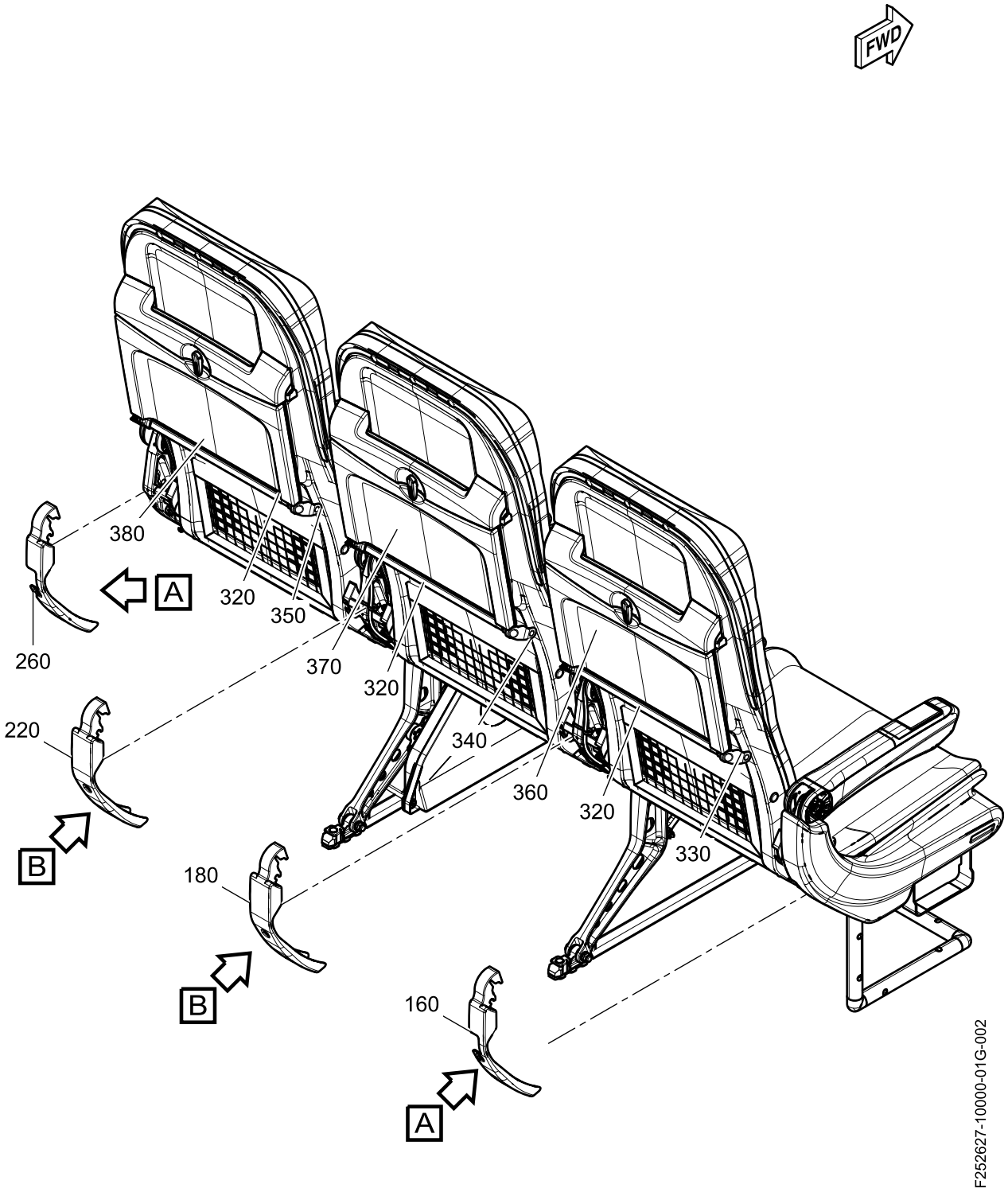
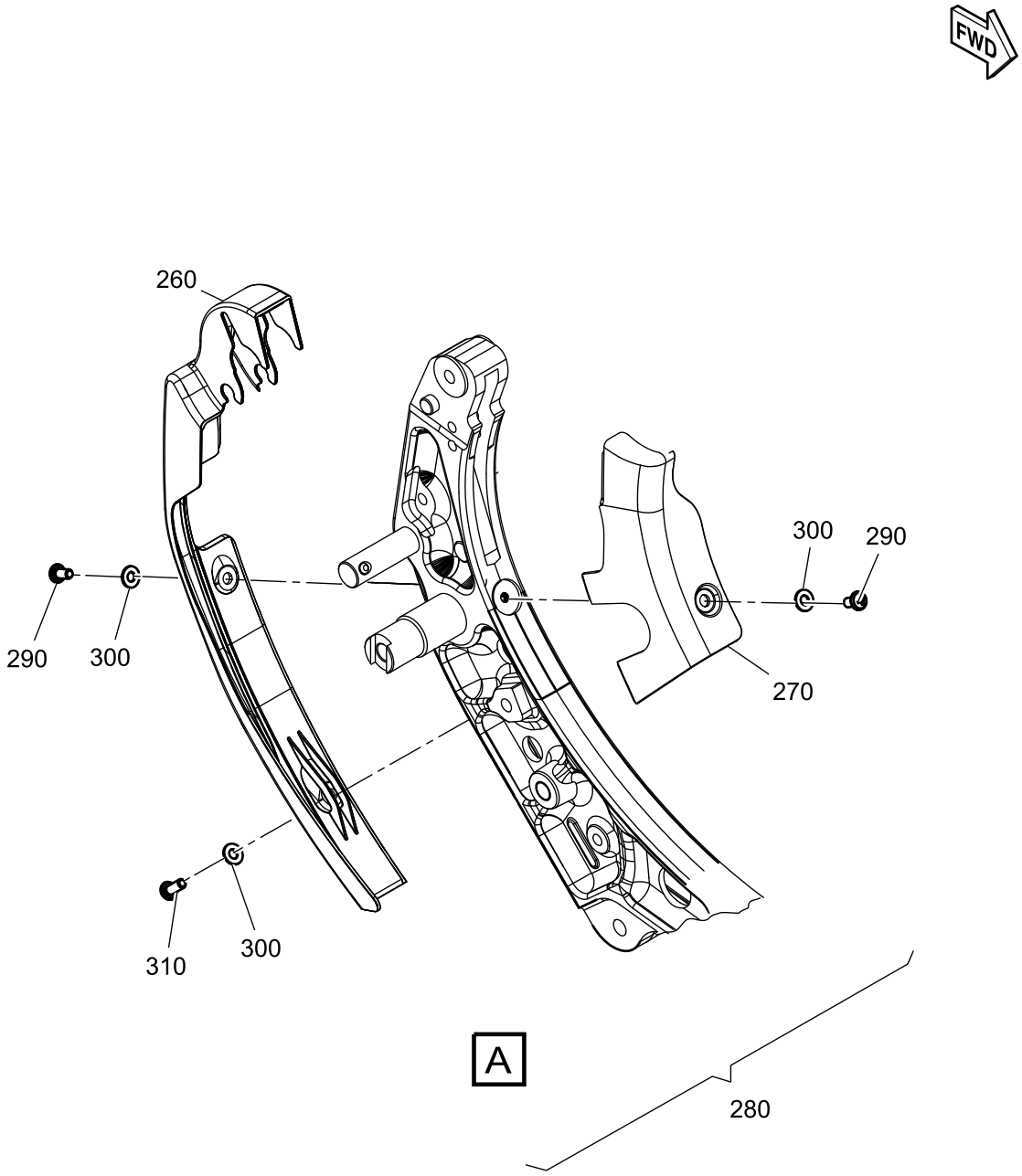


FIG. 1G - SEAT TPL LH (STD)
SEAT TPL LH (STD) (Sheet 2 of 5)
Figure 1G



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FIG. 1G - SEAT TPL LH (STD)
SEAT TPL LH (STD) (Sheet 3 of 5)
Figure 1G

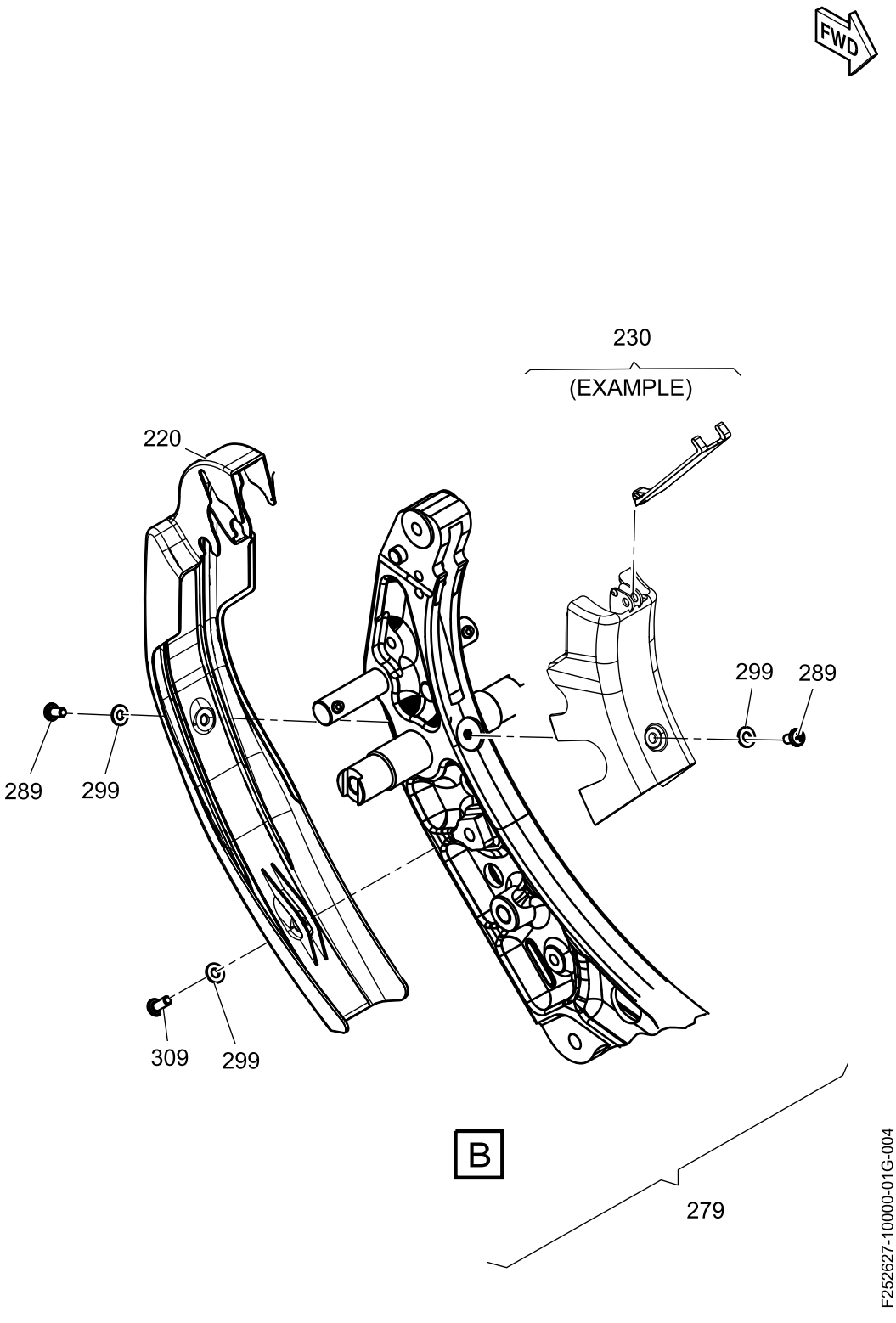


FIG. 1G - SEAT TPL LH (STD)
SEAT TPL LH (STD) (Sheet 4 of 5)
Figure 1G

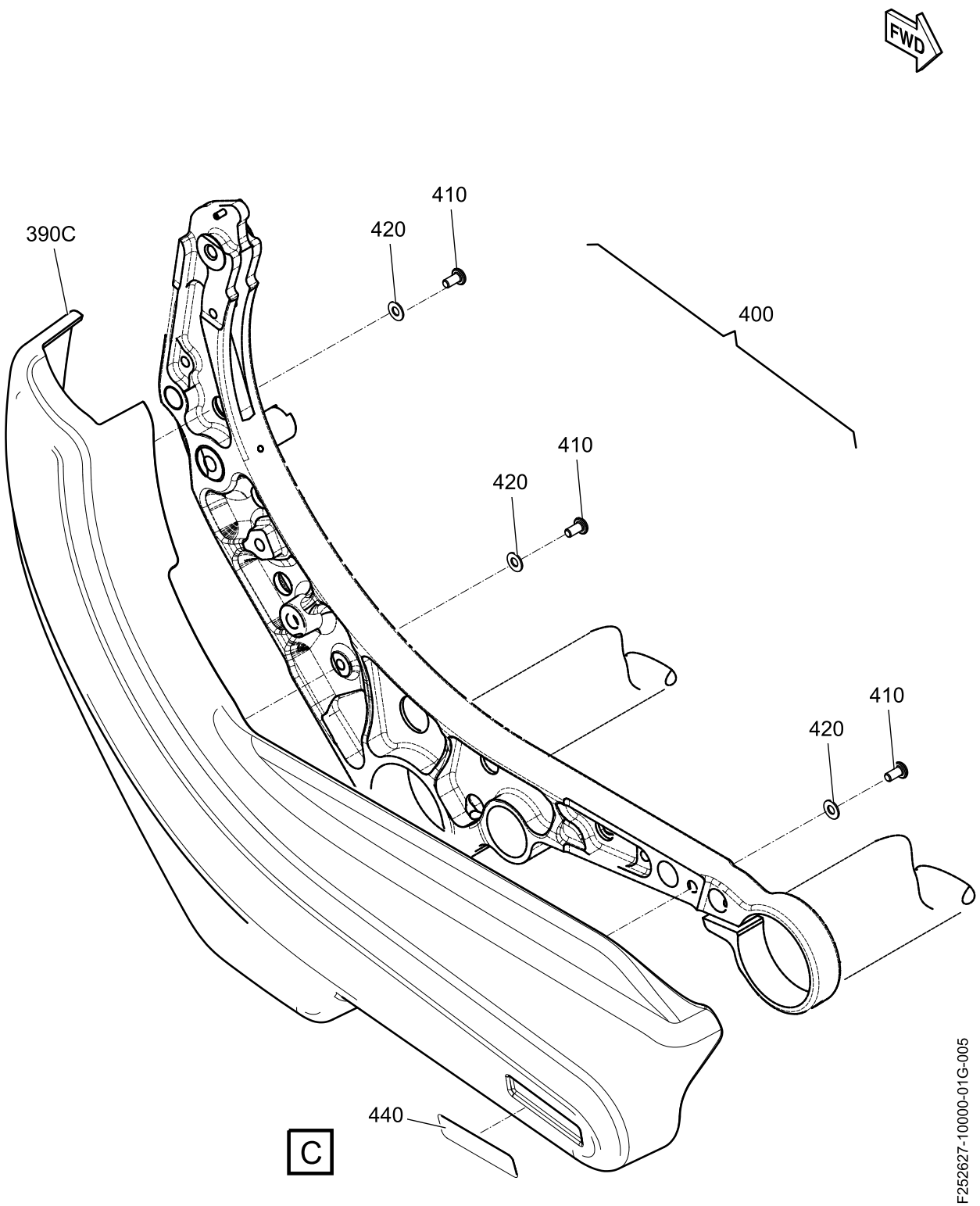


FIG. 1G - SEAT TPL LH (STD)
SEAT TPL LH (STD) (Sheet 5 of 5)
Figure 1G

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1G 1	3520D955-31Z432		SEAT TPL LH (STD) POST SB 3520-25-326	A	RF
– 1A	3520D955-31Z442		SEAT TPL LH (STD) POST SB 3520-25-326	B	RF
– 1B	3520D955-31Z482		SEAT TPL LH (STD) POST SB 3520-25-326	C	RF
– 1C	3520D955-31Z732		SEAT TPL LH (STD) POST SB 3520-25-326	D	RF
– 1D	3520D955-31Z752		SEAT TPL LH (STD) POST SB 3520-25-326	E	RF
– 1E	3520D955-31Z762		SEAT TPL LH LR POST SB 3520-25-326	F	RF
– 10	EP00066074		. SEAT LH STD TPL	A	1
– 10A	EP00066075		. SEAT HC LH STD TPL	B	1
– 10B	EP00066078		. SEAT HC LH STD TPL	C	1
– 10C	EP00066079		. SEAT HC LH NARROW TPL	D	1
– 10D	EP00066080		. SEAT HC LH NARROW TPL	E	1
– 10E	EP00066081		. SEAT HC LH LR NO RECLINE NARROW TPL	F	1
30	955-31-430RF		. . SEATBASE INSTL NP SEE FIG. 7A FOR DET	A	1
– 30A	955-31-440RF		. . SEATBASE INSTL NP SEE FIG. 7A FOR DET	B	1
– 30B	955-31-480RF		. . SEATBASE INSTL NP SEE FIG. 7A FOR DET	C	1
– 30C	955-31-730RF		. . SEATBASE INSTL NP SEE FIG. 7A FOR DET	D	1
– 30D	955-31-750RF		. . SEATBASE INSTL NP SEE FIG. 7A FOR DET	E	1
– 30E	955-31-760RF		. . SEATBASE INSTL NP SEE FIG. 7A FOR DET	F	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1G 40	EP00066097RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	A C	1
– 40A	EP00066095RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	B	1
– 40B	EP00066108RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	D E	1
– 40C	EP00066107RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	F	1
50	EP00066092RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	A C	1
– 50A	EP00066099RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	B	1
– 50B	EP00066101RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	D E	1
– 50C	955-00-401-36RF		. . BACKREST INSTL NP SEE FIG. 2A FOR DET	F	1
60	EP00066092RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	A C	1
– 60A	EP00066099RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	B	1
– 60B	EP00066102RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	D E	1
– 60C	955-00-401-37RF		. . BACKREST INSTL NP SEE FIG. 2A FOR DET	F	1
70	139-00-463-08RF		. . ATTACHMENT BACKREST NP SEE FIG. 2B FOR DET		3
80	962-00-300-21RF		. . ARMREST INSTL NP SEE FIG. 3D FOR DET	A C	1
– 80A	962-00-300-20RF		. . ARMREST INSTL NP SEE FIG. 3C FOR DET	B	1
– 80B	955-00-300-03RF		. . ARMREST INSTL NP SEE FIG. 3F FOR DET	D E	1
– 80C	955-00-300-05RF		. . ARMREST INSTL NP SEE FIG. 3F FOR DET	F	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1G 90	139-00-325-22RF		. . ATTACHMENT KIT ARMREST HC STD NP SEE FIG. 3E FOR DET	A B C	1
– 90	139-00-318-57RF		. . ATTACHMENT KIT ARMREST NP SEE FIG. 3H FOR DET	D E F	1
100	962-00-300-21RF		. . ARMREST INSTL NP SEE FIG. 3D FOR DET	A C	1
– 100A	962-00-300-20RF		. . ARMREST INSTL NP SEE FIG. 3C FOR DET	B	1
– 100B	955-00-300-03RF		. . ARMREST INSTL NP SEE FIG. 3F FOR DET	D E	1
– 100C	955-00-300-05RF		. . ARMREST INSTL NP SEE FIG. 3F FOR DET	F	1
110	139-00-325-21RF		. . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET	A B C	1
– 110A	139-00-318-57RF		. . ATTACHMENT KIT ARMREST NP SEE FIG. 3H FOR DET	D E F	1
120	962-00-300-21RF		. . ARMREST INSTL NP SEE FIG. 3D FOR DET	A C	1
– 120A	962-00-300-20RF		. . ARMREST INSTL NP SEE FIG. 3C FOR DET	B	1
– 120B	955-00-300-03RF		. . ARMREST INSTL NP SEE FIG. 3F FOR DET	D E	1
– 120C	955-00-300-05RF		. . ARMREST INSTL NP SEE FIG. 3F FOR DET	F	1
130	139-00-325-21RF		. . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET	A B C	1
– 130A	139-00-318-57RF		. . ATTACHMENT KIT ARMREST NP SEE FIG. 3H FOR DET	D E F	1
140	962-00-300-20RF		. . ARMREST INSTL NP SEE FIG. 3C FOR DET	A B C	1
– 140A	955-00-300-05RF		. . ARMREST INSTL NP SEE FIG. 3F FOR DET	D E F	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1G 150	139-00-325-21RF		. . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET	A B C	1
– 150A	139-00-318-56RF		. . ATTACHMENT KIT ARMREST FIX NP SEE FIG. 3G FOR DET	D E F	1
– 155	139-00-317-75MK		. . COVER	D E F	2
160	139-00-318-96DR		. . COVER, SEAT DIVIDER UPPER	A B C	1
– 160A	139-00-218-94DR		. . COVER SEAT DIVIDER RH AISLE SIDE	D E F	1
170	139-00-319-56DR		. . COVER, SEAT DIVIDER FRONT	A B C	1
180	139-00-318-94DR		. . COVER, SEAT DIVIDER UPPER	A B C	1
– 180A	139-00-218-90DR		. . COVER SEAT DIVIDER STD	D E F	1
190	139-00-323-28DR		. . COVER, SEAT DIVIDER FRONT	A B C	1
220	139-00-318-94DR		. . COVER, SEAT DIVIDER CTR UPPER STD	A B C	1
– 220A	139-00-218-90DR		. . COVER SEAT DIVIDER STD	D E F	1
230	139-00-323-28DR		. . COVER, SEAT DIVIDER FRONT	A B C	1
260	139-00-318-95DR		. . COVER, SEAT DIVIDER UPPER	A B C	1
– 260A	139-00-218-90DR		. . COVER SEAT DIVIDER STD	D E	1
– 260B	139-00-218-91DR		. . COVER SEAT DIVIDER LH INCLINED	F	1
270	139-00-319-55DR		. . COVER, SEAT DIVIDER FRONT	A B C	1
280	139-00-219-55		. . ATTACHMENT COVER SEAT DIVIDER	A B C	4
– 280A	139-00-218-00		. . ATTACHMENT KIT COVER SEAT DIVIDER	D E F	4
			ATTACHING PARTS		
290	NAS602-5		. . . SCREW PN 011096 BY VC1084	A B C	2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1G – 290A	NAS602-5		. . . SCREW PN 011096 BY VC1084	D E F	1
300	NAS1149CN832R		. . . WASHER PN 315-50-626-79 BY VC1084	A B C	3
– 300A	NAS1149CN832R		. . . WASHER PN 315-50-626-79 BY VC1084	D E F	1
310	NAS602-7		. . . SCREW PN 315-50-650-52 BY VC1084	A B C	1
			* * *		
– 312	139-00-321-59NK		. . FINGER PROTECTION UPPER	A C	2
– 312A	139-00-320-97NK		. . FINGER PROTECTION UPPER	B	2
– 314	139-00-320-96NK		. . COVER, PROTECTIVE	A B C	3
– 316	139-00-320-97NK		. . COVER, PROTECTIVE	A B C	1
– 318	102372		. . PIN, PARALLEL SECURED WITH LOCTITE 290	A B C	3
– 312	139-00-320-97NK		. . COVER, PROTECTIVE	B	2
– 314	139-00-320-96NK		. . COVER, PROTECTIVE	A B C	3
– 316	139-00-320-97NK		. . COVER, PROTECTIVE	A B C	1
– 318	102372		. . PIN, PARALLEL SECURED WITH LOCTITE 290	A B C	3
320	139-00-503-21RF		. . FOODTRAY ARM INSTL NP SEE FIG. 6 FOR DET	A B C D E	3
330	139-00-504-36RF		. . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET	A B C D E	1
340	139-00-504-36RF		. . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET	A B C D E	1
350	139-00-504-36RF		. . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET	A B C D E	1
360	955-00-500-00RF		. . FOODTRAY INSTL NP SEE FIG. 6 FOR DET	A B C D E	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1G 370	955-00-500-00RF		. . FOODTRAY INSTL NP SEE FIG. 6 FOR DET	A B C D E	1
380	955-00-500-00RF		. . FOODTRAY INSTL NP SEE FIG. 6 FOR DET	A B C D E	1
– 390E	139-00-264-36DR		. . BUMPER PANEL RH STD	A B C	1
– 390F	139-00-263-58DR		. . BUMPER PANEL RH STD	D E F	1
400	139-00-317-87		. . ATTACHMENT BUMPER		1
			ATTACHING PARTS		
410	NAS603-12		. . . SCREW PN 315-50-650-60 BY VC1084		3
420	NAS1149F0332P		. . . WASHER PN 315-50-632-48 BY VC1084		3
			* * *		
440	137-00-268-05		. . LOGO RECARO		1
– 450	937-00-060-03		. BFE KIT		1
460	2192-1-011-8088		. . SEAT BELT (V35FB9) PN 20354969 BY VC1084		3
470	139-00-609-04		. CUSHION BACKREST	A B C	3
– 470A	139-00-638-65		. CUSHION PART BACKREST STD ALT TO 139-00-638-09	D E	3
– 470B	139-00-638-66		. CUSHION PART BACKREST ALT TO 139-00-638-11	F	3
480	919-00-707-01		. DRESS COVER BACKREST STD	A B C	3
– 480A	919-00-711-01		. DRESS COVER BACKREST ALT TO 919-00-701-01	D E	3
– 480B	919-00-712-01		. DRESS COVER BACKREST ALT TO 919-00-702-01	F	3
490	919-00-786-01		. DRESS COVER SEATPAN STD RH	A B C	1
– 490A	919-00-748-01		. DRESS COVER SEATPAN	D	1
– 490B	919-00-752-01		. DRESS COVER SEATPAN	E	1
– 490C	919-00-756-01		. DRESS COVER SEATPAN	F	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1G 500	919-00-781-01		. DRESS COVER SEATPAN STD	A B C	1
– 500A	919-00-732-01		. DRESS COVER SEATPAN STD	D	1
– 500B	919-00-733-01		. DRESS COVER SEATPAN STD	E	1
– 500C	919-00-768-01		. DRESS COVER SEATPAN STD	F	1
510	919-00-781-01		. DRESS COVER SEATPAN STD	A B C	1
– 510A	919-00-732-01		. DRESS COVER SEATPAN STD	D	1
– 510B	919-00-733-01		. DRESS COVER SEATPAN STD	E	1
– 510C	919-00-745-01		. DRESS COVER SEATPAN LH IAT INCLINED	F	1
– 515	919-00-700-21		. EXTENSION ASSY	D E F	3

– ITEM NOT ILLUSTRATED

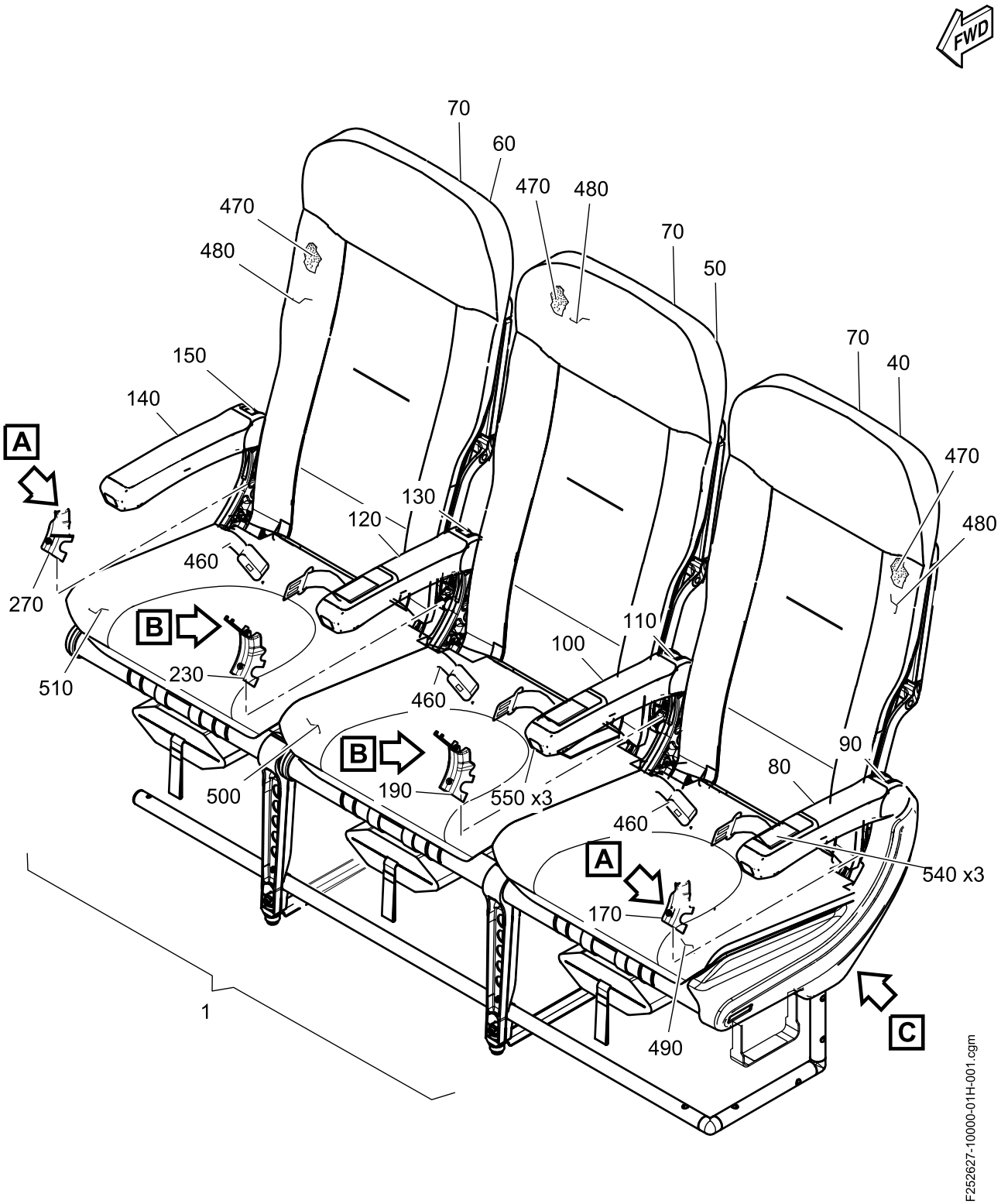


FIG. 1H - SEAT TPL RH (STD)
SEAT TPL RH (STD) (Sheet 1 of 5)
Figure 1H

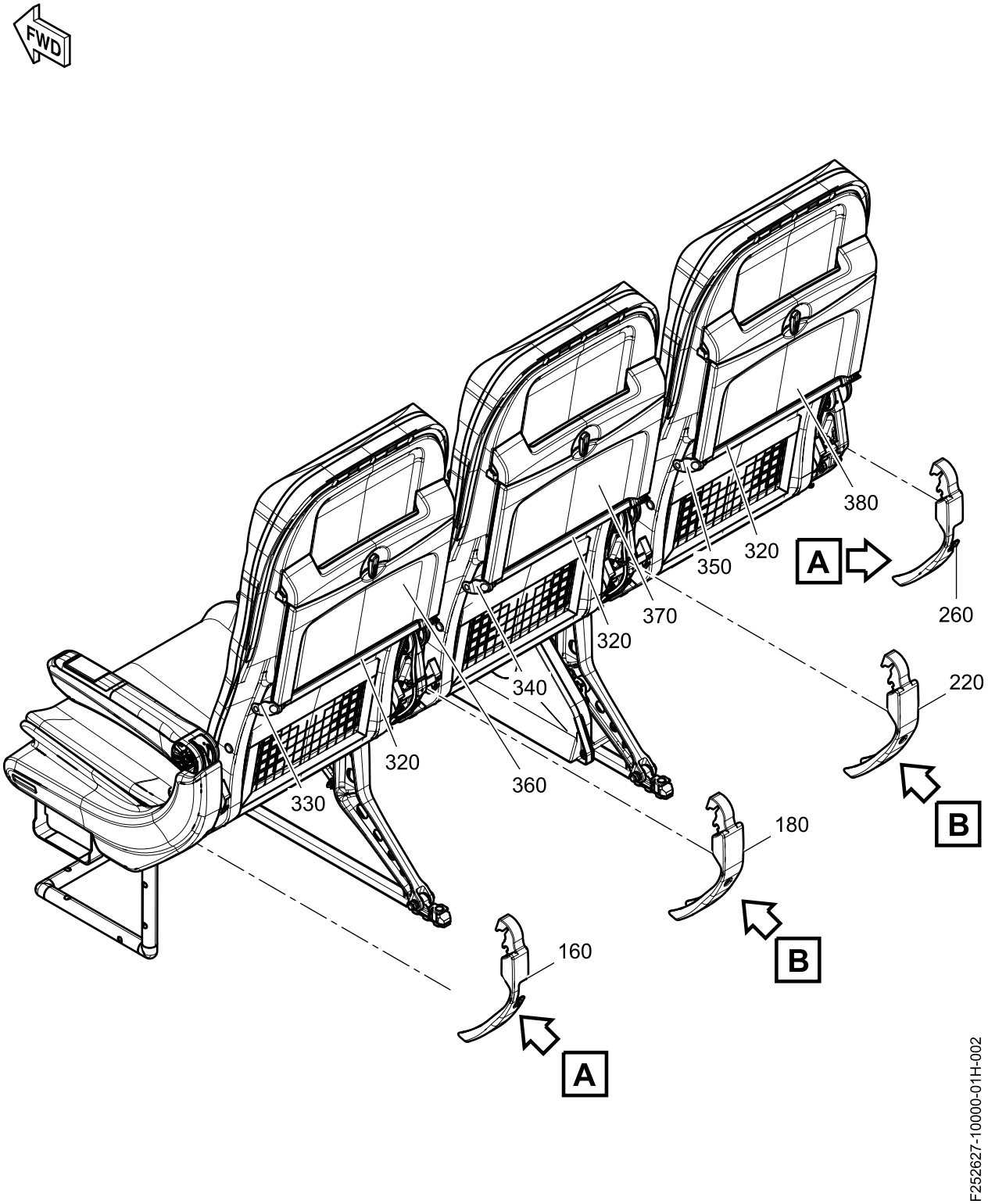
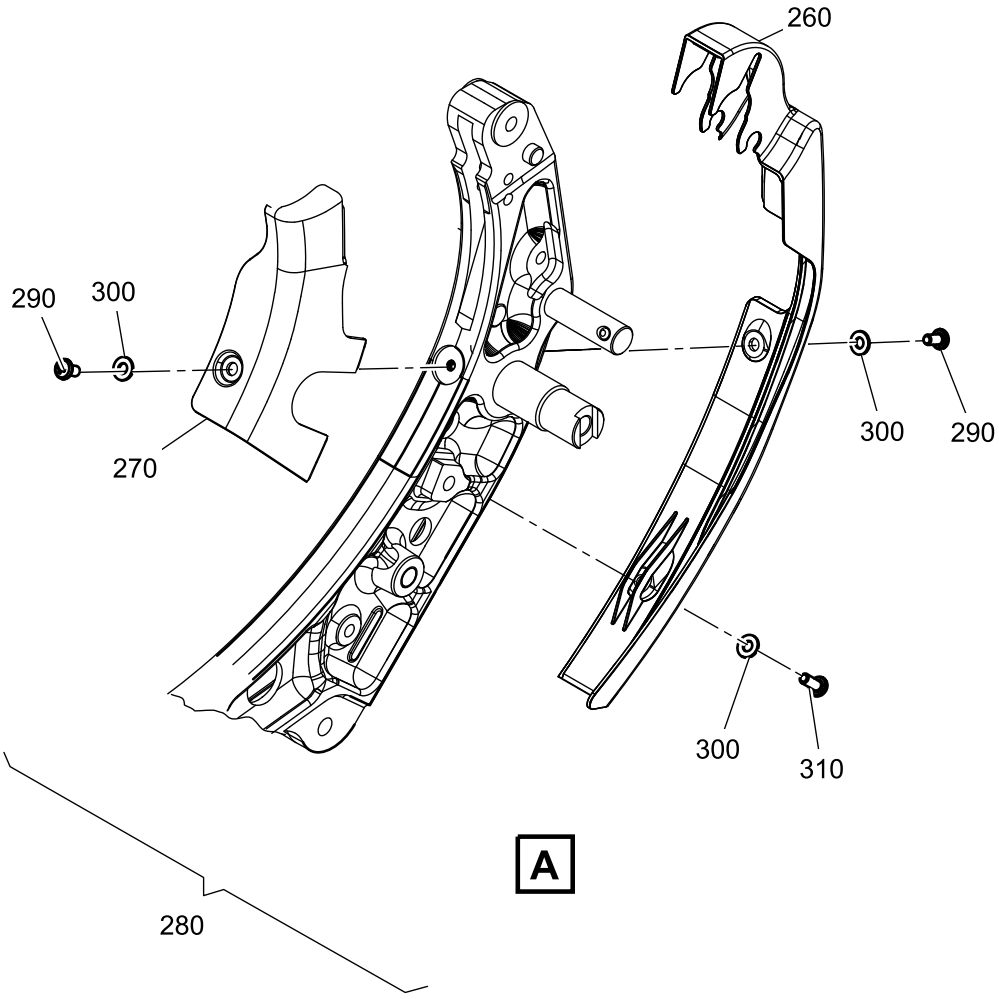


FIG. 1H - SEAT TPL RH (STD)
SEAT TPL RH (STD) (Sheet 2 of 5)
Figure 1H





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FIG. 1H - SEAT TPL RH (STD)
SEAT TPL RH (STD) (Sheet 3 of 5)
Figure 1H

B

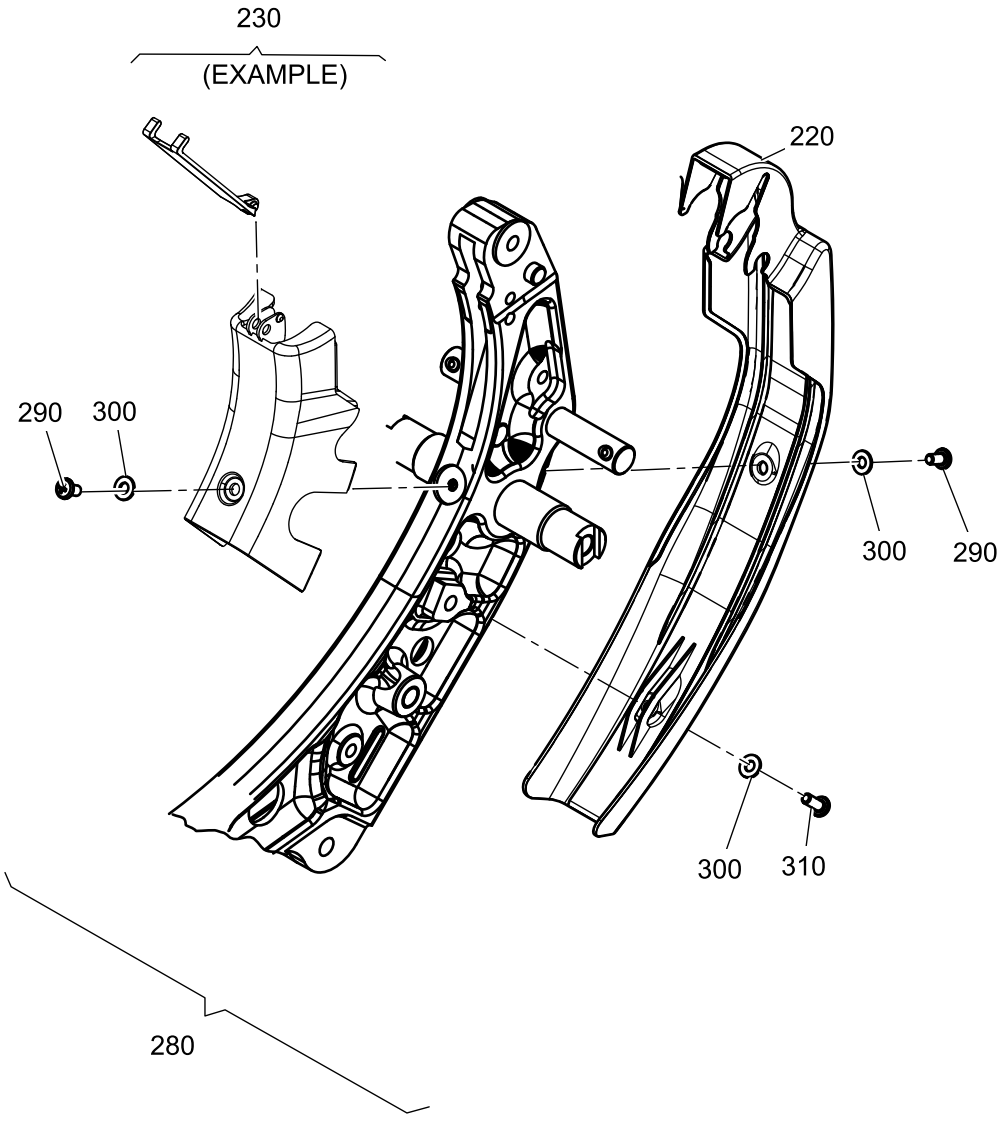


FIG. 1H - SEAT TPL RH (STD)
SEAT TPL RH (STD) (Sheet 4 of 5)
Figure 1H

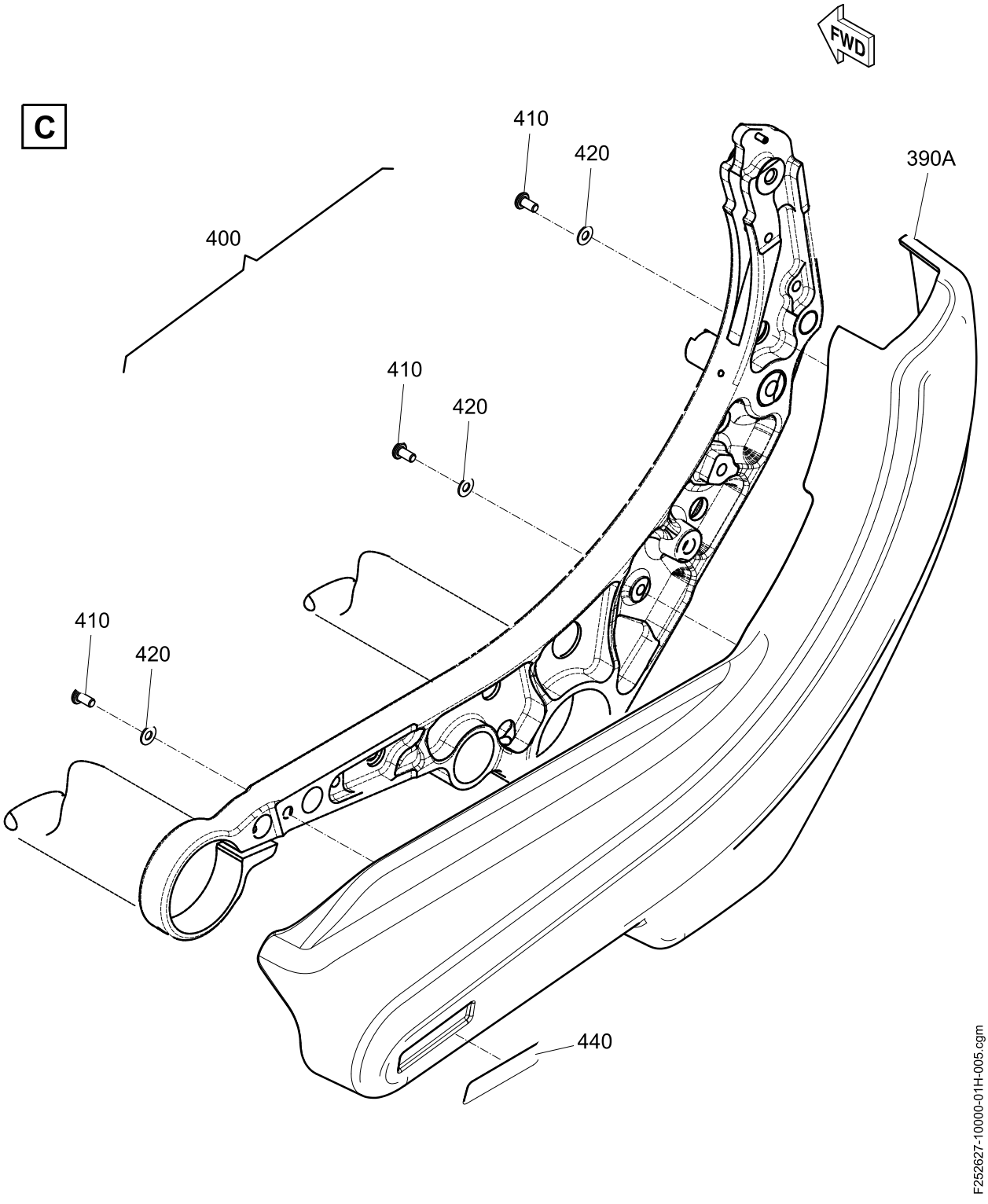


FIG. 1H - SEAT TPL RH (STD)
SEAT TPL RH (STD) (Sheet 5 of 5)
Figure 1H

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1H 1	3520D955-32Z432		SEAT TPL RH (STD) POST SB 3520-25-326	A	RF
– 1A	3520D955-32Z442		SEAT TPL RH (STD) POST SB 3520-25-326	B	RF
– 1B	3520D955-32Z482		SEAT TPL RH (STD) POST SB 3520-25-326	C	RF
– 1C	3520D955-32Z772		SEAT TPL RH LR POST SB 3520-25-326	D	RF
– 1D	3520D955-32Z782		SEAT TPL RH (STD) POST SB 3520-25-326	E	RF
– 1E	3520D955-32Z792		SEAT TPL RH (STD) POST SB 3520-25-326	F	RF
– 10	EP00066083		. SEAT RH STD TPL	A	1
– 10A	EP00066084		. SEAT HC RH STD TPL	B	1
– 10B	EP00066087		. SEAT RH STD TPL	C	1
– 10C	EP00066090		. SEAT HC LR NO RECLINE RH NARROW TPL	D	1
– 10D	EP00066088		. SEAT HC RH NARROW TPL	E	1
– 10E	EP00066089		. SEAT HC RH NARROW TPL	F	1
30	955-32-430RF		. . SEATBASE INSTL NP SEE FIG. 7B FOR DET	A	1
– 30A	955-32-440RF		. . SEATBASE INSTL NP SEE FIG. 7B FOR DET	B	1
– 30B	955-32-480RF		. . SEATBASE INSTL NP SEE FIG. 7B FOR DET	C	1
– 30C	955-32-770RF		. . SEATBASE INSTL NP SEE FIG. 7B FOR DET	D	1
– 30D	955-32-780RF		. . SEATBASE INSTL NP SEE FIG. 7B FOR DET	E	1
– 30E	955-32-790RF		. . SEATBASE INSTL NP SEE FIG. 7B FOR DET	F	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1H 40	EP00066098RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	A C	1
– 40A	EP00066096RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	B	1
– 40B	EP00066107RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	D	1
– 40C	EP00066109RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	E F	1
50	EP00066093RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	A C	1
– 50A	EP00066100RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	B	1
– 50B	955-00-401-36RF		. . BACKREST INSTL NP SEE FIG. 2A FOR DET	D	1
– 50C	EP00066101RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	E F	1
60	EP00066093RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	A C	1
– 60A	EP00066100RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	B	1
– 60B	955-00-401-38RF		. . BACKREST INSTL NP SEE FIG. 2A FOR DET	D	1
– 60C	EP00066103RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	E F	1
70	139-00-463-08RF		. . ATTACHMENT BACKREST NP SEE FIG. 2B FOR DET		3
80	962-00-300-22RF		. . ARMREST INSTL NP SEE FIG. 3D FOR DET	A C	1
– 80A	962-00-300-20RF		. . ARMREST INSTL NP SEE FIG. 3C FOR DET	B	1
– 80B	955-00-300-05RF		. . ARMREST INSTL NP SEE FIG. 3F FOR DET	D	1
– 80C	955-00-300-04RF		. . ARMREST INSTL NP SEE FIG. 3F FOR DET	E F	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1H 90	139-00-325-22RF		. . ATTACHMENT KIT ARMREST HC STD NP SEE FIG. 3E FOR DET	A B C	1
– 90A	139-00-318-57RF		. . ATTACHMENT KIT ARMREST NP SEE FIG. 3H FOR DET	D E F	1
100	962-00-300-22RF		. . ARMREST INSTL NP SEE FIG. 3D FOR DET	A C	1
– 100A	962-00-300-20RF		. . ARMREST INSTL NP SEE FIG. 3C FOR DET	B	1
– 100B	955-00-300-05RF		. . ARMREST INSTL NP SEE FIG. 3F FOR DET	D	1
– 100C	955-00-300-04RF		. . ARMREST INSTL NP SEE FIG. 3F FOR DET	E F	1
110	139-00-325-21RF		. . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET	A B C	1
– 110A	139-00-318-57RF		. . ATTACHMENT KIT ARMREST NP SEE FIG. 3H FOR DET	D E F	1
120	962-00-300-22RF		. . ARMREST INSTL NP SEE FIG. 3D FOR DET	A C	1
– 120A	962-00-300-20RF		. . ARMREST INSTL NP SEE FIG. 3C FOR DET	B	1
– 120B	955-00-300-05RF		. . ARMREST INSTL NP SEE FIG. 3F FOR DET	D	1
– 120C	955-00-300-04RF		. . ARMREST INSTL NP SEE FIG. 3F FOR DET	E F	1
130	139-00-325-21RF		. . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET	A B C	1
– 130A	139-00-318-57RF		. . ATTACHMENT KIT ARMREST NP SEE FIG. 3H FOR DET	D E F	1
140	962-00-300-20RF		. . ARMREST INSTL NP SEE FIG. 3C FOR DET	A B C	1
– 140A	955-00-300-05RF		. . ARMREST ASSY NP SEE FIG. 3F FOR DET	D E F	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1H 150	139-00-325-21RF		. . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET	A B C	1
– 150A	139-00-318-56RF		. . ATTACHMENT KIT ARMREST FIX NP SEE FIG. 3G FOR DET	D E F	1
– 155	139-00-317-75MK		. . COVER	D E F	2
160	139-00-318-95DR		. . COVER, SEAT DIVIDER UPPER	A B C	1
– 160A	139-00-218-93DR		. . COVER SEAT DIVIDER LH AISLE SIDE	D E F	1
170	139-00-319-55DR		. . COVER, SEAT DIVIDER FRONT	A B C	1
180	139-00-318-94DR		. . COVER, SEAT DIVIDER UPPER	A B C	1
– 180A	139-00-218-90DR		. . COVER SEAT DIVIDER STD	D E F	1
– 190	139-00-323-28DR		. . COVER, SEAT DIVIDER FRONT	A B C	1
220	139-00-318-94DR		. . COVER, SEAT DIVIDER UPPER	A B C	1
– 220A	139-00-218-90DR		. . COVER SEAT DIVIDER STD, SEAT DIVIDER UPPER	D E F	1
230	139-00-323-28DR		. . COVER, SEAT DIVIDER FRONT	A B C	1
260	139-00-318-96DR		. . COVER, SEAT DIVIDER UPPER	A B C	1
– 260A	139-00-218-92DR		. . COVER SEAT DIVIDER RH INCLINED	D	1
– 260B	139-00-218-90DR		. . COVER SEAT DIVIDER STD	E F	1
270	139-00-319-56DR		. . COVER, SEAT DIVIDER FRONT		1
280	139-00-219-55		. . ATTACHMENT COVER SEAT DIVIDER	A B C	4
– 280A	139-00-218-00		. . ATTACHMENT KIT COVER SEAT DIVIDER	D E F	4
			ATTACHING PARTS		
290	NAS602-5		. . . SCREW PN 011096 BY VC1084	A B C	2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1H – 290A	NAS602-5		. . . SCREW PN 011096 BY VC1084	D E F	1
300	NAS1149CN832R		. . . WASHER PN 315-50-626-79 BY VC1084	A B C	3
– 300A	NAS1149CN832R		. . . WASHER PN 315-50-626-79 BY VC1084	D E F	1
310	NAS602-7		. . . SCREW PN 315-50-650-52 BY VC1084	A B C	1
			* * *		
– 312	139-00-321-58NK		. . COVER, PROTECTIVE	A C	2
– 312A	139-00-320-97NK		. . FINGER PROTECTION UPPER	B	2
– 314	139-00-320-96NK		. . COVER, PROTECTIVE	A B C	3
– 316	139-00-320-97NK		. . COVER, PROTECTIVE	A B C	1
– 318	102372		. . PIN, PARALLEL SECURED WITH LOCTITE 290	A B C	3
320	139-00-503-21RF		. . FOODTRAY ARM INSTL NP SEE FIG. 6 FOR DET	A B C E F	3
330	139-00-504-36RF		. . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET	A B C E F	1
340	139-00-504-36RF		. . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET	A B C E F	1
350	139-00-504-36RF		. . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET	A B C E F	1
360	955-00-500-00RF		. . FOODTRAY INSTL NP SEE FIG. 6 FOR DET	A B C E F	1
370	955-00-500-00RF		. . FOODTRAY INSTL NP SEE FIG. 6 FOR DET	A B C E F	1
380	955-00-500-00RF		. . FOODTRAY INSTL NP SEE FIG. 6 FOR DET	A B C E F	1
– 390	139-00-264-35DR		. . BUMPER PANEL	A B C	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1H – 390A	139-00-263-57DR		. . BUMPER PANEL LH STD	D E F	1
400	139-00-317-87		. . ATTACHMENT BUMPER		1
			ATTACHING PARTS		
410	NAS603-12		. . . SCREW PN 315-50-650-60 BY VC1084		3
420	NAS1149F0332P		. . . WASHER PN 315-50-632-48 BY VC1084		3
			* * *		
440	137-00-268-05		. . LOGO RECARO		1
– 450	937-00-060-03		. BFE KIT		1
460	2192-1-011-8088		. . SEAT BELT (V35FB9) PN 20354969 BY VC1084		3
470	139-00-609-04		. CUSHION, BACKREST	A B C	3
– 470A	139-00-638-66		. CUSHION PART BACKREST ALT TO 139-00-638-11	D	3
– 470B	139-00-638-65		. CUSHION PART BACKREST STD ALT TO 139-00-638-09	E F	3
480	919-00-707-01		. DRESS COVER BACKREST STD	A B C	3
– 480A	919-00-712-01		. DRESS COVER BACKREST ALT TO 919-00-702-01	D	3
– 480B	919-00-711-01		. DRESS COVER BACKREST ALT TO 919-00-701-01	E F	3
490	919-00-785-01		. DRESS COVER SEATPAN STD LH	A B C	1
– 490A	919-00-755-01		. DRESS COVER SEATPAN	D	1
– 490B	919-00-747-01		. DRESS COVER SEATPAN	E	1
– 490C	919-00-751-01		. DRESS COVER SEATPAN	F	1
500	919-00-781-01		. DRESS COVER SEATPAN STD	A B C	1
– 500A	919-00-768-01		. DRESS COVER SEATPAN STD	D	1
– 500B	919-00-732-01		. DRESS COVER SEATPAN STD	E	1
– 500C	919-00-733-01		. DRESS COVER SEATPAN STD	F	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1H 510	919-00-781-01		. DRESS COVER SEATPAN STD	A B C	1
– 510A	919-00-746-01		. DRESS COVER SEATPAN LH IAT INCLINED	D	1
– 510B	919-00-732-01		. DRESS COVER SEATPAN STD	E	1
– 510C	919-00-733-01		. DRESS COVER SEATPAN STD	F	1
– 515	919-00-700-21		. EXTENSION ASSY	D E F	3

– ITEM NOT ILLUSTRATED

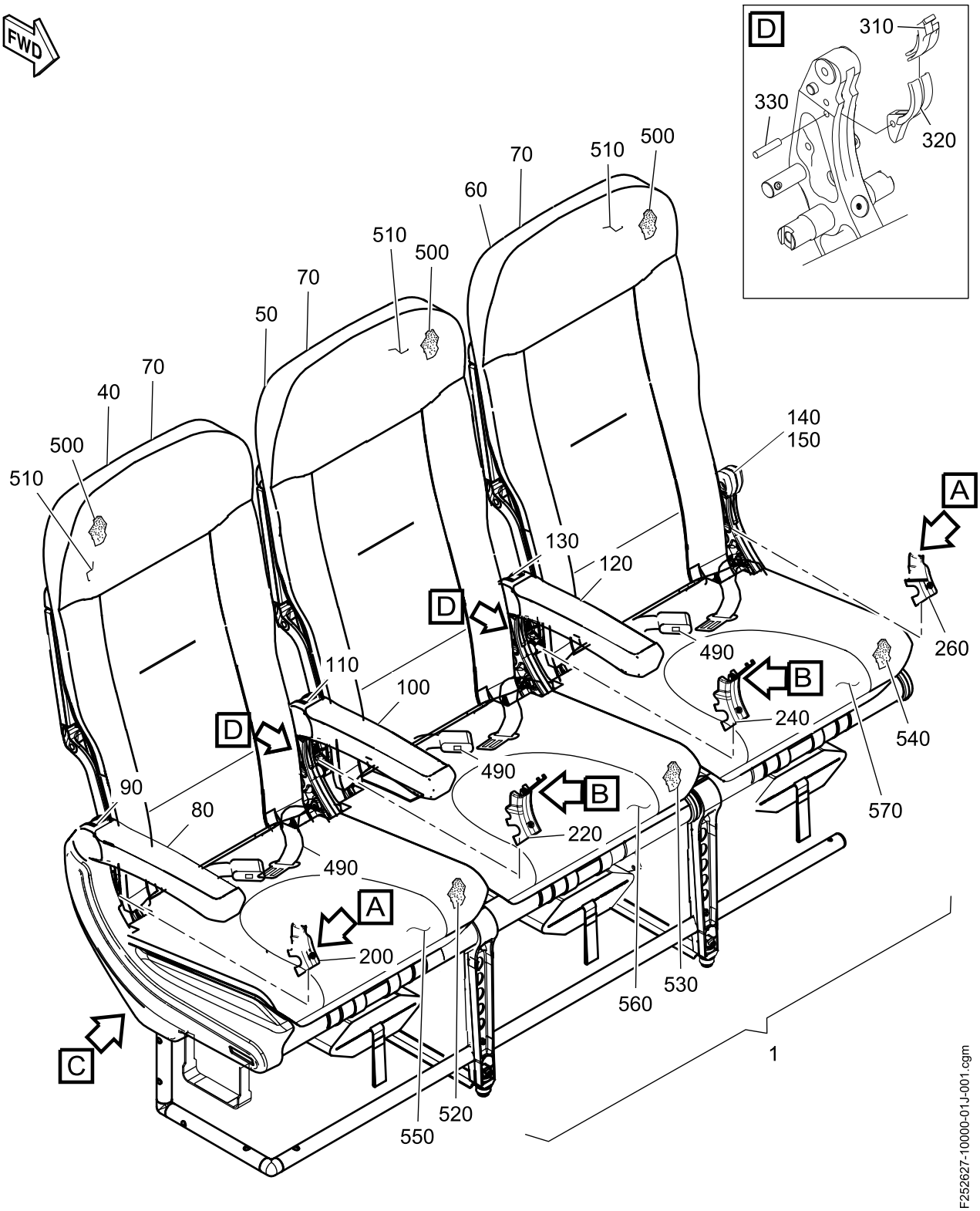


FIG. 1J - SEAT TPL LH EXIT (APPR PN)
SEAT TPL LH EXIT (APPR PN) (Sheet 1 of 6)
Figure 1J

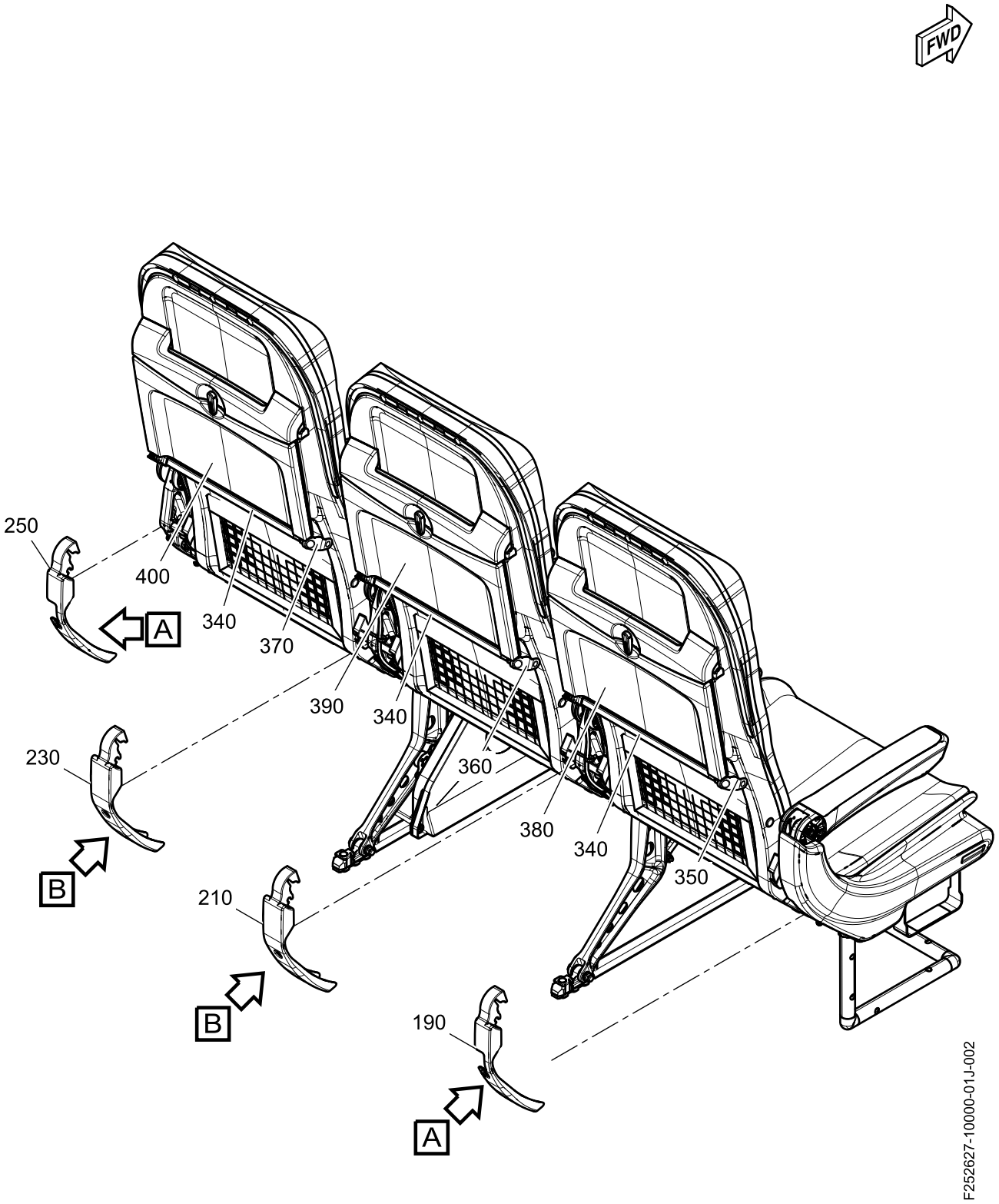
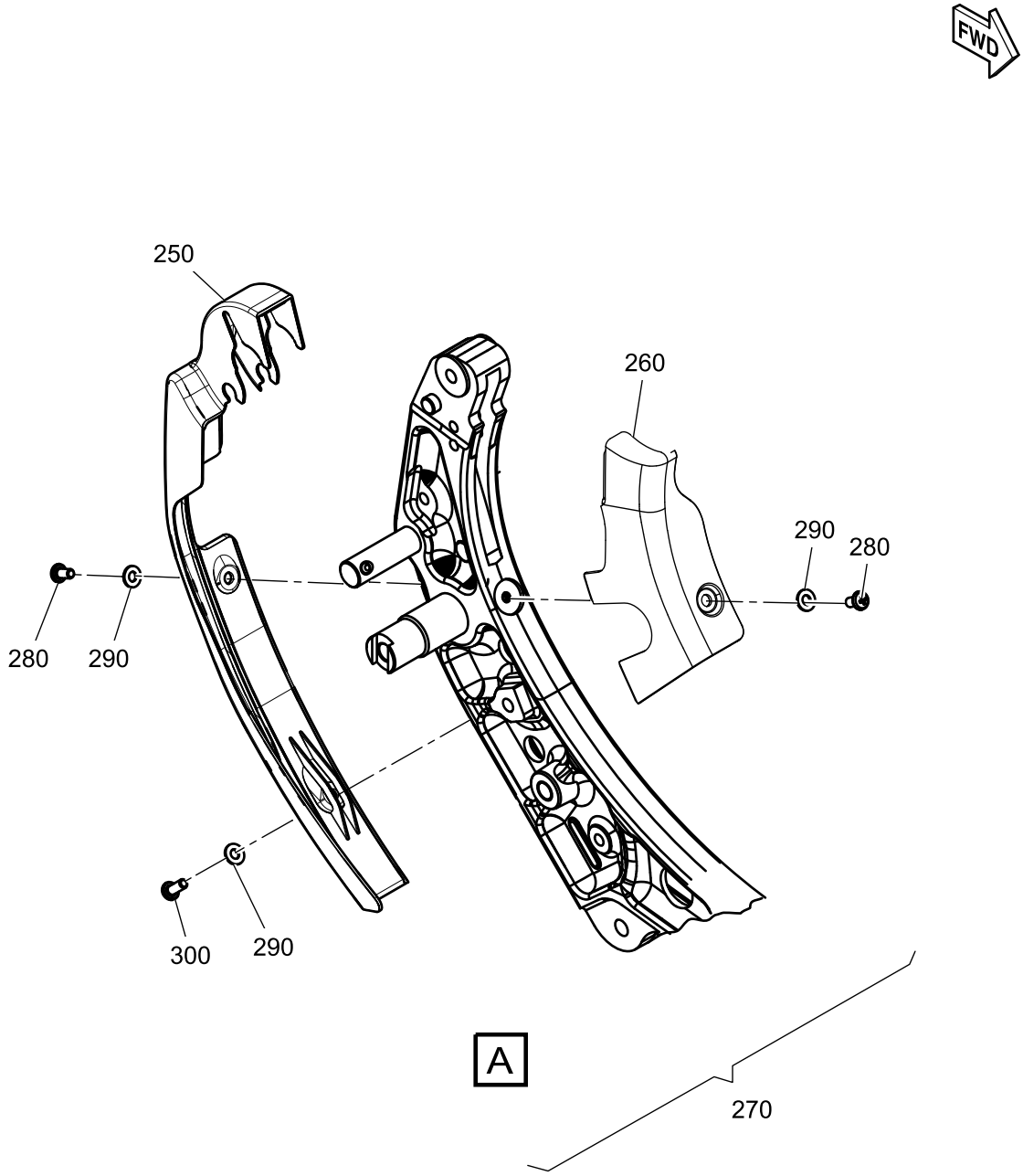


FIG. 1J - SEAT TPL LH EXIT (APPR PN)
SEAT TPL LH EXIT (APPR PN) (Sheet 2 of 6)
Figure 1J



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FIG. 1J - SEAT TPL LH EXIT (APPR PN)
SEAT TPL LH EXIT (APPR PN) (Sheet 3 of 6)
Figure 1J

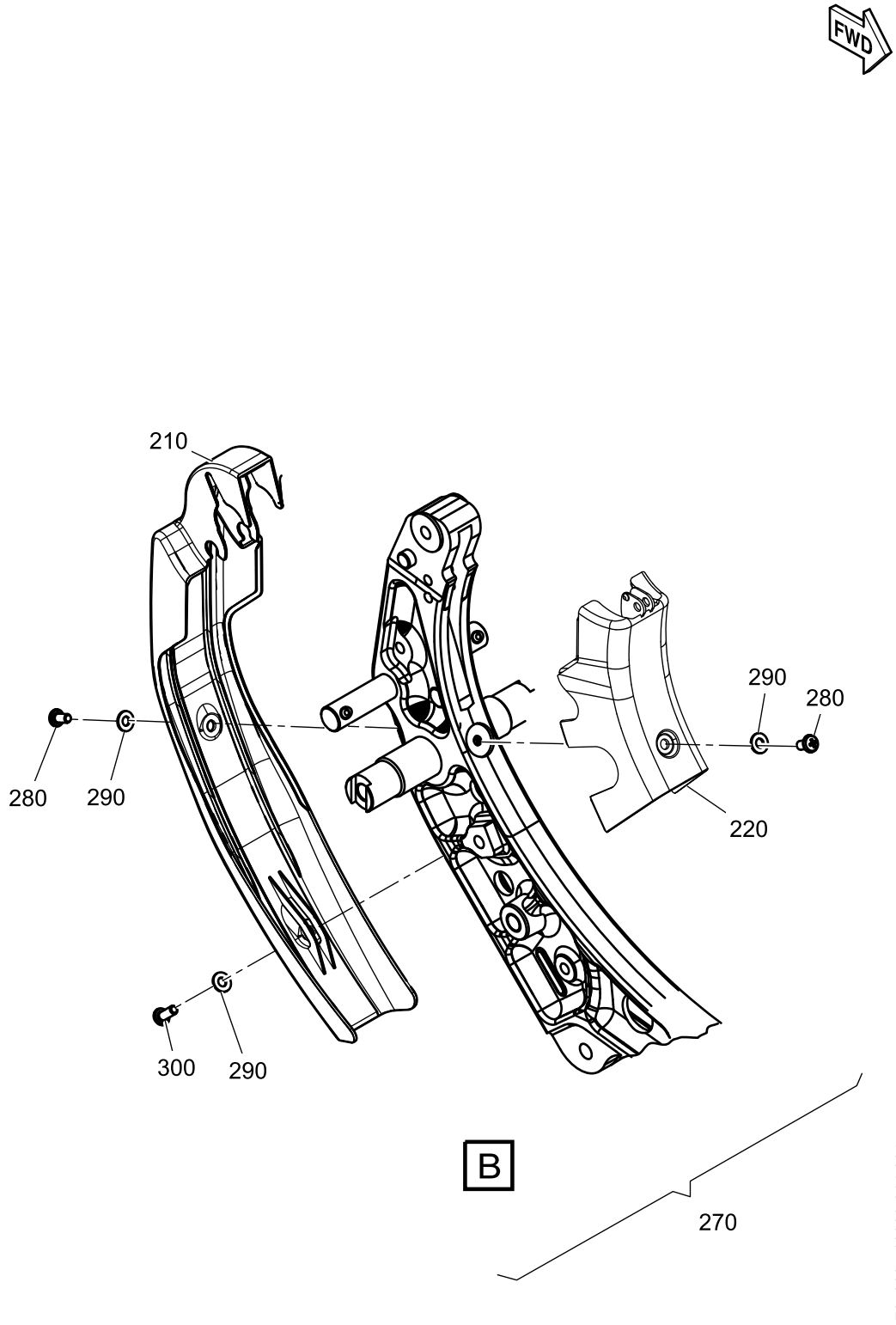


FIG. 1J - SEAT TPL LH EXIT (APPR PN)
SEAT TPL LH EXIT (APPR PN) (Sheet 4 of 6)
Figure 1J

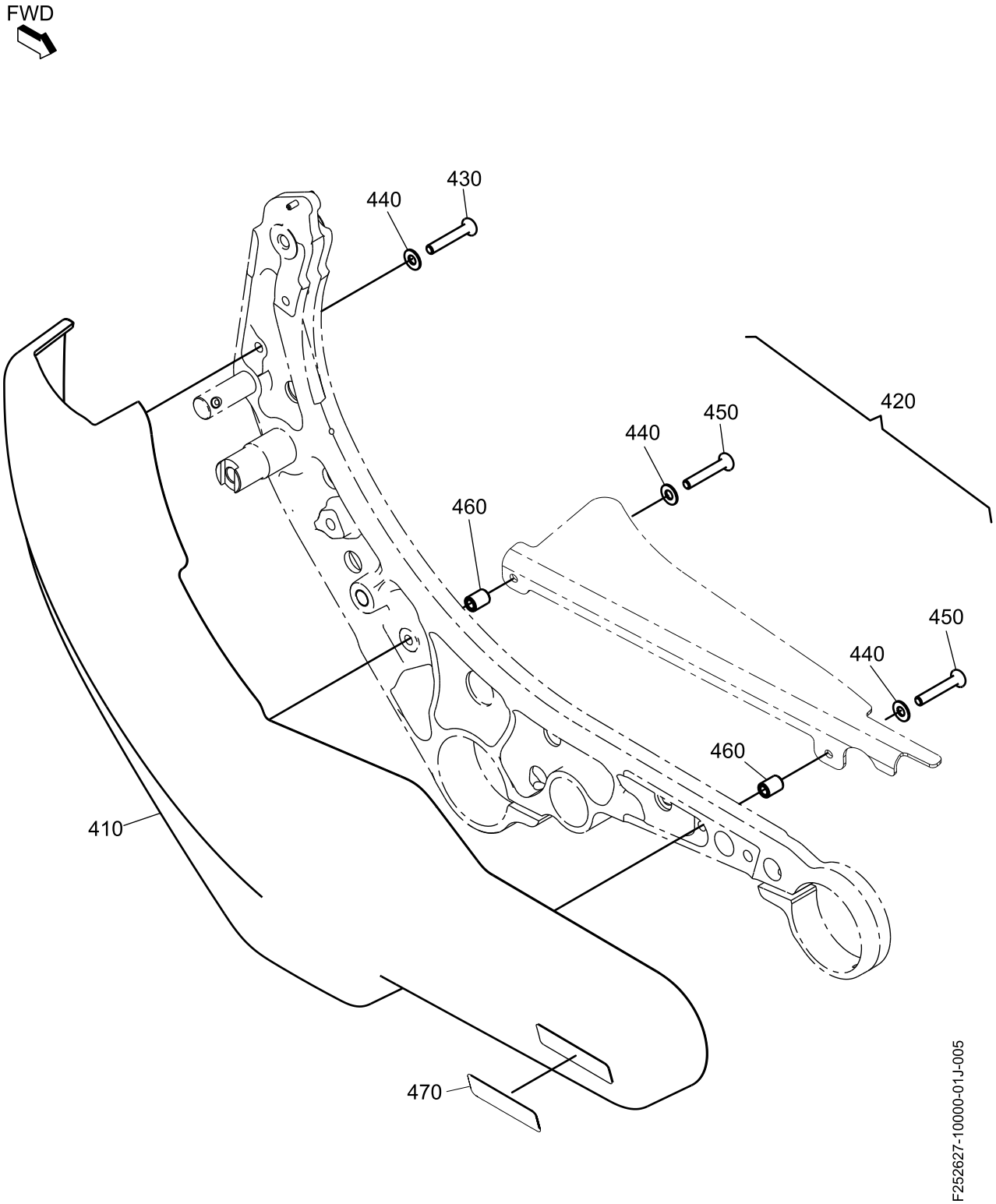
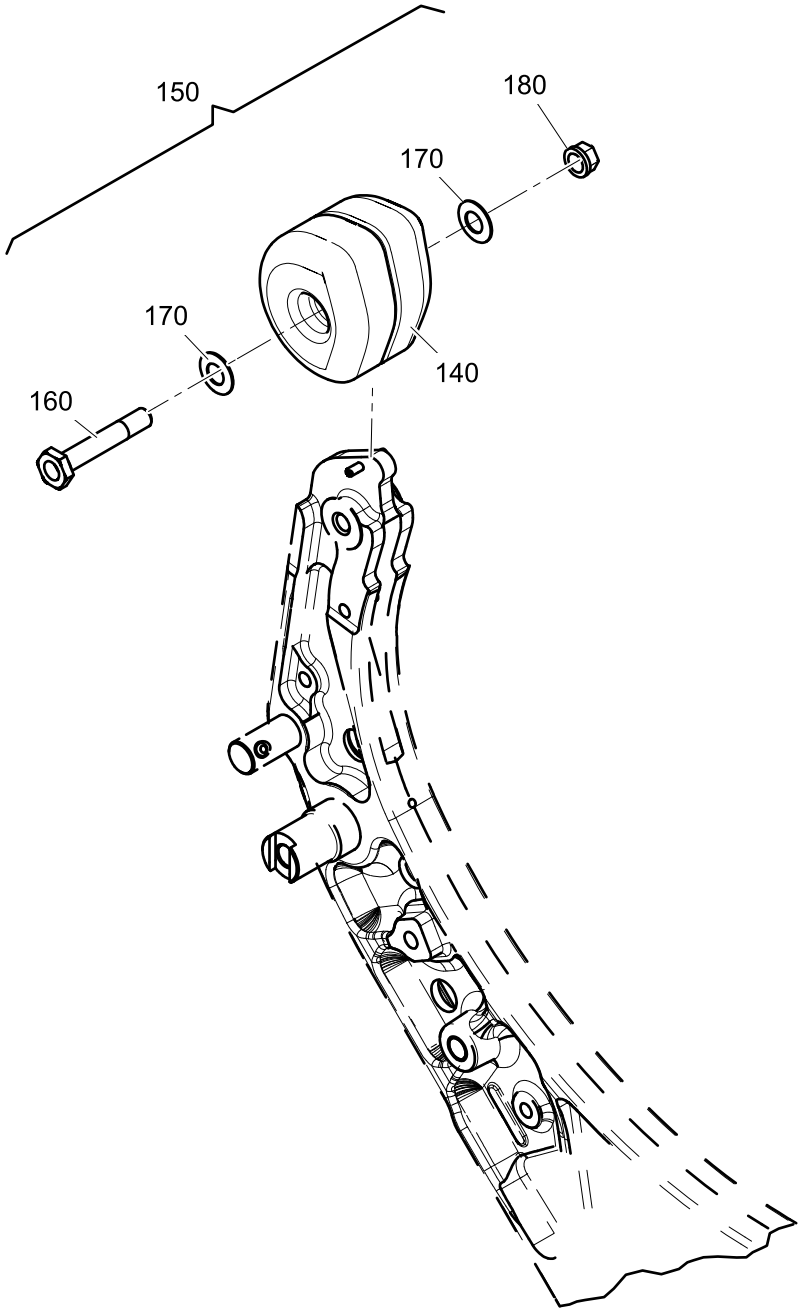


FIG. 1J - SEAT TPL LH EXIT (APPR PN)
SEAT TPL LH EXIT (APPR PN) (Sheet 5 of 6)
Figure 1J



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FIG. 1J - SEAT TPL LH EXIT (APPR PN)
SEAT TPL LH EXIT (APPR PN) (Sheet 6 of 6)
Figure 1J

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FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1J 1	3520E955-31Z432		SEAT TPL LH EXIT (APPR PN) POST SB 3520-25-326	A	RF
– 1A	3520E955-31Z442		SEAT TPL LH EXIT (APPR PN) POST SB 3520-25-326	B	RF
– 1B	3520E955-32Z432		SEAT TPL RH EXIT (APPR PN) POST SB 3520-25-326	C	RF
– 1C	3520E955-32Z442		SEAT TPL RH EXIT (APPR PN) POST SB 3520-25-326	D	RF
– 10	EP00066076		. SEAT EXIT HC LH NO RECLINE TPL	A	1
– 10A	EP00066077		. SEAT EXIT HC LH TPL	B	1
– 10B	EP00066085		. SEAT EXIT HC NO RECLINE RH TPL	C	1
– 10C	EP00066086		. SEAT EXIT HC RH TPL	D	1
30	955E-31-430RF		. . SEATBASE INSTL NP SEE FIG. 7E FOR DET	A	1
– 30A	955E-31-440RF		. . SEATBASE INSTL NP SEE FIG. 7E FOR DET	B	1
– 30B	955E-32-430RF		. . SEATBASE INSTL NP SEE FIG. 7E FOR DET	C	1
– 30C	955E-32-440RF		. . SEATBASE INSTL NP SEE FIG. 7E FOR DET	D	1
40	EP00066095RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	A	1
– 40A	EP00066097RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	B	1
– 40B	EP00066096RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	C	1
– 40C	EP00066098RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	D	1
50	EP00066099RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	A	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1J – 50A	EP00066092RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	B	1
– 50B	EP00066100RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	C	1
– 50C	EP00066093RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	D	1
60	EP00066099RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	A	1
– 60A	EP00066092RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	B	1
– 60B	EP00066100RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	C	1
– 60C	EP00066093RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	D	1
70	139-00-463-08RF		. . ATTACHMENT BACKREST NP SEE FIG. 2B FOR DET		3
80	962-00-300-20RF		. . ARMREST INSTL NP SEE FIG. 3C FOR DET	A C	1
– 80A	962-00-300-21RF		. . ARMREST INSTL NP SEE FIG. 3D FOR DET	B	1
– 80B	962-00-300-22RF		. . ARMREST INSTL NP SEE FIG. 3D FOR DET	D	1
– 90	139-00-325-22RF		. . ATTACHMENT KIT ARMREST HC STD NP SEE FIG. 3E FOR DET		1
100	962-00-300-20RF		. . ARMREST INSTL NP SEE FIG. 3C FOR DET	A C	1
– 100A	962-00-300-21RF		. . ARMREST INSTL NP SEE FIG. 3D FOR DET	B	1
– 100B	962-00-300-22RF		. . ARMREST INSTL NP SEE FIG. 3D FOR DET	D	1
– 110C	139-00-325-21RF		. . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1J 120	962-00-300-20RF		. . ARMREST INSTL NP SEE FIG. 3C FOR DET	A C	1
– 120A	962-00-300-21RF		. . ARMREST INSTL NP SEE FIG. 3D FOR DET	B	1
– 120B	962-00-300-22RF		. . ARMREST INSTL NP SEE FIG. 3D FOR DET	D	1
130	139-00-325-21RF		. . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET		1
140	139-00-219-94DR		. . COVER, SEAT DIVIDER EXIT		1
150	139-00-219-25		. . ATTACHMENT COVER SEAT DIVIDER, EXIT		1
			ATTACHING PARTS		
160	NAS6604-16		. . . SCREW PN 102930 BY VC1084		1
170	NAS1149F0432P		. . . WASHER PN 315-50-600-12 BY VC1084		2
180	MS21042-4		. . . NUT PN 103302 BY VC1084 SPCL TORQUE REF TABLE 8001		1
			* * *		
190	139-00-318-96DR		. . COVER, SEAT DIVIDER UPPER	A B	1
– 190A	139-00-318-95DR		. . COVER, SEAT DIVIDER UPPER	C D	1
200	139-00-319-56DR		. . COVER, SEAT DIVIDER FRONT	A B	1
– 200A	139-00-319-55DR		. . COVER, SEAT DIVIDER FRONT	C D	1
210	139-00-318-94DR		. . COVER, SEAT DIVIDER UPPER		1
220	139-00-323-28DR		. . COVER, SEAT DIVIDER FRONT		1
230	139-00-318-94DR		. . COVER, SEAT DIVIDER UPPER		1
240	139-00-323-28DR		. . COVER, SEAT DIVIDER FRONT		1
250	139-00-318-95DR		. . COVER, SEAT DIVIDER UPPER	A B	1
– 250A	139-00-318-96DR		. . COVER, SEAT DIVIDER UPPER	C D	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1J 260	139-00-319-55DR		. . COVER, SEAT DIVIDER FRONT	A B	1
– 260A	139-00-319-56DR		. . COVER, SEAT DIVIDER FRONT	C D	1
270	139-00-219-55		. . ATTACHMENT COVER SEAT DIVIDER		4
			ATTACHING PARTS		
280	NAS602-5		. . . SCREW PN 011096 BY VC1084		2
290	NAS1149CN832R		. . . WASHER PN 315-50-626-79 BY VC1084		3
300	NAS602-7		. . . SCREW PN 315-50-650-52 BY VC1084		1
			* * *		
310	139-00-320-97NK		. . FINGER PROTECTION UPPER	A C	2
– 310A	139-00-321-59NK		. . FINGER PROTECTION UPPER	B	2
– 310B	139-00-321-58NK		. . FINGER PROTECTION UPPER	D	2
320	139-00-320-96NK		. . COVER, PROTECTIVE		2
330	102372		. . PIN, PARALLEL SECURED WITH LOCTITE 290		2
340	139-00-503-21RF		. . FOODTRAY ARM INSTL NP SEE FIG. 6 FOR DET		3
350	139-00-504-36RF		. . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET		1
360	139-00-504-36RF		. . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET		1
370	139-00-504-36RF		. . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET		1
380	955-00-500-00RF		. . FOODTRAY TABLE NP SEE FIG. 6 FOR DET		1
390	955-00-500-00RF		. . FOODTRAY TABLE NP SEE FIG. 6 FOR DET		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1J 400	955-00-500-00RF		. . FOODTRAY TABLE NP SEE FIG. 6 FOR DET		1
410	139-00-265-37DR		. . BUMPER PANEL	A B	1
– 410A	139-00-265-36DR		. . BUMPER PANEL	C D	1
420	139-00-317-89		. . ATTACHMENT BUMPER PANEL EXIT		1
			ATTACHING PARTS		
430	NAS603-12		. . . SCREW PN 315-50-650-60 BY VC1084 SECURED WITH LOCTITE 243		1
440	NAS1149F0332P		. . . WASHER PN 315-50-632-48 BY VC1084		3
450	NAS603-18		. . . SCREW PN 044171 BY VC1084		2
460	315-00-100-80		. . . SPACER SLEEVE		2
			* * *		
470	137-00-268-05		. . LOGO RECARO		1
– 480	937-00-060-03		. BFE KIT		1
490	2192-1-011-8088		. . SEAT BELT (V35FB9) PN 20354969 BY VC1084		3
500	139-00-609-04		. CUSHION, BACKREST		3
– 510A	919-00-707-01		. DRESS COVER BACKREST STD		3
520	139-00-638-18		. CUSHION, SEATPAN	A B	1
– 520A	139-00-638-17		. CUSHION, SEATPAN	C D	1
530	139-00-638-32		. CUSHION, SEATPAN		1
540	139-00-638-32		. CUSHION, SEATPAN		1
550	919-00-788-01		. DRESS COVER SEATPAN STD EMERGENCY EX	A B	1
– 550A	919-00-777-01		. DRESS COVER SEATPAN STD EMERGENCY EX	C D	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1J 560	919-00-789-01		. DRESS COVER SEATPAN STD EMERGENCY EX		1
570	919-00-789-01		. DRESS COVER SEATPAN STD EMERGENCY EX		1

– ITEM NOT ILLUSTRATED

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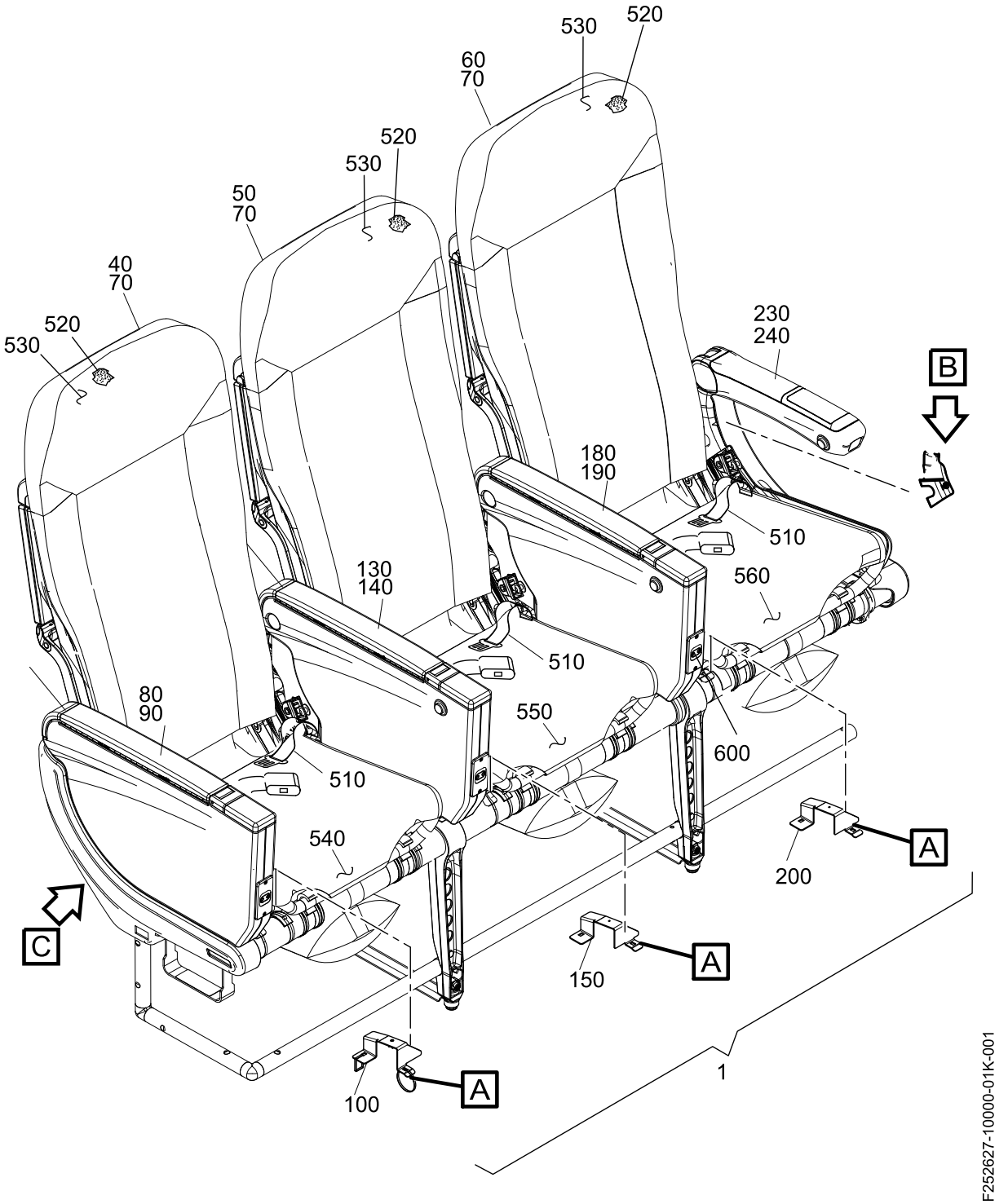


FIG. 1K - SEAT TPL LH FR IAT
SEAT TPL LH FR IAT (Sheet 1 of 5)
Figure 1K

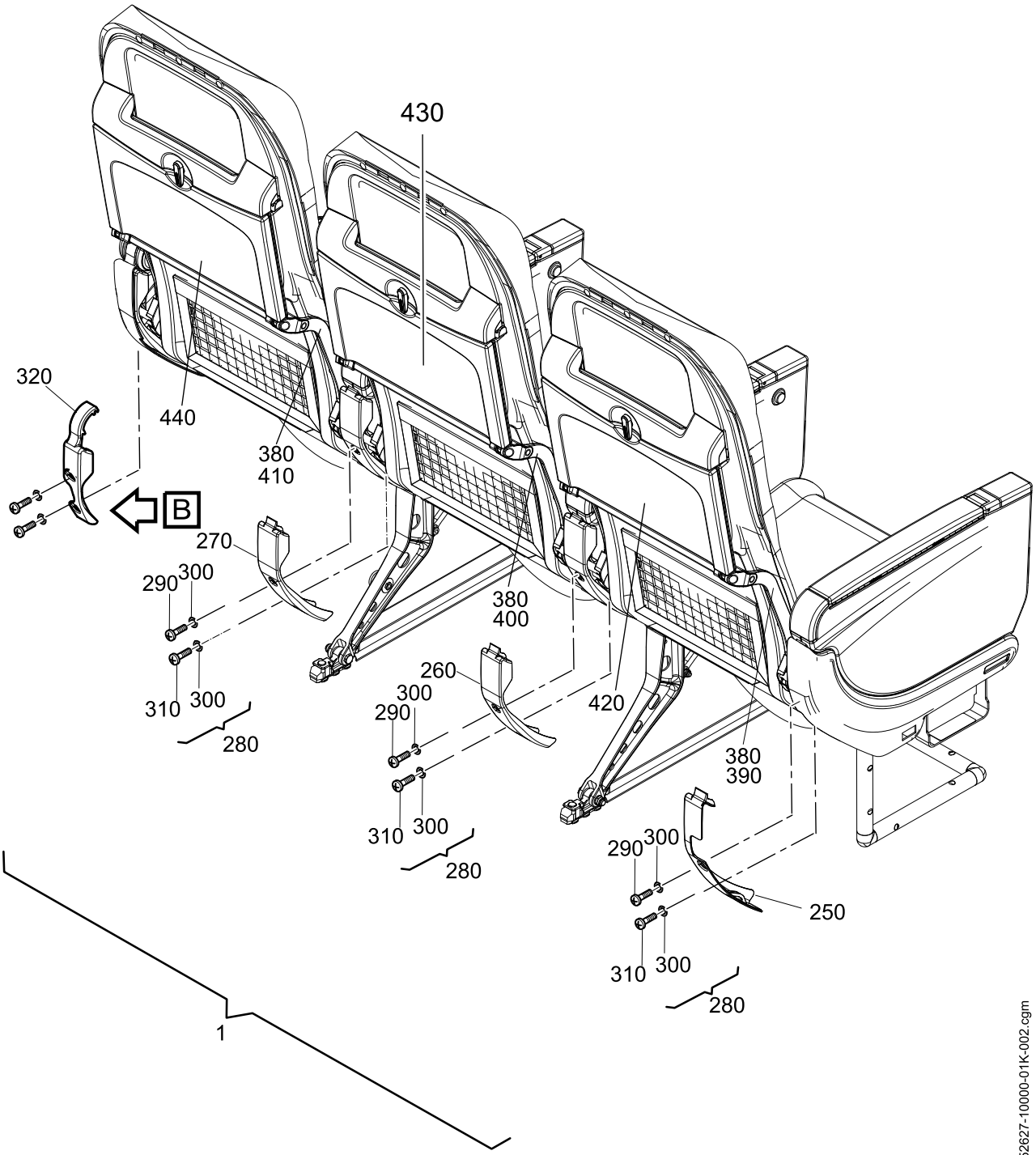


FIG. 1K - SEAT TPL LH FR IAT
SEAT TPL LH FR IAT (Sheet 2 of 5)
Figure 1K

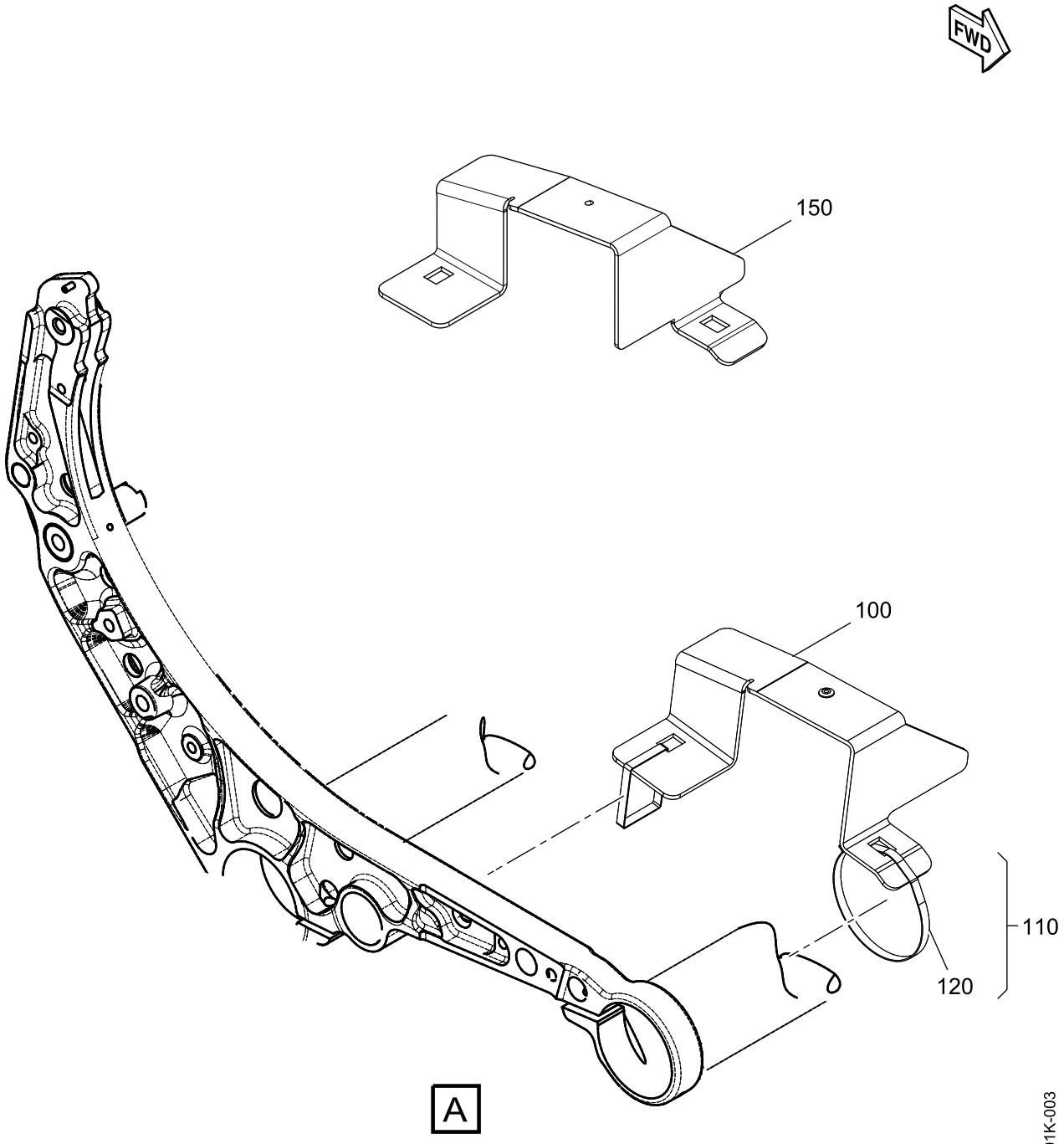
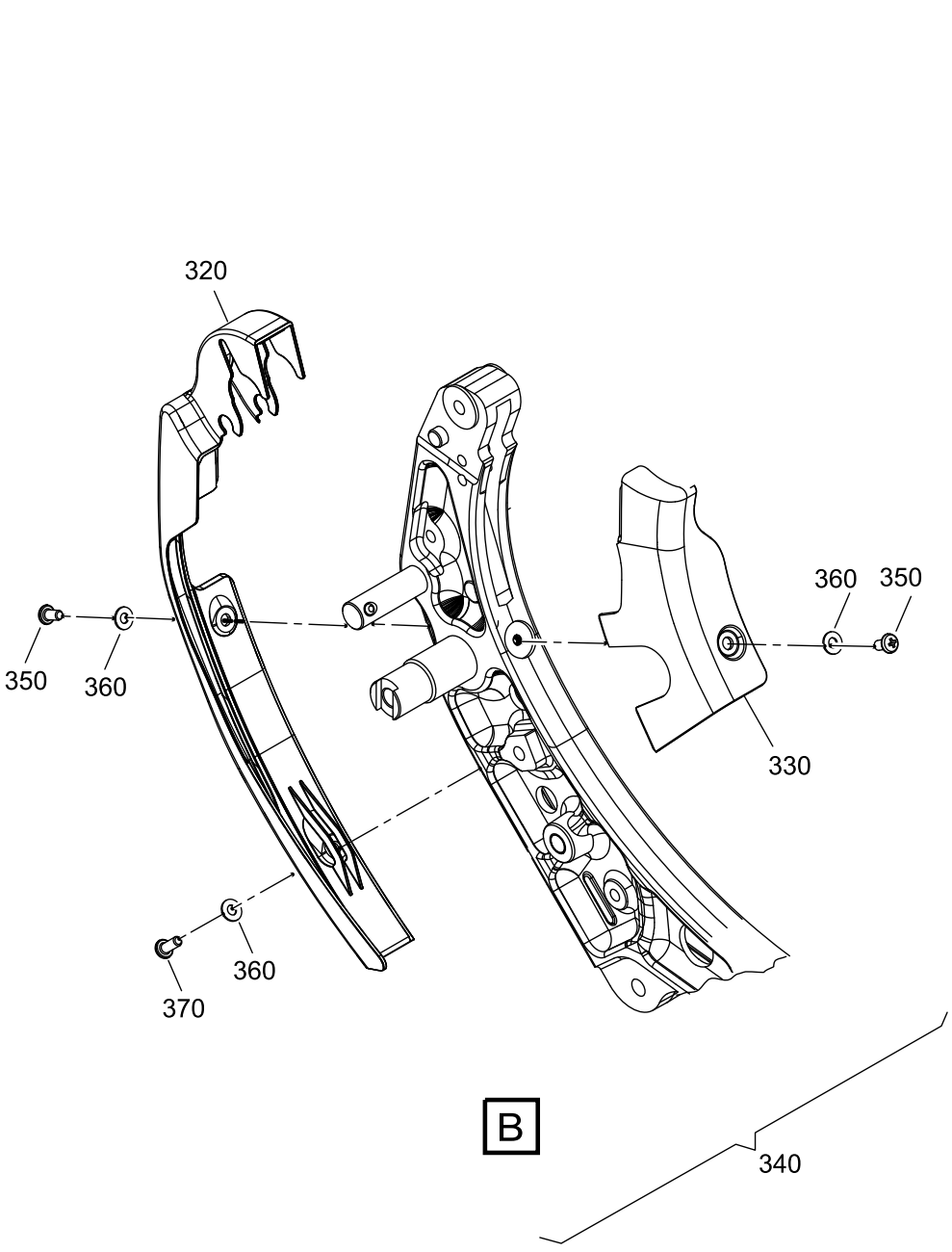


