SAFRAN SEATS USA LLC

**2000 WEBER DRIVE, GAINESVILLE, TEXAS 76240**
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**• SITA: GLEWBCR • CAGE 3K723**
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# REVISION TRANSMITTAL LETTER

TO:

Holders of Component Maintenance Manual (CMM) 25-25-52, revision No. 11 dated Sep 24/20.

GENERAL:

This transmittal letter is attached to the revision No. 12 of CMM 25-25-52, dated May 19/21.

The pages which are changed with this revision are shown in the List of Effective Pages (LEP). The type of change is shown in the list as follows:

| | |
|---|---|
| R | This page has been revised (replaced) |
| D | This page has been erased (removed) |
| N | This page is new (put into the CMM) |

Make sure that the contents of the CMM agrees with the List of Effective Pages (LEP).

Write the details on the Record of Revisions (ROR) page.

File this Transmittal Letter in the CMM after the Record of Temporary Revisions (RTR).

Remove and discard the pages which are changed with this Revision.

REASON FOR ISSUE:

This CMM has been revised to incorporate design changes.

The attached highlights give details of these changes.

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COMPONENT MAINTENANCE MANUAL
4176X001 4176X002 4176X004

HIGHLIGHTS

Revision No.12 - May 19/21

Pages which have been added, revised or deleted are outlined below together with the Highlights of the Revision.

| LOCATIONS | DESIGNATION | DESCRIPTION OF CHANGE |
|---|---|---|
| TITLE PAGE | R | Revised to show date of this revision |
| SERVICE BULLETIN LIST | R | Revised to update Service Bulletin List. |
| LIST OF EFFECTIVE PAGES | R | Revised to reflect revision 12. |
| REPAIR | R | Updated General information.<br>Added new subtask for Replace or Install Back Cushion Assembly. |
| DETAILED PARTS LIST<br>FIGURE 1 | R | Incorporated Service Bulletin 41760000-25-A14. |
| FIGURE 1A | R | Incorporated Service Bulletin 41760000-25-A14. |
| FIGURE 1C | R | Incorporated Service Bulletin 41760000-25-A14. |
| FIGURE 1D | R | Incorporated Service Bulletin 41760000-25-A14. |
| FIGURE 1E | R | Incorporated Service Bulletin 41760000-25-A14. |
| FIGURE 1M | R | Incorporated Service Bulletin 41760000-25-A14. |
| FIGURE 1P | R | Incorporated Service Bulletin 41760000-25-A14. |
| FIGURE 1R | R | Incorporated Service Bulletin 41760000-25-A14. |
| FIGURE 2A | R | Incorporated Service Bulletin 41760000-25-A14. |
| FIGURE 3 | R | Incorporated Service Bulletin 41760000-25-A14. |
| FIGURE 3C | R | Incorporated Service Bulletin 41760000-25-A14. |
| FIGURE 3E | R | Incorporated Service Bulletin 41760000-25-A14. |
| FIGURE 5A | R | Incorporated Service Bulletin 41760000-25-A14. |

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# COMPONENT MAINTENANCE MANUAL WITH ILLUSTRATED PARTS LIST

## SLIM PLUS DOUBLE SEAT ASSEMBLY

Part Number

**41762001-101-AA**
**41762001-102-AA**
**41762002-101-AA**
**41762002-102-AA**
**41762004-101-AA**
**41762004-102-AA**
**41763001-101-AA**
**41763001-102-AA**
**41763002-101-AA**
**41763002-102-AA**
**41763004-101-AA**
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(cont.)

Initial Issue: Jan 27/12

**25-25-52**

TP1
Revision No. 12
May 19/21

Part Number

**41765002-102-AA**
**41765004-101-AA**
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**41766004-102-AA**
**41767001-101-AA**
**41767001-102-AA**
**41767002-101-AA**
**41767002-102-AA**
**41767004-101-AA**
**41767004-102-AA**

The seats listed above are certified to applicable TSO. Modification or installation of any components that are not OEM specified and certified, will invalidate the TSO certification.
The technical data in this document is controlled for export under the Export Administration Regulations (EAR), 15 CFR Parts 730-774, ECCN: 9E991. Violations of these laws can be subject to fines and penalties under the Export Administration Act.

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RECORD OF REVISIONS

| REV. No. | ISSUE DATE | INSERTED | | REV. No. | ISSUE DATE | INSERTED | |
|---|---|---|---|---|---|---|---|
| | | DATE | BY | | | DATE | BY |
| Rev.0 | Jan 27/12 | Jan 27/12 | Safran Cabin Inc. | | | | |
| Rev.1 | May 11/12 | May 11/12 | Safran Cabin Inc. | | | | |
| Rev.2 | Dec 10/12 | Dec 10/12 | Safran Cabin Inc. | | | | |
| Rev.3 | Aug 23/13 | Aug 23/13 | Safran Cabin Inc. | | | | |
| Rev.4 | May 12/15 | May 12/15 | Safran Cabin Inc. | | | | |
| Rev.5 | Jun 17/15 | Jun 17/15 | Safran Cabin Inc. | | | | |
| Rev.6 | Jul 15/15 | Jul 15/15 | Safran Cabin Inc. | | | | |
| Rev.7 | Dec 18/15 | Dec 18/15 | Safran Cabin Inc. | | | | |
| Rev.8 | Sep 04/18 | Sep 04/18 | Safran Cabin Inc. | | | | |
| Rev.9 | Feb 18/19 | Feb 18/19 | Safran Cabin Inc. | | | | |
| Rev.10 | Feb 11/20 | Feb 11/20 | Safran Cabin Inc. | | | | |
| Rev.11 | Sep 24/20 | Sep 24/20 | Safran Cabin Inc. | | | | |
| Rev.12 | May 19/21 | May 19/21 | Safran Cabin Inc. | | | | |

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SERVICE BULLETIN LIST

| SERVICE BULLETIN | | INCORPORATION INTO CMM | | TITLE |
|---|---|---|---|---|
| Number | Rev | Date | Rev | |
| 41760000-25-01 | 0 | Feb 18/19 | 1 | EQUIPMENT/FURNISHING - Replacement of the Spreader Shroud |
| 41760000-25-A-02 | 0 | Feb 18/19 | 1 | EQUIPMENT/FURNISHING - Replacement of the Food Tray and Base Frame Tubes |
| 41760000-25-04 | 3 | Dec 10/12 | 2 | EQUIPMENT/FURNISHING - Replacement of the Hinged Armrest and Armrest Cap |
| 41760000-25-11 | 3 | May 12/15 | 4 | EQUIPMENT/FURNISHING - Replacement of the Hinged Armrest and Armrest Cap |
| 41760000-25-A-02 | 3 | Feb 18/19 | 8 | EQUIPMENT/FURNISHING - Replacement of the Food Tray In-Arm and Base Frame Tubes |
| 41760000-25-03 | 1 | Feb 18/19 | 8 | EQUIPMENT/FURNISHING - Replacement of the Sliding Food Tray Arms |
| 41760000-25-12 | 0 | Feb 18/19 | 8 | EQUIPMENT/FURNISHING - Replacement of the Outboard Spreader Assembly |
| 41760000-25-13 | 2 | Feb 18/19 | 9 | EQUIPMENT/FURNISHING - Inspection of the Helicoil on Upper Spreader Assy, Locking Washer implementation and Torque Setting |
| 41760000-25-A14 | 1 | Feb 18/19 | 8 | EQUIPMENT/FURNISHING - Rework of the Seat Back Assembly |
| 41760000-25-20 | 1 | Feb 18/19 | 9 | EQUIPMENT/FURNISHING - Replacement of Armrest Body |
| 41760000-25-26 | 1 | Feb 18/19 | 8 | EQUIPMENT/FURNISHING - Replacement of the Closeout Armrest Finger Pinch |
| 41760000-25-01 | 2 | Feb 11/20 | 10 | EQUIPMENT/FURNISHING - Replacement of the Spreader Shroud |

| SERVICE BULLETIN | | INCORPORATION INTO CMM | | TITLE |
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| Number | Rev | Date | Rev | |
| 41760000-25-A14 | 6 | Feb 11/20 | 10 | EQUIPMENT/FURNISHING - Rework of the Seat Back Assembly |
| 41760000-25-A14 | 7 | Sep 24/20 | 11 | EQUIPMENT/FURNISHING - Rework of the Seat Back Assembly |
| 41760000-25-A-02 | 3 | Sep 24/20 | 11 | EQUIPMENT/FURNISHING - Replacement of the Outboard Spreader Assembly |
| 41760000-25-A14 | 8 | May 19/21 | 12 | EQUIPMENT/FURNISHING - Rework of the Seat Back Assembly |

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# INTRODUCTION

TASK 25-25-52-99F-801-A01

## 1. Scope

A. This Component Maintenance Manual (CMM) contains maintenance instructions and lists replacement parts for the Slim Plus Double Seat Assemblies.

B. This document agrees with the AIR TRANSPORT ASSOCIATION of AMERICA, Specification No. 2200 (ATA 2200) and shows the newest data.

C. This manual uses the task and subtask identification of the Maintenance Task Oriented Support System (MTOSS). The maintenance tasks and other data have special MTOSS numbers for the use of Electronic Data Processing (EDP).

D. Maintenance Manual information for seat components (system description, operation, location, removal, installation, testing, etc.) is contained in this Safran Seats USA LLC Component Maintenance Manual No. 25-25-52 and should be placed into the operator's appropriate Airplane Maintenance Manual.

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## 2. Product Support Services

A. Replacement parts, technical publications, and other product support services are available from Safran Seats USA LLC. Please contact:

Safran Seats USA LLC
2000 Weber Drive
Gainesville, Texas 76240
USA
(V3K723)

Telephone: 940-668-4100
FAX: 940-668-4195

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## 3. Usage Guide

A. Refer to TABLE OF CONTENTS to find the applicable maintenance procedures or other data.

(1) DESCRIPTION AND OPERATION gives the function, primary components, operation, and properties of the Slim Plus Double Seat Assemblies.

(2) TESTING AND FAULT ISOLATION gives test and fault isolation procedures.

(3) DISASSEMBLY gives special procedures to disassemble the Slim Plus Double Seat Assemblies for the repair or part replacement.

(4) CLEANING gives procedures to clean the components of the Slim Plus Double Seat Assemblies.

(5) INSPECTION/CHECK gives procedures to examine parts for worn areas and damage.

(6) REPAIR gives procedures to replace potted inserts, replace bonded components, and make repairs.

(7) ASSEMBLY gives special procedures to assemble the Slim Plus Double Seat Assemblies.

(8) FITS AND CLEARANCES contains assembly torque limits for screws and nuts.

(9) SPECIAL TOOLS, FIXTURES, EQUIPMENT AND CONSUMABLE gives the recommended special tools, fixtures, test equipment and consumable materials used in this manual.

(10) STORAGE (INCLUDING TRANSPORTATION) gives the necessary information about packing and transportation of Slim Plus Double Seat Assemblies.

(11) ILLUSTRATED PARTS LIST (IPL) gives the data necessary to get replacement parts. An equipment index, a numerical index, and illustrations refer to the parts lists that find and identify the parts. The INTRODUCTION gives more data.

B. The sections give a table of recommended tools and materials, when applicable. Use equivalent items if necessary.

C. The procedures in this manual follow the specifications utilized during production and are thereby shop verified.

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4. Verification Dates

A. The procedures contained in this CMM have been verified on the date and by the method shown below.

| Procedure | Date | Method |
|---|---|---|
| Testing/Fault Isolation | Dec 27/11 | Simulation |
| Disassembly | Dec 27/11 | Simulation |
| Assembly | Dec 27/11 | Simulation |

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5. Abbreviations and Unit Symbols

| | |
|---|---|
| º | Degrees |
| °C | Degrees Celsius |
| °F | Degrees Fahrenheit |
| ± | Plus or Minus |
| – | Not Illustrated |
| ALT | Alternate |
| AR | As Required |
| ASSY | Assembly |
| ATA | Air Transport Association |

| | |
|---|---|
| CAGE | Commercial And Government Entity |
| cm | Centimeter (1 cm = 0.394 inch) |
| CMM | Component Maintenance Manual |
| CSK | Countersink |
| DET | Details |
| EFF | Effectivity |
| FIG. | Figure |
| FWD | Forward |
| IDENT | Identification |
| in. | Inch |
| INSTL | Installation |
| IPL | Illustrated Parts List |
| kg | Kilogram (1 kg = 2.205 pounds) |
| lb | Pound |
| LH | Left-Hand |
| MAX | Maximum |
| MIN | Minimum |
| mm | Millimeter |
| NHA | Next Higher Assembly |
| No. | Number |
| OUTBD | Outboard |
| PN | Part Number |
| REV | Revision |
| RF | Reference |
| RH | Right-Hand |
| RPLD | Replaced |
| RPLS | Replaces |
| SB | Service Bulletin |

| | |
|---|---|
| SSUSA | Safran Seats USA LLC |
| STD | Standard |
| SUPSD | Superseded |
| SUPSDS | Supersedes |
| V | Vendor |

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DESCRIPTION AND OPERATION

TASK 25-25-52-870-801-A01

1. Description

A. The Slim Plus Double Seat Assemblies are shown in Figures 1 thru 6. The slim plus double seat assemblies are mounted to seat tracks with track fitting assemblies and front stud assemblies. The seats are equipped with a base frame assembly, seat back assemblies, armrest assemblies, sliding food tray assemblies, in-arm food tray assemblies, seat belt assemblies or y-lap belt assemblies, literature pocket assemblies, life vest pouch assemblies, seat pan assemblies, bottom cushion assemblies, and back cushion assemblies. The life vest pouch assembly and seat belt or y-lap belt assemblies extension are Buyer Furnished Equipment (BFE). The recline lock assembly controls the recline positions and are factory set for the upright and full recline limits. The recline control buttons are located on the armrest assemblies or in-arm food tray assemblies. The recline position can be adjusted by the passenger within the range of travel set at the factory.

B. The base frame assembly provides installation of the seat back assemblies, armrest assemblies, in-arm food tray assemblies and seat pan assemblies. The base frame assembly is equipped with a baggage bar assembly, track fitting assemblies, front stud assemblies, leg assemblies, spreader assemblies, diaphragms, and tube assemblies.

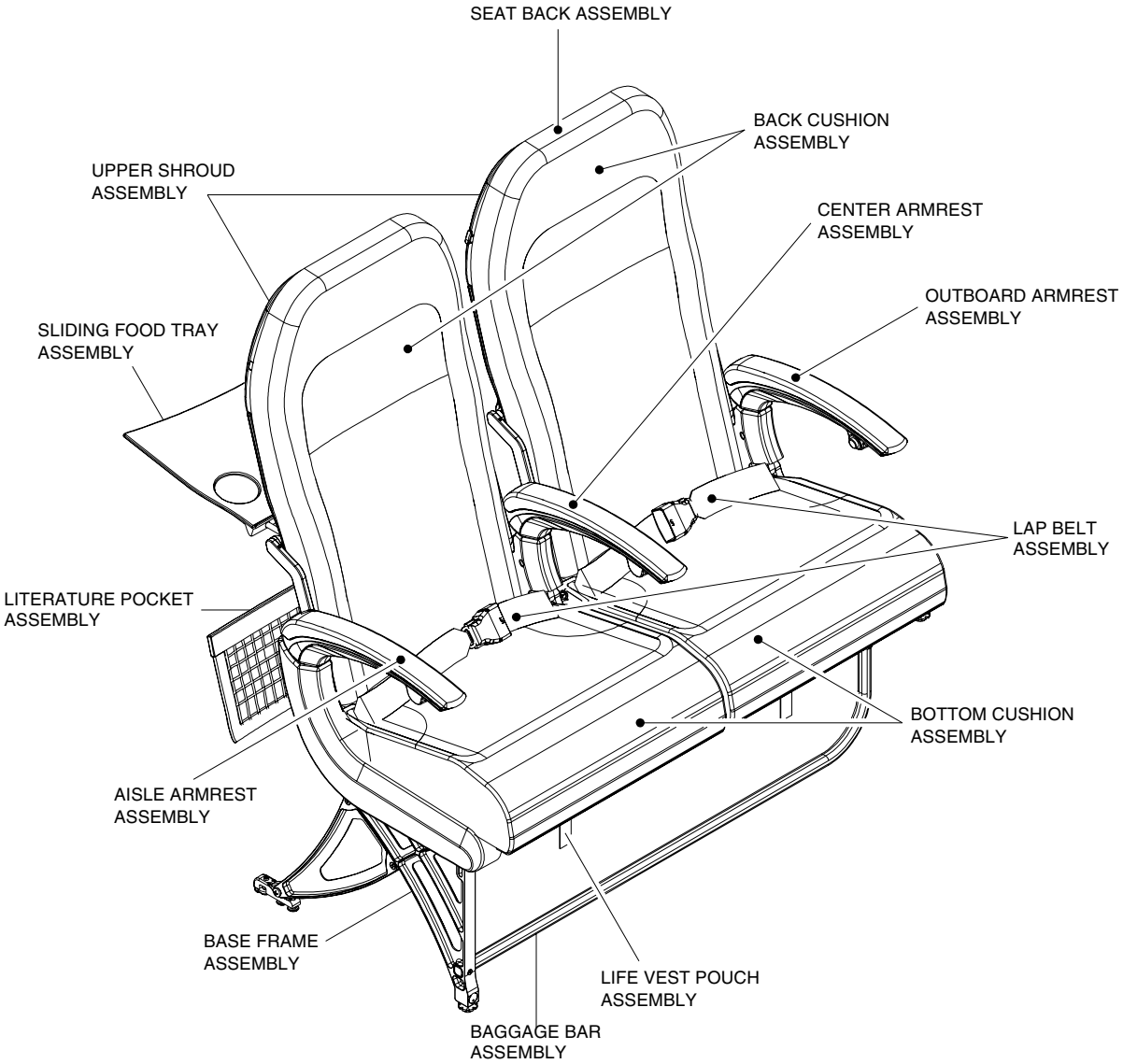
C. The seat back assembly is constructed of composite materials for strength and light weight. Tape is bonded to the structure to secure the back cushion assembly and the literature pocket assembly. The food tray latch assembly is provided to secure the sliding food tray assembly in the stowed position. The back pivot fitting assembly is mounted to the seat pan assemblies and is used to attach the recline lock assembly.

D. The armrest assemblies are constructed of metal, molded plastic and bonded plastic integral color to match the airline requirements. The arm cap assembly is mounted to the top of the structure and acts as a cushion. All standard double seat assemblies have aisle armrest assemblies with movable capability for handicap access. A discreet spring-loaded catch is provided to secure the aisle armrest assembly in the lowered position. The catch is accessible under the aisle arm structure not visible to the passenger.

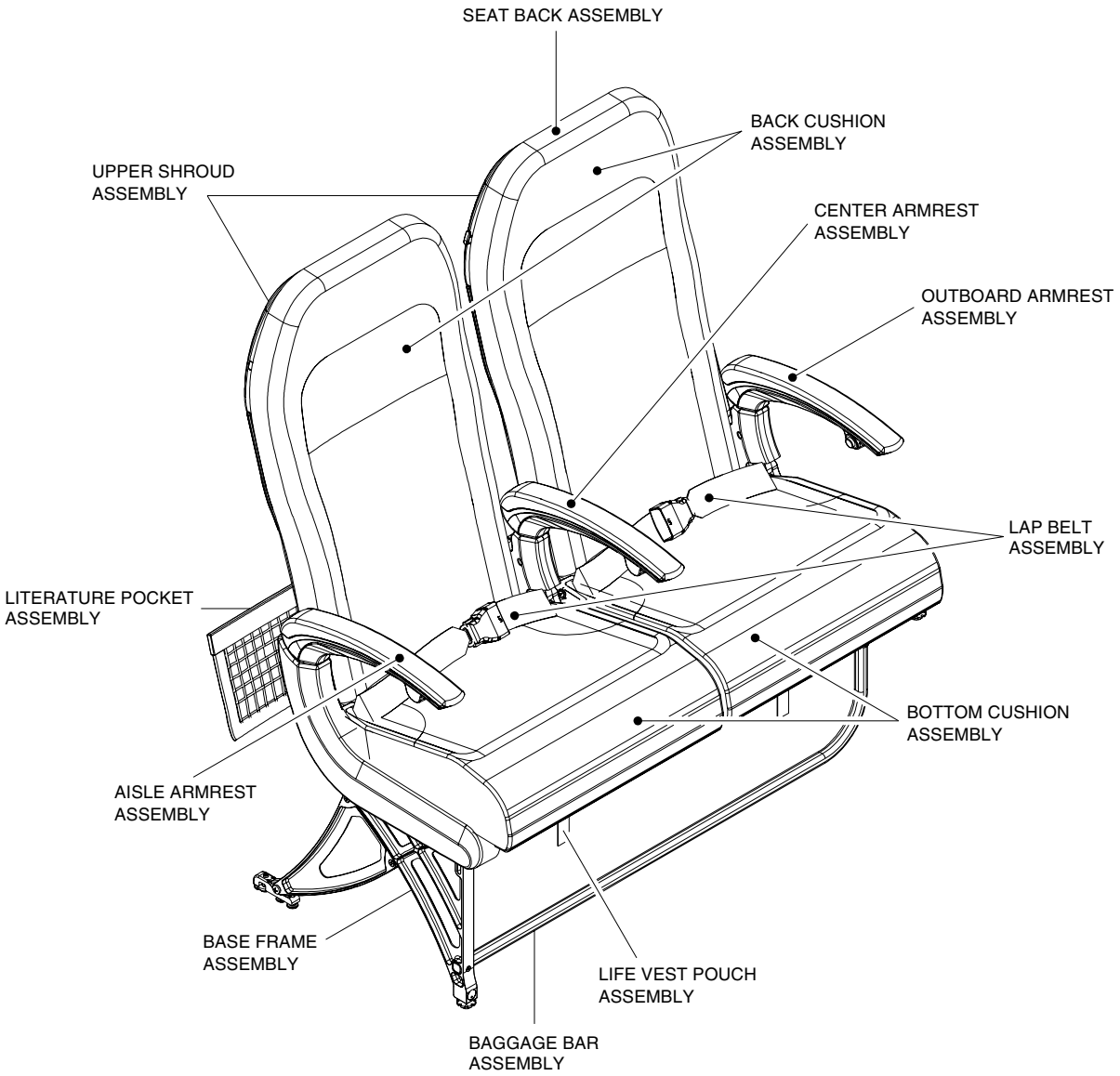
E. The seat pan assemblies are an articulating sliding bottom pan with composite diaphragm. The seat bottom sliding mechanism will be attached to the base frame assembly at the front of the seat and to the seat back assemblies at the rear. When reclining the seat the bottom pan slides forward. The bottom cushion assembly rests on this articulating bottom structure. The seat back assemblies attaches to the seat pan assemblies and the base frame assembly. Recline lock assemblies mounted under the bottom pan/composite diaphragms control the recline system.

F. The sliding food tray assembly is secured to the base frame assembly with the food tray attachment spacer. A set screw is used to adjust the sliding food tray assembly to a 3.0 degrees rise above horizontal. The 3.0 degrees rise levels the sliding food tray assembly during flight.

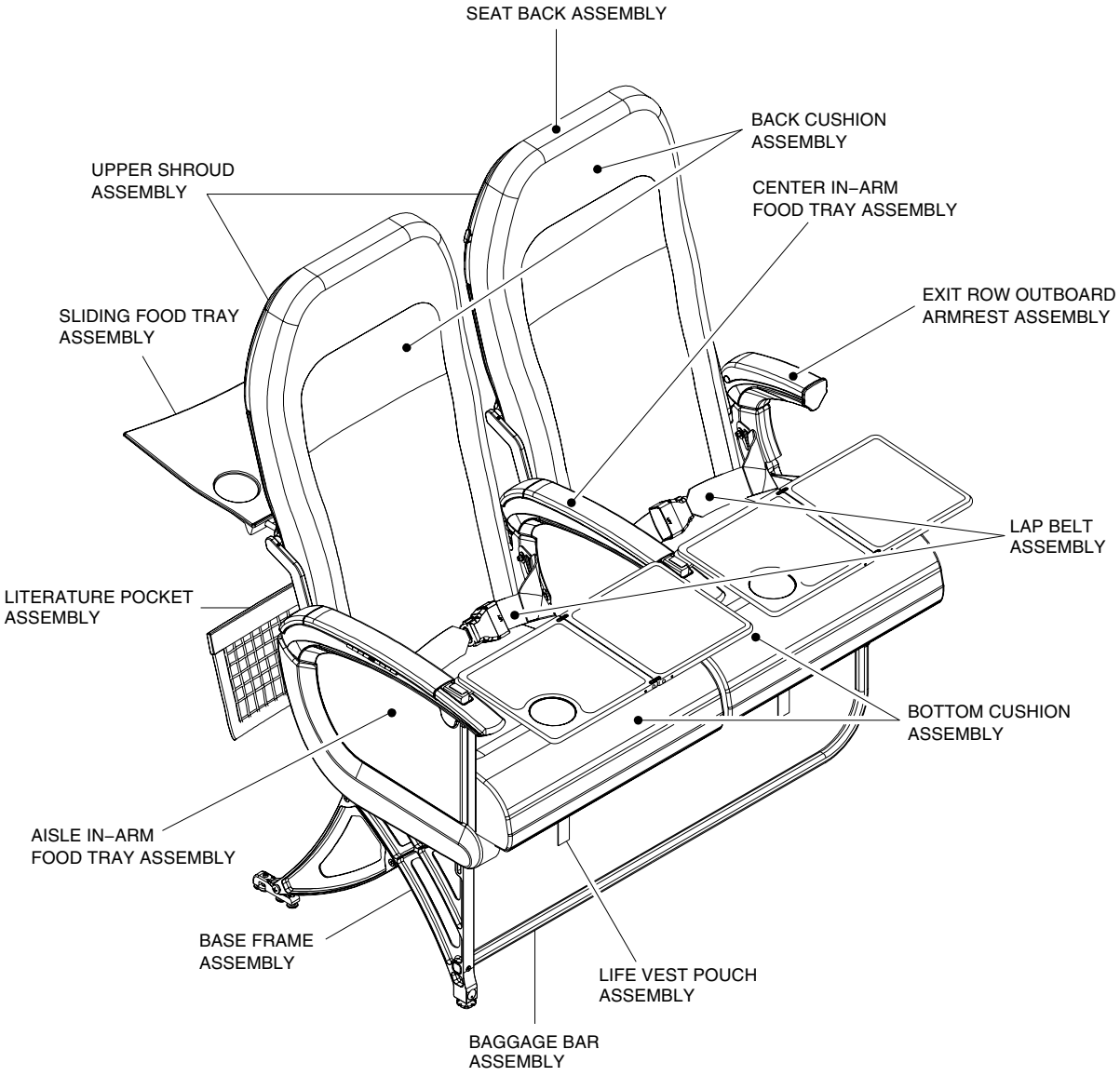
G. The bottom cushion assemblies, back cushion assemblies, and literature pocket assemblies are attached to the seat with tapes. The cushion cover color and material are provided to meet the specifications of the airline.



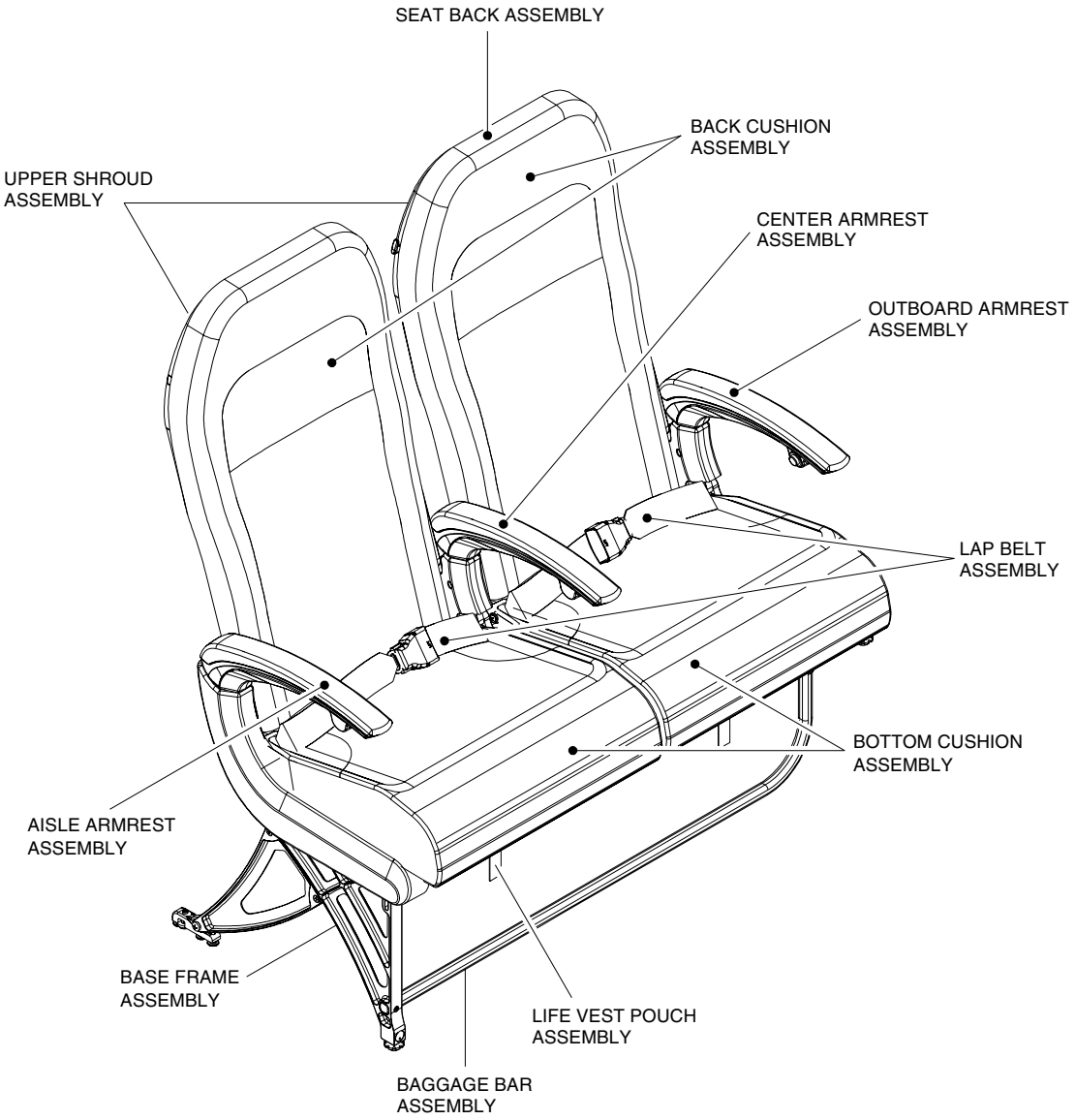

Standard Double Seat Assemblies
Figure 1/GRAPHIC 25-25-52-870-001-A01




Forward Exit Row Double Seat Assemblies
Figure 2/GRAPHIC 25-25-52-870-002-A01



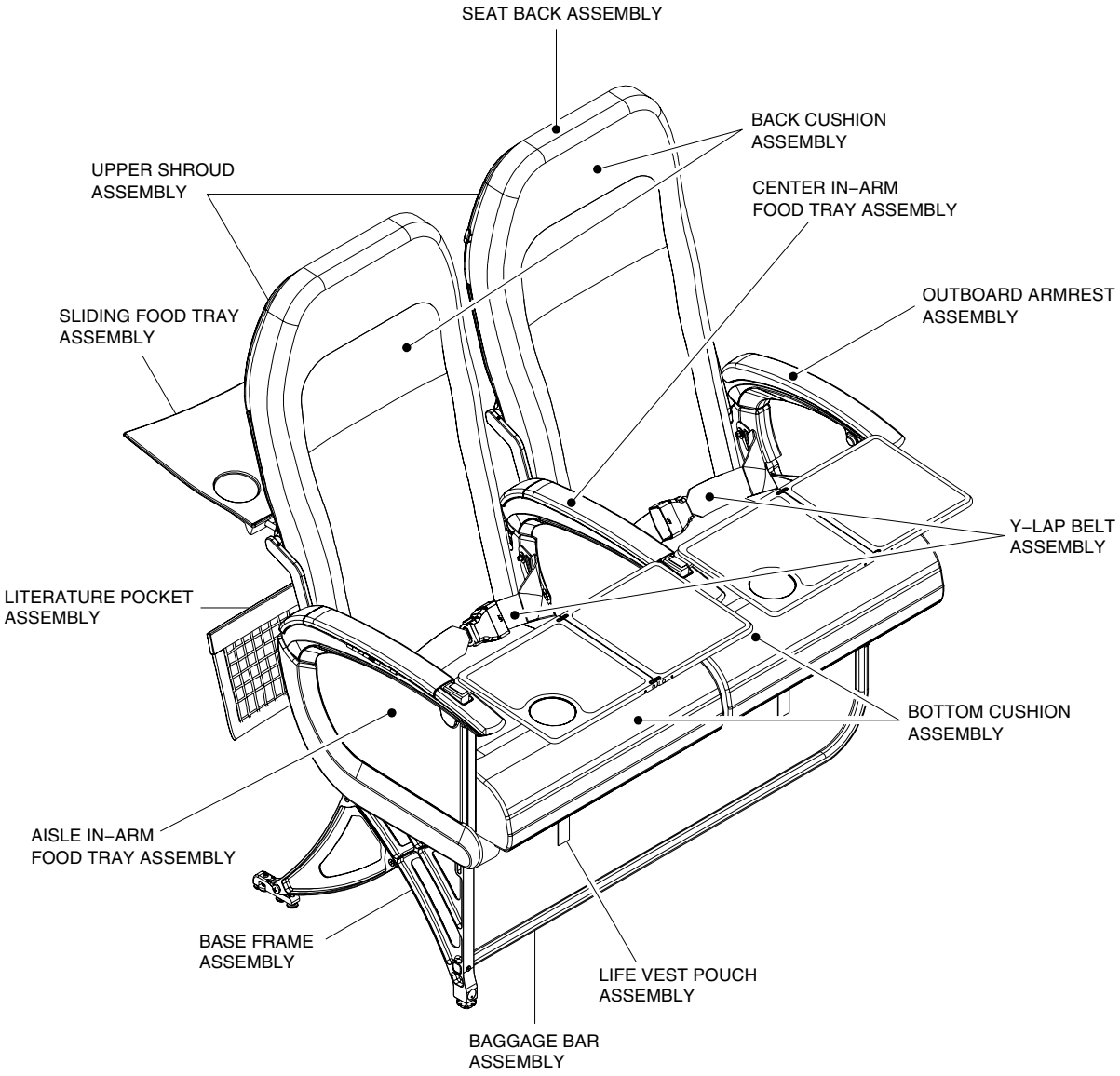

Aft Exit Row Double Seat Assemblies
Figure 3/GRAPHIC 25-25-52-870-003-A01



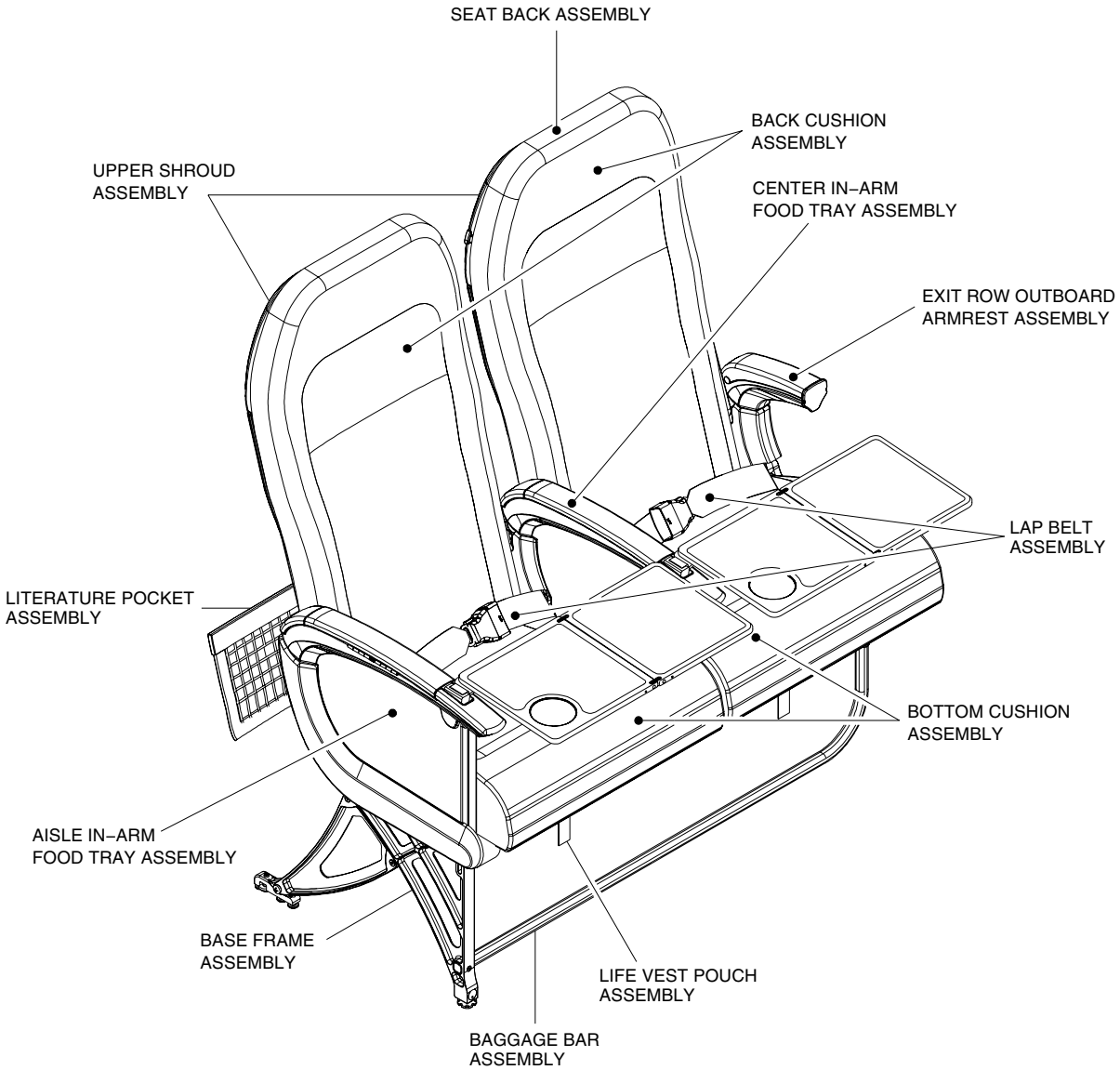

41765001–101–AA
41765001–102–AA
41765002–101–AA
41765002–102–AA
41765004–101–AA
41765004–102–AA

25255204

Last Row Double Seat Assemblies
Figure 4/GRAPHIC 25-25-52-870-004-A01




Front Row Double Seat Assemblies
Figure 5/GRAPHIC 25-25-52-870-005-A01




Exit Row Double Seat Assemblies
Figure 6/GRAPHIC 25-25-52-870-005-A01

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2. Operation

A. To recline in the seat, push the recline control button on the aisle, outboard, and center armrest assemblies and lean seat back assembly. To move the seat back assemblies to the full upright position, lean forward in the seat and push the recline control button. The seat back assemblies are designed to move forward when the recline control button is pushed.

B. To lower the sliding food tray assembly hold sliding food tray assembly and turn food tray latch assembly. Lower sliding food tray assembly completely.

C. To raise the armrest assembly, push the catch located on the aisle spreader assembly under the armrest structure and then lift the armrest assembly. The catch is spring-loaded and will lock the armrest assembly when lowered. The handicap latch is used only when Flight Attendant is assisting a handicap passenger.

D. Center armrest assembly will fold up and stow between seat back assemblies.

E. To deploy in-arm food tray installed in front row double seat assemblies, turn the arm cap up then reach in armrest and pullout the in-arm food tray assembly (rotating 90.0 degrees). The spring loaded arm cap will assist the closing of the arm cap. Fold the food tray down (90.0 degrees). Position food tray to a comfortable position. Slide it by pushing it away from or by pulling it towards you. If equipped with optional sliding machanism.

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3. Technical Data

A. Table 1 gives the properties of the Slim Plus Double Seat Assemblies.

Technical Properties
Table 1/TABLE 25-25-52-870-001-A01

| Property | Specification |
|---|---|
| Manufacturer | Safran Seats USA LLC<br>(CAGE 3K723) |
| Part Number | Nomenclature |
| 41762001-101-AA<br>41762001-102-AA<br>41762002-101-AA<br>41762002-102-AA<br>41762004-101-AA<br>41762004-102-AA | Standard Double Seat Assembly |
| 41763001-101-AA<br>41763001-102-AA<br>41763002-101-AA<br>41763002-102-AA<br>41763004-101-AA<br>41763004-102-AA | Forward Exit Row Double Seat Assembly |

Technical Properties
Table 1/TABLE 25-25-52-870-001-A01 (continued)

| Property | Specification |
|---|---|
| 41764001-101-AA<br>41764001-102-AA<br>41764002-101-AA<br>41764002-102-AA<br>41764004-101-AA<br>41764004-102-AA | Aft Exit Row Double Seat Assembly |
| 41765001-101-AA<br>41765001-102-AA<br>41765002-101-AA<br>41765002-102-AA<br>41765004-101-AA<br>41765004-102-AA | Last Row Double Seat Assembly |
| 41766001-101-AA<br>41766001-102-AA<br>41766002-101-AA<br>41766002-102-AA<br>41766004-101-AA<br>41766004-102-AA | Front Row Double Seat Assembly |
| 41767001-101-AA<br>41767001-102-AA<br>41767002-101-AA<br>41767002-102-AA<br>41767004-101-AA<br>41767004-102-AA | Exit Row Double Seat Assembly |
| Seat Back Assembly Angle - Full Recline Position<br><br>41762001-101-AA<br>41762001-102-AA<br>41764001-101-AA<br>41764001-102-AA<br>41766001-101-AA<br>41766001-102-AA<br>41762002-101-AA<br>41762002-102-AA<br>41764002-101-AA<br>41764002-102-AA<br>41766002-101-AA<br>41766002-102-AA<br>41764004-101-AA<br>41764004-102-AA<br>41766004-101-AA<br>41766004-102-AA | 8.5 degrees from vertical reference |

Technical Properties
Table 1/TABLE 25-25-52-870-001-A01 (continued)

| Property | Specification |
|---|---|
| 41765001-101-AA<br>41765001-102-AA<br>41765002-101-AA<br>41765002-102-AA<br>41765004-101-AA<br>41765004-102-AA | 6.0 degrees from vertical reference |
| 41763001-101-AA<br>41763001-102-AA<br>41767001-101-AA<br>41767001-102-AA<br>41763002-101-AA<br>41763002-102-AA<br>41767002-101-AA<br>41767002-102-AA<br>41763004-101-AA<br>41763004-102-AA<br>41767004-101-AA<br>41767004-102-AA | No Recline |
| Seat Back Assembly Angle - Full Upright Position<br><br>41762001-101-AA<br>41762001-102-AA<br>41764001-101-AA<br>41764001-102-AA<br>41765001-101-AA<br>41765001-102-AA<br>41766001-101-AA<br>41766001-102-AA<br>41762002-101-AA<br>41762002-102-AA<br>41764002-101-AA<br>41764002-102-AA<br>41765002-101-AA<br>41765002-102-AA<br>41766002-101-AA<br>41766002-102-AA<br>41762004-101-AA<br>41762004-102-AA<br>41764004-101-AA<br>41764004-102-AA<br>41765004-101-AA<br>41765004-102-AA<br>41766004-101-AA<br>41766004-102-AA | 1.5 degrees from vertical reference |

Technical Properties
Table 1/TABLE 25-25-52-870-001-A01 (continued)

| Property | Specification |
|---|---|
| 41763001-101-AA<br>41763001-102-AA<br>41767001-101-AA<br>41767001-102-AA<br>41763002-101-AA<br>41763002-102-AA<br>41767002-101-AA<br>41767002-102-AA<br>41763004-101-AA<br>41763004-102-AA<br>41767004-101-AA<br>41767004-102-AA | 0 degrees from vertical reference |
| Sliding Food Tray Assembly Angle | 3.0 degrees lifted from horizontal reference |
| Overall Dimensions | |
| Width | 40.5 in. (102,8 cm) |
| Height | |
| 41762001-101-AA<br>41762001-102-AA<br>41764001-101-AA<br>41764001-102-AA<br>41765001-101-AA<br>41765001-102-AA<br>41766001-101-AA<br>41766001-102-AA<br>41767001-101-AA<br>41767001-102-AA<br>41762002-101-AA<br>41762002-102-AA<br>41764002-101-AA<br>41764002-102-AA<br>41765002-101-AA<br>41765002-102-AA<br>41766002-101-AA<br>41766002-102-AA<br>41767002-101-AA<br>41767002-102-AA<br>41762004-101-AA<br>41762004-102-AA<br>41764004-101-AA<br>41764004-102-AA<br>41765004-101-AA | 45.0 in. (114,30 cm) |

Technical Properties
Table 1/TABLE 25-25-52-870-001-A01 (continued)

| Property | Specification |
|---|---|
| 41765004-102-AA<br>41766004-101-AA<br>41766004-102-AA<br>41767004-101-AA<br>41767004-102-AA<br><br>41763001-101-AA<br>41763001-102-AA<br>41763002-101-AA<br>41763002-102-AA<br>41763004-101-AA<br>41763004-102-AA<br><br>Depth - Upright Position<br><br>41762001-101-AA<br>41762001-102-AA<br>41764001-101-AA<br>41764001-102-AA<br>41766001-101-AA<br>41766001-102-AA<br>41762002-101-AA<br>41762002-102-AA<br>41764002-101-AA<br>41764002-102-AA<br>41766002-101-AA<br>41766002-102-AA<br>41764004-101-AA<br>41764004-102-AA<br>41766004-101-AA<br>41766004-102-AA<br><br>41763001-101-AA<br>41763001-102-AA<br>41763002-101-AA<br>41763002-102-AA<br>41763004-101-AA<br>41763004-102-AA<br><br>41765001-101-AA<br>41765001-102-AA<br>41765002-101-AA<br>41765002-102-AA<br>41765004-101-AA<br>41765004-102-AA | 45.1 in. (114,55 cm)<br><br>25.6 in. (65,02 cm)<br><br>24.5 in. (62,2 cm)<br><br>24.9 in. (63,3 cm) |

Technical Properties
Table 1/TABLE 25-25-52-870-001-A01 (continued)

| Property | Specification |
|---|---|
| 41767001-101-AA<br>41767001-102-AA<br>41767002-101-AA<br>41767002-102-AA<br>41767004-101-AA<br>41767004-102-AA | 23.8 in. (60,4 cm) |
| Life Vest Pouch Assembly Weight (Per Unit) | 1.5 lb (0,68 kg) |
| Literature Pocket Assembly Weight (Per Unit) | 3.0 lb (1,36 kg) |
| Max Certified Seat Weight<br>(Without Life Vest Pouch Assembly and Literature Pocket Assembly) | |
| 41762001-101-AA<br>41762001-102-AA | 53.90 lb (24,45 kg) |
| 41763001-101-AA<br>41763001-102-AA<br>41765001-101-AA<br>41765001-102-AA | 47.29 lb (21,45 kg) |
| 41764001-101-AA<br>41764001-102-AA<br>41766001-101-AA<br>41766001-102-AA<br>41767001-101-AA<br>41767001-102-AA | 65.81 lb (29,85 kg) |
| 41762002-101-AA<br>41762002-102-AA | 54.28 lb (24,62 kg) |
| 41763002-101-AA<br>41763002-102-AA<br>41763004-101-AA<br>41763004-102-AA<br>41765002-101-AA<br>41765002-102-AA<br>41765004-101-AA<br>41765004-102-AA | 47.66 lb (21,62 kg) |
| 41764002-101-AA<br>41764002-102-AA<br>41767002-101-AA<br>41767002-102-AA<br>41767004-101-AA<br>41767004-102-AA | 66.16 lb (30,01 kg) |
| 41766002-101-AA<br>41766002-102-AA | 66.98 lb (30,38 kg) |

Technical Properties
Table 1/TABLE 25-25-52-870-001-A01 (continued)

| Property | Specification |
|---|---|
| 41762004-101-AA<br>41762004-102-AA | 57.45 lb (26,06 kg) |
| 41764004-101-AA<br>41764004-102-AA | 69.34 lb (31,45 kg) |
| 41766004-101-AA<br>41766004-102-AA | 70.15 lb (31,82 kg) |

TASK 25-25-52-99F-806-A01

1. Introduction

A. General

(1) This section contains test and fault isolation procedures. The tests can be done on or off the aircraft.

(2) If a failure occurs during a test, refer to fault Isolation procedures to identify the trouble, possible cause, and corrective action.

(3) No special tools or fixtures are necessary to test the Slim Plus Double Seat Assemblies.

(4) Do the testing and fault isolation procedures a minimum of one time per year.

(5) Do a check of the flotation cushion every third year after the manufacturing date.

TASK 25-25-52-94D-801-A01

2. Standard tools

Standard Tool
Table 1001/TABLE 25-25-52-94D-001-A01

| Tool | Source |
|---|---|
| Inclinometer | Commercially Available |
| Thickness Gage (.005 in. to .008 in.) | Commercially Available |

TASK 25-25-52-700-801-A01

3. Test Procedures

A. Seat Back Assembly Recline Test

(1) On the full upright position, push and hold the recline control button, then move the seat back assembly to the full recline position. Release the recline control button.

(a) The seat back assembly must move smoothly and positively into the full recline position.

NOTE: The movement must be free and without binding.

(b) The seat back assembly must remain correctly locked in full recline position.

NOTE: Refer to Figure 1001 to the full recline position.

(2) From the full recline position, press and hold the recline control button. Then move the seat back assembly to the full upright position. Release the recline control button.

(a) The seat back assembly must move smoothly and positively into the full upright position.

NOTE: The seat back assembly must move free to the full upright position.

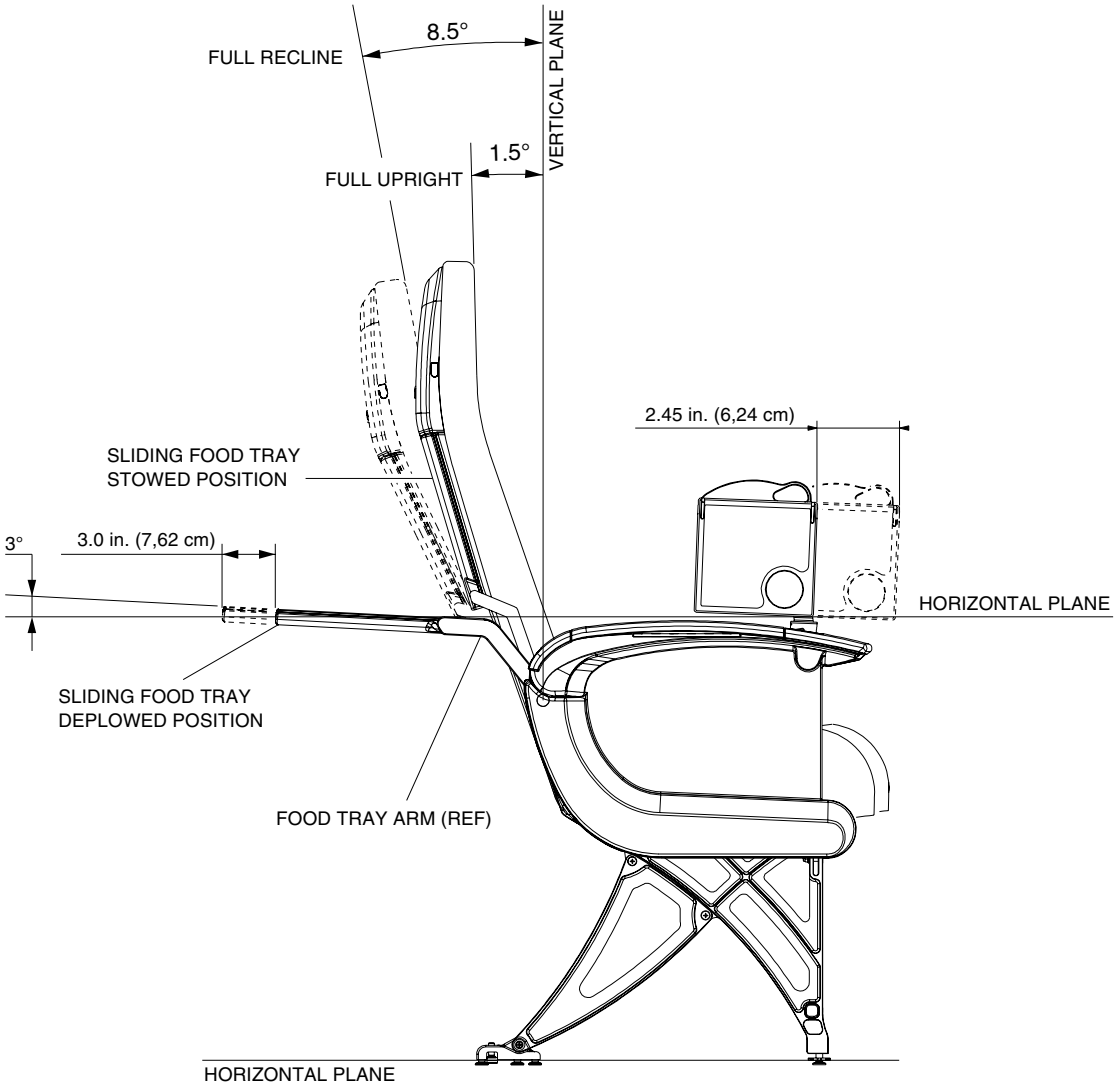
The recline lock assembly and the recline cable assembly must not bind.

(b) The seat back assembly must stay correctly locked in the full upright position.

NOTE: Refer to Figure 1001 to the full upright position.

(3) Push and hold the recline control button and then, move the seat back assembly to a mid-point in the recline travel. Release the recline control button. Push the seat back assembly to make sure that the seat back assembly is locked in the desired position.

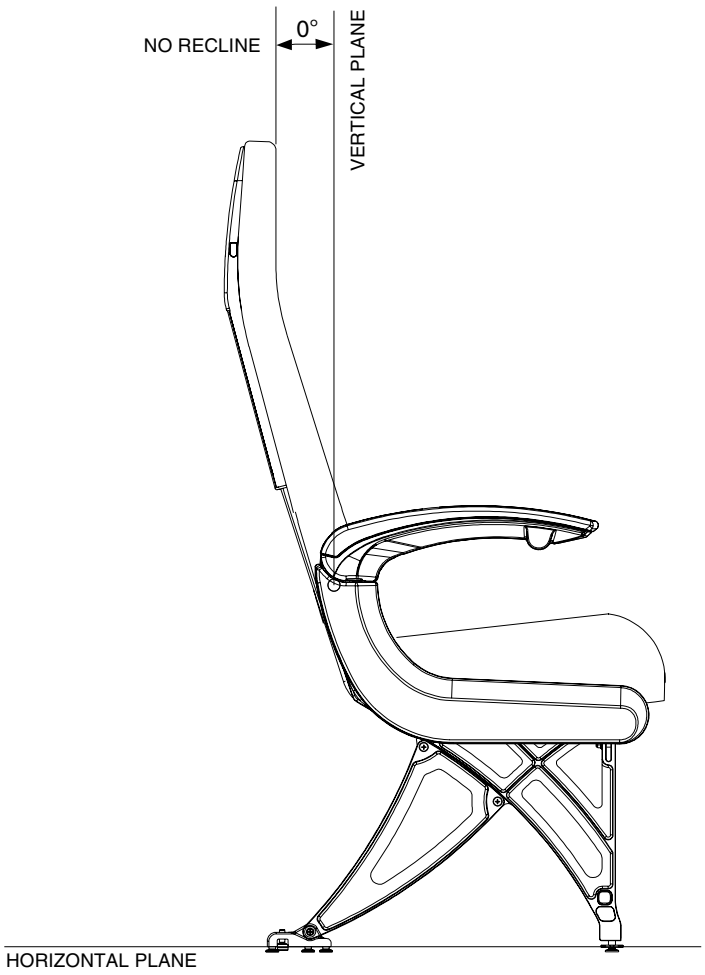
NOTE: The seat back assembly must stay correctly locked in the set recline position.




| | | |
|---|---|---|
| 41762001–101–AA | 41764001–101–AA | 41766001–101–AA |
| 41762001–102–AA | 41764001–102–AA | 41766001–102–AA |
| 41762002–101–AA | 41764002–101–AA | 41766002–101–AA |
| 41762002–102–AA | 41764002–102–AA | 41766002–102–AA |
| 41762004–101–AA | 41764004–101–AA | 41766004–101–AA |
| 41762004–102–AA | 41764004–102–AA | 41766004–102–AA |

252552TO01–01

Seat Assembly Limits
(Sheet 1 of 3)
Figure 1001/GRAPHIC 25-25-52-700-001-A01

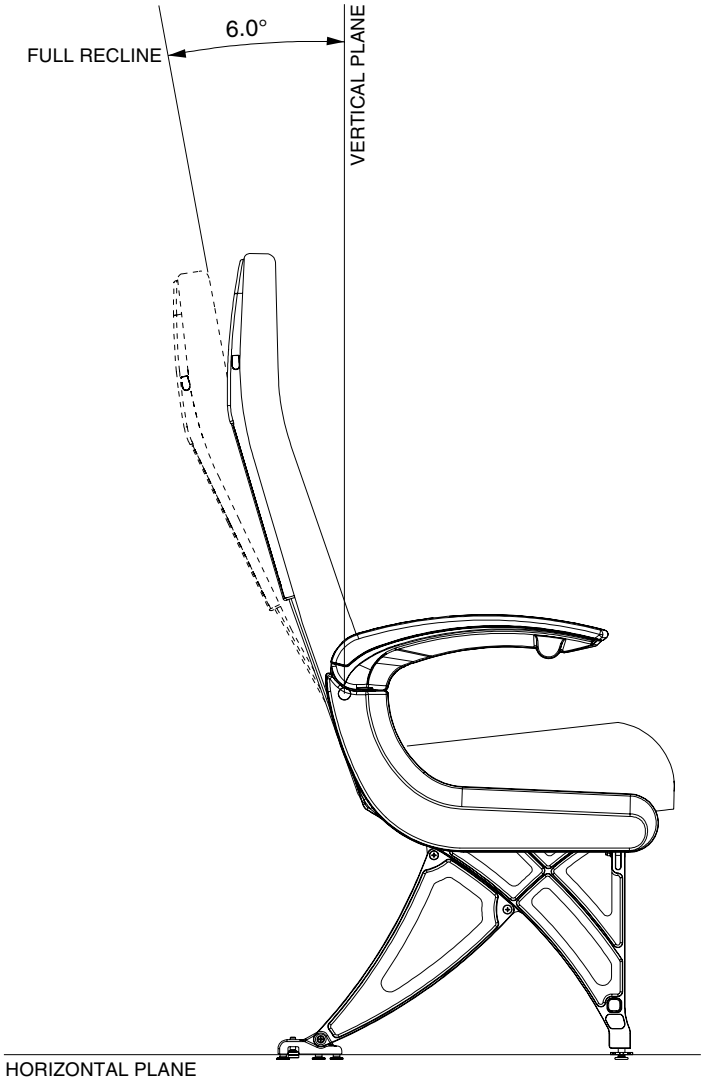



| | |
|---|---|
| 41763001–101–AA | 41767001–101–AA |
| 41763001–102–AA | 41767001–102–AA |
| 41763002–101–AA | 41767002–101–AA |
| 41763002–102–AA | 41767002–102–AA |
| 41763004–101–AA | 41767004–101–AA |
| 41763004–102–AA | 41767004–102–AA |

(SAME DIMENSIONS AS SHEET 1
EXCEPT AS SHOWN)

252552TO01–02

Seat Assembly Limits
(Sheet 2 of 3)
Figure 1001/GRAPHIC 25-25-52-700-001-A01




41765001–101–AA
41765001–102–AA
41765002–101–AA
41765002–102–AA
41765004–101–AA
41765004–102–AA

(SAME DIMENSIONS AS SHEET 1
EXCEPT AS SHOWN)

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Seat Assembly Limits
(Sheet 3 of 3)
Figure 1001/GRAPHIC 25-25-52-700-001-A01

B. Sliding Food Tray Assemblies Test

(1) Hold the sliding food tray assembly and turn the food tray latch assembly. Move the sliding food tray assembly to the deployed position. (Refer to Figure 1001).

(a) The food tray latch assembly must turn freely without binding.

NOTE: The food tray latch assembly is limited to turn +90.0 degrees (clockwise) or -90.0 degrees (counter clockwise).

(b) The sliding food tray assembly must pivot on arms freely without binding.

(c) The sliding food tray assembly must be 3.0 degrees above horizontal plane. Use the seat track plane to obtain a horizontal reference. (Refer to Figure 1001).

NOTE: Use a inclinometer to check angle above horizontal plane.

(d) Slide food tray assembly 3.0 in. (7,62 cm) to front. The sliding food tray assembly must slide smoothly and without binding. The movement must be free and without biding. (Refer to Figure 1001).

(e) Contract the sliding food tray assembly. The movement must be free and without biding.

(f) Lift the sliding food tray assembly to the stowed position and secure with the food tray latch assembly. (Refer to Figure 1001).

(g) The food tray latch assembly must hold the sliding food tray assembly in the stowed position correctly.

(h) The sliding food tray assembly must be flat against the seat back assemblies. There must be no gap between the sliding food tray assemblies and the arm assemblies.

C. In-arm Food Tray Assembly Tests

(1) Lift the arm cap assembly, turn the in-arm food tray assembly 90.0 degrees from the in-arm food tray housing and deploy the in-arm food tray assembly and extend it.

(a) The arm cap assembly must turn without binding.

(b) The in-arm food tray assembly must pivot 90.0 degrees from the food tray housing free without binding.

(c) Deploy the in-arm food tray assembly, unfold the outer tray.

(d) With unfolded food trays, the outer tray must be totally matched with inner tray.

(e) Slide the in-arm food tray assembly 2.45 in. (6,24 cm) to front. The in-arm food tray assembly must be sliding totally smoothly and without binding. (Refer to Figure 1001).

(f) Make sure that the tray rest parallel to the horizontal reference when in use. (Refer to Figure 1001).

(2) Contract and stow the food tray trays in the food tray housing assembly.

D. Lap Belt and Y-Lap Belt Assemblies Tests

(1) Install the belt clip in the belt catch.

(a) The belt catch must lock positively.

(2) With a quick jolt, pull the lap belt and y-lap belt assemblies. Make sure that the lap belt and y-lap belt assemblies does not move from the belt catch.

(a) The belt catch must lock the belt.

(3) Lift the lap belt and y-lap belt assemblies release and disconnect the belt clip from the belt catch.

(a) The belt catch must open and release the belt clip easily.

E. Aisle Armrest Assembly Pivot Test

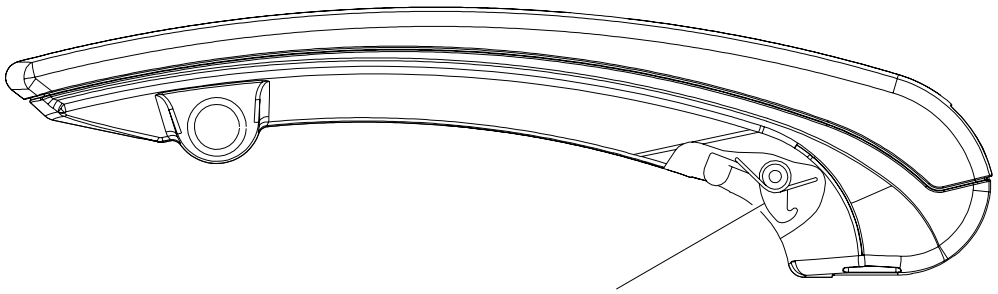
(1) Push the latch module on the bottom of the aisle armrest assembly (hidden from passenger view) and lift the aisle armrest assembly.

(a) The latch module must retract against a slight spring resistance and release the aisle armrest assembly.

(b) The aisle armrest assembly must pivot vertically without binding.

(2) Lower the aisle armrest assembly fully. Lift the aisle armrest assembly slightly and examine it is correctly engaged with the seat frame assembly.

(a) The latch module must lock the aisle armrest assembly in the lowered position.




252552TO02

Aisle Armrest Assembly Latch
Figure 1002/GRAPHIC 25-25-52-700-005-A01

F. Seat Bottom Cushion Flotation Test

(1) Randomly collect one flotation cushion from the cushions with the oldest manufacturing dates. Then, do a buoyancy test of flotation cushion per TSO-C72c.

(2) The flotation cushion must provide a minimum buoyant force of 14.0 lb (6,35 kg).

TASK 25-25-52-810-801-A01

4. Fault Isolation

A. Table 1002 gives the fault isolation procedures.

Fault Isolation Procedures
Table 1002/TABLE 25-25-52-810-001-A01

| Component | Trouble | Probable Cause | Corrective Action |
|---|---|---|---|
| Seat Back Assembly | Seat back assembly binds along recline travel or does not recline. | Recline cable assembly. Cable not properly connected to recline lock assemblies. | Reconnect recline cable assembly. Refer to TASK 25-25-52-820-801-A01 (Adjustment Procedures). |
| | | Damaged recline cable assembly. | Replace recline cable assembly. Refer to TASK 25-25-52-820-801-A01 (Adjustment Procedures). |
| | | Seat back assembly movement is obstructed by a foreign object. | Remove obstruction. |
| | Seat back assembly does not lock in desired position. | Damaged recline cable assembly . | Replace recline cable assembly. |
| | | Damaged recline lock assembly. | Replace recline lock assembly. Refer to TASK 25-25-52-820-801-A01 (Adjustment Procedures). |
| | | Bent or damaged quadrant assembly. | Replace quadrant assembly. Refer to TASK 25-25-52-820-801-A01 (Adjustment Procedures). |
| | | Damaged attachment hardware. | Replace attachment hardware. |
| | Seat back assembly is not set to correct full recline or full upright settings. | Recline cable assembly is not adjusted. | Refer to TASK 25-25-52-820-801-A01 (Adjustment Procedures). |
| Shroud Assembly | Loose food tray latch assembly. | Loose attachment hardware | Tighten attachment hardware |
| | | Damaged compression spring. | Replace compression spring. |
| | Food tray latch assembly does not turn freely and with binding. | Bent or damaged food tray latch assembly. | Replace food tray latch assembly. |
| Sliding Food Tray Assembly | Loose sliding food tray assembly. | Loose cross tube. | Tighten cross tube attachment hardware. |
| | | Damaged pin. | Replace pin and adjust. Refer to TASK 25-25-52-820-801-A01 (Adjustment Procedures). |

Fault Isolation Procedures
Table 1002/TABLE 25-25-52-810-001-A01 (continued)

| Component | Trouble | Probable Cause | Corrective Action |
|---|---|---|---|
| Sliding Food Tray Assembly - continued | Loose sliding food tray assembly. | Damaged arm assemblies. | Replace arm assemblies and adjust. Refer to TASK 25-25-52-820-801-A01 (Adjustment Procedures). |
| | Sliding food tray latch does not pivot freely between food tray arm assemblies. | Misalignment between arm assemblies. | Adjust food tray stop. Refer to TASK 25-25-52-820-801-A01 (Adjustment Procedures). |
| | | Damaged arm assemblies. | Replace arm assemblies and adjust. Refer to TASK 25-25-52-820-801-A01 (Adjustment Procedures). |
| | | Damaged pin. | Replace pin and adjust. Refer to TASK 25-25-52-820-801-A01 (Adjustment Procedures). |
| | Sliding food tray assembly does not slide properly. | Bent or damaged sliding food tray assembly. | Replace sliding food tray assembly and adjust Refer to TASK 25-25-52-820-801-A01 (Adjustment Procedures). |
| | Misaligned sliding food tray assembly. | Misalignment between food tray arm assemblies. | Adjust food tray stop. Refer to TASK 25-25-52-820-801-A01 (Adjustment Procedures). |
| | | Incorrect sliding food tray assembly angle above horizontal plane. | Adjust sliding food tray assembly angle to 3.0 degrees above horizontal plane. Refer to TASK 25-25-52-820-801-A01 (Adjustment Procedures). |
| Seat Belt Assembly | Seat belt assembly catch does not lock or releasing belt clip. | Damaged seat belt assembly mechanism. | Replace seat belt assembly. |
| Y-lap Belt Assembly | Belt catch does not lock on belt when pulled quickly. | Damaged y-lap belt assembly mechanism. | Replace y-lap belt assembly. |
| | Belt catch does not lock or releasing belt clip. | Damaged y-lap belt mechanism. | Replace y-lap belt assembly. |

Fault Isolation Procedures
Table 1002/TABLE 25-25-52-810-001-A01 (continued)

| Component | Trouble | Probable Cause | Corrective Action |
|---|---|---|---|
| Aisle Armrest Assembly | Handicap latch does not release aisle armrest assembly when pressed, or does not lock when aisle armrest assembly is lowered. | Damaged handicap latch on aisle armrest assembly. | Replace aisle armrest assembly. |
| | Aisle armrest assembly binds when pivoted to upright position. | Bent or damaged aisle armrest assembly. | Replace aisle armrest assembly. |
| | | Bent or damaged molded bushing. | Replace molded bushing. |
| Arm Cap Assembly | Arm cap assembly binds or does not open. | Bent or broken arm cap assembly. | Replace arm cap assembly. |
| In-arm Food Tray Assembly | In-arm food tray assembly binds or cannot be removed from end bay armrest assembly. | In-arm food tray assembly movement is obstructed by a foreign object. | Remove obstruction. |
| | | Bent or damaged attachment pin. | Replace pin. |
| | | Damaged the tray pivot. | Replace tray pivot. |
| | In-arm food tray assembly trays bind or cannot be opened. | Bent or broken tray pivot block or dowel pins. | Replace tray pivot block or dowel pins. and adjust. Refer to TASK 25-25-52-820-801-A01 (Adjustment Procedures). |
| | Misalignment between the tray assemblies. | Damaged link assembly. | Replace and adjust link assembly. Refer to TASK 25-25-52-820-801-A01 (Adjustment Procedures). |
| | | Damaged inner or outer tray. | Replace inner or outer trays and adjust. Refer to TASK 25-25-52-820-801-A01 (Adjustment Procedures). |
| | The gap distance between food tray end and center escutcheon out of recommended. | Misalignment adjust. | Adjust. Refer to TASK 25-25-52-820-801-A01 (Adjustment Procedures). |

Fault Isolation Procedures
Table 1002/TABLE 25-25-52-810-001-A01 (continued)

| Component | Trouble | Probable Cause | Corrective Action |
|---|---|---|---|
| In-arm Food tray Assembly - continued | The gap distance between in-arm food tray assembly end and escutcheons out of recommended. | Damaged tray pivot or paddle arm or fillister head screw. | Replace pivot or paddle arm or fillister head screw, and adjust. Refer to TASK 25-25-52-820-801-A01 (Adjustment Procedures). |
| Cushion Assembly | Flotation cushion does not meet minimum buoyant force of 14.0 lb (6,35 kg). | Loss of buoyant force in upholstered bottom cushion assembly. | Replace cushion assembly. |

DISASSEMBLY

TASK 25-25-52-99F-807-A01
1. General

A. This section contains instructions to disassemble the Slim Plus Double Seat Assemblies.

B. To use this section, first refer to TESTING AND FAULT ISOLATION and INSPECTION/CHECK sections to identify the damaged and worn parts. Disassemble the unit only as far as necessary to remove the damaged components.

C. Refer to REPAIR section to replace stripped helicoil inserts, repair damaged dress covers, and replace bonded caps and tape.

D. No special tools or fixtures are needed to disassemble the Slim Plus Double Seat Assemblies.

NOTE: When removing fasteners (bolts, screws, washers, nuts, etc.), bag and tag parts for ease of assembly.

TASK 25-25-52-940-801-A01
2. Materials and Tools

SUBTASK 25-25-52-94A-001-A01
A. Consumable Materials

(1) No consumable materials are needed for these seat disassembly procedures.

SUBTASK 25-25-52-94B-001-A01
B. Special Tools

(1) No special tools are needed for these seat disassembly procedures.

TASK 25-25-52-040-801-A01
3. Seat Disassembly Procedures

CAUTION: EACH SEAT ASSEMBLY HAS COVERS THAT ARE EASILY DAMAGED. COVER THE SURFACES AND HANDLE THE UNIT WITH CARE TO PREVENT DAMAGE.

SUBTASK 25-25-52-040-001-A01
A. Standard Double Seat Assembly (Refer to IPL Figure 1)

(1) Remove and disassemble the bottom cushion assemblies (5) as follows:

(a) Remove the upholstery cover assembly (-10).

(b) Remove the fireblocked cushion assembly (-15).

(2) Remove the back cushion assemblies (20).

(3) Remove the lap belt assemblies (25 or -25A).

(4) Remove the life vest pouch assemblies (30) by removing the cable tie (35).

(5) Remove the end bay (40 or -40A).

(6) Remove the cap screws (50) and washers (55) to release the sliding food tray assemblies (45) in accordance with SUBTASK 25-25-52-040-007-A01.

(7) Remove the o-ring (60).

(8) Remove the nuts (70), washers (-75A), nylon washers (80), bolts (85), bolts (90), and flat washers (95) to release the seat back assembly (65 or -65A) in accordance with SUBTASK 25-25-52-040-008-A01.

(9) Remove the food tray attachment spacers (100).

(10) Remove the nuts (110), washers (-115A), nylon washers (120), bolts (125), bolts (130), and flat washers (135) to release the seat back assembly (105) in accordance with SUBTASK 25-25-52-040-008-A01.

(11) Remove the food tray attachment spacers (140).

(12) Remove the cable tie (145).

(13) Remove the recline lock assemblies (150 or -150A) by removing the nuts (155) and lock washers (160). Disassemble the recline lock assemblies (150 or -150A) as follows:

(a) Remove the plastic washers (165).

(14) Remove and disassemble the seat pan assemblies (170) in accordance with SUBTASK 25-25-52-040-013-A01.

(15) Remove the end bay cover (175 or -175A) by removing the screws (180).

(16) Remove the shroud spreader (185 or -185A) by removing the screws (190).

(17) Remove the shroud spreader (195 or -195A) by removing the screws (200).

(18) Remove the pin (210) to release the armrest assembly (205 or -205A) in accordance with SUBTASK 25-25-52-040-064-A01.

(19) Remove the pin (220) to release the armrest assembly (215 or -215A) in accordance with SUBTASK 25-25-52-040-014-A01.

(20) Remove the pin (230) to release the armrest assembly (225) in accordance with SUBTASK 25-25-52-040-015-A01.

(21) Remove the placard (235).

(22) Remove and disassemble the base frame assembly (240 or -240A) in accordance with SUBTASK 25-25-52-040-020-A01.

SUBTASK 25-25-52-040-002-A01

B. Forward Exit Row Double Seat Assembly (Refer to IPL Figure 1A)

(1) Remove and disassemble the bottom cushion assemblies (5) as follows:

(a) Remove the upholstery cover assembly (-10).

(b) Remove the fireblocked cushion assembly (-15).

(2) Remove the back cushion assemblies (20).

(3) Remove the lap belt assemblies (25 or -25A).

(4) Remove the life vest pouch assemblies (30) by removing the cable tie (35).

(5) Remove the end bay (40 or -40A).

(6) Remove the nuts (50), washers (-55A), plastic washers (60), bolts (65), bolts (70), and flat washers (75) to release the seat back assemblies (45) in accordance with SUBTASK 25-25-52-040-009-A01.

(7) Remove the spacers (80).

(8) Remove the recline lock assemblies (85 or -85A) by removing the nuts (90) and lock washers (95). Disassemble the recline lock assemblies (85 or -85A) as follows:

(a) Remove the plastic washers (100).

(9) Remove and disassemble the seat pan assemblies (105) in accordance with SUBTASK 25-25-52-040-013-A01.

(10) Remove the end bay cover (110 or -110A) by removing the screws (115).

(11) Remove the shroud spreader (120 or -120A).

(12) Remove the shroud spreader (125 or -125A) by removing the screws (130).

(13) Remove the pin (140) to release the aisle armrest assembly (135) in accordance with SUBTASK 25-25-52-040-065-A01.

(14) Remove the pin (150) to release the outboard armrest assembly (145) in accordance with SUBTASK 25-25-52-040-015-A01.

(15) Remove the pin (160) to release the center armrest assembly (155) in accordance with SUBTASK 25-25-52-040-015-A01.

(16) Remove the placard (165).

(17) Remove and disassemble the base frame assembly (170 or -170A) in accordance with SUBTASK 25-25-52-040-020-A01.

SUBTASK 25-25-52-040-003-A01

C. Aft Exit Row Double Seat Assembly (Refer to IPL Figure 1B)

(1) Remove and disassemble the bottom cushion assemblies (5) as follows:

(a) Remove the upholstery cover assembly (-10).

(b) Remove the fireblocked cushion assembly (-15).

(2) Remove the back cushion assemblies (20).

(3) Remove the lap belt assemblies (25 or -25A).

(4) Remove the life vest pouch assemblies (30) by removing the nuts (35), washers (40), flat washers (45), and screws (50).

(5) Remove the end bay (55 or -55A).

(6) Remove the cap screws (65) to release the sliding food tray assemblies (60) in accordance with SUBTASK 25-25-52-040-007-A01.

(7) Remove the nuts (75), washers (-80A), plastic washers (85), bolts (90), bolts (95), and flat washers (100) to release the seat back assembly (70 or -70A) in accordance with SUBTASK 25-25-52-040-008-A01.

(8) Remove the nuts (110), washers (-115A), plastic washers (120), bolts (125), bolts (130), and flat washers (135) to release the seat back assembly (105) in accordance with SUBTASK 25-25-52-040-008-A01.

(9) Remove the food tray attachment spacers (140).

(10) Remove the cable tie (145).

(11) Remove the recline cable assembly (150) by removing the screws (155) and washers (160).

(12) Remove the recline lock assemblies (165 or -165A) by removing the nuts (170) and lock washers (175). Disassemble the recline lock assemblies (165 or -165A) as follows:

(a) Remove the plastic washers (180).

(13) Remove the recline trunnion sleeves (185).

(14) Remove the recline trunnion pin assembly (190) by removing the screw (195) and washer (200).

(15) Remove the recline trunnion sleeve (205).

(16) Remove the recline trunnion pin assembly (210) by removing the screw (215) and washer (220).

(17) Remove the recline trunnion sleeves (225).

(18) Remove the recline trunnion pin assembly (230).

(19) Remove the recline trunnion pin (235).

(20) Remove the end bay cover (240 or -240A) by removing the screw (245).

(21) Remove the shroud spreader (250 or -250A) by removing the screw (255).

(22) Remove the shroud spreader (260 or -260A) by removing the screw (265).

(23) Remove and disassemble the in-arm food tray assemblies (270 or -270A) in accordance with SUBTASK 25-25-52-040-017-A01.

(24) Remove the outboard armrest assembly (275) by removing the retaining ring (280), washer (285), and pin (290).

(25) Remove the placard (295).

(26) Remove and disassemble the base frame assembly (300 or -300A) in accordance with SUBTASK 25-25-52-040-021-A01.

SUBTASK 25-25-52-040-004-A01

D. Last Row Double Seat Assembly (Refer to IPL Figure 1C)

(1) Remove and disassemble the bottom cushion assemblies (5) as follows:

(a) Remove the upholstery cover assembly (-10).

(b) Remove the fireblocked cushion assembly (-15).

(2) Remove the back cushion assemblies (20).

(3) Remove the lap belt assemblies (25 or -25A).

(4) Remove the life vest pouch assemblies (30) by removing the cable tie (35).

(5) Remove the end bay (40 or -40A).

(6) Remove the nuts (50), washers (-55A), plastic washers (60), bolts (65), bolts (70), and flat washers (75) to release the seat back assemblies (45) in accordance with SUBTASK 25-25-52-040-010-A01.

(7) Remove the spacers (80).

(8) Remove the cable tie (85).

(9) Remove the recline lock assemblies (90 or -90A) by removing the nuts (95) and lock washers (100). Disassemble the recline lock assemblies (90 or -90A) as follows:

(a) Remove the plastic washers (105).

(10) Remove and disassemble the seat pan assemblies (110) in accordance with SUBTASK 25-25-52-040-013-A01.

(11) Remove the end bay cover (115 or -115A) by removing the screws (120).

(12) Remove the shroud spreader (125 or -125A) by removing the screws (130).

(13) Remove the shroud spreader (135 or -135A) by removing the screws (140).

(14) Remove the pin (150) to release the aisle armrest assembly (145 or -145A) in accordance with SUBTASK 25-25-52-040-064-A01.

(15) Remove the pin (160) to release the outboard armrest assembly (155 or -155A) in accordance with SUBTASK 25-25-52-040-014-A01.

(16) Remove the pin (170) to release the center armrest assembly (165) in accordance with SUBTASK 25-25-52-040-015-A01.

(17) Remove the placard (175).

(18) Remove and disassemble the base frame assembly (180 or -180A) in accordance with SUBTASK 25-25-52-040-020-A01.

SUBTASK 25-25-52-040-005-A01

E. Front Row Double Seat Assembly (Refer to IPL Figure 1D)

(1) Remove and disassemble the bottom cushion assemblies (5) as follows:

(a) Remove the upholstery cover assembly (-10).

(b) Remove the fireblocked cushion assembly (-15).

(2) Remove the back cushion assemblies (20).

(3) Remove the y-lap belt assembly (25, -25A, -25B, or -25C).

(4) Remove the y-lap belt assembly (30, -30A, -30B, or -30C).

(5) Remove the seat belt cover assemblies (35).

(6) Remove the life vest pouch assemblies (40) by removing the cable tie (45).

(7) Remove the end bay (50 or -50A).

(8) Remove the cap screws (60) and washers (65) to release the sliding food tray assemblies (55) in accordance with SUBTASK 25-25-52-040-007-A01.

(9) Remove the o-ring (70).

(10) Remove the nuts (80), washers (-85A), nylon washers (90), bolts (95), bolts (100), and flat washers (105) to release the seat back assembly (75 or -75A) in accordance with SUBTASK 25-25-52-040-008-A01.

(11) Remove the nuts (115), washers (-120A), nylon washers (125), bolts (130), bolts (135), and flat washers (140) to release the seat back assembly (110) in accordance with SUBTASK 25-25-52-040-008-A01.

(12) Remove the food tray attachment spacers (145).

(13) Remove the cable tie (150).

(14) Remove the recline lock assemblies (155 or -155A) by removing the nuts (160) and lock washers (165). Disassemble the recline lock assemblies (155 or -155A) as follows:

(a) Remove the plastic washers (170).

(15) Remove and disassemble the seat pan assemblies (175) in accordance with SUBTASK 25-25-52-040-013-A01.

(16) Remove the end bay cover (180 or -180A) by removing the screws (185).

(17) Remove the shroud spreader (190 or -190A) by removing the screws (195).

(18) Remove the shroud spreader (200 or -200A) by removing the screws (205).

(19) Remove and disassemble the in-arm food tray assemblies (210 or -210A) in accordance with SUBTASK 25-25-52-040-016-A01.

(20) Remove the pin (220) to release the center armrest assembly (215) in accordance with SUBTASK 25-25-52-040-015-A01.

(21) Remove the placard (225).

(22) Remove and disassemble the base frame assembly (230 or -230A) in accordance with SUBTASK 25-25-52-040-022-A01.

SUBTASK 25-25-52-040-006-A01

F. Exit Row Double Seat Assembly (Refer to IPL Figure 1E)

(1) Remove and disassemble the bottom cushion assemblies (5) as follows:

(a) Remove the upholstery cover assembly (-10).

(b) Remove the fireblocked cushion assembly (-15).

(2) Remove the back cushion assemblies (20).

(3) Remove the lap belt assemblies (25 or -25A).

(4) Remove the life vest pouch assemblies (30) by removing the nuts (35), washers (40), washers (45), and screws (50).

(5) Remove the end bay (55 or -55A).

(6) Remove the nuts (65), washers (-70A), nylon washers (75), bolts (80), bolts (85), and flat washers (90) to release the seat back assemblies (60) in accordance with SUBTASK 25-25-52-040-009-A01.

(7) Remove the recline lock assemblies (95 or -95A) by removing the nuts (100) and lock washers (105). Disassemble the recline lock assemblies (95 or -95A) as follows:

(a) Remove the plastic washers (110).

(8) Remove the recline trunnion sleeves (115).

(9) Remove the recline trunnion pin assembly (120) by removing the screw (125) and washer (130).

(10) Remove the recline trunnion sleeve (135).

(11) Remove the recline trunnion pin assembly (140) by removing the screw (145) and washer (150).

(12) Remove the recline trunnion sleeves (155).

(13) Remove the recline trunnion pin assembly (160).

(14) Remove the recline trunnion pin (165).

(15) Remove the end bay cover (170 or -170A) by removing the screw (175).

(16) Remove the shroud spreader (180 or -180A) by removing the screw (185).

(17) Remove the shroud spreader (190 or -190A) by removing the screw (195).

(18) Remove and disassemble the in-arm food tray assemblies (200 or -200A) in accordance with SUBTASK 25-25-52-040-018-A01.

(19) Remove the outboard armrest assembly (205) by removing the retaining ring (210), washer (215), and pin (220).

(20) Remove the placard (225).

(21) Remove and disassemble the base frame assembly (230 or -230A) in accordance with SUBTASK 25-25-52-040-021-A01.

SUBTASK 25-25-52-040-032-A01
G. Standard Double Seat Assembly (Refer to IPL Figure 1F)

(1) Remove and disassemble the bottom cushion assemblies (5) as follows:

(a) Remove the upholstery cover assembly (-10).

(b) Remove the fireblocked cushion assembly (-15).

(2) Remove the back cushion assemblies (20).

(3) Remove the lap belt assemblies (25 or -25A).

(4) Remove the life vest pouch assemblies (30) by removing the cable tie (35).

(5) Remove the end bay (40 or -40A).

(6) Remove the cap screws (50), o-rings (55), and washers (60) to release the sliding food tray assemblies (45) in accordance with SUBTASK 25-25-52-040-040-A01.

(7) Remove the nuts (70), washers (75), nylon washers (80), bolts (85), bolts (90), and washers (95) to release the seat back assembly (65 or -65A) in accordance with SUBTASK 25-25-52-040-008-A01.

(8) Remove the nuts (105), washers (110), nylon washers (115), bolts (120), bolts (125), and washers (130) to release the seat back assembly (100) in accordance with SUBTASK 25-25-52-040-008-A01.

(9) Remove the food tray attachment spacers (135).

(10) Remove the cable tie (140).

(11) Remove the recline lock assemblies (145 or -145A) by removing the nuts (150) and lock washers (155). Disassemble the recline lock assemblies (145 or -145A) as follows:

(a) Remove the plastic washers (160).

(12) Remove and disassemble the seat pan assemblies (165) in accordance with SUBTASK 25-25-52-040-013-A01.

(13) Remove the end bay cover (170 or -170A) by removing the screws (175).

(14) Remove the shroud spreader (180 or -180A) by removing the screws (185).

(15) Remove the shroud spreader (190 or -190A) by removing the screw (195).

(16) Remove the shroud spreader (200 or -200A) by removing the screws (205).

(17) Remove the shroud spreader (210 or -210A) by removing the screws (215).

(18) Remove the pin (225) to release the armrest assembly (220 or -220A) in accordance with SUBTASK 25-25-52-040-064-A01.

(19) Remove the pin (235) to release the armrest assembly (230 or -230A) in accordance with SUBTASK 25-25-52-040-014-A01.

(20) Remove the pin (245) to release the armrest assembly (240) in accordance with SUBTASK 25-25-52-040-015-A01.

(21) Remove the placard (250).

(22) Remove and disassemble the base frame assembly (255 or -255A) in accordance with SUBTASK 25-25-52-040-034-A01.

SUBTASK 25-25-52-040-035-A01

H. Forward Exit Row Double Seat Assembly (Refer to IPL Figure 1G)

(1) Remove and disassemble the bottom cushion assemblies (5) as follows:

(a) Remove the upholstery cover assembly (-10).

(b) Remove the fireblocked cushion assembly (-15).

(2) Remove the back cushion assemblies (20).

(3) Remove the lap belt assemblies (25 or -25A).

(4) Remove the life vest pouch assemblies (30) by removing the cable tie (35).

(5) Remove the end bay (40 or -40A).

(6) Remove the nuts (50), washers (55), nylon washers (60), bolts (65), bolts (70), and flat washers (75) to release the seat back assemblies (45) in accordance with SUBTASK 25-25-52-040-009-A01.

(7) Remove the spacers (80).

(8) Remove the recline lock assemblies (85 or -85A) by removing the nuts (90) and lock washers (95). Disassemble the recline lock assemblies (85 or -85A) as follows:

(a) Remove the plastic washers (100).

(9) Remove and disassemble the seat pan assemblies (105) in accordance with SUBTASK 25-25-52-040-013-A01.

(10) Remove the end bay cover (110 or -110A) by removing the screws (115).

(11) Remove the shroud spreader (120 or -120A) by removing the screws (125).

(12) Remove the shroud spreader (130 or -130A) by removing the screws (135).

(13) Remove the shroud spreader (140 or -140A) by removing the screws (145).

(14) Remove the shroud spreader (150 or -150A) by removing the screws (155).

(15) Remove the pin (165) to release the armrest assembly (160) in accordance with SUBTASK 25-25-52-040-065-A01.

(16) Remove the pin (175) to release the armrest assembly (170) in accordance with SUBTASK 25-25-52-040-015-A01.

(17) Remove the pin (185) to release the armrest assembly (180) in accordance with SUBTASK 25-25-52-040-015-A01.

(18) Remove the placard (190).

(19) Remove and disassemble the base frame assembly (195 or -200A) in accordance with SUBTASK 25-25-52-040-034-A01.

SUBTASK 25-25-52-040-036-A01

I. Aft Exit Row Double Seat Assembly (Refer to IPL Figure 1H)

(1) Remove and disassemble the bottom cushion assemblies (5) as follows:

(a) Remove the upholstery cover assembly (-10).

(b) Remove the fireblocked cushion assembly (-15).

(2) Remove the back cushion assemblies (20).

(3) Remove the lap belt assemblies (25 or -25A).

(4) Remove the life vest pouch assemblies (30) by removing the nuts (35), washers (40), flat washers (45), and screws (50).

(5) Remove the end bay (55 or -55A).

(6) Remove the cap screws (65), o-rings (70), and washers (75) to release the sliding food tray assemblies (60) in accordance with SUBTASK 25-25-52-040-040-A01.

(7) Remove the nuts (85), washers (90), nylon washers (95), bolts (100), bolts (105), and flat washers (110) to release the seat back assembly (80 or -80A) in accordance with SUBTASK 25-25-52-040-008-A01.

(8) Remove the nuts (120), washers (125), nylon washers (130), bolts (135), bolts (140), and flat washers (145) to release the seat back assembly (115) in accordance with SUBTASK 25-25-52-040-008-A01.

(9) Remove the food tray attachment spacers (150).

(10) Remove the cable tie (155).

(11) Remove the screws (165).

(12) Remove the washers (170).

(13) Remove the recline lock assemblies (175 or -175A) by removing the nuts (180) and lock washers (185). Disassemble the recline lock assemblies (175 or -175A) as follows:

(a) Remove the plastic washers (190).

(14) Remove the recline trunnion sleeves (195).

(15) Remove the recline trunnion pin assembly (200) by removing the screw (205) and washer (210).

(16) Remove the recline trunnion sleeve (215).

(17) Remove the recline trunnion pin assembly (220) by removing the screw (225) and washer (230).

(18) Remove the recline trunnion sleeves (235).

(19) Remove the recline trunnion pin assembly (240).

(20) Remove the recline trunnion pin (245).

(21) Remove the end bay cover (250 or -250A) by removing the screw (255).

(22) Remove the shroud spreader (260 or -260A) by removing the screws (265).

(23) Remove the shroud spreader (270 or -270A) by removing the screw (275).

(24) Remove the shroud spreader (280 or -280A) by removing the screw (285).

(25) Remove the shroud spreader (290 or -290A) by removing the screw (295).

(26) Remove and disassemble the in-arm food tray assemblies (300 or -300A) in accordance with SUBTASK 25-25-52-040-041-A01.

(27) Remove the outboard armrest assembly (305) by removing the retaining ring (310), washer (315), and pin (320).

(28) Remove the placard (325).

(29) Remove and disassemble the base frame assembly (330 or -330A) in accordance with SUBTASK 25-25-52-040-044-A01.

SUBTASK 25-25-52-040-037-A01

J. Last Row Double Seat Assembly (Refer to IPL Figure 1J)

(1) Remove and disassemble the bottom cushion assemblies (5) as follows:

(a) Remove the upholstery cover assembly (-10).

(b) Remove the fireblocked cushion assembly (-15).

(2) Remove the back cushion assemblies (20).

(3) Remove the lap belt assemblies (25 or -25A).

(4) Remove the life vest pouch assemblies (30) by removing the cable tie (35).

(5) Remove the end bay (40 or -40A).

(6) Remove the nuts (50), washers (55), nylon washers (60), bolts (65), bolts (70), and flat washers (75) to release the seat back assemblies (45) in accordance with SUBTASK 25-25-52-040-010-A01.

(7) Remove the spacers (80).

(8) Remove the cable tie (85).

(9) Remove the recline lock assemblies (90 or -90A) by removing the nuts (95) and lock washers (100). Disassemble the recline lock assemblies (90 or -90A) as follows:

(a) Remove the plastic washers (105).

(10) Remove and disassemble the seat pan assemblies (110) in accordance with SUBTASK 25-25-52-040-013-A01.

(11) Remove the end bay cover (115 or -115A) by removing the screws (120).

(12) Remove the shroud spreader (125 or -125A) by removing the screws (130).

(13) Remove the shroud spreader (135 or -135A) by removing the screw (140).

(14) Remove the shroud spreader (145 or -145A) by removing the screws (150).

(15) Remove the shroud spreader (155 or -155A) by removing the screws (160).

(16) Remove the pin (170) to release the armrest assembly (165 or -165A) in accordance with SUBTASK 25-25-52-040-064-A01.

(17) Remove the pin (180) to release the armrest assembly (175 or -175A) in accordance with SUBTASK 25-25-52-040-014-A01 or SUBTASK 25-25-52-040-015-A01.

(18) Remove the pin (190) to release the armrest assembly (185) in accordance with SUBTASK 25-25-52-040-015-A01.

(19) Remove the placard (195).

(20) Remove and disassemble the base frame assembly (200 or -200A) in accordance with SUBTASK 25-25-52-040-034-A01.

SUBTASK 25-25-52-040-038-A01

K. Front Row Double Seat Assembly (Refer to IPL Figure 1K)

(1) Remove and disassemble the bottom cushion assemblies (5) as follows:

(a) Remove the upholstery cover assembly (-10).

(b) Remove the fireblocked cushion assembly (-15).

(2) Remove the back cushion assemblies (20).

(3) Remove the y-lap belt assembly (25, -25A, -25B, or -25C).

(4) Remove the y-lap belt assembly (30, -30A, -30B, or -30C).

(5) Remove the seat belt cover assemblies (35).

(6) Remove the life vest pouch assemblies (40) by removing the cable tie (45).

(7) Remove the end bay (50 or -50A).

(8) Remove the cap screws (60), o-rings (65), and washers (70) to release the sliding food tray assemblies (55) in accordance with SUBTASK 25-25-52-040-040-A01.

(9) Remove the nuts (80), washers (85), nylon washers (90), bolts (95), bolts (100), and flat washers (105) to release the seat back assembly (75 or -75A) in accordance with SUBTASK 25-25-52-040-008-A01.

(10) Remove the nuts (115), washers (120), nylon washers (125), bolts (130), bolts (135), and flat washers (140) to release the seat back assembly (110) in accordance with SUBTASK 25-25-52-040-008-A01.

(11) Remove the food tray attachment spacers (145).

(12) Remove the cable tie (150).

(13) Remove the recline lock assemblies (155 or -155A) by removing the nuts (160) and lock washers (165). Disassemble the recline lock assemblies (155 or -155A) as follows:

(a) Remove the plastic washers (170).

(14) Remove and disassemble the seat pan assemblies (175) in accordance with SUBTASK 25-25-52-040-013-A01.

(15) Remove the end bay cover (180 or -180A) by removing the screws (185).

(16) Remove the shroud spreader (190 or -190A) by removing the screws (195).

(17) Remove the shroud spreader (200 or -200A) by removing the screw (205).

(18) Remove the shroud spreader (210 or -210A) by removing the screws (215).

(19) Remove the shroud spreader (220 or -220A) by removing the screws (225).

(20) Remove and disassemble the in-arm food tray assemblies (230 or -230A) in accordance with .

(21) Remove the pin (240) to release the armrest assembly (235) in accordance with SUBTASK 25-25-52-040-015-A01.

(22) Remove the placard (245).

(23) Remove and disassemble the base frame assembly (250 or -250A) in accordance with SUBTASK 25-25-52-040-045-A01.

SUBTASK 25-25-52-040-039-A01

L. Exit Row Double Seat Assembly (Refer to IPL Figure 1L)

(1) Remove and disassemble the bottom cushion assemblies (5) as follows:

(a) Remove the upholstery cover assembly (-10).

(b) Remove the fireblocked cushion assembly (-15).

(2) Remove the back cushion assemblies (20).

(3) Remove the lap belt assemblies (25 or -25A).

(4) Remove the life vest pouch assemblies (30) by removing the nuts (35), washers (40), washers (45), and screws (50).

(5) Remove the end bay (55 or -55A).

(6) Remove the nuts (65), washers (70), plastic washers (75), bolts (80), bolts (85), and flat washers (90) to release the seat back assemblies (60) in accordance with SUBTASK 25-25-52-040-009-A01.

(7) Remove the spacers (95).

(8) Remove the recline lock assemblies (100 or -100A) by removing the nuts (105) and lock washers (110). Disassemble the recline lock assemblies (100 or -100A) as follows:

(a) Remove the plastic washers (115).

(9) Remove the recline trunnion sleeves (120).

(10) Remove the recline trunnion pin assembly (125) by removing the screw (130) and washer (135).

(11) Remove the recline trunnion sleeve (140).

(12) Remove the recline trunnion pin assembly (145) by removing the screw (150) and washer (155).

(13) Remove the recline trunnion sleeves (160).

(14) Remove the recline trunnion pin assembly (165).

(15) Remove the recline trunnion pin (170).

(16) Remove the end bay cover (175 or -175A) by removing the screw (180).

(17) Remove the shroud spreader (185 or -185A) by removing the screw (190).

(18) Remove the shroud spreader (195 or -195A) by removing the screw (200).

(19) Remove the shroud spreader (205 or -205A) by removing the screw (210).

(20) Remove the shroud spreader (215 or -215A) by removing the screw (220).

(21) Remove and disassemble the in-arm food tray assemblies (225 or -225A) in accordance with SUBTASK 25-25-52-040-042-A01.

(22) Remove the exit row armrest assembly (230) by removing the retaining ring (235), washer (240), and pin (245). Disassemble the exit row armrest assembly (230) as follows:

(a) Refer to REPAIR section to replace the bonded exit row armrest end cap (250).

(23) Remove the placard (255).

(24) Remove and disassemble the base frame assembly (260 or -260A) in accordance with SUBTASK 25-25-52-040-044-A01.

SUBTASK 25-25-52-040-053-A01
M. Standard Double Seat Assembly (Refer to IPL Figure 1M)

(1) Remove and disassemble the bottom cushion assemblies (5) as follows:

(a) Remove the upholstery cover assembly (-10).

(b) Remove the fireblocked cushion assembly (-15).

(2) Remove the back cushion assemblies (20).

(3) Remove the lap belt assemblies (25 or -25A).

(4) Remove the life vest pouch assemblies (30) by removing the cable tie (35).

(5) Remove the end bay (40 or -40A).

(6) Remove the screws (50), o-rings (55), and washers (60) to release the sliding food tray assemblies (45) in accordance with SUBTASK 25-25-52-040-040-A01.

(7) Remove the screws (70) to release the upper shroud assembly (65 or -65A) in accordance with SUBTASK 25-25-52-040-046-A01.

(8) Remove the screws (80) to release the upper shroud assembly (75) in accordance with SUBTASK 25-25-52-040-061-A01.

(9) Remove the nuts (90), washers (95), nylon washers (100), bolts (105), bolts (110), and washers (115) to release the seat back assemblies (85) in accordance with SUBTASK 25-25-52-040-059-A01.

(10) Remove the food tray attachment spacers (120).

(11) Remove the cable tie (125).

(12) Remove the recline lock assemblies (130 or -130A) by removing the nuts (135) and washers (140). Disassemble the recline lock assemblies (130 or -130A) as follows:

(a) Remove the plastic washers (145).

(13) Remove and disassemble the seat pan assemblies (150) in accordance with SUBTASK 25-25-52-040-063-A01.

(14) Remove the end bay cover (155 or -155A) by removing the screws (160).

(15) Remove the shroud spreader (165 or -165A) by removing the screw (170).

(16) Remove the shroud spreader (175 or -175A) by removing the screws (180).

(17) Remove the shroud spreader (185 or -185A) by removing the screws (190).

(18) Remove the shroud spreader (195 or -195A) by removing the screws (200).

(19) Remove and disassemble the aisle armrest assembly (205 or -205A) in accordance with SUBTASK 25-25-52-040-064-A01.

(20) Remove and disassemble the outboard armrest assembly (210 or -210A) in accordance with SUBTASK 25-25-52-040-014-A01.

(21) Remove and disassemble the center armrest assembly (215) in accordance with SUBTASK 25-25-52-040-015-A01.

(22) Remove the placard (220).

(23) Remove and disassemble the base frame assembly (225 or -225A) in accordance with SUBTASK 25-25-52-040-034-A01.

SUBTASK 25-25-52-040-054-A01

N. Forward Exit Row Double Seat Assembly (Refer to IPL Figure 1N)

(1) Remove and disassemble the bottom cushion assemblies (5) as follows:

(a) Remove the upholstery cover assembly (-10).

(b) Remove the fireblocked cushion assembly (-15).

(2) Remove the back cushion assemblies (20).

(3) Remove the lap belt assemblies (25 or -25A).

(4) Remove the life vest pouch assemblies (30) by removing the cable tie (35).

(5) Remove the end bay (40).

(6) Remove the nuts (50), washers (55), nylon washers (60), bolts (65), bolts (70), and flat washers (75) to release the seat back assemblies (45) in accordance with SUBTASK 25-25-52-040-009-A01.

(7) Remove the spacers (80).

(8) Remove the recline lock assemblies (85 or -85A) by removing the nuts (90) and lock washers (95). Disassemble the recline lock assemblies (85 or -85A) as follows:

(a) Remove the plastic washers (100).

(9) Remove and disassemble the seat pan assemblies (105) in accordance with SUBTASK 25-25-52-040-063-A01.

(10) Remove the end bay cover (110 or -110A) by removing the screws (115).

(11) Remove the shroud spreader (120 or -120A) by removing the screws (125).

(12) Remove the shroud spreader (130 or -130A) by removing the screw (135).

(13) Remove the shroud spreader (140 or -140A) by removing the screws (145).

(14) Remove the shroud spreader (150 or -150A) by removing the screws (155).

(15) Remove and disassemble the aisle armrest assembly (160) in accordance with SUBTASK 25-25-52-040-065-A01.

(16) Remove and disassemble the outbd/center armrest assemblies (165) in accordance with SUBTASK 25-25-52-040-015-A01.

(17) Remove the placard (170).

(18) Remove and disassemble the base frame assembly (175 or -175A) in accordance with SUBTASK 25-25-52-040-034-A01.

SUBTASK 25-25-52-040-055-A01

O. Aft Exit Row Double Seat Assembly (Refer to IPL Figure 1P)

(1) Remove and disassemble the bottom cushion assemblies (5) as follows:

(a) Remove the upholstery cover assembly (-10).

(b) Remove the fireblocked cushion assembly (-15).

(2) Remove the back cushion assemblies (20).

(3) Remove the lap belt assemblies (25 or -25A).

(4) Remove the life vest pouch assemblies (30) by removing the nuts (35), washers (40), flat washers (45), and screws (50).

(5) Remove the end bay (55 or -55A).

(6) Remove the screws (65), o-rings (70), and washers (75) to release the sliding food tray assemblies (60) in accordance with SUBTASK 25-25-52-040-040-A01.

(7) Remove the screws (85) to release the upper shroud assembly (80 or -80A) in accordance with SUBTASK 25-25-52-040-046-A01 or SUBTASK 25-25-52-040-047-A01.

(8) Remove the screws (95) to release the upper shroud assembly (90) in accordance with SUBTASK 25-25-52-040-061-A01.

(9) Remove the nuts (105), washers (110), nylon washers (115), bolts (120), bolts (125), and flat washers (130) to release the back assemblies (100) in accordance with SUBTASK 25-25-52-040-059-A01.

(10) Remove the food tray attachment spacers (135).

(11) Remove the clip nuts (140) by removing the screws (145) and washers (150).

(12) Remove the recline lock assemblies (155 or -155A) by removing the nuts (160) and lock washers (165). Disassemble the recline lock assemblies (155 or -155A) as follows:

(a) Remove the plastic washers (170).

(13) Remove the recline trunnion sleeves (175).

(14) Remove the recline trunnion pin assembly (180) by removing the screw (185) and washer (190).

(15) Remove the recline trunnion sleeve (195).

(16) Remove the recline trunnion pin assembly (200) by removing the screw (205) and washer (210).

(17) Remove the recline trunnion sleeves (215).

(18) Remove the recline trunnion pin assembly (220).

(19) Remove the recline trunnion pin (225).

(20) Remove the end bay cover (230 or -230A) by removing the screw (235).

(21) Remove the shroud spreader (240 or -240A) by removing the screw (245).

(22) Remove the shroud spreader (250 or -250A) by removing the screw (255).

(23) Remove the shroud spreader (260 or -260A) by removing the screw (265).

(24) Remove the shroud spreader (270 or -270A) by removing the screw (275).

(25) Remove and disassemble the in-arm food tray assemblies (280 or -280A) in accordance with SUBTASK 25-25-52-040-041-A01.

(26) Remove the outboard armrest assembly (285).

(27) Remove the placard (290).

(28) Remove and disassemble the base frame assembly (295 or -295A) in accordance with SUBTASK 25-25-52-040-044-A01.

SUBTASK 25-25-52-040-056-A01

P. Last Row Double Seat Assembly (Refer to IPL Figure 1Q)

(1) Remove and disassemble the bottom cushion assemblies (5) as follows:

(a) Remove the upholstery cover assembly (-10).

(b) Remove the fireblocked cushion assembly (-15).

(2) Remove the back cushion assemblies (20).

(3) Remove the lap belt assemblies (25 or -25A).

(4) Remove the life vest pouch assemblies (30) by removing the cable tie (35).

(5) Remove the end bay (40 or -40A).

(6) Remove the nuts (50), washers (55), nylon washers (60), bolts (65), bolts (70), and flat washers (75) to release the seat back assemblies (45) in accordance with SUBTASK 25-25-52-040-010-A01.

(7) Remove the spacers (80).

(8) Remove the cable tie (85).

(9) Remove the recline lock assemblies (90 or -90A) by removing the nuts (95) and lock washers (100). Disassemble the recline lock assemblies (90 or -90A) as follows:

(a) Remove the plastic washers (105).

(10) Remove and disassemble the seat pan assemblies (110) in accordance with SUBTASK 25-25-52-040-063-A01.

(11) Remove the end bay cover (115 or -115A) by removing the screws (120).

(12) Remove the shroud spreader (125 or -125A) by removing the screw (130).

(13) Remove the shroud spreader (135 or -135A) by removing the screws (140).

(14) Remove the shroud spreader (145 or -145A) by removing the screws (150).

(15) Remove the shroud spreader (155 or -155A) by removing the screws (160).

(16) Remove and disassemble the armrest assembly (165 or -165A) in accordance with SUBTASK 25-25-52-040-064-A01.

(17) Remove and disassemble the armrest assembly (170 or -170A) in accordance with SUBTASK 25-25-52-040-014-A01.

(18) Remove and disassemble the armrest assembly (175) in accordance with SUBTASK 25-25-52-040-015-A01.

(19) Remove the placard (180).

(20) Remove and disassemble the base frame assembly (185 or -185A) in accordance with SUBTASK 25-25-52-040-034-A01.

SUBTASK 25-25-52-040-057-A01

Q. Front Row Double Seat Assembly (Refer to IPL Figure 1R)

(1) Remove and disassemble the bottom cushion assemblies (5) as follows:

(a) Remove the upholstery cover assembly (-10).

(b) Remove the fireblocked cushion assembly (-15).

(2) Remove the back cushion assemblies (20).

(3) Remove the y-lap belt assembly (25, -25A, -25B, or -25C).

(4) Remove the y-lap belt assembly (30, -30A, -30B, or -30C).

(5) Remove the seat belt cover assemblies (35).

(6) Remove the life vest pouch assemblies (40) by removing the cable tie (45).

(7) Remove the end bay (50 or -50A).

(8) Remove the cap screws (60), o-rings (65), and washers (70) to release the sliding food tray assemblies (55) in accordance with SUBTASK 25-25-52-040-040-A01.

(9) Remove the screws (80) to release the upper shroud assembly (75 or -75A) in accordance with SUBTASK 25-25-52-040-046-A01.

(10) Remove the screws (90) to release the upper shroud assembly (85) in accordance with SUBTASK 25-25-52-040-061-A01.

(11) Remove the nuts (100), washers (105), nylon washers (110), bolts (115), bolts (120), and washers (125) to release the seat back assemblies (95) in accordance with SUBTASK 25-25-52-040-059-A01.

(12) Remove the food tray attachment spacers (130).

(13) Remove the cable tie (135).

(14) Remove the recline lock assemblies (140 or -140A) by removing the nuts (145) and lock washers (150). Disassemble the recline lock assemblies (140 or -140A) as follows:

(a) Remove the plastic washers (155).

(15) Remove and disassemble the seat pan assemblies (160) in accordance with SUBTASK 25-25-52-040-063-A01.

(16) Remove the end bay cover (165 or -165A) by removing the screws (170).

(17) Remove the shroud spreader (175 or -175A) by removing the screw (180).

(18) Remove the shroud spreader (185 or -185A) by removing the screws (190).

(19) Remove the shroud spreader (195 or -195A) by removing the screws (200).

(20) Remove the shroud spreader (205 or -205A) by removing the screws (210).

(21) Remove and disassemble the in-arm food tray assemblies (215 or -215A) in accordance with SUBTASK 25-25-52-040-041-A01.

(22) Remove and disassemble the armrest assembly (220) in accordance with SUBTASK 25-25-52-040-015-A01.

(23) Remove the placard (225).

(24) Remove and disassemble the base frame assembly (230 or -230A) in accordance with SUBTASK 25-25-52-040-045-A01.

SUBTASK 25-25-52-040-058-A01

R. Exit Row Double Seat Assembly (Refer to IPL Figure 1S)

(1) Remove and disassemble the bottom cushion assemblies (5) as follows:

(a) Remove the upholstery cover assembly (-10).

(b) Remove the fireblocked cushion assembly (-15).

(2) Remove the back cushion assemblies (20).

(3) Remove the lap belt assemblies (25 or -25A).

(4) Remove the life vest pouch assemblies (30) by removing the nuts (35), washers (40), washers (45), and screws (50).

(5) Remove the end bay (55 or -55A).

(6) Remove the nuts (65), washers (70), nylon washers (75), bolts (80), bolts (85), and flat washers (90) to release the seat back assemblies (60) in accordance with SUBTASK 25-25-52-040-060-A01.

(7) Remove the spacers (95).

(8) Remove the recline lock assemblies (100 or -100A) by removing the nuts (105) and lock washers (110). Disassemble the recline lock assemblies (100 or -100A) as follows:

(a) Remove the plastic washers (115).

(9) Remove the recline trunnion sleeves (120).

(10) Remove the recline trunnion pin assembly (125) by removing the screw (130) and washer (135).

(11) Remove the recline trunnion sleeve (140).

(12) Remove the recline trunnion pin assembly (145) by removing the screw (150) and washer (155).

(13) Remove the recline trunnion sleeves (160).

(14) Remove the recline trunnion pin assembly (165).

(15) Remove the recline trunnion pin (170).

(16) Remove the end bay cover (175 or -175A) by removing the screw (180).

(17) Remove the shroud spreader (185 or -185A) by removing the screw (190).

(18) Remove the shroud spreader (195 or -195A) by removing the screw (200).

(19) Remove the shroud spreader (205 or -205A) by removing the screw (210).

(20) Remove the shroud spreader (215 or -215A) by removing the screw (220).

(21) Remove and disassemble the in-arm food tray assemblies (225 or -225A) in accordance with SUBTASK 25-25-52-040-042-A01.

(22) Remove the exit row armrest assembly (230).

(23) Remove the placard (235).

(24) Remove and disassemble the base frame assembly (240 or -240A) in accordance with SUBTASK 25-25-52-040-044-A01.

SUBTASK 25-25-52-040-007-A01

S. Sliding Food Tray Assembly (Refer to IPL Figure 2)

(1) Remove the torsion bar (5) by removing the screws (10).

(2) Remove the arm assembly (15) by removing the set screw (20). Disassemble the arm assembly (15) as follows:

(a) Remove the set screws (25).

(3) Remove the arm assembly (30) by removing the set screw (35). Disassemble the arm assembly (30) as follows:

(a) Remove the set screws (40).

(4) Remove the pins (45).

(5) Remove the plastic washers (50).

(6) Remove the stop assembly (55) by removing the screw (60) and screw (65). Disassemble the stop assembly (55) as follows:

(7) Remove the stop assembly (80) by removing the screw (85) and screw (90). Disassemble the stop assembly (80) as follows:

(8) Remove the cross tube (105).

(9) Remove the food tray assembly (110).

SUBTASK 25-25-52-040-040-A01

T. Sliding Food Tray Assembly (Refer to IPL Figure 2A)

(1) Remove the torsion bar (5) by removing the screws (10).

(2) Remove the arm assembly (15 or -15A) by removing the set screw (20). Disassemble the arm assembly (15 or -15A) as follows:

(a) Remove the set screws (25).

(3) Remove the arm assembly (35 or -35A) by removing the set screw (40). Disassemble the arm assembly (35 or -35A) as follows:

(a) Remove the set screws (45).

(4) Remove the pins (55).

(5) Remove the plastic washers (60).

(6) Remove the stop assembly (65) by removing the screw (70, -70A, or -70B) and screw (75 or -75A). Disassemble the stop assembly (65) as follows:

(7) Remove the stop assembly (90) by removing the screw (95, -95A, or -95B) and screw (100 or -100A). Disassemble the stop assembly (90) as follows:

(8) Remove the cross tube (115).

(9) Remove the food tray assembly (120).

SUBTASK 25-25-52-040-008-A01

U. Seat Back Assembly (Refer to IPL Figure 3)

(1) Remove the literature pocket assembly (5).

(2) Remove the screws (15) to release the upper shroud assembly (10, -10A, or -10B) in accordance with SUBTASK 25-25-52-040-011-A01, SUBTASK 25-25-52-040-011-A01, or SUBTASK 25-25-52-040-012-A01.

(3) Remove the lower shroud assembly (20 or -20A) by removing the screws (25) and washers (30). Disassemble the lower shroud assembly (20 or -20A) as follows:

(a) Remove the pocket mesh (35).

(b) Remove the literature pocket (40).

(c) Refer to REPAIR section to replace the bonded bracket assemblies (45).

(d) Refer to REPAIR section to replace the bonded bracket assemblies (50).

(e) Remove the backing plates (55) by removing the rivets (60).

(f) Refer to REPAIR section to replace the bonded tape (65).

(g) Remove the lower shroud (70 or -70A).

(4) Remove and disassemble the back structure assembly (75) as follows:

(a) Remove the quadrant assembly (80) by removing the nut (85), flat washer (90), spacer (95), washer (100), bushing (105), and bolt (110). Disassemble the quadrant assembly (80) as follows:

1 Remove the bushing (115).

(b) Remove the spacer assembly (120) by removing the nut (125).

(c) Remove the bushing (130).

(d) Remove the quadrant assembly (135) by removing the nut (140), flat washer (145), spacer (150), washer (155), bushing (160), and bolt (165). Disassemble the quadrant assembly (135) as follows:

1 Remove the bushing (170).

(e) Remove the spacer assembly (175) by removing the nut (180).

(f) Remove the bushing (185).

(g) Remove the lower bracket assembly (190) by removing the rivets (195) and washers (-200A).

(h) Remove the lower bracket assembly (205) by removing the rivets (210) and washers (-215A).

(i) Remove the upper bracket assemblies (220) by removing the rivets (225) and washers (-230A).

(j) Refer to REPAIR section to replace the bonded tape (235).

(k) Remove the support assembly (240) by removing the rivets (245), washers (-250A), screws (255), washers (260), and sleeve spacers (265). Disassemble the support assembly (240) as follows:

1 Remove the cross bar assembly (270) by removing the screws (275).

2 Remove the support assembly (280).

3 Remove the support assembly (285).

(l) Remove the shroud mount (290) by removing the rivets (295) and washers (-300A).

(m) Remove the shroud catches (305) by removing the rivets (310) and washers (-315A).

(n) Remove the back structure assembly (320).

SUBTASK 25-25-52-040-009-A01
V. Seat Back Assembly (Refer to IPL Figure 3A)

(1) Remove the exit row shroud assembly (5 or -5A) by removing the screws (10) and washers (15). Disassemble the exit row shroud assembly (5 or -5A) as follows:

(a) Remove the pocket mesh (20).

(b) Refer to REPAIR section to replace the bonded literature trim pocket (25).

(c) Refer to REPAIR section to replace the bonded hook shroud (30).

(d) Refer to REPAIR section to replace the bonded hook shroud (35).

(e) Refer to REPAIR section to replace the bonded bracket assemblies (40).

(f) Refer to REPAIR section to replace the bonded bracket assemblies (45).

(g) Refer to REPAIR section to replace the bonded tape (50).

(h) Refer to REPAIR section to replace the bonded tape (55).

(i) Refer to REPAIR section to replace the bonded tape (-60).

(j) Remove the exit row shroud (65 or -65A).

(2) Remove and disassemble the back structure assembly (70) as follows:

(a) Remove the quadrant assembly (75) by removing the nut (80), washer (85), spacer (90), washer (95), bushing (100), and bolt (105). Disassemble the quadrant assembly (75) as follows:

1 Remove the bushing (110).

(b) Remove the spacer assembly (115) by removing the nut (120).

(c) Remove the bushing (125).

(d) Remove the quadrant assembly (130) by removing the nut (135), washer (140), spacer (145), washer (150), bushing (155), and bolt (160). Disassemble the quadrant assembly (130) as follows:

1 Remove the bushing (165).

(e) Remove the spacer assembly (170) by removing the nut (175).

(f) Remove the bushing (180).

(g) Remove the lower bracket assembly (185) by removing the rivets (190) and washers (-195A).

(h) Remove the lower bracket assembly (200) by removing the rivets (205) and washers (-210A).

(i) Remove the upper bracket assemblies (215) by removing the rivets (220) and washers (-225A).

(j) Remove the shroud catches (230) by removing the rivets (235) and washers (-240A).

(k) Remove the retention bracket (245) by removing the rivets (250) and washers (-255A).

(l) Refer to REPAIR section to replace the bonded tape (-260).

(m) Remove the back structure assembly (265).

SUBTASK 25-25-52-040-010-A01
W. Seat Back Assembly (Refer to IPL Figure 3B)

(1) Remove the last row shroud assembly (5) by removing the screws (10) and washers (15). Disassemble the last row shroud assembly (5) as follows:

(a) Refer to REPAIR section to replace the bonded literature trim pocket (20).

(b) Refer to REPAIR section to replace the bonded hook shroud (25).

(c) Refer to REPAIR section to replace the bonded hook shroud (30).

(d) Refer to REPAIR section to replace the bonded bracket assemblies (35).

(e) Refer to REPAIR section to replace the bonded bracket assemblies (40).

(f) Refer to REPAIR section to replace the bonded tape (45).

(g) Remove the last row shroud (50).

(2) Remove and disassemble the back structure assembly (55) as follows:

(a) Remove the quadrant assembly (60) by removing the nut (65), washer (70), spacer (75), washer (80), bushing (85), and bolt (90). Disassemble the quadrant assembly (60) as follows:

1 Remove the bushing (95).

(b) Remove the spacer assembly (100) by removing the nut (105).

(c) Remove the bushing (110).

(d) Remove the quadrant assembly (115) by removing the nut (120), washer (125), spacer (130), washer (135), bushing (140), and bolt (145). Disassemble the quadrant assembly (115) as follows:

1 Remove the bushing (150).

(e) Remove the spacer assembly (155) by removing the nut (160).

(f) Remove the bushing (165).

(g) Remove the lower bracket assembly (170) by removing the rivets (175) and washers (-180A).

(h) Remove the lower bracket assembly (185) by removing the rivets (190) and washers (-195A).

(i) Remove the upper bracket assemblies (200) by removing the rivets (205) and washers (-210A).

(j) Remove the shroud catches (215) by removing the rivets (220) and washers (-225A).

(k) Remove the back structure assembly (230).

SUBTASK 25-25-52-040-059-A01

X. Seat Back Assembly (Refer to IPL Figure 3C)

(1) Remove the cross bar assembly (5) by removing the screws (10). Disassemble the cross bar assembly (5) as follows:

(a) Remove the latch (15) by removing the nut (20) and washer (25).

(b) Remove the wave spring (30).

(c) Remove the bushing (35).

(d) Remove the latch detent assembly (40).

(e) Remove the latch shroud (45) by removing the rivets (-50).

(f) Remove the detent block (55) by removing the rivets (-60).

(g) Remove the cross bar (65).

(2) Remove the cross bar shims (70).

(3) Remove the end bracket assembly (75) by removing the screw (80), screws (85), washers (90), rivets (95), and washers (100).

(4) Remove the end bracket assembly (105) by removing the screw (110), screws (115), washers (120), rivets (125), and washers (130).

(5) Remove the lower shroud assembly (135) by removing the screws (140) and washers (145). Disassemble the lower shroud assembly (135) as follows:

(a) Refer to REPAIR section to replace the bonded bracket assemblies (150). Remove and disassemble the bracket assemblies (150) as follows:

1 Remove the ball stud (155) by removing the nut (160) and washer (165).

2 Remove the bracket (170).

(b) Remove the brackets (175) by removing the rivets (-180).

(c) Remove the slot close out (185).

(d) Remove the t-bar (190).

(e) Remove the mesh pocket (195).

(f) Refer to REPAIR section to replace the bonded tape (200).

(g) Remove the lower shroud (205).

(6) Refer to REPAIR section to replace the bonded tape (-210).

(7) Remove and disassemble the back structure assembly (215) as follows:

(a) Remove the shroud catches (220) by removing the rivets (-225) and washers (230).

(b) Remove the bracket (235) by removing the rivets (-240) and washers (245).

(c) Remove the lower bracket assembly (250) by removing the rivet (-255), washer (260), rivet (-265), and washer (270).

(d) Remove the lower bracket assembly (275) by removing the rivet (-280), washer (285), rivet (-290), and washer (295).

(e) Remove the spacer assemblies (300) by removing the nuts (305).

(f) Remove the quadrant assembly (310) by removing the nut (315), washers (320), washer (325), and bolt (330). Disassemble the quadrant assembly (310) as follows:

1 Remove the quadrant (335) by removing the nuts (340), washers (345), washers (350), and screws (355).

2 Remove the wedge (360).

3 Remove the bushing (365).

4 Remove the bushing (370).

5 Remove the quadrant (375).

(g) Remove the bushing (380).

(h) Remove the quadrant assembly (385) by removing the nut (390), washers (395), washer (400), and bolt (405). Disassemble the quadrant assembly (385) as follows:

1 Remove the quadrant (410) by removing the nuts (415), washers (420), washers (425), and screws (430).

2 Remove the wedge (435).

3 Remove the bushing (440).

4 Remove the bushing (445).

5 Remove the quadrant (450).

(i) Remove the bushing (455).

(j) Remove the back structure assembly (460).

SUBTASK 25-25-52-040-060-A01

Y. Seat Back Assembly (Refer to IPL Figure 3D)

(1) Remove the exit row shroud assembly (5) by removing the screws (10) and washers (15). Disassemble the exit row shroud assembly (5) as follows:

(a) Refer to REPAIR section to replace the bonded magazine holder trim (20).

(b) Refer to REPAIR section to replace the bonded hook shroud (25).

(c) Refer to REPAIR section to replace the bonded hook shroud (30).

(d) Refer to REPAIR section to replace the bonded bracket assemblies (35). Remove and disassemble the bracket assemblies (35) as follows:

1 Remove the ball stud (40) by removing the nut (45) and washer (50).

2 Remove the bracket (55).

(e) Refer to REPAIR section to replace the bonded bracket assemblies (60). Remove and disassemble the bracket assemblies (60) as follows:

1 Remove the ball stud (65) by removing the nut (70) and washer (75).

2 Remove the bracket (80).

(f) Remove the mesh pocket (85).

(g) Refer to REPAIR section to replace the bonded tape (-90).

(h) Refer to REPAIR section to replace the bonded tape (-95).

(i) Remove the exit row shroud (100).

(2) Refer to REPAIR section to replace the bonded tape (-105).

(3) Remove and disassemble the back structure assembly (110) as follows:

(a) Remove the shroud catches (115) by removing the rivets (-120) and washers (125).

(b) Remove the bracket (130) by removing the rivets (-135) and washers (140).

(c) Refer to REPAIR section to replace the bonded tape (-145).

(d) Remove the upper bracket assemblies (150) by removing the rivets (-155) and washers (160).

(e) Remove the lower bracket assembly (165) by removing the rivets (-170) and washers (175).

(f) Remove the lower bracket assembly (180) by removing the rivets (-185) and washers (190).

(g) Remove the quadrant assembly (195) by removing the nut (200), washer (205), spacer (210), washer (215), bushing (220), and bolt (225). Disassemble the quadrant assembly (195) as follows:

1 Remove the quadrant plate (230) by removing the nut (235), washers (240), and screw (245).

2 Remove the bushing (250).

3 Remove the quadrant (255).

(h) Remove the spacer assembly (260) by removing the nut (265).

(i) Remove the bushing (270).

(j) Remove the quadrant assembly (275) by removing the nut (280), washer (285), spacer (290), washer (295), bushing (300), and bolt (305). Disassemble the quadrant assembly (275) as follows:

1 Remove the quadrant plate (310) by removing the nut (315), washers (320), and screw (325).

2 Remove the bushing (330).

3 Remove the quadrant (335).

(k) Remove the spacer assembly (340) by removing the nut (345).

(l) Remove the bushing (350).

(m) Remove the back structure assembly (355).

SUBTASK 25-25-52-040-066-A01

Z. Seat Back Assembly (Refer to IPL Figure 3E)

(1) Remove the cross bar assembly (5) by removing the screws (10). Disassemble the cross bar assembly (5) as follows:

(a) Remove the latch (15) by removing the nut (20) and washer (25).

(b) Remove the wave spring (30).

(c) Remove the bushing (35).

(d) Remove the latch detent assembly (40).

(e) Remove the latch shroud (45) by removing the rivets (-50).

(f) Remove the detent block (55) by removing the rivets (-60).

(g) Remove the cross bar (65).

(2) Remove the cross bar shims (70).

(3) Remove the end bracket assembly (75) by removing the screw (80), screws (85), washers (90), rivets (95), and washers (100).

(4) Remove the end bracket assembly (105) by removing the screw (110), screws (115), washers (120), rivets (125), and washers (130).

(5) Remove the lower shroud assembly (135) by removing the screws (140) and washers (145). Disassemble the lower shroud assembly (135) as follows:

(a) Refer to REPAIR section to replace the bonded bracket assemblies (150). Remove and disassemble the bracket assemblies (150) as follows:

1 Remove the ball stud (155) by removing the nut (160) and washer (165).

2 Remove the bracket (170).

(b) Remove the brackets (175) by removing the rivets (-180).

(c) Remove the slot close out (185).

(d) Remove the t-bar (190).

(e) Remove the mesh pocket (195).

(f) Refer to REPAIR section to replace the bonded tape (200).

(g) Remove the lower shroud (205).

(6) Remove and disassemble the back structure assembly (210) as follows:

(a) Remove the shroud catches (215) by removing the rivets (-220) and washers (225).

(b) Remove the bracket (230) by removing the rivets (-235) and washers (240).

(c) Remove the lower bracket assembly (245) by removing the rivet (-250), washer (255), rivet (-260), and washer (265).

(d) Remove the lower bracket assembly (270) by removing the rivet (-275), washer (280), rivet (-285), and washer (290).

(e) Remove the spacer assemblies (295) by removing the nuts (300).

(f) Remove the quadrant assembly (305) by removing the nut (310), washers (315), washer (320), and bolt (325). Disassemble the quadrant assembly (305) as follows:

1 Remove the quadrant (330) by removing the nuts (335), washers (340), washers (345), and screws (350).

2 Remove the wedge (355).

3 Remove the bushing (360).

4 Remove the bushing (365).

5 Remove the quadrant (370).

(g) Remove the bushing (375).

(h) Remove the quadrant assembly (380) by removing the nut (385), washers (390), washer (395), and bolt (400). Disassemble the quadrant assembly (380) as follows:

1 Remove the quadrant (405) by removing the nuts (410), washers (415), washers (420), and screws (425).

2 Remove the wedge (430).

3 Remove the bushing (435).

4 Remove the bushing (440).

5 Remove the quadrant (445).

(i) Remove the bushing (450).

(j) Remove the back structure assembly (455).

SUBTASK 25-25-52-040-011-A01
AA. Upper Shroud Assembly (Refer to IPL Figure 4)

(1) Remove the tray latch (5) by removing the roll pin (10), secondary bearing (15), and compression spring (20).

(2) Remove the upper shroud (25) by removing the screws (30) and washers (35).

(3) Remove the upper shroud (40) by removing the screws (45) and washers (50).

(4) Remove the cover plate (55).

(5) Remove the coat hook (60) by removing the nut (65) and washer (70).

(6) Remove the upper shroud assembly (75).

(7) Refer to REPAIR section to replace the bonded glass cloth (-80).

SUBTASK 25-25-52-040-012-A01
AB. Upper Shroud Assembly (Refer to IPL Figure 4A)

(1) Remove the tray latch (5) by removing the roll pin (10), secondary bearing (15), and compression spring (20).

(2) Remove the upper shroud (25) by removing the screw (30), screw (35), and washers (40).

(3) Remove the upper shroud (45) by removing the screw (50), screw (55), and washers (60).

(4) Remove the coat hooks (65) by removing the nuts (70) and washers (75).

(5) Remove the upper shroud assembly (80).

(6) Refer to REPAIR section to replace the bonded glass cloth (-85).

SUBTASK 25-25-52-040-046-A01
AC. Upper Shroud Assembly (Refer to IPL Figure 4B)

(1) Remove the upper shroud (5) by removing the screws (10).

(2) Remove the upper shroud (15) by removing the screws (20).

(3) Remove the shroud extension (25) by removing the screws (30).

(4) Remove the upper shroud (35) by removing the nuts (40), washers (45), and screws (50).

(5) Remove the cover plate (55).

(6) Remove the coat hook assembly (60) by removing the nut (65).

(7) Remove the upper shroud sub assembly (70).

SUBTASK 25-25-52-040-047-A01
AD. Upper Shroud Assembly (Refer to IPL Figure 4C)

(1) Remove the upper shroud (5) by removing the screw (10), screw (15), and washers (20).

(2) Remove the upper shroud (25) by removing the screw (30), screw (35), and washers (40).

(3) Remove the shroud extension (45) by removing the screws (50).

(4) Remove the upper shroud (55) by removing the nuts (60) and screws (65).

(5) Remove the cover plate (70).

(6) Remove the coat hook assembly (75) by removing the nut (80) and washer (85).

(7) Remove the upper shroud sub assembly (90).

SUBTASK 25-25-52-040-061-A01
AE. Upper Shroud Assembly (Refer to IPL Figure 4D)

(1) Remove the upper shroud (5) by removing the screws (10).

(2) Remove the upper shroud (15) by removing the screws (20).

(3) Remove the shroud extension (25) by removing the screws (30).

(4) Remove the upper shroud (35) by removing the nuts (40), washers (45), and screws (50).

(5) Remove the coat hook assembly (55) by removing the nut (60).

(6) Remove the upper shroud sub assembly (65).

SUBTASK 25-25-52-040-013-A01
AF. Seat Pan Assembly (Refer to IPL Figure 5)

(1) Remove the mount (5) by removing the nuts (10), washers (15), washers (20), and screws (25).

(2) Remove the recline pivot (30) by removing the bushings (40).

(3) Remove the ramps (45) by removing the rivets (50) and washers (55).

(4) Remove the tie strap mounts (60) by removing the rivets (65) and washers (70).

(5) Refer to REPAIR section to replace the bonded aluminum foil tape (-75 or -75A).

(6) Remove the diaphragm assembly (80).

SUBTASK 25-25-52-040-063-A01
AG. Seat Pan Assembly (Refer to IPL Figure 5A)

(1) Remove the mount (5) by removing the nuts (10), washers (15), washers (20), and screws (25).

(2) Remove the recline pivot (30) by removing the bushings (40).

(3) Remove the ramps (45) by removing the rivets (50) and washers (55).

(4) Remove the slider stops (60) by removing the rivets (65) and washers (70).

(5) Remove the tie mounts (75) by removing the rivets (80) and washers (85).

(6) Refer to REPAIR section to replace the bonded aluminum foil tape (-90 or -90A).

(7) Refer to REPAIR section to replace the bonded placard (95).

(8) Remove the diaphragm assembly (100).

SUBTASK 25-25-52-040-014-A01
AH. Aisle / Outboard / Center Armrest Assembly (Refer to IPL Figure 6)

(1) Remove the arm cap assembly (5) by removing the cap screw (10).

(2) Remove the pivot pin (15).

(3) Remove the recline cable assembly (20 or -20A).

(4) Remove the body armrest assembly (25 or -25A).

SUBTASK 25-25-52-040-015-A01
AI. Aisle / Outboard / Center Armrest Assembly (Refer to IPL Figure 6A)

(1) Remove the arm cap assembly (5) by removing the cap screw (10).

(2) Remove the pivot pin (15).

(3) Remove the latch assembly (20).

(4) Remove the body armrest assembly (25).

SUBTASK 25-25-52-040-064-A01
AJ. Aisle / Outboard / Center Armrest Assembly (Refer to IPL Figure 6B)

(1) Remove the arm cap assembly (5) by removing the cap screw (10).

(2) Remove the pivot pin (15).

(3) Remove the recline cable assembly (20 or -20A).

(4) Remove the latch assembly (25).

(5) Remove the body armrest assembly (30 or -30A).

SUBTASK 25-25-52-040-065-A01
AK. Aisle / Outboard / Center Armrest Assembly (Refer to IPL Figure 6C)

(1) Remove the arm cap assembly (5) by removing the cap screw (10).

(2) Remove the pivot pin (15).

(3) Remove the latch assembly (20).

(4) Remove the body armrest assembly (25).

SUBTASK 25-25-52-040-016-A01
AL. In-arm Food Tray Installation (Refer to IPL Figure 7)

(1) Remove the iat escutcheon (5) by removing the cap screw (10).

(2) Remove the recline cable assembly (15 or -15A).

(3) Refer to REPAIR section to replace the bonded tray table shroud (20 or -20A).

(4) Remove the tray table shroud (25 or -25A) by removing the screws (30). Refer to REPAIR section to replace the bonded tray table shroud (25 or -25A).

(5) Refer to REPAIR section to replace the bonded tape (35).

(6) Remove the dowel pin (45) to release the food tray assembly (40 or -40A) in accordance with SUBTASK 25-25-52-040-019-A01.

(7) Remove and disassemble the tray table support assembly (50 or -50A) as follows:

(a) Remove the hinge assembly (55 or -55A) by removing the screws (60).

(b) Remove the aft support fitting (70) by removing the screws (75).

(c) Remove the forward brace support bar (85) by removing the screws (90).

(d) Remove the support bar (100 or -100A) by removing the screws (105).

(e) Remove the hinge support bar (115 or -115A) by removing the screws (120).

(f) Remove the stanchion (130 or -130A) by removing the cap screw (135) and cap screw (140).

(g) Remove the bushing (145).

(h) Remove the stanchion (160 or -160A).

SUBTASK 25-25-52-040-017-A01
AM. In-arm Food Tray Installation (Refer to IPL Figure 7A)

(1) Remove the escutcheon assembly (5) by removing the cap screw (10).

(2) Refer to REPAIR section to replace the bonded tray shroud (15 or -15A).

(3) Remove the tray shroud (20 or -20A) by removing the screws (25). Refer to REPAIR section to replace the bonded tray shroud (20 or -20A).

(4) Refer to REPAIR section to replace the bonded tape (30).

(5) Remove the dowel pin (40) to release the in-arm food tray assembly (35 or -35A) in accordance with SUBTASK 25-25-52-040-019-A01.

(6) Remove and disassemble the tray support assembly (45 or -45A) as follows:

(a) Remove the hinge assembly (50 or -50A) by removing the screws (55).

(b) Remove the aft support fitting (65) by removing the screws (70).

(c) Remove the forward brace support bar (80) by removing the screws (85).

(d) Remove the support bar (95 or -95A) by removing the screws (100).

(e) Remove the hinge support bar (110 or -110A) by removing the screws (115).

(f) Remove the stanchion (125 or -125A) by removing the cap screw (130) and cap screw (135).

(g) Remove the stanchion (150 or -150A).

(h) Remove the bushing (155).

SUBTASK 25-25-52-040-018-A01
AN. In-arm Food Tray Installation (Refer to IPL Figure 7B)

(1) Remove the escutcheon assembly (5) by removing the cap screw (10).

(2) Remove the recline cable assembly (15 or -15A).

(3) Refer to REPAIR section to replace the bonded tray shroud (20 or -20A).

(4) Remove the tray shroud (25 or -25A) by removing the screws (30). Refer to REPAIR section to replace the bonded tray shroud (25 or -25A).

(5) Refer to REPAIR section to replace the bonded tape (35).

(6) Remove the dowel pin (45) to release the in-arm food tray assembly (40 or -40A) in accordance with SUBTASK 25-25-52-040-019-A01.

(7) Remove and disassemble the tray support assembly (50 or -50A) as follows:

(a) Remove the hinge assembly (55 or -55A) by removing the screws (60).

(b) Remove the aft support fitting (70) by removing the screws (75).

(c) Remove the forward brace support bar (85) by removing the screws (90).

(d) Remove the support bar (100 or -100A) by removing the screws (105).

(e) Remove the hinge support bar (115 or -115A) by removing the screws (120).

(f) Remove the stanchion (130 or -130A).

(g) Remove the cap screw (135) by removing the cap screw (140).

(h) Remove the bushing (150).

(i) Remove the stanchion (155 or -155A).

SUBTASK 25-25-52-040-041-A01
AO. In-arm Food Tray Installation (Refer to IPL Figure 7C)

(1) Remove the arm cap assembly (5) by removing the screws (10).

(2) Remove the escutcheon assembly (15) by removing the screws (20) and cap screw (25).

(3) Remove the close out assembly (30) by removing the screws (35).

(4) Remove the recline cable assembly (40, -40A, -40B, or -40C).

(5) Remove the dowel pin (50) to release the in-arm food tray assembly (45 or -45A) in accordance with SUBTASK 25-25-52-040-019-A01.

(6) Remove the tray shroud (55 or -55A) by removing the screws (60), screw (65), and washer (70). Refer to REPAIR section to replace the bonded tray shroud (55 or -55A).

(7) Remove the tray shroud (75 or -75A) by removing the screws (80). Refer to REPAIR section to replace the bonded tray shroud (75 or -75A).

(8) Refer to REPAIR section to replace the bonded tape (85).

(9) Remove the tray support assembly (90 or -90A) by removing the nut (95), washers (100), bolt (105), cap screw (110), and cap screws (115). Disassemble the tray support assembly (90 or -90A) as follows:

(a) Remove the hinge assembly (120 or -120A) by removing the screws (125).

(b) Remove the aft support fitting (135) by removing the screws (140).

(c) Remove the forward brace support bar (150) by removing the screws (155).

(d) Remove the support bar (165 or -165A) by removing the screws (170).

(e) Remove the hinge support bar (180 or -180A) by removing the screws (185).

(f) Remove the stanchion (195 or -195A) by removing the cap screw (200) and cap screw (205).

(g) Remove the bushing (215).

(h) Remove the stanchion (230 or -230A).

SUBTASK 25-25-52-040-042-A01
AP. In-arm Food Tray Installation (Refer to IPL Figure 7D)

(1) Remove the arm cap assembly (5) by removing the screws (10).

(2) Remove the escutcheon assembly (15) by removing the screws (20) and cap screw (25).

(3) Remove the close out assembly (30) by removing the screws (35).

(4) Remove the dowel pin (45) to release the in-arm food tray assembly (40 or -40A) in accordance with SUBTASK 25-25-52-040-019-A01.

(5) Remove the tray shroud (50 or -50A) by removing the screws (55), screw (60), and washer (65). Refer to REPAIR section to replace the bonded tray shroud (50 or -50A).

(6) Remove the tray shroud (70 or -70A) by removing the screws (75). Refer to REPAIR section to replace the bonded tray shroud (70 or -70A).

(7) Refer to REPAIR section to replace the bonded tape (80).

(8) Remove the tray support assembly (85 or -85A) by removing the nut (90), washers (95), bolt (100), cap screw (105), and cap screws (110). Disassemble the tray support assembly (85 or -85A) as follows:

(a) Remove the hinge assembly (115 or -115A) by removing the screws (120).

(b) Remove the aft support fitting (130) by removing the screws (135).

(c) Remove the forward brace support bar (145) by removing the screws (150).

(d) Remove the support bar (160 or -160A) by removing the screws (165).

(e) Remove the hinge support bar (175 or -175A) by removing the screws (180).

(f) Remove the stanchion (190 or -190A) by removing the cap screw (195) and cap screw (200).

(g) Remove the bushing (210).

(h) Remove the stanchion (225 or -225A).

SUBTASK 25-25-52-040-019-A01
AQ. Food Tray Assembly (Refer to IPL Figure 8)

(1) Remove the tray pivot block assembly (5 or -5A) by removing the pin (10) and spring pin (15).

(2) Remove the wedge assembly (20) by removing the screw (25). Disassemble the wedge assembly (20) as follows:

(3) Remove and disassemble the tray assembly (35 or -35A) as follows:

(a) Remove the clips (40) by removing the screws (45).

(b) Remove the shaft (50).

(c) Remove and disassemble the paddle assembly (55 or -55A) as follows:

1 Remove the slide (60) by removing the screws (65).

2 Remove the sleeve bearings (70).

3 Remove the paddle arm (80 or -80A).

(d) Remove the slide cover (85) by removing the screws (90).

(e) Remove and disassemble the tray half assembly (95 or -95A) as follows:

(f) Remove the hinge assemblies (110) by removing the pins (115) and cap screws (120).

(g) Remove the handle (125 or -125A) by removing the screws (130).

(h) Remove and disassemble the tray half assembly (135 or -135A) as follows:

SUBTASK 25-25-52-040-020-A01
AR. Base Frame Assembly (Refer to IPL Figure 9)

(1) Remove the baggage bar plug assembly (5) by removing the screw (10).

(2) Remove the baggage bar assembly (20 or -20A) by removing the cap nut (25), washers (-30A), and screw (35). Disassemble the baggage bar assembly (20 or -20A) as follows:

(a) Remove the baggage bar brackets (40) by removing the cap nuts (45), washers (-50A), and screws (55).

(3) Remove the recline guides (60) by removing the rivets (65).

(4) Remove the recline mount assemblies (70) by removing the cap nuts (75), washers (80), washers (85), washers (90), and bolts (95).

(5) Remove the quick release pin assemblies (100).

(6) Remove the nuts (110), washers (-115A), and screws (120) to release the leg assembly (105 or -105A) in accordance with SUBTASK 25-25-52-040-023-A01.

(7) Remove the nut (130), washers (-135A), bolt (140), nut (145), washers (-150A), and bolt (155) to release the outboard spreader assembly (125 or -125A) in accordance with SUBTASK 25-25-52-040-026-A01.

(8) Remove the rivet (165) to release the center spreader assembly (160) in accordance with SUBTASK 25-25-52-040-029-A01.

(9) Refer to REPAIR section to replace the bonded tape (170).

(10) Remove the front tube (175 or -175A).

(11) Remove the rear tube (180).

SUBTASK 25-25-52-040-021-A01
AS. Base Frame Assembly (Refer to IPL Figure 9A)

(1) Remove the baggage bar plug assembly (5) by removing the screw (10).

(2) Remove the baggage bar assembly (20 or -20A) by removing the cap nut (25), washers (-30A), and screw (35). Disassemble the baggage bar assembly (20 or -20A) as follows:

(a) Remove the baggage bar bracket (40) by removing the cap nuts (45), washers (50), and screws (55).

(b) Remove the baggage bar bracket (60).

(3) Remove the safety strap assemblies (65) by removing the screws (70) and washers (-75A).

(4) Refer to REPAIR section to replace the bonded tape (80 or -80A).

(5) Remove the diaphragm (85) by removing the rivet (-90) and rivets (-95).

(6) Remove the diaphragm (100 or -100A) by removing the rivet (-105) and rivets (-110).

(7) Remove the nut (120), washers (125), screw (130), screw (135), and washer (-140A) to release the leg assembly (115 or -115A) in accordance with SUBTASK 25-25-52-040-024-A01.

(8) Remove the cap close out (145).

(9) Remove the nut (155), washers (-160A), bolt (165), nut (170), washers (-175A), and bolt (180) to release the outboard spreader assembly (150 or -150A) in accordance with SUBTASK 25-25-52-040-027-A01.

(10) Remove the rivet (190) to release the center spreader assembly (185) in accordance with SUBTASK 25-25-52-040-030-A01.

(11) Refer to REPAIR section to replace the bonded tape (195 or -195A).

(12) Remove the front tube (200).

(13) Remove the rear tube (205 or -205A).

(14) Remove the doubler tubes (210).

SUBTASK 25-25-52-040-022-A01
AT. Base Frame Assembly (Refer to IPL Figure 9B)

(1) Remove the baggage bar plug assembly (5) by removing the screw (10).

(2) Remove the baggage bar assembly (20 or -20A) by removing the cap nut (25), washers (-30A), and screw (35). Disassemble the baggage bar assembly (20 or -20A) as follows:

(a) Remove the baggage bar brackets (40) by removing the cap nuts (45), washers (50), and screws (55).

(3) Remove the recline guides (60) by removing the rivets (65).

(4) Remove the recline mount assemblies (70) by removing the cap nuts (75), flat washers (-80A), washers (85), washers (90), and shoulder bolts (95).

(5) Remove the quick release pin assemblies (100).

(6) Remove the nuts (110), washers (-115A), and screws (120) to release the leg assembly (105 or -105A) in accordance with SUBTASK 25-25-52-040-025-A01.

(7) Remove the nut (130), washers (-135A), bolt (140), nut (145), washers (150), and screw (155) to release the outboard spreader assembly (125 or -125A) in accordance with SUBTASK 25-25-52-040-028-A01.

(8) Remove the rivet (165) to release the center spreader assembly (160) in accordance with SUBTASK 25-25-52-040-031-A01.

(9) Refer to REPAIR section to replace the bonded tape (170).

(10) Remove the front tube (175 or -175A).

(11) Remove the rear tube assembly (180).

SUBTASK 25-25-52-040-034-A01
AU. Base Frame Assembly (Refer to IPL Figure 9C)

(1) Remove the baggage bar plug assembly (5) by removing the screw (10).

(2) Remove the doubler baggage bar (20).

(3) Remove the baggage bar assembly (25 or -25A) by removing the cap nut (30), washers (-35A), and screw (40). Disassemble the baggage bar assembly (25 or -25A) as follows:

(a) Remove the baggage bar brackets (45) by removing the cap nuts (50), washers (-55A), and screws (60).

(4) Remove the recline guides (65) by removing the rivets (70).

(5) Remove the recline mount assemblies (75) by removing the cap nuts (80), washers (85), washers (90), washers (-95A), and bolts (100).

(6) Remove the quick release pin assemblies (105).

(7) Remove the nuts (115), washers (-120A), and screws (125) to release the leg assembly (110 or -110A) in accordance with SUBTASK 25-25-52-040-023-A01.

(8) Remove the nut (135), washers (-140A), bolt (145), nut (150), washers (-155A), and bolt (160) to release the outboard spreader assembly (130 or -130A) in accordance with SUBTASK 25-25-52-040-026-A01.

(9) Remove the rivet (170) to release the center spreader assembly (165) in accordance with SUBTASK 25-25-52-040-029-A01.

(10) Refer to REPAIR section to replace the bonded tape (175).

(11) Remove the front tube assembly (180 or -180A).

(12) Remove the rear tube assembly (185).

SUBTASK 25-25-52-040-044-A01
AV. Base Frame Assembly (Refer to IPL Figure 9D)

(1) Remove the baggage bar plug assembly (5) by removing the screw (10).

(2) Remove the baggage bar assembly (20 or -20A).

(3) Remove the doubler baggage bar (25) by removing the cap nut (30), washers (-35A), and screw (40). Disassemble the doubler baggage bar (25) as follows:

(a) Remove the baggage bar bracket (45) by removing the cap nuts (50), washers (55), and screws (60).

(b) Remove the baggage bar bracket (65).

(4) Remove the safety strap assemblies (70) by removing the screws (75) and washers (-80A).

(5) Refer to REPAIR section to replace the bonded tape (-85A).

(6) Remove the diaphragm (90 or -90A) by removing the rivets (-95) and rivets (-100).

(7) Remove the diaphragm (105 or -105A) by removing the rivets (-110) and rivets (-115).

(8) Remove the nut (125), washers (-130A), screws (135), and washers (-140A) to release the leg assembly (120 or -120A) in accordance with SUBTASK 25-25-52-040-024-A01.

(9) Remove the closeout (145).

(10) Remove the nut (155), washers (160), bolt (165), nut (170), washers (-175A), and bolt (180) to release the outboard spreader assembly (150, -150A, -150B, or -150C) in accordance with SUBTASK 25-25-52-040-027-A01, SUBTASK 25-25-52-040-027-A01, or SUBTASK 25-25-52-040-067-A01.

(11) Remove the rivet (190) to release the center spreader assembly (185) in accordance with SUBTASK 25-25-52-040-030-A01.

(12) Refer to REPAIR section to replace the bonded tape (-195A).

(13) Remove the front tube (200 or -200A).

(14) Remove the rear tube (205 or -205A).

(15) Remove the doubler tubes (210).

SUBTASK 25-25-52-040-045-A01
AW. Base Frame Assembly (Refer to IPL Figure 9E)

(1) Remove the baggage bar plug assembly (5) by removing the screw (10).

(2) Remove the doubler baggage bar (20).

(3) Remove the baggage bar assembly (25 or -25A) by removing the cap nut (30), washers (35), and screw (40). Disassemble the baggage bar assembly (25 or -25A) as follows:

(a) Remove the baggage bar brackets (45) by removing the cap nuts (50), washers (55), and screws (60).

(4) Remove the sliners (65) by removing the rivets (70).

(5) Remove the recline mount assemblies (75) by removing the cap nuts (80), flat washers (-85A), washers (90), washers (95), and shoulder bolts (100).

(6) Remove the quick release pin assemblies (105).

(7) Remove the nut (115), nut (120), washers (125), washers (130), screws (135), and screw (140) to release the leg assembly (110 or -110A) in accordance with SUBTASK 25-25-52-040-025-A01.

(8) Remove the nut (150), washers (155), screw (160), nut (165), washers (170), and bolt (175) to release the outboard spreader assembly (145 or -145A) in accordance with SUBTASK 25-25-52-040-028-A01.

(9) Remove the rivet (185) to release the center spreader assembly (180) in accordance with SUBTASK 25-25-52-040-031-A01.

(10) Refer to REPAIR section to replace the bonded tape (190).

(11) Remove the front tube (195 or -195A).

(12) Remove the doubler tube (200) by removing the rivet (205).

(13) Remove the rear tube (210).

(14) Remove the doubler tube (215).

(15) Remove the tube (220).

SUBTASK 25-25-52-040-023-A01
AX. Leg Assembly (Refer to IPL Figure 10)

(1) Remove and disassemble the front stud assembly (5) as follows:

(a) Remove the nut (10).

(b) Remove the shear plate (15).

(c) Remove the stud (20).

(2) Remove and disassemble the trunnion assembly (25) as follows:

(a) Remove the set screw (30).

(3) Remove the track fitting assembly (35) by removing the nut (40), washers (-45A), grommets (50), and screw (55). Disassemble the track fitting assembly (35) as follows:

(a) Remove the studs (60).

(b) Remove the shear pin assembly (65).

(4) Remove the handicap latch (75) by removing the latch pin (80), screw (85), and compression spring (90).

(5) Remove the cap screw (100).

(6) Remove the oilite bushing (110).

(7) Remove the pivot shaft assembly (115) by removing the set screw (120). Disassemble the pivot shaft assembly (115) as follows:

(8) Remove the bushings (135).

(9) Remove the stop food tray (140).

(10) Remove the upper spreader (155) by removing the bolts (160) and washers (165).

(11) Remove the swivel link assembly (175) by removing the nut (180), washers (-185A), spacer (190), and bolt (195). Disassemble the swivel link assembly (175) as follows:

(a) Remove the bracket (200) by removing the nut (205), washer (210), and screw (215).

(b) Remove the spacer (220).

(c) Remove the link (225).

(12) Remove the nuts (230).

(13) Remove the washers (-235A).

(14) Remove the washer (-240A).

(15) Remove the bolt (245).

(16) Remove the bolt (250).

(17) Remove the leg (255 or -255A) by removing the nuts (260), washers (-265A), and screws (270).

(18) Remove the leg (285).

SUBTASK 25-25-52-040-024-A01
AY. Leg Assembly (Refer to IPL Figure 10A)

(1) Remove and disassemble the front stud assembly (5) as follows:

(a) Remove the nut (10).

(b) Remove the shear plate (15).

(c) Remove the stud (20).

(2) Remove and disassemble the trunnion assembly (25) as follows:

(a) Remove the set screw (30).

(3) Remove the track fitting assembly (35) by removing the nut (40), washers (-45A), grommets (50), and screw (55). Disassemble the track fitting assembly (35) as follows:

(a) Remove the studs (60).

(b) Remove the shear pin assembly (65).

(4) Remove the spring pin (75).

(5) Remove the cap screw (80).

(6) Remove the sleeve bearing (90).

(7) Remove the pivot shaft assembly (95) by removing the set screw (100). Disassemble the pivot shaft assembly (95) as follows:

(8) Remove the bushings (115).

(9) Remove the stop food tray (120).

(10) Remove the cap screw (125).

(11) Remove the washer (135).

(12) Remove the upper spreader (145) by removing the bolts (150) and washers (-155A).

(13) Remove the swivel link assembly (165) by removing the nut (170), washers (-175A), bolt (180), and sleeve spacer (185). Disassemble the swivel link assembly (165) as follows:

(a) Remove the bracket (190) by removing the nut (195), washer (200), and screw (205).

(b) Remove the spacer (210).

(c) Remove the link (215).

(14) Remove the nut (220).

(15) Remove the washer (-225A).

(16) Remove the washer (-230A).

(17) Remove the bolt (235).

(18) Remove the nut (240).

(19) Remove the washers (-245A).

(20) Remove the bolt (250).

(21) Remove the leg strud (255 or -255A) by removing the nuts (260), washers (-265A), and screws (270).

(22) Remove the leg (285).

SUBTASK 25-25-52-040-025-A01
AZ. Leg Assembly (Refer to IPL Figure 10B)

(1) Remove and disassemble the front stud assembly (5) as follows:

(a) Remove the nut (10).

(b) Remove the shear plate (15).

(c) Remove the stud (20).

(2) Remove and disassemble the trunnion assembly (25) as follows:

(a) Remove the set screw (30).

(3) Remove the track fitting assembly (35) by removing the nut (40), washers (-45A), grommets (50), and screw (55). Disassemble the track fitting assembly (35) as follows:

(a) Remove the studs (60).

(b) Remove the shear pin assembly (65).

(4) Remove the cap screw (75).

(5) Remove the sleeve bearing (85).

(6) Remove the pivot shaft assembly (90) by removing the set screw (95). Disassemble the pivot shaft assembly (90) as follows:

(7) Remove the bushings (110).

(8) Remove the collar assembly (115) by removing the set screw (120). Disassemble the collar assembly (115) as follows:

(9) Remove the swivel link assembly (130).

(10) Remove and disassemble the washer (-135A) as follows:

(a) Remove the nut (140).

(b) Remove the washer (145).

(c) Remove the spacer (150).

(d) Remove the screw (155).

(e) Remove the link (160).

(11) Remove the stop food tray assembly (165) by removing the screw (170) and washer (175). Disassemble the stop food tray assembly (165) as follows:

(12) Remove the upper spreader (195) by removing the bolts (200) and washers (205).

(13) Remove the swivel link assembly (220) by removing the nut (225), washers (-230A), and bolt (235). Disassemble the swivel link assembly (220) as follows:

(a) Remove the bracket (240) by removing the nut (245), washer (250), and screw (255).

(b) Remove the spacer (260).

(c) Remove the link (265).

(14) Remove the nuts (270).

(15) Remove the washers (-275A).

(16) Remove the bolt (280).

(17) Remove the bolt (285).

(18) Remove the leg (290 or -290A) by removing the nuts (295), washers (300), and screws (305).

(19) Remove the iat leg (325).

SUBTASK 25-25-52-040-026-A01
BA. Outboard Spreader Assembly (Refer to IPL Figure 11)

(1) Remove and disassemble the front stud assembly (5) as follows:

(a) Remove the nut (10).

(b) Remove the shear washer (15).

(c) Remove the stud (20).

(2) Remove and disassemble the trunnion assembly (25) as follows:

(a) Remove the set screw (30).

(3) Remove the track fitting assembly (35) by removing the bolt (40), washer (45), and grommets (50). Disassemble the track fitting assembly (35) as follows:

(a) Remove the studs (55).

(b) Remove the shear pin assembly (60).

(4) Remove the lockout armrest (70) by removing the retaining ring (75), pin (80), cap screw (85), and spring (90).

(5) Remove the screw (100).

(6) Remove the sleeve bearing (110).

(7) Remove the pivot shaft assembly (115) by removing the set screw (120). Disassemble the pivot shaft assembly (115) as follows:

(8) Remove the bushings (135).

(9) Remove the stop food tray (140).

(10) Remove the upper spreader (150) by removing the bolts (155) and washers (160).

(11) Remove the swivel link assembly (170) by removing the nut (175), washers (-180A), spacer (185), and bolt (190). Disassemble the swivel link assembly (170) as follows:

(a) Remove the bracket (195) by removing the nut (200), washer (205), and screw (210).

(b) Remove the spacer (215).

(c) Remove the link (220).

(12) Remove the outboard attach (235 or -235A) by removing the nuts (240), washers (245), and bolts (250).

(13) Remove the nut (255).

(14) Remove the washers (260).

(15) Remove the bolt (265).

(16) Remove the outboard spreader (270 or -270A).

SUBTASK 25-25-52-040-027-A01
BB. Outboard Spreader Assembly (Refer to IPL Figure 11A)

(1) Remove and disassemble the front stud assembly (5) as follows:

(a) Remove the nut (10).

(b) Remove the washer (15).

(c) Remove the stud (20).

(2) Remove and disassemble the stud assembly (25) as follows:

(a) Remove the nut (30).

(b) Remove the track fitting stud assembly (35 or -35A).

(3) Remove and disassemble the trunnion assemblies (40) as follows:

(a) Remove the set screw (45).

(4) Remove the track fitting assembly (50) by removing the bolt (55), washers (60), and grommets (65). Disassemble the track fitting assembly (50) as follows:

(a) Remove the studs (70).

(b) Remove the shear pin assembly (75).

(5) Remove the lockout armrest (85) by removing the retaining ring (90), pin (95), cap screw (100), and spring (105).

(6) Remove the cap screw (-115).

(7) Remove the sleeve bearing (125).

(8) Remove the pivot shaft assembly (130) by removing the set screw (135). Disassemble the pivot shaft assembly (130) as follows:

(9) Remove the bushings (150).

(10) Remove the stop food tray (155).

(11) Remove the upper spreader (165) by removing the bolts (170) and washers (-175A).

(12) Remove the swivel link assembly (185) by removing the nut (190), washers (-195A), and bolt (200). Disassemble the swivel link assembly (185) as follows:

(a) Remove the bracket (205) by removing the nut (210), washer (215), and screw (220).

(b) Remove the spacer (225).

(c) Remove the spacer (230).

(13) Remove the link (235).

(14) Remove the outboard attach assembly (240) by removing the cap screws (245) and washers (250). Disassemble the outboard attach assembly (240) as follows:

(15) Remove the nut (260).

(16) Remove the washers (-265A).

(17) Remove the bolt (270).

(18) Remove the outboard spreader assembly (275 or -275A).

SUBTASK 25-25-52-040-028-A01
BC. Outboard Spreader Assembly (Refer to IPL Figure 11B)

(1) Remove and disassemble the front stud assembly (5) as follows:

(a) Remove the nut (10).

(b) Remove the track fitting stud assembly (15 or -15A).

(2) Remove and disassemble the trunnion assembly (20) as follows:

(a) Remove the set screw (25).

(3) Remove the track fitting assembly (30) by removing the bolt (35), washer (40), and grommets (45). Disassemble the track fitting assembly (30) as follows:

(a) Remove the studs (50).

(b) Remove the shear pin assembly (55).

(4) Remove the lockout armrest (65) by removing the retaining ring (70), pin (75), and cap screw (80).

(5) Remove the cap screw (95).

(6) Remove the sleeve bearing (105).

(7) Remove the pivot shaft assembly (110) by removing the set screw (115). Disassemble the pivot shaft assembly (110) as follows:

(8) Remove the bushings (130).

(9) Remove the collar assembly (135) by removing the set screw (140). Disassemble the collar assembly (135) as follows:

(10) Remove the swivel link assembly (150) by removing the washer (155). Disassemble the swivel link assembly (150) as follows:

(a) Remove the nut (160).

(b) Remove the washer (165).

(c) Remove the spacer (170).

(d) Remove the screw (175).

(e) Remove the link (180).

(11) Remove the stop food tray (185) by removing the screw (190) and washer (195). Disassemble the stop food tray (185) as follows:

(12) Remove the upper spreader (205 or -205A) by removing the nuts (210), washers (215), washers (220), and bolts (225).

(13) Remove the swivel link assembly (230) by removing the nut (235), washers (240), spacer (245), and bolt (250). Disassemble the swivel link assembly (230) as follows:

(a) Remove the bracket (255) by removing the nut (260), washer (265), and screw (270).

(b) Remove the spacer (275).

(c) Remove the link (280).

(14) Remove the outboard attach (285 or -285A) by removing the nuts (290), washers (295), and bolts (300).

(15) Remove the nut (305).

(16) Remove the washers (310).

(17) Remove the bolt (315).

(18) Remove the outboard spreader (330 or -330A).

SUBTASK 25-25-52-040-029-A01
BD. Center Spreader Assembly (Refer to IPL Figure 11C)

(1) Remove the close out structure (5).

(2) Remove the down stop adjust (10) by removing the screw (15).

(3) Remove the screw (30).

(4) Remove the sleeve bearing (40).

(5) Remove the pivot shaft assembly (45) by removing the set screw (50). Disassemble the pivot shaft assembly (45) as follows:

(6) Remove the bushings (65).

(7) Remove the stop food tray (70).

(8) Remove the upper spreader (75) by removing the bolts (80) and washers (85).

(9) Remove the swivel link assemblies (95) by removing the nut (100), washers (-105A), spacers (110), and bolt (115). Disassemble the swivel link assemblies (95) as follows:

(a) Remove the bracket (120) by removing the nut (125), washer (130), and screw (135).

(b) Remove the spacer (140).

(c) Remove the link (145).

(10) Remove the nuts (150).

(11) Remove the washers (155).

(12) Remove the bolts (160).

(13) Remove the center spreader (175).

SUBTASK 25-25-52-040-030-A01
BE. Center Spreader Assembly (Refer to IPL Figure 11D)

(1) Remove the cap screw (5).

(2) Remove the sleeve bearing (15).

(3) Remove the pivot shaft assembly (20) by removing the set screw (25). Disassemble the pivot shaft assembly (20) as follows:

(4) Remove the bushings (40).

(5) Remove the stop food tray (45).

(6) Remove the upper spreader (50) by removing the bolts (55) and washers (-60A).

(7) Remove the swivel link assemblies (70) by removing the nut (75), washers (-80A), spacers (85), and bolt (90). Disassemble the swivel link assemblies (70) as follows:

(a) Remove the bracket (95) by removing the nut (100), washer (105), and screw (110).

(b) Remove the spacer (115).

(c) Remove the link (120).

(8) Remove the nuts (125).

(9) Remove the washers (-130A).

(10) Remove the bolts (135).

(11) Remove the center spreader (150).

SUBTASK 25-25-52-040-031-A01
BF. Center Spreader Assembly (Refer to IPL Figure 11E)

(1) Remove the cap screw (10).

(2) Remove the sleeve bearing (20).

(3) Remove the pivot shaft assembly (30) by removing the set screw (40). Disassemble the pivot shaft assembly (30) as follows:

(4) Remove the bushings (50).

(5) Remove the collar assemblies (60) by removing the set screws (70). Disassemble the collar assemblies (60) as follows:

(6) Remove the swivel link assemblies (80) by removing the washers (-90A). Disassemble the swivel link assemblies (80) as follows:

(a) Remove the nut (100).

(b) Remove the washer (110).

(c) Remove the spacer (120).

(d) Remove the screw (130).

(e) Remove the link (140).

(7) Remove the stop food tray (150).

(8) Remove the upper spreader (160) by removing the bolt (170) and washers (180).

(9) Remove the swivel link assemblies (190) by removing the nut (200), washers (-210A), spacers (215), and bolt (220). Disassemble the swivel link assemblies (190) as follows:

(a) Remove the bracket (230) by removing the nut (240), washer (250), and screw (260).

(b) Remove the spacer (270).

(c) Remove the link (280).

(10) Remove the nuts (290).

(11) Remove the washers (-300A).

(12) Remove the bolts (310).

(13) Remove the center spreader (320).

SUBTASK 25-25-52-040-067-A01
BG. Center Spreader Assembly (Refer to IPL Figure 11E)

(1) Remove and disassemble the front stud assembly (5) as follows:

(a) Remove the nut (10).

(b) Remove the washer (15).

(c) Remove the stud (20).

(2) Remove and disassemble the stud assembly (25) as follows:

(a) Remove the nut (30).

(b) Remove the track fitting stud assembly (35 or -35A).

(3) Remove and disassemble the trunnion assemblies (40) as follows:

(a) Remove the set screw (45).

(4) Remove the track fitting assembly (50) by removing the bolt (55), washers (60), and grommets (65). Disassemble the track fitting assembly (50) as follows:

(a) Remove the studs (70).

(b) Remove the shear pin assembly (75).

(5) Remove the lockout armrest (80) by removing the retaining ring (85), pin (90), cap screw (95), and spring (100).

(6) Remove the cap screw (110).

(7) Remove the sleeve bearing (120).

(8) Remove the pivot shaft assembly (125) by removing the set screw (130). Disassemble the pivot shaft assembly (125) as follows:

(9) Remove the bushings (145).

(10) Remove the stop food tray (150).

(11) Remove the upper spreader (160) by removing the bolts (165) and washers (170).

(12) Remove the outboard attach assembly (180) by removing the screws (185). Disassemble the outboard attach assembly (180) as follows:

(13) Remove and disassemble the outboard spreader assembly (195 or -195A) as follows:

(a) Remove the swivel link assembly (205) by removing the nut (210), washers (215), and bolt (220). Disassemble the swivel link assembly (205) as follows:

1 Remove the bracket (225) by removing the nut (230), washer (235), and screw (240).

2 Remove the spacer (245).

3 Remove the link (250).

(b) Remove the bushing (255).

(c) Remove the nut (260).

(d) Remove the washers (265).

(e) Remove the bolt (270).

(f) Remove the outboard spreader assembly (275 or -275A).

TASK 25-25-52-99F-808-A01

1. General

CAUTION: THE DECORATIVE LAMINATE SURFACE OF VARIOUS INTERIOR COMPONENTS CAN BE DAMAGED BY THE USE OF INCORRECT CLEANING MATERIALS, INCORRECT EQUIPMENT, OR INCORRECT MIXING OF THE SPECIFIED CLEANING MATERIALS.

CAUTION: DO NOT USE ABRASIVE MATERIALS ON THE DECORATIVE SURFACES. DO NOT SCRAPE THE SURFACES WITH SHARP TOOLS.

A. This section provides cleaning instructions for the Slim Plus Double Seat Assemblies. Correct use of the materials and equipment will provide acceptable cleaning, minimize hazards to personnel, and prevent possible damage to the equipment.

NOTE: The companies that make the cleaning materials can change the formula. Therefore, always follow the instructions given on the container. The instructions to mix and use the cleaning materials, given on the container, supersede the instructions given here.

TASK 25-25-52-940-802-A01

2. Material and Special Tools

SUBTASK 25-25-52-94A-002-A01

A. Consumable Material

(1) Table 4001 gives the recommended cleaning materials.

NOTE: Use equivalent items if necessary.

Consumable Materials
Table 4001/TABLE 25-25-52-94A-001-A01

| Material Name and Number | Source (1) | Use |
|---|---|---|
| CALLA 301-A LEMON, Detergent, Aqueous Anionic | Andpak Inc. (V0GUK5) | To clean metal parts and adhesive removal. |
| Cloths, Cotton (clean and dry) | Commercially available | To apply prepared detergent solutions. |
| DEL-12, Cleaner Kit, Leather DEL-15, Cleaner Wipes, Leather D.I.P. Stick | Douglass Interior Products, Inc. (V0HGX6) | To clean soiled areas. |
| Detergent, Mild Household | Commercially available | To clean molded plastic areas. |
| Leather Cleaners FL-LCB-1 | Townsend Leather Group (V4XPC8) | To clean e-leather. |
| **(1) Refer to Manufacturer Names and Addresses section for vendor information.<br>(2) Alternate materials. Use Cleaning Solvent only in well-ventilated areas. Detergents No. 815MX and 1300A are for use in areas that are not well ventilated or where use of petroleum-based materials is not allowed or is inadvisable.** | | |

Consumable Materials
Table 4001/TABLE 25-25-52-94A-001-A01 (continued)

| Material Name and Number | Source (1) | Use |
|---|---|---|
| Leather Cleaners<br>CC-332 (12 x 32 oz.)<br>CC-328 (6 x 1 gal.)<br>CC-305 (5 gal.)<br>IR-202 (16 x 2 oz.)<br>KT-305 (Standard Kit)<br>KT-310 (Deluxe Kit)<br>KT-315 (Premier Kit) | Perrone Leather LLC (V49U11) | To clean e-leather. |
| MEK (Methyl-Ethyl-Ketone) (metal parts only) | Commercially available | Solvent, cleaning adhesive removal. |
| P-D-680, Type III, Solvent, Cleaning (optional) | Commercially available | To clean metal parts. |
| Solvent, Cleaning Agent Vertrel MCA Plus | Dupont E.I. De Nemours and Co. (V0VYR8) | To clean fabric. |
| Solvent, Cleaning Agent<br>MS-770 (16oz Aerosol)<br>MS-770M (8oz Aerosol)<br>ms-772 (4oz, 8oz, Qt, Gal, 5G, 55G) | Miller-Stephenson Chemical Co Inc. (V18598) | To clean fabric. |
| Solvent, Cleaning (Aliphatic Naphtha) (2) | Commercially available | To clean metal parts. |
| Solvent, Impregnated Powder (Powder-ene) | Commercially available | To clean fabric. |
| Stain Remover, FL.ISR-1 | Commercially available | To remove stains. |
| 815MX, Detergent, Aqueous Anionic | Brulin & Company Inc. (V94058) | To clean molded plastic areas, clean metal parts, and adhesive removal. |
| #1066, Lubricant, Silicone | Acuity Specialty Products Inc. (V27674) | To clean metal parts. |

**(1) Refer to Manufacturer Names and Addresses section for vendor information.**
**(2) Alternate materials. Use Cleaning Solvent only in well-ventilated areas. Detergents No. 815MX and 1300A are for use in areas that are not well ventilated or where use of petroleum-based materials is not allowed or is inadvisable.**

**WARNING: METHYL-ETHYL-KETONE (MEK) IS POISONOUS AND FLAMMABLE. PREVENT EYE AND SKIN CONTACT AND DO NOT BREATHE THE VAPORS. KEEP AWAY FROM HEAT AND OPEN FLAME. USE IN A WELL- VENTILATED AREA. DO NOT TAKE INTERNALLY. WEAR GLOVES AND USE DISCRETION TO AVOID VAPOR CONTACT WITH EYES AND NOSE. USE OF RESPIRATOR AND GOGGLES IS ADVISED.**

SUBTASK 25-25-52-94B-002-A01

B. Special Tools

(1) Table 4002 gives the recommended cleaning special tools.

NOTE: Use equivalent items if necessary.

Special Tools
Table 4002/TABLE 25-25-52-94B-001-A01

| Tool Name and Number | Source | Use |
|---|---|---|
| Apron | Commercially available | To protect the body when using solvents and detergents. |
| Bottle, Spray | Commercially available | To apply prepared detergent solutions. |
| Brush, Soft-Bristled | Commercially available | To apply prepared detergent solutions. |
| Gloves, Chemical Resistant | Commercially available | To protect the hands when using cleaning solvents. |
| Goggles, Eye Safety | Commercially available | To protect the eyes when using cleaning solvents. |
| Vacuum | Commercially available | To clean fabric. |

TASK 25-25-52-100-801-A01

3. Cleaning Procedures

CAUTION:
- THE DECORATIVE LAMINATE SURFACE OF VARIOUS INTERIOR COMPONENTS CAN BE DAMAGED BY THE USE OF INCORRECT CLEANING MATERIALS, INCORRECT EQUIPMENT, OR INCORRECT MIXING OF THE SPECIFIED CLEANING MATERIALS.
- DO NOT USE ABRASIVE MATERIALS ON THE DECORATIVE SURFACES. DO NOT SCRAPE THE SURFACES WITH SHARP TOOLS.
- DO NOT LET SOLVENTS TOUCH THE DECOR MATERIAL OR PLASTIC COMPONENTS. MEK CAN DAMAGE SOME COMPONENTS AND MATERIALS.

A. Fabric Cleaning

NOTE: Dry cleaning is the preferred method of cleaning the seat fabric.

CAUTION: DO NOT POUND OR BEAT UPHOLSTERED COVERS AS THIS DOES NOT EFFECTIVELY CLEAN THE UPHOLSTERY AND CAN HASTEN WEAR.

(1) The recommended fabric cleaning materials are given in Table 4001.

(2) Vacuum upholstery thoroughly, or brush with a soft-bristle upholstery or clothing brush (Table 4001).

(3) Remove dry or water-borne soil with concentrated detergent preparations, commonly called upholstery shampoo. Use recommended detergent preparations as specified in Table 4001. Mix upholstery shampoo as directed on container and apply to a small area (approximately one square foot) with a small clean brush. Liberal application will assist in loosening deep-seated dirt.

(4) After using upholstery shampoo or solvent-type cleaning agent, roll a clean Turkish towel or other absorbent cloth into a cylindrical shape and wipe off detergent and dirt. Rotate rolled cloth frequently to present a clean section to the fabric surface.

NOTE: Dirt and soil are absorbed or transferred to the clean towel by this procedure of frequently presenting a clean face to the fabric. Vigorous rubbing may be required to remove soil evenly and to avoid a spotty or blotchy appearance after drying.

CAUTION: USE SOLVENT-TYPE CLEANING AGENTS IN WELL-VENTILATED AREA. AVOID BREATHING SOLVENT VAPORS AND PROLONGED SOLVENT CONTACT WITH SKIN. USE SHOP SAFETY PRECAUTION FOR HANDLING FLAMMABLE MATERIALS.

(5) Oil or grease spots are best removed with solvent-type cleaning agents or with solvent-impregnated powder as recommended in Table 4001. Test material to be cleaned by first applying cleaning agent to a small, inconspicuous area of the material. Use cleaning agents sparingly, without saturating fabric, to avoid spotting and damage. Apply cleaning agent with a clean, soft cloth, and avoid spreading any stains by working from outer edges toward center of stain.

B. E-Leather Cleaning

CAUTION:
- DO NOT POUND OR BEAT UPHOLSTERED COVERS AS THIS DOES NOT EFFECTIVELY CLEAN THE UPHOLSTERY AND CAN HASTEN WEAR.
- DO NOT USE BLEACH TO CLEAN E-LEATHER. BLEACH WILL DAMAGE AND DETERIORATE THE MATERIAL.
- DO NOT MACHINE WASH THE E-LEATHER. MACHINE WASH WILL DAMAGE THE MATERIAL BEYOND REPAIR.

(1) Periodic Cleaning

(a) Clean soiled areas using leather cleaner kit (Table 4001) in accordance with manufacturer's instructions.

(2) Stain Removal

(a) Use the leather stain remover (Table 4001) to remove ink stains, grease stains, and other resistant stains.

C. Molded Plastic Cleaning

(1) Use of Mild Household Detergent

(a) Prepare a solution of mild household detergent (Table 4001) and lukewarm water (approximately 1 part detergent to 50 parts water). Apply the mild detergent solution with a sponge or a cotton cloth. Scrub soiled areas and repeat the applications as required to remove all dirt. Use a soft-bristled brush to clean heavily textured surfaces or crevices. Rinse the surfaces with clean water to remove the detergent solution. Dry the surfaces with a clean, dry, cotton cloth.

(2) Use of BRULIN 815MX

CAUTION: DO NOT USE BRULIN 815MX CLEANER UNDILUTED. SOLUTIONS STRONGER THAN SPECIFIED CAN DAMAGE THE DECORATIVE SURFACES.

(a) Prepare a solution of 1 part BRULIN 815MX (Table 4001) to 64 parts water for light soil and up to 1 part BRULIN 815MX to 10 parts water for heavy soil. Apply the solution with a spray bottle, a soft-bristled brush, or a cotton cloth. Scrub soiled areas with a soft-bristled brush or a cotton cloth and repeat the applications as required to remove any dirt. Wipe the solution off with a clean, damp, cotton cloth. Dry the surfaces with a clean, dry, cotton cloth.

D. Metal Part Cleaning

(1) As a normal routine for cleaning and maintenance, all metal parts in contact with one another must be lubricated with silicone lubricant (Table 4001) during any shop repair or at least once every two years.

(2) Use of Solvent or Aliphatic Naphtha.

**WARNING: ALIPHATIC NAPHTHA IS TOXIC AND FLAMMABLE. USE ONLY IN WELL VENTILATED AREA AND AWAY FROM OPEN FLAME. AVOID PROLONGED OR REPEATED CONTACT WITH SKIN OR INHALATION OF VAPORS. USE SHOP SAFETY PRECAUTION FOR HANDLING FLAMMABLE MATERIALS.**

CAUTION: DO NOT LET THE ALIPHATIC NAPHTHA CONTACT THE DECOR MATERIAL OR PLASTIC COMPONENTS. THE NAPHTHA CAN DAMAGE THE COMPONENTS AND MATERIALS.

(a) Moisten a clean, dry, cotton cloth with cleaning solvent or Aliphatic Naphtha (Table 4001) and wipe the metal parts clean. Repeat the applications as required to remove all dirt. Dry the parts with a clean, dry, cotton cloth before solvent evaporates.

(3) Use of BRULIN 815 MX

(a) Prepare a solution of 1 part BRULIN 815MX (Table 4001) to 64 parts water for light soil and up to 1 part BRULIN 815MX to 10 parts water for heavy soil. Apply the solution with a spray bottle, a soft-bristled brush, or a cotton cloth. Scrub soiled areas with a soft-bristled brush or a cotton cloth. Repeat the applications as required to remove all dirt. Wipe the solution off with a clean, damp, cotton cloth. Dry the part with a clean, dry, cotton cloth.

(4) Use of CALLA 301-A LEMON

(a) Prepare a solution of 1 part CALLA 301-A LEMON (Table 4001) with 4 to 8 parts water for general cleaning. Use full strength for heavy soil and adhesives. Apply the solution with either a spray bottle, a soft-bristled brush, or a cotton cloth. Allow time for the solution to penetrate. Scrub soiled areas with a soft-bristled brush or a cotton cloth. Repeat the applications as required to remove all dirt. Wipe the solution off with a clean, damp, cotton cloth. Dry the part with a clean, dry, cotton cloth.

E. Adhesive Removal Procedures

(1) Use of BRULIN 815MX

(a) To remove adhesive tape or adhesive residue, prepare a solution of 1 part BRULIN 815MX (Table 4001) to 10 parts water. Moisten a clean cotton cloth with the solution and wipe the area clean. Repeat the applications as required to remove all residue. Wipe the solution off with a clean, damp, cotton cloth. Dry the surface with a clean, dry, cotton cloth.

(2) Use of CALLA 301-A LEMON

(a) To remove adhesive tape or adhesive residue, use CALLA 301-A LEMON (Table 4001) at full strength. Apply the solution with a spray bottle, a soft bristled brush, or a cotton cloth. Allow time for the solution to penetrate. Scrub soiled areas with a soft-bristled brush or a cotton cloth. Repeat the applications as required to remove all dirt. Wipe the solution off with a clean, damp, cotton cloth. Dry the surface with a clean, dry, cotton cloth.

INSPECTION/CHECK

TASK 25-25-52-99F-809-A01

1. General

A. Refer to the Table 5001 to visually examine the components of the Slim Plus Double Seat Assemblies for damage and wear.

B. Refer to REPAIR section to repair minor damage. If the damage is major or beyond simple repair, replace the part.

C. The inspection/check should be performed a minimum of once annually.

TASK 25-25-52-940-803-A01

2. Materials and Tools

SUBTASK 25-25-52-94A-003-A01

A. Consumable Materials

(1) No consumable materials are needed for these Inspection/Check procedures.

SUBTASK 25-25-52-94B-003-A01

B. Special Tools

(1) No special tools are needed for these Table 5001 procedures.

TASK 25-25-52-210-802-A01

3. Check Procedures

SUBTASK 25-25-52-210-001-A01

A. Check Procedures

(1) Detailed check procedures are given in Table 5001.

Check Procedures
Table 5001/TABLE 25-25-52-210-001-A01

| Component | Method of Inspection | Check For | Corrective Action |
|---|---|---|---|
| All Parts | Visual | Cleanliness | Refer to CLEANING section to clean parts. |
| All Metal Parts | Visual | Nicks, cracks, cuts, scoring, gouges, distortion, corrosion, or other damage which could impair operation. | Repair minor nicks and scratches. Replace damaged parts. |

| Component | Method of Inspection | Check For | Corrective Action |
|---|---|---|---|
| Slim Plus Double Seat Assemblies | Visual | Grease, dirt, frays, or separations on upholstered bottom cushion assemblies, upholstered back cushion assemblies, or literature pocket assemblies; cut, torn, or damaged upholstery. | Refer to CLEANING section to remove grease and dirt; replace if damaged; refer to REPAIR section to repair damaged seams. |
| | | Frayed seat belt assemblies or y-lap belt assemblies. | Replace. |
| | | Bent, deformed, or damaged recline lock assembly; leakage. | Replace. |
| | | Cut, chipped, or damaged cart bumpers; deteriorated rubber. | Replace. |
| | | Cut, torn, or damaged life vest pouch assemblies. | Replace. |
| | | Damaged or deformed food tray torsion tube. | Replace. |
| Sliding Food Tray Assembly | Visual | Damaged or deformed cross tube. | Replace. |
| | | Bent or damaged arm assemblies. | Replace. |

Check Procedures
Table 5001/TABLE 25-25-52-210-001-A01 (continued)

| Component | Method of Inspection | Check For | Corrective Action |
|---|---|---|---|
| Sliding Food Tray Assembly - continued | Visual | Gouged, cracked, chipped or damaged sliding food tray assemblies. Check sliding food tray assembly angle for 3.0 degrees rise from the horizontal. | Replace damaged parts. Refer to TASK 25-25-52-820-001-A01 to adjust the sliding food tray assembly angle. |
| Upper Shroud Assembly | Visual | Bent or damaged tray latch. | Replace. |
| | | Damaged or deformed tray latch rotation plate. | Replace. |
| | | Damaged or deformed upper shroud. | Replace. |
| Armrest Assemblies | Visual | Scratched, gouged, or worn latch assembly. | Replace. |
| | | Cut, worn, frayed, or damaged recline cable assembly. | Replace. |
| | | Cracked or damaged body armrest assembly. | Replace. |
| Seat Back Assemblies | Visual | Cracked, deformed, or damaged quadrant assemblies. | Replace seat back assemblies. |
| | | Cracked or damaged seat back assemblies. | Replace seat back assemblies. |
| In-arm Food Tray Assembly | Visual | Bent or damaged tray pivot block. | Check for bent or damaged pin or spring pin. Replace damaged part. |

| Component | Method of Inspection | Check For | Corrective Action |
|---|---|---|---|
| In-arm Food Tray Assembly - continued | Visual | Damaged paddle assembly. | Check for bent or damaged slide and screws. Replace damaged parts. |
| Base Frame Assemblies | Visual | Bent or damaged baggage bar assembly. | Replace. |
| | | Bent or damaged bracket assembly. | Replace. |
| | | Track fittings do not tighten against seat tracks; damaged or deformed. | Replace. |
| | | Bent or damaged front stud assemblies. | Replace.<br>Installation requirement is to screw full in, then unscrew/back out 2-2.5 turns.<br>Installation requirement is to screw full in, then unscrew/back out 3-3.5 turns.<br>Installation requirement is to screw full in, then unscrew/back out 3 turns. |
| | | Cracked, damaged, or deformed leg assembly. | Replace. |
| | | Damaged or deformed seat belt studs. | Replace. |
| | | Cracked, deformed, or damaged spreader assemblies. | Advise manufacturer of damages for replacement action. |
| | | Cracked, punctured, or damaged diaphragm. | Replace and or advise manufacturer. |
| | | Loose or missing tape. | Refer to REPAIR section to replace bonded tape. |

TASK 25-25-52-99F-810-A01

1. General

A. This section contains procedures to repair components of the Slim Plus Double Seat Assemblies. The repair procedures covered in this section are given below.

(1) Upholstery Seam and Tape Repair SUBTASK 25-25-52-300-001-A01

(2) Replace or Install Bonded Components SUBTASK 25-25-52-300-002-A01

(3) Repair of Minor Nicks, Scratches, and Corrosion SUBTASK 25-25-52-300-003-A01

(4) Replace Threaded Helicoil Inserts SUBTASK 25-25-52-300-004-A01

(5) Replace or Install Back Cushion Assembly SUBTASK 25-25-52-300-005-A01

TASK 25-25-52-940-804-A01

2. Materials and Tools

SUBTASK 25-25-52-94A-004-A01

A. Consumable Materials

(1) The consumable materials needed for repair are listed in Table 6001.

NOTE: Equivalent substitutes may be used for the items listed.

Consumable Materials
Table 6001/TABLE 25-25-52-94A-002-A01

| Material Name and Number | Source (1) | Use |
|---|---|---|
| A-A-55195, Thread, Kevlar (#10 30/3 Spun, Natural Color) | Commercially available | To repair upholstery seam and tape. |
| A-A-59282, Alcohol, Ethyl | Commercially available | To clean components prior to repair. |
| BZT-69, Thread, Nylon or<br><br>A-A-59826, Thread, Nylon (Type I, Class A, Size FF) | Safran Seats USA LLC (V3K723)<br><br>Commercially available | To repair upholstery seam and tape. |
| Cloths, Cotton (clean and dry) | Commercially available | To clean components prior to repair. |
| Cloths, Lint-Free | Commercially available | To clean components prior to repair. |
| DP100FR, Epoxy Adhesive | 3M Co. (V76381) | To bond tapes. |
| DP420, Epoxy Adhesive | 3M Co. (V76381) | To bond tapes. |
| **(1) Refer to Manufacturer Names and Addresses section for vendor information.** | | |

Consumable Materials
Table 6001/TABLE 25-25-52-94A-002-A01 (continued)

| Material Name and Number | Source (1) | Use |
|---|---|---|
| DP805, Scotch Weld Adhesive | 3M Co. (V76381) | To bond literature trim pocket, hook shrouds, bracket assemblies, tapes, magazine holder trim and hook shrouds. |
| Loctite 242 or Loctite 243 | 3M Co. (V76381) | To install nuts, screws and pins. |
| Loctite 271 | Commercially available | To install screws and pins. |
| MIL-DTL-5541, Film Chemical (color optional) | Commercially available | To repair nicks or scratches. |
| MIL-P-8585, Primer, Zinc Chromate | Commercially available | To replace helicoil inserts. |
| P-C-451, Cloth, Abrasive (Aluminum Oxide, Medium Grit) | Commercially available | To replace bonded components. |
| P-C-458, Cloth, Crocus | Commercially available | To repair nicks or scratches. |
| PLT1.5M, Tie down, Strap | Panduit Corp. (V06383) | To secure the recline cable assemblies. |
| PLT3S-M, Tie down, Strap | Panduit Corp. (V06383) | To secure the life vest pouch assemblies. |
| SAE-AMS1640, Compound, Corrosion Removing | Commercially available | To remove corrosion. |
| 398FR, Glass Cloth Tape | 3M Co. (V76381) | To meet certification requirements. |
| #9472, Transfer Tape Adhesive | 3M Co. (V76381) | To bond tray shrouds. |
| **(1) Refer to Manufacturer Names and Addresses section for vendor information.** | | |

SUBTASK 25-25-52-94B-004-A01

B. Special Tools

(1) The special tools needed for repair are listed in Table 6002.

NOTE: Equivalent substitutes may be used for the items listed.

Special Tools
Table 6002/TABLE 25-25-52-94B-002-A01

| Tool Number and Tool Name | Source (1) | Use |
|---|---|---|
| Needle, Fisherman's | Commercially available | To repair tape on seat covers. |
| Tap and Die Set (Thread Chaser and Gage) | Commercially available | To replace helicoil inserts. |
| **(1) Refer to Manufacturer Names and Addresses section for vendor information.** | | |

Special Tools
Table 6002/TABLE 25-25-52-94B-002-A01 (continued)

| Tool Number and Tool Name | Source (1) | Use |
|---|---|---|
| 1/16, Tool, Roll Pin Holders | Commercially available | To remove and install roll pins. |
| 1227-6, Tool, Threaded Insert Removal | Emhart Teknologies LLC (V01556) | To replace helicoil inserts. |
| 3695-3, Tool, Threaded Insert Tang Removal | Emhart Teknologies LLC (V01556) | To replace helicoil inserts. |
| 17552-3, Tool, Threaded Insert Installation | Emhart Teknologies LLC (V01556) | To replace helicoil inserts. |
| **(1) Refer to Manufacturer Names and Addresses section for vendor information.** | | |

TASK 25-25-52-300-801-A01
3. Repair Procedures

SUBTASK 25-25-52-300-001-A01
A. Upholstery Seam and Tape Repair

(1) Repair broken upholstery seams as follows:

(a) Refer to CLEANING section to clean upholstery.

(b) Select Kevlar or nylon thread with color and type to match fabric and existing stitches.

(c) Stitch broken seam using same stitch pattern of a matching seam.

(2) Repair tape on seat covers as follows:

(a) Refer to CLEANING section to clean upholstery.

CAUTION: TAKE CARE NOT TO PIERCE OR DAMAGE THE BONDED FIRE BLOCKING MATERIAL WHEN REPAIRING DAMAGED STITCHING ON SEAT COVERS.

(b) Use Kevlar or nylon thread to make necessary minor repairs to secure any loose parts on the tapes by hand. Use a curved fisherman's needle. Take care not to pierce or damage the bonded fire blocking material.

NOTE: Minor repair to loose or damaged stitches on tape sewn covers is possible, however, complete replacement or major repair of tapes it is not recommended. Once the fire blocking material is bonded to the seat cover material, sewing by machine is not possible.

NOTE: Ensure that tape is fully stitched around periphery.

SUBTASK 25-25-52-300-002-A01

B. Replace or Install Bonded Components

**WARNING: THE ETHYL ALCOHOL AND ADHESIVES ARE VERY FLAMMABLE AND CAN DAMAGE YOUR EYES AND NOSE. USE THE ITEMS ONLY IN WELL VENTILATED AREAS AWAY FROM OPEN FLAMES. FLUSH IRRITATED EYES WITH WATER.**

**WARNING: ADHESIVES ARE TOXIC AND FLAMMABLE. USE ONLY IN WELL VENTILATED AREA AND AWAY FROM OPEN FLAME. AVOID PROLONGED OR REPEATED CONTACT WITH SKIN OR INHALATION OF VAPORS. USE SHOP SAFETY PRECAUTION FOR HANDLING FLAMMABLE MATERIALS.**

CAUTION: DO NOT USE CROCUS CLOTH ON ALUMINUM OR ALUMINUM ALLOY PARTS. CROCUS CLOTH CONTAINS AN IRON OXIDE WHICH CAN QUICKLY OXIDIZE ALUMINUM.

(1) Remove loose or damaged components. Abrade all metal surfaces with medium grit aluminum oxide abrasive cloth or crocus cloth for steel parts.

(2) Clean component and bonding surface with clean, lint-free cloths and ethyl alcohol to remove any adhesive and other contaminants. Wipe the part dry before solvent evaporates. Wear gloves to handle cleaned components.

(3) Install tapes on seat back assemblies as follows:

(a) Remove protective backing from tape.

(b) Position tape on the respective surfaces of seat back assembly and bond the tape in place. Rub with consistent pressure and remove any air bubbles.

(c) Apply a continuous bead of DP100 or DP100FR Epoxy Adhesives around edges of tapes.

(4) Remove excess adhesive with clean, lint-free cloths and ethyl alcohol. Wipe the part dry before solvent evaporates.

(5) Allow adhesive to cure according to manufacturer's instructions.

SUBTASK 25-25-52-300-003-A01
C. Repair of Minor Nicks, Scratches, and Corrosion

CAUTION: DO NOT USE CROCUS CLOTH ON ALUMINUM OR ALUMINUM ALLOY PARTS. CROCUS CLOTH CONTAINS AN IRON OXIDE WHICH CAN QUICKLY OXIDIZE ALUMINUM.

CAUTION: CORROSION REMOVING COMPOUND IS TOXIC. USE ONLY IN WELL VENTILATED AREA. AVOID PROLONGED OR REPEATED CONTACT WITH SKIN OR INHALATION OF VAPORS.

(1) Use corrosion removing compound to remove corrosion from metal parts.

(2) Polish out minor nicks or scratches in steel parts with a crocus cloth.

NOTE: Burrs, nicks, and scratches are defined as any material lifted above the surface of the part. Burrs, nicks, and scratches shall be polished, taking care not to impair form, fit, or function. Surface coat must be replaced after polishing.

(3) Polish out minor burrs, nicks, and scratches in aluminum parts with an aluminum oxide abrasive cloth.

NOTE: During and after cleaning, make sure not to touch surface to be refinished with hands or allow any grease, oil, etc., to contaminate the surface.

(4) Clean repaired parts per CLEANING section.

**WARNING: THE CHEMICAL FILM IS VERY FLAMMABLE AND CAN IRRITATE EYES AND NOSE. USE THE CHEMICAL FILM ONLY IN WELL VENTILATED AREAS AWAY FROM OPEN FLAMES. WEAR RUBBER GLOVES, APRON, AND GOGGLES. DO NOT LET THE SOLUTION TOUCH EYES OR BODY.**

(5) Apply a large quantity of undiluted chemical film. Apply as many coats as needed to completely cover any bare metal. Permit a 1-minute reaction time between applications.

NOTE: Apply the chemical film with an acid-resistant brush, swab, synthetic sponge, or portable spray equipment. The chemical film will repair the finish more quickly when the chemical film and the part are at room temperature, 65 to 75°F (18 to 24°C). Normally, 1 to 5 minutes is necessary for the repair finish to show.

NOTE: Chemical film is available in color or clear finish.

(6) Remove unwanted chemical film with clean water and lint-free cloths.

SUBTASK 25-25-52-300-004-A01
D. Replace Threaded Helicoil Inserts

(1) Remove damaged Helicoil inserts with insert removal tool.

(2) Use a thread gage from tap and die set to determine correct size of thread chaser.

(3) Use thread chaser from tap and die set to clean tapped hole and repair any crossed or stripped threads.

**WARNING: ZINC CHROMATE PRIMER IS TOXIC AND FLAMMABLE. USE ONLY IN WELL VENTILATED AREA AND AWAY FROM OPEN FLAME. AVOID PROLONGED OR REPEATED CONTACT WITH SKIN OR INHALATION OF VAPORS. USE SHOP SAFETY PRECAUTION FOR HANDLING FLAMMABLE MATERIALS.**

(4) Wet the replacement inserts with zinc chromate primer. Use threaded insert installation tool to install the inserts flush with surface of component.

(5) After installation break tang with tang installation tool.

SUBTASK 25-25-52-300-005-A01

E. Replace or Install Back Cushion Assembly

(1) Remove and retain the related attaching parts to release the upper shroud assembly and, if applicable, literature pocket trim. (Refer to Figure 6001)

(2) Remove and retain the upper shroud assembly and, if applicable, literature pocket trim from the seat back structure. (Refer to Figure 6001)

(3) If applicable, remove and retain the related attaching parts to release the tube assembly. (Refer to Figure 6001)

(4) If applicable, remove and retain the tube assembly from the seat back structure. (Refer to Figure 6001)

(5) Remove and retain the related attaching parts to release the lower shroud assembly. (Refer to Figure 6001)

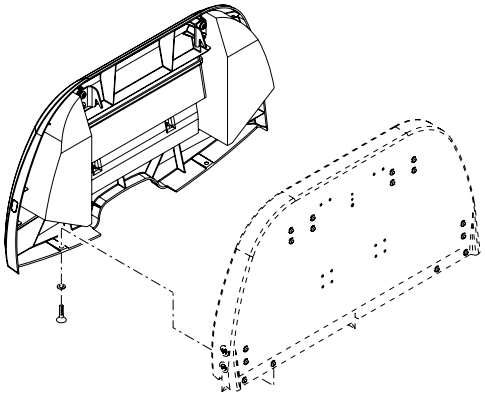
(6) Remove and retain the lower shroud assembly from the seat back structure. (Refer to Figure 6001)

(7) Remove or install back cushion assembly.

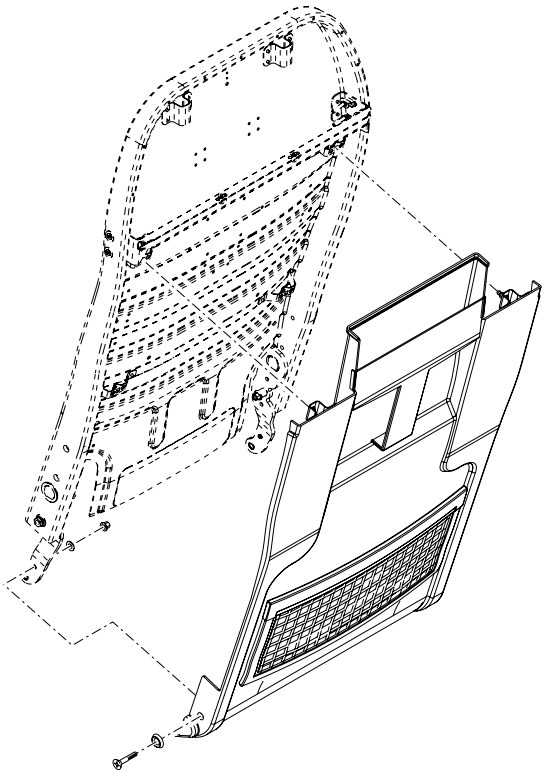
(8) Install the retained lower shroud assembly to the seat back structure with related attaching parts. (Refer to Figure 6001)

(9) If applicable, install the retained tube assembly to the seat back structure with related attaching parts. (Refer to Figure 6001)

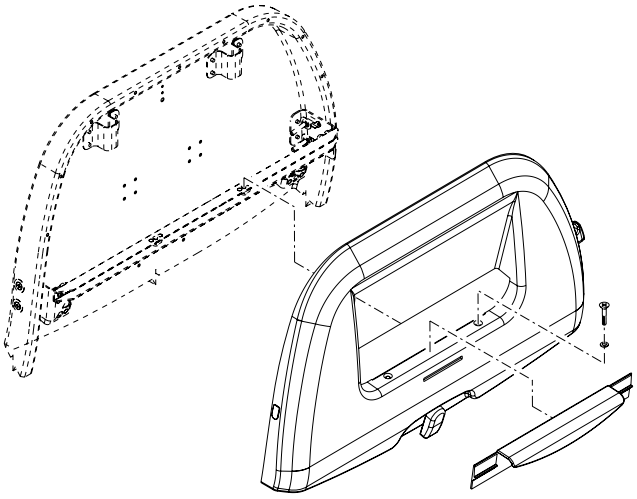
(10) Install the retained upper shroud assembly and literature pocket trim, if applicable, to the seat back structure with related attaching parts. (Refer to Figure 6001)



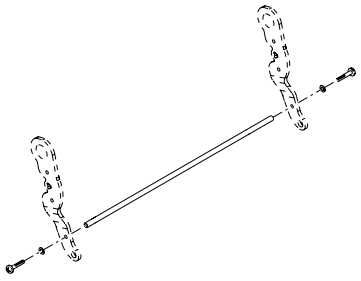
UPPER SHROUD ASSEMBLY
REMOVAL AND INSTALLATION



LOWER SHROUD ASSEMBLY
REMOVAL AND INSTALLATION



UPPER SHROUD ASSEMBLY
AND LITERATURE POCKET TRIM
REMOVAL AND INSTALLATION



TUBE ASSEMBLY
REMOVAL AND INSTALLATION

2525526001

Back Cushion Assembly Removal and Installation
Figure 6001/GRAPHIC 25-25-52-300-005-A01

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TASK 25-25-52-99F-811-A01

1. General

A. This section contains instructions and notes needed to prevent damage to the components and possible injury during assembly of the Slim Plus Double Seat Assemblies.