FIG. 1K - SEAT TPL LH FR IAT
SEAT TPL LH FR IAT (Sheet 3 of 5)
Figure 1K



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FIG. 1K - SEAT TPL LH FR IAT
SEAT TPL LH FR IAT (Sheet 4 of 5)
Figure 1K

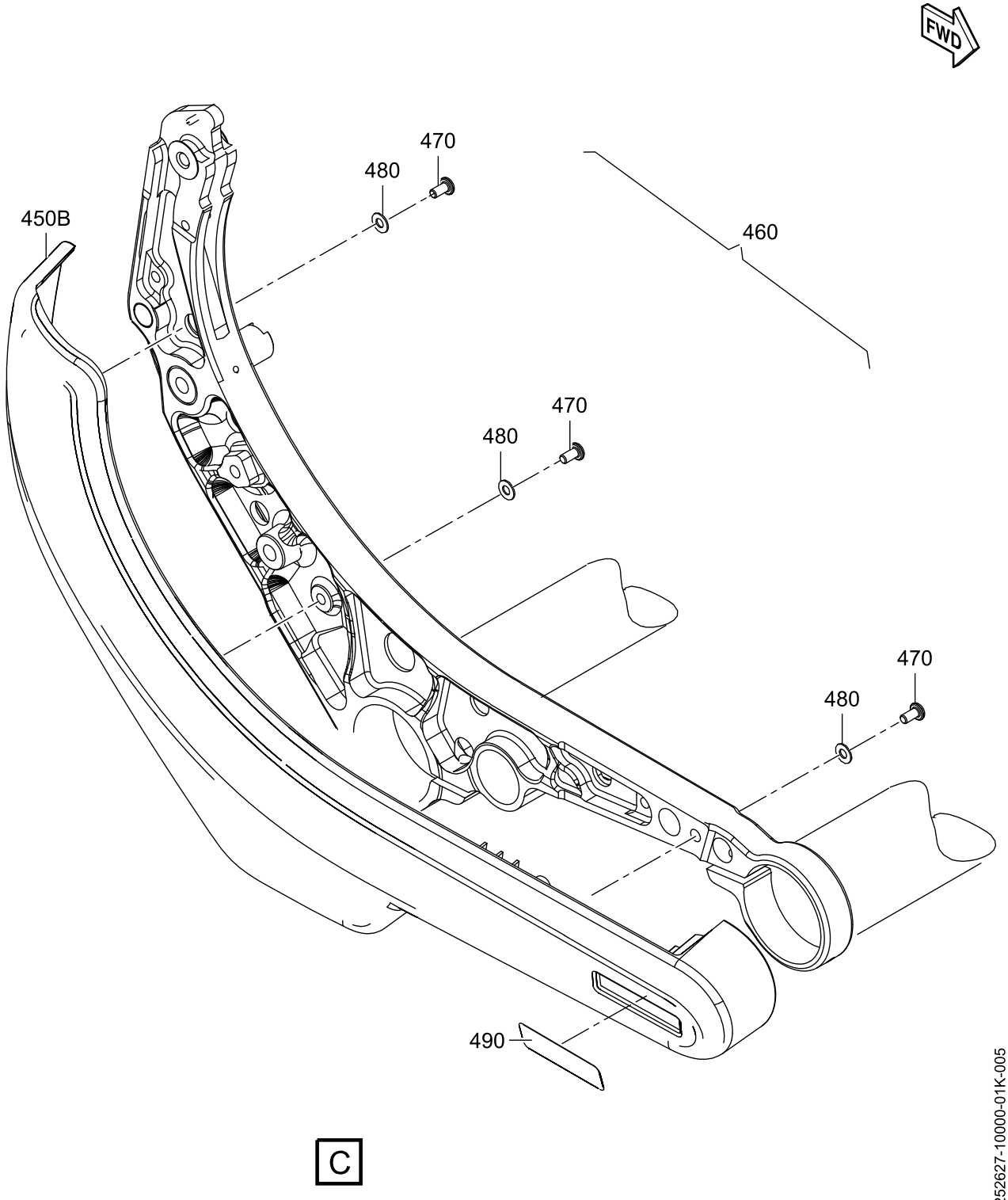


FIG. 1K - SEAT TPL LH FR IAT
SEAT TPL LH FR IAT (Sheet 5 of 5)
Figure 1K

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1K – 1	3520D955-31Z622		SEAT TPL LH FR IAT	A	RF
– 1A	3520D955-32Z622		SEAT TPL RH FR IAT	B	RF
– 10	EP00066073		. SEAT IAT LH TPL POST SB 3520-25-306	A	1
– 10A	EP00066082		. SEAT IAT RH TPL POST SB 3520-25-306	B	1
30	955-31-620RF		. . SEATBASE INSTL NP SEE FIG. 7F FOR DET	A	1
– 30A	955-32-620RF		. . SEATBASE INSTL NP SEE FIG. 7F FOR DET	B	1
40	EP00066097RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	A	1
– 40A	EP00066098RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	B	1
50	EP00066092RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	A	1
– 50A	EP00066093RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	B	1
60	EP00066092RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	A	1
– 60A	EP00066093RF		. . BACKREST INSTL NP SEE FIG. 2C FOR DET	B	1
70	139-00-463-08RF		. . ATTACHMENT BACKREST NP SEE FIG. 2B FOR DET		3
80	962-00-800-29RF		. . ARMREST IAT INSTL NP SEE FIG. 4B FOR DET	A	1
– 80A	962-00-800-30RF		. . ARMREST INSTL NP SEE FIG. 4B FOR DET	B	1
90	139-00-833-80RF		. . ATTACHMENT BOX ARMREST IAT NP SEE FIG. 4D FOR DET		1
130	962-00-800-31RF		. . ARMREST IAT INSTL NP SEE FIG. 4C FOR DET	A	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1K – 130A	962-00-800-32RF		. . ARMREST IAT INSTL NP SEE FIG. 4C FOR DET	B	1
140	139-00-833-80RF		. . ATTACHMENT IAT ARMREST NP SEE FIG. 4D FOR DET		1
180	962-00-800-31RF		. . ARMREST IAT INSTL NP SEE FIG. 4C FOR DET	A	1
– 180A	962-00-800-32RF		. . ARMREST IAT INSTL NP SEE FIG. 4C FOR DET	B	1
190	139-00-833-80RF		. . ATTACHMENT ARMREST IAT NP SEE FIG. 4D FOR DET		1
230	962-00-300-20RF		. . ARMREST INSTL NP SEE FIG. 3C FOR DET		1
240	139-00-325-21RF		. . ATTACHMENT KIT ARMREST MOVEABLE STD NP SEE FIG. 3E FOR DET		1
250	139-00-318-98DR		. . COVER, SEAT DIVIDER UPPER	A	1
– 250A	139-00-318-99DR		. . COVER, SEAT DIVIDER UPPER	B	1
260	139-00-318-97DR		. . COVER, SEAT DIVIDER UPPER		1
270	139-00-318-97DR		. . COVER, SEAT DIVIDER UPPER		1
280	139-00-219-57		. . ATTACHMENT COVER SEAT DIVIDER		3
			ATTACHING PARTS		
290	NAS602-5		. . . SCREW PN 011096 BY VC1084		1
300	NAS1149CN832R		. . . WASHER PN 315-50-626-79 BY VC1084		2
310	NAS602-7		. . . SCREW PN 315-50-650-52 BY VC1084		1
			* * *		
320	139-00-318-95DR		. . COVER, SEAT DIVIDER UPPER	A	1
– 320A	139-00-318-96DR		. . COVER, SEAT DIVIDER UPPER	B	1
330	139-00-319-55DR		. . COVER, SEAT DIVIDER FRONT	A	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1K – 330A	139-00-319-56DR		. . COVER, SEAT DIVIDER FRONT	B	1
340	139-00-219-55		. . ATTACHMENT COVER SEAT DIVIDER		1
			ATTACHING PARTS		
350	NAS602-5		. . . SCREW PN 011096 BY VC1084		2
360	NAS1149CN832R		. . . WASHER PN 315-50-626-79 BY VC1084		3
370	NAS602-7		. . . SCREW PN 315-50-650-52 BY VC1084		1
			* * *		
– 372	139-00-320-96NK		. . COVER, PROTECTIVE		1
– 374	139-00-320-97NK		. . COVER, PROTECTIVE		1
– 376	102372		. . PIN, PARALLEL SECURED WITH LOCTITE 290		1
380	139-00-503-21RF		. . FOODTRAY ARM INSTL NP SEE FIG. 6 FOR DET		3
390	139-00-504-36RF		. . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET		1
400	139-00-504-36RF		. . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET		1
410	139-00-504-36RF		. . ATTACHMENT FOODTRAY ARM NP SEE FIG. 6 FOR DET		1
420	955-00-500-00RF		. . FOODTRAY INSTL NP SEE FIG. 6 FOR DET		1
430	955-00-500-00RF		. . FOODTRAY INSTL NP SEE FIG. 6 FOR DET		1
440	955-00-500-00RF		. . FOODTRAY INSTL NP SEE FIG. 6 FOR DET		1
450	139-00-264-40DR		. . BUMPER PANEL, IAT		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
1K – 450A	139-00-264-39DR		. . BUMPER PANEL, IAT		1
460	139-00-317-87		. . ATTACHMENT BUMPER PANEL		1
			ATTACHING PARTS		
470	NAS603-12		. . . SCREW PN 315-50-650-60 BY VC1084 SECURED WITH LOCTITE 243		3
480	NAS1149F0332P		. . . WASHER PN 315-50-632-48 BY VC1084		3
			* * *		
490	137-00-268-05		. . LOGO RECARO		1
– 500	937-00-060-03		. BFE KIT		1
510	2192-1-011-8088		. . SEAT BELT (V35FB9) PN 20354969 BY VC1084		3
520	139-00-609-04		. CUSHION, BACKREST		3
530	919-00-707-01		. DRESS COVER BACKREST STD		3
540	919-00-782-01		. DRESS COVER SEATPAN STD IAT		1
550	919-00-782-01		. DRESS COVER SEATPAN STD IAT		1
560	919-00-784-01		. DRESS COVER SEATPAN STD IAT RH	A	1
560A	919-00-783-01		. DRESS COVER SEATPAN STD IAT LH	B	1

– ITEM NOT ILLUSTRATED

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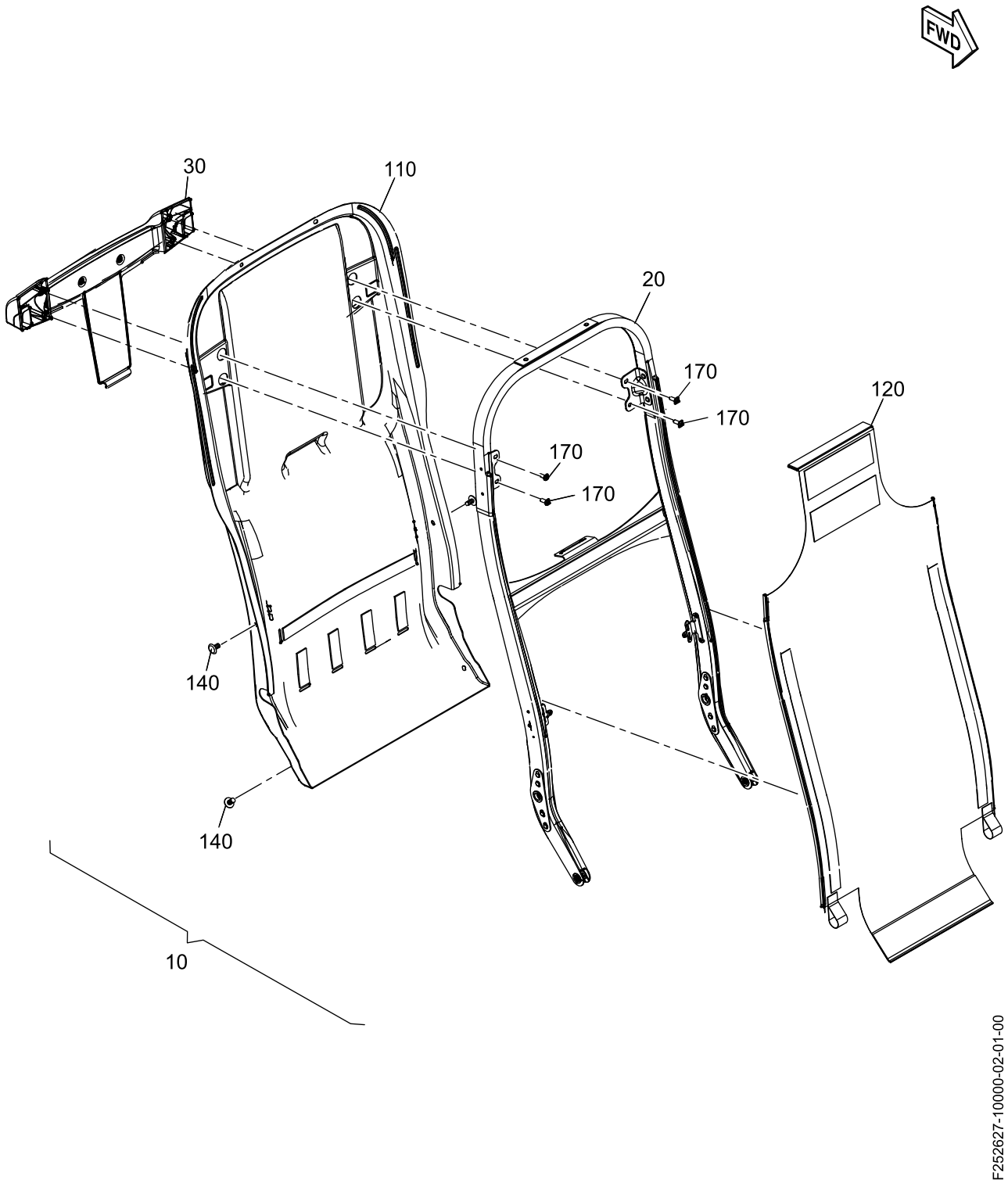


FIG. 2 - BACKREST INSTL
BACKREST INSTL (Sheet 1 of 2)
Figure 2

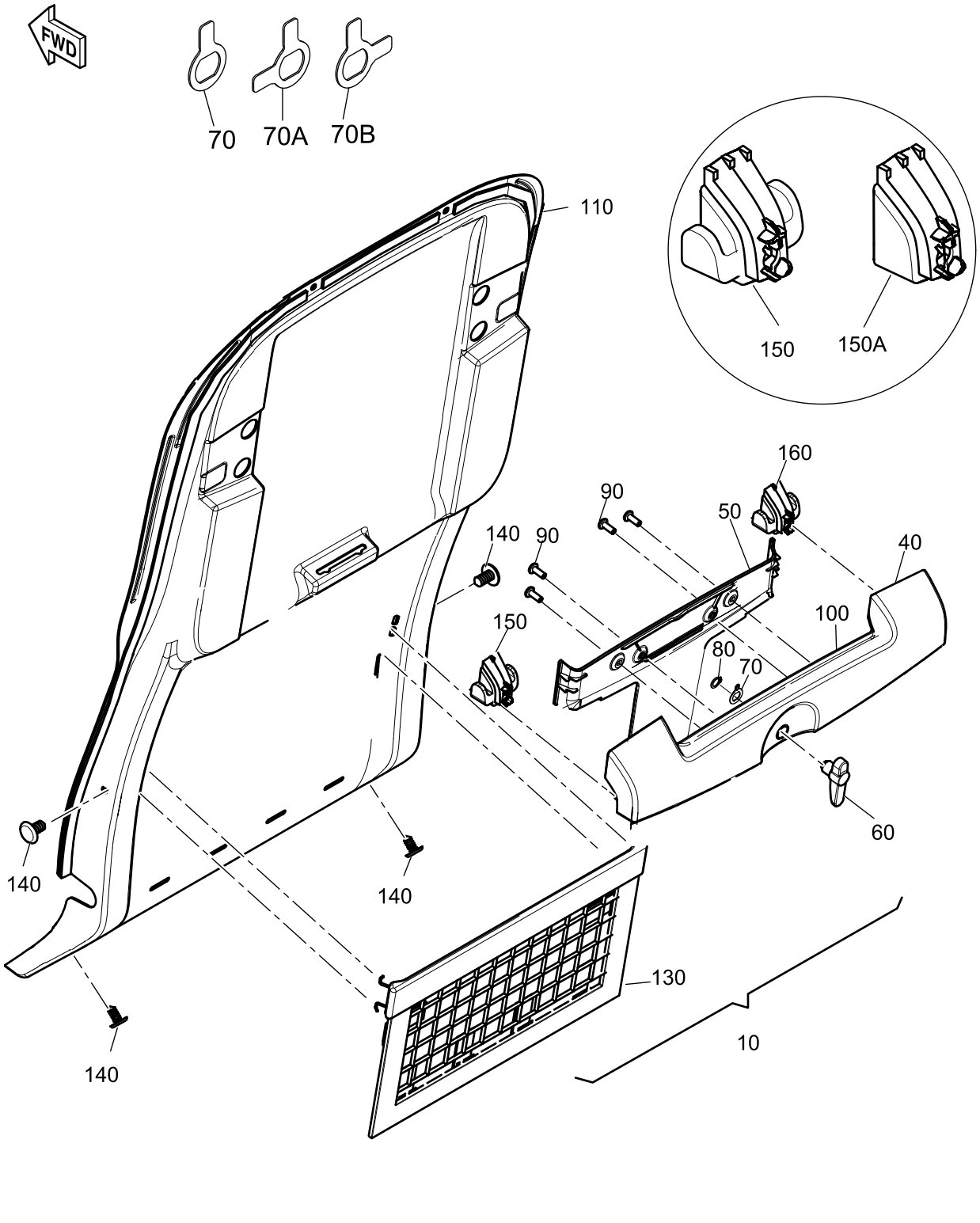


FIG. 2 - BACKREST INSTL
BACKREST INSTL (Sheet 2 of 2)
Figure 2

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FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
2 – 1	955-00-401-01RF		BACKREST INSTL NP SEE FIG. 1A FOR NHA SEE FIG. 1C FOR NHA SEE FIG. 1E FOR NHA SEE FIG. 1F FOR NHA	A	RF
– 1A	955-00-401-02RF		BACKREST INSTL NP SEE FIG. 1B FOR NHA SEE FIG. 1C FOR NHA SEE FIG. 1E FOR NHA SEE FIG. 1F FOR NHA	B	RF
– 1B	955-00-401-08RF		BACKREST INSTL NP SEE FIG. 1A FOR NHA SEE FIG. 1C FOR NHA SEE FIG. 1D FOR NHA SEE FIG. 1E FOR NHA SEE FIG. 1F FOR NHA	C	RF
– 1C	955-00-401-09RF		BACKREST INSTL NP SEE FIG. 1B FOR NHA SEE FIG. 1C FOR NHA SEE FIG. 1D FOR NHA SEE FIG. 1E FOR NHA SEE FIG. 1F FOR NHA	D	RF
– 1D	955-00-401-20RF		BACKREST INSTL NP SEE FIG. 1 FOR NHA	E	RF
– 1E	955-00-401-25RF		BACKREST INSTL NP SEE FIG. 1 FOR NHA	F	RF
– 1F	955-00-401-26RF		BACKREST INSTL NP SEE FIG. 1 FOR NHA	G	RF
– 1G	955-00-401-19RF		BACKREST INSTL NP SEE FIG. 1 FOR NHA	H	RF
– 1H	955-00-401-06RF		BACKREST INSTL NP SEE FIG. 1A FOR NHA SEE FIG. 1E FOR NHA	J	RF
– 1J	955-00-401-07RF		BACKREST INSTL NP SEE FIG. 1B FOR NHA SEE FIG. 1E FOR NHA	K	RF

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
2 – 1K	955-00-401-15RF		BACKREST INSTL NP SEE FIG. 1A FOR NHA SEE FIG. 1E FOR NHA	L	RF
– 1L	955-00-401-16RF		BACKREST INSTL NP SEE FIG. 1B FOR NHA SEE FIG. 1E FOR NHA	M	RF
– 1M	955-00-401-33RF		BACKREST INSTL NP SEE FIG. 1A FOR NHA SEE FIG. 1B FOR NHA	N	RF
– 1N	955-00-401-34RF		BACKREST INSTL NP SEE FIG. 1A FOR NHA	P	RF
– 1P	955-00-401-35RF		BACKREST INSTL NP SEE FIG. 1B FOR NHA	Q	RF
– 1Q	955-00-401-45RF		BACKREST INSTL NP SEE FIG. 1A FOR NHA	R	RF
– 1R	955-00-401-46RF		BACKREST INSTL NP SEE FIG. 1B FOR NHA	S	RF
10	955-00-401-01		. BACKREST ASSY	A	1
– 10A	955-00-401-02		. BACKREST ASSY	B	1
– 10B	955-00-401-08		. BACKREST ASSY	C	1
– 10C	955-00-401-09		. BACKREST ASSY	D	1
– 10D	955-00-401-20		. BACKREST ASSY	E	1
– 10E	955-00-401-25		. BACKREST ASSY	F	1
– 10F	955-00-401-26		. BACKREST ASSY	G	1
– 10G	955-00-401-19		. BACKREST ASSY	H	1
– 10H	955-00-401-06		. BACKREST ASSY	J	1
– 10J	955-00-401-07		. BACKREST ASSY	K	1
– 10K	955-00-401-15		. BACKREST ASSY	L	1
– 10L	955-00-401-16		. BACKREST ASSY	M	1
– 10M	955-00-401-33		. BACKREST ASSY	N	1
– 10N	955-00-401-34		. BACKREST ASSY	P	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
2 – 10P	955-00-401-35		. BACKREST ASSY	Q	1
– 10Q	955-00-401-45		. BACKREST ASSY	R	1
– 10R	955-00-401-46		. BACKREST ASSY	S	1
20	139-00-461-68		. . STRUCTURE ASSY	A B C D E F G H J K L M	1
– 20A	139-00-461-61		. . STRUCTURE BACKREST ASSY	N P Q R S	1
30	955-00-461-25		. . LINK ASSY	A B C D N P Q R S	1
– 30A	955-00-461-36		. . LINK ASSY	E G K M	1
– 30B	955-00-461-35		. . LINK ASSY	F H J L	1
40	139-00-461-01DR		. . . LINK ASSY		1
50	139-00-461-29DR		. . . INSERT, LITERATURE POCKET		1
60	139-00-461-30DR		. . . TABLE LOCK ASSY		1
70	139-00-461-07		. . . LIMITER	A B C D N P Q R S	1
70A	139-00-461-09		. . . LIMITER	E G K M	1
70B	139-00-461-08		. . . LIMITER	F H J L	1
80	20362264		. . . RETAINING RING		1
90	NAS603-8		. . . SCREW PN 106675 BY VC1084 SECURED WITH LOCTITE 5331 SPCL TORQUE REF TABLE 8001		4
100	139-00-461-12DR		. . . SCREEN		1
110	139-00-462-99DR		. . PANEL BACKREST ASSY	A B L M	1
– 110A	139-00-463-10DR		. . PANEL BACKREST ASSY	C J	1
– 110B	139-00-463-11DR		. . PANEL BACKREST ASSY	D K	1
– 110C	139-00-462-61DR		. . PANEL BACKREST ASSY	E H	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
2 – 110D	139-00-463-12DR		. . PANEL BACKREST ASSY	F	1
– 110E	139-00-463-13DR		. . PANEL BACKREST ASSY	G	1
– 110F	139-00-462-00DR		. . PANEL BACKREST ASSY STD	N P Q	1
– 110G	139-00-462-57DR		. . PANEL BACKREST ASSY LH	R	1
– 110H	139-00-462-56DR		. . PANEL BACKREST ASSY LH	S	1
120	139-00-464-03		. . NETTING		1
130	955-00-499-02		. . LITERATURE POCKET ASSY	A B C D E F G H J K L M	1
– 130A	955-00-499-03		. . LITERATURE POCKET	N P Q R S	1
140	103435NP		. . PLUG	A B C D E F G H J K L M	4
– 140A	103435NP		. . PLUG	N P Q R S	6
150	139-00-461-10DR		. . COAT HOOK	A C N P R	1
150A	139-00-461-11DR		. . SCREEN	B D E F G H J K L M Q S	1
160	139-00-461-11DR		. . SCREEN	A C E F G H J K L M P R	1
– 160A	139-00-461-10DR		. . COAT HOOK	B D N Q S	1
170	NAS603-8		. . SCREW PN 106675 BY VC1084 SECURED WITH LOCTITE 5331 SPCL TORQUE REF TABLE 8001		4
– 180	139-00-424-22NK		. . FOIL ANGLE	N P Q R S	2

– ITEM NOT ILLUSTRATED

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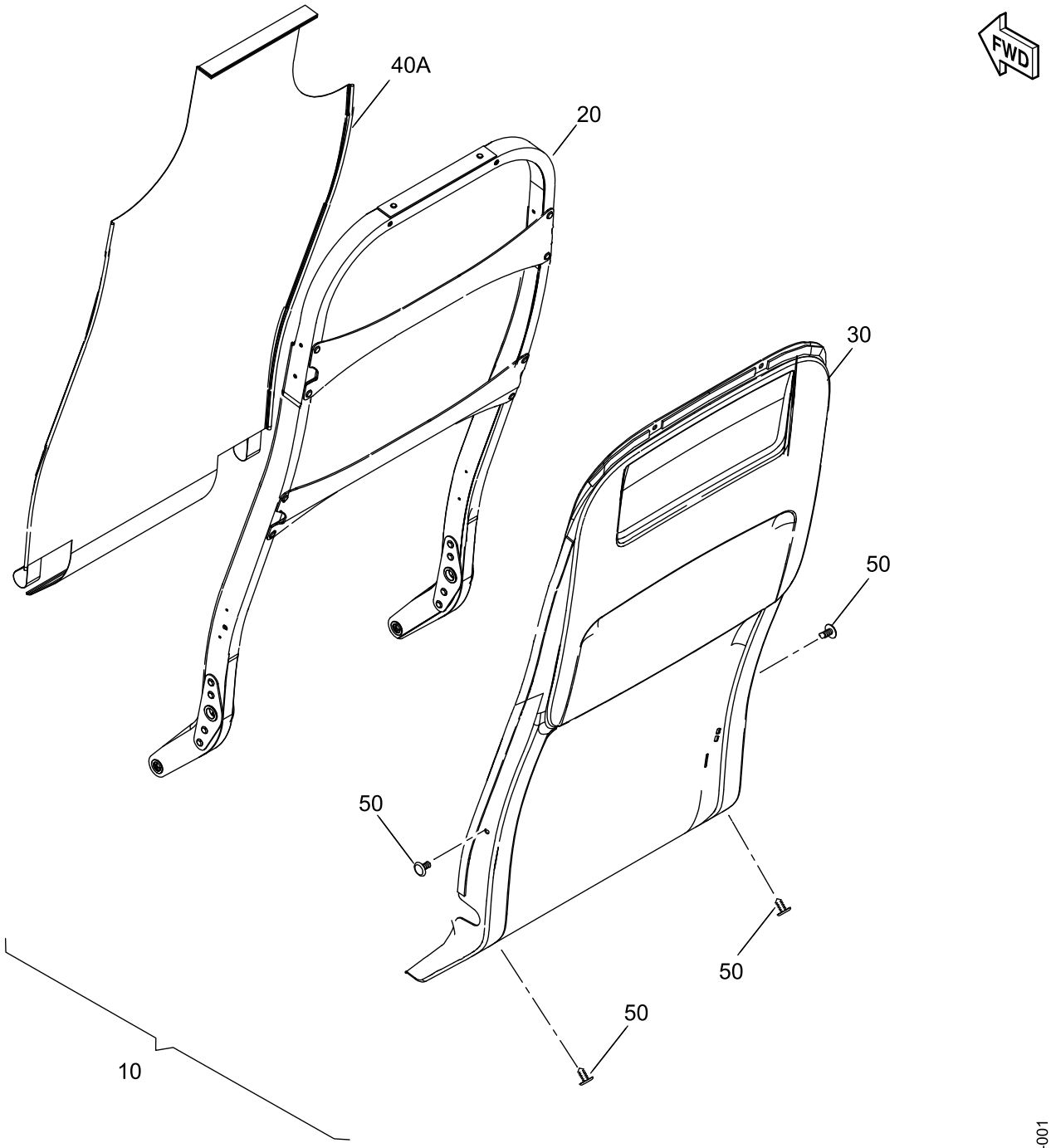


FIG. 2A - BACKREST INSTL
Figure 2A

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
2A – 1	955-00-401-31RF		BACKREST INSTL NP SEE FIG. 1C FOR NHA SEE FIG. 1D FOR NHA	A	RF
– 1A	955-00-401-36RF		BACKREST ASSY NP SEE FIG. 1A FOR NHA SEE FIG. 1B FOR NHA SEE FIG. 1G FOR NHA SEE FIG. 1H FOR NHA	B	RF
– 1B	955-00-401-37RF		BACKREST ASSY NP SEE FIG. 1A FOR NHA SEE FIG. 1G FOR NHA	C	RF
– 1C	955-00-401-38RF		BACKREST ASSY NP SEE FIG. 1B FOR NHA SEE FIG. 1H FOR NHA	D	RF
– 1D	955-00-401-39RF		BACKREST ASSY NP SEE FIG. 1A FOR NHA SEE FIG. 1B FOR NHA	E	RF
10	955-00-401-31		. BACKREST ASSY	A	1
– 10A	955-00-401-36		. BACKREST ASSYFIG2A	B	1
– 10B	955-00-401-37		. BACKREST ASSYFIG2A	C	1
– 10C	955-00-401-38		. BACKREST ASSYFIG2A	D	1
– 10D	955-00-401-39		. BACKREST ASSYFIG2A	E	1
20	139-00-461-71		. . STRUCTURE ASSY	A	1
– 20A	139-00-461-64		. . STRUCTURE BACKREST ASSY LR	B E	1
– 20B	139-00-461-65		. . STRUCTURE BACKREST ASSY LR	C	1
– 20C	139-00-461-66		. . STRUCTURE BACKREST ASSY LR	D	1
30	139-00-465-10DR		. . PANEL BACKREST ASSY	A	1
– 30A	139-00-462-12DR		. . PANEL BACKREST ASSY LR	B	1
– 30B	139-00-462-14DR		. . PANEL BACKREST ASSY LH LR INCLINED	C	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
2A – 30C	139-00-462-16DR		. . PANEL BACKREST ASSY LH LR INCLINED	D	1
– 30D	139-00-462-20DR		. . PANEL BACKREST ASSY LR	E	1
– 40	139-00-464-09		. . NETTING RPLD BY 40A		1
40A	139-00-464-03		. . NETTING RPLS 40		1
– 45	955-00-499-03		. . LITERATURE POCKET	E	1
50	103435NP		. . PLUG FTB017	A	4
– 50A	103435NP		. . PLUG	B C D E	6
– 60	139-00-424-22NK		. . FOIL ANGLE	B E	2

– ITEM NOT ILLUSTRATED

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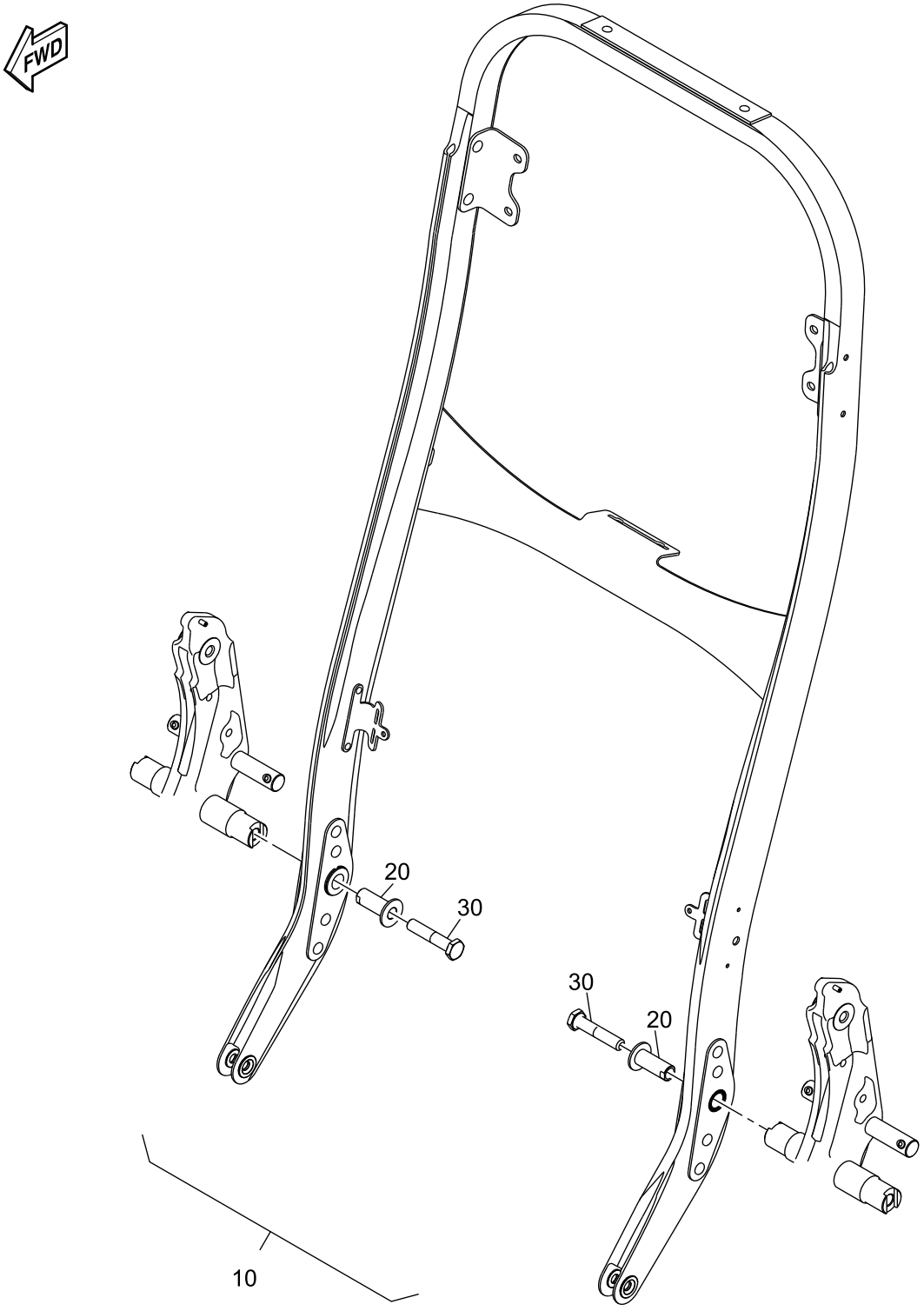


FIG. 2B - ATTACHMENT BACKREST
Figure 2B

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
2B – 1	139-00-463-08RF		ATTACHMENT BACKREST NP SEE FIG. 1 FOR NHA SEE FIG. 1A FOR NHA SEE FIG. 1B FOR NHA SEE FIG. 1C FOR NHA SEE FIG. 1D FOR NHA SEE FIG. 1E FOR NHA SEE FIG. 1F FOR NHA SEE FIG. 1G FOR NHA SEE FIG. 1H FOR NHA SEE FIG. 1J FOR NHA SEE FIG. 1K FOR NHA		RF
10	139-00-463-08		. ATTACHMENT BACKREST ATTACHING PARTS		1
20	139-00-463-06		. . SPACER SLEEVE		2
30	NAS6605-18		. . SCREW PN 045250 BY VC1084 SPCL TORQUE REF TABLE 8001 * * *		2

– ITEM NOT ILLUSTRATED

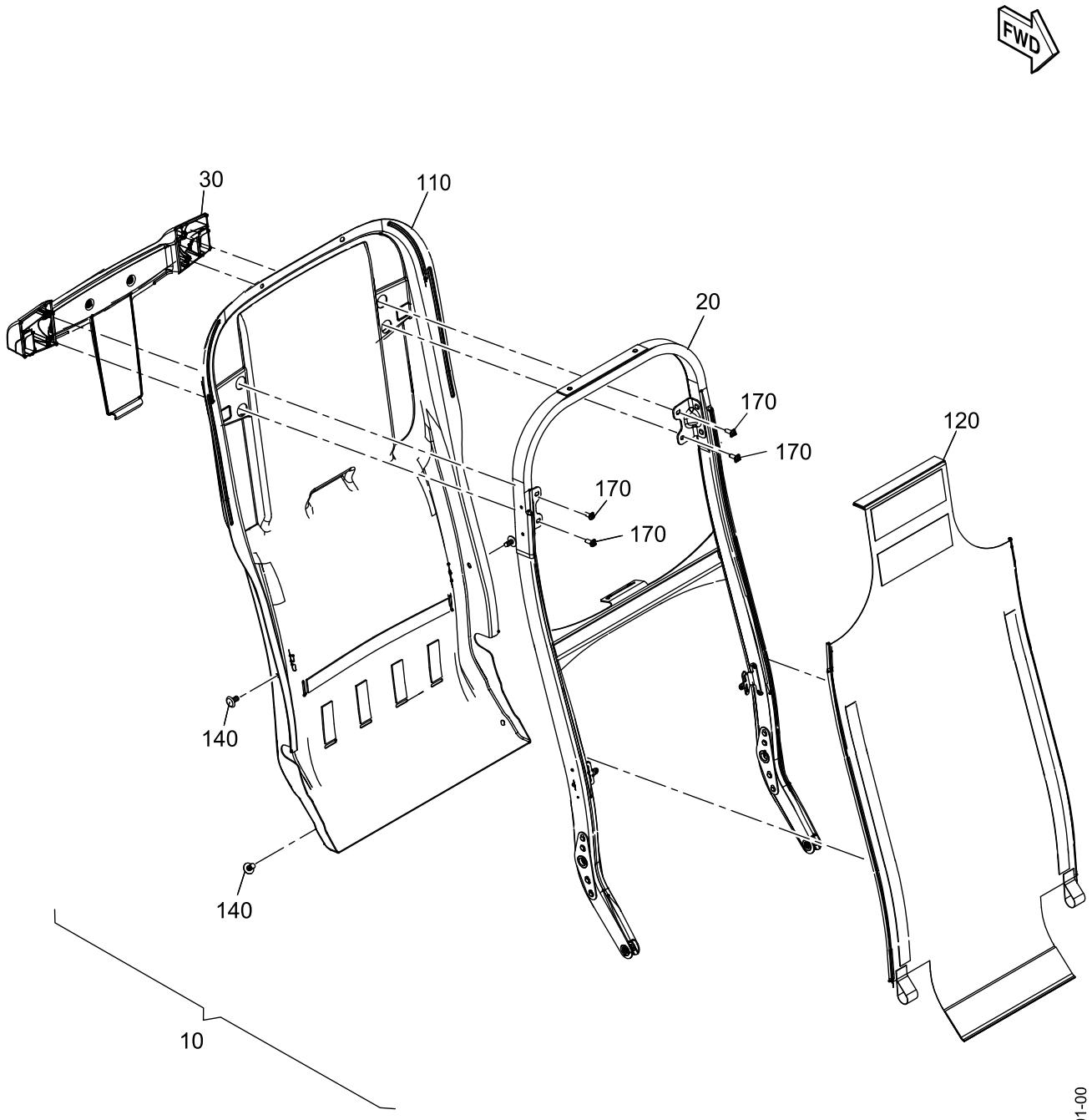


FIG. 2C - BACKREST INSTL
BACKREST INSTL (Sheet 1 of 2)
Figure 2C

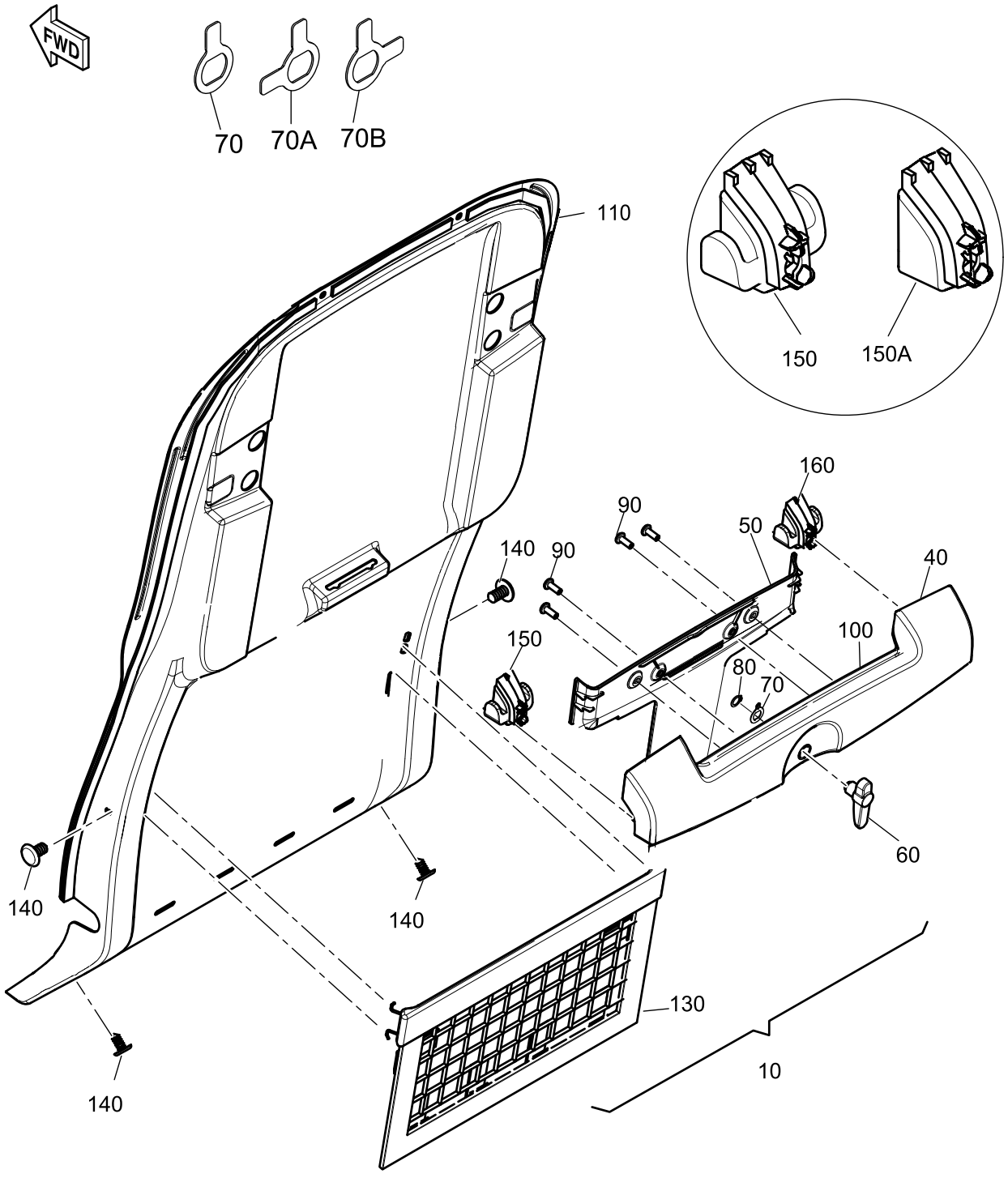


FIG. 2C - BACKREST INSTL
BACKREST INSTL (Sheet 2 of 2)
Figure 2C

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FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
2C – 1	EP00066092RF		BACKREST INSTL NP SEE FIG. 1G FOR NHA SEE FIG. 1J FOR NHA SEE FIG. 1K FOR NHA	A	RF
– 1A	EP00066093RF		BACKREST INSTL NP SEE FIG. 1H FOR NHA SEE FIG. 1J FOR NHA SEE FIG. 1K FOR NHA	B	RF
– 1B	EP00066095RF		BACKREST INSTL NP SEE FIG. 1G FOR NHA SEE FIG. 1J FOR NHA	C	RF
– 1C	EP00066096RF		BACKREST INSTL NP SEE FIG. 1H FOR NHA SEE FIG. 1J FOR NHA	D	RF
– 1D	EP00066097RF		BACKREST INSTL NP SEE FIG. 1G FOR NHA SEE FIG. 1J FOR NHA SEE FIG. 1K FOR NHA	E	RF
– 1E	EP00066098RF		BACKREST INSTL NP SEE FIG. 1H FOR NHA SEE FIG. 1J FOR NHA SEE FIG. 1K FOR NHA	F	RF
– 1F	EP00066099RF		BACKREST INSTL NP SEE FIG. 1G FOR NHA SEE FIG. 1J FOR NHA	G	RF
– 1G	EP00066100RF		BACKREST INSTL NP SEE FIG. 1H FOR NHA SEE FIG. 1J FOR NHA	H	RF
– 1H	EP00066101RF		BACKREST INSTL NP SEE FIG. 1G FOR NHA SEE FIG. 1H FOR NHA	J	RF
– 1J	EP00066102RF		BACKREST INSTL NP SEE FIG. 1G FOR NHA	K	RF
– 1K	EP00066103RF		BACKREST INSTL NP SEE FIG. 1H FOR NHA	L	RF

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
2C – 1L	EP00066107RF		BACKREST INSTL NP SEE FIG. 1G FOR NHA SEE FIG. 1H FOR NHA	M	RF
– 1M	EP00066108RF		BACKREST INSTL NP SEE FIG. 1G FOR NHA	N	RF
– 1N	EP00066109RF		BACKREST INSTL NP SEE FIG. 1H FOR NHA	P	RF
10	EP00066092		. BACKREST ASSY	A	1
– 10A	EP00066093		. BACKREST ASSY	B	1
– 10B	EP00066095		. BACKREST ASSY	C	1
– 10C	EP00066096		. BACKREST ASSY	D	1
– 10D	EP00066097		. BACKREST ASSY	E	1
– 10E	EP00066098		. BACKREST ASSY	F	1
– 10F	EP00066099		. BACKREST ASSY	G	1
– 10G	EP00066100		. BACKREST ASSY	H	1
– 10H	EP00066101		. BACKREST ASSY	J	1
– 10J	EP00066102		. BACKREST ASSY	K	1
– 10K	EP00066103		. BACKREST ASSY	L	1
– 10L	EP00066107		. BACKREST ASSY	M	1
– 10M	EP00066108		. BACKREST ASSY	N	1
– 10N	EP00066109		. BACKREST ASSY	P	1
20	139-00-461-68		. . STRUCTURE ASSY	A B C D E F G H	1
– 20A	139-00-461-61		. . STRUCTURE BACKREST ASSY	J K L N P	1
– 20B	139-00-461-64		. . STRUCTURE BACKREST ASSY	M	1
30	EP00078583		. . LINK ASSY	A B E F J K L N P	1
– 30A	EP00078584		. . LINK ASSY	C G	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
2C – 30B	EP00078585		. . LINK ASSY	D H	1
40	139-00-461-01DR		. . . LINK ASSY		1
50	139-00-461-29DR		. . . INSERT, LITERATURE POCKET		1
60	919-00-461-10		. . . TABLE LOCK ASSY		1
70	139-00-461-07		. . . LIMITER	A B E F J K L N P	1
70A	139-00-461-08		. . . LIMITER	C G	1
70B	139-00-461-09		. . . LIMITER	D H	1
80	20362264		. . . RETAINING RING		1
90	NAS603-8		. . . SCREW PN 106675 BY VC1084 SECURED WITH LOCTITE 5331 SPCL TORQUE REF TABLE 8001		4
100	139-00-461-12DR		. . . SCREEN		1
110	139-00-462-99DR		. . PANEL BACKREST ASSY	A B G H	1
– 110A	139-00-463-10DR		. . PANEL BACKREST ASSY	C E	1
– 110B	139-00-463-11DR		. . PANEL BACKREST ASSY	D F	1
– 110C	139-00-462-00DR		. . PANEL BACKREST ASSY	J K L	1
– 110D	139-00-462-20DR		. . PANEL BACKREST ASSY	M	1
– 110E	139-00-462-57DR		. . PANEL BACKREST ASSY	N	1
– 110E	139-00-462-56DR		. . PANEL BACKREST ASSY	P	1
120	139-00-464-03		. . NETTING		1
130	919-00-499-02		. . LITERATURE POCKET ASSY		1
140	103435NP		. . PLUG	A B C D E F G H	4
– 140A	103435NP		. . PLUG	J K L M N P	6
150	139-00-461-10DR		. . COAT HOOK	A E J K N	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
2C 150A	139-00-461-11DR		. . SCREEN	B C D F G H L P	1
160	139-00-461-11DR		. . SCREEN	A C D E G H K N	1
– 160A	139-00-461-10DR		. . COAT HOOK	B F J L P	1
170	NAS603-8		. . SCREW PN 106675 BY VC1084 SECURED WITH LOCTITE 5331 SPCL TORQUE REF TABLE 8001		4
– 180	139-00-424-22NK		. . FOIL ANGLE		2

– ITEM NOT ILLUSTRATED

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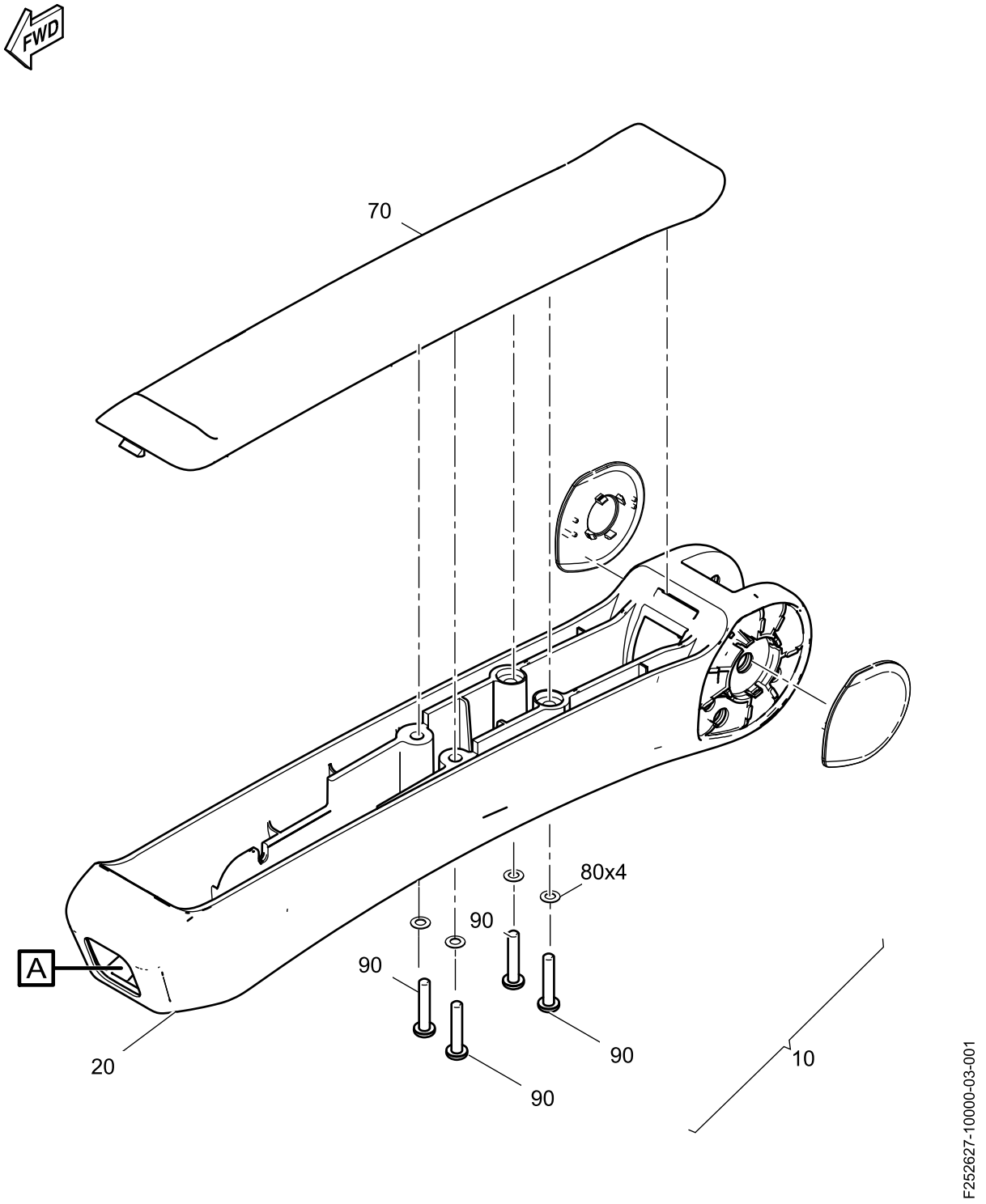
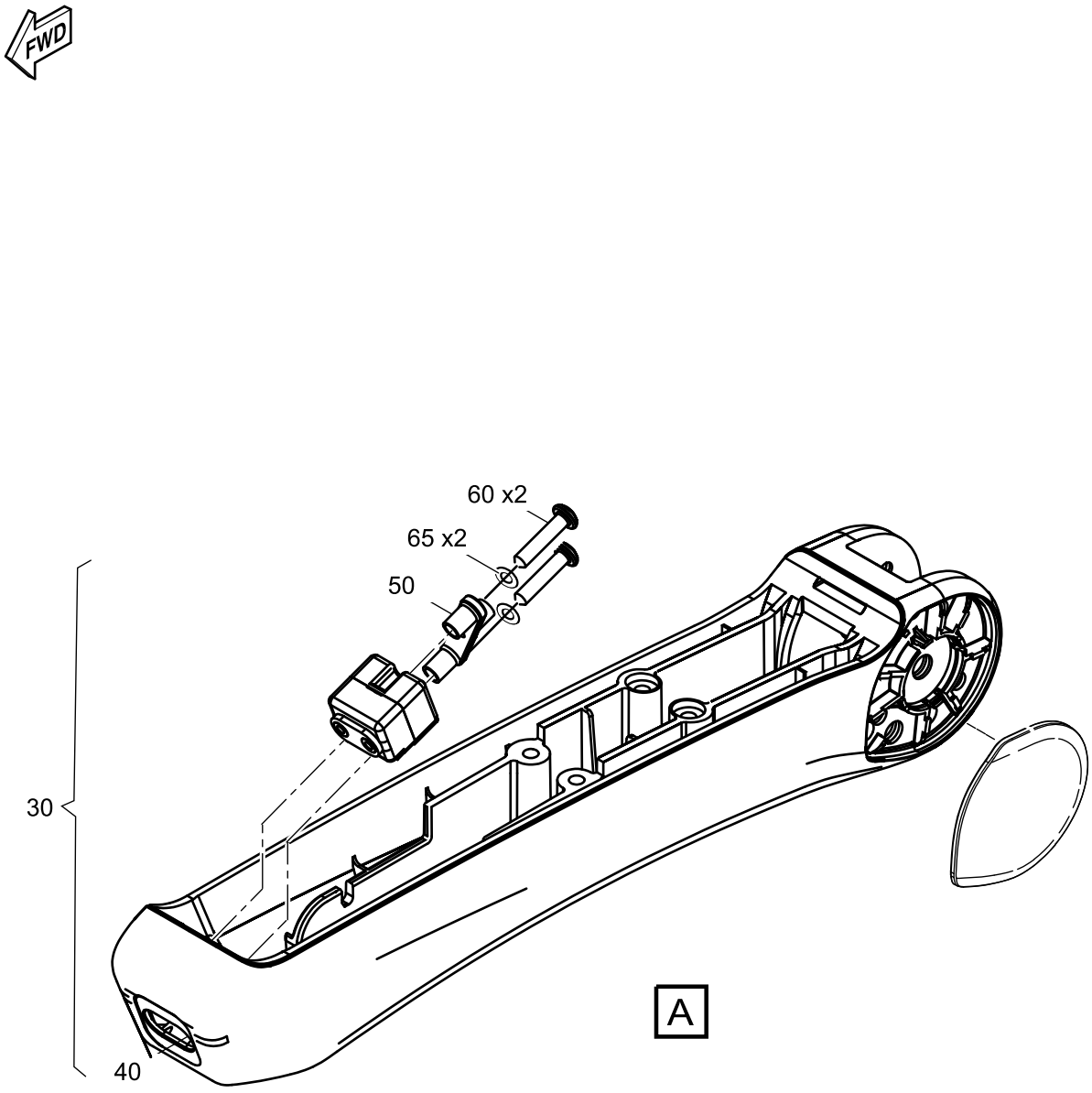


FIG. 3 - ARMREST INSTL
ARMREST INSTL (Sheet 1 of 2)
Figure 3



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FIG. 3 - ARMREST INSTL
ARMREST INSTL (Sheet 2 of 2)
Figure 3

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FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
3 – 1	955-00-300-01RF		ARMREST INSTL NP SEE FIG. 1 FOR NHA SEE FIG. 1A FOR NHA SEE FIG. 1B FOR NHA SEE FIG. 1C FOR NHA SEE FIG. 1D FOR NHA		RF
10	955-00-300-01		. ARMREST ASSY		1
20	139-00-319-03DR		. . STRUCTURE ARMREST		1
30	139-00-322-17DR		. . ATTACHMENT KIT		1
			ATTACHING PARTS		
40	139-00-319-29DR		. . . RECEPTACLE COVER		1
50	139-00-319-33		. . . HOLDER, REMOTE JACK UNIT		1
60	NAS603-14P		. . . SCREW PN 20329138 BY VC1084		2
65	NAS1149F0332P		. . . WASHER PN 315-50-632-48 BY VC1084		2
			* * *		
70	139-00-321-84NN		. . ARMCAP ASSY		1
80	046084		. . SPRING, DISC		4
90	NAS602-14		. . SCREW PN 315-50-606-24 BY VC1084 SPCL TORQUE REF TABLE 8001		4

– ITEM NOT ILLUSTRATED

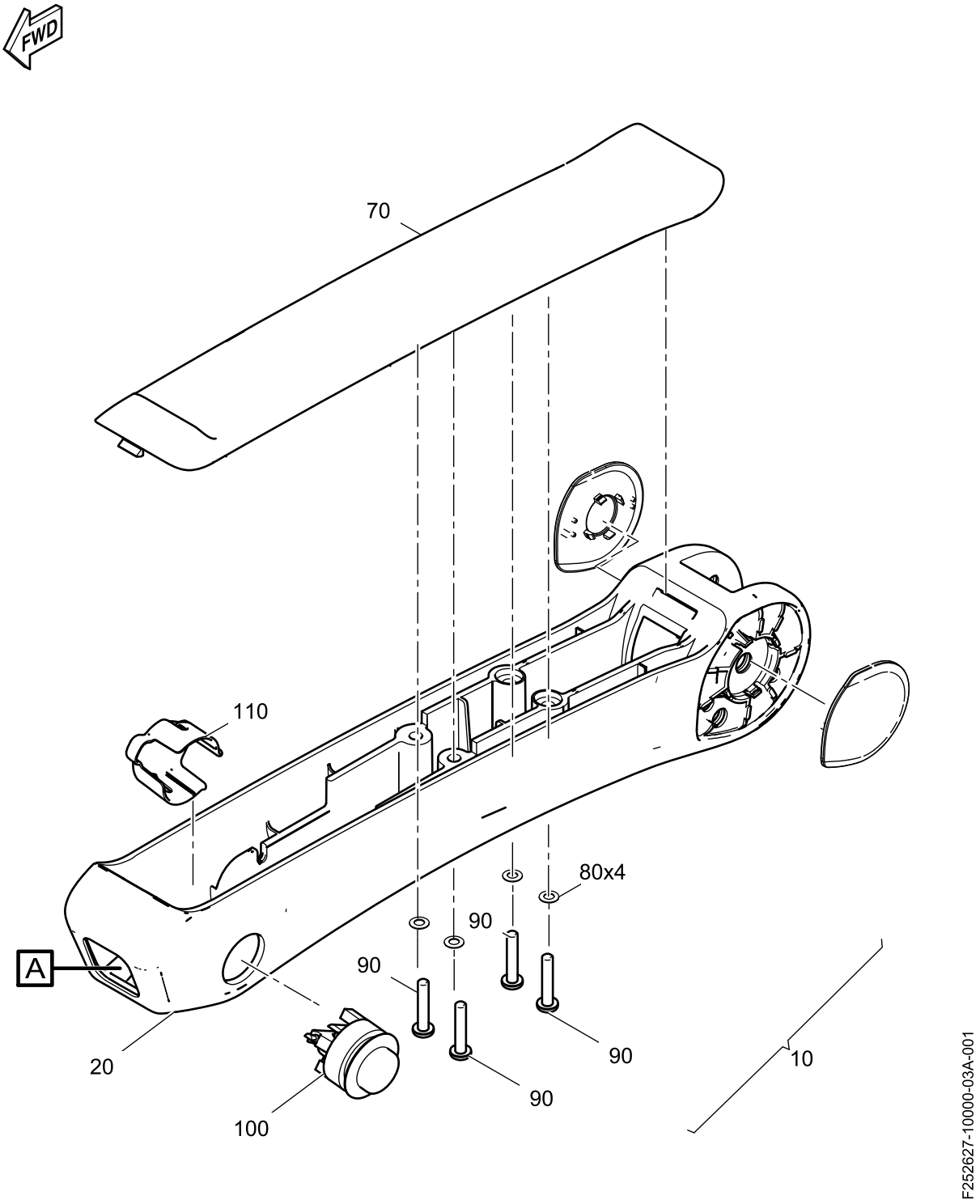
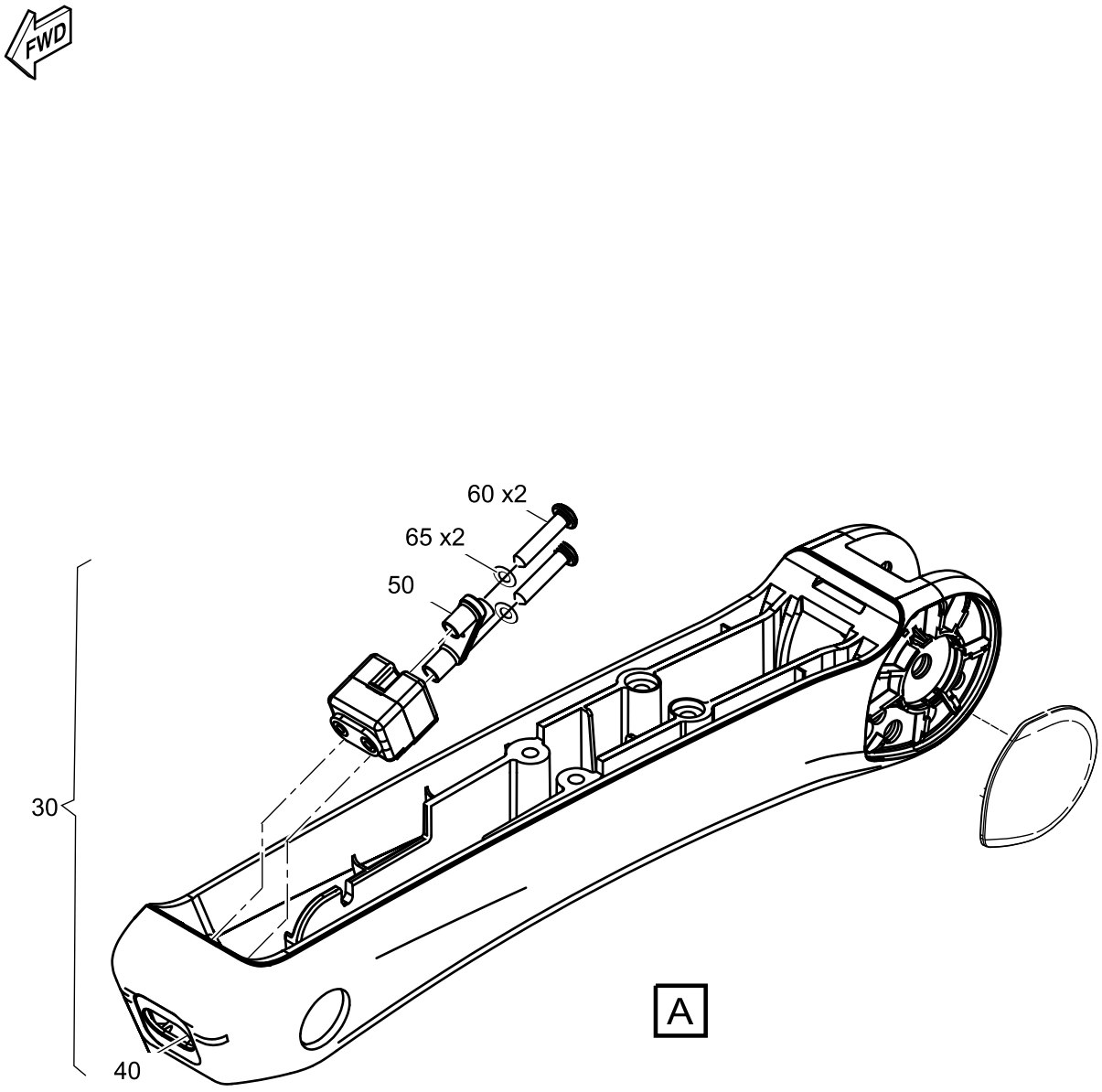


FIG. 3A - ARMREST INSTL
ARMREST INSTL (Sheet 1 of 2)
Figure 3A



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FIG. 3A - ARMREST INSTL
ARMREST INSTL (Sheet 2 of 2)
Figure 3A

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FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
3A – 1	955-00-300-07RF		ARMREST INSTL NP SEE FIG. 1F FOR NHA	A	RF
– 1A	955-00-300-08RF		ARMREST INSTL NP SEE FIG. 1F FOR NHA	B	RF
10	955-00-300-07		. ARMREST ASSY	A	1
– 10A	955-00-300-08		. ARMREST ASSY	B	1
20	139-00-319-05DR		. . STRUCTURE, ARMREST	A	1
– 20A	139-00-319-04DR		. . STRUCTURE, ARMREST	B	1
30	139-00-322-17DR		. . ATTACHMENT KIT		1
			ATTACHING PARTS		
40	139-00-319-29DR		. . . RECEPTACLE COVER		1
50	139-00-319-33		. . . HOLDER, REMOTE JACK UNIT		1
60	NAS603-14P		. . . SCREW PN 20329138 BY VC1084		2
65	NAS1149F0332P		. . . WASHER PN 315-50-632-48 BY VC1084		2
			* * *		
70	139-00-321-84NN		. . ARMCAP ASSY		1
80	046084		. . SPRING, DISC		4
90	NAS602-14		. . SCREW PN 315-50-606-24 BY VC1084 SPCL TORQUE REF TABLE 8001		4
100	020408856		. . CONTROL, RECLINE (#AC71-50)		1
110	139-00-322-28BK		. . COVER		1

– ITEM NOT ILLUSTRATED

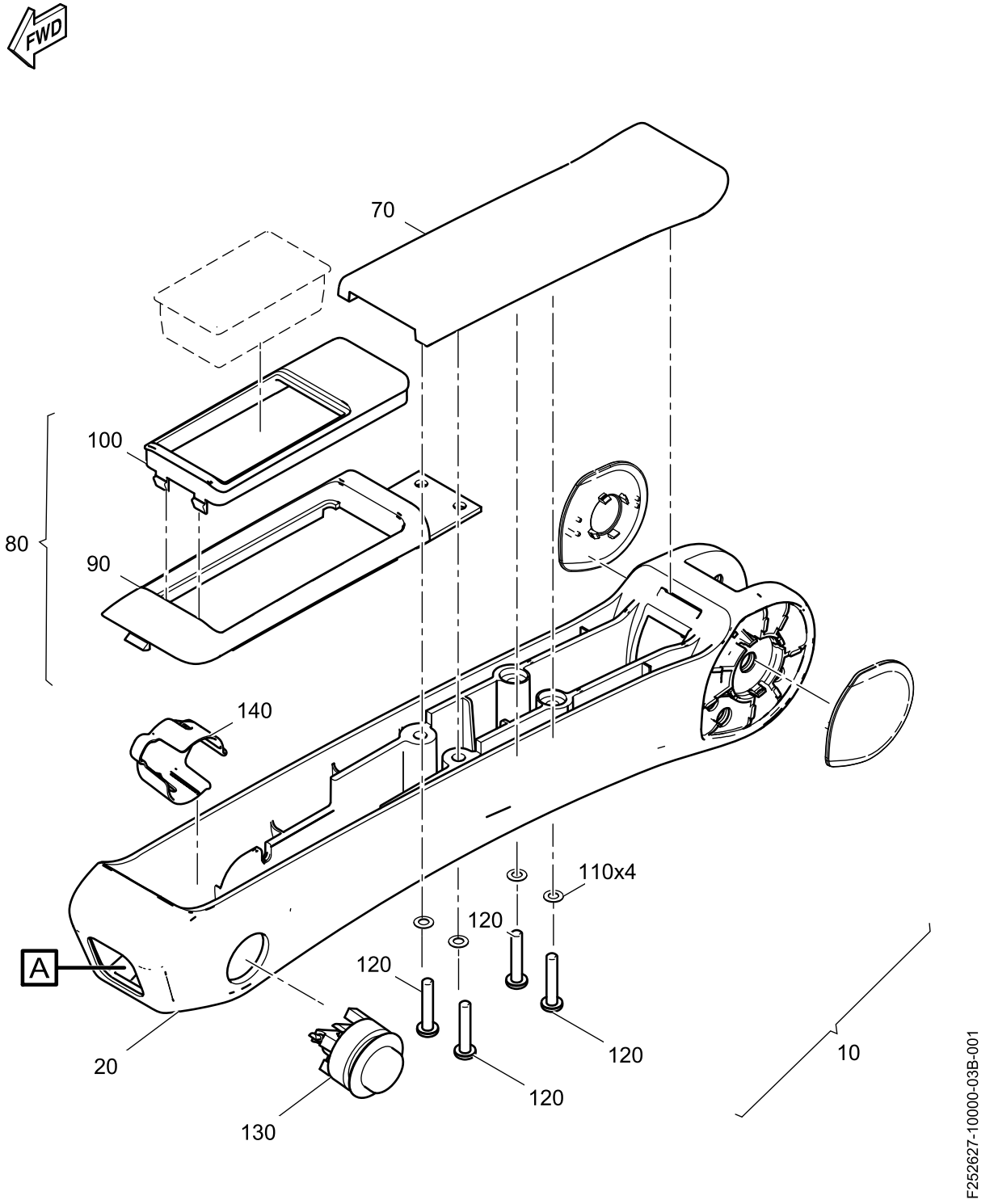
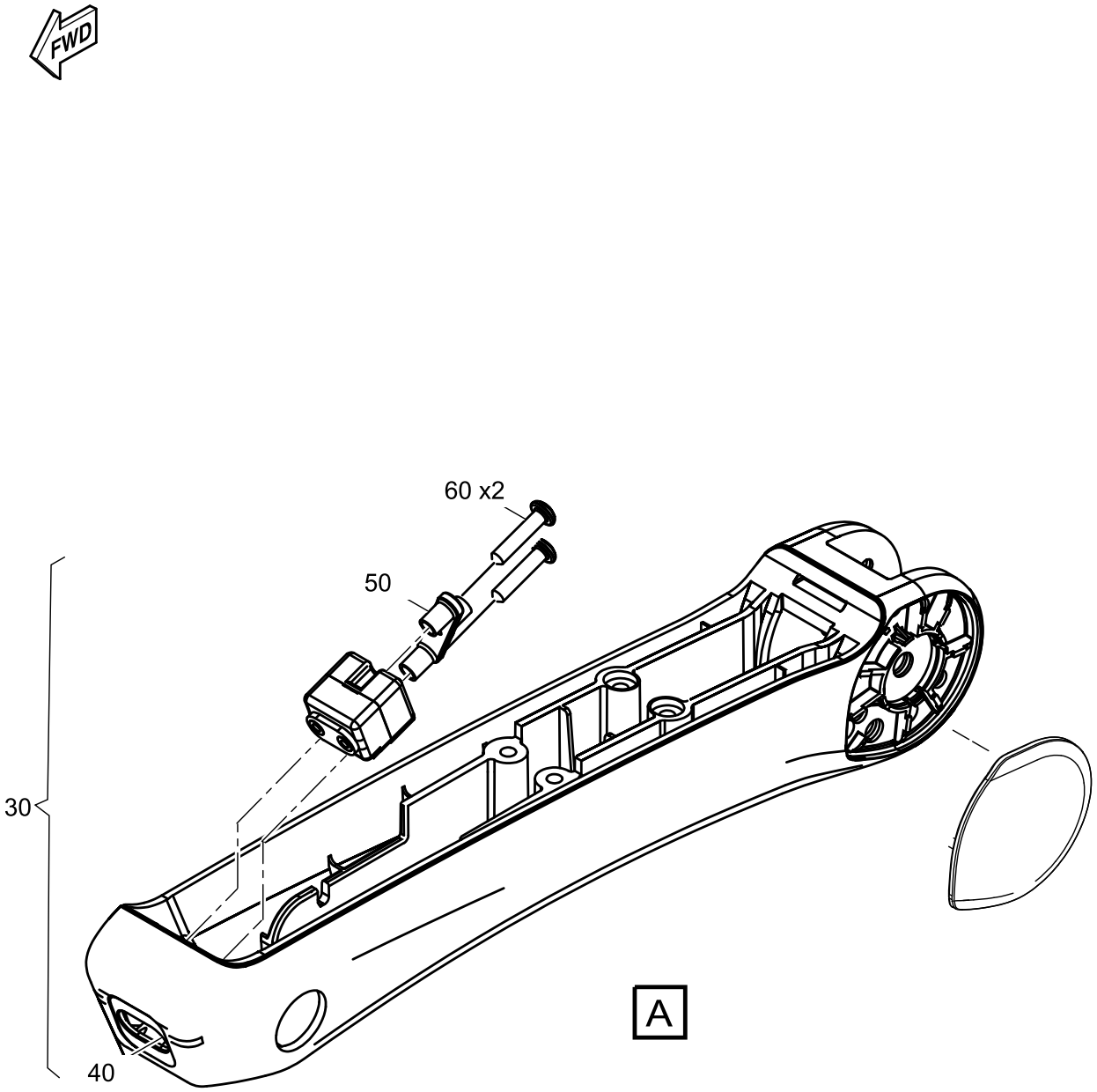
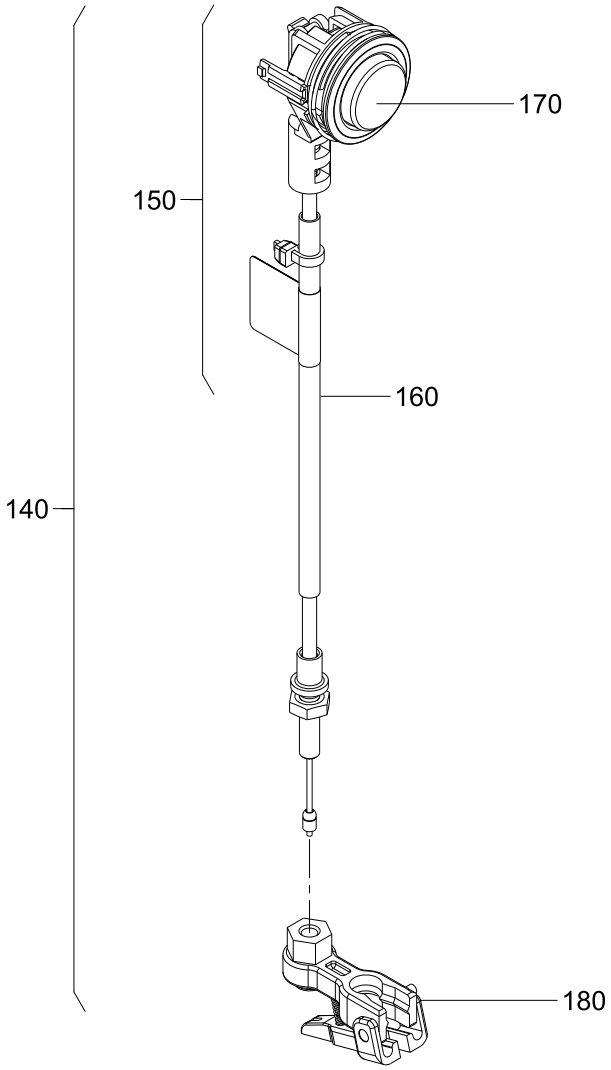


FIG. 3B - ARMREST INSTL
ARMREST INSTL (Sheet 1 of 3)
Figure 3B



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FIG. 3B - ARMREST INSTL
ARMREST INSTL (Sheet 2 of 3)
Figure 3B



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FIG. 3B - ARMREST INSTL
ARMREST INSTL (Sheet 3 of 3)
Figure 3B

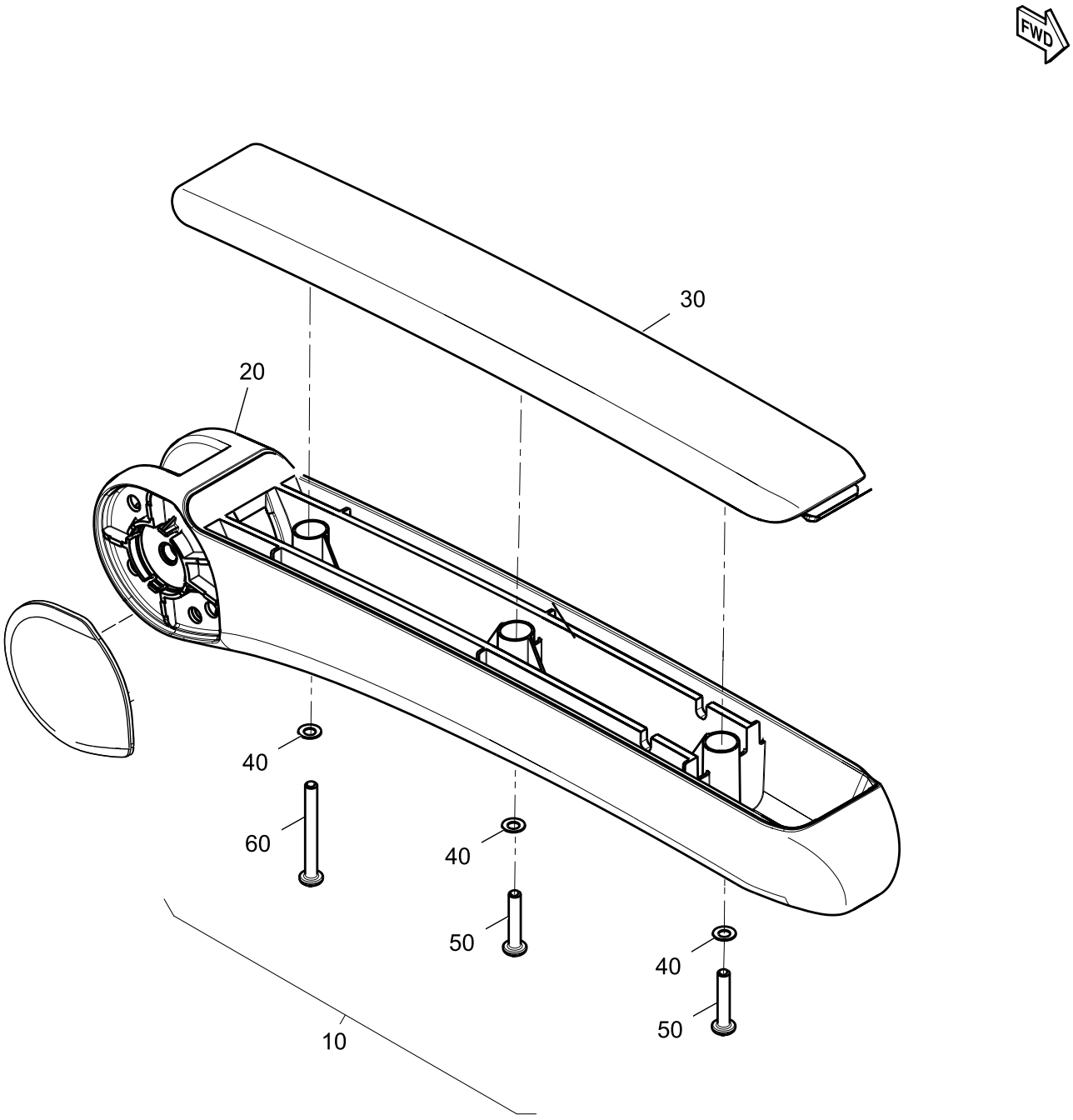
FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
3B – 1	955-00-300-13RF		ARMREST INSTL NP SEE FIG. 1 FOR NHA SEE FIG. 1A FOR NHA SEE FIG. 1C FOR NHA SEE FIG. 1D FOR NHA	A	RF
– 1A	955-00-300-14RF		ARMREST INSTL NP SEE FIG. 1 FOR NHA SEE FIG. 1B FOR NHA SEE FIG. 1C FOR NHA SEE FIG. 1D FOR NHA	B	RF
10	955-00-300-13		. ARMREST ASSY	A	1
– 10A	955-00-300-14		. ARMREST ASSY	B	1
20	139-00-319-05DR		. . STRUCTURE, ARMREST	A	1
– 20A	139-00-319-04DR		. . STRUCTURE, ARMREST	B	1
30	139-00-322-19DR		. . ATTACHMENT KIT ATTACHING PARTS		1
40	139-00-319-60DR		. . . CRADLE		1
50	139-00-319-33		. . . HOLDER, REMOTE JACK UNIT		1
60	NAS603-14P		. . . SCREW PN 20329138 BY VC1084 * * *		2
70	139-00-319-06NN		. . ARMCAP ASSY		1
80	139-00-319-20DR		. . ESCUTCHEON ASSY, ARMREST		1
90	139-00-319-13DR		. . . ESCUTCHEON ARMREST		1
100	139-00-319-16DR		. . . RECEPTACLE PCU		1
110	046084		. . SPRING, DISC 8X0.4X4.2		4
120	NAS602-14		. . SCREW PN 315-50-606-24 BY VC1084 SPCL TORQUE REF TABLE 8001		4

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
3B – 130	100088		. . CONTROL, RECLINE (#AC71-37) RPLD BY 140		1
140	139-00-325-82		. . RELEASE CABLE ASSY RPLS 130		1
150	139-00-325-81		. . . RELEASE CABLE ASSY		1
160	20513055		. . . . CABLE ACTUATION		1
170	20447744		. . . . OPERATING BUTTON		1
180	20480852		. . . RELEASE MECHANISM ALT TO 20447562		1
140	139-00-322-28BK		. . COVER		1

– ITEM NOT ILLUSTRATED

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FIG. 3C - ARMREST INSTL
Figure 3C

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
3C – 1	962-00-300-20RF		ARMREST INSTL NP SEE FIG. 1 FOR NHA SEE FIG. 1A FOR NHA SEE FIG. 1B FOR NHA SEE FIG. 1C FOR NHA SEE FIG. 1D FOR NHA SEE FIG. 1E FOR NHA SEE FIG. 1F FOR NHA SEE FIG. 1G FOR NHA SEE FIG. 1H FOR NHA SEE FIG. 1J FOR NHA SEE FIG. 1K FOR NHA		RF
10	962-00-300-20		. ARMREST ASSY		1
20	139-00-320-58DR		. . STRUCTURE, ARMREST		1
30	322-00-320-64		. . ARMCAP ASSY		1
40	046084		. . SPRING, DISC 8X0.4X4.2		3
50	NAS602-14		. . SCREW PN 315-50-606-24 BY VC1084 SPCL TORQUE REF TABLE 8001		2
60	NAS623-2-20		. . SCREW PN 20309700 BY VC1084 SPCL TORQUE REF TABLE 8001		1

– ITEM NOT ILLUSTRATED

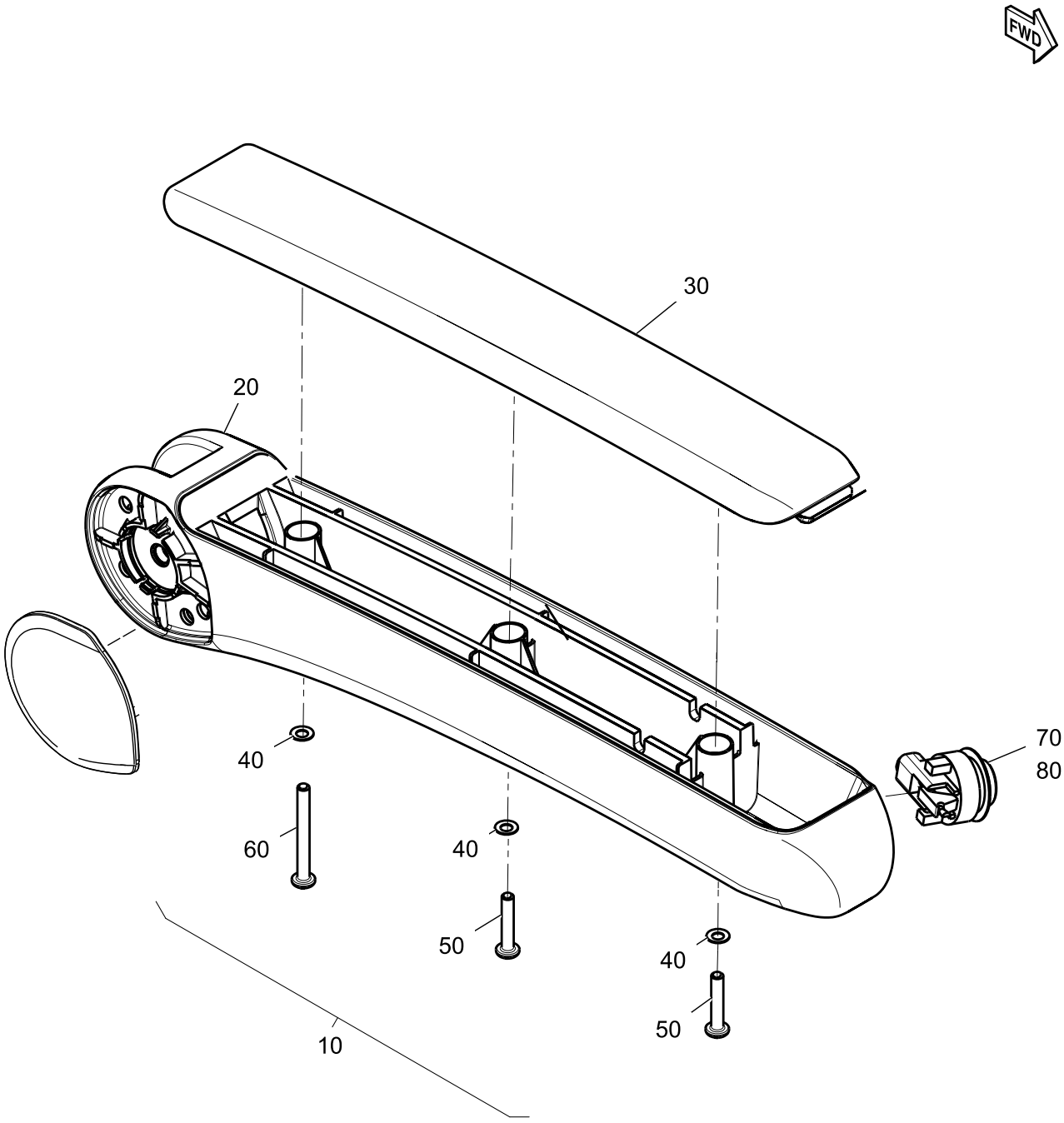
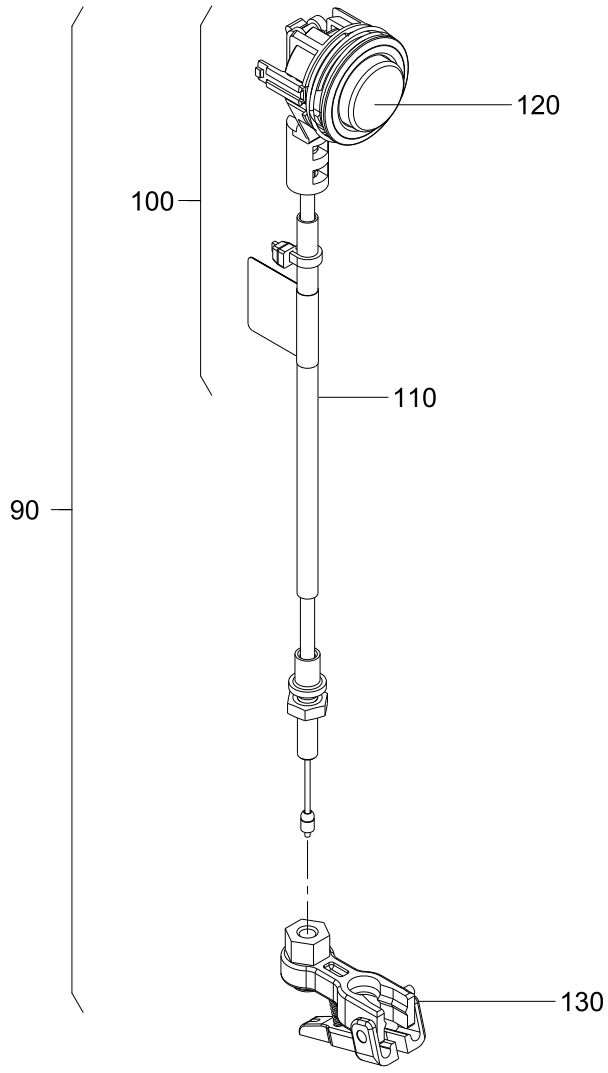


FIG. 3D - ARMREST INSTL
ARMREST INSTL (Sheet 1 of 2)
Figure 3D



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FIG. 3D - ARMREST INSTL
ARMREST INSTL (Sheet 2 of 2)
Figure 3D

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FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
3D – 1	962-00-300-21RF		ARMREST INSTL NP SEE FIG. 1 FOR NHA SEE FIG. 1A FOR NHA SEE FIG. 1C FOR NHA SEE FIG. 1D FOR NHA SEE FIG. 1E FOR NHA SEE FIG. 1G FOR NHA SEE FIG. 1J FOR NHA	A	RF
– 1A	962-00-300-22RF		ARMREST INSTL NP SEE FIG. 1 FOR NHA SEE FIG. 1B FOR NHA SEE FIG. 1C FOR NHA SEE FIG. 1D FOR NHA SEE FIG. 1E FOR NHA SEE FIG. 1F FOR NHA SEE FIG. 1H FOR NHA SEE FIG. 1J FOR NHA	B	RF
10	962-00-300-21		. ARMREST ASSY	A	1
– 10A	962-00-300-22		. ARMREST ASSY	B	1
20	139-00-320-59DR		. . STRUCTURE, ARMREST	A	1
– 20A	139-00-320-60DR		. . STRUCTURE, ARMREST	B	1
30	322-00-320-64		. . ARMCAP ASSY		1
40	046084		. . DISK SPRING 8X0.4X4.2		3
50	NAS602-14		. . SCREW PN 315-50-606-24 BY VC1084 SPCL TORQUE REF TABLE 8001		2
60	NAS623-2-20		. . SCREW PN 20309700 BY VC1084 SPCL TORQUE REF TABLE 8001		1
70	100088		. . CONTROL, RECLINE (#AC71-37) RPLD BY 90		1
80	135-00-300-02		. . WASHER		1
90	139-00-325-82		. . RELEASE CABLE ASSY RPLS 70		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
3D 100	139-00-325-81		. . . RELEASE CABLE ASSY		1
110	20513055		. . . . CABLE ACTUATION		1
120	20447744		. . . . OPERATING BUTTON		1
130	20480852		. . . RELEASE MECHANISM ALT TO 20447562		1
– 140	139-00-322-28BK		*** DELETED ***	B	1

– ITEM NOT ILLUSTRATED

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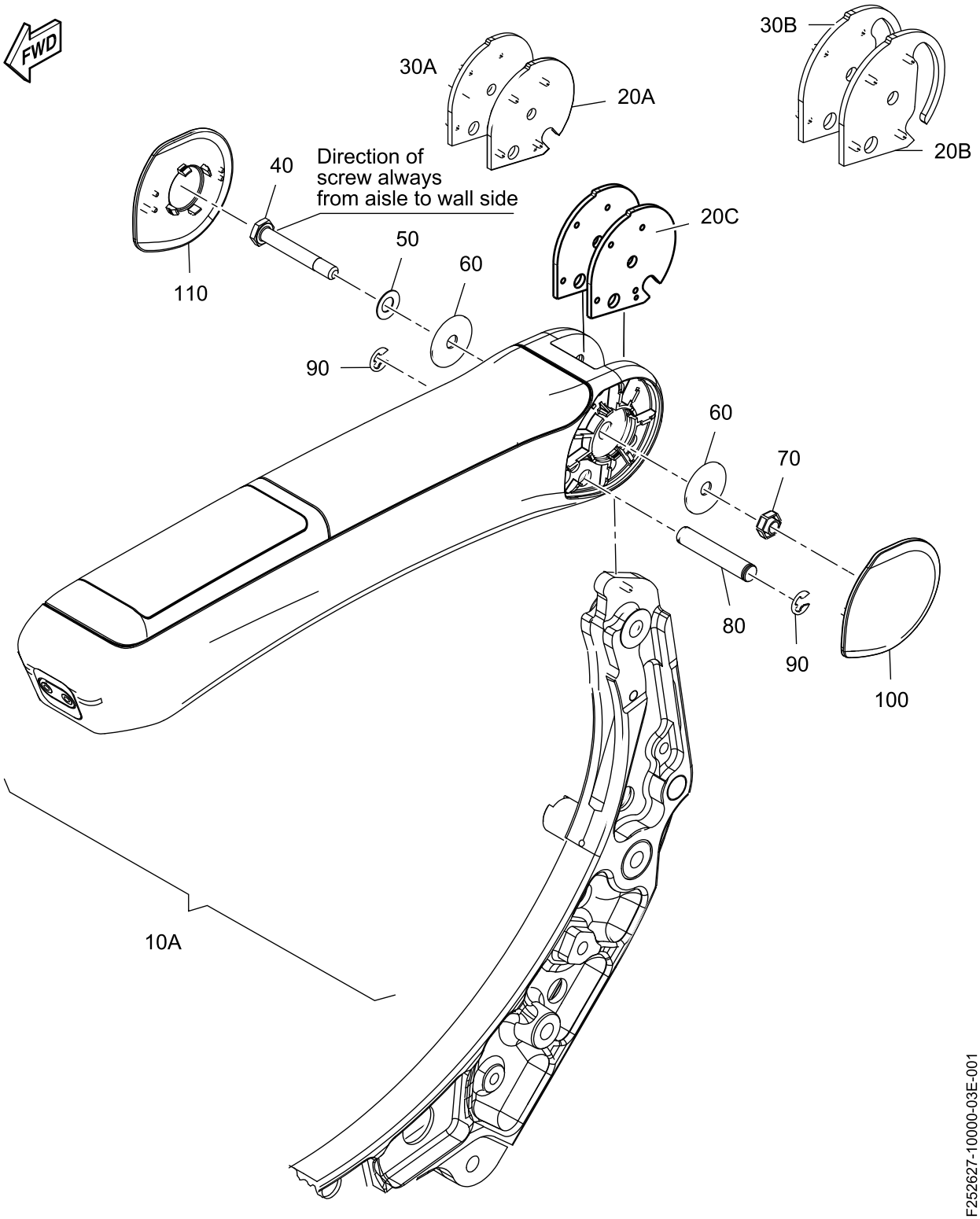