B. Refer to REPAIR section to replace threaded inserts and bonded tape and cap. Install the attaching parts given in the IPL to secure all other components.

TASK 25-25-52-940-805-A01

2. Materials and Tools

SUBTASK 25-25-52-94A-005-A01

A. Consumable Materials

(1) The consumable materials needed for assembly are listed in Table 7001.

NOTE: Equivalent substitutes may be used for the items listed.

Consumable Materials
Table 7001/TABLE 25-25-52-94A-003-A01

| Material Name and Number | Source (1) | Use |
|---|---|---|
| DP100FR, Epoxy Adhesive | 3M Co. (V76381) | To bond tapes. |
| DP420, Epoxy Adhesive | 3M Co. (V76381) | To bond tapes. |
| DP805, Scotch Weld Adhesive | 3M Co. (V76381) | To bond literature trim pocket, hook shrouds, bracket assemblies, tapes, magazine holder trim and hook shrouds. |
| Loctite 242 or Loctite 243 | 3M Co. (V76381) | To install nuts, screws and pins. |
| Loctite 271 | Commercially available | To install screws and pins. |
| PLT1.5M, Tie down, Strap | Panduit Corp. (V06383) | To secure the recline cable assemblies. |
| PLT3S-M, Tie down, Strap | Panduit Corp. (V06383) | To secure the life vest pouch assemblies. |
| 398FR, Glass Cloth Tape | 3M Co. (V76381) | To meet certification requirements. |
| #9472, Transfer Tape Adhesive | 3M Co. (V76381) | To bond tray shrouds. |
| **(1) Refer to Manufacturer Names and Addresses section for vendor information.** | | |

SUBTASK 25-25-52-94B-005-A01

B. Special Tools

(1) The special tools needed for assembly are listed in Table 7002.

Special Tools
Table 7002/TABLE 25-25-52-94B-003-A01

| Tool Number and Tool Name | Source (1) | Use |
|---|---|---|
| Inclinometer | Commercially available | To adjust the sliding food tray assembly angle.<br>To adjust the seat back assembly angle. |
| Thickness Gage (.005 in. to .008 in.) | Commercially available | To adjust recline cable assembly. |
| 1/16, Tool, Roll Pin Holders | Commercially available | To install roll pins. |
| 2502MRMH, Torque-Meter | Commercially available | To install critical fasteners. (Refer to FITS AND CLEARANCES). |
| 41191267-1, Tool, Recline Adjustment | Safran Seats USA LLC (V3K723) | To adjust recline lock assembly. |
| **(1) Refer to Manufacturer Names and Addresses section for vendor information.** | | |

TASK 25-25-52-000-001-A01

3. Seat Assembly Procedures

CAUTION: EACH SEAT ASSEMBLY HAS COVERS THAT ARE EASILY DAMAGED. COVER THE SURFACES AND HANDLE THE UNIT WITH CARE TO PREVENT DAMAGE.

SUBTASK 25-25-52-440-001-A01

A. Standard Double Seat Assembly (Refer to IPL Figure 1)

(1) Assemble and install the base frame assembly (240 or -240A) in accordance with SUBTASK 25-25-52-440-020-A01.

(2) Install the placard (235).

(3) Assemble the armrest assembly (225) in accordance with SUBTASK 25-25-52-440-015-A01. Install the armrest assembly (225) with pin (230).

(4) Assemble the armrest assembly (215 or -215A) in accordance with SUBTASK 25-25-52-440-014-A01. Install the armrest assembly (215 or -215A) with pin (220).

(5) Assemble the armrest assembly (205 or -205A) in accordance with SUBTASK 25-25-52-440-064-A01. Install the armrest assembly (205 or -205A) with pin (210).

(6) Install the shroud spreader (195 or -195A) with screws (200).

(7) Install the shroud spreader (185 or -185A) with screws (190).

(8) Install the end bay cover (175 or -175A) with screws (180).

(9) Assemble and install the seat pan assemblies (170) in accordance with SUBTASK 25-25-52-440-013-A01.

(10) Assemble the recline lock assemblies (150 or -150A) as follows:

(a) Install the plastic washers (165).

(11) Install the recline lock assemblies (150 or -150A) with nuts (155) and lock washers (160).

(12) Install the cable tie (145).

(13) Install the food tray attachment spacers (140).

(14) Assemble the seat back assembly (105) in accordance with SUBTASK 25-25-52-440-008-A01. Install the seat back assembly (105) with nuts (110), washers (-115A), nylon washers (120), bolts (125), bolts (130), and flat washers (135).

(15) Install the food tray attachment spacers (100).

(16) Assemble the seat back assembly (65 or -65A) in accordance with SUBTASK 25-25-52-440-008-A01. Install the seat back assembly (65 or -65A) with nuts (70), washers (-75A), nylon washers (80), bolts (85), bolts (90), and flat washers (95).

(17) Install the o-ring (60).

(18) Assemble the sliding food tray assemblies (45) in accordance with SUBTASK 25-25-52-440-007-A01. Install the sliding food tray assemblies (45) with cap screws (50) and washers (55).

(19) Install the end bay (40 or -40A).

(20) Install the life vest pouch assemblies (30) with cable tie (35).

(21) Install the lap belt assemblies (25 or -25A).

(22) Install the back cushion assemblies (20).

(23) Assemble and install the bottom cushion assemblies (5) as follows:

(a) Install the fireblocked cushion assembly (-15).

(b) Install the upholstery cover assembly (-10).

SUBTASK 25-25-52-440-002-A01

B. Forward Exit Row Double Seat Assembly (Refer to IPL Figure 1A)

(1) Assemble and install the base frame assembly (170 or -170A) in accordance with SUBTASK 25-25-52-440-020-A01.

(2) Install the placard (165).

(3) Assemble the center armrest assembly (155) in accordance with SUBTASK 25-25-52-440-015-A01. Install the center armrest assembly (155) with pin (160).

(4) Assemble the outboard armrest assembly (145) in accordance with SUBTASK 25-25-52-440-015-A01. Install the outboard armrest assembly (145) with pin (150).

(5) Assemble the aisle armrest assembly (135) in accordance with SUBTASK 25-25-52-440-065-A01. Install the aisle armrest assembly (135) with pin (140).

(6) Install the shroud spreader (125 or -125A) with screws (130).

(7) Install the shroud spreader (120 or -120A).

(8) Install the end bay cover (110 or -110A) with screws (115).

(9) Assemble and install the seat pan assemblies (105) in accordance with SUBTASK 25-25-52-440-013-A01.

(10) Assemble the recline lock assemblies (85 or -85A) as follows:

(a) Install the plastic washers (100).

(11) Install the recline lock assemblies (85 or -85A) with nuts (90) and lock washers (95).

(12) Install the spacers (80).

(13) Assemble the seat back assemblies (45) in accordance with SUBTASK 25-25-52-440-009-A01. Install the seat back assemblies (45) with nuts (50), washers (-55A), plastic washers (60), bolts (65), bolts (70), and flat washers (75).

(14) Install the end bay (40 or -40A).

(15) Install the life vest pouch assemblies (30) with cable tie (35).

(16) Install the lap belt assemblies (25 or -25A).

(17) Install the back cushion assemblies (20).

(18) Assemble and install the bottom cushion assemblies (5) as follows:

(a) Install the fireblocked cushion assembly (-15).

(b) Install the upholstery cover assembly (-10).

SUBTASK 25-25-52-440-003-A01

C. Aft Exit Row Double Seat Assembly (Refer to IPL Figure 1B)

(1) Assemble and install the base frame assembly (300 or -300A) in accordance with SUBTASK 25-25-52-440-021-A01.

(2) Install the placard (295).

(3) Install the outboard armrest assembly (275) with retaining ring (280), washer (285), and pin (290).

(4) Assemble and install the in-arm food tray assemblies (270 or -270A) in accordance with SUBTASK 25-25-52-440-017-A01.

(5) Install the shroud spreader (260 or -260A) with screw (265).

(6) Install the shroud spreader (250 or -250A) with screw (255).

(7) Install the end bay cover (240 or -240A) with screw (245).

(8) Install the recline trunnion pin (235).

(9) Install the recline trunnion pin assembly (230).

(10) Install the recline trunnion sleeves (225).

(11) Install the recline trunnion pin assembly (210) with screw (215) and washer (220).

(12) Install the recline trunnion sleeve (205).

(13) Install the recline trunnion pin assembly (190) with screw (195) and washer (200).

(14) Install the recline trunnion sleeves (185).

(15) Assemble the recline lock assemblies (165 or -165A) as follows:

(a) Install the plastic washers (180).

(16) Install the recline lock assemblies (165 or -165A) with nuts (170) and lock washers (175).

(17) Install the recline cable assembly (150) with screws (155) and washers (160).

(18) Install the cable tie (145).

(19) Install the food tray attachment spacers (140).

(20) Assemble the seat back assembly (105) in accordance with SUBTASK 25-25-52-440-008-A01. Install the seat back assembly (105) with nuts (110), washers (-115A), plastic washers (120), bolts (125), bolts (130), and flat washers (135).

(21) Assemble the seat back assembly (70 or -70A) in accordance with SUBTASK 25-25-52-440-008-A01. Install the seat back assembly (70 or -70A) with nuts (75), washers (-80A), plastic washers (85), bolts (90), bolts (95), and flat washers (100).

(22) Assemble the sliding food tray assemblies (60) in accordance with SUBTASK 25-25-52-440-007-A01. Install the sliding food tray assemblies (60) with cap screws (65).

(23) Install the end bay (55 or -55A).

(24) Install the life vest pouch assemblies (30) with nuts (35), washers (40), flat washers (45), and screws (50).

(25) Install the lap belt assemblies (25 or -25A).

(26) Install the back cushion assemblies (20).

(27) Assemble and install the bottom cushion assemblies (5) as follows:

(a) Install the fireblocked cushion assembly (-15).

(b) Install the upholstery cover assembly (-10).

SUBTASK 25-25-52-440-004-A01
D. Last Row Double Seat Assembly (Refer to IPL Figure 1C)

(1) Assemble and install the base frame assembly (180 or -180A) in accordance with SUBTASK 25-25-52-440-020-A01.

(2) Install the placard (175).

(3) Assemble the center armrest assembly (165) in accordance with SUBTASK 25-25-52-440-015-A01. Install the center armrest assembly (165) with pin (170).

(4) Assemble the outboard armrest assembly (155 or -155A) in accordance with SUBTASK 25-25-52-440-014-A01. Install the outboard armrest assembly (155 or -155A) with pin (160).

(5) Assemble the aisle armrest assembly (145 or -145A) in accordance with SUBTASK 25-25-52-440-064-A01. Install the aisle armrest assembly (145 or -145A) with pin (150).

(6) Install the shroud spreader (135 or -135A) with screws (140).

(7) Install the shroud spreader (125 or -125A) with screws (130).

(8) Install the end bay cover (115 or -115A) with screws (120).

(9) Assemble and install the seat pan assemblies (110) in accordance with SUBTASK 25-25-52-440-013-A01.

(10) Assemble the recline lock assemblies (90 or -90A) as follows:

(a) Install the plastic washers (105).

(11) Install the recline lock assemblies (90 or -90A) with nuts (95) and lock washers (100).

(12) Install the cable tie (85).

(13) Install the spacers (80).

(14) Assemble the seat back assemblies (45) in accordance with SUBTASK 25-25-52-440-010-A01. Install the seat back assemblies (45) with nuts (50), washers (-55A), plastic washers (60), bolts (65), bolts (70), and flat washers (75).

(15) Install the end bay (40 or -40A).

(16) Install the life vest pouch assemblies (30) with cable tie (35).

(17) Install the lap belt assemblies (25 or -25A).

(18) Install the back cushion assemblies (20).

(19) Assemble and install the bottom cushion assemblies (5) as follows:

(a) Install the fireblocked cushion assembly (-15).

(b) Install the upholstery cover assembly (-10).

SUBTASK 25-25-52-440-005-A01
E. Front Row Double Seat Assembly (Refer to IPL Figure 1D)

(1) Assemble and install the base frame assembly (230 or -230A) in accordance with SUBTASK 25-25-52-440-022-A01.

(2) Install the placard (225).

(3) Assemble the center armrest assembly (215) in accordance with SUBTASK 25-25-52-440-015-A01. Install the center armrest assembly (215) with pin (220).

(4) Assemble and install the in-arm food tray assemblies (210 or -210A) in accordance with SUBTASK 25-25-52-440-016-A01.

(5) Install the shroud spreader (200 or -200A) with screws (205).

(6) Install the shroud spreader (190 or -190A) with screws (195).

(7) Install the end bay cover (180 or -180A) with screws (185).

(8) Assemble and install the seat pan assemblies (175) in accordance with SUBTASK 25-25-52-440-013-A01.

(9) Assemble the recline lock assemblies (155 or -155A) as follows:

(a) Install the plastic washers (170).

(10) Install the recline lock assemblies (155 or -155A) with nuts (160) and lock washers (165).

(11) Install the cable tie (150).

(12) Install the food tray attachment spacers (145).

(13) Assemble the seat back assembly (110) in accordance with SUBTASK 25-25-52-440-008-A01. Install the seat back assembly (110) with nuts (115), washers (-120A), nylon washers (125), bolts (130), bolts (135), and flat washers (140).

(14) Assemble the seat back assembly (75 or -75A) in accordance with SUBTASK 25-25-52-440-008-A01. Install the seat back assembly (75 or -75A) with nuts (80), washers (-85A), nylon washers (90), bolts (95), bolts (100), and flat washers (105).

(15) Install the o-ring (70).

(16) Assemble the sliding food tray assemblies (55) in accordance with SUBTASK 25-25-52-440-007-A01. Install the sliding food tray assemblies (55) with cap screws (60) and washers (65).

(17) Install the end bay (50 or -50A).

(18) Install the life vest pouch assemblies (40) with cable tie (45).

(19) Install the seat belt cover assemblies (35).

(20) Install the y-lap belt assembly (30, -30A, -30B, or -30C).

(21) Install the y-lap belt assembly (25, -25A, -25B, or -25C).

(22) Install the back cushion assemblies (20).

(23) Assemble and install the bottom cushion assemblies (5) as follows:

(a) Install the fireblocked cushion assembly (-15).

(b) Install the upholstery cover assembly (-10).

SUBTASK 25-25-52-440-006-A01

F. Exit Row Double Seat Assembly (Refer to IPL Figure 1E)

(1) Assemble and install the base frame assembly (230 or -230A) in accordance with SUBTASK 25-25-52-440-021-A01.

(2) Install the placard (225).

(3) Install the outboard armrest assembly (205) with retaining ring (210), washer (215), and pin (220).

(4) Assemble and install the in-arm food tray assemblies (200 or -200A) in accordance with SUBTASK 25-25-52-440-018-A01.

(5) Install the shroud spreader (190 or -190A) with screw (195).

(6) Install the shroud spreader (180 or -180A) with screw (185).

(7) Install the end bay cover (170 or -170A) with screw (175).

(8) Install the recline trunnion pin (165).

(9) Install the recline trunnion pin assembly (160).

(10) Install the recline trunnion sleeves (155).

(11) Install the recline trunnion pin assembly (140) with screw (145) and washer (150).

(12) Install the recline trunnion sleeve (135).

(13) Install the recline trunnion pin assembly (120) with screw (125) and washer (130).

(14) Install the recline trunnion sleeves (115).

(15) Assemble the recline lock assemblies (95 or -95A) as follows:

(a) Install the plastic washers (110).

(16) Install the recline lock assemblies (95 or -95A) with nuts (100) and lock washers (105).

(17) Assemble the seat back assemblies (60) in accordance with SUBTASK 25-25-52-440-009-A01. Install the seat back assemblies (60) with nuts (65), washers (-70A), nylon washers (75), bolts (80), bolts (85), and flat washers (90).

(18) Install the end bay (55 or -55A).

(19) Install the life vest pouch assemblies (30) with nuts (35), washers (40), washers (45), and screws (50).

(20) Install the lap belt assemblies (25 or -25A).

(21) Install the back cushion assemblies (20).

(22) Assemble and install the bottom cushion assemblies (5) as follows:

(a) Install the fireblocked cushion assembly (-15).

(b) Install the upholstery cover assembly (-10).

SUBTASK 25-25-52-440-032-A01

G. Standard Double Seat Assembly (Refer to IPL Figure 1F)

(1) Assemble and install the base frame assembly (255 or -255A) in accordance with SUBTASK 25-25-52-440-034-A01.

(2) Install the placard (250).

(3) Assemble the armrest assembly (240) in accordance with SUBTASK 25-25-52-440-015-A01. Install the armrest assembly (240) with pin (245).

(4) Assemble the armrest assembly (230 or -230A) in accordance with SUBTASK 25-25-52-440-014-A01. Install the armrest assembly (230 or -230A) with pin (235).

(5) Assemble the armrest assembly (220 or -220A) in accordance with SUBTASK 25-25-52-440-064-A01. Install the armrest assembly (220 or -220A) with pin (225).

(6) Install the shroud spreader (210 or -210A) with screws (215).

(7) Install the shroud spreader (200 or -200A) with screws (205).

(8) Install the shroud spreader (190 or -190A) with screw (195).

(9) Install the shroud spreader (180 or -180A) with screws (185).

(10) Install the end bay cover (170 or -170A) with screws (175).

(11) Assemble and install the seat pan assemblies (165) in accordance with SUBTASK 25-25-52-440-013-A01.

(12) Assemble the recline lock assemblies (145 or -145A) as follows:

(a) Install the plastic washers (160).

(13) Install the recline lock assemblies (145 or -145A) with nuts (150) and lock washers (155).

(14) Install the cable tie (140).

(15) Install the food tray attachment spacers (135).

(16) Assemble the seat back assembly (100) in accordance with SUBTASK 25-25-52-440-008-A01. Install the seat back assembly (100) with nuts (105), washers (110), nylon washers (115), bolts (120), bolts (125), and washers (130).

(17) Assemble the seat back assembly (65 or -65A) in accordance with SUBTASK 25-25-52-440-008-A01. Install the seat back assembly (65 or -65A) with nuts (70), washers (75), nylon washers (80), bolts (85), bolts (90), and washers (95).

(18) Assemble the sliding food tray assemblies (45) in accordance with SUBTASK 25-25-52-440-040-A01. Install the sliding food tray assemblies (45) with cap screws (50), o-rings (55), and washers (60).

(19) Install the end bay (40 or -40A).

(20) Install the life vest pouch assemblies (30) with cable tie (35).

(21) Install the lap belt assemblies (25 or -25A).

(22) Install the back cushion assemblies (20).

(23) Assemble and install the bottom cushion assemblies (5) as follows:

(a) Install the fireblocked cushion assembly (-15).

(b) Install the upholstery cover assembly (-10).

SUBTASK 25-25-52-440-035-A01

H. Forward Exit Row Double Seat Assembly (Refer to IPL Figure 1G)

(1) Assemble and install the base frame assembly (195 or -200A) in accordance with SUBTASK 25-25-52-440-034-A01.

(2) Install the placard (190).

(3) Assemble the armrest assembly (180) in accordance with SUBTASK 25-25-52-440-015-A01. Install the armrest assembly (180) with pin (185).

(4) Assemble the armrest assembly (170) in accordance with SUBTASK 25-25-52-440-015-A01. Install the armrest assembly (170) with pin (175).

(5) Assemble the armrest assembly (160) in accordance with SUBTASK 25-25-52-440-065-A01. Install the armrest assembly (160) with pin (165).

(6) Install the shroud spreader (150 or -150A) with screws (155).

(7) Install the shroud spreader (140 or -140A) with screws (145).

(8) Install the shroud spreader (130 or -130A) with screws (135).

(9) Install the shroud spreader (120 or -120A) with screws (125).

(10) Install the end bay cover (110 or -110A) with screws (115).

(11) Assemble and install the seat pan assemblies (105) in accordance with SUBTASK 25-25-52-440-013-A01.

(12) Assemble the recline lock assemblies (85 or -85A) as follows:

(a) Install the plastic washers (100).

(13) Install the recline lock assemblies (85 or -85A) with nuts (90) and lock washers (95).

(14) Install the spacers (80).

(15) Assemble the seat back assemblies (45) in accordance with SUBTASK 25-25-52-440-009-A01. Install the seat back assemblies (45) with nuts (50), washers (55), nylon washers (60), bolts (65), bolts (70), and flat washers (75).

(16) Install the end bay (40 or -40A).

(17) Install the life vest pouch assemblies (30) with cable tie (35).

(18) Install the lap belt assemblies (25 or -25A).

(19) Install the back cushion assemblies (20).

(20) Assemble and install the bottom cushion assemblies (5) as follows:

(a) Install the fireblocked cushion assembly (-15).

(b) Install the upholstery cover assembly (-10).

SUBTASK 25-25-52-440-036-A01

I. Aft Exit Row Double Seat Assembly (Refer to IPL Figure 1H)

(1) Assemble and install the base frame assembly (330 or -330A) in accordance with SUBTASK 25-25-52-440-044-A01.

(2) Install the placard (325).

(3) Install the outboard armrest assembly (305) with retaining ring (310), washer (315), and pin (320).

(4) Assemble and install the in-arm food tray assemblies (300 or -300A) in accordance with SUBTASK 25-25-52-440-041-A01.

(5) Install the shroud spreader (290 or -290A) with screw (295).

(6) Install the shroud spreader (280 or -280A) with screw (285).

(7) Install the shroud spreader (270 or -270A) with screw (275).

(8) Install the shroud spreader (260 or -260A) with screws (265).

(9) Install the end bay cover (250 or -250A) with screw (255).

(10) Install the recline trunnion pin (245).

(11) Install the recline trunnion pin assembly (240).

(12) Install the recline trunnion sleeves (235).

(13) Install the recline trunnion pin assembly (220) with screw (225) and washer (230).

(14) Install the recline trunnion sleeve (215).

(15) Install the recline trunnion pin assembly (200) with screw (205) and washer (210).

(16) Install the recline trunnion sleeves (195).

(17) Assemble the recline lock assemblies (175 or -175A) as follows:

(a) Install the plastic washers (190).

(18) Install the recline lock assemblies (175 or -175A) with nuts (180) and lock washers (185).

(19) Install the washers (170).

(20) Install the screws (165).

(21) Install the cable tie (155).

(22) Install the food tray attachment spacers (150).

(23) Assemble the seat back assembly (115) in accordance with SUBTASK 25-25-52-440-008-A01. Install the seat back assembly (115) with nuts (120), washers (125), nylon washers (130), bolts (135), bolts (140), and flat washers (145).

(24) Assemble the seat back assembly (80 or -80A) in accordance with SUBTASK 25-25-52-440-008-A01. Install the seat back assembly (80 or -80A) with nuts (85), washers (90), nylon washers (95), bolts (100), bolts (105), and flat washers (110).

(25) Assemble the sliding food tray assemblies (60) in accordance with SUBTASK 25-25-52-440-040-A01. Install the sliding food tray assemblies (60) with cap screws (65), o-rings (70), and washers (75).

(26) Install the end bay (55 or -55A).

(27) Install the life vest pouch assemblies (30) with nuts (35), washers (40), flat washers (45), and screws (50).

(28) Install the lap belt assemblies (25 or -25A).

(29) Install the back cushion assemblies (20).

(30) Assemble and install the bottom cushion assemblies (5) as follows:

(a) Install the fireblocked cushion assembly (-15).

(b) Install the upholstery cover assembly (-10).

SUBTASK 25-25-52-440-037-A01

J. Last Row Double Seat Assembly (Refer to IPL Figure 1J)

(1) Assemble and install the base frame assembly (200 or -200A) in accordance with SUBTASK 25-25-52-440-034-A01.

(2) Install the placard (195).

(3) Assemble the armrest assembly (185) in accordance with SUBTASK 25-25-52-440-015-A01. Install the armrest assembly (185) with pin (190).

(4) Assemble the armrest assembly (175 or -175A) in accordance with SUBTASK 25-25-52-440-014-A01 or SUBTASK 25-25-52-440-015-A01. Install the armrest assembly (175 or -175A) with pin (180).

(5) Assemble the armrest assembly (165 or -165A) in accordance with SUBTASK 25-25-52-440-064-A01. Install the armrest assembly (165 or -165A) with pin (170).

(6) Install the shroud spreader (155 or -155A) with screws (160).

(7) Install the shroud spreader (145 or -145A) with screws (150).

(8) Install the shroud spreader (135 or -135A) with screw (140).

(9) Install the shroud spreader (125 or -125A) with screws (130).

(10) Install the end bay cover (115 or -115A) with screws (120).

(11) Assemble and install the seat pan assemblies (110) in accordance with SUBTASK 25-25-52-440-013-A01.

(12) Assemble the recline lock assemblies (90 or -90A) as follows:

(a) Install the plastic washers (105).

(13) Install the recline lock assemblies (90 or -90A) with nuts (95) and lock washers (100).

(14) Install the cable tie (85).

(15) Install the spacers (80).

(16) Assemble the seat back assemblies (45) in accordance with SUBTASK 25-25-52-440-010-A01. Install the seat back assemblies (45) with nuts (50), washers (55), nylon washers (60), bolts (65), bolts (70), and flat washers (75).

(17) Install the end bay (40 or -40A).

(18) Install the life vest pouch assemblies (30) with cable tie (35).

(19) Install the lap belt assemblies (25 or -25A).

(20) Install the back cushion assemblies (20).

(21) Assemble and install the bottom cushion assemblies (5) as follows:

(a) Install the fireblocked cushion assembly (-15).

(b) Install the upholstery cover assembly (-10).

SUBTASK 25-25-52-440-038-A01

K. Front Row Double Seat Assembly (Refer to IPL Figure 1K)

(1) Assemble and install the base frame assembly (250 or -250A) in accordance with SUBTASK 25-25-52-440-045-A01.

(2) Install the placard (245).

(3) Assemble the armrest assembly (235) in accordance with SUBTASK 25-25-52-440-015-A01. Install the armrest assembly (235) with pin (240).

(4) Assemble and install the in-arm food tray assemblies (230 or -230A) in accordance with .

(5) Install the shroud spreader (220 or -220A) with screws (225).

(6) Install the shroud spreader (210 or -210A) with screws (215).

(7) Install the shroud spreader (200 or -200A) with screw (205).

(8) Install the shroud spreader (190 or -190A) with screws (195).

(9) Install the end bay cover (180 or -180A) with screws (185).

(10) Assemble and install the seat pan assemblies (175) in accordance with SUBTASK 25-25-52-440-013-A01.

(11) Assemble the recline lock assemblies (155 or -155A) as follows:

(a) Install the plastic washers (170).

(12) Install the recline lock assemblies (155 or -155A) with nuts (160) and lock washers (165).

(13) Install the cable tie (150).

(14) Install the food tray attachment spacers (145).

(15) Assemble the seat back assembly (110) in accordance with SUBTASK 25-25-52-440-008-A01. Install the seat back assembly (110) with nuts (115), washers (120), nylon washers (125), bolts (130), bolts (135), and flat washers (140).

(16) Assemble the seat back assembly (75 or -75A) in accordance with SUBTASK 25-25-52-440-008-A01. Install the seat back assembly (75 or -75A) with nuts (80), washers (85), nylon washers (90), bolts (95), bolts (100), and flat washers (105).

(17) Assemble the sliding food tray assemblies (55) in accordance with SUBTASK 25-25-52-440-040-A01. Install the sliding food tray assemblies (55) with cap screws (60), o-rings (65), and washers (70).

(18) Install the end bay (50 or -50A).

(19) Install the life vest pouch assemblies (40) with cable tie (45).

(20) Install the seat belt cover assemblies (35).

(21) Install the y-lap belt assembly (30, -30A, -30B, or -30C).

(22) Install the y-lap belt assembly (25, -25A, -25B, or -25C).

(23) Install the back cushion assemblies (20).

(24) Assemble and install the bottom cushion assemblies (5) as follows:

(a) Install the fireblocked cushion assembly (-15).

(b) Install the upholstery cover assembly (-10).

SUBTASK 25-25-52-440-039-A01

L. Exit Row Double Seat Assembly (Refer to IPL Figure 1L)

(1) Assemble and install the base frame assembly (260 or -260A) in accordance with SUBTASK 25-25-52-440-044-A01.

(2) Install the placard (255).

(3) Assemble the exit row armrest assembly (230) as follows:

(a) Refer to REPAIR section to replace the bonded exit row armrest end cap (250).

(4) Install the exit row armrest assembly (230) with retaining ring (235), washer (240), and pin (245).

(5) Assemble and install the in-arm food tray assemblies (225 or -225A) in accordance with SUBTASK 25-25-52-440-042-A01.

(6) Install the shroud spreader (215 or -215A) with screw (220).

(7) Install the shroud spreader (205 or -205A) with screw (210).

(8) Install the shroud spreader (195 or -195A) with screw (200).

(9) Install the shroud spreader (185 or -185A) with screw (190).

(10) Install the end bay cover (175 or -175A) with screw (180).

(11) Install the recline trunnion pin (170).

(12) Install the recline trunnion pin assembly (165).

(13) Install the recline trunnion sleeves (160).

(14) Install the recline trunnion pin assembly (145) with screw (150) and washer (155).

(15) Install the recline trunnion sleeve (140).

(16) Install the recline trunnion pin assembly (125) with screw (130) and washer (135).

(17) Install the recline trunnion sleeves (120).

(18) Assemble the recline lock assemblies (100 or -100A) as follows:

(a) Install the plastic washers (115).

(19) Install the recline lock assemblies (100 or -100A) with nuts (105) and lock washers (110).

(20) Install the spacers (95).

(21) Assemble the seat back assemblies (60) in accordance with SUBTASK 25-25-52-440-009-A01. Install the seat back assemblies (60) with nuts (65), washers (70), plastic washers (75), bolts (80), bolts (85), and flat washers (90).

(22) Install the end bay (55 or -55A).

(23) Install the life vest pouch assemblies (30) with nuts (35), washers (40), washers (45), and screws (50).

(24) Install the lap belt assemblies (25 or -25A).

(25) Install the back cushion assemblies (20).

(26) Assemble and install the bottom cushion assemblies (5) as follows:

(a) Install the fireblocked cushion assembly (-15).

(b) Install the upholstery cover assembly (-10).

SUBTASK 25-25-52-440-053-A01

M. Standard Double Seat Assembly (Refer to IPL Figure 1M)

(1) Assemble and install the base frame assembly (225 or -225A) in accordance with SUBTASK 25-25-52-440-034-A01.

(2) Install the placard (220).

(3) Assemble and install the center armrest assembly (215) in accordance with SUBTASK 25-25-52-440-015-A01.

(4) Assemble and install the outboard armrest assembly (210 or -210A) in accordance with SUBTASK 25-25-52-440-014-A01.

(5) Assemble and install the aisle armrest assembly (205 or -205A) in accordance with SUBTASK 25-25-52-440-064-A01.

(6) Install the shroud spreader (195 or -195A) with screws (200).

(7) Install the shroud spreader (185 or -185A) with screws (190).

(8) Install the shroud spreader (175 or -175A) with screws (180).

(9) Install the shroud spreader (165 or -165A) with screw (170).

(10) Install the end bay cover (155 or -155A) with screws (160).

(11) Assemble and install the seat pan assemblies (150) in accordance with SUBTASK 25-25-52-440-063-A01.

(12) Assemble the recline lock assemblies (130 or -130A) as follows:

(a) Install the plastic washers (145).

(13) Install the recline lock assemblies (130 or -130A) with nuts (135) and washers (140).

(14) Install the cable tie (125).

(15) Install the food tray attachment spacers (120).

(16) Assemble the seat back assemblies (85) in accordance with SUBTASK 25-25-52-440-059-A01. Install the seat back assemblies (85) with nuts (90), washers (95), nylon washers (100), bolts (105), bolts (110), and washers (115).

(17) Assemble the upper shroud assembly (75) in accordance with SUBTASK 25-25-52-440-061-A01. Install the upper shroud assembly (75) with screws (80).

(18) Assemble the upper shroud assembly (65 or -65A) in accordance with SUBTASK 25-25-52-440-046-A01. Install the upper shroud assembly (65 or -65A) with screws (70).

(19) Assemble the sliding food tray assemblies (45) in accordance with SUBTASK 25-25-52-440-040-A01. Install the sliding food tray assemblies (45) with screws (50), o-rings (55), and washers (60).

(20) Install the end bay (40 or -40A).

(21) Install the life vest pouch assemblies (30) with cable tie (35).

(22) Install the lap belt assemblies (25 or -25A).

(23) Install the back cushion assemblies (20).

(24) Assemble and install the bottom cushion assemblies (5) as follows:

(a) Install the fireblocked cushion assembly (-15).

(b) Install the upholstery cover assembly (-10).

SUBTASK 25-25-52-440-054-A01

N. Forward Exit Row Double Seat Assembly (Refer to IPL Figure 1N)

(1) Assemble and install the base frame assembly (175 or -175A) in accordance with SUBTASK 25-25-52-440-034-A01.

(2) Install the placard (170).

(3) Assemble and install the outbd/center armrest assemblies (165) in accordance with SUBTASK 25-25-52-440-015-A01.

(4) Assemble and install the aisle armrest assembly (160) in accordance with SUBTASK 25-25-52-440-065-A01.

(5) Install the shroud spreader (150 or -150A) with screws (155).

(6) Install the shroud spreader (140 or -140A) with screws (145).

(7) Install the shroud spreader (130 or -130A) with screw (135).

(8) Install the shroud spreader (120 or -120A) with screws (125).

(9) Install the end bay cover (110 or -110A) with screws (115).

(10) Assemble and install the seat pan assemblies (105) in accordance with SUBTASK 25-25-52-440-063-A01.

(11) Assemble the recline lock assemblies (85 or -85A) as follows:

(a) Install the plastic washers (100).

(12) Install the recline lock assemblies (85 or -85A) with nuts (90) and lock washers (95).

(13) Install the spacers (80).

(14) Assemble the seat back assemblies (45) in accordance with SUBTASK 25-25-52-440-009-A01. Install the seat back assemblies (45) with nuts (50), washers (55), nylon washers (60), bolts (65), bolts (70), and flat washers (75).

(15) Install the end bay (40).

(16) Install the life vest pouch assemblies (30) with cable tie (35).

(17) Install the lap belt assemblies (25 or -25A).

(18) Install the back cushion assemblies (20).

(19) Assemble and install the bottom cushion assemblies (5) as follows:

(a) Install the fireblocked cushion assembly (-15).

(b) Install the upholstery cover assembly (-10).

SUBTASK 25-25-52-440-055-A01

O. Aft Exit Row Double Seat Assembly (Refer to IPL Figure 1P)

(1) Assemble and install the base frame assembly (295 or -295A) in accordance with SUBTASK 25-25-52-440-044-A01.

(2) Install the placard (290).

(3) Install the outboard armrest assembly (285).

(4) Assemble and install the in-arm food tray assemblies (280 or -280A) in accordance with SUBTASK 25-25-52-440-041-A01.

(5) Install the shroud spreader (270 or -270A) with screw (275).

(6) Install the shroud spreader (260 or -260A) with screw (265).

(7) Install the shroud spreader (250 or -250A) with screw (255).

(8) Install the shroud spreader (240 or -240A) with screw (245).

(9) Install the end bay cover (230 or -230A) with screw (235).

(10) Install the recline trunnion pin (225).

(11) Install the recline trunnion pin assembly (220).

(12) Install the recline trunnion sleeves (215).

(13) Install the recline trunnion pin assembly (200) with screw (205) and washer (210).

(14) Install the recline trunnion sleeve (195).

(15) Install the recline trunnion pin assembly (180) with screw (185) and washer (190).

(16) Install the recline trunnion sleeves (175).

(17) Assemble the recline lock assemblies (155 or -155A) as follows:

(a) Install the plastic washers (170).

(18) Install the recline lock assemblies (155 or -155A) with nuts (160) and lock washers (165).

(19) Install the clip nuts (140) with screws (145) and washers (150).

(20) Install the food tray attachment spacers (135).

(21) Assemble the back assemblies (100) in accordance with SUBTASK 25-25-52-440-059-A01. Install the back assemblies (100) with nuts (105), washers (110), nylon washers (115), bolts (120), bolts (125), and flat washers (130).

(22) Assemble the upper shroud assembly (90) in accordance with SUBTASK 25-25-52-440-061-A01. Install the upper shroud assembly (90) with screws (95).

(23) Assemble the upper shroud assembly (80 or -80A) in accordance with SUBTASK 25-25-52-440-046-A01 or SUBTASK 25-25-52-440-047-A01. Install the upper shroud assembly (80 or -80A) with screws (85).

(24) Assemble the sliding food tray assemblies (60) in accordance with SUBTASK 25-25-52-440-040-A01. Install the sliding food tray assemblies (60) with screws (65), o-rings (70), and washers (75).

(25) Install the end bay (55 or -55A).

(26) Install the life vest pouch assemblies (30) with nuts (35), washers (40), flat washers (45), and screws (50).

(27) Install the lap belt assemblies (25 or -25A).

(28) Install the back cushion assemblies (20).

(29) Assemble and install the bottom cushion assemblies (5) as follows:

(a) Install the fireblocked cushion assembly (-15).

(b) Install the upholstery cover assembly (-10).

SUBTASK 25-25-52-440-056-A01

P. Last Row Double Seat Assembly (Refer to IPL Figure 1Q)

(1) Assemble and install the base frame assembly (185 or -185A) in accordance with SUBTASK 25-25-52-440-034-A01.

(2) Install the placard (180).

(3) Assemble and install the armrest assembly (175) in accordance with SUBTASK 25-25-52-440-015-A01.

(4) Assemble and install the armrest assembly (170 or -170A) in accordance with SUBTASK 25-25-52-440-014-A01.

(5) Assemble and install the armrest assembly (165 or -165A) in accordance with SUBTASK 25-25-52-440-064-A01.

(6) Install the shroud spreader (155 or -155A) with screws (160).

(7) Install the shroud spreader (145 or -145A) with screws (150).

(8) Install the shroud spreader (135 or -135A) with screws (140).

(9) Install the shroud spreader (125 or -125A) with screw (130).

(10) Install the end bay cover (115 or -115A) with screws (120).

(11) Assemble and install the seat pan assemblies (110) in accordance with SUBTASK 25-25-52-440-063-A01.

(12) Assemble the recline lock assemblies (90 or -90A) as follows:

(a) Install the plastic washers (105).

(13) Install the recline lock assemblies (90 or -90A) with nuts (95) and lock washers (100).

(14) Install the cable tie (85).

(15) Install the spacers (80).

(16) Assemble the seat back assemblies (45) in accordance with SUBTASK 25-25-52-440-010-A01. Install the seat back assemblies (45) with nuts (50), washers (55), nylon washers (60), bolts (65), bolts (70), and flat washers (75).

(17) Install the end bay (40 or -40A).

(18) Install the life vest pouch assemblies (30) with cable tie (35).

(19) Install the lap belt assemblies (25 or -25A).

(20) Install the back cushion assemblies (20).

(21) Assemble and install the bottom cushion assemblies (5) as follows:

(a) Install the fireblocked cushion assembly (-15).

(b) Install the upholstery cover assembly (-10).

SUBTASK 25-25-52-440-057-A01
Q. Front Row Double Seat Assembly (Refer to IPL Figure 1R)

(1) Assemble and install the base frame assembly (230 or -230A) in accordance with SUBTASK 25-25-52-440-045-A01.

(2) Install the placard (225).

(3) Assemble and install the armrest assembly (220) in accordance with SUBTASK 25-25-52-440-015-A01.

(4) Assemble and install the in-arm food tray assemblies (215 or -215A) in accordance with SUBTASK 25-25-52-440-041-A01.

(5) Install the shroud spreader (205 or -205A) with screws (210).

(6) Install the shroud spreader (195 or -195A) with screws (200).

(7) Install the shroud spreader (185 or -185A) with screws (190).

(8) Install the shroud spreader (175 or -175A) with screw (180).

(9) Install the end bay cover (165 or -165A) with screws (170).

(10) Assemble and install the seat pan assemblies (160) in accordance with SUBTASK 25-25-52-440-063-A01.

(11) Assemble the recline lock assemblies (140 or -140A) as follows:

(a) Install the plastic washers (155).

(12) Install the recline lock assemblies (140 or -140A) with nuts (145) and lock washers (150).

(13) Install the cable tie (135).

(14) Install the food tray attachment spacers (130).

(15) Assemble the seat back assemblies (95) in accordance with SUBTASK 25-25-52-440-059-A01. Install the seat back assemblies (95) with nuts (100), washers (105), nylon washers (110), bolts (115), bolts (120), and washers (125).

(16) Assemble the upper shroud assembly (85) in accordance with SUBTASK 25-25-52-440-061-A01. Install the upper shroud assembly (85) with screws (90).

(17) Assemble the upper shroud assembly (75 or -75A) in accordance with SUBTASK 25-25-52-440-046-A01. Install the upper shroud assembly (75 or -75A) with screws (80).

(18) Assemble the sliding food tray assemblies (55) in accordance with SUBTASK 25-25-52-440-040-A01. Install the sliding food tray assemblies (55) with cap screws (60), o-rings (65), and washers (70).

(19) Install the end bay (50 or -50A).

(20) Install the life vest pouch assemblies (40) with cable tie (45).

(21) Install the seat belt cover assemblies (35).

(22) Install the y-lap belt assembly (30, -30A, -30B, or -30C).

(23) Install the y-lap belt assembly (25, -25A, -25B, or -25C).

(24) Install the back cushion assemblies (20).

(25) Assemble and install the bottom cushion assemblies (5) as follows:

(a) Install the fireblocked cushion assembly (-15).

(b) Install the upholstery cover assembly (-10).

SUBTASK 25-25-52-440-058-A01

R. Exit Row Double Seat Assembly (Refer to IPL Figure 1S)

(1) Assemble and install the base frame assembly (240 or -240A) in accordance with SUBTASK 25-25-52-440-044-A01.

(2) Install the placard (235).

(3) Install the exit row armrest assembly (230).

(4) Assemble and install the in-arm food tray assemblies (225 or -225A) in accordance with SUBTASK 25-25-52-440-042-A01.

(5) Install the shroud spreader (215 or -215A) with screw (220).

(6) Install the shroud spreader (205 or -205A) with screw (210).

(7) Install the shroud spreader (195 or -195A) with screw (200).

(8) Install the shroud spreader (185 or -185A) with screw (190).

(9) Install the end bay cover (175 or -175A) with screw (180).

(10) Install the recline trunnion pin (170).

(11) Install the recline trunnion pin assembly (165).

(12) Install the recline trunnion sleeves (160).

(13) Install the recline trunnion pin assembly (145) with screw (150) and washer (155).

(14) Install the recline trunnion sleeve (140).

(15) Install the recline trunnion pin assembly (125) with screw (130) and washer (135).

(16) Install the recline trunnion sleeves (120).

(17) Assemble the recline lock assemblies (100 or -100A) as follows:

(a) Install the plastic washers (115).

(18) Install the recline lock assemblies (100 or -100A) with nuts (105) and lock washers (110).

(19) Install the spacers (95).

(20) Assemble the seat back assemblies (60) in accordance with SUBTASK 25-25-52-440-060-A01. Install the seat back assemblies (60) with nuts (65), washers (70), nylon washers (75), bolts (80), bolts (85), and flat washers (90).

(21) Install the end bay (55 or -55A).

(22) Install the life vest pouch assemblies (30) with nuts (35), washers (40), washers (45), and screws (50).

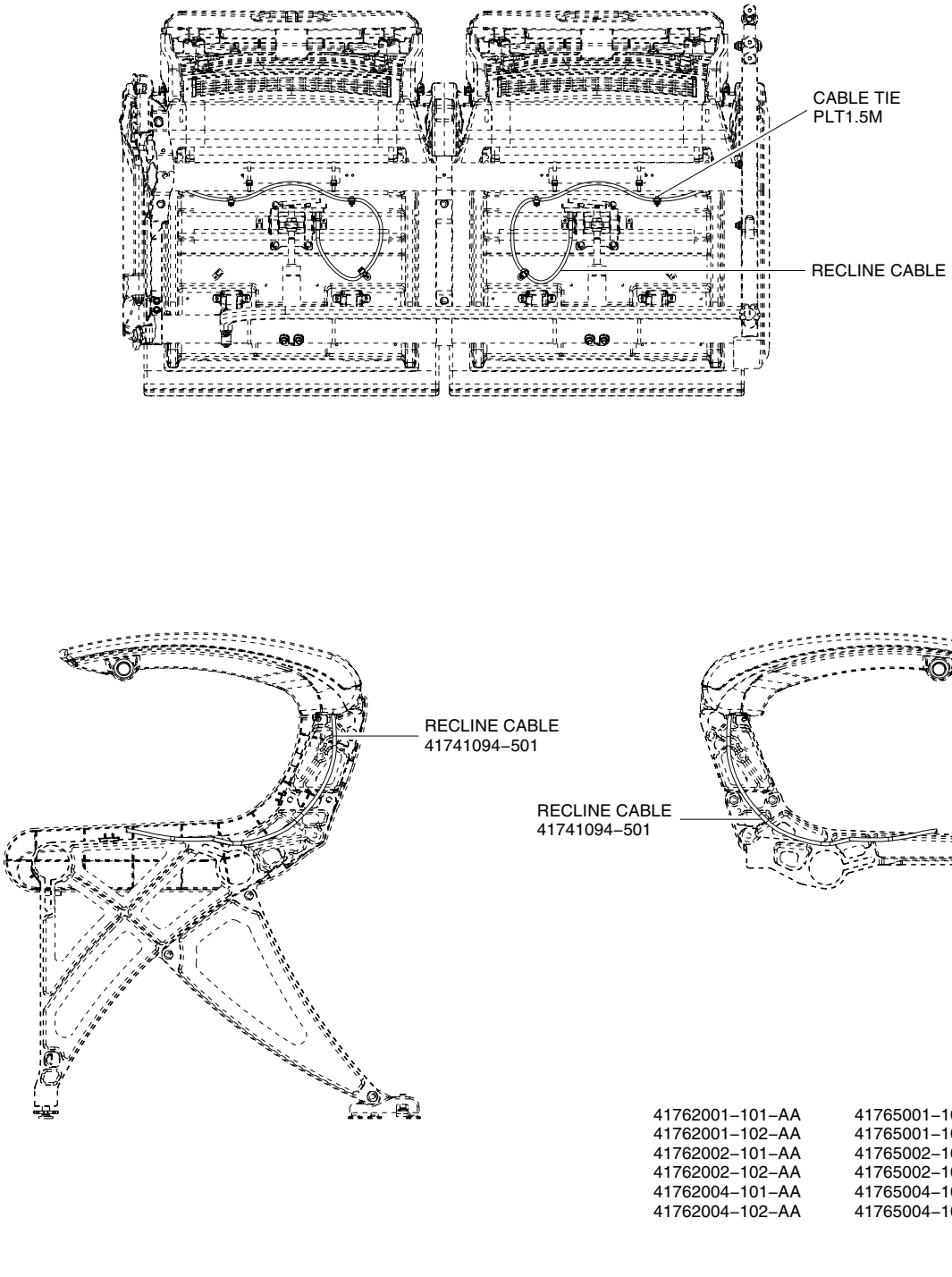
(23) Install the lap belt assemblies (25 or -25A).

(24) Install the back cushion assemblies (20).

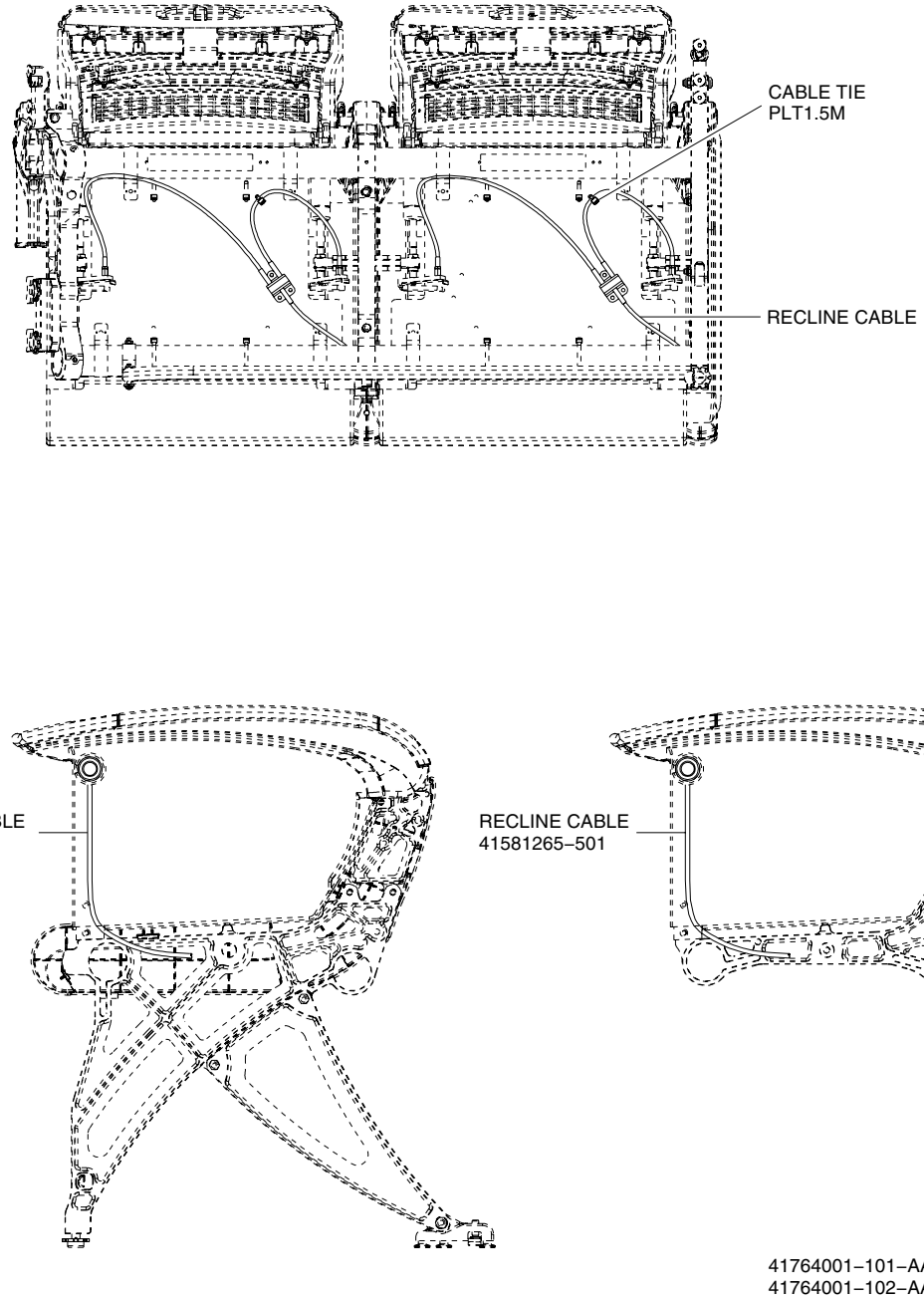
(25) Assemble and install the bottom cushion assemblies (5) as follows:

(a) Install the fireblocked cushion assembly (-15).

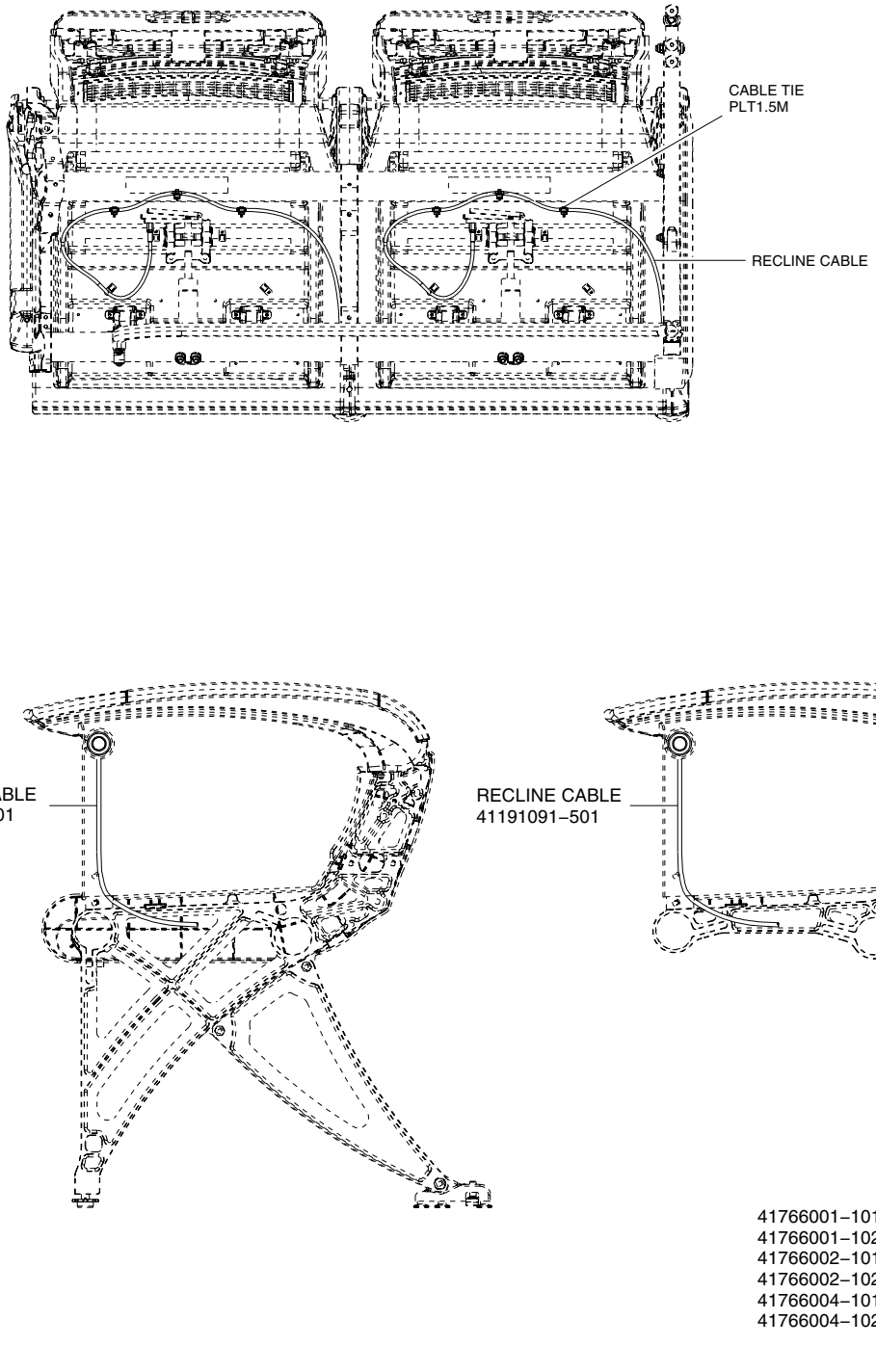
(b) Install the upholstery cover assembly (-10).



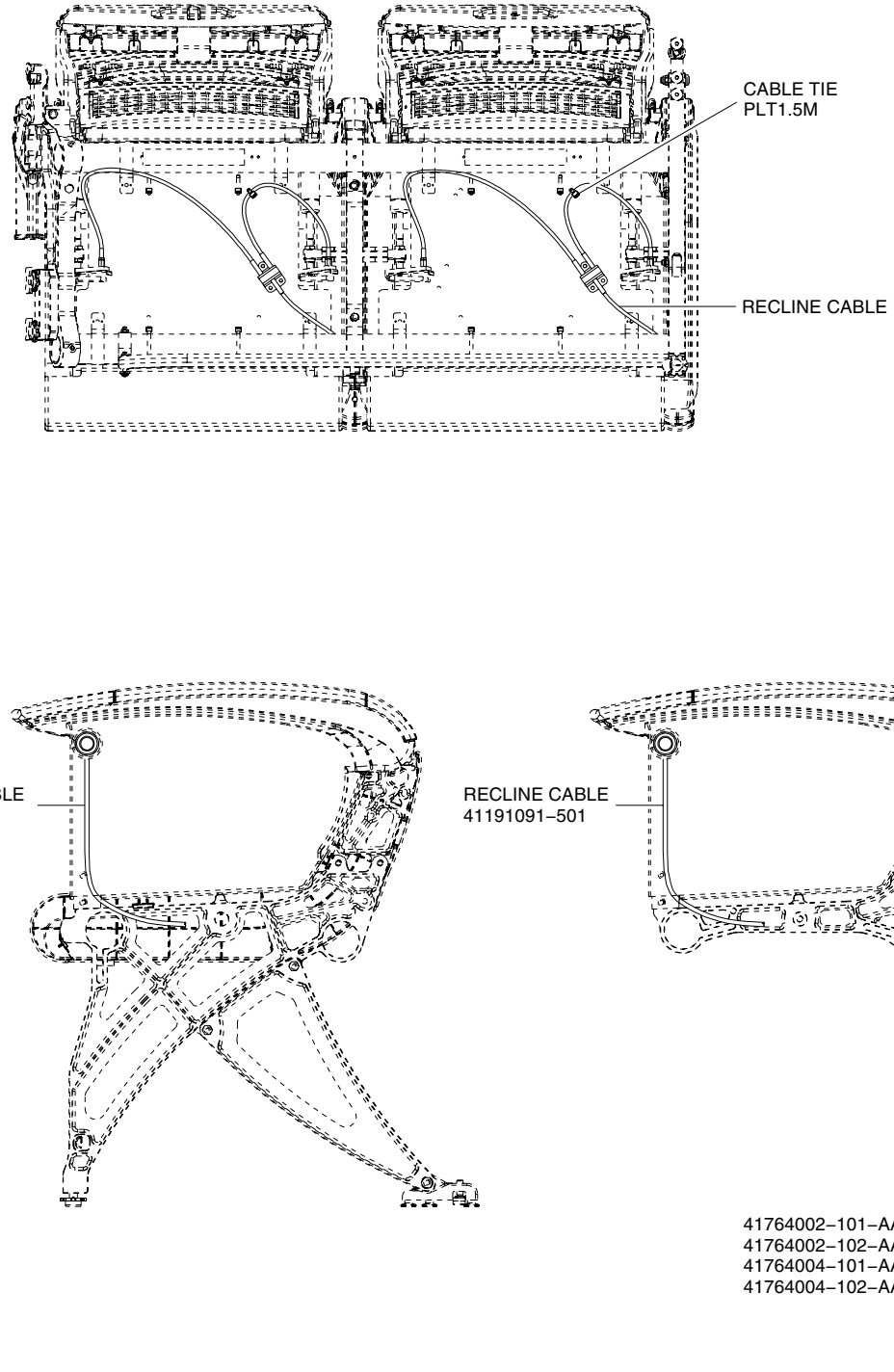

Recline Cable Assembly Routing
(Sheet 1 of 4)
Figure 7001/GRAPHIC 25-25-52-440-006-A01




Recline Cable Assembly Routing
(Sheet 2 of 4)
Figure 7001/GRAPHIC 25-25-52-440-006-A01




Recline Cable Assembly Routing
(Sheet 3 of 4)
Figure 7001/GRAPHIC 25-25-52-440-006-A01




Recline Cable Assembly Routing
(Sheet 4 of 4)
Figure 7001/GRAPHIC 25-25-52-440-006-A01

SUBTASK 25-25-52-440-007-A01

S. Sliding Food Tray Assembly (Refer to IPL Figure 2)

(1) Install the food tray assembly (110).

(2) Install the cross tube (105).

(3) Assemble the stop assembly (80) as follows:

(4) Install the stop assembly (80) with screw (85) and screw (90).

(5) Assemble the stop assembly (55) as follows:

(6) Install the stop assembly (55) with screw (60) and screw (65).

(7) Install the plastic washers (50).

(8) Install the pins (45).

(9) Assemble the arm assembly (30) as follows:

(a) Install the set screws (40).

(10) Install the arm assembly (30) with set screw (35).

(11) Assemble the arm assembly (15) as follows:

(a) Install the set screws (25).

(12) Install the arm assembly (15) with set screw (20).

(13) Install the torsion bar (5) with screws (10).

SUBTASK 25-25-52-440-040-A01

T. Sliding Food Tray Assembly (Refer to IPL Figure 2A)

(1) Install the food tray assembly (120).

(2) Install the cross tube (115).

(3) Assemble the stop assembly (90) as follows:

(4) Install the stop assembly (90) with screw (95, -95A, or -95B) and screw (100 or -100A).

(5) Assemble the stop assembly (65) as follows:

(6) Install the stop assembly (65) with screw (70, -70A, or -70B) and screw (75 or -75A).

(7) Install the plastic washers (60).

(8) Install the pins (55).

(9) Assemble the arm assembly (35 or -35A) as follows:

(a) Install the set screws (45).

(10) Install the arm assembly (35 or -35A) with set screw (40).

(11) Assemble the arm assembly (15 or -15A) as follows:

(a) Install the set screws (25).

(12) Install the arm assembly (15 or -15A) with set screw (20).

(13) Install the torsion bar (5) with screws (10).

SUBTASK 25-25-52-440-008-A01

U. Seat Back Assembly (Refer to IPL Figure 3)

(1) Assemble and install the back structure assembly (75) as follows:

(a) Install the back structure assembly (320).

(b) Install the shroud catches (305) with rivets (310) and washers (-315A).

(c) Install the shroud mount (290) with rivets (295) and washers (-300A).

(d) Assemble the support assembly (240) as follows:

1 Install the support assembly (285).

2 Install the support assembly (280).

3 Install the cross bar assembly (270) with screws (275).

(e) Install the support assembly (240) with rivets (245), washers (-250A), screws (255), washers (260), and sleeve spacers (265).

(f) Refer to REPAIR section to replace the bonded tape (235).

(g) Install the upper bracket assemblies (220) with rivets (225) and washers (-230A).

(h) Install the lower bracket assembly (205) with rivets (210) and washers (-215A).

(i) Install the lower bracket assembly (190) with rivets (195) and washers (-200A).

(j) Install the bushing (185).

(k) Install the spacer assembly (175) with nut (180).

(l) Assemble the quadrant assembly (135) as follows:

1 Install the bushing (170).

(m) Install the quadrant assembly (135) with nut (140), flat washer (145), spacer (150), washer (155), bushing (160), and bolt (165).

(n) Install the bushing (130).

(o) Install the spacer assembly (120) with nut (125).

(p) Assemble the quadrant assembly (80) as follows:

1 Install the bushing (115).

(q) Install the quadrant assembly (80) with nut (85), flat washer (90), spacer (95), washer (100), bushing (105), and bolt (110).

(2) Assemble the lower shroud assembly (20 or -20A) as follows:

(a) Install the lower shroud (70 or -70A).

(b) Refer to REPAIR section to replace the bonded tape (65).

(c) Install the backing plates (55) with rivets (60).

(d) Refer to REPAIR section to replace the bonded bracket assemblies (50).

(e) Refer to REPAIR section to replace the bonded bracket assemblies (45).

(f) Install the literature pocket (40).

(g) Install the pocket mesh (35).

(3) Install the lower shroud assembly (20 or -20A) with screws (25) and washers (30).

(4) Assemble the upper shroud assembly (10, -10A, or -10B) in accordance with SUBTASK 25-25-52-440-011-A01, SUBTASK 25-25-52-440-011-A01, or SUBTASK 25-25-52-440-012-A01. Install the upper shroud assembly (10, -10A, or -10B) with screws (15).

(5) Install the literature pocket assembly (5).

SUBTASK 25-25-52-440-009-A01

V. Seat Back Assembly (Refer to IPL Figure 3A)

(1) Assemble and install the back structure assembly (70) as follows:

(a) Install the back structure assembly (265).

(b) Refer to REPAIR section to replace the bonded tape (-260).

(c) Install the retention bracket (245) with rivets (250) and washers (-255A).

(d) Install the shroud catches (230) with rivets (235) and washers (-240A).

(e) Install the upper bracket assemblies (215) with rivets (220) and washers (-225A).

(f) Install the lower bracket assembly (200) with rivets (205) and washers (-210A).

(g) Install the lower bracket assembly (185) with rivets (190) and washers (-195A).

(h) Install the bushing (180).

(i) Install the spacer assembly (170) with nut (175).

(j) Assemble the quadrant assembly (130) as follows:

1 Install the bushing (165).

(k) Install the quadrant assembly (130) with nut (135), washer (140), spacer (145), washer (150), bushing (155), and bolt (160).

(l) Install the bushing (125).

(m) Install the spacer assembly (115) with nut (120).

(n) Assemble the quadrant assembly (75) as follows:

1 Install the bushing (110).

(o) Install the quadrant assembly (75) with nut (80), washer (85), spacer (90), washer (95), bushing (100), and bolt (105).

(2) Assemble the exit row shroud assembly (5 or -5A) as follows:

(a) Install the exit row shroud (65 or -65A).

(b) Refer to REPAIR section to replace the bonded tape (-60).

(c) Refer to REPAIR section to replace the bonded tape (55).

(d) Refer to REPAIR section to replace the bonded tape (50).

(e) Refer to REPAIR section to replace the bonded bracket assemblies (45).

(f) Refer to REPAIR section to replace the bonded bracket assemblies (40).

(g) Refer to REPAIR section to replace the bonded hook shroud (35).

(h) Refer to REPAIR section to replace the bonded hook shroud (30).

(i) Refer to REPAIR section to replace the bonded literature trim pocket (25).

(j) Install the pocket mesh (20).

(3) Install the exit row shroud assembly (5 or -5A) with screws (10) and washers (15).

SUBTASK 25-25-52-440-010-A01
W. Seat Back Assembly (Refer to IPL Figure 3B)

(1) Assemble and install the back structure assembly (55) as follows:

(a) Install the back structure assembly (230).

(b) Install the shroud catches (215) with rivets (220) and washers (-225A).

(c) Install the upper bracket assemblies (200) with rivets (205) and washers (-210A).

(d) Install the lower bracket assembly (185) with rivets (190) and washers (-195A).

(e) Install the lower bracket assembly (170) with rivets (175) and washers (-180A).

(f) Install the bushing (165).

(g) Install the spacer assembly (155) with nut (160).

(h) Assemble the quadrant assembly (115) as follows:

1 Install the bushing (150).

(i) Install the quadrant assembly (115) with nut (120), washer (125), spacer (130), washer (135), bushing (140), and bolt (145).

(j) Install the bushing (110).

(k) Install the spacer assembly (100) with nut (105).

(l) Assemble the quadrant assembly (60) as follows:

1 Install the bushing (95).

(m) Install the quadrant assembly (60) with nut (65), washer (70), spacer (75), washer (80), bushing (85), and bolt (90).

(2) Assemble the last row shroud assembly (5) as follows:

(a) Install the last row shroud (50).

(b) Refer to REPAIR section to replace the bonded tape (45).

(c) Refer to REPAIR section to replace the bonded bracket assemblies (40).

(d) Refer to REPAIR section to replace the bonded bracket assemblies (35).

(e) Refer to REPAIR section to replace the bonded hook shroud (30).

(f) Refer to REPAIR section to replace the bonded hook shroud (25).

(g) Refer to REPAIR section to replace the bonded literature trim pocket (20).

(3) Install the last row shroud assembly (5) with screws (10) and washers (15).

SUBTASK 25-25-52-440-059-A01

X. Seat Back Assembly (Refer to IPL Figure 3C)

(1) Assemble and install the back structure assembly (215) as follows:

(a) Install the back structure assembly (460).

(b) Install the bushing (455).

(c) Assemble the quadrant assembly (385) as follows:

1 Install the quadrant (450).

2 Install the bushing (445).

3 Install the bushing (440).

4 Install the wedge (435).

5 Install the quadrant (410) with nuts (415), washers (420), washers (425), and screws (430).

(d) Install the quadrant assembly (385) with nut (390), washers (395), washer (400), and bolt (405).

(e) Install the bushing (380).

(f) Assemble the quadrant assembly (310) as follows:

1 Install the quadrant (375).

2 Install the bushing (370).

3 Install the bushing (365).

4 Install the wedge (360).

5 Install the quadrant (335) with nuts (340), washers (345), washers (350), and screws (355).

(g) Install the quadrant assembly (310) with nut (315), washers (320), washer (325), and bolt (330).

(h) Install the spacer assemblies (300) with nuts (305).

(i) Install the lower bracket assembly (275) with rivet (-280), washer (285), rivet (-290), and washer (295).

(j) Install the lower bracket assembly (250) with rivet (-255), washer (260), rivet (-265), and washer (270).

(k) Install the bracket (235) with rivets (-240) and washers (245).

(l) Install the shroud catches (220) with rivets (-225) and washers (230).

(2) Refer to REPAIR section to replace the bonded tape (-210).

(3) Assemble the lower shroud assembly (135) as follows:

(a) Install the lower shroud (205).

(b) Refer to REPAIR section to replace the bonded tape (200).

(c) Install the mesh pocket (195).

(d) Install the t-bar (190).

(e) Install the slot close out (185).

(f) Install the brackets (175) with rivets (-180).

(g) Refer to REPAIR section to replace the bonded bracket assemblies (150). Assemble and install the bracket assemblies (150) as follows:

1 Install the bracket (170).

2 Install the ball stud (155) with nut (160) and washer (165).

(4) Install the lower shroud assembly (135) with screws (140) and washers (145).

(5) Install the end bracket assembly (105) with screw (110), screws (115), washers (120), rivets (125), and washers (130).

(6) Install the end bracket assembly (75) with screw (80), screws (85), washers (90), rivets (95), and washers (100).

(7) Install the cross bar shims (70).

(8) Assemble the cross bar assembly (5) as follows:

(a) Install the cross bar (65).

(b) Install the detent block (55) with rivets (-60).

(c) Install the latch shroud (45) with rivets (-50).

(d) Install the latch detent assembly (40).

(e) Install the bushing (35).

(f) Install the wave spring (30).

(g) Install the latch (15) with nut (20) and washer (25).

(9) Install the cross bar assembly (5) with screws (10).

SUBTASK 25-25-52-440-060-A01

Y. Seat Back Assembly (Refer to IPL Figure 3D)

(1) Assemble and install the back structure assembly (110) as follows:

(a) Install the back structure assembly (355).

(b) Install the bushing (350).

(c) Install the spacer assembly (340) with nut (345).

(d) Assemble the quadrant assembly (275) as follows:

1 Install the quadrant (335).

2 Install the bushing (330).

3 Install the quadrant plate (310) with nut (315), washers (320), and screw (325).

(e) Install the quadrant assembly (275) with nut (280), washer (285), spacer (290), washer (295), bushing (300), and bolt (305).

(f) Install the bushing (270).

(g) Install the spacer assembly (260) with nut (265).

(h) Assemble the quadrant assembly (195) as follows:

1 Install the quadrant (255).

2 Install the bushing (250).

3 Install the quadrant plate (230) with nut (235), washers (240), and screw (245).

(i) Install the quadrant assembly (195) with nut (200), washer (205), spacer (210), washer (215), bushing (220), and bolt (225).

(j) Install the lower bracket assembly (180) with rivets (-185) and washers (190).

(k) Install the lower bracket assembly (165) with rivets (-170) and washers (175).

(l) Install the upper bracket assemblies (150) with rivets (-155) and washers (160).

(m) Refer to REPAIR section to replace the bonded tape (-145).

(n) Install the bracket (130) with rivets (-135) and washers (140).

(o) Install the shroud catches (115) with rivets (-120) and washers (125).

(2) Refer to REPAIR section to replace the bonded tape (-105).

(3) Assemble the exit row shroud assembly (5) as follows:

(a) Install the exit row shroud (100).

(b) Refer to REPAIR section to replace the bonded tape (-95).

(c) Refer to REPAIR section to replace the bonded tape (-90).

(d) Install the mesh pocket (85).

(e) Refer to REPAIR section to replace the bonded bracket assemblies (60). Assemble and install the bracket assemblies (60) as follows:

1 Install the bracket (80).

2 Install the ball stud (65) with nut (70) and washer (75).

(f) Refer to REPAIR section to replace the bonded bracket assemblies (35). Assemble and install the bracket assemblies (35) as follows:

1 Install the bracket (55).

2 Install the ball stud (40) with nut (45) and washer (50).

(g) Refer to REPAIR section to replace the bonded hook shroud (30).

(h) Refer to REPAIR section to replace the bonded hook shroud (25).

(i) Refer to REPAIR section to replace the bonded magazine holder trim (20).

(4) Install the exit row shroud assembly (5) with screws (10) and washers (15).

SUBTASK 25-25-52-440-066-A01

Z. Seat Back Assembly (Refer to IPL Figure 3E)

(1) Assemble and install the back structure assembly (210) as follows:

(a) Install the back structure assembly (455).

(b) Install the bushing (450).

(c) Assemble the quadrant assembly (380) as follows:

1 Install the quadrant (445).

2 Install the bushing (440).

3 Install the bushing (435).

4 Install the wedge (430).

5 Install the quadrant (405) with nuts (410), washers (415), washers (420), and screws (425).

(d) Install the quadrant assembly (380) with nut (385), washers (390), washer (395), and bolt (400).

(e) Install the bushing (375).

(f) Assemble the quadrant assembly (305) as follows:

1 Install the quadrant (370).

2 Install the bushing (365).

3 Install the bushing (360).

4 Install the wedge (355).

5 Install the quadrant (330) with nuts (335), washers (340), washers (345), and screws (350).

(g) Install the quadrant assembly (305) with nut (310), washers (315), washer (320), and bolt (325).

(h) Install the spacer assemblies (295) with nuts (300).

(i) Install the lower bracket assembly (270) with rivet (-275), washer (280), rivet (-285), and washer (290).

(j) Install the lower bracket assembly (245) with rivet (-250), washer (255), rivet (-260), and washer (265).

(k) Install the bracket (230) with rivets (-235) and washers (240).

(l) Install the shroud catches (215) with rivets (-220) and washers (225).

(2) Assemble the lower shroud assembly (135) as follows:

(a) Install the lower shroud (205).

(b) Refer to REPAIR section to replace the bonded tape (200).

(c) Install the mesh pocket (195).

(d) Install the t-bar (190).

(e) Install the slot close out (185).

(f) Install the brackets (175) with rivets (-180).

(g) Refer to REPAIR section to replace the bonded bracket assemblies (150). Assemble and install the bracket assemblies (150) as follows:

1 Install the bracket (170).

2 Install the ball stud (155) with nut (160) and washer (165).

(3) Install the lower shroud assembly (135) with screws (140) and washers (145).

(4) Install the end bracket assembly (105) with screw (110), screws (115), washers (120), rivets (125), and washers (130).

(5) Install the end bracket assembly (75) with screw (80), screws (85), washers (90), rivets (95), and washers (100).

(6) Install the cross bar shims (70).

(7) Assemble the cross bar assembly (5) as follows:

(a) Install the cross bar (65).

(b) Install the detent block (55) with rivets (-60).

(c) Install the latch shroud (45) with rivets (-50).

(d) Install the latch detent assembly (40).

(e) Install the bushing (35).

(f) Install the wave spring (30).

(g) Install the latch (15) with nut (20) and washer (25).

(8) Install the cross bar assembly (5) with screws (10).

SUBTASK 25-25-52-440-011-A01
AA. Upper Shroud Assembly (Refer to IPL Figure 4)

(1) Refer to REPAIR section to replace the bonded glass cloth (-80).

(2) Install the upper shroud assembly (75).

(3) Install the coat hook (60) with nut (65) and washer (70).

(4) Install the cover plate (55).

(5) Install the upper shroud (40) with screws (45) and washers (50).

(6) Install the upper shroud (25) with screws (30) and washers (35).

(7) Install the tray latch (5) with roll pin (10), secondary bearing (15), and compression spring (20).

SUBTASK 25-25-52-440-012-A01
AB. Upper Shroud Assembly (Refer to IPL Figure 4A)

(1) Refer to REPAIR section to replace the bonded glass cloth (-85).

(2) Install the upper shroud assembly (80).

(3) Install the coat hooks (65) with nuts (70) and washers (75).

(4) Install the upper shroud (45) with screw (50), screw (55), and washers (60).

(5) Install the upper shroud (25) with screw (30), screw (35), and washers (40).

(6) Install the tray latch (5) with roll pin (10), secondary bearing (15), and compression spring (20).

SUBTASK 25-25-52-440-046-A01
AC. Upper Shroud Assembly (Refer to IPL Figure 4B)

(1) Install the upper shroud sub assembly (70).

(2) Install the coat hook assembly (60) with nut (65).

(3) Install the cover plate (55).

(4) Install the upper shroud (35) with nuts (40), washers (45), and screws (50).

(5) Install the shroud extension (25) with screws (30).

(6) Install the upper shroud (15) with screws (20).

(7) Install the upper shroud (5) with screws (10).

SUBTASK 25-25-52-440-047-A01
AD. Upper Shroud Assembly (Refer to IPL Figure 4C)

(1) Install the upper shroud sub assembly (90).

(2) Install the coat hook assembly (75) with nut (80) and washer (85).

(3) Install the cover plate (70).

(4) Install the upper shroud (55) with nuts (60) and screws (65).

(5) Install the shroud extension (45) with screws (50).

(6) Install the upper shroud (25) with screw (30), screw (35), and washers (40).

(7) Install the upper shroud (5) with screw (10), screw (15), and washers (20).

SUBTASK 25-25-52-440-061-A01
AE. Upper Shroud Assembly (Refer to IPL Figure 4D)

(1) Install the upper shroud sub assembly (65).

(2) Install the coat hook assembly (55) with nut (60).

(3) Install the upper shroud (35) with nuts (40), washers (45), and screws (50).

(4) Install the shroud extension (25) with screws (30).

(5) Install the upper shroud (15) with screws (20).

(6) Install the upper shroud (5) with screws (10).

SUBTASK 25-25-52-440-013-A01
AF. Seat Pan Assembly (Refer to IPL Figure 5)

(1) Install the diaphragm assembly (80).

(2) Refer to REPAIR section to replace the bonded aluminum foil tape (-75 or -75A).

(3) Install the tie strap mounts (60) with rivets (65) and washers (70).

(4) Install the ramps (45) with rivets (50) and washers (55).

(5) Install the recline pivot (30) with bushings (40).

(6) Install the mount (5) with nuts (10), washers (15), washers (20), and screws (25).

SUBTASK 25-25-52-440-063-A01
AG. Seat Pan Assembly (Refer to IPL Figure 5A)

(1) Install the diaphragm assembly (100).

(2) Refer to REPAIR section to replace the bonded placard (95).

(3) Refer to REPAIR section to replace the bonded aluminum foil tape (-90 or -90A).

(4) Install the tie mounts (75) with rivets (80) and washers (85).

(5) Install the slider stops (60) with rivets (65) and washers (70).

(6) Install the ramps (45) with rivets (50) and washers (55).

(7) Install the recline pivot (30) with bushings (40).

(8) Install the mount (5) with nuts (10), washers (15), washers (20), and screws (25).

SUBTASK 25-25-52-440-014-A01
AH. Aisle / Outboard / Center Armrest Assembly (Refer to IPL Figure 6)

(1) Install the body armrest assembly (25 or -25A).

(2) Install the recline cable assembly (20 or -20A).

(3) Install the pivot pin (15).

(4) Install the arm cap assembly (5) with cap screw (10).

SUBTASK 25-25-52-440-015-A01
AI. Aisle / Outboard / Center Armrest Assembly (Refer to IPL Figure 6A)

(1) Install the body armrest assembly (25).

(2) Install the latch assembly (20).

(3) Install the pivot pin (15).

(4) Install the arm cap assembly (5) with cap screw (10).

SUBTASK 25-25-52-440-064-A01
AJ. Aisle / Outboard / Center Armrest Assembly (Refer to IPL Figure 6B)

(1) Install the body armrest assembly (30 or -30A).

(2) Install the latch assembly (25).

(3) Install the recline cable assembly (20 or -20A).

(4) Install the pivot pin (15).

(5) Install the arm cap assembly (5) with cap screw (10).

SUBTASK 25-25-52-440-065-A01
AK. Aisle / Outboard / Center Armrest Assembly (Refer to IPL Figure 6C)

(1) Install the body armrest assembly (25).

(2) Install the latch assembly (20).

(3) Install the pivot pin (15).

(4) Install the arm cap assembly (5) with cap screw (10).

SUBTASK 25-25-52-440-016-A01
AL. In-arm Food Tray Installation (Refer to IPL Figure 7)

(1) Assemble and install the tray table support assembly (50 or -50A) as follows:

(a) Install the stanchion (160 or -160A).

(b) Install the bushing (145).

(c) Install the stanchion (130 or -130A) with cap screw (135) and cap screw (140).

(d) Install the hinge support bar (115 or -115A) with screws (120).

(e) Install the support bar (100 or -100A) with screws (105).

(f) Install the forward brace support bar (85) with screws (90).

(g) Install the aft support fitting (70) with screws (75).

(h) Install the hinge assembly (55 or -55A) with screws (60).

(2) Assemble the food tray assembly (40 or -40A) in accordance with SUBTASK 25-25-52-440-019-A01. Install the food tray assembly (40 or -40A) with dowel pin (45).

(3) Refer to REPAIR section to replace the bonded tape (35).

(4) Refer to REPAIR section to replace the bonded tray table shroud (25 or -25A). Install the tray table shroud (25 or -25A) with screws (30).

(5) Refer to REPAIR section to replace the bonded tray table shroud (20 or -20A).

(6) Install the recline cable assembly (15 or -15A).

(7) Install the iat escutcheon (5) with cap screw (10).

SUBTASK 25-25-52-440-017-A01
AM. In-arm Food Tray Installation (Refer to IPL Figure 7A)

(1) Assemble and install the tray support assembly (45 or -45A) as follows:

(a) Install the bushing (155).

(b) Install the stanchion (150 or -150A).

(c) Install the stanchion (125 or -125A) with cap screw (130) and cap screw (135).

(d) Install the hinge support bar (110 or -110A) with screws (115).

(e) Install the support bar (95 or -95A) with screws (100).

(f) Install the forward brace support bar (80) with screws (85).

(g) Install the aft support fitting (65) with screws (70).

(h) Install the hinge assembly (50 or -50A) with screws (55).

(2) Assemble the in-arm food tray assembly (35 or -35A) in accordance with SUBTASK 25-25-52-440-019-A01. Install the in-arm food tray assembly (35 or -35A) with dowel pin (40).

(3) Refer to REPAIR section to replace the bonded tape (30).

(4) Refer to REPAIR section to replace the bonded tray shroud (20 or -20A). Install the tray shroud (20 or -20A) with screws (25).

(5) Refer to REPAIR section to replace the bonded tray shroud (15 or -15A).

(6) Install the escutcheon assembly (5) with cap screw (10).

SUBTASK 25-25-52-440-018-A01
AN. In-arm Food Tray Installation (Refer to IPL Figure 7B)

(1) Assemble and install the tray support assembly (50 or -50A) as follows:

(a) Install the stanchion (155 or -155A).

(b) Install the bushing (150).

(c) Install the cap screw (135) with cap screw (140).

(d) Install the stanchion (130 or -130A).

(e) Install the hinge support bar (115 or -115A) with screws (120).

(f) Install the support bar (100 or -100A) with screws (105).

(g) Install the forward brace support bar (85) with screws (90).

(h) Install the aft support fitting (70) with screws (75).

(i) Install the hinge assembly (55 or -55A) with screws (60).

(2) Assemble the in-arm food tray assembly (40 or -40A) in accordance with SUBTASK 25-25-52-440-019-A01. Install the in-arm food tray assembly (40 or -40A) with dowel pin (45).

(3) Refer to REPAIR section to replace the bonded tape (35).

(4) Refer to REPAIR section to replace the bonded tray shroud (25 or -25A). Install the tray shroud (25 or -25A) with screws (30).

(5) Refer to REPAIR section to replace the bonded tray shroud (20 or -20A).

(6) Install the recline cable assembly (15 or -15A).

(7) Install the escutcheon assembly (5) with cap screw (10).

SUBTASK 25-25-52-440-041-A01
AO. In-arm Food Tray Installation (Refer to IPL Figure 7C)

(1) Assemble the tray support assembly (90 or -90A) as follows:

(a) Install the stanchion (230 or -230A).

(b) Install the bushing (215).

(c) Install the stanchion (195 or -195A) with cap screw (200) and cap screw (205).

(d) Install the hinge support bar (180 or -180A) with screws (185).

(e) Install the support bar (165 or -165A) with screws (170).

(f) Install the forward brace support bar (150) with screws (155).

(g) Install the aft support fitting (135) with screws (140).

(h) Install the hinge assembly (120 or -120A) with screws (125).

(2) Install the tray support assembly (90 or -90A) with nut (95), washers (100), bolt (105), cap screw (110), and cap screws (115).

(3) Refer to REPAIR section to replace the bonded tape (85).

(4) Refer to REPAIR section to replace the bonded tray shroud (75 or -75A). Install the tray shroud (75 or -75A) with screws (80).

(5) Refer to REPAIR section to replace the bonded tray shroud (55 or -55A). Install the tray shroud (55 or -55A) with screws (60), screw (65), and washer (70).

(6) Assemble the in-arm food tray assembly (45 or -45A) in accordance with SUBTASK 25-25-52-440-019-A01. Install the in-arm food tray assembly (45 or -45A) with dowel pin (50).

(7) Install the recline cable assembly (40, -40A, -40B, or -40C).

(8) Install the close out assembly (30) with screws (35).

(9) Install the escutcheon assembly (15) with screws (20) and cap screw (25).

(10) Install the arm cap assembly (5) with screws (10).

SUBTASK 25-25-52-440-042-A01
AP. In-arm Food Tray Installation (Refer to IPL Figure 7D)

(1) Assemble the tray support assembly (85 or -85A) as follows:

(a) Install the stanchion (225 or -225A).

(b) Install the bushing (210).

(c) Install the stanchion (190 or -190A) with cap screw (195) and cap screw (200).

(d) Install the hinge support bar (175 or -175A) with screws (180).

(e) Install the support bar (160 or -160A) with screws (165).

(f) Install the forward brace support bar (145) with screws (150).

(g) Install the aft support fitting (130) with screws (135).

(h) Install the hinge assembly (115 or -115A) with screws (120).

(2) Install the tray support assembly (85 or -85A) with nut (90), washers (95), bolt (100), cap screw (105), and cap screws (110).

(3) Refer to REPAIR section to replace the bonded tape (80).

(4) Refer to REPAIR section to replace the bonded tray shroud (70 or -70A). Install the tray shroud (70 or -70A) with screws (75).

(5) Refer to REPAIR section to replace the bonded tray shroud (50 or -50A). Install the tray shroud (50 or -50A) with screws (55), screw (60), and washer (65).

(6) Assemble the in-arm food tray assembly (40 or -40A) in accordance with SUBTASK 25-25-52-440-019-A01. Install the in-arm food tray assembly (40 or -40A) with dowel pin (45).

(7) Install the close out assembly (30) with screws (35).

(8) Install the escutcheon assembly (15) with screws (20) and cap screw (25).

(9) Install the arm cap assembly (5) with screws (10).

SUBTASK 25-25-52-440-019-A01
AQ. Food Tray Assembly (Refer to IPL Figure 8)

(1) Assemble and install the tray assembly (35 or -35A) as follows:

(a) Assemble and install the tray half assembly (135 or -135A) as follows:

(b) Install the handle (125 or -125A) with screws (130).

(c) Install the hinge assemblies (110) with pins (115) and cap screws (120).

(d) Assemble and install the tray half assembly (95 or -95A) as follows:

(e) Install the slide cover (85) with screws (90).

(f) Assemble and install the paddle assembly (55 or -55A) as follows:

1 Install the paddle arm (80 or -80A).

2 Install the sleeve bearings (70).

3 Install the slide (60) with screws (65).

(g) Install the shaft (50).

(h) Install the clips (40) with screws (45).

(2) Assemble the wedge assembly (20) as follows:

(3) Install the wedge assembly (20) with screw (25).

(4) Install the tray pivot block assembly (5 or -5A) with pin (10) and spring pin (15).

SUBTASK 25-25-52-440-020-A01
AR. Base Frame Assembly (Refer to IPL Figure 9)

(1) Install the rear tube (180).

(2) Install the front tube (175 or -175A).

(3) Refer to REPAIR section to replace the bonded tape (170).

(4) Assemble the center spreader assembly (160) in accordance with SUBTASK 25-25-52-440-029-A01. Install the center spreader assembly (160) with rivet (165).

(5) Assemble the outboard spreader assembly (125 or -125A) in accordance with SUBTASK 25-25-52-440-026-A01. Install the outboard spreader assembly (125 or -125A) with nut (130), washers (-135A), bolt (140), nut (145), washers (-150A), and bolt (155).

(6) Assemble the leg assembly (105 or -105A) in accordance with SUBTASK 25-25-52-440-023-A01. Install the leg assembly (105 or -105A) with nuts (110), washers (-115A), and screws (120).

(7) Install the quick release pin assemblies (100).

(8) Install the recline mount assemblies (70) with cap nuts (75), washers (80), washers (85), washers (90), and bolts (95).

(9) Install the recline guides (60) with rivets (65).

(10) Assemble the baggage bar assembly (20 or -20A) as follows:

(a) Install the baggage bar brackets (40) with cap nuts (45), washers (-50A), and screws (55).

(11) Install the baggage bar assembly (20 or -20A) with cap nut (25), washers (-30A), and screw (35).

(12) Install the baggage bar plug assembly (5) with screw (10).

SUBTASK 25-25-52-440-021-A01
AS. Base Frame Assembly (Refer to IPL Figure 9A)

(1) Install the doubler tubes (210).

(2) Install the rear tube (205 or -205A).

(3) Install the front tube (200).

(4) Refer to REPAIR section to replace the bonded tape (195 or -195A).

(5) Assemble the center spreader assembly (185) in accordance with SUBTASK 25-25-52-440-030-A01. Install the center spreader assembly (185) with rivet (190).

(6) Assemble the outboard spreader assembly (150 or -150A) in accordance with SUBTASK 25-25-52-440-027-A01. Install the outboard spreader assembly (150 or -150A) with nut (155), washers (-160A), bolt (165), nut (170), washers (-175A), and bolt (180).

(7) Install the cap close out (145).

(8) Assemble the leg assembly (115 or -115A) in accordance with SUBTASK 25-25-52-440-024-A01. Install the leg assembly (115 or -115A) with nut (120), washers (125), screw (130), screw (135), and washer (-140A).

(9) Install the diaphragm (100 or -100A) with rivet (-105) and rivets (-110).

(10) Install the diaphragm (85) with rivet (-90) and rivets (-95).

(11) Refer to REPAIR section to replace the bonded tape (80 or -80A).

(12) Install the safety strap assemblies (65) with screws (70) and washers (-75A).

(13) Assemble the baggage bar assembly (20 or -20A) as follows:

(a) Install the baggage bar bracket (60).

(b) Install the baggage bar bracket (40) with cap nuts (45), washers (50), and screws (55).

(14) Install the baggage bar assembly (20 or -20A) with cap nut (25), washers (-30A), and screw (35).

(15) Install the baggage bar plug assembly (5) with screw (10).

SUBTASK 25-25-52-440-022-A01
AT. Base Frame Assembly (Refer to IPL Figure 9B)

(1) Install the rear tube assembly (180).

(2) Install the front tube (175 or -175A).

(3) Refer to REPAIR section to replace the bonded tape (170).

(4) Assemble the center spreader assembly (160) in accordance with SUBTASK 25-25-52-440-031-A01. Install the center spreader assembly (160) with rivet (165).

(5) Assemble the outboard spreader assembly (125 or -125A) in accordance with SUBTASK 25-25-52-440-028-A01. Install the outboard spreader assembly (125 or -125A) with nut (130), washers (-135A), bolt (140), nut (145), washers (150), and screw (155).

(6) Assemble the leg assembly (105 or -105A) in accordance with SUBTASK 25-25-52-440-025-A01. Install the leg assembly (105 or -105A) with nuts (110), washers (-115A), and screws (120).

(7) Install the quick release pin assemblies (100).

(8) Install the recline mount assemblies (70) with cap nuts (75), flat washers (-80A), washers (85), washers (90), and shoulder bolts (95).

(9) Install the recline guides (60) with rivets (65).

(10) Assemble the baggage bar assembly (20 or -20A) as follows:

(a) Install the baggage bar brackets (40) with cap nuts (45), washers (50), and screws (55).

(11) Install the baggage bar assembly (20 or -20A) with cap nut (25), washers (-30A), and screw (35).

(12) Install the baggage bar plug assembly (5) with screw (10).

SUBTASK 25-25-52-440-034-A01
AU. Base Frame Assembly (Refer to IPL Figure 9C)

(1) Install the rear tube assembly (185).

(2) Install the front tube assembly (180 or -180A).

(3) Refer to REPAIR section to replace the bonded tape (175).

(4) Assemble the center spreader assembly (165) in accordance with SUBTASK 25-25-52-440-029-A01. Install the center spreader assembly (165) with rivet (170).

(5) Assemble the outboard spreader assembly (130 or -130A) in accordance with SUBTASK 25-25-52-440-026-A01. Install the outboard spreader assembly (130 or -130A) with nut (135), washers (-140A), bolt (145), nut (150), washers (-155A), and bolt (160).

NOTE: Torque fastener to bolt (145) 90 ± 5 in-lb.

(6) Assemble the leg assembly (110 or -110A) in accordance with SUBTASK 25-25-52-440-023-A01. Install the leg assembly (110 or -110A) with nuts (115), washers (-120A), and screws (125).

NOTE: Torque fastener to screws (125) 90 ± 5 in-lb.

(7) Install the quick release pin assemblies (105).

(8) Install the recline mount assemblies (75) with cap nuts (80), washers (85), washers (90), washers (-95A), and bolts (100).

(9) Install the recline guides (65) with rivets (70).

(10) Assemble the baggage bar assembly (25 or -25A) as follows:

(a) Install the baggage bar brackets (45) with cap nuts (50), washers (-55A), and screws (60).

(11) Install the baggage bar assembly (25 or -25A) with cap nut (30), washers (-35A), and screw (40).

(12) Install the doubler baggage bar (20).

(13) Install the baggage bar plug assembly (5) with screw (10).

SUBTASK 25-25-52-440-044-A01
AV. Base Frame Assembly (Refer to IPL Figure 9D)

(1) Install the doubler tubes (210).

(2) Install the rear tube (205 or -205A).

(3) Install the front tube (200 or -200A).

(4) Refer to REPAIR section to replace the bonded tape (-195A).

(5) Assemble the center spreader assembly (185) in accordance with SUBTASK 25-25-52-440-030-A01. Install the center spreader assembly (185) with rivet (190).

(6) Assemble the outboard spreader assembly (150, -150A, -150B, or -150C) in accordance with SUBTASK 25-25-52-440-027-A01, SUBTASK 25-25-52-440-027-A01, or SUBTASK 25-25-52-440-067-A01. Install the outboard spreader assembly (150, -150A, -150B, or -150C) with nut (155), washers (160), bolt (165), nut (170), washers (-175A), and bolt (180).

(7) Install the closeout (145).

(8) Assemble the leg assembly (120 or -120A) in accordance with SUBTASK 25-25-52-440-024-A01. Install the leg assembly (120 or -120A) with nut (125), washers (-130A), screws (135), and washers (-140A).

(9) Install the diaphragm (105 or -105A) with rivets (-110) and rivets (-115).

(10) Install the diaphragm (90 or -90A) with rivets (-95) and rivets (-100).

(11) Refer to REPAIR section to replace the bonded tape (-85A).

(12) Install the safety strap assemblies (70) with screws (75) and washers (-80A).

(13) Assemble the doubler baggage bar (25) as follows:

(a) Install the baggage bar bracket (65).

(b) Install the baggage bar bracket (45) with cap nuts (50), washers (55), and screws (60).

(14) Install the doubler baggage bar (25) with cap nut (30), washers (-35A), and screw (40).

(15) Install the baggage bar assembly (20 or -20A).

(16) Install the baggage bar plug assembly (5) with screw (10).

SUBTASK 25-25-52-440-045-A01
AW. Base Frame Assembly (Refer to IPL Figure 9E)

(1) Install the tube (220).

(2) Install the doubler tube (215).

(3) Install the rear tube (210).

(4) Install the doubler tube (200) with rivet (205).

(5) Install the front tube (195 or -195A).

(6) Refer to REPAIR section to replace the bonded tape (190).

(7) Assemble the center spreader assembly (180) in accordance with SUBTASK 25-25-52-440-031-A01. Install the center spreader assembly (180) with rivet (185).

(8) Assemble the outboard spreader assembly (145 or -145A) in accordance with SUBTASK 25-25-52-440-028-A01. Install the outboard spreader assembly (145 or -145A) with nut (150), washers (155), screw (160), nut (165), washers (170), and bolt (175).

(9) Assemble the leg assembly (110 or -110A) in accordance with SUBTASK 25-25-52-440-025-A01. Install the leg assembly (110 or -110A) with nut (115), nut (120), washers (125), washers (130), screws (135), and screw (140).

(10) Install the quick release pin assemblies (105).

(11) Install the recline mount assemblies (75) with cap nuts (80), flat washers (-85A), washers (90), washers (95), and shoulder bolts (100).

(12) Install the sliners (65) with rivets (70).

(13) Assemble the baggage bar assembly (25 or -25A) as follows:

(a) Install the baggage bar brackets (45) with cap nuts (50), washers (55), and screws (60).

(14) Install the baggage bar assembly (25 or -25A) with cap nut (30), washers (35), and screw (40).

(15) Install the doubler baggage bar (20).

(16) Install the baggage bar plug assembly (5) with screw (10).

SUBTASK 25-25-52-440-023-A01
AX. Leg Assembly (Refer to IPL Figure 10)

(1) Install the leg (285).

(2) Install the leg (255 or -255A) with nuts (260), washers (-265A), and screws (270).

NOTE: Torque fastener to screws (270) 90 ± 5 in-lb.

(3) Install the bolt (250).

(4) Install the bolt (245).

(5) Install the washer (-240A).

(6) Install the washers (-235A).

(7) Install the nuts (230).

(8) Assemble the swivel link assembly (175) as follows:

(a) Install the link (225).

(b) Install the spacer (220).

(c) Install the bracket (200) with nut (205), washer (210), and screw (215).

(9) Install the swivel link assembly (175) with nut (180), washers (-185A), spacer (190), and bolt (195).

NOTE: Torque fastener to bolt (195) 90 ± 5 in-lb.

(10) Install the upper spreader (155) with bolts (160) and washers (165).

NOTE: Torque fastener to bolts (160) 90 ± 5 in-lb.

(11) Install the stop food tray (140).

(12) Install the bushings (135).

(13) Assemble the pivot shaft assembly (115) as follows:

(14) Install the pivot shaft assembly (115) with set screw (120).

(15) Install the oilite bushing (110).

(16) Install the cap screw (100).

(17) Install the handicap latch (75) with latch pin (80), screw (85), and compression spring (90).

(18) Assemble the track fitting assembly (35) as follows:

(a) Install the shear pin assembly (65).

(b) Install the studs (60).

(19) Install the track fitting assembly (35) with nut (40), washers (-45A), grommets (50), and screw (55).

(20) Assemble and install the trunnion assembly (25) as follows:

(a) Install the set screw (30).

(21) Assemble and install the front stud assembly (5) as follows:

(a) Install the stud (20).

(b) Install the shear plate (15).

(c) Install the nut (10).

SUBTASK 25-25-52-440-024-A01
AY. Leg Assembly (Refer to IPL Figure 10A)

(1) Install the leg (285).

(2) Install the leg strud (255 or -255A) with nuts (260), washers (-265A), and screws (270).

NOTE: Torque fastener to screws (270) 90 ± 5 in-lb.

(3) Install the bolt (250).

(4) Install the washers (-245A).

(5) Install the nut (240).

(6) Install the bolt (235).

(7) Install the washer (-230A).

(8) Install the washer (-225A).

(9) Install the nut (220).

(10) Assemble the swivel link assembly (165) as follows:

(a) Install the link (215).

(b) Install the spacer (210).

(c) Install the bracket (190) with nut (195), washer (200), and screw (205).

(11) Install the swivel link assembly (165) with nut (170), washers (-175A), bolt (180), and sleeve spacer (185).

NOTE: Torque fastener to bolt (180) 90 ± 5 in-lb.

(12) Install the upper spreader (145) with bolts (150) and washers (-155A).

NOTE: Torque fastener to bolts (150) 90 ± 5 in-lb.

(13) Install the washer (135).

(14) Install the cap screw (125).

(15) Install the stop food tray (120).

(16) Install the bushings (115).

(17) Assemble the pivot shaft assembly (95) as follows:

(18) Install the pivot shaft assembly (95) with set screw (100).

(19) Install the sleeve bearing (90).

(20) Install the cap screw (80).

(21) Install the spring pin (75).

(22) Assemble the track fitting assembly (35) as follows:

(a) Install the shear pin assembly (65).

(b) Install the studs (60).

(23) Install the track fitting assembly (35) with nut (40), washers (-45A), grommets (50), and screw (55).

(24) Assemble and install the trunnion assembly (25) as follows:

(a) Install the set screw (30).

(25) Assemble and install the front stud assembly (5) as follows:

(a) Install the stud (20).

(b) Install the shear plate (15).

(c) Install the nut (10).

SUBTASK 25-25-52-440-025-A01
AZ. Leg Assembly (Refer to IPL Figure 10B)

(1) Install the iat leg (325).

(2) Install the leg (290 or -290A) with nuts (295), washers (300), and screws (305).

NOTE: Torque fastener to screws (305) 90 ± 5 in-lb.

(3) Install the bolt (285).

(4) Install the bolt (280).

(5) Install the washers (-275A).

(6) Install the nuts (270).

(7) Assemble the swivel link assembly (220) as follows:

(a) Install the link (265).

(b) Install the spacer (260).

(c) Install the bracket (240) with nut (245), washer (250), and screw (255).

(8) Install the swivel link assembly (220) with nut (225), washers (-230A), and bolt (235).

NOTE: Torque fastener to bolt (235) 90 ± 5 in-lb.

(9) Install the upper spreader (195) with bolts (200) and washers (205).

NOTE: Torque fastener to bolts (200) 90 ± 5 in-lb.

(10) Assemble the stop food tray assembly (165) as follows:

(11) Install the stop food tray assembly (165) with screw (170) and washer (175).

(12) Assemble and install the washer (-135A) as follows:

(a) Install the link (160).

(b) Install the screw (155).

(c) Install the spacer (150).

(d) Install the washer (145).

(e) Install the nut (140).

(13) Install the swivel link assembly (130).

(14) Assemble the collar assembly (115) as follows:

(15) Install the collar assembly (115) with set screw (120).

(16) Install the bushings (110).

(17) Assemble the pivot shaft assembly (90) as follows:

(18) Install the pivot shaft assembly (90) with set screw (95).

(19) Install the sleeve bearing (85).

(20) Install the cap screw (75).

(21) Assemble the track fitting assembly (35) as follows:

(a) Install the shear pin assembly (65).

(b) Install the studs (60).

(22) Install the track fitting assembly (35) with nut (40), washers (-45A), grommets (50), and screw (55).

NOTE: Torque fastener to screw (55) 35 ± 5 in-lb.

(23) Assemble and install the trunnion assembly (25) as follows:

(a) Install the set screw (30).

(24) Assemble and install the front stud assembly (5) as follows:

(a) Install the stud (20).

(b) Install the shear plate (15).

(c) Install the nut (10).

SUBTASK 25-25-52-440-026-A01
BA. Outboard Spreader Assembly (Refer to IPL Figure 11)

(1) Install the outboard spreader (270 or -270A).

(2) Install the bolt (265).

NOTE: Torque fastener to bolt (265) 90 ± 5 in-lb.

(3) Install the washers (260).

(4) Install the nut (255).

(5) Install the outboard attach (235 or -235A) with nuts (240), washers (245), and bolts (250).

NOTE: Torque fastener to bolts (250) 90 ± 5 in-lb.

(6) Assemble the swivel link assembly (170) as follows:

(a) Install the link (220).

(b) Install the spacer (215).

(c) Install the bracket (195) with nut (200), washer (205), and screw (210).

(7) Install the swivel link assembly (170) with nut (175), washers (-180A), spacer (185), and bolt (190).

NOTE: Torque fastener to bolt (190) 90 ± 5 in-lb.

(8) Install the upper spreader (150) with bolts (155) and washers (160).

NOTE: Torque fastener to bolts (155) 90 ± 5 in-lb.

(9) Install the stop food tray (140).

(10) Install the bushings (135).

(11) Assemble the pivot shaft assembly (115) as follows:

(12) Install the pivot shaft assembly (115) with set screw (120).

(13) Install the sleeve bearing (110).

(14) Install the screw (100).

(15) Install the lockout armrest (70) with retaining ring (75), pin (80), cap screw (85), and spring (90).

(16) Assemble the track fitting assembly (35) as follows:

(a) Install the shear pin assembly (60).

(b) Install the studs (55).

(17) Install the track fitting assembly (35) with bolt (40), washer (45), and grommets (50).

(18) Assemble and install the trunnion assembly (25) as follows:

(a) Install the set screw (30).

(19) Assemble and install the front stud assembly (5) as follows:

(a) Install the stud (20).

(b) Install the shear washer (15).

(c) Install the nut (10).

SUBTASK 25-25-52-440-027-A01
BB. Outboard Spreader Assembly (Refer to IPL Figure 11A)

(1) Install the outboard spreader assembly (275 or -275A).

(2) Install the bolt (270).

NOTE: Torque fastener to bolt (270) 90 ± 5 in-lb.

(3) Install the washers (-265A).

(4) Install the nut (260).

(5) Assemble the outboard attach assembly (240) as follows:

(6) Install the outboard attach assembly (240) with cap screws (245) and washers (250).

NOTE: Torque fastener to screws (245) 90 ± 5 in-lb.

(7) Install the link (235).

(8) Assemble the swivel link assembly (185) as follows:

(a) Install the spacer (230).

(b) Install the spacer (225).

(c) Install the bracket (205) with nut (210), washer (215), and screw (220).

(9) Install the swivel link assembly (185) with nut (190), washers (-195A), and bolt (200).

NOTE: Torque fastener to bolt (200) 90 ± 5 in-lb.

(10) Install the upper spreader (165) with bolts (170) and washers (-175A).

NOTE: Torque fastener to bolts (170) 90 ± 5 in-lb.

(11) Install the stop food tray (155).

(12) Install the bushings (150).

(13) Assemble the pivot shaft assembly (130) as follows:

(14) Install the pivot shaft assembly (130) with set screw (135).

(15) Install the sleeve bearing (125).

(16) Install the cap screw (-115).

(17) Install the lockout armrest (85) with retaining ring (90), pin (95), cap screw (100), and spring (105).

(18) Assemble the track fitting assembly (50) as follows:

(a) Install the shear pin assembly (75).

(b) Install the studs (70).

(19) Install the track fitting assembly (50) with bolt (55), washers (60), and grommets (65).

NOTE: Torque fastener to bolt (55) 35 ± 5 in-lb.

(20) Assemble and install the trunnion assemblies (40) as follows:

(a) Install the set screw (45).

(21) Assemble and install the stud assembly (25) as follows:

(a) Install the track fitting stud assembly (35 or -35A).

(b) Install the nut (30).

(22) Assemble and install the front stud assembly (5) as follows:

(a) Install the stud (20).

(b) Install the washer (15).

(c) Install the nut (10).

SUBTASK 25-25-52-440-028-A01
BC. Outboard Spreader Assembly (Refer to IPL Figure 11B)

(1) Install the outboard spreader (330 or -330A).

(2) Install the bolt (315).

(3) Install the washers (310).

(4) Install the nut (305).

(5) Install the outboard attach (285 or -285A) with nuts (290), washers (295), and bolts (300).

(6) Assemble the swivel link assembly (230) as follows:

(a) Install the link (280).

(b) Install the spacer (275).

(c) Install the bracket (255) with nut (260), washer (265), and screw (270).

(7) Install the swivel link assembly (230) with nut (235), washers (240), spacer (245), and bolt (250).

NOTE: Torque fastener to bolt (250) 90 ± 5 in-lb.

(8) Install the upper spreader (205 or -205A) with nuts (210), washers (215), washers (220), and bolts (225).

NOTE: Torque fastener to bolts (225) 90 ± 5 in-lb.

(9) Assemble the stop food tray (185) as follows:

(10) Install the stop food tray (185) with screw (190) and washer (195).

(11) Assemble the swivel link assembly (150) as follows:

(a) Install the link (180).

(b) Install the screw (175).

(c) Install the spacer (170).

(d) Install the washer (165).

(e) Install the nut (160).

(12) Install the swivel link assembly (150) with washer (155).

(13) Assemble the collar assembly (135) as follows:

(14) Install the collar assembly (135) with set screw (140).

(15) Install the bushings (130).

(16) Assemble the pivot shaft assembly (110) as follows:

(17) Install the pivot shaft assembly (110) with set screw (115).

(18) Install the sleeve bearing (105).

(19) Install the cap screw (95).

(20) Install the lockout armrest (65) with retaining ring (70), pin (75), and cap screw (80).

(21) Assemble the track fitting assembly (30) as follows:

(a) Install the shear pin assembly (55).

(b) Install the studs (50).

(22) Install the track fitting assembly (30) with bolt (35), washer (40), and grommets (45).

NOTE: Torque fastener to bolt (35) 35 ± 5 in-lb.

(23) Assemble and install the trunnion assembly (20) as follows:

(a) Install the set screw (25).

(24) Assemble and install the front stud assembly (5) as follows:

(a) Install the track fitting stud assembly (15 or -15A).

(b) Install the nut (10).

SUBTASK 25-25-52-440-029-A01
BD. Center Spreader Assembly (Refer to IPL Figure 11C)

(1) Install the center spreader (175).

(2) Install the bolts (160).

(3) Install the washers (155).

(4) Install the nuts (150).

(5) Assemble the swivel link assemblies (95) as follows:

(a) Install the link (145).

(b) Install the spacer (140).

(c) Install the bracket (120) with nut (125), washer (130), and screw (135).

(6) Install the swivel link assemblies (95) with nut (100), washers (-105A), spacers (110), and bolt (115).

(7) Install the upper spreader (75) with bolts (80) and washers (85).

NOTE: Torque fastener to bolts (80) 90 ± 5 in-lb.

(8) Install the stop food tray (70).

(9) Install the bushings (65).

(10) Assemble the pivot shaft assembly (45) as follows:

(11) Install the pivot shaft assembly (45) with set screw (50).

(12) Install the sleeve bearing (40).

(13) Install the screw (30).

(14) Install the down stop adjust (10) with screw (15).

(15) Install the close out structure (5).

SUBTASK 25-25-52-440-030-A01
BE. Center Spreader Assembly (Refer to IPL Figure 11D)

(1) Install the center spreader (150).

(2) Install the bolts (135).

(3) Install the washers (-130A).

(4) Install the nuts (125).

(5) Assemble the swivel link assemblies (70) as follows:

(a) Install the link (120).

(b) Install the spacer (115).

(c) Install the bracket (95) with nut (100), washer (105), and screw (110).

(6) Install the swivel link assemblies (70) with nut (75), washers (-80A), spacers (85), and bolt (90).

NOTE: Torque fastener to bolt (90) 90 ± 5 in-lb.

(7) Install the upper spreader (50) with bolts (55) and washers (-60A).

NOTE: Torque fastener to bolts (55) 90 ± 5 in-lb.

(8) Install the stop food tray (45).

(9) Install the bushings (40).

(10) Assemble the pivot shaft assembly (20) as follows:

(11) Install the pivot shaft assembly (20) with set screw (25).

(12) Install the sleeve bearing (15).

(13) Install the cap screw (5).

SUBTASK 25-25-52-440-031-A01
BF. Center Spreader Assembly (Refer to IPL Figure 11E)

(1) Install the center spreader (320).

(2) Install the bolts (310).

(3) Install the washers (-300A).

(4) Install the nuts (290).

(5) Assemble the swivel link assemblies (190) as follows:

(a) Install the link (280).

(b) Install the spacer (270).

(c) Install the bracket (230) with nut (240), washer (250), and screw (260).

(6) Install the swivel link assemblies (190) with nut (200), washers (-210A), spacers (215), and bolt (220).

NOTE: Torque fastener to bolt (220) 90 ± 5 in-lb.

(7) Install the upper spreader (160) with bolt (170) and washers (180).

NOTE: Torque fastener to bolt (170) 90 ± 5 in-lb.

(8) Install the stop food tray (150).

(9) Assemble the swivel link assemblies (80) as follows:

(a) Install the link (140).

(b) Install the screw (130).

(c) Install the spacer (120).

(d) Install the washer (110).

(e) Install the nut (100).

(10) Install the swivel link assemblies (80) with washers (-90A).

(11) Assemble the collar assemblies (60) as follows:

(12) Install the collar assemblies (60) with set screws (70).

(13) Install the bushings (50).

(14) Assemble the pivot shaft assembly (30) as follows:

(15) Install the pivot shaft assembly (30) with set screw (40).

(16) Install the sleeve bearing (20).

(17) Install the cap screw (10).

SUBTASK 25-25-52-440-067-A01
BG. Center Spreader Assembly (Refer to IPL Figure 11F)

(1) Assemble and install the outboard spreader assembly (195 or -195A) as follows:

(a) Install the outboard spreader assembly (275 or -275A).

(b) Install the bolt (270).

NOTE: Torque fastener to bolt (270) 90 ± 5 in-lb.

(c) Install the washers (265).

(d) Install the nut (260).

(e) Install the bushing (255).

(f) Assemble the swivel link assembly (205) as follows:

1 Install the link (250).

2 Install the spacer (245).

3 Install the bracket (225) with nut (230), washer (235), and screw (240).

(g) Install the swivel link assembly (205) with nut (210), washers (215), and bolt (220).

NOTE: Torque fastener to bolt (220) 90 ± 5 in-lb.

(2) Assemble the outboard attach assembly (180) as follows:

(3) Install the outboard attach assembly (180) with screws (185).

NOTE: Torque fastener to screws (185) 90 ± 5 in-lb.

(4) Install the upper spreader (160) with bolts (165) and washers (170).

NOTE: Torque fastener to bolts (165) 90 ± 5 in-lb.

(5) Install the stop food tray (150).

(6) Install the bushings (145).

(7) Assemble the pivot shaft assembly (125) as follows:

(8) Install the pivot shaft assembly (125) with set screw (130).

(9) Install the sleeve bearing (120).

(10) Install the cap screw (110).

(11) Install the lockout armrest (80) with retaining ring (85), pin (90), cap screw (95), and spring (100).

(12) Assemble the track fitting assembly (50) as follows:

(a) Install the shear pin assembly (75).

(b) Install the studs (70).

(13) Install the track fitting assembly (50) with bolt (55), washers (60), and grommets (65).

NOTE: Torque fastener to bolt (550) 35 ± 5 in-lb.

(14) Assemble and install the trunnion assemblies (40) as follows:

(a) Install the set screw (45).

(15) Assemble and install the stud assembly (25) as follows:

(a) Install the track fitting stud assembly (35 or -35A).

(b) Install the nut (30).

(16) Assemble and install the front stud assembly (5) as follows:

(a) Install the stud (20).

(b) Install the washer (15).

(c) Install the nut (10).

TASK 25-25-52-820-001-A01

4. Adjustment Procedures

SUBTASK 25-25-52-820-001-A01

A. Recline Cable Assembly Adjustments (PN 41191091 and 41741094)

NOTE: Firstly refer to TESTING AND FAULT ISOLATION section.

(1) With seat back assembly in full upright position, adjust gap distance between output lever and recline lock assembly using the thickness gage. Adjust as follows:

NOTE: The gap distance must be 0.005 in. (0,13 mm) (MIN) and 0.008 in. (0,20 mm) (MAX).

(a) Loosen jam nut (1). (Refer to Figure 7002)

(b) Put thickness gage between output lever and recline lock assemblies.

NOTE: The thickness gage must be between 0.005 in. (0,13 mm) (MIN) and 0.008 in. (0,20 mm) (MAX).

(c) Turn ⅜ hex nut (2) until output lever and recline lock assemblies are in contact with thickness gage without gap. (Refer to Figure 7002)

NOTE: The thickness gage must be moved freely.

(d) Tighten jam nut (1) against ⅜ hex nut (2) to make sure the ⅜ hex nut (2) will not move during next steps.

(2) Press and hold recline control button and recline seat back assembly to full recline position. Make sure that the seat back assembly will recline smoothly without binding. Release recline control button and make sure that seat back assembly locks firmly in desired position.

(3) If seat back assembly does not release to recline range or not lock firmly in full recline position repeat step (1).

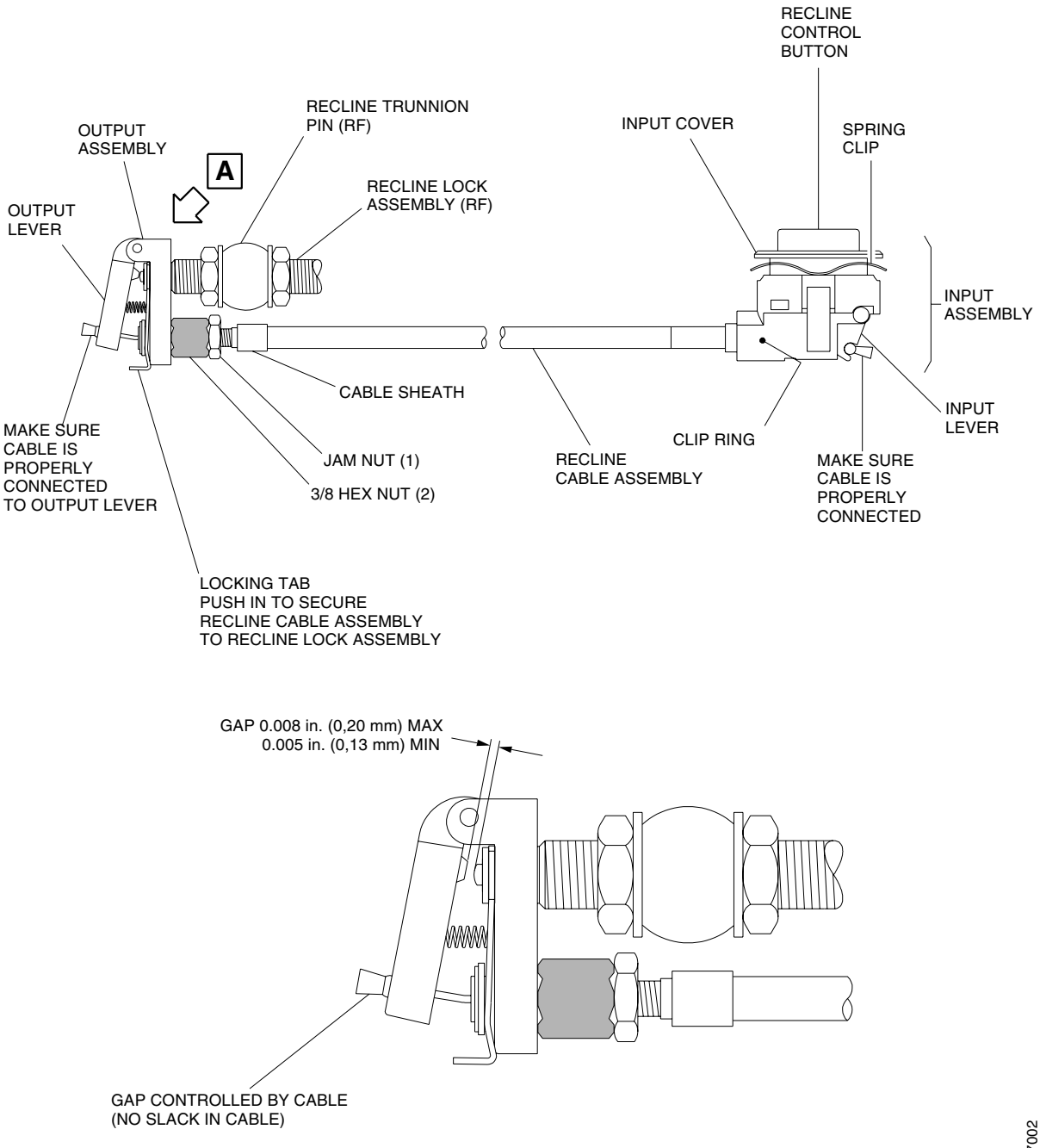
(4) From the full recline position, press and hold recline control button, then move the back seat assembly to the full upright position. Make sure that the back will upright smoothly without binding. Release recline control button and make sure that seat back assembly locks firmly in place.

(5) If seat back assembly does not release to return to full upright position or not lock firmly in full upright position repeat step (1).

(6) When proper adjustment is completed, loose jam nut (1) taking care not to move ⅜ hex nut (2).

(7) Firmly tighten jam nut (1) against ⅜ hex nut (2).

NOTE: Take care not to move ⅜ hex nut (2).







**VIEW A**

2525527002

Recline Cable Assembly Adjustment (PN 41191091 and 41741094)
Figure 7002/GRAPHIC 25-25-52-820-005-A01

SUBTASK 25-25-52-820-002-A01

B. Recline Cable Assembly Adjustments (PN 41581265)

NOTE: Firstly refer to TESTING AND FAULT ISOLATION section.

(1) Lift the seat back assembly to Full Upright position.

(2) Adjust the Input Cable as follows:

(a) Disconnect the end Input Cable from the Connection Device.

(b) Turn jam nut (1) and jam nut (2) to adjust the end Input Cable as showed in Figure 7004.

(c) Connect he end Input Cable to the Connection Device. (Refer to Figure 7003).

(3) Adjust the Output Cable as follows:

(a) Disconnect the end Output Cable from the Connection Device.

(b) Turn jam nuts (3) to adjust the end Output Cable as showed in Figure 7005.

(c) Connect the end Output Cable to the Connection Device. (Refer to Figure 7003).

(d) Loosen jam nut (4). (Refer to Figure 7005).

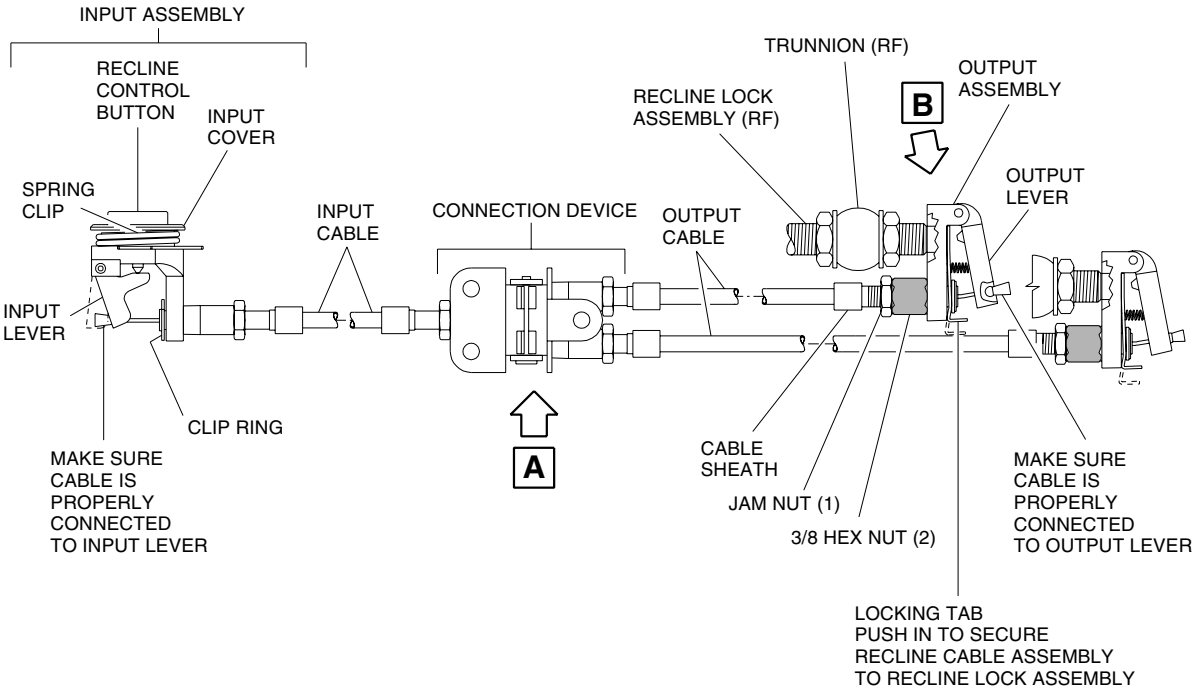
(e) Put thickness gage between output lever and recline lock assembly. (Refer to Figure 7003, View B).

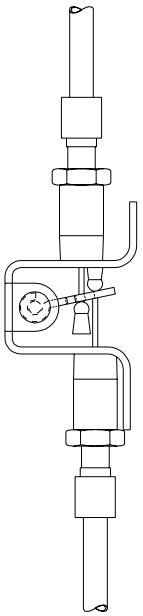
NOTE: The thickness gage must be between 0.005 in. (0,13 mm) (MIN) and 0.008 in. (0,20 mm) (MAX).

(f) Turn ⅜ hex nut (5) until output lever and recline lock assemblies are in contact with thickness gage without gap. (Refer to Figure 7005)

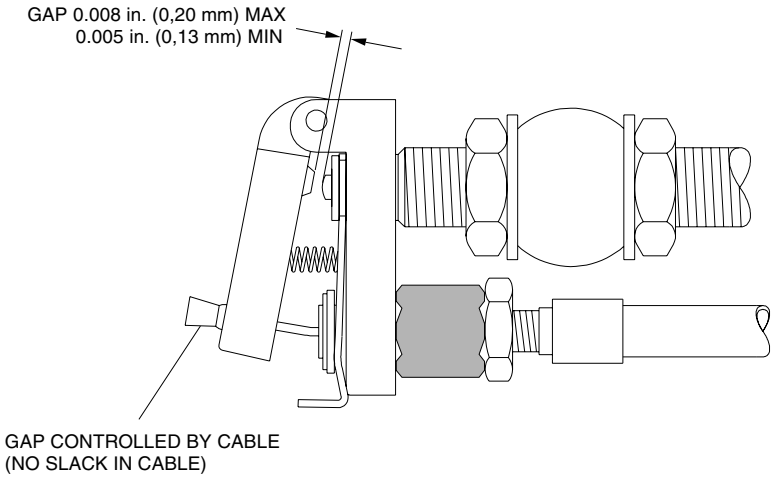
NOTE: The thickness gage must be moved freely.

(g) Tighten jam nut (4) against ⅜ hex nut (5) to make sure the ⅜ hex nut (2) will not move during next steps.



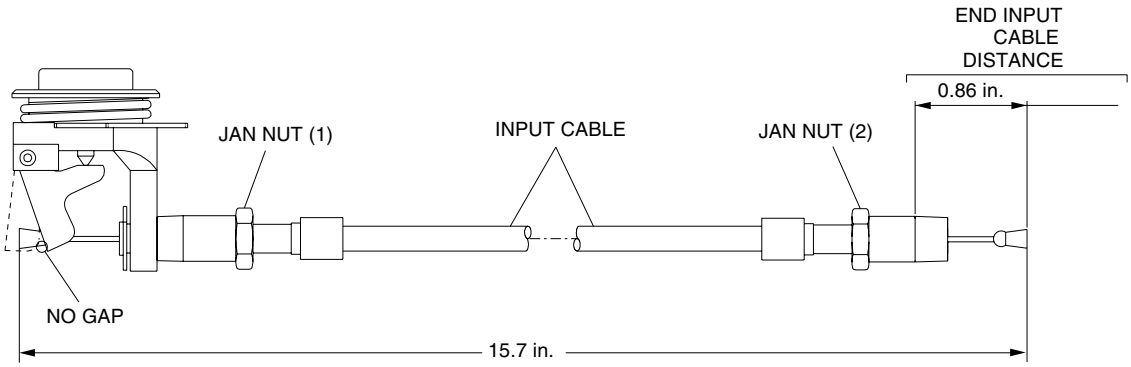
**VIEW A**



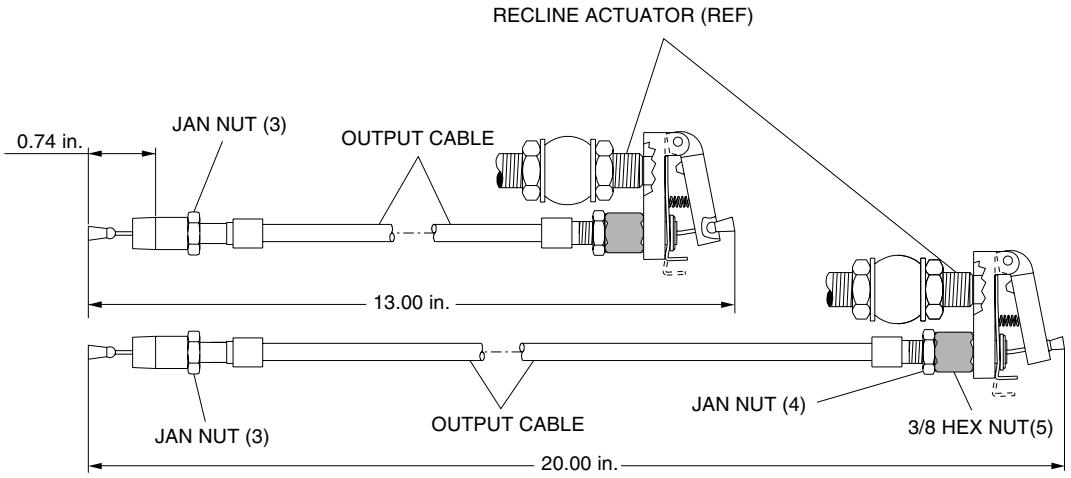

**VIEW B**

2525527003

Recline Cable Assembly Adjustment (PN 41581265)
Figure 7003/GRAPHIC 25-25-52-820-006-A01




Input Cable Adjustment (PN 41581265)
Figure 7004/GRAPHIC 25-25-52-820-007-A01




Output Cable Adjustment (PN 41581265)
Figure 7005/GRAPHIC 25-25-52-820-008-A01

(4) Press and hold recline control button and recline seat back assembly to full recline position. Make sure that the back will recline smoothly without binding. Release recline control button and make sure that seat back locks firmly in desired position.

(5) If seat back assembly does not release to recline range or not lock firmly in full recline position repeat step (2) and step (3).

(6) From the full recline position, press and hold recline control button, then move the back seat assembly to the full upright position. Make sure that the back will upright smoothly without binding. Release recline control button and make sure that seat back locks firmly in place.

(7) If seat back assembly does not release to return to full upright position or not lock firmly in full upright position repeat step (2) and step (3).

(8) When proper adjustment is completed, loose jam nut (1) taking care not to move ⅜ hex nut (2).

(9) Firmly tighten jam nut (1) against ⅜ hex nut (2).

NOTE: Take care not to move ⅜ hex nut (2).

SUBTASK 25-25-52-820-003-A01

C. Recline Cable Assembly Adjustments (PN 41581288 and 48000129)

NOTE: Firstly refer to TESTING AND FAULT ISOLATION section.

(1) Lift the seat back assembly to Full Upright position.

(2) Adjust the Input Cable as follows:

(a) Disconnect the end Input Cable from the Connection Device.

(b) Turn jam nut (1) to adjust the end Input Cable as showed in Figure 7007.

(c) Connect the end Input Cable to the Connection Device. (Refer to Figure 7006).

(3) Adjust the Output Cable as follows:

(a) Disconnect the end Output Cable from the Connection Device.

(b) Turn jam nuts (1) to adjust the end Output Cable as showed in Figure 7008.

(c) Connect the end Output Cable to the Connection Device. (Refer to Figure 7006).

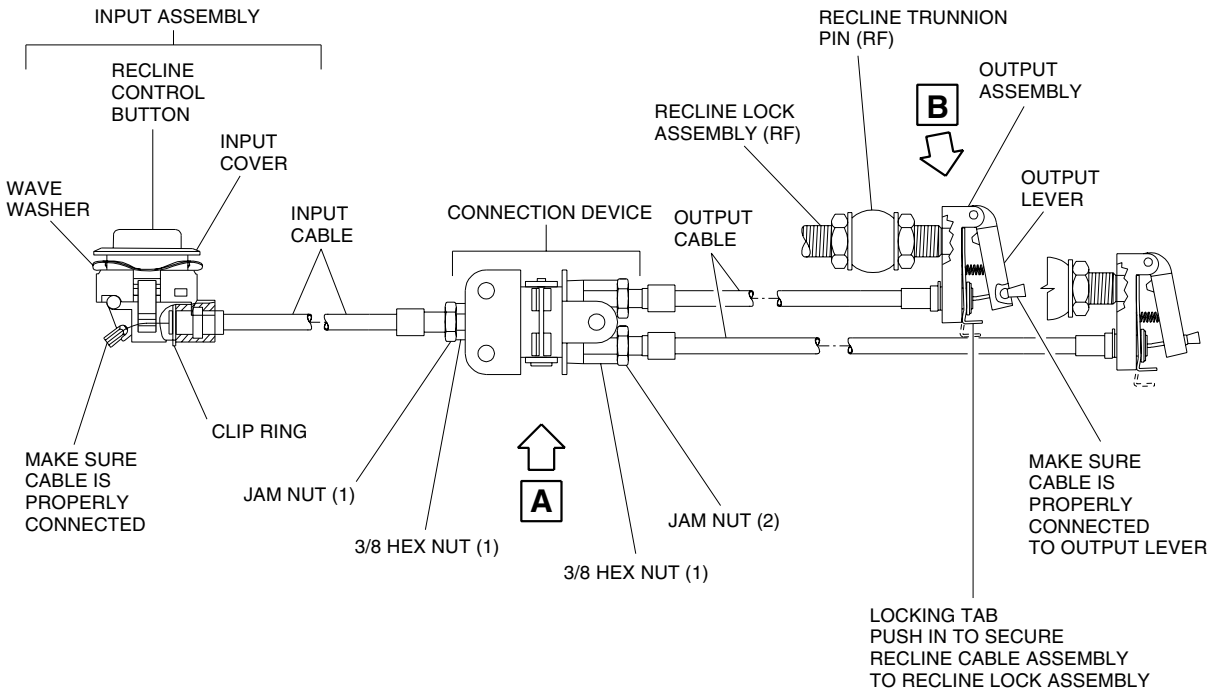
(d) Put thickness gage between output lever and recline lock assembly. (Refer to Figure 7006, View B).

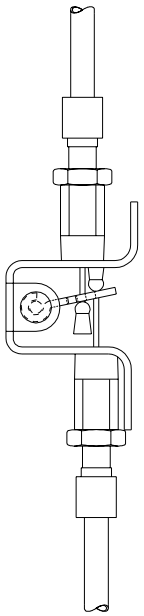
NOTE: The thickness gage must be between 0.005 in. (0,13 mm) (MIN) and 0.008 in. (0,20 mm) (MAX).

(e) Turn ⅜ hex nut (1) until output lever and recline lock assemblies are in contact with thickness gage without gap. (Refer to Figure 7008).

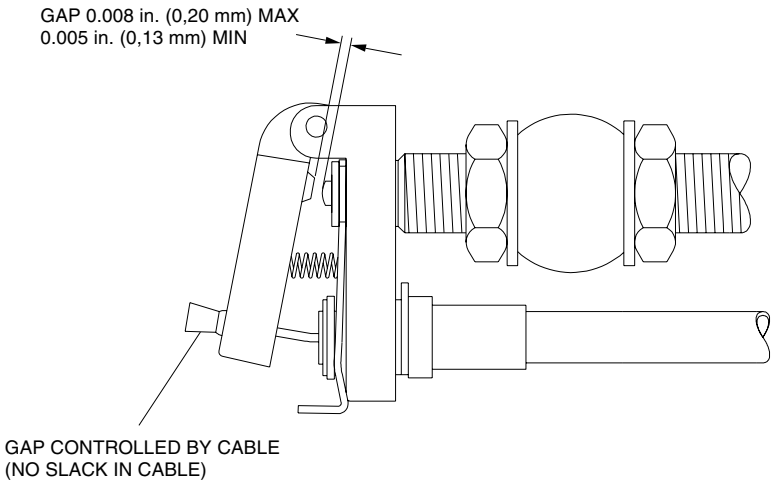
NOTE: The thickness gage must be moved freely.

(f) Tighten jam nut (1) against ⅜ hex nut (1) to make sure the ⅜ hex nut (1) will not move during next steps. (Refer to Figure 7006).



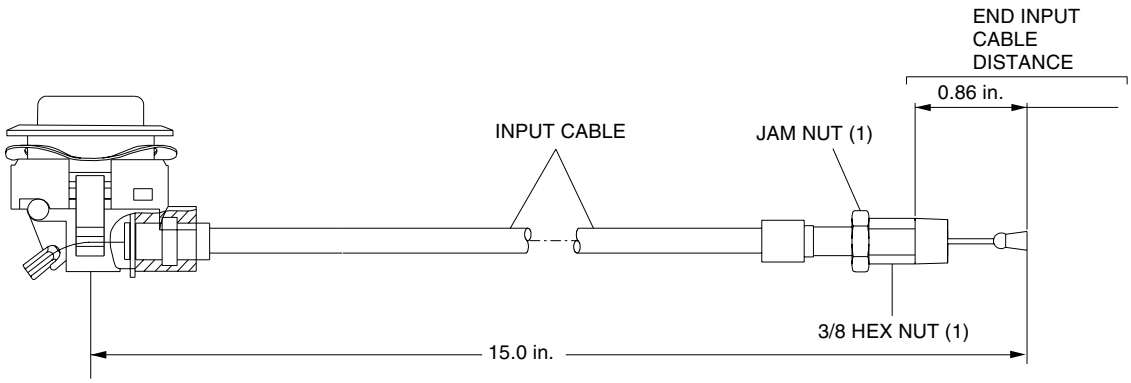
VIEW A



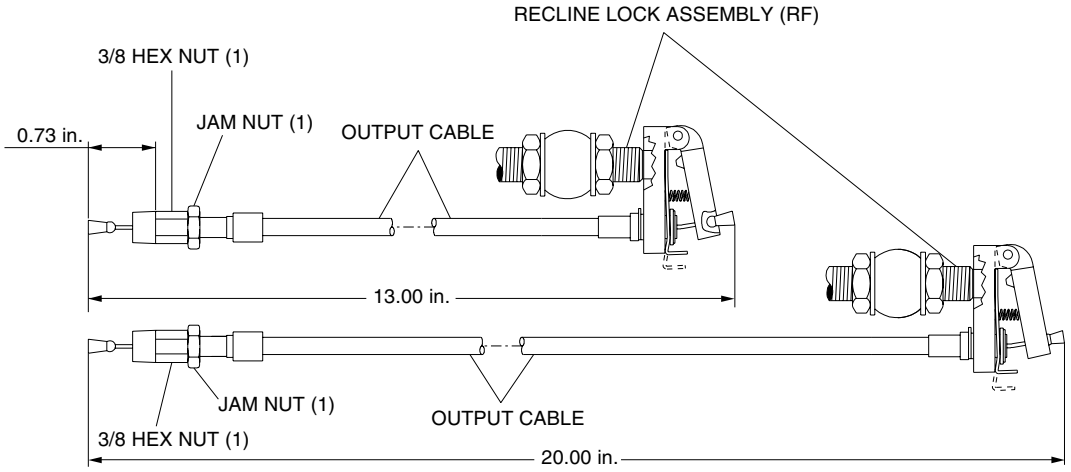

VIEW B

2525527006

Recline Cable Assembly Adjustments (PN 41581288 and 48000129)
Figure 7006/GRAPHIC 25-25-52-820-009-A01




Input Cable Adjustment (PN 41581288 and 48000129)
Figure 7007/GRAPHIC 25-25-52-820-010-A01




2525527008

Output Cable Adjustment (PN 41581288 and 48000129)
Figure 7008/GRAPHIC 25-25-52-820-011-A01

(4) Press and hold recline control button and recline seat back assembly to full recline position. Make sure that the back will recline smoothly without binding. Release recline button and make sure that seat back locks firmly in desired position.

(5) If seat back assembly does not release to recline range or not lock firmly in full recline position repeat step (2) and step (3).

(6) From the full recline position, press and hold recline control button, then move the seat back assembly to the full upright position. Make sure that the back will upright smoothly without binding. Release recline control button and make sure that seat back locks firmly in place.

(7) If seat back assembly does not release to return to full upright position or not lock firmly in full upright position repeat step (2) and step (3).

(8) When proper adjustment is completed, loose jam nut (2) taking care not to move ⅜ hex nut (1). (Refer to Figure 7006).

(9) Firmly tighten jam nut (2) against ⅜ hex nut (1).

NOTE: Take care not to move ⅜ hex nut (1).

SUBTASK 25-25-52-820-004-A01
D. Seat Back Assembly Angle Adjustments

(1) Full Upright and Full Recline Adjustments

(a) Remove bottom cushion assemblies to access recline lock assemblies.

(b) Press recline control button and move seat back assembly to full upright position.

(c) Use an inclinometer at the seat back assembly surface and check the full upright position angle.

NOTE: Refer to Figure 1001 to the full upright position.

(d) If seat back assembly angle for full upright position is wrong, adjust as follows:

1 Loosen nuts and washers which attaches the recline lock assembly to the recline pivot. (Refer to IPL Figures 1 thru 1S).

2 Turn nuts until required adjustment is reached. (Refer to Figures 1 thru 1S).

3 Tighten nuts with washers to secure the recline lock assembly to trunnion. (Refer to IPL Figures 1 thru 1S).

NOTE: Refer to Figure 1001 to the full upright position.

4 Firmly tighten nut against nut. (Refer to IPL Figures 1 thru 1S).

(e) Press recline control button and move seat back assembly to full recline position.

(f) Use an inclinometer at the seat back assembly surface and check the full recline position angle.

NOTE: Refer to Figure 1001 to the full recline position.

(g) If seat back assembly angle for full recline position is wrong, adjust as follows:

1 Verify the plastic washers.

2 If plastic washers are worn or damaged, replace plastic washers until seat back assembly angle is correct. (Refer to IPL Figures 1 thru 1S).

SUBTASK 25-25-52-820-005-A01
E. Sliding Food Tray Assembly Adjustment

(1) Sliding Food Tray Assembly Adjustment

(a) With food tray in the stowed position, adjust the bottom food tray arm adjustment set screw until food tray is parallel to food tray arm assemblies as showed in Figure 1001. The food tray assembly must be flat against the seat back assembly. This will ensure that food tray assembly is secure and not protruding when stowed.

(b) With food tray in the deployed position, adjust the upper food tray arm adjustment set screws to achieve 3.0 degrees rise from horizontal plane reference (Refer to Figure 1001).

NOTE: The 3.0 degrees rise levels the food tray during flight.

SUBTASK 25-25-52-820-006-A01
F. Oilite Bushing Adjustment

(1) In the case of much lateral play in the armrest assembly that cannot be adjusted out with the normal adjustment procedure, do the following:

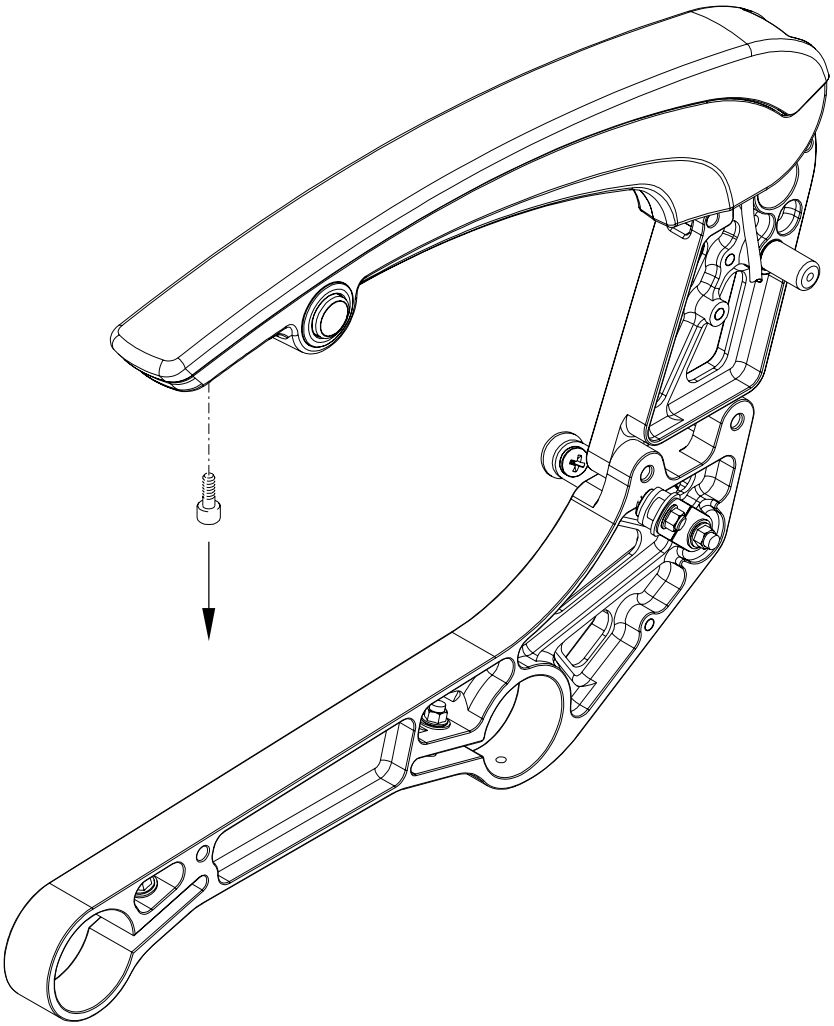
(a) Remove the forward cap screw from the underside of the armrest structure assembly attaching the arm cap assembly (Refer to Figure 7009).

(b) Remove the arm cap assembly from the armrest structure assembly by lifting the front of the arm cap assembly up and rotate towards the back. Unhook the hooks at the rear of the arm cap assembly from the armrest structure assembly as you go (Refer to Figure 7010).

(c) Using a drift, drive the pivot pin out of the armrest structure assembly. Make sure that you drive the pivot pin from the round end, do not drive the square end of the pivot pin as that will not pass through the armrest structure assembly. You may need to recline that seat back to have good access to the arm pivot pin (Refer to Figure 7011).

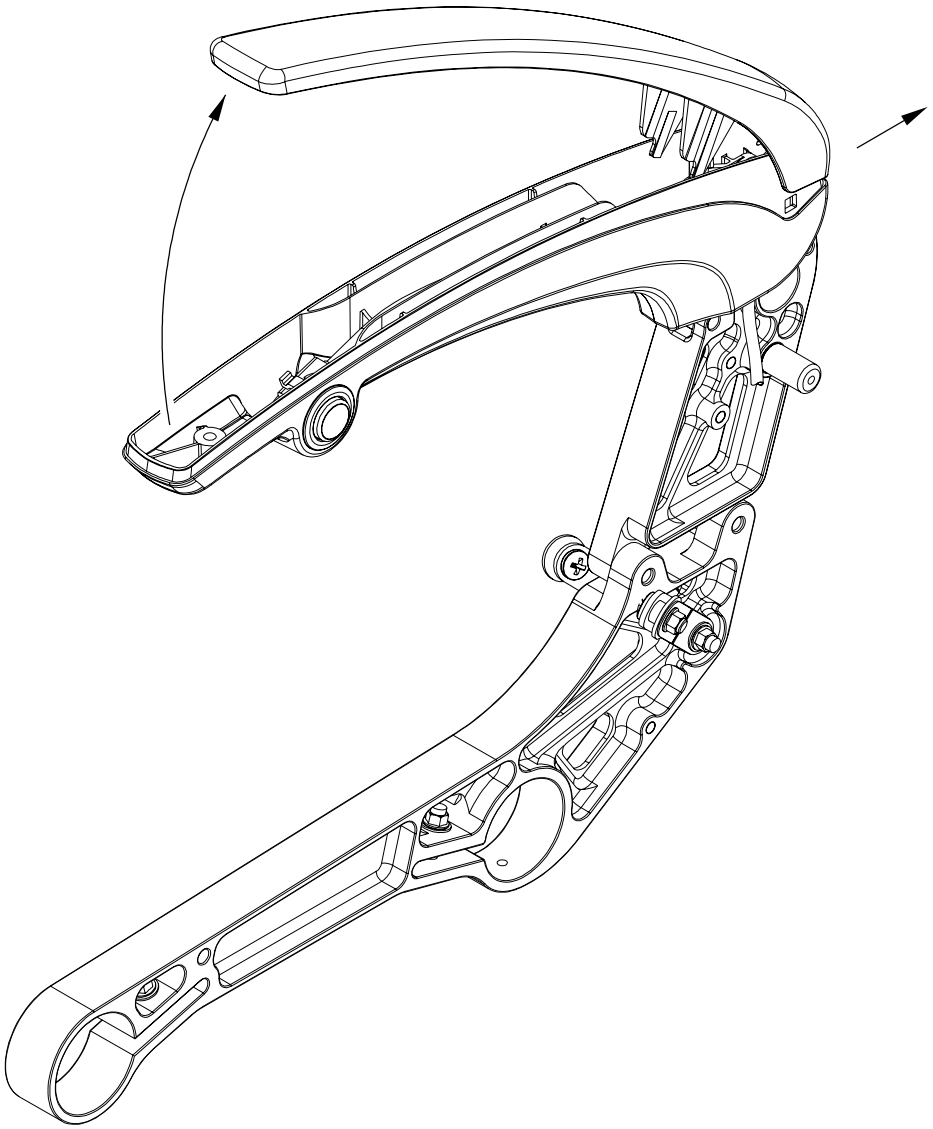
(d) Remove the armrest structure assembly from the spreader assembly and inspect the oilite bushing for damage and correct orientation. The split in the bearing must be aligned with the slot in the spreader assembly (Refer to Figure 7012).

(e) If the bearing is noticeably damaged then replace it. If it is not, re-align the bearing gap with the spreader slot and reinstall the armrest assembly per the cap screw adjustment (Refer to SUBTASK 25-25-52-820-010-A01).



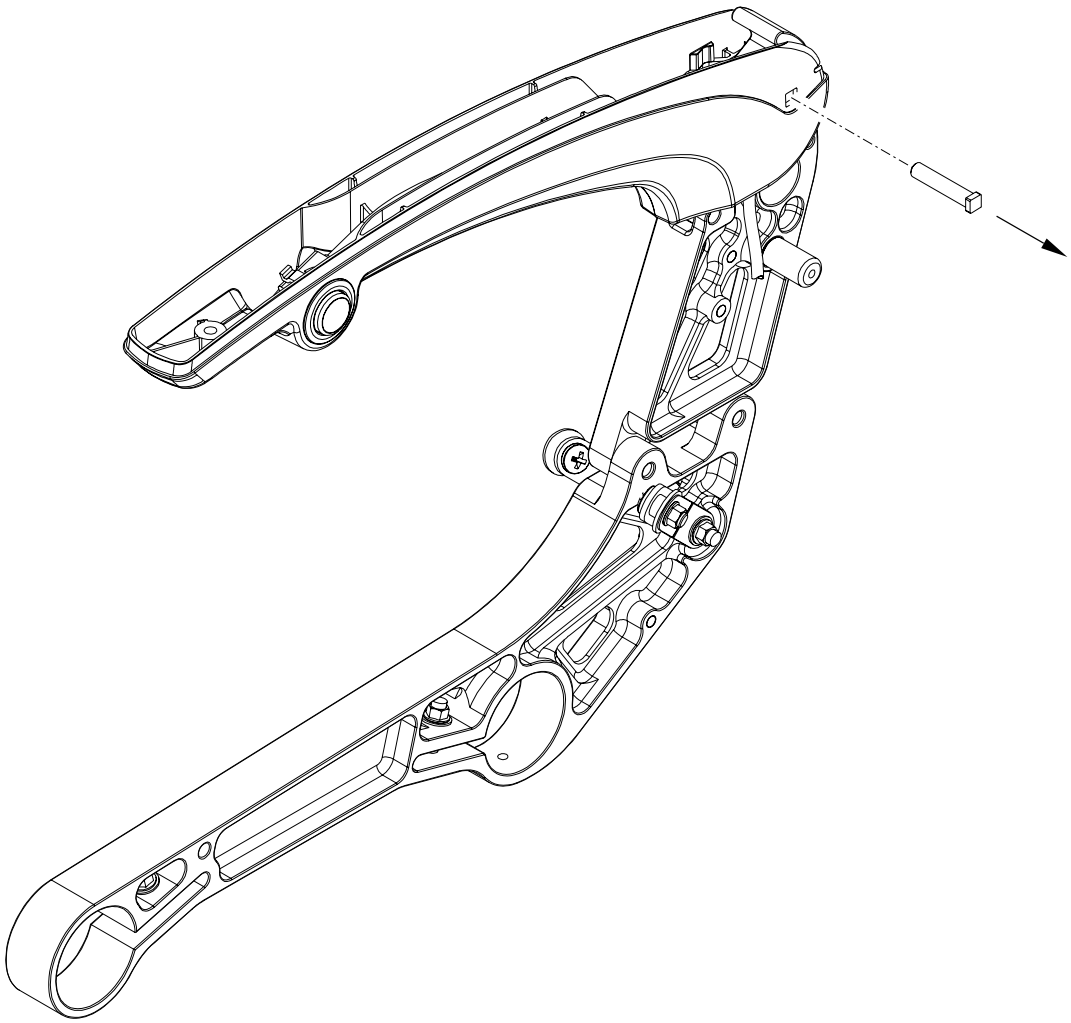
2525527009

Oilite Bushing Adjustment
Figure 7009/GRAPHIC 25-25-52-820-012-A01



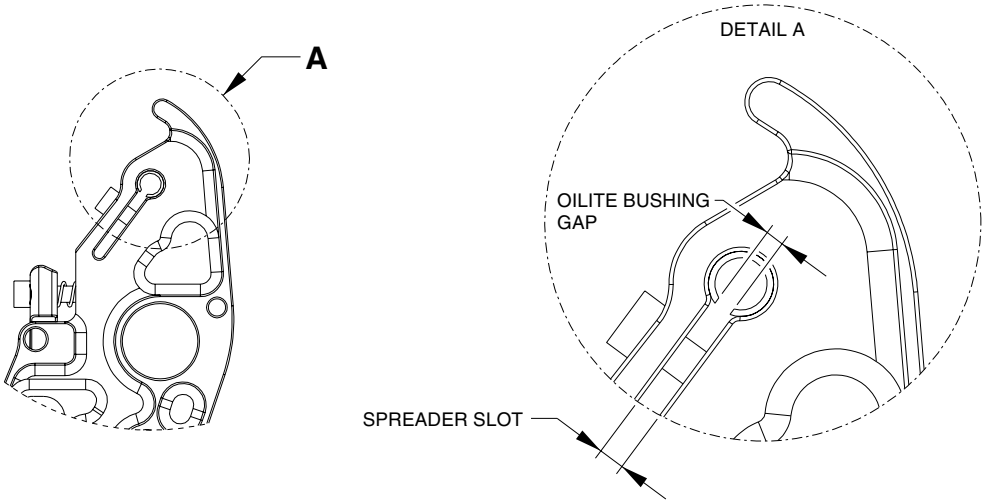
2525527010

Oilite Bushing Adjustment
Figure 7010/GRAPHIC 25-25-52-820-013-A01

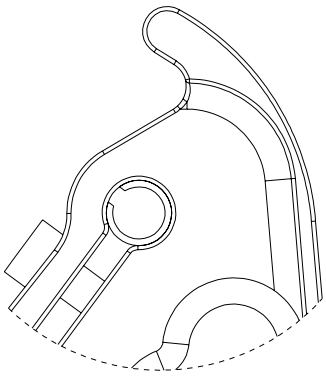


2525527011

Oilite Bushing Adjustment
Figure 7011/GRAPHIC 25-25-52-820-014-A01




CORRECT



INCORRECT

2525527012

Oilite Bushing Adjustment
Figure 7012/GRAPHIC 25-25-52-820-015-A01

SUBTASK 25-25-52-820-007-A01
G. Upper Shroud Assembly Adjustment

(1) Removal Procedures

(a) Remove the upper shroud assembly from the back structure assembly by removing screws. (Refer to IPL Figure 3).

(b) Remove the tray latch from the upper shroud assembly by removing screw, washers, rotation plate, and compression spring. (Refer to IPL Figures 3E and 4).

(c) Remove the tray latch from the upper shroud assembly by removing roll pin, secondary bearing, and compression spring. (Refer to IPL Figures 4A and 4B).

NOTE: Remove the roll pin with the aid of the roll pin puncher.

(2) Installation Procedures

(a) Install the tray latch to the upper shroud assembly with compression spring, secondary bearing, and roll pin. (Refer to IPL Figures 4A and 4B).

NOTE: Install the roll pin with the aid of the roll pin puncher.

(b) Install the tray latch to the upper shroud assembly with compression spring, rotation plate, washers, and screw. (Refer to IPL Figures 3E and 4).

(c) Install the upper shroud assembly to the structure assembly with screws. (Refer to IPL Figure 3).

SUBTASK 25-25-52-820-008-A01
H. Cap Screw Adjustment

(1) Confirm or install oilite bushing (PN 41751073-1) in the correct orientation in mating spreader assembly (Refer to Figure 7013).

(2) Place armrest structure assembly on spreader in an upright position. The arm must be 90.0 degrees from the horizontal plane as shown (Refer to Figure 7014).

NOTE: Do not lower armrest assembly from vertical position until adjustment cap screw is tighten.

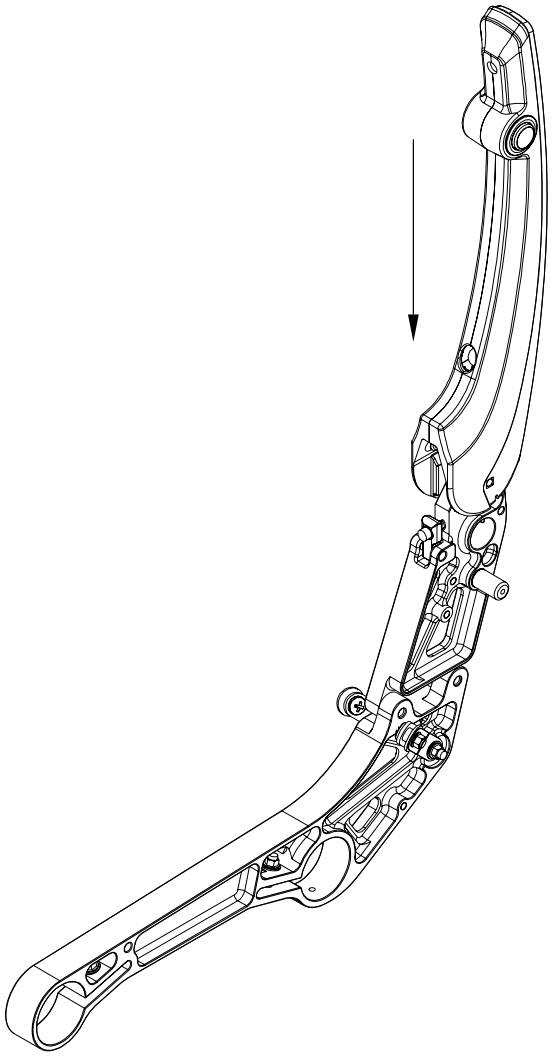
(3) Align arm pivot hole with bushing and drive arm pivot pin into place. Take care to make sure that the square end of the pivot pin is aligned with the square recess in the armrest structure assembly. Drive pivot pin into pivot until it is flush with the armrest structure assembly surface, avoid installing pivot pin beyond the flush condition (Refer to Figure 7015).

(4) While the armrest structure assembly is still in the vertical orientation tighten arm friction adjustment cap screw to a minimum of 30 in-lbf torque and test armrest structure assembly friction by cycling the armrest structure assembly rotation through its complete range of motion several times (Refer to Figure 7016).

(5) Continue to adjust friction adjustment cap screw and test armrest structure assembly rotation until desired armrest structure assembly rotation friction is achieved. Avoid loosening the cap screw too much as this could allow the bushing to rotate in the spreader assembly and would restrict the amount adjustment possible.

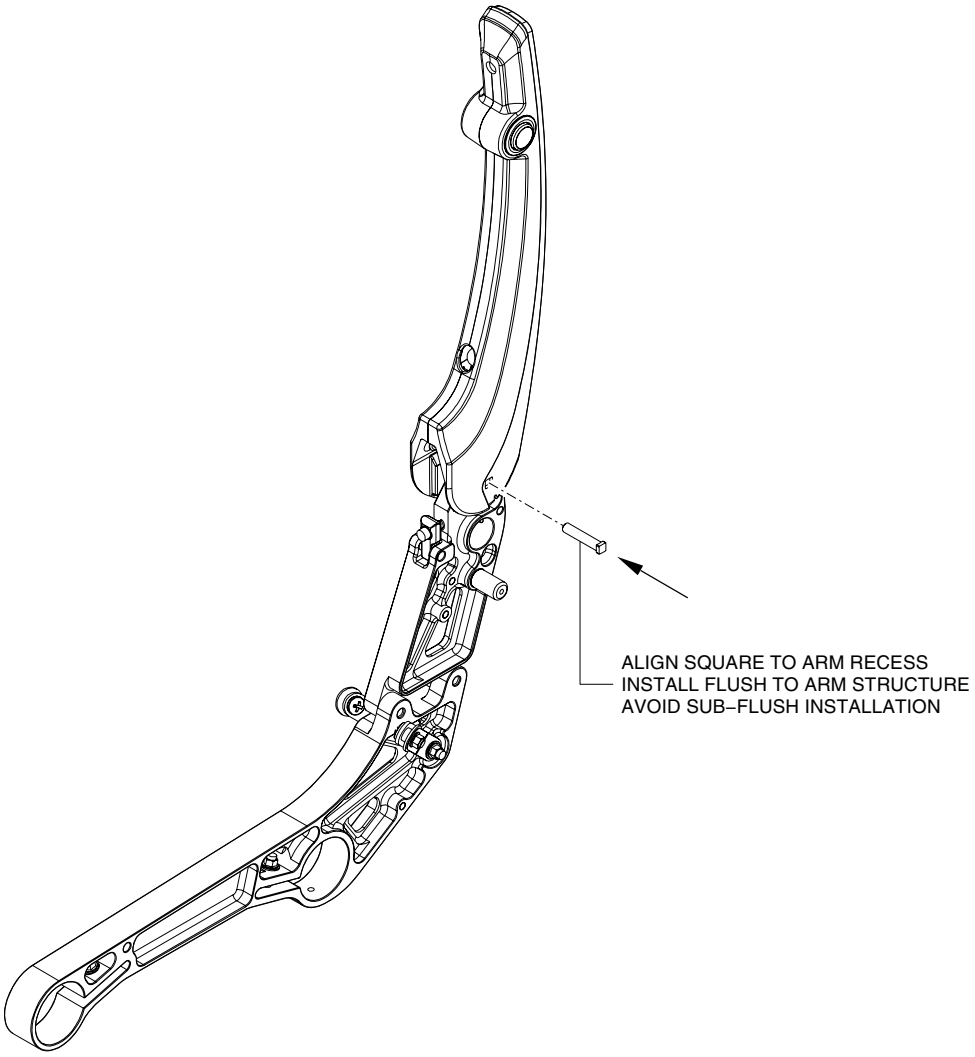
(6) When you are satisfied with the armrest assembly rotation friction. Re-install the arm cap assembly by hooking the rear of the arm cap assembly to the armrest structure assembly and rotate the arm cap assembly down into place (Refer to Figure 7017).

(7) Lock arm cap assembly into place by installing the cap screw on the forward underside of the armrest structure assembly (Refer to Figure 7018).



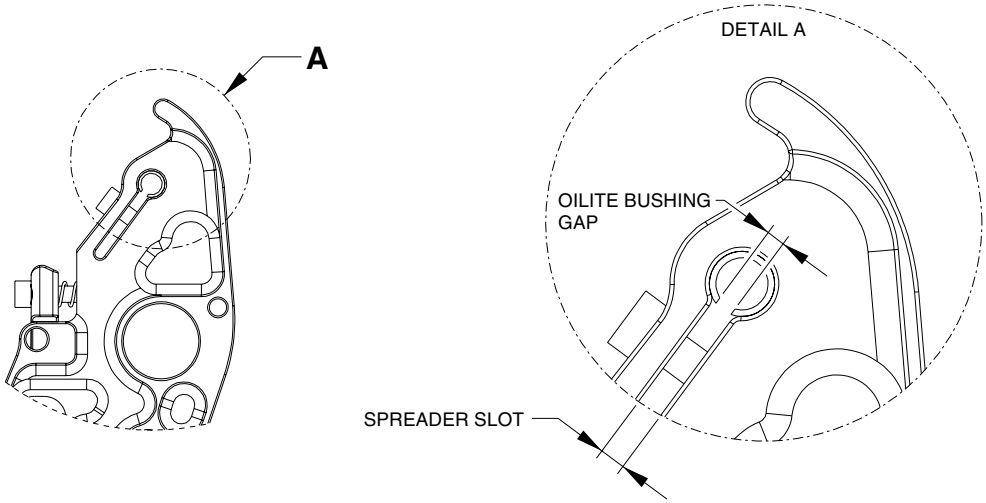
2525527013

Cap Screw Adjustment
Figure 7013/GRAPHIC 25-25-52-820-016-A01

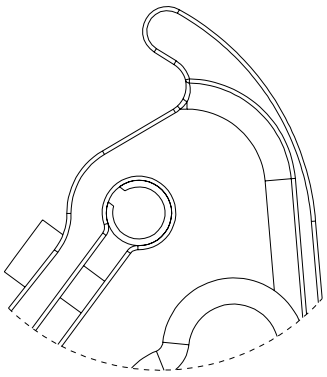



2525527014

Cap Screw Adjustment
Figure 7014/GRAPHIC 25-25-52-820-017-A01



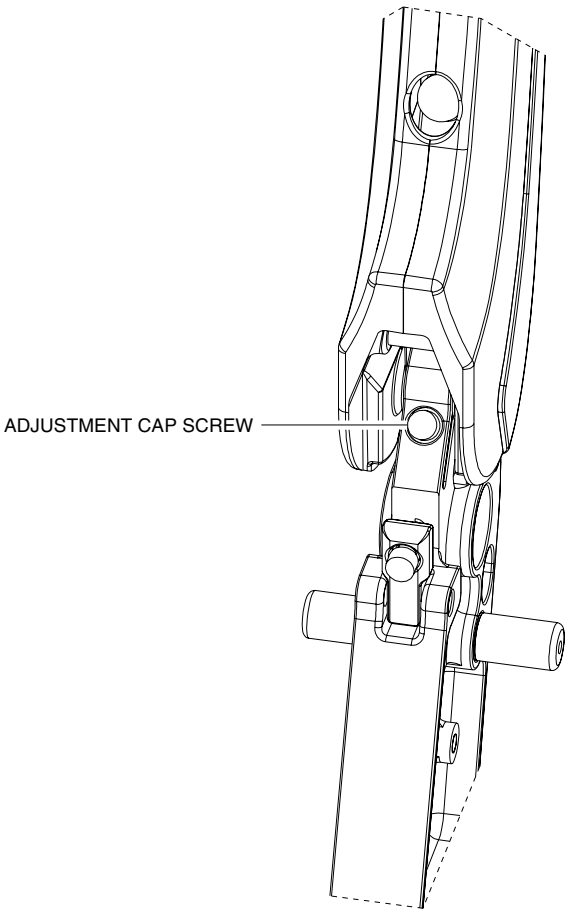

CORRECT



INCORRECT

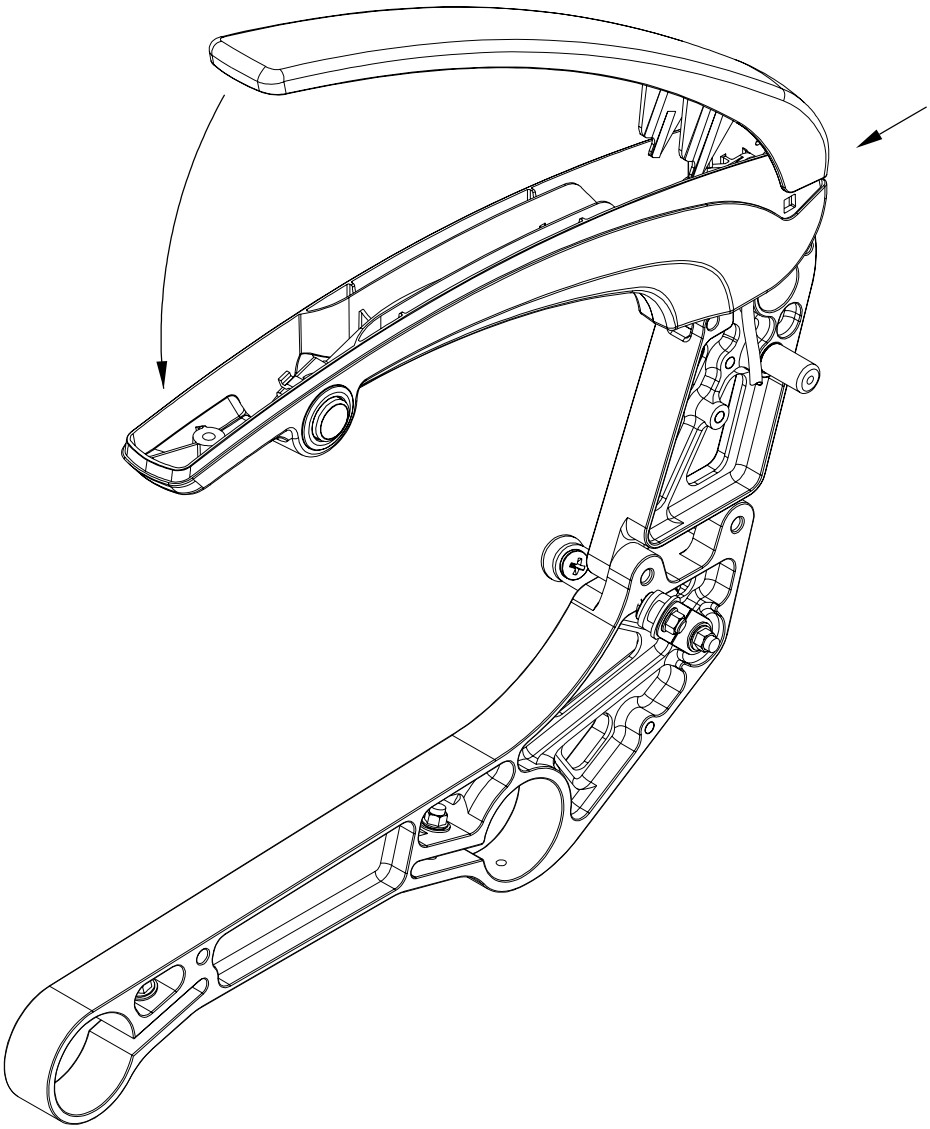
2525527015

Cap Screw Adjustment
Figure 7015/GRAPHIC 25-25-52-820-018-A01



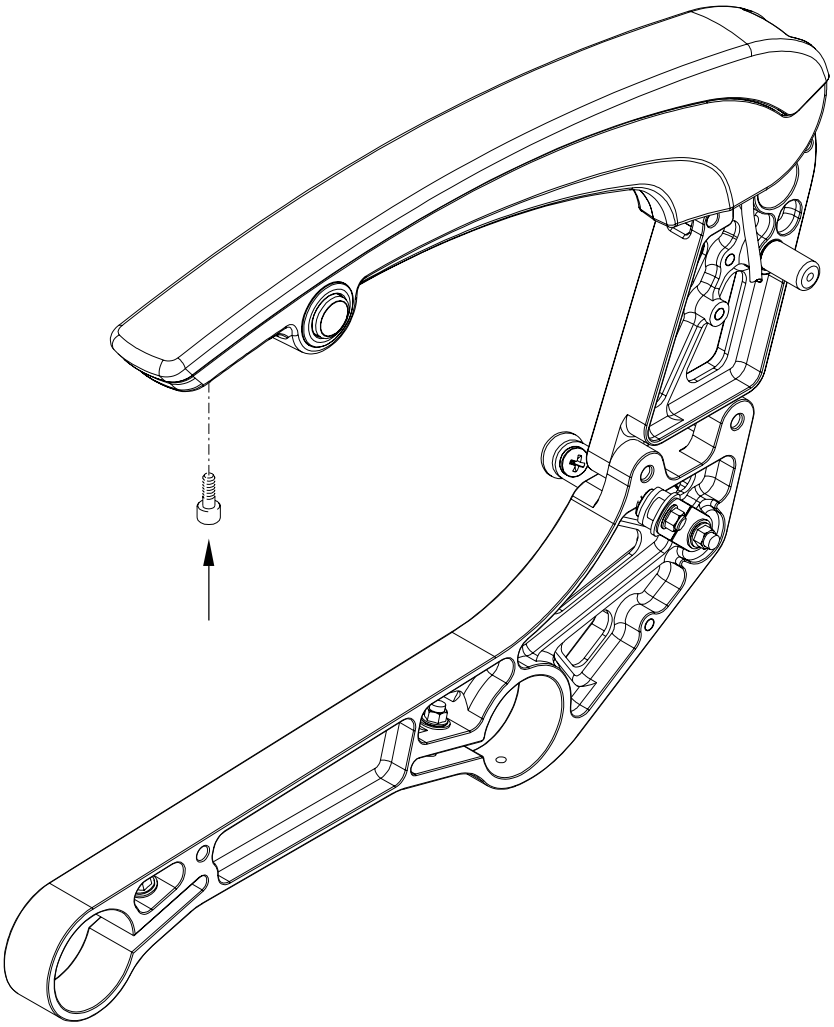

2525527016

Cap Screw Adjustment
Figure 7016/GRAPHIC 25-25-52-820-019-A01



2525527017

Cap Screw Adjustment
Figure 7017/GRAPHIC 25-25-52-820-020-A01



2525527018

Cap Screw Adjustment
Figure 7018/GRAPHIC 25-25-52-820-021-A01

SUBTASK 25-25-52-820-009-A01

I. Exit Row Armrest End Cap Bonding

(1) Install the Exit Row Armrest End Cap as follows:

(a) Prepare the bonding adhesive (DP805) as described in paragraph (b), and use a sealant gun to apply bonding adhesive (DP805) to the bonding surfaces of the exit row armrest end cap, and around the holes.

(b) Adhesive (DP805)

1 Mix the material in batches of 100 grams or less.

2 The mix ratio is 100 parts of A to 100 parts of B. Mix the adhesive for a minimum of 15 seconds to produce a uniform homogeneous adhesive.

3 The application to the adhesive should be made within 2 minutes. This room temperature cure adhesive has a pot life of 5-8 minutes.

4 Bond lines should be 3-5 mil. to hold the components together. Use applicable tooling or tape, as necessary.

(c) Surface Preparation

1 Exit Row Armrest End Cap (PN 41741266-1-AA), requires to be scuffed then with DP805 it is bonded to the armrest structure assembly.

2 Check/verify bonding surface is free of grease, oil, dirt, release agents and other contaminants prior to bonding. This can be accomplished with dry clean shop wipes and Isopropyl Alcohol. Swab the entire surface with a damp shop wipe, removing all contaminants possible. The surface will be considered clean when a clean dry shop wipe swiped over the surface has no indications of contamination.

(d) Adhesive

1 Place a uniform bead of adhesive on either the elastic adherent or the composite facing and position on complementary part. Clamp in place with spring clamps or tape as necessary. If spring clamps are used, position shims beneath the clamps above the seal, to distribute the clamping pressure over the entire surface. This will keep the surface from bunching or ”waving” and maintain uniformity. Use only enough force on the seal to hold in place, excessive clamping force will distort (compress) the seal. Approximately 1 lb./ft. is adequate.

2 Excessive adhesive should be removed prior to cure. Remove large excess of adhesive with a flat blade or spatula used as a scrapper. Hold the scrapper normal to the surface and pull/scrape the excess, allowing it to build on the blade in the direction of the pull. Remove as much excess as possible in this fashion. Use the flash breaker or masking tape as a guide when removing adhesive, the adhesive will then be only as thick as the tape (2 ml) and the composite surface will not be compromised by the blade.

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TASK 25-25-52-99F-812-A01

1. General

A. This section gives dimensional information to let the technician find if the Slim Plus Double Seat Assemblies are serviceable or make a decision about the level of repair that is necessary.

TASK 25-25-52-820-801-A01

2. Torque Limits

SUBTASK 25-25-52-820-010-A01

A. Assembly Torque Limits

(1) The Assembly Torque Limits in Table 8001 gives applicable torque limits for all critical fasteners. The torque values are shown in the English (inch-pounds) standard value followed by the Metric (N•m) equivalent in parentheses.

Assembly Torque Limits
Table 8001/TABLE 25-25-52-820-001-A01

| Thread Size | Minimum Tension | Maximum Tension | Minimum Shear | Maximum Shear |
|---|---|---|---|---|
| 8-32 | 12 inch-pounds (1,3 N•m) | 15 inch-pounds (1,7 N•m) | 7 inch-pounds (0,8 N•m) | 9 inch-pounds (1,0 N•m) |
| 10-32 | 20 inch-pounds (2,2 N•m) | 25 inch-pounds (2,8 N•m) | 12 inch-pounds (1,3 N•m) | 15 inch-pounds (1,7 N•m) |
| 1/4-28 | 50 inch-pounds (5,6 N•m) | 70 inch-pounds (7,9 N•m) | 30 inch-pounds (3,4 N•m) | 40 inch-pounds (4,5 N•m) |
| 5/16-24 | 100 inch-pounds (11,2 N•m) | 140 inch-pounds (15,7 N•m) | 60 inch-pounds (6,7 N•m) | 85 inch-pounds (9,6 N•m) |
| 3/8-24 | 160 inch-pounds (18,0 N•m) | 190 inch-pounds (21,3 N•m) | 95 inch-pounds (10,7 N•m) | 110 inch-pounds (12,4 N•m) |

SUBTASK 25-25-52-820-011-A01

B. Torque Specification to Critical Hardware

(1) The Torque Specification to Critical Hardware in Table 8002 gives applicable torque limits for to install critical hardware. The torque values are shown in the English (inch-pounds) standard value followed by the Metric (N•m) equivalent in parentheses.

COMPONENT MAINTENANCE MANUAL
4176X001 4176X002 4176X004

Torque Specification to Critical Hardware
Table 8002/TABLE 25-25-52-820-002-A01

| Thread Size | Minimum Shear | Maximum Shear | Use |
|---|---|---|---|
| 5/16-24 | 30 inch-pounds (3,4 N•m) | 40 inch-pounds (4,5 N•m) | To install track fitting assembly. |
| 1/4-28 | 85 inch-pounds (9,6 N•m) | 95 inch-pounds (10,7 N•m) | To install leg assembly, upper spreader, swivel link assemblies and spreader assemblies. |
| 10-32 | 85 inch-pounds (9,6 N•m) | 95 inch-pounds (10,7 N•m) | To install outboard attach. |

SPECIAL TOOLS, FIXTURES, EQUIPMENT AND CONSUMABLE

TASK 25-25-52-940-806-A01

1. Materials and Tools

SUBTASK 25-25-52-94A-006-A01

A. Consumable Materials

(1) The consumable materials needed for the Slim Plus Double Seat Assemblies are given in Table 9001.

NOTE: Equivalent substitutes may be used for the items listed.

Consumable Materials
Table 9001/TABLE 25-25-52-94A-004-A01

| Material Number and Name | Source (1) | Use |
|---|---|---|
| A-A-55195, Thread, Kevlar (#10 30/3 Spun, Natural Color) | Commercially available | To repair upholstery seam and tape. |
| A-A-59282, Alcohol, Ethyl | Commercially available | To clean components prior to repair. |
| BZT-69, Thread, Nylon or<br><br>A-A-59826, Thread, Nylon (Type I, Class A, Size FF) | Safran Seats USA LLC (V3K723)<br><br>Commercially available | To repair upholstery seam and tape. |
| CALLA 301-A LEMON, Detergent, Aqueous Anionic | Andpak Inc. (V0GUK5) | To clean metal parts and adhesive removal. |
| Cloths, Cotton (clean and dry) | Commercially available | To apply prepared detergent solutions and clean components prior to repair. |
| Cloths, Lint-Free | Commercially available | To clean components prior to repair. |
| DEL-12, Cleaner Kit, Leather<br>DEL-15, Cleaner Wipes, Leather<br>D.I.P. Stick | Douglass Interior Products, Inc. (V0HGX6) | To clean soiled areas. |
| Detergent, Mild Household | Commercially available | To clean molded plastic areas. |
| DP100FR, Epoxy Adhesive | 3M Co. (V76381) | To bond tapes. |
| DP420, Epoxy Adhesive | 3M Co. (V76381) | To bond tapes. |
| DP805, Scotch Weld Adhesive | 3M Co. (V76381) | To bond literature trim pocket, hook shrouds, bracket assemblies, tapes, magazine holder trim and hook shrouds. |
| JAN-P-127, Tape | Commercially available | To secure wrapping paper or cover. |
| **(1) Refer to Manufacturer Names and Addresses section for vendor information.** | | |

Consumable Materials
Table 9001/TABLE 25-25-52-94A-004-A01 (continued)

| Material Number and Name | Source (1) | Use |
|---|---|---|
| Leather Cleaners FL-LCB-1 | Townsend Leather Group (V4XPC8) | To clean e-leather. |
| Leather Cleaners<br>CC-332 (12 x 32 oz.)<br>CC-328 (6 x 1 gal.)<br>CC-305 (5 gal.)<br>IR-202 (16 x 2 oz.)<br>KT-305 (Standard Kit)<br>KT-310 (Deluxe Kit)<br>KT-315 (Premier Kit) | Perrone Leather LLC (V49U11) | To clean e-leather. |
| Loctite 242 or Loctite 243 | 3M Co. (V76381) | To install nuts, screws and pins. |
| Loctite 271 | Commercially available | To install screws and pins. |
| MEK (Methyl-Ethyl-Ketone) (metal parts only) | Commercially available | Solvent, cleaning adhesive removal. |
| MIL-DTL-5541, Film Chemical (color optional) | Commercially available | To repair nicks or scratches. |
| MIL-P-8585, Primer, Zinc Chromate | Commercially available | To replace helicoil inserts. |
| P-C-451, Cloth, Abrasive (Aluminum Oxide, Medium Grit) | Commercially available | To replace bonded components. |
| P-C-458, Cloth, Crocus | Commercially available | To repair nicks or scratches. |
| P-D-680 Type III, Solvent, Cleaning (optional) | Commercially available | To clean metal parts. |
| PLT1.5M, Tie down, Strap | Panduit Corp. (V06383) | To secure the recline cable assemblies. |
| PLT3S-M, Tie down, Strap | Panduit Corp. (V06383) | To secure the life vest pouch assemblies. |
| SAE-AMS1640, Compound, Corrosion Removing | Commercially available | To remove corrosion. |
| Solvent, Cleaning Agent Vertrel MCA Plus | Dupont E.I. De Nemours and Co. (V0VYR8) | To clean fabric. |
| Solvent, Cleaning Agent<br>MS-770 (16oz Aerosol)<br>MS-770M (8oz Aerosol)<br>ms-772 (4oz, 8oz, Qt, Gal, 5G, 55G) | Miller-Stephenson Chemical Co Inc. (V18598) | To clean fabric. |
| **(1) Refer to Manufacturer Names and Addresses section for vendor information.** | | |

Consumable Materials
Table 9001/TABLE 25-25-52-94A-004-A01 (continued)

| Material Number and Name | Source (1) | Use |
|---|---|---|
| Solvent, Cleaning (Aliphatic Naphtha) | Commercially available | To clean metal parts. |
| Solvent, Impregnated Powder (Powder-ene) | Commercially available | To clean fabric. |
| Stain Remover, FL.ISR-1 | Commercially available | To remove stains. |
| UU-P-271, Wrapping Paper | Commercially available | To wrap the Slim Plus Double Seat Assemblies. |
| #1066, Lubricant, Silicone | Acuity Specialty Products Inc. (V27674) | To clean metal parts. |
| 398FR, Glass Cloth Tape | 3M Co. (V76381) | To meet certification requirements. |
| 815MX, Detergent, Aqueous Anionic | Brulin & Co. (V94058) | To clean molded plastic areas, clean metal parts, and adhesive removal. |
| #9472, Transfer Tape Adhesive | 3M Co. (V76381) | To bond tray shrouds. |
| **(1) Refer to Manufacturer Names and Addresses section for vendor information.** | | |

SUBTASK 25-25-52-94B-006-A01

B. Special Tools

(1) The special tools needed for the Slim Plus Double Seat Assemblies are given in Table 9002.

NOTE: Equivalent substitutes may be used for the items listed.

Special Tools
Table 9002/TABLE 25-25-52-94B-004-A01

| Tool Number and Name | Source (1) | Use |
|---|---|---|
| Apron | Commercially available | To protect the body when using solvents and detergents. |
| Bottle, Spray | Commercially available | To apply prepared detergent solutions. |
| Brush, Soft-Bristled | Commercially available | To apply prepared detergent solutions. |
| Gloves, Chemical Resistant | Commercially available | To protect the hands when using cleaning solvents. |
| Goggles, Eye Safety | Commercially available | To protect the eyes when using cleaning solvents. |
| **(1) Refer to Manufacturer Names and Addresses section for vendor information.** | | |

Special Tools
Table 9002/TABLE 25-25-52-94B-004-A01 (continued)

| Tool Number and Name | Source (1) | Use |
|---|---|---|
| Inclinometer | Commercially available | To adjust the sliding food tray assembly angle.<br>To adjust the seat back assembly angle. |
| Needle, Fisherman's | Commercially available | To repair tape on seat covers. |
| Tap and Die Set (Thread Chaser and Gage) | Commercially available | To replace helicoil inserts. |
| Thickness Gage (.005 in. to .008 in.) | Commercially available | To adjust recline cable assembly. |
| Vacuum | Commercially available | To clean fabric. |
| 1/16, Tool, Roll Pin Holders | Commercially available | To remove and install roll pins. |
| 1227-6, Tool, Threaded Insert Removal | Emhart Teknologies LLC (V01556) | To replace helicoil inserts. |
| 3695-3, Tool, Threaded Insert Tang Removal | Emhart Teknologies LLC (V01556) | To replace helicoil inserts. |
| 17552-3, Tool, Threaded Insert Installation | Emhart Teknologies LLC (V01556) | To replace helicoil inserts. |
| 2502MRMH, Torque-Meter | Commercially available | To install critical fasteners. (Refer to FITS AND CLEARANCES). |
| 41191267-1, Tool, Recline Adjustment | Safran Seats USA LLC (V3K723) | To adjust recline lock assembly. |
| **(1) Refer to Manufacturer Names and Addresses section for vendor information.** | | |

STORAGE (INCLUDING TRANSPORTATION)

TASK 25-25-52-550-001-A01

1. Storage Procedures

A. General

(1) The Slim Plus Double Seat Assemblies are essentially corrosion-resistant and no special preservation is required other than would normally be accorded to an item having trim and finish items visible to the passengers.

B. Procedures

(1) Wrap seat assembly in waterproof wrapping paper (Federal Specification UU-P-271) or equivalent, or a plastic cover. Use tape (Federal Specification JAN-P-127) or equivalent, to secure wrapping paper or cover.

(2) Identify seat assembly part number and date of overhaul on a tag, or in a convenient location on the seat assembly wrapper.

(3) Store seat assembly (long term) in cool, dry place, away from sunlight an heat source at a temperature range from 4ºC to 32ºC (40º to 90ºF). The relative humidity should not exceed 50%. These temperature-humidity conditions meet requirements of RTCA/DO-160D (Environmental Conditions and Test Procedures for Airborne Equipment) to protect any sensitive electronic equipment, and reduce any possible corrosion of metal parts and mildewing of upholstery materials.

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4176X001 4176X002 4176X004

# ILLUSTRATED PARTS LIST (IPL)

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TASK 25-25-52-99F-813-A01

1. Scope

A. Introduction

(1) General

(a) Each assembly is recorded and immediately followed by a record of its detail parts. The record is indentured to show the difference between each part and the higher assembly. Item numbers in the parts list agree with the item numbers of the included illustration (figure).

(2) How to Identify a Part

(a) When the part number is known, find the part number in the index. Record the figure and item number. Find the item number in the applicable parts list and illustration to get the necessary data as the true part number if applicable.

(b) When the part number is not known, look at the illustrations to identify the part by shape and location. Refer to the included parts list to get the PART NUMBER, NOMENCLATURE, EFFECTIVITY, and QUANTITY.

(c) Use the EFFECTIVITY CODE to show the use of a part to its higher assembly. When the EFFECTIVITY CODE column is empty, the use of the part applies to all NEXT-HIGHER-ASSEMBLIES unless specified differently in the NOMENCLATURE column.

TASK 25-25-52-99F-814-A01

2. Equipment Designator Index

A. General

(1) The EQUIPMENT DESIGNATOR INDEX is an aid to find the parts in the DETAIL PARTS LIST by the EQUIPMENT DESIGNATOR. Each entry gives the EQUIPMENT DESIGNATOR, the PART NUMBER, the FIGURE NUMBER, and the ITEM NUMBER.

(2) Put the EQUIPMENT DESIGNATOR INDEX in sequence, one character at a time, from left to right. The correct sequence is (1) dash, (2) letters A through Z, and (3) numerals 0 through 9.

TASK 25-25-52-99F-815-A01

3. Numerical Index

A. General

(1) The NUMERICAL INDEX is an aid to find parts in the DETAIL PARTS LIST by part number. It gives the FIGURE NUMBER, the ITEM NUMBER, and the TOTAL QUANTITY REQUIRED for each entry.

(2) Put the PART NUMBERS in sequence, one character at a time, from left to right. The correct sequence is (1) dash, (2) letters A through Z, and (3) numerals 0 through 9.

TASK 25-25-52-99F-816-A01

4. Explanation of Detail Parts List Entries

A. General

(1) The DETAIL PARTS LIST is the general sequence of disassembly. Illustrate the parts and record them in the related parts list.

(2) FIG. ITEM Column

(a) The first number at the top of each FIG. ITEM column is the figure number of the exploded-view illustration. The number given opposite each part number is the item number given to the part in the illustration.

(b) A dash (-) in front of an item number shows that the part is not illustrated.

(c) Alpha-variants A through Z (except I and O) are given to item numbers when necessary to identify added parts, alternate parts, and parts changed by service bulletins.

(3) PART NUMBER Column

(a) This column gives the part number of the manufacturer for each part, as changed to meet the requirements of ATA 200/2000. The changes can include:

1 Removal of empty spaces and special characters. Dashes are permitted only between number characters.

2 Add a reference part number that agrees with ATA 200/2000 if the PART NUMBER is longer than 15 characters. In these cases, give the full part number in the NOMENCLATURE column.

(4) INDENTURE Column

(a) The indenture column shows how parts are related. A typical relation is as follows:

0 1 2 3
Assembly
* Detailed parts for assembly
* Sub- assembly
* * Detailed parts for sub-assembly
* * Sub-sub-assembly
* * * Detailed parts for sub-sub-assembly

(5) NOMENCLATURE Column

(a) This column gives descriptive nomenclature for each part. It can also give the CAGE code of the manufacturer (if the part is not made by Safran Seats USA LLC), the part number (if it is longer than 15 digits or changed to ATA 200/2000), a service bulletin that changes the part, and expired part numbers. The column also gives the figure for NHA and more data as necessary.

(b) Record both the pre- and post-service bulletin configurations of assemblies, subassemblies, and detail parts subjected to modification, deletion, addition, or replacement by an issued service bulletin. The term (PRE SB XXXX) in the NOMENCLATURE column identifies the initial configuration, and the term (POST SB XXXX) identifies assemblies and parts after the change is completed.

(c) When applicable, use the terms defined below to indicate the interchangeability of parts. These names show how parts are interchangeable.

| Abbreviation | Term | Definition |
|---|---|---|
| ALT | Alternate | The recorded part is an alternative to and interchangeable with other parts in the same item number group or other item numbers when identified. |
| RPLD BY | Replaced By | The part is replaced by and is interchangeable with the item number identified in the note. |
| RPLS | Replaces | The part replaces and is interchangeable with the item number identified in the note. |
| SUPSD BY | Superseded By | The part is superseded by and is not interchangeable with the item number identified in the note. |
| SUPSDS | Supersedes | The part supersedes and is not interchangeable with the item number identified in the note. |

(6) EFF CODE Column

(a) This column contains effectivity codes (A, B, etc.) to indicate the alternate models or configurations of the end items to which the parts apply. This column is left blank when the parts apply to all models or configurations in the parts list. When an asterisk (*) is used, the part is contained in a kit which is listed at the end of the detail parts lists.

(7) UNITS PER ASSY Column

(a) The quantity shown in this column is the units required for one next higher assembly (NHA). The abbreviation RF (reference) means the end item or assembly is shown completely assembled in the figure referenced in the NOMENCLATURE column.