FIG. 3E - ATTACHMENT ARMREST
Figure 3E

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
3E – 1	139-00-319-34RF		ATTACHMENT ARMREST NP SEE FIG. 1 FOR NHA SEE FIG. 1A FOR NHA SEE FIG. 1B FOR NHA SEE FIG. 1C FOR NHA SEE FIG. 1D FOR NHA SEE FIG. 1E FOR NHA SEE FIG. 1F FOR NHA	A	RF
– 1A	139-00-319-35RF		ATTACHMENT ARMREST NP SEE FIG. 1 FOR NHA SEE FIG. 1A FOR NHA SEE FIG. 1B FOR NHA SEE FIG. 1C FOR NHA SEE FIG. 1D FOR NHA SEE FIG. 1F FOR NHA	B	RF
– 1B	139-00-319-36RF		ATTACHMENT ARMREST NP SEE FIG. 1 FOR NHA SEE FIG. 1A FOR NHA SEE FIG. 1B FOR NHA SEE FIG. 1C FOR NHA SEE FIG. 1D FOR NHA SEE FIG. 1E FOR NHA	C	RF
– 1C	139-00-325-21RF		ATTACHMENT KIT ARMREST NP SEE FIG. 1A FOR NHA SEE FIG. 1B FOR NHA SEE FIG. 1E FOR NHA SEE FIG. 1F FOR NHA SEE FIG. 1G FOR NHA SEE FIG. 1H FOR NHA SEE FIG. 1J FOR NHA SEE FIG. 1K FOR NHA	D	RF
– 1D	139-00-325-22RF		ATTACHMENT KIT ARMREST NP SEE FIG. 1A FOR NHA SEE FIG. 1B FOR NHA SEE FIG. 1E FOR NHA SEE FIG. 1G FOR NHA SEE FIG. 1H FOR NHA SEE FIG. 1J FOR NHA	E	RF
– 10	139-00-319-34DR		. ATTACHMENT ARMREST MOVEABLE STD	A	1
10A	139-00-319-35DR		. ATTACHMENT ARMREST FIX STD	B	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
3E – 10B	139-00-319-36DR		. ATTACHMENT ARMREST	C	1
– 10C	139-00-325-21DR		. ATTACHMENT KIT ARMREST MOVEABLE STDFIG3E	D	1
– 10D	139-00-325-22DR		. ATTACHMENT KIT ARMREST HC STD FIG3E	E	1
			ATTACHING PARTS		
– 20	139-00-319-67		. . PLATE STOP ASSY	A	1
20A	139-00-322-93		. . PLATE STOP ASSY RPLD BY 20C	B	1
20B	139-00-322-95		. . PLATE STOP ASSY RPLD BY 20D	C	1
20C	139-00-319-31		. . PLATE STOP RPLS 20A	B	2
– 20D	139-00-319-25		. . PLATE STOP RPLS 20B	C	2
– 20E	139-00-319-67		. . STOP PLATE ASSY LH STD	D	1
– 20F	139-00-319-25		. . STOP PLATE STD	E	1
– 30	139-00-319-68		. . PLATE STOP ASSY	A D	1
30A	139-00-322-94		. . PLATE STOP ASSY	B	1
30B	139-00-322-96		. . PLATE STOP ASSY	C	1
– 30C	139-00-319-25		. . PLATE STOP ASSY	E	1
40	NAS6604-21		. . SCREW PN 315-50-665-97 BY VC1084		1
50	046085		. . DISC, SPRING 14X0.5X7.2		1
60	139-00-350-26		. . WASHER		2
70	NAS679A4		. . NUT PN 315-50-607-23 BY VC1084 SPCL TORQUE REF TABLE 8001 RPLD BY 70A		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
3E – 70A	MS21042-4		. . NUT PN 103302 BY VC1084 SPCL TORQUE REF TABLE 8001 SECURED WITH Vibratite VC-3 or Loctite 243 RPLS 70		1
80	139-00-319-26		. . BOLT		1
90	044009		. . LOCKING WASHER		2
100	139-00-318-21DR		. . COVER SIDE, LH		1
110	139-00-318-22DR		. . COVER SIDE, RH		1
– 120	315-00-300-05		. . WASHER	D E	1
			* * *		

– ITEM NOT ILLUSTRATED

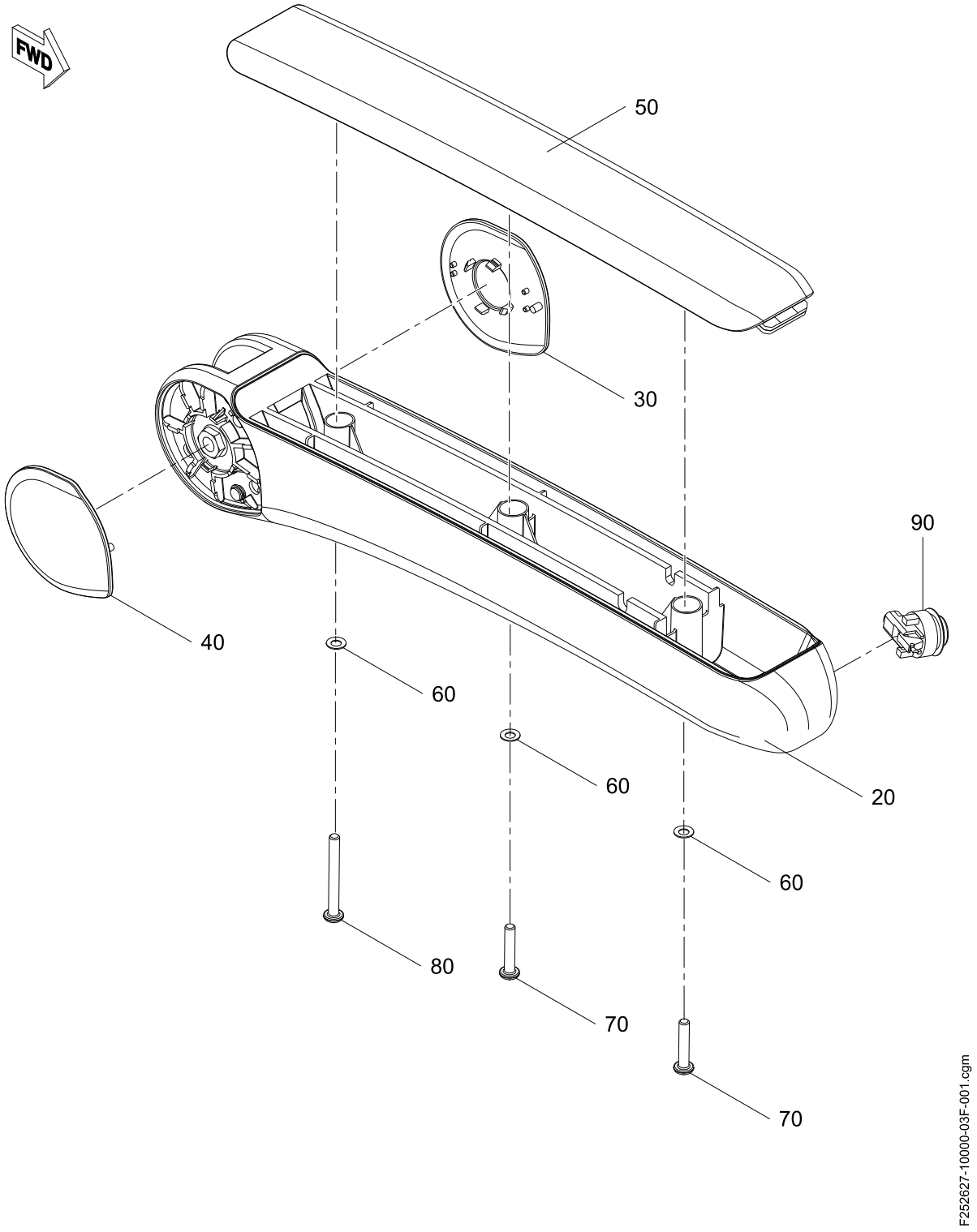
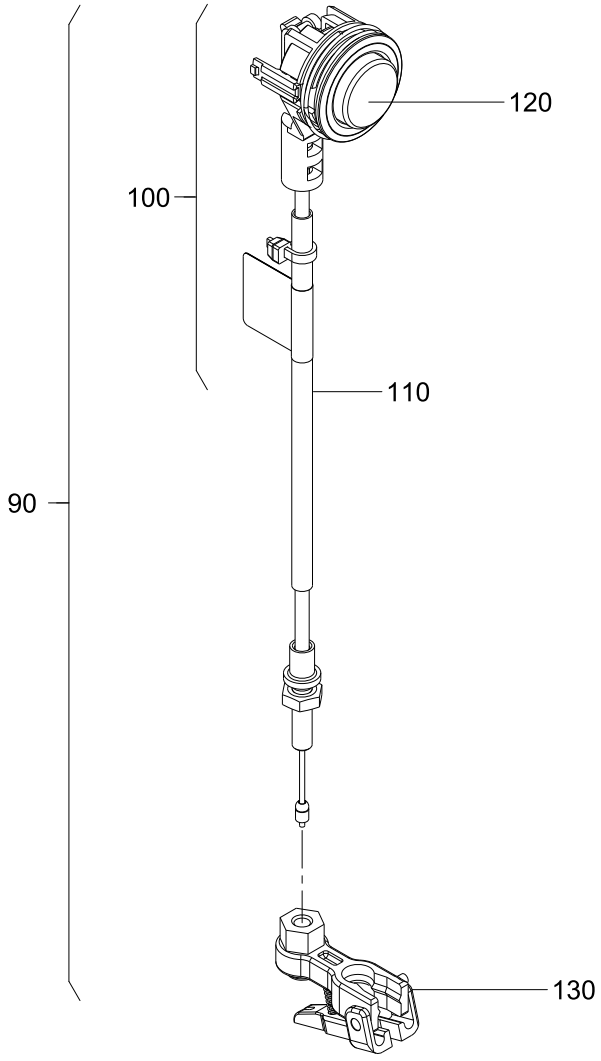


FIG. 3F - ARMREST INSTL
ARMREST INSTL (Sheet 1 of 2)
Figure 3F



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FIG. 3F - ARMREST INSTL
ARMREST INSTL (Sheet 2 of 2)
Figure 3F

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FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
3F – 1	955-00-300-03RF		ARMREST INSTL NP SEE FIG. 1A FOR NHA SEE FIG. 1G FOR NHA	A	RF
– 1A	955-00-300-04RF		ARMREST INSTL NP SEE FIG. 1B FOR NHA SEE FIG. 1H FOR NHA	B	RF
– 1B	955-00-300-05RF		ARMREST INSTL NP SEE FIG. 1A FOR NHA SEE FIG. 1B FOR NHA SEE FIG. 1G FOR NHA SEE FIG. 1H FOR NHA	C	RF
– 10	955-00-300-03		. ARMREST ASSY LH	A	1
– 10A	955-00-300-04		. ARMREST ASSY RH	B	1
– 10B	955-00-300-05		. ARMREST ASSY	C	1
20	139-00-317-59DR		. . STRUCTURE ARMREST LH	A	1
– 20A	139-00-317-58DR		. . STRUCTURE ARMREST RH	B	1
– 20B	139-00-317-57DR		. . STRUCTURE ARMREST STD	C	1
30	139-00-318-21DR		. . COVER LH SIDE		1
40	139-00-318-22DR		. . COVER RH SIDE		1
50	139-00-317-64NN		. . ARMCAP		1
60	046084		. . DISK SPRING		3
70	NAS602-14		. . PAN HEAD SCREW PN 315-50-606-24 BY VC1084 SPCL TORQUE REF TABLE 8001		2
80	NAS602-22		. . PAN HEAD SCREW PN 100951 BY VC1084 SPCL TORQUE REF TABLE 8001		1
90	139-00-325-82		. . RELEASE CABLE ASSY	A B	1
100	139-00-325-81		. . . RELEASE CABLE ASSY	A B	1
110	20513055		. . . . CABLE ACTUATION	A B	1
120	20447744		. . . . OPERATING BUTTON	A B	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
3F 130	20480852		. . . RELEASE MECHANISM ALT TO 20447562	A B	1

– ITEM NOT ILLUSTRATED

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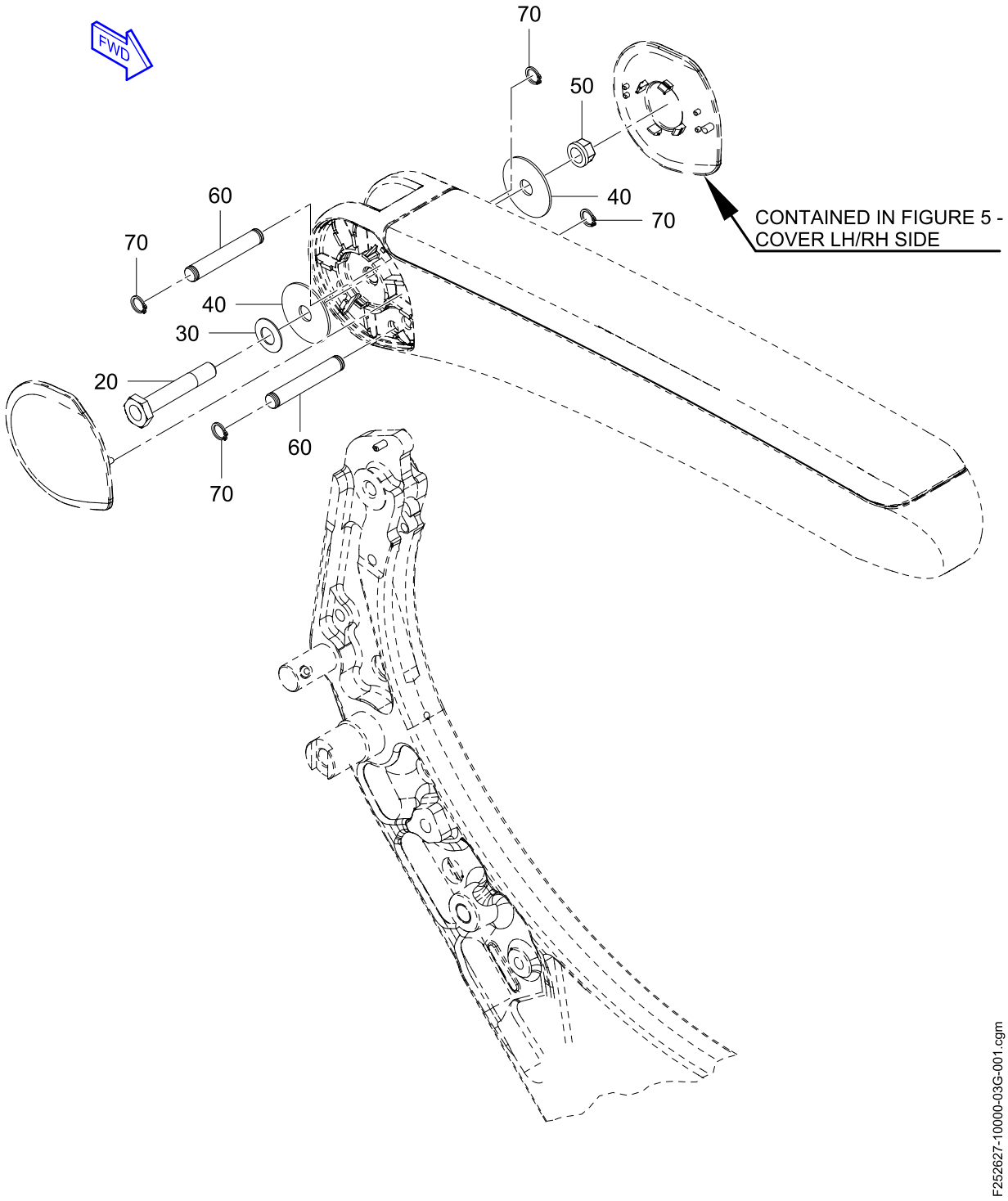


FIG. 3G - ATTACHMENT ARMREST
Figure 3G

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
3G – 1	139-00-318-56RF		ATTACHMENT ARMREST NP SEE FIG. 1A FOR NHA SEE FIG. 1B FOR NHA SEE FIG. 1G FOR NHA SEE FIG. 1H FOR NHA		RF
– 10	139-00-318-56		. ATTACHMENT KIT ARMREST FIX		1
20	NAS6604-17		. . HEXAGON SCREW PN 054224 BY VC1084		1
30	046085		. . DISK SPRING		1
40	139-00-350-26		. . WASHER		2
50	MS21042-4		. . LOCK NUT PN 103302 BY VC1084 SECURED WITH LOCTITE 243 OR VIBRATITE VC-3 SPCL TORQUE REF TABLE 8001		1
60	139-00-318-55		. . BOLT		2
70	021229		. . RETAINING RING		4

– ITEM NOT ILLUSTRATED

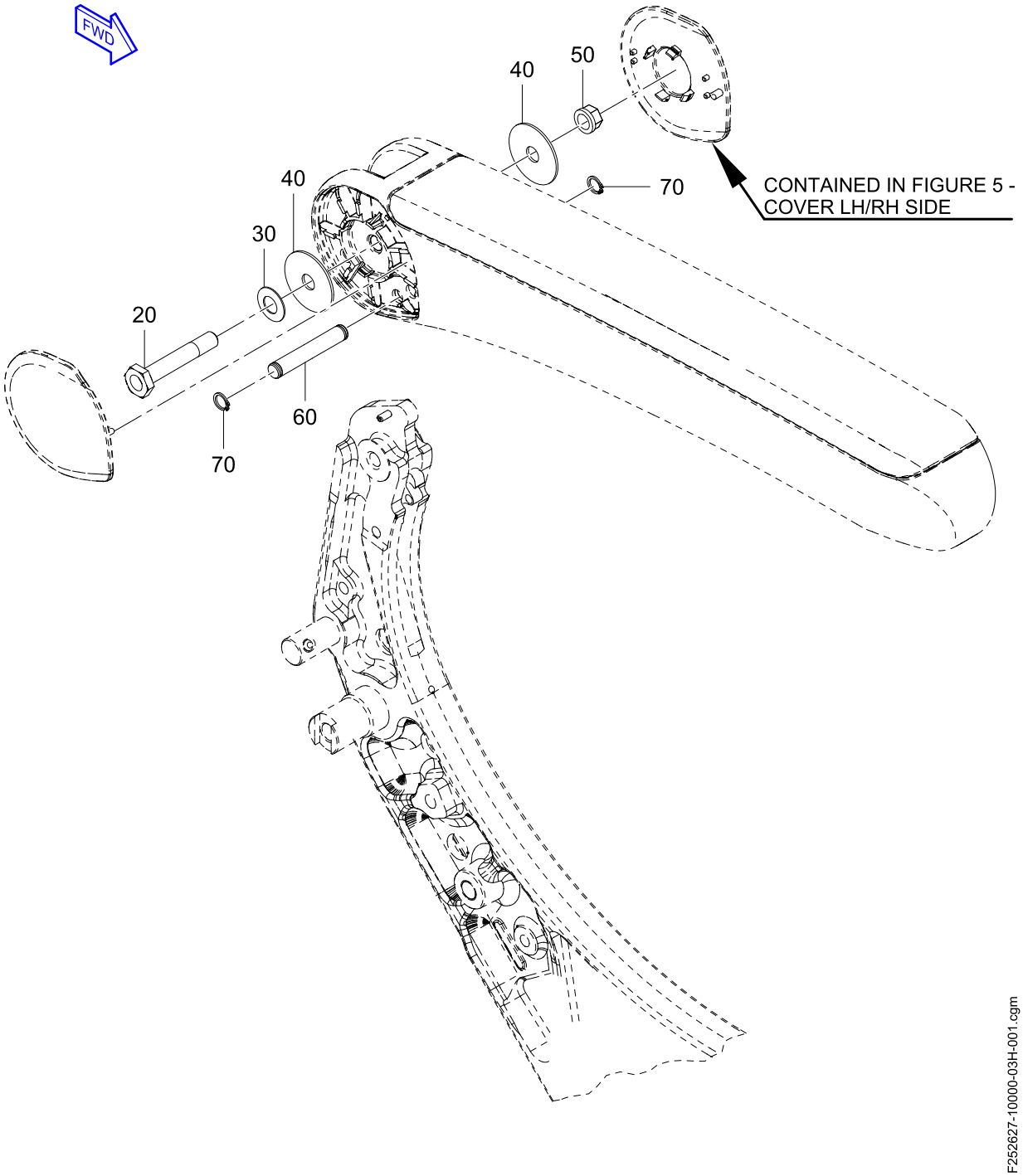


FIG. 3H - ATTACHMENT KIT ARMREST
Figure 3H

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
3H – 1	139-00-318-57RF		ATTACHMENT KIT ARMREST NP SEE FIG. 1A FOR NHA SEE FIG. 1B FOR NHA SEE FIG. 1G FOR NHA SEE FIG. 1H FOR NHA		RF
– 10	139-00-318-57		. ATTACHMENT KIT ARMREST		1
20	NAS6604-17		. . HEXAGON SCREW PN 054224 BY VC1084		1
30	046085		. . DISK SPRING		1
40	139-00-350-26		. . WASHER		2
50	MS21042-4		. . LOCK NUT PN 103302 BY VC1084 SECURED WITH LOCTITE 243 OR VIBRATITE VC-3 SPCL TORQUE REF TABLE 8001		1
60	139-00-318-55		. . BOLT		1
70	021229		. . RETAINING RING		2

– ITEM NOT ILLUSTRATED

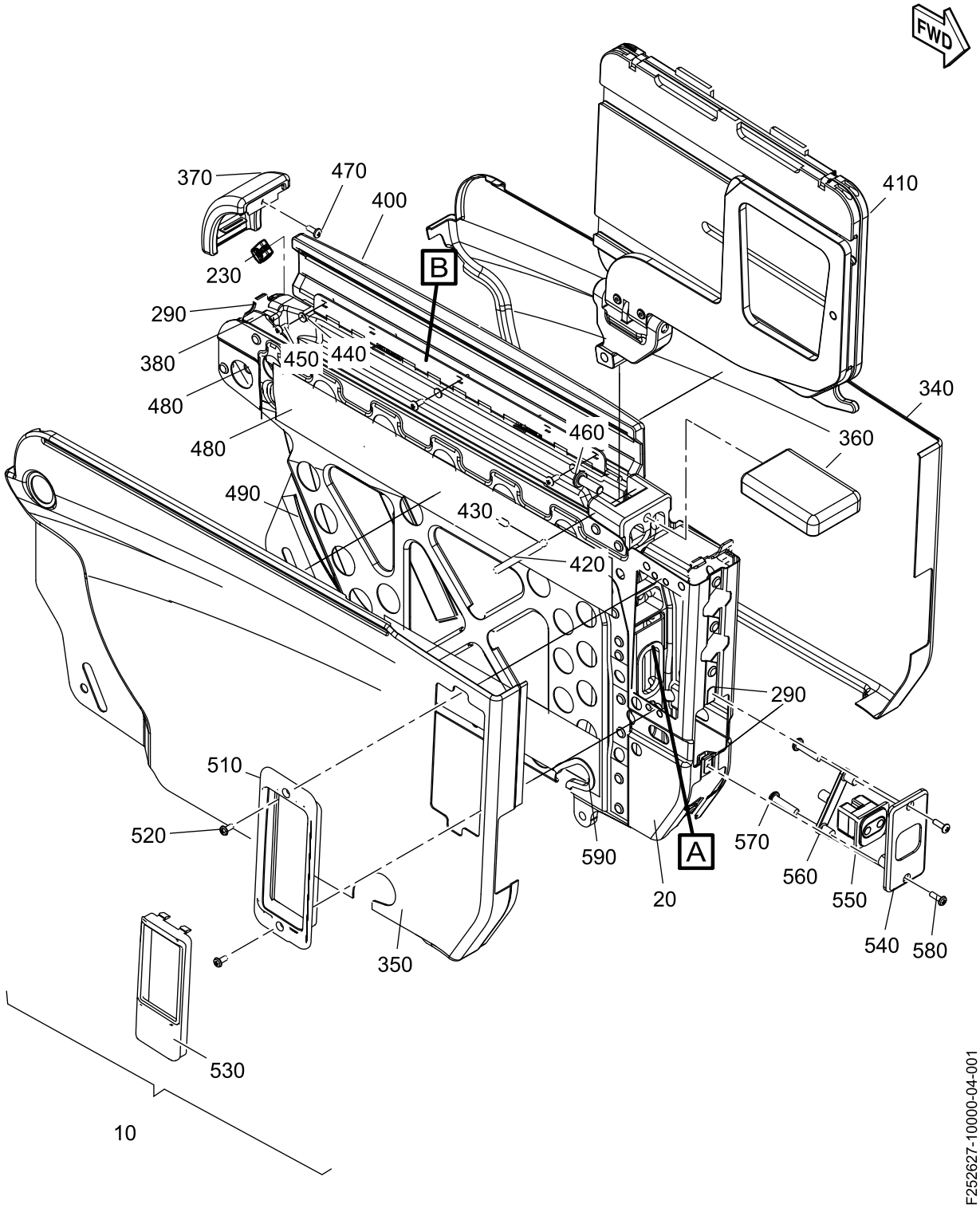


FIG. 4 - ARMREST IAT INSTL
ARMREST IAT INSTL (Sheet 1 of 3)
Figure 4

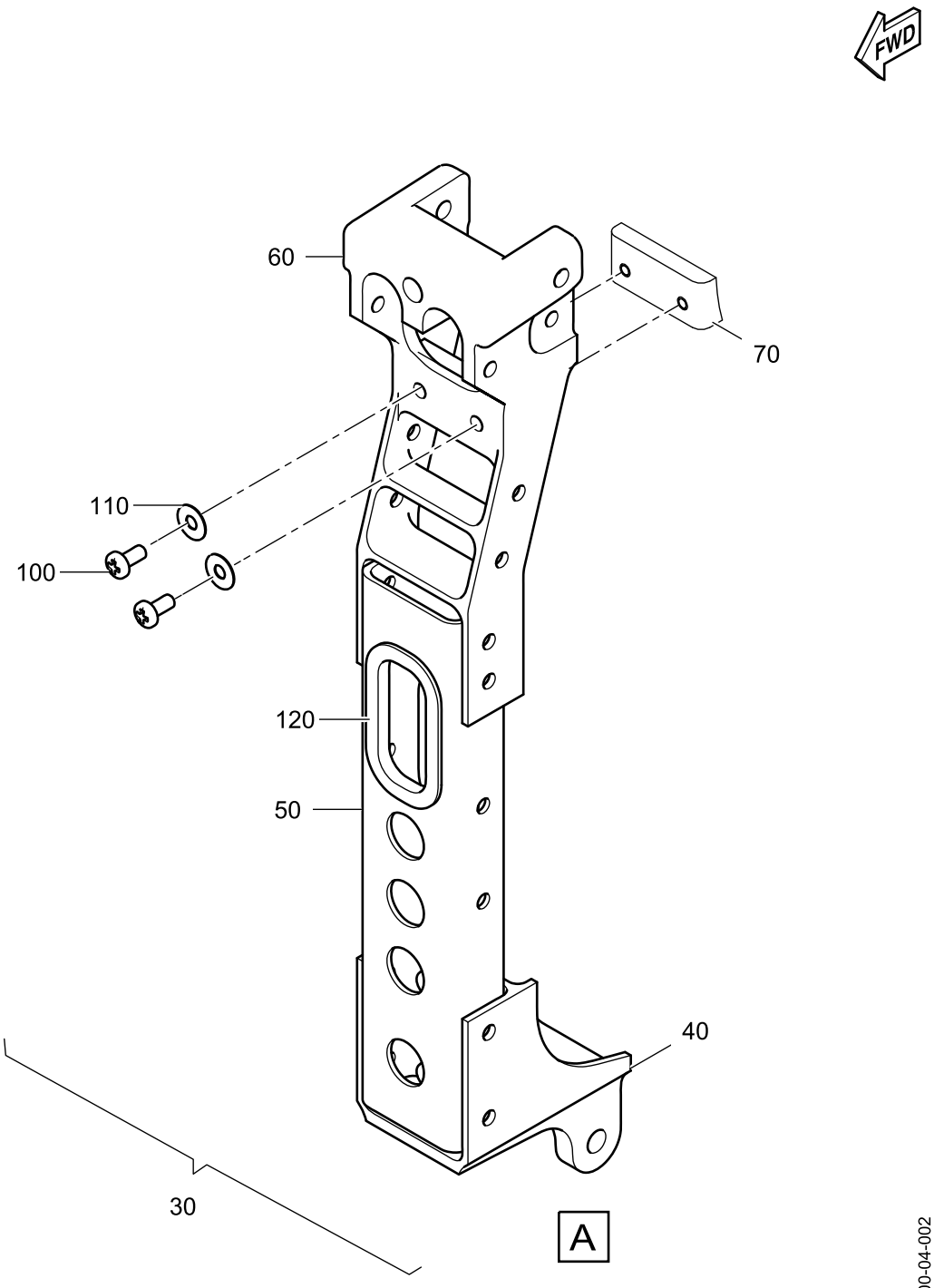


FIG. 4 - ARMREST IAT INSTL
ARMREST IAT INSTL (Sheet 2 of 3)
Figure 4

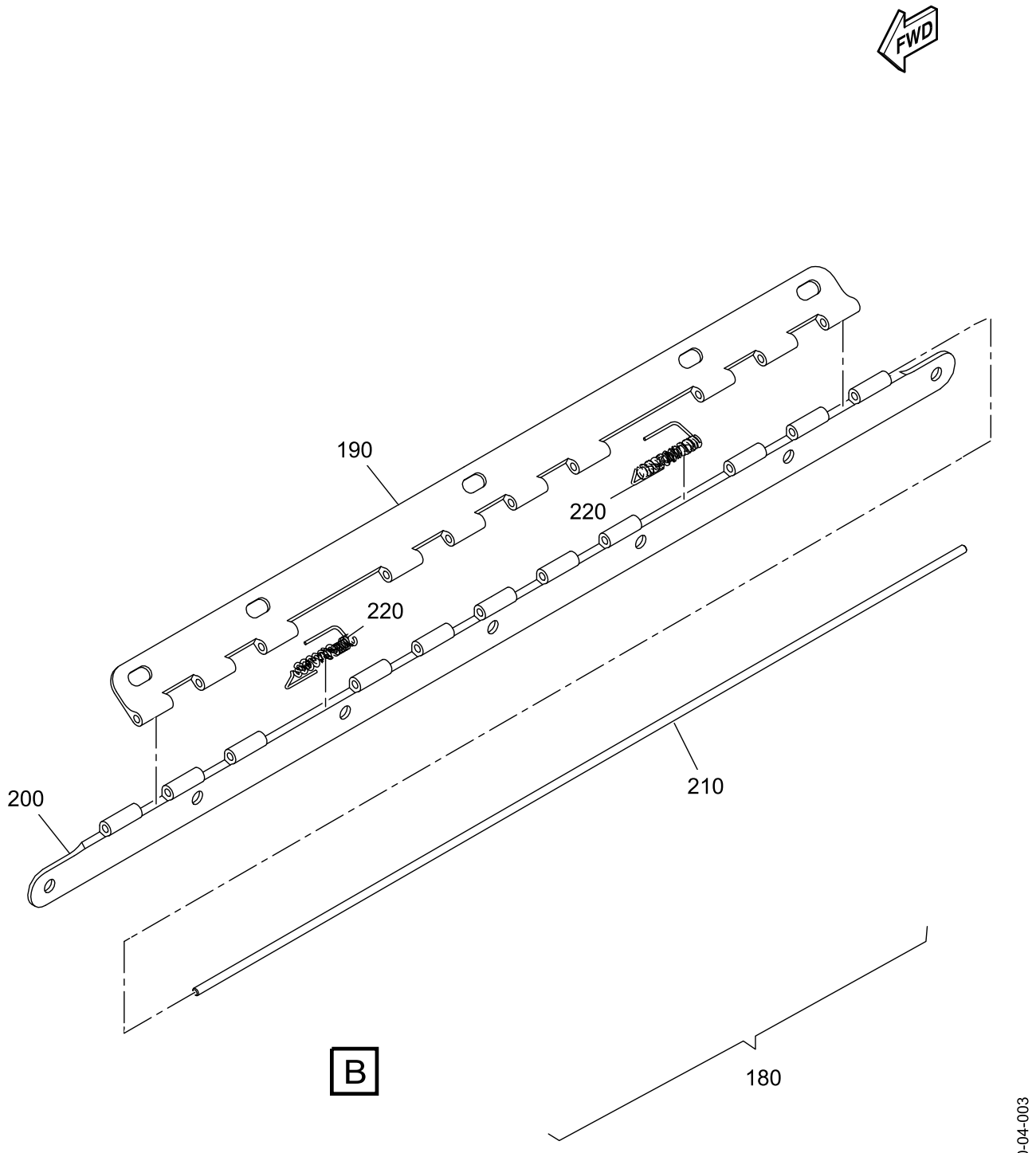


FIG. 4 - ARMREST IAT INSTL
ARMREST IAT INSTL (Sheet 3 of 3)
Figure 4

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
4 – 1	955-00-800-01RF		ARMREST IAT INSTL NP SEE FIG. 1F FOR NHA	A	RF
– 1A	955-00-800-02RF		ARMREST IAT INSTL NP SEE FIG. 1F FOR NHA	B	RF
10	955-00-800-01		. ARMREST IAT ASSY	A	1
– 10A	955-00-800-02		. ARMREST IAT ASSY	B	1
20	139-00-846-77		. . STRUCTURE ASSY, ARMREST IAT	A	1
– 20A	139-00-846-78		. . STRUCTURE ASSY, ARMREST IAT	B	1
30	139-00-853-00		. . . BEARING IAT ASSY RIVETED WITH ITEM 240 AND 260		1
40	139-00-842-23		. . . . BEARING IAT RIVETED WITH ITEM 80		1
50	139-00-845-92		. . . . TORSION TUBE		1
60	139-00-846-00		. . . . BEARING IAT, UPPER RIVETED WITH ITEM 90		1
70	139-00-824-15		. . . . STOP		1
– 80	20345955		. . . . BLIND RIVET NP		4
– 90	043466		. . . . BLIND RIVET NP 4.0 KL4.5-6.5 FK		2
100	MS51957-27		. . . . SCREW PN 315-50-610-85 BY VC1084		2
110	NAS1149FN616P		. . . . WASHER PN 315-50-607-72 BY VC1084		2
120	100182		. . . . PROTECTION, EDGE		AR
– 130	139-00-847-19		. . . COVER IAT RIVETED WITH ITEM 240	A	1
– 130A	139-00-847-17		. . . COVER IAT RIVETED WITH ITEM 240	B	1
– 140	139-00-847-16		. . . COVER IAT RIVETED WITH ITEM 240	A	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
4 – 140A	139-00-847-18		. . . COVER IAT RIVETED WITH ITEM 240	B	1
– 150	139-00-846-81		. . . ATTACHMENT BRACKET, FOR ESCUTCHEON RIVETED WITH ITEM 300		1
– 160	139-00-855-61		. . . ATTACHMENT BRACKET ASSY, FOR ARMCAP REAR FIXED RIVETED WITH ITEM 240 AND 250		1
– 170	139-00-842-22		. . . HOLDING STRAP RIVETED WITH ITEM 240		1
180	139-00-842-28		. . . HINGE ASSY RIVETED WITH ITEM 240		1
190	139-00-824-12		. . . . HINGE, UPPER		1
200	139-00-842-27		. . . . HINGE, LOWER		1
210	139-00-824-14		. . . . PIN, HINGE		1
220	137-00-825-09		. . . . SPRING, HINGE RPLS 220A		2
– 220A	137-00-825-04		. . . . SPRING, HINGE RPLD BY 220		2
230	103673		. . . CLIP		1
– 240	026662		. . . BLIND RIVET NP ST/ST D4.0 KL1.6-3.2		21
– 250	007293		. . . BLIND RIVET NP ST/ST D4.0 KL 1.5-4.8		2
– 260	043466		. . . BLIND RIVET NP 4.0 KL4.5-6.5 FK		12
– 270	055085		. . . WASHER DIN9021A4 3-ST		2
– 280	304-50-234-99		. . . TAPE, HOOK		AR
290	044646		. . . CLIP NUT		2
– 300	044237		. . . BLIND RIVET NP NI-CU/ST D3.2 KL1.1-2.6 SK		4

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
4 – 310	NAS697A06L		. . . RIVET NUT PN 315-50-608-22 BY VC1084		2
– 320	055948		. . . BLIND RIVET NP ST/ST D2.4 KL0.8-3.2 SK		4
– 330	304-50-235-72		. . . TAPE, LOOP		AR
340	139-00-846-30DR		. . PANEL ARMREST, IAT	A	1
– 340A	139-00-846-98DR		. . PANEL ARMREST, IAT	B	1
350	139-00-849-99DR		. . PANEL ARMREST, IAT	A	1
– 350A	139-00-846-32DR		. . PANEL ARMREST, IAT	B	1
360	139-00-842-69		. . ESCUTCHEON		1
370	139-00-842-01NN		. . ARMCAP, REAR FIXED		1
380	139-00-842-12HQ		. . CAVITY INSERT ASSY IAT	A	1
– 380A	139-00-842-13HQ		. . CAVITY INSERT ASSY IAT	B	1
– 390	044986AN		. . . TAPE, LOOP		AR
400	139-00-842-48NN		. . ARMCAP MOVEABLE		1
410	139-00-862-75RF		. . IAT INSTL, LH NP SEE FIG. 5A FOR DET SUPSDS 410A	A	1
– 410A	139-00-852-75RF		. . IAT INSTL, LH NP SEE FIG. 5 FOR DET SUPSD BY 410	A	1
– 410B	139-00-862-76RF		. . IAT INSTL, RH NP SEE FIG. 5A FOR DET SUPSDS 410B	B	1
– 410C	139-00-852-76RF		. . IAT INSTL, RH NP SEE FIG. 5 FOR DET SUPSD BY 410C	B	1
420	139-00-830-01		. . AXIS IAT		1
430	AN565A6H3		. . SET SCREW PN 315-50-620-34 BY VC1084		1
440	107794		. . WASHER, LOCK		3

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
4 450	MS51957-27		. . SCREW PN 315-50-610-85 BY VC1084		3
460	NAS604-12		. . SCREW PN 315-50-675-12 BY VC1084		1
470	MS51957-28		. . SCREW PN 315-50-611-27 BY VC1084		1
480	026670		. . TAPE, ADHESIVE		AR
490	029254		. . TAPE, ADHESIVE		AR
– 500	045199AN		. . TAPE, LOOP		AR
510	139-00-848-55DR		. . FRAME		1
520	NAS601-5B		. . SCREW PN 110113 BY VC1084		2
530	139-00-319-16DR		. . RECEPTACLE, PCU		1
540	139-00-848-75DR		. . COVER REMOTE JACK UNIT, LH	A	1
– 540A	139-00-848-74DR		. . COVER REMOTE JACK UNIT, RH	B	1
550	139-00-319-60DR		. . CRADLE		1
560	139-00-319-33		. . HOLDER, REMOTE JACK UNIT		1
570	NAS603-14P		. . SCREW PN 20329138 BY VC1084		2
580	NAS601-7B		. . SCREW PN 110114 BY VC1084		2
590	100182		. . EDGE PROTECTION GLUED WITH ERGO 5011		AR

– ITEM NOT ILLUSTRATED

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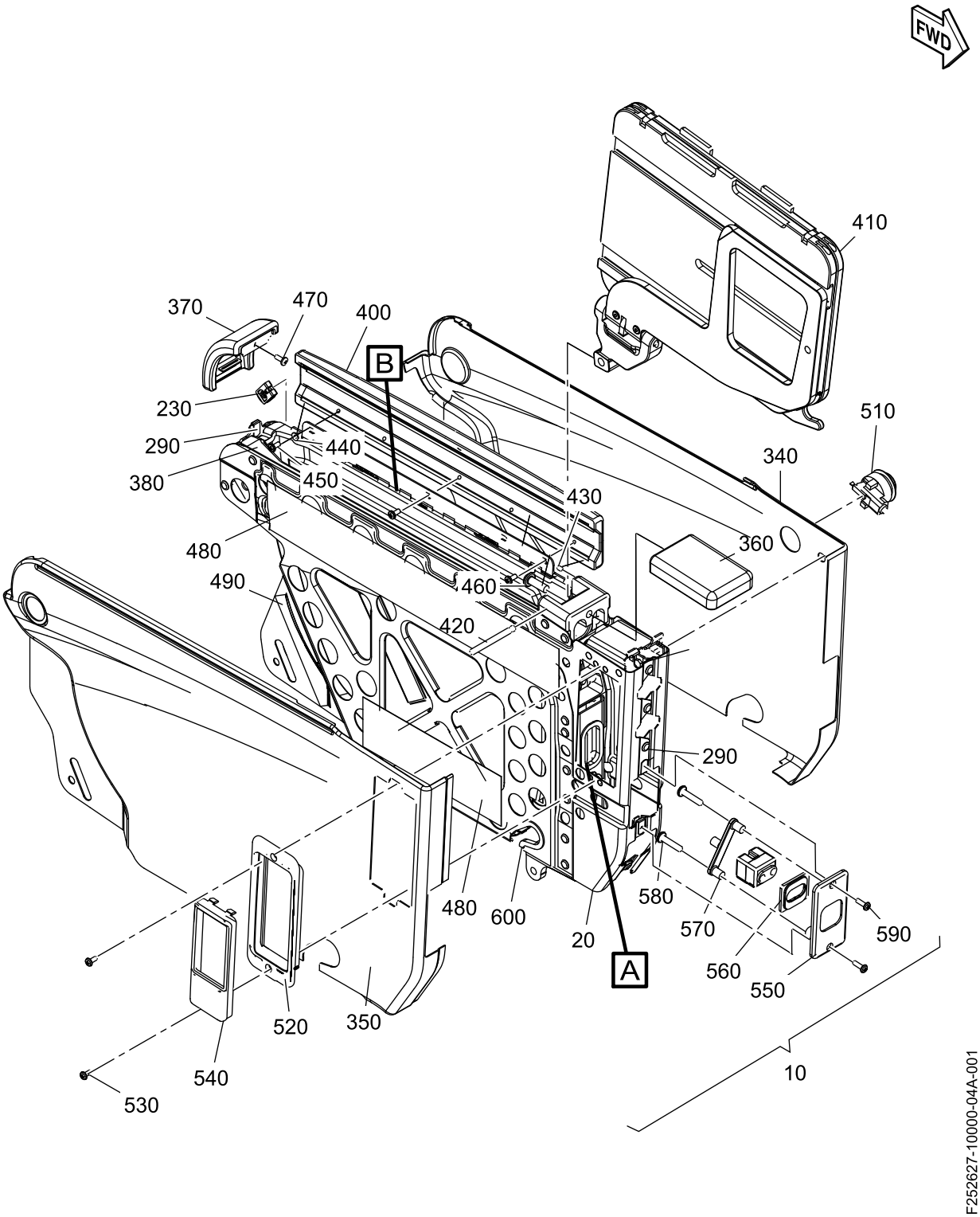


FIG. 4A - ARMREST IAT INSTL
ARMREST IAT INSTL (Sheet 1 of 3)
Figure 4A

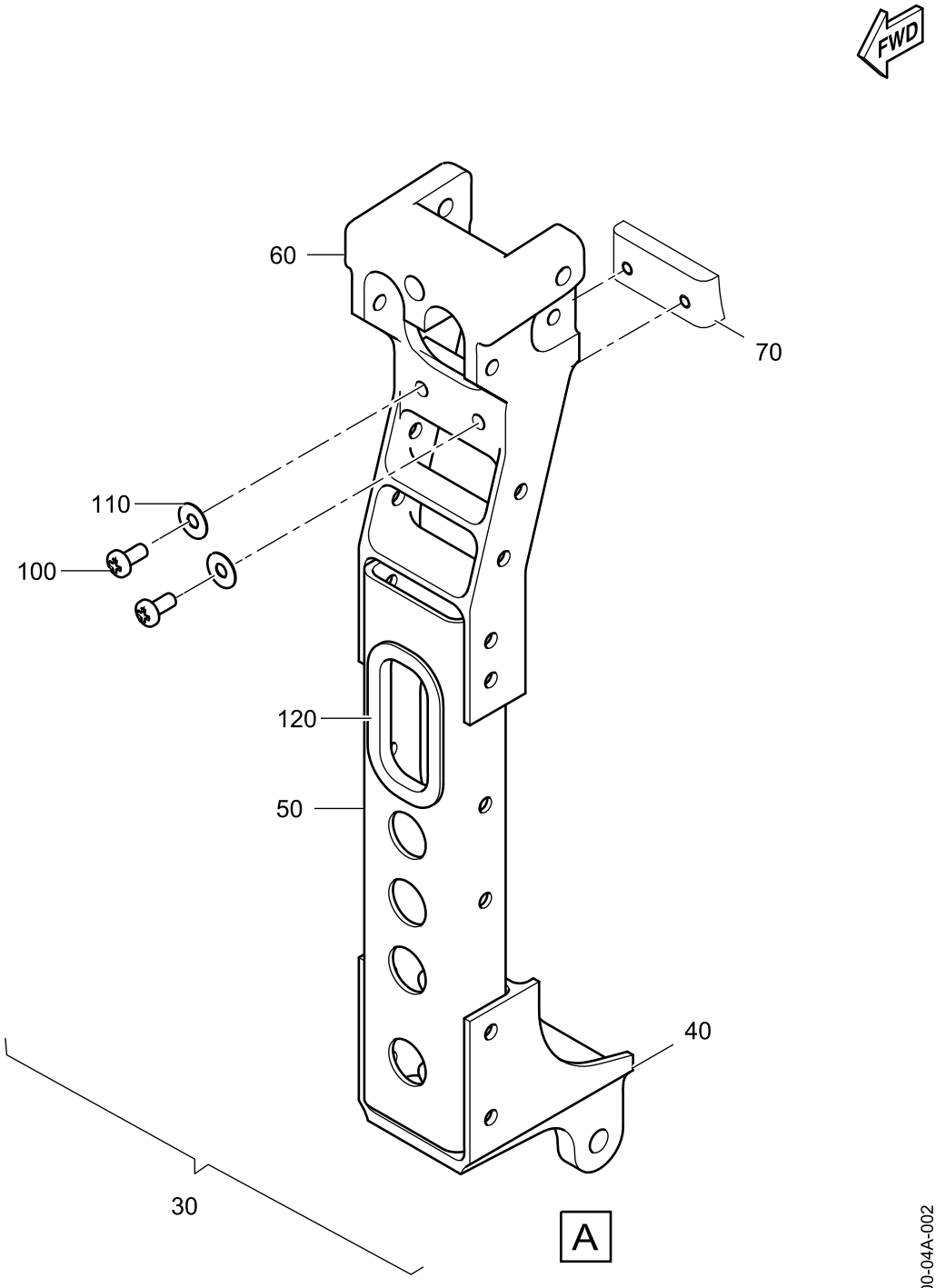


FIG. 4A - ARMREST IAT INSTL
ARMREST IAT INSTL (Sheet 2 of 3)
Figure 4A

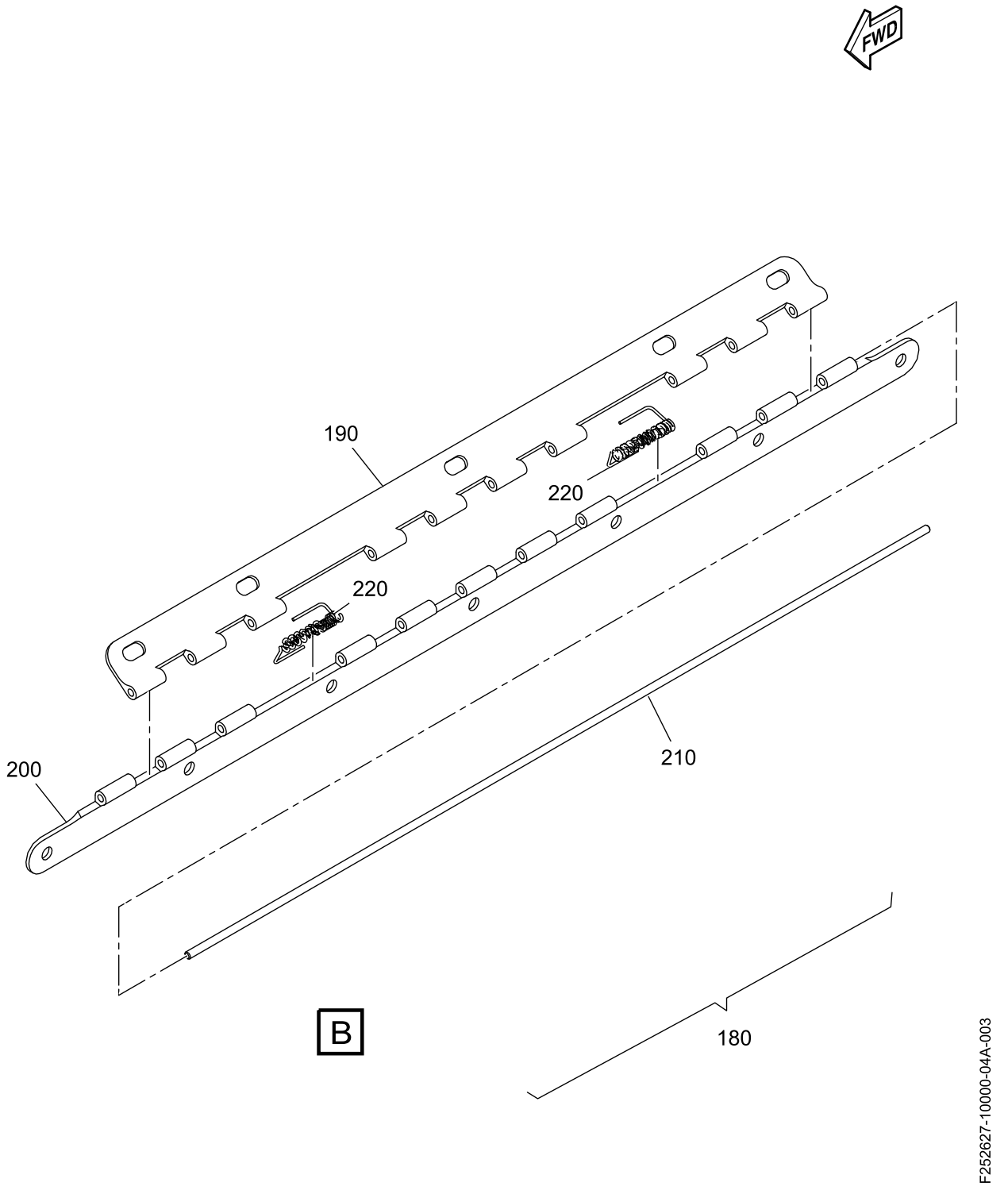


FIG. 4A - ARMREST IAT INSTL
ARMREST IAT INSTL (Sheet 3 of 3)
Figure 4A

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
4A – 1	955-00-800-03RF		ARMREST IAT INSTL NP SEE FIG. 1F FOR NHA	A	RF
– 1A	955-00-800-04RF		ARMREST IAT INSTL NP SEE FIG. 1F FOR NHA	B	RF
10	955-00-800-03		. ARMREST IAT ASSY	A	1
– 10A	955-00-800-04		. ARMREST IAT ASSY	B	1
20	139-00-846-79		. . STRUCTURE ASSY, ARMREST IAT	A	1
– 20A	139-00-846-80		. . STRUCTURE ASSY, ARMREST IAT	B	1
30	139-00-853-00		. . . BEARING IAT ASSY RIVETED WITH ITEM 240 AND 260		1
40	139-00-842-23		. . . . BEARING IAT RIVETED WITH ITEM 80		1
50	139-00-845-92		. . . . TORSION TUBE		1
60	139-00-846-00		. . . . BEARING IAT, UPPER RIVETED WITH ITEM 90		1
70	139-00-824-15		. . . . STOP		1
– 80	20345955		. . . . BLIND RIVET NP		4
– 90	043466		. . . . BLIND RIVET NP VA/VA D4.0 KL4.5-6.5		2
100	MS51957-27		. . . . SCREW PN 315-50-610-85 BY VC1084		2
110	NAS1149FN616P		. . . . WASHER PN 315-50-607-72 BY VC1084		2
120	100182		. . . . PROTECTION, EDGE		AR
– 130	139-00-847-15		. . . COVER IAT RIVETED WITH ITEM 240	A	1
– 130A	139-00-847-17		. . . COVER IAT RIVETED WITH ITEM 240	B	1
– 140	139-00-847-16		. . . COVER IAT RIVETED WITH ITEM 240	A	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
4A – 140A	139-00-847-14		. . . COVER IAT RIVETED WITH ITEM 240	B	1
– 150	139-00-846-81		. . . ATTACHMENT BRACKET, FOR ESCUTCHEON RIVETED WITH ITEM 300		1
– 160	139-00-855-61		. . . ATTACHMENT BRACKET ASSY, FOR ARMCAP REAR FIXED RIVETED WITH ITEM 240 AND 250		1
– 170	139-00-842-22		. . . HOLDING STRAP RIVETED WITH ITEM 240		1
180	139-00-842-28		. . . HINGE ASSY RIVETED WITH ITEM 240		1
190	139-00-824-12		. . . . HINGE, UPPER		1
200	139-00-842-27		. . . . HINGE, LOWER		1
210	139-00-824-14		. . . . PIN, HINGE		1
220	137-00-825-09		. . . . SPRING, HINGE RPLS 220A		2
– 220A	137-00-825-04		. . . . SPRING, HINGE RPLD BY 220		2
230	103673		. . . CLIP		1
– 240	026662		. . . BLIND RIVET NP ST/ST D4.0 KL1.6-3.2		21
– 250	007293		. . . BLIND RIVET NP ST/ST D4.0 KL 1.5-4.8		2
– 260	043466		. . . BLIND RIVET NP VA/VA D4,0 KL4,5-6,5		12
– 270	055085		. . . WASHER DIN9021A4 3-ST		2
– 280	304-50-234-99		. . . TAPE, HOOK		AR
290	044646		. . . CLIP NUT		2
– 300	044237		. . . BLIND RIVET NP NI-CU/ST D3.2 KL1.1-2.6 SK		4

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
4A – 310	NAS697A06L		. . . RIVET NUT PN 315-50-608-22 BY VC1084		2
– 320	055948		. . . BLIND RIVET NP ST/ST D2.4 KL0.8-3.2 SK		4
– 330	304-50-235-72		. . . TAPE, LOOP		AR
340	139-00-847-85DR		. . PANEL ARMREST, IAT	A	1
– 340A	139-00-846-98DR		. . PANEL ARMREST, IAT	B	1
350	139-00-849-99DR		. . PANEL ARMREST, IAT	A	1
– 350A	139-00-847-00DR		. . PANEL ARMREST, IAT	B	1
360	139-00-842-69		. . ESCUTCHEON		1
370	139-00-842-01NN		. . ARMCAP, REAR FIXED		1
380	139-00-842-12HQ		. . CAVITY INSERT ASSY, IAT	A	1
– 380A	139-00-842-13HQ		. . CAVITY INSERT ASSY, IAT	B	1
– 390	044986AN		. . . TAPE, LOOP		AR
400	139-00-842-48NN		. . ARMCAP, MOVEABLE		1
410	139-00-862-75RF		. . IAT INSTL, LH NP SEE FIG. 5A FOR DET SUPSDS 410A	A	1
– 410A	139-00-852-75RF		. . IAT INSTL, LH NP SEE FIG. 5 FOR DET SUPSD BY 410	A	1
– 410B	139-00-862-76RF		. . IAT INSTL, RH NP SEE FIG. 5A FOR DET SUPSDS 410B	B	1
– 410C	139-00-852-76RF		. . IAT INSTL, RH NP SEE FIG. 5 FOR DET SUPSD BY 410C	B	1
420	139-00-830-01		. . AXIS IAT		1
430	AN565A6H3		. . SET SCREW PN 315-50-620-34 BY VC1084		1
440	107794		. . WASHER, LOCK		3

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
4A 450	MS51957-27		. . SCREW PN 315-50-610-85 BY VC1084		3
460	NAS604-12		. . SCREW PN 315-50-675-12 BY VC1084		1
470	MS51957-28		. . SCREW PN 315-50-611-27 BY VC1084		1
480	026670		. . TAPE, ADHESIVE		AR
490	029254		. . TAPE, ADHESIVE		AR
510	100088		. . CONTROL, RECLINE (#AC71-37)		1
520	139-00-848-55DR		. . FRAME, PCU		1
530	NAS601-5B		. . SCREW PN 110113 BY VC1084		2
540	139-00-319-16DR		. . RECEPTACLE, PCU		1
550	139-00-848-75DR		. . COVER, REMOTE JACK UNIT	A	1
– 550A	139-00-848-74DR		. . COVER, REMOTE JACK UNIT	B	1
560	139-00-319-60DR		. . CRADLE		1
570	139-00-319-33		. . HOLDER, REMOTE JACK UNIT		1
580	NAS603-14P		. . SCREW PN 20329138 BY VC1084		2
590	NAS601-7B		. . SCREW PN 110114 BY VC1084		2
600	100182		. . PROTECTION, EDGE GLUED WITH ERGO 5011		AR

– ITEM NOT ILLUSTRATED

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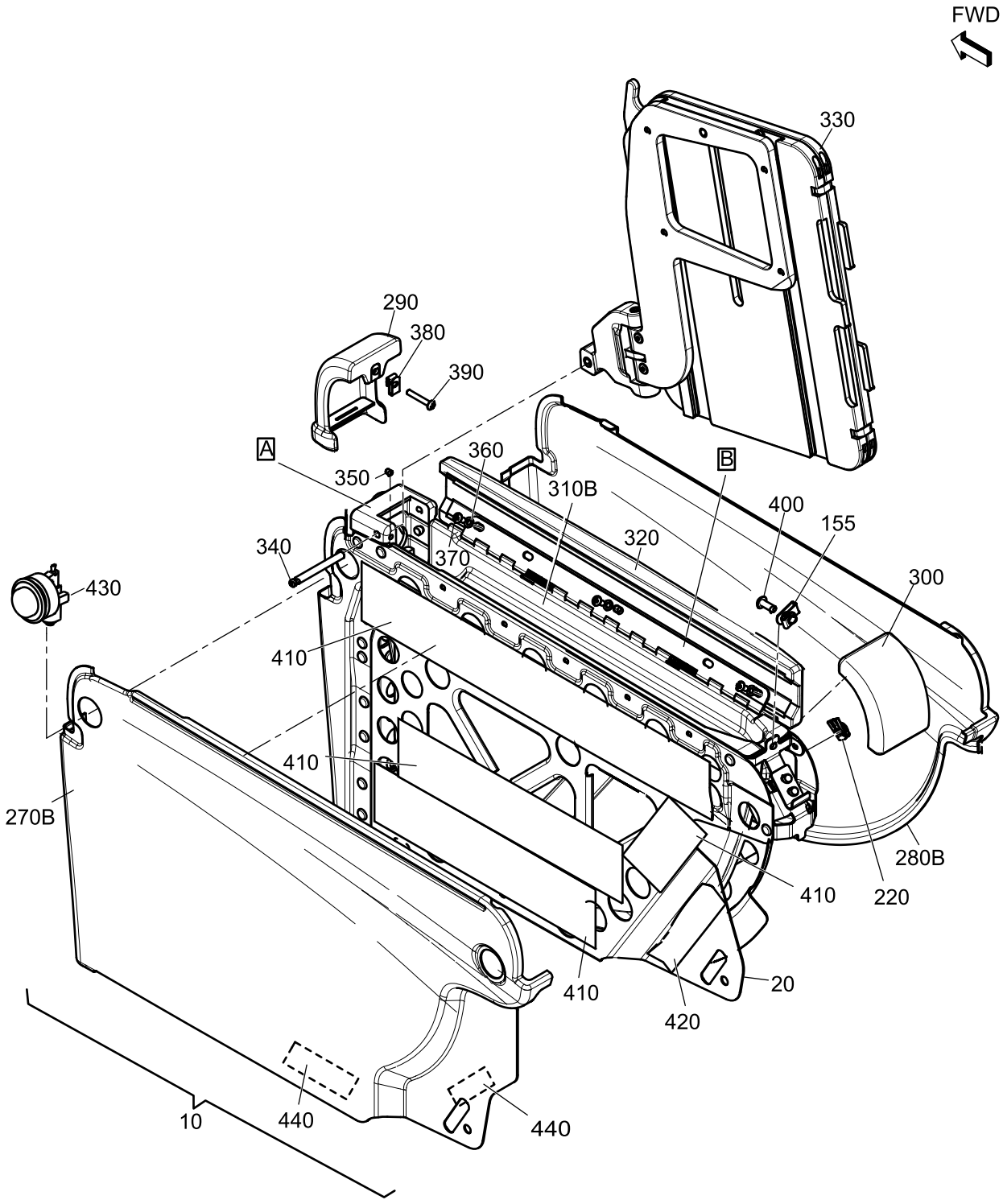


FIG. 4B - ARMREST INSTL
ARMREST INSTL (Sheet 1 of 3)
Figure 4B

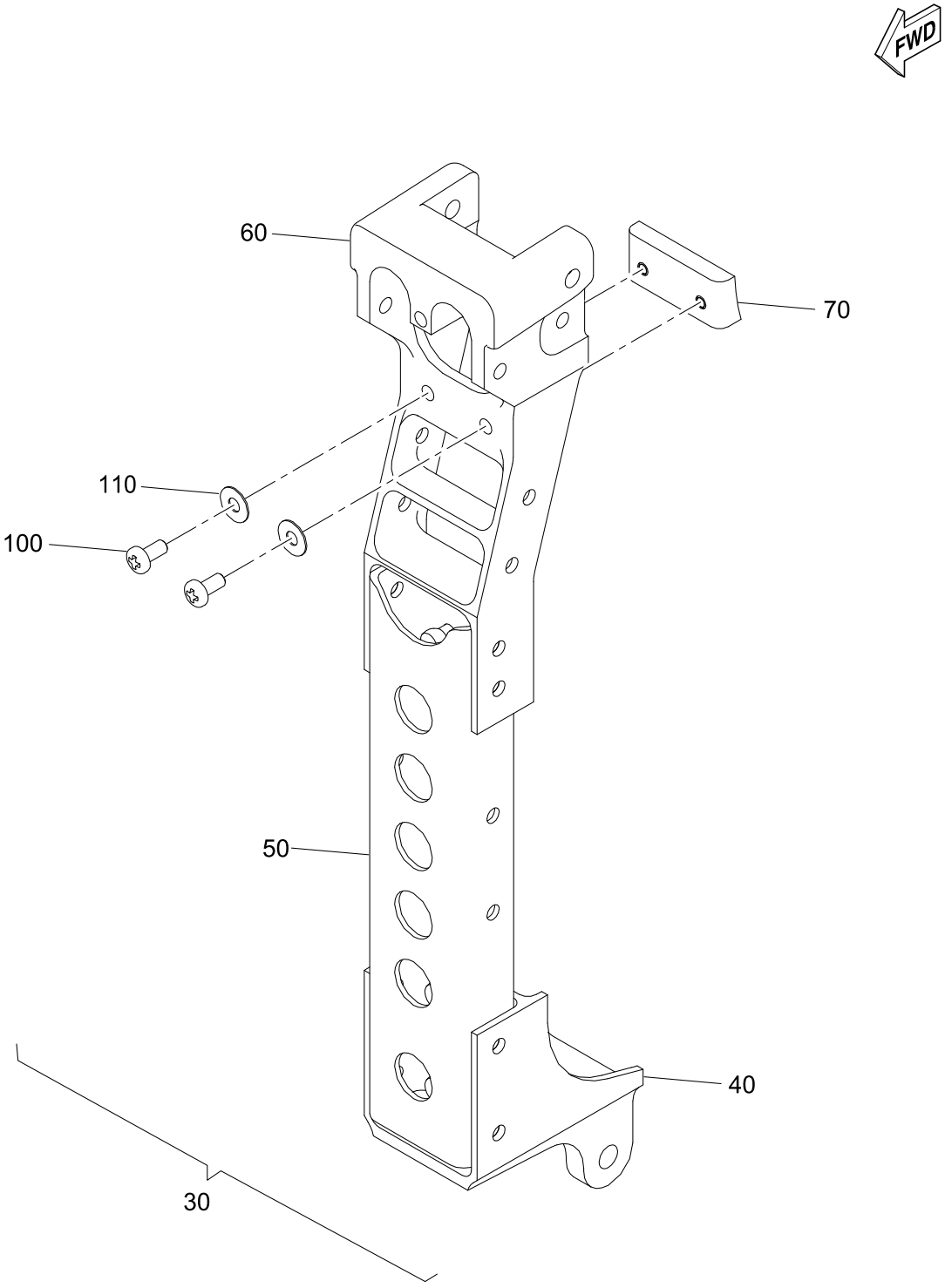


FIG. 4B - ARMREST INSTL
ARMREST INSTL (Sheet 2 of 3)
Figure 4B

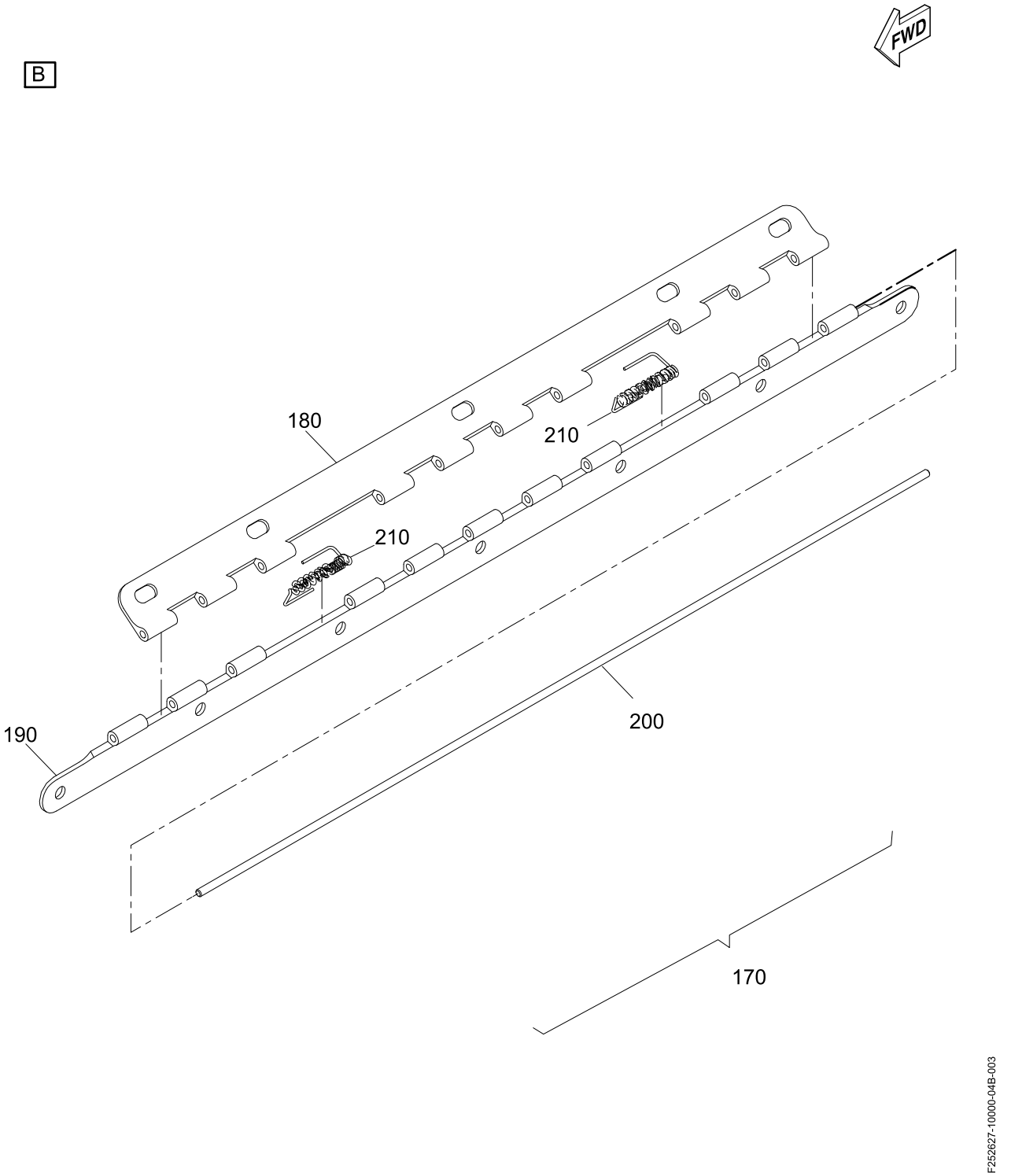


FIG. 4B - ARMREST INSTL
ARMREST INSTL (Sheet 3 of 3)
Figure 4B

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
4B – 1	962-00-800-29RF		ARMREST INSTL NP SEE FIG. 1F FOR NHA SEE FIG. 1K FOR NHA	A	RF
– 1A	962-00-800-30RF		ARMREST INSTL NP SEE FIG. 1F FOR NHA SEE FIG. 1K FOR NHA	B	RF
10	962-00-800-29		. ARMREST IAT	A	1
– 10A	962-00-800-30		. ARMREST IAT	B	1
20	139-00-842-29		. . STRUCTURE ASSY, ARMREST IAT	A	1
– 20A	139-00-842-30		. . STRUCTURE ASSY, ARMREST IAT	B	1
30	139-00-842-26		. . . BEARING IAT ASSY RIVETED WITH ITEM 230 AND 240		1
40	139-00-842-23		. . . . BEARING IAT		1
50	139-00-842-24		. . . . TORSION TUBE		1
60	139-00-842-25		. . . . BEARING IAT, UPPER		1
70	139-00-824-15		. . . . STOP		1
– 80	20345955		. . . . BLIND RIVET NP		4
– 90	043466		. . . . BLIND RIVET NP VA/VA D4,0 KL4,5-6,5		2
100	MS51957-27		. . . . SCREW PN 315-50-610-85 BY VC1084		2
110	NAS1149FN616P		. . . . WASHER PN 315-50-607-72 BY VC1084		2
– 120	139-00-842-17		. . . COVER SHEET, IAT RIVETED WITH ITEM 230	A	1
– 120A	139-00-842-19		. . . COVER SHEET, IAT RIVETED WITH ITEM 230	B	1
– 130	139-00-842-18		. . . COVER SHEET, IAT RIVETED WITH ITEM 230	A	1
– 130A	139-00-842-16		. . . COVER SHEET, IAT RIVETED WITH ITEM 230	B	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
4B – 140	139-00-842-20		. . . ATTACHMENT BRACKET, FOR ESCUTCHEON RIVETED WITH ITEM 230		1
– 150	139-00-855-61		. . . ATTACHMENT BRACKET ASSY, FOR ARMCAP REAR FIXED RIVETED WITH ITEM 230 AND 235		1
155	044646		. . . . CLIP NUT		1
– 160	139-00-842-22		. . . HOLDING STRAP, ESCUTCHEON REAR IAT		1
170	139-00-842-28		. . . HINGE ASSY RIVETED WITH ITEM 230		1
180	139-00-824-12		. . . . HINGE PART, UPPER		1
190	139-00-842-27		. . . . HINGE, LOWER		1
200	139-00-824-14		. . . . PIN, HINGE		1
210	137-00-825-09		. . . . SPRING, HINGE RPLS 210A		2
– 210A	137-00-825-04		. . . . SPRING, HINGE RPLD BY 210		2
220	103673		. . . CLIP		1
– 230	026662		. . . BLIND RIVET NP ST/ST D4,0 KL1,6-3,2		22
– 235	007293		. . . BLIND RIVET NP ST/ST D4,0 KL 1,5-4,8		2
– 240	043466		. . . BLIND RIVET NP VA/VA 4,0 KL4,5-6,5		12
– 250	055085		. . . WASHER		2
– 260	304-50-234-99		. . . TAPE, HOOK		AR
– 270	139-00-857-03DR		. . PANEL ARMREST, IAT RPLD BY 270B	A	1
– 270A	139-00-856-07DR		. . PANEL ARMREST, IAT RPLD BY 270C	B	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
4B 270B	139-00-856-13DR		. . PANEL ARMREST, IAT RPLS 270	A	1
– 270C	139-00-857-07DR		. . PANEL ARMREST, IAT RPLD BY 270D RPLS 270A	B	1
– 270D	139-00-880-15DR		. . PANEL ARMREST, IAT RPLS 270C	B	1
– 280	139-00-857-06DR		. . PANEL ARMREST, IAT RPLD BY 280B	A	1
– 280A	139-00-856-02DR		. . PANEL ARMREST, IAT RPLD BY 280C	B	1
280B	139-00-880-16DR		. . PANEL ARMREST, IAT RPLS 280	A	1
– 280C	139-00-857-02DR		. . PANEL ARMREST, IAT RPLD BY 280D RPLS 280A	B	1
– 280D	139-00-856-14DR		. . PANEL ARMREST, IAT RPLS 280C	B	1
290	139-00-842-00NN		. . ESCUTCHEON, IAT		1
300	139-00-842-01NN		. . ARMCAP REAR, FIXED		1
– 310	139-00-842-13NK		. . CAVITY INSERT, IAT RPLD BY 310B	A	1
– 310A	139-00-842-13HQ		. . CAVITY INSERT, IAT RPLD BY 310C	B	1
310B	139-00-842-13HQ		. . CAVITY INSERT, IAT RPLS 310	A	1
– 310C	139-00-842-12HQ		. . CAVITY INSERT, IAT RPLS 310A	B	1
– 315	044986AN		. . . TAPE, LOOP		AR
320	139-00-842-48NN		. . ARMCAP, MOVEABLE		1
330	139-00-862-76RF		. . IAT INSTL, RH NP SEE FIG. 5A FOR DET SUPSDS 330A	A	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
4B – 330A	139-00-852-76RF		. . IAT INSTL, RH NP SEE FIG. 5 FOR DET SUPSD BY 330	A	1
– 330B	139-00-862-75RF		. . IAT INSTL, LH NP SEE FIG. 5A FOR DET SUPSDS 330C	B	1
– 330C	139-00-852-75RF		. . IAT INSTL, LH NP SEE FIG. 5 FOR DET SUPSD BY 330B	B	1
340	139-00-830-01		. . AXIS IAT		1
350	AN565A6H3		. . SET SCREW PN 315-50-620-34 BY VC1084		1
360	107794		. . WASHER, LOCK		3
370	MS51957-27		. . SCREW PN 315-50-610-85 BY VC1084		3
380	044646		. . CLIP NUT		2
390	MS51957-33		. . SCREW PN 100814 BY VC1084		1
400	MS51957-28		. . SCREW PN 315-50-611-27 BY VC1084		1
410	026670		. . TAPE, ADHESIVE		AR
420	029254		. . TAPE, ADHESIVE		AR
430	100088		. . CONTROL, RECLINE (#AC71-37)		1
440	045199AN		. . TAPE, LOOP		AR

– ITEM NOT ILLUSTRATED

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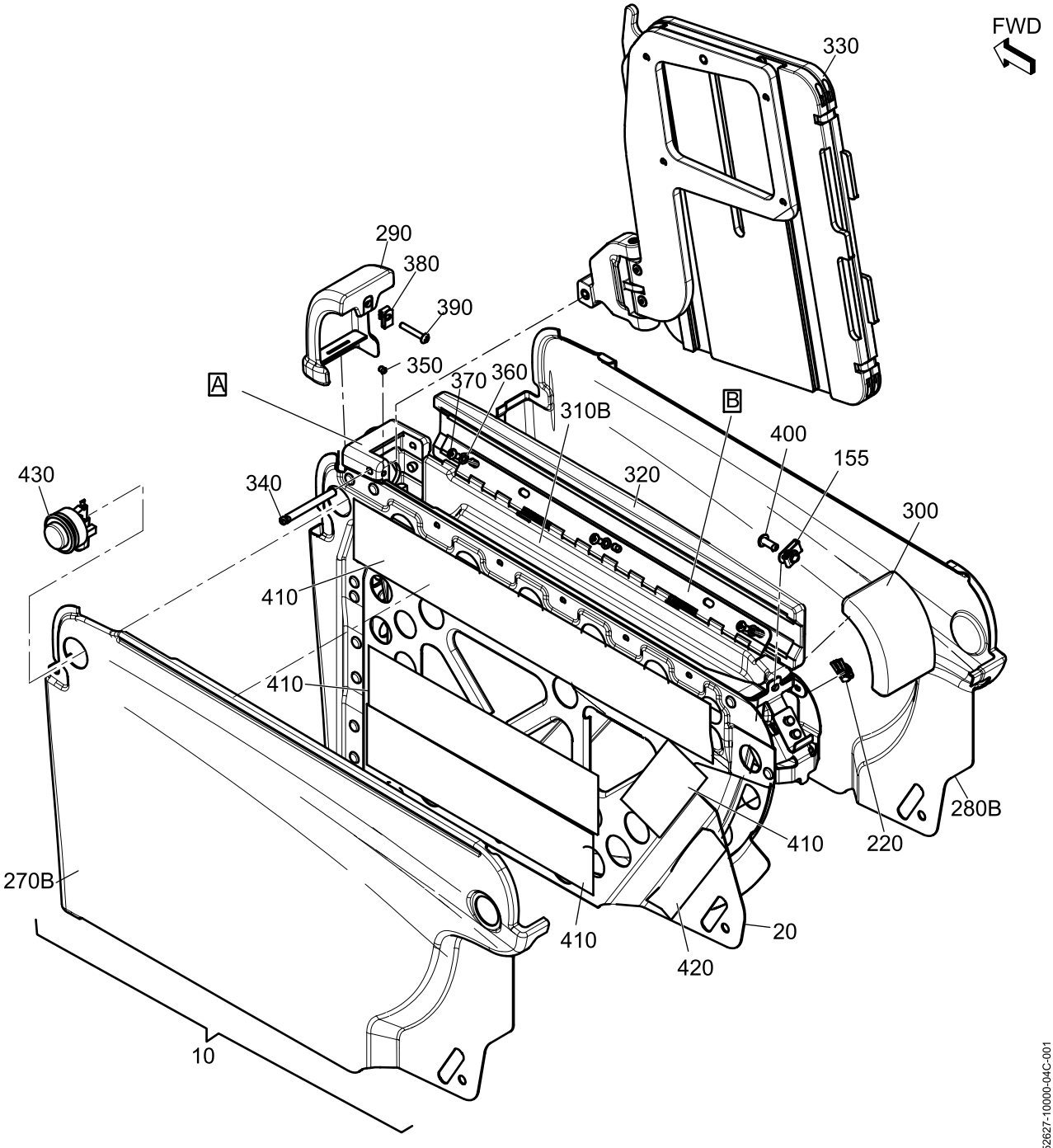


FIG. 4C - ARMREST INSTL
ARMREST INSTL (Sheet 1 of 3)
Figure 4C

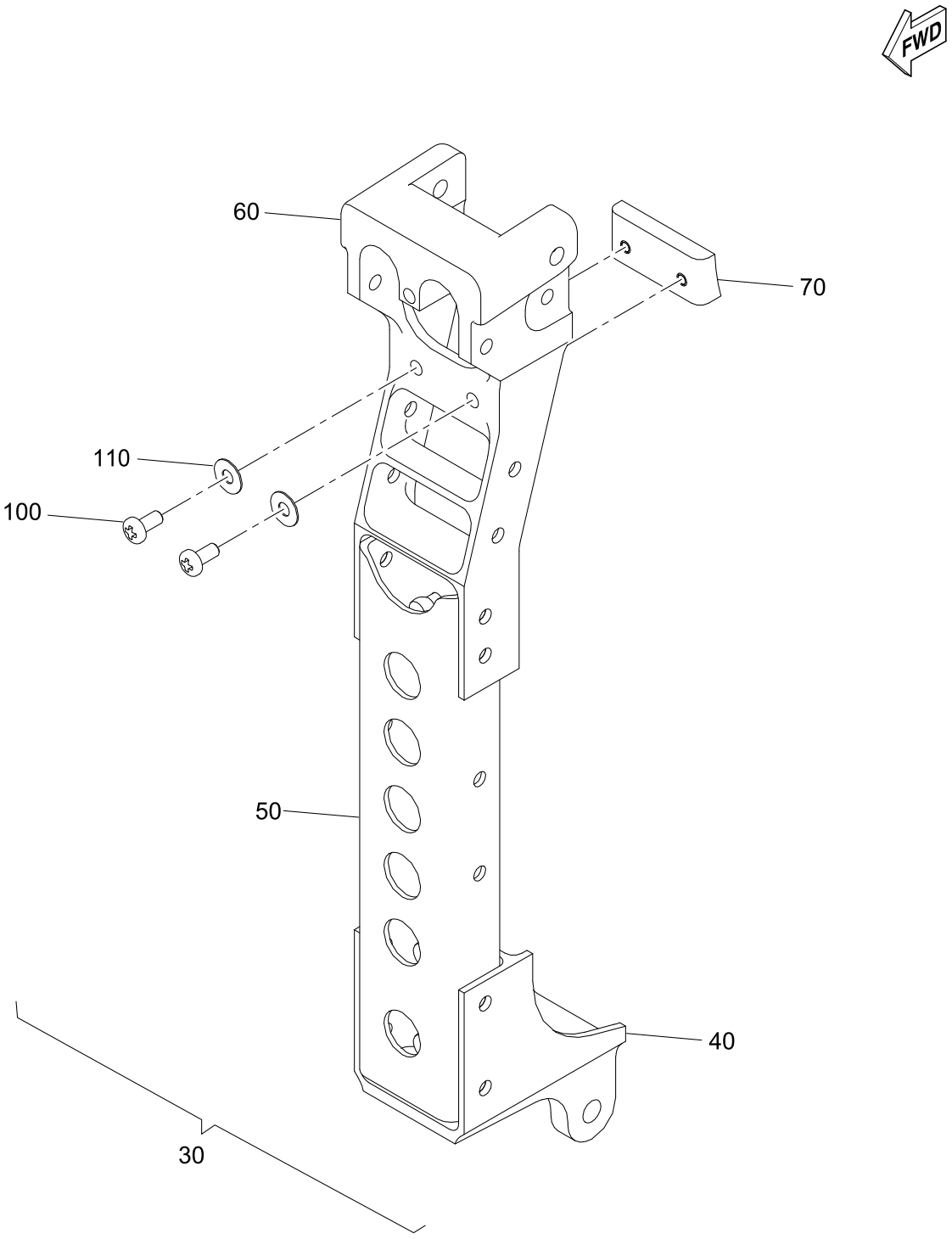


FIG. 4C - ARMREST INSTL
ARMREST INSTL (Sheet 2 of 3)
Figure 4C

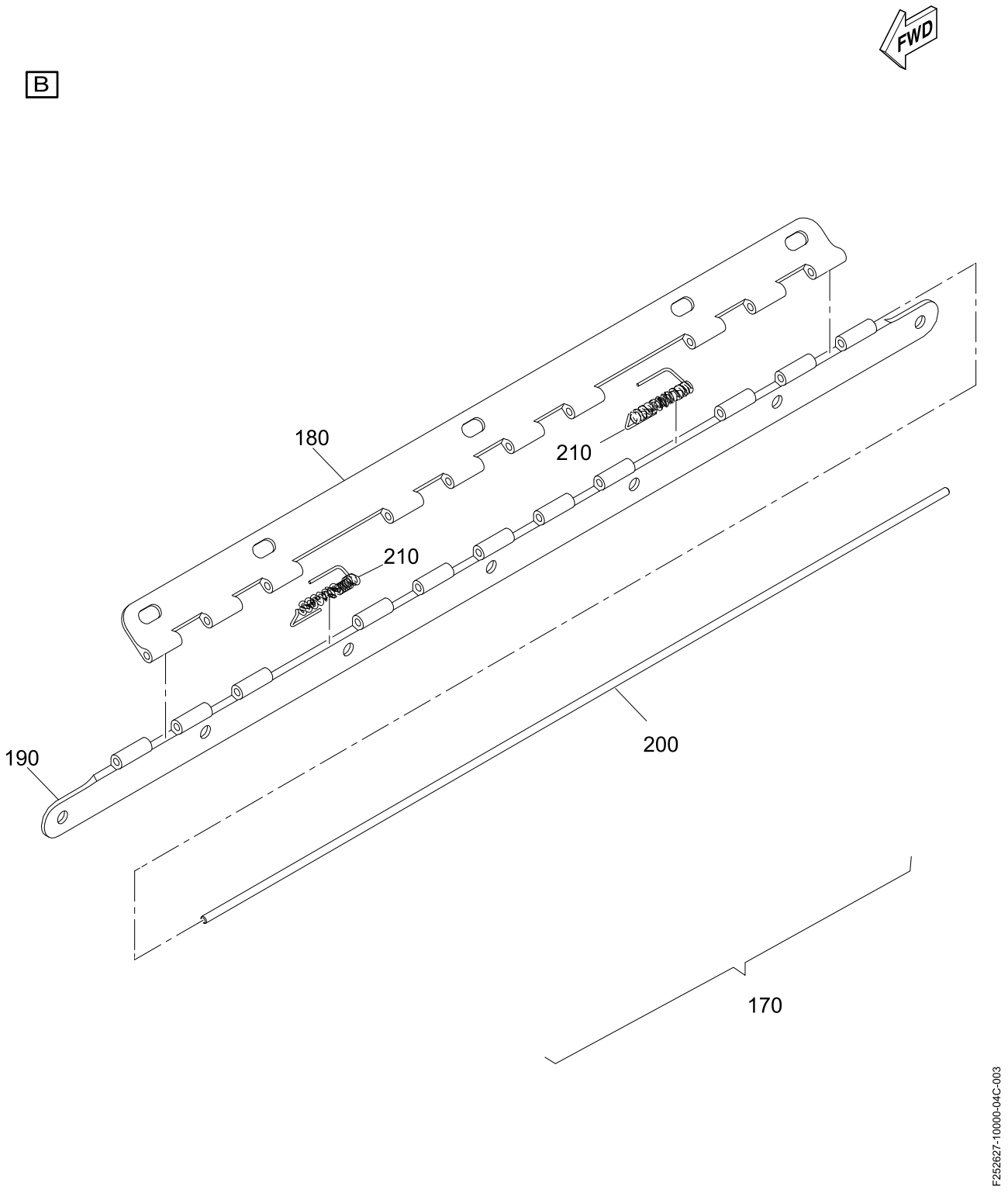


FIG. 4C - ARMREST INSTL
ARMREST INSTL (Sheet 3 of 3)
Figure 4C

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
4C – 1	962-00-800-31RF		ARMREST INSTL NP SEE FIG. 1F FOR NHA SEE FIG. 1K FOR NHA	A	RF
– 1A	962-00-800-32RF		ARMREST INSTL NP SEE FIG. 1F FOR NHA SEE FIG. 1K FOR NHA	B	RF
10	962-00-800-31		. ARMREST IAT ASSY, CTR	A	1
– 10A	962-00-800-32		. ARMREST IAT ASSY, CTR	B	1
20	139-00-842-31		. . STRUCTURE ASSY, IAT	A	1
– 20A	139-00-842-32		. . STRUCTURE ASSY, IAT	B	1
30	139-00-842-26		. . . BEARING ASSY, IAT RIVETED WITH ITEM 230 AND 240		1
40	139-00-842-23		. . . . BEARING IAT RIVETED WITH ITEM 80		1
50	139-00-842-24		. . . . TORSION TUBE		1
60	139-00-842-25		. . . . BEARING IAT, UPPER RIVETED WITH ITEM 90		1
70	139-00-824-15		. . . . STOP		1
– 80	20345955		. . . . BLIND RIVET NP		4
– 90	043466		. . . . BLIND RIVET NP VA/VA D4,0 KL4,5-6,5		2
100	MS51957-27		. . . . SCREW PN 315-50-610-85 BY VC1084		2
110	NAS1149FN616P		. . . . WASHER PN 315-50-607-72 BY VC1084		2
– 120	139-00-842-17		. . . COVER SHEET IAT	A	1
– 120A	139-00-842-15		. . . COVER SHEET CTR LH IAT	B	1
– 130	139-00-842-14		. . . COVER SHEET CTR RH IAT	A	1
– 130A	139-00-842-16		. . . COVER SHEET CTR RH IAT	B	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
4C – 140	139-00-842-20		. . . ATTACHMENT BRACKET, FOR ESCUTCHEON RIVETED WITH ITEM 230		1
– 150	139-00-855-61		. . . ATTACHMENT BRACKET ASSY, FOR ARMCAP REAR FIXED RIVETED WITH ITEM 230 AND 235		1
			ATTACHING PARTS		
155	044646		. . . . CLIP NUT		1
			* * *		
– 160	139-00-842-22		. . . HOLDING STRAP		1
170	139-00-842-28		. . . HINGE ASSY RIVETED WITH ITEM 230		1
180	139-00-824-12		. . . . HINGE, UPPER		1
190	139-00-842-27		. . . . HINGE, LOWER		1
200	139-00-824-14		. . . . PIN, HINGE		1
210	137-00-825-09		. . . . SPRING, HINGE RPLS 210A		2
– 210A	137-00-825-04		. . . . SPRING, HINGE RPLD BY 210		2
220	103673		. . . CLIP		1
– 230	026662		. . . BLIND RIVET NP ORDER OVERLGTH PN 06-12-1019-15-025 ST/ST D4,0 KL1,6-3,2		22
– 235	007293		. . . BLIND RIVET NP ST/ST D4,0 KL 1,5-4,8		2
– 240	043466		. . . BLIND RIVET NP VA/VA D4,0 KL4,5-6,5		12
250	055085		. . . WASHER DIN9021A4.3-ST ZN		2
– 260	304-50-234-99		. . . TAPE, HOOK		AR

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
4C – 270	139-00-857-03DR		. . PANEL IAT RPLD BY 270B	A	1
– 270A	139-00-856-05DR		. . PANEL IAT RPLD BY 270C	B	1
270B	139-00-856-13DR		. . PANEL IAT RPLS 270	A	1
– 270C	139-00-857-05DR		. . PANEL IAT RPLD BY 270D RPLS 270A	B	1
– 270D	139-00-880-19DR		. . PANEL IAT RPLS 270C	B	1
– 280	139-00-857-04DR		. . PANEL IAT RPLD BY 280B	A	1
– 280A	139-00-856-02DR		. . PANEL IAT RPLD BY 280C	B	1
280B	139-00-880-20DR		. . PANEL IAT RPLS 280	A	1
– 280C	139-00-857-02DR		. . PANEL IAT RPLD BY 280D RPLS 280A	B	1
– 280D	139-00-856-14DR		. . PANEL IAT RPLS 280C	B	1
290	139-00-842-00NN		. . ESCUTCHEON, IAT		1
300	139-00-842-01NN		. . COVER IAT REAR, FIXED		1
– 310	139-00-842-13NK		. . CAVITY INSERT ASSY IAT RPLD BY 310B	A	1
– 310A	139-00-842-13HQ		. . CAVITY INSERT ASSY IAT RPLD BY 310C	B	1
310B	139-00-842-13HQ		. . CAVITY INSERT ASSY IAT RPLS 310	A	1
– 310C	139-00-842-12HQ		. . CAVITY INSERT ASSY IAT RPLS 310A	B	1
320	139-00-842-48NN		. . ARMCAP, MOVEABLE		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
4C 330	139-00-862-76RF		. . IAT INSTL, RH NP SEE FIG. 5A FOR DET SUPSDS 330A	A	1
– 330A	139-00-852-76RF		. . IAT INSTL, RH NP SEE FIG. 5 FOR DET SUPSD BY 330	A	1
– 330B	139-00-862-75RF		. . IAT INSTL, LH NP SEE FIG. 5A FOR DET SUPSDS 330B	B	1
– 330C	139-00-852-75RF		. . IAT INSTL, LH NP SEE FIG. 5 FOR DET SUPSD BY 330C	B	1
340	139-00-830-01		. . AXIS IAT		1
350	AN565A6H3		. . SET SCREW PN 315-50-620-34 BY VC1084		1
360	107794		. . LOCK WASHER DIN6797-J3 7		3
370	MS51957-27		. . SCREW PN 315-50-610-85 BY VC1084		3
380	044646		. . CLIP NUT	A	1
– 380A	044646		. . CLIP NUT	B	2
390	MS51957-33		. . SCREW PN 100814 BY VC1084		1
400	MS51957-28		. . SCREW PN 315-50-611-27 BY VC1084		1
410	026670		. . TAPE, ADHESIVE		AR
420	029254		. . TAPE, ADHESIVE		AR
430	100088		. . CONTROL, RECLINE (#AC71-37)		1

– ITEM NOT ILLUSTRATED

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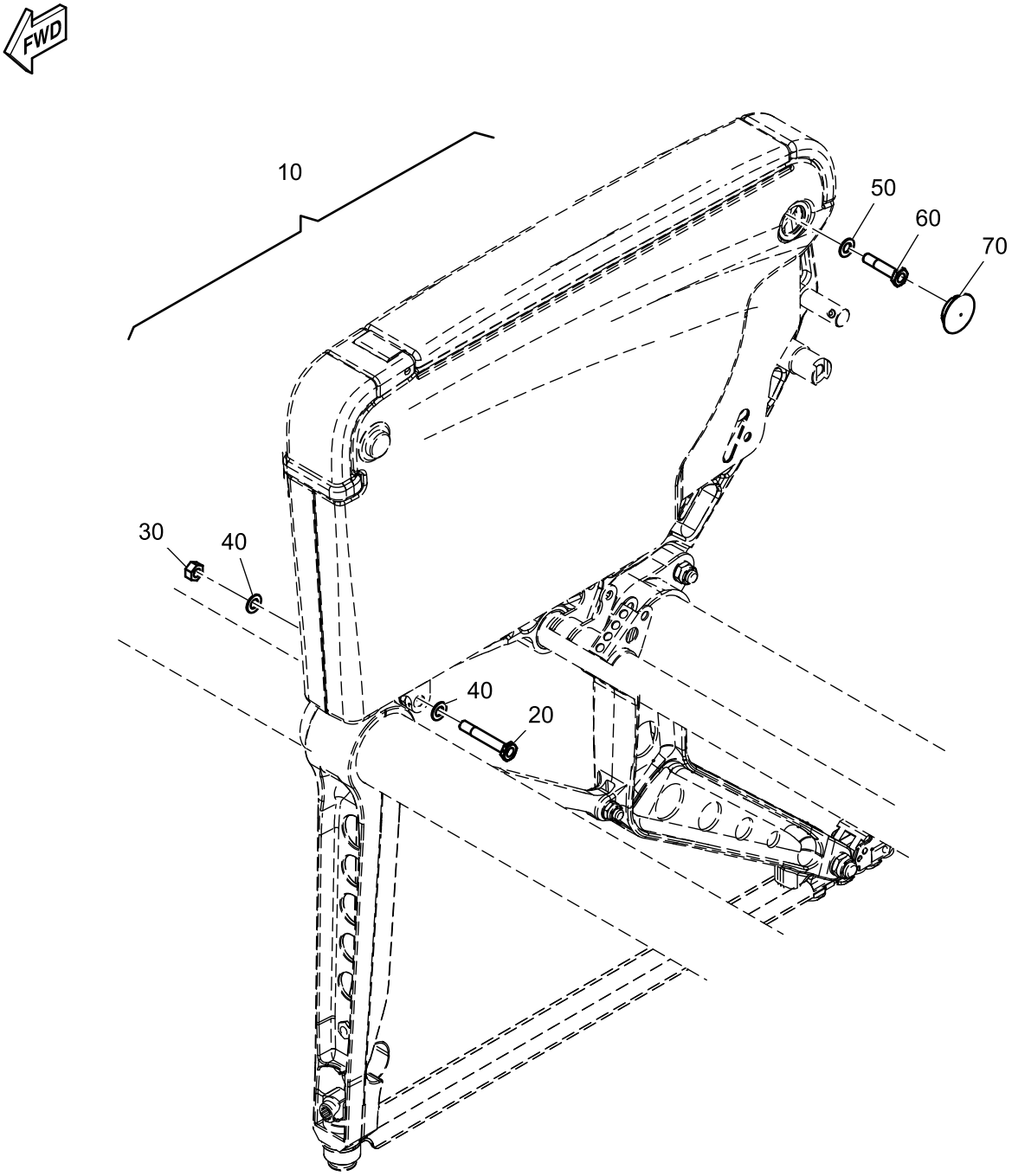


FIG. 4D - ATTACHMENT ARMREST IAT
Figure 4D

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
4D – 1	139-00-833-80RF		ATTACHMENT ARMREST IAT NP SEE FIG. 1F FOR NHA SEE FIG. 1K FOR NHA		RF
10	139-00-833-80		. ATTACHMENT ARMREST IAT		1
			ATTACHING PARTS		
20	NAS6604D19		. . SCREW PN 042250 BY VC1084 SCREW HEAD ON ACTUATOR SIDE SPCL TORQUE REF TABLE 8001		1
30	MS21083N4		. . NUT PN 20357543 BY VC1084		1
40	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084		2
50	NAS1149F0463P		. . WASHER PN 315-50-638-75 BY VC1084		1
60	NAS6604-14		. . SCREW PN 102708 BY VC1084 SPCL TORQUE REF TABLE 8001		1
70	105423		. . CAP, GREY		1
			* * *		

– ITEM NOT ILLUSTRATED

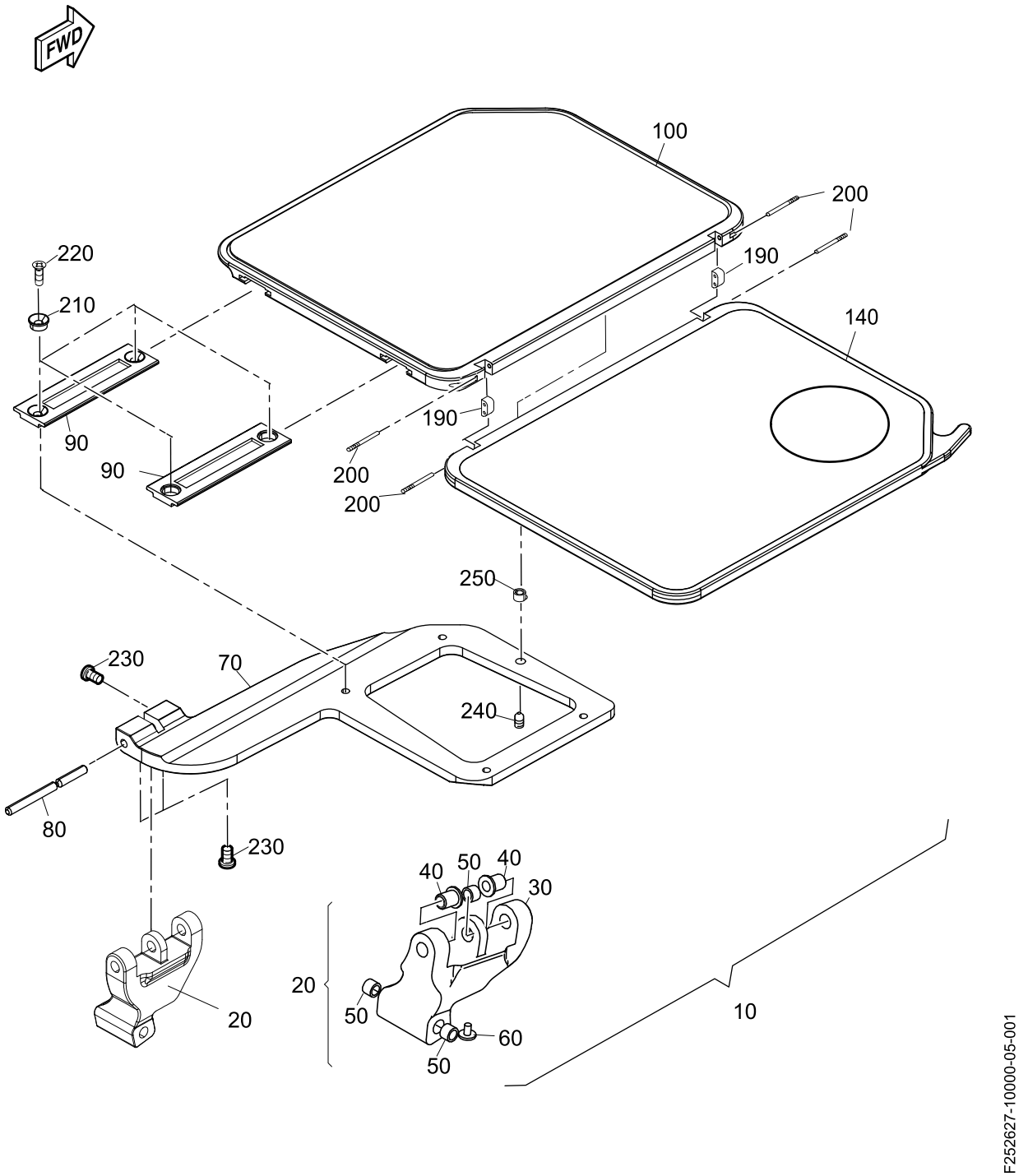


FIG. 5 - IAT INSTL
IAT INSTL (Sheet 1 of 2)
Figure 5

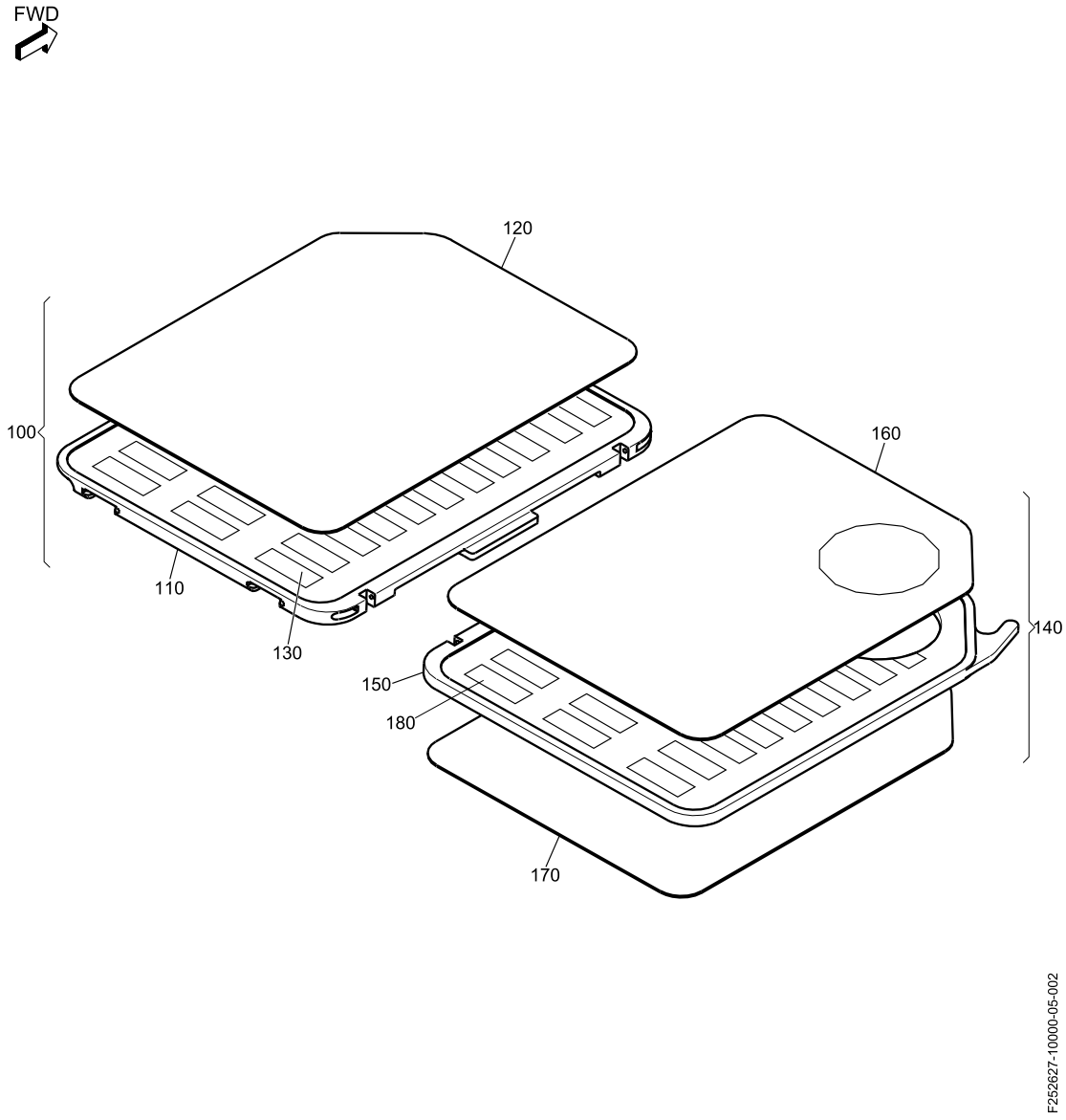


FIG. 5 - IAT INSTL
IAT INSTL (Sheet 2 of 2)
Figure 5

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FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
5 – 1	139-00-852-75RF		IAT INSTL NP SEE FIG. 4 FOR NHA SEE FIG. 4A FOR NHA SEE FIG. 4B FOR NHA SEE FIG. 4C FOR NHA	A	RF
– 1A	139-00-852-76RF		IAT INSTL NP SEE FIG. 4 FOR NHA SEE FIG. 4A FOR NHA SEE FIG. 4B FOR NHA SEE FIG. 4C FOR NHA	B	RF
10	139-00-852-75DR		. IN-ARM TABLE ASSY, LH	A	1
– 10A	139-00-852-76DR		. IN-ARM TABLE ASSY, RH	B	1
20	139-00-852-26		. . RECEPTION BEARING ASSY, LH	A	1
– 20A	139-00-852-28		. . RECEPTION BEARING ASSY, RH	B	1
30	139-00-851-93		. . . RECEPTION BEARING, LH	A	1
– 30A	139-00-852-23		. . . RECEPTION BEARING, RH	B	1
40	139-00-850-09		. . . SUPPORT BUSHING		2
50	042196		. . . BUSHING 5X7X5		3
60	134-00-521-06		. . . CAP		1
70	139-00-852-27		. . IAT SUPPORTING ARM, LH	A	1
– 70A	139-00-852-29		. . IAT SUPPORTING ARM, RH	B	1
80	139-00-850-07		. . IAT-AXIS		1
90	139-00-856-38		. . SLIDING PART		2
100	139-00-852-35DR		. . IAT PLATE, INNER	A	1
– 100A	139-00-852-36DR		. . IAT-PLATE, INNER	B	1
110	139-00-851-99		. . . IAT-PLATE, INNER LH	A	1
– 110A	139-00-852-24		. . . IAT-PLATE, INNER RH	B	1
120	139-00-850-27DR		. . . IAT PANEL, INNER UPPER	A	1
– 120A	139-00-850-28DR		. . . IAT PANEL, INNER	B	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
5 130	045146		. . . TAPE, ADHESIVE		AR
140	139-00-852-31DR		. . IAT PLATE ASSY, OUTER	A	1
– 140A	139-00-852-32DR		. . IAT-PLATE ASSY, OUTER	B	1
150	139-00-852-22		. . . IAT-PLATE ASSY, OUTER RH	A	1
– 150A	139-00-852-25		. . . IAT-PLATE ASSY, OUTER LH	B	1
160	139-00-850-29DR		. . . IAT PANEL, OUTER LOWER	A	1
– 160A	139-00-850-30DR		. . . IAT PANEL, OUTER UPPER	B	1
170	139-00-850-30DR		. . . IAT PANEL, OUTER UPPER	A	1
– 170A	139-00-850-29DR		. . . IAT PANEL, OUTER LOWER	B	1
180	045146		. . . TAPE, ADHESIVE		AR
190	131-00-850-25		. . HINGE PART		2
200	132-00-560-05		. . AXIS HINGE		4
210	135-00-857-04		. . BUSHING		4
220	MS24693C270		. . SCREW PN 045049 BY VC1084		4
230	315-50-670-25		. . SCREW DIN7984-8.8 M4X8		3
240	AN565C428H6		. . SET SCREW PN 100109 BY VC1084		1
250	315-00-100-29		. . BUSHING		1

– ITEM NOT ILLUSTRATED

INTENTIONALLY BLANK

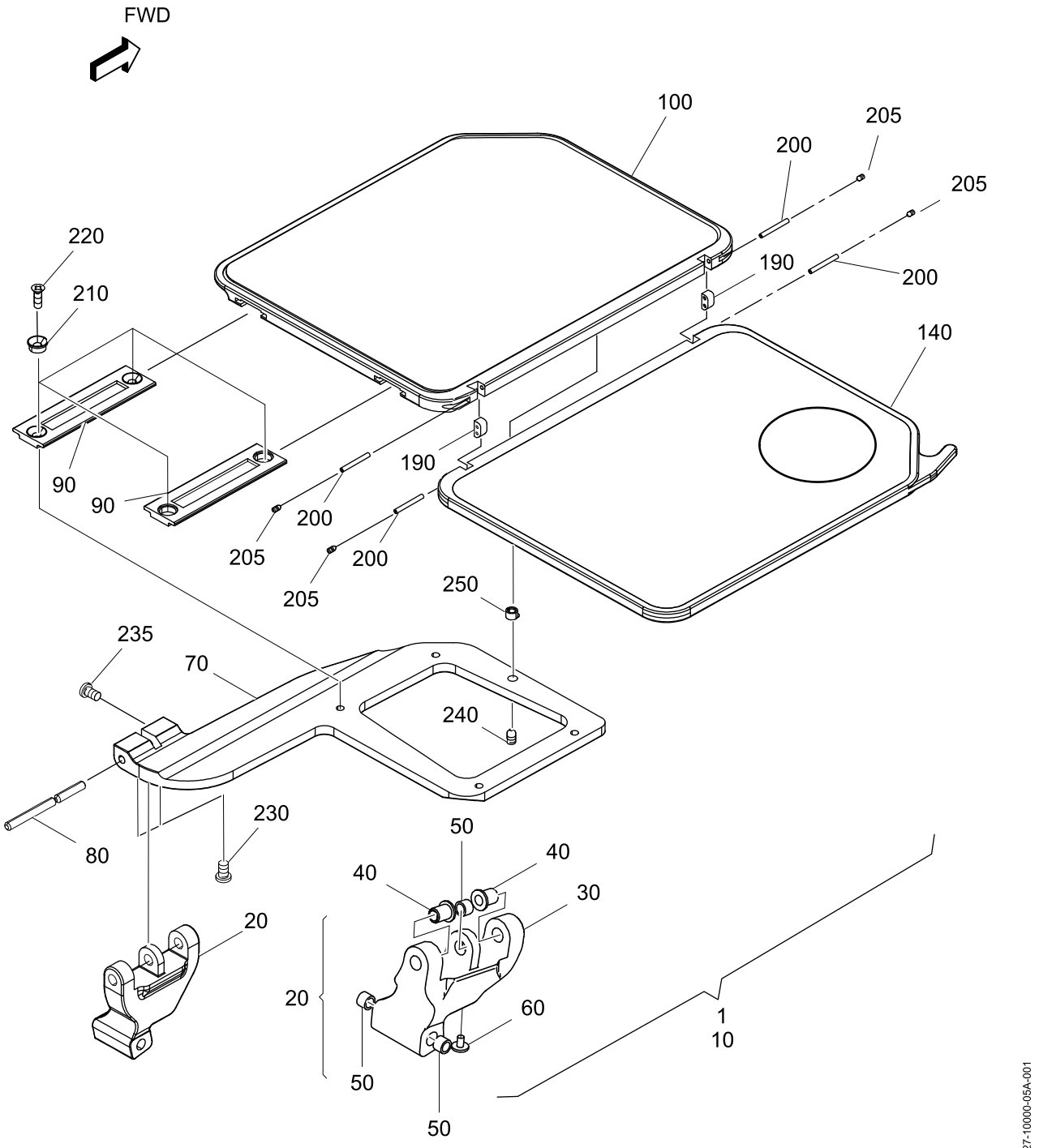


FIG. 5A - IAT INSTL
IAT INSTL (Sheet 1 of 2)
Figure 5A

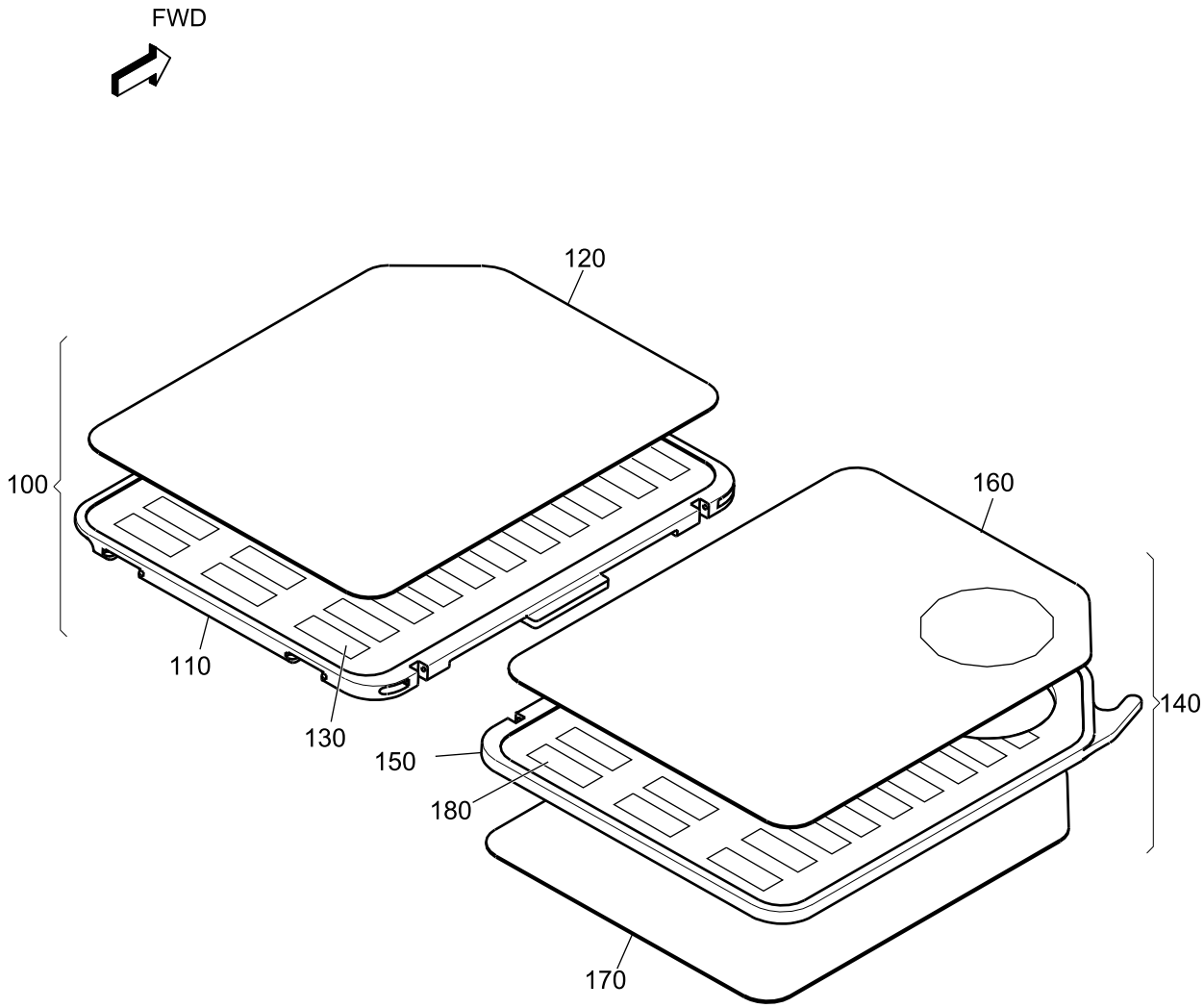


FIG. 5A - IAT INSTL
IAT INSTL (Sheet 2 of 2)
Figure 5A

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FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
5A – 1	139-00-862-75RF		IAT INSTL NP SEE FIG. 4 FOR NHA SEE FIG. 4A FOR NHA SEE FIG. 4B FOR NHA SEE FIG. 4C FOR NHA	A	RF
– 1A	139-00-862-76RF		IAT INSTL NP SEE FIG. 4 FOR NHA SEE FIG. 4A FOR NHA SEE FIG. 4B FOR NHA SEE FIG. 4C FOR NHA	B	RF
10	139-00-862-75DR		. IN-ARM TABLE ASSY, LH	A	1
– 10A	139-00-862-76DR		. IN-ARM TABLE ASSY, RH	B	1
20	139-00-852-26		. . IAT RECEPTION BEARING ASSY, LH	A	1
– 20A	139-00-852-28		. . IAT RECEPTION BEARING ASSY, RH	B	1
30	139-00-851-93		. . . IAT RECEPTION BEARING, LH	A	1
– 30A	139-00-852-23		. . . IAT RECEPTION BEARING, RH	B	1
40	139-00-850-09		. . . BEARING BUSHING		2
50	042196		. . . BUSHING		3
60	134-00-521-06		. . . CAP		1
70	139-00-852-27		. . IAT SUPPORTING ARM, LH	A	1
– 70A	139-00-852-29		. . IAT SUPPORTING ARM, RH	B	1
80	139-00-850-07		. . AXIS IAT		1
90	139-00-856-38		. . SLIDING BLOCK		2
100	139-00-862-35DR		. . IAT PLATE, INNER	A	1
– 100A	139-00-862-36DR		. . IAT PLATE, INNER	B	1
110	139-00-861-99		. . . IAT PLATE, INNER LH	A	1
– 110A	139-00-862-24		. . . IAT PLATE, INNER RH	B	1
120	139-00-850-27DR		. . . IAT PANEL, INNER OUTER	A	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
5A – 120A	139-00-850-28DR		. . . IAT PANEL, INNER	B	1
130	045146		. . . TAPE, ADHESIVE		AR
140	139-00-862-31DR		. . IAT PLATE ASSY, OUTER	A	1
– 140A	139-00-862-32DR		. . IAT PLATE ASSY, OUTER	B	1
150	139-00-862-22		. . . IAT PLATE ASSY, OUTER RH	A	1
– 150A	139-00-862-25		. . . IAT PLATE ASSY, OUTER LH	B	1
160	139-00-850-29DR		. . . IAT PANEL, OUTER LOWER	A	1
– 160A	139-00-850-30DR		. . . IAT PANEL , OUTER UPPER	B	1
170	139-00-850-30DR		. . . IAT PANEL, OUTER UPPER	A	1
– 170A	139-00-850-29DR		. . . IAT PANEL, OUTER LOWER	B	1
180	045146		. . . TAPE, ADHESIVE		AR
190	131-00-860-25		. . HINGE PART IAT		2
200	20460697		. . PARALLEL PIN ISO2338-2.5H6X16-ST		4
205	139-00-324-55		. . SETSCREW		4
210	135-00-857-04		. . BUSHING		4
220	MS24693C270		. . COUNTERSUNK SCREW PN 045049 BY VC1084		4
230	315-50-670-25		. . SCREW PN 045049 BY VC1084 DIN7984-8.8 M4X8		2
235	139-00-504-51		. . SCREW		1
240	AN565C428H6		. . SET SCREW PN 100109 BY VC1084		1
250	315-00-100-29		. . BUSHING		1

– ITEM NOT ILLUSTRATED

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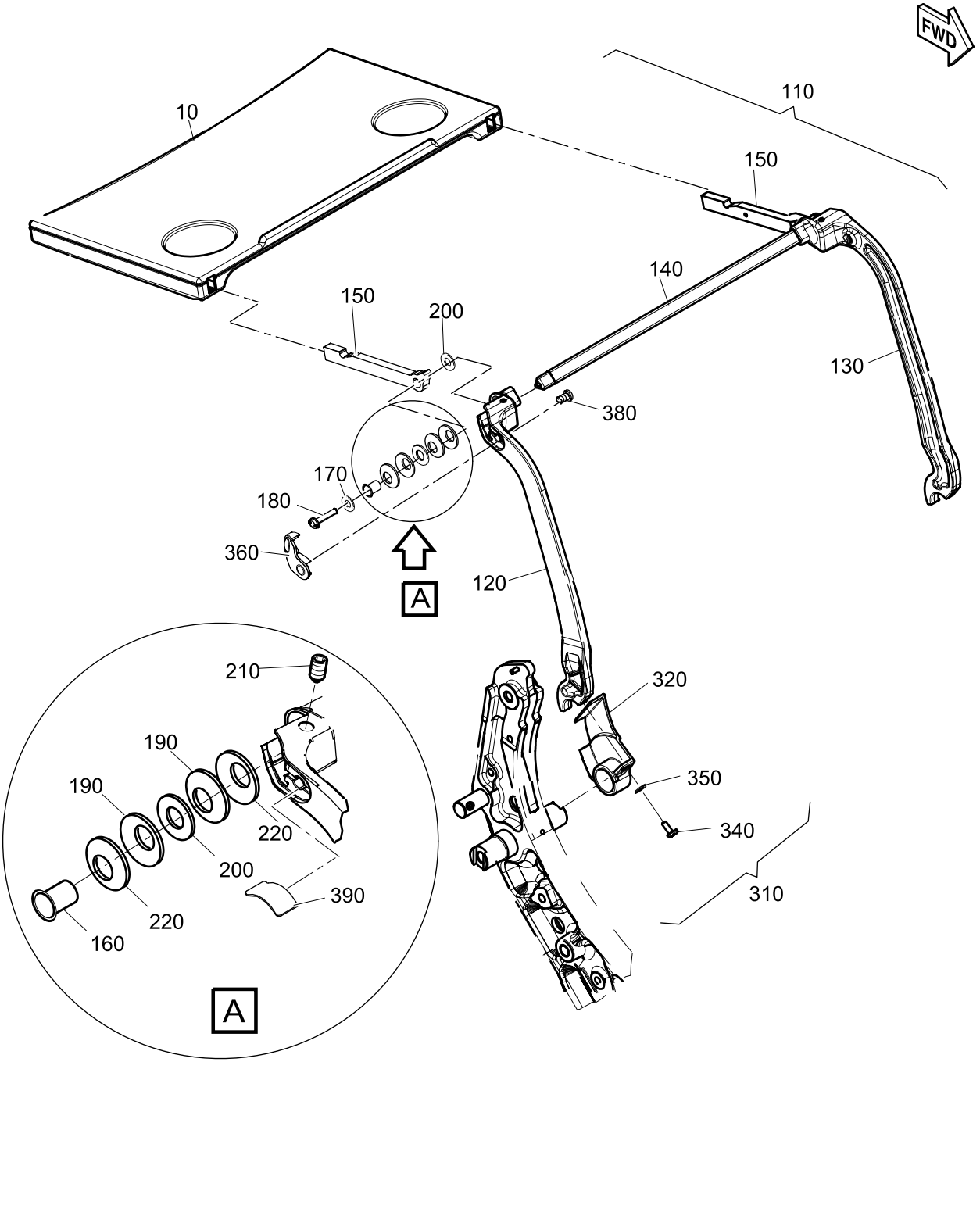


FIG. 6 - FOODTRAY INSTL
Figure 6

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
6 – 1	955-00-500-00RF		FOODTRAY INSTL NP SEE FIG. 1 FOR NHA SEE FIG. 1A FOR NHA SEE FIG. 1B FOR NHA SEE FIG. 1C FOR NHA SEE FIG. 1D FOR NHA SEE FIG. 1E FOR NHA SEE FIG. 1F FOR NHA SEE FIG. 1G FOR NHA SEE FIG. 1H FOR NHA SEE FIG. 1J FOR NHA SEE FIG. 1K FOR NHA		RF
10	955-00-500-00		. FOODTRAY ASSY		1
– 100	139-00-503-21RF		FOODTRAY ARM INSTL NP SEE FIG. 1 FOR NHA SEE FIG. 1A FOR NHA SEE FIG. 1B FOR NHA SEE FIG. 1C FOR NHA SEE FIG. 1D FOR NHA SEE FIG. 1E FOR NHA SEE FIG. 1F FOR NHA SEE FIG. 1G FOR NHA SEE FIG. 1H FOR NHA SEE FIG. 1J FOR NHA SEE FIG. 1K FOR NHA		RF
110	139-00-503-21		. FOODTRAY ARM ASSY		1
120	139-00-503-24		. . TABLE ARM, RH		1
130	139-00-503-23		. . TABLE ARM, LH		1
140	139-00-530-05		. . TORSION ROD		1
150	139-00-510-01		. . GUIDE TABLE		2
160	139-00-200-05		. . BUSHING		2
170	042251		. . WASHER, SPRING DIN 6796-5-FST A3F		2
180	NAS623-3-14		. . SCREW PN 108093 BY VC1084 SPCL TORQUE REF TABLE 8001 RPLD BY 180A		2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
6 180A	NAS603-20		. . SCREW PN 044159 BY VC1084 SPCL TORQUE REF TABLE 8001 RPLS 180		2
190	104810		. . SPRING, DISC DIN2093 18X9.2X1		4
200	150-00-013-06		. . WASHER		4
210	AN565A8H4		. . SET SCREW PN 043292 BY VC1084		2
220	051829		. . SPRING, DISC DIN2093 18X9,2X0,7		4
– 300	139-00-504-36RF		ATTACHMENT FOODTRAY ARM NP SEE FIG. 1 FOR NHA SEE FIG. 1B FOR NHA SEE FIG. 1C FOR NHA SEE FIG. 1D FOR NHA SEE FIG. 1E FOR NHA SEE FIG. 1F FOR NHA SEE FIG. 1G FOR NHA SEE FIG. 1H FOR NHA SEE FIG. 1J FOR NHA SEE FIG. 1K FOR NHA		RF
– 310	139-00-504-36NK		. ATTACHMENT FOODTRAY ARM		1
320	139-00-560-05NK		. . ATTACHMENT FOODTRAY ARM		1
– 330	139-00-560-06NK		. . ATTACHMENT FOODTRAY ARM		1
			ATTACHING PARTS		
340	MS51957-28		. . SCREW PN 315-50-611-27 BY VC1084 SPCL TORQUE REF TABLE 8001		2
350	NAS1149FN632P		. . WASHER PN 315-50-627-11 BY VC1084		2
360	139-00-520-00NK		. . COVER		1
– 370	139-00-520-01NK		. . COVER		1
380	103412		. . SCREW ALT TO 043726 SPCL TORQUE REF TABLE 8001		2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
6 390	139-00-535-00		. . SPRING		2
			* * *		
– 400	139-00-504-42RF		ATTACHMENT FOODTRAY NP SEE FIG. 1 FOR NHA		RF
– 410	139-00-504-42NK		. ATTACHMENT FOODTRAY		1
			ATTACHING PARTS		
– 420	139-00-560-25NK		. . RECEPTACLE		1
– 430	139-00-560-26NK		. . RECEPTACLE		1
– 440	MS51957-28		. . SCREW PN 315-50-611-27 BY VC1084 SPCL TORQUE REF TABLE 8001		2
– 450	NAS1149FN632P		. . WASHER PN 315-50-627-11 BY VC1084		2
– 460	139-00-520-00NK		. . COVER		1
– 470	139-00-520-01NK		. . COVER		1
– 480	103412		. . SCREW ALT TO 043726 ANSI B8.6.4 SPCL TORQUE REF TABLE 8001		2
			* * *		

– ITEM NOT ILLUSTRATED

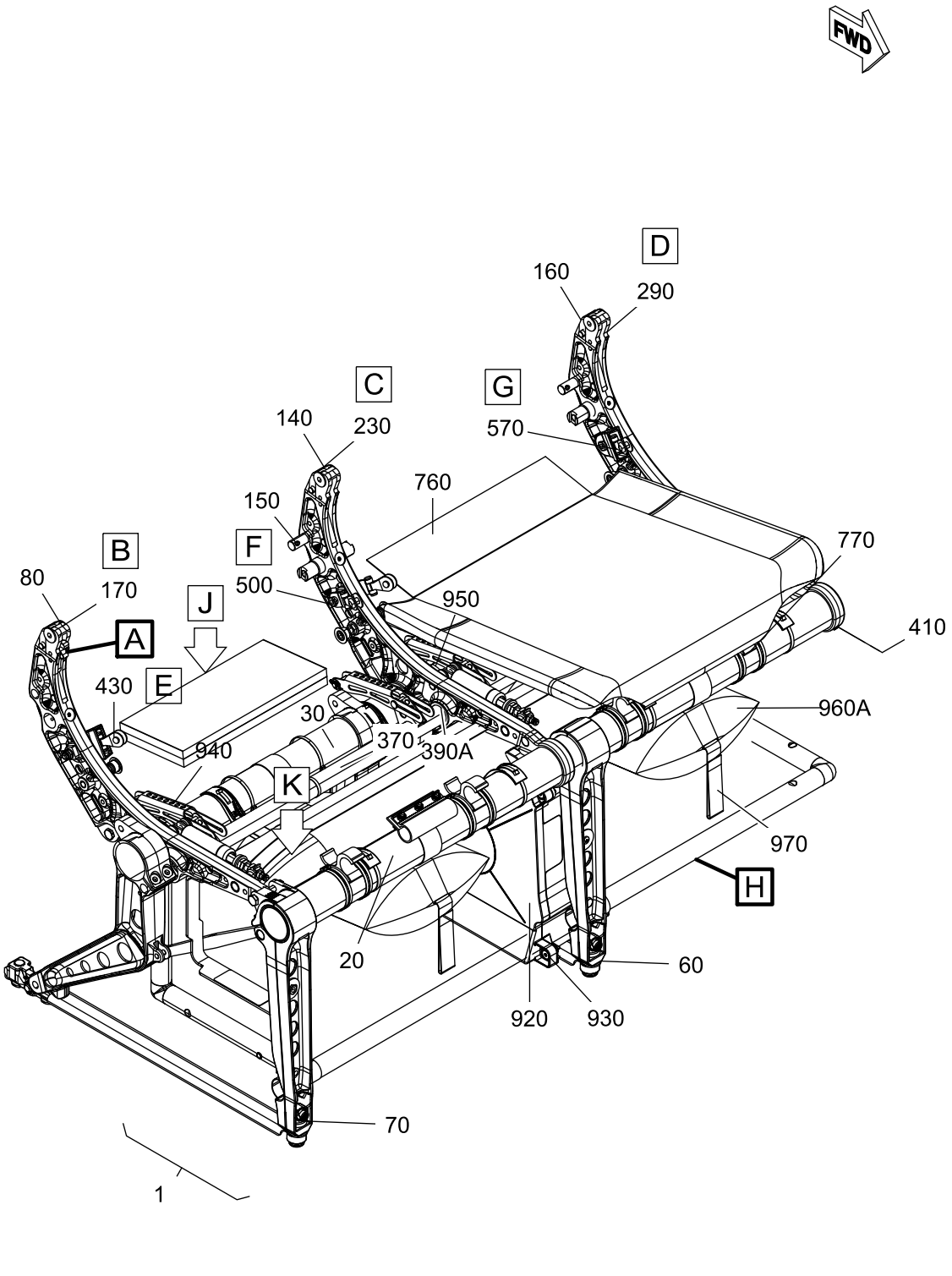
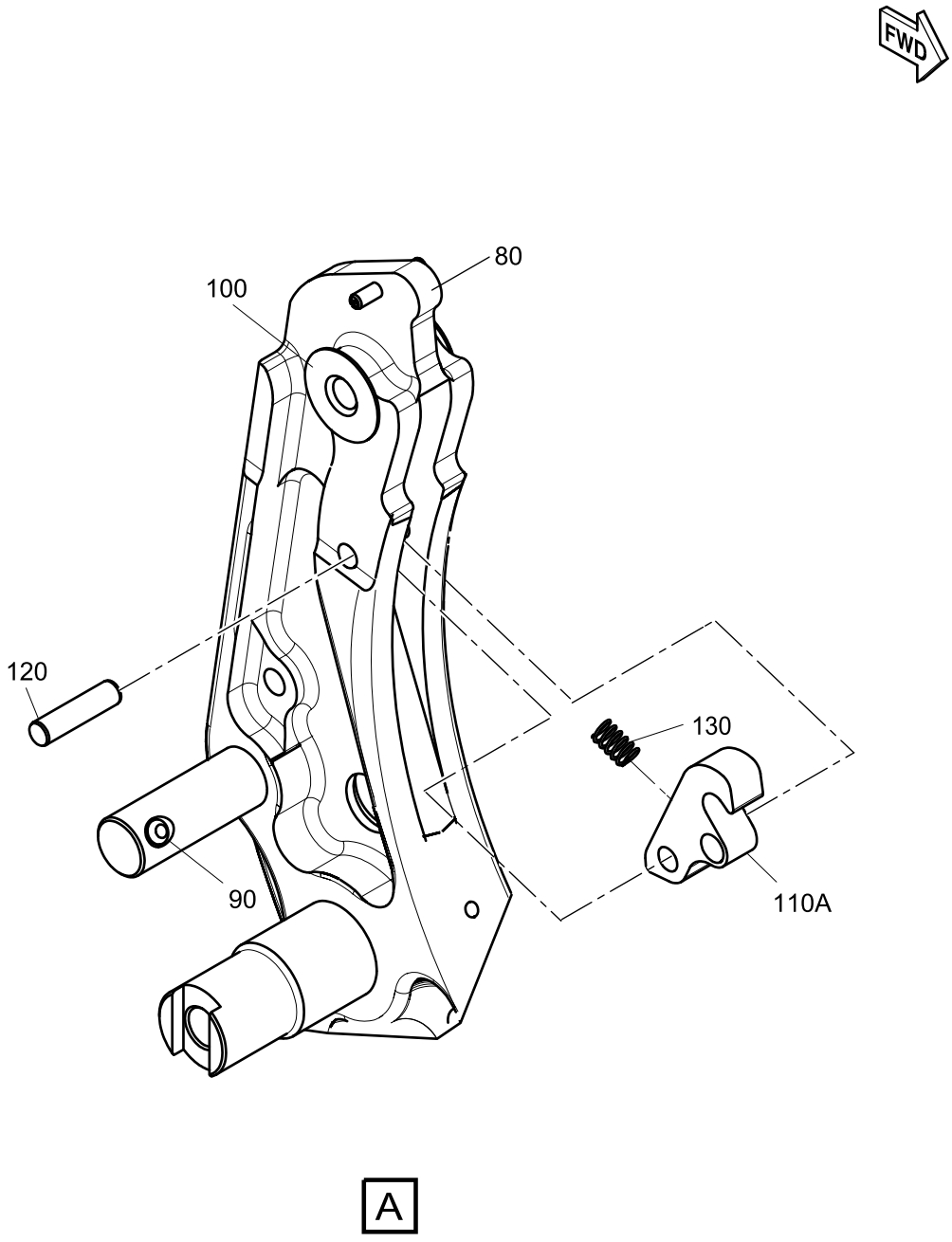


FIG. 7 - SEATBASE INSTL
SEATBASE INSTL (Sheet 1 of 10)
Figure 7



F252627-10000-07-002

FIG. 7 - SEATBASE INSTL
SEATBASE INSTL (Sheet 2 of 10)
Figure 7

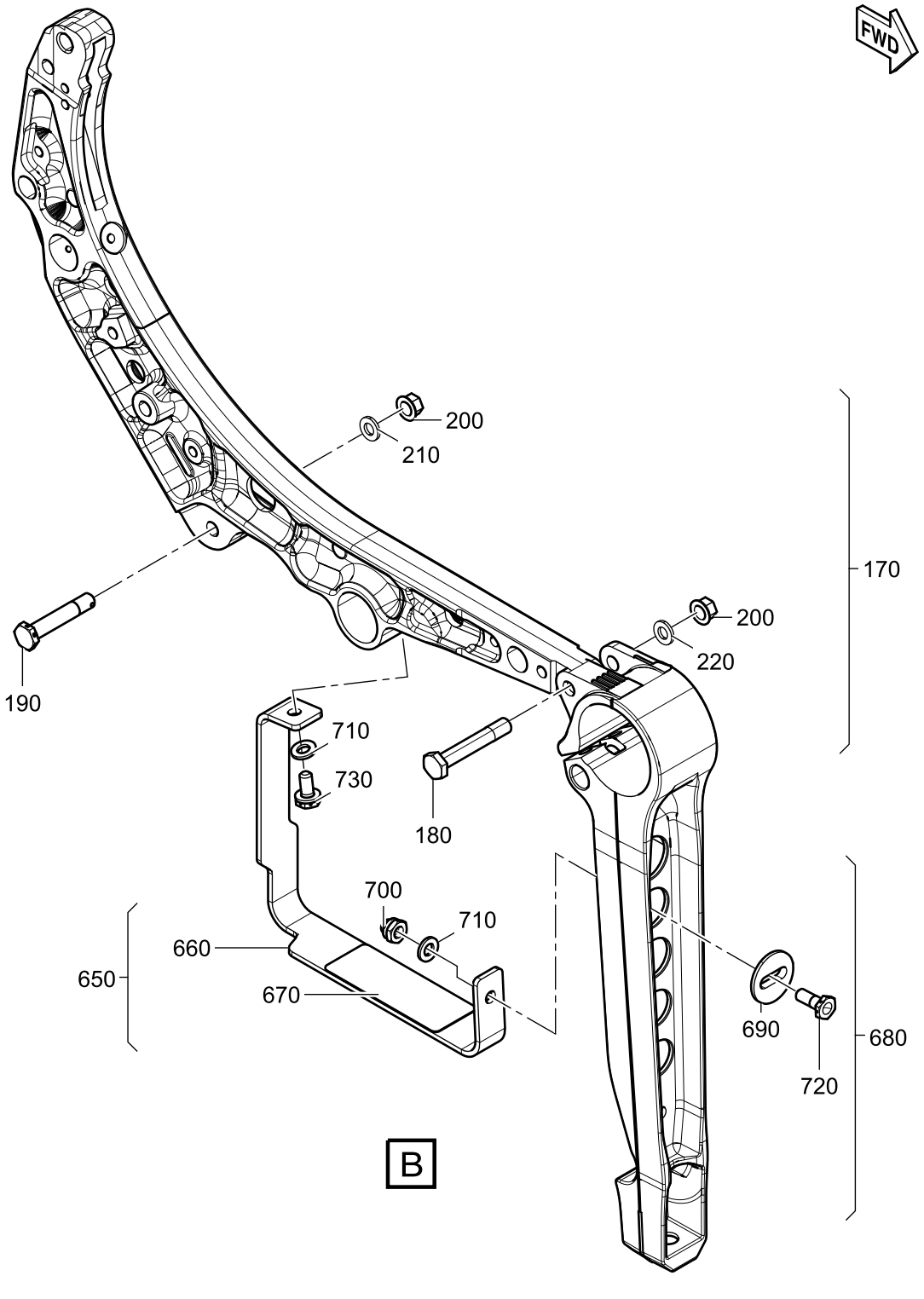
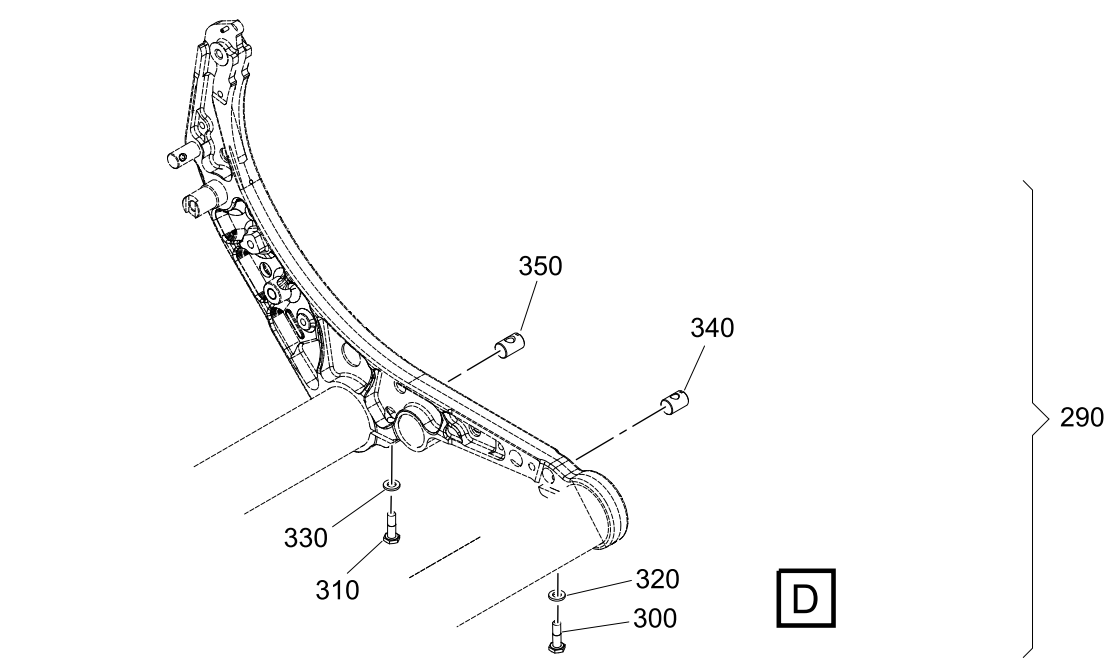
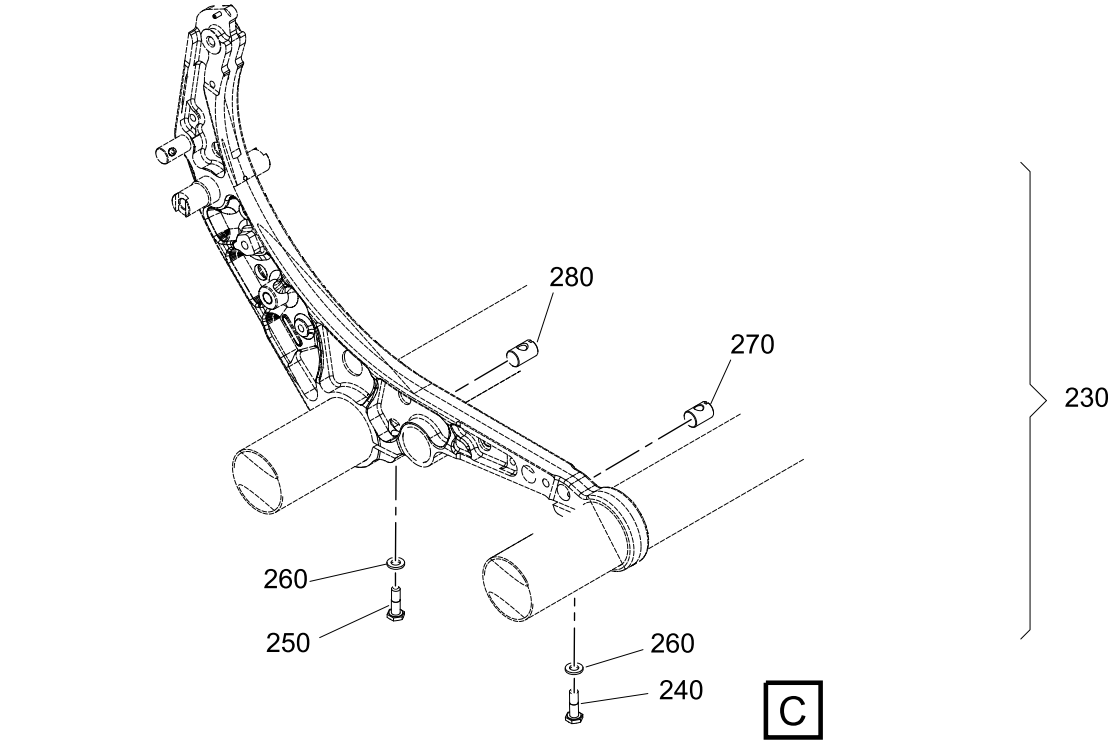


FIG. 7 - SEATBASE INSTL
SEATBASE INSTL (Sheet 3 of 10)
Figure 7





F252627-10000-07-004

FIG. 7 - SEATBASE INSTL
SEATBASE INSTL (Sheet 4 of 10)
Figure 7

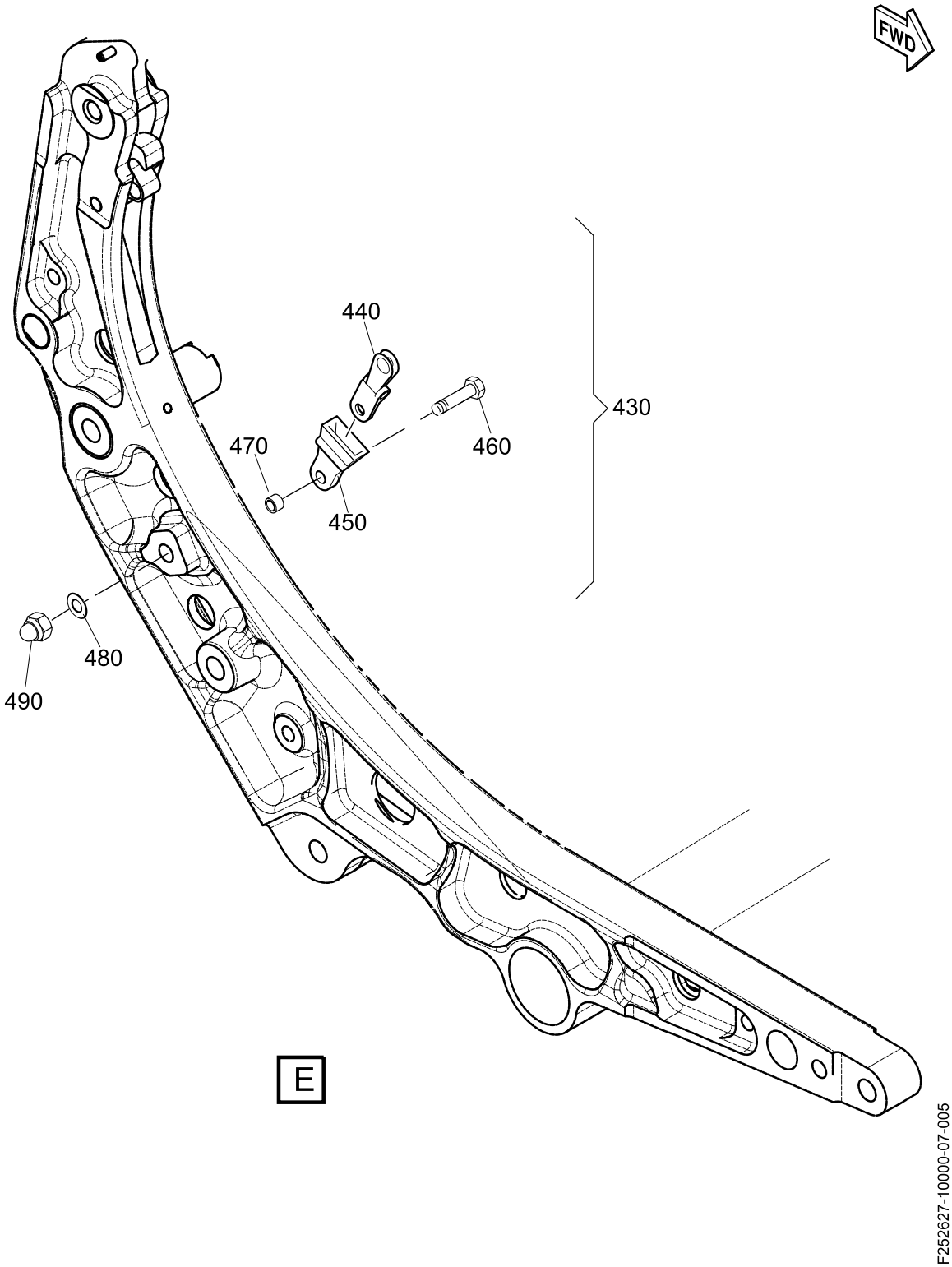


FIG. 7 - SEATBASE INSTL
SEATBASE INSTL (Sheet 5 of 10)
Figure 7

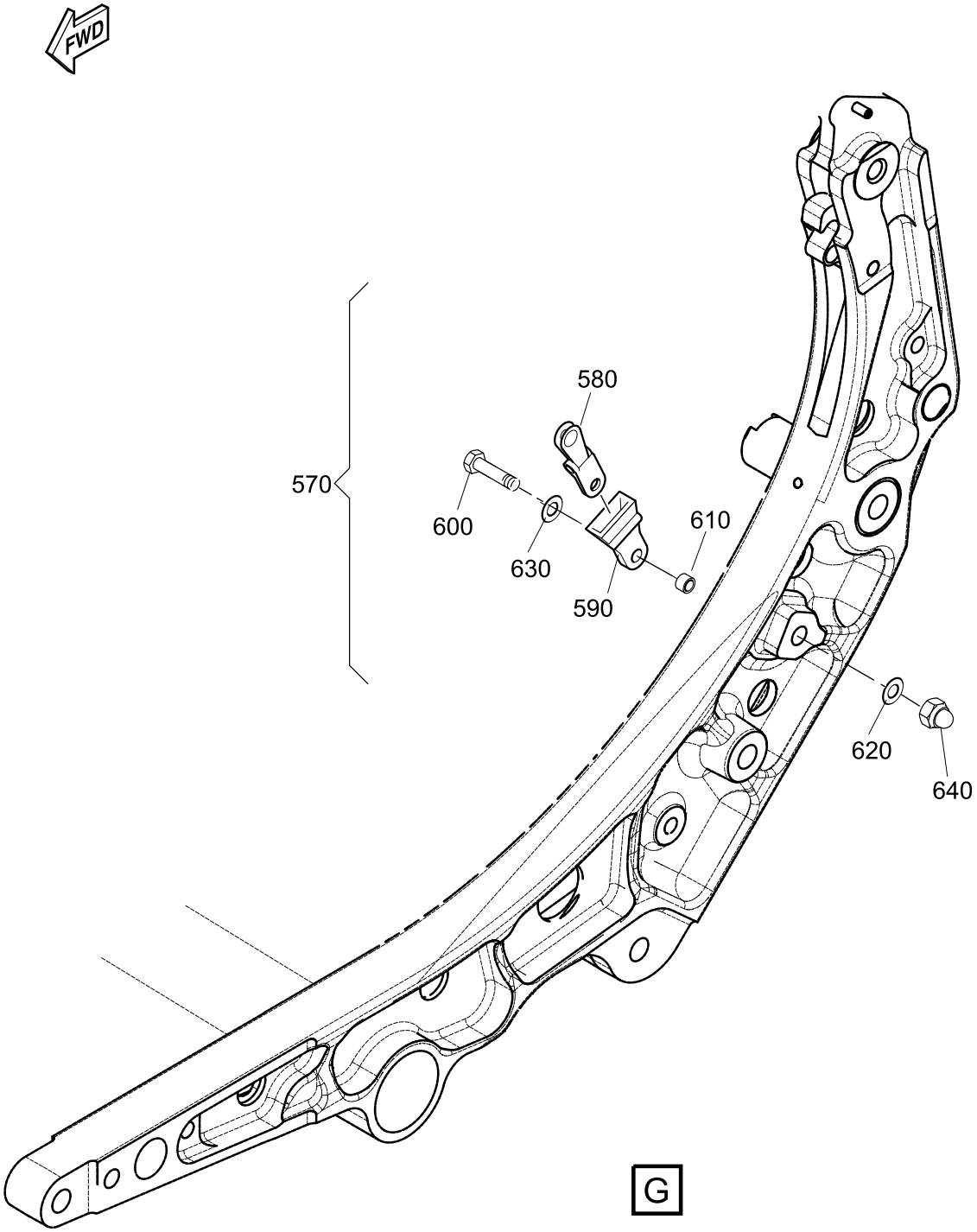


FIG. 7 - SEATBASE INSTL
SEATBASE INSTL (Sheet 6 of 10)
Figure 7

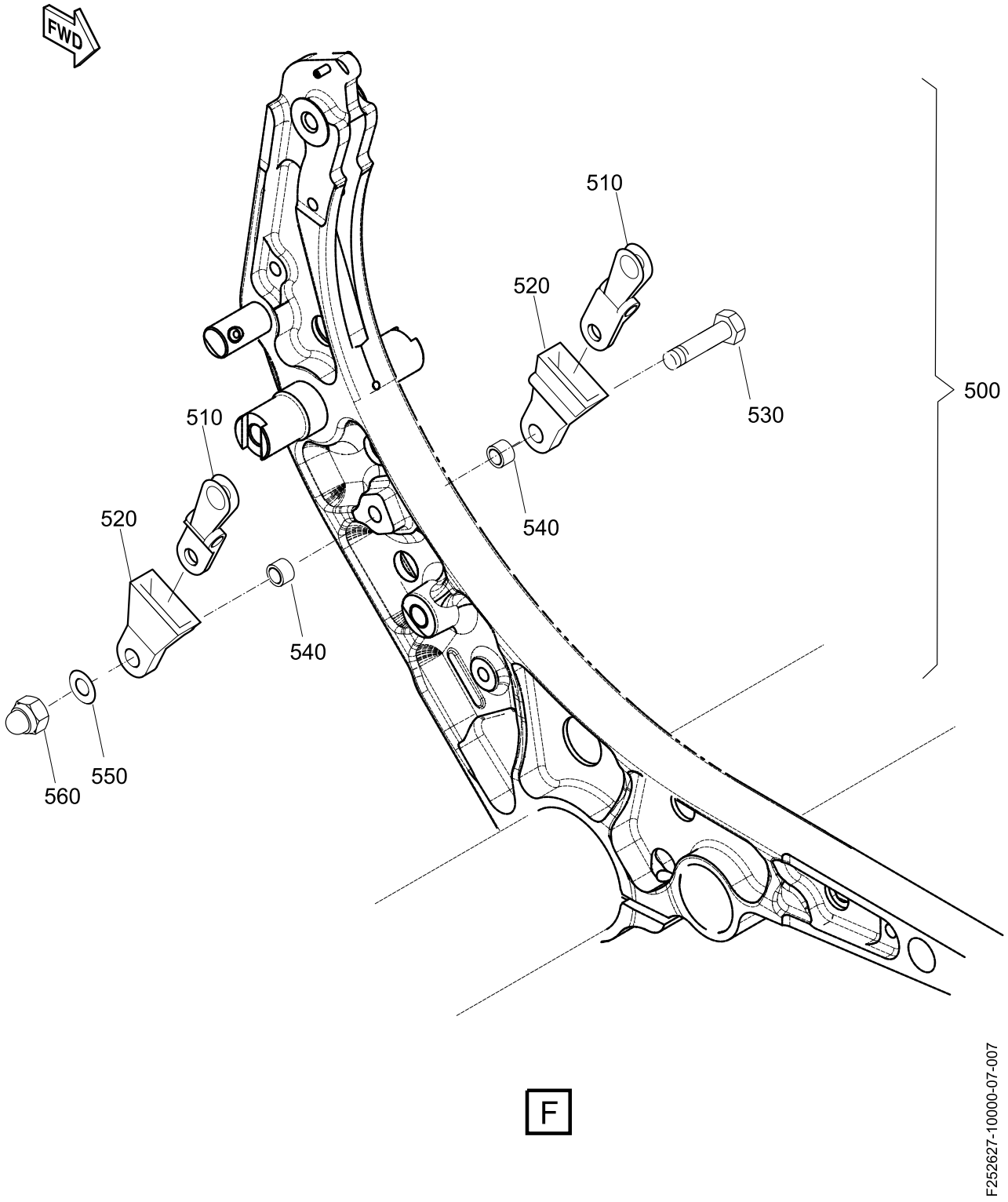


FIG. 7 - SEATBASE INSTL
SEATBASE INSTL (Sheet 7 of 10)
Figure 7

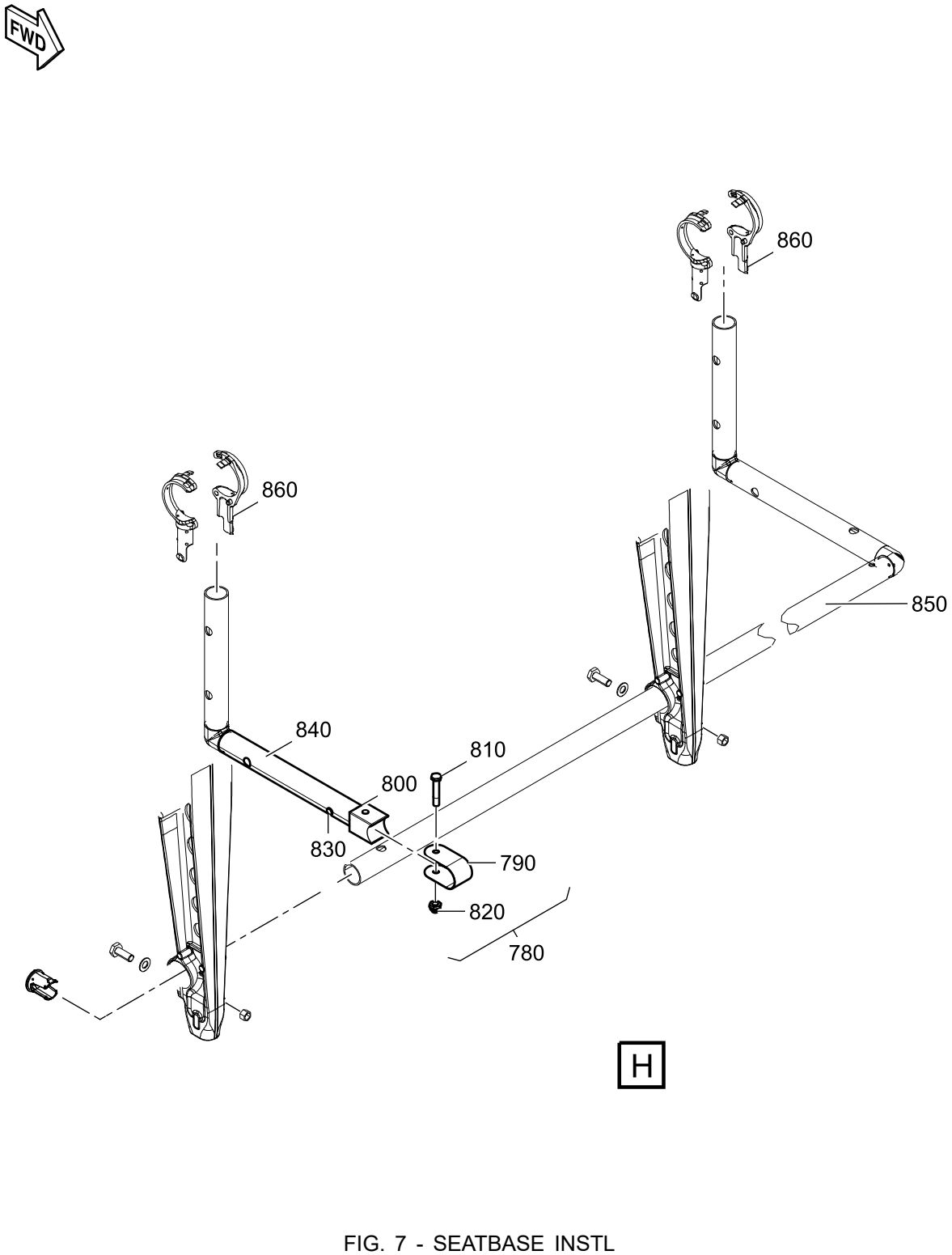


FIG. 7 - SEATBASE INSTL
SEATBASE INSTL (Sheet 8 of 10)
Figure 7

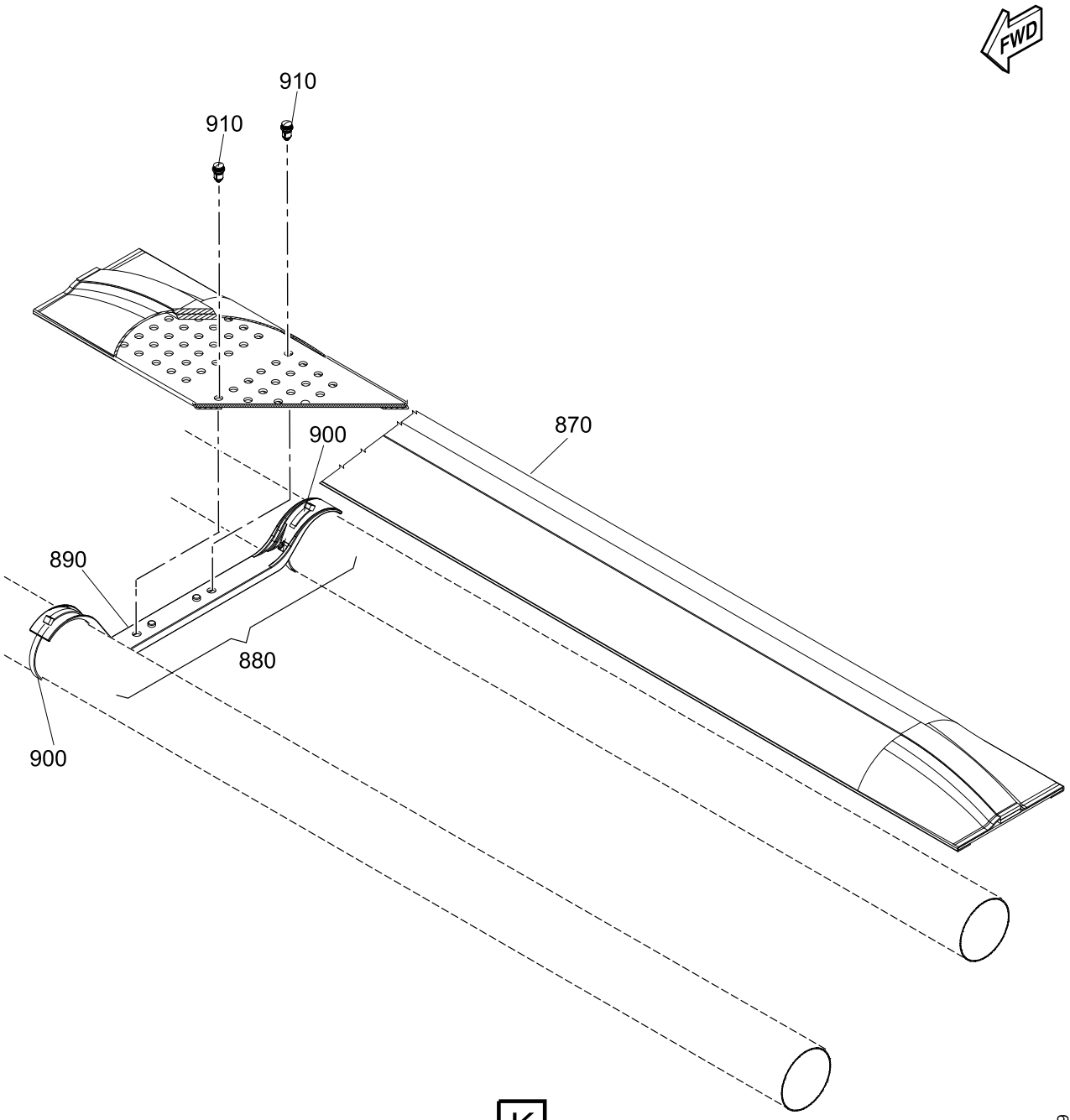


FIG. 7 - SEATBASE INSTL
SEATBASE INSTL (Sheet 9 of 10)
Figure 7

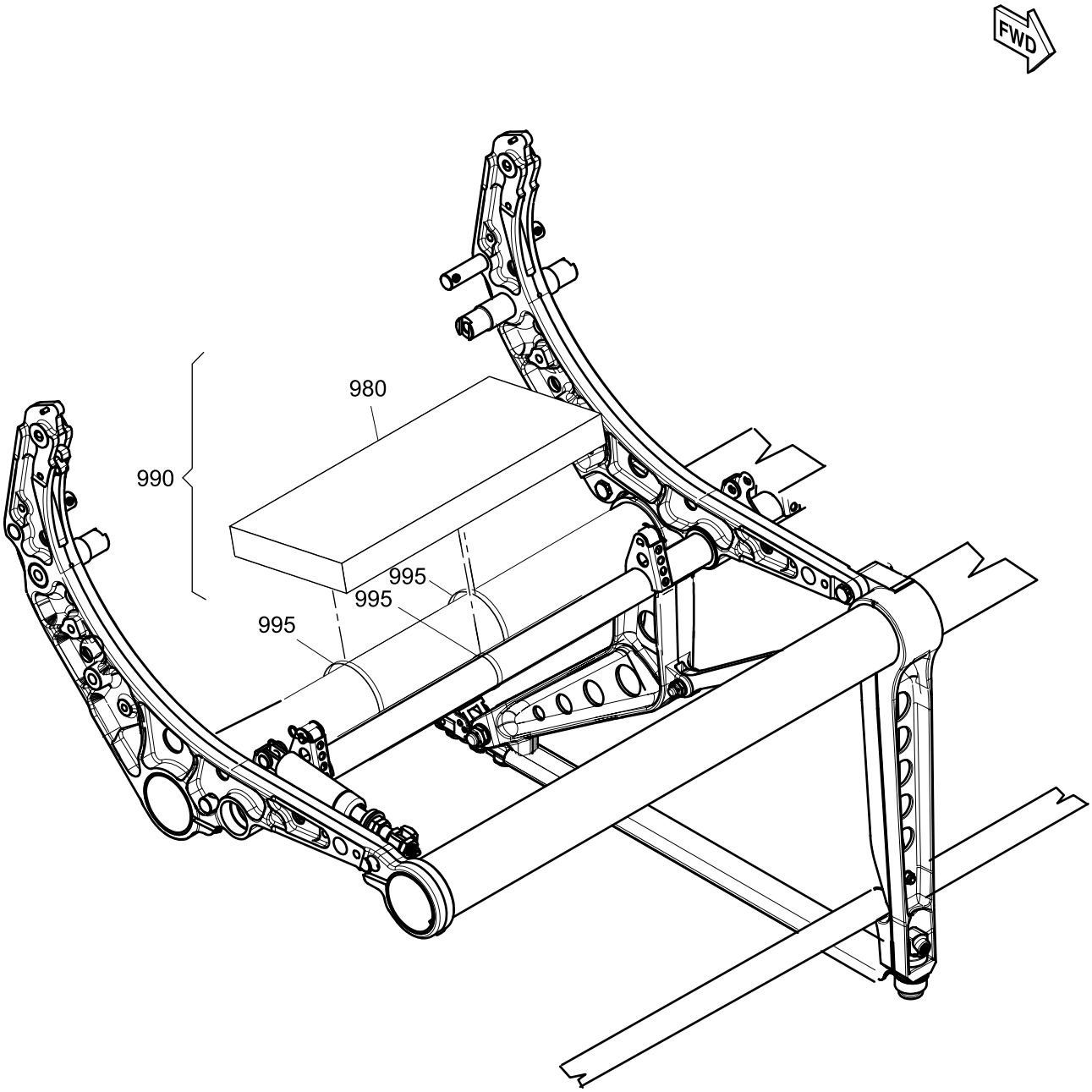


FIG. 7 - SEATBASE INSTL
SEATBASE INSTL (Sheet 10 of 10)
Figure 7

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FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7 1	955-21-010RF		SEATBASE INSTL NP SEE FIG. 1 FOR NHA	A	RF
– 1A	955-22-010RF		SEATBASE INSTL NP SEE FIG. 1 FOR NHA	B	RF
– 1B	955-21-310RF		SEATBASE INSTL NP SEE FIG. 1 FOR NHA	C	RF
– 1C	955-22-310RF		SEATBASE INSTL NP SEE FIG. 1 FOR NHA	D	RF
– 10	139-21-015-72		. SEATFRAME ASSY	A C	1
– 10A	139-22-015-72		. SEATFRAME ASSY	B D	1
20	139-00-113-23		. . BEAM, FRONT		1
30	139-00-123-93		. . BEAM, REAR		1
– 40	139-00-114-45		. . BEAM, INNER		2
– 50	139-00-114-40		. . BEAM, INNER		2
60	139-00-136-75RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET		1
70	139-00-136-84RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	A C	1
– 70A	139-00-136-83RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	B D	1
80	139-00-212-66		. . SEAT DIVIDER ASSY	A C	1
– 80A	139-00-212-65		. . SEAT DIVIDER ASSY	B D	1
90	AN565A1032H8		. . . SET SCREW PN 103393 BY VC1084		1
100	139-00-200-00		. . . BUSHING		2
– 110	139-00-208-83		. . . LEVER HC RPLD BY 110A		1
110A	139-00-215-87		. . . LEVER HC RPLS 110		1
120	102372		. . . PIN, PARALLEL ISO 8734-5X20-ST		1

– ITEM NOT ILLUSTRATED

FIG.	ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7	130	20351242		. . . SPRING, COMPRESSION		1
	140	139-00-213-29		. . SEAT DIVIDER ASSY		1
	150	AN565A1032H8		. . . SET SCREW PN 103393 BY VC1084		2
	160	139-00-212-49		. . SEAT DIVIDER ASSY, OUTER	A C	1
	– 160A	139-00-212-50		. . SEAT DIVIDER ASSY, OUTER	B D	1
	170	139-00-213-55		. . ATTACHMENT SEAT DIVIDER OFFSET		1
				ATTACHING PARTS		
	180	NAS6605-23		. . . SCREW PN 043484 BY VC1084		1
	190	NAS6605-20		. . . SCREW PN 102713 BY VC1084		1
	200	MS21042-5		. . . NUT PN 315-50-607-64 BY VC1084 SPCL TORQUE REF TABLE 8001		2
	210	NAS1149F0532P		. . . WASHER PN 315-50-600-20 BY VC1084		1
	220	315-00-100-95		. . . WASHER		1
				* * *		
	230	139-00-210-99		. . ATTACHMENT SEAT DIVIDER CTR		1
				ATTACHING PARTS		
	240	NAS6604-8		. . . SCREW PN 315-50-604-83 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
	250	NAS6604-11		. . . SCREW PN 046003 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
	260	NAS1149D0432K		. . . WASHER PN 102823 BY VC1084		2
	270	139-00-224-09		. . . NUT, BARREL		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7 280	139-00-140-03		. . . NUT, BARREL		1
			* * *		
290	139-00-210-75		. . ATTACHMENT SEAT DIVIDER STD		1
			ATTACHING PARTS		
300	NAS6604-8		. . . SCREW PN 315-50-604-83 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
310	NAS6604-9		. . . SCREW PN 315-50-655-57 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
320	NAS1149D0432K		. . . WASHER PN 102823 BY VC1084		1
330	NAS1149F0463P		. . . WASHER PN 315-50-638-75 BY VC1084		1
340	139-00-224-09		. . . NUT, BARREL		1
350	139-00-140-03		. . . NUT, BARREL		1
			* * *		
370	139-00-233-33		. . TORSION TUBE ASSY AISLE MOUNTED	A C	1
– 370A	139-00-233-73		. . TORSION TUBE ASSY AISLE MOUNTED	B D	1
– 380	139-00-233-33		. . TORSION TUBE ASSY OUTBOARD MOUNTED	A C	1
– 380A	139-00-233-73		. . TORSION TUBE ASSY	B D	1
– 390	139-00-252-68		. . BEARING BUSHING RPLD BY 390A		2
390A	139-00-252-76		. . BEARING BUSHING RPLS 390		2
– 400	139-00-252-69		. . BEARING BUSHING RPLD BY 400A		2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7 – 400A	139-00-252-79		. . BEARING BUSHING RPLS 400		2
410	105343		. . BLIND RIVET NP ST/ST D4,0 KL5,0-7,9		1
– 420	315-50-636-51		. . BLIND RIVET NP 2,4X6ALA/ST-H		8
430	139-00-254-94		. ATTACHMENT SEAT BELT		1
			ATTACHING PARTS		
440	135-00-253-44		. . SHACKLE, SEAT BELT		1
450	137-00-253-36		. . LIMITER, SEAT BELT		1
460	NAS6604-20		. . SCREW PN 102709 BY VC1084 SPCL TORQUE REF TABLE 8001		1
470	315-00-100-24		. . BUSHING		1
480	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084		1
490	52TK2-048		. . NUT, ACORN PN 20427814 BY VC1084		1
			* * *		
500	139-00-254-92		. ATTACHMENT SEAT BELT		1
			ATTACHING PARTS		
510	135-00-253-44		. . SHACKLE, SEAT BELT		2
520	137-00-253-36		. . LIMITER, SEAT BELT		2
530	NAS6604-26		. . SCREW PN 005207 BY VC1084 SCREW HEAD ON ACTUATOR SIDE SPCL TORQUE REF TABLE 8001		1
540	315-00-100-24		. . BUSHING 6,4X9,5X10.5		2
550	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7 560	52TK2-048		. . NUT, ACORN PN 20427814 BY VC1084		1
			* * *		
570	139-00-254-93		. ATTACHMENT SEAT BELT		1
			ATTACHING PARTS		
580	135-00-253-44		. . SHACKLE, SEAT BELT		1
590	137-00-253-36		. . LIMITER, SEAT BELT		1
600	NAS6604-16		. . SCREW PN 102930 BY VC1084 SPCL TORQUE REF TABLE 8001		1
610	315-00-100-24		. . BUSHING 6,4X9,5X10.5		1
620	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084		1
630	NAS1149G0416P		. . WASHER PN 102532 BY VC1084		1
640	52TK2-048		. . NUT, ACORN PN 20427814 BY VC1084		1
			* * *		
650	139-00-275-38		. STEWARD STEP ASSY	A C	1
– 650A	139-00-275-37		. STEWARD STEP ASSY	B D	1
660	139-00-275-36		. . STEWARD STEP	A C	1
– 660A	139-00-275-35		. . STEWARD STEP	B D	1
670	643-00-160-56		. . ANTI SLIP LINING		1
680	139-00-275-40		. ATTACHMENT STEWARD STEP		1
			ATTACHING PARTS		
690	139-00-275-39		. . BUSHING		1
700	52NKTE048		. . NUT, ACORN PN 315-50-606-73 BY VC1084 SPCL TORQUE REF TABLE 8001		1

– ITEM NOT ILLUSTRATED

FIG.	ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7	710	NAS1149F0463P		. . WASHER PN 315-50-638-75 BY VC1084		2
	720	NAS6604-4		. . SCREW PN 315-50-685-69 BY VC1084		1
	730	NAS6604-2		. . SCREW PN 315-50-669-10 BY VC1084 SPCL TORQUE REF TABLE 8001		1
				* * *		
	– 740	139-00-247-83		. SEATPAN ASSY AISLE MOUNTED		1
	– 750	954-00-243-19RF		. ATTACHMENT SEATPAN NP AISLE MOUNTED SEE FIG. 9 FOR DET		1
	760	139-00-247-83		. SEATPAN ASSY		1
	770	954-00-243-19RF		. ATTACHMENT SEATPAN NP OUTBOARD MOUNTED SEE FIG. 9 FOR DET		1
	780	139-00-290-28		. ATTACHMENT BAGGAGE BAR		1
				ATTACHING PARTS		
	790	139-00-290-09		. . CLAMP, BAGGAGE BAR		1
	800	139-00-290-12		. . ADAPTER, MILLING PART		1
	810	NAS6604-15		. . SCREW PN 003743 BY VC1084		1
	820	52NKTE048		. . NUT, ACORN PN 315-50-606-73 BY VC1084 SPCL TORQUE REF TABLE 8001		1
	830	043466		. . BLIND RIVET NP VA/VA D4,0 KL4,5-6,5		2
				* * *		
	840	139-00-290-26RF		. BAGGAGE BAR INSTL, SPECIAL NP SEE FIG. 10 FOR DET		1
	850	139-00-292-74RF		. BAGGAGE BAR INSTL, LH (950) NP SEE FIG. 10 FOR DET	A C	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7 – 850A	139-00-292-75RF		. BAGGAGE BAR INSTL, RH (950) NP SEE FIG. 10 FOR DET	B D	1
860	139-00-112-00		. HOLDER, BAGGAGE BAR		4
870	139-00-197-51BK		. CABLE BAG		1
– 871	139-00-141-00		. ATTACHMENT CABLE PLATE	C D	1
			ATTACHING PARTS		
– 872	130-00-290-50		. . STRUT		1
– 873	130-00-130-14		. . CLAMP ASSY		2
– 874	101-00-052-03		. . SCREW ALT TO NAS1352C08LB8		2
– 875	NAS1149CN816R		. . WASHER PN 315-50-655-73 BY VC1084		2
– 876	20401773		. . FASTENER, QUARTERTURN RPLD BY 876A		2
– 876A	MS3367-2-9		. . CABLE TIE PN 046174 BY VC1084 RPLS 876		2
			* * *		
880	955-00-197-49		. ATTACHMENT KIT	A B	4
– 880A	955-00-197-49		. ATTACHMENT KIT RPLD BY 880B	C D	3
– 880B	955-00-197-49		. ATTACHMENT KIT RPLS 880A	C D	4
			ATTACHING PARTS		
890	139-00-197-53		. . STRUT	A B	1
900	20434395		. . CABLE TIE	A B	2
910	20401773		. . FASTENER, QUARTERTURN	A B	2
			* * *		
920	139-00-199-58RF		. SHROUD SEB INSTL NP SEE FIG. 11 FOR DET	A	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567		EFFECT CODE	UNITS PER ASSY
7 – 920A	139-00-199-59RF		. SHROUD SEB INSTL SEE FIG. 11 FOR DET	NP	B	1
– 920B	139-00-142-75RF		. HOUSING INSTL SEE FIG. 11B FOR DET	NP	C D	1
930	139-00-197-90RF		. ATTACHMENT KIT SEB SEE FIG. 11A FOR DET	NP	A B	1
– 930A	139-00-142-80RF		. ATTACHMENT KIT SHROUD SEE FIG. 11B FOR DET	NP	C D	1
– 935	139-00-142-61RF		. HOUSING INSTL SEE FIG. 11B FOR DET RPLD BY 935B	NP	C	1
– 935A	139-00-142-62RF		. HOUSING INSTL SEE FIG. 11B FOR DET RPLD BY 935C	NP	D	1
– 935B	139-00-142-62RF		. HOUSING INSTL SEE FIG. 11B FOR DET RPLS 935	NP	C	1
– 935C	139-00-142-61RF		. HOUSING INSTL SEE FIG. 11B FOR DET RPLS 935A	NP	D	1
– 938	139-00-142-76RF		. ATTACHMENT SHROUD SEE FIG. 11B FOR DET	NP	C D	1
940	139-00-235-18RF		. ATTACHMENT KINEMATICS SEE FIG. 8 FOR DET	NP		1
950	139-00-235-18RF		. ATTACHMENT KINEMATICS SEE FIG. 8 FOR DET	NP		1
– 960	139-00-288-90		. POUCH, LIFE VEST RPLD BY 960A		A B	2
960A	139-00-295-08		. POUCH, LIFE VEST RPLS 960		A B	2
– 960B	139-00-295-08		. POUCH, LIFE VEST		C D	2
970	139-00-288-86		. STRAP, LIFE VEST			2
980	139-00-270-11		. DAMPER			2
990	139-00-270-14		. ATTACHMENT DAMPER			2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7			ATTACHING PARTS		
995	029793		. . TIE-WRAP PLT4I		3
– 1000	MS3367-7-9		. . CABLE TIE PN 012440 BY VC1084	A B	34
			* * *		
– 1000A	108797		. PUSH WING MOUNT PWMS-H25-C	C D	10
– 1010	MS3367-2-9		. CABLE TIE PN 046174 BY VC1084	C D	30
– 1020	046024		. TIE WRAP, CONNECTOR RING CR2-M	C D	6
– 1030	100108		. PROTECTIVE HOSE 5MM	C D	AR
– 1040	045199AN		. TAPE, LOOP	C D	AR
– 1050	108797		. PUSH WING MOUNT PWMS-H25-C	A B	6
– 1060	MS3367-2-9		. TIE WRAP PN 046174 BY VC1084	A B	20
– 1070	046024		. TIE WRAP, CONNECTOR RING	A B	13
– 1080	045199AN		. TAPE, LOOP	A B	AR
– 1090	100108		. PROTECTIVE HOSE 5MM	A B	AR

– ITEM NOT ILLUSTRATED

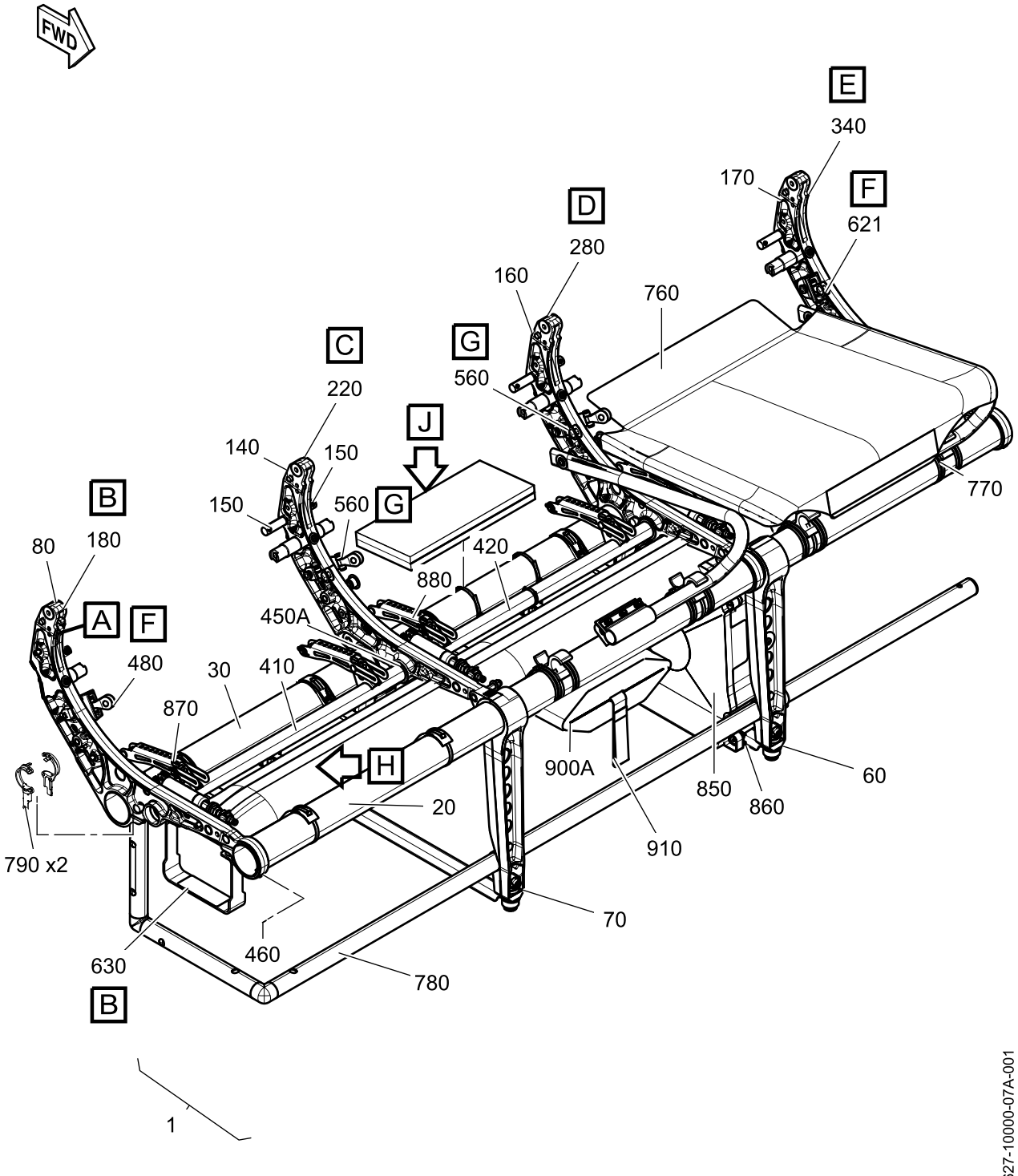
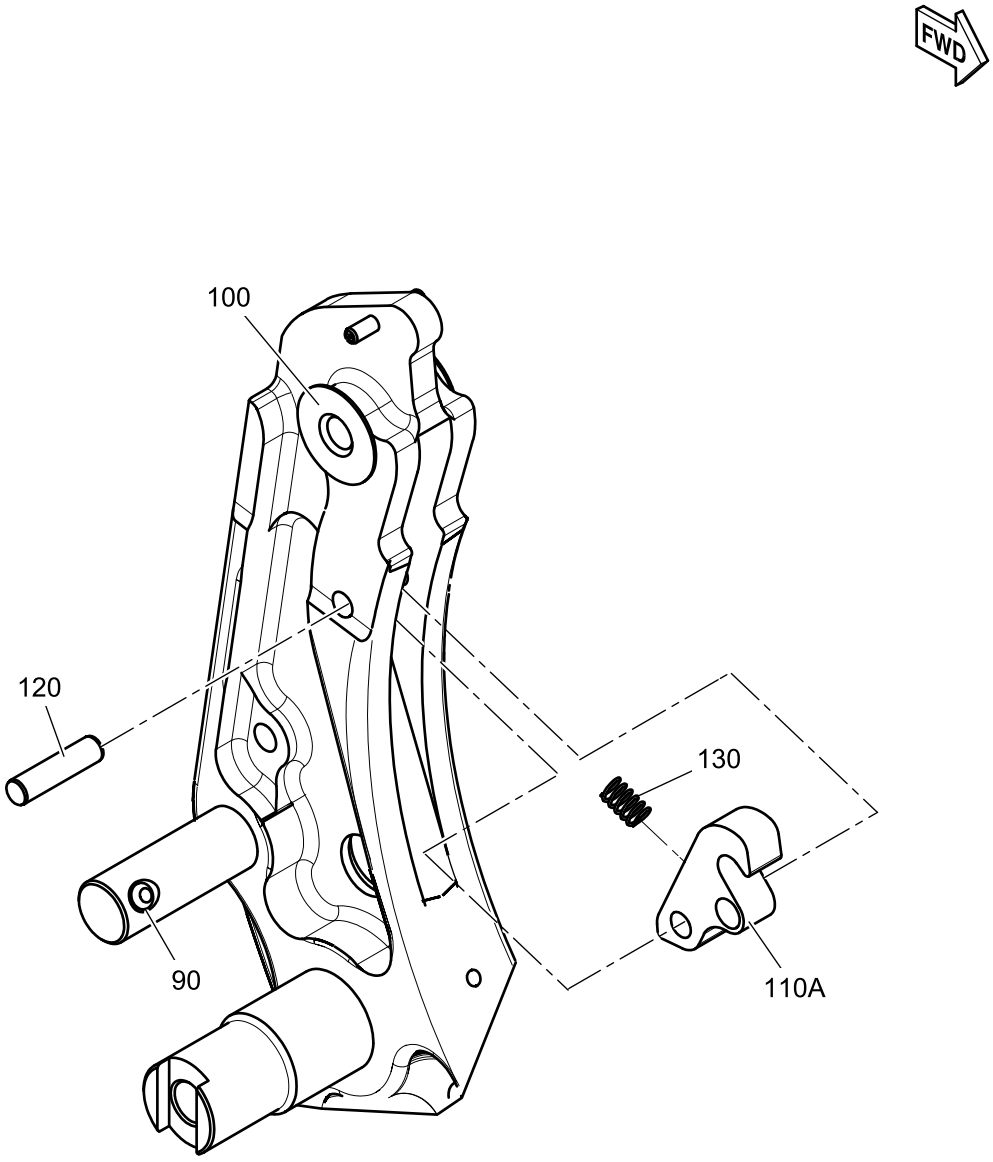


FIG. 7A - SEATBASE INSTL
SEATBASE INSTL (Sheet 1 of 9)
Figure 7A



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FIG. 7A - SEATBASE INSTL
SEATBASE INSTL (Sheet 2 of 9)
Figure 7A

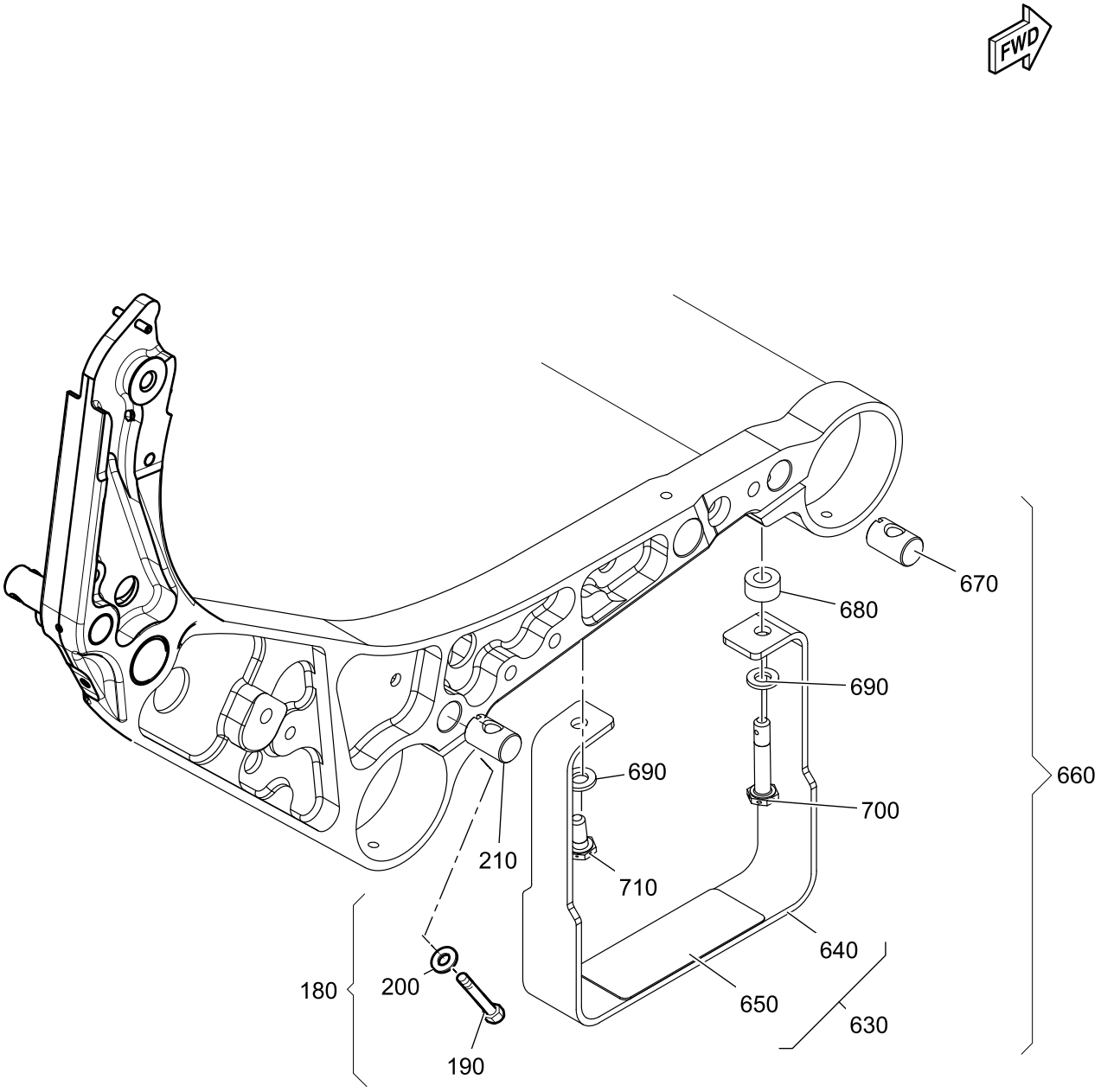


FIG. 7A - SEATBASE INSTL
SEATBASE INSTL (Sheet 3 of 9)
Figure 7A

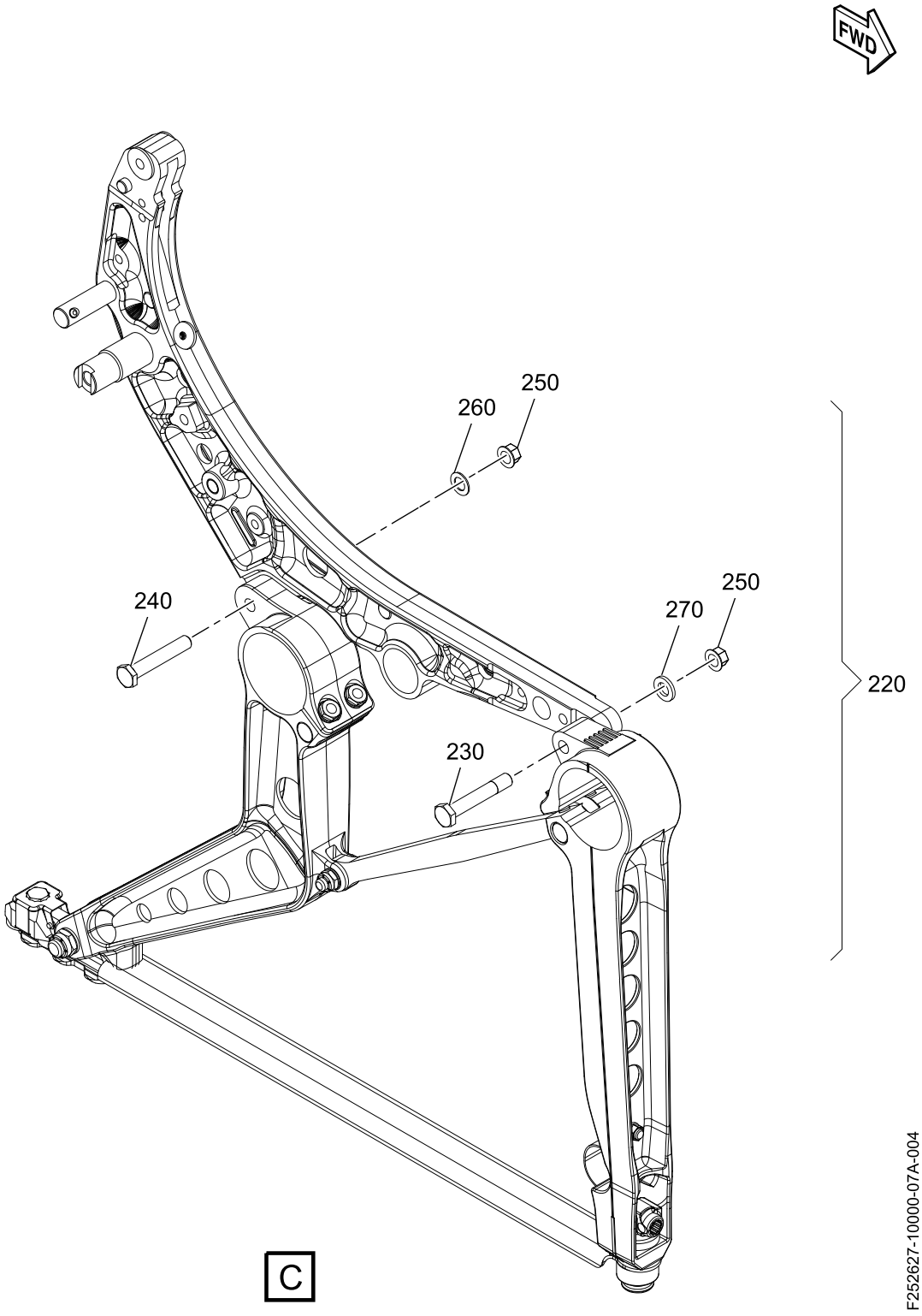
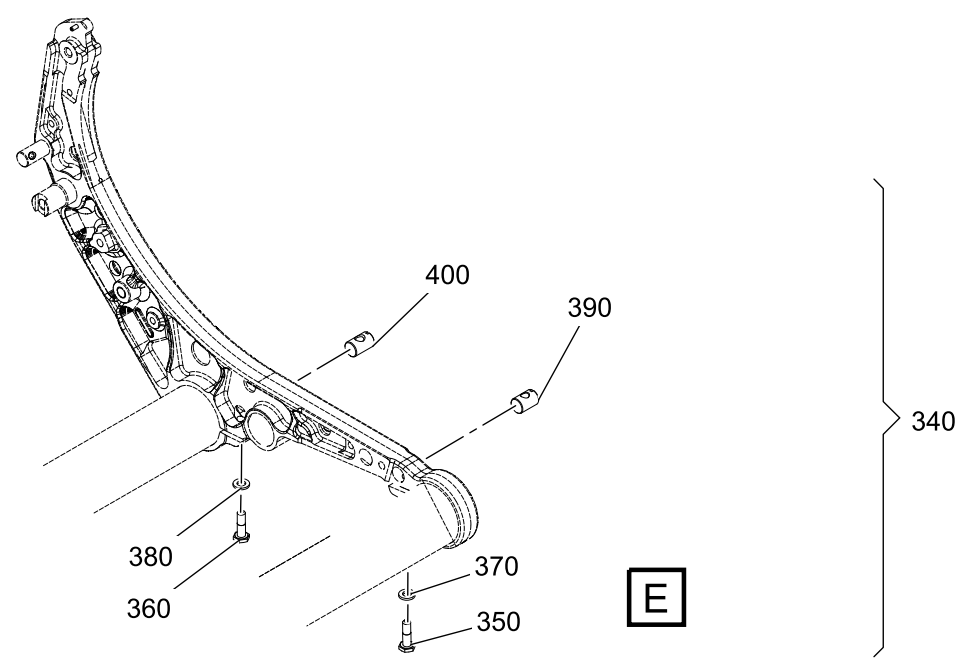
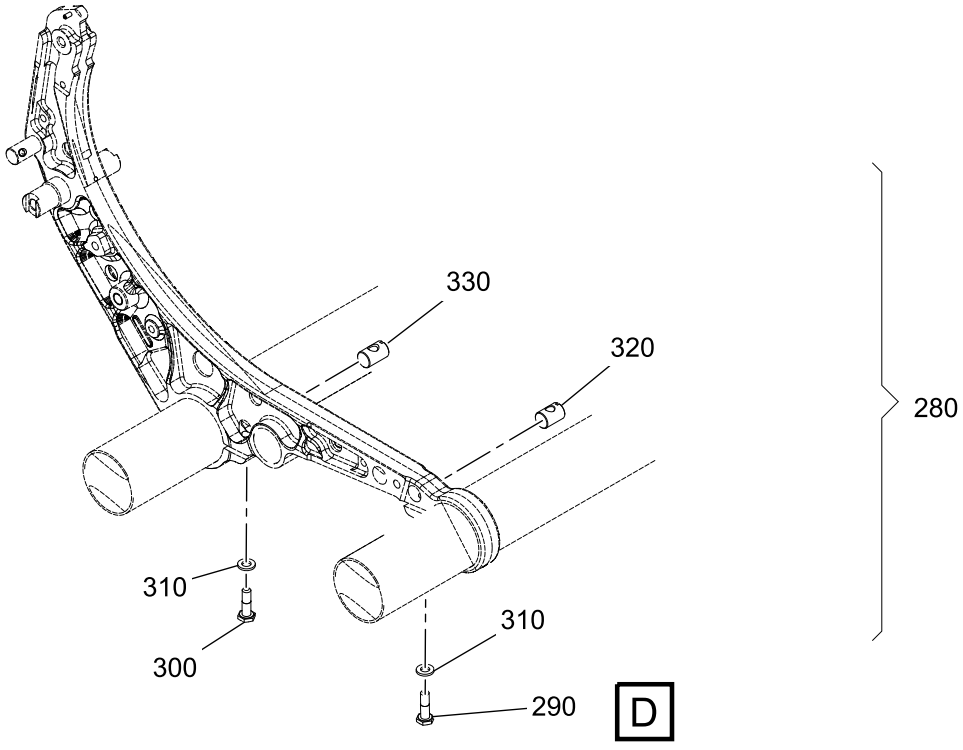