MANUFACTURER NAMES AND ADDRESSES

| CODE | NAME | ADDRESS |
|---|---|---|
| VC3269 | EJOT GMBH CO KG | UNTERE BIENHECKE 16<br>BAD LAASPHE<br>GERMANY 57334<br>PHONE 02752/109-0 |
| V0B9F4 | RKR TECHNOLOGIES LTD | 724 111TH ST<br>ARLINGTON<br>TX 76011 7617<br>PHONE 817-640-5340 |
| V0GUK5 | ANDPAK INC | 400 JARVIS DR<br>MORGAN HILL<br>CA 95037<br>PHONE 408-782-2500 |
| V0HGX6 | DOUGLASS INTERIOR PRODUCTS INC. | 1910 132ND AVENUE NE<br>BELLEVUE<br>WA 98005-2198<br>PHONE 425-455-2120 |
| V0VYR8 | DUPONT E I DE NEMOURS AND CO | 3300 PACIFIC AVE<br>BURBANK<br>CA 91505<br>PHONE – |
| V01556 | EMHART TEKNOLOGIES LLC | 4 SHELTER ROCK LN<br>DANBURY<br>CT 06810-8159<br>PHONE 203-944-1751 |
| V019L2 | FITZ AEROSPACE LLC (ESNA AEROSPACE) | 611 COUNTRY CLUB RD<br>POCAHONTAS<br>AR 72455-8803<br>PHONE 870-892-4702 |

| CODE | NAME | ADDRESS |
|---|---|---|
| V05693 | CHERRY TEXTRON INC. | 1224 E WARNER AVE<br>SANTA ANA<br>CA 92705-5484<br>PHONE 714-545-5511 |
| V06383 | PANDUIT CORP. | 18900 PANDUIT DR<br>TINLEY PARK<br>IL 60487-3600<br>PHONE 708-532-1800 |
| V1A319 | LAMART CORPORATION | 16 RICHMOND ST<br>CLIFTON<br>NJ 07011 2829<br>PHONE 973-772-6262 |
| V1YSK1 | P L PORTER CONTROLS INC | 3000 WINONA AVE<br>BURBANK<br>CA 91510 7722<br>PHONE 818-526-2414 |
| V11815 | SPS TECHNOLOGIES LLC | 1224 E WARNER AVE<br>SANTA ANA<br>CA 92705 5414<br>PHONE 714-850-6014 |
| V18598 | MILLER-STEPHENSON CHEMICAL COMPANY | INC<br>55 BACKUS AVE<br>DANBURY<br>CT 06810 7328<br>PHONE 203-743-4447 |
| V27674 | ACUITY SPECIALTY PRODUCTS INC | 3330 CUMBERLAND BLVD SE STE 700<br>ATLANTA<br>GA 30339 8100<br>PHONE 404-603-7677 |

| CODE | NAME | ADDRESS |
|---|---|---|
| V3K723 | SAFRAN SEATS USA LLC | 2000 WEBER DR<br>GAINESVILLE<br>TX 76240-9699<br>PHONE 940-668-4825 |
| V31272 | ANCRA INTERNATIONAL LLC | 875 W 8TH ST<br>AZUSA<br>CA 91702-2247<br>PHONE 626-765-4812 |
| V35FB9 | AMSAFE INC. | 1043 NORTH 47TH AVE<br>PHOENIX<br>AZ 85043-1817<br>PHONE 602-865-9388 |
| V4XPC8 | TOWNSEND LEATHER COMPANY INC | 45-49 TOWNSEND AVE<br>JOHNSTOWN<br>NY 12095 1004<br>PHONE 518-762-2764 |
| V49U11 | PERRONE LEATHER LLC | 182 RIVERSIDE DR<br>FULTONVILLE<br>NY 12072-1750<br>PHONE 518-853-4300 |
| V5U1K0 | AVDEL USA LLC | 614 NC HWY 200 S<br>STANFIELD<br>NC 28163<br>PHONE 586-731-4349 |
| V76381 | 3M COMPANY | 3M CENTER<br>SAINT PAUL<br>MN 55144 1001<br>PHONE 866-556-5712 |

| CODE | NAME | ADDRESS |
|---|---|---|
| V78553 | TINNERMAN PALNUT ENGINEERED PRODUCTS INC. | 1060 WEST 130TH STREET<br>BRUNSWICK<br>OH 44212-2316<br>PHONE 330-220-5100 |
| V94058 | BRULIN HOLDING CO. INC. | 2920 DR A J BROWN AVE<br>INDIANAPOLIS<br>IN 46205-4066<br>PHONE 800-776-7149 |

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ALPHA/NUMERIC INDEX

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| AC2224-09 | | 7B | 15A | 1 |
| AC71-48 | | 7 | 15A | 1 |
| | | 7C | 40C | 1 |
| AC7124-01 | | 7C | 40A | 1 |
| AC765-48 | | 6 | 20A | 1 |
| | | 6B | 20A | 1 |
| AD44BS | | 5 | 65 | 7 |
| | | 5A | 80 | 7 |
| AN316-6R | | 1 | 155 | 4 |
| | | 1A | 90 | 4 |
| | | 1B | 170 | 8 |
| | | 1C | 95 | 4 |
| | | 1D | 160 | 4 |
| | | 1E | 100 | 8 |
| | | 1F | 150 | 4 |
| | | 1G | 90 | 4 |
| | | 1H | 180 | 8 |
| | | 1J | 95 | 4 |
| | | 1K | 160 | 4 |
| | | 1L | 105 | 8 |
| | | 1M | 135 | 4 |
| | | 1N | 90 | 4 |
| | | 1P | 160 | 8 |
| | | 1Q | 95 | 4 |
| | | 1R | 145 | 4 |
| | | 1S | 105 | 8 |
| AN565E8H5 | | 10 | 30 | 1 |
| | | 10A | 30 | 1 |
| | | 10B | 30 | 1 |
| | | 11 | 30 | 1 |
| | | 11A | 45 | 1 |
| | | 11B | 25 | 1 |
| | | 11F | 45 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| AN960-10 | | 9 | 30A | 2 |
| | | 9A | 30A | 2 |
| | | 9B | 10A | 1 |
| | | | 30A | 2 |
| | | | 80A | 4 |
| | | 9C | 35A | 2 |
| | | | 55A | 4 |
| | | | 95A | 4 |
| | | 9D | 130A | 2 |
| | | | 140A | 2 |
| | | | 175A | 2 |
| | | | 35A | 2 |
| | | | 80A | 8 |
| | | 9E | 85A | 4 |
| AN960-10L | | 9 | 115A | 4 |
| | | | 150A | 2 |
| | | | 50A | 4 |
| | | 9A | 140A | 1 |
| | | | 175A | 2 |
| | | | 75A | 8 |
| | | 9C | 120A | 4 |
| | | | 140A | 2 |
| AN960-416 | | 10 | 240A | 1 |
| | | | 265A | 2 |
| | | 10A | 230A | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| AN960-416L | | 1 | 115A | 4 |
| | | | 75A | 4 |
| | | 10 | 185A | 2 |
| | | | 235A | 3 |
| | | 10A | 155A | 2 |
| | | | 175A | 2 |
| | | | 225A | 1 |
| | | | 245A | 2 |
| | | | 265A | 2 |
| | | 10B | 230A | 2 |
| | | | 275A | 3 |
| | | 11 | 180A | 2 |
| | | 11A | 175A | 2 |
| | | | 195A | 2 |
| | | | 265A | 2 |
| | | 11C | 105A | 2 |
| | | 11D | 130A | 4 |
| | | | 60A | 2 |
| | | | 80A | 2 |
| | | 11E | 210A | 2 |
| | | | 300A | 4 |
| | | 1A | 55A | 8 |
| | | 1B | 115A | 4 |
| | | | 80A | 4 |
| | | 1C | 55A | 8 |
| | | 1D | 120A | 4 |
| | | | 85A | 4 |
| | | 1E | 70A | 8 |
| | | 9 | 135A | 2 |
| | | 9A | 160A | 2 |
| | | 9B | 115A | 4 |
| | | | 135A | 2 |
| | | 9C | 155A | 2 |
| AN960-516L | | 10 | 45A | 2 |
| | | 10A | 45A | 2 |
| | | 10B | 45A | 2 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| AN960-6 | | 3 | 200A | 2 |
| | | | 215A | 2 |
| | | | 230A | 4 |
| | | | 250A | 8 |
| | | | 300A | 4 |
| | | | 315A | 8 |
| | | 3A | 195A | 2 |
| | | | 210A | 2 |
| | | | 225A | 4 |
| | | | 240A | 8 |
| | | | 255A | 8 |
| | | 3B | 180A | 2 |
| | | | 195A | 2 |
| | | | 210A | 4 |
| | | | 225A | 8 |
| AN960-816 | | 10B | 135A | 1 |
| | | 11E | 90A | 2 |
| AN970-3 | | 10B | 175 | 1 |
| | | 11B | 195 | 1 |
| AN970-4 | | 1R | 125 | 4 |
| | | 3 | 145 | 1 |
| | | | 90 | 1 |
| | | 3C | 320 | 2 |
| | | | 395 | 2 |
| | | 3E | 315 | 2 |
| | | | 390 | 2 |
| AN970-6 | | 3 | 100 | 1 |
| | | | 155 | 1 |
| | | 3A | 150 | 1 |
| | | | 95 | 1 |
| | | 3B | 135 | 1 |
| | | | 80 | 1 |
| | | 3C | 325 | 1 |
| | | | 400 | 1 |
| | | 3D | 215 | 1 |
| | | | 295 | 1 |
| | | 3E | 320 | 1 |
| | | | 395 | 1 |
| BSPQ44 | | 5 | 50 | 8 |
| | | 5A | 50 | 8 |
| | | | 65 | 8 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| CCR264CS3-04 | | 3C | 60 | 5 |
| | | 3E | 60 | 5 |
| CDSP5801-2AL | | 1B | 160 | 6 |
| | | 1H | 170 | 6 |
| | | 1P | 150 | 6 |
| CDSP5801-4AL | | 3 | 30 | 2 |
| | | 3A | 15 | 2 |
| | | 3B | 15 | 2 |
| | | 3C | 145 | 2 |
| | | 3D | 15 | 2 |
| | | 3E | 145 | 2 |
| CR3213-4-02 | | 3 | 195 | 2 |
| | | | 210 | 2 |
| | | | 225 | 4 |
| | | | 295 | 4 |
| | | | 310 | 8 |
| | | 3A | 190 | 2 |
| | | | 205 | 2 |
| | | | 220 | 4 |
| | | | 235 | 8 |
| | | 3B | 175 | 2 |
| | | | 190 | 2 |
| | | | 205 | 4 |
| | | | 220 | 8 |
| | | 3C | 225 | 8 |
| | | | 240 | 4 |
| | | | 265 | 1 |
| | | | 290 | 1 |
| | | 3D | 120 | 8 |
| | | | 135 | 4 |
| | | | 155 | 4 |
| | | | 170 | 2 |
| | | | 185 | 2 |
| | | 3E | 220 | 8 |
| | | | 235 | 4 |
| | | | 260 | 1 |
| | | | 285 | 1 |
| CR3213-4-04 | | 3A | 250 | 4 |
| CS043M3S17 | | 4 | 20 | 1 |
| | | 4A | 20 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| CS087L3S17 | | 3C | 30 | 1 |
| | | 3E | 30 | 1 |
| E0-540-802-107 | | 1H | 70 | 4 |
| | | 1K | 65 | 4 |
| | | 1M | 55 | 4 |
| | | 1P | 70 | 4 |
| | | 1R | 65 | 4 |
| E0-540-802-170 | | 1F | 55 | 4 |
| E0540-80-2-107 | | 1 | 60 | 1 |
| | | 1D | 70 | 1 |
| F52NKTE048 | | 10 | 260 | 2 |
| | | 10A | 260 | 2 |
| F52NKTE054 | | 10 | 40 | 1 |
| MS16562-10 | | 8 | 15 | 1 |
| MS16562-193 | | 4 | 10 | 1 |
| | | 4A | 10 | 1 |
| MS16562-64 | | 10A | 75 | 1 |
| MS21042-4 | | 3C | 305 | 2 |
| | | | 315 | 1 |
| | | | 390 | 1 |
| MS21042L06 | | 3C | 160 | 1 |
| | | 3D | 45 | 1 |
| | | | 70 | 1 |
| | | 3E | 160 | 1 |
| MS21042L08 | | 4 | 65 | 1 |
| | | 4A | 70 | 2 |
| | | 4B | 65 | 1 |
| | | 4C | 80 | 1 |
| | | 4D | 60 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| MS21042L3 | | 11 | 240 | 2 |
| | | 11B | 290 | 2 |
| | | 1B | 35 | 8 |
| | | 1E | 35 | 8 |
| | | 1H | 35 | 8 |
| | | 1L | 35 | 8 |
| | | 1P | 35 | 8 |
| | | 1S | 35 | 4 |
| | | 3C | 340 | 4 |
| | | | 415 | 4 |
| | | 3D | 235 | 1 |
| | | | 315 | 1 |
| | | 3E | 335 | 4 |
| | | | 410 | 4 |
| | | 4B | 40 | 2 |
| | | 4C | 60 | 2 |
| | | 4D | 40 | 2 |
| | | 9 | 110 | 2 |
| | | | 145 | 1 |
| | | 9A | 170 | 1 |
| | | 9C | 115 | 2 |
| | | | 135 | 1 |
| | | 9D | 125 | 1 |
| | | | 170 | 1 |
| | | 9E | 120 | 1 |
| MS21042L4 | | 1 | 110 | 2 |
| | | | 70 | 2 |
| | | 10 | 180 | 1 |
| | | | 205 | 1 |
| | | | 230 | 2 |
| | | 10A | 170 | 1 |
| | | | 195 | 1 |
| | | | 220 | 1 |
| | | | 240 | 1 |
| | | 10B | 140 | 1 |
| | | | 225 | 1 |
| | | | 245 | 1 |
| | | | 270 | 2 |
| | | 11 | 175 | 1 |
| | | | 200 | 1 |
| | | | 255 | 1 |
| | | 11A | 190 | 1 |
| | | | 210 | 1 |
| | | | 260 | 1 |
| | | 11B | 160 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| | | | 235 | 1 |
| | | | 260 | 1 |
| | | | 305 | 1 |
| | | 11C | 100 | 1 |
| | | | 125 | 1 |
| | | | 150 | 2 |
| | | 11D | 100 | 1 |
| | | | 125 | 2 |
| | | | 75 | 1 |
| | | 11E | 100 | 1 |
| | | | 200 | 1 |
| | | | 240 | 1 |
| | | | 290 | 2 |
| | | 11F | 210 | 1 |
| | | | 230 | 1 |
| | | | 260 | 1 |
| | | 1A | 50 | 4 |
| | | 1B | 110 | 2 |
| | | | 75 | 2 |
| | | 1C | 50 | 4 |
| | | 1D | 115 | 2 |
| | | | 80 | 2 |
| | | 1E | 65 | 4 |
| | | 1F | 105 | 2 |
| | | | 70 | 2 |
| | | 1G | 50 | 4 |
| | | 1H | 120 | 2 |
| | | | 85 | 2 |
| | | 1J | 50 | 4 |
| | | 1K | 115 | 2 |
| | | | 80 | 2 |
| | | 1L | 65 | 4 |
| | | 1M | 90 | 4 |
| | | 1N | 50 | 4 |
| | | 1P | 105 | 4 |
| | | 1Q | 50 | 4 |
| | | 1R | 100 | 4 |
| | | 1S | 65 | 4 |
| | | 3 | 125 | 1 |
| | | | 140 | 1 |
| | | | 180 | 1 |
| | | | 85 | 1 |
| | | 3A | 120 | 1 |
| | | | 135 | 1 |
| | | | 175 | 1 |
| | | | 80 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| | | 3B | 105 | 1 |
| | | | 120 | 1 |
| | | | 160 | 1 |
| | | | 65 | 1 |
| | | 3C | 20 | 1 |
| | | 3D | 200 | 1 |
| | | | 265 | 1 |
| | | | 280 | 1 |
| | | | 345 | 1 |
| | | 3E | 20 | 1 |
| | | | 300 | 2 |
| | | | 310 | 1 |
| | | | 385 | 1 |
| | | 7C | 95 | 1 |
| | | 7D | 90 | 1 |
| | | 9 | 130 | 1 |
| | | 9A | 120 | 1 |
| | | | 155 | 1 |
| | | 9B | 110 | 2 |
| | | | 130 | 1 |
| | | | 145 | 1 |
| | | 9C | 150 | 1 |
| | | 9D | 155 | 1 |
| | | 9E | 115 | 1 |
| | | | 150 | 1 |
| | | | 165 | 1 |
| MS21042L5 | | 11B | 210 | 2 |
| MS21209C0610 | | 8 | 105 | 2 |
| | | | 140 | 2 |
| MS21209C0625 | | 8 | 30 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| MS21209C0810 | | 7 | 110 | 2 |
| | | | 125 | 2 |
| | | | 150 | 9 |
| | | | 65 | 3 |
| | | | 80 | 4 |
| | | | 95 | 4 |
| | | 7A | 105 | 2 |
| | | | 120 | 2 |
| | | | 140 | 9 |
| | | | 60 | 3 |
| | | | 75 | 4 |
| | | | 90 | 4 |
| | | 7B | 110 | 2 |
| | | | 125 | 2 |
| | | | 165 | 9 |
| | | | 65 | 3 |
| | | | 80 | 4 |
| | | | 95 | 4 |
| | | 7C | 130 | 3 |
| | | | 145 | 4 |
| | | | 160 | 4 |
| | | | 175 | 2 |
| | | | 190 | 2 |
| | | | 220 | 9 |
| | | 7D | 125 | 3 |
| | | | 140 | 4 |
| | | | 155 | 4 |
| | | | 170 | 2 |
| | | | 185 | 2 |
| | | | 215 | 9 |
| | | 8 | 100 | 13 |
| MS21209C0830 | | 2 | 100 | 1 |
| | | | 75 | 1 |
| | | 2A | 110 | 1 |
| | | | 85 | 1 |
| MS21209F0820 | | 10B | 310 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| MS21209F1-10 | | 10 | 145 | 2 |
| | | | 150 | 2 |
| | | | 275 | 2 |
| | | 10A | 130 | 2 |
| | | | 140 | 2 |
| | | | 275 | 2 |
| | | 10B | 185 | 4 |
| | | | 315 | 4 |
| | | 11 | 145 | 4 |
| | | | 225 | 1 |
| | | 11A | 160 | 4 |
| | | 11B | 325 | 2 |
| | | | 335 | 1 |
| | | 11C | 170 | 6 |
| | | 11D | 145 | 6 |
| | | 11E | 316 | 8 |
| | | 11F | 155 | 4 |
| | | 2A | 30 | 2 |
| | | | 50 | 2 |
| | | 7 | 155 | 4 |
| | | 7A | 145 | 4 |
| | | 7B | 145 | 2 |
| | | | 160 | 2 |
| | | 7C | 210 | 2 |
| | | | 225 | 2 |
| | | 7D | 205 | 2 |
| | | | 220 | 2 |
| | | 8 | 75 | 2 |
| | | 9 | 15 | 1 |
| | | 9A | 15 | 1 |
| | | 9B | 15 | 1 |
| | | 9C | 15 | 1 |
| | | 9D | 15 | 1 |
| | | 9E | 15 | 1 |
| MS21209F1-15 | | 10 | 105 | 1 |
| | | 10A | 85 | 1 |
| | | 10B | 80 | 1 |
| | | 11 | 105 | 1 |
| | | 11A | 120 | 1 |
| | | 11B | 100 | 1 |
| | | 11C | 35 | 1 |
| | | 11D | 10 | 1 |
| | | 11E | 15 | 1 |
| | | 11F | 115 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| MS21209F1-20 | | 10A | 110 | 1 |
| | | | 280 | 1 |
| | | 10B | 105 | 1 |
| | | | 190 | 1 |
| | | | 320 | 1 |
| | | 11 | 130 | 1 |
| | | | 230 | 1 |
| | | | 95 | 1 |
| | | 11A | 110 | 1 |
| | | | 145 | 1 |
| | | 11B | 125 | 1 |
| | | | 320 | 1 |
| | | | 85 | 1 |
| | | 11C | 165 | 1 |
| | | | 20 | 1 |
| | | | 60 | 1 |
| | | 11D | 140 | 1 |
| | | | 35 | 1 |
| | | 11E | 314 | 2 |
| | | | 45 | 1 |
| | | 11F | 105 | 1 |
| | | | 140 | 1 |
| MS21209F4-15 | | 10 | 170 | 2 |
| | | 10A | 160 | 2 |
| | | 10B | 215 | 2 |
| | | 11 | 165 | 2 |
| | | 11A | 180 | 2 |
| | | | 255 | 4 |
| | | 11C | 90 | 2 |
| | | 11D | 65 | 2 |
| | | 11E | 185 | 2 |
| | | 11F | 175 | 2 |
| | | | 190 | 4 |
| MS21209F5-10 | | 11 | 65 | 1 |
| | | 11B | 60 | 1 |
| MS21209F5-15 | | 11A | 80 | 1 |
| | | 11F | 200 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| MS24585-1159 | | 10 | 90 | 1 |
| | | 11 | 90 | 1 |
| | | 11A | 105 | 1 |
| | | 11B | 90 | 1 |
| | | 11C | 25 | 1 |
| | | 11F | 100 | 1 |
| MS3215-4025 | | 11 | 75 | 1 |
| | | 11A | 90 | 1 |
| | | 11B | 70 | 1 |
| | | 11F | 85 | 1 |
| | | 1B | 280 | 1 |
| | | 1E | 210 | 1 |
| | | 1H | 310 | 1 |
| | | 1L | 235 | 1 |
| MS35333-40 | | 10 | 165 | 2 |
| | | 10B | 205 | 2 |
| | | 11 | 160 | 2 |
| | | 11C | 85 | 2 |
| | | 11E | 180 | 2 |
| MS35333-42 | | 1 | 160 | 4 |
| | | 1A | 95 | 4 |
| | | 1B | 175 | 8 |
| | | 1C | 100 | 4 |
| | | 1D | 165 | 4 |
| | | 1E | 105 | 8 |
| | | 1F | 155 | 4 |
| | | 1G | 95 | 4 |
| | | 1H | 185 | 8 |
| | | 1J | 100 | 4 |
| | | 1K | 165 | 4 |
| | | 1L | 110 | 8 |
| | | 1M | 140 | 4 |
| | | 1N | 95 | 4 |
| | | 1P | 165 | 8 |
| | | 1Q | 100 | 4 |
| | | 1R | 150 | 4 |
| | | 1S | 110 | 8 |
| MS35672-22 | | 8 | 115 | 4 |
| NAS1081-08A3 | | 10B | 120 | 1 |
| | | 11B | 140 | 1 |
| | | 11E | 70 | 2 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| NAS1081-08A3P | | 2 | 25 | 2 |
| | | | 40 | 2 |
| | | 2A | 25 | 2 |
| | | | 45 | 2 |
| NAS1081-08A4P | | 2 | 20 | 1 |
| | | | 35 | 1 |
| | | 2A | 20 | 1 |
| | | | 40 | 1 |
| NAS1081-3A8L | | 10 | 120 | 1 |
| | | 10A | 100 | 1 |
| | | 10B | 95 | 1 |
| | | 11 | 120 | 1 |
| | | 11A | 135 | 1 |
| | | 11B | 115 | 1 |
| | | 11C | 50 | 1 |
| | | 11D | 25 | 1 |
| | | 11E | 40 | 1 |
| | | 11F | 130 | 1 |
| NAS1149C0332R | | 4B | 45 | 2 |
| | | 4D | 45 | 2 |
| NAS1149C0363B | | 1 | 55 | 2 |
| | | 1D | 65 | 2 |
| | | 1F | 60 | 8 |
| | | 1H | 75 | 8 |
| | | 1K | 70 | 8 |
| | | 1M | 60 | 8 |
| | | 1P | 75 | 8 |
| | | 1R | 70 | 4 |
| NAS1149C0416R | | 1B | 285 | 1 |
| | | 1E | 215 | 1 |
| | | 1H | 315 | 1 |
| | | 1L | 240 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| NAS1149F0332P | | 10A | 135 | 1 |
| | | 11 | 245 | 4 |
| | | 11B | 295 | 4 |
| | | 1B | 40 | 8 |
| | | 1E | 45 | 8 |
| | | 1H | 40 | 8 |
| | | 1L | 45 | 8 |
| | | 1P | 40 | 8 |
| | | 1S | 45 | 4 |
| | | 3C | 120 | 2 |
| | | | 345 | 4 |
| | | | 420 | 4 |
| | | | 90 | 2 |
| | | 3D | 240 | 2 |
| | | | 320 | 2 |
| | | 3E | 120 | 2 |
| | | | 340 | 4 |
| | | | 415 | 4 |
| | | | 90 | 2 |
| | | 5 | 15 | 4 |
| | | 5A | 15 | 4 |
| | | 9 | 115 | 4 |
| | | | 150 | 2 |
| | | | 50 | 4 |
| | | 9A | 140 | 1 |
| | | | 175 | 2 |
| | | | 50 | 4 |
| | | | 75 | 8 |
| | | 9B | 50 | 4 |
| | | 9C | 120 | 4 |
| | | | 140 | 2 |
| | | | 55 | 4 |
| | | 9D | 130 | 2 |
| | | | 140 | 2 |
| | | | 175 | 2 |
| | | | 35 | 2 |
| | | | 55 | 4 |
| | | | 80 | 8 |
| | | 9E | 130 | 2 |
| | | | 35 | 2 |
| | | | 55 | 4 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| NAS1149F0363P | | 3C | 350 | 4 |
| | | | 425 | 4 |
| | | 3E | 345 | 4 |
| | | | 420 | 4 |
| | | 4 | 35 | 2 |
| | | | 50 | 2 |
| | | 4A | 40 | 2 |
| | | | 60 | 2 |
| | | 4C | 20 | 2 |
| | | | 40 | 2 |
| | | 9 | 30 | 2 |
| | | | 90 | 4 |
| | | 9A | 30 | 2 |
| | | 9B | 30 | 2 |
| | | 9C | 35 | 2 |
| | | | 95 | 4 |
| | | 9E | 85 | 4 |
| NAS1149F0432P | | 1 | 115 | 4 |
| | | | 75 | 4 |
| | | 10 | 185 | 2 |
| | | | 235 | 3 |
| | | 10A | 155 | 2 |
| | | | 175 | 2 |
| | | | 225 | 1 |
| | | | 245 | 2 |
| | | | 265 | 2 |
| | | 10B | 230 | 2 |
| | | | 275 | 3 |
| | | 11 | 180 | 2 |
| | | | 260 | 2 |
| | | 11A | 175 | 2 |
| | | | 195 | 2 |
| | | | 250 | 4 |
| | | | 265 | 2 |
| | | 11B | 240 | 2 |
| | | | 310 | 2 |
| | | 11C | 105 | 2 |
| | | | 155 | 4 |
| | | 11D | 130 | 4 |
| | | | 60 | 2 |
| | | | 80 | 2 |
| | | 11E | 210 | 2 |
| | | | 300 | 4 |
| | | 11F | 170 | 2 |
| | | | 215 | 2 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| | | | 265 | 2 |
| | | 1A | 55 | 8 |
| | | 1B | 115 | 4 |
| | | | 80 | 4 |
| | | 1C | 55 | 8 |
| | | 1D | 120 | 4 |
| | | | 85 | 4 |
| | | 1E | 70 | 8 |
| | | 1F | 110 | 4 |
| | | | 75 | 4 |
| | | 1G | 55 | 8 |
| | | 1H | 125 | 4 |
| | | | 90 | 4 |
| | | 1J | 55 | 8 |
| | | 1K | 120 | 4 |
| | | | 85 | 4 |
| | | 1L | 70 | 8 |
| | | 1M | 95 | 8 |
| | | 1N | 55 | 8 |
| | | 1P | 110 | 8 |
| | | 1Q | 55 | 8 |
| | | 1R | 105 | 8 |
| | | 1S | 70 | 8 |
| | | 7C | 100 | 2 |
| | | 7D | 95 | 2 |
| | | 9 | 135 | 2 |
| | | 9A | 125 | 2 |
| | | | 160 | 2 |
| | | 9B | 115 | 4 |
| | | | 135 | 2 |
| | | | 150 | 2 |
| | | 9C | 155 | 2 |
| | | 9D | 160 | 2 |
| | | 9E | 125 | 2 |
| | | | 155 | 2 |
| | | | 170 | 2 |
| NAS1149F0463P | | 10 | 240 | 1 |
| | | | 265 | 2 |
| | | 10A | 230 | 1 |
| | | 10B | 300 | 2 |
| NAS1149F0516P | | 11 | 45 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| NAS1149F0532P | | 10 | 45 | 2 |
| | | 10A | 45 | 2 |
| | | 10B | 45 | 2 |
| | | 11A | 60 | 3 |
| | | 11B | 220 | 4 |
| | | | 40 | 1 |
| | | 11F | 60 | 3 |
| NAS1149F0563P | | 11B | 215 | 2 |
| NAS1149F0863P | | 10B | 135 | 1 |
| | | 11B | 155 | 1 |
| | | 11E | 90 | 2 |
| NAS1149F363P | | 9B | 80 | 4 |
| NAS1149FN432P | | 5 | 55 | 16 |
| | | | 70 | 14 |
| | | 5A | 55 | 16 |
| | | | 70 | 16 |
| | | | 85 | 14 |
| NAS1149FN616P | | 3C | 165 | 1 |
| | | 3D | 50 | 1 |
| | | | 75 | 1 |
| | | 3E | 165 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| NAS1149FN632P | | 3 | 200 | 2 |
| | | | 215 | 2 |
| | | | 230 | 4 |
| | | | 250 | 8 |
| | | | 300 | 4 |
| | | | 315 | 8 |
| | | 3A | 195 | 2 |
| | | | 210 | 2 |
| | | | 225 | 4 |
| | | | 240 | 8 |
| | | | 255 | 8 |
| | | 3B | 180 | 2 |
| | | | 195 | 2 |
| | | | 210 | 4 |
| | | | 225 | 8 |
| | | 3C | 100 | 4 |
| | | | 130 | 4 |
| | | | 230 | 8 |
| | | | 245 | 4 |
| | | | 260 | 1 |
| | | | 270 | 1 |
| | | | 285 | 1 |
| | | | 295 | 1 |
| | | 3D | 125 | 8 |
| | | | 140 | 4 |
| | | | 160 | 4 |
| | | | 175 | 2 |
| | | | 190 | 2 |
| | | 3E | 100 | 4 |
| | | | 130 | 4 |
| | | | 225 | 8 |
| | | | 240 | 4 |
| | | | 255 | 1 |
| | | | 265 | 1 |
| | | | 280 | 1 |
| | | | 290 | 1 |
| NAS1149FN832P | | 4 | 70 | 1 |
| | | 4A | 75 | 2 |
| | | 4C | 85 | 1 |
| | | 9 | 80 | 8 |
| | | 9B | 90 | 4 |
| | | 9C | 85 | 4 |
| | | 9E | 95 | 4 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| NAS1169-10L | | 5 | 20 | 4 |
| | | 5A | 20 | 4 |
| NAS1169-8L | | 3 | 260 | 4 |
| | | 7C | 70 | 1 |
| | | 7D | 65 | 1 |
| NAS1204-12W | | 10 | 245 | 1 |
| | | 10A | 235 | 1 |
| | | 10B | 280 | 1 |
| NAS1204-16W | | 10 | 270 | 2 |
| | | 10A | 270 | 2 |
| | | 10B | 305 | 2 |
| NAS1351-08-6 | | 7 | 10 | 1 |
| NAS1351-3-10 | | 6 | 10 | 1 |
| | | 6A | 10 | 1 |
| | | 6B | 10 | 1 |
| | | 6C | 10 | 1 |
| | | 7C | 110 | 1 |
| | | 7D | 105 | 1 |
| NAS1351-3-12P | | 10 | 85 | 1 |
| | | 11 | 85 | 1 |
| | | 11A | 100 | 1 |
| | | 11B | 80 | 1 |
| | | 11F | 95 | 1 |
| NAS1351-3-14 | | 7 | 135 | 1 |
| | | 7A | 130 | 1 |
| | | 7B | 135 | 1 |
| | | 7C | 205 | 1 |
| | | 7D | 200 | 1 |
| NAS1351-3-16 | | 7 | 140 | 1 |
| | | 7A | 135 | 1 |
| | | 7B | 140 | 1 |
| | | 7C | 115 | 2 |
| | | | 200 | 1 |
| | | 7D | 110 | 2 |
| | | | 195 | 1 |
| NAS1351-3-24 | | 1B | 65 | 4 |
| | | 1H | 65 | 4 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| NAS1351-3-28 | | 1 | 50 | 4 |
| | | 1D | 60 | 4 |
| | | 1F | 50 | 4 |
| | | 1K | 60 | 4 |
| | | 1M | 50 | 4 |
| | | 1P | 65 | 4 |
| | | 1R | 60 | 4 |
| NAS1351-3-6 | | 10A | 80 | 1 |
| | | 10B | 75 | 1 |
| | | 11A | 115 | 1 |
| | | 11B | 95 | 1 |
| | | 11D | 5 | 1 |
| | | 11E | 10 | 1 |
| | | 11F | 110 | 1 |
| | | 4C | 65 | 2 |
| NAS1351-3-8 | | 10 | 100 | 1 |
| | | 10A | 125 | 1 |
| | | 11 | 100 | 1 |
| | | 11C | 30 | 1 |
| | | 3C | 115 | 2 |
| | | | 85 | 2 |
| | | 3E | 115 | 2 |
| | | | 85 | 2 |
| | | 4B | 50 | 2 |
| | | 4D | 50 | 2 |
| NAS1351-4-24P | | 11A | 245 | 4 |
| NAS1352-06-6 | | 8 | 120 | 4 |
| NAS1352-06-8 | | 8 | 25 | 1 |
| NAS1352-08-6 | | 7A | 10 | 1 |
| | | 7B | 10 | 1 |
| | | 7C | 25 | 1 |
| | | 7D | 25 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| NAS1515H6L | | 1 | 120 | 4 |
| | | | 80 | 4 |
| | | 1A | 60 | 8 |
| | | 1B | 120 | 4 |
| | | | 85 | 4 |
| | | 1C | 60 | 8 |
| | | 1D | 125 | 4 |
| | | | 90 | 4 |
| | | 1E | 75 | 8 |
| | | 1F | 115 | 4 |
| | | | 80 | 4 |
| | | 1G | 60 | 8 |
| | | 1H | 130 | 4 |
| | | | 95 | 4 |
| | | 1J | 60 | 8 |
| | | 1K | 125 | 4 |
| | | | 90 | 4 |
| | | 1L | 75 | 8 |
| | | 1M | 100 | 8 |
| | | 1N | 60 | 8 |
| | | 1P | 115 | 8 |
| | | 1Q | 60 | 8 |
| | | 1R | 110 | 8 |
| | | 1S | 75 | 8 |
| | | 2 | 50 | 4 |
| | | 2A | 60 | 4 |
| NAS43DD3-28 | | 3 | 265 | 4 |
| NAS43DD4-10 | | 10 | 190 | 1 |
| | | 10A | 185 | 1 |
| | | 11 | 185 | 1 |
| | | 11A | 230 | 1 |
| | | 11B | 245 | 1 |
| | | 11C | 110 | 2 |
| | | 11D | 85 | 2 |
| | | 11E | 215 | 2 |
| | | 11F | 255 | 1 |
| NAS43HT4-11 | | 3 | 150 | 1 |
| | | | 95 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| NAS43HT4-14 | | 10 | 220 | 1 |
| | | 10A | 210 | 1 |
| | | 10B | 150 | 1 |
| | | | 260 | 1 |
| | | 11 | 215 | 1 |
| | | 11A | 225 | 1 |
| | | 11B | 170 | 1 |
| | | | 275 | 1 |
| | | 11C | 140 | 1 |
| | | 11D | 115 | 1 |
| | | 11E | 120 | 1 |
| | | | 270 | 1 |
| | | 11F | 245 | 1 |
| NAS43HT4-26 | | 3A | 145 | 1 |
| | | | 90 | 1 |
| | | 3B | 130 | 1 |
| | | | 75 | 1 |
| | | 3D | 210 | 1 |
| | | | 290 | 1 |
| NAS514P1032-10 | | 1M | 70 | 2 |
| | | | 80 | 2 |
| | | 1P | 85 | 2 |
| | | | 95 | 2 |
| | | 1R | 80 | 2 |
| | | | 90 | 2 |
| | | 9 | 10 | 1 |
| | | 9A | 10 | 1 |
| | | 9B | 10 | 1 |
| | | 9C | 10 | 1 |
| | | 9D | 10 | 1 |
| | | 9E | 10 | 1 |
| NAS514P1032-14 | | 2A | 100A | 1 |
| | | | 75A | 1 |
| NAS514P1032-7 | | 3 | 15 | 2 |
| NAS514P1032-8 | | 2 | 65 | 1 |
| | | | 90 | 1 |
| | | 2A | 100 | 1 |
| | | | 75 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| NAS514P428-6 | | 3 | 25 | 2 |
| | | 3A | 10 | 2 |
| | | 3B | 10 | 2 |
| | | 3C | 140 | 2 |
| | | 3D | 10 | 2 |
| | | 3E | 140 | 2 |
| NAS514P832-14P | | 3 | 255 | 4 |
| NAS514P832-4 | | 2 | 10 | 2 |
| | | 2A | 10 | 2 |
| | | 7 | 60 | 3 |
| | | 7A | 55 | 3 |
| | | 7B | 60 | 3 |
| | | 7C | 125 | 3 |
| | | 7D | 120 | 3 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| NAS514P832-5 | | 7 | 105 | 2 |
| | | | 120 | 2 |
| | | | 30 | 2 |
| | | | 75 | 4 |
| | | | 90 | 4 |
| | | 7A | 100 | 2 |
| | | | 115 | 2 |
| | | | 25 | 2 |
| | | | 70 | 4 |
| | | | 85 | 4 |
| | | 7B | 105 | 2 |
| | | | 120 | 2 |
| | | | 30 | 2 |
| | | | 75 | 4 |
| | | | 90 | 4 |
| | | 7C | 10 | 3 |
| | | | 140 | 4 |
| | | | 155 | 4 |
| | | | 170 | 2 |
| | | | 185 | 2 |
| | | | 20 | 2 |
| | | | 35 | 2 |
| | | | 65 | 1 |
| | | | 80 | 2 |
| | | 7D | 10 | 3 |
| | | | 135 | 4 |
| | | | 150 | 4 |
| | | | 165 | 2 |
| | | | 180 | 2 |
| | | | 20 | 2 |
| | | | 35 | 2 |
| | | | 60 | 1 |
| | | | 75 | 2 |
| | | 8 | 130 | 5 |
| | | | 45 | 4 |
| | | | 90 | 4 |
| NAS514P832-7 | | 1B | 155 | 6 |
| | | 1H | 165 | 6 |
| | | 1P | 145 | 6 |
| NAS517-3-1 | | 5 | 25 | 4 |
| | | 5A | 25 | 4 |
| | | 8 | 65 | 2 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| NAS517-3-2 | | 3D | 245 | 1 |
| | | | 325 | 1 |
| NAS517-3-6 | | 3C | 355 | 4 |
| | | | 430 | 4 |
| | | 3E | 350 | 4 |
| | | | 425 | 4 |
| NAS517-4-16 | | 11F | 185 | 4 |
| NAS601-6 | | 3 | 275 | 4 |
| NAS602-10 | | 2 | 60 | 1 |
| | | | 85 | 1 |
| | | 2A | 70 | 1 |
| | | | 95 | 1 |
| NAS602-14 | | 2A | 70A | 1 |
| | | | 95A | 1 |
| NAS602-14P | | 2A | 70B | 1 |
| | | | 95B | 1 |
| NAS603-10 | | 9 | 120 | 2 |
| | | 9A | 130 | 1 |
| | | | 135 | 1 |
| | | 9C | 125 | 2 |
| | | 9D | 135 | 2 |
| NAS603-14P | | 11C | 15 | 1 |
| NAS603-4 | | 1 | 180 | 2 |
| | | 1A | 115 | 2 |
| | | 1B | 245 | 1 |
| | | 1C | 120 | 2 |
| | | 1D | 185 | 2 |
| | | 1E | 175 | 1 |
| | | 1F | 175 | 2 |
| | | | 185 | 2 |
| | | | 195 | 1 |
| | | | 205 | 2 |
| | | | 215 | 2 |
| | | 1G | 115 | 2 |
| | | | 125 | 2 |
| | | | 135 | 2 |
| | | | 145 | 2 |
| | | | 155 | 2 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| | | 1H | 255 | 1 |
| | | | 265 | 2 |
| | | | 275 | 1 |
| | | | 285 | 1 |
| | | | 295 | 1 |
| | | 1J | 120 | 2 |
| | | | 130 | 2 |
| | | | 140 | 1 |
| | | | 150 | 2 |
| | | | 160 | 2 |
| | | 1K | 185 | 2 |
| | | | 195 | 2 |
| | | | 205 | 1 |
| | | | 215 | 2 |
| | | | 225 | 2 |
| | | 1L | 180 | 1 |
| | | | 190 | 1 |
| | | | 200 | 1 |
| | | | 210 | 1 |
| | | | 220 | 1 |
| | | 1M | 160 | 2 |
| | | | 170 | 1 |
| | | | 180 | 2 |
| | | | 190 | 2 |
| | | | 200 | 2 |
| | | 1N | 115 | 2 |
| | | | 125 | 2 |
| | | | 135 | 1 |
| | | | 145 | 2 |
| | | | 155 | 2 |
| | | 1P | 235 | 1 |
| | | | 245 | 1 |
| | | | 255 | 1 |
| | | | 265 | 1 |
| | | | 275 | 1 |
| | | 1Q | 120 | 2 |
| | | | 130 | 1 |
| | | | 140 | 2 |
| | | | 150 | 2 |
| | | | 160 | 2 |
| | | 1R | 170 | 2 |
| | | | 180 | 1 |
| | | | 190 | 2 |
| | | | 200 | 2 |
| | | | 210 | 2 |
| | | 1S | 180 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| | | | 190 | 1 |
| | | | 200 | 1 |
| | | | 210 | 1 |
| | | | 220 | 1 |
| NAS603-4P | | 1 | 190 | 2 |
| | | | 200 | 2 |
| | | 1A | 130 | 4 |
| | | 1B | 255 | 1 |
| | | | 265 | 1 |
| | | 1C | 130 | 2 |
| | | | 140 | 2 |
| | | 1D | 195 | 2 |
| | | | 205 | 2 |
| | | 1E | 185 | 1 |
| | | | 195 | 1 |
| NAS603-5 | | 10B | 170 | 1 |
| | | 11B | 190 | 1 |
| | | 1B | 195 | 1 |
| | | | 215 | 1 |
| | | 1E | 125 | 1 |
| | | | 145 | 1 |
| | | 1H | 205 | 1 |
| | | | 225 | 1 |
| | | 1L | 130 | 1 |
| | | | 150 | 1 |
| | | 1P | 185 | 1 |
| | | | 205 | 1 |
| | | 1S | 130 | 1 |
| | | | 150 | 1 |
| | | 4B | 30 | 4 |
| | | 4C | 50 | 4 |
| | | 4D | 30 | 4 |
| NAS603-5P | | 3C | 10 | 4 |
| | | 3E | 10 | 4 |
| NAS603-7 | | 4 | 30 | 2 |
| | | 4A | 30 | 1 |
| | | | 50 | 1 |
| | | 4C | 10 | 1 |
| | | | 30 | 1 |
| | | 9D | 75 | 8 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| NAS603-8 | | 1B | 50 | 8 |
| | | 1E | 50 | 8 |
| | | 1H | 50 | 8 |
| | | 1L | 50 | 8 |
| | | 1P | 50 | 8 |
| | | 1S | 50 | 8 |
| | | 9A | 70 | 8 |
| NAS603-9 | | 4 | 45 | 2 |
| | | 4A | 35 | 1 |
| | | | 55 | 1 |
| | | 4B | 10 | 2 |
| | | | 20 | 2 |
| | | 4C | 15 | 1 |
| | | | 35 | 1 |
| | | 4D | 10 | 2 |
| | | | 20 | 2 |
| NAS6203-5 | | 9 | 155 | 1 |
| | | 9A | 180 | 1 |
| | | 9C | 145 | 1 |
| | | 9D | 180 | 1 |
| NAS6204-19 | | 3 | 110 | 1 |
| | | | 165 | 1 |
| NAS6204-23 | | 3A | 105 | 1 |
| | | | 160 | 1 |
| | | 3B | 145 | 1 |
| | | | 90 | 1 |
| | | 3C | 330 | 1 |
| | | | 405 | 1 |
| | | 3D | 225 | 1 |
| | | | 305 | 1 |
| | | 3E | 325 | 1 |
| | | | 400 | 1 |
| NAS623-3-13 | | 9A | 55 | 2 |
| | | 9D | 60 | 2 |
| NAS623-3-15 | | 9 | 55 | 2 |
| | | 9B | 55 | 2 |
| | | 9C | 60 | 2 |
| | | 9E | 60 | 2 |
| NAS623-3-31 | | 9E | 40 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| NAS623-3-32 | | 9 | 35 | 1 |
| | | 9A | 35 | 1 |
| | | 9B | 35 | 1 |
| | | 9C | 40 | 1 |
| | | 9D | 40 | 1 |
| NAS623-3-6 | | 9E | 140 | 1 |
| NAS623-4-5 | | 10 | 215 | 1 |
| | | 10A | 205 | 1 |
| | | 10B | 155 | 1 |
| | | | 255 | 1 |
| | | 11 | 210 | 1 |
| | | 11A | 220 | 1 |
| | | 11B | 175 | 1 |
| | | | 270 | 1 |
| | | 11C | 135 | 1 |
| | | 11D | 110 | 1 |
| | | 11E | 130 | 1 |
| | | | 260 | 1 |
| | | 11F | 240 | 1 |
| | | 9B | 120 | 2 |
| | | | 155 | 1 |
| NAS623-4-6 | | 9E | 135 | 2 |
| | | | 160 | 1 |
| NAS623-5-16 | | 10 | 55 | 1 |
| | | 10A | 55 | 1 |
| | | 10B | 55 | 1 |
| NAS6603-19 | | 11 | 250 | 2 |
| NAS6603-21 | | 11B | 300 | 2 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| NAS6604-1 | | 1 | 130 | 2 |
| | | | 90 | 2 |
| | | 1A | 70 | 4 |
| | | 1B | 130 | 2 |
| | | | 95 | 2 |
| | | 1C | 70 | 4 |
| | | 1D | 100 | 2 |
| | | | 135 | 2 |
| | | 1E | 85 | 4 |
| | | 1F | 125 | 2 |
| | | | 90 | 2 |
| | | 1G | 70 | 4 |
| | | 1H | 105 | 2 |
| | | | 140 | 2 |
| | | 1J | 70 | 4 |
| | | 1K | 100 | 2 |
| | | | 135 | 2 |
| | | 1L | 85 | 4 |
| | | 1M | 110 | 4 |
| | | 1N | 70 | 4 |
| | | 1P | 125 | 4 |
| | | 1Q | 70 | 4 |
| | | 1R | 120 | 4 |
| | | 1S | 85 | 4 |
| NAS6604-10 | | 10A | 180 | 1 |
| | | | 250 | 1 |
| | | 10B | 285 | 1 |
| | | 11D | 135 | 2 |
| NAS6604-11 | | 10 | 250 | 1 |
| | | 11 | 190 | 1 |
| | | | 265 | 1 |
| | | 11A | 200 | 1 |
| | | | 270 | 1 |
| | | 11B | 250 | 1 |
| | | | 315 | 1 |
| | | 11C | 115 | 1 |
| | | | 160 | 2 |
| | | 11D | 90 | 1 |
| | | 11E | 220 | 1 |
| | | | 310 | 2 |
| | | 11F | 220 | 1 |
| | | | 270 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| NAS6604-13 | | 7C | 105 | 1 |
| | | 7D | 100 | 1 |
| NAS6604-15 | | 11A | 170 | 2 |
| | | 11F | 165 | 2 |
| NAS6604-28 | | 9 | 140 | 1 |
| | | 9B | 140 | 1 |
| | | 9C | 160 | 1 |
| | | 9E | 175 | 1 |
| NAS6604-40 | | 9A | 165 | 1 |
| | | 9D | 165 | 1 |
| NAS6604-6 | | 10 | 160 | 2 |
| | | 10A | 150 | 2 |
| | | 10B | 200 | 2 |
| | | 11 | 155 | 2 |
| | | 11B | 225 | 2 |
| | | 11C | 80 | 2 |
| | | 11D | 55 | 2 |
| | | 11E | 170 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| NAS6604-9 | | 1 | 125 | 2 |
| | | | 85 | 2 |
| | | 10 | 195 | 1 |
| | | 10B | 235 | 1 |
| | | 1A | 65 | 4 |
| | | 1B | 125 | 2 |
| | | | 90 | 2 |
| | | 1C | 65 | 4 |
| | | 1D | 130 | 2 |
| | | | 95 | 2 |
| | | 1E | 80 | 4 |
| | | 1F | 120 | 2 |
| | | | 85 | 2 |
| | | 1G | 65 | 4 |
| | | 1H | 100 | 2 |
| | | | 135 | 2 |
| | | 1J | 65 | 4 |
| | | 1K | 130 | 2 |
| | | | 95 | 2 |
| | | 1L | 80 | 4 |
| | | 1M | 105 | 4 |
| | | 1N | 65 | 4 |
| | | 1P | 120 | 4 |
| | | 1Q | 65 | 4 |
| | | 1R | 115 | 4 |
| | | 1S | 80 | 4 |
| NAS6605-15 | | 11 | 40 | 1 |
| | | 11A | 55 | 1 |
| | | 11B | 35 | 1 |
| | | 11F | 55 | 1 |
| NAS75-4-006 | | 3 | 115 | 1 |
| | | | 170 | 1 |
| | | 3A | 110 | 1 |
| | | | 165 | 1 |
| | | 3B | 150 | 1 |
| | | | 95 | 1 |
| | | 3C | 370 | 1 |
| | | | 445 | 1 |
| | | 3D | 250 | 1 |
| | | | 330 | 1 |
| | | 3E | 365 | 1 |
| | | | 440 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| NAS75-4-012 | | 5 | 40 | 2 |
| | | 5A | 40 | 2 |
| NAS77-11-038 | | 10 | 135 | 2 |
| | | 10A | 115 | 2 |
| | | 10B | 110 | 2 |
| | | 11 | 135 | 2 |
| | | 11A | 150 | 2 |
| | | 11B | 130 | 2 |
| | | 11C | 65 | 2 |
| | | 11D | 40 | 2 |
| | | 11E | 50 | 2 |
| | | 11F | 145 | 2 |
| NAS77-11-100 | | 3 | 130 | 1 |
| | | | 185 | 1 |
| | | 3A | 125 | 1 |
| | | | 180 | 1 |
| | | 3B | 110 | 1 |
| | | | 165 | 1 |
| | | 3C | 365 | 1 |
| | | | 440 | 1 |
| | | 3D | 270 | 1 |
| | | | 350 | 1 |
| | | 3E | 360 | 1 |
| | | | 435 | 1 |
| NAS77-4-085 | | 3 | 105 | 1 |
| | | | 160 | 1 |
| | | 3A | 100 | 1 |
| | | | 155 | 1 |
| | | 3B | 140 | 1 |
| | | | 85 | 1 |
| | | 3D | 220 | 1 |
| | | | 300 | 1 |
| NAS77-4-136 | | 3C | 380 | 1 |
| | | | 455 | 1 |
| | | 3E | 375 | 1 |
| | | | 450 | 1 |
| NAS8303-6 | | 7C | 60 | 2 |
| | | 7D | 55 | 2 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| NASM970-3 | | 1B | 200 | 1 |
| | | | 220 | 1 |
| | | | 45 | 8 |
| | | 1E | 130 | 1 |
| | | | 150 | 1 |
| | | | 40 | 8 |
| | | 1H | 210 | 1 |
| | | | 230 | 1 |
| | | | 45 | 8 |
| | | 1L | 135 | 1 |
| | | | 155 | 1 |
| | | | 40 | 8 |
| | | 1P | 190 | 1 |
| | | | 210 | 1 |
| | | | 45 | 8 |
| | | 1S | 135 | 1 |
| | | | 155 | 1 |
| | | | 40 | 8 |
| NASM970-4 | | 1 | 135 | 2 |
| | | | 95 | 2 |
| | | 1A | 75 | 4 |
| | | 1B | 100 | 2 |
| | | | 135 | 2 |
| | | 1C | 75 | 4 |
| | | 1D | 105 | 2 |
| | | | 140 | 2 |
| | | 1E | 90 | 4 |
| | | 1F | 130 | 2 |
| | | | 95 | 2 |
| | | 1G | 75 | 4 |
| | | 1H | 110 | 2 |
| | | | 145 | 2 |
| | | 1J | 75 | 4 |
| | | 1K | 105 | 2 |
| | | | 140 | 2 |
| | | 1L | 90 | 4 |
| | | 1M | 115 | 4 |
| | | 1N | 75 | 4 |
| | | 1P | 130 | 4 |
| | | 1Q | 75 | 4 |
| | | 1S | 90 | 4 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| P116-499-6-495 | | 3C | 155 | 1 |
| | | 3D | 40 | 1 |
| | | | 65 | 1 |
| | | 3E | 155 | 1 |
| PLT15M | | 1 | 145 | AR |
| | | 1B | 145 | AR |
| | | 1C | 85 | AR |
| | | 1D | 150 | AR |
| | | 1F | 140 | AR |
| | | 1H | 155 | AR |
| | | 1J | 85 | AR |
| | | 1K | 150 | AR |
| | | 1M | 125 | AR |
| | | 1Q | 85 | AR |
| | | 1R | 135 | AR |
| PLT3SM | | 1 | 35 | AR |
| | | 1A | 35 | AR |
| | | 1C | 35 | AR |
| | | 1D | 45 | AR |
| | | 1F | 35 | AR |
| | | 1G | 35 | AR |
| | | 1J | 35 | AR |
| | | 1K | 45 | AR |
| | | 1M | 35 | AR |
| | | 1Q | 35 | AR |
| | | 1R | 45 | AR |
| PLT3SMCFG1 | | 1N | 35 | AR |
| PTKA50X10WN1412 | | 3C | 110 | 1 |
| | | | 80 | 1 |
| | | 3E | 110 | 1 |
| | | | 80 | 1 |
| SD43BS | | 3C | 255 | 1 |
| | | | 280 | 1 |
| | | | 50 | 2 |
| | | 3E | 250 | 1 |
| | | | 275 | 1 |
| | | | 50 | 2 |
| | | 9 | 65 | 8 |
| | | 9B | 65 | 8 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| SD44BS | | 3C | 125 | 2 |
| | | | 95 | 2 |
| | | 3E | 125 | 2 |
| | | | 95 | 2 |
| SD58BS | | 9 | 165 | 1 |
| | | 9B | 165 | 1 |
| TA1S8M | | 5 | 60 | 7 |
| | | 5A | 75 | 7 |
| WA5085-2231-040 | | 9E | 205 | 1 |
| WA5085-5212-030 | | 3 | 60 | 4 |
| | | 3C | 180 | 4 |
| | | 3E | 180 | 4 |
| WA5085-5212-040 | | 3 | 245 | 4 |
| | | 9C | 70 | 8 |
| | | 9E | 70 | 8 |
| WA5085-5212-050 | | 9A | 105 | 1 |
| | | | 110 | 10 |
| | | | 190 | 1 |
| | | | 90 | 1 |
| | | | 95 | 10 |
| | | 9C | 170 | 1 |
| | | 9D | 100 | 6 |
| | | | 110 | 5 |
| | | | 115 | 6 |
| | | | 190 | 1 |
| | | | 95 | 5 |
| | | 9E | 185 | 1 |
| WA5135-103-103 | | 1P | 140 | 6 |
| WA9654-138-104 | | 3A | 60 | AR |
| WA9658-1000-100 | | 3 | 235 | AR |
| | | 3A | 50 | AR |
| | | 3C | 200 | AR |
| | | 3D | 90 | AR |
| | | 3E | 200 | AR |
| | | 9C | 175 | AR |
| | | 9E | 190 | AR |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| WA9658-2000-121 | | 3A | 55 | AR |
| | | 3D | 95 | AR |
| WA9659-1000-100 | | 9A | 195A | AR |
| WA9659-1000-110 | | 9D | 195A | AR |
| WA9659-1000-112 | | 9A | 80A | AR |
| | | 9D | 85A | AR |
| WA9659-200-106 | | 7D | 80 | AR |
| WA9659-2000-106 | | 7C | 85 | AR |
| 2205-1-051-9040 | | 1 | 25A | 2 |
| | | 1A | 25A | 2 |
| | | 1B | 25A | 2 |
| | | 1C | 25A | 2 |
| | | 1E | 25A | 2 |
| | | 1F | 25A | 2 |
| | | 1G | 25A | 2 |
| | | 1H | 25A | 2 |
| | | 1J | 25A | 2 |
| | | 1L | 25A | 2 |
| | | 1M | 25A | 2 |
| | | 1P | 25A | 2 |
| | | 1Q | 25A | 2 |
| | | 1S | 25A | 2 |
| 2205-1-061-9040 | | 1N | 25A | 2 |
| 2215-1-011-8088 | | 1D | 25A | 1 |
| | | | 30C | 1 |
| | | 1K | 25A | 1 |
| | | | 30C | 1 |
| | | 1R | 25A | 1 |
| | | | 30C | 1 |
| 2215-1-021-8088 | | 1D | 25C | 1 |
| | | | 30A | 1 |
| | | 1K | 25C | 1 |
| | | | 30A | 1 |
| | | 1R | 25C | 1 |
| | | | 30A | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 22NKM02 | | 9 | 25 | 1 |
| | | | 45 | 2 |
| | | | 75 | 4 |
| | | 9A | 25 | 1 |
| | | | 45 | 2 |
| | | 9B | 25 | 1 |
| | | | 45 | 2 |
| | | | 75 | 4 |
| | | 9C | 30 | 1 |
| | | | 50 | 2 |
| | | 9D | 30 | 1 |
| | | | 50 | 2 |
| | | 9E | 30 | 1 |
| | | | 50 | 2 |
| | | | 80 | 4 |
| 22NKM82 | | 9C | 80 | 4 |
| 22NKTM02 | | 5 | 10 | 4 |
| | | 5A | 10 | 4 |
| 3585-2CNY164 | | 10B | 125 | 1 |
| | | 11B | 145 | 1 |
| | | 11E | 75 | 1 |
| 3591-3CNY190 | | 2 | 70 | 1 |
| | | | 95 | 1 |
| | | 2A | 105 | 1 |
| | | | 80 | 1 |
| 3591-3CNY285 | | 10B | 180 | 1 |
| | | 11B | 200 | 1 |
| 3591-3CNY380 | | 10 | 130 | 1 |
| | | | 280 | 1 |
| | | | 95 | 1 |
| 3591-4CNY500 | | 10 | 125 | 1 |
| | | 10A | 105 | 1 |
| | | 10B | 100 | 1 |
| | | 11 | 125 | 1 |
| | | 11A | 140 | 1 |
| | | 11B | 120 | 1 |
| | | 11C | 55 | 2 |
| | | 11D | 30 | 2 |
| | | 11E | 42 | 2 |
| | | 11F | 135 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 3591-5CNY312 | | 10 | 70 | 1 |
| | | 10A | 70 | 1 |
| | | 10B | 70 | 1 |
| 398FR | | 4 | 80 | AR |
| | | 4A | 85 | AR |
| 40191-29 | | 11A | 35A | 1 |
| | | 11B | 15A | 1 |
| | | 11F | 35A | 1 |
| 41031038-1 | | 10 | 20 | 1 |
| | | 10A | 20 | 1 |
| | | 10B | 20 | 1 |
| 41031038-5 | | 10B | 15 | 1 |
| 41031038-503 | | 10B | 5 | 1 |
| 41031084-3 | | 10 | 10 | 1 |
| | | 10A | 10 | 1 |
| | | 10B | 10 | 1 |
| | | 11 | 10 | 1 |
| | | 11A | 10 | 1 |
| | | | 30 | 1 |
| | | 11B | 10 | 1 |
| | | 11F | 10 | 1 |
| | | | 30 | 1 |
| 41031104-501 | | 10 | 25 | 1 |
| | | 10A | 25 | 1 |
| | | 10B | 25 | 1 |
| | | 11 | 25 | 1 |
| | | 11A | 40 | 2 |
| | | 11B | 20 | 1 |
| | | 11F | 40 | 2 |
| 41031135-1 | | 10 | 50 | 2 |
| | | 10A | 50 | 2 |
| | | 10B | 50 | 2 |
| | | 11 | 50 | 2 |
| | | 11A | 65 | 2 |
| | | 11B | 45 | 2 |
| | | 11F | 65 | 2 |
| 41031358-1 | | 11A | 15 | 1 |
| | | 11F | 15 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41191033-1 | | 1B | 290 | 1 |
| | | 1H | 320 | 1 |
| | | 1L | 245 | 1 |
| 41191091-501 | | 7 | 15 | 1 |
| | | 7C | 40B | 1 |
| 41571006-3AA | | 10 | 255 | 1 |
| | | 10A | 255 | 1 |
| 41571006-4AA | | 10 | 255A | 1 |
| | | 10A | 255A | 1 |
| 41571020-503 | | 1 | 30 | 2 |
| | | 1A | 30 | 2 |
| | | 1C | 30 | 2 |
| | | 1D | 40 | 2 |
| | | 1F | 30 | 2 |
| | | 1G | 30 | 2 |
| | | 1J | 30 | 2 |
| | | 1K | 40 | 2 |
| | | 1M | 30 | 2 |
| | | 1N | 30 | 2 |
| | | 1Q | 30 | 2 |
| | | 1R | 40 | 2 |
| 41571024-1 | | 9 | 40 | 2 |
| | | 9A | 40 | 1 |
| | | 9B | 40 | 2 |
| | | 9C | 45 | 2 |
| | | 9D | 45 | 1 |
| | | 9E | 45 | 2 |
| 41571025-501 | | 10 | 175 | 1 |
| | | 10A | 165 | 1 |
| | | 10B | 220 | 1 |
| | | 11 | 170 | 1 |
| | | 11A | 185 | 1 |
| | | 11B | 230 | 1 |
| | | 11C | 95 | 2 |
| | | 11D | 70 | 2 |
| | | 11E | 190 | 2 |
| | | 11F | 205 | 1 |
| 41571027-1 | | 11C | 70 | 1 |
| | | 11D | 45 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41571027-3 | | 10 | 140 | 1 |
| | | 10A | 120 | 1 |
| | | 11 | 140 | 1 |
| | | 11A | 155 | 1 |
| | | 11F | 150 | 1 |
| 41571028-501 | | 9 | 70 | 2 |
| | | 9B | 70 | 2 |
| | | 9C | 75 | 2 |
| | | 9E | 75 | 2 |
| 41571029-501 | | 9 | 100 | 2 |
| | | 9B | 100 | 2 |
| | | 9C | 105 | 2 |
| | | 9E | 105 | 2 |
| 41571078-1 | | 10 | 225 | 1 |
| | | 10A | 215 | 1 |
| | | 10B | 265 | 1 |
| | | 11 | 220 | 1 |
| | | 11A | 235 | 1 |
| | | 11B | 280 | 1 |
| | | 11C | 145 | 1 |
| | | 11D | 120 | 1 |
| | | 11E | 280 | 1 |
| | | 11F | 250 | 1 |
| 41571079-1 | | 10 | 200 | 1 |
| | | 10A | 190 | 1 |
| | | 10B | 240 | 1 |
| | | 11 | 195 | 1 |
| | | 11A | 205 | 1 |
| | | 11B | 255 | 1 |
| | | 11C | 120 | 1 |
| | | 11D | 95 | 1 |
| | | 11E | 230 | 1 |
| | | 11F | 225 | 1 |
| 41571082-1 | | 5 | 30 | 1 |
| | | 5A | 30 | 1 |
| 41571083-1 | | 5 | 5 | 1 |
| | | 5A | 5 | 1 |
| 41571084-1 | | 5 | 35 | 2 |
| | | 5A | 35 | 2 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41571085-1 | | 5 | 45 | 2 |
| | | 5A | 45 | 2 |
| 41571090-507 | | 1 | 150 | 2 |
| | | 1A | 85 | 2 |
| | | 1C | 90 | 2 |
| | | 1D | 155 | 2 |
| | | 1F | 145 | 2 |
| | | 1G | 85 | 2 |
| | | 1J | 90 | 2 |
| | | 1K | 155 | 2 |
| | | 1M | 130 | 2 |
| | | 1N | 85 | 2 |
| | | 1Q | 90 | 2 |
| | | 1R | 140 | 2 |
| 41571097-501AA | | 9 | 5 | 1 |
| | | 9A | 5 | 1 |
| | | 9B | 5 | 1 |
| | | 9C | 5 | 1 |
| | | 9D | 5 | 1 |
| | | 9E | 5 | 1 |
| 41571099-1 | | 9 | 60 | 4 |
| | | 9B | 60 | 4 |
| | | 9C | 65 | 4 |
| | | 9E | 65 | 4 |
| 41571142-1 | | 11 | 80 | 1 |
| | | 11A | 95 | 1 |
| | | 11B | 75 | 1 |
| | | 11F | 90 | 1 |
| 41571206-3AA | | 10B | 290 | 1 |
| 41571206-4AA | | 10B | 290A | 1 |
| 41571224-1 | | 10B | 160 | 1 |
| | | 11B | 180 | 1 |
| | | 11E | 140 | 1 |
| 41571225-501 | | 10B | 130 | 1 |
| | | 11B | 150 | 1 |
| | | 11E | 80 | 2 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41571226-501 | | 10B | 115 | 1 |
| | | 11B | 135 | 1 |
| | | 11E | 60 | 2 |
| 41571227-1 | | 11E | 150 | 1 |
| 41571227-501 | | 10B | 165 | 1 |
| | | 11B | 185 | 1 |
| 41571304-601 | | 8 | 20 | 1 |
| 41571305-3 | | 8 | 60 | 1 |
| 41571350-1 | | 9 | 95 | 4 |
| | | 9B | 95 | 4 |
| | | 9C | 100 | 4 |
| | | 9E | 100 | 4 |
| 41571388-503 | | 3C | 40 | 1 |
| | | 3E | 40 | 1 |
| 41581018-3 | | 9C | 20 | 1 |
| | | 9D | 25 | 1 |
| | | 9E | 20 | 1 |
| 41581018-503 | | 9 | 20 | 1 |
| | | 9B | 20 | 1 |
| 41581018-504 | | 9 | 20A | 1 |
| | | 9B | 20A | 1 |
| 41581018-505 | | 9C | 25 | 1 |
| | | 9E | 25 | 1 |
| 41581018-506 | | 9C | 25A | 1 |
| | | 9E | 25A | 1 |
| 41581061-3 | | 11B | 285 | 1 |
| 41581061-4 | | 11B | 285A | 1 |
| 41581074-3 | | 10 | 60 | 3 |
| | | 10A | 60 | 3 |
| | | 10B | 60 | 3 |
| | | 11 | 55 | 3 |
| | | 11A | 70 | 3 |
| | | 11B | 50 | 3 |
| | | 11F | 70 | 3 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41581074-503 | | 10A | 65 | 1 |
| 41581074-505 | | 10 | 35 | 1 |
| | | 10A | 35 | 1 |
| | | 10B | 35 | 1 |
| 41581074-507 | | 11 | 35 | 1 |
| | | 11A | 50 | 1 |
| | | 11B | 30 | 1 |
| | | 11F | 50 | 1 |
| 41581161-1 | | 10 | 15 | 1 |
| | | 10A | 15 | 1 |
| 41581161-501 | | 10 | 5 | 1 |
| | | 10A | 5 | 1 |
| 41581263-1 | | 9A | 60 | 1 |
| | | 9D | 65 | 1 |
| 41581264-501 | | 1B | 165 | 4 |
| | | 1E | 95 | 4 |
| | | 1H | 175 | 4 |
| | | 1L | 100 | 4 |
| | | 1P | 155 | 4 |
| | | 1S | 100 | 4 |
| 41581265-501 | | 1B | 150 | RF |
| 41581275-501 | | 9A | 145 | 1 |
| | | 9D | 145 | 1 |
| 41581277-501 | | 9D | 20 | 1 |
| 41581277-502 | | 9D | 20A | 1 |
| 41581277-503 | | 9A | 20 | 1 |
| 41581277-504 | | 9A | 20A | 1 |
| 41581283-501 | | 9A | 65 | 8 |
| | | 9D | 70 | 8 |
| 41581288-501 | | 7B | 15 | 1 |
| 41601065-1 | | 4B | 5 | 1 |
| | | 4D | 5 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41601065-2 | | 4B | 15 | 1 |
| | | 4D | 15 | 1 |
| 41601310-1AL | | 4B | 35 | 1 |
| | | 4D | 35 | 1 |
| 41601311-1AM | | 4B | 25 | 1 |
| | | 4D | 25 | 1 |
| 41601319-1AM | | 4B | 55 | 1 |
| 41651021-501 | | 10 | 65 | 1 |
| | | 10B | 65 | 1 |
| | | 11 | 60 | 1 |
| | | 11A | 75 | 1 |
| | | 11B | 55 | 1 |
| | | 11F | 75 | 1 |
| 41651091-501 | | 11A | 25 | 1 |
| | | 11B | 5 | 1 |
| | | 11F | 25 | 1 |
| 41651160-501 | | 8 | 110 | 2 |
| 41701026-501 | | 11C | 45 | 1 |
| | | 11D | 20 | 1 |
| | | 11E | 30 | 1 |
| 41701026-503 | | 10 | 115 | 1 |
| | | 10A | 95 | 1 |
| | | 10B | 90 | 1 |
| | | 11 | 115 | 1 |
| | | 11A | 130 | 1 |
| | | 11B | 110 | 1 |
| | | 11F | 125 | 1 |
| 41741006-1AA | | 10 | 285 | 1 |
| 41741010-509AA | | 1B | 275 | 1 |
| | | 1E | 205 | 1 |
| | | 1H | 305 | 1 |
| | | 1L | 230 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41741010-517AA | | 1 | 225 | 1 |
| | | 1A | 145 | 1 |
| | | | 155 | 1 |
| | | 1C | 165 | 1 |
| | | 1D | 215 | 1 |
| | | 1F | 240 | 1 |
| | | 1G | 170 | 1 |
| | | | 180 | 1 |
| | | 1J | 185 | 1 |
| | | 1K | 235 | 1 |
| | | 1M | 215 | 1 |
| | | 1N | 165 | 2 |
| | | 1Q | 175 | 1 |
| | | 1R | 220 | 1 |
| | | 6A | 1 | RF |
| 41741010-519AA | | 1 | 205 | 1 |
| | | 1C | 145 | 1 |
| | | 1F | 220 | 1 |
| | | 1J | 165 | 1 |
| | | 1M | 205 | 1 |
| | | 1Q | 165 | 1 |
| | | 6B | 1 | RF |
| 41741010-520AA | | 1 | 205A | 1 |
| | | 1C | 145A | 1 |
| | | 1F | 220A | 1 |
| | | 1J | 165A | 1 |
| | | 1M | 205A | 1 |
| | | 1Q | 165A | 1 |
| | | 6B | 1A | RF |
| 41741010-521AA | | 1 | 215 | 1 |
| | | 1C | 155 | 1 |
| | | 1F | 230 | 1 |
| | | 1J | 175 | 1 |
| | | 1M | 210 | 1 |
| | | 1Q | 170 | 1 |
| | | 6 | 1 | RF |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41741010-522AA | | 1 | 215A | 1 |
| | | 1C | 155A | 1 |
| | | 1F | 230A | 1 |
| | | 1J | 175A | 1 |
| | | 1M | 210A | 1 |
| | | 1Q | 170A | 1 |
| | | 6 | 1A | RF |
| 41741010-523AA | | 1A | 135 | 1 |
| | | 1G | 160 | 1 |
| | | 1N | 160 | 1 |
| | | 6C | 1 | RF |
| 41741010-527AA | | 1P | 285 | 1 |
| | | 1S | 230 | 1 |
| 41741015-1AA | | 3 | 5 | 1 |
| 41741015-3AA | | 3 | 40 | 1 |
| 41741019-3 | | 3D | 230 | 1 |
| 41741019-4 | | 3D | 310 | 1 |
| 41741022-1AA | | 11C | 175 | 1 |
| 41741022-501AA | | 11C | 1 | RF |
| | | 9 | 160 | 1 |
| | | 9C | 165 | 1 |
| 41741030-501AA | | 2 | 15 | 1 |
| 41741030-502AA | | 2 | 30 | 1 |
| 41741030-503AA | | 2A | 15 | 1 |
| 41741030-504AA | | 2A | 35 | 1 |
| 41741030-505AA | | 2A | 15A | 1 |
| 41741030-506AA | | 2A | 35A | 1 |
| 41741033-1 | | 1E | 220 | 1 |
| 41741038-501AA | | 6A | 25 | 1 |
| | | 6C | 25 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41741038-503AA | | 6 | 25 | 1 |
| | | 6B | 30 | 1 |
| 41741038-504AA | | 6 | 25A | 1 |
| | | 6B | 30A | 1 |
| 41741042-501AA | | 6 | 5 | 1 |
| | | 6A | 5 | 1 |
| | | 6B | 5 | 1 |
| | | 6C | 5 | 1 |
| 41741044-1 | | 1 | 210 | 1 |
| | | | 220 | 1 |
| | | | 230 | 1 |
| | | 1A | 140 | 1 |
| | | | 150 | 1 |
| | | | 160 | 1 |
| | | 1C | 150 | 1 |
| | | | 160 | 1 |
| | | | 170 | 1 |
| | | 1D | 220 | 1 |
| | | 1F | 225 | 1 |
| | | | 235 | 1 |
| | | | 245 | 1 |
| | | 1G | 165 | 1 |
| | | | 175 | 1 |
| | | | 185 | 1 |
| | | 1J | 170 | 1 |
| | | | 180 | 1 |
| | | | 190 | 1 |
| | | 1K | 240 | 1 |
| | | 6 | 15 | 1 |
| | | 6A | 15 | 1 |
| | | 6B | 15 | 1 |
| | | 6C | 15 | 1 |
| 41741045-501 | | 6A | 20 | 1 |
| | | 6B | 25 | 1 |
| | | 6C | 20 | 1 |
| 41741053-3 | | 3 | 305 | 2 |
| | | 3A | 230 | 2 |
| | | 3B | 215 | 2 |
| | | 3C | 220 | 2 |
| | | 3D | 115 | 2 |
| | | 3E | 215 | 2 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41741053-501 | | 3 | 220 | 2 |
| | | 3A | 215 | 2 |
| | | 3B | 200 | 2 |
| | | 3D | 150 | 2 |
| 41741055-501 | | 3 | 280 | 1 |
| 41741055-502 | | 3 | 285 | 1 |
| 41741056-3 | | 3 | 55 | 2 |
| 41741056-5 | | 3C | 170 | 1 |
| | | 3E | 170 | 1 |
| 41741056-501 | | 3 | 45 | 2 |
| 41741056-505 | | 3 | 50 | 2 |
| | | 3C | 150 | 2 |
| | | 3E | 150 | 2 |
| 41741057-1AA | | 1 | 185 | 1 |
| | | | 195A | 1 |
| | | 1A | 120 | 1 |
| | | | 125A | 1 |
| | | 1C | 125 | 1 |
| | | | 135A | 1 |
| | | 1F | 200 | 1 |
| | | | 210A | 1 |
| | | 1G | 140 | 1 |
| | | | 150A | 1 |
| | | 1J | 145 | 1 |
| | | | 155A | 1 |
| | | 1M | 185 | 1 |
| | | | 195A | 1 |
| | | 1N | 140 | 1 |
| | | | 150A | 1 |
| | | 1Q | 145 | 1 |
| | | | 155A | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41741057-3AA | | 1 | 185A | 1 |
| | | | 195 | 1 |
| | | 1A | 120A | 1 |
| | | | 125 | 1 |
| | | 1C | 125A | 1 |
| | | | 135 | 1 |
| | | 1F | 200A | 1 |
| | | | 210 | 1 |
| | | 1G | 140A | 1 |
| | | | 150 | 1 |
| | | 1J | 145A | 1 |
| | | | 155 | 1 |
| | | 1M | 185A | 1 |
| | | | 195 | 1 |
| | | 1N | 140A | 1 |
| | | | 150 | 1 |
| | | 1Q | 145A | 1 |
| | | | 155 | 1 |
| 41741060-1AA | | 1 | 40 | 1 |
| | | 1A | 40 | 1 |
| | | 1C | 40 | 1 |
| | | 1F | 40 | 1 |
| | | 1G | 40 | 1 |
| | | 1J | 40 | 1 |
| | | 1M | 40 | 1 |
| | | 1N | 40 | 1 |
| | | 1Q | 40 | 1 |
| 41741060-2AA | | 1 | 40A | 1 |
| | | 1A | 40A | 1 |
| | | 1C | 40A | 1 |
| | | 1F | 40A | 1 |
| | | 1G | 40A | 1 |
| | | 1J | 40A | 1 |
| | | 1M | 40A | 1 |
| | | 1Q | 40A | 1 |
| 41741060-3 | | 1F | 170 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41741060-3AA | | 1 | 175 | 1 |
| | | 1A | 110 | 1 |
| | | 1C | 115 | 1 |
| | | 1G | 110 | 1 |
| | | 1J | 115 | 1 |
| | | 1M | 155 | 1 |
| | | 1N | 110 | 1 |
| | | 1Q | 115 | 1 |
| 41741060-4 | | 1F | 170A | 1 |
| 41741060-4AA | | 1 | 175A | 1 |
| | | 1A | 110A | 1 |
| | | 1C | 115A | 1 |
| | | 1G | 110A | 1 |
| | | 1J | 115A | 1 |
| | | 1M | 155A | 1 |
| | | 1N | 110A | 1 |
| | | 1Q | 115A | 1 |
| 41741063-1AA | | 4 | 55 | 1 |
| | | 4C | 70 | 1 |
| 41741064-501AA | | 4 | 60 | 1 |
| | | 4A | 65 | 2 |
| | | 4B | 60 | 1 |
| | | 4C | 75 | 1 |
| | | 4D | 55 | 1 |
| 41741065-1 | | 4 | 25 | 1 |
| | | 4A | 25 | 1 |
| | | 4C | 5 | 1 |
| 41741065-2 | | 4 | 40 | 1 |
| | | 4A | 45 | 1 |
| | | 4C | 25 | 1 |
| 41741066-3AA | | 4 | 5 | 1 |
| | | 4A | 5 | 1 |
| 41741075-1 | | 11 | 70 | 1 |
| | | 11A | 85 | 1 |
| | | 11B | 65 | 1 |
| | | 11F | 80 | 1 |
| 41741076-1 | | 11C | 10 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41741077-5 | | 10 | 75 | 1 |
| 41741078-1 | | 10 | 80 | 1 |
| 41741082-1 | | 3 | 290 | 1 |
| | | 3C | 235 | 1 |
| | | 3E | 230 | 1 |
| 41741082-3 | | 3A | 245 | 1 |
| | | 3D | 130 | 1 |
| 41741087-501 | | 2 | 55 | 1 |
| | | 2A | 65 | 1 |
| 41741087-502 | | 2 | 80 | 1 |
| | | 2A | 90 | 1 |
| 41741092-1 | | 1A | 80 | 4 |
| | | 1C | 80 | 4 |
| | | 1G | 80 | 4 |
| | | 1J | 80 | 4 |
| | | 1L | 95 | 4 |
| | | 1N | 80 | 4 |
| | | 1Q | 80 | 4 |
| | | 1S | 95 | 4 |
| 41741093-1 | | 1 | 100 | 2 |
| | | | 140 | 2 |
| | | 1B | 140 | 4 |
| | | 1D | 145 | 4 |
| 41741101-1 | | 1F | 135 | 4 |
| | | 1H | 150 | 4 |
| | | 1K | 145 | 4 |
| | | 1M | 120 | 4 |
| | | 1P | 135 | 4 |
| | | 1R | 130 | 4 |
| 41741103-1 | | 9 | 85 | 4 |
| | | 9B | 85 | 4 |
| | | 9C | 90 | 4 |
| | | 9E | 90 | 4 |
| 41741115-1 | | 8 | 40 | 2 |
| 41741135-1 | | 2 | 45 | 2 |
| | | 2A | 55 | 2 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41741170-501 | | 3C | 75 | 1 |
| | | 3E | 75 | 1 |
| 41741170-502 | | 3C | 105 | 1 |
| | | 3E | 105 | 1 |
| 41741171-1AA | | 3C | 190 | 1 |
| | | 3E | 190 | 1 |
| 41741172-1AA | | 3C | 185 | 1 |
| | | 3E | 185 | 1 |
| 41741173-1 | | 3C | 15 | 1 |
| | | 3E | 15 | 1 |
| 41741174-1 | | 3C | 35 | 1 |
| | | 3E | 35 | 1 |
| 41741175-1 | | 3C | 55 | 1 |
| | | 3E | 55 | 1 |
| 41741176-1 | | 3C | 65 | 1 |
| | | 3E | 65 | 1 |
| 41741176-501AC | | 3C | 5 | 1 |
| | | 3E | 5 | 1 |
| 41741177-1AC | | 3C | 45 | 1 |
| | | 3E | 45 | 1 |
| 41741178-1 | | 3C | 25 | 1 |
| | | 3E | 25 | 1 |
| 41741180-1 | | 3C | 70 | 2 |
| | | 3E | 70 | 2 |
| 41741206-3AA | | 10B | 325 | 1 |
| 41741210-1 | | 1D | 50 | 1 |
| 41741210-1AA | | 1K | 50 | 1 |
| | | 1R | 50 | 1 |
| 41741210-2 | | 1D | 50A | 1 |
| 41741210-2AA | | 1K | 50A | 1 |
| | | 1R | 50A | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41741210-3AA | | 1D | 180 | 1 |
| | | 1K | 180 | 1 |
| | | 1R | 165 | 1 |
| 41741210-4AA | | 1D | 180A | 1 |
| | | 1K | 180A | 1 |
| | | 1R | 165A | 1 |
| 41741212-1 | | 8 | 70 | 2 |
| 41741213-1 | | 7 | 45 | 1 |
| | | 7A | 40 | 1 |
| | | 7B | 45 | 1 |
| | | 7C | 50 | 1 |
| | | 7D | 45 | 1 |
| 41741217-5 | | 7 | 85 | 1 |
| | | 7A | 80 | 1 |
| | | 7B | 85 | 1 |
| | | 7C | 150 | 1 |
| | | 7D | 145 | 1 |
| 41741218-1 | | 7 | 70 | 1 |
| | | 7A | 65 | 1 |
| | | 7B | 70 | 1 |
| | | 7C | 135 | 1 |
| | | 7D | 130 | 1 |
| 41741221-501AA | | 1D | 35 | 4 |
| | | 1K | 35 | 4 |
| | | 1R | 35 | 4 |
| 41741225-501AA | | 7 | 5 | 1 |
| | | 7A | 5 | 1 |
| | | 7B | 5 | 1 |
| | | 7C | 15 | 1 |
| | | 7D | 15 | 1 |
| 41741225-503AA | | 7C | 5 | 1 |
| | | 7D | 5 | 1 |
| 41741225-505AA | | 7C | 30 | 1 |
| | | 7D | 30 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41741232-503 | | 7 | 55 | 1 |
| | | 7A | 50 | 1 |
| | | 7B | 55 | 1 |
| | | 7C | 120 | 1 |
| | | 7D | 115 | 1 |
| 41741232-504 | | 7 | 55A | 1 |
| | | 7A | 50A | 1 |
| | | 7B | 55A | 1 |
| | | 7C | 120A | 1 |
| | | 7D | 115A | 1 |
| 41741237-1 | | 8 | 10 | 1 |
| 41741263-1 | | 3D | 55 | 1 |
| 41741263-3 | | 3D | 80 | 1 |
| 41741263-501 | | 3A | 40 | 2 |
| | | 3B | 35 | 2 |
| | | 3D | 35 | 2 |
| 41741263-503 | | 3A | 45 | 2 |
| | | 3B | 40 | 2 |
| | | 3D | 60 | 2 |
| 41741264-5 | | 3A | 30 | 1 |
| | | 3D | 25 | 1 |
| 41741264-6 | | 3A | 35 | 1 |
| | | 3D | 30 | 1 |
| 41741265-1AA | | 3A | 25 | 1 |
| | | 3B | 20 | 1 |
| | | 3D | 20 | 1 |
| 41741266-1 | | 1L | 250 | 1 |
| 41741267-1 | | 7C | 75 | 1 |
| | | 7D | 70 | 1 |
| 41741267-1AA | | 7 | 25 | 1 |
| | | 7A | 20 | 1 |
| | | 7B | 25 | 1 |
| 41741267-2 | | 7C | 75A | 1 |
| | | 7D | 70A | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41741267-2AA | | 7 | 25A | 1 |
| | | 7A | 20A | 1 |
| | | 7B | 25A | 1 |
| 41741267-3 | | 7C | 55 | 1 |
| 41741267-3AA | | 7 | 20 | 1 |
| | | 7B | 20 | 1 |
| 41741267-4 | | 7C | 55A | 1 |
| 41741267-4AA | | 7 | 20A | 1 |
| | | 7B | 20A | 1 |
| 41741267-5 | | 7D | 50 | 1 |
| 41741267-5AA | | 7A | 15 | 1 |
| 41741267-6 | | 7D | 50A | 1 |
| 41741267-6AA | | 7A | 15A | 1 |
| 41741274-501 | | 8 | 95 | 1 |
| 41741274-502 | | 8 | 95A | 1 |
| 41741276-1 | | 8 | 80 | 1 |
| 41741276-2 | | 8 | 80A | 1 |
| 41741276-501 | | 8 | 55 | 1 |
| 41741276-502 | | 8 | 55A | 1 |
| 41741277-501 | | 8 | 5 | 1 |
| 41741277-502 | | 8 | 5A | 1 |
| 41741280-1 | | 7 | 130 | 1 |
| | | 7A | 125 | 1 |
| | | 7B | 130 | 1 |
| | | 7C | 195 | 1 |
| | | 7D | 190 | 1 |
| 41741280-2 | | 7 | 130A | 1 |
| | | 7A | 125A | 1 |
| | | 7B | 130A | 1 |
| | | 7C | 195A | 1 |
| | | 7D | 190A | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41741280-3 | | 7 | 160 | 1 |
| | | 7A | 150 | 1 |
| | | 7B | 155 | 1 |
| | | 7C | 230 | 1 |
| | | 7D | 225 | 1 |
| 41741280-4 | | 7 | 160A | 1 |
| | | 7A | 150A | 1 |
| | | 7B | 155A | 1 |
| | | 7C | 230A | 1 |
| | | 7D | 225A | 1 |
| 41741281-1 | | 8 | 85 | 1 |
| 41741282-1 | | 8 | 125 | 1 |
| 41741282-2 | | 8 | 125A | 1 |
| 41741286-1 | | 7 | 100 | 1 |
| | | 7A | 95 | 1 |
| | | 7B | 100 | 1 |
| | | 7C | 165 | 1 |
| | | 7D | 160 | 1 |
| 41741286-2 | | 7 | 100A | 1 |
| | | 7A | 95A | 1 |
| | | 7B | 100A | 1 |
| | | 7C | 165A | 1 |
| | | 7D | 160A | 1 |
| 41741286-3 | | 7 | 115 | 1 |
| | | 7A | 110 | 1 |
| | | 7B | 115 | 1 |
| | | 7C | 180 | 1 |
| | | 7D | 175 | 1 |
| 41741286-4 | | 7 | 115A | 1 |
| | | 7A | 110A | 1 |
| | | 7B | 115A | 1 |
| | | 7C | 180A | 1 |
| | | 7D | 175A | 1 |
| 41741287-1 | | 8 | 50 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41741288-1 | | 7 | 145 | 1 |
| | | 7A | 155 | 1 |
| | | 7B | 150 | 1 |
| | | 7C | 215 | 1 |
| | | 7D | 210 | 1 |
| 41741305-501 | | 7 | 50 | 1 |
| | | 7A | 45 | 1 |
| | | 7B | 50 | 1 |
| | | 7C | 90 | 1 |
| | | 7D | 85 | 1 |
| 41741305-502 | | 7 | 50A | 1 |
| | | 7A | 45A | 1 |
| | | 7B | 50A | 1 |
| | | 7C | 90A | 1 |
| | | 7D | 85A | 1 |
| 41741400-501-90 | | 1 | 25 | 2 |
| | | 1A | 25 | 2 |
| | | 1B | 25 | 2 |
| | | 1C | 25 | 2 |
| | | 1E | 25 | 2 |
| | | 1F | 25 | 2 |
| | | 1G | 25 | 2 |
| | | 1H | 25 | 2 |
| | | 1J | 25 | 2 |
| | | 1L | 25 | 2 |
| | | 1M | 25 | 2 |
| | | 1P | 25 | 2 |
| | | 1Q | 25 | 2 |
| | | 1S | 25 | 2 |
| 41741400-503-80 | | 1D | 25 | 1 |
| | | | 30B | 1 |
| | | 1K | 25 | 1 |
| | | | 30B | 1 |
| | | 1R | 25 | 1 |
| | | | 30B | 1 |
| 41741400-504-80 | | 1D | 25B | 1 |
| | | | 30 | 1 |
| | | 1K | 25B | 1 |
| | | | 30 | 1 |
| | | 1R | 25B | 1 |
| | | | 30 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41741415-1 | | 4C | 55 | 1 |
| 41741467-1AA | | 4C | 45 | 1 |
| 41751331-1 | | 4 | 15 | 1 |
| | | 4A | 15 | 1 |
| 41761005-501 | | 1 | 240 | 1 |
| | | 1A | 170 | 1 |
| | | 1C | 180 | 1 |
| | | 9 | 1 | RF |
| 41761005-502 | | 1 | 240A | 1 |
| | | 1A | 170A | 1 |
| | | 1C | 180A | 1 |
| | | 9 | 1A | RF |
| 41761005-503 | | 1F | 255 | 1 |
| | | 1G | 195 | 1 |
| | | 1J | 200 | 1 |
| | | 1M | 225 | 1 |
| | | 1N | 175 | 1 |
| | | 1Q | 185 | 1 |
| | | 9C | 1 | RF |
| 41761005-504 | | 1F | 255A | 1 |
| | | 1G | 200A | 1 |
| | | 1J | 200A | 1 |
| | | 1M | 225A | 1 |
| | | 1N | 175A | 1 |
| | | 1Q | 185A | 1 |
| | | 9C | 1A | RF |
| 41761006-501 | | 10 | 1 | RF |
| | | 9 | 105 | 1 |
| | | 9C | 110 | 1 |
| 41761006-502 | | 10 | 1A | RF |
| | | 9 | 105A | 1 |
| | | 9C | 110A | 1 |
| 41761007-1 | | 11 | 150 | 1 |
| | | 11A | 165 | 1 |
| | | 11F | 160 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41761008-501AA | | 1 | 65 | 1 |
| | | 1D | 75 | 1 |
| | | 1F | 65 | 1 |
| | | 1K | 75 | 1 |
| | | 3 | 1 | RF |
| 41761008-502AA | | 1 | 65A | 1 |
| | | 1D | 75A | 1 |
| | | 1F | 65A | 1 |
| | | 1K | 75A | 1 |
| | | 3 | 1A | RF |
| 41761008-503AA | | 1 | 105 | 1 |
| | | 1D | 110 | 1 |
| | | 1F | 100 | 1 |
| | | 1K | 110 | 1 |
| | | 3 | 1B | RF |
| 41761008-505AA | | 1A | 45 | 2 |
| | | 1G | 45 | 2 |
| | | 1N | 45 | 2 |
| | | 3A | 1 | RF |
| 41761008-507 | | 1C | 45 | 2 |
| | | 1J | 45 | 2 |
| | | 1Q | 45 | 2 |
| | | 3B | 1 | RF |
| 41761008-509AA | | 1B | 70 | 1 |
| | | 1H | 80 | 1 |
| | | 3 | 1C | RF |
| 41761008-510AA | | 1B | 70A | 1 |
| | | 1H | 80A | 1 |
| | | 3 | 1D | RF |
| 41761008-511AA | | 1B | 105 | 1 |
| | | 1H | 115 | 1 |
| | | 3 | 1E | RF |
| 41761008-513 | | 1E | 60 | 2 |
| | | 1L | 60 | 2 |
| | | 3A | 1A | RF |
| 41761008-541 | | 1S | 60 | 2 |
| | | 3D | 1 | RF |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41761008-553AA | | 1M | 85 | 2 |
| | | 1R | 95 | 2 |
| | | 3C | 1 | RF |
| 41761008-555 | | 1P | 100 | 2 |
| | | 3E | 1 | RF |
| 41761009-501 | | 3 | 75 | 1 |
| 41761009-505 | | 3A | 70 | 1 |
| | | 3D | 110 | 1 |
| 41761009-507 | | 3B | 55 | 1 |
| 41761009-525 | | 3C | 215 | 1 |
| 41761009-533 | | 3E | 210 | 1 |
| 41761009-601 | | 3 | 320 | 1 |
| | | 3A | 265 | 1 |
| | | 3B | 230 | 1 |
| | | 3D | 355 | 1 |
| 41761009-625 | | 3C | 460 | 1 |
| 41761009-631 | | 3E | 455 | 1 |
| 41761011-501AA | | 1 | 20 | 2 |
| | | 1A | 20 | 2 |
| | | 1B | 20 | 2 |
| | | 1C | 20 | 2 |
| | | 1D | 20 | 2 |
| | | 1E | 20 | 2 |
| | | 1F | 20 | 2 |
| | | 1G | 20 | 2 |
| | | 1H | 20 | 2 |
| | | 1J | 20 | 2 |
| | | 1K | 20 | 2 |
| | | 1L | 20 | 2 |
| | | 1M | 20 | 2 |
| | | 1N | 20 | 2 |
| | | 1P | 20 | 2 |
| | | 1Q | 20 | 2 |
| | | 1R | 20 | 2 |
| | | 1S | 20 | 2 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41761012-501AA | | 1 | 5 | 2 |
| | | 1A | 5 | 2 |
| | | 1C | 5 | 2 |
| | | 1D | 5 | 2 |
| | | 1F | 5 | 2 |
| | | 1G | 5 | 2 |
| | | 1J | 5 | 2 |
| | | 1K | 5 | 2 |
| | | 1M | 5 | 2 |
| | | 1N | 5 | 2 |
| | | 1Q | 5 | 2 |
| | | 1R | 5 | 2 |
| 41761014-503AA | | 1 | 45 | 2 |
| | | 1B | 60 | 2 |
| | | 1D | 55 | 2 |
| | | 2 | 1 | RF |
| 41761014-507AA | | 1F | 45 | 2 |
| | | 1H | 60 | 2 |
| | | 1K | 55 | 2 |
| | | 2A | 1 | RF |
| 41761014-519AA | | 1P | 60 | 2 |
| | | 2A | 1A | RF |
| 41761014-521AA | | 1M | 45 | 2 |
| | | 1R | 55 | 2 |
| | | 2A | 1B | RF |
| 41761019-29 | | 3C | 375 | 1 |
| | | 3E | 370 | 1 |
| 41761019-3 | | 3D | 255 | 1 |
| 41761019-30 | | 3C | 450 | 1 |
| | | 3E | 445 | 1 |
| 41761019-4 | | 3D | 335 | 1 |
| 41761019-501 | | 3B | 60 | 1 |
| 41761019-502 | | 3B | 115 | 1 |
| 41761019-503 | | 3A | 75 | 1 |
| | | 3D | 195 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41761019-504 | | 3A | 130 | 1 |
| | | 3D | 275 | 1 |
| 41761019-505 | | 3 | 80 | 1 |
| 41761019-506 | | 3 | 135 | 1 |
| 41761019-529 | | 3C | 310 | 1 |
| 41761019-530 | | 3C | 385 | 1 |
| 41761019-533 | | 3E | 305 | 1 |
| 41761019-534 | | 3E | 380 | 1 |
| 41761020-501 | | 1B | 30 | 2 |
| | | 1E | 30 | 2 |
| | | 1H | 30 | 2 |
| | | 1L | 30 | 2 |
| | | 1P | 30 | 2 |
| | | 1S | 30 | 2 |
| 41761021-10 | | 9E | 195A | 1 |
| 41761021-11 | | 9E | 210 | 1 |
| 41761021-501 | | 9C | 180 | 1 |
| 41761021-502 | | 9C | 180A | 1 |
| 41761021-503 | | 9C | 185 | 1 |
| 41761021-9 | | 9E | 195 | 1 |
| 41761023-1AA | | 11 | 270 | 1 |
| 41761023-2AA | | 11 | 270A | 1 |
| 41761023-501AA | | 11 | 1 | RF |
| | | 9 | 125 | 1 |
| | | 9C | 130 | 1 |
| 41761023-502AA | | 11 | 1A | RF |
| | | 9 | 125A | 1 |
| | | 9C | 130A | 1 |
| 41761024-1 | | 9A | 210 | 2 |
| | | 9D | 210 | 2 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41761024-3 | | 9E | 200 | 1 |
| 41761024-5 | | 9E | 215 | 1 |
| 41761025-1 | | 9E | 220 | 1 |
| 41761051-505 | | 3A | 20 | 1 |
| | | 3D | 85 | 1 |
| 41761051-507AA | | 3C | 195 | 1 |
| | | 3E | 195 | 1 |
| 41761051-507BB | | 3 | 35 | 1 |
| 41761052-501 | | 3 | 190 | 1 |
| | | 3A | 185 | 1 |
| | | 3B | 170 | 1 |
| | | 3C | 250 | 1 |
| | | 3D | 165 | 1 |
| | | 3E | 245 | 1 |
| 41761052-502 | | 3 | 205 | 1 |
| | | 3A | 200 | 1 |
| | | 3B | 185 | 1 |
| | | 3C | 275 | 1 |
| | | 3D | 180 | 1 |
| | | 3E | 270 | 1 |
| 41761054-501 | | 3 | 240 | 1 |
| 41761054-601 | | 3 | 270 | 1 |
| 41761055-13 | | 3C | 335 | 1 |
| | | | 410 | 1 |
| 41761057-1AA | | 1F | 180 | 1 |
| | | 1G | 120 | 1 |
| | | 1J | 125 | 1 |
| | | 1M | 165 | 1 |
| | | 1N | 120 | 1 |
| | | 1Q | 125 | 1 |
| 41761057-2AA | | 1F | 180A | 1 |
| | | 1G | 120A | 1 |
| | | 1J | 125A | 1 |
| | | 1M | 165A | 1 |
| | | 1N | 120A | 1 |
| | | 1Q | 125A | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41761057-3AA | | 1F | 190 | 1 |
| | | 1G | 130 | 1 |
| | | 1H | 270 | 1 |
| | | 1J | 135 | 1 |
| | | 1K | 200 | 1 |
| | | 1L | 195 | 1 |
| | | 1M | 175 | 1 |
| | | 1N | 130 | 1 |
| | | 1P | 250 | 1 |
| | | 1Q | 135 | 1 |
| | | 1R | 185 | 1 |
| | | 1S | 195 | 1 |
| 41761057-4AA | | 1F | 190A | 1 |
| | | 1G | 130A | 1 |
| | | 1H | 270A | 1 |
| | | 1J | 135A | 1 |
| | | 1K | 200A | 1 |
| | | 1L | 195A | 1 |
| | | 1M | 175A | 1 |
| | | 1N | 130A | 1 |
| | | 1P | 250A | 1 |
| | | 1Q | 135A | 1 |
| | | 1R | 185A | 1 |
| | | 1S | 195A | 1 |
| 41761059-1AA | | 3 | 70 | 1 |
| 41761059-3AA | | 3 | 70A | 1 |
| 41761059-501AA | | 3 | 20 | 1 |
| 41761059-503AA | | 3 | 20A | 1 |
| 41761061-503AA | | 4 | 75 | 1 |
| | | 4A | 80 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41761062-501AA | | 1 | 10 | 1 |
| | | 1A | 10 | 1 |
| | | 1C | 10 | 1 |
| | | 1D | 10 | 1 |
| | | 1F | 10 | 1 |
| | | 1G | 10 | 1 |
| | | 1J | 10 | 1 |
| | | 1K | 10 | 1 |
| | | 1M | 10 | 1 |
| | | 1N | 10 | 1 |
| | | 1Q | 10 | 1 |
| | | 1R | 10 | 1 |
| 41761067-501 | | 5 | 80 | 1 |
| 41761067-503 | | 5A | 100 | 1 |
| 41761072-501 | | 1 | 15 | 1 |
| | | 1A | 15 | 1 |
| | | 1C | 15 | 1 |
| | | 1D | 15 | 1 |
| | | 1F | 15 | 1 |
| | | 1G | 15 | 1 |
| | | 1J | 15 | 1 |
| | | 1K | 15 | 1 |
| | | 1M | 15 | 1 |
| | | 1N | 15 | 1 |
| | | 1Q | 15 | 1 |
| | | 1R | 15 | 1 |
| 41761074-1 | | 11A | 20 | 1 |
| | | 11F | 20 | 1 |
| 41761074-501 | | 11A | 5 | 1 |
| | | 11F | 5 | 1 |
| 41761078-1 | | 2 | 5 | 1 |
| | | 2A | 5 | 1 |
| 41761079-1AA | | 2A | 115 | 1 |
| 41761091-1 | | 11 | 235 | 1 |
| 41761091-2 | | 11 | 235A | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41761092-501 | | 1 | 170 | 2 |
| | | 1A | 105 | 2 |
| | | 1C | 110 | 2 |
| | | 1D | 175 | 2 |
| | | 1F | 165 | 2 |
| | | 1G | 105 | 2 |
| | | 1J | 110 | 2 |
| | | 1K | 175 | 2 |
| | | 5 | 1 | RF |
| 41761092-503 | | 1M | 150 | 2 |
| | | 1N | 105 | 2 |
| | | 1Q | 110 | 2 |
| | | 1R | 160 | 2 |
| | | 5A | 1 | RF |
| 41761094-501AA | | 2 | 110 | 1 |
| | | 2A | 120 | 1 |
| 41761103-501 | | 9 | 175 | 1 |
| 41761103-502 | | 9 | 175A | 1 |
| 41761103-503 | | 9 | 180 | 1 |
| 41761103-505 | | 9B | 175 | 1 |
| 41761103-506 | | 9B | 175A | 1 |
| 41761103-507 | | 9B | 180 | 1 |
| 41761103-515 | | 1D | 210 | 2 |
| | | 7 | 1 | RF |
| 41761103-516 | | 1D | 210A | 2 |
| | | 7 | 1A | RF |
| 41761103-517 | | 1B | 270 | 2 |
| | | 7A | 1 | RF |
| 41761103-518 | | 1B | 270A | 2 |
| | | 7A | 1A | RF |
| 41761103-519 | | 1E | 200 | 2 |
| | | 7B | 1 | RF |
| 41761103-520 | | 1E | 200A | 2 |
| | | 7B | 1A | RF |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41761105-501 | | 1B | 300 | 1 |
| | | 1E | 230 | 1 |
| | | 9A | 1 | RF |
| 41761105-502 | | 1B | 300A | 1 |
| | | 1E | 230A | 1 |
| | | 9A | 1A | RF |
| 41761105-503 | | 1H | 330 | 1 |
| | | 1L | 260 | 1 |
| | | 1P | 295 | 1 |
| | | 1S | 240 | 1 |
| | | 9D | 1 | RF |
| | | | 1B | RF |
| 41761105-504 | | 1H | 330A | 1 |
| | | 1L | 260A | 1 |
| | | 1P | 295A | 1 |
| | | 1S | 240A | 1 |
| | | 9D | 1A | RF |
| | | | 1C | RF |
| 41761106-1AA | | 10A | 285 | 1 |
| 41761106-501AA | | 10A | 1 | RF |
| | | 9A | 115 | 1 |
| | | 9D | 120 | 1 |
| 41761106-502AA | | 10A | 1A | RF |
| | | 9A | 115A | 1 |
| | | 9D | 120A | 1 |
| 41761107-1AA | | 11D | 150 | 1 |
| 41761107-501AA | | 11D | 1 | RF |
| | | 9A | 185 | 1 |
| | | 9D | 185 | 1 |
| 41761108-3AA | | 11A | 275 | 1 |
| | | 11F | 275 | 1 |
| 41761108-4AA | | 11A | 275A | 1 |
| | | 11F | 275A | 1 |
| 41761108-501AA | | 11F | 1 | RF |
| | | 9A | 150 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41761108-502AA | | 11F | 1A | RF |
| | | 9A | 150A | 1 |
| 41761108-503AA | | 11A | 1 | RF |
| | | 11F | 1B | RF |
| | | 9D | 150 | 1 |
| | | | 150B | 1 |
| 41761108-504AA | | 11A | 1A | RF |
| | | 11F | 1C | RF |
| | | 9D | 150A | 1 |
| | | | 150C | 1 |
| 41761108-601AA | | 11F | 195 | 1 |
| 41761108-602AA | | 11F | 195A | 1 |
| 41761110-10AA | | 1H | 260A | 1 |
| | | 1L | 185A | 1 |
| | | 1P | 240A | 1 |
| | | 1S | 185A | 1 |
| 41761110-1AA | | 1B | 55 | 1 |
| | | 1E | 55 | 1 |
| | | 1H | 55 | 1 |
| | | 1L | 55 | 1 |
| | | 1P | 55 | 1 |
| | | 1S | 55 | 1 |
| 41761110-2AA | | 1B | 55A | 1 |
| | | 1E | 55A | 1 |
| | | 1H | 55A | 1 |
| | | 1L | 55A | 1 |
| | | 1P | 55A | 1 |
| | | 1S | 55A | 1 |
| 41761110-3AA | | 1B | 240 | 1 |
| | | 1E | 170 | 1 |
| | | 1H | 250 | 1 |
| | | 1L | 175 | 1 |
| | | 1P | 230 | 1 |
| | | 1S | 175 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41761110-4AA | | 1B | 240A | 1 |
| | | 1E | 170A | 1 |
| | | 1H | 250A | 1 |
| | | 1L | 175A | 1 |
| | | 1P | 230A | 1 |
| | | 1S | 175A | 1 |
| 41761110-5AA | | 1B | 250 | 1 |
| | | | 260A | 1 |
| | | 1E | 180 | 1 |
| | | | 190A | 1 |
| | | 1H | 280 | 1 |
| | | | 290A | 1 |
| | | 1L | 205 | 1 |
| | | | 215A | 1 |
| | | 1P | 260 | 1 |
| | | | 270A | 1 |
| | | 1S | 205 | 1 |
| | | | 215A | 1 |
| 41761110-7AA | | 1B | 250A | 1 |
| | | | 260 | 1 |
| | | 1E | 180A | 1 |
| | | | 190 | 1 |
| | | 1H | 280A | 1 |
| | | | 290 | 1 |
| | | 1L | 205A | 1 |
| | | | 215 | 1 |
| | | 1P | 260A | 1 |
| | | | 270 | 1 |
| | | 1S | 205A | 1 |
| | | | 215 | 1 |
| 41761110-9AA | | 1H | 260 | 1 |
| | | 1L | 185 | 1 |
| | | 1P | 240 | 1 |
| | | 1S | 185 | 1 |
| 41761111-1 | | 1B | 235 | 1 |
| | | 1E | 165 | 1 |
| | | 1H | 245 | 1 |
| | | 1L | 170 | 1 |
| | | 1P | 225 | 1 |
| | | 1S | 170 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41761111-501 | | 1B | 230 | 1 |
| | | 1E | 160 | 1 |
| | | 1H | 240 | 1 |
| | | 1L | 165 | 1 |
| | | 1P | 220 | 1 |
| | | 1S | 165 | 1 |
| 41761111-503 | | 1B | 190 | 1 |
| | | 1E | 120 | 1 |
| | | 1H | 200 | 1 |
| | | 1L | 125 | 1 |
| | | 1P | 180 | 1 |
| | | 1S | 125 | 1 |
| 41761111-505 | | 1B | 210 | 1 |
| | | 1E | 140 | 1 |
| | | 1H | 220 | 1 |
| | | 1L | 145 | 1 |
| | | 1P | 200 | 1 |
| | | 1S | 145 | 1 |
| 41761112-1 | | 1B | 185 | 2 |
| | | | 225 | 4 |
| | | 1E | 115 | 2 |
| | | | 155 | 4 |
| | | 1H | 195 | 2 |
| | | | 235 | 4 |
| | | 1L | 120 | 2 |
| | | | 160 | 4 |
| | | 1P | 175 | 2 |
| | | | 215 | 4 |
| | | 1S | 120 | 2 |
| | | | 160 | 4 |
| 41761112-3 | | 1B | 205 | 1 |
| | | 1E | 135 | 1 |
| | | 1H | 215 | 1 |
| | | 1L | 140 | 1 |
| | | 1P | 195 | 1 |
| | | 1S | 140 | 1 |
| 41761113-1 | | 9A | 85 | 1 |
| 41761113-3 | | 9A | 100 | 1 |
| | | 9D | 105 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41761113-4 | | 9A | 100A | 1 |
| | | 9D | 105A | 1 |
| 41761113-5 | | 9D | 90 | 1 |
| 41761113-6 | | 9D | 90A | 1 |
| 41761121-5 | | 9D | 200 | 1 |
| 41761121-6 | | 9D | 200A | 1 |
| 41761121-7 | | 9D | 205 | 1 |
| 41761121-8 | | 9D | 205A | 1 |
| 41761135-501 | | 3 | 120 | 1 |
| | | | 175 | 1 |
| | | 3A | 115 | 1 |
| | | | 170 | 1 |
| | | 3B | 100 | 1 |
| | | | 155 | 1 |
| | | 3C | 300 | 2 |
| | | 3D | 260 | 1 |
| | | | 340 | 1 |
| | | 3E | 295 | 2 |
| 41761148-1 | | 5A | 60 | 2 |
| 41761205-501 | | 1D | 230 | 1 |
| | | 9B | 1 | RF |
| 41761205-502 | | 1D | 230A | 1 |
| | | 9B | 1A | RF |
| 41761205-503 | | 1K | 250 | 1 |
| | | 1R | 230 | 1 |
| | | 9E | 1 | RF |
| 41761205-504 | | 1K | 250A | 1 |
| | | 1R | 230A | 1 |
| | | 9E | 1A | RF |
| 41761206-501 | | 10B | 1 | RF |
| | | 9B | 105 | 1 |
| | | 9E | 110 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41761206-502 | | 10B | 1A | RF |
| | | 9B | 105A | 1 |
| | | 9E | 110A | 1 |
| 41761207-1AA | | 11B | 205 | 1 |
| 41761207-2AA | | 11B | 205A | 1 |
| 41761210-1AA | | 1D | 190 | 1 |
| | | 1K | 210 | 1 |
| | | 1R | 195 | 1 |
| | | | 205A | 1 |
| 41761210-3AA | | 1D | 190A | 1 |
| | | | 200 | 1 |
| | | 1K | 210A | 1 |
| | | | 220 | 1 |
| | | 1R | 195A | 1 |
| | | | 205 | 1 |
| 41761210-5AA | | 1D | 200A | 1 |
| | | 1K | 190 | 1 |
| | | | 220A | 1 |
| | | 1R | 175 | 1 |
| 41761210-6AA | | 1K | 190A | 1 |
| | | 1R | 175A | 1 |
| 41761221-5 | | 9A | 200 | 1 |
| 41761221-509 | | 9A | 205 | 1 |
| 41761221-510 | | 9A | 205A | 1 |
| 41761222-1AA | | 11E | 320 | 1 |
| 41761222-501AA | | 11E | 1 | RF |
| | | 9B | 160 | 1 |
| | | 9E | 180 | 1 |
| 41761223-1AA | | 11B | 330 | 1 |
| 41761223-2AA | | 11B | 330A | 1 |
| 41761223-501AA | | 11B | 1 | RF |
| | | 9B | 125 | 1 |
| | | 9E | 145 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41761223-502AA | | 11B | 1A | RF |
| | | 9B | 125A | 1 |
| | | 9E | 145A | 1 |
| 41761262-1AA | | 3B | 50 | 1 |
| 41761262-3AA | | 3A | 65A | 1 |
| | | 3D | 100 | 1 |
| 41761262-501AA | | 3B | 5 | 1 |
| 41761262-503AA | | 3A | 5A | 1 |
| | | 3D | 5 | 1 |
| 41761262-505AA | | 3A | 5 | 1 |
| 41761262-5AA | | 3A | 65 | 1 |
| 41761264-1 | | 3B | 25 | 1 |
| 41761264-2 | | 3B | 30 | 1 |
| 41761272-501AA | | 7 | 40 | 1 |
| | | 7A | 35 | 1 |
| | | 7B | 40 | 1 |
| | | 7C | 45 | 1 |
| | | 7D | 40 | 1 |
| | | 8 | 1 | RF |
| 41761272-502AA | | 7 | 40A | 1 |
| | | 7A | 35A | 1 |
| | | 7B | 40A | 1 |
| | | 7C | 45A | 1 |
| | | 7D | 40A | 1 |
| | | 8 | 1A | RF |
| 41761273-501AA | | 1B | 5 | 2 |
| | | 1E | 5 | 2 |
| | | 1H | 5 | 2 |
| | | 1L | 5 | 2 |
| | | 1P | 5 | 2 |
| 41761273-505AA | | 1S | 5 | 2 |
| 41761274-501 | | 8 | 35 | 1 |
| 41761274-502 | | 8 | 35A | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41761275-503AA | | 8 | 135 | 1 |
| 41761275-504AA | | 8 | 135A | 1 |
| 41761281-501 | | 1B | 15 | 1 |
| | | 1E | 15 | 1 |
| | | 1H | 15 | 1 |
| | | 1L | 15 | 1 |
| | | 1P | 15 | 1 |
| 41761281-503 | | 1S | 15 | 1 |
| 41761282-501AA | | 1B | 10 | 1 |
| | | 1E | 10 | 1 |
| | | 1H | 10 | 1 |
| | | 1L | 10 | 1 |
| | | 1P | 10 | 1 |
| 41761282-505AA | | 1S | 10 | 1 |
| 41761286-503 | | 11A | 240 | 1 |
| | | 11F | 180 | 1 |
| 41761301-503AA | | 1H | 300 | 2 |
| | | 1P | 280 | 2 |
| | | 7C | 1 | RF |
| 41761301-504AA | | 1H | 300A | 2 |
| | | 1P | 280A | 2 |
| | | 7C | 1A | RF |
| 41761301-507AA | | 1L | 225 | 2 |
| | | 1S | 225 | 2 |
| | | 7D | 1 | RF |
| 41761301-508AA | | 1L | 225A | 2 |
| | | 1S | 225A | 2 |
| | | 7D | 1A | RF |
| 41761301-509AA | | 1K | 230 | 2 |
| | | 1R | 215 | 2 |
| | | 7C | 1B | RF |
| 41761301-510AA | | 1K | 230A | 2 |
| | | 1R | 215A | 2 |
| | | 7C | 1C | RF |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41761330-501AA | | 3 | 10 | 1 |
| | | 4 | 1 | RF |
| 41761330-502AA | | 3 | 10A | 1 |
| | | 4 | 1A | RF |
| 41761330-503AA | | 3 | 10B | 1 |
| | | 4A | 1 | RF |
| 41761401-1 | | 11 | 20 | 1 |
| 41761401-3 | | 11 | 15 | 1 |
| 41761401-501 | | 11 | 5 | 1 |
| 41761462-504 | | 1P | 80A | 1 |
| | | 4C | 1 | RF |
| 41761462-601 | | 4C | 90 | 1 |
| 41761470-503AA | | 1M | 65 | 1 |
| | | 1P | 80 | 1 |
| | | 1R | 75 | 1 |
| | | 4B | 1 | RF |
| 41761470-504AA | | 1M | 65A | 1 |
| | | 1R | 75A | 1 |
| | | 4B | 1A | RF |
| 41761470-505AA | | 1M | 75 | 1 |
| | | 1P | 90 | 1 |
| | | 1R | 85 | 1 |
| | | 4D | 1 | RF |
| 41761470-601AA | | 4B | 70 | 1 |
| | | 4D | 65 | 1 |
| 41761472-1AA | | 3C | 205 | 1 |
| 41761472-3AA | | 3E | 205 | 1 |
| 41761472-501AA | | 3C | 135 | 1 |
| 41761472-503AA | | 3E | 135 | 1 |
| 41761473-1 | | 3C | 175 | 2 |
| | | 3E | 175 | 2 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41761475-1 | | 2<br>2A | 105<br>115A | 1<br>1 |
| 41762001-101AA | | 1 | 1 | RF |
| 41762001-102AA | | 1 | 1A | RF |
| 41762002-101AA | | 1F | 1 | RF |
| 41762002-102AA | | 1F | 1A | RF |
| 41762004-101AA | | 1M | 1 | RF |
| 41762004-102AA | | 1M | 1A | RF |
| 41763001-101AA | | 1A | 1 | RF |
| 41763001-102AA | | 1A | 1A | RF |
| 41763002-101AA | | 1G | 1 | RF |
| 41763002-102AA | | 1G | 1A | RF |
| 41763004-101AA | | 1N | 1 | RF |
| 41763004-102AA | | 1N | 1A | RF |
| 41764001-101AA | | 1B | 1 | RF |
| 41764001-102AA | | 1B | 1A | RF |
| 41764002-101AA | | 1H | 1 | RF |
| 41764002-102AA | | 1H | 1A | RF |
| 41764004-101AA | | 1P | 1 | RF |
| 41764004-102AA | | 1P | 1A | RF |
| 41765001-101AA | | 1C | 1 | RF |
| 41765001-102AA | | 1C | 1A | RF |
| 41765002-101AA | | 1J | 1 | RF |
| 41765002-102AA | | 1J | 1A | RF |
| 41765004-101AA | | 1Q | 1 | RF |
| 41765004-102AA | | 1Q | 1A | RF |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 41766001-101AA | | 1D | 1 | RF |
| 41766001-102AA | | 1D | 1A | RF |
| 41766002-101AA | | 1K | 1 | RF |
| 41766002-102AA | | 1K | 1A | RF |
| 41766004-101AA | | 1R | 1 | RF |
| 41766004-102AA | | 1R | 1A | RF |
| 41767001-101AA | | 1E | 1 | RF |
| 41767001-102AA | | 1E | 1A | RF |
| 41767002-101AA | | 1L | 1 | RF |
| 41767002-102AA | | 1L | 1A | RF |
| 41767004-101AA | | 1S | 1 | RF |
| 41767004-102AA | | 1S | 1A | RF |
| 41841007-5 | | 11C | 75 | 1 |
| 41841007-5AA | | 10 | 155 | 1 |
| | | 10A | 145 | 1 |
| | | 10B | 195 | 1 |
| | | 11D | 50 | 1 |
| | | 11E | 160 | 1 |
| 41841455-1 | | 3E | 330 | 1 |
| | | | 405 | 1 |
| 41901076-1 | | 3C | 360 | 1 |
| | | | 435 | 1 |
| | | 3E | 355 | 1 |
| | | | 430 | 1 |
| 425 | | 5 | 75A | AR |
| | | 5A | 90A | AR |
| 48000011-501 | | 11A | 35 | 1 |
| | | 11B | 15 | 1 |
| | | 11F | 35 | 1 |
| 48000030-501-90 | | 1N | 25 | 2 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 48000129-501 | | 7C | 40 | 1 |
| 48000170-1 | | 10 | 110 | 1 |
| | | 10A | 90 | 1 |
| | | 10B | 85 | 1 |
| | | 11 | 110 | 1 |
| | | 11A | 125 | 1 |
| | | 11B | 105 | 1 |
| | | 11C | 40 | 1 |
| | | 11D | 15 | 1 |
| | | 11E | 20 | 1 |
| | | 11F | 120 | 1 |
| 4FPL0001-43 | | 1 | 235 | 1 |
| | | 1A | 165 | 1 |
| | | 1B | 295 | 1 |
| | | 1C | 175 | 1 |
| | | 1D | 225 | 1 |
| | | 1E | 225 | 1 |
| | | 1F | 250 | 1 |
| | | 1G | 190 | 1 |
| | | 1H | 325 | 1 |
| | | 1J | 195 | 1 |
| | | 1K | 245 | 1 |
| | | 1L | 255 | 1 |
| | | 1M | 220 | 1 |
| | | 1N | 170 | 1 |
| | | 1P | 290 | 1 |
| | | 1Q | 180 | 1 |
| | | 1R | 225 | 1 |
| | | 1S | 235 | 1 |
| 4FSP0002-37 | | 9A | 80 | AR |
| | | 9D | 85 | AR |
| 4FSP0002-41 | | 3A | 260 | AR |
| | | 3D | 145 | AR |
| | | 7 | 35 | AR |
| | | 7A | 30 | AR |
| | | 7B | 35 | AR |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 4FSP0002-9 | | 3 | 65 | AR |
| | | 3B | 45 | AR |
| | | 9 | 170 | AR |
| | | 9A | 195 | AR |
| | | 9B | 170 | AR |
| | | 9D | 195 | AR |
| 4FSP0004-3 | | 3C | 210 | AR |
| | | 3D | 105 | AR |
| 52NKTE048 | | 10B | 295 | 2 |
| 52NKTE054 | | 10A | 40 | 1 |
| | | 10B | 40 | 1 |
| 5710-58-30 | | 11C | 130 | 1 |
| | | 11E | 250 | 1 |
| 5710-943-60 | | 10 | 210 | 1 |
| | | 10A | 200 | 1 |
| | | 10B | 145 | 1 |
| | | | 250 | 1 |
| | | 11 | 205 | 1 |
| | | 11A | 215 | 1 |
| | | 11B | 165 | 1 |
| | | | 265 | 1 |
| | | 11D | 105 | 1 |
| | | 11E | 110 | 1 |
| | | 11F | 235 | 1 |
| | | 3A | 140 | 1 |
| | | | 85 | 1 |
| | | 3B | 125 | 1 |
| | | | 70 | 1 |
| | | 3D | 205 | 1 |
| | | | 285 | 1 |