FIG. 7A - SEATBASE INSTL
SEATBASE INSTL (Sheet 4 of 9)
Figure 7A





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FIG. 7A - SEATBASE INSTL
SEATBASE INSTL (Sheet 5 of 9)
Figure 7A

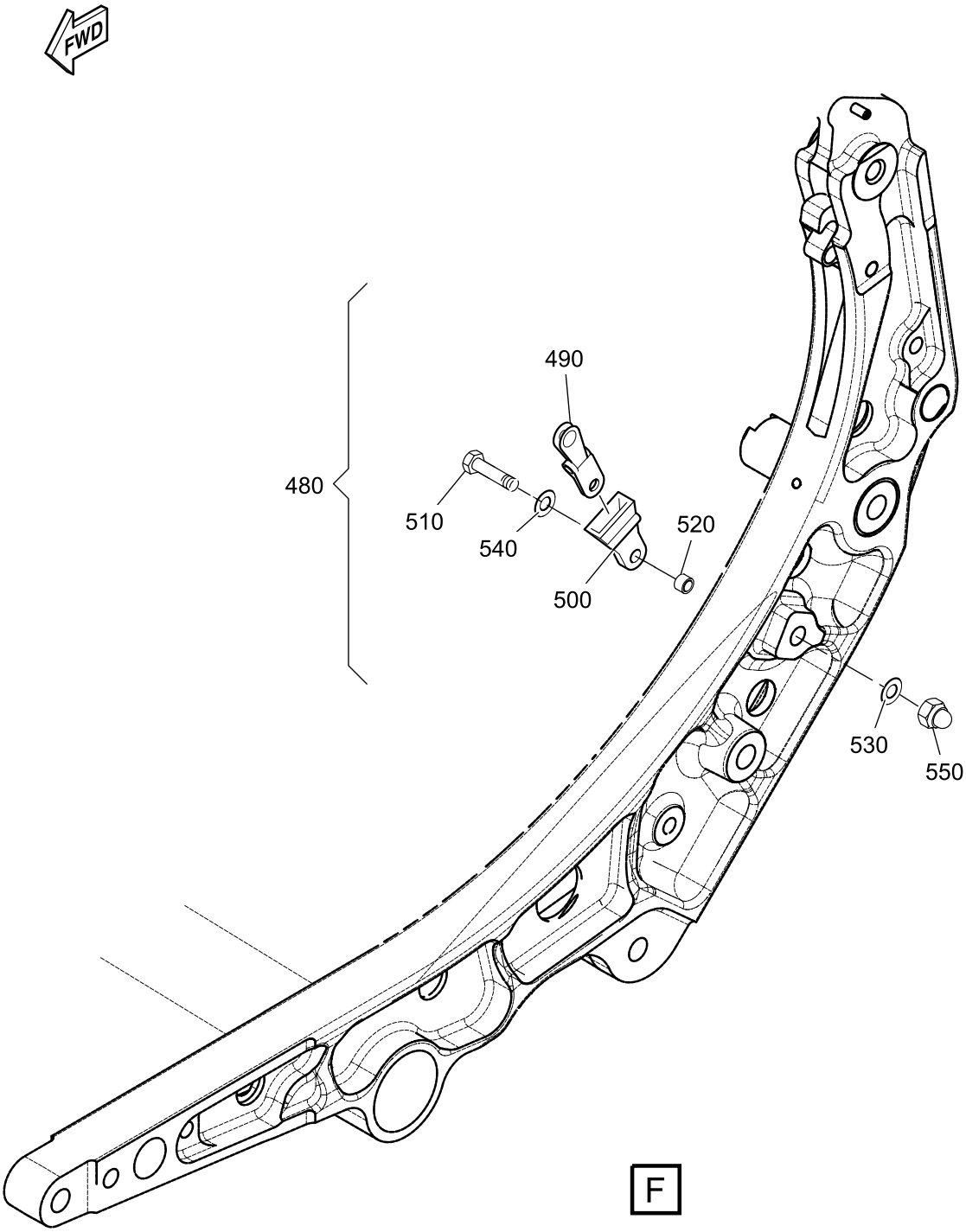


FIG. 7A - SEATBASE INSTL
SEATBASE INSTL (Sheet 6 of 9)
Figure 7A

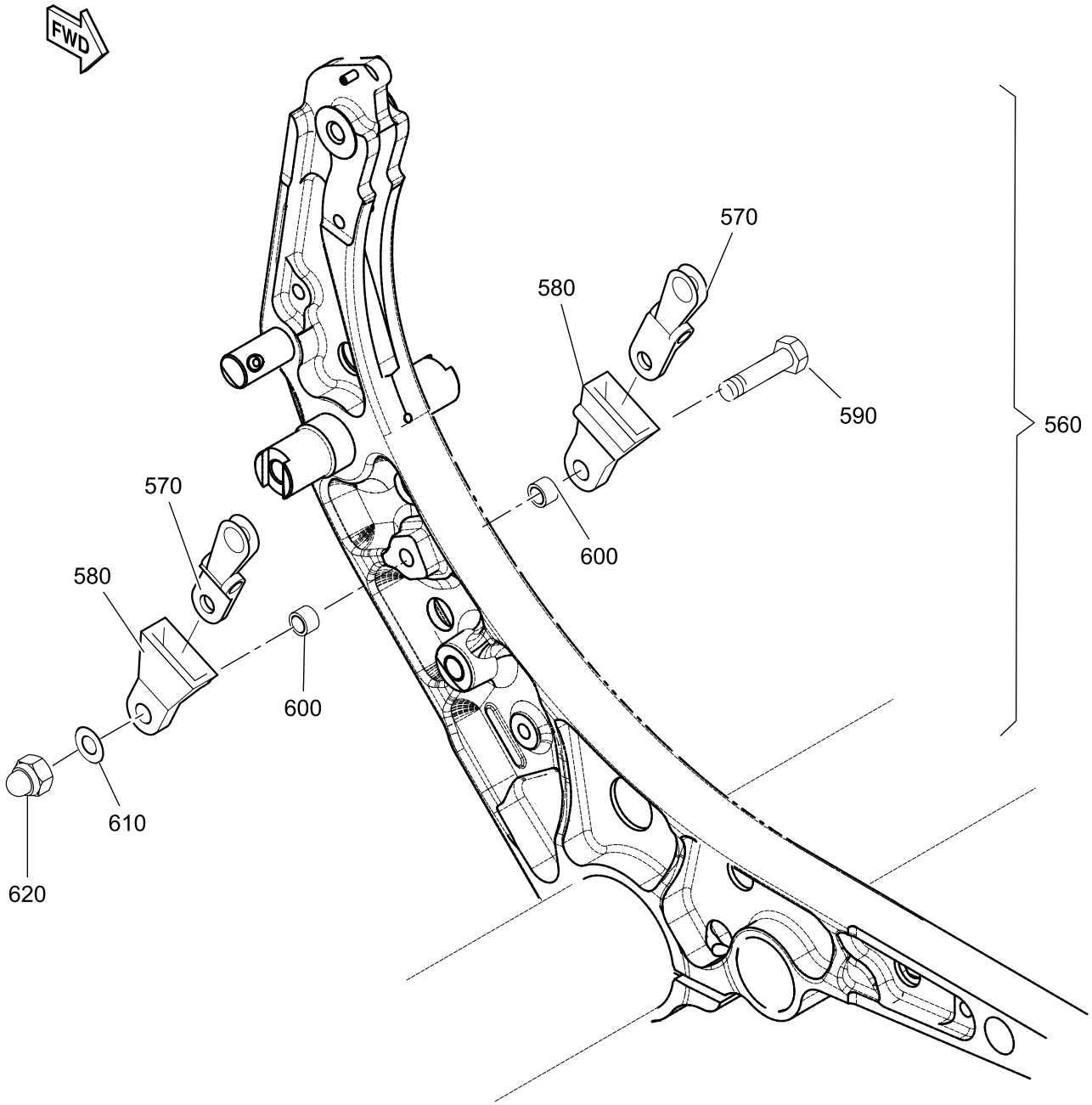


FIG. 7A - SEATBASE INSTL
SEATBASE INSTL (Sheet 7 of 9)
Figure 7A

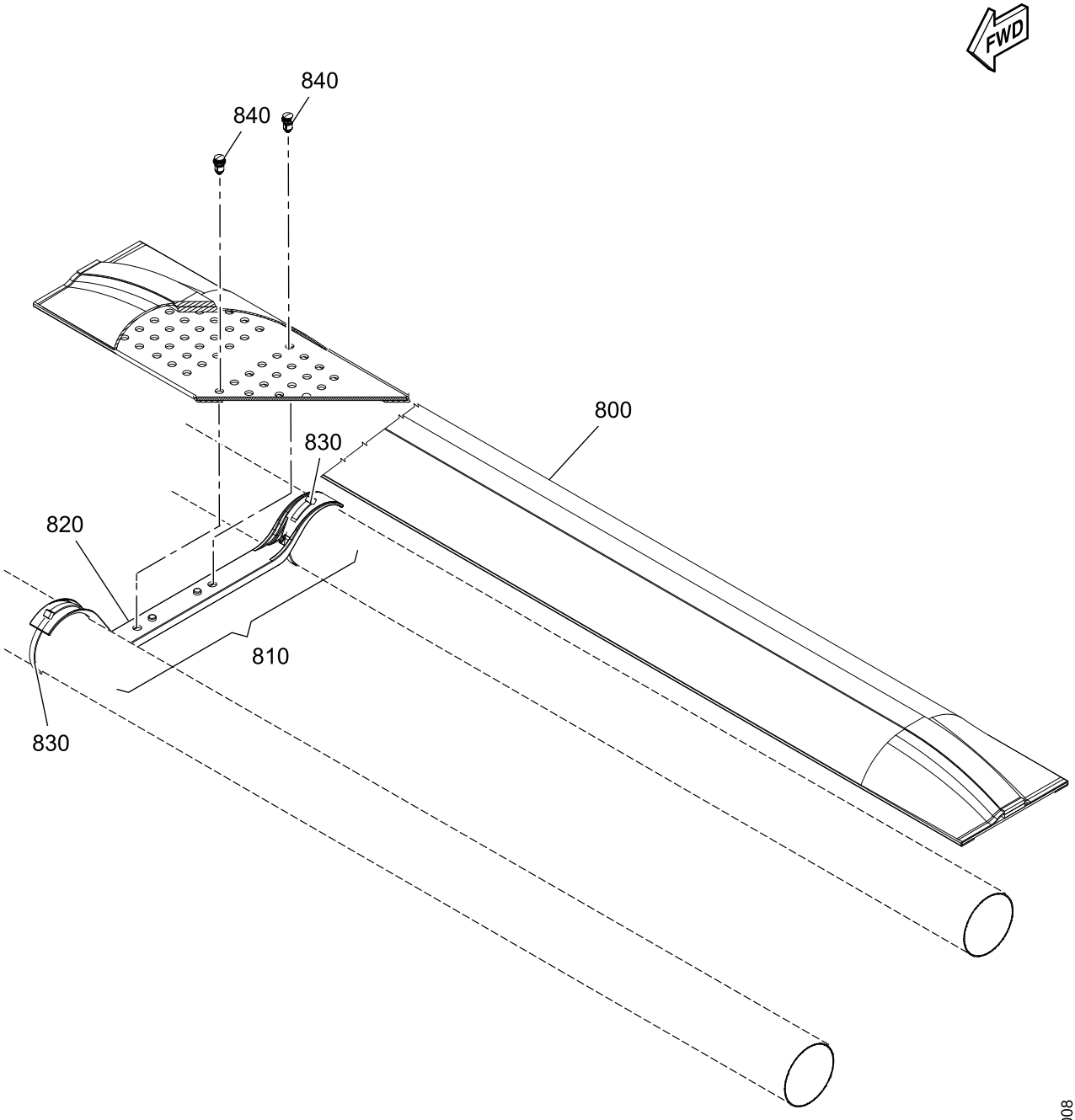


FIG. 7A - SEATBASE INSTL
SEATBASE INSTL (Sheet 8 of 9)
Figure 7A

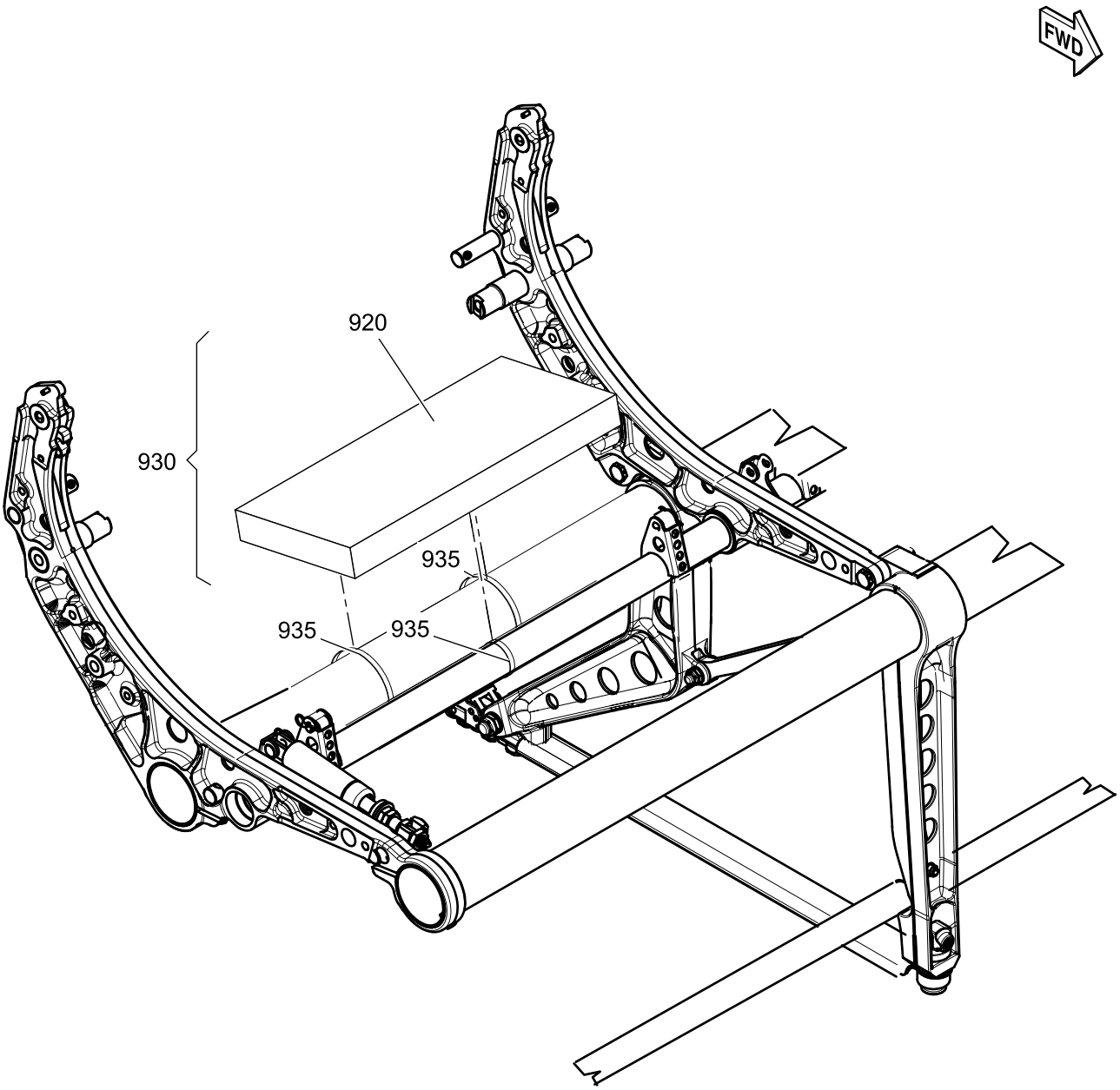


FIG. 7A - SEATBASE INSTL
SEATBASE INSTL (Sheet 9 of 9)
Figure 7A

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7A 1	955-31-010RF		SEATBASE INSTL NP SEE FIG. 1A FOR NHA	A	RF
– 1A	955-31-090RF		SEATBASE INSTL NP SEE FIG. 1A FOR NHA	B	RF
– 1B	955-31-311RF		SEATBASE INSTL NP SEE FIG. 1A FOR NHA	C	RF
– 1C	955-31-312RF		SEATBASE INSTL NP SEE FIG. 1A FOR NHA	D	RF
– 1D	955-31-320RF		SEATBASE INSTL NP SEE FIG. 1A FOR NHA	E	RF
– 1E	955-31-370RF		SEATBASE INSTL NP SEE FIG. 1A FOR NHA	F	RF
– 1F	955-31-390RF		SEATBASE INSTL NP SEE FIG. 1A FOR NHA	G	RF
– 1G	955-31-410RF		SEATBASE INSTL NP SEE FIG. 1A FOR NHA	H	RF
– 1H	955-31-420RF		SEATBASE INSTL NP SEE FIG. 1A FOR NHA	J	RF
– 1J	955-31-470RF		SEATBASE INSTL NP SEE FIG. 1A FOR NHA	K	RF
– 1K	955-31-710RF		SEATBASE INSTL NP SEE FIG. 1A FOR NHA	L	RF
– 1L	955-31-720RF		SEATBASE INSTL NP SEE FIG. 1A FOR NHA	M	RF
– 1M	955-31-740RF		SEATBASE INSTL NP SEE FIG. 1A FOR NHA	N	RF
– 1N	955-31-430RF		SEATBASE INSTL NP SEE FIG. 1G FOR NHA	P	RF
– 1P	955-31-440RF		SEATBASE INSTL NP SEE FIG. 1G FOR NHA	Q	RF
– 1Q	955-31-480RF		SEATBASE INSTL NP SEE FIG. 1G FOR NHA	R	RF

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7A – 1R	955-31-730RF		SEATBASE INSTL NP SEE FIG. 1G FOR NHA	S	RF
– 1S	955-31-750RF		SEATBASE INSTL NP SEE FIG. 1G FOR NHA	T	RF
– 1T	955-31-760RF		SEATBASE INSTL NP SEE FIG. 1G FOR NHA	U	RF
– 10	139-31-019-48		. SEATFRAME ASSY	A C D E H J P Q	1
– 10A	139-31-019-93		. SEATFRAME ASSY	B F G K R	1
– 10B	139-31-021-90		. SEATFRAME ASSY	L S	1
– 10C	139-31-018-96		. SEATFRAME ASSY	M T	1
– 10D	139-31-021-91		. SEATFRAME ASSY	N U	1
– 20	139-00-113-32		. . BEAM	A B C D E F G H J K P Q R	1
– 20A	139-00-133-04		. . BEAM	L S	1
– 20B	139-00-113-70		. . BEAM	M T	1
– 20C	139-00-113-07		. . BEAM	N U	1
30	139-00-123-83		. . BEAM, REAR	A B C D E F G H J K P Q R	1
– 30A	139-00-113-36		. . BEAM	L S	1
– 30B	139-00-123-84		. . BEAM	M T	1
– 30C	139-00-123-01		. . BEAM	N U	1
– 40	139-00-114-39		. . BEAM, INNER		2
– 50	139-00-114-39		. . BEAM, INNER		2
60	139-00-136-75RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	A C D E H J P Q	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7A – 60A	139-00-136-74RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	B F G K R	1
– 60B	139-00-136-29RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	L M S T	1
– 60C	139-00-136-31RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	N U	1
70	139-00-136-96RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	A C D E H J P Q	1
– 70A	139-00-136-86RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	B F G K R	1
– 70B	139-00-136-08RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	L S	1
– 70C	139-00-136-28RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	M T	1
– 70D	139-00-136-31RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	N U	1
80	139-00-212-44		. . SEAT DIVIDER ASSY, OUTER	A B C D E F G H J K P Q R	1
– 80A	139-00-211-72		. . SEAT DIVIDER ASSY OUTER	L S	1
– 80B	139-00-211-76		. . SEAT DIVIDER ASSY OUTER	M T	1
– 80C	139-00-211-70		. . SEAT DIVIDER ASSY OUTER	N U	1
90	AN565A1032H8		. . . SET SCREW PN 103393 BY VC1084	A B C D E F G H J K L M P Q R S T	1
100	139-00-200-00		. . . BEARING BUSHING	A B C D E F G H J K P Q R	2
– 100A	150-00-200-06		. . . BEARING BUSHING	L M N S T U	2
– 110	139-00-208-83		. . . LEVER HC RPLD BY 110A	A B C D E F G	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7A 110A	139-00-215-87		. . . LEVER HC RPLS 110	A B C D E F G	1
– 110B	139-00-208-83		. . . LEVER HC	H J K P Q R	1
– 110C	139-00-215-87		. . . LEVER HC	L M N S T U	1
120	102372		. . . PIN, PARALLEL ISO 8734-5X20-ST		1
130	20351242		. . . SPRING, COMPRESSION		1
140	139-00-213-45		. . SEAT DIVIDER ASSY	A B C D E F G H J K P Q R	1
– 140A	139-00-214-75		. . SEAT DIVIDER ASSY CTR	L S	1
– 140B	139-00-211-31		. . SEAT DIVIDER ASSY	M T	1
– 140C	139-00-211-46		. . SEAT DIVIDER ASSY	N U	1
150	AN565A1032H8		. . . SET SCREW PN 103393 BY VC1084	A B C D E F G H J K L M P Q R S T	2
160	139-00-213-32		. . SEAT DIVIDER ASSY	A B C D E F G H J K P Q R	1
– 160A	139-00-211-14		. . SEAT DIVIDER ASSY	L S	1
– 160B	139-00-211-30		. . SEAT DIVIDER ASSY	M T	1
– 160C	139-00-211-53		. . SEAT DIVIDER ASSY	N U	1
170	139-00-212-55		. . SEAT DIVIDER ASSY OUTER	A B C D E F G H J K P Q R	1
– 170A	139-00-211-11		. . SEAT DIVIDER ASSY OUTER	L S	1
– 170B	139-00-211-25		. . SEAT DIVIDER ASSY OUTER	M T	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7A – 170C	139-00-211-37		. . SEAT DIVIDER ASSY OUTER	N U	1
– 175	AN565A1032H8		. . . SETSCREW PN 103393 BY VC1084		1
180	139-00-210-83		. . ATTACHMENT SEAT DIVIDER		1
			ATTACHING PARTS		
190	NAS6604-9		. . . SCREW PN 315-50-655-57 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
200	NAS1149F0463P		. . . WASHER PN 315-50-638-75 BY VC1084		1
210	139-00-140-03		. . . NUT, BARREL		1
			* * *		
220	139-00-213-54		. . ATTACHMENT SEAT DIVIDER OFFSET	A B C D E F G H J K P Q R	1
– 220A	139-00-210-76		. . ATTACHMENT SEAT DIVIDER OFFSET	L S	1
– 220B	139-00-211-08		. . ATTACHMENT KIT SEAT DIVIDER RH	M T	1
– 220C	139-00-210-99		. . ATTACHMENT KIT SEAT DIVIDER CTR	N U	1
			ATTACHING PARTS		
230	NAS6605-23		. . . SCREW PN 043484 BY VC1084 WALL MATING DIRECTION SPCL TORQUE REF TABLE 8001	A B C D E F G H J K P Q R	1
– 230A	NAS6605-21		. . . HEXAGON SCREW PN 042195 BY VC1084 SPCL TORQUE REF TABLE 8001	L M S T	1
– 230B	NAS6604-8		. . . HEXAGON SCREW PN 315-50-604-83 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001	N U	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7A – 235	NAS6604-11		. . . HEXAGON SCREW PN 046003 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001	N U	1
240	NAS6605-20		. . . SCREW PN 102713 BY VC1084 WALL MATING DIRECTION SPCL TORQUE REF TABLE 8001	A B C D E F G H J K M P Q R T	1
– 240A	NAS6605-18		. . . HEXAGON SCREW PN 045250 BY VC1084 SPCL TORQUE REF TABLE 8001	L S	1
– 240B	NAS1149D0432K		. . . WASHER PN 102823 BY VC1084	N U	2
250	MS21042-5		. . . NUT PN 315-50-607-64 BY VC1084	A B C D E F G H J K P Q R	2
– 250A	NAS1149F0532P		. . . WASHER PN 315-50-600-20 BY VC1084	L M S T	2
– 250B	139-00-224-09		. . . BARREL NUT	N U	1
260	NAS1149F0532P		. . . WASHER PN 315-50-600-20 BY VC1084	A B C D E F G H J K P Q R	1
– 260A	52NKTE054		. . . ACORN NUT PN 315-50-631-64 BY VC1084	L M S T	2
– 260B	139-00-140-03		. . . BARREL NUT	N U	1
270	315-00-100-30		. . . WASHER ALT TO 315-00-300-96	A B C D E F G H J K P Q R	1
– 270A	139-00-231-94		. . . SPACER BLOCK * * *	M T	1
280	139-00-210-99		. . ATTACHMENT SEAT DIVIDER		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7A			ATTACHING PARTS		
290	NAS6604-8		. . . SCREW PN 315-50-604-83 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
300	NAS6604-11		. . . SCREW PN 046003 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
310	NAS1149D0432K		. . . WASHER PN 102823 BY VC1084		2
320	139-00-224-09		. . . NUT, BARREL		1
330	139-00-140-03		. . . NUT, BARREL		1
			* * *		
340	139-00-210-75		. . ATTACHMENT SEAT DIVIDER		1
			ATTACHING PARTS		
350	NAS6604-8		. . . SCREW PN 315-50-604-83 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
360	NAS6604-9		. . . SCREW PN 315-50-655-57 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
370	NAS1149D0432K		. . . WASHER PN 102823 BY VC1084		1
380	NAS1149F0463P		. . . WASHER PN 315-50-638-75 BY VC1084		1
390	139-00-224-09		. . . NUT, BARREL		1
400	139-00-140-03		. . . NUT, BARREL		1
			* * *		

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7A 410	139-00-233-30		. . TORSION TUBE ASSY	A B C D E F G H J K L P Q R S	1
– 410A	139-00-233-32		. . TORSION TUBE ASSY	M T	1
– 410B	139-00-233-34		. . TORSION TUBE ASSY	N U	1
420	139-00-233-30		. . TORSION TUBE ASSY	A B C D E F G H J K P Q R	1
– 420A	139-00-233-31		. . TORSION TUBE ASSY	L S	1
– 420B	139-00-233-32		. . TORSION TUBE ASSY	M T	1
– 420C	139-00-233-34		. . TORSION TUBE ASSY	N U	1
– 430	139-00-233-30		. . TORSION TUBE ASSY	A B C D E F G H J K P Q R	1
– 430A	139-00-233-31		. . TORSION TUBE ASSY	L S	1
– 430B	139-00-233-32		. . TORSION TUBE ASSY	M T	1
– 430C	139-00-233-38		. . TORSION TUBE ASSY INCLINED	N U	1
– 440	139-00-252-68		. . BEARING BUSHING RPLD BY 440A	A B C G	3
– 440A	139-00-252-76		. . BEARING BUSHING RPLS 440	A B C G	3
– 440B	139-00-252-76		. . BEARING BUSHING	D E F	3
– 440C	139-00-252-76		. . BEARING BUSHING	H J K L M N P Q R S T U	3
– 450	139-00-252-69		. . BEARING BUSHING RPLD BY 450A	A B C G	3
450A	139-00-252-79		. . BEARING BUSHING RPLS 450	A B C G	3

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7A – 450B	139-00-252-79		. . BEARING BUSHING	D E F H J K L M N P Q R S T U	3
460	105343		. . BLIND RIVET NP ST/ST D4,0 KL5,0-7,9		2
– 470	315-50-636-51		. . BLIND RIVET NP 2,4X6ALA/ST-H RPLD BY 470A		8
– 470A	043875		. . BLIND RIVET NP RPLS 470		8
480	139-00-254-93		. ATTACHMENT SEAT BELT	A B C D E F G H J K P Q R	1
– 480A	139-00-254-65		. ATTACHMENT KIT SEAT BELT OUTER STD	L M N S T U	1
			ATTACHING PARTS		
490	135-00-253-44		. . SHACKLE, SEAT BELT		1
500	137-00-253-36		. . LIMITER, SEAT BELT		1
510	NAS6604-16		. . SCREW PN 102930 BY VC1084 SPCL TORQUE REF TABLE 8001	A B C D E F G H J K P Q R	1
– 510A	NAS6604-15		. . HEXAGON SCREW PN 003743 BY VC1084 SPCL TORQUE REF TABLE 8001	L M N S T U	1
520	315-00-100-24		. . BUSHING 6.4X9.5X10.5		1
530	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084	A B C D E F G H J K P Q R	1
– 530A	NAS1149F0463P		. . WASHER PN 315-50-600-12 BY VC1084	L M N S T U	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7A 540	NAS1149G0416P		. . WASHER PN 102532 BY VC1084	A B C D E F G H J K P Q R	1
550	52TK2-048		. . NUT, ACORN PN 20427814 BY VC1084	A B C D E F G H J K P Q R	1
– 550A	52NKTE048		. . ACORN NUT PN 315-50-606-73 BY VC1084	L M N S T U	1
			* * *		
560	139-00-254-92		. ATTACHMENT, SEAT BELT	A B C D E F G H J K P Q R	2
– 560A	139-00-254-63		. ATTACHMENT KIT SEAT BELT CTR	L M N S T U	2
			ATTACHING PARTS		
570	135-00-253-44		. . SHACKLE, SEAT BELT		2
580	137-00-253-36		. . LIMITER, SEAT BELT		2
590	NAS6604-26		. . SCREW PN 005207 BY VC1084 SCREW HEAD ON ACTUATOR SIDE SPCL TORQUE REF TABLE 8001		1
600	315-00-100-24		. . BUSHING		2
610	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084	A B C D E F G H J K P Q R	1
– 610A	NAS1149F0463P		. . WASHER PN 315-50-638-75 BY VC1084	L M N S T U	1
620	52TK2-048		. . NUT, ACORN PN 20427814 BY VC1084	A B C D E F G H J K P Q R	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7A – 620A	52NKTE048		. . ACORN NUT PN 315-50-606-73 BY VC1084	L M N S T U	1
			* * *		
621	139-00-254-93		. ATTACHMENT KIT SEAT BELT	A B C D E F G H J K P Q R	1
– 621A	139-00-254-65		. ATTACHMENT KIT SEAT BELT OUTER STD	L M S T	1
– 621B	139-00-254-69		. ATTACHMENT KIT SEAT BELT	N U	1
			ATTACHING PARTS		
– 622	135-00-253-44		. . SEATBELT SHACKLE		1
– 623	137-00-253-36		. . SEAT BELT LIMITER		1
– 624	NAS6604-16		. . HEXAGON SCREW PN 102930 BY VC1084 SPCL TORQUE REF TABLE 8001	A B C D E F G H J K N P Q R U	1
– 624A	NAS6604-15		. . HEXAGON SCREW PN 003743 BY VC1084 SPCL TORQUE REF TABLE 8001	L M S T	1
– 625	315-00-100-24		. . BUSHING		1
– 626	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084	A B C D E F G H J K N P Q R U	1
– 626A	NAS1149F0463P		. . WASHER PN 315-50-638-75 BY VC1084	L M S T	1
– 627	NAS1149G0416P		. . WASHER PN 102532 BY VC1084	A B C D E F G H J K P Q R	1
– 628	52TRK2-48		. . ACORN NUT PN 20427814 BY VC1084	A B C D E F G H J K P Q R	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7A – 628A	52NKTE048		. . ACORN NUT PN 315-50-606-73 BY VC1084	L M N S T U	1
			* * *		
630	139-00-275-42		. STEWARD STEP ASSY		1
640	139-00-275-41		. . STEWARD STEP		1
650	643-00-160-56		. . ANTI SLIP LINING		1
660	139-00-275-34		. ATTACHMENT STEWARD STEP		1
			ATTACHING PARTS		
670	139-00-224-09		. . NUT, BARREL		1
680	139-00-275-12		. . SPACER		1
690	NAS1149F0463P		. . WASHER PN 315-50-638-75 BY VC1084		2
700	NAS6604-15		. . SCREW PN 003743 BY VC1084 SPCL TORQUE REF TABLE 8001		1
710	NAS6604-2		. . SCREW PN 315-50-669-10 BY VC1084 SPCL TORQUE REF TABLE 8001		1
			* * *		
– 720	139-00-247-81		. SEATPAN ASSY AISLE MOUNTED	A B C D E F G H J K P Q R	1
– 720A	139-00-245-81		. SEATPAN ASSY STD	L S	1
– 720B	139-00-245-83		. SEATPAN ASSY STD	M N T U	1
– 730	954-00-243-70RF		. ATTACHMENT SEATPAN NP AISLE MOUNTED SEE FIG. 9 FOR DET	A B C D E F G H J K P Q R	1
– 730A	139-00-242-70RF		. ATTACHMENT KIT SEATPAN NP SEE FIG. 9 FOR DET	L S	1
– 730B	139-00-242-33RF		. ATTACHMENT KIT SEATPAN NP SEE FIG. 9 FOR DET	M T	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7A – 730C	139-00-242-20RF		. ATTACHMENT KIT SEATPAN NP SEE FIG. 9 FOR DET	N U	1
– 740	139-00-247-81		. SEATPAN ASSY CTR MOUNTED	A B C D E F G H J K P Q R	1
– 740A	139-00-245-52		. SEATPAN ASSY STD	L S	1
– 740B	139-00-245-83		. SEATPAN ASSY STD	M N T U	1
– 750	954-00-243-70RF		. ATTACHMENT SEATPAN NP CTR MOUNTED SEE FIG. 9 FOR DET	A B C D E F G H J K P Q R	1
– 750A	139-00-242-70RF		. ATTACHMENT KIT SEATPAN NP SEE FIG. 9 FOR DET	L S	1
– 750B	139-00-242-33RF		. ATTACHMENT KIT SEATPAN NP SEE FIG. 9 FOR DET	M T	1
– 750C	139-00-242-20RF		. ATTACHMENT KIT SEATPAN NP SEE FIG. 9 FOR DET	N U	1
760	139-00-247-81		. SEATPAN ASSY OUTBOARD MOUNTED	A B C D E F G H J K P Q R	1
– 760A	139-00-245-52		. SEATPAN ASSY STD	L S	1
– 760B	139-00-245-83		. SEATPAN ASSY STD	M T	1
– 760C	139-00-245-91		. SEATPAN ASSY LH INCLINED	N U	1
770	954-00-243-70RF		. ATTACHMENT SEATPAN NP OUTBOARD MOUNTED SEE FIG. 9 FOR DET	A B C D E F G H J K P Q R	1
– 770A	139-00-242-70RF		. ATTACHMENT KIT SEATPAN NP SEE FIG. 9 FOR DET	L S	1
– 770B	139-00-242-33RF		. ATTACHMENT KIT SEATPAN NP SEE FIG. 9 FOR DET	M T	1
– 770C	139-00-242-23RF		. ATTACHMENT KIT SEATPAN NP SEE FIG. 9 FOR DET	N U	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7A 780	139-00-293-30RF		. BAGGAGE BAR INSTL NP SEE FIG. 10 FOR DET	A B C D E G H J K P Q R	1
– 780A	139-00-289-08RF		. BAGGAGE BAR INSTL NP SEE FIG. 10 FOR DET	F	1
– 780B	139-00-293-14RF		. BAGGAGE BAR ASSY RH NP SEE FIG. 10 FOR DET	L S	1
– 780C	139-00-289-24RF		. BAGGAGE BAR ASSY RH NP SEE FIG. 10 FOR DET	M T	1
– 780D	139-00-293-46RF		. BAGGAGE BAR ASSY RH NP SEE FIG. 10 FOR DET	N U	1
790	139-00-112-00		. HOLDER, BAGGAGE BAR		2
800	139-00-197-50BK		. CABLE BAG	A B C D E F G	1
– 802	139-00-141-00		. ATTACHMENT KIT CABLE PLATE	C D E F G	1
			ATTACHING PARTS		
– 803	130-00-290-50		. . STRUT	C D E F G	1
– 804	130-00-130-14		. . CLAMP ASSY	C D E F G	2
– 805	101-00-052-03		. . SCREW ALT TO NAS1352C08LB8	C D E F G	2
– 806	NAS1149CN816R		. . WASHER PN 315-50-655-73 BY VC1084	C D E F G	2
– 807	20401773		. . FASTENER, QUARTERTURN RPLD BY 807A	C D E F G	2
– 807A	MS3367-2-9		. . CABLE TIE PN 046174 BY VC1084 RPLS 807	C D E F G	1
			* * *		
810	955-00-197-49		. ATTACHMENT KIT	A B D E F	5

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567		EFFECT CODE	UNITS PER ASSY
7A – 810A	955-00-197-49		. ATTACHMENT KIT RPLD BY 810B		C G	4
– 810B	955-00-197-49		. ATTACHMENT KIT RPLS 810A		C G	5
			ATTACHING PARTS			
820	139-00-197-53		. . STRUT		A B C D E F G	1
830	20434395		. . CABLE TIE		A B C D E F G	2
840	20401773		. . FASTENER, QUARTERTURN RPLD BY 840A		A B C D E F G	2
– 840A	MS3367-2-9		. . CABLE TIE PN 046174 BY VC1084 RPLS 840		A B C D E F G	2
			* * *			
850	139-00-199-58RF		. SHROUD SEB INSTL SEE FIG. 11 FOR DET	NP	A	1
– 850A	139-00-199-56RF		. SHROUD SEB INSTL SEE FIG. 11 FOR DET	NP	B	1
– 850B	139-00-142-75RF		. HOUSING INSTL SEE FIG. 11B FOR DET	NP	C D E F G	2
860	139-00-197-90RF		. ATTACHMENT SEB SEE FIG. 11A FOR DET	NP	A	1
– 860A	139-00-159-74RF		. ATTACHMENT SEB SEE FIG. 11A FOR DET	NP	B	1
– 860B	139-00-142-80RF		. ATTACHMENT KIT SHROUD SEE FIG. 11B FOR DET	NP	C D E F G	2
– 862	139-00-142-61RF		. HOUSING INSTL SEE FIG. 11B FOR DET RPLD BY 862A	NP	C G	1
– 862A	139-00-142-62RF		. HOUSING INSTL SEE FIG. 11B FOR DET RPLS 862	NP	C G	1
– 862B	139-00-142-62RF		. HOUSING INSTL SEE FIG. 11B FOR DET	NP	D E F	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7A – 864	139-00-142-76RF		. ATTACHMENT SHROUD NP SEE FIG. 11B FOR DET	C D E F G	1
870	139-00-234-30RF		. ATTACHMENT KINEMATICS NP AISLE MOUNTED SEE FIG. 8 FOR DET	A C D H P	1
– 870A	139-00-235-33RF		. ATTACHMENT KINEMATICS NP AISLE MOUNTED SEE FIG. 8 FOR DET	B F G K R	1
– 870B	139-00-235-36RF		. ATTACHMENT KINEMATICS NP SEE FIG. 8 FOR DET	E J Q	1
– 870C	139-00-235-14RF		. ATTACHMENT KIT KINEMATICS NP SEE FIG. 8C FOR DET	L M S T	1
– 870D	139-00-235-56RF		. ATTACHMENT KIT KINEMATICS NP SEE FIG. 8B FOR DET	N U	1
880	139-00-234-30RF		. ATTACHMENT KINEMATICS NP CENTER MOUNTED SEE FIG. 8 FOR DET	A C D H P	1
– 880A	139-00-235-33RF		. ATTACHMENT KINEMATICS NP CENTER MOUNTED SEE FIG. 8 FOR DET	B F G K R	1
– 880B	139-00-235-36RF		. ATTACHMENT KINEMATICS NP SEE FIG. 8 FOR DET	E J Q	1
– 880C	139-00-235-14RF		. ATTACHMENT KIT KINEMATICS NP SEE FIG. 8C FOR DET	L M S T	1
– 880D	139-00-235-56RF		. ATTACHMENT KIT KINEMATICS NP SEE FIG. 8B FOR DET	N U	1
– 890	139-00-234-30RF		. ATTACHMENT KINEMATICS NP OUTBOARD MOUNTED SEE FIG. 8 FOR DET	A C D H P	1
– 890A	139-00-235-33RF		. ATTACHMENT KINEMATICS NP OUTBOARD MOUNTED SEE FIG. 8 FOR DET	B F G K R	1
– 890B	139-00-235-36RF		. ATTACHMENT KINEMATICS NP SEE FIG. 8 FOR DET	E J Q	1
– 890C	139-00-235-14RF		. ATTACHMENT KIT KINEMATICS NP SEE FIG. 8C FOR DET	L M S T	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7A – 890D	139-00-235-13RF		. ATTACHMENT KIT KINEMATICS NP SEE FIG. 8A FOR DET	N U	1
– 900	139-00-288-90		. LIFE VEST POUCH RPLD BY 900A	A B	3
900A	139-00-295-08		. LIFE VEST POUCH RPLS 900	A B	3
– 900B	139-00-295-08		. LIFE VEST POUCH	C D E F G H J K L M N P Q R S T U	3
910	139-00-288-86		. STRAP, LIFE VEST		3
920	139-00-270-11		. DAMPER		3
930	139-00-270-14		. ATTACHMENT DAMPER		3
			ATTACHING PARTS		
935	029793		. . TIE-WRAP PLT4I		3
			* * *		
– 940	MS3367-7-9		. CABLE TIE PN 012440 BY VC1084 RPLD BY 940B	A	45
– 940A	MS3367-7-9		. CABLE TIE PN 012440 BY VC1084	B	45
– 940B	MS3367-7-9		. CABLE TIE PN 012440 BY VC1084 RPLS 940	A	42
– 940C	108797		. PUSH WING MOUNT PWMS-H25-C	C D E F G H J K P Q R	12
– 950	MS3367-2-9		. CABLE TIE PN 046174 BY VC1084	C D F G H K P R	37
– 950A	MS3367-2-9		. CABLE TIE PN 046174 BY VC1084	E J Q	40
– 950B	MS3367-7-9		. CABLE TIE PN 012440 BY VC1084	L M S T	9

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7A – 960	046024		. TIE WRAP, CONNECTOR RING CR2-M	C D E F G H J K P Q R	6
– 970	100108		. PROTECTIVE HOSE 5MM	C D E F G H J K P Q R	AR
– 980	045199AN		. TAPE, LOOP	C D E F G H J K P Q R	AR
– 990	108797		. PUSH WING MOUNT PWMS-H25-C	A B	11
– 1000	MS3367-2-9		. CABLE TIE PN 046174 BY VC1084	A B	20
– 1010	046024		. TIE WRAP, CONNECTOR RING () CR2-M	A B	16
– 1020	045199AN		. TAPE, LOOP	A B	AR
– 1020A	20753889DR		. PLUG	H J K P Q R	1
– 1030	100108		. PROTECTIVE HOSE 5MM	A B	AR

– ITEM NOT ILLUSTRATED

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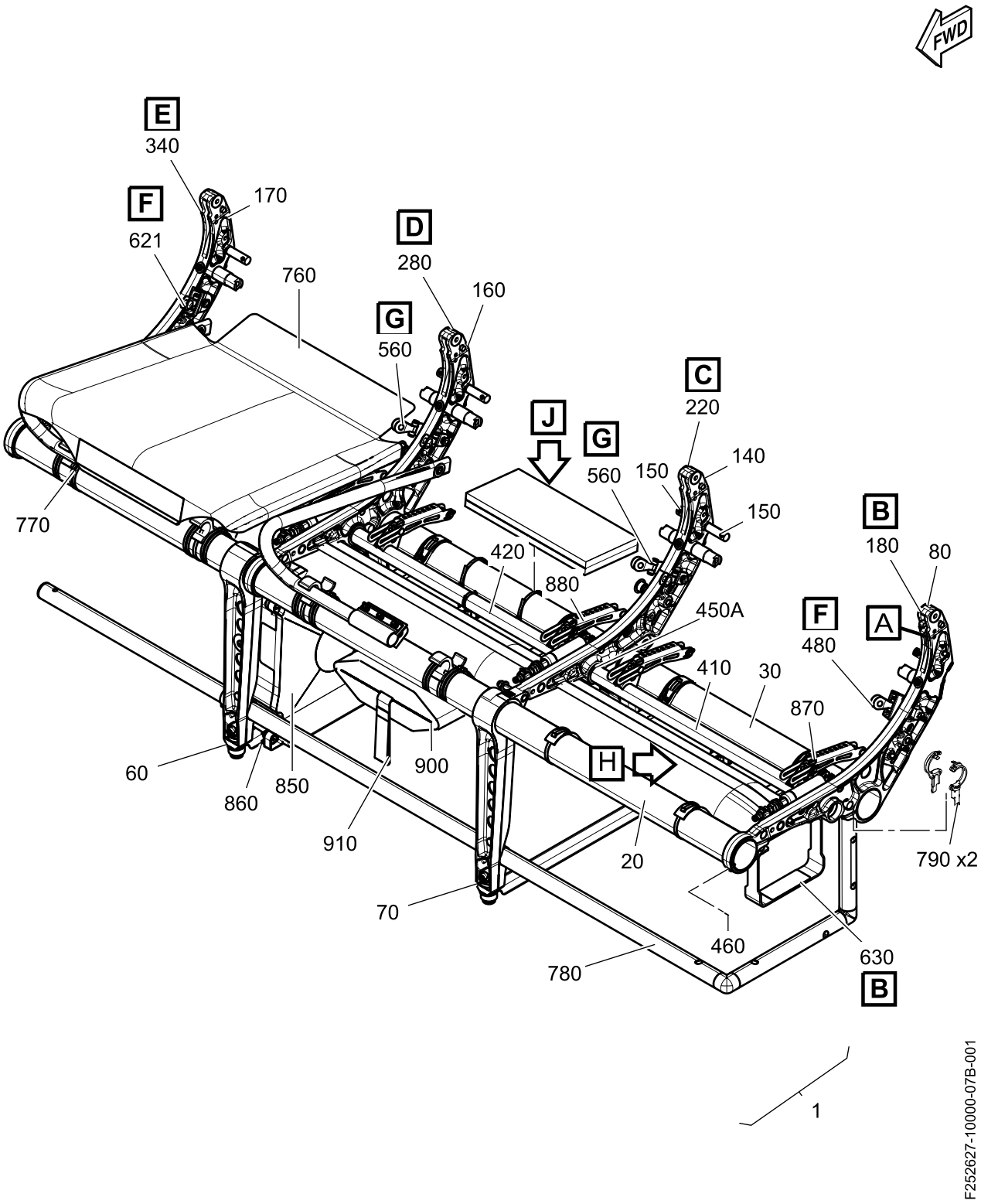
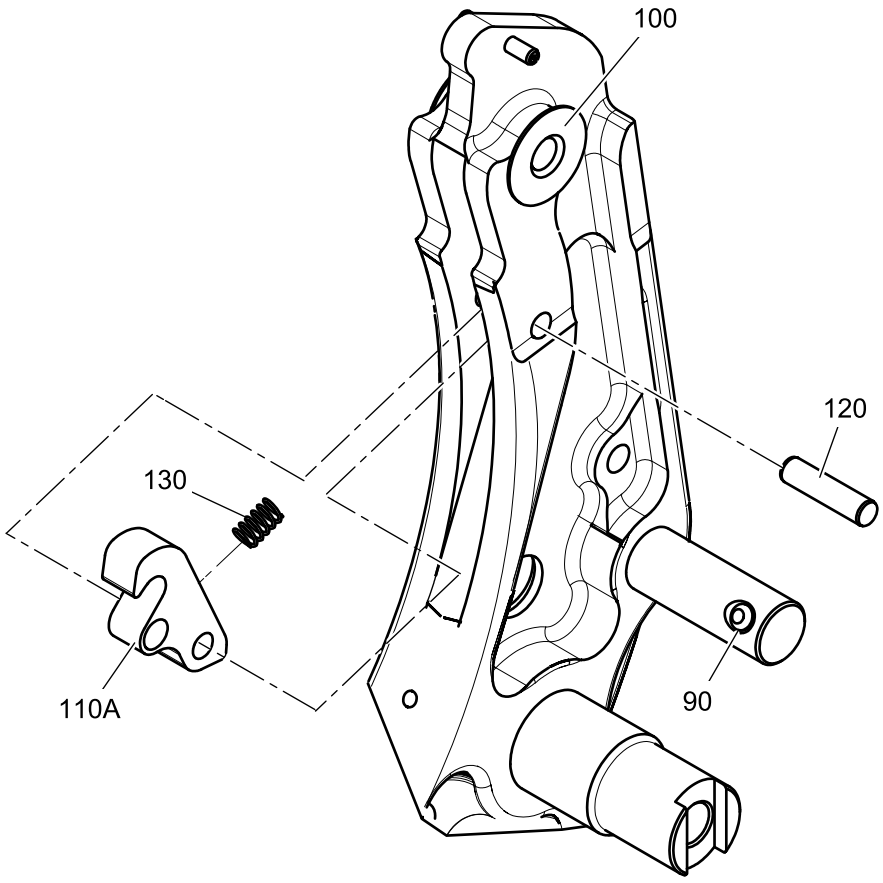


FIG. 7B - SEATBASE INSTL
SEATBASE INSTL (Sheet 1 of 9)
Figure 7B

A



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FIG. 7B - SEATBASE INSTL
SEATBASE INSTL (Sheet 2 of 9)
Figure 7B

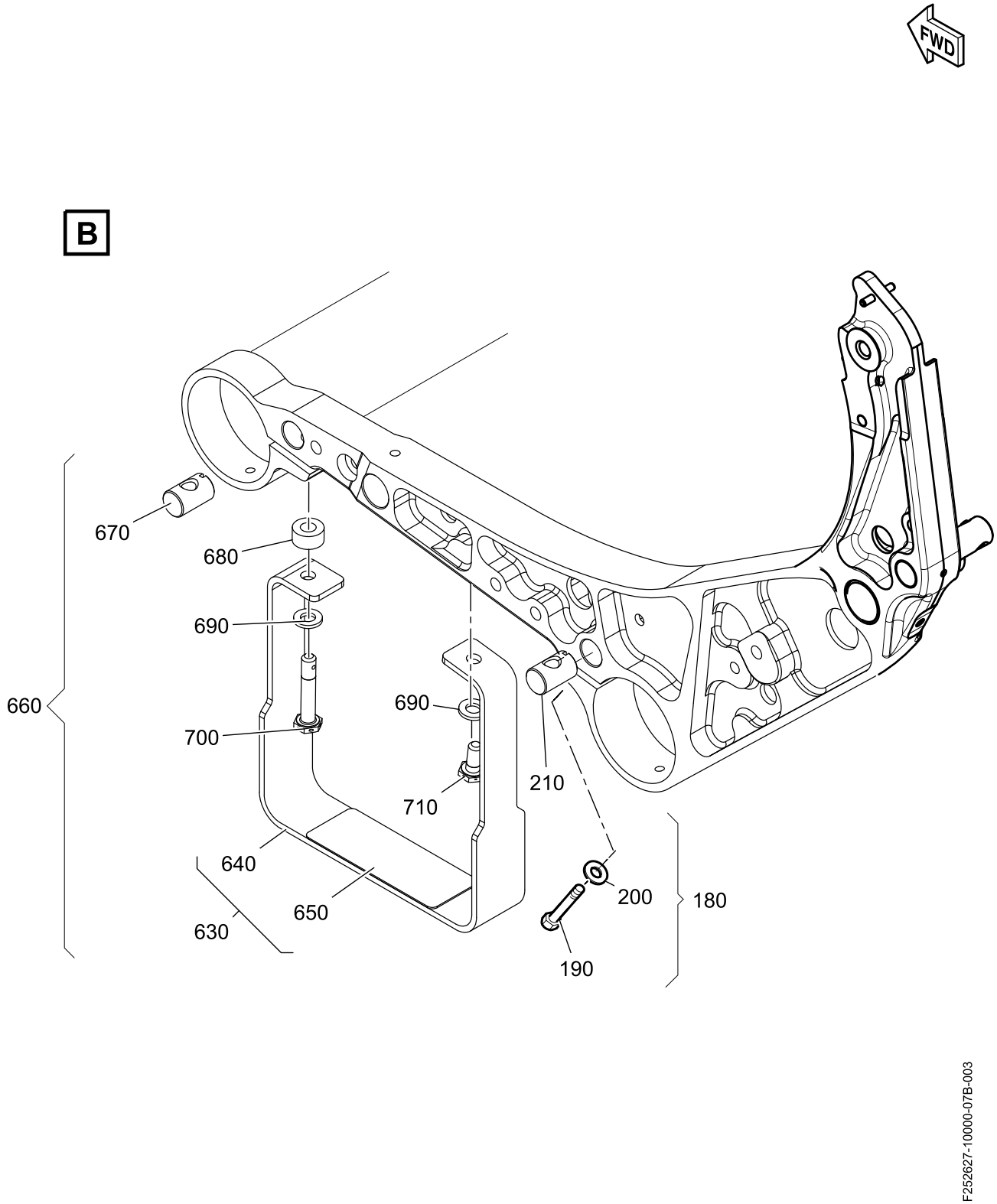
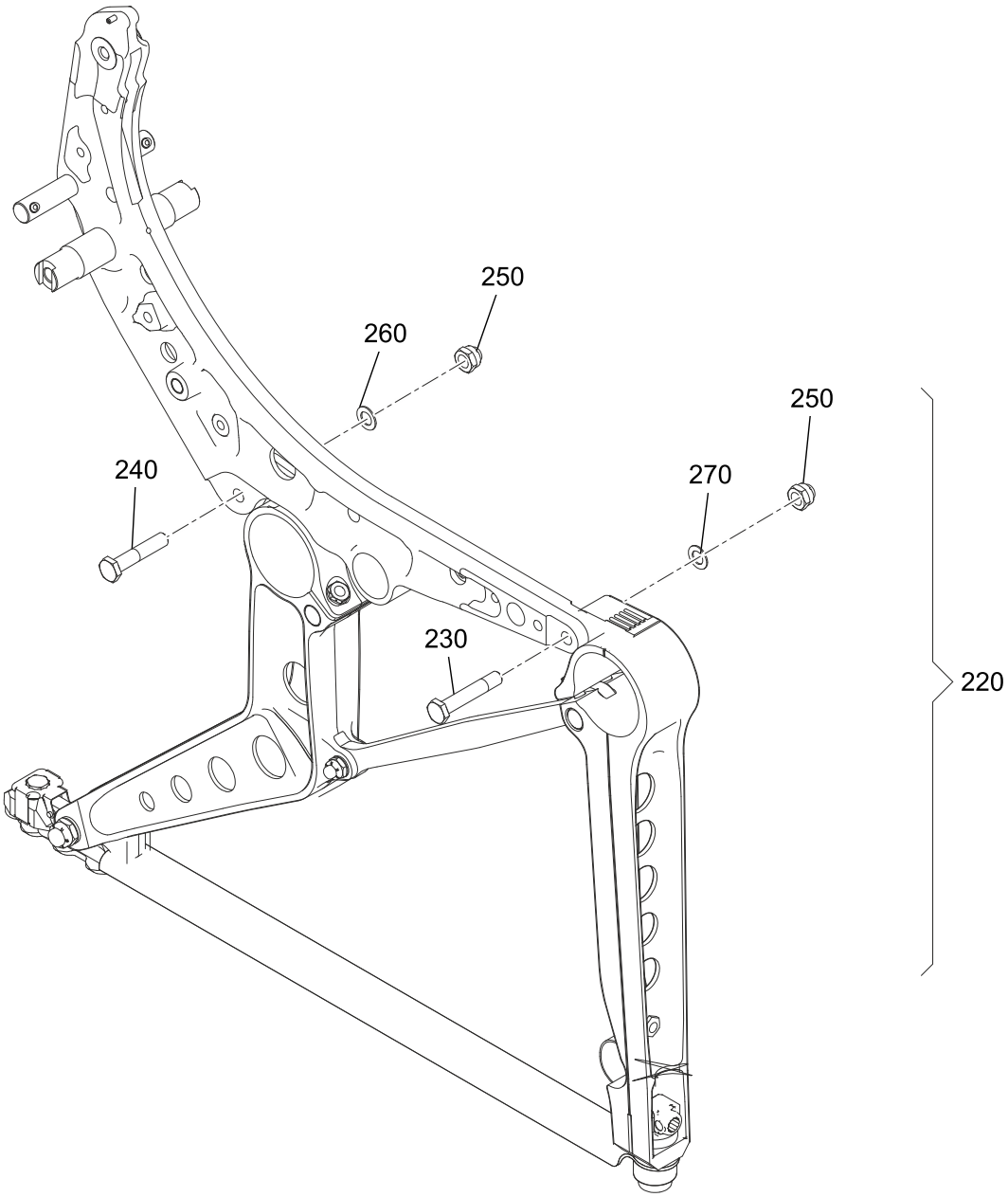


FIG. 7B - SEATBASE INSTL
SEATBASE INSTL (Sheet 3 of 9)
Figure 7B

C

FWD



F252627-10000-07B-004

FIG. 7B - SEATBASE INSTL
SEATBASE INSTL (Sheet 4 of 9)
Figure 7B

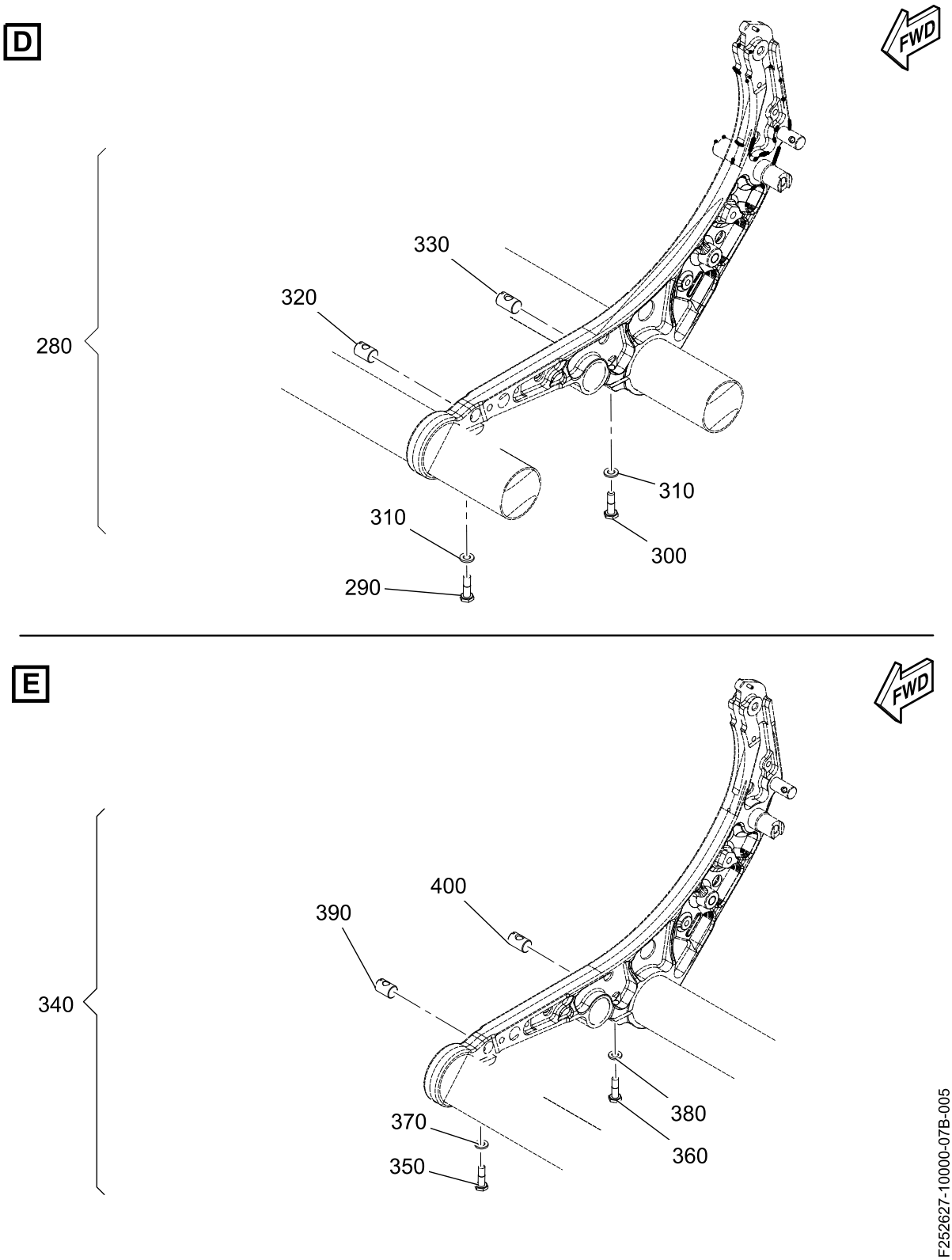


FIG. 7B - SEATBASE INSTL
SEATBASE INSTL (Sheet 5 of 9)
Figure 7B

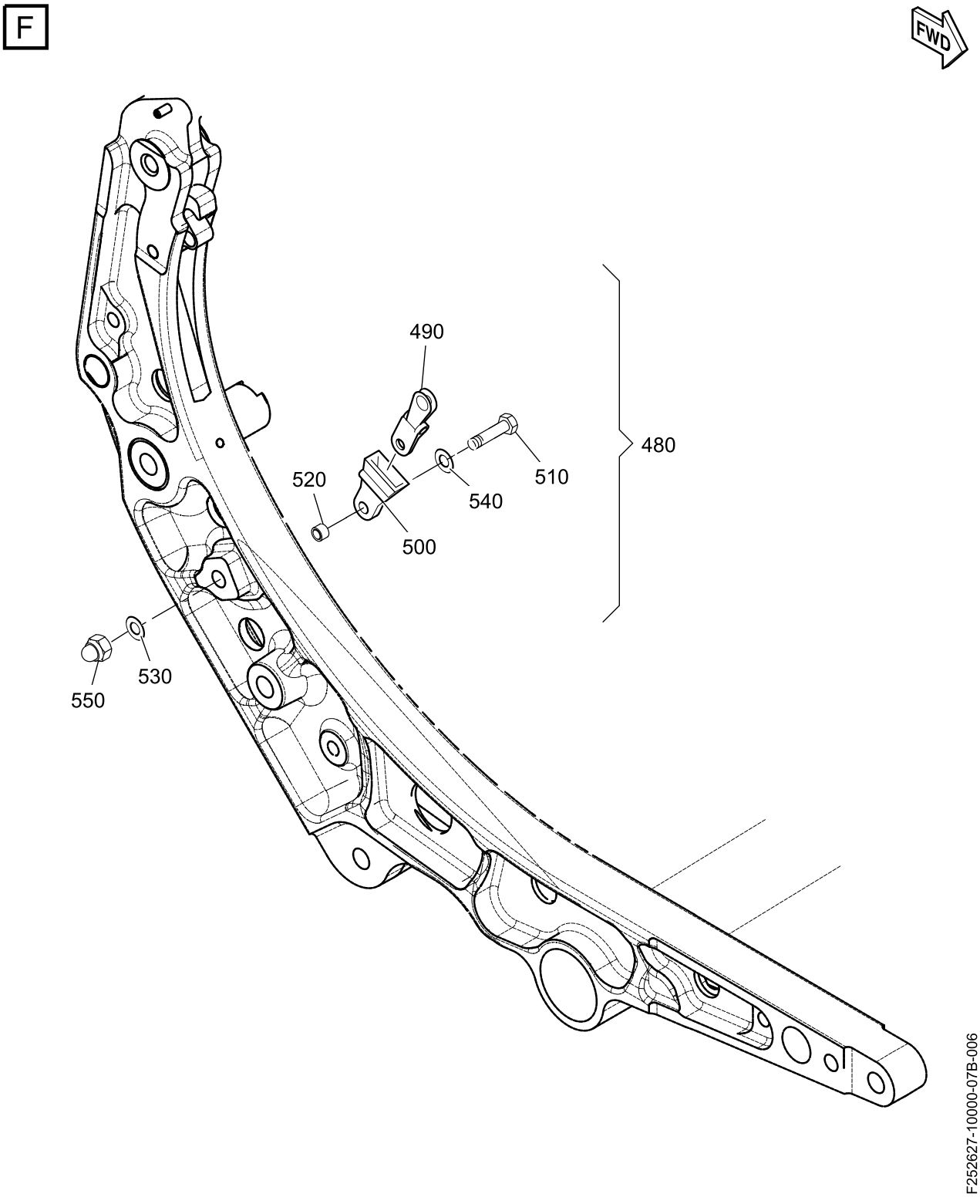


FIG. 7B - SEATBASE INSTL
SEATBASE INSTL (Sheet 6 of 9)
Figure 7B

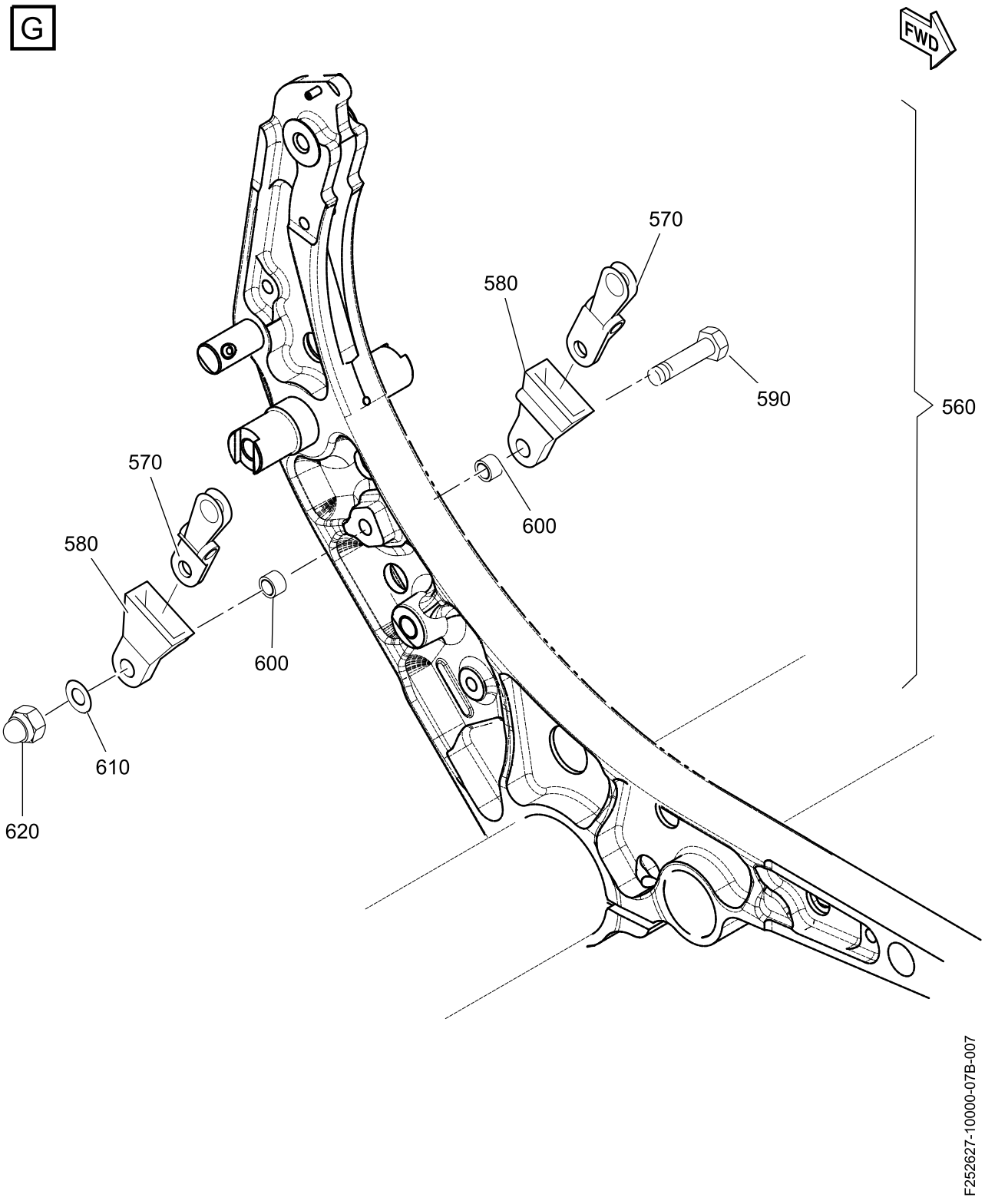


FIG. 7B - SEATBASE INSTL
SEATBASE INSTL (Sheet 7 of 9)
Figure 7B

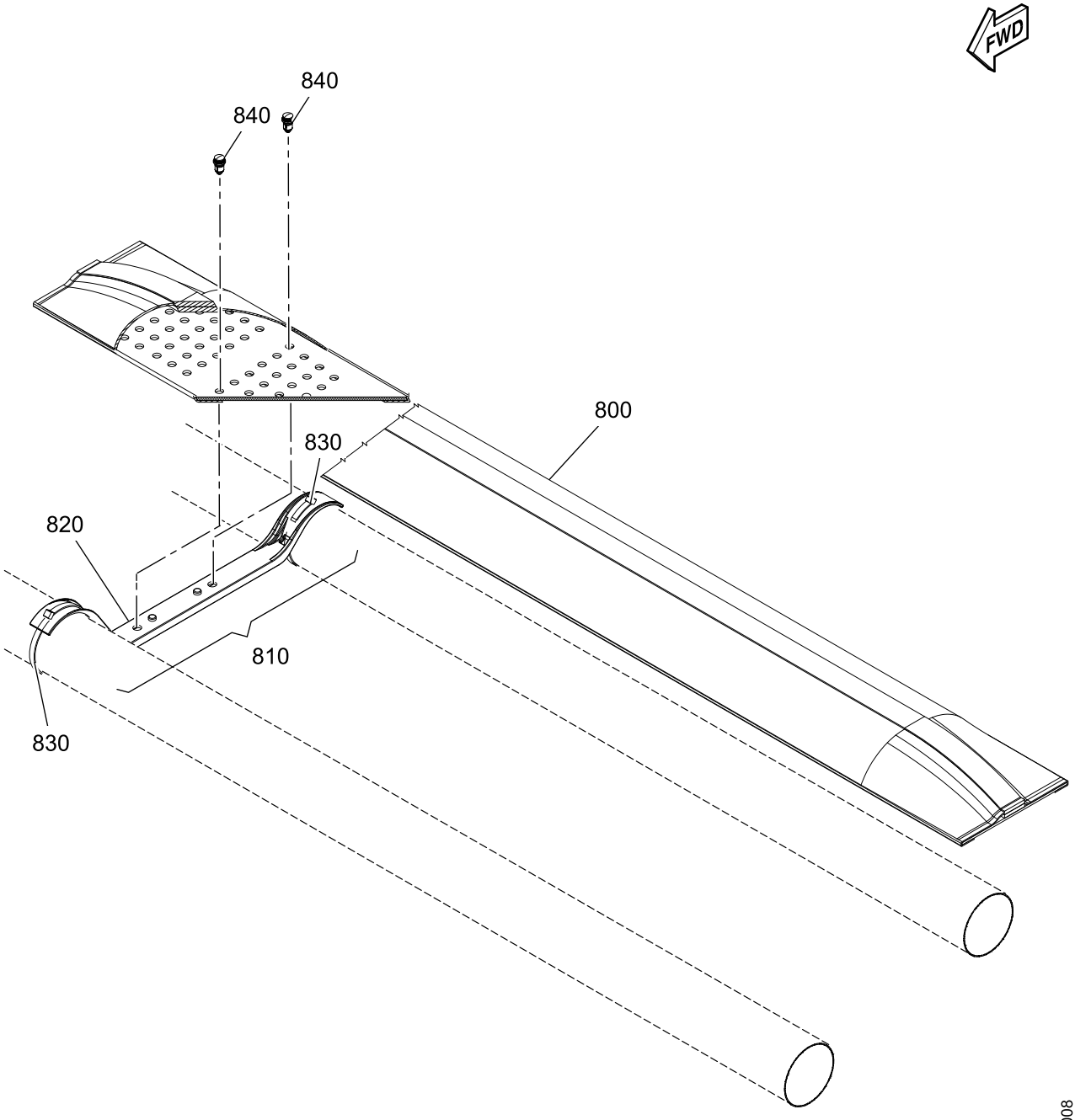


FIG. 7B - SEATBASE INSTL
SEATBASE INSTL (Sheet 8 of 9)
Figure 7B

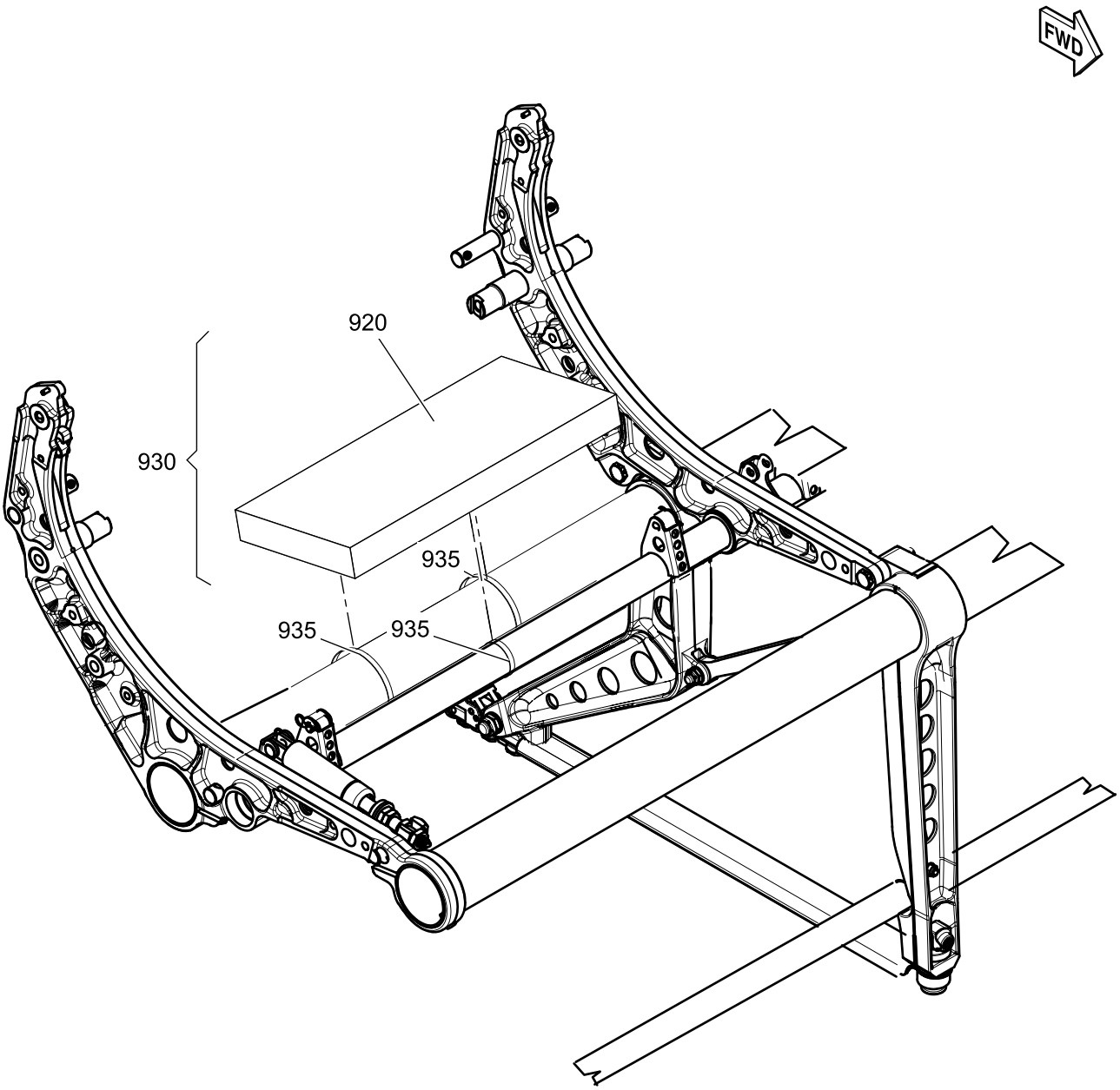


FIG. 7B - SEATBASE INSTL
SEATBASE INSTL (Sheet 9 of 9)
Figure 7B

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7B 1	955-32-010RF		SEATBASE INSTL NP SEE FIG. 1B FOR NHA	A	RF
– 1A	955-32-070RF		SEATBASE INSTL NP SEE FIG. 1B FOR NHA	B	RF
– 1B	955-32-090RF		SEATBASE INSTL NP SEE FIG. 1B FOR NHA	C	RF
– 1C	955-32-311RF		SEATBASE INSTL NP SEE FIG. 1B FOR NHA	D	RF
– 1D	955-32-312RF		SEATBASE INSTL NP SEE FIG. 1B FOR NHA	E	RF
– 1E	955-32-320RF		SEATBASE INSTL NP SEE FIG. 1B FOR NHA	F	RF
– 1F	955-32-371RF		SEATBASE INSTL NP SEE FIG. 1B FOR NHA	G	RF
– 1G	955-32-372RF		SEATBASE INSTL NP SEE FIG. 1B FOR NHA	H	RF
– 1H	955-32-390RF		SEATBASE INSTL NP SEE FIG. 1B FOR NHA	J	RF
– 1J	955-32-410RF		SEATBASE INSTL NP SEE FIG. 1B FOR NHA	K	RF
– 1K	955-32-420RF		SEATBASE INSTL NP SEE FIG. 1B FOR NHA	L	RF
– 1L	955-32-470RF		SEATBASE INSTL NP SEE FIG. 1B FOR NHA	M	RF
– 1M	955-32-740RF		SEATBASE INSTL NP SEE FIG. 1B FOR NHA	N	RF
– 1N	955-32-750RF		SEATBASE INSTL NP SEE FIG. 1B FOR NHA	P	RF
– 1P	955-32-760RF		SEATBASE INSTL NP SEE FIG. 1B FOR NHA	Q	RF
– 1Q	955-32-430RF		SEATBASE INSTL NP SEE FIG. 1H FOR NHA	R	RF

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7B – 1R	955-32-440RF		SEATBASE INSTL NP SEE FIG. 1H FOR NHA	S	RF
– 1S	955-32-480RF		SEATBASE INSTL NP SEE FIG. 1H FOR NHA	T	RF
– 1T	955-32-770RF		SEATBASE INSTL NP SEE FIG. 1H FOR NHA	U	RF
– 1U	955-32-780RF		SEATBASE INSTL NP SEE FIG. 1H FOR NHA	V	RF
– 1V	955-32-790RF		SEATBASE INSTL NP SEE FIG. 1H FOR NHA	W	RF
– 10	139-32-019-48		. SEATFRAME ASSY	A D E F K L R S	1
– 10A	139-32-019-93		. SEATFRAME ASSY	B C G H J M T	1
– 10B	139-32-021-91		. SEATFRAME ASSY	N U	1
– 10C	139-32-021-90		. SEATFRAME ASSY RH HC	P V	1
– 10D	139-32-018-96		. SEATFRAME ASSY	Q W	1
20	139-00-113-32		. . BEAM	A B C D E F G H J K L M R S T	1
– 20A	139-00-113-07		. . BEAM	N U	1
– 20B	139-00-133-04		. . BEAM	P V	1
– 20C	139-00-113-70		. . BEAM	Q W	1
30	139-00-123-83		. . BEAM	A B C D E F G H J K L M R S T	1
– 30A	139-00-123-01		. . BEAM	N U	1
– 30B	139-00-113-36		. . BEAM	P V	1
– 30C	139-00-123-84		. . BEAM	Q W	1
– 40	139-00-114-39		. . BEAM INNER		2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7B – 50	139-00-114-39		. . BEAM INNER		2
60	139-00-136-75RF		. . SEATLEG ASSY (STD) NP SEE FIG. 12 FOR DET	A D E F K L R S	1
– 60A	139-00-136-74RF		. . SEATLEG ASSY (STD) NP SEE FIG. 12 FOR DET	B C G H J M T	1
– 60B	139-00-136-31RF		. . SEATLEG ASSY NP SEE FIG. 12 FOR DET	N U	1
– 60C	139-00-136-29RF		. . SEATLEG ASSY NP SEE FIG. 12 FOR DET	P Q V W	1
70	139-00-136-95RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	A D E F K L R S	1
– 70A	139-00-136-85RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	B C G H J M T	1
– 70B	139-00-136-31RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	N U	1
– 70C	139-00-136-07RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	P V	1
– 70D	139-00-136-27RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	Q W	1
80	139-00-212-43		. . SEAT DIVIDER ASSY AISLE SIDE HC	A B C D E F G H J K L M R S T	1
– 80A	139-00-211-71		. . SEAT DIVIDER ASSY OUTER	N U	1
– 80B	139-00-211-73		. . SEAT DIVIDER ASSY OUTER	P V	1
– 80C	139-00-211-75		. . SEAT DIVIDER ASSY OUTER	Q W	1
90	AN565A1032H8		. . . SETSCREW PN 103393 BY VC1084	A B C D E F G H J K L M P Q R S T V W	1
100	139-00-200-00		. . . BEARING BUSHING	A B C D E F G H J K L M R S T	2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7B – 100A	150-00-200-06		. . . BUSHING BEARING	N P Q U V W	2
– 110	139-00-208-83		. . . LEVER HC RPLD BY 110A	A B C D E F G H	1
110A	139-00-215-87		. . . LEVER HC RPLS 110	A B C D E F G H	1
– 110B	139-00-215-87		. . . LEVER HC	J K L M R S T	1
– 110C	139-00-208-75		. . . LEVER HC	N P Q U V W	1
120	102372		. . . PIN, PARALLEL ISO 8734-5X20-ST		1
130	20351242		. . . SPRING, COMPRESSION		1
140	139-00-213-45		. . SEAT DIVIDER ASSY	A B C D E F G H J K L M R S T	1
– 140A	139-00-211-46		. . SEAT DIVIDER ASSY	N U	1
– 140B	139-00-214-76		. . SEAT DIVIDER ASSY CTR	P V	1
– 140C	139-00-211-31		. . SEAT DIVIDER ASSY	Q W	1
150	AN565A1032H8		. . . SETSCREW PN 103393 BY VC1084	A B C D E F G H J K L M P Q R S T V W	2
160	139-00-213-32		. . SEAT DIVIDER ASSY	A B C D E F G H J K L M R S T	1
– 160A	139-00-211-52		. . SEAT DIVIDER ASSY	N U	1
– 160B	139-00-211-14		. . SEAT DIVIDER ASSY	P V	1
– 160C	139-00-211-30		. . SEAT DIVIDER ASSY	Q W	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7B – 165	AN565A1032H8		. . . SETSCREW PN 103393 BY VC1084	A B C D E F G H J K L M P Q R S T V W	2
– 165A	AN565A1032H8		. . . SETSCREW PN 103393 BY VC1084	N U	1
170	139-00-212-56		. . SEAT DIVIDER ASSY OUTER	A B C D E F G H J K L M R S T	1
– 170A	139-00-211-36		. . SEAT DIVIDER ASSY OUTER	N U	1
– 170B	139-00-211-10		. . SEAT DIVIDER ASSY OUTER	P V	1
– 170C	139-00-211-24		. . SEAT DIVIDER ASSY OUTER	Q W	1
– 175	AN565A1032H8		. . . SETSCREW PN 103393 BY VC1084		1
180	139-00-210-83		. . ATTACHMENT KIT SEAT DIVIDER		1
			ATTACHING PARTS		
190	NAS6604-9		. . . HEXAGON SCREW PN 315-50-655-57 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
200	NAS1149F0463P		. . . WASHER PN 315-50-638-75 BY VC1084		1
210	139-00-140-03		. . . BARREL NUT		1
			* * *		
220	139-00-213-54		. . ATTACHMENT SEAT DIVIDER OFFSET	A B C D E F G H J K L M R S T	1
– 220A	139-00-210-99		. . ATTACHMENT KIT SEAT DIVIDER CTR	N U	1
– 220B	139-00-210-76		. . ATTACHMENT SEAT DIVIDER OFFSET	P V	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7B – 220C	139-00-211-07		. . ATTACHMENT KIT SEAT DIVIDER LH	Q W	1
			ATTACHING PARTS		
230	NAS6605-23		. . . HEXAGON SCREW PN 043484 BY VC1084 WALL MATING DIRECTION SPCL TORQUE REF TABLE 8001	A B C D E F G H J K L M R S T	1
– 230A	NAS6604-8		. . . HEXAGON SCREW PN 315-50-604-83 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001	N U	1
– 230B	NAS6605-21		. . . HEXAGON SCREW PN 042195 BY VC1084 SPCL TORQUE REF TABLE 8001	P Q V W	1
– 235	NAS6604-11		. . . HEXAGON SCREW PN 046003 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001	N U	1
240	NAS6605-20		. . . HEXAGON SCREW PN 102713 BY VC1084 WALL MATING DIRECTION SPCL TORQUE REF TABLE 8001	A B C D E F G H J K L M R S T	1
– 240A	NAS1149D0432K		. . . WASHER PN 102823 BY VC1084	N U	2
– 240B	NAS6605-18		. . . HEXAGON SCREW PN 045250 BY VC1084 SPCL TORQUE REF TABLE 8001	P V	1
– 240C	NAS6605-20		. . . HEXAGON SCREW PN 102713 BY VC1084 SPCL TORQUE REF TABLE 8001	Q W	1
250	MS21042-5		. . . LOCK NUT PN 315-50-607-64 BY VC1084	A B C D E F G H J K L M R S T	2
– 250A	139-00-224-09		. . . BARREL NUT	N U	1
– 250B	NAS1149F0532P		. . . WASHER PN 315-50-600-20 BY VC1084	P Q V W	2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7B 260	NAS1149F0532P		. . . WASHER PN 315-50-600-20 BY VC1084	A B C D E F G H J K L M R S T	1
– 260A	139-00-140-03		. . . BARREL NUT	N U	1
– 260B	52NKTE054		. . . ACORN NUT	P Q V W	2
270	315-00-300-30		. . . WASHER ALT TO 315-00-100-96	A B C D E F G H J K L M R S T	1
– 270A	139-00-231-95		. . . SPACER BLOCK	Q W	1
			* * *		
280	139-00-210-99		. . ATTACHMENT SEAT DIVIDER		1
			ATTACHING PARTS		
290	NAS6604-8		. . . SCREW PN 315-50-604-83 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
300	NAS6604-11		. . . SCREW PN 046003 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
310	NAS1149D0432K		. . . WASHER PN 102823 BY VC1084		2
320	139-00-224-09		. . . NUT, BARREL		1
330	139-00-140-03		. . . NUT, BARREL		1
			* * *		
340	139-00-210-75		. . ATTACHMENT SEAT DIVIDER STD		1
			ATTACHING PARTS		
350	NAS6604-8		. . . SCREW PN 315-50-604-83 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7B 360	NAS6604-9		. . . SCREW PN 315-50-655-57 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
370	NAS1149D0432K		. . . WASHER PN 102823 BY VC1084		1
380	NAS1149F0463P		. . . WASHER PN 315-50-638-75 BY VC1084		1
390	139-00-224-09		. . . NUT, BARREL		1
400	139-00-140-03		. . . NUT, BARREL		1
			* * *		
410	139-00-233-70		. . TORSION TUBE ASSY	A B C D E F G H J K L M P R S T V	1
– 410A	139-00-233-74		. . TORSION TUBE ASSY	N U	1
– 410B	139-00-233-72		. . TORSION TUBE ASSY	Q W	1
420	139-00-233-70		. . TORSION TUBE ASSY	A B C D E F G H J K L M R S T	1
– 420A	139-00-233-74		. . TORSION TUBE ASSY	N U	1
– 420B	139-00-233-71		. . TORSION TUBE ASSY	P V	1
– 420C	139-00-233-72		. . TORSION TUBE ASSY	Q W	1
– 430	139-00-233-70		. . TORSION TUBE ASSY	A B C D E F G H J K L M R S T	1
– 430A	139-00-233-78		. . TORSION TUBE ASSY INCLINED	N U	1
– 430B	139-00-233-71		. . TORSION TUBE ASSY	P V	1
– 430C	139-00-233-72		. . TORSION TUBE ASSY	Q W	1
– 440	139-00-252-68		. . BEARING BUSHING RPLD BY 440A	A B C D G J	3

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7B – 440A	139-00-252-76		. . BEARING BUSHING RPLS 440	A B C D G J	3
– 440B	139-00-252-76		. . BEARING BUSHING	E F H K L M N P Q R S T U V W	3
– 450	139-00-252-69		. . BEARING BUSHING RPLD BY 450A	A B C D G J	3
450A	139-00-252-79		. . BEARING BUSHING RPLS 450	A B C D G J	3
– 450B	139-00-252-79		. . BEARING BUSHING	E F H	3
460	105343		. . BLIND RIVET NP ST/ST D4,0 KL5,0-7,9		2
– 470	315-50-636-51		. . BLIND RIVET NP 2,4X6ALA/ST-H RPLD BY 470A		8
– 470A	043875		. . BLIND RIVET NP RPLS 470		8
480	139-00-254-93		. ATTACHMENT SEAT BELT	A B C D E F G H J K L M R S T	1
– 480A	139-00-254-65		. ATTACHMENT KIT SEAT BELT OUTER STD	N P Q U V W	1
			ATTACHING PARTS		
490	135-00-253-44		. . SHACKLE, SEAT BELT		1
500	137-00-253-36		. . LIMITER, SEAT BELT		1
510	NAS6604-16		. . SCREW PN 102930 BY VC1084 SPCL TORQUE REF TABLE 8001	A B C D E F G H J K L M R S T	1
– 510A	NAS6604-15		. . HEXAGON SCREW PN 003743 BY VC1084 SPCL TORQUE REF TABLE 8001	N P Q U V W	1
520	315-00-100-24		. . BUSHING 6.4X9.5X10.5		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7B 530	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084	A B C D E F G H J K L M R S T	1
– 530A	NAS1149F0463P		. . WASHER PN 315-50-638-75 BY VC1084	N P Q U V W	1
540	NAS1149G0416P		. . WASHER PN 102532 BY VC1084	A B C D E F G H J K L M R S T	1
550	52TK2-048		. . NUT, ACORN PN 20427814 BY VC1084	A B C D E F G H J K L M R S T	1
– 550A	52NKTE048		. . ACORN NUT PN 315-50-606-73 BY VC1084	N P Q U V W	1
			* * *		
560	139-00-254-92		. ATTACHMENT SEAT BELT	A B C D E F G H J K L M R S T	2
– 560A	139-00-254-63		. ATTACHMENT KIT SEAT BELT CTR	N P Q U V W	2
			ATTACHING PARTS		
570	135-00-253-44		. . SHACKLE, SEAT BELT		2
580	137-00-253-36		. . LIMITER, SEAT BELT		2
590	NAS6604-26		. . SCREW PN 005207 BY VC1084 SCREW HEAD ON ACTUATOR SIDE SPCL TORQUE REF TABLE 8001		1
600	315-00-100-24		. . BUSHING 6.4X9.5X10.5		2
610	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084	A B C D E F G H J K L M R S T	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7B – 610A	NAS1149F0463P		. . WASHER PN 315-50-638-75 BY VC1084	N P Q U V W	1
620	52TRK2-48		. . ACORN NUT PN 20427814 BY VC1084	A B C D E F G H J K L M R S T	1
– 620A	52NKTE048		. . ACORN NUT PN 315-50-606-73 BY VC1084	N P Q U V W	1
			* * *		
621	139-00-254-93		. ATTACHMENT KIT SEAT BELT	A B C D E F G H J K L M R S T	1
– 621A	139-00-254-69		. ATTACHMENT KIT SEAT BELT	N U	1
– 621B	139-00-254-65		. ATTACHMENT KIT SEAT BELT OUTER STD	P Q V W	1
			ATTACHING PARTS		
– 622	135-00-253-44		. . SEATBELT SHACKLE		1
– 623	137-00-253-36		. . SEAT BELT LIMITER		1
– 624	NAS6604-16		. . HEXAGON SCREW PN 102930 BY VC1084 SPCL TORQUE REF TABLE 8001	A B C D E F G H J K L M N R S T U	1
– 624A	NAS6604-15		. . HEXAGON SCREW PN 003743 BY VC1084 SPCL TORQUE REF TABLE 8001	P Q V W	1
– 625	315-00-100-24		. . BUSHING		1
– 626	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084	A B C D E F G H J K L M N R S T U	1
– 626A	NAS1149F0463P		. . WASHER PN 315-50-638-75 BY VC1084	P Q V W	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7B – 627	NAS1149G0416P		. . WASHER PN 102532 BY VC1084	A B C D E F G H J K L M R S T	1
– 628	52TRK2-48		. . ACORN NUT PN 20427814 BY VC1084	A B C D E F G H J K L M R S T	1
– 628A	52NKTE048		. . ACORN NUT PN 315-50-606-73 BY VC1084	N P Q U V W	1
			* * *		
630	139-00-275-42		. STEWARD STEP ASSY		1
640	139-00-275-41		. . STEWARD STEP		1
650	643-00-160-56		. . ANTI SLIP LINING		1
660	139-00-275-34		. ATTACHMENT STEWARD STEP		1
			ATTACHING PARTS		
670	139-00-224-09		. . NUT, BARREL		1
680	139-00-275-12		. . SPACER		1
690	NAS1149F0463P		. . WASHER PN 315-50-638-75 BY VC1084		2
700	NAS6604-15		. . SCREW PN 003743 BY VC1084 SPCL TORQUE REF TABLE 8001		1
710	NAS6604-2		. . SCREW PN 315-50-669-10 BY VC1084 SPCL TORQUE REF TABLE 8001		1
			* * *		
– 720	139-00-247-81		. SEATPAN ASSY AISLE MOUNTED	A B C D E F G H J K L M R S T	1
– 720A	139-00-245-83		. SEATPAN ASSY STD AISLE MOUNTED	N Q U W	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7B – 720B	139-00-245-81		. SEATPAN ASSY STD AISLE MOUNTED	P V	1
– 730	954-00-243-70RF		. ATTACHMENT KIT SEATPAN NP AISLE MOUNTED SEE FIG. 9 FOR DET	A B C D E F G H J K L M R S T	1
– 730A	139-00-242-20RF		. ATTACHMENT KIT SEATPAN NP AISLE MOUNTED SEE FIG. 9 FOR DET	N U	1
– 730B	139-00-242-70RF		. ATTACHMENT KIT SEATPAN STD NP AISLE MOUNTED SEE FIG. 9 FOR DET	P V	1
– 730C	139-00-242-33RF		. ATTACHMENT KIT SEATPAN NP AISLE MOUNTED SEE FIG. 9 FOR DET	Q W	1
– 740	139-00-247-81		. SEATPAN ASSY CTR MOUNTED	A B C D E F G H J K L M R S T	1
– 740A	139-00-245-83		. SEATPAN ASSY STD CTR MOUNTED	N Q U W	1
– 740B	139-00-245-52		. SEATPAN ASSY STD CTR MOUNTED	P V	1
– 750	954-00-243-70RF		. ATTACHMENT KIT SEATPAN NP CTR MOUNTED SEE FIG. 9 FOR DET	A B C D E F G H J K L M R S T	1
– 750A	139-00-242-20RF		. ATTACHMENT KIT SEATPAN NP CTR MOUNTED SEE FIG. 9 FOR DET	N U	1
– 750B	139-00-242-70RF		. ATTACHMENT KIT SEATPAN STD NP CTR MOUNTED SEE FIG. 9 FOR DET	P V	1
– 750C	139-00-242-33RF		. ATTACHMENT KIT SEATPAN NP CTR MOUNTED SEE FIG. 9 FOR DET	Q W	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7B 760	139-00-247-81		. SEATPAN ASSY OUTBOARD MOUNTED	A B C D E F G H J K L M R S T	1
– 760A	139-00-245-62		. SEATPAN ASSY RH INCLINED OUTBOARD MOUNTED	N U	1
– 760B	139-00-245-52		. SEATPAN ASSY STD OUTBOARD MOUNTED	P V	1
– 760C	139-00-245-83		. SEATPAN ASSY STD OUTBOARD MOUNTED	Q W	1
– 770	954-00-243-70RF		. ATTACHMENT KIT SEATPAN NP OUTBOARD MOUNTED SEE FIG. 9 FOR DET	A B C D E F G H J K L M R S T	1
– 770A	139-00-242-20RF		. ATTACHMENT KIT SEATPAN NP OUTBOARD MOUNTED SEE FIG. 9 FOR DET	N U	1
– 770B	139-00-242-70RF		. ATTACHMENT KIT SEATPAN STD NP OUTBOARD MOUNTED SEE FIG. 9 FOR DET	P V	1
– 770C	139-00-242-33RF		. ATTACHMENT KIT SEATPAN NP OUTBOARD MOUNTED SEE FIG. 9 FOR DET	Q W	1
780	139-00-293-31RF		. BAGGAGE BAR ASSY LH NP SEE FIG. 10 FOR DET	A C D E F J K L R S	1
– 780A	139-00-289-07RF		. BAGGAGE BAR ASSY LH NP SEE FIG. 10 FOR DET	B G H M T	1
– 780B	139-00-293-45RF		. BAGGAGE BAR ASSY LH NP SEE FIG. 10 FOR DET	N U	1
– 780C	139-00-293-13RF		. BAGGAGE BAR ASSY LH NP SEE FIG. 10 FOR DET	P V	1
– 780D	139-00-289-25RF		. BAGGAGE BAR ASSY LH NP SEE FIG. 10 FOR DET	Q W	1
790	139-00-112-00		. HOLDER BAGGAGE BAR, BAGGAGE BAR		2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7B 800	139-00-197-50BK		. CABLE BAG	A B C D E F G H J	1
– 802	139-00-141-00		. ATTACHMENT CABLE PLATE	D E F G H J	1
			ATTACHING PARTS		
– 803	130-00-290-50		. . STRUT	D E F G H J	1
– 804	130-00-130-14		. . CLAMP ASSY	D E F G H J	2
– 805	101-00-052-03		. . SCREW ALT TO NAS1352C08LB8	D E F G H J	2
– 806	NAS1149CN816R		. . WASHER PN 315-50-655-73 BY VC1084	D E F G H J	2
– 807	20401773		. . FASTENER, QUARTERTURN RPLD BY 807A	D E F G H J	2
– 807A	MS3367-2-9		. . CABLE TIE PN 046174 BY VC1084 RPLS 807	D E F G H J	1
			* * *		
810	955-00-197-49		. ATTACHMENT KIT	A B C E F H	5
– 810A	955-00-197-49		. ATTACHMENT KIT RPLD BY 810B	D G J	4
– 810B	955-00-197-49		. ATTACHMENT KIT RPLS 810A	D G J	5
			ATTACHING PARTS		
820	139-00-197-53		. . STRUT	A B C D E F G H J	1
830	20434395		. . CABLE TIE	A B C D E F G H J	2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567		EFFECT CODE	UNITS PER ASSY
7B 840	20401773		. . FASTENER, QUARTERTURN RPLD BY 840A		A B C D E F G H J	2
– 840A	MS3367-2-9		. . CABLE TIE PN 046174 BY VC1084 RPLS 840		A B C D E F G H J	1
			* * *			
850	139-00-199-59RF		. SHROUD SEB INSTL SEE FIG. 11 FOR DET	NP	A	1
– 850A	139-00-199-57RF		. SHROUD SEB INSTL SEE FIG. 11 FOR DET	NP	B C	1
– 850B	139-00-142-75RF		. HOUSING INSTL SEE FIG. 11B FOR DET	NP	D E F G H J	2
860	139-00-197-90RF		. ATTACHMENT KIT SEB SEE FIG. 11A FOR DET	NP	A	1
– 860A	139-00-159-74RF		. ATTACHMENT KIT SEB SEE FIG. 11A FOR DET	NP	B C	1
– 860B	139-00-142-80RF		. ATTACHMENT KIT SHROUD SEE FIG. 11B FOR DET	NP	D E F G H J	2
– 862	139-00-142-62RF		. HOUSING INSTL SEE FIG. 11B FOR DET RPLD BY 862A	NP	D G J	1
– 862A	139-00-142-61RF		. HOUSING INSTL SEE FIG. 11B FOR DET RPLS 862	NP	D G J	1
– 862B	139-00-142-61RF		. HOUSING INSTL SEE FIG. 11B FOR DET	NP	E F H	1
– 864	139-00-142-76RF		. ATTACHMENT SHROUD SEE FIG. 11B FOR DET	NP	D E F G H J	1
870	139-00-234-30RF		. ATTACHMENT KINEMATICS AISLE MOUNTED SEE FIG. 8 FOR DET	NP	A D E K R	1
– 870A	139-00-235-33RF		. ATTACHMENT KINEMATICS AISLE MOUNTED SEE FIG. 8 FOR DET	NP	B C G H J M T	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7B – 870B	139-00-235-36RF		. ATTACHMENT KINEMATICS NP SEE FIG. 8 FOR DET	F L S	1
– 870C	139-00-235-56RF		. ATTACHMENT KIT KINEMATICS NP SEE FIG. 8B FOR DET	N U	1
– 870D	139-00-235-00RF		. ATTACHMENT KIT KINEMATICS NP SEE FIG. 8A FOR DET	P Q V W	1
880	139-00-234-30RF		. ATTACHMENT KINEMATICS NP CENTER MOUNTED SEE FIG. 8 FOR DET	A D E K R	1
– 880A	139-00-235-33RF		. ATTACHMENT KINEMATICS NP CENTER MOUNTED SEE FIG. 8 FOR DET	B C G H J M T	1
– 880C	139-00-235-36RF		. ATTACHMENT KIT KINEMATICS NO RECLINE NP SEE FIG. 8 FOR DET	F L S	1
– 880B	139-00-235-56RF		. ATTACHMENT KIT KINEMATICS NP SEE FIG. 8B FOR DET	N U	1
– 880C	139-00-235-00RF		. ATTACHMENT KIT KINEMATICS NP SEE FIG. 8A FOR DET	P Q V W	1
– 890	139-00-234-30RF		. ATTACHMENT KINEMATICS NP SEE FIG. 8 FOR DET	A D E K R	1
– 890A	139-00-235-33RF		. ATTACHMENT KINEMATICS NP SEE FIG. 8 FOR DET	B C G H J M T	1
– 890B	139-00-235-36RF		. ATTACHMENT KINEMATICS NP SEE FIG. 8 FOR DET	F L S	1
– 890C	139-00-235-13RF		. ATTACHMENT KIT KINEMATICS NP SEE FIG. 8A FOR DET	N U	1
– 890D	139-00-235-00RF		. ATTACHMENT KIT KINEMATICS NP SEE FIG. 8A FOR DET	P Q V W	1
900	139-00-295-08		. LIFE VEST POUCH	A D E F G H J	3
– 900A	139-00-288-90		. LIFE VEST POUCH RPLD BY 900B	B C	3
– 900B	139-00-295-08		. LIFE VEST POUCH RPLS 900A	B C	3

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7B 910	139-00-288-86		. STRAP LIFE VEST		3
920	139-00-270-11		. DAMPER		3
930	139-00-270-14		. ATTACHMENT DAMPER		3
			ATTACHING PARTS		
935	029793		. . CABLE TIE		3
			* * *		
– 940	MS3367-7-9		. CABLE TIE PN 012440 BY VC1084 RPLD BY 940C	A	45
– 940A	MS3367-7-9		. CABLE TIE PN 012440 BY VC1084	B C	45
– 940B	108797		. HOLDER CABLE TIE	D E F G H J K L M R S T	12
– 940C	MS3367-7-9		. CABLE TIE PN 012440 BY VC1084 RPLS 940	A	42
– 950	MS3367-2-9		. CABLE TIE PN 046174 BY VC1084	D E G H J K M R T	37
– 950A	MS3367-2-9		. CABLE TIE PN 046174 BY VC1084	F L S	40
– 950B	MS3367-7-9		. CABLE TIE PN 012440 BY VC1084	P Q V W	9
– 960	046024		. TIE WRAP, CONNECTOR RING CR2-M	D E F G H J K L M R S T	6
– 970	100108		. PROTECTIVE HOSE OPEN	D E F G H J K L M R S T	AR
– 980	045199AN		. TAPE, LOOP	D E F G H J K L M R S T	AR
– 990	108797		. PUSH WING MOUNT PWMS-H25-C	A B C	11

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7B – 1000	MS3367-2-9		. TIE WRAP PN 046174 BY VC1084	A B C	20
– 1010	046024		. TIE WRAP, CONNECTOR RING CR2-M	A B C	16
– 1020	045199AN		. TAPE, LOOP	A B C	AR
– 1030	100108		. PROTECTIVE HOSE 5MM	A B C	AR

– ITEM NOT ILLUSTRATED

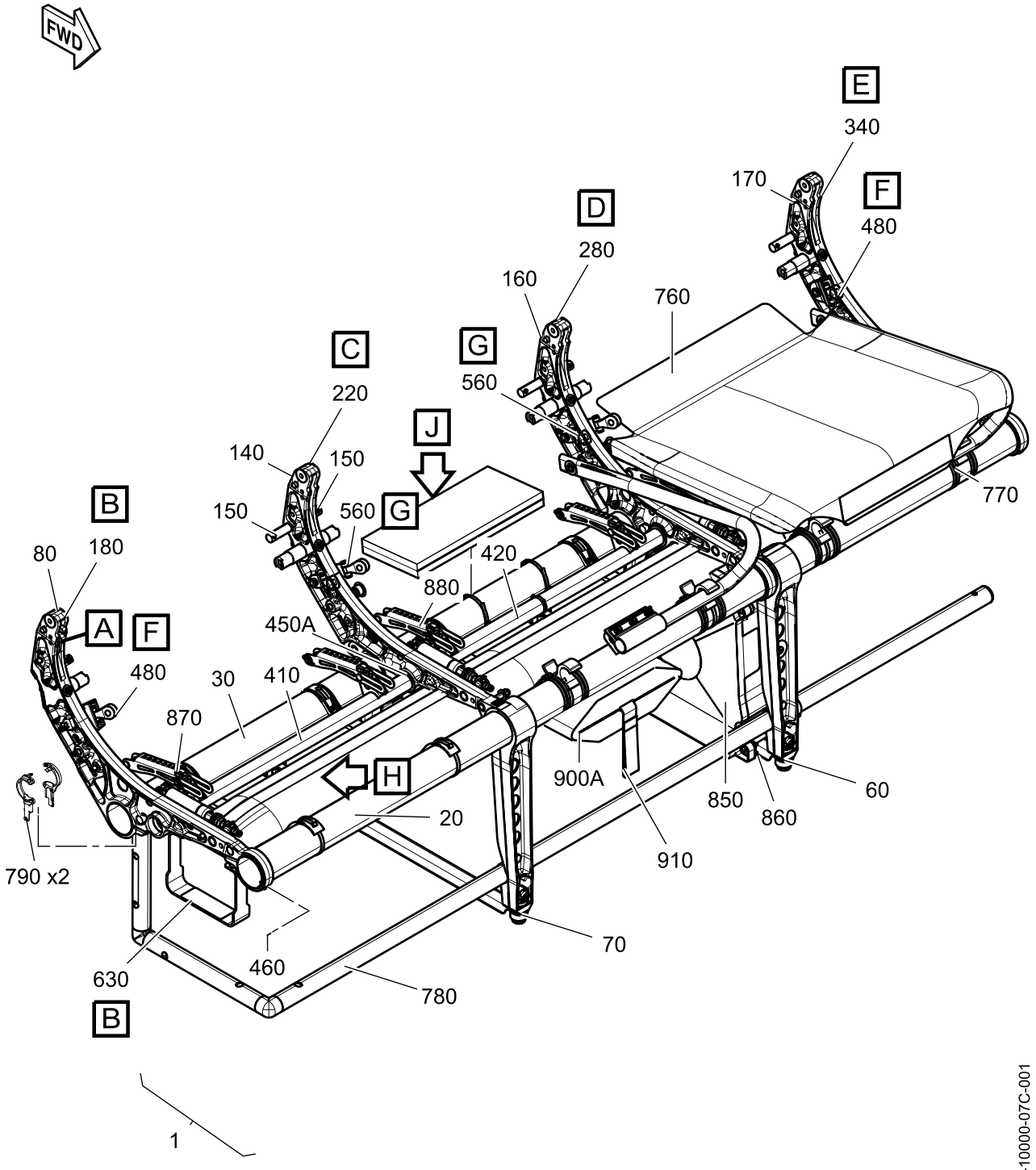
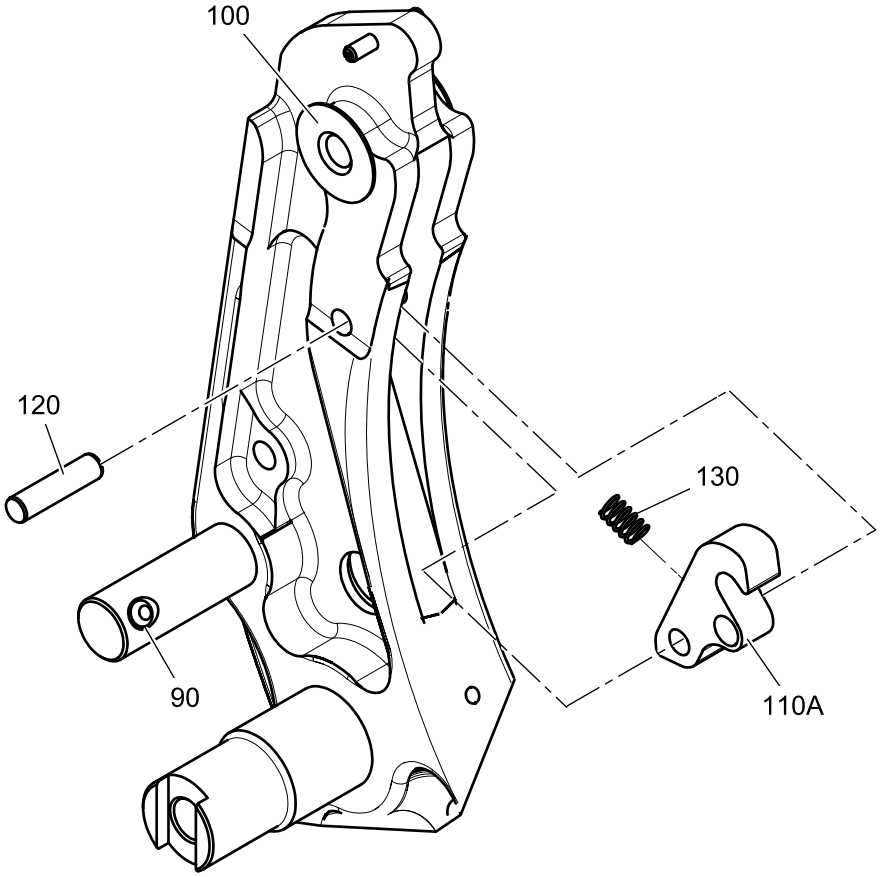


FIG. 7C - SEATBASE INSTL
SEATBASE INSTL (Sheet 1 of 9)
Figure 7C

A

FWD



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FIG. 7C - SEATBASE INSTL
SEATBASE INSTL (Sheet 2 of 9)
Figure 7C

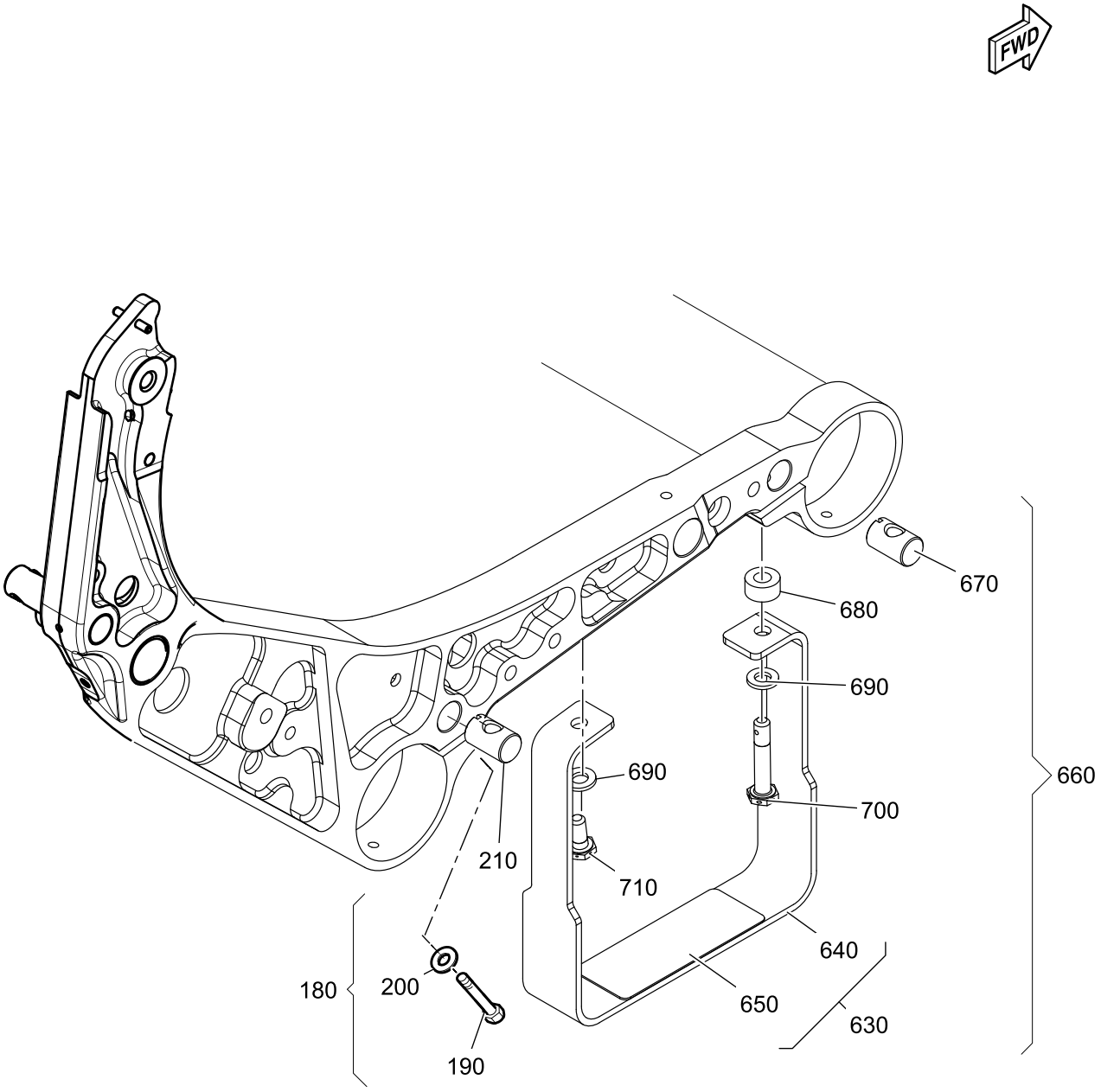


FIG. 7C - SEATBASE INSTL
SEATBASE INSTL (Sheet 3 of 9)
Figure 7C

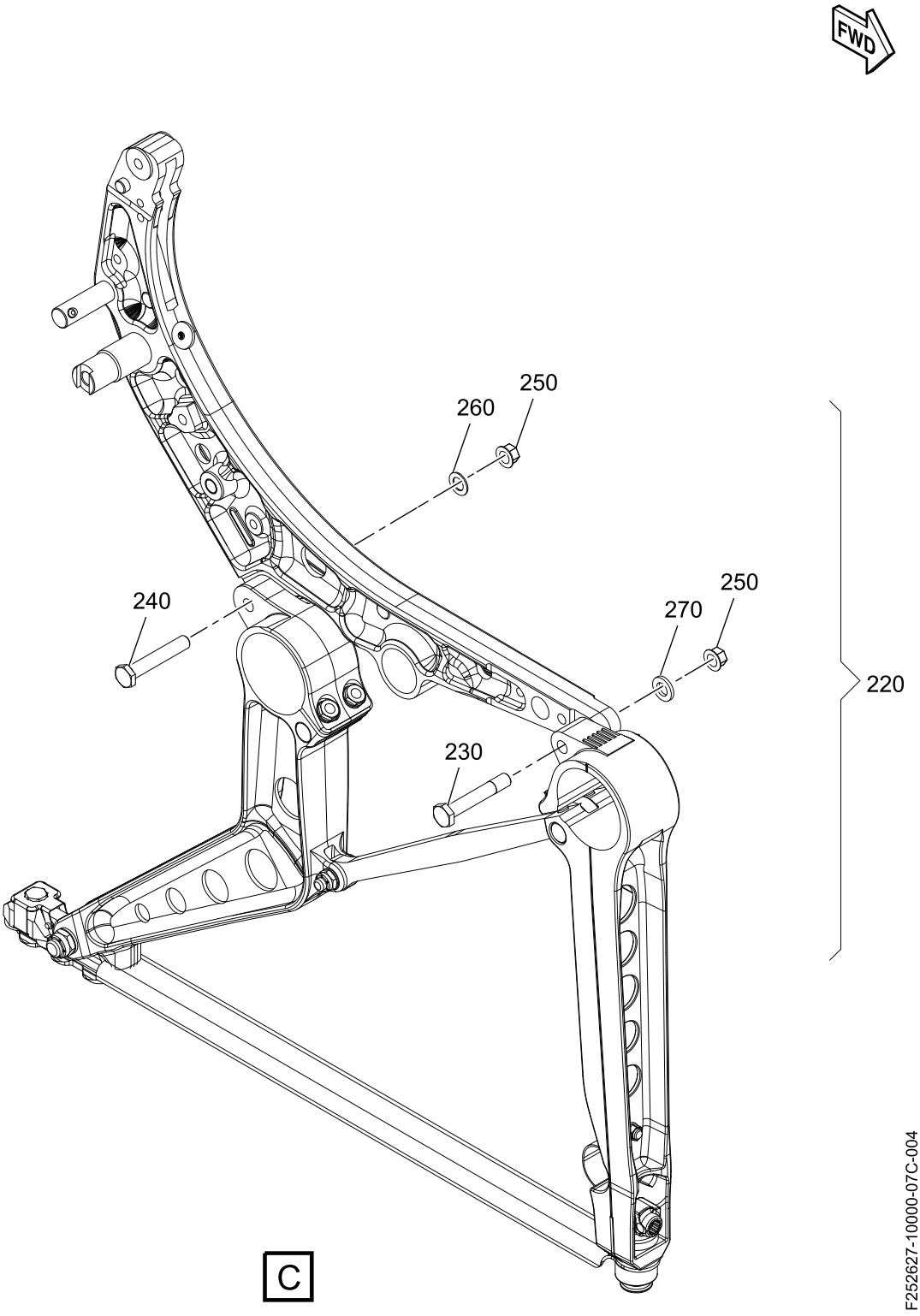
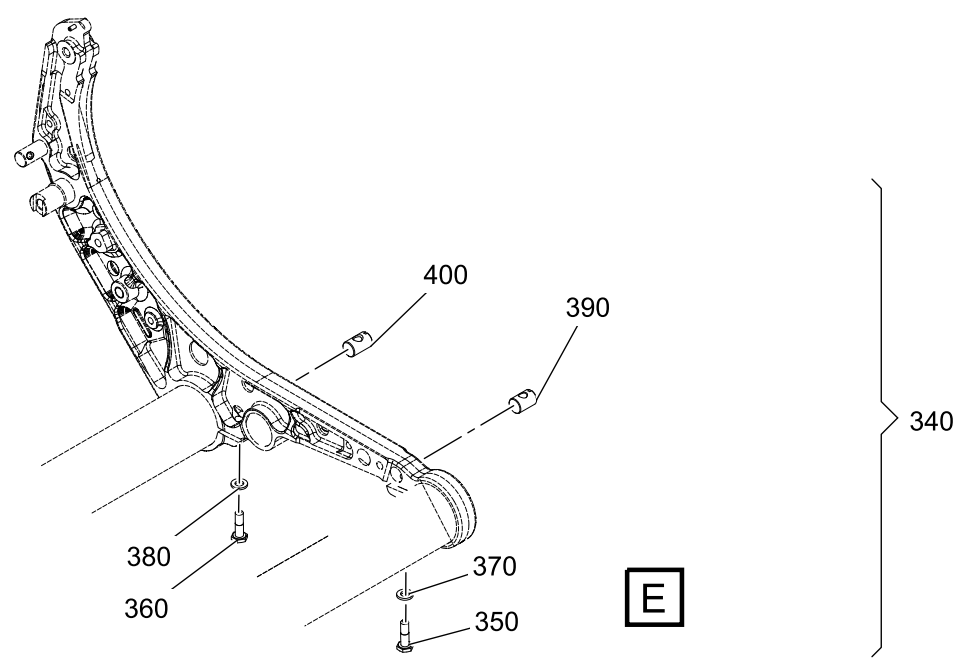
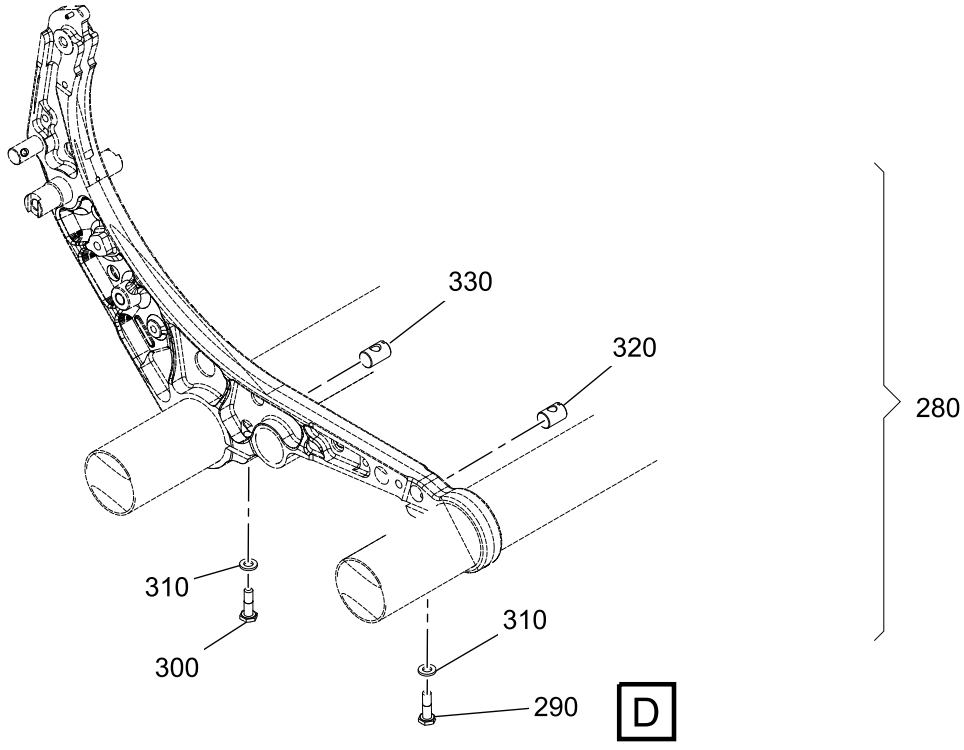


FIG. 7C - SEATBASE INSTL
SEATBASE INSTL (Sheet 4 of 9)
Figure 7C





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FIG. 7C - SEATBASE INSTL
SEATBASE INSTL (Sheet 5 of 9)
Figure 7C

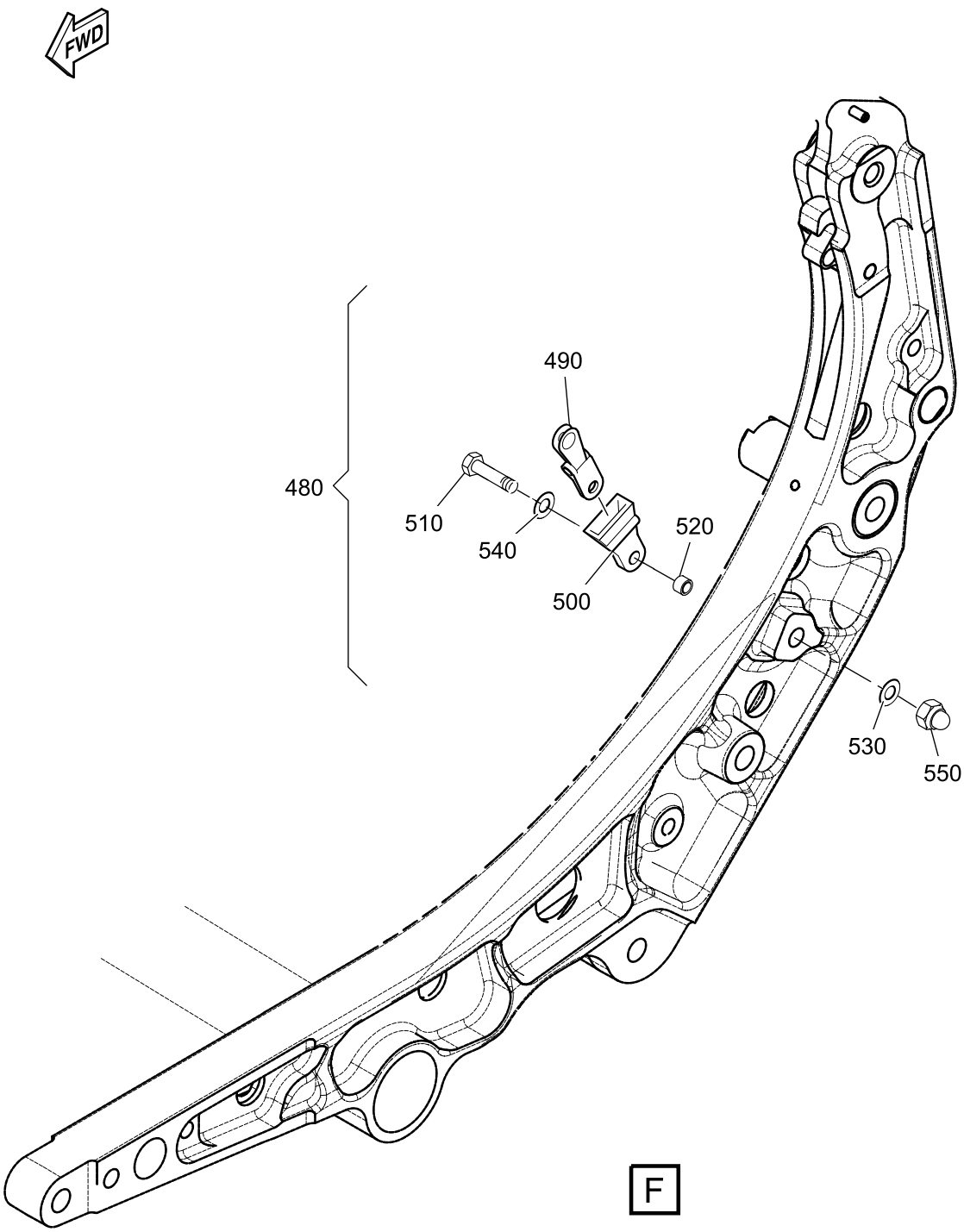


FIG. 7C - SEATBASE INSTL
SEATBASE INSTL (Sheet 6 of 9)
Figure 7C

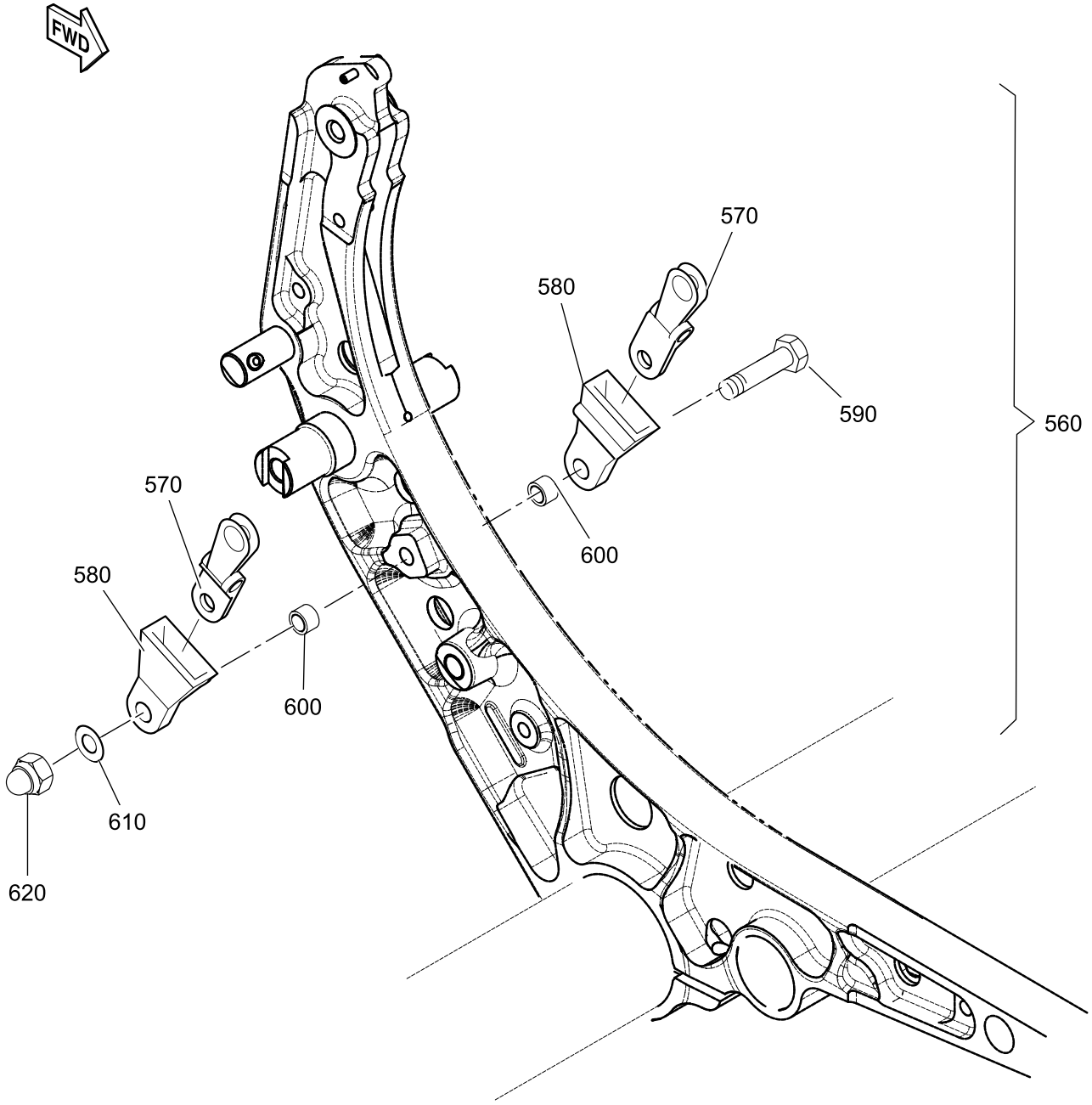


FIG. 7C - SEATBASE INSTL
SEATBASE INSTL (Sheet 7 of 9)
Figure 7C

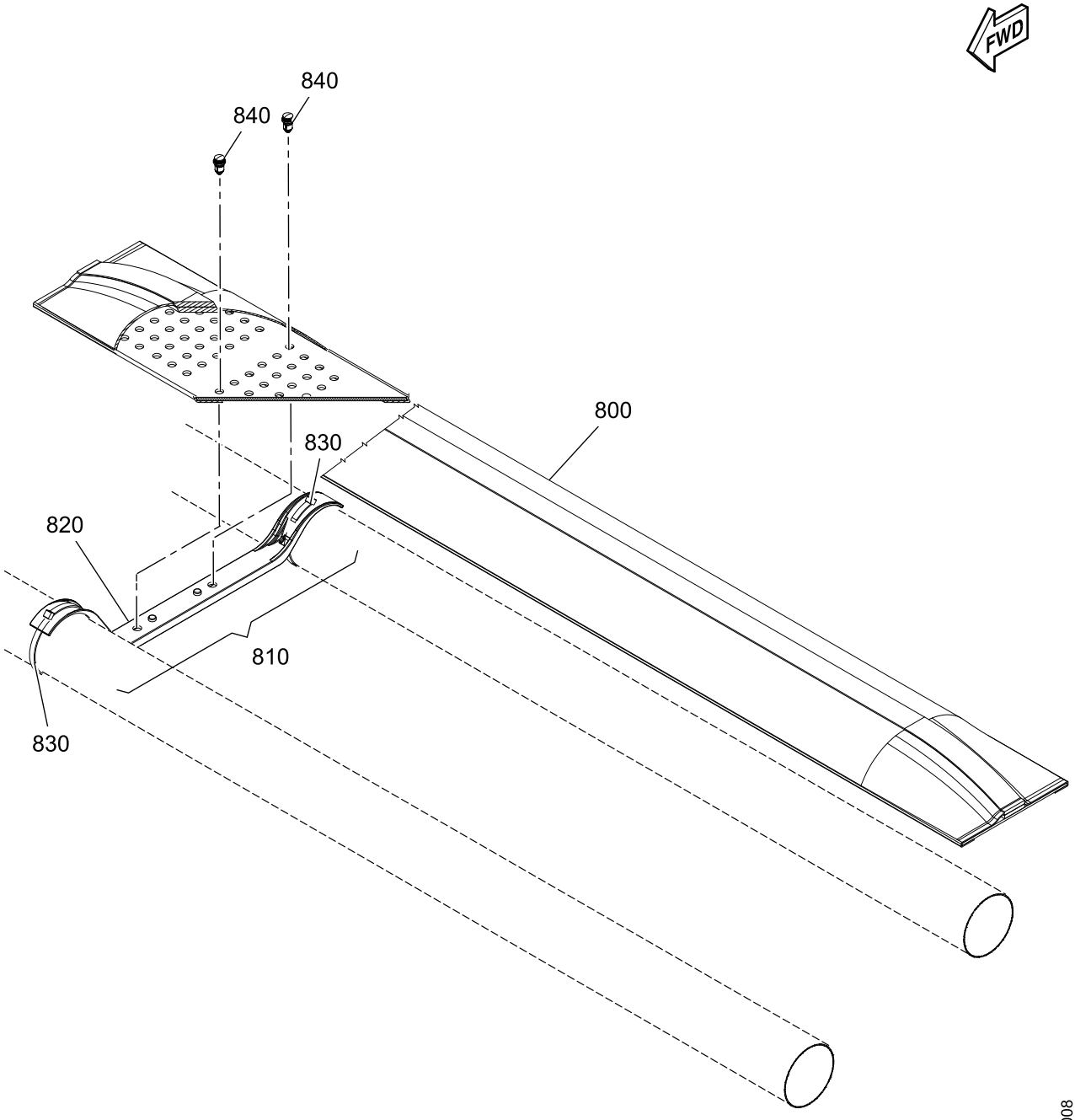


FIG. 7C - SEATBASE INSTL
SEATBASE INSTL (Sheet 8 of 9)
Figure 7C

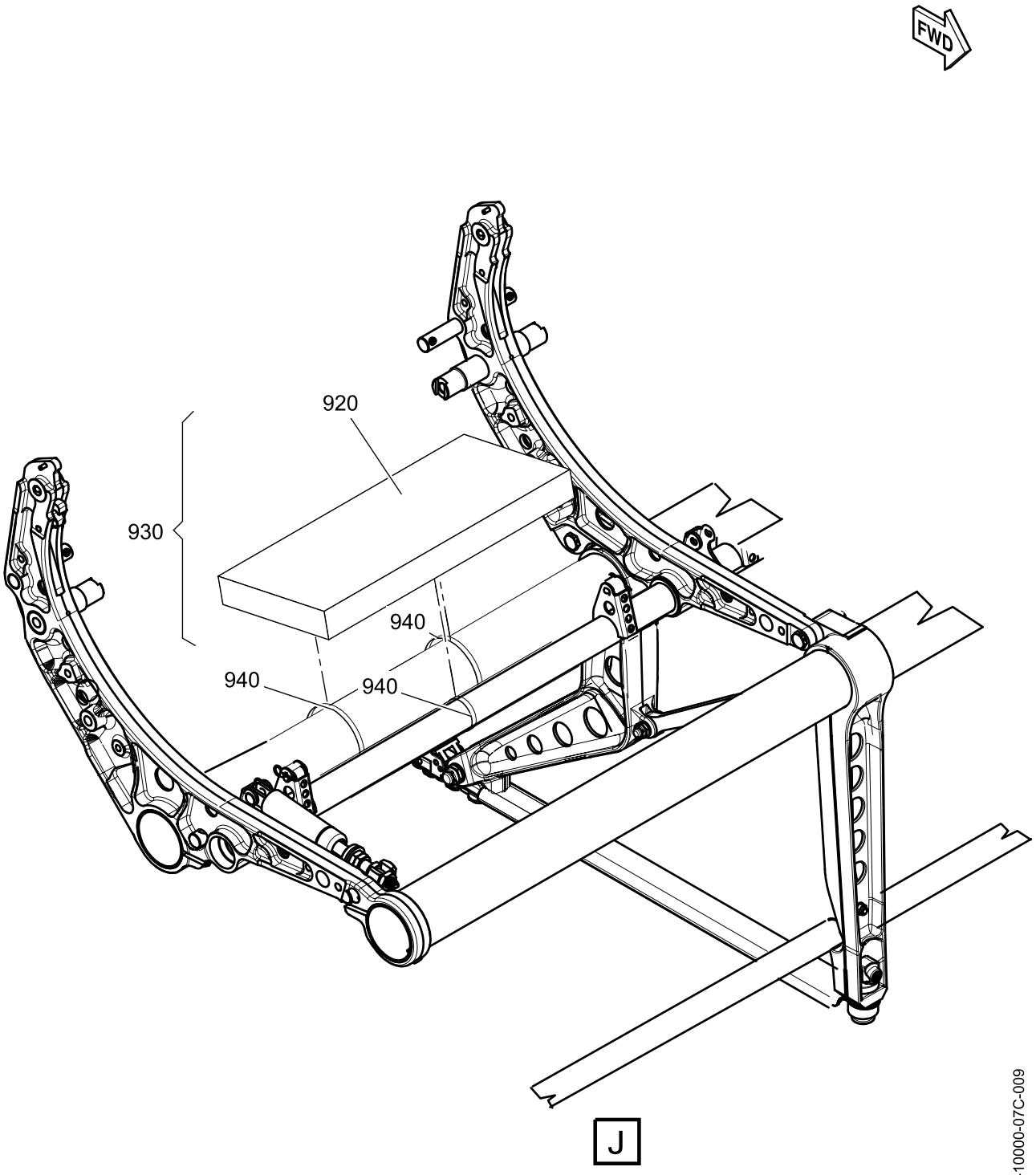


FIG. 7C - SEATBASE INSTL
SEATBASE INSTL (Sheet 9 of 9)
Figure 7C

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7C 1	955-31-060RF		SEATBASE INSTL NP SEE FIG. 1C FOR NHA	A	RF
– 1A	955-32-060RF		SEATBASE INSTL NP SEE FIG. 1C FOR NHA	B	RF
– 1B	955-31-360RF		SEATBASE INSTL NP SEE FIG. 1C FOR NHA	C	RF
– 1C	955-32-360RF		SEATBASE INSTL NP SEE FIG. 1C FOR NHA	D	RF
– 10	139-31-019-48		. SEATFRAME ASSY	A C	1
– 10A	139-32-019-48		. SEATFRAME ASSY	B D	1
20	139-00-113-32		. . BEAM, FRONT		1
30	139-00-123-83		. . BEAM, REAR		1
– 40	139-00-114-39		. . BEAM, INNER		2
– 50	139-00-114-39		. . BEAM, INNER		2
60	139-00-136-75RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET		1
70	139-00-136-96RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	A C	1
– 70A	139-00-136-95RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	B D	1
80	139-00-212-44		. . SEAT DIVIDER ASSY, OUTER	A C	1
– 80A	139-00-212-43		. . SEAT DIVIDER ASSY, OUTER	B D	1
90	AN565A1032H8		. . . SET SCREW PN 103393 BY VC1084		1
100	139-00-200-00		. . . BUSHING		2
– 110	139-00-208-83		. . . LEVER HC RPLD BY 110A		1
110A	139-00-215-87		. . . LEVER HC RPLS 110		1
120	102372		. . . PIN, PARALLEL ISO 8734-5X20-ST		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7C 130	20351242		. . . SPRING, COMPRESSION		1
140	139-00-213-45		. . SEAT DIVIDER ASSY		1
150	AN565A1032H8		. . . SET SCREW PN 103393 BY VC1084		1
160	139-00-213-32		. . SEAT DIVIDER ASSY		1
170	139-00-212-55		. . SEAT DIVIDER ASSY, OUTER	A C	1
– 170A	139-00-212-56		. . SEAT DIVIDER ASSY, OUTER	B D	1
180	139-00-210-83		. . ATTACHMENT SEAT DIVIDER		1
			ATTACHING PARTS		
190	NAS6604-9		. . . SCREW PN 315-50-655-57 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
200	NAS1149F0463P		. . . WASHER PN 315-50-638-75 BY VC1084		1
210	139-00-140-03		. . . NUT, BARREL		1
			* * *		
220	139-00-213-54		. . ATTACHMENT SEAT DIVIDER OFFSET		1
			ATTACHING PARTS		
230	NAS6605-23		. . . SCREW PN 043484 BY VC1084 WALL MATING DIRECTION SPCL TORQUE REF TABLE 8001		1
240	NAS6605-20		. . . SCREW PN 102713 BY VC1084 WALL MATING DIRECTION SPCL TORQUE REF TABLE 8001		1
250	MS21042-5		. . . NUT PN 315-50-607-64 BY VC1084		2
260	NAS1149F0532P		. . . WASHER PN 315-50-600-20 BY VC1084		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7C 270	315-00-300-30		. . . WASHER ALT TO 315-00-100-96		1
			* * *		
280	139-00-210-99		. . ATTACHMENT SEAT DIVIDER CTR		1
			ATTACHING PARTS		
290	NAS6604-8		. . . SCREW PN 315-50-604-83 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
300	NAS6604-11		. . . SCREW PN 046003 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
310	NAS1149D0432K		. . . WASHER PN 102823 BY VC1084		2
320	139-00-224-09		. . . NUT, BARREL		1
330	139-00-140-03		. . . NUT, BARREL		1
			* * *		
340	139-00-210-75		. . ATTACHMENT SEAT DIVIDER STD		1
			ATTACHING PARTS		
350	NAS6604-8		. . . SCREW PN 315-50-604-83 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
360	NAS6604-9		. . . SCREW PN 315-50-655-57 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
370	NAS1149D0432K		. . . WASHER PN 102823 BY VC1084		1
380	NAS1149F0463P		. . . WASHER PN 315-50-638-75 BY VC1084		1
390	139-00-224-09		. . . NUT, BARREL		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7C 400	139-00-140-03		. . . NUT, BARREL		1
			* * *		
410	139-00-233-30		. . TORSION TUBE ASSY	A C	1
– 410A	139-00-233-70		. . TORSION TUBE ASSY	B D	1
420	139-00-233-30		. . TORSION TUBE ASSY	A C	1
– 420A	139-00-233-70		. . TORSION TUBE ASSY	B D	1
– 430	139-00-233-30		. . TORSION TUBE ASSY	A C	1
– 430A	139-00-233-70		. . TORSION TUBE ASSY	B D	1
– 440	139-00-252-68		. . BEARING BUSHING RPLD BY 440A		3
– 440A	139-00-252-76		. . BEARING BUSHING RPLS 440		3
– 450	139-00-252-69		. . BEARING BUSHING RPLD BY 450A		3
450A	139-00-252-79		. . BEARING BUSHING RPLS 450		3
460	105343		. . BLIND RIVET NP ST/ST D4,0 KL5,0-7,9		2
– 470	315-50-636-51		. . BLIND RIVET NP 2,4X6ALA/ST-H		8
480	139-00-254-93		. ATTACHMENT SEAT BELT		2
			ATTACHING PARTS		
490	135-00-253-44		. . SHACKLE, SEAT BELT		1
500	137-00-253-36		. . LIMITER, SEAT BELT		1
510	NAS6604-16		. . SCREW PN 102930 BY VC1084 SPCL TORQUE REF TABLE 8001		1
520	315-00-100-24		. . BUSHING 6,4X9,5X10.5		1
530	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7C 540	NAS1149G0416P		. . WASHER PN 102532 BY VC1084		1
550	52TK2-048		. . NUT, ACORN PN 20427814 BY VC1084		1
			* * *		
560	139-00-254-92		. ATTACHMENT SEAT BELT		2
			ATTACHING PARTS		
570	135-00-253-44		. . SHACKLE, SEAT BELT		2
580	137-00-253-36		. . LIMITER, SEAT BELT		2
590	NAS6604-26		. . SCREW PN 005207 BY VC1084 SCREW HEAD ON ACTUATOR SIDE SPCL TORQUE REF TABLE 8001		1
600	315-00-100-24		. . BUSHING 6,4X9,5X10.5		2
610	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084		1
620	52TK2-048		. . NUT, ACORN PN 20427814 BY VC1084		1
			* * *		
630	139-00-275-42		. STEWARD STEP ASSY		1
640	139-00-275-41		. . STEWARD STEP		1
650	643-00-160-56		. . ANTI SLIP LINING		1
660	139-00-275-34		. ATTACHMENT STEWARD STEP		1
			ATTACHING PARTS		
670	139-00-224-09		. . BARREL NUT		1
680	139-00-275-12		. . SPACER		1
690	NAS1149F0463P		. . WASHER PN 315-50-638-75 BY VC1084		2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7C 700	NAS6604-15		. . SCREW PN 003743 BY VC1084 SPCL TORQUE REF TABLE 8001		1
710	NAS6604-2		. . SCREW PN 315-50-669-10 BY VC1084 SPCL TORQUE REF TABLE 8001		1
			* * *		
– 720	139-00-247-81		. SEATPAN ASSY AISLE MOUNTED		1
– 730	954-00-243-70RF		. ATTACHMENT SEATPAN NP SEE FIG. 9 FOR DET		1
– 740	139-00-247-81		. SEATPAN ASSY CENTER MOUNTED		1
– 750	954-00-243-70RF		. ATTACHMENT SEATPAN NP CENTER MOUNTED SEE FIG. 9 FOR DET		1
760	139-00-247-81		. SEATPAN ASSY OUTBOARD MOUNTED		1
770	954-00-243-70RF		. ATTACHMENT SEATPAN NP OUTBOARD MOUNTED SEE FIG. 9 FOR DET		1
780	139-00-293-30RF		. BAGGAGE BAR INSTL NP SEE FIG. 10 FOR DET	A C	1
– 780A	139-00-293-31RF		. BAGGAGE BAR INSTL NP SEE FIG. 10 FOR DET	B D	1
790	139-00-112-00		. HOLDER, BAGGAGE BAR		2
800	139-00-197-50BK		. CABLE BAG		1
– 802	139-00-141-00		. ATTACHMENT CABLE PLATE	C D	1
			ATTACHING PARTS		
– 803	130-00-290-50		. . STRUT	C D	1
– 804	130-00-130-14		. . CLAMP ASSY	C D	2
– 805	101-00-052-03		. . SCREW ALT TO NAS1352C08LB8	C D	2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567		EFFECT CODE	UNITS PER ASSY
7C – 806	NAS1149CN816R		. . WASHER PN 315-50-655-73 BY VC1084		C D	2
– 807	20401773		. . FASTENER, QUARTERTURN RPLD BY 807A		C D	2
– 807A	MS3367-2-9		. . CABLE TIE PN 046174 BY VC1084 RPLS 807		C D	1
			* * *			
810	955-00-197-49		. ATTACHMENT KIT		A B	5
– 810A	955-00-197-49		. ATTACHMENT KIT RPLD BY 810B		C D	4
– 810B	955-00-197-49		. ATTACHMENT KIT RPLS 810A		C D	5
			ATTACHING PARTS			
820	139-00-197-53		. . STRUT			1
830	20434395		. . CABLE TIE			2
840	20401773		. . FASTENER, QUARTERTURN			2
			* * *			
850	139-00-199-58RF		. SHROUD SEB INSTL SEE FIG. 11 FOR DET	NP	A	1
– 850A	139-00-199-59RF		. SHROUD SEB INSTL SEE FIG. 11 FOR DET	NP	B	1
– 850B	139-00-142-75RF		. HOUSING INSTL SEE FIG. 11B FOR DET	NP	C D	2
860	139-00-197-90RF		. ATTACHMENT SEB SEE FIG. 11A FOR DET	NP	A B	1
– 860A	139-00-142-80RF		. ATTACHMENT KIT SHROUD SEE FIG. 11B FOR DET	NP	C D	2
– 862	139-00-142-61RF		. HOUSING INSTL SEE FIG. 11B FOR DET RPLD BY 862B	NP	C	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7C – 862A	139-00-142-62RF		. HOUSING INSTL NP SEE FIG. 11B FOR DET RPLD BY 862C	D	1
– 862B	139-00-142-62RF		. HOUSING INSTL NP SEE FIG. 11B FOR DET RPLS 862	C	1
– 862C	139-00-142-61RF		. HOUSING INSTL NP SEE FIG. 11B FOR DET RPLS 862A	D	1
– 864	139-00-142-76RF		. ATTACHMENT SHROUD NP SEE FIG. 11B FOR DET	C D	1
870	139-00-234-30RF		. ATTACHMENT KINEMATICS NP SEE FIG. 8 FOR DET		1
880	139-00-234-30RF		. ATTACHMENT KINEMATICS NP SEE FIG. 8 FOR DET		1
890	139-00-234-30RF		. ATTACHMENT KINEMATICS NP SEE FIG. 8 FOR DET		1
– 900	139-00-288-90		. LIFE VEST POUCH RPLD BY 900A	A B	3
900A	139-00-295-08		. LIFE VEST POUCH RPLS 900	A B	3
– 900B	139-00-295-08		. LIFE VEST POUCH	C D	3
910	139-00-288-86		. STRAP LIFE VEST		3
920	139-00-270-11		. DAMPER		3
930	139-00-270-14		. ATTACHMENT DAMPER		3
			ATTACHING PARTS		
940	029793		. . TIE-WRAP PLT4I		3
			* * *		
– 950	MS3367-7-9		. CABLE TIE PN 012440 BY VC1084	A B	45
– 950A	108797		. PUSH WING MOUNT PWMS-H25-C	C D	12

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7C – 960	MS3367-2-9		. CABLE TIE PN 046174 BY VC1084	C D	40
– 970	046024		. TIE WRAP, CONNECTOR RING CR2-M	C D	6
– 980	100108		. PROTECTION HOSE 5MM	C D	AR
– 990	045199AN		. TAPE, LOOP	C D	AR
– 1000	108797		. PUSH WING MOUNT PWMS-H25-C	A B	11
– 1010	MS3367-2-9		. TIE WRAP PN 046174 BY VC1084	A B	20
– 1020	046024		. TIE WRAP, CONNECTOR RING CR2-M	A B	16
– 1030	045199AN		. TAPE, LOOP	A B	AR
– 1040	100108		. PROTECTIVE HOSE 5MM	A B	AR

– ITEM NOT ILLUSTRATED

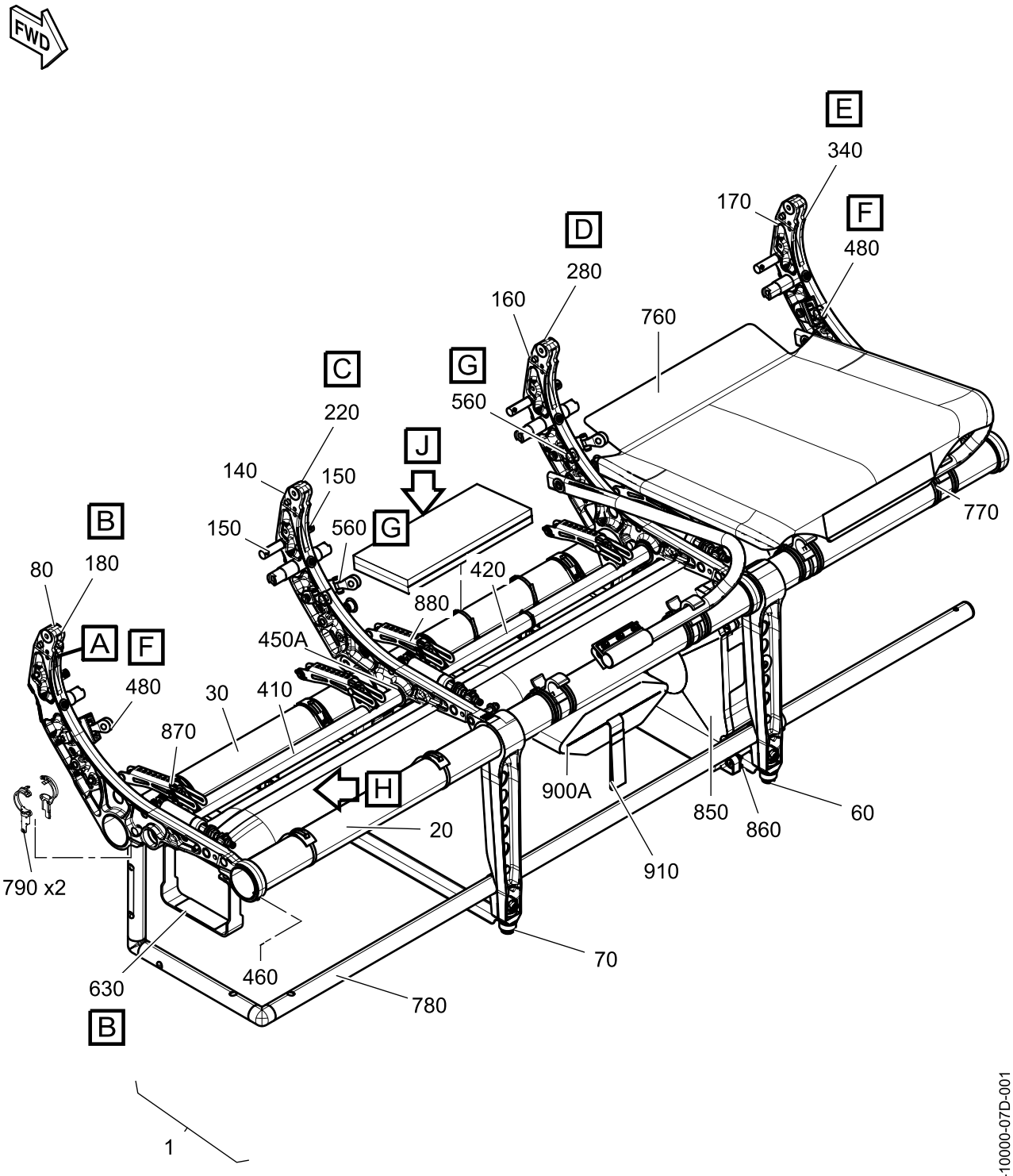
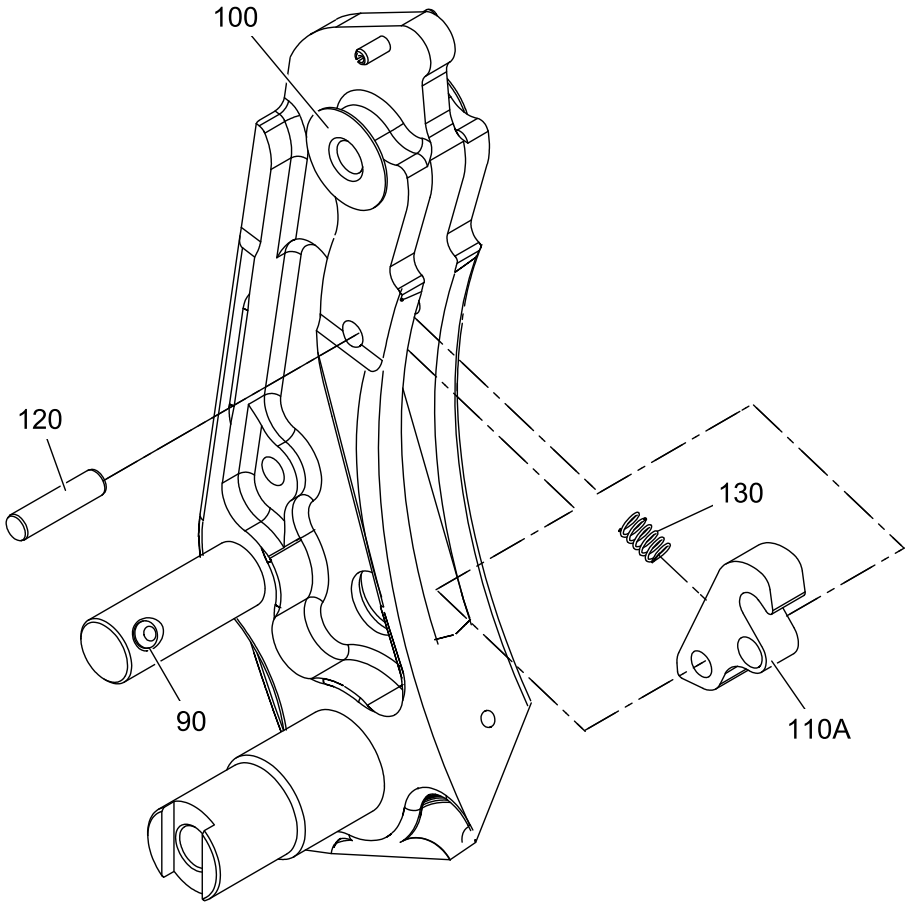


FIG. 7D - SEATBASE INSTL
SEATBASE INSTL (Sheet 1 of 9)
Figure 7D



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FIG. 7D - SEATBASE INSTL
SEATBASE INSTL (Sheet 2 of 9)
Figure 7D

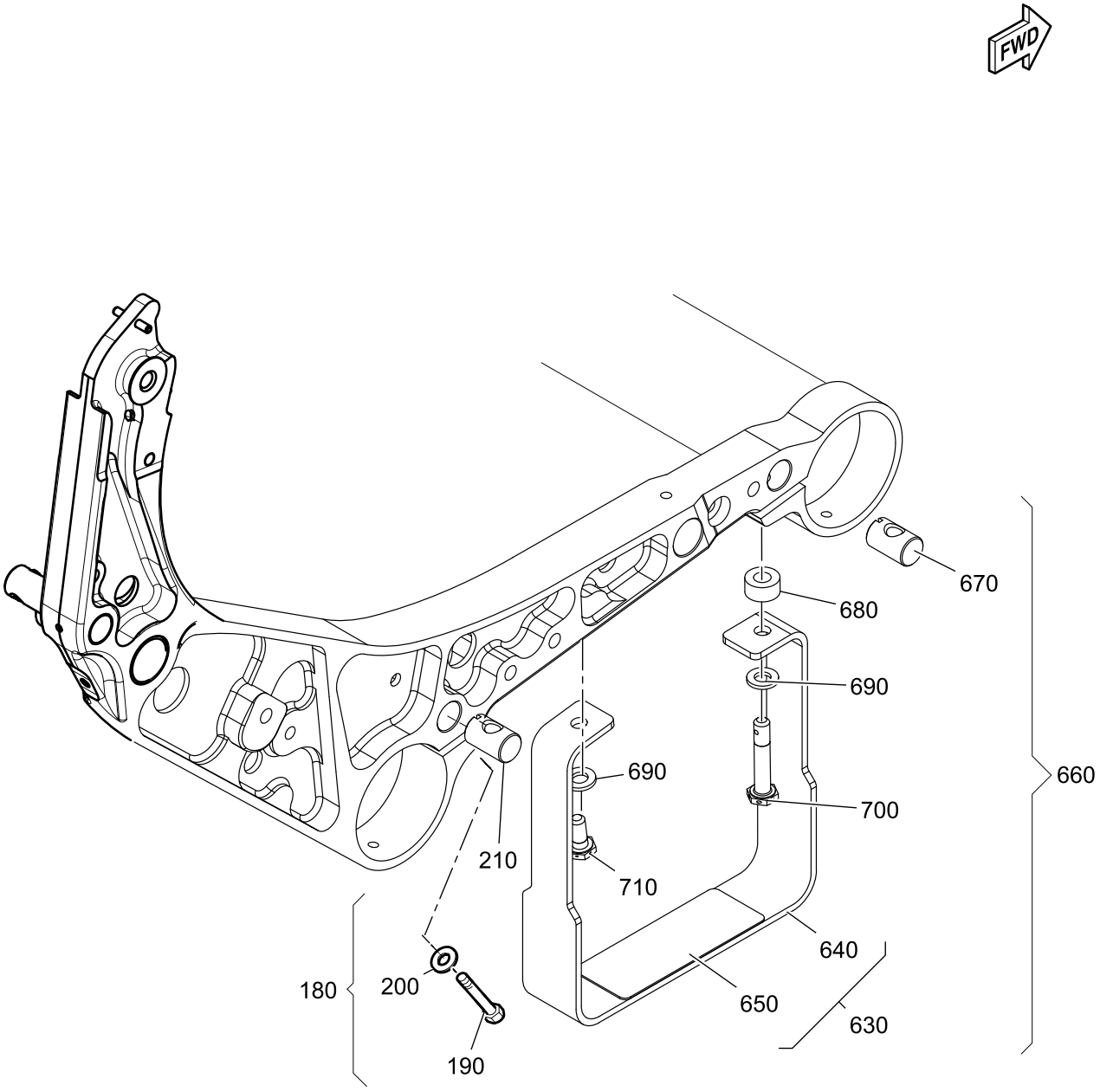


FIG. 7D - SEATBASE INSTL
SEATBASE INSTL (Sheet 3 of 9)
Figure 7D

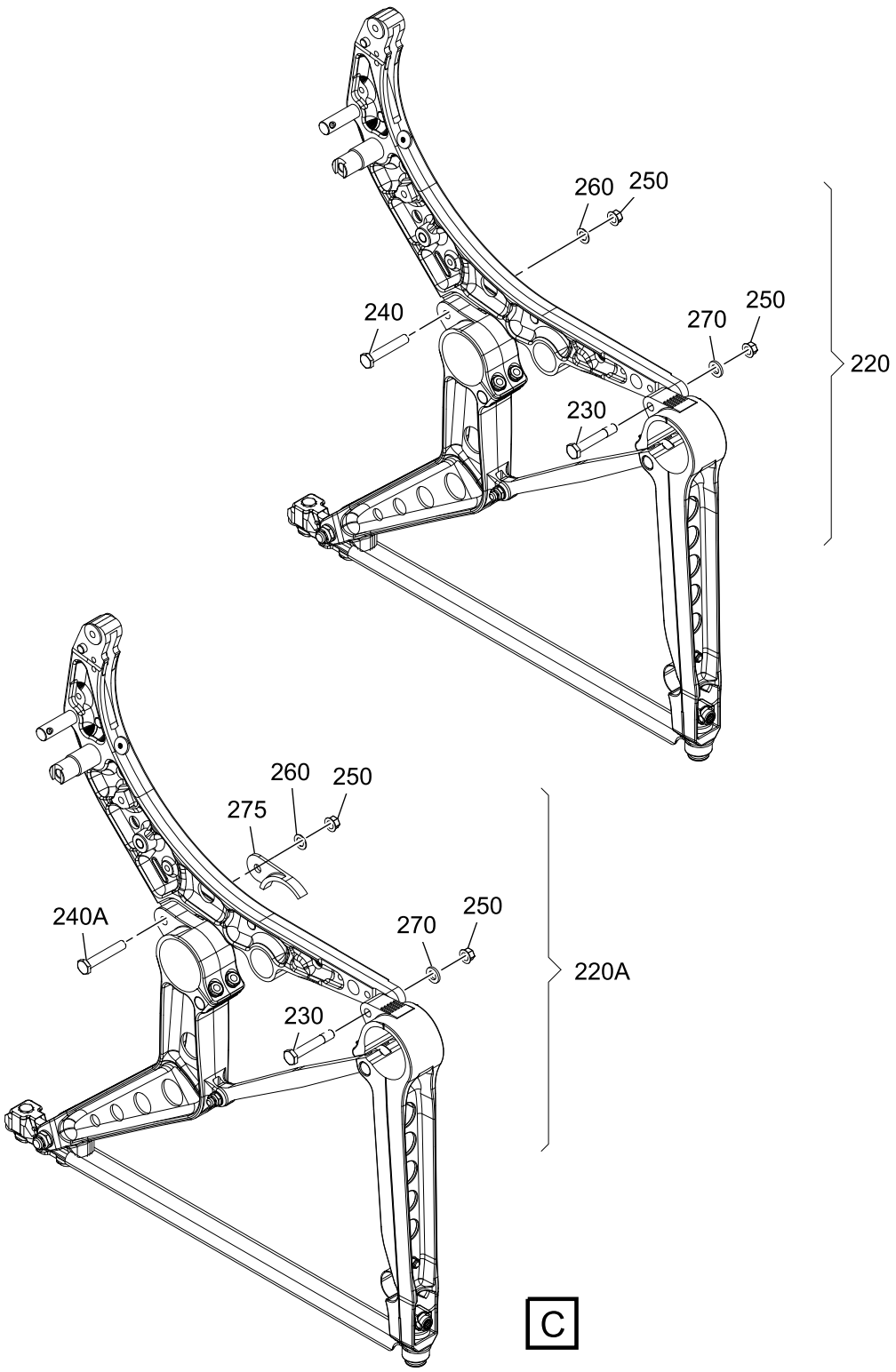
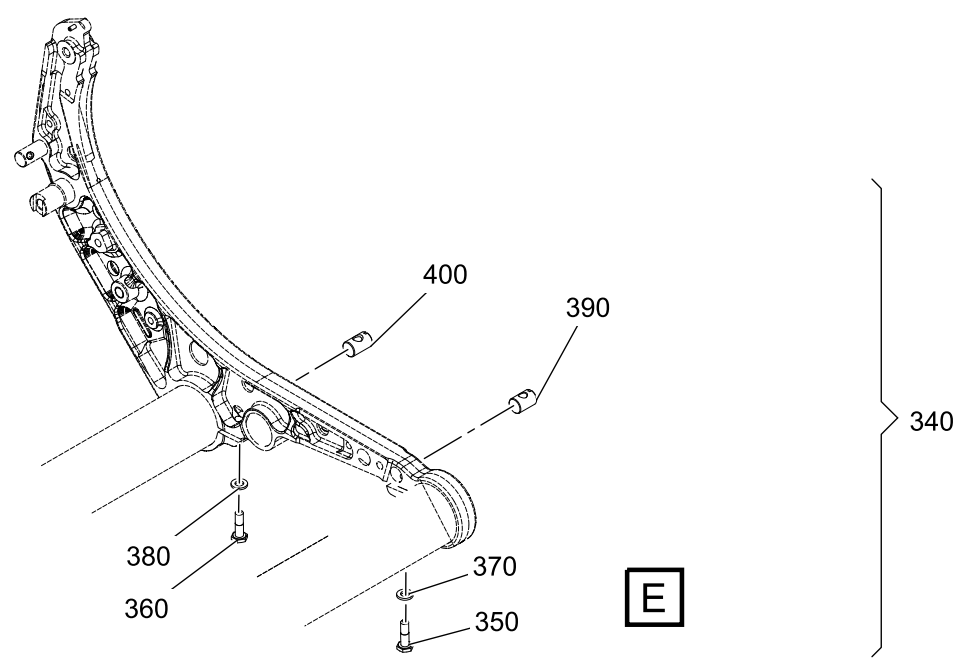
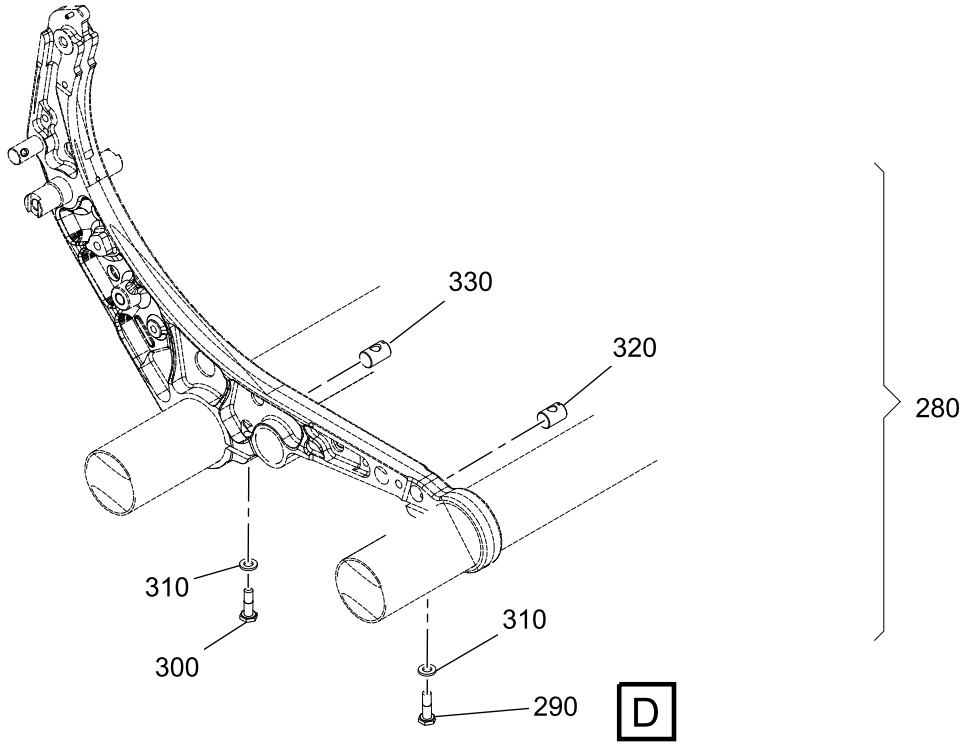


FIG. 7D - SEATBASE INSTL
SEATBASE INSTL (Sheet 4 of 9)
Figure 7D





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FIG. 7D - SEATBASE INSTL
SEATBASE INSTL (Sheet 5 of 9)
Figure 7D

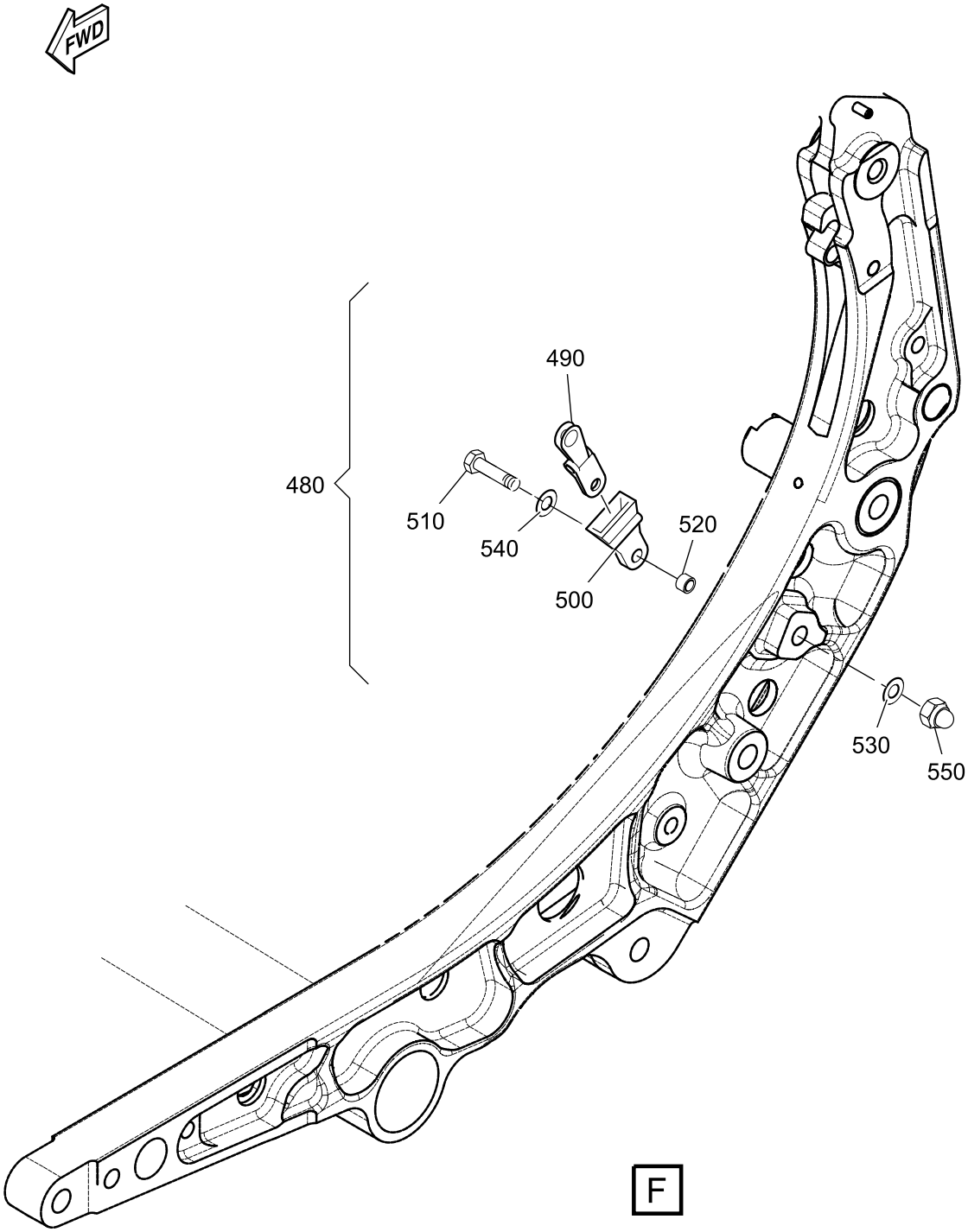


FIG. 7D - SEATBASE INSTL
SEATBASE INSTL (Sheet 6 of 9)
Figure 7D

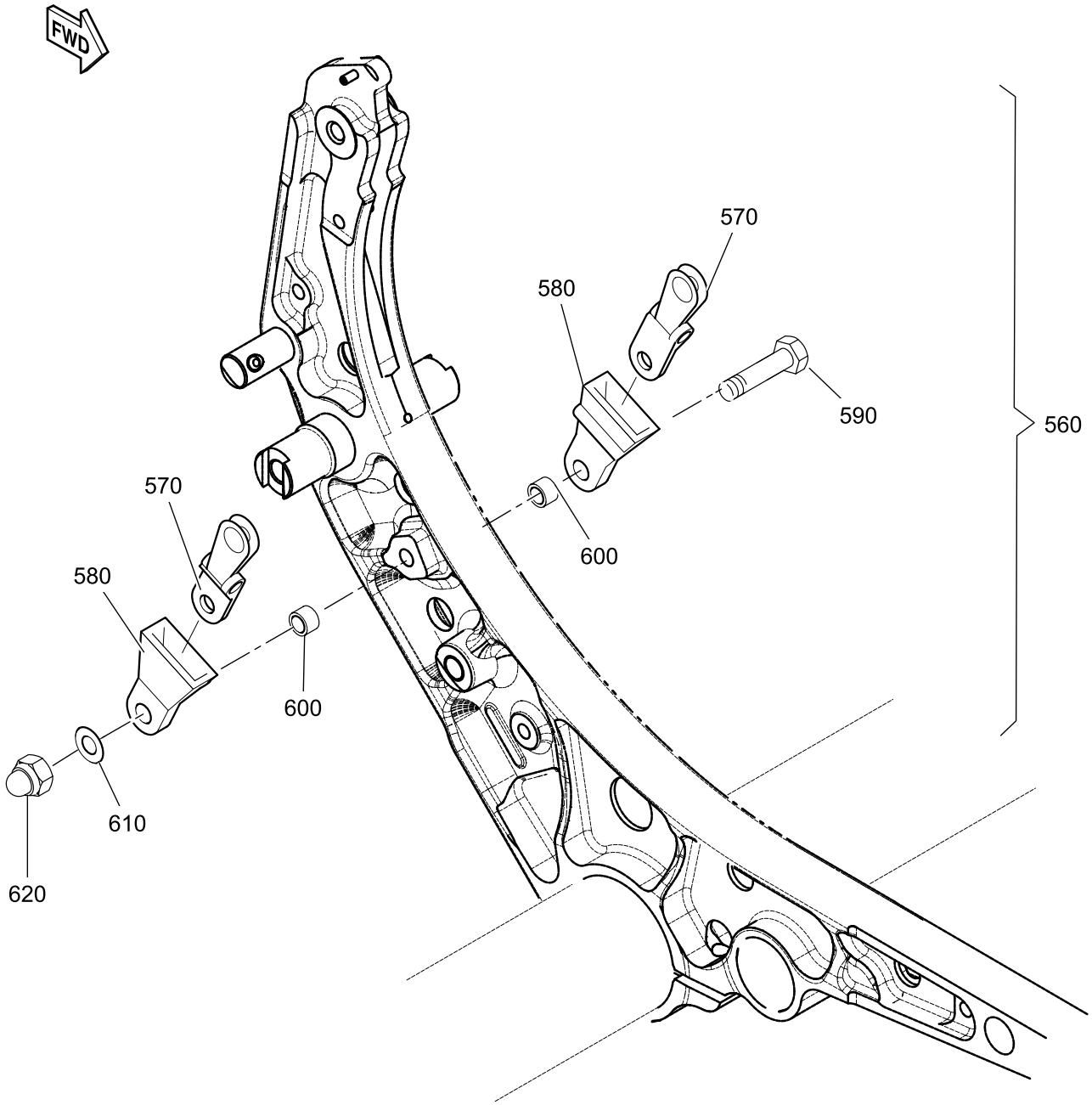


FIG. 7D - SEATBASE INSTL
SEATBASE INSTL (Sheet 7 of 9)
Figure 7D

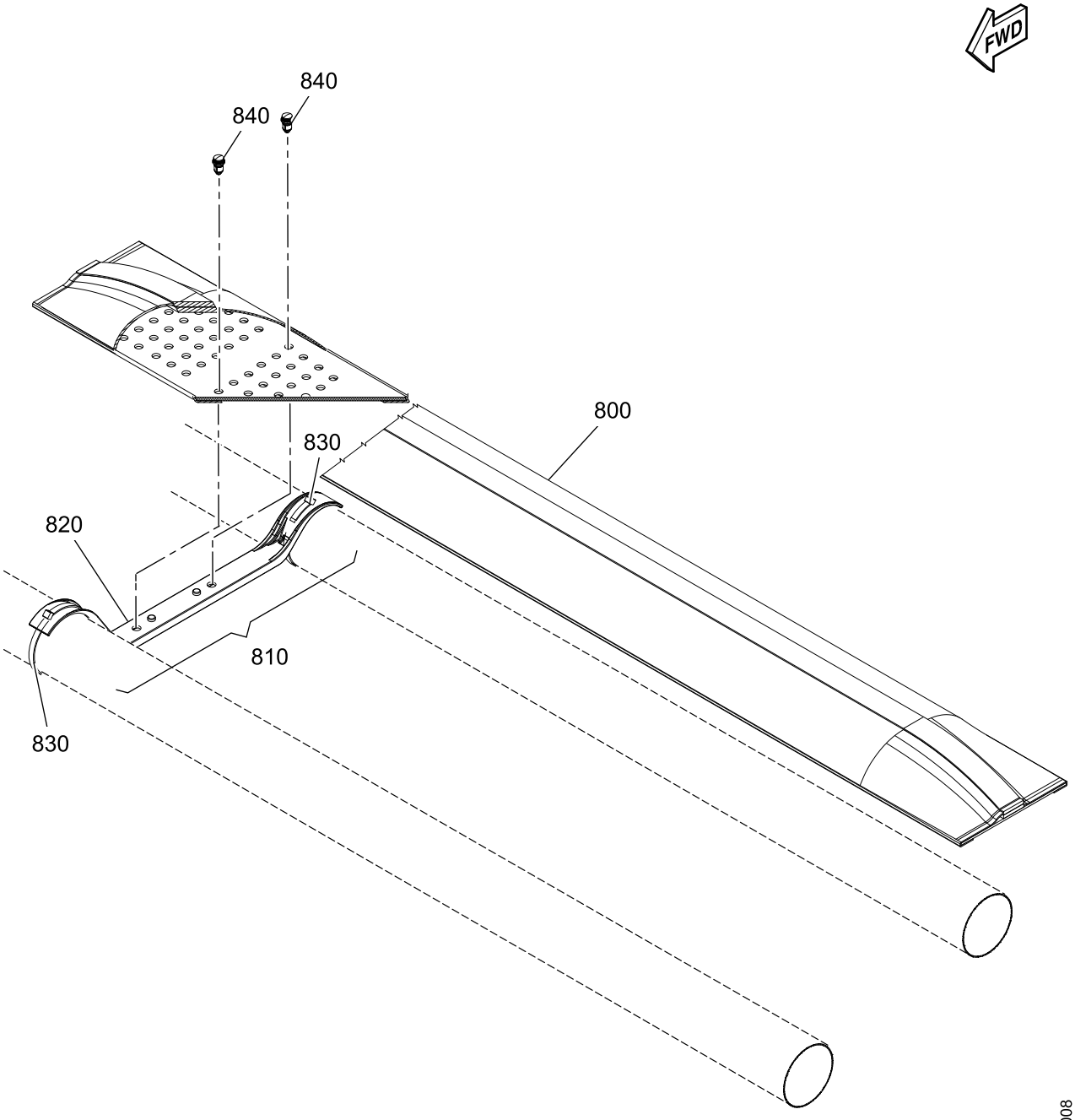


FIG. 7D - SEATBASE INSTL
SEATBASE INSTL (Sheet 8 of 9)
Figure 7D

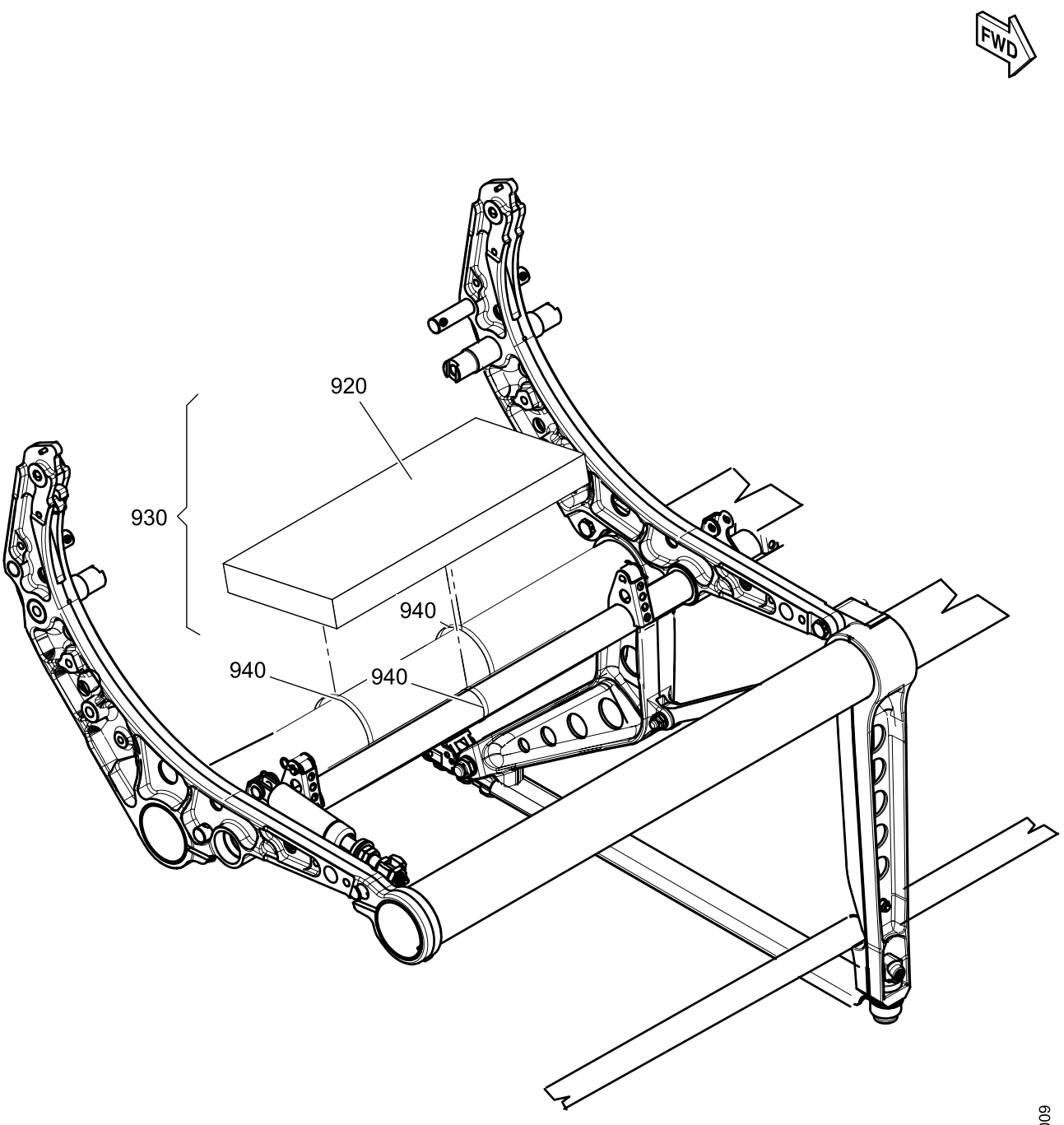


FIG. 7D - SEATBASE INSTL
SEATBASE INSTL (Sheet 9 of 9)
Figure 7D

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7D 1	955-31-040RF		SEATBASE INSTL NP SEE FIG. 1D FOR NHA	A	RF
– 1A	955-32-080RF		SEATBASE INSTL NP SEE FIG. 1D FOR NHA	B	RF
– 1B	955-31-340RF		SEATBASE INSTL NP SEE FIG. 1D FOR NHA	C	RF
– 1C	955-32-381RF		SEATBASE INSTL NP SEE FIG. 1D FOR NHA	D	RF
– 1D	955-31-380RF		SEATBASE INSTL NP SEE FIG. 1D FOR NHA	E	RF
– 1E	955-32-382RF		SEATBASE INSTL NP SEE FIG. 1D FOR NHA	F	RF
– 10	139-31-019-48		. SEATFRAME ASSY	A C	1
– 10A	139-32-019-38		. SEATFRAME ASSY	B D F	1
– 10B	139-31-019-38		. SEATFRAME ASSY	E	1
20	139-00-113-28		. . BEAM, FRONT	B D E F	1
30	139-00-123-83		. . BEAM	A C	1
– 30A	139-00-123-10		. . BEAM	B D E F	1
– 40	139-00-114-39		. . BEAM, INNER	A C	2
– 40A	139-00-114-45		. . BEAM, INNER	B D E F	2
– 50	139-00-114-39		. . BEAM, INNER		2
60	139-00-136-75RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	A C	1
– 60A	139-00-136-74RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	B D E F	1
70	139-00-136-96RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	A C	1
– 70A	139-00-136-93RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	B D F	1
– 70B	139-00-136-94RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	E	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7D 80	139-00-212-44		. . SEAT DIVIDER ASSY, OUTER	A C	1
– 80A	139-00-212-41		. . SEAT DIVIDER ASSY, OUTER	B D F	1
– 80B	139-00-212-42		. . SEAT DIVIDER ASSY AISLE SIDE HC	E	1
90	AN565A1032H8		. . . SET SCREW PN 103393 BY VC1084		1
100	139-00-200-00		. . . BUSHING		2
– 110	139-00-208-83		. . . LEVER HC RPLD BY 110A		1
110A	139-00-215-87		. . . LEVER HC RPLS 110		1
120	102372		. . . PIN, PARALLEL ISO 8734-5X20-ST		1
130	20351242		. . . SPRING, COMPRESSION		1
140	139-00-213-45		. . SEAT DIVIDER ASSY	A C	1
– 140A	139-00-213-44		. . SEAT DIVIDER ASSY	B D E F	1
150	AN565A1032H8		. . . SET SCREW PN 103393 BY VC1084		2
160	139-00-213-32		. . SEAT DIVIDER ASSY	A C	1
– 160A	139-00-213-31		. . SEAT DIVIDER ASSY	B D E F	1
170	139-00-212-55		. . SEAT DIVIDER ASSY OUTER	A C	1
– 170A	139-00-212-54		. . SEAT DIVIDER ASSY OUTER	B D F	1
– 170B	139-00-212-53		. . SEAT DIVIDER ASSY OUTER	E	1
180	139-00-210-83		. . ATTACHMENT SEAT DIVIDER		1
			ATTACHING PARTS		
190	NAS6604-9		. . . SCREW PN 315-50-655-57 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
200	NAS1149F0463P		. . . WASHER PN 315-50-638-75 BY VC1084		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7D 210	139-00-140-03		. . . BARREL NUT		1
			* * *		
220	139-00-213-54		. . ATTACHMENT SEAT DIVIDER OFFSET	A C	1
– 220A	139-00-213-56		. . ATTACHMENT SEAT DIVIDER OFFSET	B D F	1
– 220B	139-00-213-57		. . ATTACHMENT SEAT DIVIDER OFFSET	E	1
			ATTACHING PARTS		
230	NAS6605-23		. . . SCREW PN 043484 BY VC1084 WALL MATING DIRECTION SPCL TORQUE REF TABLE 8001		1
240	NAS6605-20		. . . SCREW PN 102713 BY VC1084 WALL MATING DIRECTION SPCL TORQUE REF TABLE 8001	A C	1
– 240A	NAS6605-22		. . . SCREW PN 044739 BY VC1084 WALL MATING DIRECTION SPCL TORQUE REF TABLE 8001	B D E F	1
250	MS21042-5		. . . NUT PN 315-50-607-64 BY VC1084		2
260	NAS1149F0532P		. . . WASHER PN 315-50-600-20 BY VC1084		1
270	315-00-300-30		. . . WASHER ALT TO 315-00-100-96		1
275	139-00-231-95		. . . SPACER BLOCK	B D F	1
– 275	139-00-231-94		. . . SPACER BLOCK	E	1
			* * *		
280	139-00-210-99		. . ATTACHMENT SEAT DIVIDER CTR		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7D			ATTACHING PARTS		
290	NAS6604-8		. . . SCREW PN 315-50-604-83 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
300	NAS6604-11		. . . SCREW PN 046003 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
310	NAS1149D0432K		. . . WASHER PN 102823 BY VC1084		2
320	139-00-224-09		. . . NUT, BARREL		1
330	139-00-140-03		. . . NUT, BARREL		1
			* * *		
340	139-00-210-75		. . ATTACHMENT SEAT DIVIDER		1
			ATTACHING PARTS		
350	NAS6604-8		. . . SCREW PN 315-50-604-83 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
360	NAS6604-9		. . . SCREW PN 315-50-655-57 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
370	NAS1149D0432K		. . . WASHER PN 102823 BY VC1084		1
380	NAS1149F0463P		. . . WASHER PN 315-50-638-75 BY VC1084		1
390	139-00-224-09		. . . NUT, BARREL		1
400	139-00-140-03		. . . NUT, BARREL		1
			* * *		
410	139-00-233-30		. . TORSION TUBE ASSY	A C	1
– 410A	139-00-233-71		. . TORSION TUBE ASSY	B D F	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7D – 410B	139-00-233-31		. . TORSION TUBE ASSY	E	1
420	139-00-233-30		. . TORSION TUBE ASSY	A C	1
– 420A	139-00-233-71		. . TORSION TUBE ASSY	B D F	1
– 420B	139-00-233-31		. . TORSION TUBE ASSY	E	1
430	139-00-233-30		. . TORSION TUBE ASSY	A C	1
– 430A	139-00-233-71		. . TORSION TUBE ASSY	B D F	1
– 430B	139-00-233-31		. . TORSION TUBE ASSY	E	1
– 440	139-00-252-68		. . BEARING BUSHING RPLD BY 440A	A B C D	3
– 440A	139-00-252-76		. . BEARING BUSHING RPLS 440	A B C D	3
– 440B	139-00-252-76		. . BEARING BUSHING	F	3
– 440C	139-00-252-68		. . BEARING BUSHING	E	3
– 450	139-00-252-69		. . BEARING BUSHING RPLD BY 450A	A B C D	3
450A	139-00-252-79		. . BEARING BUSHING RPLS 450	A B C D	3
– 450B	139-00-252-79		. . BEARING BUSHING	F	3
– 450C	139-00-252-69		. . BEARING BUSHING	E	3
460	105343		. . BLIND RIVET NP		2
– 470	315-50-636-51		. . BLIND RIVET NP 2,4X6ALA/ST-H		8
480	139-00-254-93		. ATTACHMENT SEAT BELT ATTACHING PARTS		2
490	135-00-253-44		. . SHACKLE, SEAT BELT		1
500	137-00-253-36		. . LIMITER, SEAT BELT		1
510	NAS6604-16		. . SCREW PN 102930 BY VC1084 SPCL TORQUE REF TABLE 8001		1

– ITEM NOT ILLUSTRATED

FIG.	ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7D	520	315-00-100-24		. . BUSHING 6,4X9,5X10.5		1
	530	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084		1
	540	NAS1149G0416P		. . WASHER PN 102532 BY VC1084		1
	550	52TK2-048		. . NUT, ACORN PN 20427814 BY VC1084		1
				* * *		
	560	139-00-254-92		. ATTACHMENT SEAT BELT		2
				ATTACHING PARTS		
	570	135-00-253-44		. . SHACKLE, SEAT BELT		2
	580	137-00-253-36		. . LIMITER, SEAT BELT		2
	590	NAS6604-26		. . SCREW PN 005207 BY VC1084 SCREW HEAD ON ACTUATOR SIDE SPCL TORQUE REF TABLE 8001		1
	600	315-00-100-24		. . BUSHING		2
	610	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084		1
	620	52TK2-048		. . ACORN NUT PN 20427814 BY VC1084		1
				* * *		
	630	139-00-275-42		. STEWARD STEP ASSY		1
	640	139-00-275-41		. . STEWARD STEP		1
	650	643-00-160-56		. . ANTI SLIP LINING		1
	660	139-00-275-34		. ATTACHMENT STEWARD STEP		1
				ATTACHING PARTS		
	670	139-00-224-09		. . NUT, BARREL		1
	680	139-00-275-12		. . SPACER		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7D 690	NAS1149F0463P		. . WASHER PN 315-50-638-75 BY VC1084		2
700	NAS6604-15		. . SCREW PN 003743 BY VC1084 SPCL TORQUE REF TABLE 8001		1
710	NAS6604-2		. . SCREW PN 315-50-669-10 BY VC1084 SPCL TORQUE REF TABLE 8001		1
			* * *		
– 720	139-00-247-81		. SEATPAN ASSY AISLE MOUNTED	A C	1
– 720A	139-00-247-82		. SEATPAN ASSY	B D E F	1
– 730	954-00-243-70RF		. ATTACHMENT SEATPAN NP AISLE MOUNTED SEE FIG. 9 FOR DET		1
– 740	139-00-247-81		. SEATPAN ASSY CTR MOUNTED	A C	1
– 740A	139-00-247-82		. SEATPAN ASSY	B D E F	1
– 750	954-00-243-70RF		. ATTACHMENT SEATPAN NP CTR MOUNTED SEE FIG. 9 FOR DET		1
760	139-00-247-81		. SEATPAN ASSY OUTBOARD MOUNTED	A C	1
– 760A	139-00-247-82		. SEATPAN ASSY	B D E F	1
770	954-00-243-70RF		. ATTACHMENT SEATPAN NP OUTBOARD MOUNTED SEE FIG. 9 FOR DET		1
780	139-00-289-08RF		. BAGGAGE BAR INSTL, RH (1430) NP SEE FIG. 10 FOR DET	A C	1
– 780A	139-00-293-13RF		. BAGGAGE BAR INSTL NP SEE FIG. 10 FOR DET	B D F	1
– 780B	139-00-293-14RF		. BAGGAGE BAR INSTL NP SEE FIG. 10 FOR DET	E	1
790	139-00-112-00		. HOLDER BAGGAGE BAR		2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7D 800	139-00-197-50BK		. CABLE BAG		1
– 802	139-00-141-00		. ATTACHMENT CABLE PLATE	C E F	1
– 802A	139-00-141-00		. ATTACHMENT CABLE PLATE RPLD BY 802B	D	2
– 802B	139-00-141-00		. ATTACHMENT CABLE PLATE RPLS 802A	D	1
			ATTACHING PARTS		
– 803	130-00-290-50		. . STRUT	C D E F	1
– 804	130-00-130-14		. . CLAMP ASSY	C D E F	2
– 805	101-00-052-03		. . SCREW ALT TO NAS1352C08LB8	C D E F	2
– 806	NAS1149CN816R		. . WASHER PN 315-50-655-73 BY VC1084	C D E F	2
– 807	20401773		. . FASTENER, QUARTERTURN RPLD BY 807A	C D E F	2
– 807A	MS3367-2-9		. . CABLE TIE PN 046174 BY VC1084 RPLS 807	C D E F	1
			* * *		
810	955-00-197-49		. ATTACHMENT KIT	A B E F	5
– 810A	955-00-197-49		. ATTACHMENT KIT RPLD BY 810C	C	4
– 810B	955-00-197-49		. ATTACHMENT KIT RPLD BY 810C	D	3
– 810C	955-00-197-49		. ATTACHMENT KIT RPLS 810A AND 810B	C D	5
			ATTACHING PARTS		
820	139-00-197-53		. . STRUT		1
830	20434395		. . CABLE TIE		2
840	20401773		. . FASTENER, QUARTERTURN		2
			* * *		