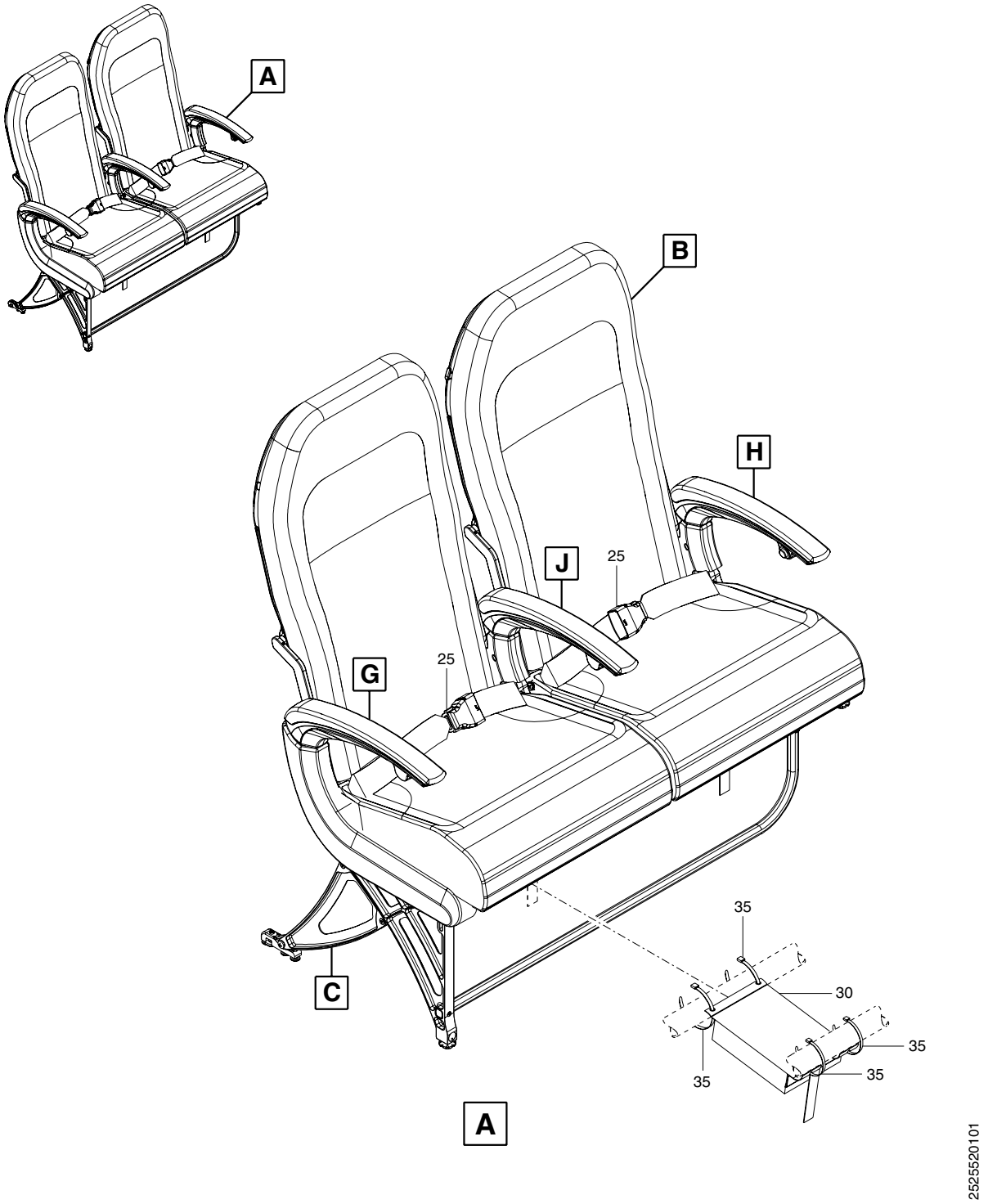
| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 6210088 | | 1 | 165 | 3 |
| | | 1A | 100 | 3 |
| | | 1B | 180 | 2 |
| | | 1C | 105 | 3 |
| | | 1D | 170 | 3 |
| | | 1E | 110 | 2 |
| | | 1F | 160 | 3 |
| | | 1G | 100 | 3 |
| | | 1H | 190 | 2 |
| | | 1J | 105 | 3 |
| | | 1K | 170 | 3 |
| | | 1L | 115 | 2 |
| | | 1M | 145 | 3 |
| | | 1N | 100 | 3 |
| | | 1P | 170 | 2 |
| | | 1Q | 105 | 3 |
| | | 1R | 155 | 3 |
| | | 1S | 115 | 2 |
| 70006385325 | | 5 | 75 | AR |
| | | 5A | 90 | AR |
| 810253210N | | 1 | 150A | 2 |
| | | 1A | 85A | 2 |
| | | 1C | 90A | 2 |
| | | 1D | 155A | 2 |
| | | 1F | 145A | 2 |
| | | 1G | 85A | 2 |
| | | 1J | 90A | 2 |
| | | 1K | 155A | 2 |
| | | 1M | 130A | 2 |
| | | 1N | 85A | 2 |
| 810309100N | | 1B | 165A | 4 |
| | | 1E | 95A | 4 |
| | | 1H | 175A | 4 |
| | | 1L | 100A | 4 |
| | | 1P | 155A | 4 |
| | | 1Q | 90A | 2 |
| | | 1R | 140A | 2 |
| | | 1S | 100A | 4 |
| 856263-053 | | 5A | 95 | 1 |
| 858717-051 | | 11C | 5 | 1 |

| PART NUMBER | AIRLINE STOCK NUMBER | FIGURE NUMBER | ITEM NUMBER | TOTAL REQ'D |
|---|---|---|---|---|
| 873661-417 | | 6<br>6B | 20<br>20 | 1<br>1 |

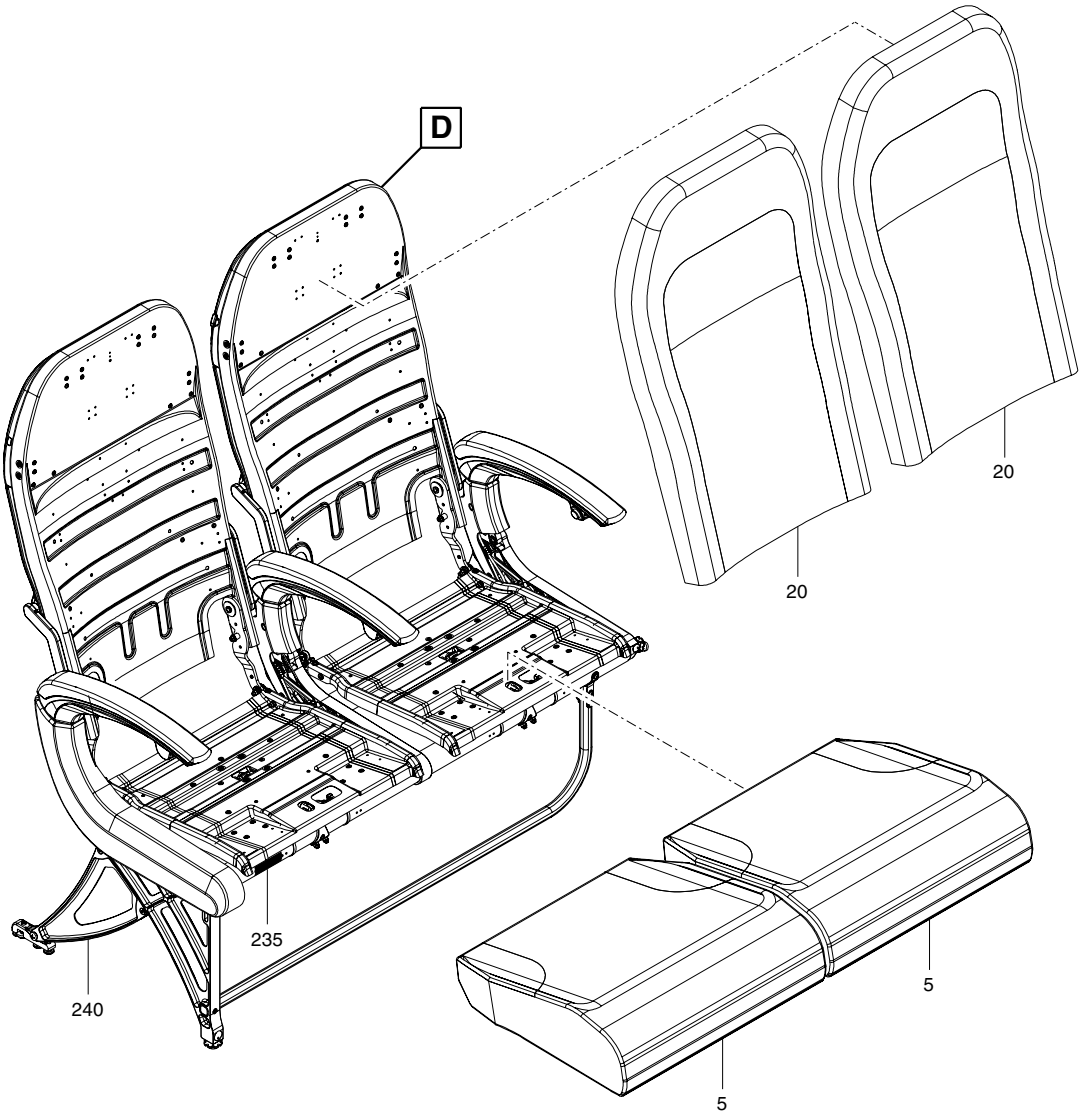
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COMPONENT MAINTENANCE MANUAL
4176X001 4176X002 4176X004

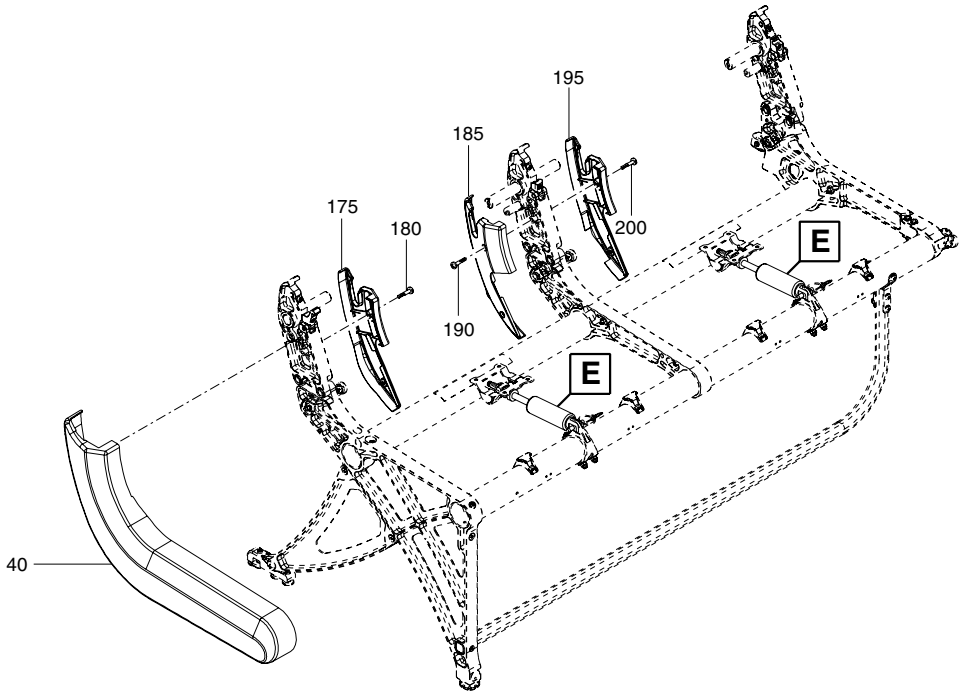
DETAILED PARTS LIST




Standard Double Seat Assembly
(Sheet 1 of 5)
Figure 1/GRAPHIC 25-25-52-99b-001-A01

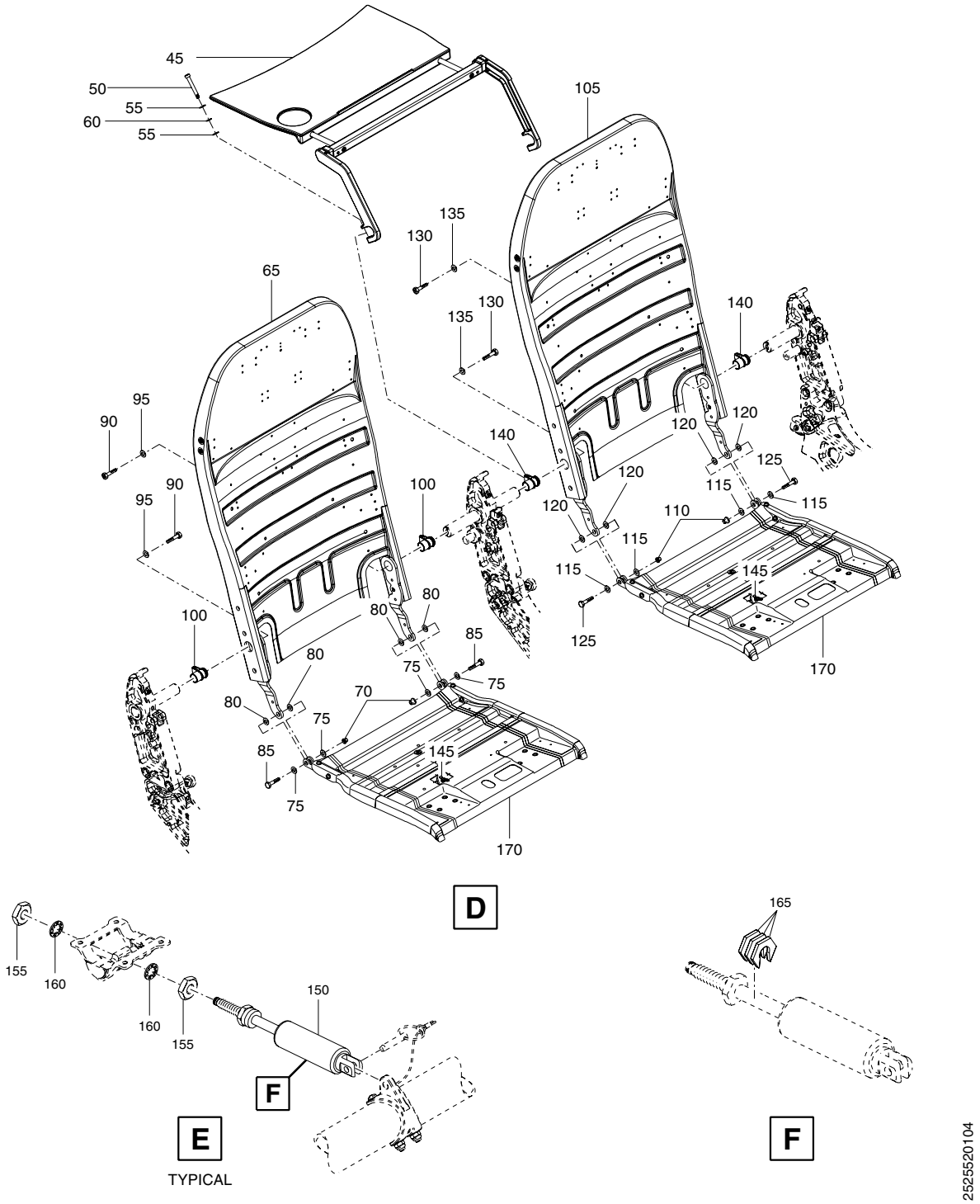



Standard Double Seat Assembly
(Sheet 2 of 5)
Figure 1/GRAPHIC 25-25-52-99b-001-A01

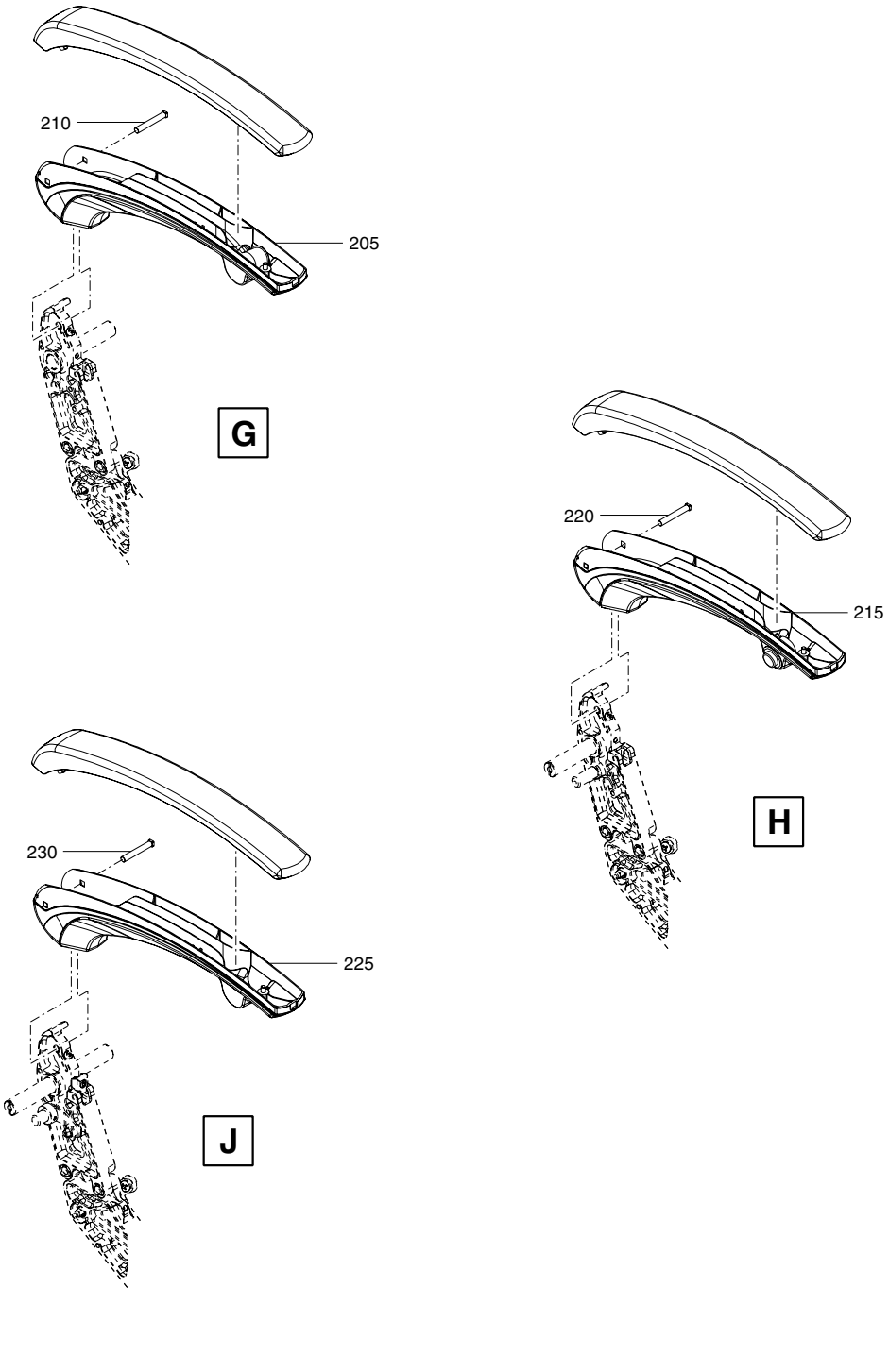



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Standard Double Seat Assembly
(Sheet 3 of 5)
Figure 1/GRAPHIC 25-25-52-99b-001-A01




Standard Double Seat Assembly
(Sheet 4 of 5)
Figure 1/GRAPHIC 25-25-52-99b-001-A01




Standard Double Seat Assembly
(Sheet 5 of 5)
Figure 1/GRAPHIC 25-25-52-99b-001-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1 – 1 | 41762001-101AA | | SEAT ASSY, STD DOUBLE<br>(TRUE PN 41762001-101-AA)<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | A | RF |
| – 1A | 41762001-102AA | | SEAT ASSY, STD DOUBLE<br>(TRUE PN 41762001-102-AA)<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | B | RF |
| 5 | 41761012-501AA | | . CUSHION ASSY, BOTTOM<br>(TRUE PN 41761012-501-AA) | | 2 |
| – 10 | 41761062-501AA | | . . COVER ASSY, UPHOLSTERY<br>(TRUE PN 41761062-501-AA)<br>(FABRIC) | | 1 |
| – 15 | 41761072-501 | | . . CUSHION ASSY, FIREBLOCKED | | 1 |
| 20 | 41761011-501AA | | . CUSHION ASSY, BACK<br>(TRUE PN 41761011-501-AA) | | 2 |
| 25 | 41741400-501-90 | | . BELT ASSY, LAP<br>(TRUE PN 41741400-501-9040)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| – 25A | 2205-1-051-9040 | | . BELT ASSY, LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM 25)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| 30 | 41571020-503 | | . POUCH ASSY, LIFE VEST | | 2 |
| | | | ATTACHING PARTS | | |
| 35 | PLT3SM | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT3S-M) | | AR |
| | | | * * * | | |
| 40 | 41741060-1AA | | . END BAY<br>(TRUE PN 41741060-1-AA) | A | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1 – 40A | 41741060-2AA | | . END BAY<br>(TRUE PN 41741060-2-AA) | B | 1 |
| 45 | 41761014-503AA | | . FOOD TRAY ASSY, SLIDING<br>(TRUE PN 41761014-503-AA)<br>(AD 2017-09-09)<br>SEE FIG. 2 FOR DET<br>PRE SB 41760000-25-A14 | | 2 |
| | | | ATTACHING PARTS | | |
| 50 | NAS1351-3-28 | | . SCREW, CAP | | 4 |
| 55 | NAS1149C0363B | | . WASHER | | 2 |
| | | | * * * | | |
| 60 | E0540-80-2-107 | | . O-RING | | 1 |
| 65 | 41761008-501AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-501-AA)<br>SEE FIG. 3 FOR DET | A | 1 |
| – 65A | 41761008-502AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-502-AA)<br>SEE FIG. 3 FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 70 | MS21042L4 | | . NUT | | 2 |
| 75 | NAS1149F0432P | | . WASHER | | 4 |
| – 75A | AN960-416L | | . WASHER<br>(ALT TO ITEM 75) | | 4 |
| 80 | NAS1515H6L | | . WASHER, NYLON | | 4 |
| 85 | NAS6604-9 | | . BOLT | | 2 |
| 90 | NAS6604-1 | | . BOLT | | 2 |
| 95 | NASM970-4 | | . WASHER, FLAT | | 2 |
| | | | * * * | | |
| 100 | 41741093-1 | | . SPACER, FOOD TRAY ATTACHMENT | | 2 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1 105 | 41761008-503AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-503-AA)<br>(AD 2017-09-09)<br>SEE FIG. 3 FOR DET<br>PRE SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 110 | MS21042L4 | | . NUT | | 2 |
| 115 | NAS1149F0432P | | . WASHER | | 4 |
| – 115A | AN960-416L | | . WASHER<br>(ALT TO ITEM 115) | | 4 |
| 120 | NAS1515H6L | | . WASHER, NYLON | | 4 |
| 125 | NAS6604-9 | | . BOLT | | 2 |
| 130 | NAS6604-1 | | . BOLT | | 2 |
| 135 | NASM970-4 | | . WASHER, FLAT | | 2 |
| | | | * * * | | |
| 140 | 41741093-1 | | . SPACER, FOOD TRAY ATTACHMENT | | 2 |
| 145 | PLT15M | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT1.5M) | | AR |
| 150 | 41571090-507 | | . LOCK ASSY, RECLINE | | 2 |
| – 150A | 810253210N | | . LOCK ASSY, RECLINE<br>(VSGCS8)<br>(VENDORS PN TO ITEM 150)<br>(TRUE PN 8.1.0253/210N) | | 2 |
| | | | ATTACHING PARTS | | |
| 155 | AN316-6R | | . NUT | | 4 |
| 160 | MS35333-42 | | . WASHER, LOCK | | 4 |
| | | | * * * | | |
| 165 | 6210088 | | . . WASHER, PLASTIC<br>(TRUE PN 62.1.0088) | | 3 |
| 170 | 41761092-501 | | . PAN ASSY, SEAT<br>(AD 2017-09-09)<br>SEE FIG. 5 FOR DET<br>PRE SB 41760000-25-A14 | | 2 |

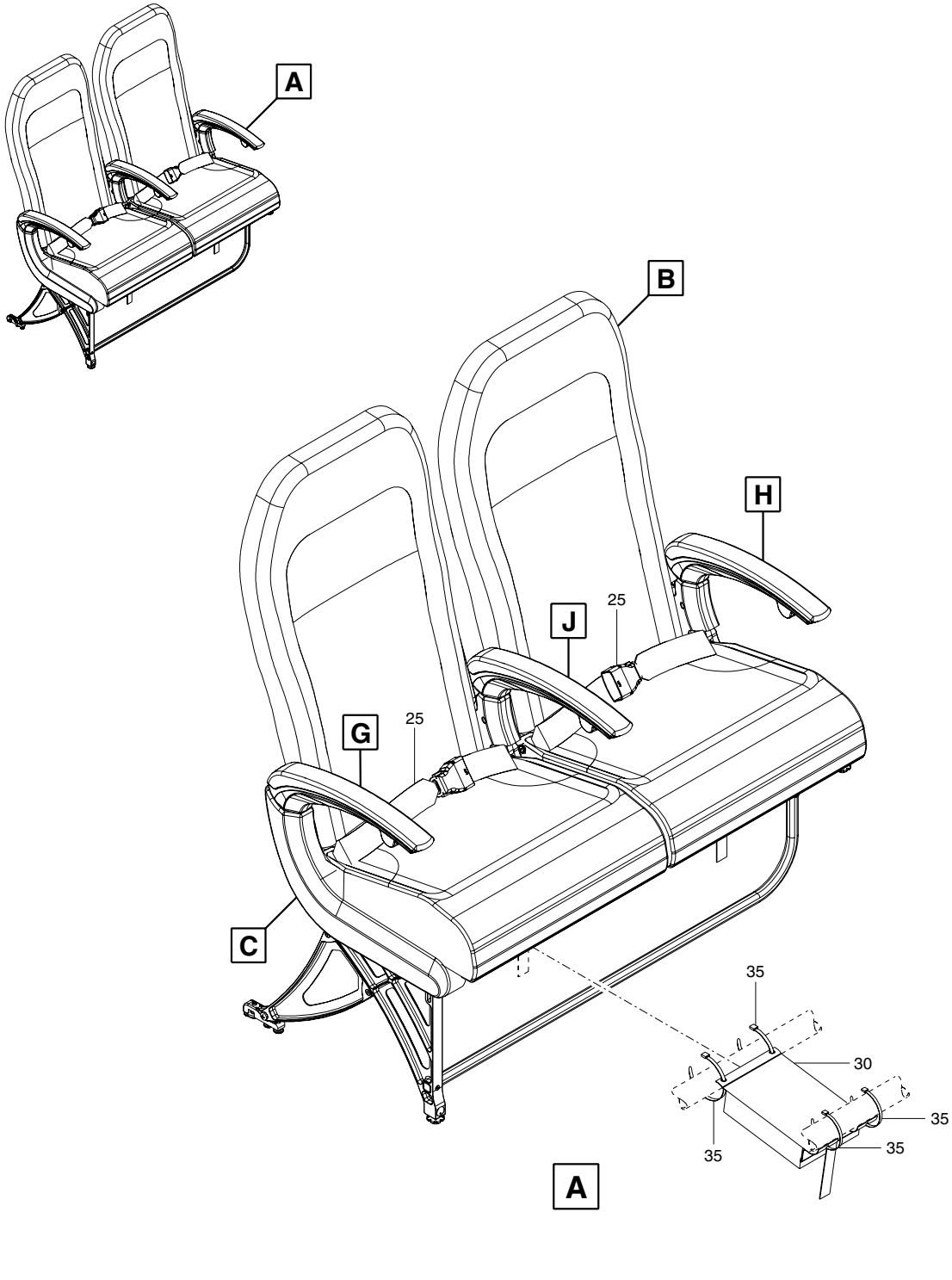
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1 175 | 41741060-3AA | | . COVER, END BAY<br>(TRUE PN 41741060-3-AA) | A | 1 |
| – 175A | 41741060-4AA | | . COVER, END BAY<br>(TRUE PN 41741060-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 180 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 185 | 41741057-1AA | | . SPREADER, SHROUD<br>(TRUE PN 41741057-1-AA) | A | 1 |
| – 185A | 41741057-3AA | | . SPREADER, SHROUD<br>(TRUE PN 41741057-3-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 190 | NAS603-4P | | . SCREW<br>POST SB 41760000-25-01 | | 2 |
| | | | * * * | | |
| 195 | 41741057-3AA | | . SPREADER, SHROUD<br>(TRUE PN 41741057-3-AA) | A | 1 |
| – 195A | 41741057-1AA | | . SPREADER, SHROUD<br>(TRUE PN 41741057-1-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 200 | NAS603-4P | | . SCREW<br>POST SB 41760000-25-01 | | 2 |
| | | | * * * | | |
| 205 | 41741010-519AA | | . ARMREST ASSY<br>(TRUE PN 41741010-519-AA)<br>SEE FIG. 6B FOR DET | A | 1 |
| – 205A | 41741010-520AA | | . ARMREST ASSY<br>(TRUE PN 41741010-520-AA)<br>SEE FIG. 6B FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 210 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |

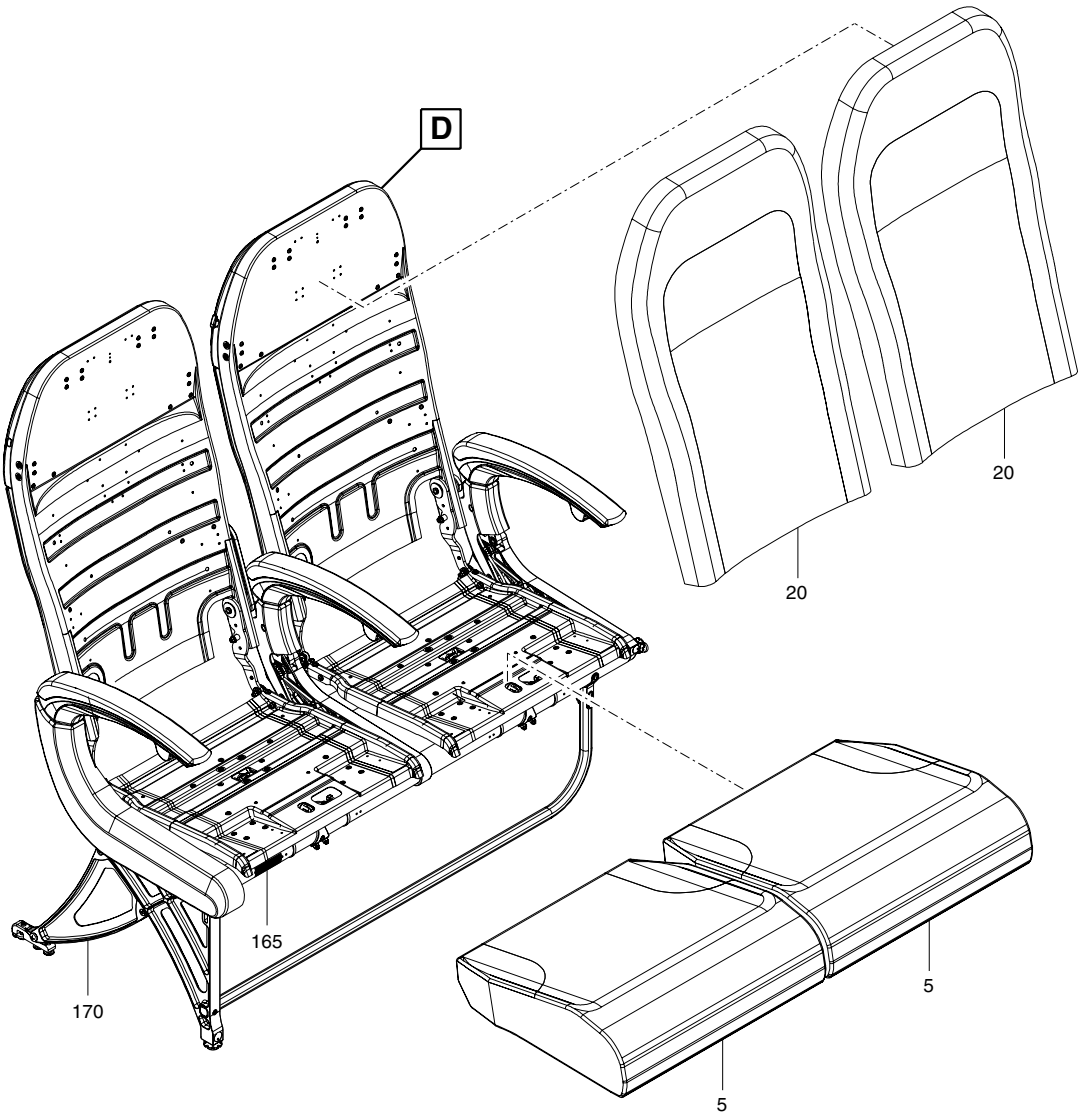
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1 215 | 41741010-521AA | | . ARMREST ASSY<br>(TRUE PN 41741010-521-AA)<br>SEE FIG. 6 FOR DET | A | 1 |
| – 215A | 41741010-522AA | | . ARMREST ASSY<br>(TRUE PN 41741010-522-AA)<br>SEE FIG. 6 FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 220 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |
| 225 | 41741010-517AA | | . ARMREST ASSY<br>(TRUE PN 41741010-517-AA)<br>SEE FIG. 6A FOR DET | | 1 |
| | | | ATTACHING PARTS | | |
| 230 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |
| 235 | 4FPL0001-43 | | . PLACARD | | 1 |
| 240 | 41761005-501 | | . FRAME ASSY, BASE<br>SEE FIG. 9 FOR DET | A | 1 |
| – 240A | 41761005-502 | | . FRAME ASSY, BASE<br>SEE FIG. 9 FOR DET | B | 1 |

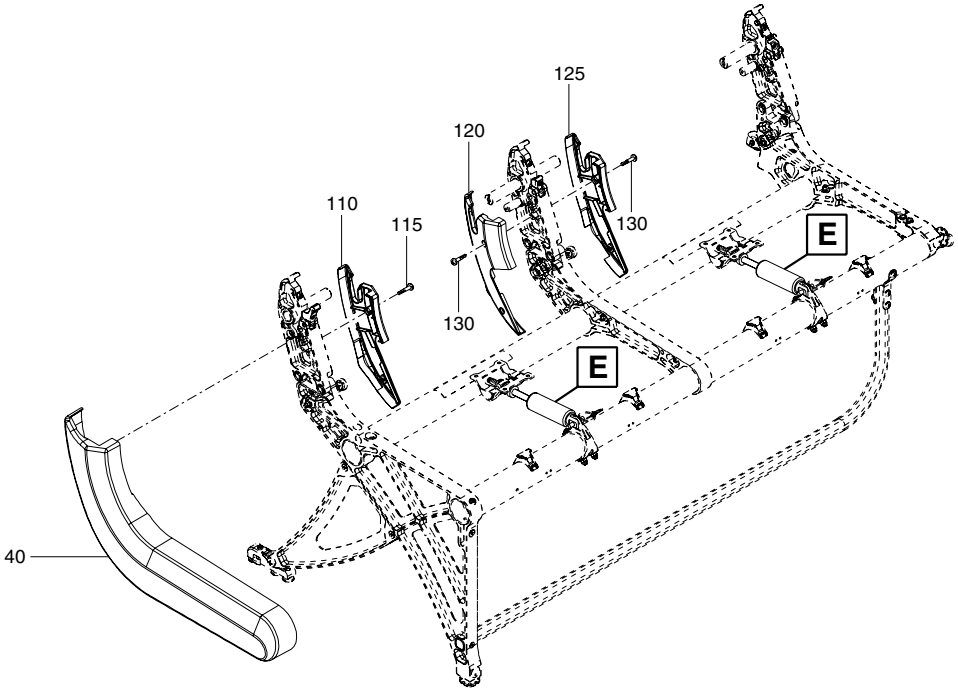
– ITEM NOT ILLUSTRATED




Forward Exit Row Double Seat Assembly
(Sheet 1 of 5)
Figure 1A/GRAPHIC 25-25-52-99b-002-A01

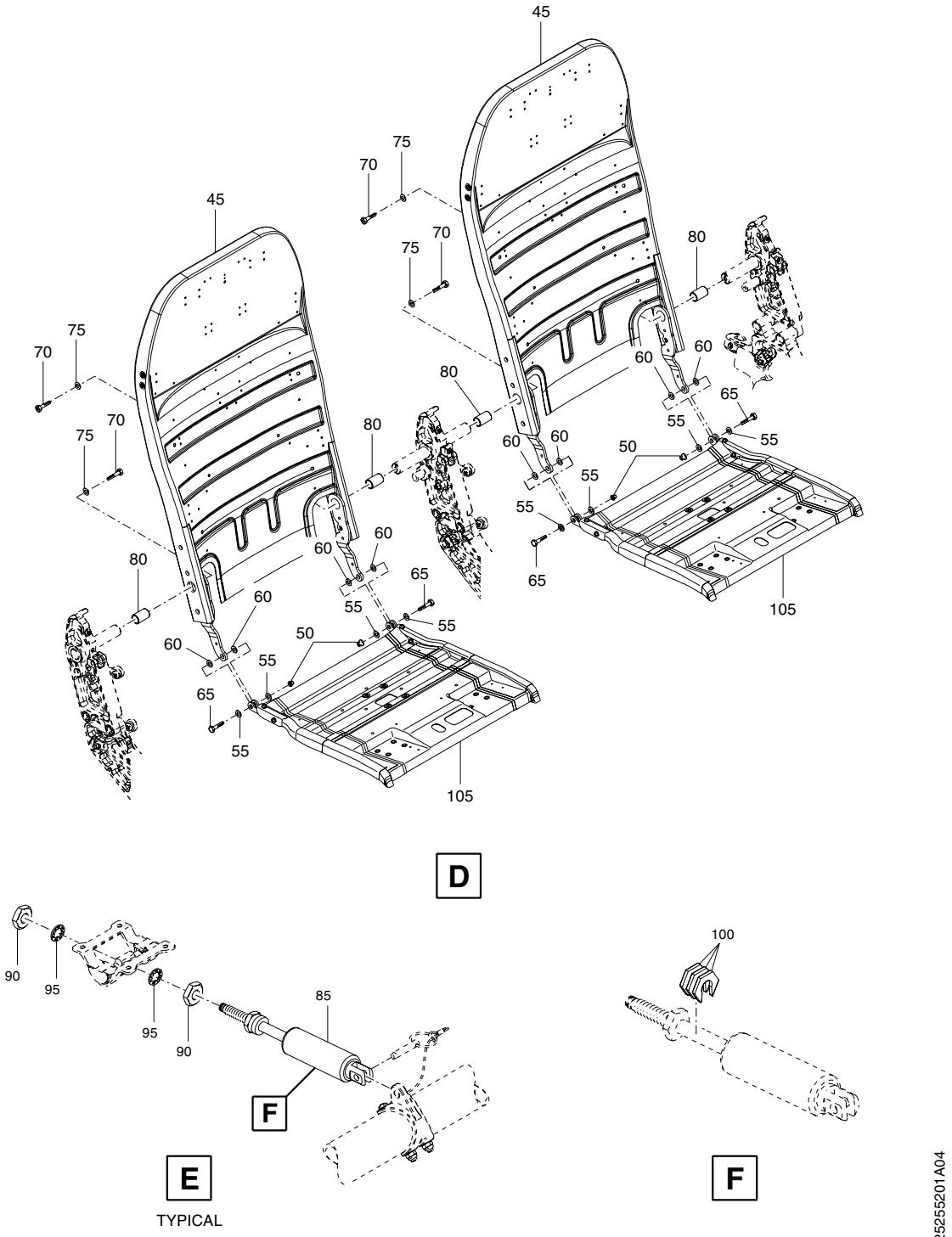



Forward Exit Row Double Seat Assembly
(Sheet 2 of 5)
Figure 1A/GRAPHIC 25-25-52-99b-002-A01

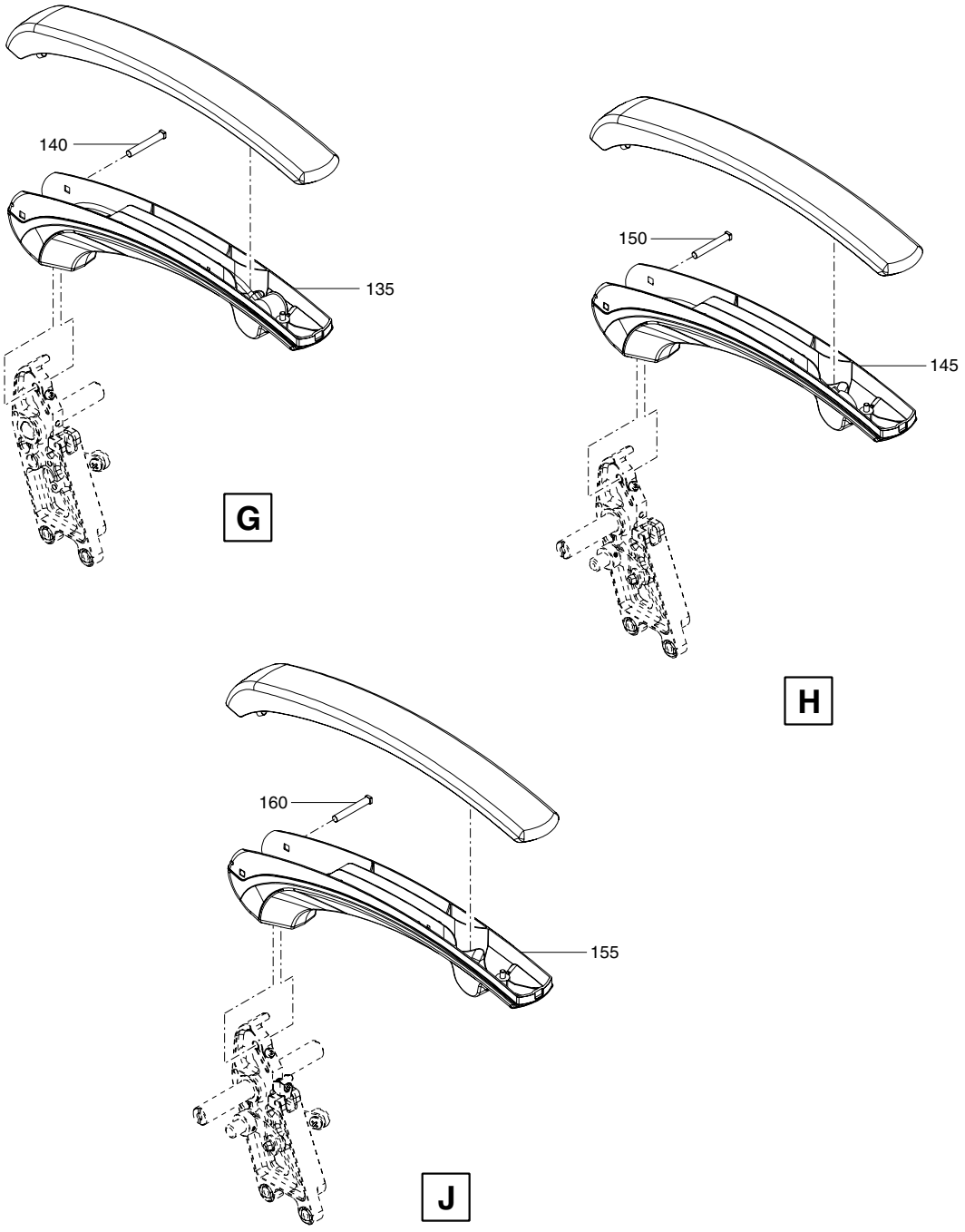



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Forward Exit Row Double Seat Assembly
(Sheet 3 of 5)
Figure 1A/GRAPHIC 25-25-52-99b-002-A01




Forward Exit Row Double Seat Assembly
(Sheet 4 of 5)
Figure 1A/GRAPHIC 25-25-52-99b-002-A01




Forward Exit Row Double Seat Assembly
(Sheet 5 of 5)
Figure 1A/GRAPHIC 25-25-52-99b-002-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1A – 1 | 41763001-101AA | | SEAT ASSY, FWD EXIT ROW DOUBLE<br>(TRUE PN 41763001-101-AA)<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | A | RF |
| – 1A | 41763001-102AA | | SEAT ASSY, FWD EXIT ROW DOUBLE<br>(TRUE PN 41763001-102-AA)<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | B | RF |
| 5 | 41761012-501AA | | . CUSHION ASSY, BOTTOM<br>(TRUE PN 41761012-501-AA) | | 2 |
| – 10 | 41761062-501AA | | . . COVER ASSY, UPHOLSTERY<br>(TRUE PN 41761062-501-AA)<br>(FABRIC) | | 1 |
| – 15 | 41761072-501 | | . . CUSHION ASSY, FIREBLOCKED | | 1 |
| 20 | 41761011-501AA | | . CUSHION ASSY, BACK<br>(TRUE PN 41761011-501-AA) | | 2 |
| 25 | 41741400-501-90 | | . BELT ASSY, LAP<br>(TRUE PN 41741400-501-9040)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| – 25A | 2205-1-051-9040 | | . BELT ASSY, LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM 25)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| 30 | 41571020-503 | | . POUCH ASSY, LIFE VEST | | 2 |
| | | | ATTACHING PARTS | | |
| 35 | PLT3SM | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT3S-M) | | AR |
| | | | * * * | | |
| 40 | 41741060-1AA | | . END BAY<br>(TRUE PN 41741060-1-AA) | A | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1A – 40A | 41741060-2AA | | . END BAY<br>(TRUE PN 41741060-2-AA) | B | 1 |
| 45 | 41761008-505AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-505-AA)<br>SEE FIG. 3A FOR DET | | 2 |
| | | | ATTACHING PARTS | | |
| 50 | MS21042L4 | | . NUT | | 4 |
| 55 | NAS1149F0432P | | . WASHER | | 8 |
| – 55A | AN960-416L | | . WASHER<br>(ALT TO ITEM 55) | | 8 |
| 60 | NAS1515H6L | | . WASHER, PLASTIC | | 8 |
| 65 | NAS6604-9 | | . BOLT | | 4 |
| 70 | NAS6604-1 | | . BOLT | | 4 |
| 75 | NASM970-4 | | . WASHER, FLAT | | 4 |
| | | | * * * | | |
| 80 | 41741092-1 | | . SPACER | | 4 |
| 85 | 41571090-507 | | . LOCK ASSY, RECLINE | | 2 |
| – 85A | 810253210N | | . LOCK ASSY, RECLINE<br>(VSGCS8)<br>(VENDORS PN TO ITEM 85)<br>(TRUE PN 8.1.0253/210N) | | 2 |
| | | | ATTACHING PARTS | | |
| 90 | AN316-6R | | . NUT | | 4 |
| 95 | MS35333-42 | | . WASHER, LOCK | | 4 |
| | | | * * * | | |
| 100 | 6210088 | | . . WASHER, PLASTIC<br>(TRUE PN 62.1.0088) | | 3 |
| 105 | 41761092-501 | | . PAN ASSY, SEAT<br>(AD 2017-09-09)<br>SEE FIG. 5 FOR DET<br>PRE SB 41760000-25-A14 | | 2 |
| 110 | 41741060-3AA | | . COVER, END BAY<br>(TRUE PN 41741060-3-AA) | A | 1 |

– ITEM NOT ILLUSTRATED

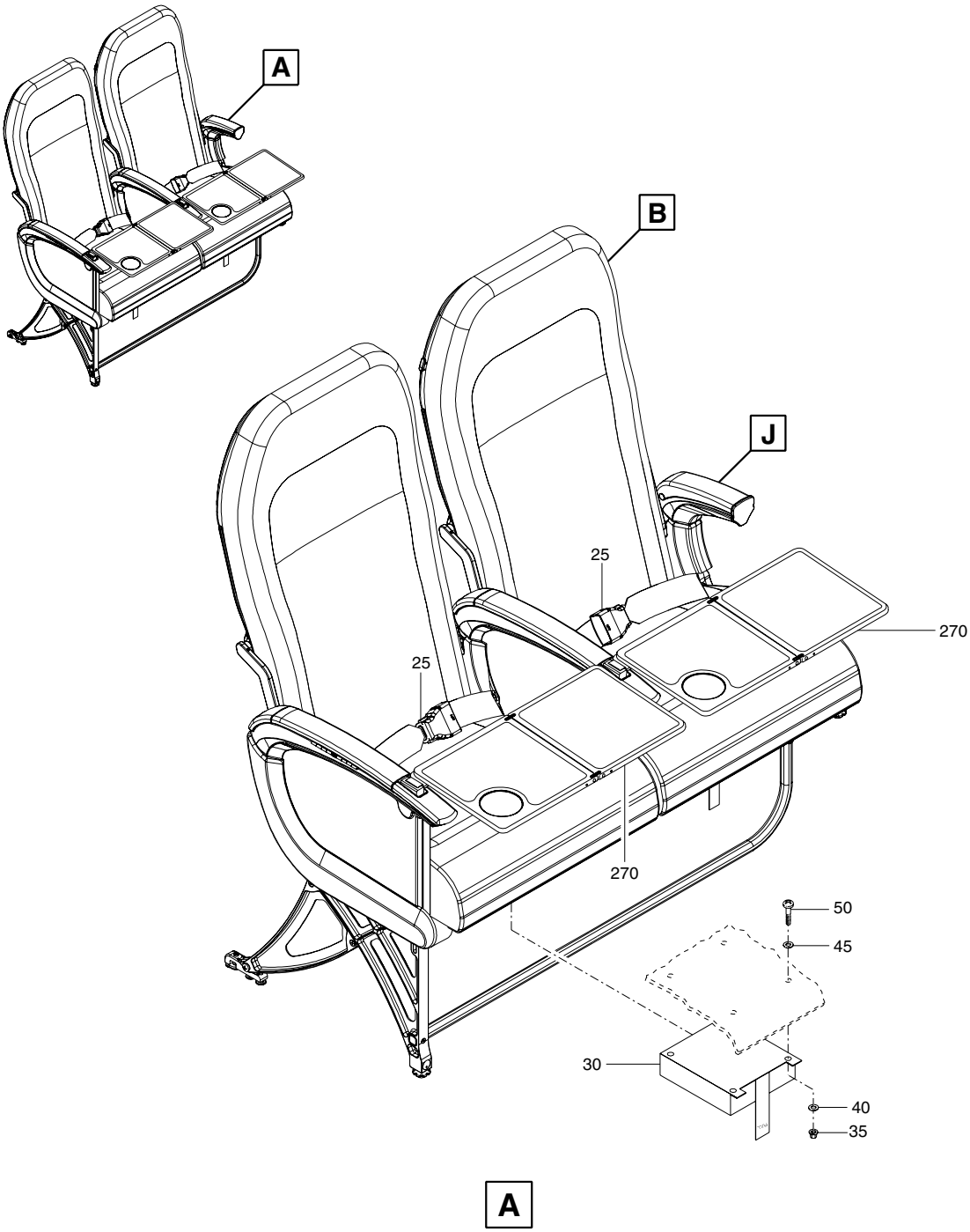
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1A – 110A | 41741060-4AA | | . COVER, END BAY<br>(TRUE PN 41741060-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 115 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 120 | 41741057-1AA | | . SPREADER, SHROUD<br>(TRUE PN 41741057-1-AA) | A | 1 |
| – 120A | 41741057-3AA | | . SPREADER, SHROUD<br>(TRUE PN 41741057-3-AA) | B | 1 |
| 125 | 41741057-3AA | | . SPREADER, SHROUD<br>(TRUE PN 41741057-3-AA) | A | 1 |
| – 125A | 41741057-1AA | | . SPREADER, SHROUD<br>(TRUE PN 41741057-1-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 130 | NAS603-4P | | . SCREW<br>POST SB 41760000-25-01 | | 4 |
| | | | * * * | | |
| 135 | 41741010-523AA | | . ARMREST ASSY, AISLE<br>(TRUE PN 41741010-523-AA)<br>SEE FIG. 6C FOR DET | | 1 |
| | | | ATTACHING PARTS | | |
| 140 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |
| 145 | 41741010-517AA | | . ARMREST ASSY, OUTBD<br>(TRUE PN 41741010-517-AA)<br>SEE FIG. 6A FOR DET | | 1 |
| | | | ATTACHING PARTS | | |
| 150 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |
| 155 | 41741010-517AA | | . ARMREST ASSY, CENTER<br>(TRUE PN 41741010-517-AA)<br>SEE FIG. 6A FOR DET | | 1 |

– ITEM NOT ILLUSTRATED

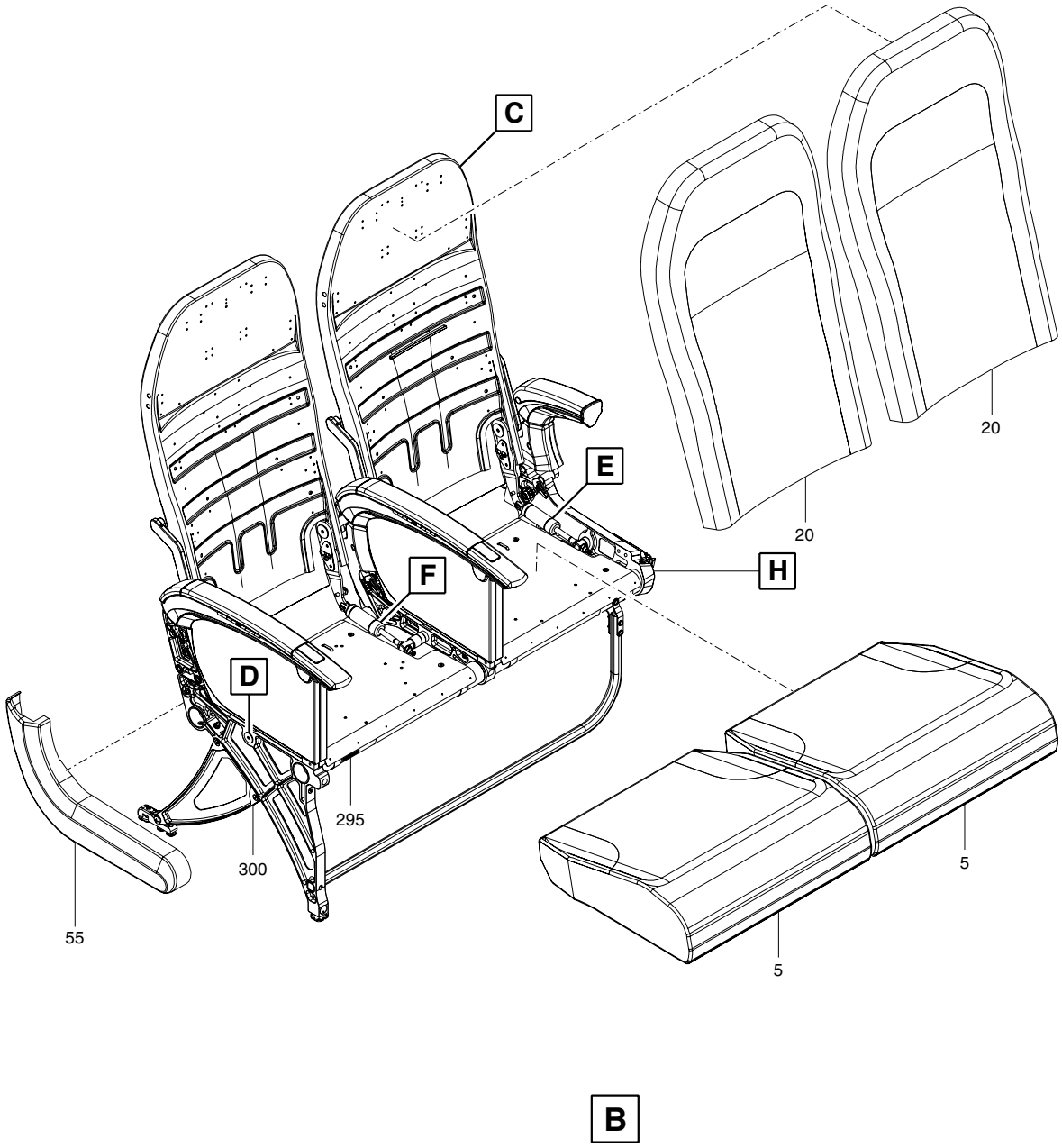
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1A | | | ATTACHING PARTS | | |
| 160 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |
| 165 | 4FPL0001-43 | | . PLACARD | | 1 |
| 170 | 41761005-501 | | . FRAME ASSY, BASE<br>SEE FIG. 9 FOR DET | A | 1 |
| – 170A | 41761005-502 | | . FRAME ASSY, BASE<br>SEE FIG. 9 FOR DET | B | 1 |

– ITEM NOT ILLUSTRATED

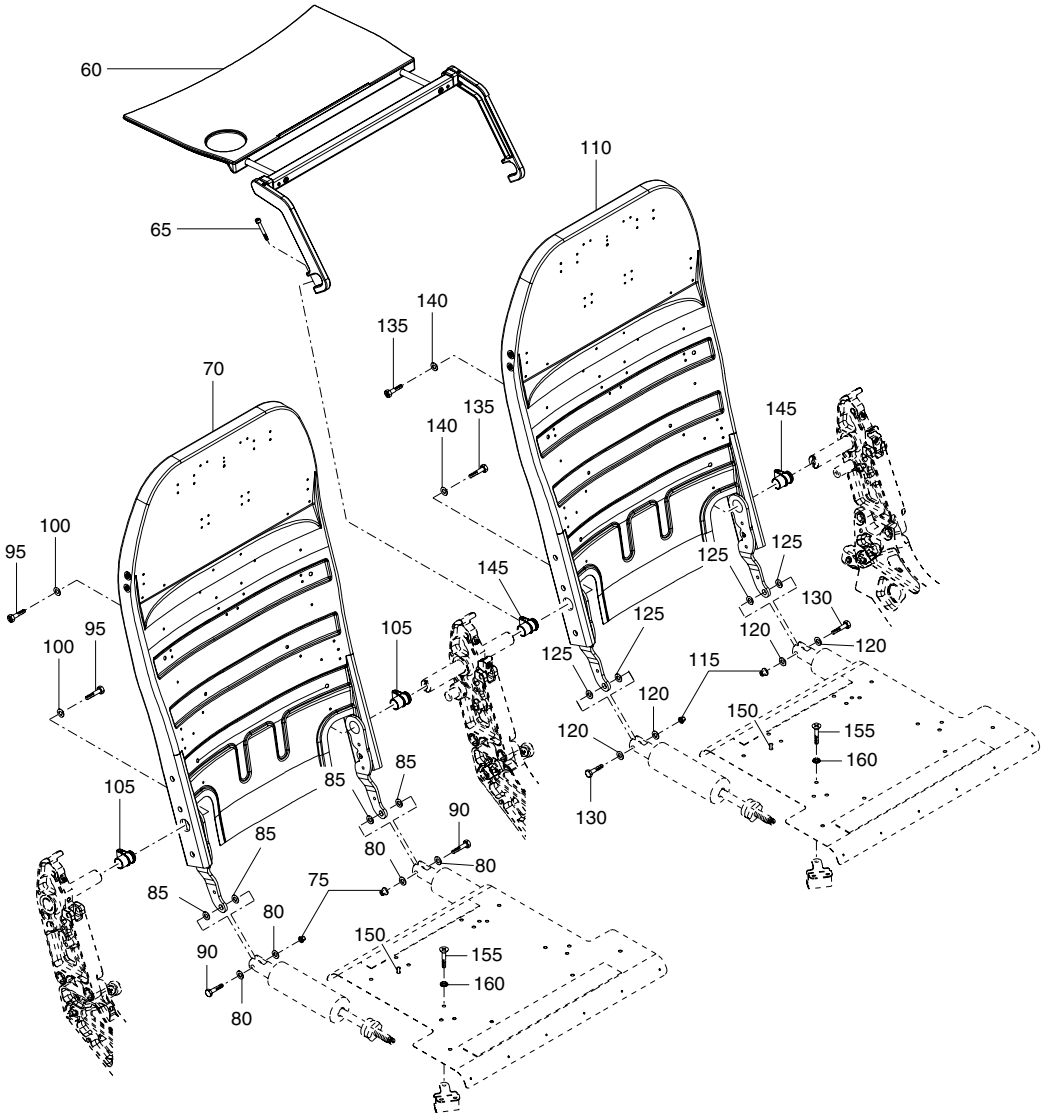
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Aft Exit Row Double Seat Assembly
(Sheet 1 of 6)
Figure 1B/GRAPHIC 25-25-52-99b-003-A01



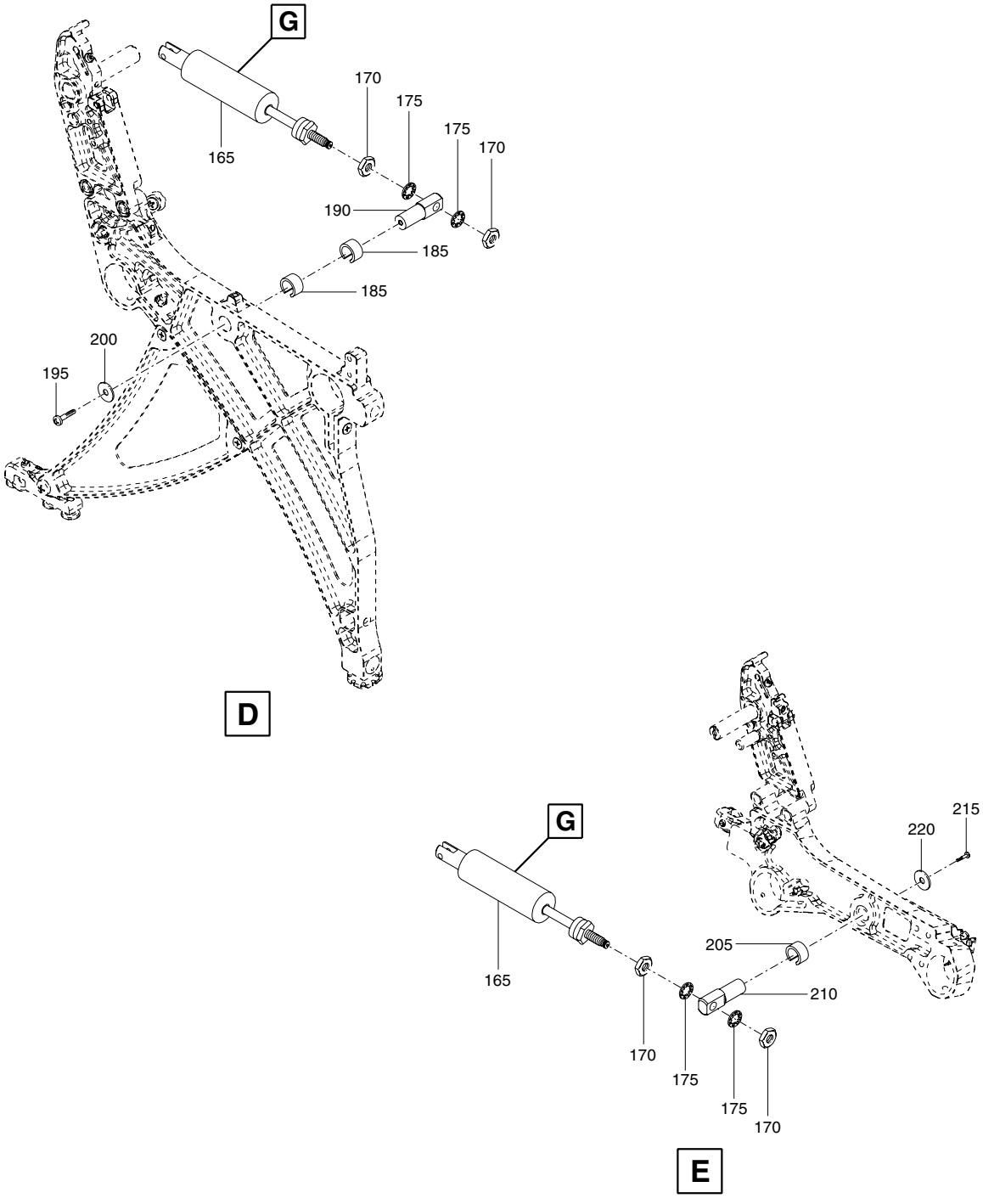

Aft Exit Row Double Seat Assembly
(Sheet 2 of 6)
Figure 1B/GRAPHIC 25-25-52-99b-003-A01



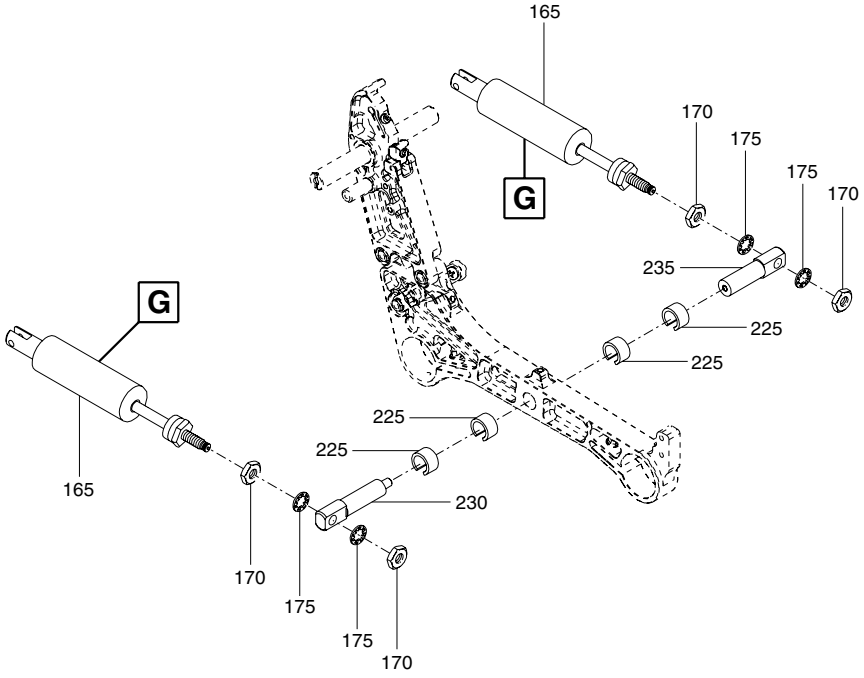

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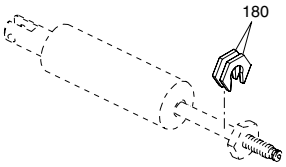
Aft Exit Row Double Seat Assembly
(Sheet 3 of 6)
Figure 1B/GRAPHIC 25-25-52-99b-003-A01




Aft Exit Row Double Seat Assembly
(Sheet 4 of 6)
Figure 1B/GRAPHIC 25-25-52-99b-003-A01



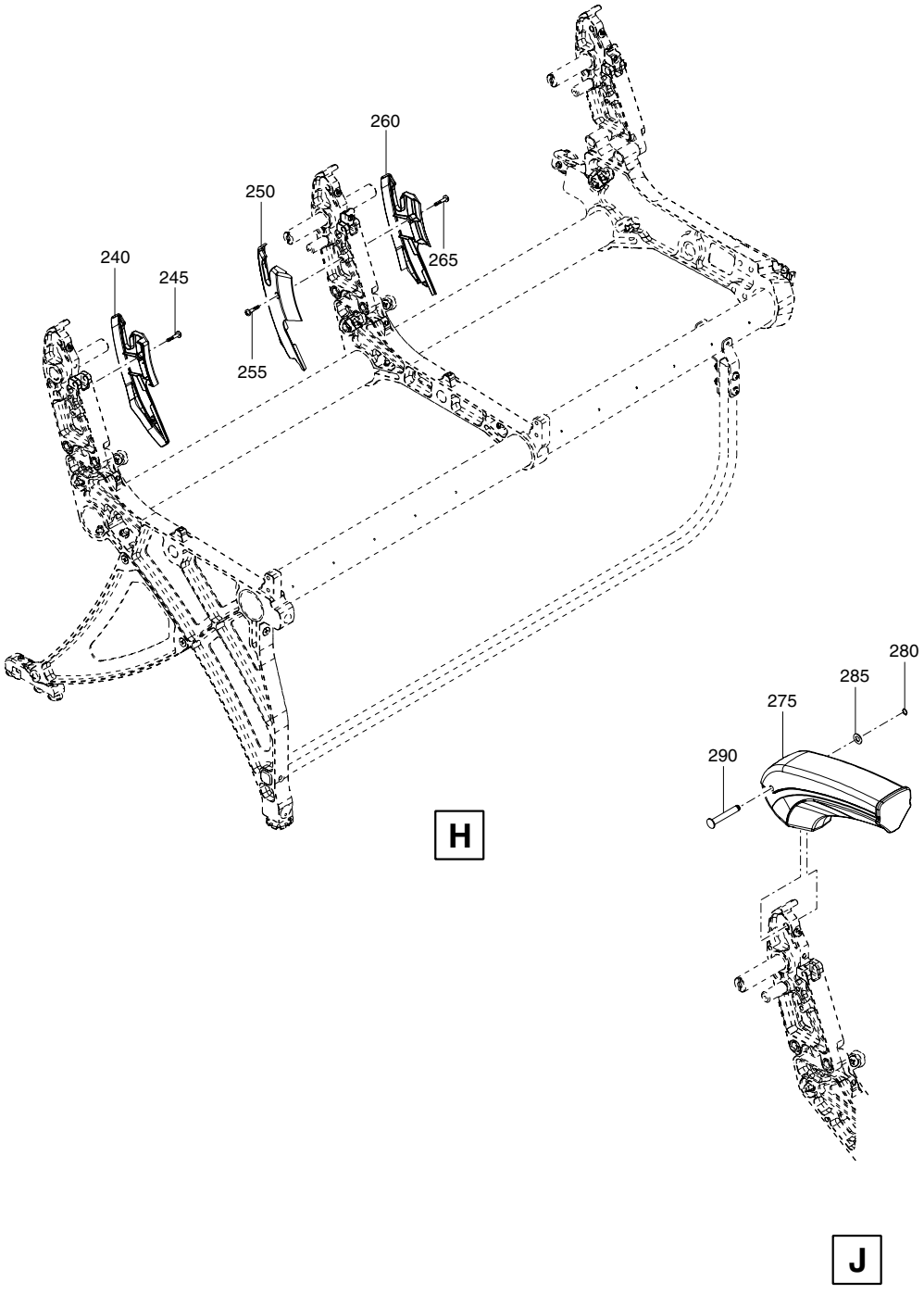

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Aft Exit Row Double Seat Assembly
(Sheet 5 of 6)
Figure 1B/GRAPHIC 25-25-52-99b-003-A01




Aft Exit Row Double Seat Assembly
(Sheet 6 of 6)
Figure 1B/GRAPHIC 25-25-52-99b-003-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1B – 1 | 41764001-101AA | | SEAT ASSY, AFT EXIT ROW DOUBLE<br>(TRUE PN 41764001-101-AA)<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | A | RF |
| – 1A | 41764001-102AA | | SEAT ASSY, AFT EXIT ROW DOUBLE<br>(TRUE PN 41764001-102-AA)<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | B | RF |
| 5 | 41761273-501AA | | . CUSHION ASSY, BOTTOM<br>(TRUE PN 41761273-501-AA) | | 2 |
| – 10 | 41761282-501AA | | . . COVER ASSY, UPHOLSTERY<br>(TRUE PN 41761282-501-AA)<br>(FABRIC) | | 1 |
| – 15 | 41761281-501 | | . . CUSHION ASSY, FIREBLOCKED | | 1 |
| 20 | 41761011-501AA | | . CUSHION ASSY, BACK<br>(TRUE PN 41761011-501-AA) | | 2 |
| 25 | 41741400-501-90 | | . BELT ASSY, LAP<br>(TRUE PN 41741400-501-9040)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| – 25A | 2205-1-051-9040 | | . BELT ASSY, LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM 70)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| 30 | 41761020-501 | | . POUCH ASSY, LIFE VEST | | 2 |
| | | | ATTACHING PARTS | | |
| 35 | MS21042L3 | | . NUT | | 8 |
| 40 | NAS1149F0332P | | . WASHER | | 8 |
| 45 | NASM970-3 | | . WASHER, FLAT | | 8 |
| 50 | NAS603-8 | | . SCREW | | 8 |
| | | | * * * | | |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1B 55 | 41761110-1AA | | . END BAY<br>(TRUE PN 41761110-1-AA) | A | 1 |
| – 55A | 41761110-2AA | | . END BAY<br>(TRUE PN 41761110-2-AA) | B | 1 |
| 60 | 41761014-503AA | | . FOOD TRAY ASSY, SLIDING<br>(TRUE PN 41761014-503-AA)<br>(AD 2017-09-09)<br>SEE FIG. 2 FOR DET<br>PRE SB 41760000-25-A14 | | 2 |
| | | | ATTACHING PARTS | | |
| 65 | NAS1351-3-24 | | . SCREW, CAP | | 4 |
| | | | * * * | | |
| 70 | 41761008-509AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-509-AA)<br>(AD 2017-09-09)<br>SEE FIG. 3 FOR DET<br>PRE SB 41760000-25-A14 | A | 1 |
| – 70A | 41761008-510AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-510-AA)<br>(AD 2017-09-09)<br>SEE FIG. 3 FOR DET<br>PRE SB 41760000-25-A14 | B | 1 |
| | | | ATTACHING PARTS | | |
| 75 | MS21042L4 | | . NUT | | 2 |
| 80 | NAS1149F0432P | | . WASHER | | 4 |
| – 80A | AN960-416L | | . WASHER<br>(ALT TO ITEM 80) | | 4 |
| 85 | NAS1515H6L | | . WASHER, PLASTIC | | 4 |
| 90 | NAS6604-9 | | . BOLT | | 2 |
| 95 | NAS6604-1 | | . BOLT | | 2 |
| 100 | NASM970-4 | | . WASHER, FLAT | | 2 |
| | | | * * * | | |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1B 105 | 41761008-511AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-511-AA)<br>(AD 2017-09-09)<br>SEE FIG. 3 FOR DET<br>PRE SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 110 | MS21042L4 | | . NUT | | 2 |
| 115 | NAS1149F0432P | | . WASHER | | 4 |
| – 115A | AN960-416L | | . WASHER<br>(ALT TO ITEM 115) | | 4 |
| 120 | NAS1515H6L | | . WASHER, PLASTIC | | 4 |
| 125 | NAS6604-9 | | . BOLT | | 2 |
| 130 | NAS6604-1 | | . BOLT | | 2 |
| 135 | NASM970-4 | | . WASHER, FLAT | | 2 |
| | | | * * * | | |
| 140 | 41741093-1 | | . SPACER, FOOD TRAY ATTACHMENT | | 4 |
| 145 | PLT15M | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT1.5M) | | AR |
| 150 | 41581265-501 | | . CABLE ASSY, RECLINE | | RF |
| | | | ATTACHING PARTS | | |
| 155 | NAS514P832-7 | | . SCREW | | 6 |
| 160 | CDSP5801-2AL | | . WASHER | | 6 |
| | | | * * * | | |
| 165 | 41581264-501 | | . LOCK ASSY, RECLINE | | 4 |
| – 165A | 810309100N | | . LOCK ASSY, RECLINE<br>(VSGCS8)<br>(TRUE PN 8.1.0309/100N)<br>(VENDORS PN TO ITEM 165) | | 4 |
| | | | ATTACHING PARTS | | |
| 170 | AN316-6R | | . NUT | | 8 |

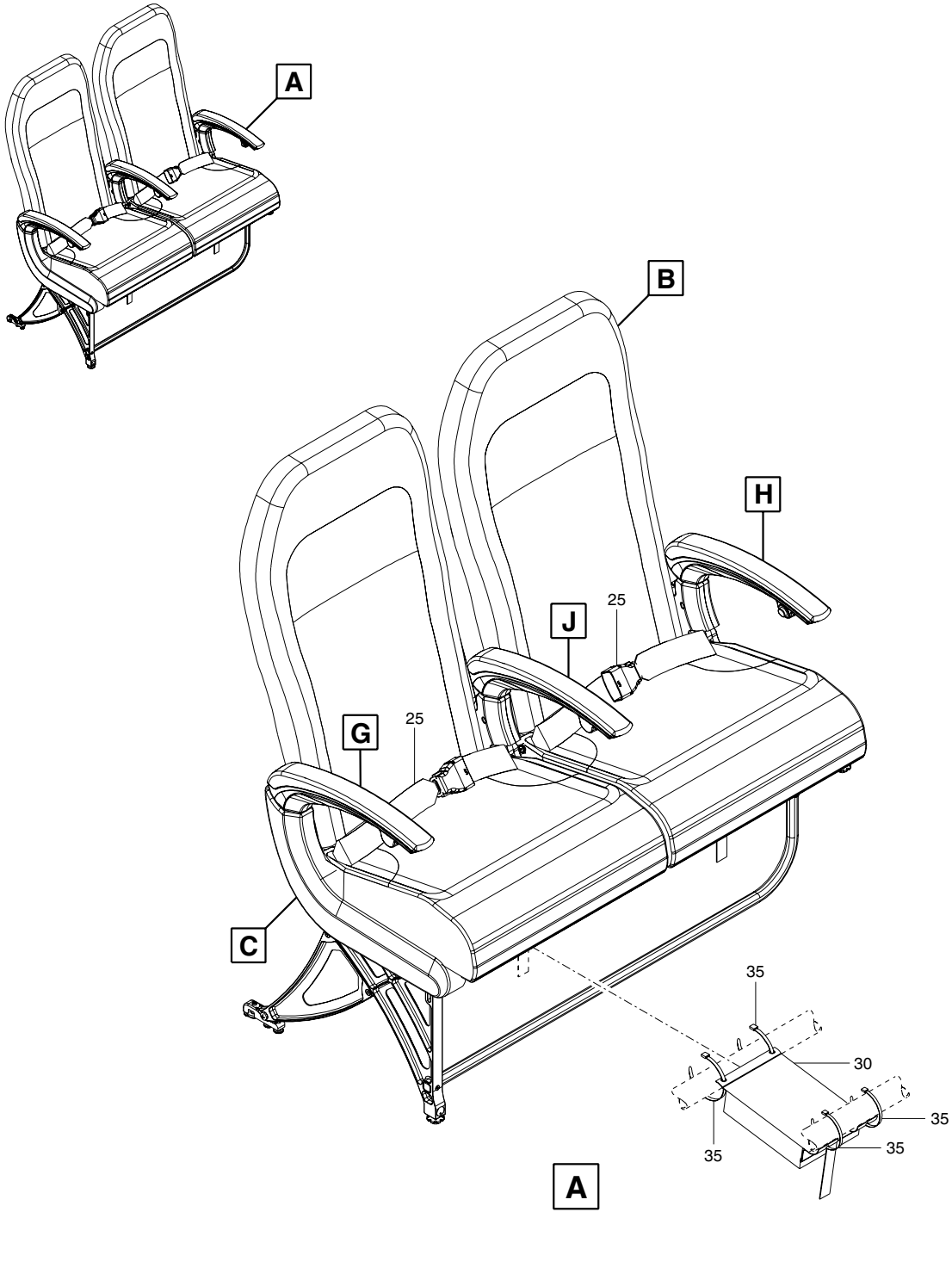
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1B 175 | MS35333-42 | | . WASHER, LOCK | | 8 |
| | | | * * * | | |
| 180 | 6210088 | | . . WASHER, PLASTIC (TRUE PN 62.1.0088) | | 2 |
| 185 | 41761112-1 | | . SLEEVE, RECLINE TRUNNION | | 2 |
| 190 | 41761111-503 | | . PIN ASSY, RECLINE TRUNNION | | 1 |
| | | | ATTACHING PARTS | | |
| 195 | NAS603-5 | | . SCREW | | 1 |
| 200 | NASM970-3 | | . WASHER | | 1 |
| | | | * * * | | |
| 205 | 41761112-3 | | . SLEEVE, RECLINE TRUNNION | | 1 |
| 210 | 41761111-505 | | . PIN ASSY, RECLINE TRUNNION | | 1 |
| | | | ATTACHING PARTS | | |
| 215 | NAS603-5 | | . SCREW | | 1 |
| 220 | NASM970-3 | | . WASHER | | 1 |
| | | | * * * | | |
| 225 | 41761112-1 | | . SLEEVE, RECLINE TRUNNION | | 4 |
| 230 | 41761111-501 | | . PIN ASSY, RECLINE TRUNNION | | 1 |
| 235 | 41761111-1 | | . PIN, RECLINE TRUNNION | | 1 |
| 240 | 41761110-3AA | | . COVER, END BAY (TRUE PN 41761110-3-AA) | A | 1 |
| – 240A | 41761110-4AA | | . COVER, END BAY (TRUE PN 41761110-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 245 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 250 | 41761110-5AA | | . SPREADER, SHROUD (TRUE PN 41761110-5-AA) | A | 1 |

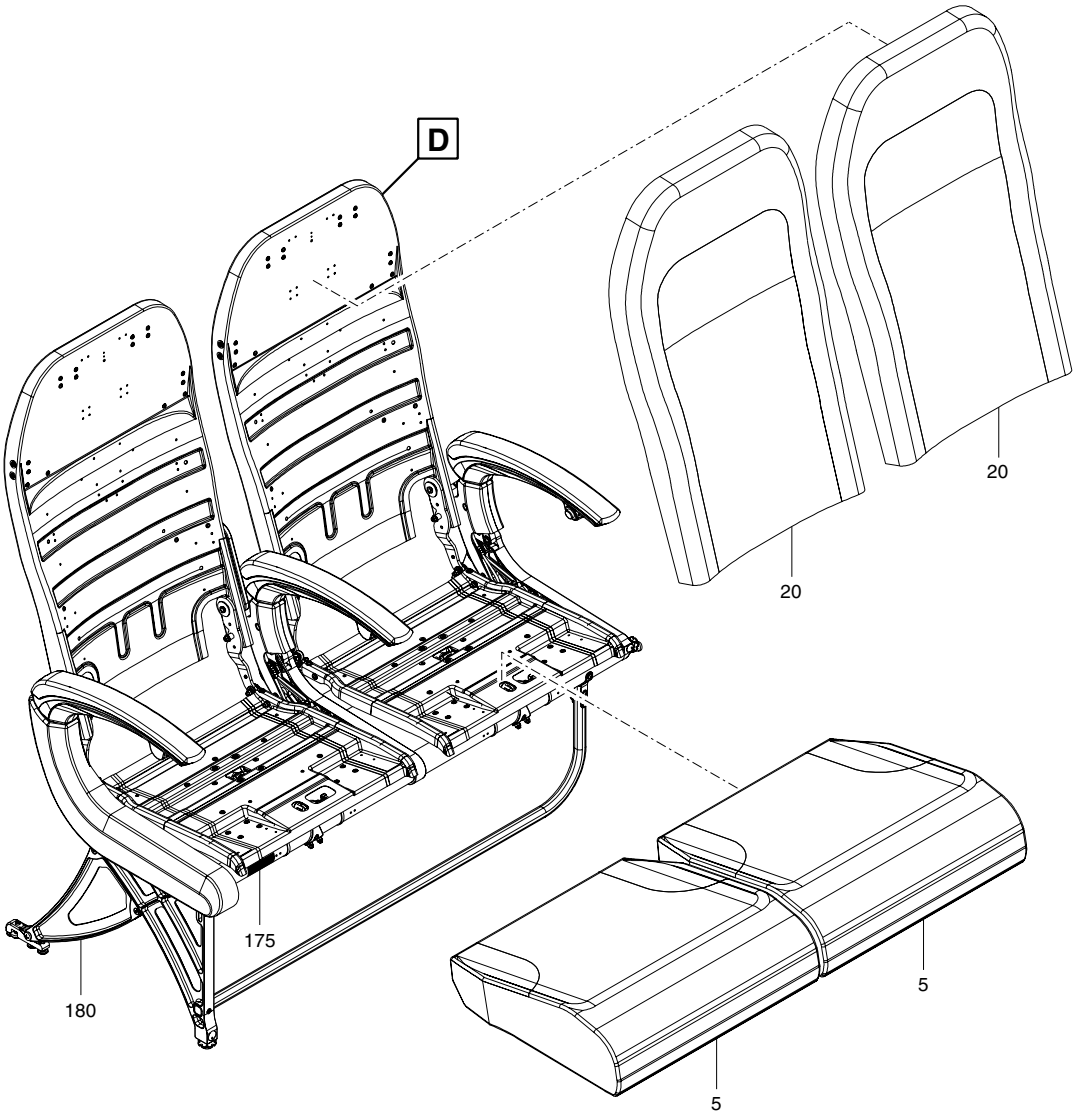
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1B – 250A | 41761110-7AA | | . SPREADER, SHROUD (TRUE PN 41761110-7-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 255 | NAS603-4P | | . SCREW POST SB 41760000-25-01 | | 1 |
| | | | * * * | | |
| 260 | 41761110-7AA | | . SPREADER, SHROUD (TRUE PN 41761110-7-AA) | A | 1 |
| – 260A | 41761110-5AA | | . SPREADER, SHROUD (TRUE PN 41761110-5-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 265 | NAS603-4P | | . SCREW POST SB 41760000-25-01 | | 1 |
| | | | * * * | | |
| 270 | 41761103-517 | | . FOOD TRAY ASSY, IN-ARM SEE FIG. 7A FOR DET | A | 2 |
| – 270A | 41761103-518 | | . FOOD TRAY ASSY, IN-ARM SEE FIG. 7A FOR DET | B | 2 |
| 275 | 41741010-509AA | | . ARMREST ASSY, OUTBD (TRUE PN 41741010-509-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 280 | MS3215-4025 | | . RING, RETAINING | | 1 |
| 285 | NAS1149C0416R | | . WASHER | | 1 |
| 290 | 41191033-1 | | . PIN | | 1 |
| | | | * * * | | |
| 295 | 4FPL0001-43 | | . PLACARD | | 1 |
| 300 | 41761105-501 | | . FRAME ASSY, BASE SEE FIG. 9A FOR DET | A | 1 |
| – 300A | 41761105-502 | | . FRAME ASSY, BASE SEE FIG. 9A FOR DET | B | 1 |

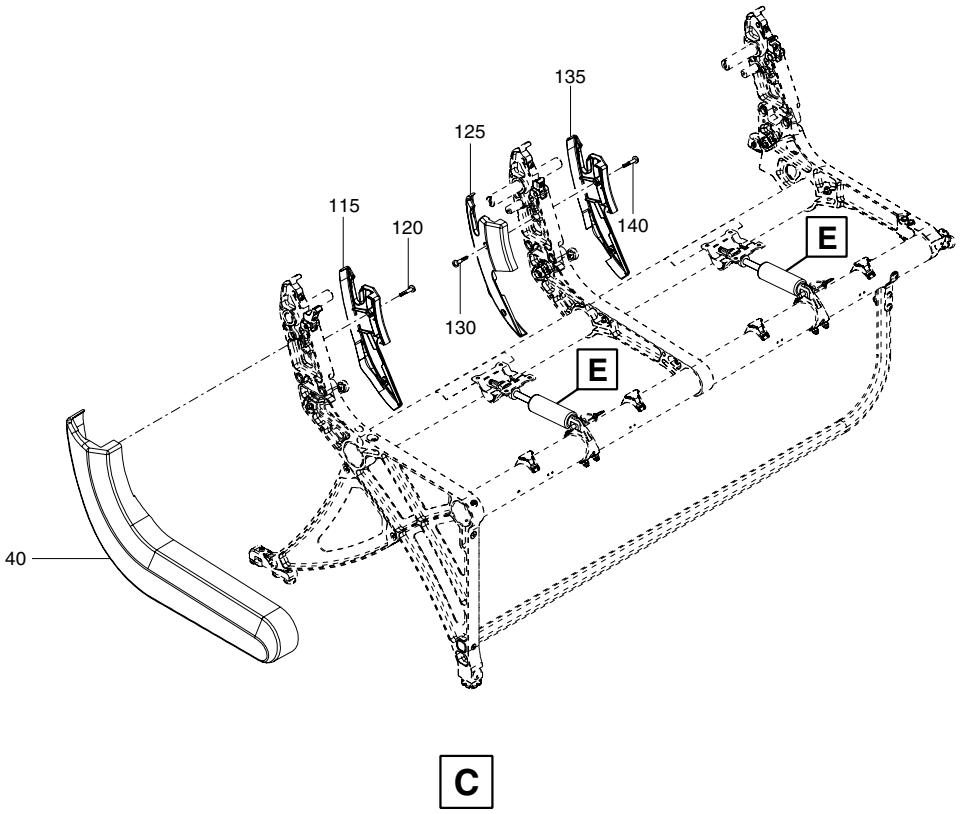
– ITEM NOT ILLUSTRATED




Last Row Double Seat Assembly
(Sheet 1 of 5)
Figure 1C/GRAPHIC 25-25-52-99b-004-A01

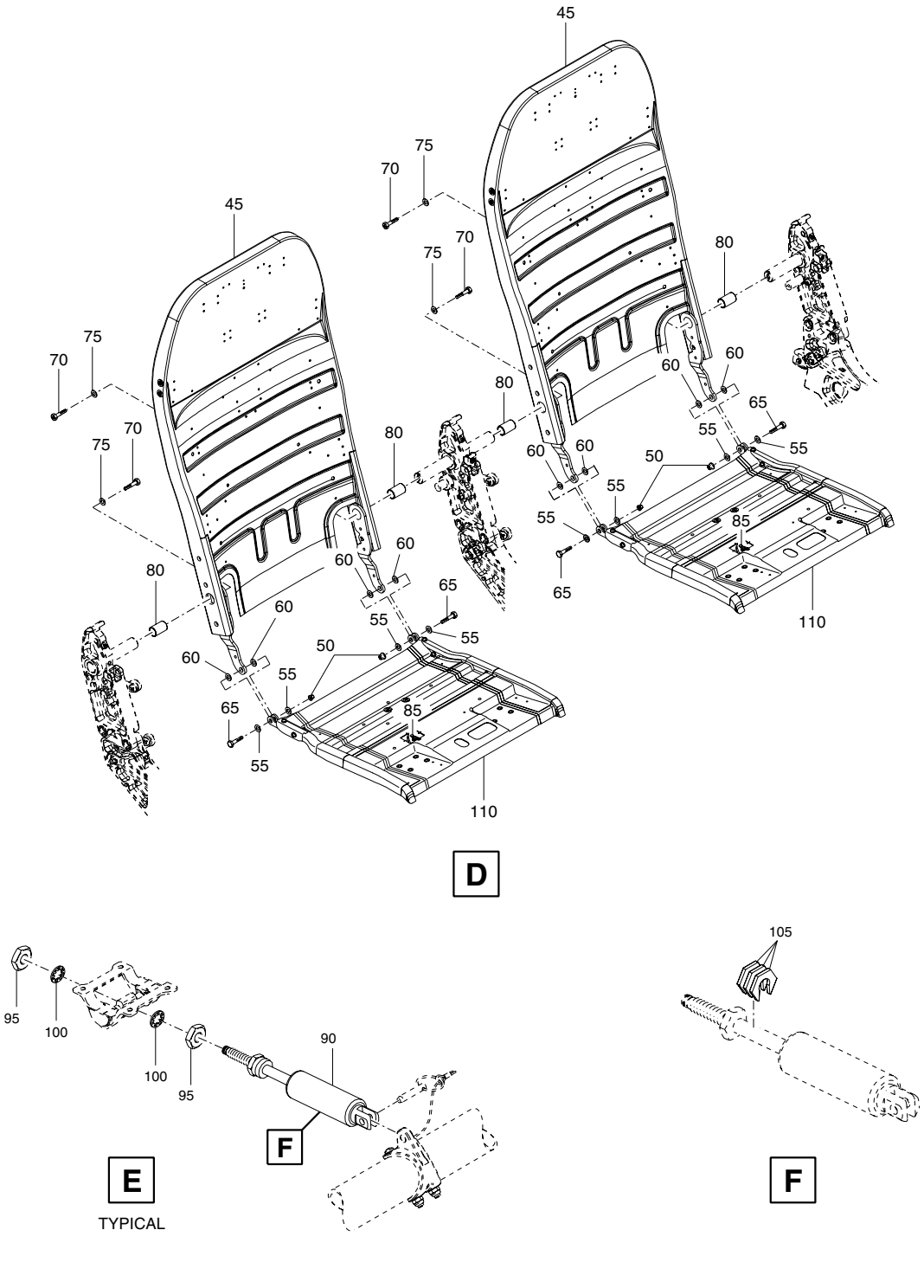



Last Row Double Seat Assembly
(Sheet 2 of 5)
Figure 1C/GRAPHIC 25-25-52-99b-004-A01

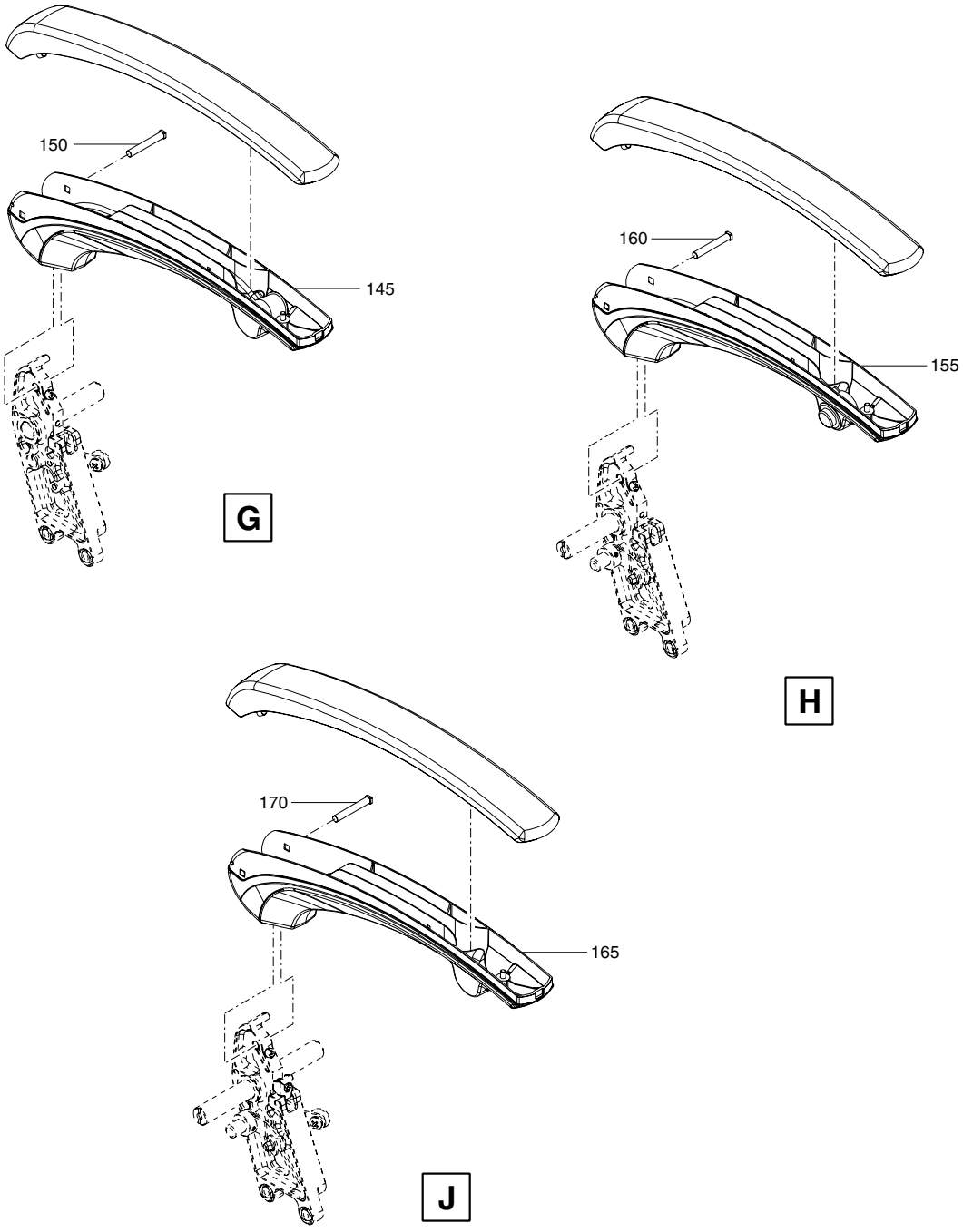



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Last Row Double Seat Assembly
(Sheet 3 of 5)
Figure 1C/GRAPHIC 25-25-52-99b-004-A01




Last Row Double Seat Assembly
(Sheet 4 of 5)
Figure 1C/GRAPHIC 25-25-52-99b-004-A01




Last Row Double Seat Assembly
(Sheet 5 of 5)
Figure 1C/GRAPHIC 25-25-52-99b-004-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1C – 1 | 41765001-101AA | | SEAT ASSY, LAST ROW DOUBLE<br>(TRUE PN 41765001-101-AA)<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | A | RF |
| – 1A | 41765001-102AA | | SEAT ASSY, LAST ROW DOUBLE<br>(TRUE PN 41765001-102-AA)<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | B | RF |
| 5 | 41761012-501AA | | . CUSHION ASSY, BOTTOM<br>(TRUE PN 41761012-501-AA) | | 2 |
| – 10 | 41761062-501AA | | . . COVER ASSY, UPHOLSTERY<br>(TRUE PN 41761062-501-AA)<br>(FABRIC) | | 1 |
| – 15 | 41761072-501 | | . . CUSHION ASSY, FIREBLOCKED | | 1 |
| 20 | 41761011-501AA | | . CUSHION ASSY, BACK<br>(TRUE PN 41761011-501-AA) | | 2 |
| 25 | 41741400-501-90 | | . BELT ASSY, LAP<br>(TRUE PN 41741400-501-9040)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| – 25A | 2205-1-051-9040 | | . BELT ASSY, LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM 25)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| 30 | 41571020-503 | | . POUCH ASSY, LIFE VEST | | 2 |
| | | | ATTACHING PARTS | | |
| 35 | PLT3SM | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT3S-M)<br>* * * | | AR |
| 40 | 41741060-1AA | | . END BAY<br>(TRUE PN 41741060-1-AA) | A | 1 |
| – 40A | 41741060-2AA | | . END BAY<br>(TRUE PN 41741060-2-AA) | B | 1 |
| 45 | 41761008-507 | | . BACK ASSY, SEAT<br>SEE FIG. 3B FOR DET | | 2 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1C | | | ATTACHING PARTS | | |
| 50 | MS21042L4 | | . NUT | | 4 |
| 55 | NAS1149F0432P | | . WASHER | | 8 |
| – 55A | AN960-416L | | . WASHER<br>(ALT TO ITEM 55) | | 8 |
| 60 | NAS1515H6L | | . WASHER, PLASTIC | | 8 |
| 65 | NAS6604-9 | | . BOLT | | 4 |
| 70 | NAS6604-1 | | . BOLT | | 4 |
| 75 | NASM970-4 | | . WASHER, FLAT | | 4 |
| | | | * * * | | |
| 80 | 41741092-1 | | . SPACER | | 4 |
| 85 | PLT15M | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT1.5M) | | AR |
| 90 | 41571090-507 | | . LOCK ASSY, RECLINE | | 2 |
| – 90A | 810253210N | | . LOCK ASSY, RECLINE<br>(VSGCS8)<br>(VENDORS PN TO ITEM 90)<br>(TRUE PN 8.1.0253/210N) | | 2 |
| | | | ATTACHING PARTS | | |
| 95 | AN316-6R | | . NUT | | 4 |
| 100 | MS35333-42 | | . WASHER, LOCK | | 4 |
| | | | * * * | | |
| 105 | 6210088 | | . . WASHER, PLASTIC<br>(TRUE PN 62.1.0088) | | 3 |
| 110 | 41761092-501 | | . PAN ASSY, SEAT<br>SEE FIG. 5 FOR DET | | 2 |
| 115 | 41741060-3AA | | . COVER, END BAY<br>(TRUE PN 41741060-3-AA) | A | 1 |
| – 115A | 41741060-4AA | | . COVER, END BAY<br>(TRUE PN 41741060-4-AA) | B | 1 |

– ITEM NOT ILLUSTRATED

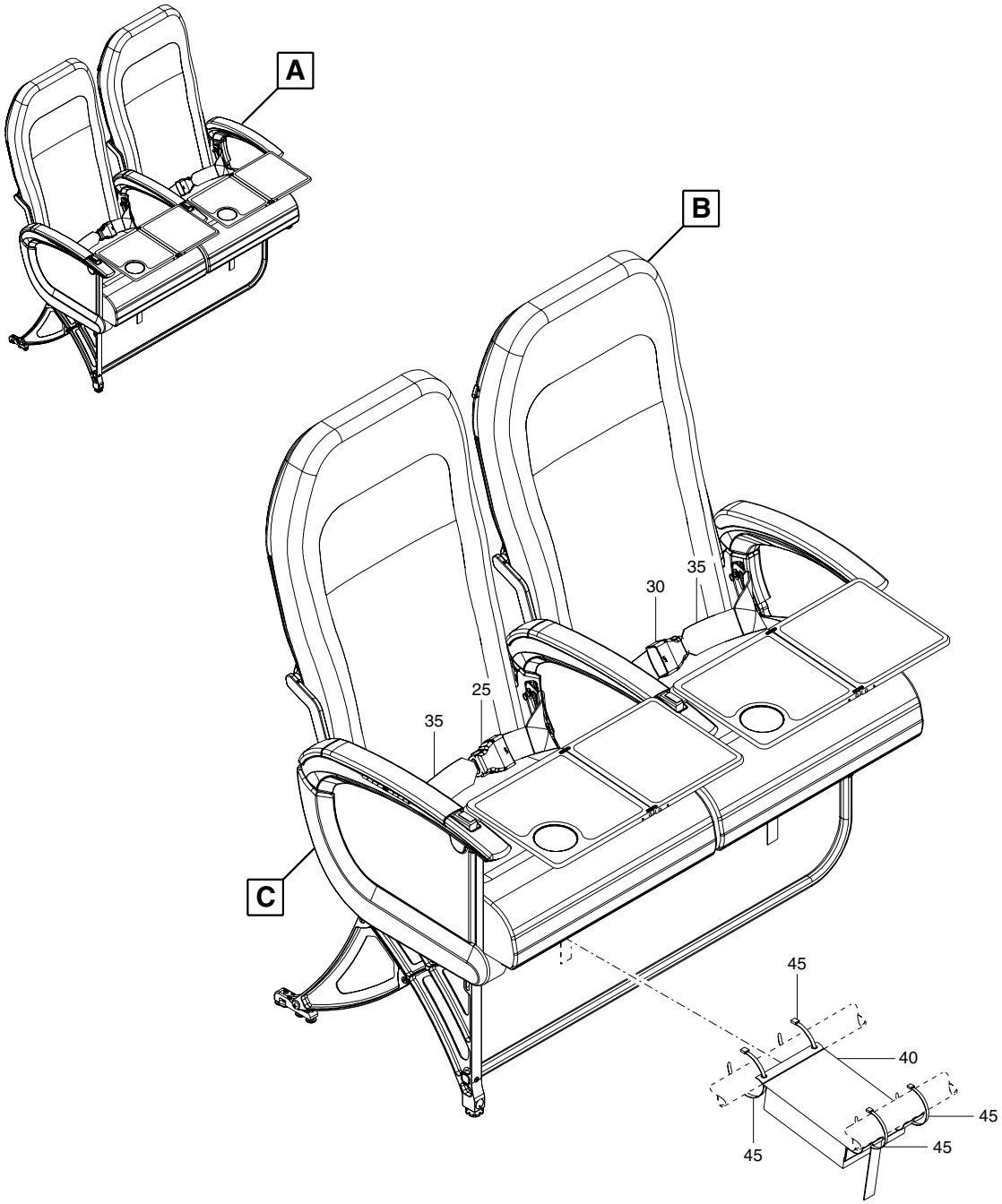
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1C | | | ATTACHING PARTS | | |
| 120 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 125 | 41741057-1AA | | . SPREADER, SHROUD<br>(TRUE PN 41741057-1-AA) | A | 1 |
| – 125A | 41741057-3AA | | . SPREADER, SHROUD<br>(TRUE PN 41741057-3-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 130 | NAS603-4P | | . SCREW<br>POST SB 41760000-25-01 | | 2 |
| | | | * * * | | |
| 135 | 41741057-3AA | | . SPREADER, SHROUD<br>(TRUE PN 41741057-3-AA) | A | 1 |
| – 135A | 41741057-1AA | | . SPREADER, SHROUD<br>(TRUE PN 41741057-1-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 140 | NAS603-4P | | . SCREW<br>POST SB 41760000-25-01 | | 2 |
| | | | * * * | | |
| 145 | 41741010-519AA | | . ARMREST ASSY, AISLE<br>(TRUE PN 41741010-519-AA)<br>SEE FIG. 6B FOR DET | A | 1 |
| – 145A | 41741010-520AA | | . ARMREST ASSY, AISLE<br>(TRUE PN 41741010-520-AA)<br>SEE FIG. 6B FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 150 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |
| 155 | 41741010-521AA | | . ARMREST ASSY, OUTBD<br>(TRUE PN 41741010-521-AA)<br>SEE FIG. 6 FOR DET | A | 1 |

– ITEM NOT ILLUSTRATED

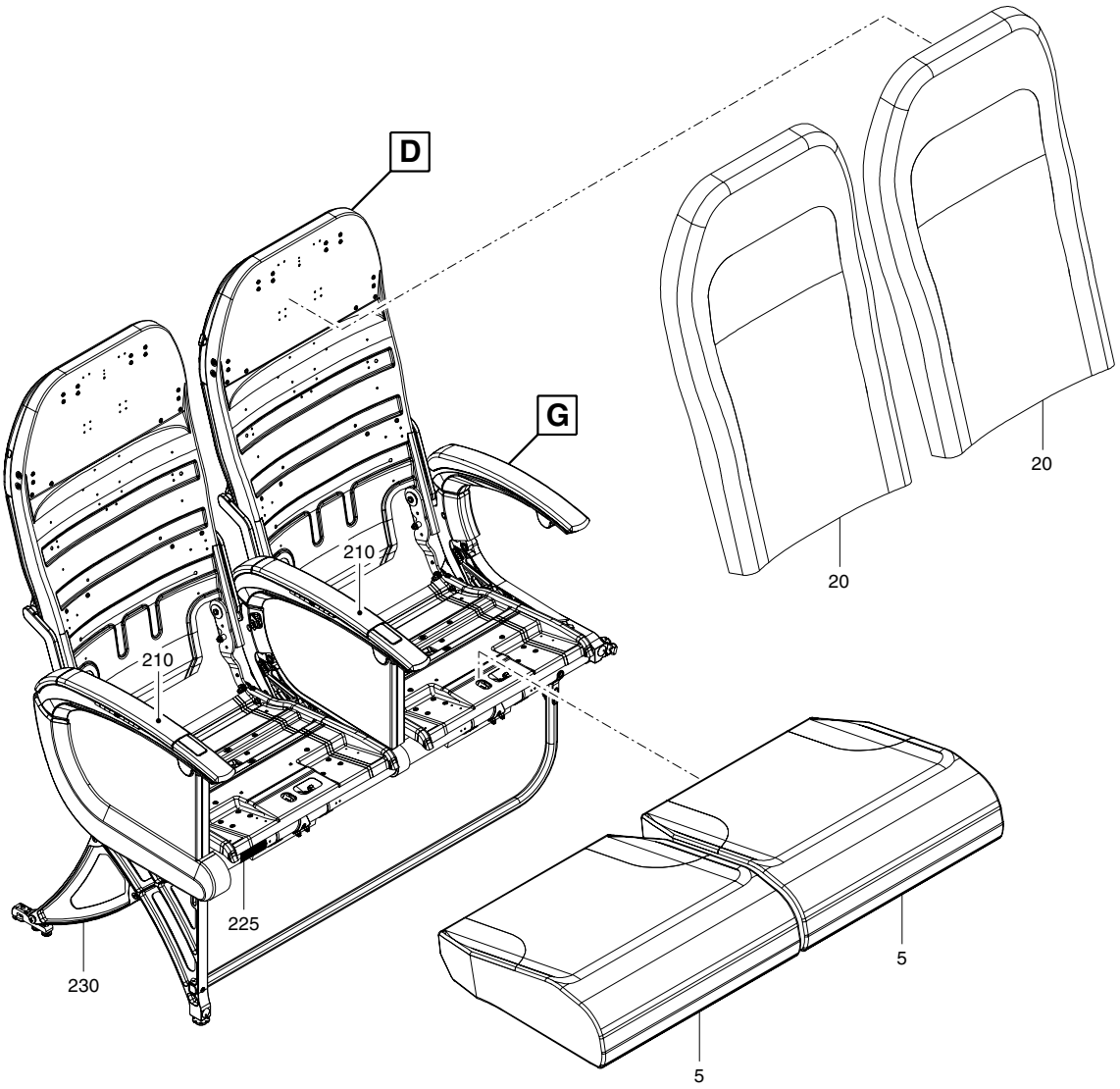
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1C – 155A | 41741010-522AA | | . ARMREST ASSY, OUTBD<br>(TRUE PN 41741010-522-AA)<br>SEE FIG. 6 FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 160 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |
| 165 | 41741010-517AA | | . ARMREST ASSY, CENTER<br>(TRUE PN 41741010-517-AA)<br>SEE FIG. 6A FOR DET | | 1 |
| | | | ATTACHING PARTS | | |
| 170 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |
| 175 | 4FPL0001-43 | | . PLACARD | | 1 |
| 180 | 41761005-501 | | . FRAME ASSY, BASE<br>SEE FIG. 9 FOR DET | A | 1 |
| – 180A | 41761005-502 | | . FRAME ASSY, BASE<br>SEE FIG. 9 FOR DET | B | 1 |

– ITEM NOT ILLUSTRATED

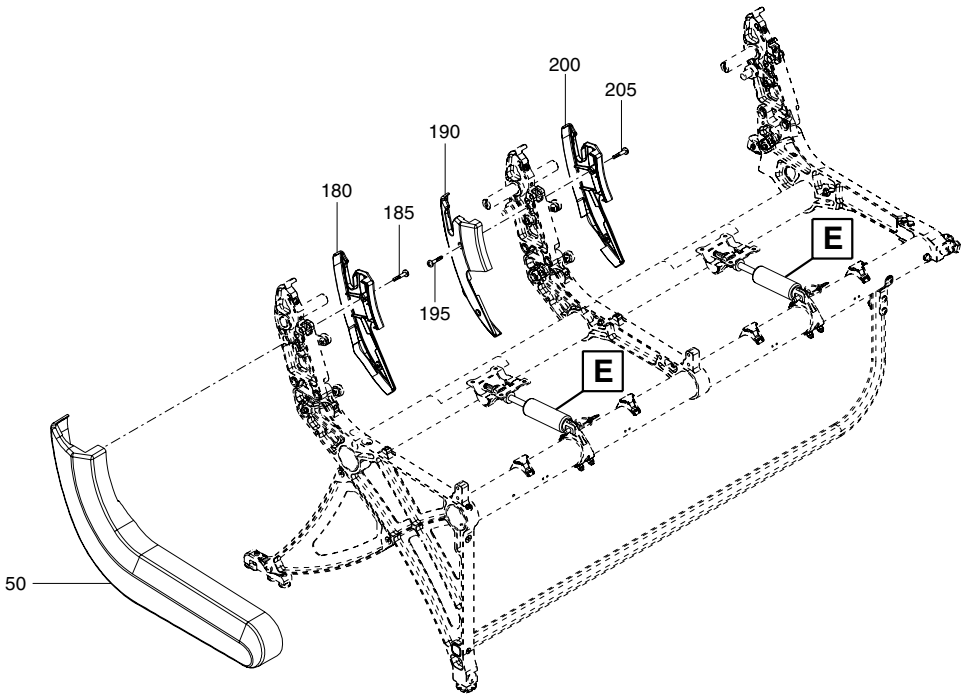
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Front Row Double Seat Assembly
(Sheet 1 of 5)
Figure 1D/GRAPHIC 25-25-52-99b-005-A01

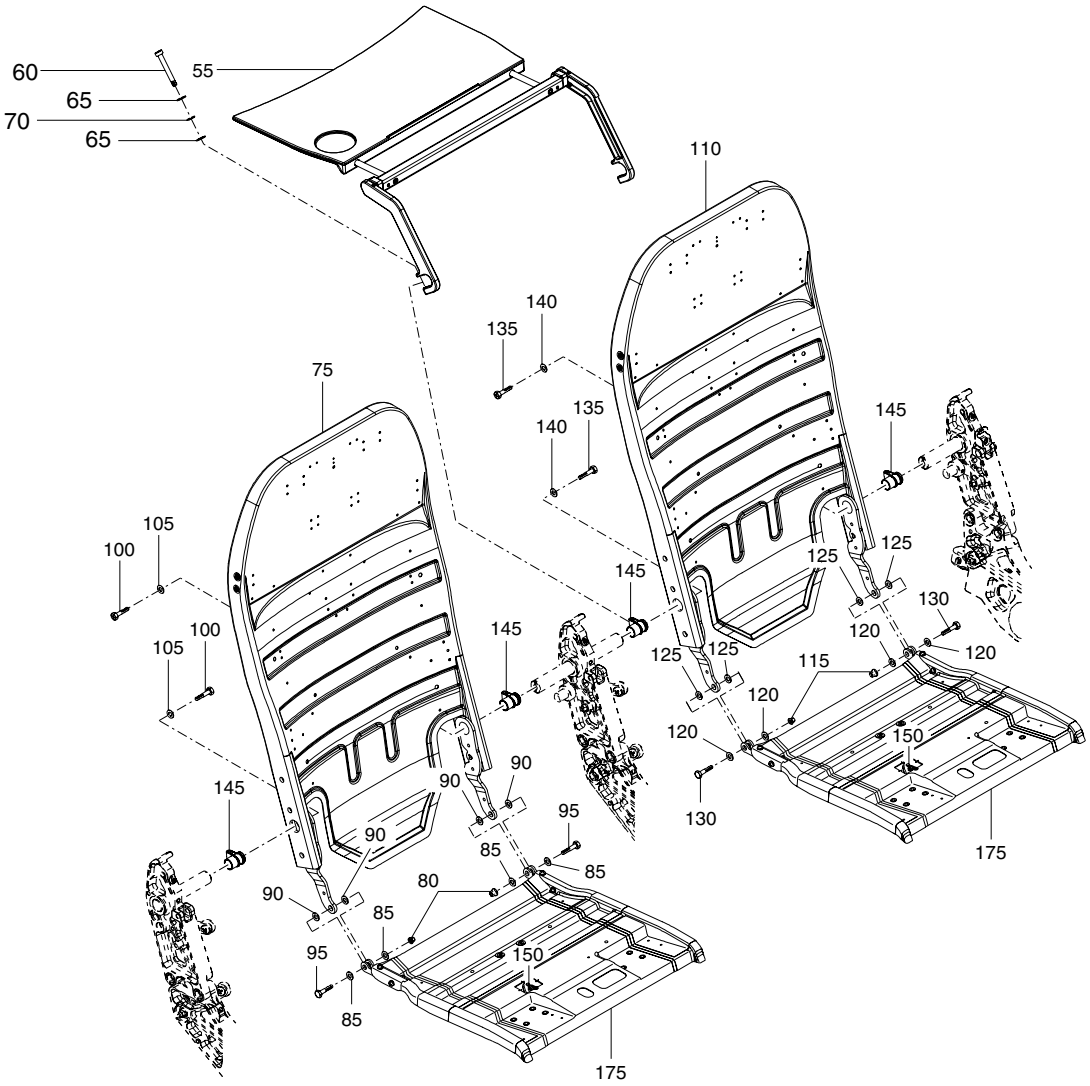



Front Row Double Seat Assembly
(Sheet 2 of 5)
Figure 1D/GRAPHIC 25-25-52-99b-005-A01




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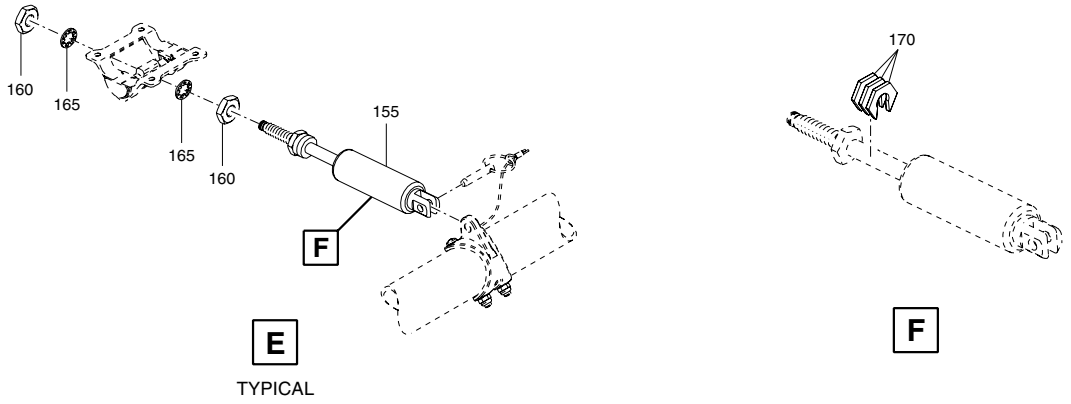
Front Row Double Seat Assembly
(Sheet 3 of 5)
Figure 1D/GRAPHIC 25-25-52-99b-005-A01

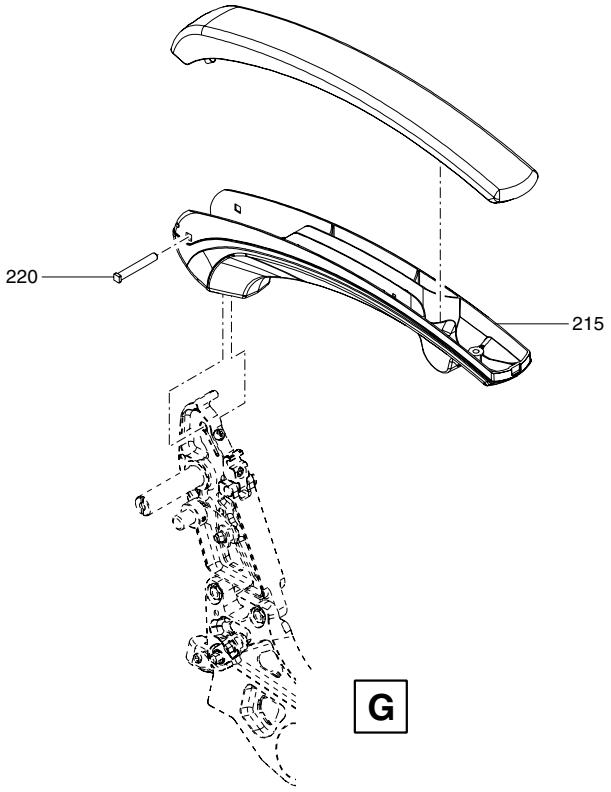



D

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Front Row Double Seat Assembly
(Sheet 4 of 5)
Figure 1D/GRAPHIC 25-25-52-99b-005-A01




25255201D05

Front Row Double Seat Assembly
(Sheet 5 of 5)
Figure 1D/GRAPHIC 25-25-52-99b-005-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1D – 1 | 41766001-101AA | | SEAT ASSY, FRONT ROW DOUBLE<br>(TRUE PN 41766001-101-AA)<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | A | RF |
| – 1A | 41766001-102AA | | SEAT ASSY, FRONT ROW DOUBLE<br>(TRUE PN 41766001-102-AA)<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | B | RF |
| 5 | 41761012-501AA | | . CUSHION ASSY, BOTTOM<br>(TRUE PN 41761012-501-AA) | | 2 |
| – 10 | 41761062-501AA | | . . COVER ASSY, UPHOLSTERY<br>(TRUE PN 41761062-501-AA)<br>(FABRIC) | | 1 |
| – 15 | 41761072-501 | | . . CUSHION ASSY, FIREBLOCKED | | 1 |
| 20 | 41761011-501AA | | . CUSHION ASSY, BACK<br>(TRUE PN 41761011-501-AA) | | 2 |
| 25 | 41741400-503-80 | | . BELT ASSY, Y-LAP<br>(TRUE PN 41741400-503-8088)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | A | 1 |
| – 25A | 2215-1-011-8088 | | . BELT ASSY, Y-LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM 25)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | A | 1 |
| – 25B | 41741400-504-80 | | . BELT ASSY, Y-LAP<br>(TRUE PN 41741400-504-8088)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | B | 1 |
| – 25C | 2215-1-021-8088 | | . BELT ASSY, Y-LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM -25B)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | B | 1 |
| 30 | 41741400-504-80 | | . BELT ASSY, Y-LAP<br>(TRUE PN 41741400-504-8088)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | A | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1D – 30A | 2215-1-021-8088 | | . BELT ASSY, Y-LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM 30)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | A | 1 |
| – 30B | 41741400-503-80 | | . BELT ASSY, Y-LAP<br>(TRUE PN 41741400-503-8088)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | B | 1 |
| – 30C | 2215-1-011-8088 | | . BELT ASSY, Y-LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM -30B)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | B | 1 |
| 35 | 41741221-501AA | | . COVER ASSY, SEAT BELT<br>(TRUE PN 41741221-501-AA)<br>(E-LEATHER) | | 4 |
| 40 | 41571020-503 | | . POUCH ASSY, LIFE VEST | | 2 |
| | | | ATTACHING PARTS | | |
| 45 | PLT3SM | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT3S-M) | | AR |
| | | | * * * | | |
| 50 | 41741210-1 | | . END BAY | A | 1 |
| – 50A | 41741210-2 | | . END BAY | B | 1 |
| 55 | 41761014-503AA | | . FOOD TRAY ASSY, SLIDING<br>(TRUE PN 41761014-503-AA)<br>(AD 2017-09-09)<br>SEE FIG. 2 FOR DET<br>PRE SB 41760000-25-A14 | | 2 |
| | | | ATTACHING PARTS | | |
| 60 | NAS1351-3-28 | | . SCREW, CAP | | 4 |
| 65 | NAS1149C0363B | | . WASHER | | 2 |
| | | | * * * | | |
| 70 | E0540-80-2-107 | | . O-RING | | 1 |
| 75 | 41761008-501AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-501-AA)<br>(AD 2017-09-09)<br>SEE FIG. 3 FOR DET<br>PRE SB 41760000-25-A14 | A | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1D – 75A | 41761008-502AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-502-AA)<br>(AD 2017-09-09)<br>SEE FIG. 3 FOR DET<br>PRE SB 41760000-25-A14 | B | 1 |
| | | | ATTACHING PARTS | | |
| 80 | MS21042L4 | | . NUT | | 2 |
| 85 | NAS1149F0432P | | . WASHER | | 4 |
| – 85A | AN960-416L | | . WASHER<br>(ALT TO ITEM 85) | | 4 |
| 90 | NAS1515H6L | | . WASHER, NYLON | | 4 |
| 95 | NAS6604-9 | | . BOLT | | 2 |
| 100 | NAS6604-1 | | . BOLT | | 2 |
| 105 | NASM970-4 | | . WASHER, FLAT | | 2 |
| | | | * * * | | |
| 110 | 41761008-503AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-503-AA<br>(AD 2017-09-09)<br>SEE FIG. 3 FOR DET<br>PRE SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 115 | MS21042L4 | | . NUT | | 2 |
| 120 | NAS1149F0432P | | . WASHER | | 4 |
| – 120A | AN960-416L | | . WASHER<br>(ALT TO ITEM 120) | | 4 |
| 125 | NAS1515H6L | | . WASHER, NYLON | | 4 |
| 130 | NAS6604-9 | | . BOLT | | 2 |
| 135 | NAS6604-1 | | . BOLT | | 2 |
| 140 | NASM970-4 | | . WASHER, FLAT | | 2 |
| | | | * * * | | |
| 145 | 41741093-1 | | . SPACER, FOOD TRAY ATTACHMENT | | 4 |
| 150 | PLT15M | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT1.5M) | | AR |

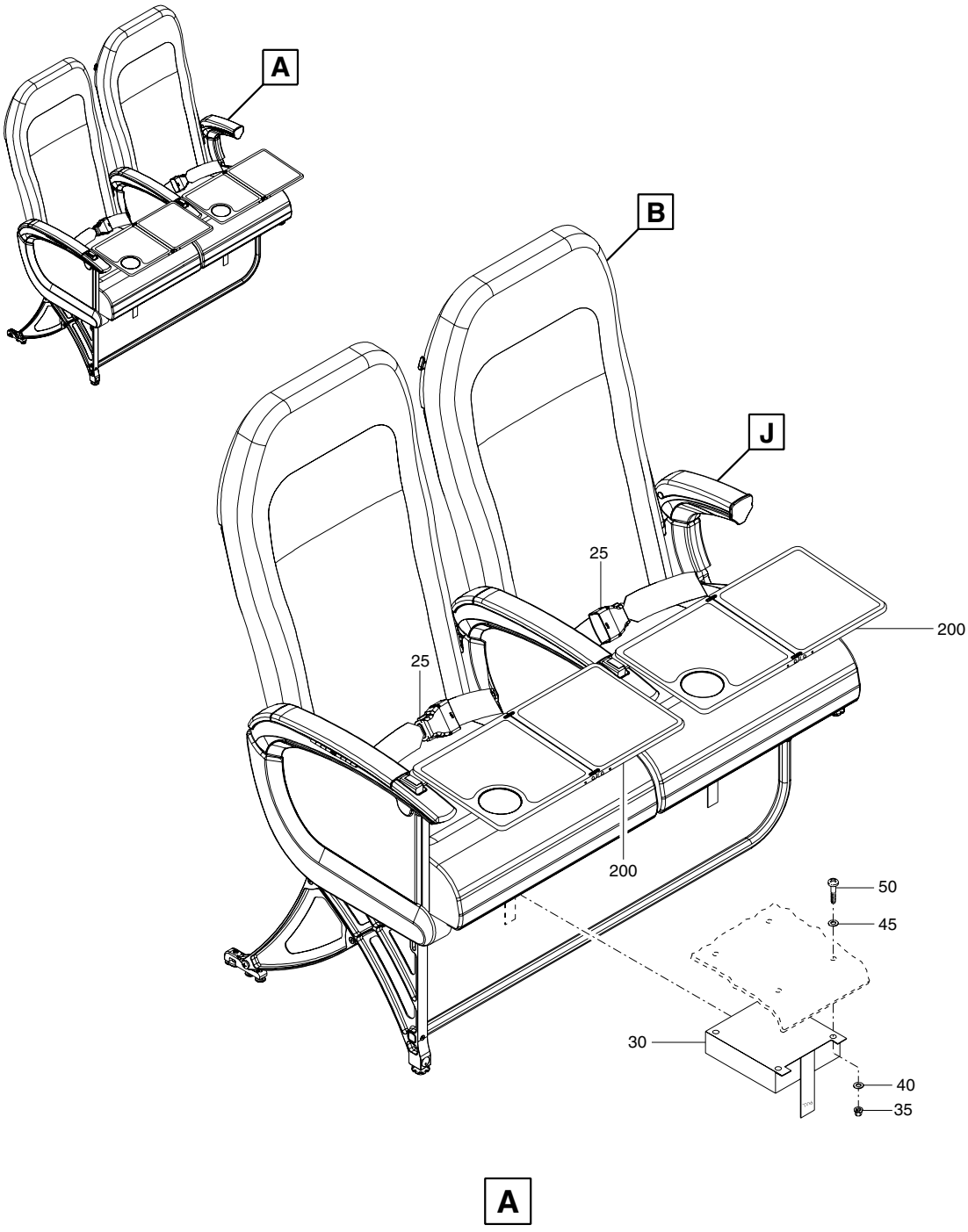
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1D 155 | 41571090-507 | | . LOCK ASSY, RECLINE | | 2 |
| – 155A | 810253210N | | . LOCK ASSY, RECLINE<br>(VSGCS8)<br>(VENDORS PN TO ITEM 155)<br>(TRUE PN 8.1.0253/210N) | | 2 |
| | | | ATTACHING PARTS | | |
| 160 | AN316-6R | | . NUT | | 4 |
| 165 | MS35333-42 | | . WASHER, LOCK | | 4 |
| | | | * * * | | |
| 170 | 6210088 | | . . WASHER, PLASTIC<br>(TRUE PN 62.1.0088) | | 3 |
| 175 | 41761092-501 | | . PAN ASSY, SEAT<br>(AD 2017-09-09)<br>SEE FIG. 5 FOR DET<br>PRE SB 41760000-25-A14 | | 2 |
| 180 | 41741210-3AA | | . COVER, END BAY<br>(TRUE PN 41741210-3-AA) | A | 1 |
| – 180A | 41741210-4AA | | . COVER, END BAY<br>(TRUE PN 41741210-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 185 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 190 | 41761210-1AA | | . SPREADER, SHROUD<br>(TRUE PN 41761210-1-AA) | A | 1 |
| – 190A | 41761210-3AA | | . SPREADER, SHROUD<br>(TRUE PN 41761210-3-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 195 | NAS603-4P | | . SCREW<br>POST SB 41760000-25-01 | | 2 |
| | | | * * * | | |
| 200 | 41761210-3AA | | . SPREADER, SHROUD<br>(TRUE PN 41761210-3-AA) | A | 1 |
| – 200A | 41761210-5AA | | . SPREADER, SHROUD<br>(TRUE PN 41761210-5-AA) | B | 1 |

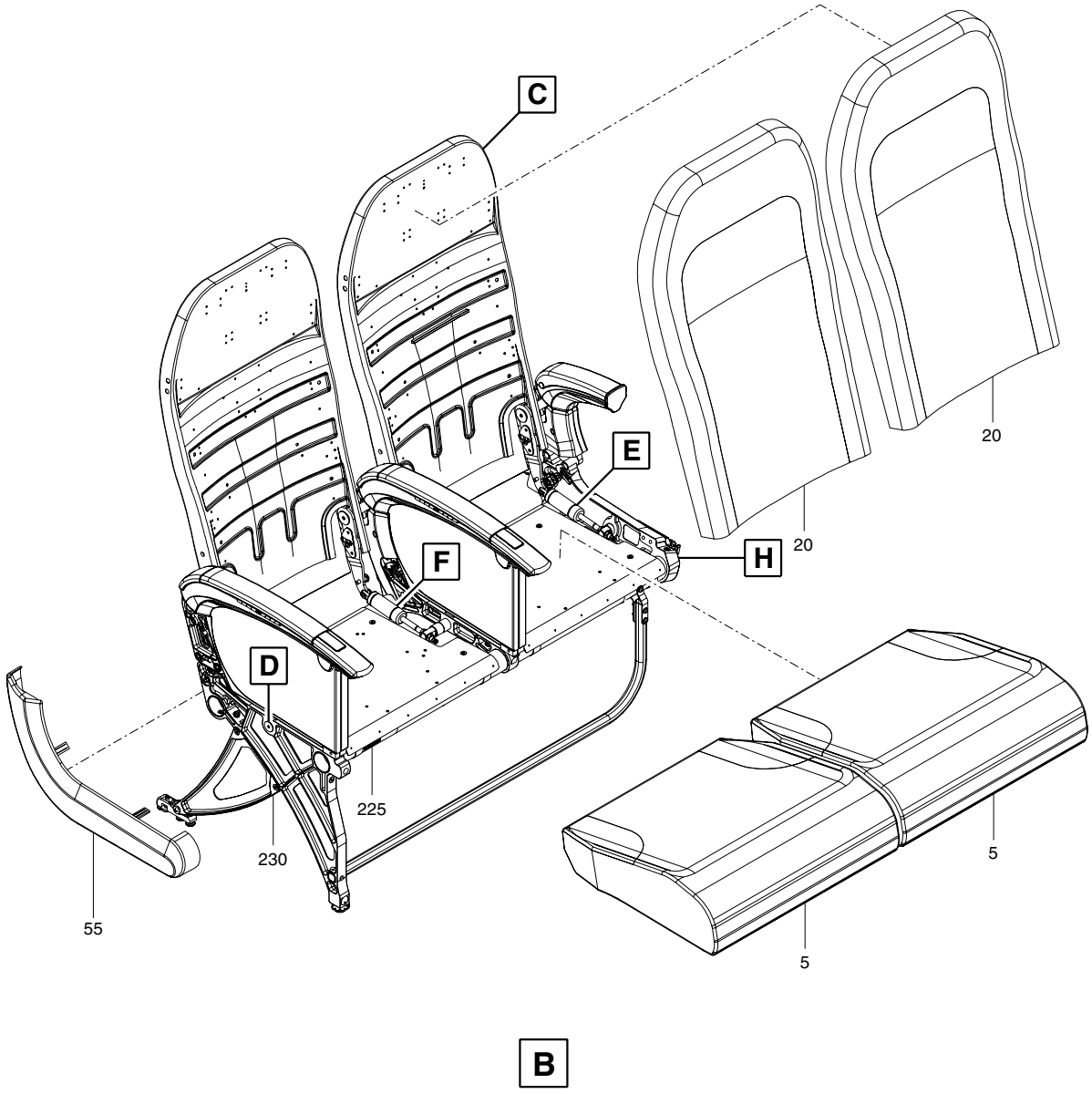
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1D | | | ATTACHING PARTS | | |
| 205 | NAS603-4P | | . SCREW<br>POST SB 41760000-25-01 | | 2 |
| | | | * * * | | |
| 210 | 41761103-515 | | . FOOD TRAY ASSY, IN-ARM<br>SEE FIG. 7 FOR DET | A | 2 |
| – 210A | 41761103-516 | | . FOOD TRAY ASSY, IN-ARM<br>SEE FIG. 7 FOR DET | B | 2 |
| 215 | 41741010-517AA | | . ARMREST ASSY, CENTER<br>(TRUE PN 41741010-517-AA)<br>SEE FIG. 6A FOR DET | | 1 |
| | | | ATTACHING PARTS | | |
| 220 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |
| 225 | 4FPL0001-43 | | . PLACARD | | 1 |
| 230 | 41761205-501 | | . FRAME ASSY, BASE<br>SEE FIG. 9B FOR DET | A | 1 |
| – 230A | 41761205-502 | | . FRAME ASSY, BASE<br>SEE FIG. 9B FOR DET | B | 1 |

– ITEM NOT ILLUSTRATED

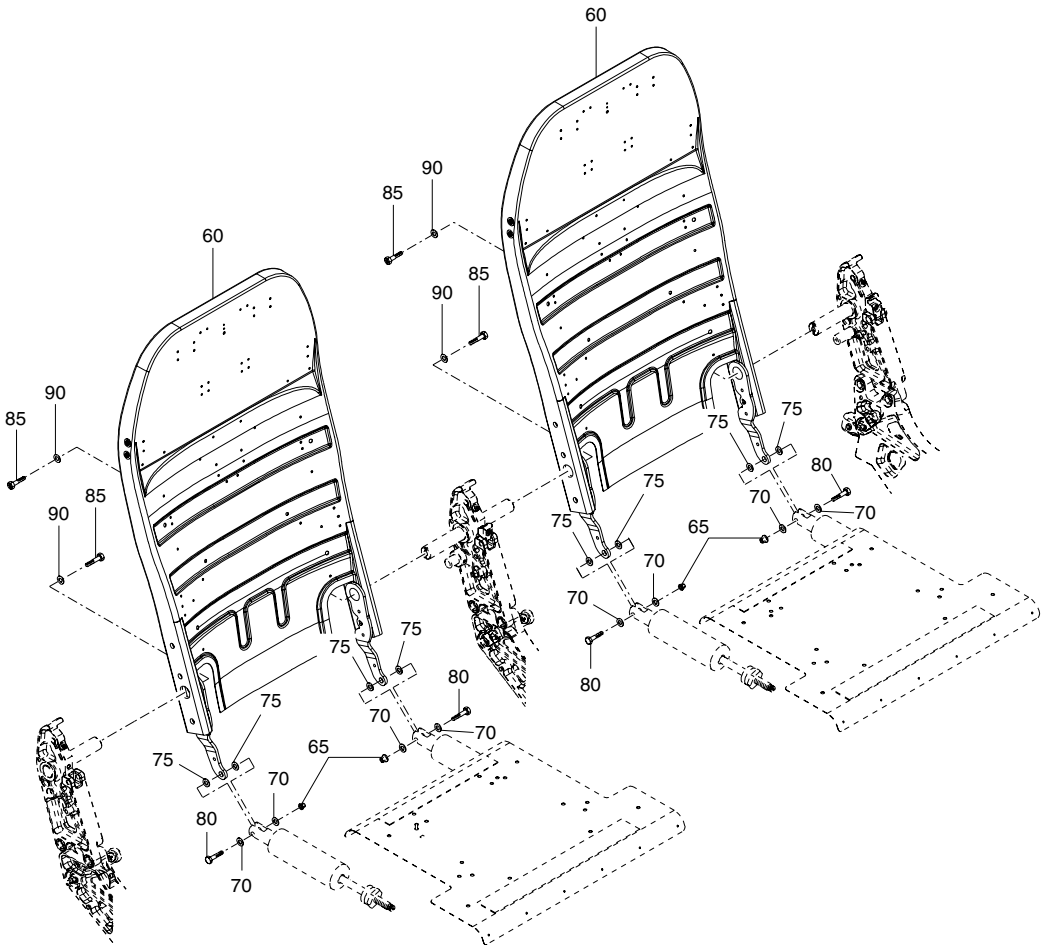



Exit Row Double Seat Assembly
(Sheet 1 of 6)
Figure 1E/GRAPHIC 25-25-52-99b-006-A01




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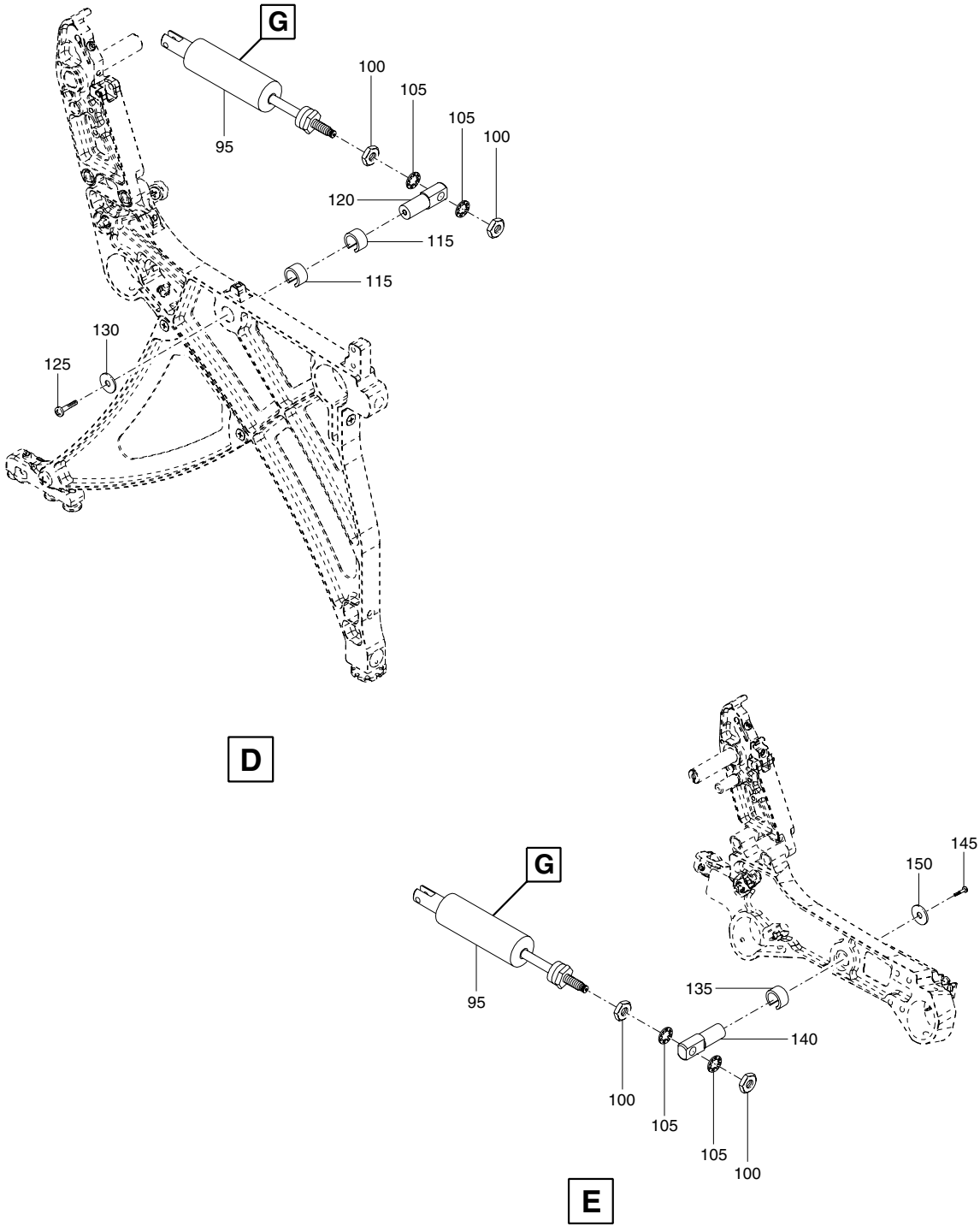
Exit Row Double Seat Assembly
(Sheet 2 of 6)
Figure 1E/GRAPHIC 25-25-52-99b-006-A01



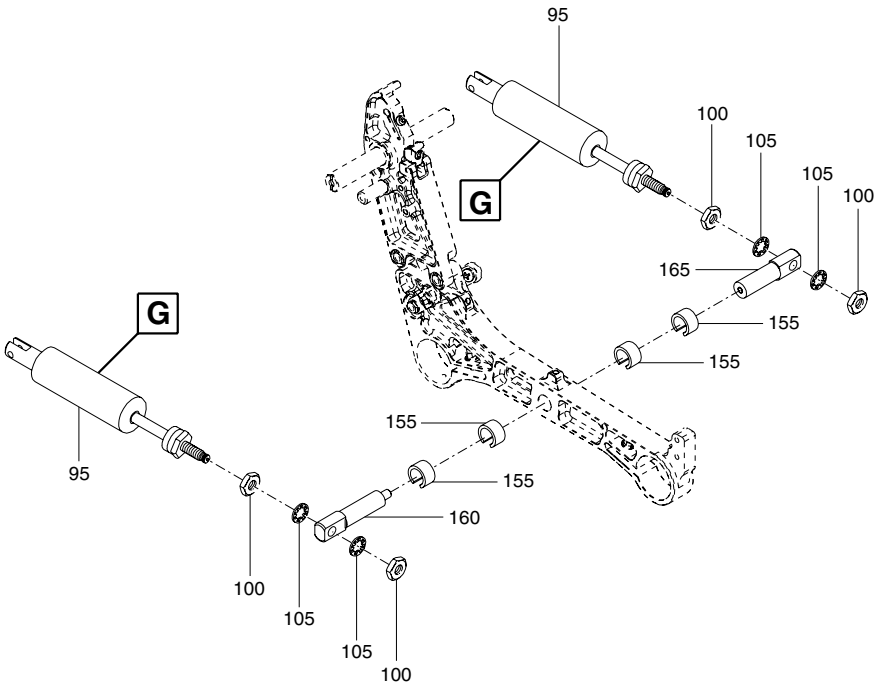

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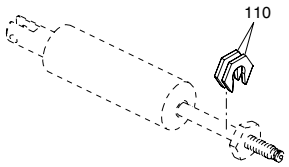
Exit Row Double Seat Assembly
(Sheet 3 of 6)
Figure 1E/GRAPHIC 25-25-52-99b-006-A01




Exit Row Double Seat Assembly
(Sheet 4 of 6)
Figure 1E/GRAPHIC 25-25-52-99b-006-A01



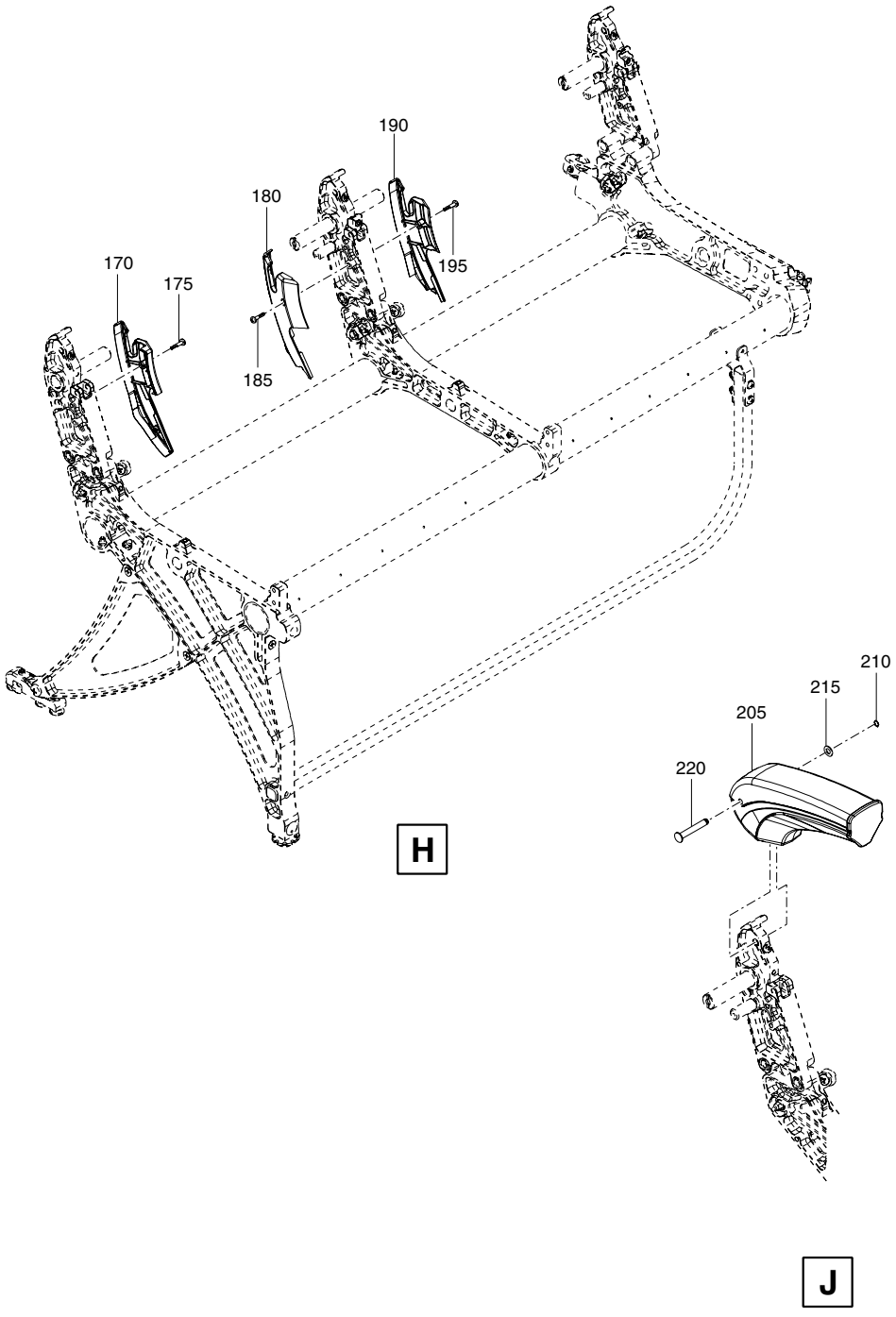

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G
TYPICAL

25255201E05

Exit Row Double Seat Assembly
(Sheet 5 of 6)
Figure 1E/GRAPHIC 25-25-52-99b-006-A01




Exit Row Double Seat Assembly
(Sheet 6 of 6)
Figure 1E/GRAPHIC 25-25-52-99b-006-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1E – 1 | 41767001-101AA | | SEAT ASSY, EXIT ROW DOUBLE<br>(TRUE PN 41767001-101-AA)<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | A | RF |
| – 1A | 41767001-102AA | | SEAT ASSY, EXIT ROW DOUBLE<br>(TRUE PN 41767001-102-AA)<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | B | RF |
| 5 | 41761273-501AA | | . CUSHION ASSY, BOTTOM<br>(TRUE PN 41761273-501-AA) | | 2 |
| – 10 | 41761282-501AA | | . . COVER ASSY, UPHOLSTERY<br>(TRUE PN 41761282-501-AA)<br>(FABRIC) | | 1 |
| – 15 | 41761281-501 | | . . CUSHION ASSY, FIREBLOCKED | | 1 |
| 20 | 41761011-501AA | | . CUSHION ASSY, BACK<br>(TRUE PN 41761011-501-AA) | | 2 |
| 25 | 41741400-501-90 | | . BELT ASSY, LAP<br>(TRUE PN 41741400-501-9040)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| – 25A | 2205-1-051-9040 | | . BELT ASSY, LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM 25)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| 30 | 41761020-501 | | . POUCH ASSY, LIFE VEST | | 2 |
| | | | ATTACHING PARTS | | |
| 35 | MS21042L3 | | . NUT | | 8 |
| 40 | NASM970-3 | | . WASHER | | 8 |
| 45 | NAS1149F0332P | | . WASHER | | 8 |
| 50 | NAS603-8 | | . SCREW | | 8 |
| | | | * * * | | |
| 55 | 41761110-1AA | | . END BAY<br>(TRUE PN 41761110-1-AA) | A | 1 |
| – 55A | 41761110-2AA | | . END BAY<br>(TRUE PN 41761110-2-AA) | B | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1E 60 | 41761008-513 | | . BACK ASSY, SEAT<br>SEE FIG. 3A FOR DET | | 2 |
| | | | ATTACHING PARTS | | |
| 65 | MS21042L4 | | . NUT | | 4 |
| 70 | NAS1149F0432P | | . WASHER | | 8 |
| – 70A | AN960-416L | | . WASHER<br>(ALT TO ITEM 70) | | 8 |
| 75 | NAS1515H6L | | . WASHER, NYLON | | 8 |
| 80 | NAS6604-9 | | . BOLT | | 4 |
| 85 | NAS6604-1 | | . BOLT | | 4 |
| 90 | NASM970-4 | | . WASHER, FLAT | | 4 |
| | | | * * * | | |
| 95 | 41581264-501 | | . LOCK ASSY, RECLINE | | 4 |
| – 95A | 810309100N | | . LOCK ASSY, RECLINE<br>(VSGCS8)<br>(TRUE PN 8.1.0309/100N)<br>(VENDORS PN TO ITEM 95) | | 4 |
| | | | ATTACHING PARTS | | |
| 100 | AN316-6R | | . NUT | | 8 |
| 105 | MS35333-42 | | . WASHER, LOCK | | 8 |
| | | | * * * | | |
| 110 | 6210088 | | . . WASHER, PLASTIC<br>(TRUE PN 62.1.0088) | | 2 |
| 115 | 41761112-1 | | . SLEEVE, RECLINE TRUNNION | | 2 |
| 120 | 41761111-503 | | . PIN ASSY, RECLINE TRUNNION | | 1 |
| | | | ATTACHING PARTS | | |
| 125 | NAS603-5 | | . SCREW | | 1 |
| 130 | NASM970-3 | | . WASHER | | 1 |
| | | | * * * | | |

– ITEM NOT ILLUSTRATED

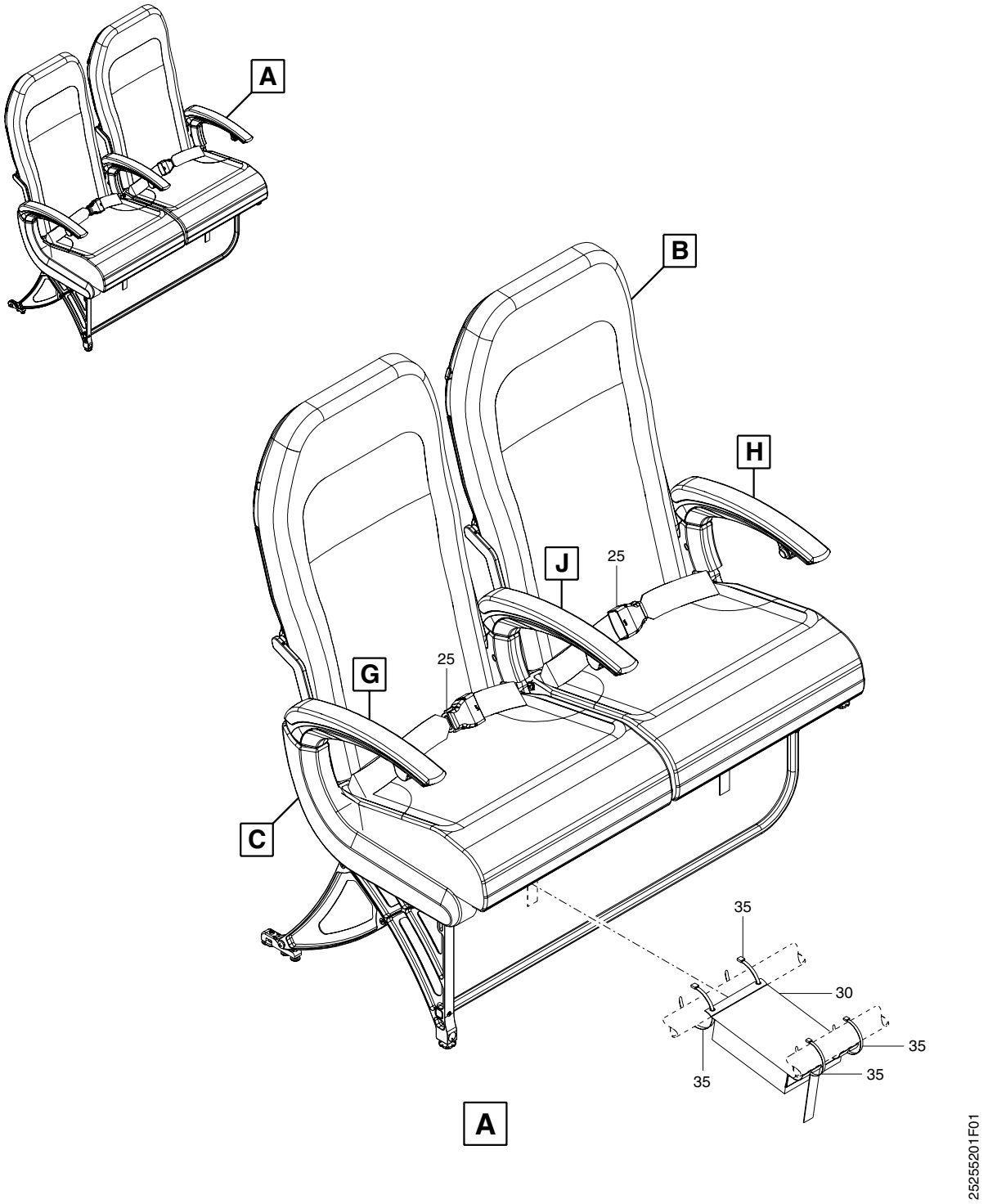
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1E 135 | 41761112-3 | | . SLEEVE, RECLINE TRUNNION | | 1 |
| 140 | 41761111-505 | | . PIN ASSY, RECLINE TRUNNION | | 1 |
| | | | ATTACHING PARTS | | |
| 145 | NAS603-5 | | . SCREW | | 1 |
| 150 | NASM970-3 | | . WASHER | | 1 |
| | | | * * * | | |
| 155 | 41761112-1 | | . SLEEVE, RECLINE TRUNNION | | 4 |
| 160 | 41761111-501 | | . PIN ASSY, RECLINE TRUNNION | | 1 |
| 165 | 41761111-1 | | . PIN, RECLINE TRUNNION | | 1 |
| 170 | 41761110-3AA | | . COVER, END BAY (TRUE PN 41761110-3-AA) | A | 1 |
| – 170A | 41761110-4AA | | . COVER, END BAY (TRUE PN 41761110-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 175 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 180 | 41761110-5AA | | . SPREADER, SHROUD (TRUE PN 41761110-5-AA) | A | 1 |
| – 180A | 41761110-7AA | | . SPREADER, SHROUD (TRUE PN 41761110-7-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 185 | NAS603-4P | | . SCREW POST SB 41760000-25-01 | | 1 |
| | | | * * * | | |
| 190 | 41761110-7AA | | . SPREADER, SHROUD (TRUE PN 41761110-7-AA) | A | 1 |
| – 190A | 41761110-5AA | | . SPREADER, SHROUD (TRUE PN 41761110-5-AA) | B | 1 |

– ITEM NOT ILLUSTRATED

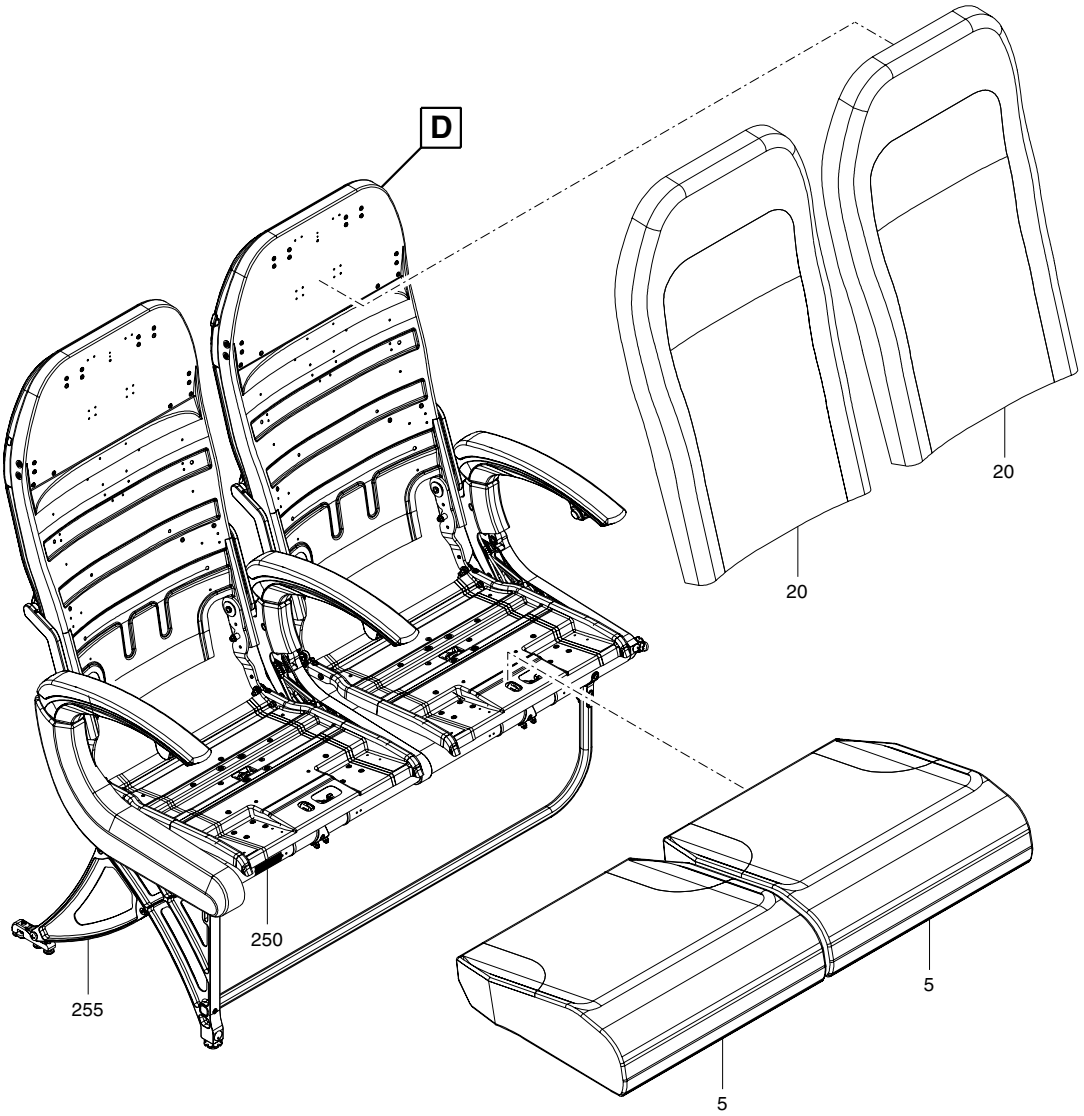
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1E | | | ATTACHING PARTS | | |
| 195 | NAS603-4P | | . SCREW<br>POST SB 41760000-25-01 | | 1 |
| | | | * * * | | |
| 200 | 41761103-519 | | . FOOD TRAY ASSY, IN-ARM<br>SEE FIG. 7B FOR DET | A | 2 |
| – 200A | 41761103-520 | | . FOOD TRAY ASSY, IN-ARM<br>SEE FIG. 7B FOR DET | B | 2 |
| 205 | 41741010-509AA | | . ARMREST ASSY, OUTBD<br>(TRUE PN 41741010-509-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 210 | MS3215-4025 | | . RING, RETAINING | | 1 |
| 215 | NAS1149C0416R | | . WASHER | | 1 |
| 220 | 41741033-1 | | . PIN | | 1 |
| | | | * * * | | |
| 225 | 4FPL0001-43 | | . PLACARD | | 1 |
| 230 | 41761105-501 | | . FRAME ASSY, BASE<br>SEE FIG. 9A FOR DET | A | 1 |
| – 230A | 41761105-502 | | . FRAME ASSY, BASE<br>SEE FIG. 9A FOR DET | B | 1 |

– ITEM NOT ILLUSTRATED

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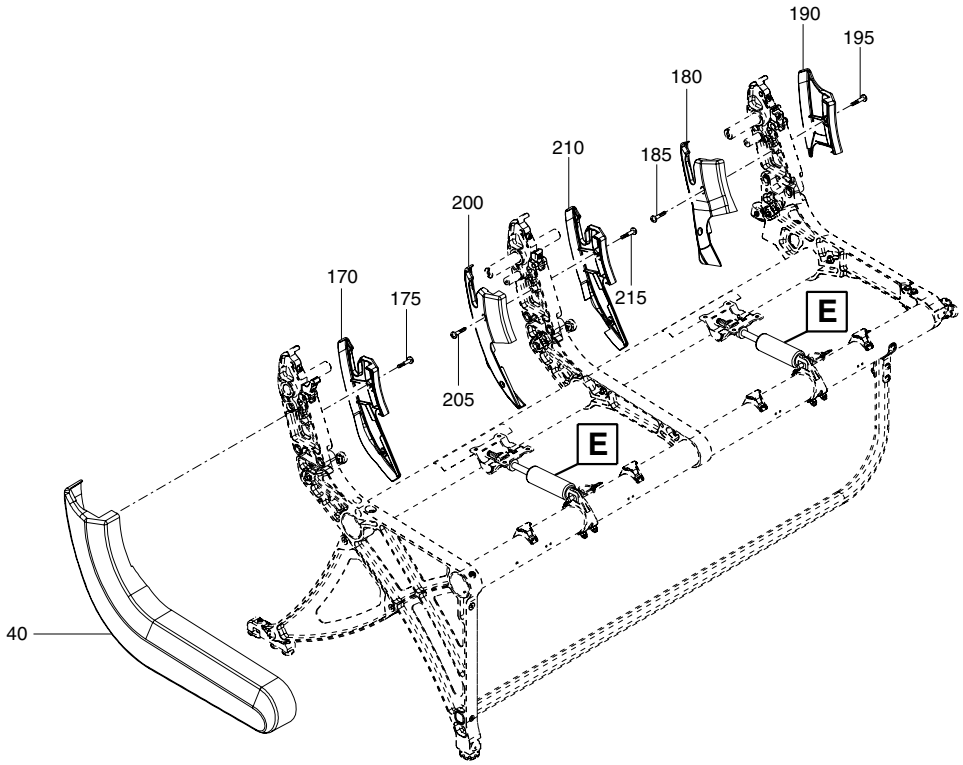



Standard Double Seat Assembly
(Sheet 1 of 5)
Figure 1F/GRAPHIC 25-25-52-99b-007-A01



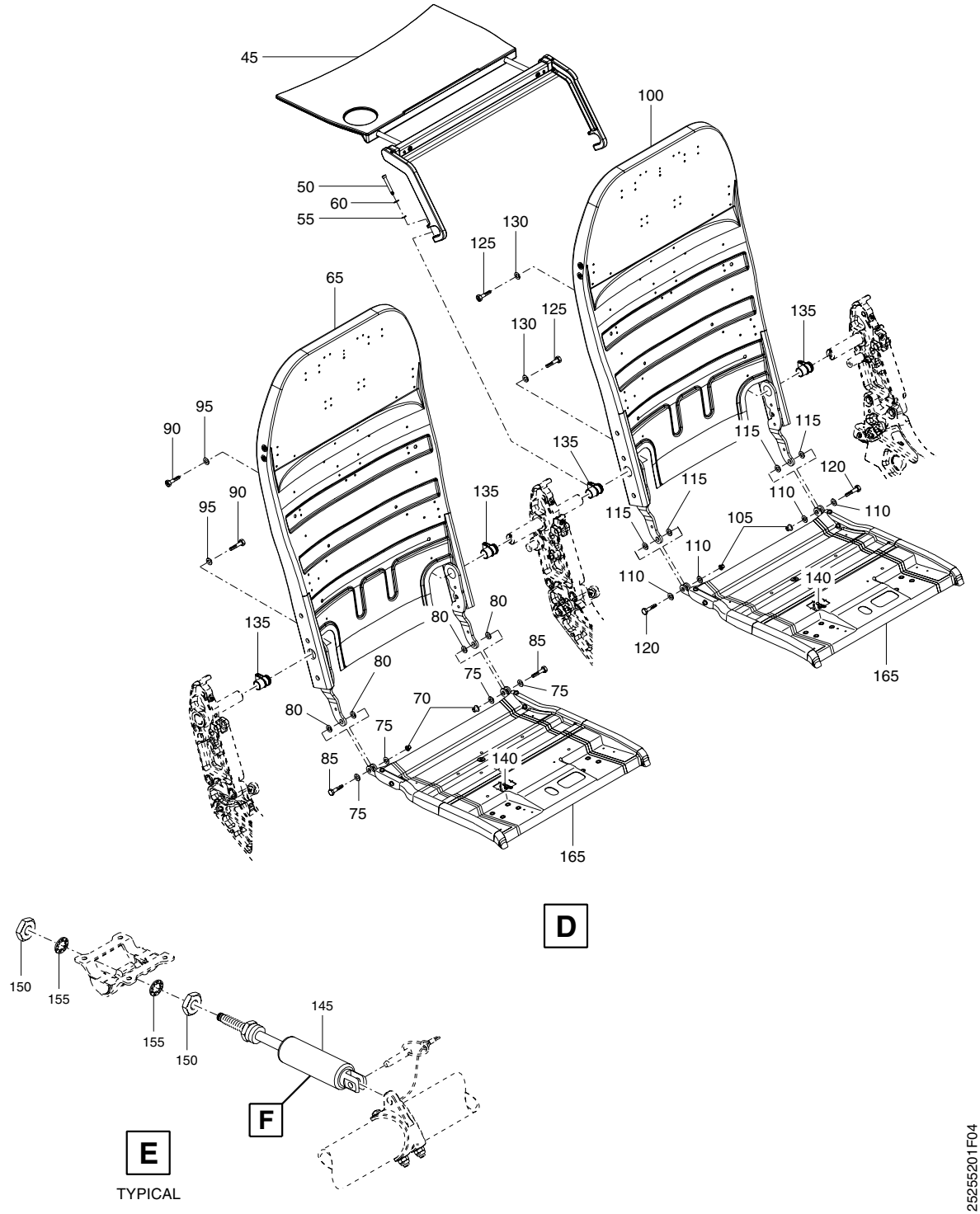

25255201 F02

Standard Double Seat Assembly
(Sheet 2 of 5)
Figure 1F/GRAPHIC 25-25-52-99b-007-A01

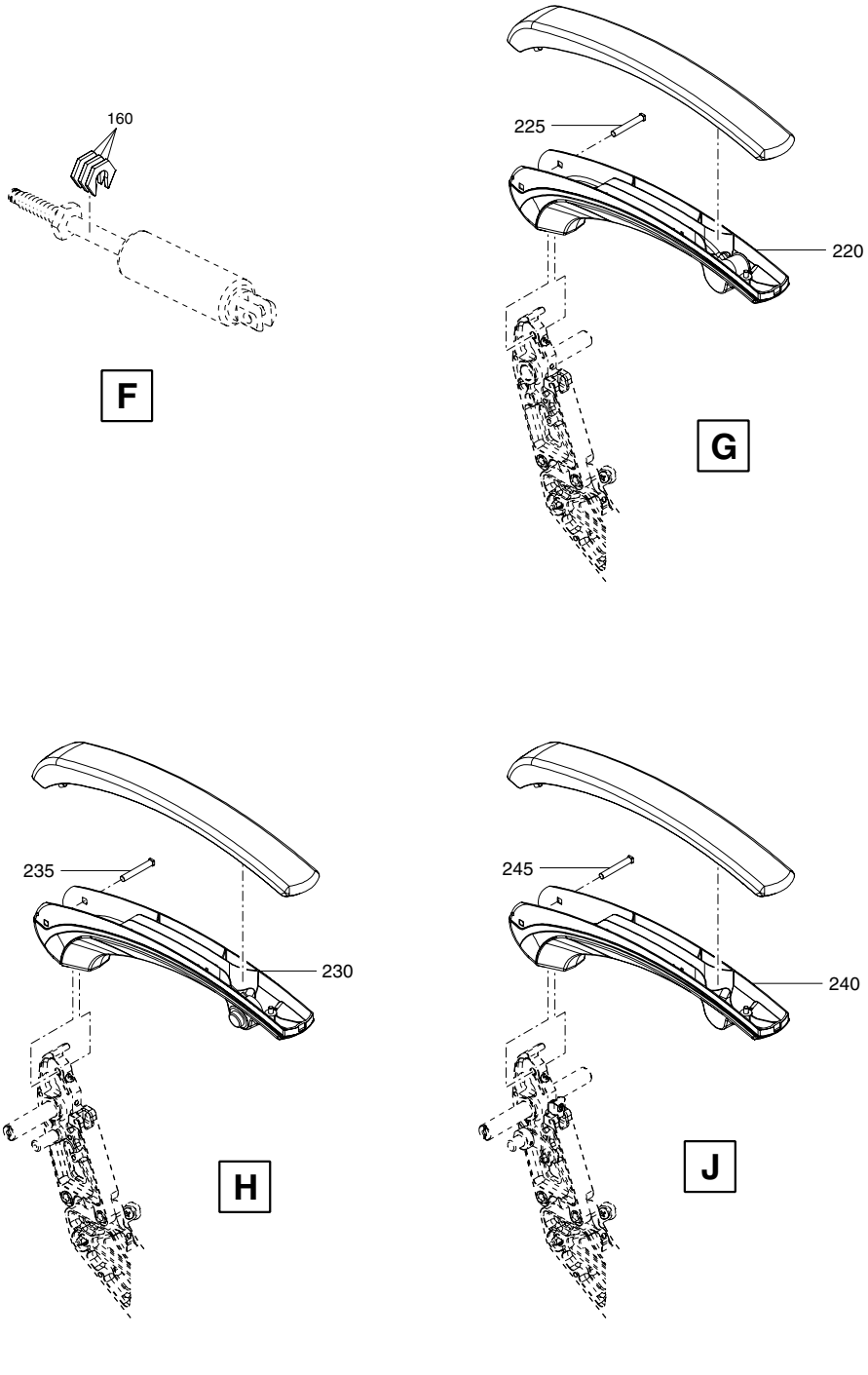



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Standard Double Seat Assembly
(Sheet 3 of 5)
Figure 1F/GRAPHIC 25-25-52-99b-007-A01




Standard Double Seat Assembly
(Sheet 4 of 5)
Figure 1F/GRAPHIC 25-25-52-99b-007-A01




Standard Double Seat Assembly
(Sheet 5 of 5)
Figure 1F/GRAPHIC 25-25-52-99b-007-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1F – 1 | 41762002-101AA | | SEAT ASSY, STD DOUBLE<br>(TRUE PN 41762002-101-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | A | RF |
| – 1A | 41762002-102AA | | SEAT ASSY, STD DOUBLE<br>(TRUE PN 41762002-102-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | B | RF |
| 5 | 41761012-501AA | | . CUSHION ASSY, BOTTOM<br>(TRUE PN 41761012-501-AA) | | 2 |
| – 10 | 41761062-501AA | | . . COVER ASSY, UPHOLSTERY<br>(TRUE PN 41761062-501-AA)<br>(FABRIC) | | 1 |
| – 15 | 41761072-501 | | . . CUSHION ASSY, FIREBLOCKED | | 1 |
| 20 | 41761011-501AA | | . CUSHION ASSY, BACK<br>(TRUE PN 41761011-501-AA) | | 2 |
| 25 | 41741400-501-90 | | . BELT ASSY, LAP<br>(TRUE PN 41741400-501-9040)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| – 25A | 2205-1-051-9040 | | . BELT ASSY, LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM 25)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| 30 | 41571020-503 | | . POUCH ASSY, LIFE VEST | | 2 |
| | | | ATTACHING PARTS | | |
| 35 | PLT3SM | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT3S-M) | | AR |
| | | | * * * | | |
| 40 | 41741060-1AA | | . END BAY<br>(TRUE PN 41741060-1-AA) | A | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1F – 40A | 41741060-2AA | | . END BAY<br>(TRUE PN 41741060-2-AA) | B | 1 |
| 45 | 41761014-507AA | | . FOOD TRAY ASSY, SLIDING<br>(TRUE PN 41761014-507-AA)<br>(AD 2017-09-09)<br>SEE FIG. 2A FOR DET<br>PRE SB 41760000-25-A14 | | 2 |
| | | | ATTACHING PARTS | | |
| 50 | NAS1351-3-28 | | . SCREW, CAP | | 4 |
| 55 | E0-540-802-170 | | . O-RING | | 4 |
| 60 | NAS1149C0363B | | . WASHER | | 8 |
| | | | * * * | | |
| 65 | 41761008-501AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-501-AA)<br>(AD 2017-09-09)<br>SEE FIG. 3 FOR DET<br>PRE SB 41760000-25-A14 | A | 1 |
| – 65A | 41761008-502AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-502-AA)<br>(AD 2017-09-09)<br>SEE FIG. 3 FOR DET<br>PRE SB 41760000-25-A14 | B | 1 |
| | | | ATTACHING PARTS | | |
| 70 | MS21042L4 | | . NUT | | 2 |
| 75 | NAS1149F0432P | | . WASHER | | 4 |
| 80 | NAS1515H6L | | . WASHER, NYLON | | 4 |
| 85 | NAS6604-9 | | . BOLT | | 2 |
| 90 | NAS6604-1 | | . BOLT | | 2 |
| 95 | NASM970-4 | | . WASHER | | 2 |
| | | | * * * | | |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1F 100 | 41761008-503AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-531-AA)<br>(AD 2017-09-09)<br>SEE FIG. 3 FOR DET<br>PRE SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 105 | MS21042L4 | | . NUT | | 2 |
| 110 | NAS1149F0432P | | . WASHER | | 4 |
| 115 | NAS1515H6L | | . WASHER, NYLON | | 4 |
| 120 | NAS6604-9 | | . BOLT | | 2 |
| 125 | NAS6604-1 | | . BOLT | | 2 |
| 130 | NASM970-4 | | . WASHER | | 2 |
| | | | * * * | | |
| 135 | 41741101-1 | | . SPACER, FOOD TRAY ATTACHMENT | | 4 |
| 140 | PLT15M | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT1.5M) | | AR |
| 145 | 41571090-507 | | . LOCK ASSY, RECLINE | | 2 |
| – 145A | 810253210N | | . LOCK ASSY, RECLINE<br>(VSGCS8)<br>(VENDORS PN TO ITEM 145)<br>(TRUE PN 8.1.0253/210N) | | 2 |
| | | | ATTACHING PARTS | | |
| 150 | AN316-6R | | . NUT | | 4 |
| 155 | MS35333-42 | | . WASHER, LOCK | | 4 |
| | | | * * * | | |
| 160 | 6210088 | | . . WASHER, PLASTIC<br>(TRUE PN 62.1.0088) | | 3 |
| 165 | 41761092-501 | | . PAN ASSY, SEAT<br>(AD 2017-09-09)<br>SEE FIG. 5 FOR DET<br>PRE SB 41760000-25-A14 | | 2 |
| 170 | 41741060-3 | | . COVER, END BAY | A | 1 |

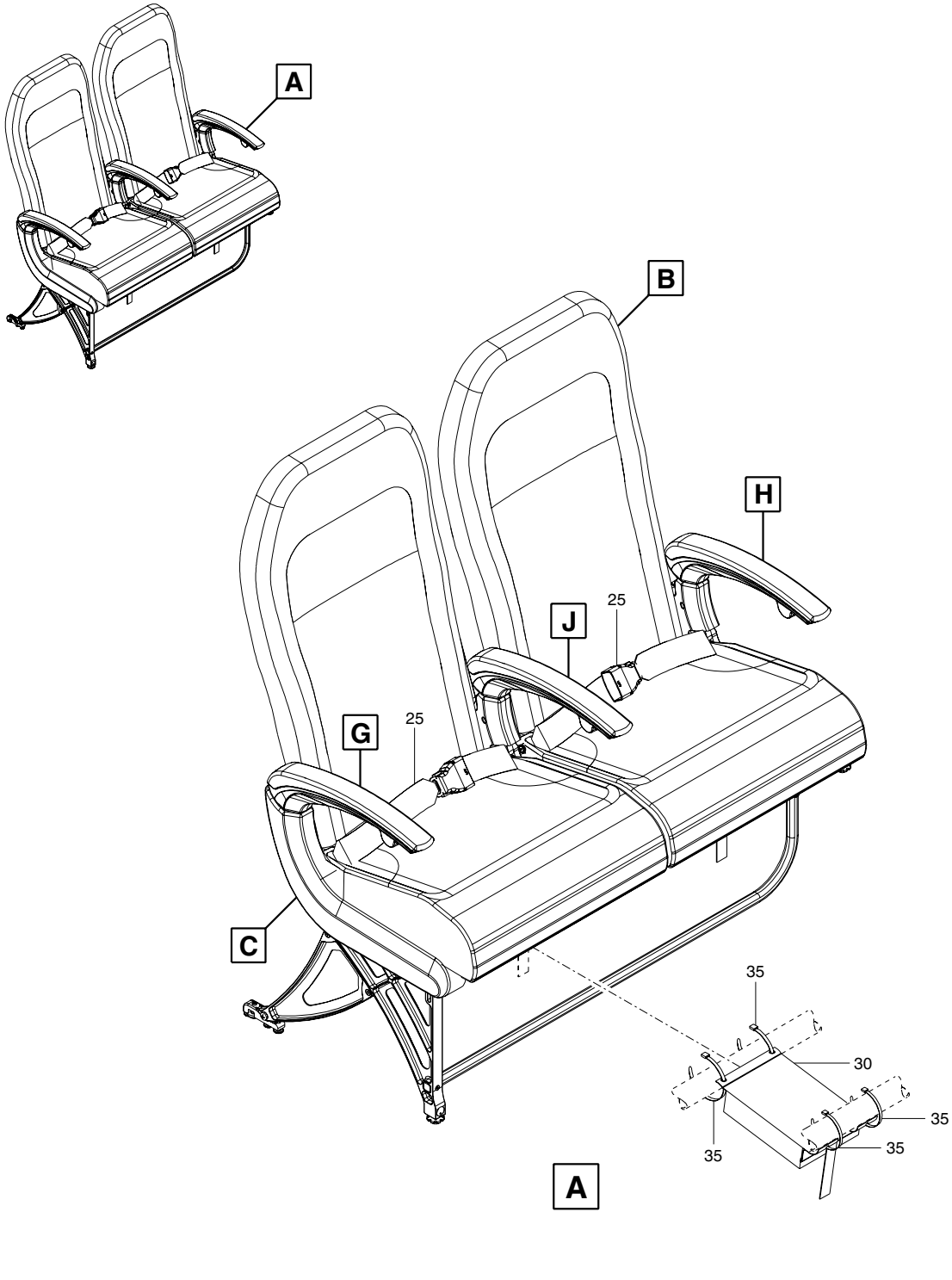
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1F – 170A | 41741060-4 | | . COVER, END BAY | B | 1 |
| | | | ATTACHING PARTS | | |
| 175 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 180 | 41761057-1AA | | . SPREADER, SHROUD (TRUE PN 41761057-1-AA) | A | 1 |
| – 180A | 41761057-2AA | | . SPREADER, SHROUD (TRUE PN 41761057-2-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 185 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 190 | 41761057-3AA | | . SPREADER, SHROUD (TRUE PN 41761057-3-AA) | A | 1 |
| – 190A | 41761057-4AA | | . SPREADER, SHROUD (TRUE PN 41761057-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 195 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 200 | 41741057-1AA | | . SPREADER, SHROUD (TRUE PN 41741057-1-AA) | A | 1 |
| – 200A | 41741057-3AA | | . SPREADER, SHROUD (TRUE PN 41741057-3-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 205 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 210 | 41741057-3AA | | . SPREADER, SHROUD (TRUE PN 41741057-3-AA) | A | 1 |
| – 210A | 41741057-1AA | | . SPREADER, SHROUD (TRUE PN 41741057-1-AA) | B | 1 |

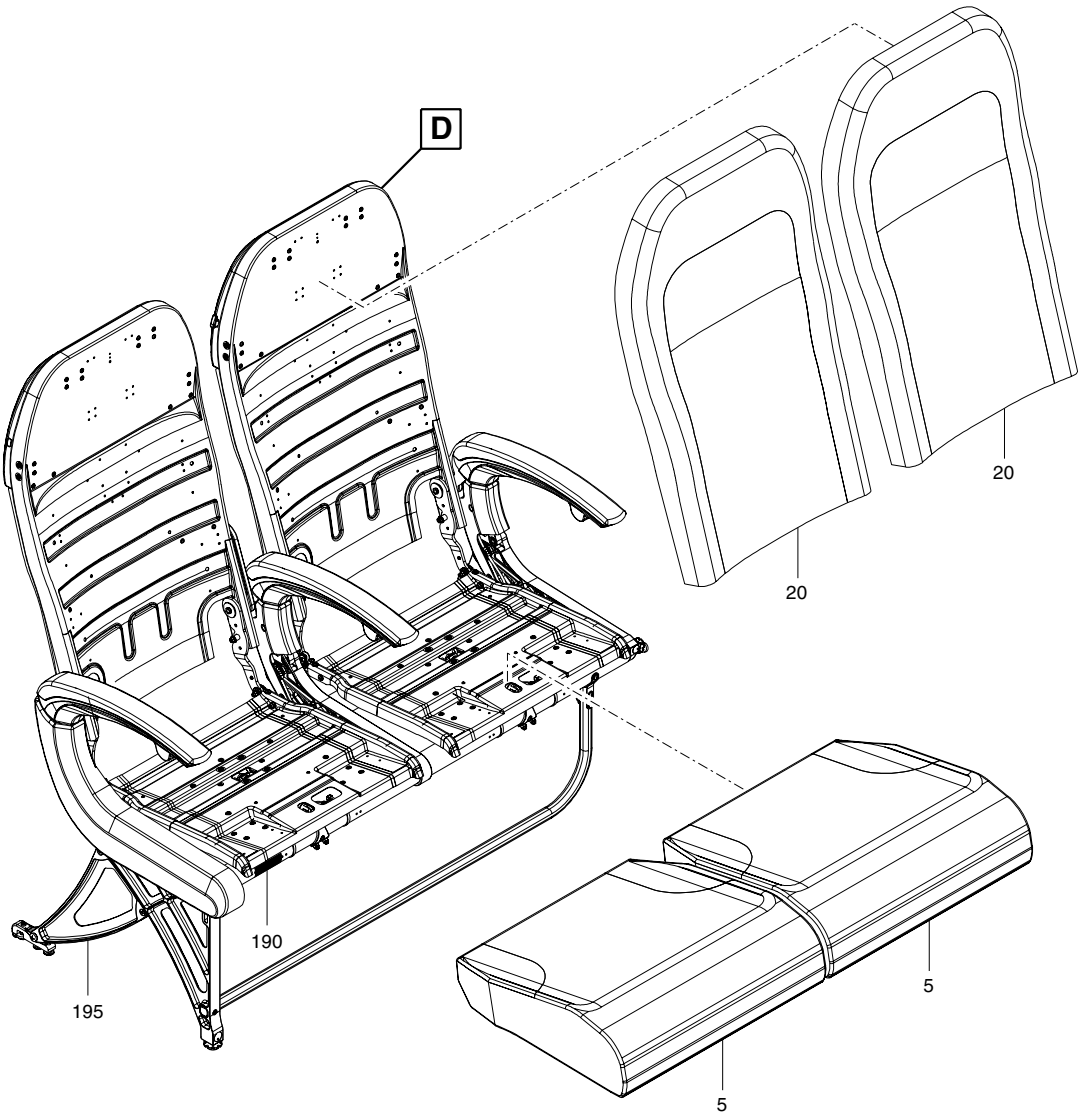
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1F | | | ATTACHING PARTS | | |
| 215 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 220 | 41741010-519AA | | . ARMREST ASSY<br>(TRUE PN 41741010-519-AA)<br>SEE FIG. 6B FOR DET | A | 1 |
| – 220A | 41741010-520AA | | . ARMREST ASSY<br>(TRUE PN 41741010-520-AA)<br>SEE FIG. 6B FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 225 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |
| 230 | 41741010-521AA | | . ARMREST ASSY<br>(TRUE PN 41741010-521-AA)<br>SEE FIG. 6 FOR DET | A | 1 |
| – 230A | 41741010-522AA | | . ARMREST ASSY<br>(TRUE PN 41741010-522-AA)<br>SEE FIG. 6 FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 235 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |
| 240 | 41741010-517AA | | . ARMREST ASSY<br>(TRUE PN 41741010-517-AA)<br>SEE FIG. 6A FOR DET | | 1 |
| | | | ATTACHING PARTS | | |
| 245 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |
| 250 | 4FPL0001-43 | | . PLACARD | | 1 |
| 255 | 41761005-503 | | . FRAME ASSY, BASE<br>SEE FIG. 9C FOR DET | A | 1 |
| – 255A | 41761005-504 | | . FRAME ASSY, BASE<br>SEE FIG. 9C FOR DET | B | 1 |

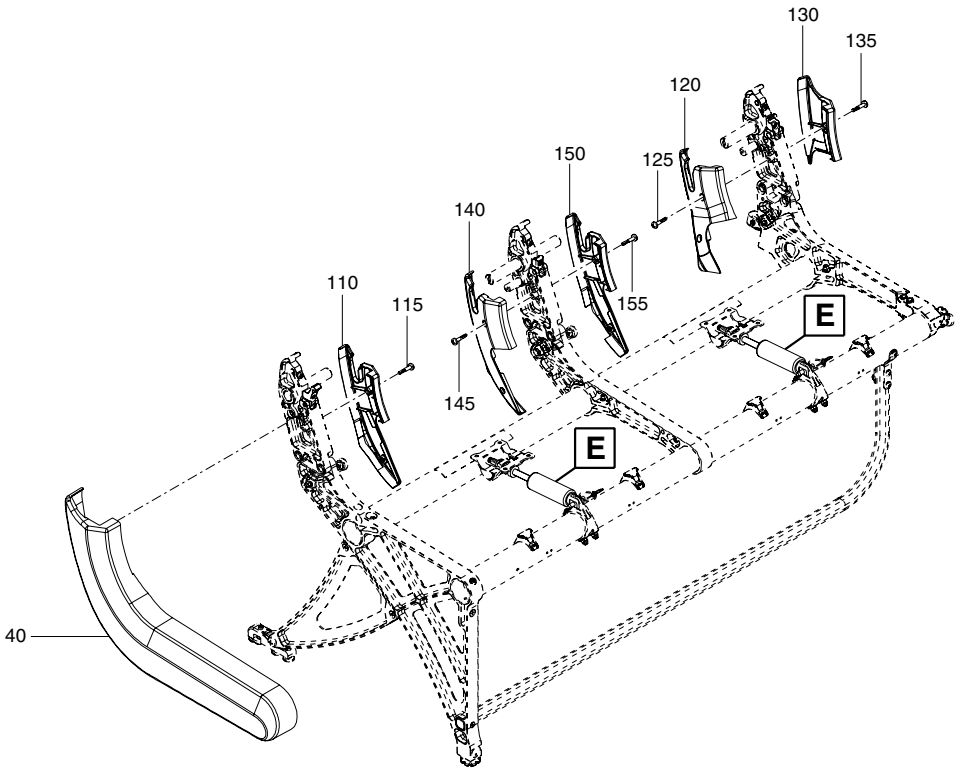
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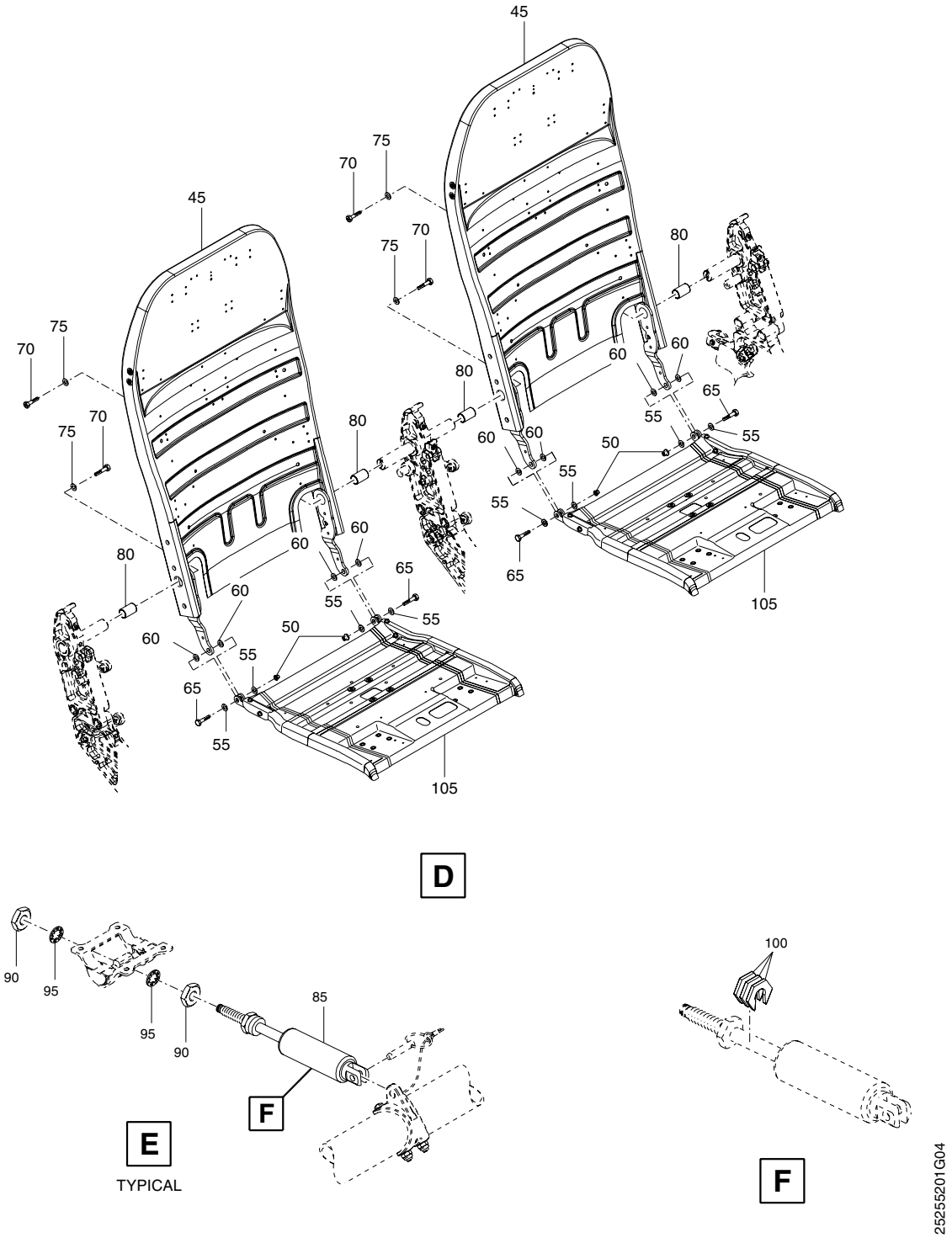