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7D 850	139-00-199-58RF		. SHROUD SEB INSTL NP SEE FIG. 11 FOR DET	A	1
– 850A	139-00-199-57RF		. SHROUD SEB INSTL NP SEE FIG. 11 FOR DET	B	1
– 850B	139-00-142-75RF		. HOUSING INSTL NP SEE FIG. 11B FOR DET	C D E F	2
860	139-00-197-90RF		. ATTACHMENT SEB NP SEE FIG. 11A FOR DET	A	1
– 860A	139-00-159-74RF		. ATTACHMENT SEB NP SEE FIG. 11A FOR DET	B	1
– 860B	139-00-142-80RF		. ATTACHMENT KIT SHROUD NP SEE FIG. 11B FOR DET	C D E F	2
– 862	139-00-142-61RF		. HOUSING INSTL NP SEE FIG. 11B FOR DET RPLD BY 862B	C	1
– 862A	139-00-142-62RF		. HOUSING INSTL NP SEE FIG. 11B FOR DET RPLD BY 862C	D	1
– 862B	139-00-142-62RF		. HOUSING INSTL NP SEE FIG. 11B FOR DET RPLS 862	C	1
– 862C	139-00-142-61RF		. HOUSING INSTL NP SEE FIG. 11B FOR DET RPLS 862A	D	1
– 862D	139-00-142-62RF		. HOUSING INSTL NP SEE FIG. 11B FOR DET	E	1
– 862E	139-00-142-61RF		. HOUSING INSTL NP SEE FIG. 11B FOR DET	F	1
– 864	139-00-142-76RF		. ATTACHMENT SHROUD NP SEE FIG. 11B FOR DET	C D E F	1
870	139-00-234-30RF		. ATTACHMENT KINEMATICS NP SEE FIG. 8 FOR DET		1
880	139-00-234-30RF		. ATTACHMENT KINEMATICS NP SEE FIG. 8 FOR DET		1
890	139-00-234-30RF		. ATTACHMENT KINEMATICS NP SEE FIG. 8 FOR DET		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7D – 900	139-00-288-90		. LIFE VEST POUCH RPLD BY 900A	A B	3
900A	139-00-295-08		. LIFE VEST POUCH RPLS 900	A B	3
– 900B	139-00-295-08		. LIFE VEST POUCH	C D E F	3
910	139-00-288-86		. STRAP, LIFE VEST		3
920	139-00-270-11		. DAMPER		3
930	139-00-270-14		. ATTACHMENT DAMPER		3
			ATTACHING PARTS		
940	029793		. . TIE WRAP PLT4I		3
			* * *		
– 950	MS3367-7-9		. CABLE TIE PN 012440 BY VC1084	A B	45
– 950A	108797		. PUSH WING MOUNT PWMS-H25-C	C D E F	12
– 960	MS3367-2-9		. CABLE TIE PN 046174 BY VC1084	C D E F	40
– 970	046024		. TIE WRAP, CONNECTOR RING CR2-M	C D E F	6
– 980	100108		. PROTECTIVE HOSE 5MM	C D E F	AR
– 990	045199AN		. TAPE, LOOP	C D E F	AR
– 1000	108797		. PUSH WING MOUNT PWMS-H25-C	A B	11
– 1010	MS3367-2-9		. CABLE TIE PN 046174 BY VC1084	A B	20
– 1020	046024		. TIE WRAP, CONNECTOR RING CR2-M	A B	16
– 1030	045199AN		. TAPE, LOOP	A B	AR
– 1040	100108		. PROTECTIVE HOSE 5MM	A B	AR

– ITEM NOT ILLUSTRATED

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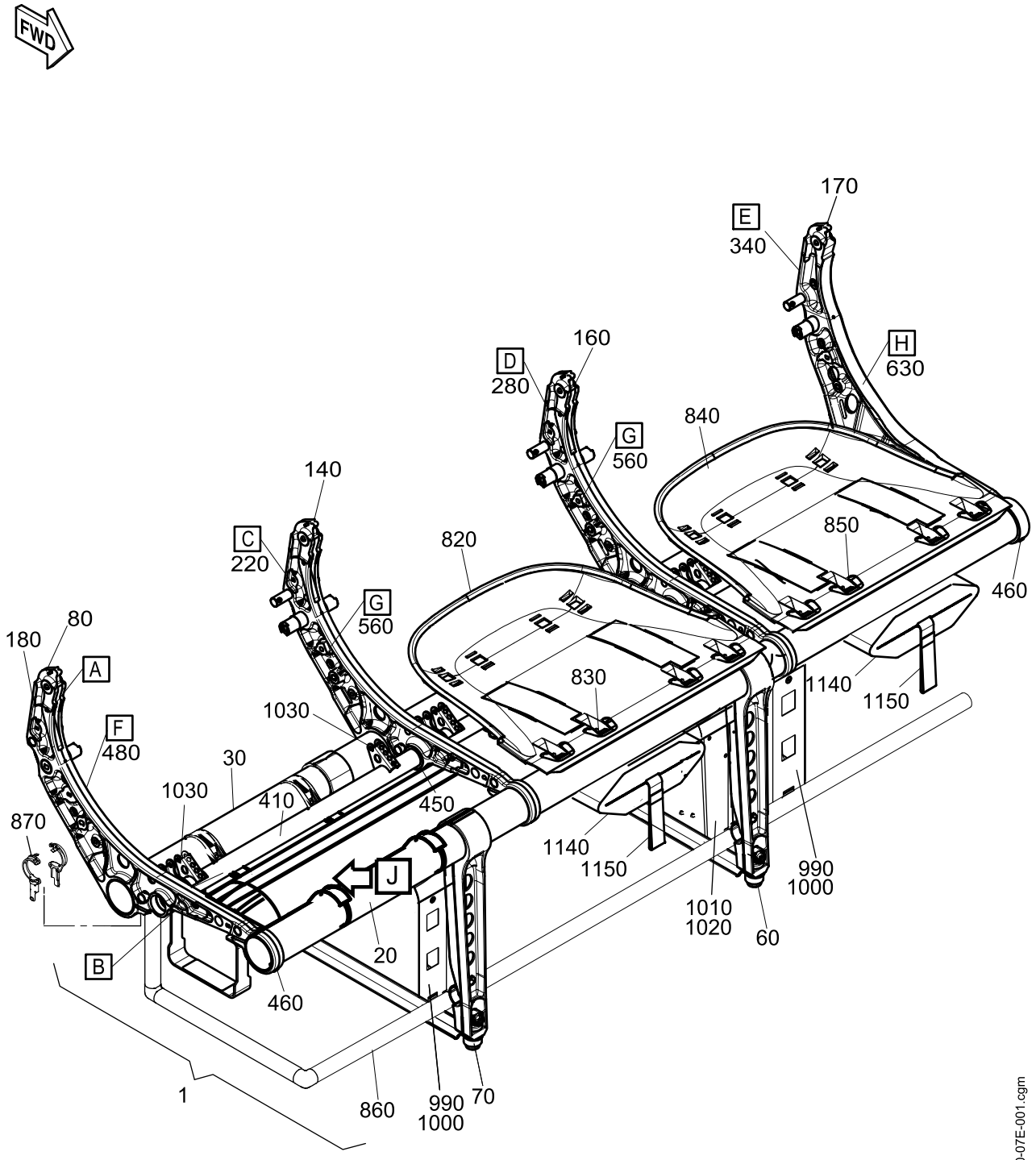
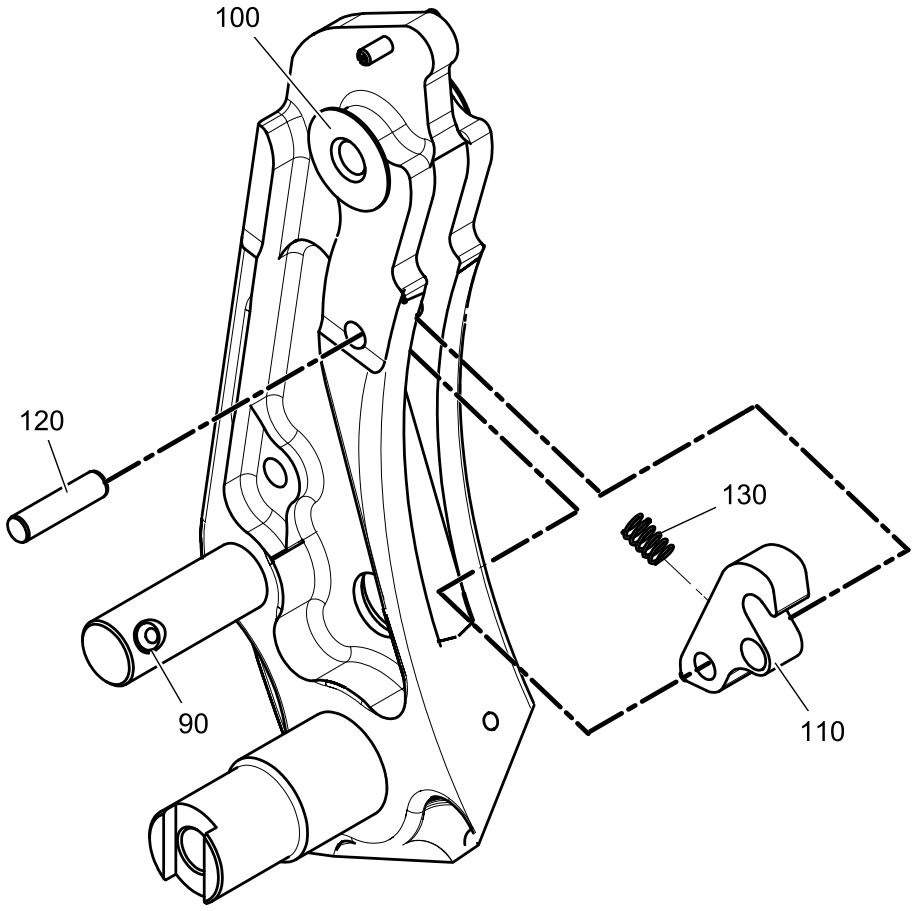


FIG. 7E - SEATBASE INSTL
SEATBASE INSTL (Sheet 1 of 11)
Figure 7E



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FIG. 7E - SEATBASE INSTL
SEATBASE INSTL (Sheet 2 of 11)
Figure 7E

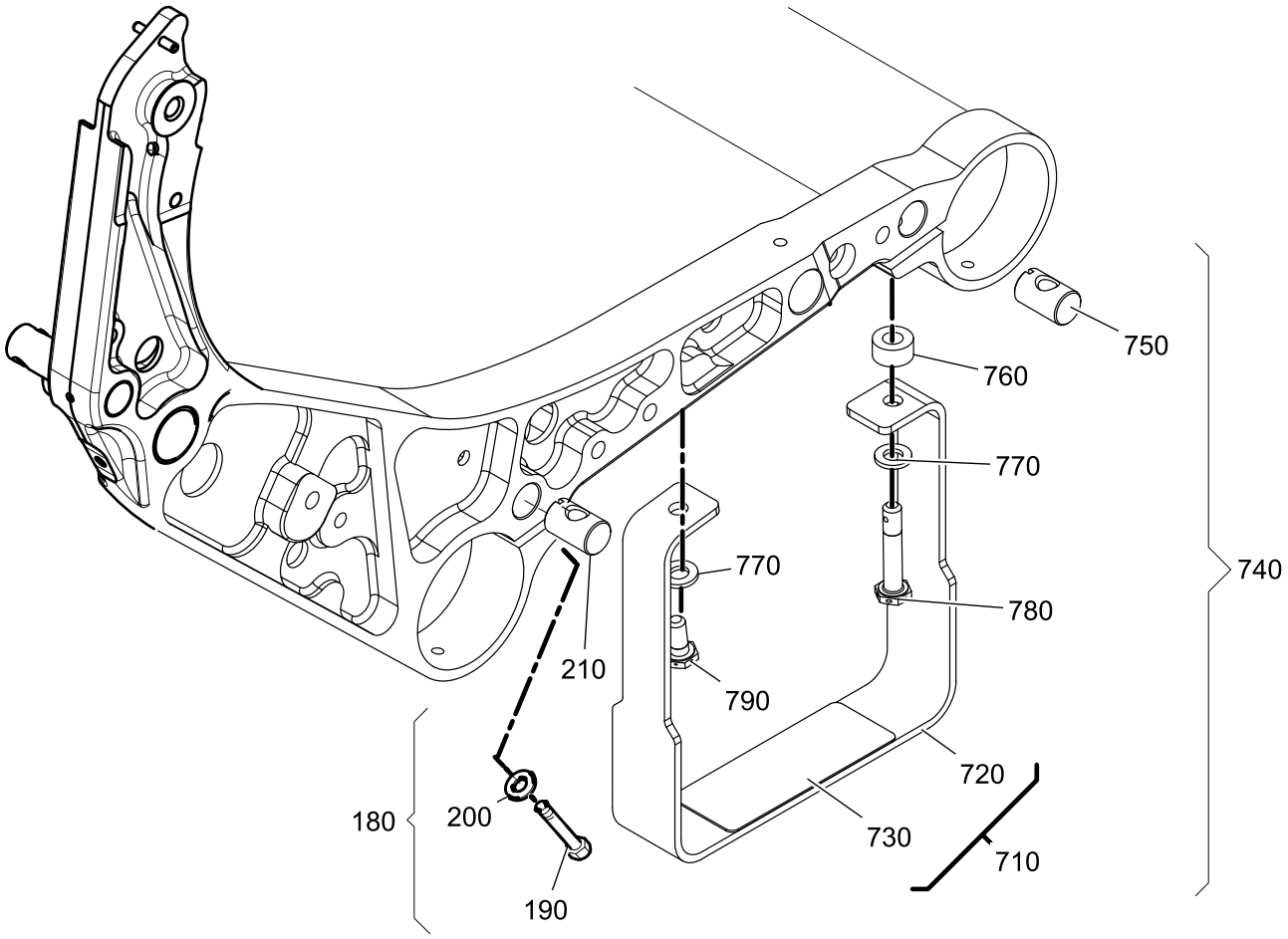
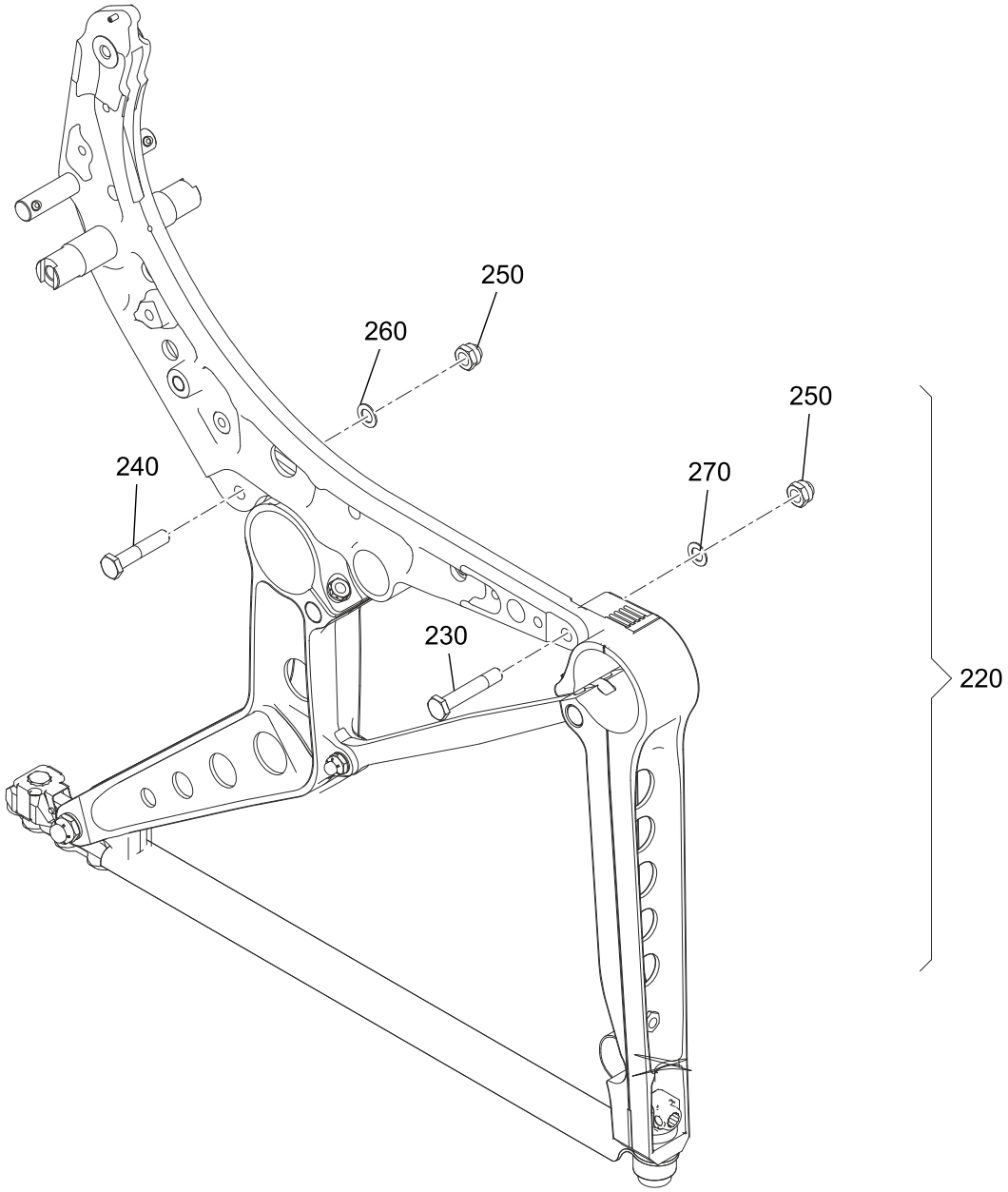


FIG. 7E - SEATBASE INSTL
SEATBASE INSTL (Sheet 3 of 11)
Figure 7E

C

FWD



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FIG. 7E - SEATBASE INSTL
SEATBASE INSTL (Sheet 4 of 11)
Figure 7E

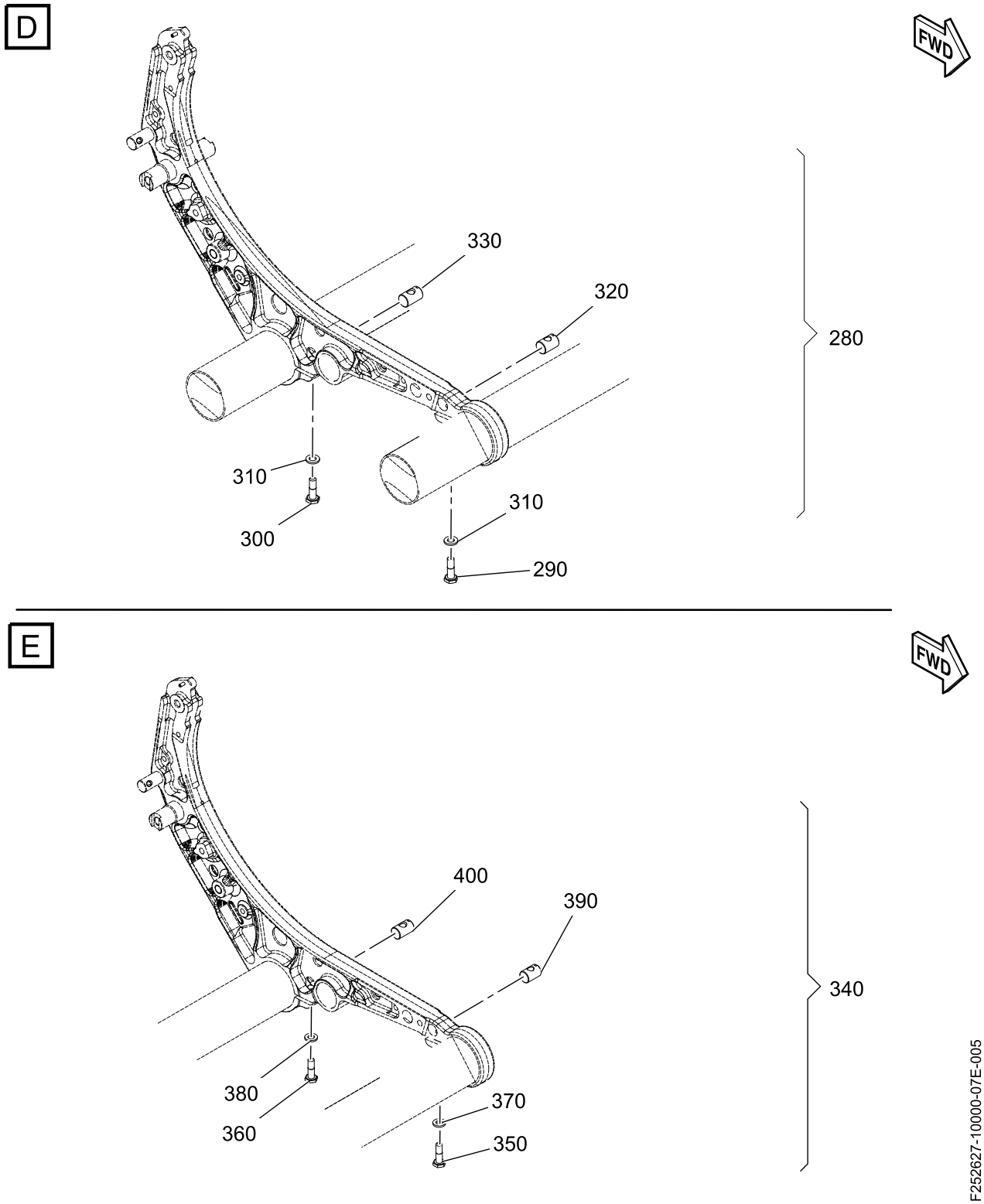


FIG. 7E - SEATBASE INSTL
SEATBASE INSTL (Sheet 5 of 11)
Figure 7E

F

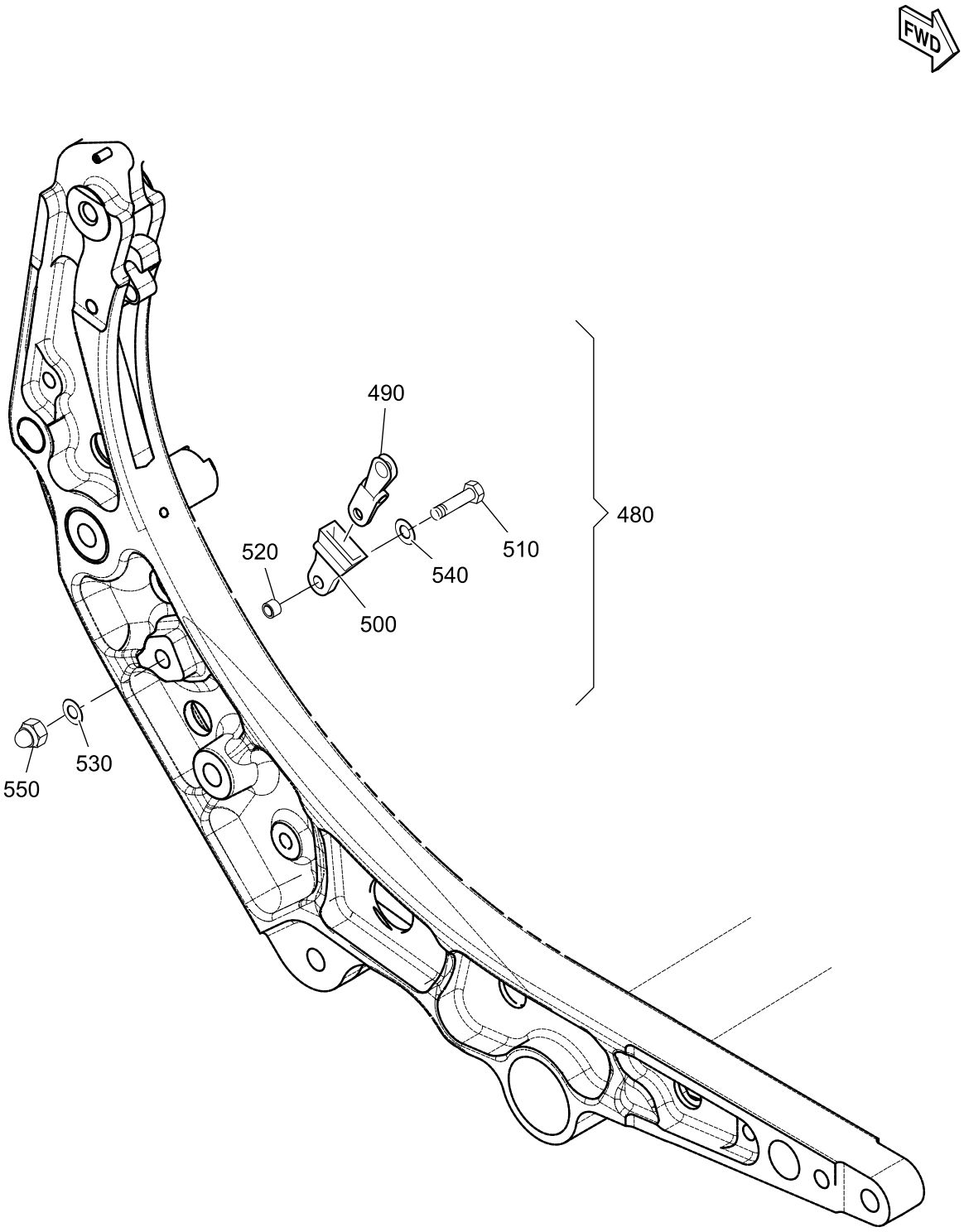


FIG. 7E - SEATBASE INSTL
SEATBASE INSTL (Sheet 6 of 11)
Figure 7E

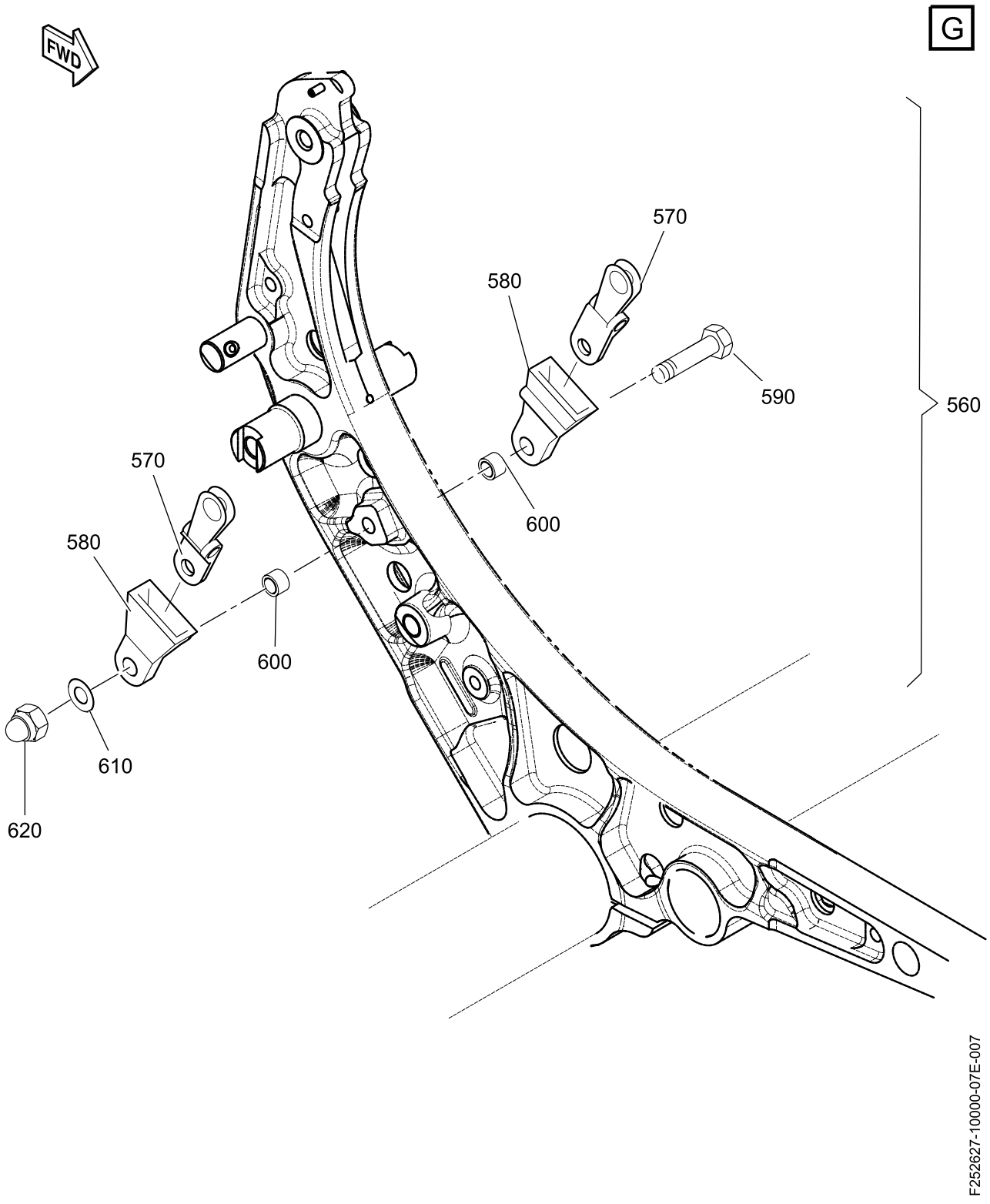


FIG. 7E - SEATBASE INSTL
SEATBASE INSTL (Sheet 7 of 11)
Figure 7E

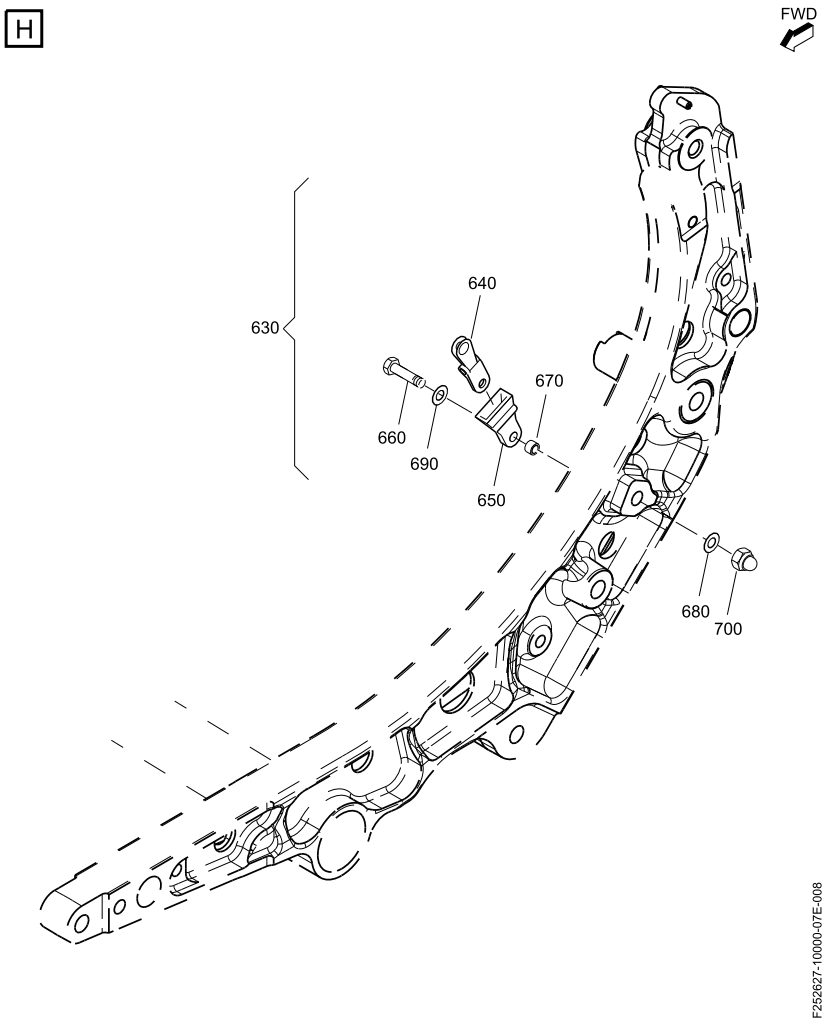


FIG. 7E - SEATBASE INSTL
SEATBASE INSTL (Sheet 8 of 11)
Figure 7E

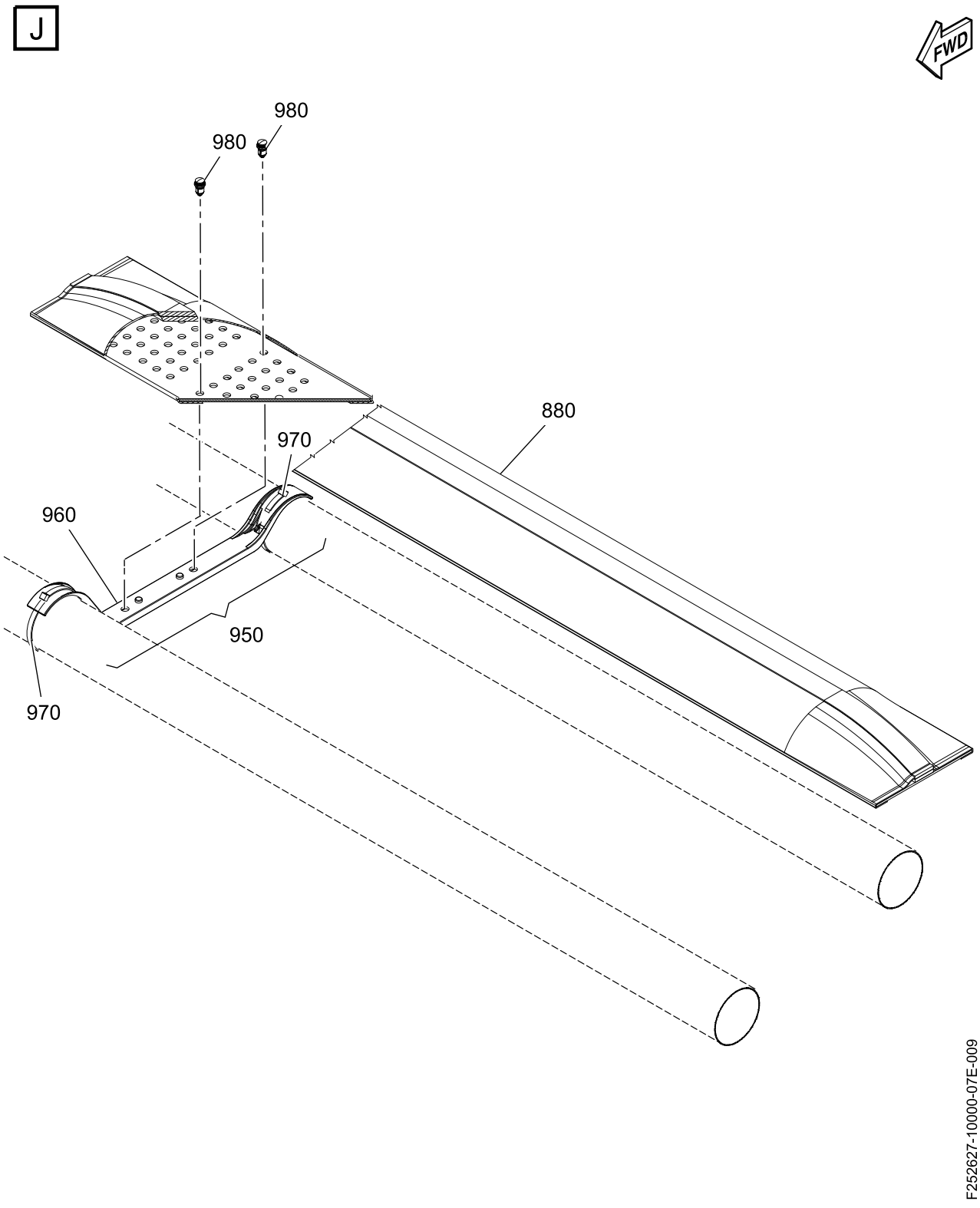
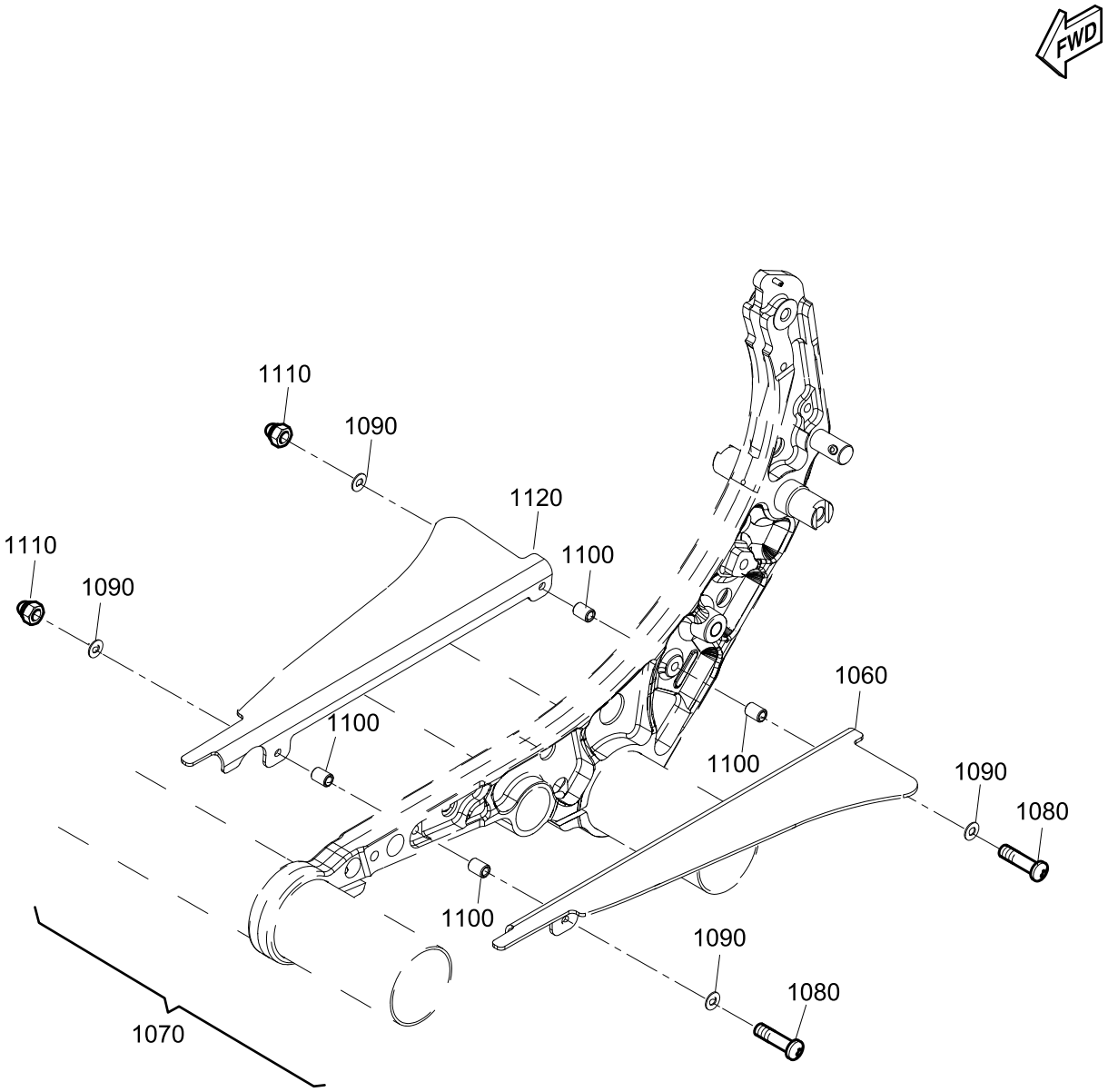


FIG. 7E - SEATBASE INSTL
SEATBASE INSTL (Sheet 9 of 11)
Figure 7E



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FIG. 7E - SEATBASE INSTL
SEATBASE INSTL (Sheet 10 of 11)
Figure 7E

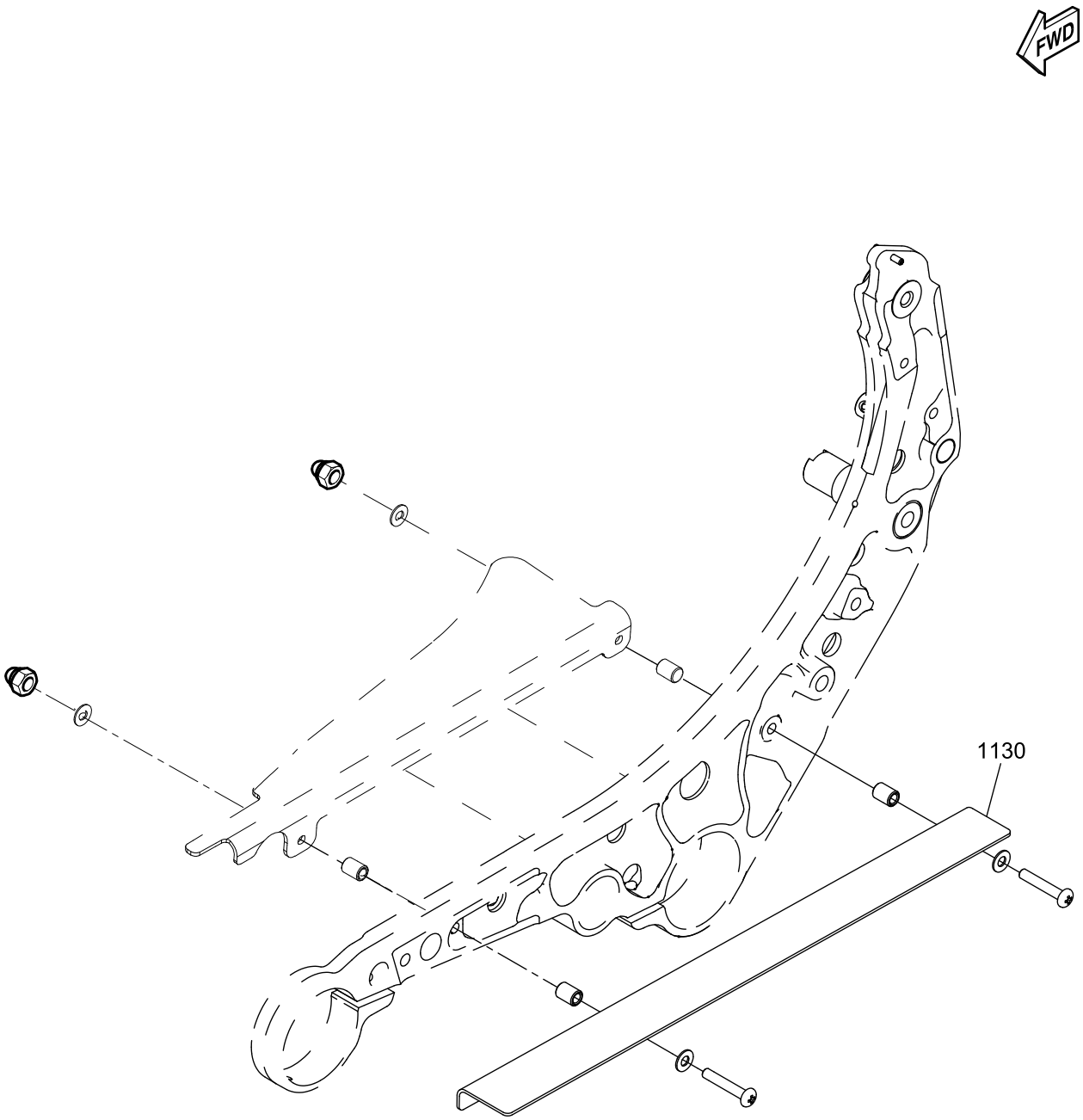


FIG. 7E - SEATBASE INSTL
SEATBASE INSTL (Sheet 11 of 11)
Figure 7E

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7E 1	955E-31-310RF		SEATBASE INSTL NP SEE FIG. 1E FOR NHA	A	RF
– 1A	955E-31-320RF		SEATBASE INSTL NP SEE FIG. 1E FOR NHA	B	RF
– 1B	955E-32-310RF		SEATBASE INSTL NP SEE FIG. 1E FOR NHA	C	RF
– 1C	955E-32-320RF		SEATBASE INSTL NP SEE FIG. 1E FOR NHA	D	RF
– 1D	955E-31-410RF		SEATBASE INSTL NP SEE FIG. 1E FOR NHA	E	RF
– 1E	955E-31-420RF		SEATBASE INSTL NP SEE FIG. 1E FOR NHA	F	RF
– 1F	955E-32-410RF		SEATBASE INSTL NP SEE FIG. 1E FOR NHA	G	RF
– 1G	955E-32-420RF		SEATBASE INSTL NP SEE FIG. 1E FOR NHA	H	RF
– 1H	955E-31-430RF		SEATBASE INSTL NP SEE FIG. 1J FOR NHA	J	RF
– 1J	955E-31-440RF		SEATBASE INSTL NP SEE FIG. 1J FOR NHA	K	RF
– 1K	955E-32-430RF		SEATBASE INSTL NP SEE FIG. 1J FOR NHA	L	RF
– 1L	955E-32-440RF		SEATBASE INSTL NP SEE FIG. 1J FOR NHA	M	RF
– 10	139-31-019-48		. SEATFRAME ASSY	A B E F J K	1
– 10A	139-32-019-48		. SEATFRAME ASSY	C D G H L M	1
20	139-00-113-32		. . BEAM, FRONT		1
30	139-00-123-83		. . BEAM, REAR		1
– 40	139-00-114-39		. . BEAM INNER		2
– 50	139-00-114-39		. . BEAM INNER		2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7E 60	139-00-136-75RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET		1
70	139-00-136-96RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	A B E F J K	1
– 70A	139-00-136-95RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	C D G H L M	1
80	139-00-212-44		. . SEAT DIVIDER ASSY, OUTER	A B E F J K	1
– 80A	139-00-212-43		. . SEAT DIVIDER ASSY AISLE SIDE HC	C D G H L M	1
90	AN565A1032H8		. . . SET SCREW PN 103393 BY VC1084		1
100	139-00-200-00		. . . BUSHING		2
110	139-00-215-87		. . . LEVER HC		1
120	102372		. . . PIN, PARALLEL ISO 8734-5X20-ST		1
130	20351242		. . . SPRING, COMPRESSION RPLD BY 130A		1
– 130A	20563759		. . . SPRING, COMPRESSION RPLS 130		1
140	139-00-213-45		. . SEAT DIVIDER ASSY		1
150	AN565A1032H8		. . . SET SCREW PN 103393 BY VC1084		2
160	139-00-213-32		. . SEAT DIVIDER ASSY		1
170	139-00-212-55		. . SEAT DIVIDER ASSY, OUTER	A B E F J K	1
– 170A	139-00-212-56		. . SEAT DIVIDER ASSY, OUTER	C D G H L M	1
180	139-00-210-83		. . ATTACHMENT SEAT DIVIDER		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7E			ATTACHING PARTS		
190	NAS6604-9		. . . SCREW PN 315-50-655-57 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
200	NAS1149F0463P		. . . WASHER PN 315-50-638-75 BY VC1084		1
210	139-00-140-03		. . . NUT, BARREL		1
			* * *		
220	139-00-213-54		. . ATTACHMENT SEAT DIVIDER OFFSET		1
			ATTACHING PARTS		
230	NAS6605-23		. . . SCREW PN 043484 BY VC1084 WALL MATING DIRECTION SPCL TORQUE REF TABLE 8001		1
240	NAS6605-20		. . . SCREW PN 102713 BY VC1084 WALL MATING DIRECTION SPCL TORQUE REF TABLE 8001		1
250	MS21042-5		. . . NUT PN 315-50-607-64 BY VC1084		2
260	NAS1149F0532P		. . . WASHER PN 315-50-600-20 BY VC1084		1
270	315-00-300-30		. . . WASHER ALT TO 315-00-100-96		1
			* * *		
280	139-00-210-99		. . ATTACHMENT SEAT DIVIDER		1
			ATTACHING PARTS		
290	NAS6604-8		. . . SCREW PN 315-50-604-83 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7E 300	NAS6604-11		. . . SCREW PN 046003 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
310	NAS1149D0432K		. . . WASHER PN 102823 BY VC1084		2
320	139-00-224-09		. . . NUT, BARREL		1
330	139-00-140-03		. . . NUT, BARREL		1
			* * *		
340	139-00-210-75		. . ATTACHMENT SEAT DIVIDER STD		1
			ATTACHING PARTS		
350	NAS6604-8		. . . SCREW PN 315-50-604-83 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
360	NAS6604-9		. . . SCREW PN 315-50-655-57 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
370	NAS1149D0432K		. . . WASHER PN 102823 BY VC1084		1
380	NAS1149F0463P		. . . WASHER PN 315-50-638-75 BY VC1084		1
390	139-00-224-09		. . . NUT, BARREL		1
400	139-00-140-03		. . . NUT, BARREL		1
			* * *		
410	139-00-233-30		. . TORSION TUBE ASSY	A B E F J K	1
– 410A	139-00-233-70		. . TORSION TUBE ASSY	C D G H L M	1
– 420	139-00-233-30		. . TORSION TUBE ASSY	A B E F J K	1
– 420A	139-00-233-70		. . TORSION TUBE ASSY	C D G H L M	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7E – 430	139-00-233-30		. . TORSION TUBE ASSY	A B E F J K	1
– 430A	139-00-233-70		. . TORSION TUBE ASSY	C D G H L M	1
– 440	139-00-252-76		. . BEARING BUSHING		3
450	139-00-252-79		. . BEARING BUSHING		3
460	105343		. . BLIND RIVET NP ST/ST D4,0 KL5,0-7,9		2
– 470	315-50-636-51		. . BLIND RIVET NP 2,4X6ALA/ST-H RPLD BY 470A		8
– 470A	043875		. . BLIND RIVET NP 2,4X6ALA/ST-H RPLS 470		8
480	139-00-254-93		. ATTACHMENT SEAT BELT		1
			ATTACHING PARTS		
490	135-00-253-44		. . SHACKLE, SEAT BELT		1
500	137-00-253-36		. . LIMITER, SEAT BELT		1
510	NAS6604-16		. . SCREW PN 102930 BY VC1084 SPCL TORQUE REF TABLE 8001		1
520	315-00-100-24		. . BUSHING 6,4X9,5X10.5		1
530	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084		1
540	NAS1149G0416P		. . WASHER PN 102532 BY VC1084		1
550	52TK2-048		. . NUT, ACORN PN 20427814 BY VC1084		1
			* * *		
560	139-00-254-92		. ATTACHMENT SEAT BELT		2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7E			ATTACHING PARTS		
570	135-00-253-44		. . SHACKLE, SEAT BELT		2
580	137-00-253-36		. . LIMITER, SEAT BELT		2
590	NAS6604-26		. . SCREW PN 005207 BY VC1084 SCREW HEAD ON ACTUATOR SIDE SPCL TORQUE REF TABLE 8001		1
600	315-00-100-24		. . BUSHING 6.4X9.5X10.5		2
610	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084		1
620	52TK2-048		. . NUT, ACORN PN 20427814 BY VC1084		1
			* * *		
630	139-00-254-95		. ATTACHMENT SEAT BELT		1
			ATTACHING PARTS		
640	135-00-253-44		. . SHACKLE, SEATBELT		1
650	137-00-253-37		. . SEAT BELT LIMITER		1
660	NAS6604-16		. . SCREW PN 102930 BY VC1084 SPCL TORQUE REF TABLE 8001		1
670	315-00-100-24		. . BUSHING 6.4X9.5X10.5		1
680	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084		1
690	NAS1149G0416P		. . WASHER PN 102532 BY VC1084		1
700	52TK2-048		. . NUT, ACORN PN 20427814 BY VC1084		1
			* * *		
710	139-00-275-42		. STEWARD STEP ASSY		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567		EFFECT CODE	UNITS PER ASSY
7E			ATTACHING PARTS			
720	139-00-275-41		. . STEWARD STEP			1
730	643-00-160-56		. . ANTI SLIP LINING			1
			* * *			
740	139-00-275-34		. ATTACHMENT STEWARD STEP			1
			ATTACHING PARTS			
750	139-00-224-09		. . BARREL NUT			1
760	139-00-275-12		. . SPACER			1
770	NAS1149F0463P		. . WASHER PN 315-50-638-75 BY VC1084			2
780	NAS6604-15		. . SCREW PN 003743 BY VC1084 SPCL TORQUE REF TABLE 8001			1
790	NAS6604-2		. . SCREW PN 315-50-669-10 BY VC1084 SPCL TORQUE REF TABLE 8001			1
			* * *			
– 800	139-00-117-12		. SEATPAN ASSY			1
– 810	139-00-241-94RF		. ATTACHMENT SEATPAN SEE FIG. 9A FOR DET	NP		1
820	139-00-117-12		. SEATPAN ASSY			1
830	139-00-241-94RF		. ATTACHMENT SEATPAN SEE FIG. 9A FOR DET	NP		1
840	139-00-117-12		. SEATPAN ASSY			1
850	139-00-241-94RF		. ATTACHMENT SEATPAN SEE FIG. 9A FOR DET	NP		1
860	139-00-293-30RF		. BAGGAGE BAR INSTL SEE FIG. 10 FOR DET	NP	A B E F J K	1
– 860A	139-00-293-31RF		. BAGGAGE BAR INSTL SEE FIG. 10 FOR DET	NP	C D G H L M	1
870	139-00-112-00		. HOLDER BAGGAGE BAR			2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567		EFFECT CODE	UNITS PER ASSY
7E 880	139-00-197-50BK		. CABLE BAG		A B C D	1
– 890	139-00-141-00		. ATTACHMENT CABLE PLATE		A B C D	1
			ATTACHING PARTS			
– 900	130-00-290-50		. . STRUT		A B C D	1
– 910	130-00-130-14		. . CLAMP ASSY		A B C D	2
– 920	101-00-052-03		. . SCREW ALT TO NAS1352C08LB8		A B C D	2
– 930	NAS1149CN816R		. . WASHER PN 315-50-655-73 BY VC1084		A B C D	2
– 940	20401773		. . FASTENER, QUARTERTURN		A B C D	2
– 940A	MS3367-2-9		. . CABLE TIE PN 046174 BY VC1084		A B C D	1
			* * *			
950	955-00-197-49		. ATTACHMENT KIT		A B C D	5
			ATTACHING PARTS			
960	139-00-197-53		. . STRUT		A B C D	1
970	20434395		. . CABLE TIE		A B C D	2
980	20401773		. . FASTENER, QUARTERTURN RPLD BY 980A		A B C D	2
– 980A	MS3367-2-9		. . CABLE TIE PN 046174 BY VC1084 RPLS 980		A B C D	1
			* * *			
990	139-00-142-75RF		. HOUSING INSTL SEE FIG. 11B FOR DET	NP	A B C D	2
1000	139-00-142-80RF		. ATTACHMENT KIT SHROUD SEE FIG. 11B FOR DET	NP	A B C D	2
1010	139-00-142-62RF		. HOUSING INSTL SEE FIG. 11B FOR DET	NP	A B	1
– 1010A	139-00-142-61RF		. HOUSING INSTL SEE FIG. 11B FOR DET	NP	C D	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7E 1020	139-00-142-76RF		. ATTACHMENT SHROUD NP SEE FIG. 11B FOR DET	A B C D	1
1030	139-00-235-36RF		. ATTACHMENT KINEMATICS NP SEE FIG. 8 FOR DET	A C E G J L	1
– 1030A	139-00-234-30RF		. ATTACHMENT KINEMATICS NP SEE FIG. 8 FOR DET	B D F H K M	1
– 1040	139-00-235-36RF		. ATTACHMENT KINEMATICS NP SEE FIG. 8 FOR DET	A C E G J L	1
– 1040A	139-00-234-30RF		. ATTACHMENT KINEMATICS NP SEE FIG. 8 FOR DET	B D F H K M	1
– 1050	139-00-235-36RF		. ATTACHMENT KINEMATICS NP SEE FIG. 8 FOR DET	A C E G J L	1
– 1050A	139-00-234-30RF		. ATTACHMENT KINEMATICS NP SEE FIG. 8 FOR DET	B D F H K M	1
1060	139-00-317-93		. SHEET, EXIT EACH SEATPLACE RH MOUNTED	A B E F J K	3
– 1060A	139-00-317-92		. SHEET, EXIT EACH SEATPLACE LH MOUNTED	C D G H L M	3
1070	139-00-317-97		. ATTACHMENT SHEET EMERGENCY EXIT		3
			ATTACHING PARTS		
1080	NAS603-26		. . SCREW PN 044256 BY VC1084		2
1090	NAS1149F0363P		. . WASHER PN 044513 BY VC1084		4
1100	315-00-100-75		. . SPACER SLEEVE		4
1110	22NKTM02		. . NUT, ACORN PN 043929 BY VC1084		2
			* * *		
1120	139-00-317-92		. SHEET, EXIT EACH SEATPLACE LH MOUNTED	A B E F J K	3
– 1120A	139-00-317-93		. SHEET, EXIT EACH SEATPLACE RH MOUNTED	C D G H L M	3

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7E – 1130	139-00-317-95		. SHEET, EXIT OUTBOARD SEATPLACE LH MOUNTED	A B E F J K	1
– 1130A	139-00-317-94		. SHEET EXIT OUTBOARD SEATPLACE RH MOUNTED	C D G H L M	1
1140	139-00-295-08		. LIFE VEST POUCH		3
1150	139-00-288-86		. STRAP LIFE VEST		3
– 1160	108797		. PUSH WING MOUNT PWMS-H25-C		12
– 1170	MS3367-2-9		. CABLE TIE PN 046174 BY VC1084	A C E G J L	40
– 1170A	MS3367-2-9		. CABLE TIE PN 046174 BY VC1084	B D F H K M	37
– 1180	046024		. TIE WRAP, CONNECTOR RING CR2-M		6
– 1190	100108		. PROTECTIVE HOSE 5MM		AR
– 1200	045199AN		. TAPE, LOOP		AR
– 1210	20753889DR		. PLUG	E F G H J K L M	1

– ITEM NOT ILLUSTRATED

INTENTIONALLY BLANK

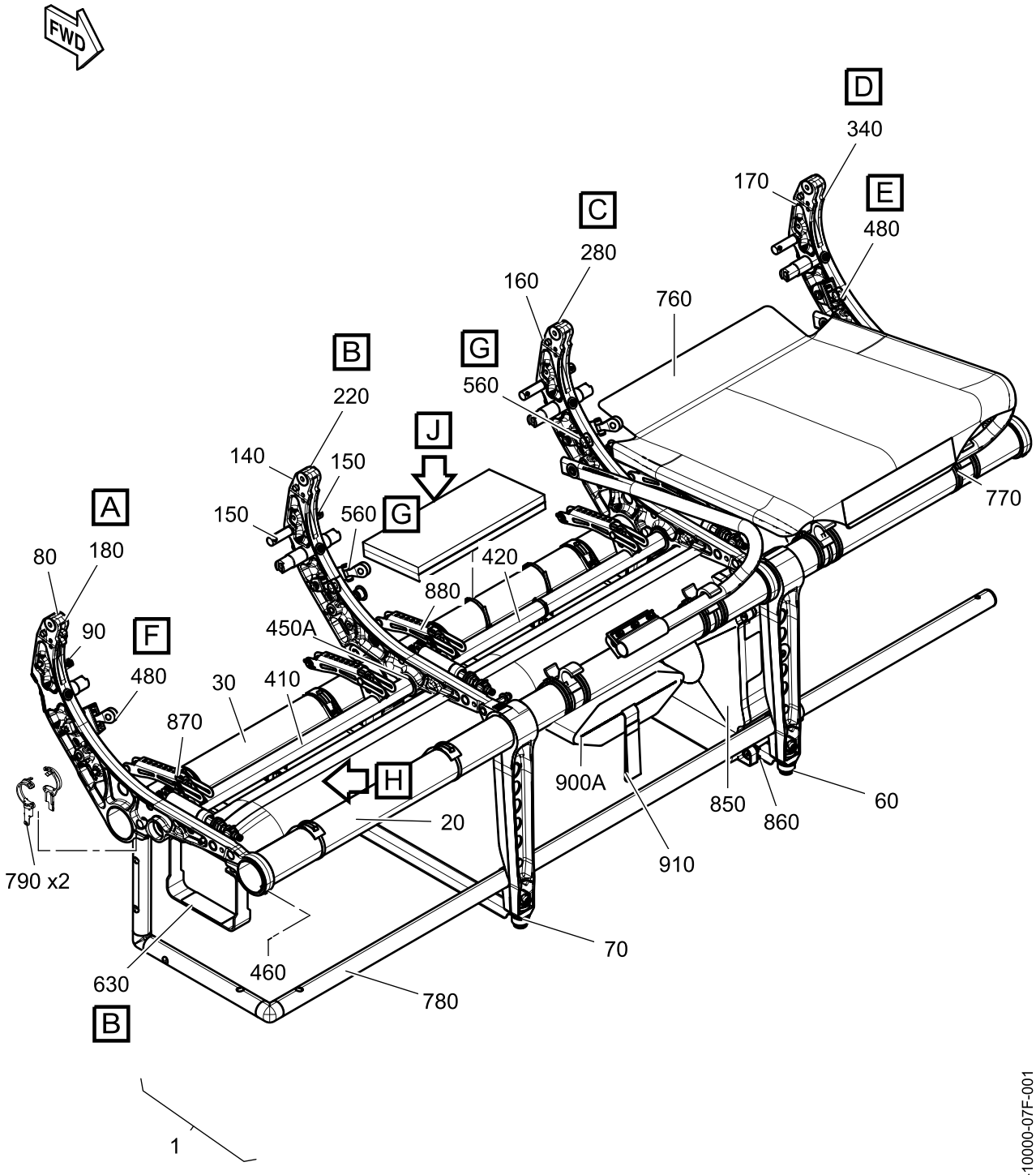


FIG. 7F - SEATBASE INSTL
SEATBASE INSTL (Sheet 1 of 9)
Figure 7F

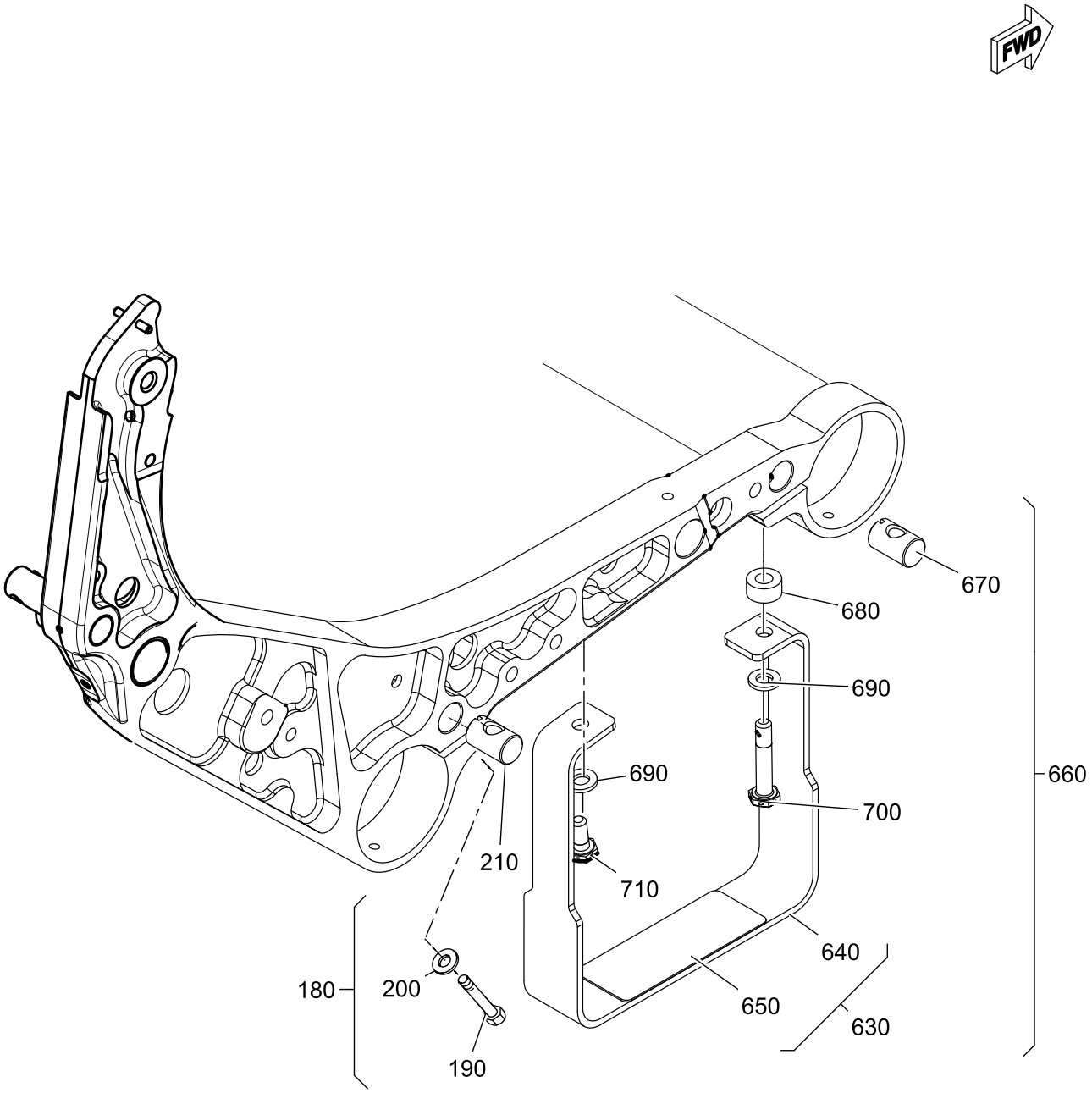


FIG. 7F - SEATBASE INSTL
SEATBASE INSTL (Sheet 2 of 9)
Figure 7F

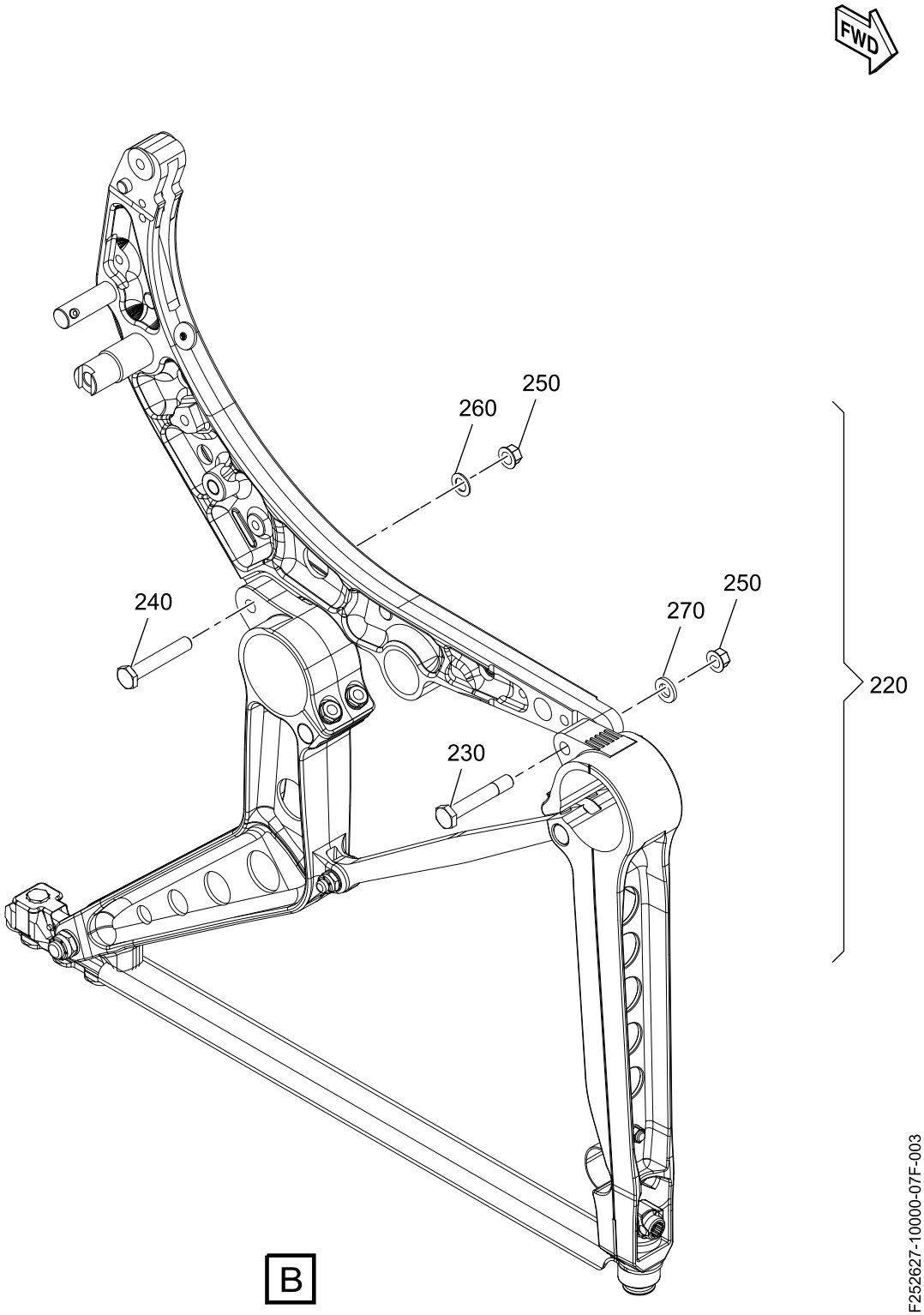


FIG. 7F - SEATBASE INSTL
SEATBASE INSTL (Sheet 3 of 9)
Figure 7F

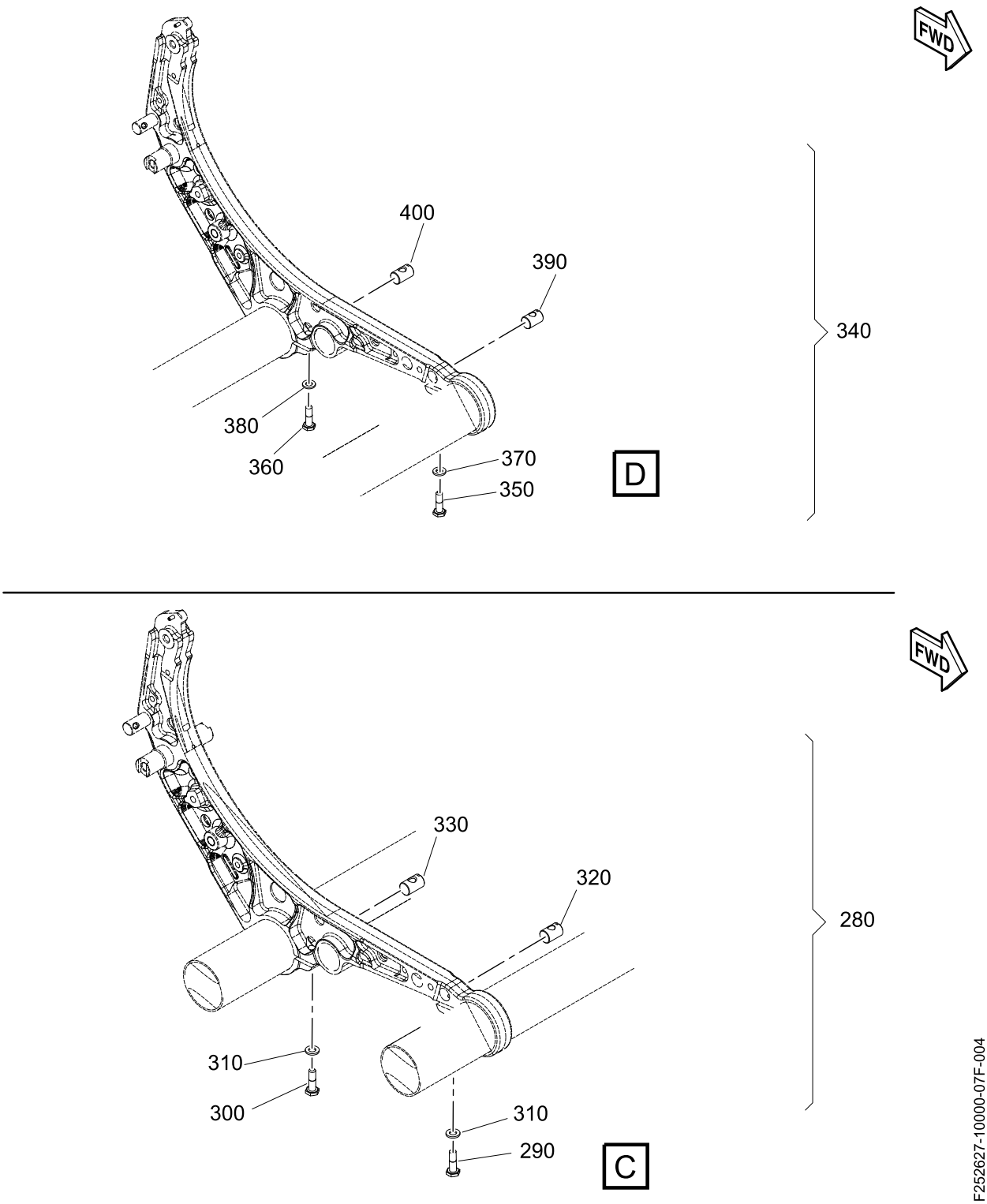


FIG. 7F - SEATBASE INSTL
SEATBASE INSTL (Sheet 4 of 9)
Figure 7F

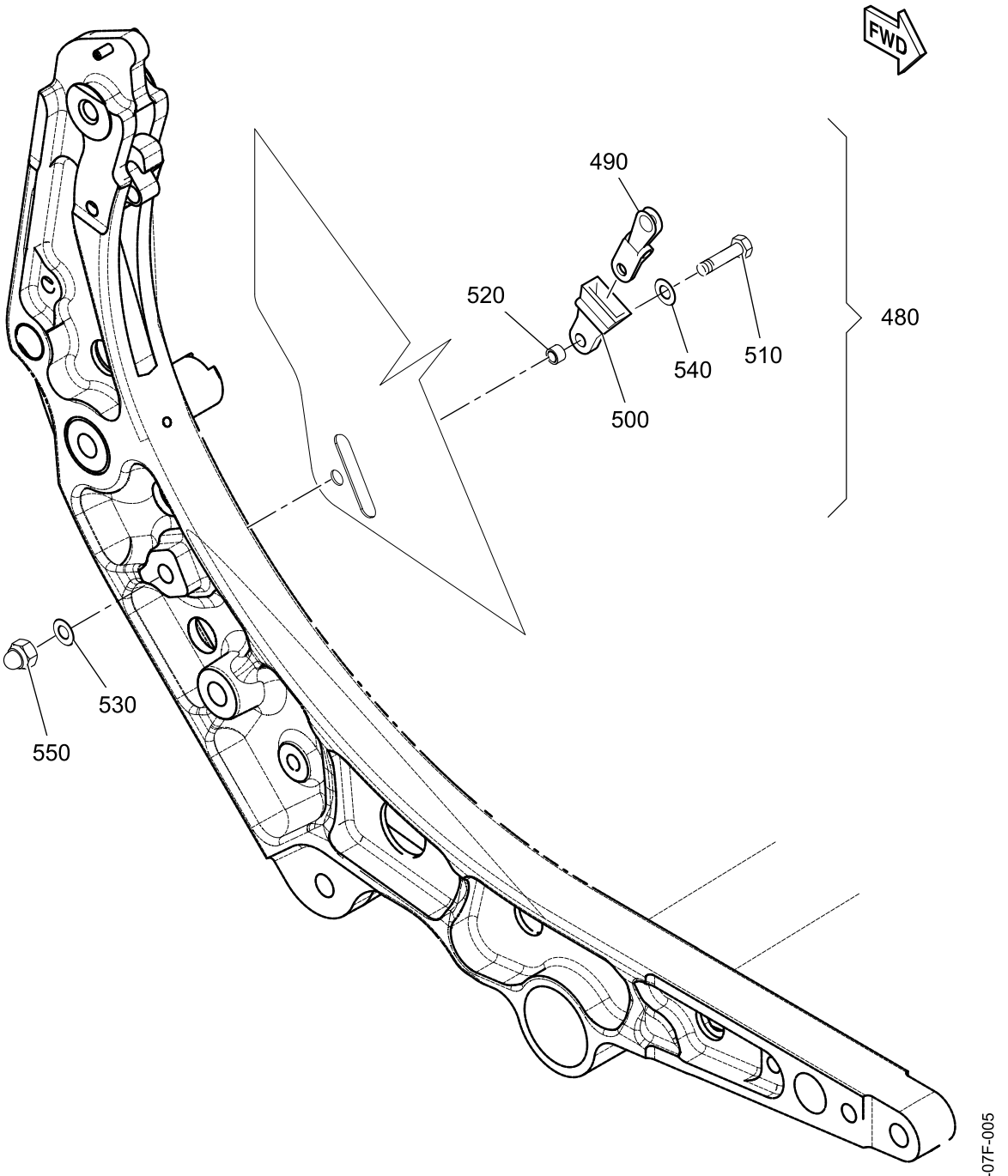


FIG. 7F - SEATBASE INSTL
SEATBASE INSTL (Sheet 5 of 9)
Figure 7F

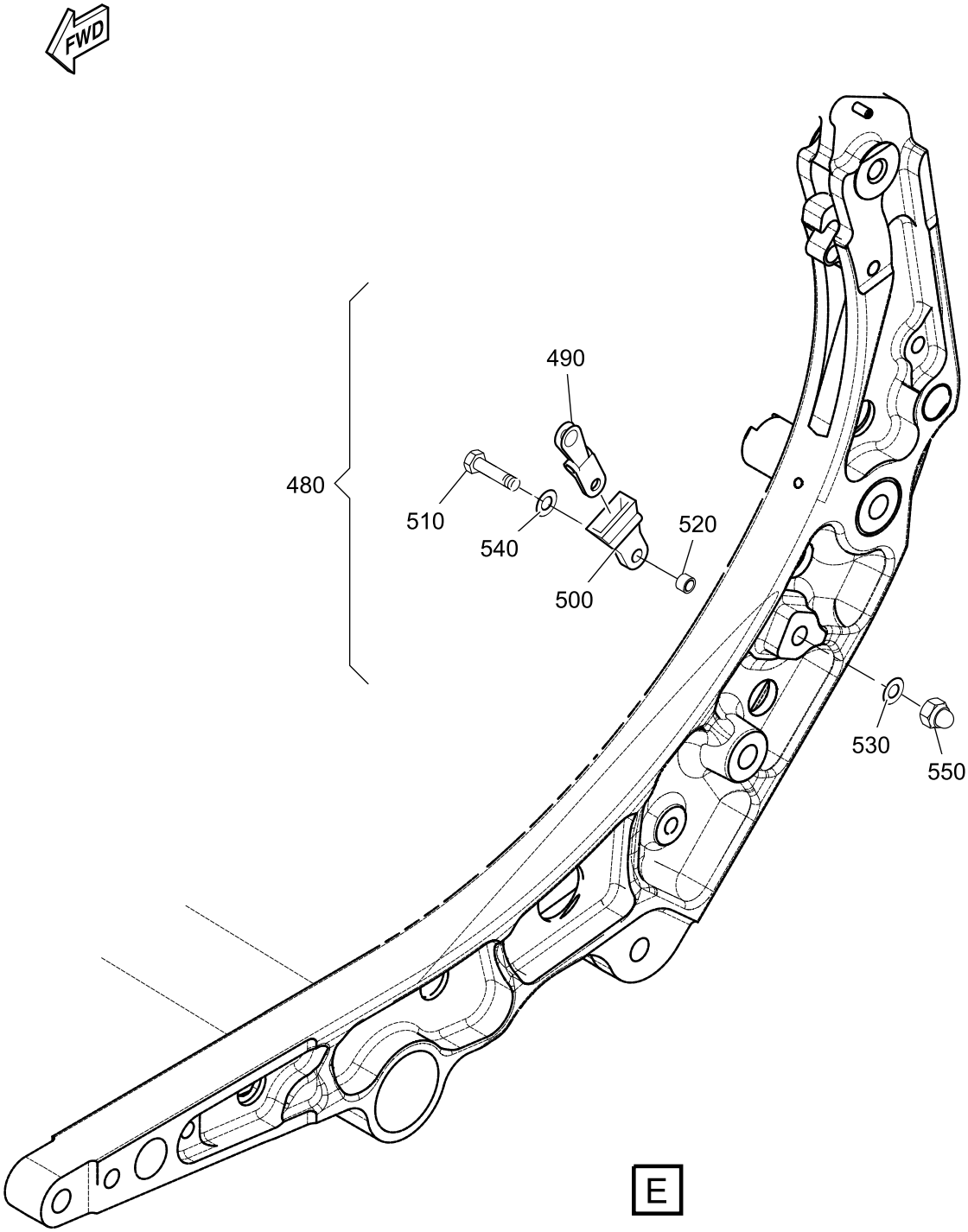


FIG. 7F - SEATBASE INSTL
SEATBASE INSTL (Sheet 6 of 9)
Figure 7F

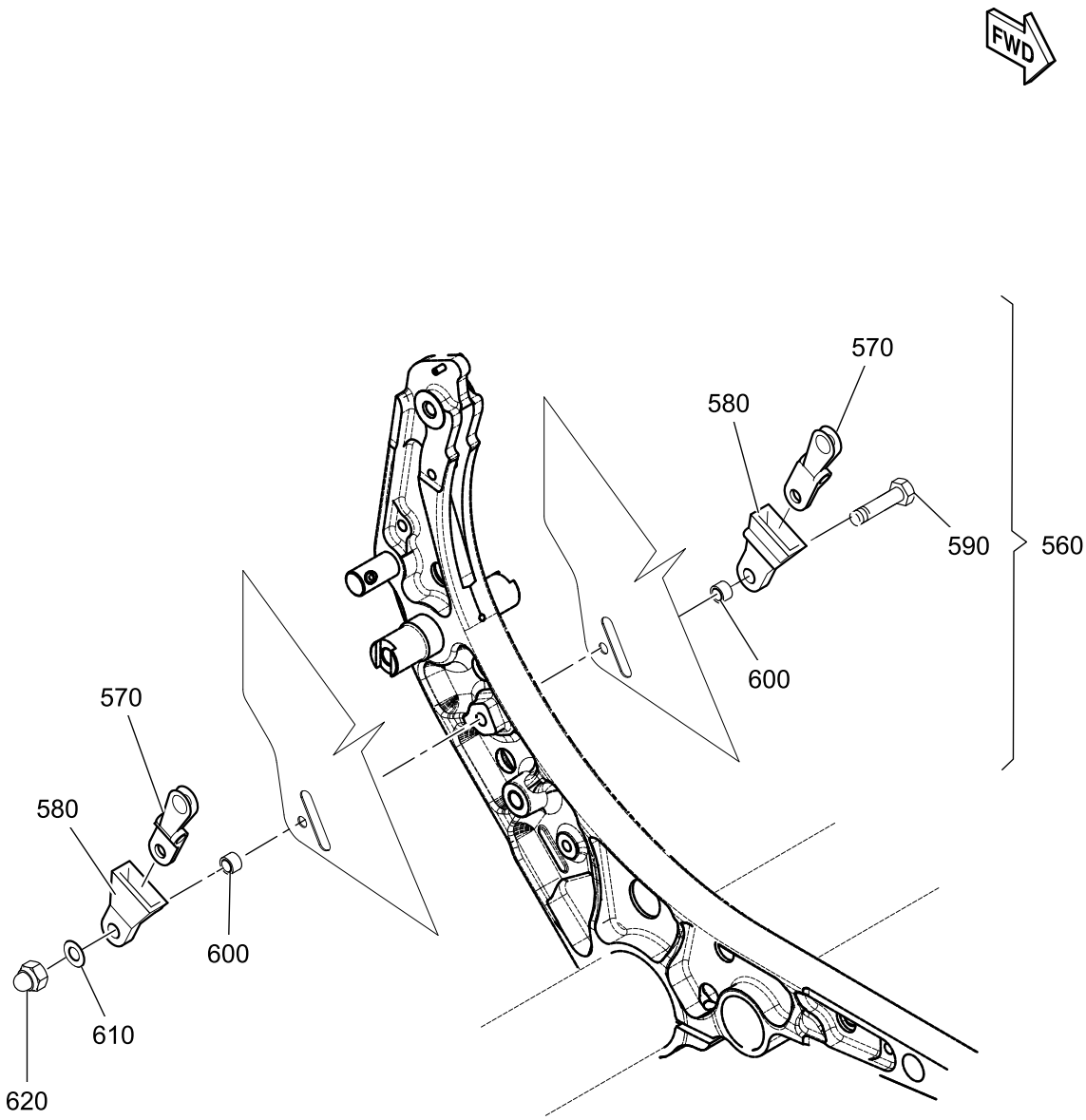


FIG. 7F - SEATBASE INSTL
SEATBASE INSTL (Sheet 7 of 9)
Figure 7F

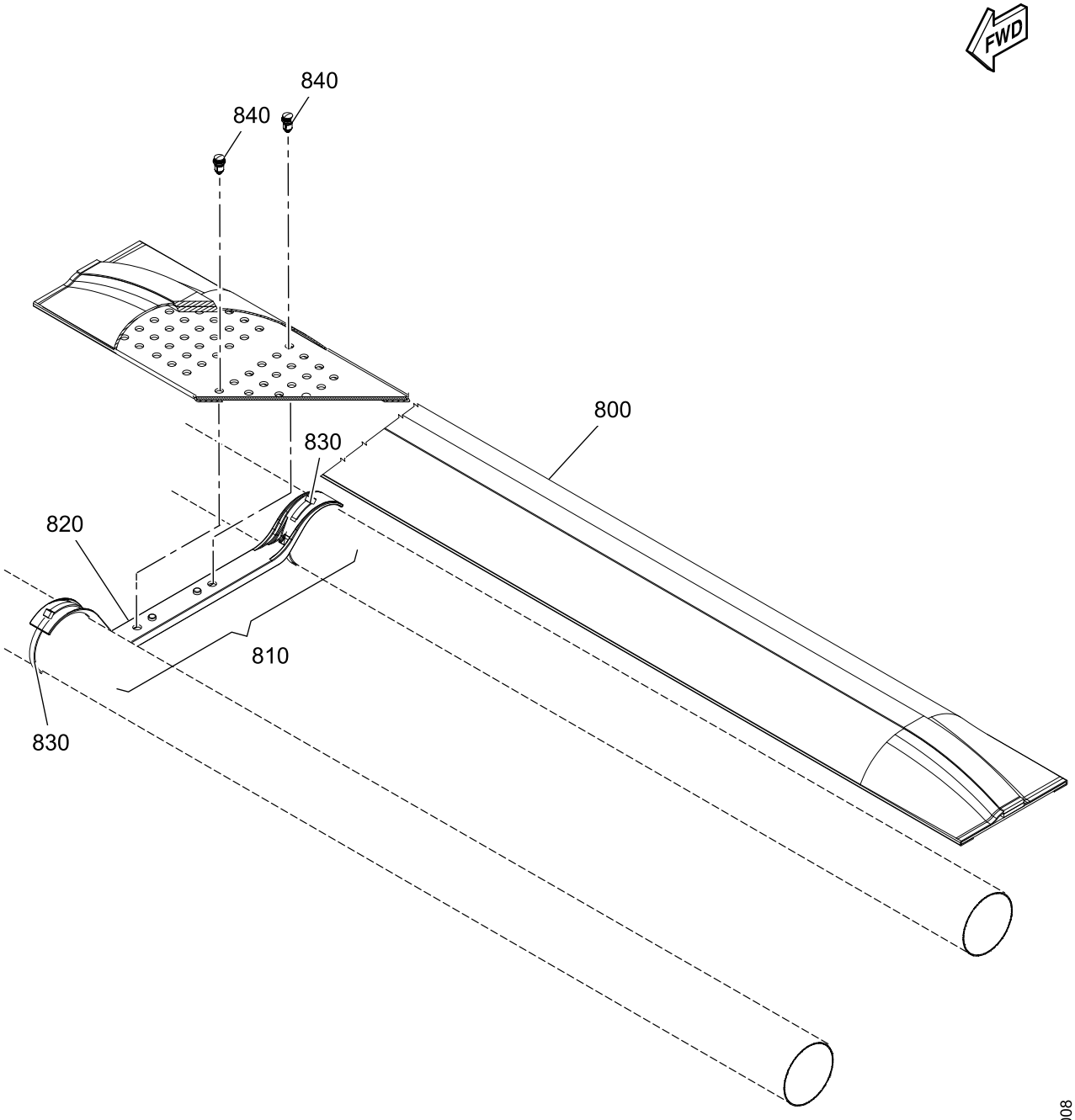


FIG. 7F - SEATBASE INSTL
SEATBASE INSTL (Sheet 8 of 9)
Figure 7F

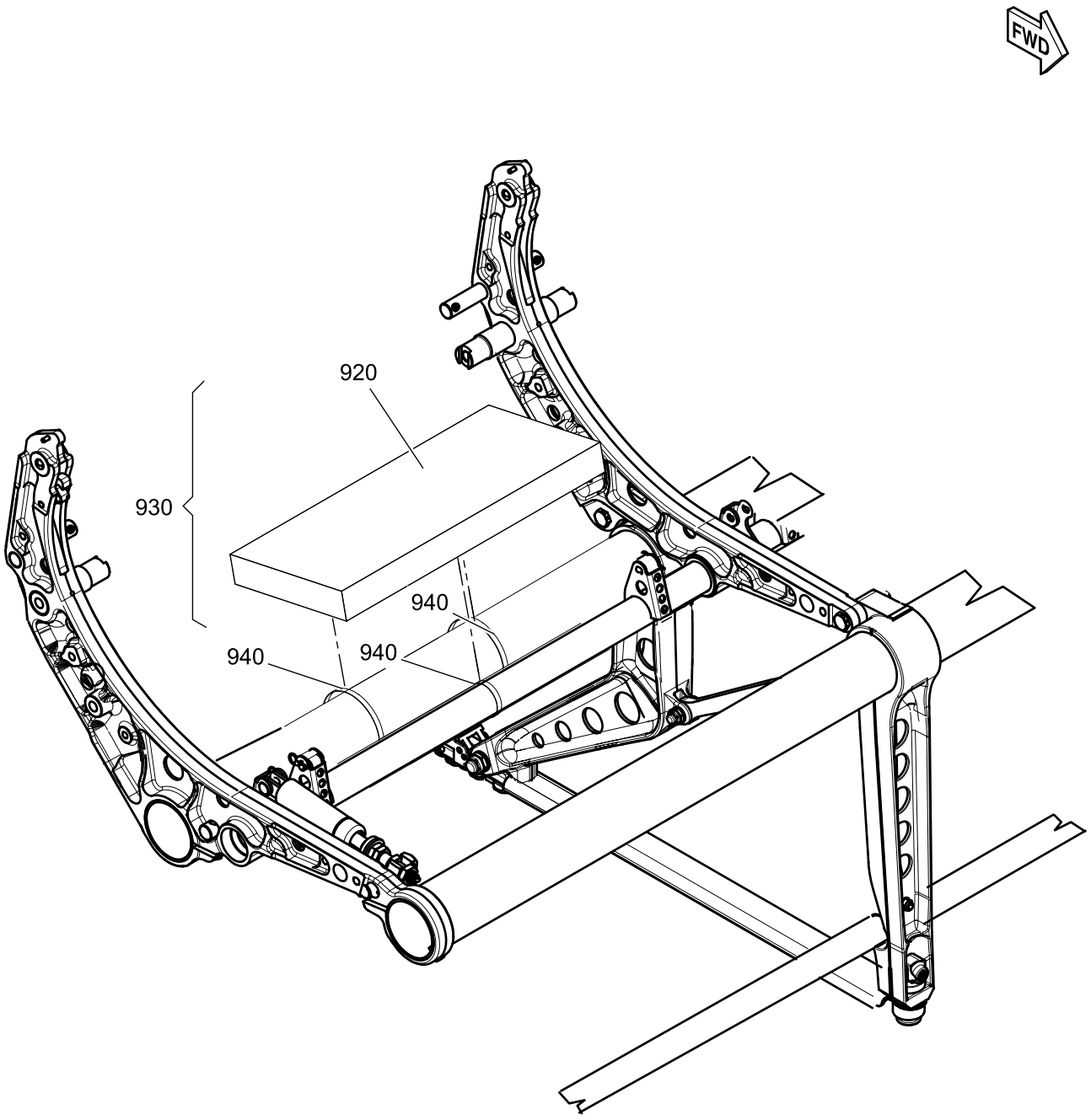


FIG. 7F - SEATBASE INSTL
SEATBASE INSTL (Sheet 9 of 9)
Figure 7F

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7F 1	955-31-211RF		SEATBASE INSTL NP SEE FIG. 1F FOR NHA	A	RF
– 1A	955-32-211RF		SEATBASE INSTL NP SEE FIG. 1F FOR NHA	B	RF
– 1B	955-31-511RF		SEATBASE INSTL NP SEE FIG. 1F FOR NHA	C	RF
– 1C	955-32-511RF		SEATBASE INSTL NP SEE FIG. 1F FOR NHA	D	RF
– 1D	955-31-512RF		SEATBASE INSTL NP SEE FIG. 1F FOR NHA	E	RF
– 1E	955-32-512RF		SEATBASE INSTL NP SEE FIG. 1F FOR NHA	F	RF
– 1F	955-31-610RF		SEATBASE INSTL NP SEE FIG. 1F FOR NHA	G	RF
– 1H	955-32-610RF		SEATBASE INSTL NP SEE FIG. 1F FOR NHA	H	RF
– 1J	955-31-620RF		SEATBASE INSTL NP SEE FIG. 1K FOR NHA	J	RF
– 1K	955-32-620RF		SEATBASE INSTL NP SEE FIG. 1K FOR NHA	K	RF
– 10	139-31-019-47		. SEATFRAME ASSY	A C E G J	1
– 10A	139-32-019-47		. SEATFRAME ASSY	B D F H K	1
20	139-00-113-32		. . BEAM, FRONT		1
30	139-00-123-83		. . BEAM, FRONT		1
– 40	139-00-114-39		. . BEAM, INNER		2
– 50	139-00-114-39		. . BEAM, INNER		2
60	139-00-136-75RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET		1
70	139-00-136-96RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	A C E G J	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7F – 70A	139-00-136-95RF		. . SEATLEG INSTL NP SEE FIG. 12 FOR DET	B D F H K	1
80	139-00-212-56		. . SEAT DIVIDER ASSY, OUTER	A C E G J	1
– 80A	139-00-212-55		. . SEAT DIVIDER ASSY, OUTER	B D F H K	1
90	AN565A1032H8		. . . SET SCREW PN 103393 BY VC1084		1
140	139-00-213-45		. . SEAT DIVIDER ASSY		1
150	AN565A1032H8		. . . SET SCREW PN 103393 BY VC1084		2
160	139-00-213-32		. . SEAT DIVIDER ASSY		1
170	139-00-212-55		. . SEAT DIVIDER ASSY, OUTER	A C E G J	1
– 170A	139-00-212-56		. . SEAT DIVIDER ASSY, OUTER	B D F H K	1
180	139-00-210-83		. . ATTACHMENT SEAT DIVIDER		1
			ATTACHING PARTS		
190	NAS6604-9		. . . SCREW PN 315-50-655-57 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
200	NAS1149F0463P		. . . WASHER PN 315-50-638-75 BY VC1084		1
210	139-00-140-03		. . . NUT, BARREL		1
			* * *		
220	139-00-213-54		. . ATTACHMENT SEAT DIVIDER OFFSET		1
			ATTACHING PARTS		
230	NAS6605-23		. . . SCREW PN 043484 BY VC1084 WALL MATING DIRECTION SPCL TORQUE REF TABLE 8001		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7F 240	NAS6605-20		. . . SCREW PN 102713 BY VC1084 WALL MATING DIRECTION SPCL TORQUE REF TABLE 8001		1
250	MS21042-5		. . . NUT PN 315-50-607-64 BY VC1084		2
260	NAS1149F0532P		. . . WASHER PN 315-50-600-20 BY VC1084		1
270	315-00-300-30		. . . WASHER ALT TO 315-00-100-96		1
			* * *		
280	139-00-210-99		. . ATTACHMENT SEAT DIVIDER CTR		1
			ATTACHING PARTS		
290	NAS6604-8		. . . SCREW PN 315-50-604-83 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
300	NAS6604-11		. . . SCREW PN 046003 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
310	NAS1149D0432K		. . . WASHER PN 102823 BY VC1084		2
320	139-00-224-09		. . . NUT, BARREL		1
330	139-00-140-03		. . . NUT, BARREL		1
			* * *		
340	139-00-210-75		. . ATTACHMENT SEAT DIVIDER		1
			ATTACHING PARTS		
350	NAS6604-8		. . . SCREW PN 315-50-604-83 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7F 360	NAS6604-9		. . . SCREW PN 315-50-655-57 BY VC1084 SECURED WITH LOCTITE 243 SPCL TORQUE REF TABLE 8001		1
370	NAS1149D0432K		. . . WASHER PN 102823 BY VC1084		1
380	NAS1149F0463P		. . . WASHER PN 315-50-638-75 BY VC1084		1
390	139-00-224-09		. . . NUT, BARREL		1
400	139-00-140-03		. . . NUT, BARREL		1
			* * *		
410	139-00-233-30		. . TORSION TUBE ASSY	A C E G J	1
– 410A	139-00-233-70		. . TORSION TUBE ASSY	B D F H K	1
420	139-00-233-30		. . TORSION TUBE ASSY	A C E G J	1
– 420A	139-00-233-70		. . TORSION TUBE ASSY	B D F H K	1
– 430	139-00-233-30		. . TORSION TUBE ASSY	A C E G J	1
– 430A	139-00-233-70		. . TORSION TUBE ASSY	B D F H K	1
– 440	139-00-252-68		. . BEARING BUSHING RPLD BY 440A	A B C D	3
– 440A	139-00-252-76		. . BEARING BUSHING RPLS 440	A B C D	3
– 440B	139-00-252-76		. . BEARING BUSHING	E F G H J K	3
– 450	139-00-252-69		. . BEARING BUSHING RPLD BY 450A	A B C D	3
450A	139-00-252-79		. . BEARING BUSHING RPLS 450	A B C D	3

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7F – 450B	139-00-252-79		. . BEARING BUSHING	E F G H J K	3
460	105343		. . BLIND RIVET NP ST/ST D4,0 KL5,0-7,9		2
– 470	315-50-636-51		. . BLIND RIVET NP 2,4X6ALA/ST-H RPLD BY 470A		8
– 470A	043875		. . BLIND RIVET NP 2,4X6ALA/ST-H RPLS 470		8
480	139-00-254-93		. ATTACHMENT SEAT BELT		2
			ATTACHING PARTS		
490	135-00-253-44		. . SHACKLE, SEAT BELT		1
500	137-00-253-36		. . LIMITER, SEAT BELT		1
510	NAS6604-16		. . SCREW PN 102930 BY VC1084 SPCL TORQUE REF TABLE 8001		1
520	315-00-100-24		. . BUSHING 6.4X9.5X10.5		1
530	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084		1
540	NAS1149G0416P		. . WASHER PN 102532 BY VC1084		1
550	52TK2-048		. . NUT, ACORN PN 20427814 BY VC1084		1
			* * *		
560	139-00-254-91		. ATTACHMENT SEAT BELT SCREW HEAD ON ACTUATOR SIDE		2
			ATTACHING PARTS		
570	135-00-253-44		. . SHACKLE, SEAT BELT		2
580	137-00-253-36		. . LIMITER, SEAT BELT		2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7F 590	NAS6604-28		. . SCREW PN 315-50-677-36 BY VC1084 SCREW HEAD ON ACTUATOR SIDE SPCL TORQUE REF TABLE 8001		1
600	315-00-100-24		. . BUSHING 6.4X9.5X10.5		2
610	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084		1
620	52TK2-048		. . NUT, ACORN PN 20427814 BY VC1084		1
			* * *		
630	139-00-275-42		. STEWARD STEP ASSY		1
640	139-00-275-41		. . STEWARD STEP		1
650	643-00-160-56		. . ANTI SLIP LINING		1
660	139-00-275-34		. ATTACHMENT STEWARD STEP		1
			ATTACHING PARTS		
670	139-00-224-09		. . NUT, BARREL		1
680	139-00-275-12		. . SPACER		1
690	NAS1149F0463P		. . WASHER PN 315-50-638-75 BY VC1084		2
700	NAS6604-15		. . SCREW PN 003743 BY VC1084 SPCL TORQUE REF TABLE 8001		1
710	NAS6604-2		. . SCREW PN 315-50-669-10 BY VC1084 SPCL TORQUE REF TABLE 8001		1
			* * *		
– 720	139-00-247-84		. SEATPAN ASSY AISLE MOUNTED		1
– 730	954-00-243-24RF		. ATTACHMENT SEATPAN NP AISLE MOUNTED SEE FIG. 9 FOR DET		1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7F – 740	139-00-247-84		. SEATPAN ASSY CTR MOUNTED		1
– 750	954-00-243-24RF		. ATTACHMENT SEATPAN NP CTR MOUNTED SEE FIG. 9 FOR DET		1
760	139-00-247-85		. SEATPAN ASSY OUTBOARD MOUNTED	A C E G J	1
– 760A	139-00-247-86		. SEATPAN ASSY OUTBOARD MOUNTED	B D F H K	1
770	954-00-243-27RF		. ATTACHMENT SEATPAN NP SEE FIG. 9 FOR DET		1
780	139-00-293-30RF		. BAGGAGE BAR INSTL NP SEE FIG. 10 FOR DET	A C E G J	1
– 780A	139-00-293-31RF		. BAGGAGE BAR INSTL NP SEE FIG. 10 FOR DET	B D F H K	1
790	139-00-112-00		. HOLDER, BAGGAGE BAR		2
800	139-00-197-50BK		. CABLE BAG	A B C D E F	1
– 802	139-00-141-00		. ATTACHMENT CABLE PLATE ATTACHING PARTS	C D E F	1
– 803	130-00-290-50		. . STRUT	C D E F	1
– 804	130-00-130-14		. . CLAMP ASSY	C D E F	2
– 805	101-00-052-03		. . SCREW ALT TO NAS1352C08LB8	C D E F	2
– 806	NAS1149CN816R		. . WASHER PN 315-50-655-73 BY VC1084	C D E F	2
– 807	20401773		. . FASTENER, QUARTERTURN RPLD BY 807A	C D E F	2
– 807A	MS3367-2-9		. . CABLE TIE PN 046174 BY VC1084 RPLS 807	C D E F	1
			* * *		
810	955-00-197-49		. ATTACHMENT KIT	A B E F	5

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567		EFFECT CODE	UNITS PER ASSY
7F – 810A	955-00-197-49		. ATTACHMENT KIT RPLD BY 810B		C D	4
– 810B	955-00-197-49		. ATTACHMENT KIT RPLS 810A		C D	5
			ATTACHING PARTS			
820	139-00-197-53		. . STRUT		A B C D E F	1
830	20434395		. . CABLE TIE		A B C D E F	2
840	20401773		. . FASTENER, QUARTERTURN RPLD BY 840A		A B C D E F	2
– 840A	MS3367-2-9		. . CABLE TIE PN 046174 BY VC1084 RPLS 840			1
			* * *			
850	139-00-199-58RF		. SHROUD SEB INSTL SEE FIG. 11 FOR DET	NP	A	1
– 850A	139-00-199-59RF		. SHROUD SEB INSTL SEE FIG. 11 FOR DET	NP	B	1
– 850B	139-00-142-75RF		. HOUSING INSTL SEE FIG. 11B FOR DET	NP	C D E F	2
860	139-00-197-90RF		. ATTACHMENT KIT SEB SEE FIG. 11A FOR DET	NP	A B	1
– 860A	139-00-142-80RF		. ATTACHMENT KIT SHROUD SEE FIG. 11B FOR DET	NP	C D E F	2
– 862	139-00-142-61RF		. HOUSING INSTL SEE FIG. 11B FOR DET RPLD BY 862B	NP	C	1
– 862A	139-00-142-62RF		. HOUSING INSTL SEE FIG. 11B FOR DET RPLD BY 862C	NP	D	1
– 862B	139-00-142-62RF		. HOUSING INSTL SEE FIG. 11B FOR DET RPLS 862	NP	C	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7F – 862C	139-00-142-61RF		. HOUSING INSTL NP SEE FIG. 11B FOR DET RPLS 862A	D	1
– 862D	139-00-142-62RF		. HOUSING INSTL NP SEE FIG. 11B FOR DET	E	1
– 862E	139-00-142-61RF		. HOUSING INSTL NP SEE FIG. 11B FOR DET	F	1
– 864	139-00-142-76RF		. ATTACHMENT SHROUD NP SEE FIG. 11B FOR DET	C D E F	1
870	139-00-234-30RF		. ATTACHMENT KINEMATICS STD NP SEE FIG. 8 FOR DET		1
880	139-00-234-30RF		. ATTACHMENT KINEMATICS STD NP SEE FIG. 8 FOR DET		1
– 890	139-00-234-30RF		. ATTACHMENT KINEMATICS STD NP SEE FIG. 8 FOR DET		1
– 900	139-00-288-90		. LIFE VEST POUCH RPLD BY 900A	A B	3
900A	139-00-295-08		. LIFE VEST POUCH RPLS 900	A B	3
– 900B	139-00-295-08		. LIFE VEST POUCH	C D E F G H J K	3
910	139-00-288-86		. STRAP, LIFE VEST		3
920	139-00-270-11		. DAMPER		3
930	139-00-270-14		. ATTACHMENT DAMPER ATTACHING PARTS		3
940	029793		. . TIE WRAP PLT4I * * *		3
– 950	MS3367-7-9		. CABLE TIE PN 012440 BY VC1084	A B	28

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
7F – 950A	108797		. PUSH WING MOUNT PWMS-H25-C	C D E F G H J K	12
– 960	MS3367-2-9		. CABLE TIE PN 046174 BY VC1084 PLT4S	C D E F G H J K	40
– 970	046024		. TIE WRAP, CONNECTOR RING CR2-M	C D E F G H J K	6
– 980	100108		. PROTECTIVE HOSE 5MM	C D E F G H J K	AR
– 990	045199AN		. TAPE, LOOP	C D E F G H J K	AR
– 990A	108797		. HOLDER CABLE TIE	C D E F G H J K	12
– 1000	108797		. PUSH WING MOUNT PWMS-H25-C	A B	11
– 1010	MS3367-2-9		. CABLE TIE PN 046174 BY VC1084	A B	20
– 1015	20753889DR		. PLUG	G H J K	1
– 1020	100108		. PROTECTIVE HOSE	A B	AR

– ITEM NOT ILLUSTRATED

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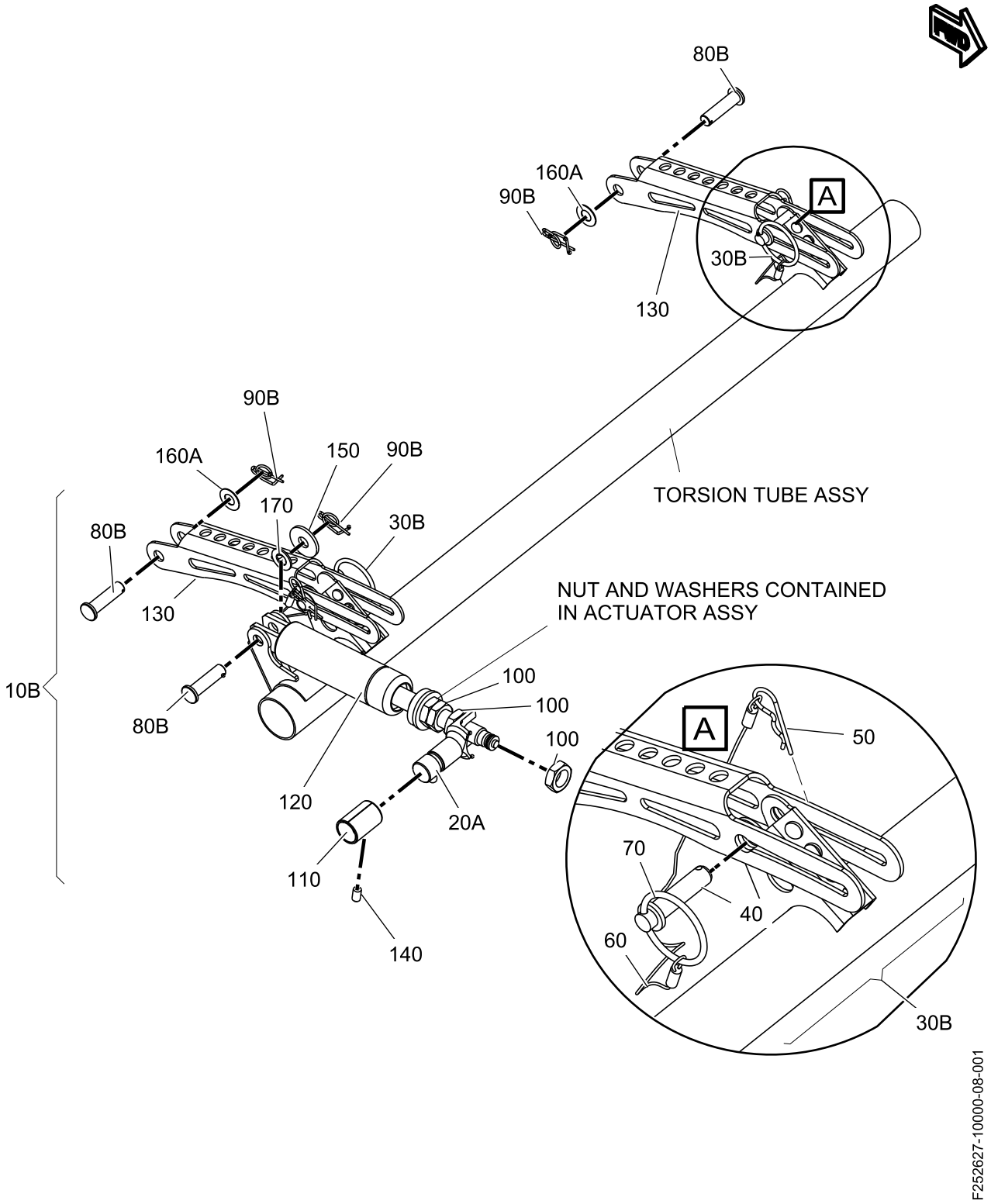


FIG. 8 - ATTACHMENT KINEMATICS
ATTACHMENT KINEMATICS (Sheet 1 of 3)
Figure 8

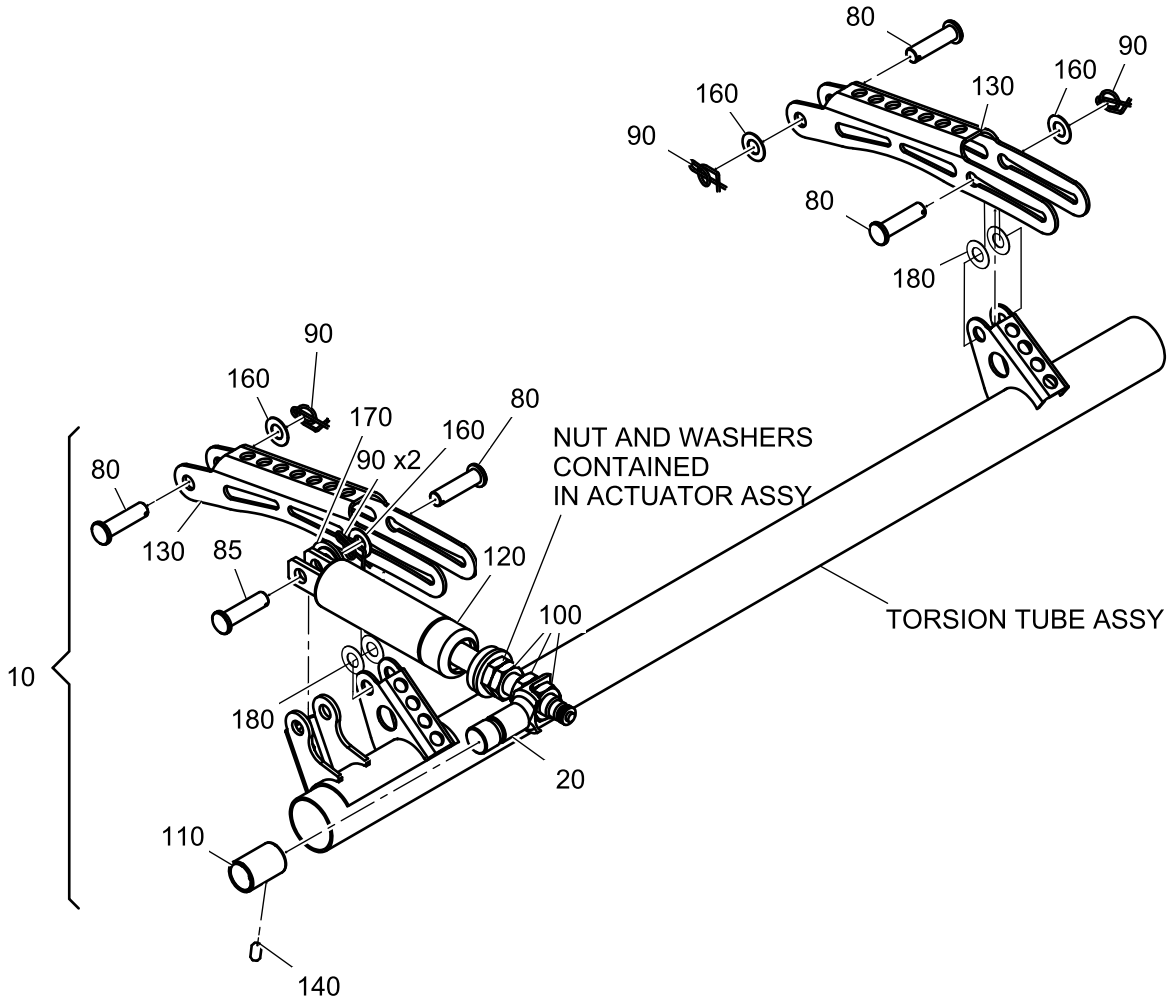


FIG. 8 - ATTACHMENT KINEMATICS
ATTACHMENT KINEMATICS (Sheet 2 of 3)
Figure 8

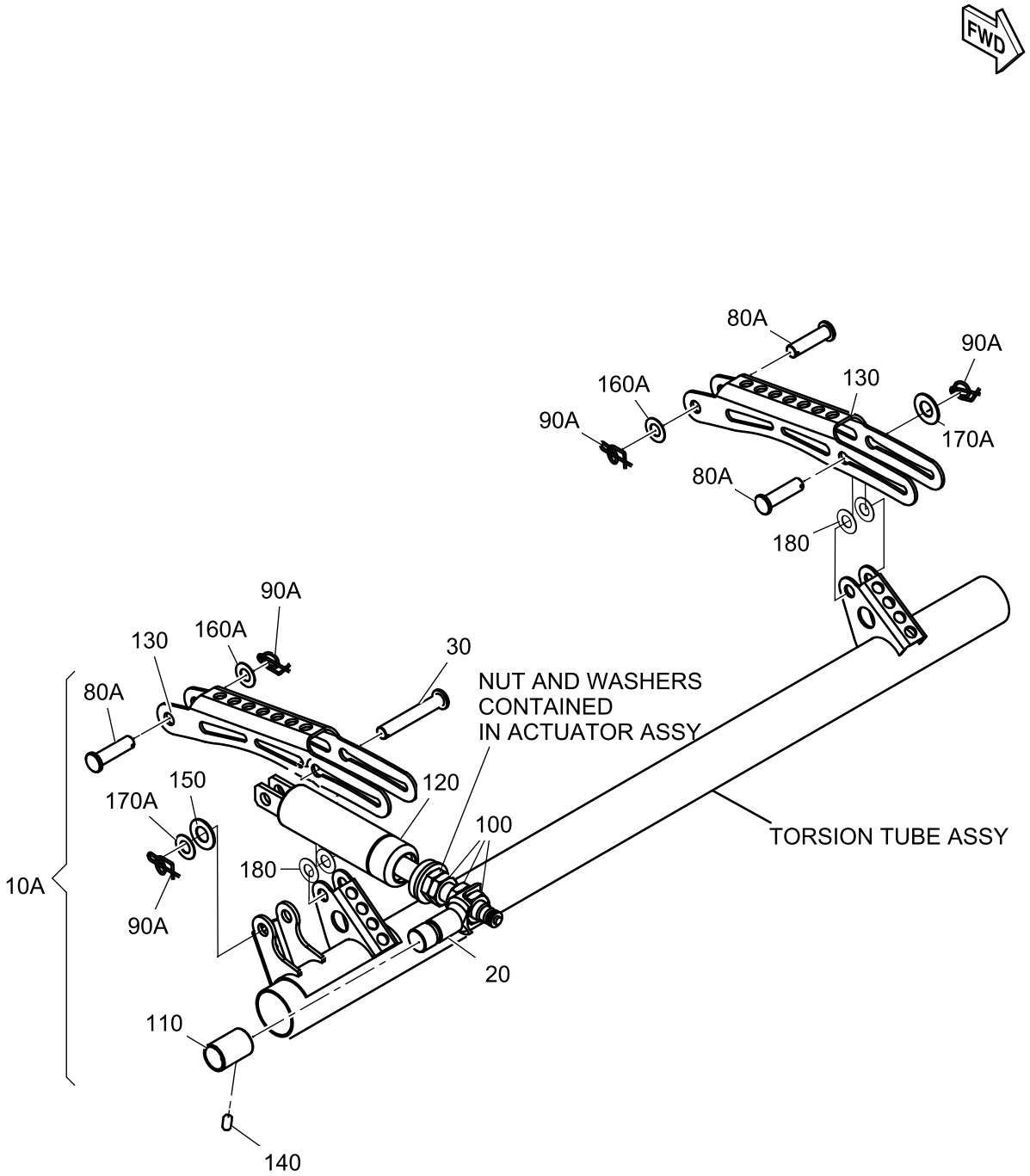


FIG. 8 - ATTACHMENT KINEMATICS
ATTACHMENT KINEMATICS (Sheet 3 of 3)
Figure 8

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
8 – 1	139-00-234-30RF		ATTACHMENT KINEMATICS NP SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA SEE FIG. 7C FOR NHA SEE FIG. 7D FOR NHA SEE FIG. 7E FOR NHA SEE FIG. 7F FOR NHA	A	RF
– 1A	139-00-235-18RF		ATTACHMENT KINEMATICS NP SEE FIG. 7 FOR NHA	B	RF
– 1B	139-00-235-33RF		ATTACHMENT KINEMATICS NP SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA	C	RF
– 1C	139-00-235-36RF		ATTACHMENT KINEMATICS NP SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA SEE FIG. 7E FOR NHA	D	RF
10	139-00-234-30		. ATTACHMENT KINEMATICS	A	1
10A	139-00-235-18		. ATTACHMENT KINEMATICS	B	1
10B	139-00-235-33		. ATTACHMENT KINEMATICS	C	1
– 10C	139-00-235-36		. ATTACHMENT KINEMATICS	D	1
			ATTACHING PARTS		
20	139-00-108-46		. . BOLT, ACTUATOR	A B D	1
– 20A	139-00-108-49		. . BOLT, ACTUATOR	C	1
30	139-00-235-79		. . BOLT RPLS 30A	B	1
– 30A	139-00-233-17		. . BOLT RPLD BY 30	B	1
30B	139-00-236-09		. . PIN QUICK RELEASE ASSY RPLS 30C	C	2
– 30C	139-00-235-34		. . PIN QUICK RELEASE ASSY RPLD BY 30B	C	2
40	139-00-236-15		. . . PIN QUICK RELEASE ASSY RPLS 40A	C	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
8 – 40A	139-00-234-08		. . . PIN QUICK RELEASE ASSY RPLD BY 40	C	1
50	20409094		. . . SPRING COTTER	C	1
60	137-00-422-09		. . . WIRE ROPE	C	1
70	139-00-403-09		. . . RING	C	1
80	139-00-235-75		. . BOLT ACTUATOR RPLS 80A	A D	4
– 80A	139-00-234-15		. . BOLT ACTUATOR RPLD BY 80	A D	5
80B	139-00-235-75		. . BOLT ACTUATOR RPLS 80C	B C	3
– 80C	139-00-234-15		. . BOLT ACTUATOR RPLD BY 80B	B C	3
85	139-00-235-77		. . BOLT ACTUATOR	A C D	1
90	20409094		. . SPRING COTTER	A D	5
90A	20409094		. . SPRING COTTER	B	4
90B	20409094		. . SPRING COTTER	C	3
100	AN316-6R		. . NUT PN 315-50-606-81 BY VC1084 SPCL TORQUE REF TABLE 8001		3
– 105	139-00-252-80		. . SLEEVE ACTUATOR		1
110	139-00-252-67		. . PLAIN BEARING BUSHING		1
120	726093		. . ACTUATOR, BACKREST (VD8485) PN 20412678 BY VC1084 SPCL TORQUE REF TABLE 8001 RPLD BY 120A		1
– 120A	801387		. . ACTUATOR, BACKREST (VD8485) PN 20461422 BY VC1084 SPCL TORQUE REF TABLE 8001 RPLS 120		1
130	139-00-234-11		. . COUPLE		2
– 135	044388		. . SPACER WASHER	D	2

– ITEM NOT ILLUSTRATED

FIG.	ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
8	140	AN565A8H5		. . SET SCREW PN 042546 BY VC1084		1
	150	102813		. . WASHER DIN9021-6 4-PA	B	1
	160	NAS1149G0416P		. . WASHER PN 102532 BY VC1084	A D	4
	160A	NAS70AL261-500		. . WASHER PN 315-50-669-77 BY VC1084	B C	2
	170	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084	A C D	1
	170A	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084	B	2
	180	265-00-015-12		. . WASHER		4
				* * *		

– ITEM NOT ILLUSTRATED

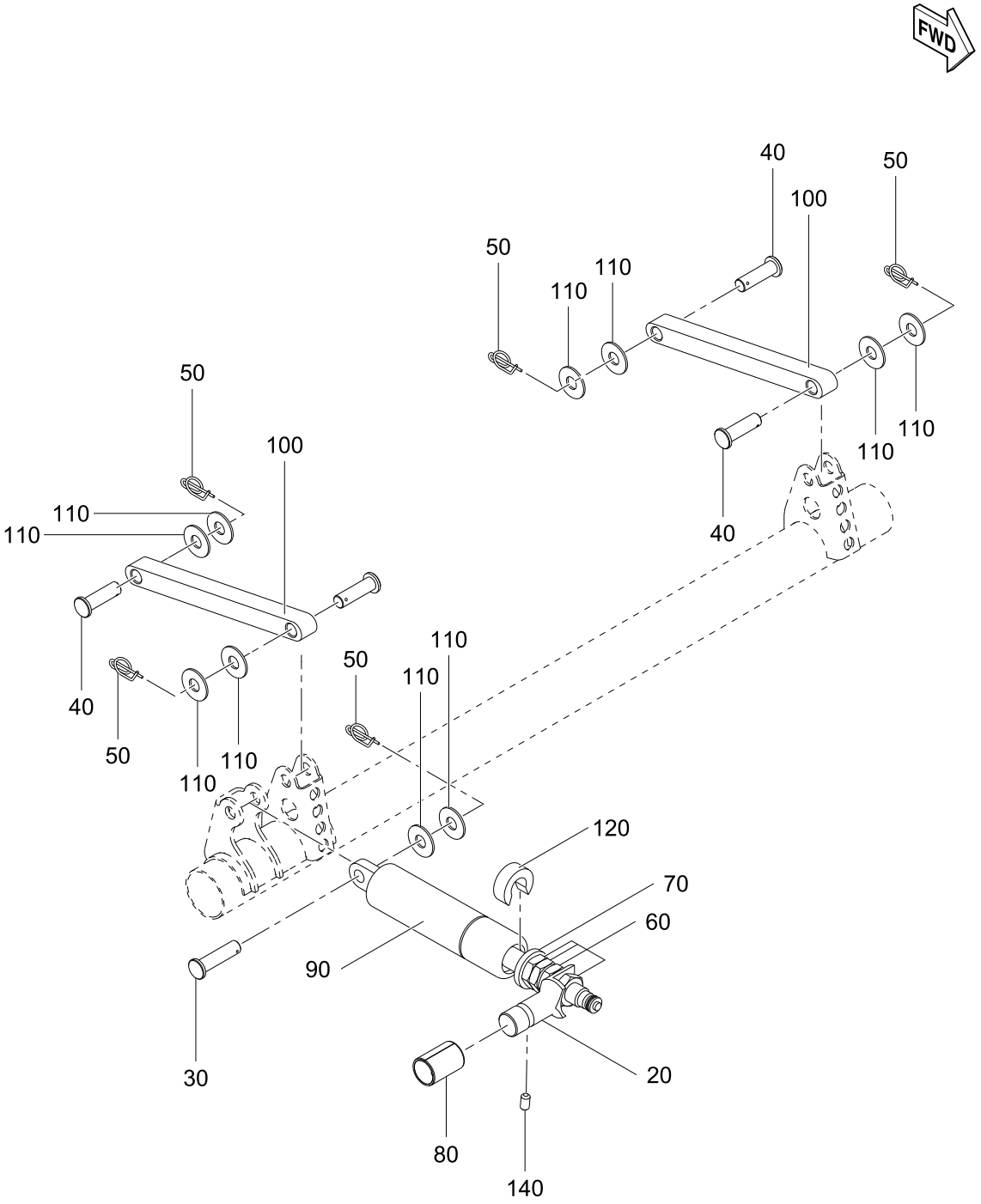


FIG. 8A - ATTACHMENT KINEMATICS
Figure 8A

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
8A – 1	139-00-235-00RF		ATTACHMENT KINEMATICS NP SEE FIG. 7B FOR NHA	A	RF
– 1A	139-00-235-13RF		ATTACHMENT KINEMATICS NP SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA	B	RF
– 10	139-00-235-00		. ATTACHMENT KIT KINEMATICS	A	1
– 10A	139-00-235-13		. ATTACHMENT KIT KINEMATICS	B	1
20	139-00-108-49		. . BOLT ACTUATOR		1
30	139-00-235-77		. . BOLT ACTUATOR		1
40	139-00-235-72		. . BOLT ACTUATOR		2
50	139-00-235-78		. . BOLT ACTUATOR		2
60	20409094		. . SPRING COTTER		5
70	AN316-6R		. . HEXAGON NUT PN 315-50-606-81 BY VC1084 SPCL TORQUE REF TABLE 8001		4
80	139-00-252-80		. . SLEEVE ACTUATOR		1
90	139-00-252-67		. . PLAIN BEARING BUSHING		1
100	20461422		. . ACTUATOR BACKREST		1
110	139-00-233-44		. . COUPLE		2
120	150-00-013-07		. . WASHER		4
– 130	044388		. . SPACER WASHER	B	2
140	AN565A8H5		. . SET SCREW PN 042546 BY VC1084		1

– ITEM NOT ILLUSTRATED

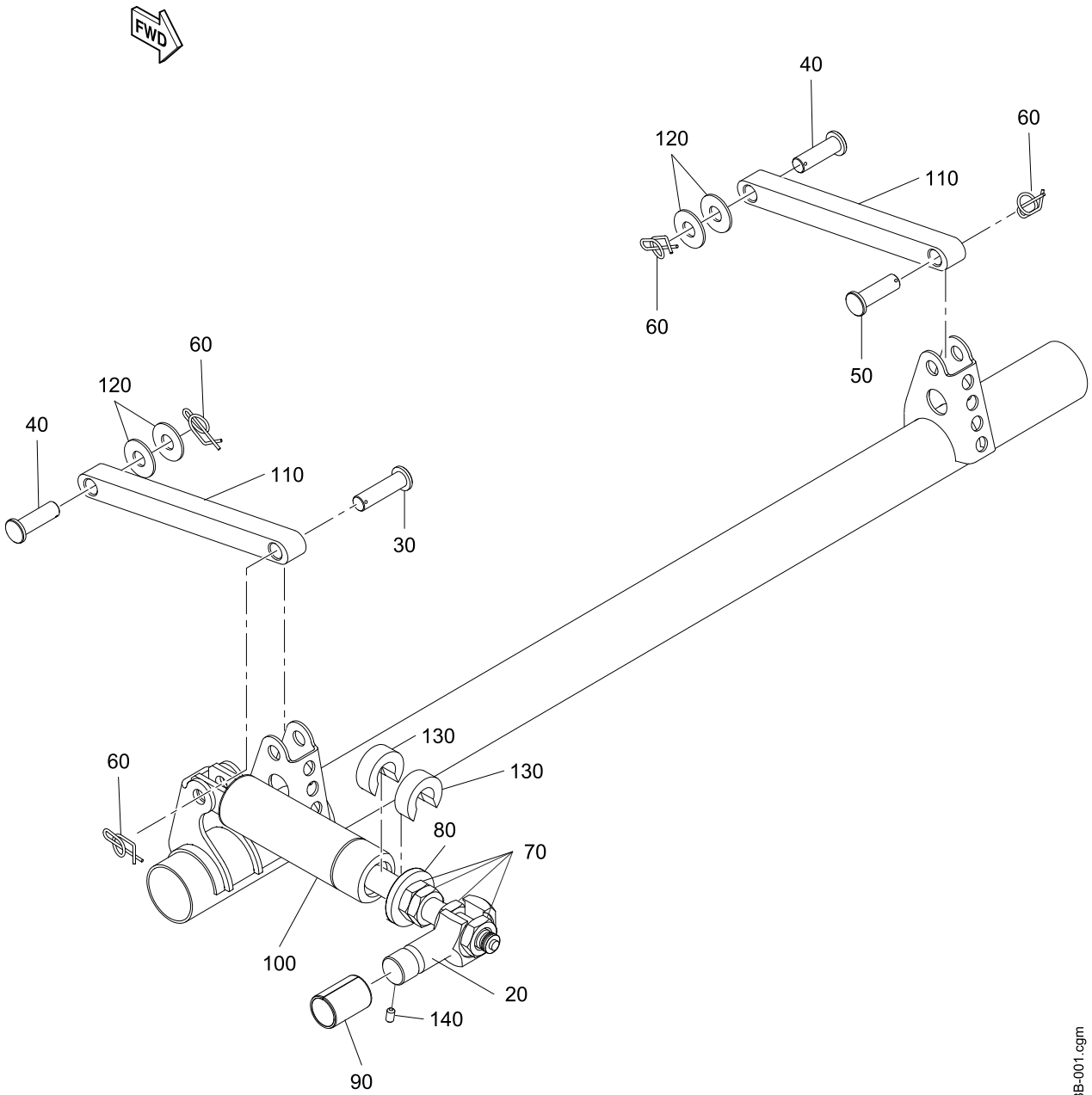


FIG. 8B - ATTACHMENT KINEMATICS
Figure 8B

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
8B – 1	139-00-235-56RF		ATTACHMENT KINEMATICS NP SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA		RF
10	139-00-235-56		. ATTACHMENT KIT KINEMATICS		1
20	139-00-108-49		. . BOLT ACTUATOR		1
30	139-00-235-73		. . BOLT ACTUATOR		1
40	139-00-235-72		. . BOLT ACTUATOR		2
50	139-00-235-78		. . BOLT ACTUATOR		1
60	20409094		. . SPRING COTTER		4
70	AN316-6R		. . HEXAGON NUT PN 315-50-606-81 BY VC1084 SPCL TORQUE REF TABLE 8001		4
80	139-00-252-80		. . SLEEVE ACTUATOR		1
90	139-00-252-67		. . PLAIN BEARING BUSHING		1
100	20461422		. . ACTUATOR BACKREST		1
110	139-00-233-44		. . COUPLE		2
120	150-00-013-07		. . WASHER		4
130	044388		. . SPACER WASHER		2
140	AN565A8H5		. . SETSCREW PN 042546 BY VC1084		1

– ITEM NOT ILLUSTRATED

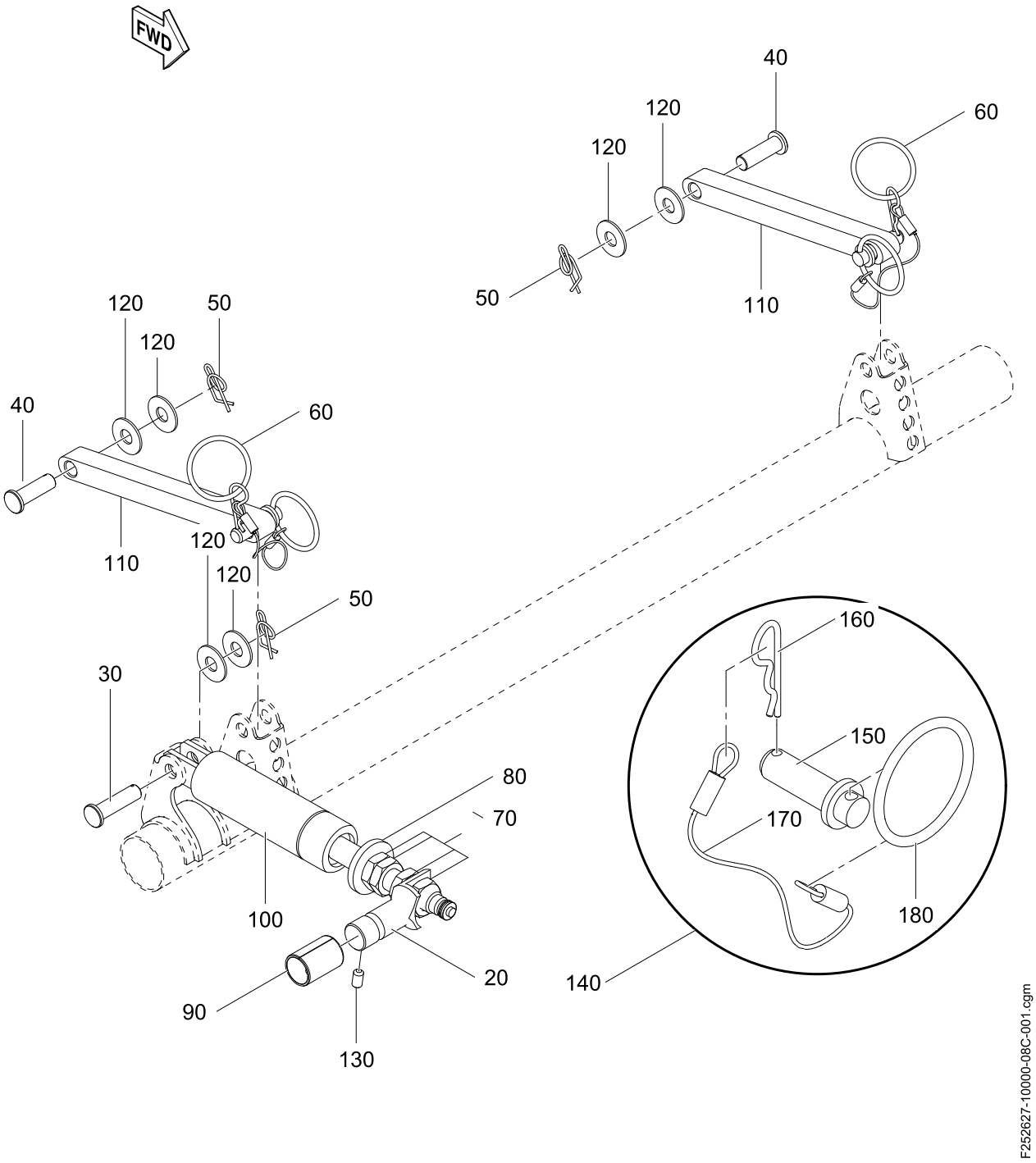


FIG. 8C - ATTACHMENT KINEMATICS
Figure 8C

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
8C – 1	139-00-235-14RF		ATTACHMENT KINEMATICS NP SEE FIG. 7A FOR NHA		RF
– 10	139-00-235-14		. ATTACHMENT KIT KINEMATICS		1
20	139-00-108-49		. . BOLT ACTUATOR		1
30	139-00-235-77		. . BOLT ACTUATOR		1
40	139-00-235-72		. . BOLT ACTUATOR		2
50	20409094		. . SPRING COTTER		3
60	AN316-6R		. . HEXAGON NUT PN 315-50-606-81 BY VC1084 SPCL TORQUE REF TABLE 8001		4
70	139-00-252-80		. . SLEEVE ACTUATOR		1
80	139-00-252-67		. . PLAIN BEARING BUSHING		1
90	20461422		. . ACTUATOR BACKREST		1
100	139-00-233-44		. . COUPLE		2
110	150-00-013-07		. . WASHER		4
120	AN565A8H5		. . SETSCREW PN 042546 BY VC1084		1
130	139-00-403-09		. . RING		2
140	139-00-236-06		. . PIN QUICK RELEASE ASSY		2
150	139-00-236-13		. . . PIN QUICK RELEASE		1
160	137-00-422-08		. . . SPRING COTTER		1
170	137-00-422-09		. . . WIRE ROPE		1
180	139-00-403-09		. . . RING		1

– ITEM NOT ILLUSTRATED

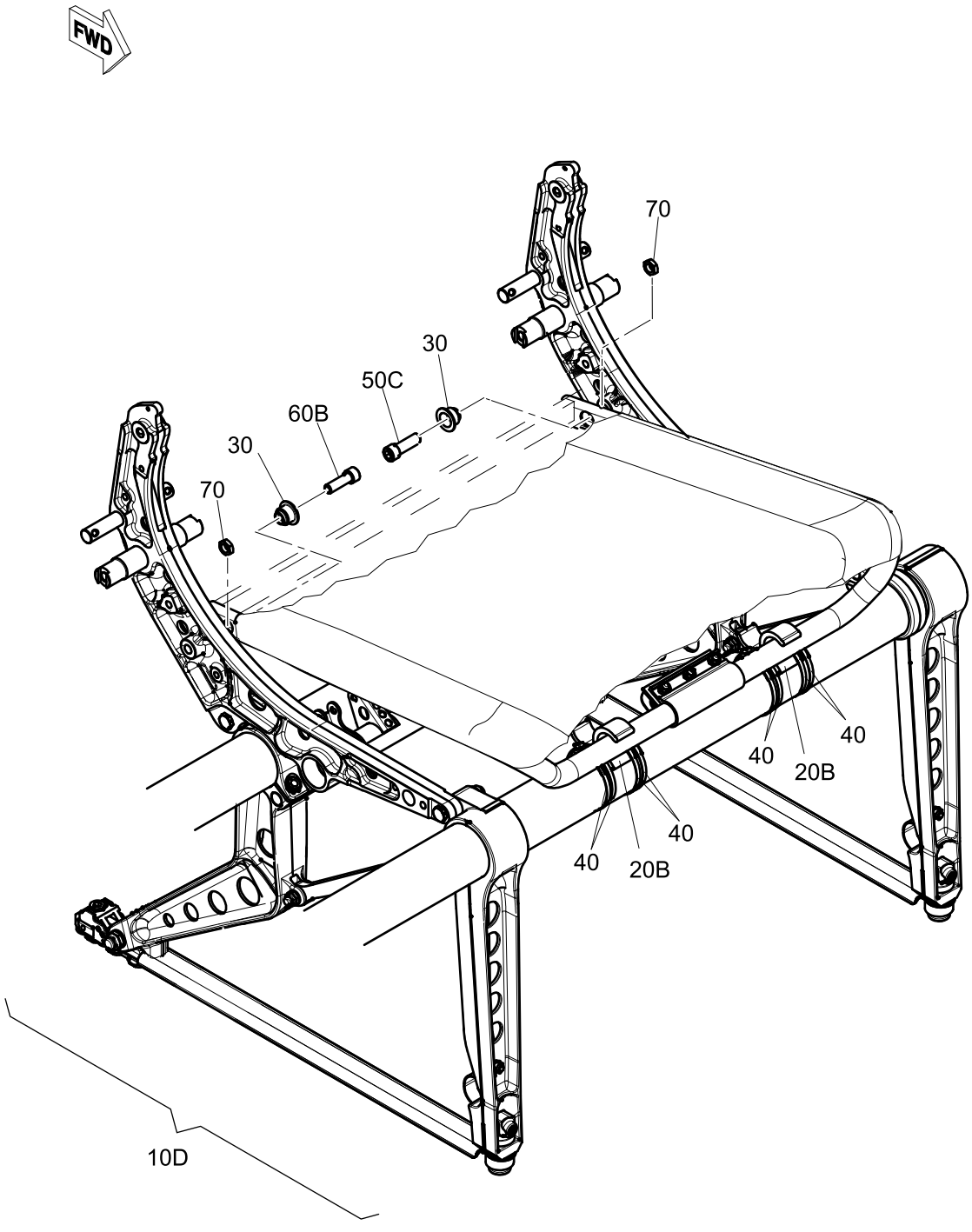


FIG. 9 - ATTACHMENT SEATPAN
Figure 9

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
9 – 1	954-00-243-19RF		ATTACHMENT SEATPAN NP SEE FIG. 7 FOR NHA	A	RF
– 1A	954-00-243-24RF		ATTACHMENT SEATPAN NP SEE FIG. 7F FOR NHA	B	RF
– 1B	954-00-243-27RF		ATTACHMENT SEATPAN NP SEE FIG. 7F FOR NHA	C	RF
– 1C	954-00-243-70RF		ATTACHMENT SEATPAN NP SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA SEE FIG. 7C FOR NHA SEE FIG. 7D FOR NHA	D	RF
– 1D	139-00-242-20RF		ATTACHMENT SEATPAN NP SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA	E	RF
– 1E	139-00-242-23RF		ATTACHMENT SEATPAN NP SEE FIG. 7A FOR NHA	F	RF
– 1F	139-00-242-33RF		ATTACHMENT SEATPAN NP SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA	G	RF
– 1G	139-00-242-70RF		ATTACHMENT SEATPAN NP SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA	H	RF
– 10	954-00-243-19		. ATTACHMENT SEATPAN	A	1
– 10A	954-00-243-24		. ATTACHMENT SEATPAN	B	1
– 10B	954-00-243-27		. ATTACHMENT SEATPAN	C	1
– 10C	954-00-243-70		. ATTACHMENT SEATPAN	D	1
10D	139-00-242-20		. ATTACHMENT KIT SEATPAN	E	1
– 10E	139-00-242-23		. ATTACHMENT KIT SEATPAN	F	1
– 10F	139-00-242-33		. ATTACHMENT KIT SEATPAN	G	1
– 10G	139-00-242-70		. ATTACHMENT KIT SEATPAN STD	H	1
			ATTACHING PARTS		
– 20	139-00-240-91MK		. . CLIP, SEATPAN	A B C D	2

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
9 – 20A	139-00-223-39		. . ATTACHMENT KIT SEATPAN RPLD BY 20A	A B C D	2
20B	139-00-240-91MK		. . ATTACHMENT KIT SEATPAN RPLS 20	E F G H	2
30	139-00-240-92		. . BUSHING		2
40	029793		. . TIE-WRAP	E F G H	8
– 50	NAS1351-5-16P		. . SCREW, CHEESE HEAD PN 20351179 BY VC1084	A D H	1
– 50A	NAS1351-5-24P		. . SCREW, CHEESE HEAD PN 20351182 BY VC1084	B	1
– 50B	NAS1351-5-20P		. . SCREW, CHEESE HEAD PN 20351181 BY VC1084	C G	1
50C	NAS1351-5-14P		. . CHEESE HEAD SCREW PN 20351177 BY VC1084	E	1
– 50D	NAS1351-5-10P		. . CHEESE HEAD SCREW PN 20351173 BY VC1084	F	1
– 60	NAS1351-5-16P		. . SCREW, CHEESE HEAD PN 20351179 BY VC1084	A D H	1
– 60A	NAS1351-5-24P		. . SCREW, CHEESE HEAD PN 20351182 BY VC1084	B C	1
60B	NAS1351-5-14P		. . CHEESE HEAD SCREW PN 20351177 BY VC1084	E F	1
– 60C	NAS1351-5-20P		. . CHEESE HEAD SCREW PN 20351181 BY VC1084	G	1
70	AN316-5		. . NUT PN 20351185 BY VC1084 SECURED WITH LOCTITE 243	A B C D E G H	2
– 70A	AN316-5		. . HEXAGON NUT PN 20351185 BY VC1084	F	1
			* * *		

– ITEM NOT ILLUSTRATED

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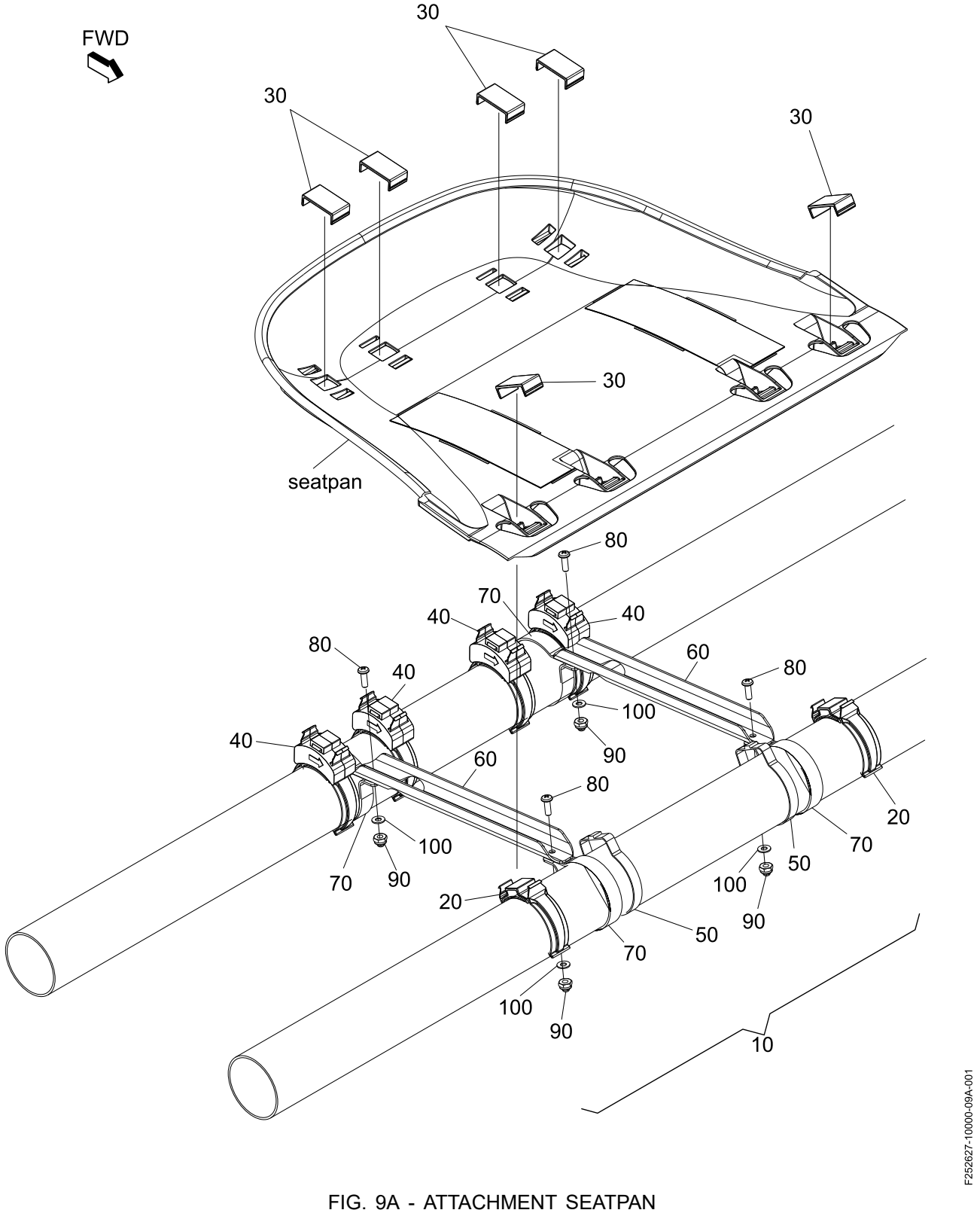


FIG. 9A - ATTACHMENT SEATPAN
Figure 9A

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
9A – 1	139-00-241-94RF		ATTACHMENT SEATPAN NP SEE FIG. 7E FOR NHA		RF
10	139-00-241-94		. ATTACHMENT SEATPAN		1
			ATTACHING PARTS		
20	139-00-117-04		. . CLIP SEATPAN		2
30	139-00-117-06		. . LATCH SEATPAN		6
40	139-00-117-13		. . CLIP SEATPAN ASSY		4
50	109562		. . CABLE TIE		2
60	139-00-320-69		. . SHEET EXIT		2
70	139-00-320-70		. . CLAMP		4
80	NAS602-8P		. . SCREW PN 315-50-650-45 BY VC1084		4
90	22NKTM82		. . NUT, ACORN PN 315-50-606-99 BY VC1084		4
100	NAS1149FN832P		. . WASHER PN 315-50-600-04 BY VC1084		4
			* * *		

– ITEM NOT ILLUSTRATED

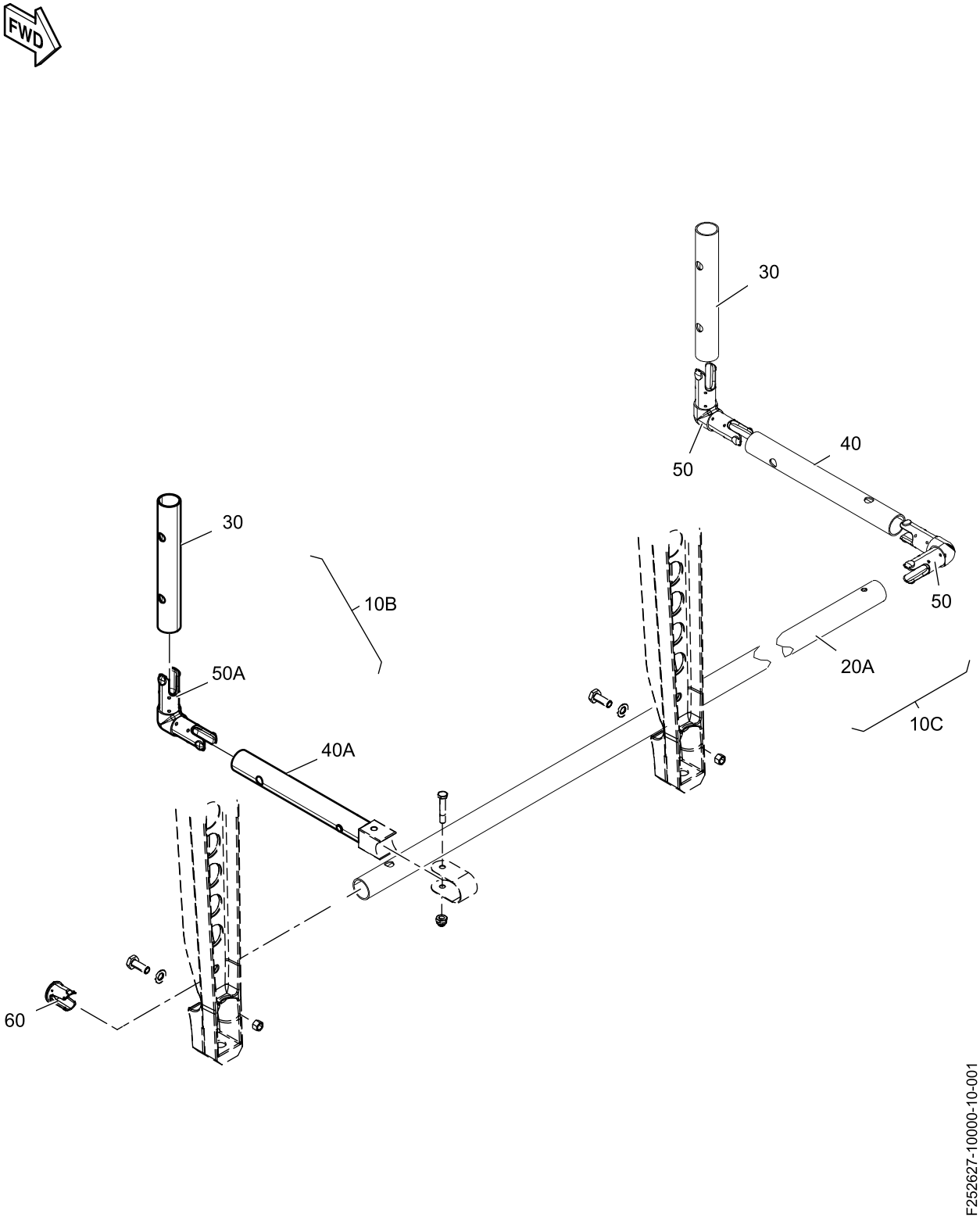


FIG. 10 - BAGGAGE BAR INSTL
BAGGAGE BAR INSTL (Sheet 1 of 2)
Figure 10

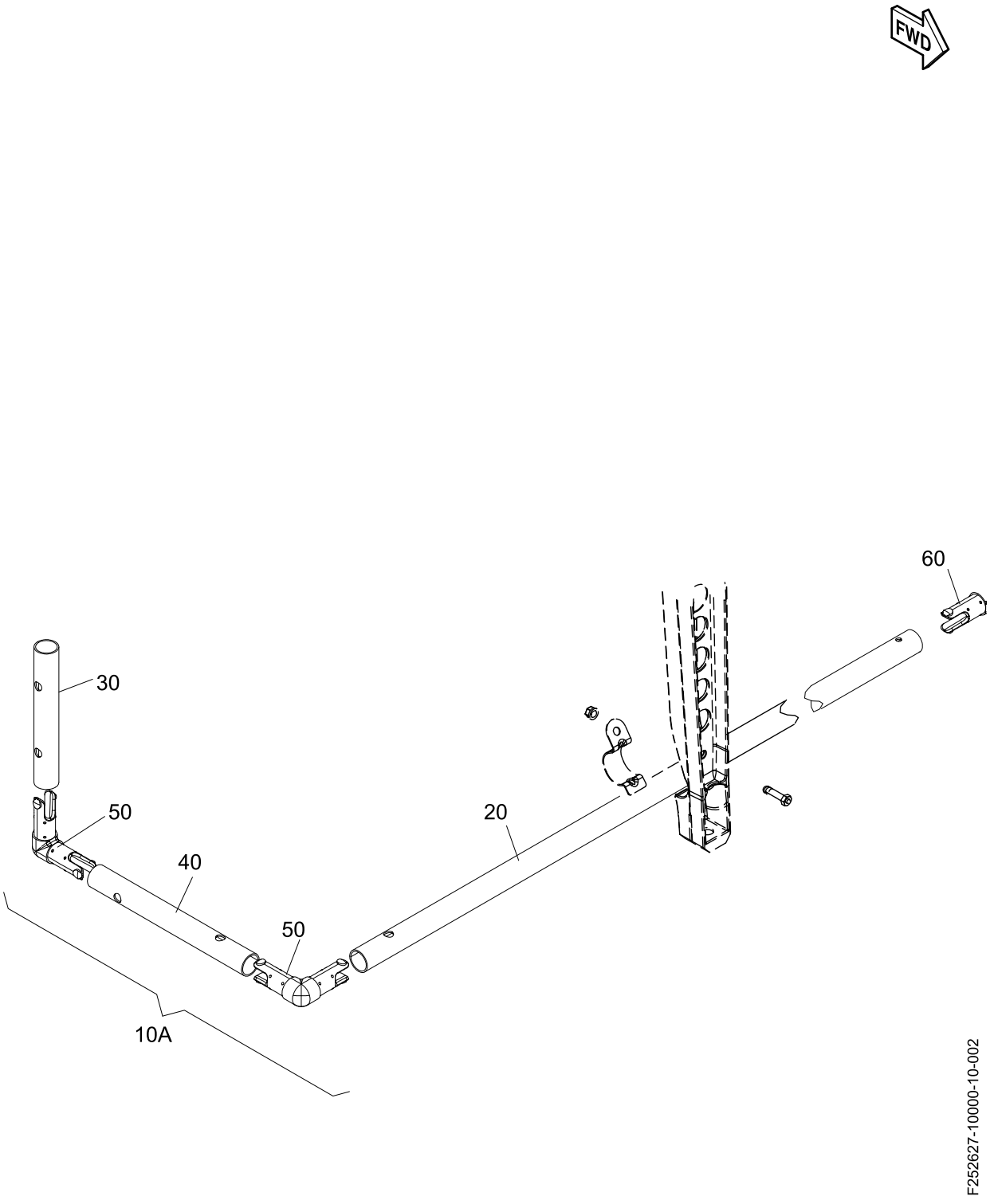


FIG. 10 - BAGGAGE BAR INSTL
BAGGAGE BAR INSTL (Sheet 2 of 2)
Figure 10

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FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
10 – 1	139-00-289-07RF		BAGGAGE BAR INSTL NP SEE FIG. 7B FOR NHA	A	RF
– 1A	139-00-289-08RF		BAGGAGE BAR INSTL NP SEE FIG. 7A FOR NHA SEE FIG. 7D FOR NHA	B	RF
– 1B	139-00-290-26RF		BAGGAGE BAR INSTL NP SEE FIG. 7 FOR NHA	C	RF
– 1C	139-00-292-74RF		BAGGAGE BAR INSTL NP SEE FIG. 7 FOR NHA	D	RF
– 1D	139-00-292-75RF		BAGGAGE BAR INSTL NP SEE FIG. 7 FOR NHA	E	RF
– 1E	139-00-293-13RF		BAGGAGE BAR INSTL NP SEE FIG. 7B FOR NHA SEE FIG. 7D FOR NHA	F	RF
– 1F	139-00-293-30RF		BAGGAGE BAR INSTL NP SEE FIG. 7A FOR NHA SEE FIG. 7C FOR NHA SEE FIG. 7E FOR NHA SEE FIG. 7F FOR NHA	G	RF
– 1G	139-00-293-31RF		BAGGAGE BAR INSTL NP SEE FIG. 7B FOR NHA SEE FIG. 7C FOR NHA SEE FIG. 7E FOR NHA SEE FIG. 7F FOR NHA	H	RF
– 1H	139-00-293-14RF		BAGGAGE BAR INSTL NP SEE FIG. 7A FOR NHA SEE FIG. 7D FOR NHA	J	RF
– 1J	139-00-289-24RF		BAGGAGE BAR INSTL NP SEE FIG. 7A FOR NHA	K	RF
– 1K	139-00-289-25RF		BAGGAGE BAR INSTL NP SEE FIG. 7B FOR NHA	L	RF
– 1L	139-00-293-45RF		BAGGAGE BAR INSTL NP SEE FIG. 7B FOR NHA	M	RF
– 1M	139-00-293-46RF		BAGGAGE BAR INSTL NP SEE FIG. 7A FOR NHA	N	RF
– 10	139-00-289-07		. BAGGAGE BAR ASSY	A	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
10 10A	139-00-289-08		. BAGGAGE BAR ASSY	B	1
10B	139-00-290-26		. BAGGAGE BAR ASSY	C	1
10C	139-00-292-74		. BAGGAGE BAR ASSY	D	1
– 10D	139-00-292-75		. BAGGAGE BAR ASSY	E	1
– 10E	139-00-293-13		. BAGGAGE BAR ASSY	F	1
– 10F	139-00-293-30		. BAGGAGE BAR ASSY	G	1
– 10G	139-00-293-31		. BAGGAGE BAR ASSY	H	1
– 10H	139-00-293-14		. BAGGAGE BAR ASSY	J	1
– 10J	139-00-289-24		. BAGGAGE BAR ASSY RH	K	1
– 10K	139-00-289-25		. BAGGAGE BAR ASSY LH	L	1
– 10L	139-00-293-45		. BAGGAGE BAR ASSY LH	M	1
– 10M	139-00-293-46		. BAGGAGE BAR ASSY RH	N	1
20	139-00-115-05		. . BAGGAGE BAR, 1399.3MM	A B	1
20A	139-00-115-07		. . BAGGAGE BAR, 919.3MM	D E	1
– 20B	139-00-115-48		. . BAGGAGE BAR, 1389.3MM	F J	1
– 20C	139-00-292-95		. . BAGGAGE BAR, 1409.6MM	G H	1
– 20D	139-00-289-26		. . BAGGAGE BAR	K L	1
– 20E	139-00-115-52		. . BAGGAGE BAR	M N	1
30	139-00-115-00		. . BAGGAGE BAR		1
40	139-00-115-01		. . BAGGAGE BAR, 222.6MM	A B D E F G H J K L M N	1
40A	139-00-115-22		. . BAGGAGE BAR, 197.6MM	C	1
50	139-00-110-00		. . CORNER	A B D E F G H J K L M N	2
50A	139-00-110-00		. . CORNER	C	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
10 60	139-00-111-00		. . PLUG	A B D E F G H J K L M N	1

– ITEM NOT ILLUSTRATED

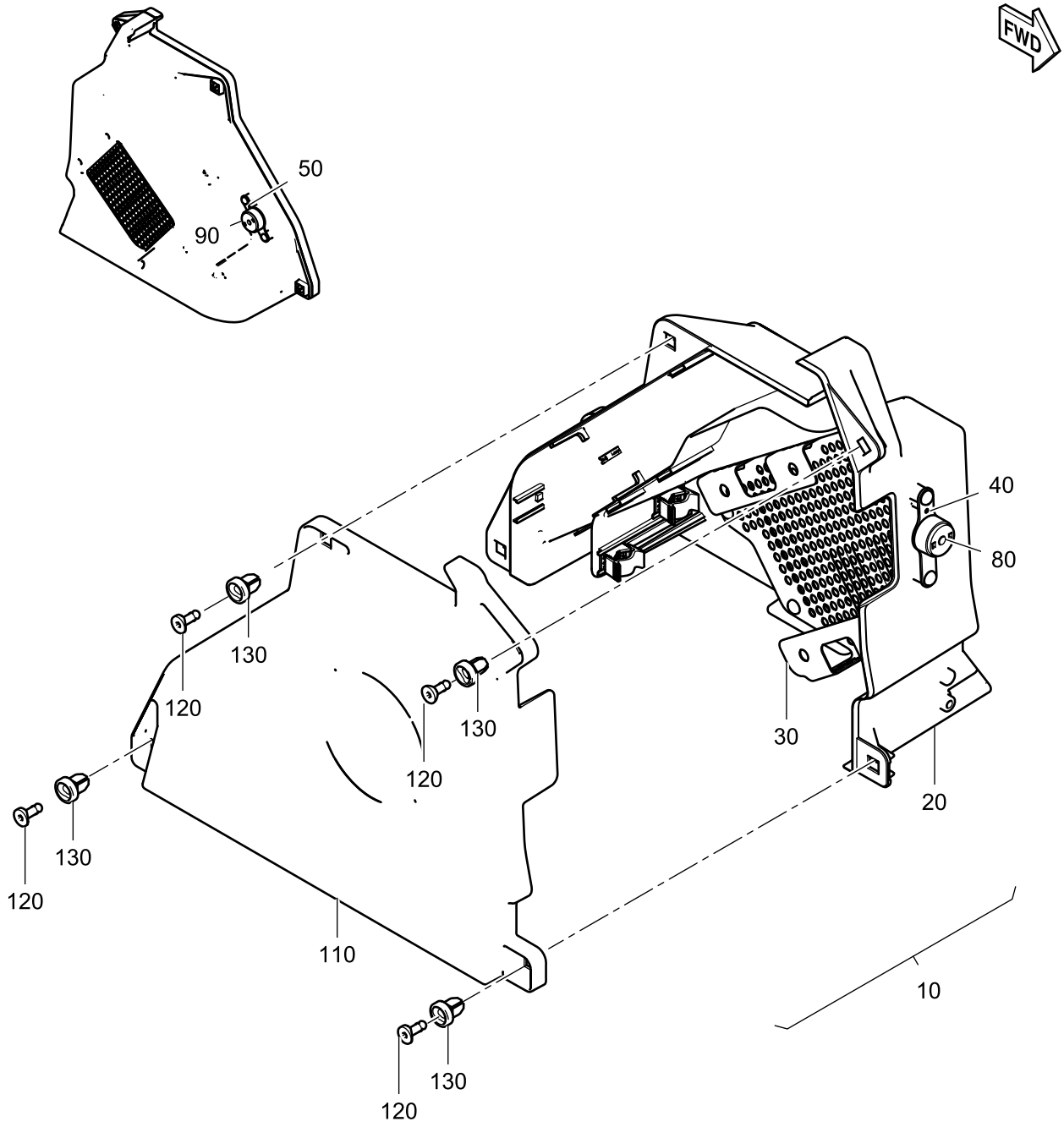


FIG. 11 - SHROUD SEB INSTL
Figure 11

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
11 – 1	139-00-199-56RF		SHROUD SEB INSTL NP SEE FIG. 7A FOR NHA	A	RF
– 1A	139-00-199-57RF		SHROUD SEB INSTL NP SEE FIG. 7B FOR NHA SEE FIG. 7D FOR NHA	B	RF
– 1B	139-00-199-58RF		SHROUD SEB INSTL NP SEE FIG. 7 FOR NHA SEE FIG. 7A FOR NHA SEE FIG. 7C FOR NHA SEE FIG. 7D FOR NHA SEE FIG. 7F FOR NHA	C	RF
– 1C	139-00-199-59RF		SHROUD SEB INSTL NP SEE FIG. 7 FOR NHA SEE FIG. 7B FOR NHA SEE FIG. 7C FOR NHA SEE FIG. 7F FOR NHA	D	RF
10	139-00-199-56BG		. SHROUD SEB ASSY	A	1
– 10A	139-00-199-57BG		. SHROUD SEB ASSY	B	1
– 10B	139-00-199-58BG		. SHROUD SEB ASSY	C	1
– 10C	139-00-199-59BG		. SHROUD SEB ASSY	D	1
20	139-00-197-84BG		. . SHROUD SEB	A C	1
– 20A	139-00-197-85BG		. . SHROUD SEB	B D	1
30	139-00-197-88		. . HOLDING PLATE	A C	1
– 30A	139-00-199-02		. . HOLDING PLATE	B D	1
40	139-00-197-81		. . SHEET, FRONT NP		1
50	139-00-197-82		. . SHEET, REAR NP	A B	1
– 50A	139-00-197-92		. . SHEET, REAR NP	C D	1
– 60	NAS697A3		. . RIVET NUT NP PN 315-50-608-06 BY VC1084		2
– 70	056871		. . BLIND RIVET		4
80	139-00-197-93		. . BUSHING		1
90	139-00-198-88		. . BUSHING	A B	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
11 – 90A	139-00-197-94		. . BUSHING	C D	1
– 100	139-00-198-00		. . CABLE SUPPORT		4
110	139-00-197-86BG		. . LID SEB	A C	1
– 110A	139-00-197-87BG		. . LID SEB	B D	1
120	20390802		. . QUICK LOCK, UPPER PART		4
130	20392306		. . QUICK LOCK, LOWER PART		4
– 140	149-00-242-00		. . CABLE SUPPORT		1
– 150	042383		. . BLIND RIVET NP AL/ST D3,2 KL1,5-4,8		1
– 160	NAS1149FN616P		. . WASHER PN 315-50-607-72 BY VC1084		1

– ITEM NOT ILLUSTRATED

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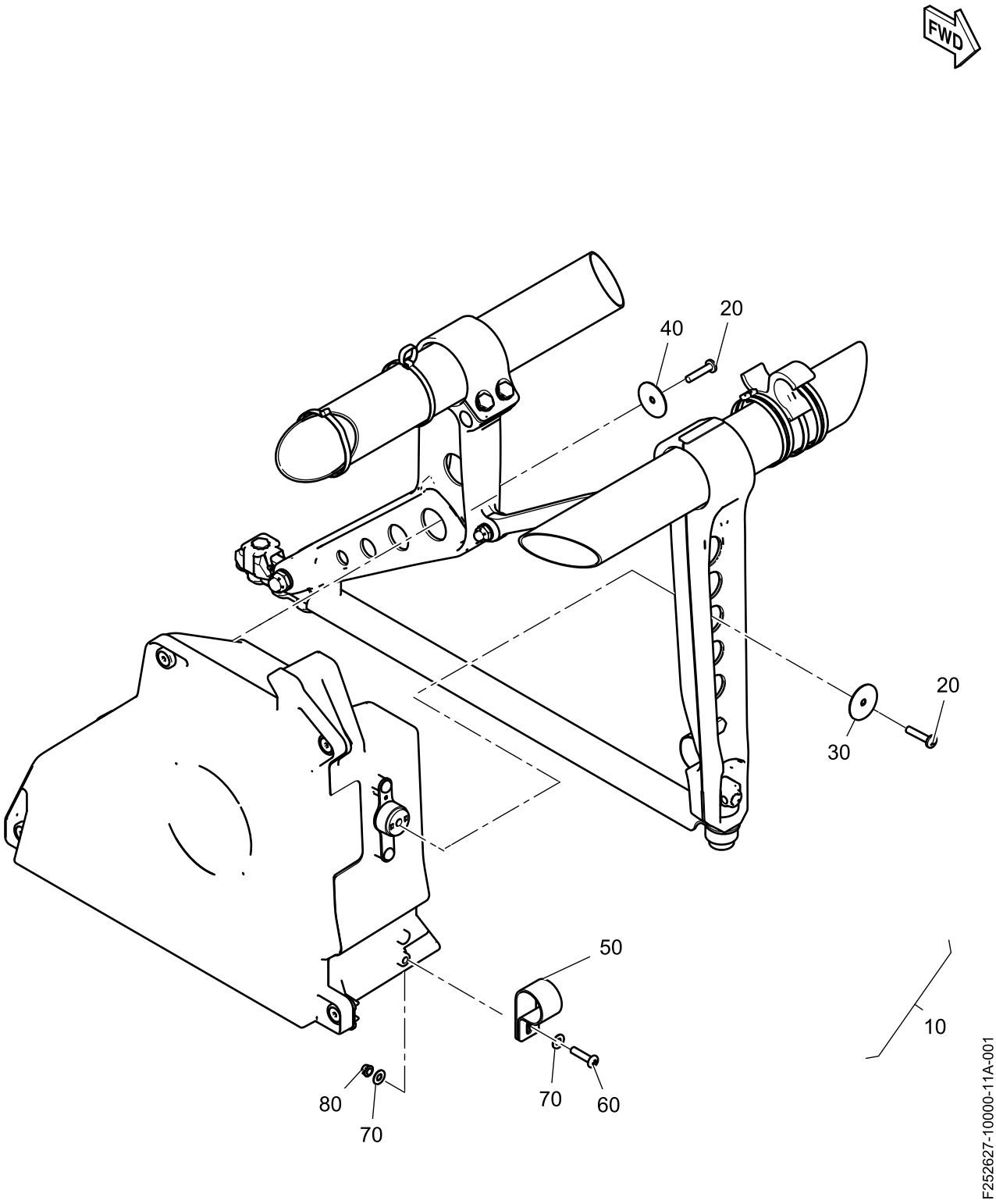


FIG. 11A - ATTACHMENT SEB
Figure 11A

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
11A – 1	139-00-159-74RF		ATTACHMENT SEB NP SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA SEE FIG. 7D FOR NHA	A	RF
– 1A	139-00-197-90RF		ATTACHMENT SEB NP SEE FIG. 7 FOR NHA SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA SEE FIG. 7C FOR NHA SEE FIG. 7D FOR NHA SEE FIG. 7F FOR NHA	B	RF
10	139-00-159-74		. ATTACHMENT SEB	A	1
– 10A	139-00-197-90		. ATTACHMENT SEB	B	1
			ATTACHING PARTS		
20	NAS603-15		. . SCREW PN 315-50-676-78 BY VC1084 SPCL TORQUE REF TABLE 8001		2
30	139-00-197-95		. . WASHER	A	1
– 30A	139-00-197-95		. . WASHER	B	2
40	139-00-180-08		. . WASHER 7X32X1,5	A	1
50	139-00-197-96		. . CLAMP		1
60	NAS603-13		. . SCREW PN 042226 BY VC1084 SPCL TORQUE REF TABLE 8001		1
70	NAS1149C0332R		. . WASHER PN 102530 BY VC1084		2
80	NAS1291C3M		. . NUT PN 102539 BY VC1084		1
			* * *		

– ITEM NOT ILLUSTRATED

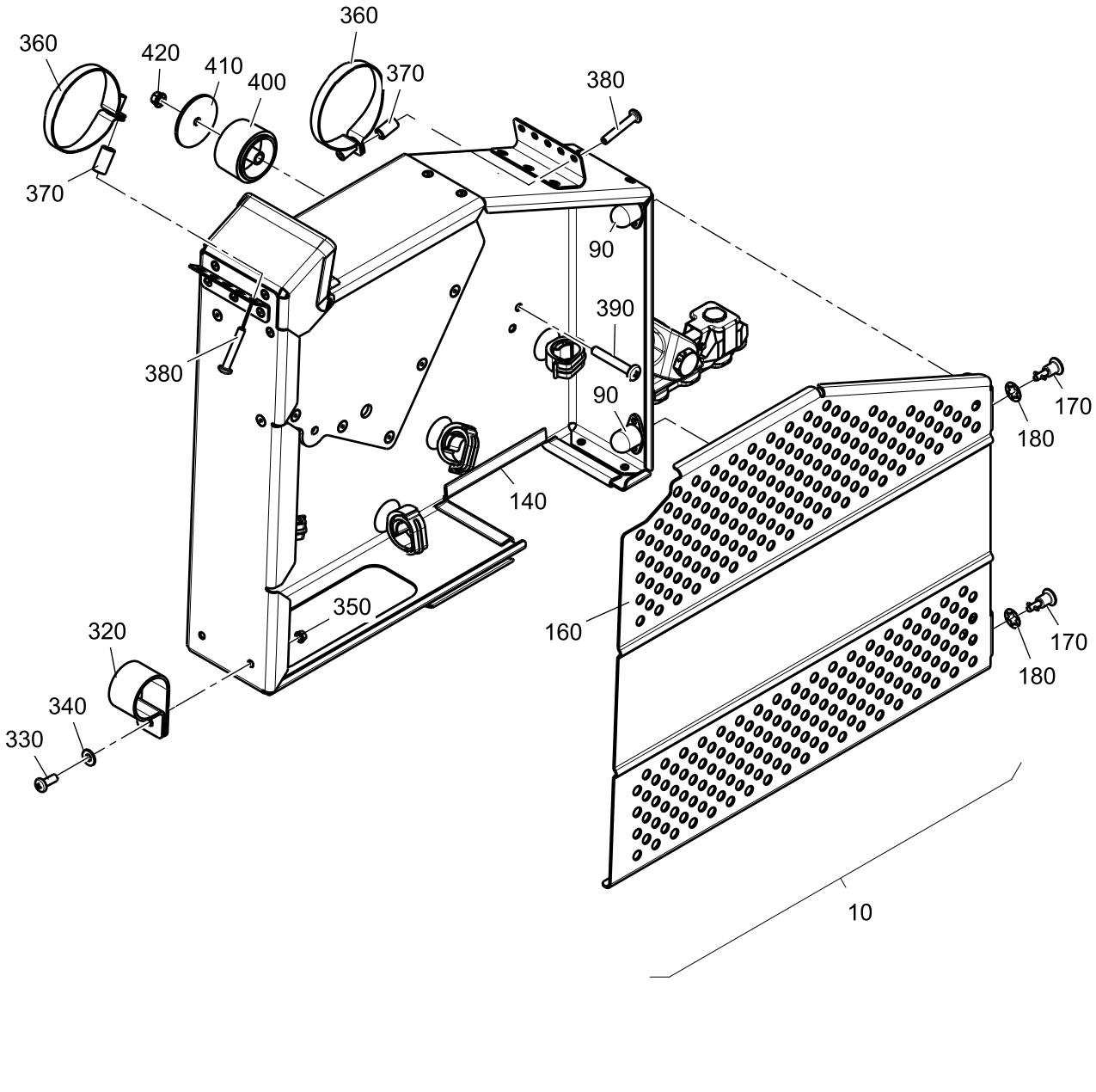


FIG. 11B - HOUSING INSTL
Figure 11B

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
11B – 1	139-00-142-61RF		HOUSING INSTL NP SEE FIG. 7 FOR NHA SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA SEE FIG. 7C FOR NHA SEE FIG. 7D FOR NHA SEE FIG. 7E FOR NHA SEE FIG. 7F FOR NHA	A	RF
– 1A	139-00-142-62RF		HOUSING INSTL NP SEE FIG. 7 FOR NHA SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA SEE FIG. 7C FOR NHA SEE FIG. 7D FOR NHA SEE FIG. 7E FOR NHA SEE FIG. 7F FOR NHA	B	RF
– 1B	139-00-142-75RF		HOUSING INSTL NP SEE FIG. 7 FOR NHA SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA SEE FIG. 7C FOR NHA SEE FIG. 7D FOR NHA SEE FIG. 7E FOR NHA SEE FIG. 7F FOR NHA	C	RF
10	139-00-142-61		. HOUSING ASSY	A	1
– 10A	139-00-142-62		. HOUSING ASSY	B	1
– 10B	139-00-142-75		. HOUSING ASSY	C	1
– 20	139-00-142-63		. . HOUSING ASSY	A	1
– 20A	139-00-142-64		. . HOUSING ASSY	B	1
– 20B	139-00-142-74		. . HOUSING MAIN PART	C	1
– 30	139-00-142-65		. . . HOUSING	A	1
– 30A	139-00-142-66		. . . HOUSING	B	1
– 40	139-00-142-60		. . . MOUNTING PLATE	A B	1
– 40A	055948		. . . BLIND RIVET NP ST/ST D2,4 KL0,8-3,2	C	8
– 50	20411590		. . . BLIND RIVET NP	A B	12

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
11B – 60	139-00-142-77		. . . ATTACHMENT BRACKET		1
– 70	055948		. . . BLIND RIVET NP ST/ST D2,4 KL0,8-3,2	A B	6
– 80	139-00-142-78		. . . ATTACHMENT BRACKET	A B	1
90	107257		. . . HOLDER CAMS 26R16-1A	A B	2
– 100	055948		. . . BLIND RIVET NP ST/ST D2,4 KL0,8-3,2	A B	4
– 110	149-00-242-00		. . . CABLE SUPPORT	A B	3
– 120	315-50-655-65		. . . BLIND RIVET NP	A B	3
– 130	20427076		. . . CABLE CLIP	A B	5
140	100182		. . . EDGE PROTECTION SECURED WITH ERGO 5011	A B	AR
– 150	139-00-142-67		. . LID ASSY	A	1
– 150A	139-00-142-68		. . LID ASSY	B	1
– 150B	139-00-142-73		. . LID ASSY	C	1
160	139-00-142-69		. . . LID	A	1
– 160A	139-00-142-70		. . . LID	B	1
– 160B	139-00-142-71		. . . LID	C	1
170	20361218		. . . FASTENER	A B	2
– 170A	20361218		. . . FASTENER	C	1
180	021814		. . . WASHER	A B	2
– 180A	021814		. . . WASHER	C	1
– 190	100182		. . . EDGE PROTECTION SECURED WITH ERGO 5011	A B	AR
– 200	139-00-142-72		. . COVER	C	1
– 210	139-00-142-77		. . ATTACHMENT BRACKET	C	1
– 220	055948		. . BLIND RIVET ST/ST D2,4 KL0,8-3,2	C	5

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
11B – 230	107257		. . HOLDER CAMS 26R16-1A	C	1
– 240	055948		. . BLIND RIVET ST/ST D2,4 KL0,8-3,2	C	2
– 250	149-00-242-00		. . CABLE SUPPORT	C	3
– 260	315-50-655-65		. . BLIND RIVET	C	3
– 270	100182		. . EDGE PROTECTION SECURED WITH ERGO 5011	C	AR
– 280	20440462		. . POWER SUPPLY	A B	1
– 290	20434133		. . USB POWER OUTLET	C	1
– 300	139-00-142-76RF		ATTACHMENT SHROUD NP SEE FIG. 7 FOR NHA SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA SEE FIG. 7C FOR NHA SEE FIG. 7D FOR NHA SEE FIG. 7E FOR NHA SEE FIG. 7F FOR NHA	D	RF
– 300A	139-00-142-80RF		ATTACHMENT KIT SHROUD NP SEE FIG. 7 FOR NHA SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA SEE FIG. 7C FOR NHA SEE FIG. 7D FOR NHA SEE FIG. 7E FOR NHA SEE FIG. 7F FOR NHA	E	RF
– 310	139-00-142-76		. ATTACHMENT SHROUD	D	1
– 310A	139-00-142-80		. ATTACHMENT KIT SHROUD ATTACHING PARTS	E	1
320	139-00-160-25		. . CLAMP	D	1
– 320A	130-00-130-14		. . CLAMP ASSY	E	1
330	NAS602-7		. . SCREW PN 315-50-650-52 BY VC1084 SPCL TORQUE REF TABLE 8001	D	1
– 330A	315-00-101-09		. . BUSHING	E	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
11B 340	NAS1149FN832P		. . WASHER PN 315-50-600-04 BY VC1084	D	1
– 340A	NAS602-16		. . SCREW PN 315-50-650-37 BY VC1084 SPCL TORQUE REF TABLE 8001	E	1
350	22NKTM82		. . NUT, ACORN PN 315-50-606-99 BY VC1084	D	1
– 350A	139-00-160-25		. . CLAMP	E	1
360	130-00-130-14		. . CLAMP ASSY SPCL TORQUE REF TABLE 8001	D	2
– 360A	NAS602-7		. . SCREW PN 315-50-650-52 BY VC1084 SPCL TORQUE REF TABLE 8001	E	1
370	315-00-101-09		. . BUSHING	D	2
– 370A	NAS1149FN832P		. . WASHER PN 315-50-600-04 BY VC1084	E	1
380	NAS602-16		. . SCREW PN 315-50-650-37 BY VC1084	D	2
– 380A	22NKTM82		. . NUT, ACORN PN 315-50-606-99 BY VC1084	E	1
390	NAS603-20		. . SCREW PN 044159 BY VC1084 SPCL TORQUE REF TABLE 8001	D	1
400	139-00-142-24		. . BUSHING	D	1
410	139-00-142-79		. . WASHER	D	1
420	MS21042-3		. . NUT PN 315-50-607-15 BY VC1084	D	1
			* * *		

– ITEM NOT ILLUSTRATED

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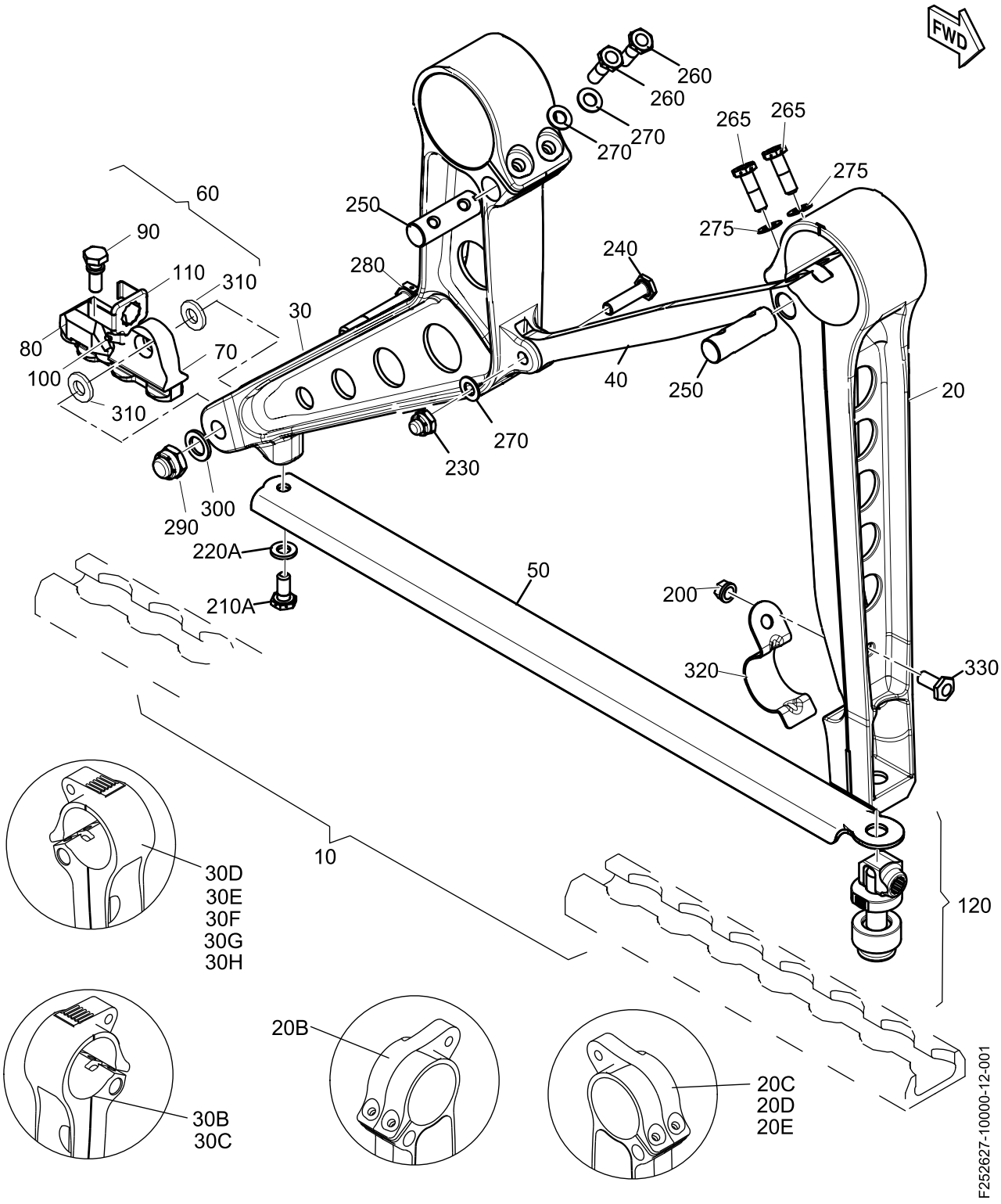


FIG. 12 - SEATLEG INSTL
SEATLEG INSTL (Sheet 1 of 2)
Figure 12

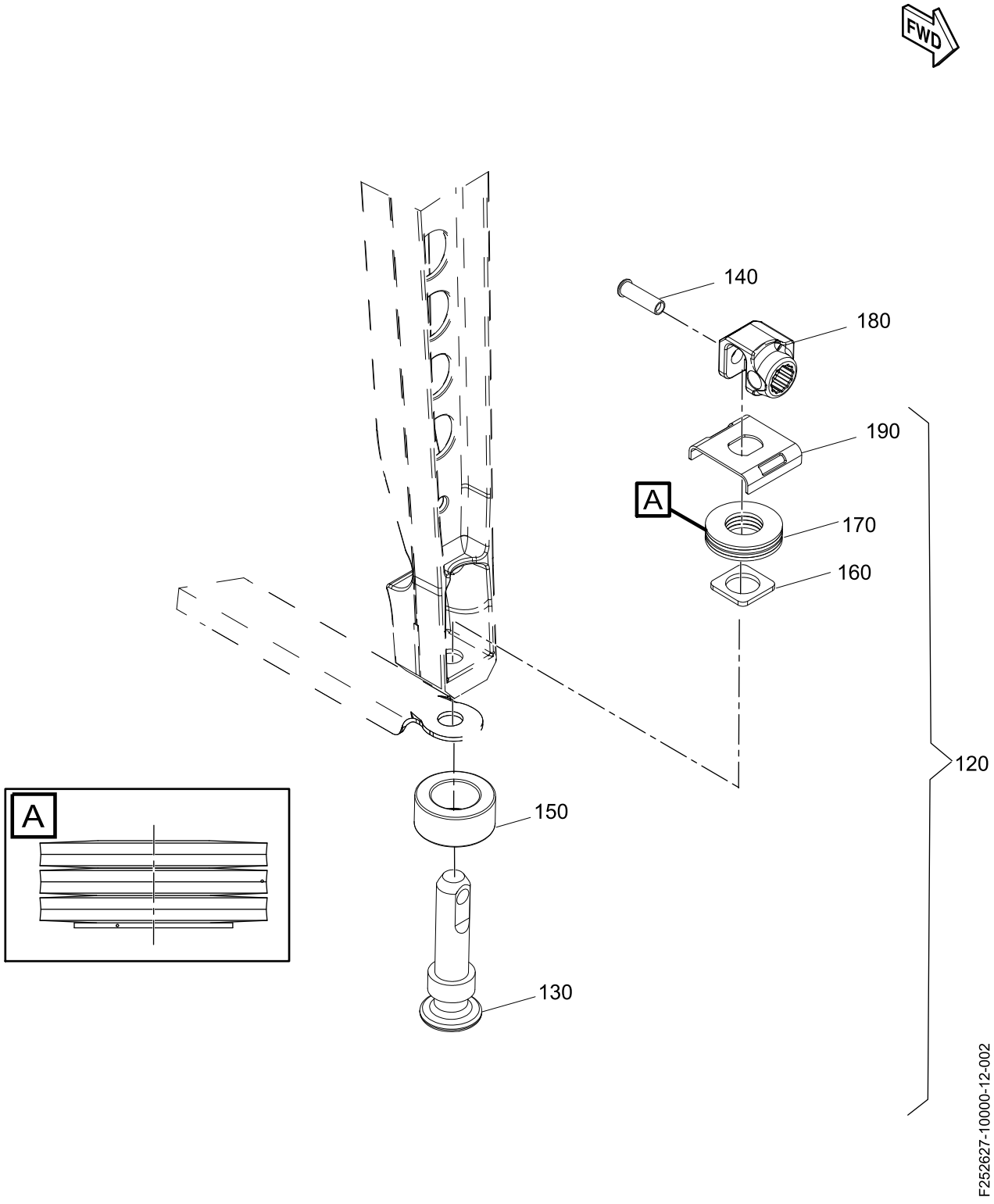


FIG. 12 - SEATLEG INSTL
SEATLEG INSTL (Sheet 2 of 2)
Figure 12

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FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
12 – 1	139-00-136-74RF		SEATLEG INSTL NP SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA SEE FIG. 7D FOR NHA	A	RF
– 1A	139-00-136-75RF		SEATLEG INSTL NP SEE FIG. 7 FOR NHA SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA SEE FIG. 7C FOR NHA SEE FIG. 7D FOR NHA SEE FIG. 7E FOR NHA SEE FIG. 7F FOR NHA	B	RF
– 1B	139-00-136-83RF		SEATLEG INSTL NP SEE FIG. 7 FOR NHA	C	RF
– 1C	139-00-136-84RF		SEATLEG INSTL NP SEE FIG. 7 FOR NHA	D	RF
– 1D	139-00-136-85RF		SEATLEG INSTL NP SEE FIG. 7B FOR NHA	E	RF
– 1E	139-00-136-86RF		SEATLEG INSTL NP SEE FIG. 7A FOR NHA	F	RF
– 1F	139-00-136-93RF		SEATLEG INSTL NP SEE FIG. 7D FOR NHA	G	RF
– 1G	139-00-136-95RF		SEATLEG INSTL NP SEE FIG. 7B FOR NHA SEE FIG. 7C FOR NHA SEE FIG. 7E FOR NHA SEE FIG. 7F FOR NHA	H	RF
– 1H	139-00-136-96RF		SEATLEG INSTL NP SEE FIG. 7A FOR NHA SEE FIG. 7C FOR NHA SEE FIG. 7D FOR NHA SEE FIG. 7E FOR NHA SEE FIG. 7F FOR NHA	J	RF
– 1J	139-00-136-94RF		SEATLEG INSTL NP SEE FIG. 7D FOR NHA	K	RF
– 1K	139-00-136-07RF		SEATLEG INSTL NP SEE FIG. 7B FOR NHA	L	RF

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
12 – 1L	139-00-136-08RF		SEATLEG INSTL NP SEE FIG. 7A FOR NHA	M	RF
– 1M	139-00-136-27RF		SEATLEG INSTL NP SEE FIG. 7B FOR NHA	N	RF
– 1N	139-00-136-28RF		SEATLEG INSTL NP SEE FIG. 7A FOR NHA	P	RF
– 1P	139-00-136-29RF		SEATLEG INSTL NP SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA	Q	RF
– 1Q	139-00-136-31RF		SEATLEG INSTL NP SEE FIG. 7A FOR NHA SEE FIG. 7B FOR NHA	R	RF
10	139-00-136-74		. SEATLEG ASSY	A	1
– 10A	139-00-136-75		. SEATLEG ASSY	B	1
– 10B	139-00-136-83		. SEATLEG ASSY	C	1
– 10C	139-00-136-84		. SEATLEG ASSY	D	1
– 10D	139-00-136-85		. SEATLEG ASSY	E	1
– 10E	139-00-136-86		. SEATLEG ASSY	F	1
– 10F	139-00-136-93		. SEATLEG ASSY	G	1
– 10G	139-00-136-95		. SEATLEG ASSY	H	1
– 10H	139-00-136-96		. SEATLEG ASSY	J	1
– 10J	139-00-136-94		. SEATLEG ASSY	K	1
– 10K	139-00-136-07		. SEATLEG ASSY LH OFFSET	L	1
– 10L	139-00-136-08		. SEATLEG ASSY RH OFFSET	M	1
– 10M	139-00-136-27		. SEATLEG ASSY LH OFFSET	N	1
– 10N	139-00-136-28		. SEATLEG ASSY RH OFFSET	P	1
– 10P	139-00-136-29		. SEATLEG ASSY (STD)	Q	1
– 10Q	139-00-136-31		. SEATLEG ASSY	R	1
20	139-00-136-51		. . SEATLEG, FRONT	A B	1
– 20A	139-00-136-69		. . SEATLEG, FRONT	C	1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
12 20B	139-00-136-70		. . SEATLEG, FRONT	D	1
20C	139-00-136-52		. . SEATLEG, FRONT	E H	1
20D	139-00-136-66		. . SEATLEG, FRONT	F J	1
20E	139-00-136-65		. . SEATLEG, FRONT	G	1
– 20F	139-00-136-56		. . SEATLEG, FRONT	K	1
– 20G	139-00-135-37		. . SEATLEG FRONT OFFSET	L P	1
– 20H	139-00-135-47		. . SEATLEG FRONT OFFSET	M N	1
– 20J	139-00-135-32		. . SEATLEG FRONT STD	Q R	1
30	139-00-103-61		. . SEATLEG, REAR (STD)	A	1
– 30A	139-00-103-01		. . SEATLEG, REAR (STD)	B	1
30B	139-00-130-66		. . SEATLEG, REAR (OFFSET)	C	1
30C	139-00-130-65		. . SEATLEG, REAR (OFFSET)	D	1
30D	139-00-130-59		. . SEATLEG, REAR (OFFSET)	E	1
30E	139-00-130-60		. . SEATLEG, REAR (OFFSET)	F	1
30F	139-00-130-56		. . SEATLEG, REAR (OFFSET)	G	1
30G	139-00-130-69		. . SEATLEG, REAR (OFFSET)	H	1
30H	139-00-130-70		. . SEATLEG, REAR (OFFSET)	J	1
– 30J	139-00-130-55		. . SEATLEG, REAR (OFFSET)	K	1
– 30K	139-00-130-18		. . SEATLEG OFFSET REAR	L	1
– 30L	139-00-130-17		. . SEATLEG OFFSET REAR	M	1
– 30M	139-00-130-12		. . SEATLEG OFFSET REAR	N	1
– 30N	139-00-130-11		. . SEATLEG OFFSET REAR	P	1
40	139-00-102-00		. . CROSS STRUT		1
50	139-00-135-22		. . HORIZONTAL BAR	A E F G K R	1
– 50A	139-00-101-18		. . HORIZONTAL BAR	B C D H J L M N P Q	1

– ITEM NOT ILLUSTRATED

FIG.	ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567		EFFECT CODE	UNITS PER ASSY
12	60	137-00-153-30		. . FITTING ASSY, 3 STUD REAR			1
	70	137-00-154-10		. . . BODY, FITTING	NP		1
	80	137-00-154-21		. . . SHEAR PLUNGER	NP		1
	90	137-00-154-25		. . . SCREW, FITTING	NP		1
	100	044508		. . . PIN, CENTER GROOVED DIN1475 3X16	NP		1
	110	137-00-153-01		. . . LOCKING PLATE			1
	120	139-00-190-90		. . FITTING ASSY, FRONT STUD			1
	130	139-00-190-91		. . . FRONT STUD			1
	140	139-00-194-63		. . . AXIS			1
	150	139-00-190-92		. . . SPACER SLEEVE			1
	160	139-00-190-93		. . . SQUARE WASHER			1
	170	104267		. . . SPRING, DISK DIN2093A 22,5X11,2X1,25			4
	180	139-00-191-99		. . . EXCENTRIC			1
	190	139-00-190-83		. . . COVER			1
	200	MS21042-4		. . NUT PN 103302 BY VC1084			1
	– 210	NAS6604-2		. . SCREW PN 315-50-669-10 BY VC1084 SPCL TORQUE REF TABLE 8001 RPLD BY 210A			1
	210A	NAS6604-1		. . SCREW PN 103323 BY VC1084 SPCL TORQUE REF TABLE 8001 RPLS 210			1
	– 220	NAS1149F0463P		. . WASHER PN 315-50-638-75 BY VC1084 RPLD BY 220A AND 275			3
	220A	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084 RPLS 220			1

– ITEM NOT ILLUSTRATED

FIG. ITEM	PART NUMBER	AIRLINE STOCK NUMBER	NOMENCLATURE 1234567	EFFECT CODE	UNITS PER ASSY
12 230	52NKTE048		. . NUT, ACORN PN 315-50-606-73 BY VC1084		1
240	NAS6204-10		. . SCREW PN 315-50-604-91 BY VC1084 SPCL TORQUE REF TABLE 8001		1
250	139-00-140-01		. . NUT, BARREL		2
260	NAS6604P6		. . SCREW PN 20369685 BY VC1084 SPCL TORQUE REF TABLE 8001	A B C D E F G H J K	2
– 260A	NAS6604P6		. . HEXAGON SCREW PN 20369685 BY VC1084	L M N P Q R	4
265	NAS6604P8		. . SCREW PN 20413663 BY VC1084 SPCL TORQUE REF TABLE 8001	A B C D E F G H J K	2
270	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084	A B C D E F G H J K	3
– 270A	NAS1149F0432P		. . WASHER PN 315-50-600-12 BY VC1084	L M N P Q R	5
275	NAS1149F0463P		. . WASHER PN 315-50-638-75 BY VC1084	A B C D E F G H J K	2
280	NAS6606P18		. . SCREW PN 103300 BY VC1084		1
290	52NKTE064		. . ACORN NUT PN 043804 BY VC1084 SPCL TORQUE REF TABLE 8001		1
300	NAS1149C0663R		. . WASHER PN 043805 BY VC1084		1
310	139-00-118-00		. . SPACER		2
320	139-00-135-20		. . CLAMP		1
330	NAS6604-1		. . SCREW PN 103323 BY VC1084 SPCL TORQUE REF TABLE 8001		1

– ITEM NOT ILLUSTRATED