Forward Exit Row Double Seat Assembly
(Sheet 1 of 5)
Figure 1G/GRAPHIC 25-25-52-99b-008-A01



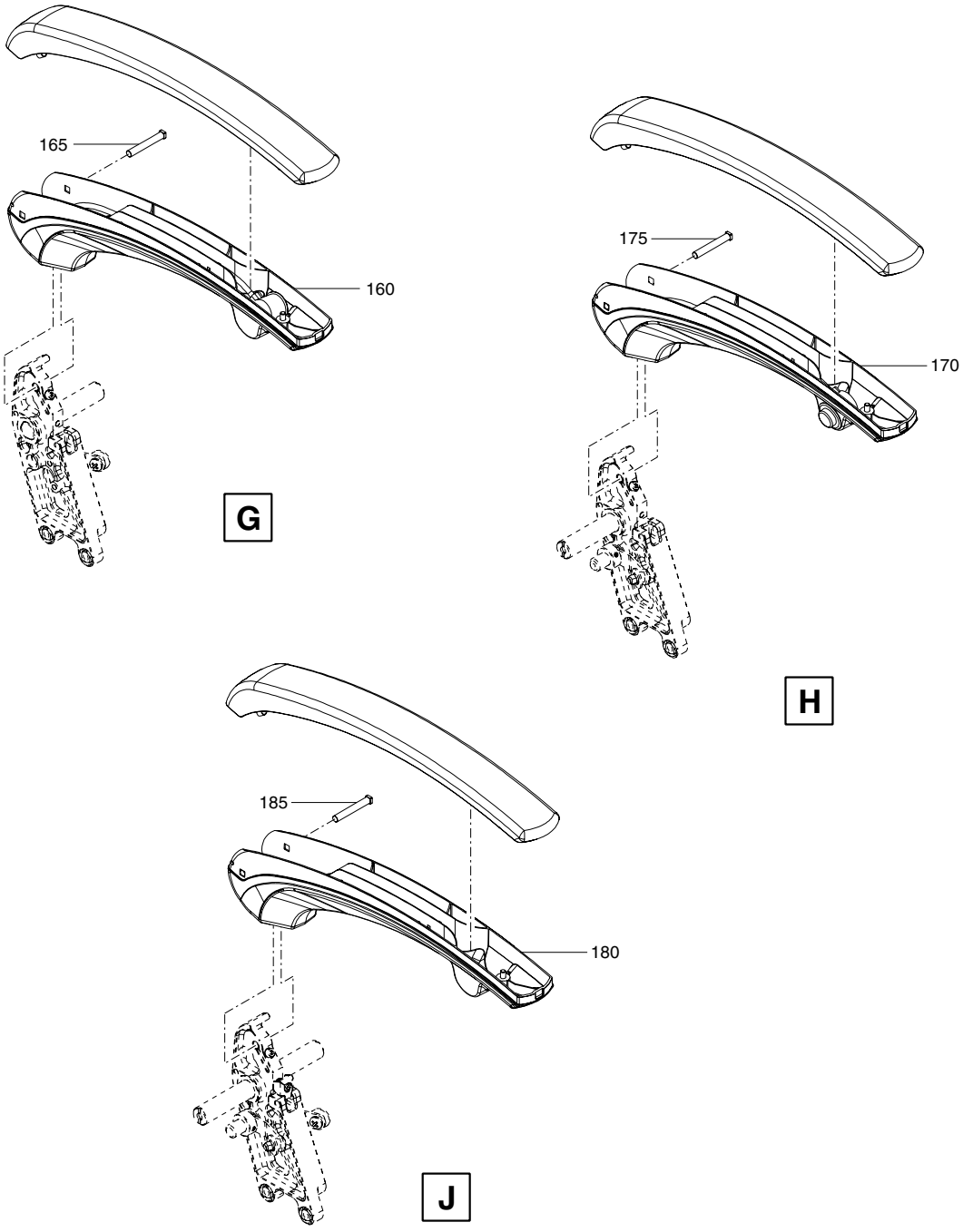

Forward Exit Row Double Seat Assembly
(Sheet 2 of 5)
Figure 1G/GRAPHIC 25-25-52-99b-008-A01




Forward Exit Row Double Seat Assembly
(Sheet 3 of 5)
Figure 1G/GRAPHIC 25-25-52-99b-008-A01




Forward Exit Row Double Seat Assembly
(Sheet 4 of 5)
Figure 1G/GRAPHIC 25-25-52-99b-008-A01




Forward Exit Row Double Seat Assembly
(Sheet 5 of 5)
Figure 1G/GRAPHIC 25-25-52-99b-008-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1G – 1 | 41763002-101AA | | SEAT ASSY, FWD EXIT ROW DOUBLE<br>(TRUE PN 41763002-101-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | A | RF |
| – 1A | 41763002-102AA | | SEAT ASSY, FWD EXIT ROW DOUBLE<br>(TRUE PN 41763002-102-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | B | RF |
| 5 | 41761012-501AA | | . CUSHION ASSY, BOTTOM<br>(TRUE PN 41761012-501-AA) | | 2 |
| – 10 | 41761062-501AA | | . . COVER ASSY, UPHOLSTERY<br>(TRUE PN 41761062-501-AA)<br>(FABRIC) | | 1 |
| – 15 | 41761072-501 | | . . CUSHION ASSY, FIREBLOCKED | | 1 |
| 20 | 41761011-501AA | | . CUSHION ASSY, BACK<br>(TRUE PN 41761011-501-AA) | | 2 |
| 25 | 41741400-501-90 | | . BELT ASSY, LAP<br>(TRUE PN 41741400-501-9040)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| – 25A | 2205-1-051-9040 | | . BELT ASSY, LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM 25)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| 30 | 41571020-503 | | . POUCH ASSY, LIFE VEST | | 2 |
| | | | ATTACHING PARTS | | |
| 35 | PLT3SM | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT3S-M) | | AR |
| | | | * * * | | |
| 40 | 41741060-1AA | | . END BAY<br>(TRUE PN 41741060-1-AA) | A | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1G – 40A | 41741060-2AA | | . END BAY<br>(TRUE PN 41741060-2-AA) | B | 1 |
| 45 | 41761008-505AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-505-AA)<br>SEE FIG. 3A FOR DET | | 2 |
| | | | ATTACHING PARTS | | |
| 50 | MS21042L4 | | . NUT | | 4 |
| 55 | NAS1149F0432P | | . WASHER | | 8 |
| 60 | NAS1515H6L | | . WASHER, NYLON | | 8 |
| 65 | NAS6604-9 | | . BOLT | | 4 |
| 70 | NAS6604-1 | | . BOLT | | 4 |
| 75 | NASM970-4 | | . WASHER, FLAT | | 4 |
| | | | * * * | | |
| 80 | 41741092-1 | | . SPACER | | 4 |
| 85 | 41571090-507 | | . LOCK ASSY, RECLINE | | 2 |
| – 85A | 810253210N | | . LOCK ASSY, RECLINE<br>(VSGCS8)<br>(VENDORS PN TO ITEM 85)<br>(TRUE PN 8.1.0253/210N) | | 2 |
| | | | ATTACHING PARTS | | |
| 90 | AN316-6R | | . NUT | | 4 |
| 95 | MS35333-42 | | . WASHER, LOCK | | 4 |
| | | | * * * | | |
| 100 | 6210088 | | . . WASHER, PLASTIC<br>(TRUE PN 62.1.0088) | | 3 |
| 105 | 41761092-501 | | . PAN ASSY, SEAT<br>SEE FIG. 5 FOR DET | | 2 |
| 110 | 41741060-3AA | | . COVER, END BAY<br>(TRUE PN 41741060-3-AA) | A | 1 |
| – 110A | 41741060-4AA | | . COVER, END BAY<br>(TRUE PN 41741060-4-AA) | B | 1 |

– ITEM NOT ILLUSTRATED

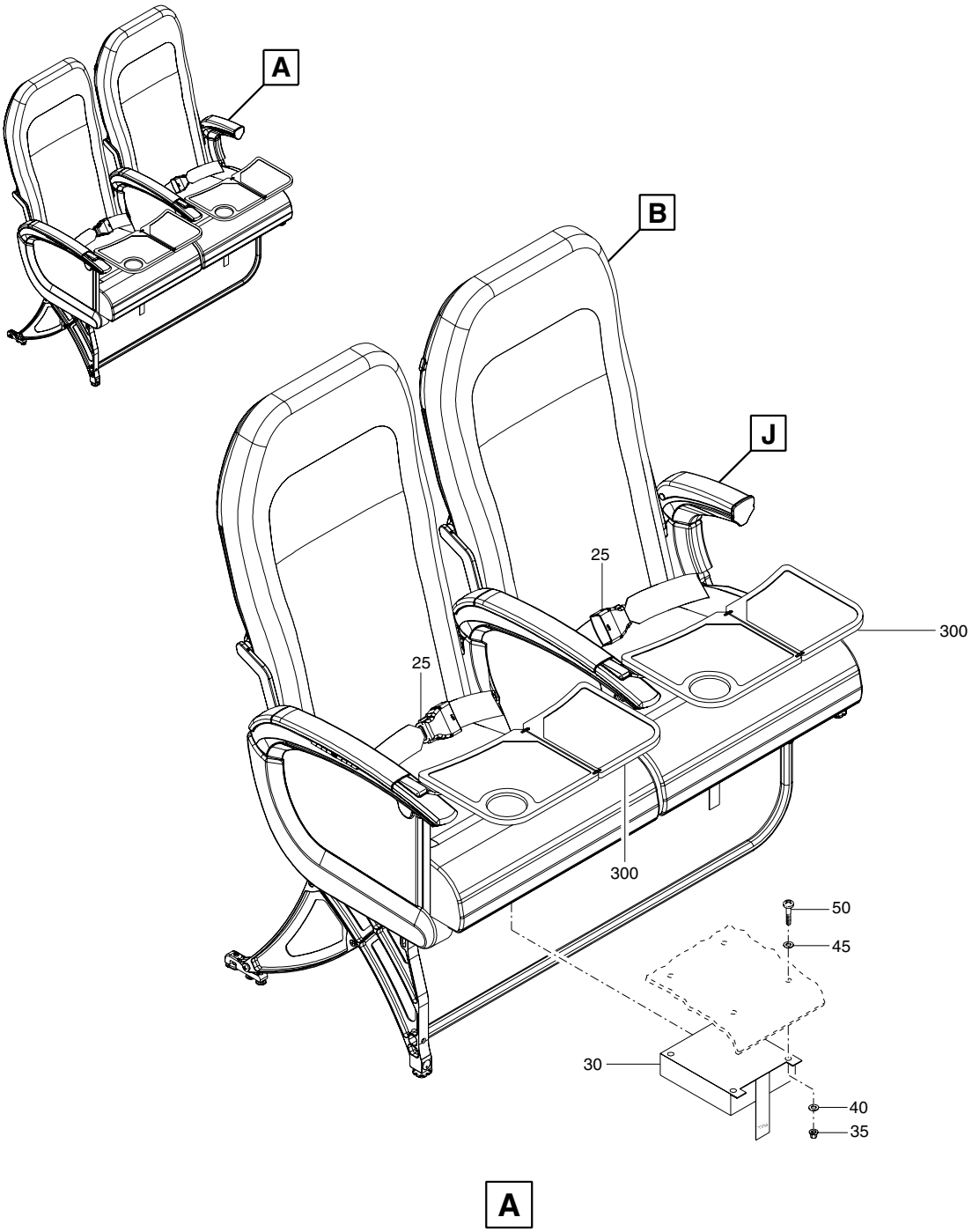
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1G | | | ATTACHING PARTS | | |
| 115 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 120 | 41761057-1AA | | . SPREADER, SHROUD (TRUE PN 41761057-1-AA) | A | 1 |
| – 120A | 41761057-2AA | | . SPREADER, SHROUD (TRUE PN 41761057-2-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 125 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 130 | 41761057-3AA | | . SPREADER, SHROUD (TRUE PN 41761057-3-AA) | A | 1 |
| – 130A | 41761057-4AA | | . SPREADER, SHROUD (TRUE PN 41761057-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 135 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 140 | 41741057-1AA | | . SPREADER, SHROUD (TRUE PN 41741057-1-AA) | A | 1 |
| – 140A | 41741057-3AA | | . SPREADER, SHROUD (TRUE PN 41741057-3-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 145 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 150 | 41741057-3AA | | . SPREADER, SHROUD (TRUE PN 41741057-3-AA) | A | 1 |
| – 150A | 41741057-1AA | | . SPREADER, SHROUD (TRUE PN 41741057-1-AA) | B | 1 |

– ITEM NOT ILLUSTRATED

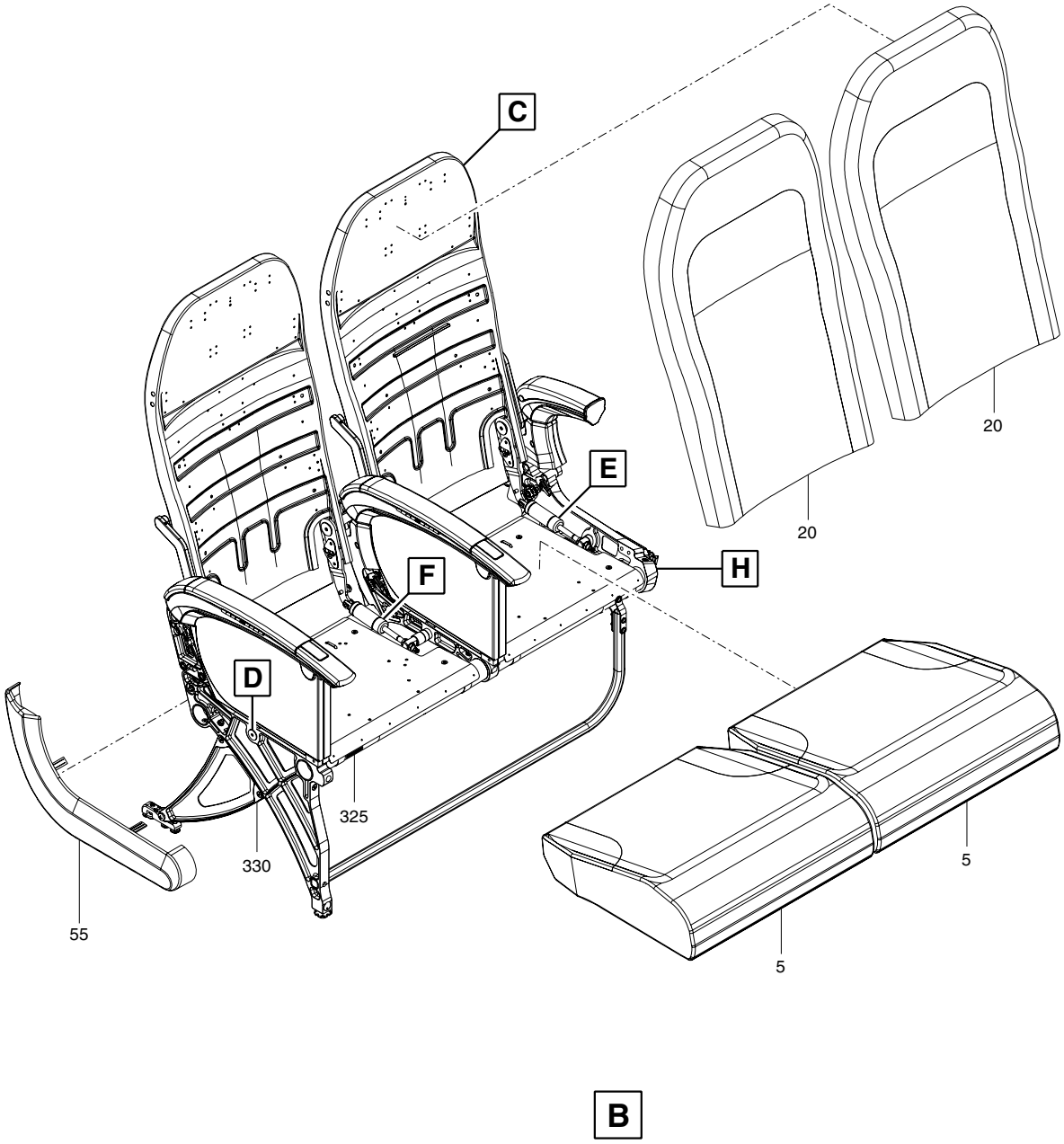
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1G | | | ATTACHING PARTS | | |
| 155 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 160 | 41741010-523AA | | . ARMREST ASSY<br>(TRUE PN 41741010-523-AA)<br>SEE FIG. 6C FOR DET | | 1 |
| | | | ATTACHING PARTS | | |
| 165 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |
| 170 | 41741010-517AA | | . ARMREST ASSY<br>(TRUE PN 41741010-517-AA)<br>SEE FIG. 6A FOR DET | | 1 |
| | | | ATTACHING PARTS | | |
| 175 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |
| 180 | 41741010-517AA | | . ARMREST ASSY<br>(TRUE PN 41741010-517-AA)<br>SEE FIG. 6A FOR DET | | 1 |
| | | | ATTACHING PARTS | | |
| 185 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |
| 190 | 4FPL0001-43 | | . PLACARD | | 1 |
| 195 | 41761005-503 | | . FRAME ASSY, BASE<br>SEE FIG. 9C FOR DET | A | 1 |
| – 200A | 41761005-504 | | . FRAME ASSY, BASE<br>SEE FIG. 9C FOR DET | B | 1 |

– ITEM NOT ILLUSTRATED

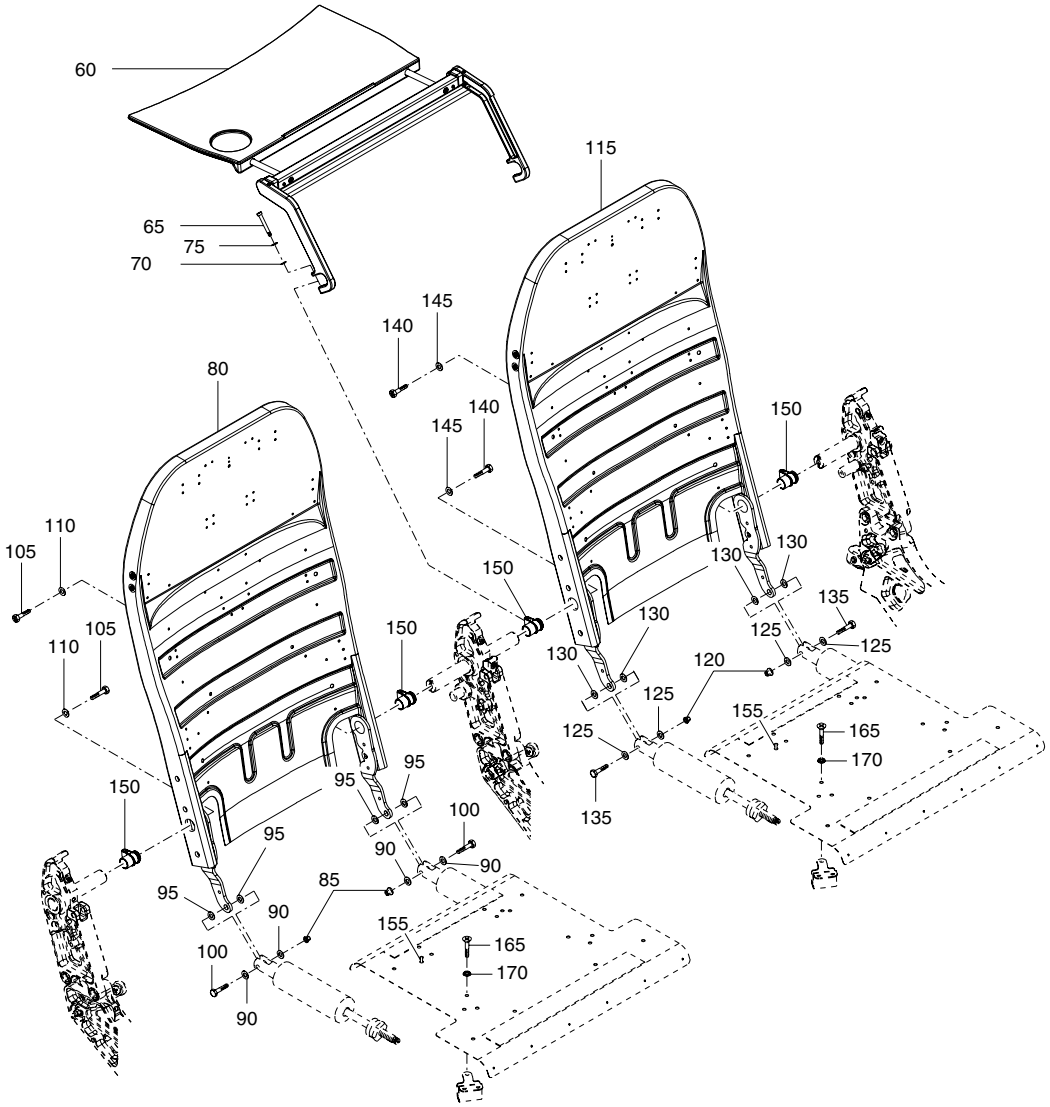
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Aft Exit Row Double Seat Assembly
(Sheet 1 of 6)
Figure 1H/GRAPHIC 25-25-52-99b-009-A01



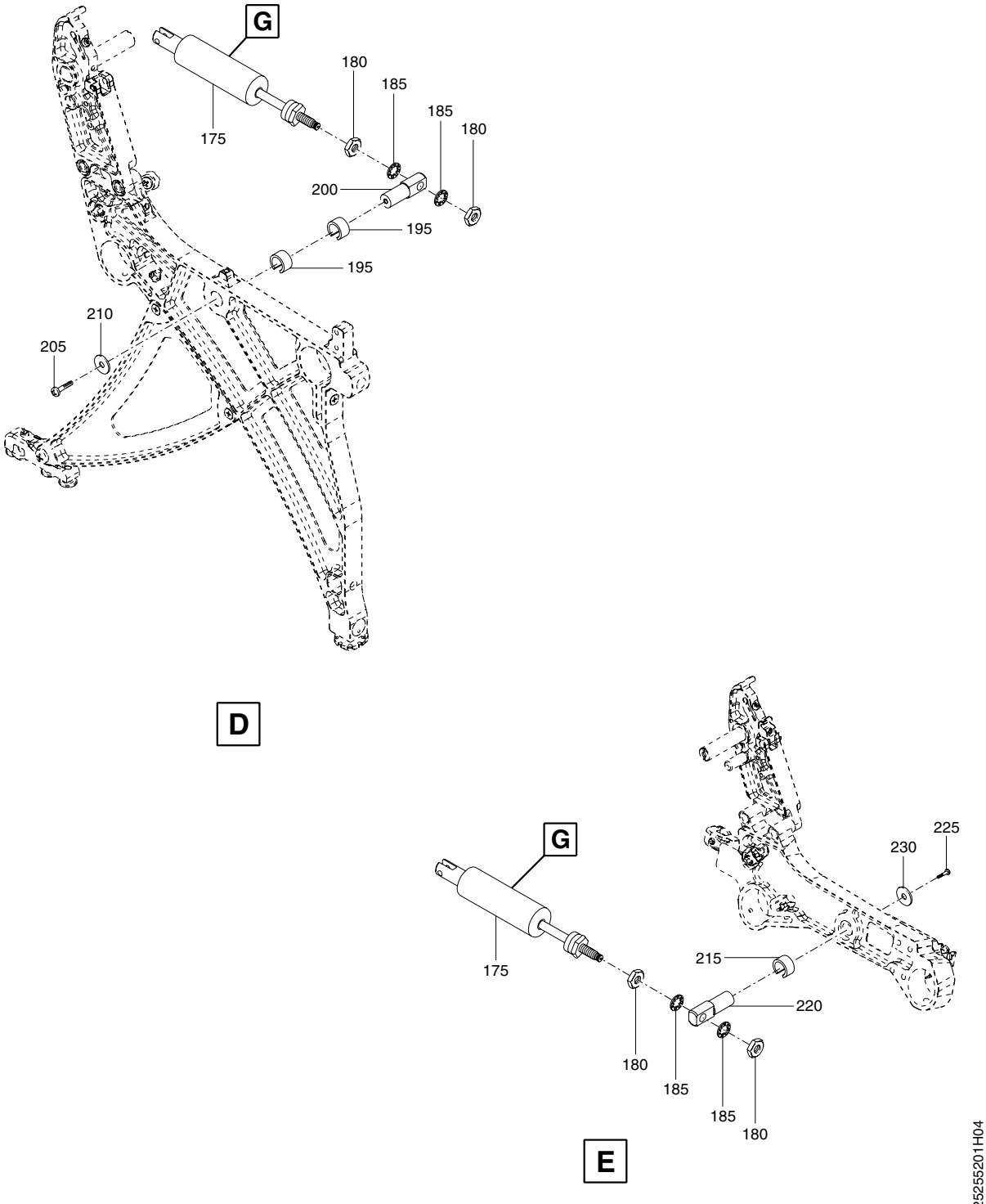

Aft Exit Row Double Seat Assembly
(Sheet 2 of 6)
Figure 1H/GRAPHIC 25-25-52-99b-009-A01



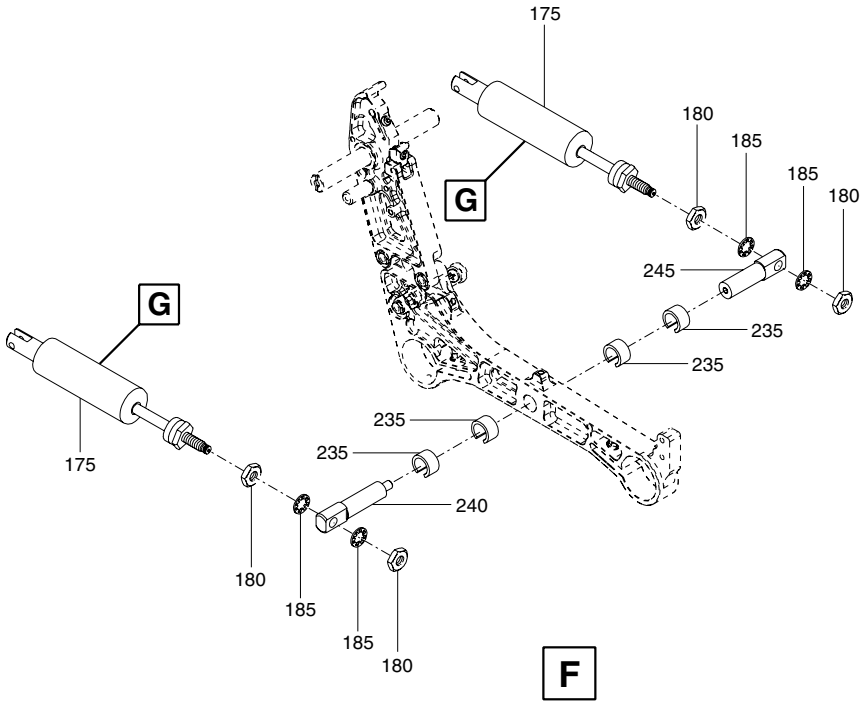

C

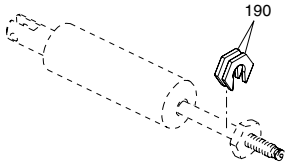
25255201H03

Aft Exit Row Double Seat Assembly
(Sheet 3 of 6)
Figure 1H/GRAPHIC 25-25-52-99b-009-A01




Aft Exit Row Double Seat Assembly
(Sheet 4 of 6)
Figure 1H/GRAPHIC 25-25-52-99b-009-A01

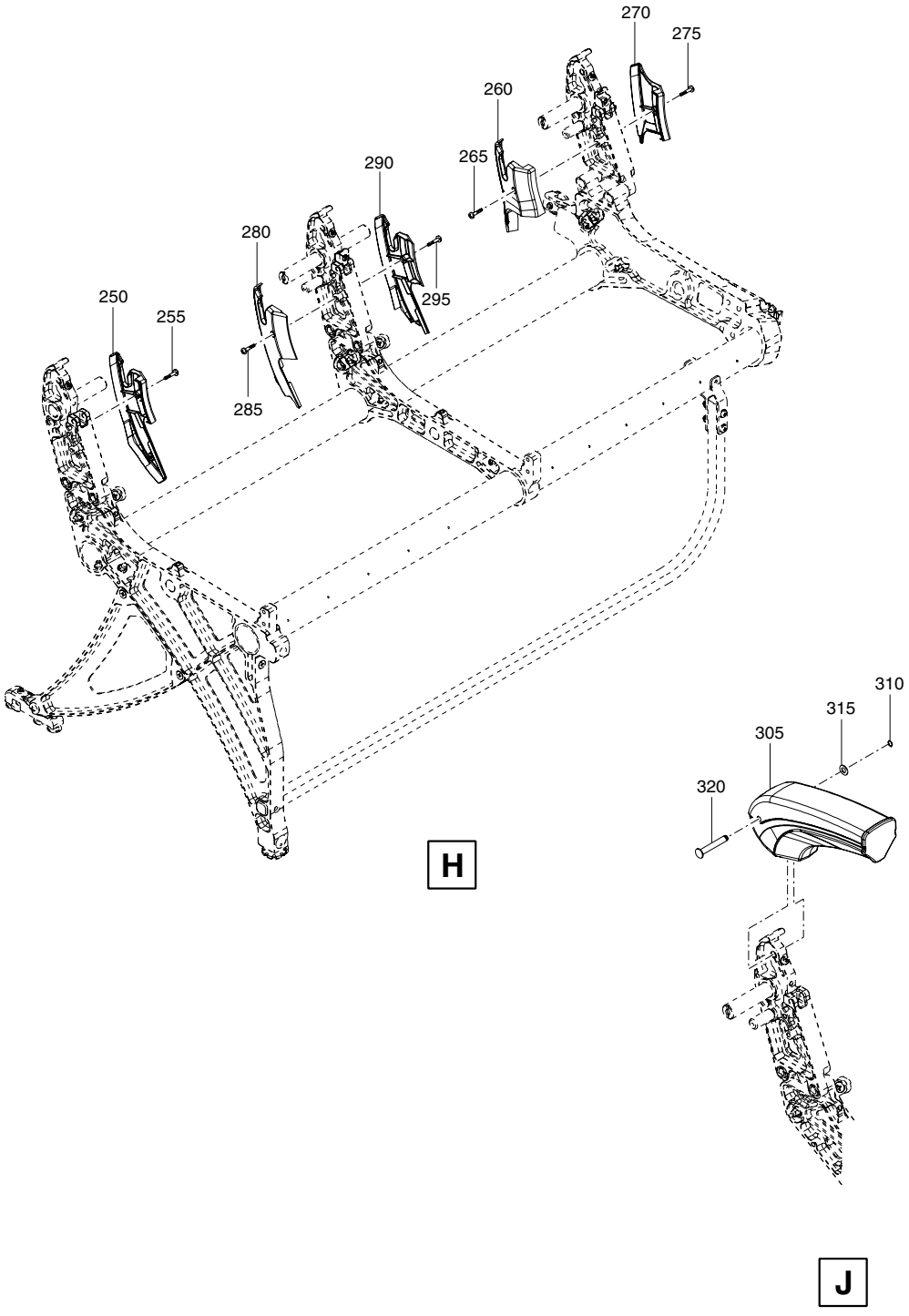



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25255201H05

Aft Exit Row Double Seat Assembly
(Sheet 5 of 6)
Figure 1H/GRAPHIC 25-25-52-99b-009-A01




Aft Exit Row Double Seat Assembly
(Sheet 6 of 6)
Figure 1H/GRAPHIC 25-25-52-99b-009-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1H – 1 | 41764002-101AA | | SEAT ASSY, AFT EXIT ROW DOUBLE<br>(TRUE PN 41764002-101-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | A | RF |
| – 1A | 41764002-102AA | | SEAT ASSY, AFT EXIT ROW DOUBLE<br>(TRUE PN 41764002-102-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | B | RF |
| 5 | 41761273-501AA | | . CUSHION ASSY, BOTTOM<br>(TRUE PN 41761273-501-AA) | | 2 |
| – 10 | 41761282-501AA | | . . COVER ASSY, UPHOLSTERY<br>(TRUE PN 41761282-501-AA)<br>(FABRIC) | | 1 |
| – 15 | 41761281-501 | | . . CUSHION ASSY, FIREBLOCKED | | 1 |
| 20 | 41761011-501AA | | . CUSHION ASSY, BACK<br>(TRUE PN 41761011-501-AA) | | 2 |
| 25 | 41741400-501-90 | | . BELT ASSY, LAP<br>(TRUE PN 41741400-501-9040)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| – 25A | 2205-1-051-9040 | | . BELT ASSY, LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM 25)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| 30 | 41761020-501 | | . POUCH ASSY, LIFE VEST | | 2 |
| | | | ATTACHING PARTS | | |
| 35 | MS21042L3 | | . NUT | | 8 |
| 40 | NAS1149F0332P | | . WASHER | | 8 |
| 45 | NASM970-3 | | . WASHER, FLAT | | 8 |
| 50 | NAS603-8 | | . SCREW | | 8 |
| | | | * * * | | |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1H 55 | 41761110-1AA | | . END BAY<br>(TRUE PN 41761110-1-AA) | A | 1 |
| – 55A | 41761110-2AA | | . END BAY<br>(TRUE PN 41761110-2-AA) | B | 1 |
| 60 | 41761014-507AA | | . FOOD TRAY ASSY, SLIDING<br>(TRUE PN 41761014-507-AA)<br>(AD 2017-09-09)<br>SEE FIG. 2A FOR DET<br>PRE SB 41760000-25-A14 | | 2 |
| | | | ATTACHING PARTS | | |
| 65 | NAS1351-3-24 | | . SCREW, CAP | | 4 |
| 70 | E0-540-802-107 | | . O-RING | | 4 |
| 75 | NAS1149C0363B | | . WASHER | | 8 |
| | | | * * * | | |
| 80 | 41761008-509AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-509-AA)<br>(AD 2017-09-09)<br>SEE FIG. 3 FOR DET<br>PRE SB 41760000-25-A14 | A | 1 |
| – 80A | 41761008-510AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-510-AA)<br>(AD 2017-09-09)<br>SEE FIG. 3 FOR DET<br>PRE SB 41760000-25-A14 | B | 1 |
| | | | ATTACHING PARTS | | |
| 85 | MS21042L4 | | . NUT | | 2 |
| 90 | NAS1149F0432P | | . WASHER | | 4 |
| 95 | NAS1515H6L | | . WASHER, NYLON | | 4 |
| 100 | NAS6604-9 | | . BOLT | | 2 |
| 105 | NAS6604-1 | | . BOLT | | 2 |
| 110 | NASM970-4 | | . WASHER, FLAT | | 2 |
| | | | * * * | | |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1H 115 | 41761008-511AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-511-AA)<br>(AD 2017-09-09)<br>SEE FIG. 3 FOR DET<br>PRE SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 120 | MS21042L4 | | . NUT | | 2 |
| 125 | NAS1149F0432P | | . WASHER | | 4 |
| 130 | NAS1515H6L | | . WASHER, NYLON | | 4 |
| 135 | NAS6604-9 | | . BOLT | | 2 |
| 140 | NAS6604-1 | | . BOLT | | 2 |
| 145 | NASM970-4 | | . WASHER, FLAT | | 2 |
| | | | * * * | | |
| 150 | 41741101-1 | | . SPACER, FOOD TRAY ATTACHMENT | | 4 |
| 155 | PLT15M | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT1.5M) | | AR |
| 165 | NAS514P832-7 | | . SCREW | | 6 |
| 170 | CDSP5801-2AL | | . WASHER | | 6 |
| 175 | 41581264-501 | | . LOCK ASSY, RECLINE | | 4 |
| – 175A | 810309100N | | . LOCK ASSY, RECLINE<br>(VSGCS8)<br>(TRUE 8.1.0309/100N)<br>(VENDORS PN TO ITEM 175) | | 4 |
| | | | ATTACHING PARTS | | |
| 180 | AN316-6R | | . NUT | | 8 |
| 185 | MS35333-42 | | . WASHER, LOCK | | 8 |
| | | | * * * | | |
| 190 | 6210088 | | . . WASHER, PLASTIC<br>(TRUE PN 62.1.0088) | | 2 |
| 195 | 41761112-1 | | . SLEEVE, RECLINE TRUNNION | | 2 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1H 200 | 41761111-503 | | . PIN ASSY, RECLINE TRUNNION | | 1 |
| | | | ATTACHING PARTS | | |
| 205 | NAS603-5 | | . SCREW | | 1 |
| 210 | NASM970-3 | | . WASHER | | 1 |
| | | | * * * | | |
| 215 | 41761112-3 | | . SLEEVE, RECLINE TRUNNION | | 1 |
| 220 | 41761111-505 | | . PIN ASSY, RECLINE TRUNNION | | 1 |
| | | | ATTACHING PARTS | | |
| 225 | NAS603-5 | | . SCREW | | 1 |
| 230 | NASM970-3 | | . WASHER | | 1 |
| | | | * * * | | |
| 235 | 41761112-1 | | . SLEEVE, RECLINE TRUNNION | | 4 |
| 240 | 41761111-501 | | . PIN ASSY, RECLINE TRUNNION | | 1 |
| 245 | 41761111-1 | | . PIN, RECLINE TRUNNION | | 1 |
| 250 | 41761110-3AA | | . COVER, END BAY (TRUE PN 41761110-3-AA) | A | 1 |
| – 250A | 41761110-4AA | | . COVER, END BAY (TRUE PN 41761110-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 255 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 260 | 41761110-9AA | | . SPREADER, SHROUD (TRUE PN 41761110-9-AA) | A | 1 |
| – 260A | 41761110-10AA | | . SPREADER, SHROUD (TRUE PN 41761110-10-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 265 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |

– ITEM NOT ILLUSTRATED

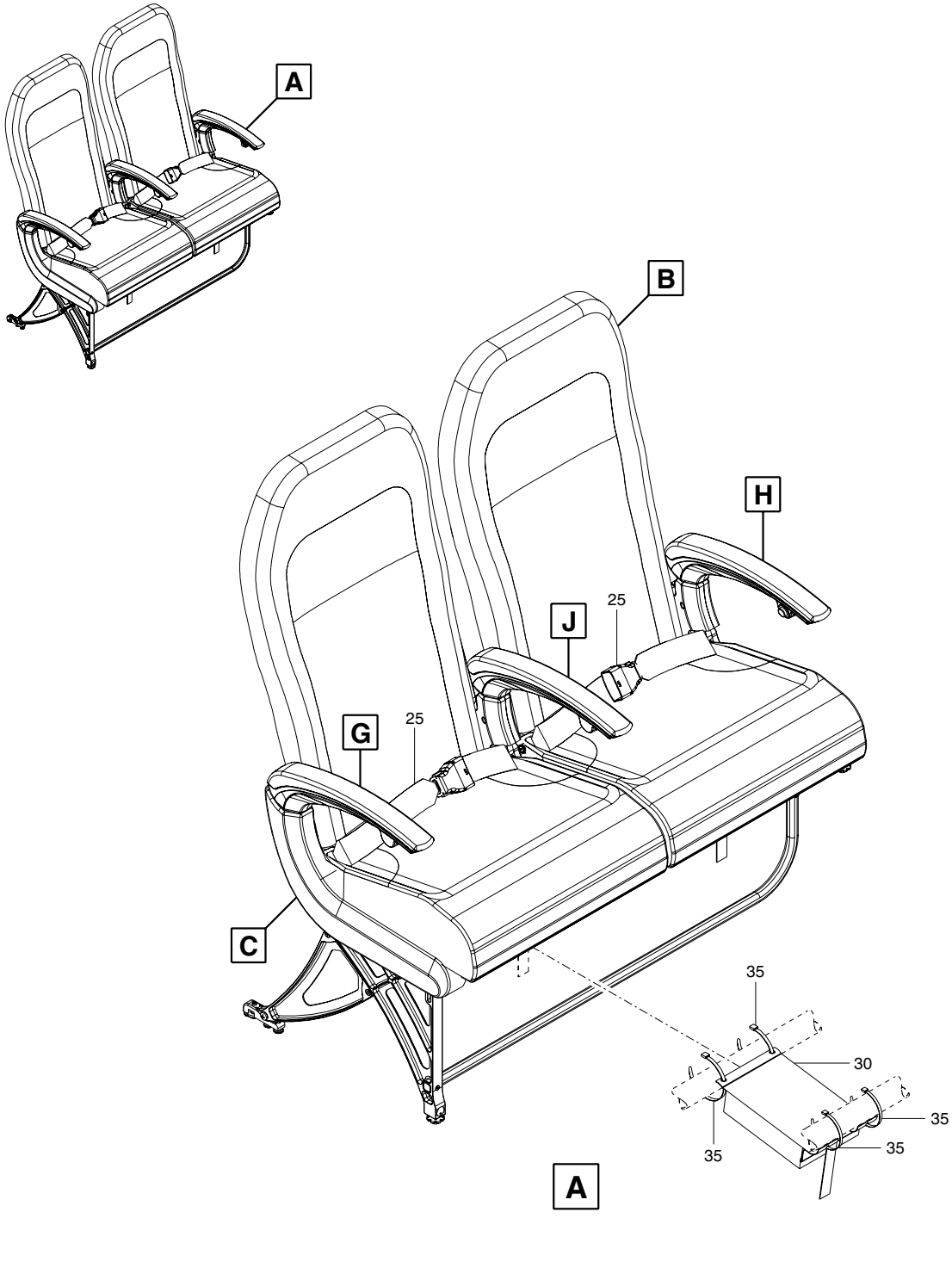
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1H 270 | 41761057-3AA | | . SPREADER, SHROUD (TRUE PN 41761057-3-AA) | A | 1 |
| – 270A | 41761057-4AA | | . SPREADER, SHROUD (TRUE PN 41761057-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 275 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 280 | 41761110-5AA | | . SPREADER, SHROUD (TRUE PN 41761110-5-AA) | A | 1 |
| – 280A | 41761110-7AA | | . SPREADER, SHROUD (TRUE PN 41761110-7-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 285 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 290 | 41761110-7AA | | . SPREADER, SHROUD (TRUE PN 41761110-7-AA) | A | 1 |
| – 290A | 41761110-5AA | | . SPREADER, SHROUD (TRUE PN 41761110-5-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 295 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 300 | 41761301-503AA | | . FOOD TRAY ASSY, IN-ARM (TRUE PN 41761301-503-AA) SEE FIG. 7C FOR DET | A | 2 |
| – 300A | 41761301-504AA | | . FOOD TRAY ASSY, IN-ARM (TRUE PN 41761301-504-AA) SEE FIG. 7C FOR DET | B | 2 |
| 305 | 41741010-509AA | | . ARMREST ASSY, OUTBD (TRUE PN 41741010-509-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 310 | MS3215-4025 | | . RING, RETAINING | | 1 |
| 315 | NAS1149C0416R | | . WASHER | | 1 |

– ITEM NOT ILLUSTRATED

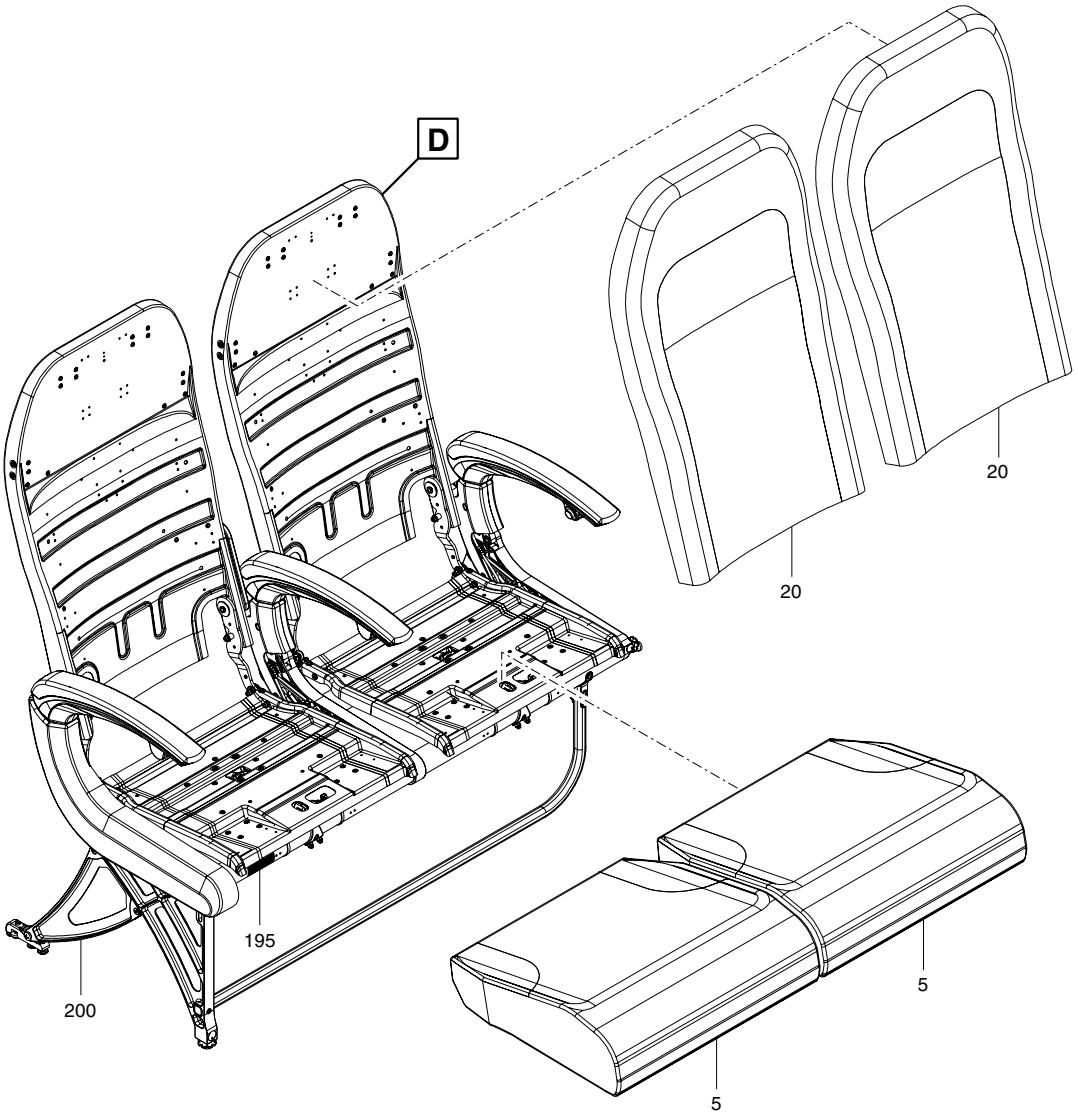
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1H 320 | 41191033-1 | | . PIN | | 1 |
| | | | * * * | | |
| 325 | 4FPL0001-43 | | . PLACARD | | 1 |
| 330 | 41761105-503 | | . FRAME ASSY, BASE<br>SEE FIG. 9D FOR DET | A | 1 |
| – 330A | 41761105-504 | | . FRAME ASSY, BASE<br>SEE FIG. 9D FOR DET | B | 1 |

– ITEM NOT ILLUSTRATED

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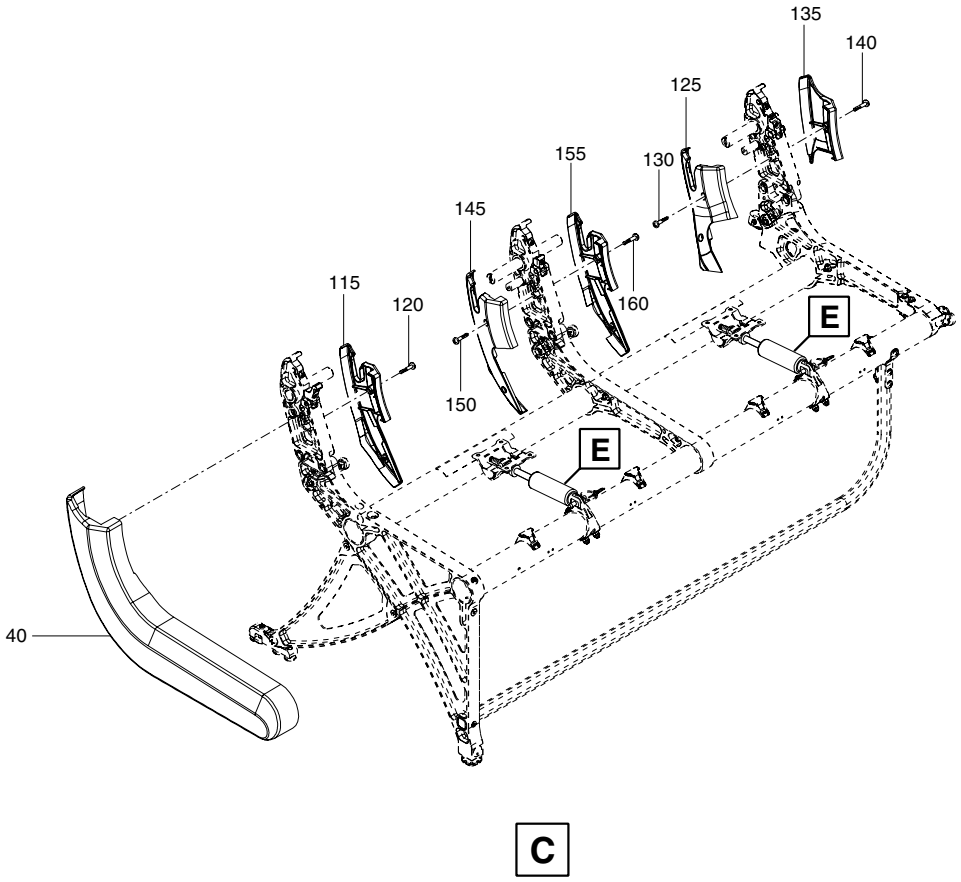



Last Row Double Seat Assembly
(Sheet 1 of 5)
Figure 1J/GRAPHIC 25-25-52-99b-010-A01



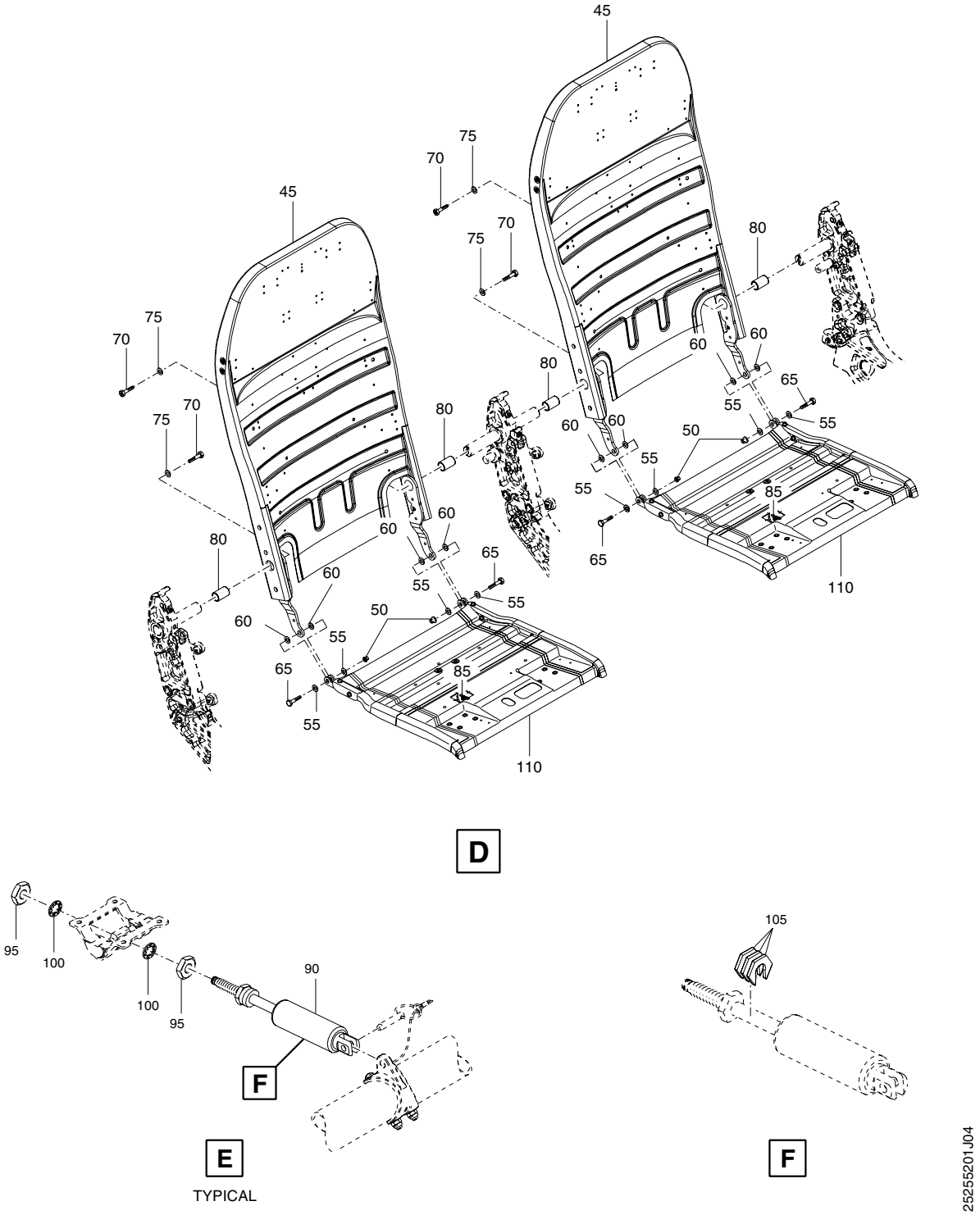

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Last Row Double Seat Assembly
(Sheet 2 of 5)
Figure 1J/GRAPHIC 25-25-52-99b-010-A01

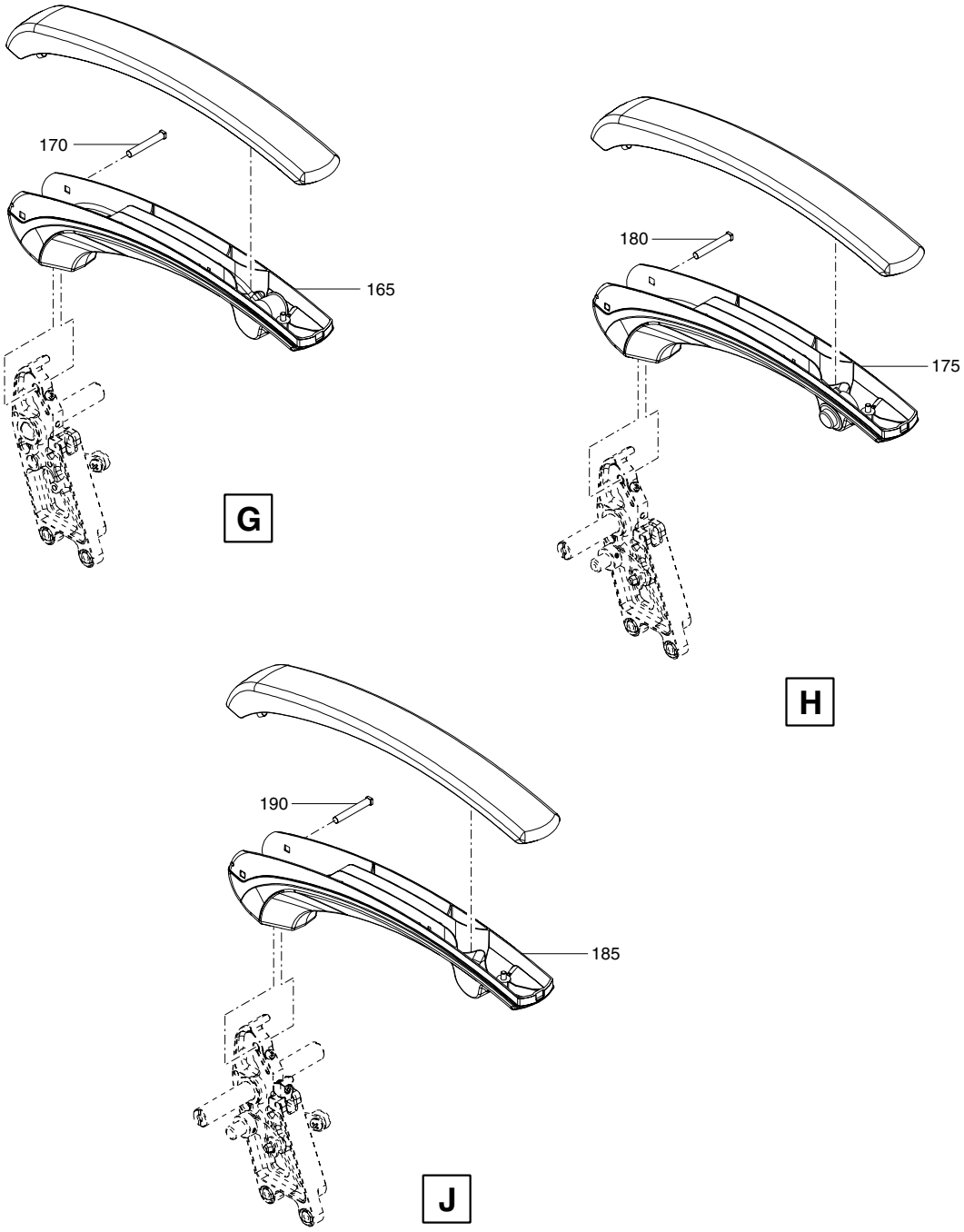



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Last Row Double Seat Assembly
(Sheet 3 of 5)
Figure 1J/GRAPHIC 25-25-52-99b-010-A01




Last Row Double Seat Assembly
(Sheet 4 of 5)
Figure 1J/GRAPHIC 25-25-52-99b-010-A01




Last Row Double Seat Assembly
(Sheet 5 of 5)
Figure 1J/GRAPHIC 25-25-52-99b-010-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1J – 1 | 41765002-101AA | | SEAT ASSY, LAST ROW DOUBLE<br>(TRUE PN 41765002-101-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | A | RF |
| – 1A | 41765002-102AA | | SEAT ASSY, LAST ROW DOUBLE<br>(TRUE PN 41765002-102-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | B | RF |
| 5 | 41761012-501AA | | . CUSHION ASSY, BOTTOM<br>(TRUE PN 41761012-501-AA) | | 2 |
| – 10 | 41761062-501AA | | . . COVER ASSY, UPHOLSTERY<br>(TRUE PN 41761062-501-AA)<br>(FABRIC) | | 1 |
| – 15 | 41761072-501 | | . . CUSHION ASSY, FIREBLOCKED | | 1 |
| 20 | 41761011-501AA | | . CUSHION ASSY, BACK<br>(TRUE PN 41761011-501-AA) | | 2 |
| 25 | 41741400-501-90 | | . BELT ASSY, LAP<br>(TRUE PN 41741400-501-9040)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| – 25A | 2205-1-051-9040 | | . BELT ASSY, LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM 25)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| 30 | 41571020-503 | | . POUCH ASSY, LIFE VEST | | 2 |
| | | | ATTACHING PARTS | | |
| 35 | PLT3SM | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT3S-M) | | AR |
| | | | * * * | | |
| 40 | 41741060-1AA | | . END BAY<br>(TRUE PN 41741060-1-AA) | A | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1J – 40A | 41741060-2AA | | . END BAY<br>(TRUE PN 41741060-2-AA) | B | 1 |
| 45 | 41761008-507 | | . BACK ASSY, SEAT<br>SEE FIG. 3B FOR DET | | 2 |
| | | | ATTACHING PARTS | | |
| 50 | MS21042L4 | | . NUT | | 4 |
| 55 | NAS1149F0432P | | . WASHER | | 8 |
| 60 | NAS1515H6L | | . WASHER, NYLON | | 8 |
| 65 | NAS6604-9 | | . BOLT | | 4 |
| 70 | NAS6604-1 | | . BOLT | | 4 |
| 75 | NASM970-4 | | . WASHER, FLAT | | 4 |
| | | | * * * | | |
| 80 | 41741092-1 | | . SPACER | | 4 |
| 85 | PLT15M | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT1.5M) | | AR |
| 90 | 41571090-507 | | . LOCK ASSY, RECLINE | | 2 |
| – 90A | 810253210N | | . LOCK ASSY, RECLINE<br>(VSGCS8)<br>(VENDORS PN TO ITEM 90)<br>(TRUE PN 8.1.0253/210N) | | 2 |
| | | | ATTACHING PARTS | | |
| 95 | AN316-6R | | . NUT | | 4 |
| 100 | MS35333-42 | | . WASHER, LOCK | | 4 |
| | | | * * * | | |
| 105 | 6210088 | | . . WASHER, PLASTIC<br>(TRUE PN 62.1.0088) | | 3 |
| 110 | 41761092-501 | | . PAN ASSY, SEAT<br>SEE FIG. 5 FOR DET | | 2 |
| 115 | 41741060-3AA | | . COVER, END BAY<br>(TRUE PN 41741060-3-AA) | A | 1 |

– ITEM NOT ILLUSTRATED

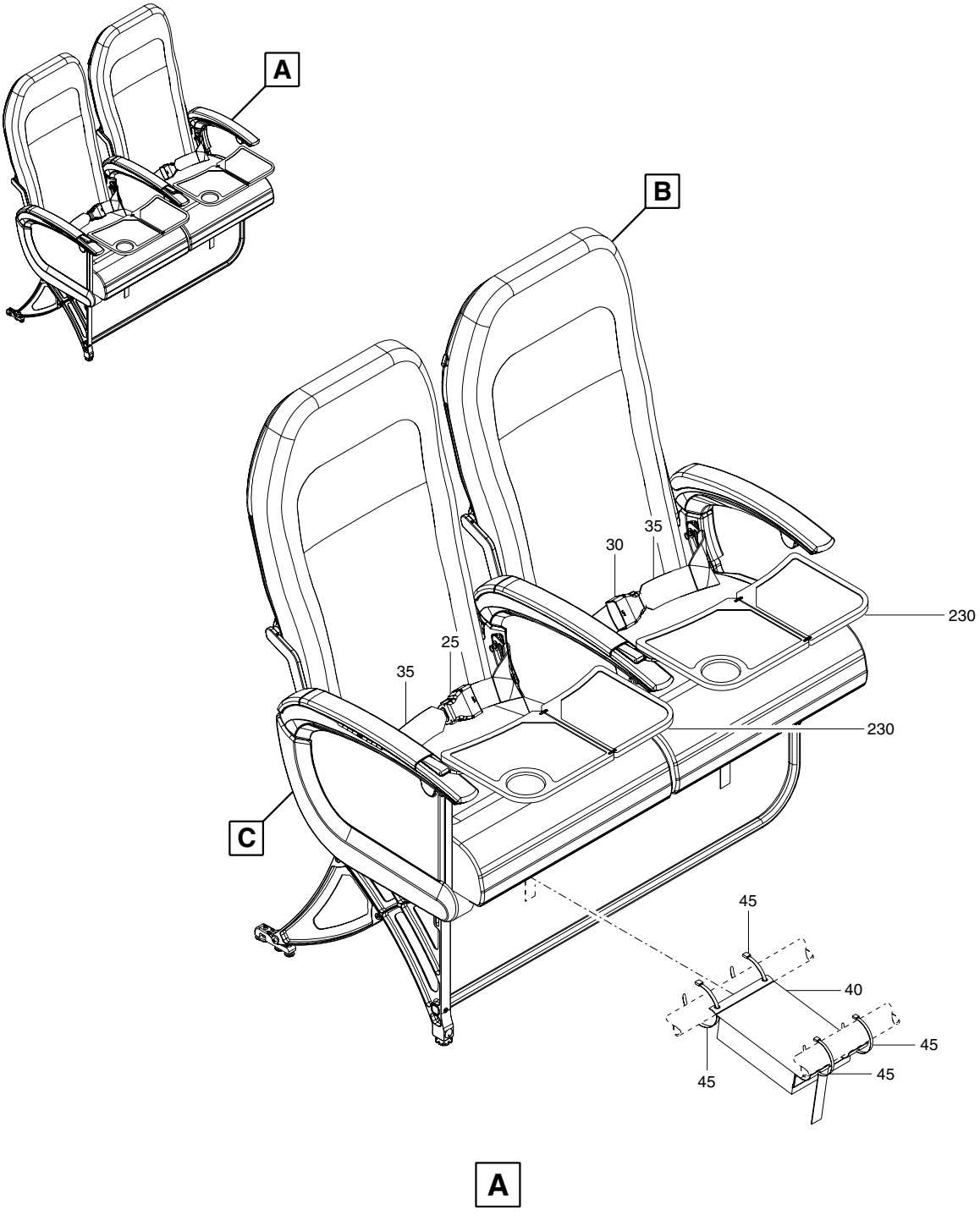
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1J – 115A | 41741060-4AA | | . COVER, END BAY (TRUE PN 41741060-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 120 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 125 | 41761057-1AA | | . SPREADER, SHROUD (TRUE PN 41761057-1-AA) | A | 1 |
| – 125A | 41761057-2AA | | . SPREADER, SHROUD (TRUE PN 41761057-2-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 130 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 135 | 41761057-3AA | | . SPREADER, SHROUD (TRUE PN 41761057-3-AA) | A | 1 |
| – 135A | 41761057-4AA | | . SPREADER, SHROUD (TRUE PN 41761057-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 140 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 145 | 41741057-1AA | | . SPREADER, SHROUD (TRUE PN 41741057-1-AA) | A | 1 |
| – 145A | 41741057-3AA | | . SPREADER, SHROUD (TRUE PN 41741057-3-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 150 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 155 | 41741057-3AA | | . SPREADER, SHROUD (TRUE PN 41741057-3-AA) | A | 1 |
| – 155A | 41741057-1AA | | . SPREADER, SHROUD (TRUE PN 41741057-1-AA) | B | 1 |

– ITEM NOT ILLUSTRATED

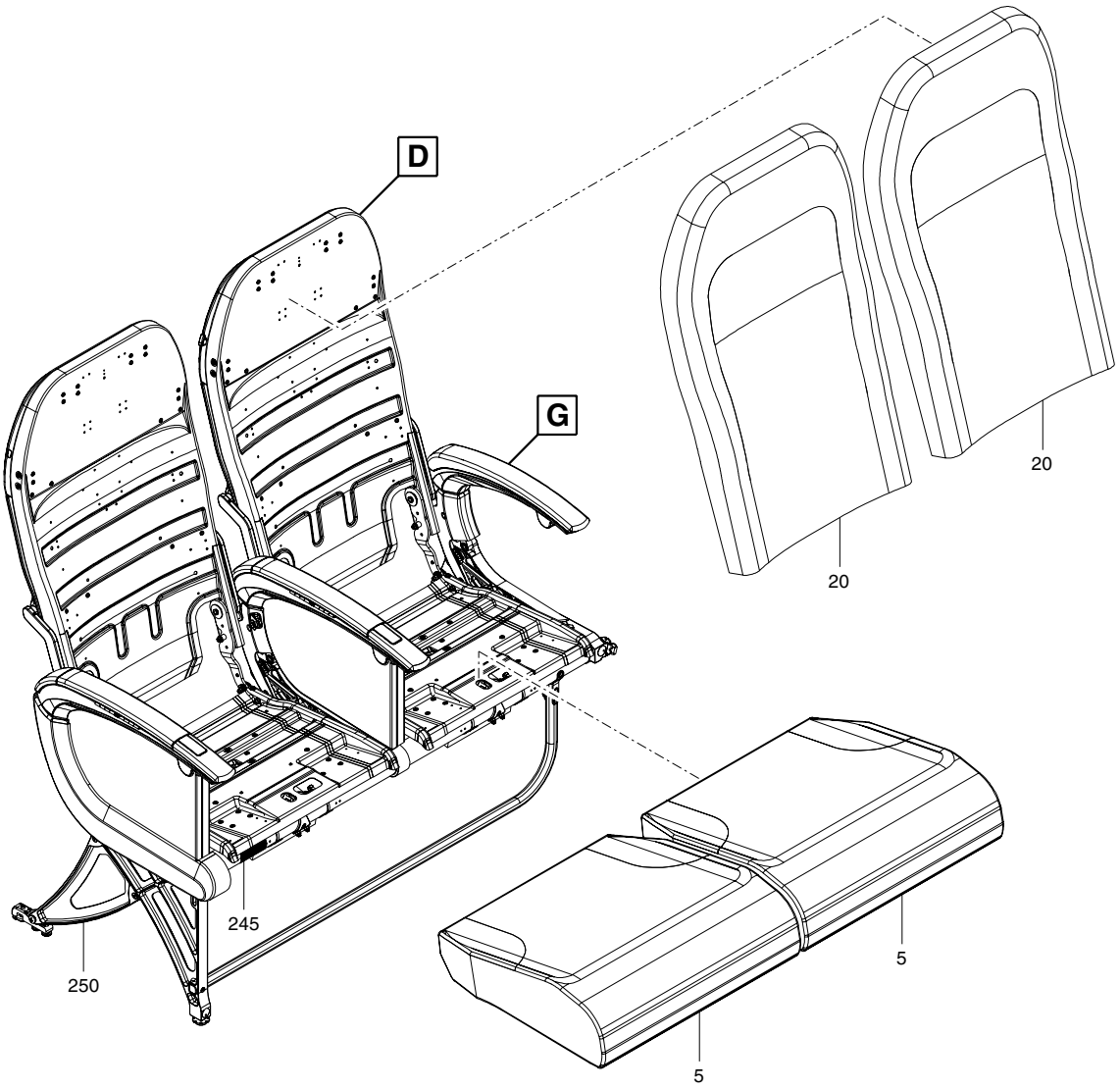
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1J | | | ATTACHING PARTS | | |
| 160 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 165 | 41741010-519AA | | . ARMREST ASSY<br>(TRUE PN 41741010-519-AA)<br>SEE FIG. 6B FOR DET | A | 1 |
| – 165A | 41741010-520AA | | . ARMREST ASSY<br>(TRUE PN 41741010-520-AA)<br>SEE FIG. 6B FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 170 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |
| 175 | 41741010-521AA | | . ARMREST ASSY<br>(TRUE PN 41741010-521-AA)<br>SEE FIG. 6 FOR DET | A | 1 |
| – 175A | 41741010-522AA | | . ARMREST ASSY<br>(TRUE PN 41741010-522-AA)<br>SEE FIG. 6 FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 180 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |
| 185 | 41741010-517AA | | . ARMREST ASSY<br>(TRUE PN 41741010-517-AA)<br>SEE FIG. 6A FOR DET | | 1 |
| | | | ATTACHING PARTS | | |
| 190 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |
| 195 | 4FPL0001-43 | | . PLACARD | | 1 |
| 200 | 41761005-503 | | . FRAME ASSY, BASE<br>SEE FIG. 9C FOR DET | A | 1 |
| – 200A | 41761005-504 | | . FRAME ASSY, BASE<br>SEE FIG. 9C FOR DET | B | 1 |

– ITEM NOT ILLUSTRATED

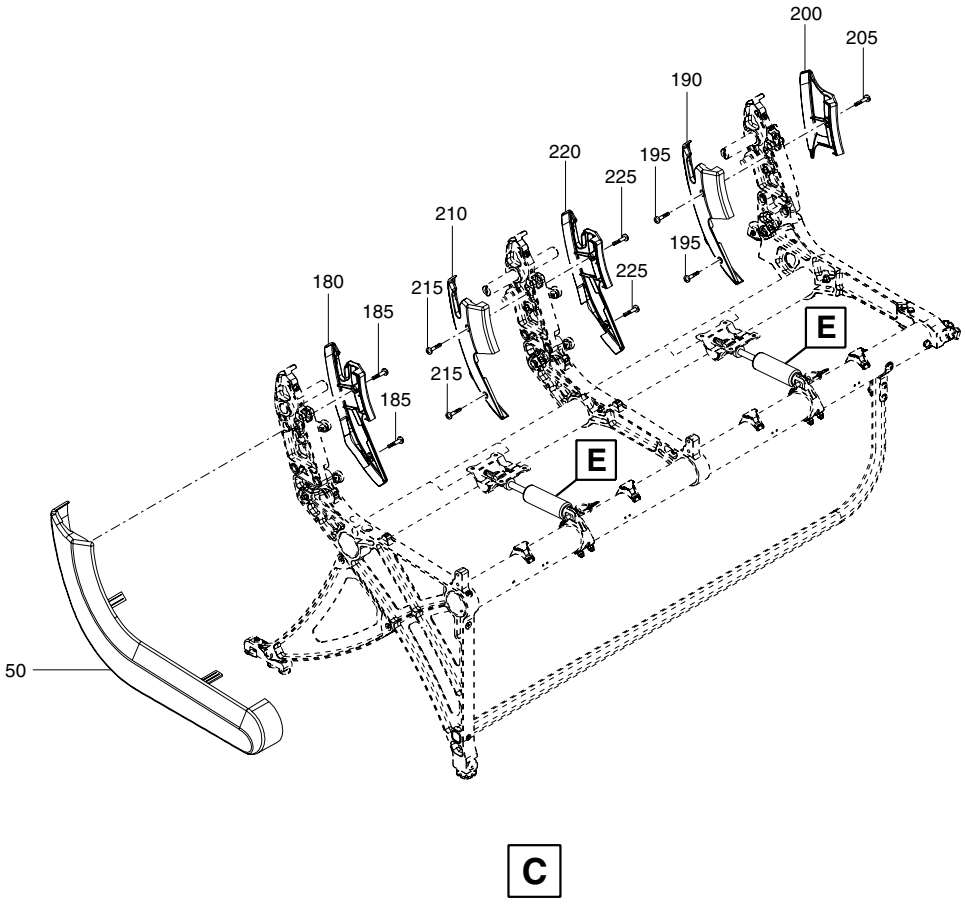
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Front Row Double Seat Assembly
(Sheet 1 of 5)
Figure 1K/GRAPHIC 25-25-52-99b-011-A01

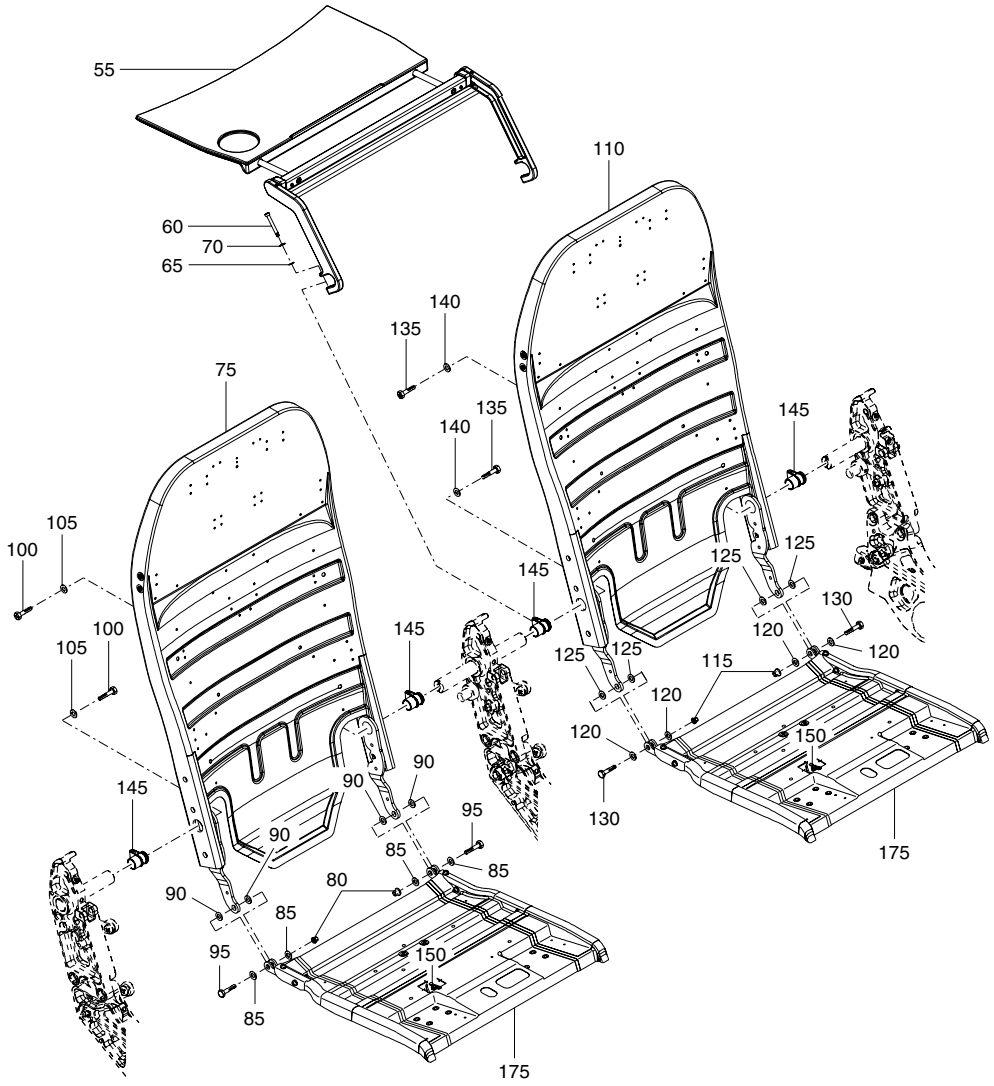



Front Row Double Seat Assembly
(Sheet 2 of 5)
Figure 1K/GRAPHIC 25-25-52-99b-011-A01




25255201K03

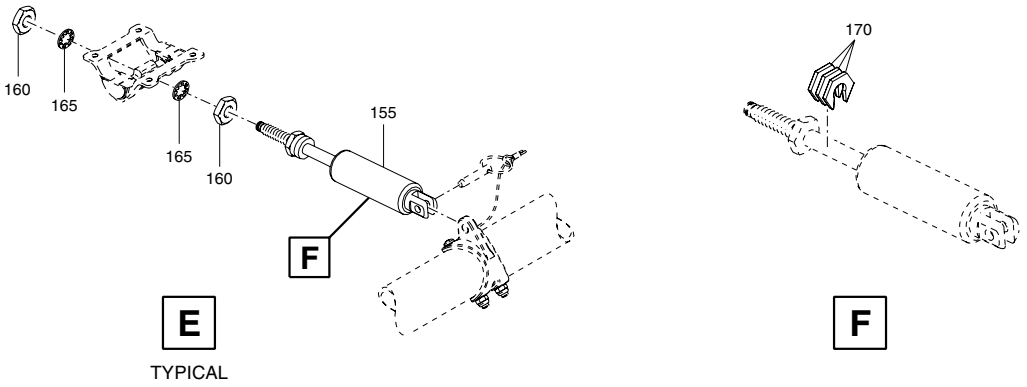
Front Row Double Seat Assembly
(Sheet 3 of 5)
Figure 1K/GRAPHIC 25-25-52-99b-011-A01

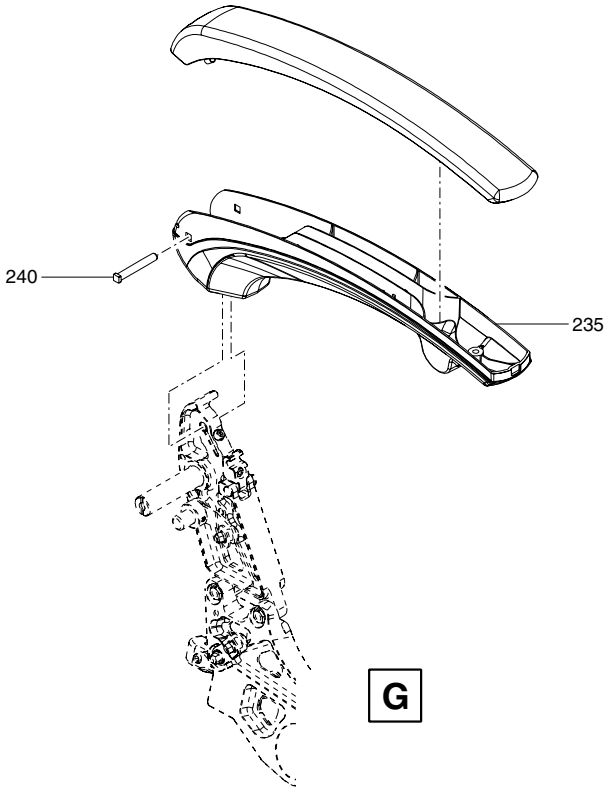



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25255201K04

Front Row Double Seat Assembly
(Sheet 4 of 5)
Figure 1K/GRAPHIC 25-25-52-99b-011-A01




25255201K05

Front Row Double Seat Assembly
(Sheet 5 of 5)
Figure 1K/GRAPHIC 25-25-52-99b-011-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1K – 1 | 41766002-101AA | | SEAT ASSY, FRONT ROW DOUBLE<br>(TRUE PN 41766002-101-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | A | RF |
| – 1A | 41766002-102AA | | SEAT ASSY, FRONT ROW DOUBLE<br>(TRUE PN 41766002-102-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | B | RF |
| 5 | 41761012-501AA | | . CUSHION ASSY, BOTTOM<br>(TRUE PN 41761012-501-AA) | | 2 |
| – 10 | 41761062-501AA | | . . COVER ASSY, UPHOLSTERY<br>(TRUE PN 41761062-501-AA)<br>(FABRIC) | | 1 |
| – 15 | 41761072-501 | | . . CUSHION ASSY, FIREBLOCKED | | 1 |
| 20 | 41761011-501AA | | . CUSHION ASSY, BACK<br>(TRUE PN 41761011-501-AA) | | 2 |
| 25 | 41741400-503-80 | | . BELT ASSY, Y-LAP<br>(TRUE PN 41741400-503-8088)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | A | 1 |
| – 25A | 2215-1-011-8088 | | . BELT ASSY, Y-LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM 25)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | A | 1 |
| – 25B | 41741400-504-80 | | . BELT ASSY, Y-LAP<br>(TRUE PN 41741400-504-8088)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | B | 1 |
| – 25C | 2215-1-021-8088 | | . BELT ASSY, Y-LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM -25B)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | B | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1K 30 | 41741400-504-80 | | . BELT ASSY, Y-LAP<br>(TRUE PN 41741400-504-8088)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | A | 1 |
| – 30A | 2215-1-021-8088 | | . BELT ASSY, Y-LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM 30)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | A | 1 |
| – 30B | 41741400-503-80 | | . BELT ASSY, Y-LAP<br>(TRUE PN 41741400-503-8088)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | B | 1 |
| – 30C | 2215-1-011-8088 | | . BELT ASSY, Y-LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM -30B)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | B | 1 |
| 35 | 41741221-501AA | | . COVER ASSY, SEAT BELT<br>(TRUE PN 41741221-501-AA)<br>(E-LEATHER) | | 4 |
| 40 | 41571020-503 | | . POUCH ASSY, LIFE VEST | | 2 |
| | | | ATTACHING PARTS | | |
| 45 | PLT3SM | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT3S-M) | | AR |
| | | | * * * | | |
| 50 | 41741210-1AA | | . END BAY<br>(TRUE PN 41741210-1-AA) | A | 1 |
| – 50A | 41741210-2AA | | . END BAY<br>(TRUE PN 41741210-2-AA) | B | 1 |
| 55 | 41761014-507AA | | . FOOD TRAY ASSY, SLIDING<br>(TRUE PN 41761014-507-AA)<br>(AD 2017-09-09)<br>SEE FIG. FOR DET<br>PRE SB 41760000-25-A14 | | 2 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1K | | | ATTACHING PARTS | | |
| 60 | NAS1351-3-28 | | . SCREW, CAP | | 4 |
| 65 | E0-540-802-107 | | . O-RING | | 4 |
| 70 | NAS1149C0363B | | . WASHER | | 8 |
| | | | * * * | | |
| 75 | 41761008-501AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-501-AA)<br>(AD 2017-09-09)<br>SEE FIG. FOR DET<br>PRE SB 41760000-25-A14 | A | 1 |
| – 75A | 41761008-502AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-502-AA)<br>(AD 2017-09-09)<br>SEE FIG. FOR DET<br>PRE SB 41760000-25-A14 | B | 1 |
| | | | ATTACHING PARTS | | |
| 80 | MS21042L4 | | . NUT | | 2 |
| 85 | NAS1149F0432P | | . WASHER | | 4 |
| 90 | NAS1515H6L | | . WASHER, NYLON | | 4 |
| 95 | NAS6604-9 | | . BOLT | | 2 |
| 100 | NAS6604-1 | | . BOLT | | 2 |
| 105 | NASM970-4 | | . WASHER, FLAT | | 2 |
| | | | * * * | | |
| 110 | 41761008-503AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-503-AA)<br>(AD 2017-09-09)<br>SEE FIG. FOR DET<br>PRE SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 115 | MS21042L4 | | . NUT | | 2 |
| 120 | NAS1149F0432P | | . WASHER | | 4 |
| 125 | NAS1515H6L | | . WASHER, NYLON | | 4 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1K 130 | NAS6604-9 | | . BOLT | | 2 |
| 135 | NAS6604-1 | | . BOLT | | 2 |
| 140 | NASM970-4 | | . WASHER, FLAT | | 2 |
| | | | * * * | | |
| 145 | 41741101-1 | | . SPACER, FOOD TRAY ATTACHMENT | | 4 |
| 150 | PLT15M | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT1.5M) | | AR |
| 155 | 41571090-507 | | . LOCK ASSY, RECLINE | | 2 |
| – 155A | 810253210N | | . LOCK ASSY, RECLINE<br>(VSGCS8)<br>(VENDORS PN TO ITEM 155)<br>(TRUE PN 8.1.0253/210N) | | 2 |
| | | | ATTACHING PARTS | | |
| 160 | AN316-6R | | . NUT | | 4 |
| 165 | MS35333-42 | | . WASHER, LOCK | | 4 |
| | | | * * * | | |
| 170 | 6210088 | | . . WASHER, PLASTIC<br>(TRUE PN 62.1.0088) | | 3 |
| 175 | 41761092-501 | | . PAN ASSY, SEAT<br>(AD 2017-09-09)<br>SEE FIG. FOR DET<br>PRE SB 41760000-25-A14 | | 2 |
| 180 | 41741210-3AA | | . COVER, END BAY<br>(TRUE PN 41741210-3-AA) | A | 1 |
| – 180A | 41741210-4AA | | . COVER, END BAY<br>(TRUE PN 41741210-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 185 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 190 | 41761210-5AA | | . SPREADER, SHROUD<br>(TRUE PN 41761210-5-AA) | A | 1 |

– ITEM NOT ILLUSTRATED

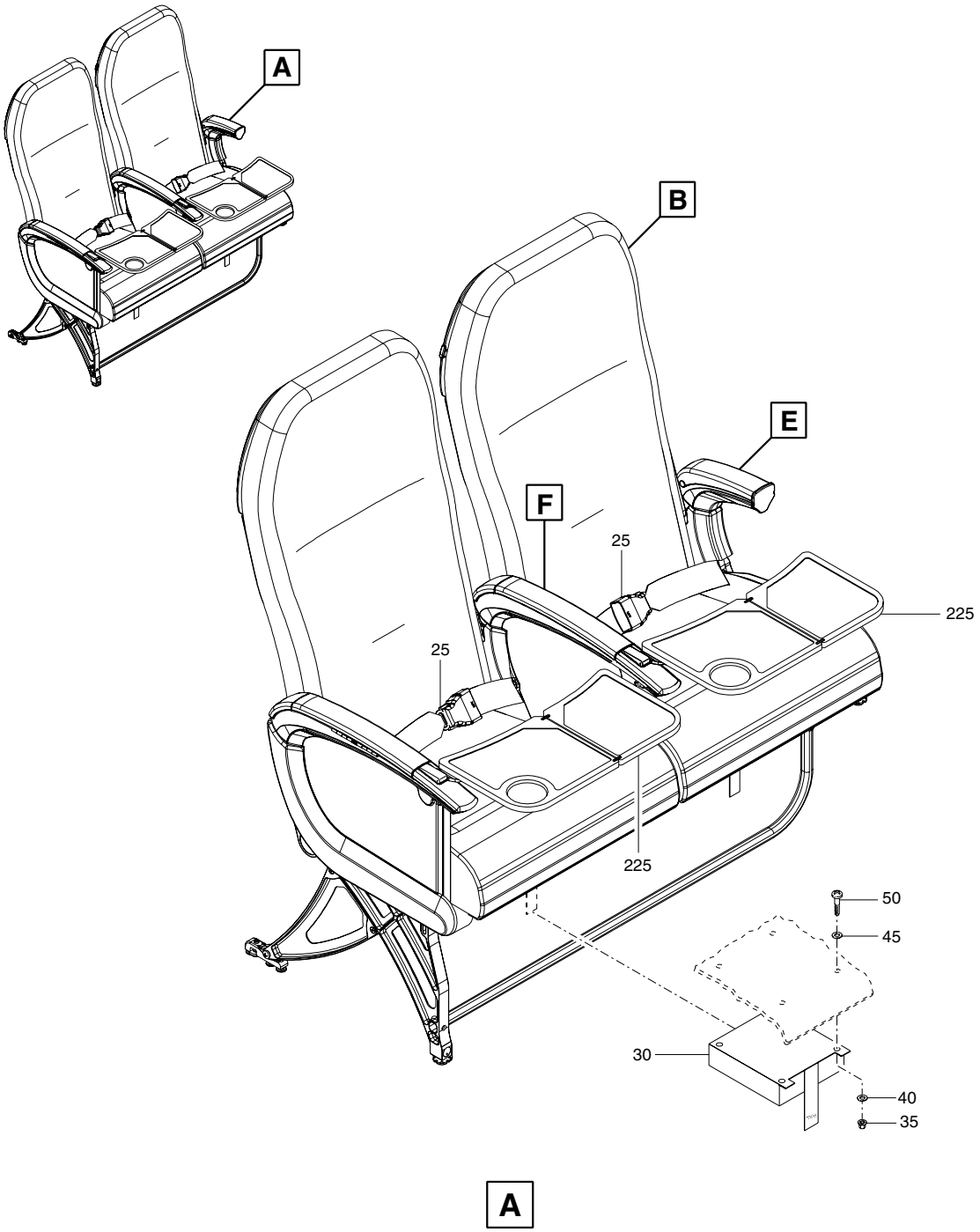
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1K – 190A | 41761210-6AA | | . SPREADER, SHROUD (TRUE PN 41761210-6-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 195 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 200 | 41761057-3AA | | . SPREADER, SHROUD (TRUE PN 41761057-3-AA) | A | 1 |
| – 200A | 41761057-4AA | | . SPREADER, SHROUD (TRUE PN 41761057-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 205 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 210 | 41761210-1AA | | . SPREADER, SHROUD (TRUE PN 41761210-1-AA) | A | 1 |
| – 210A | 41761210-3AA | | . SPREADER, SHROUD (TRUE PN 41761210-3-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 215 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 220 | 41761210-3AA | | . SPREADER, SHROUD (TRUE PN 41761210-3-AA) | A | 1 |
| – 220A | 41761210-5AA | | . SPREADER, SHROUD (TRUE PN 41761210-5-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 225 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 230 | 41761301-509AA | | . FOOD TRAY ASSY, IN-ARM (TRUE PN 41761301-509-AA) SEE FIG.7C FOR DET | A | 2 |

– ITEM NOT ILLUSTRATED

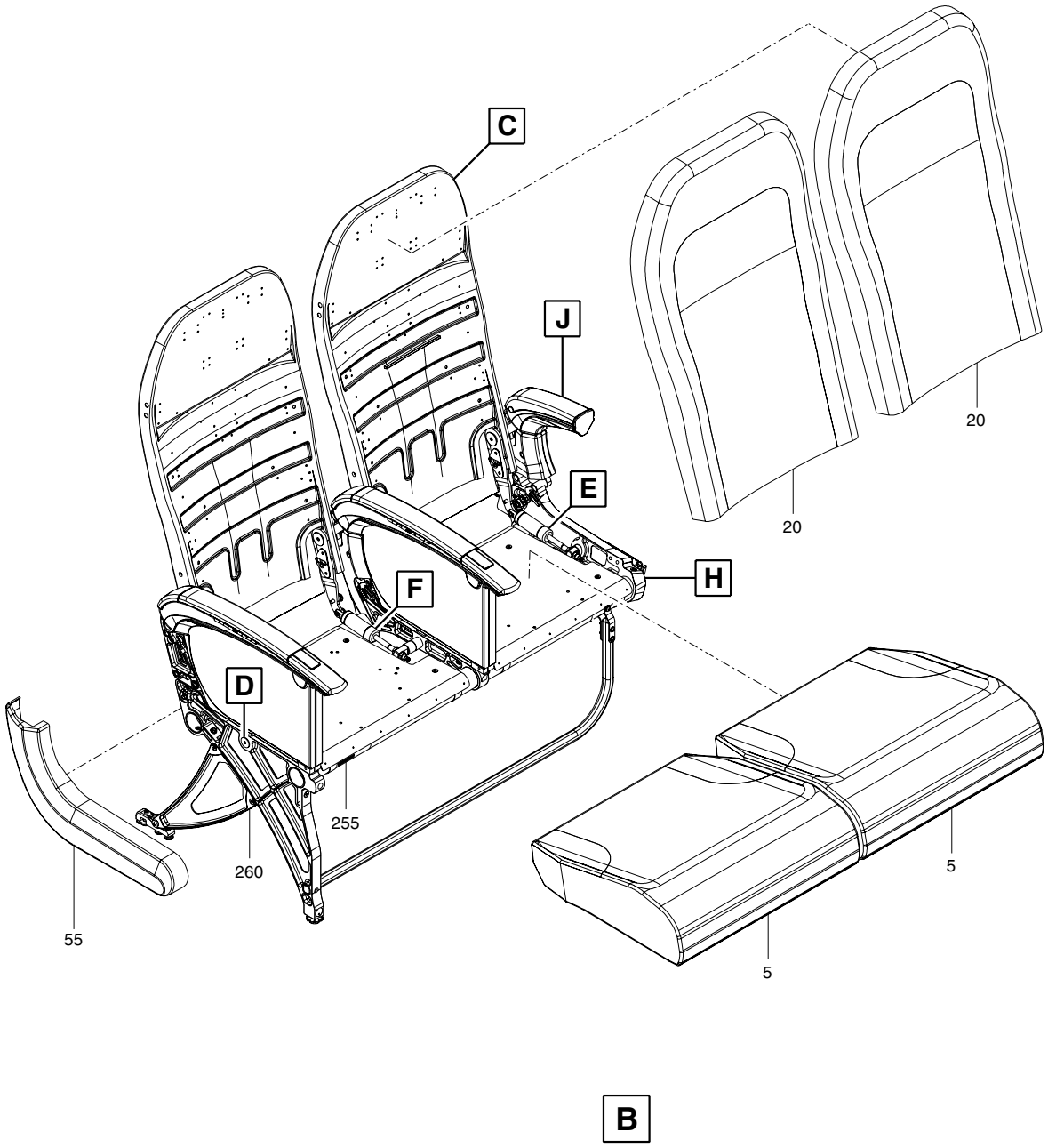
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1K – 230A | 41761301-510AA | | . FOOD TRAY ASSY, IN-ARM<br>(TRUE PN 41761301-510-AA)<br>SEE FIG. FOR DET | B | 2 |
| 235 | 41741010-517AA | | . ARMREST ASSY<br>(TRUE PN 41741010-517-AA)<br>SEE FIG. FOR DET | | 1 |
| | | | ATTACHING PARTS | | |
| 240 | 41741044-1 | | . PIN | | 1 |
| | | | * * * | | |
| 245 | 4FPL0001-43 | | . PLACARD | | 1 |
| 250 | 41761205-503 | | . FRAME ASSY, BASE<br>SEE FIG. FOR DET | A | 1 |
| – 250A | 41761205-504 | | . FRAME ASSY, BASE<br>SEE FIG. FOR DET | B | 1 |

– ITEM NOT ILLUSTRATED

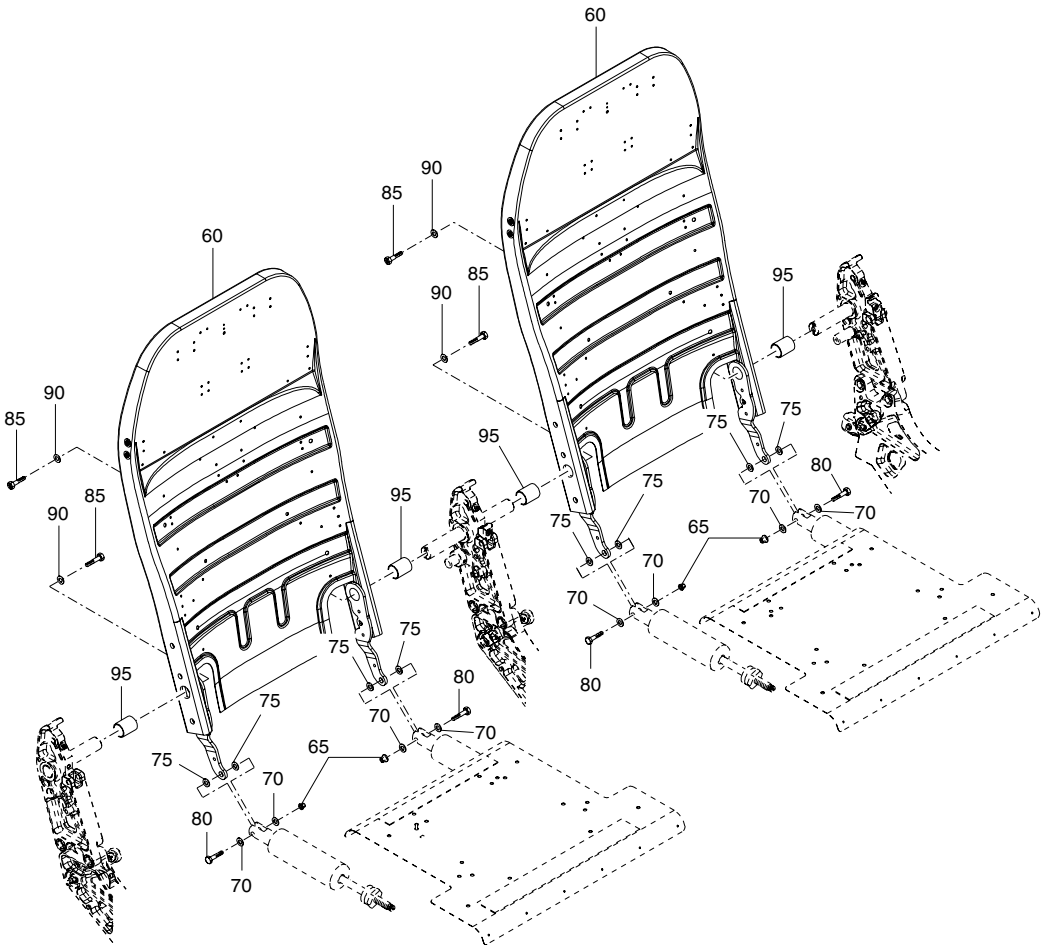
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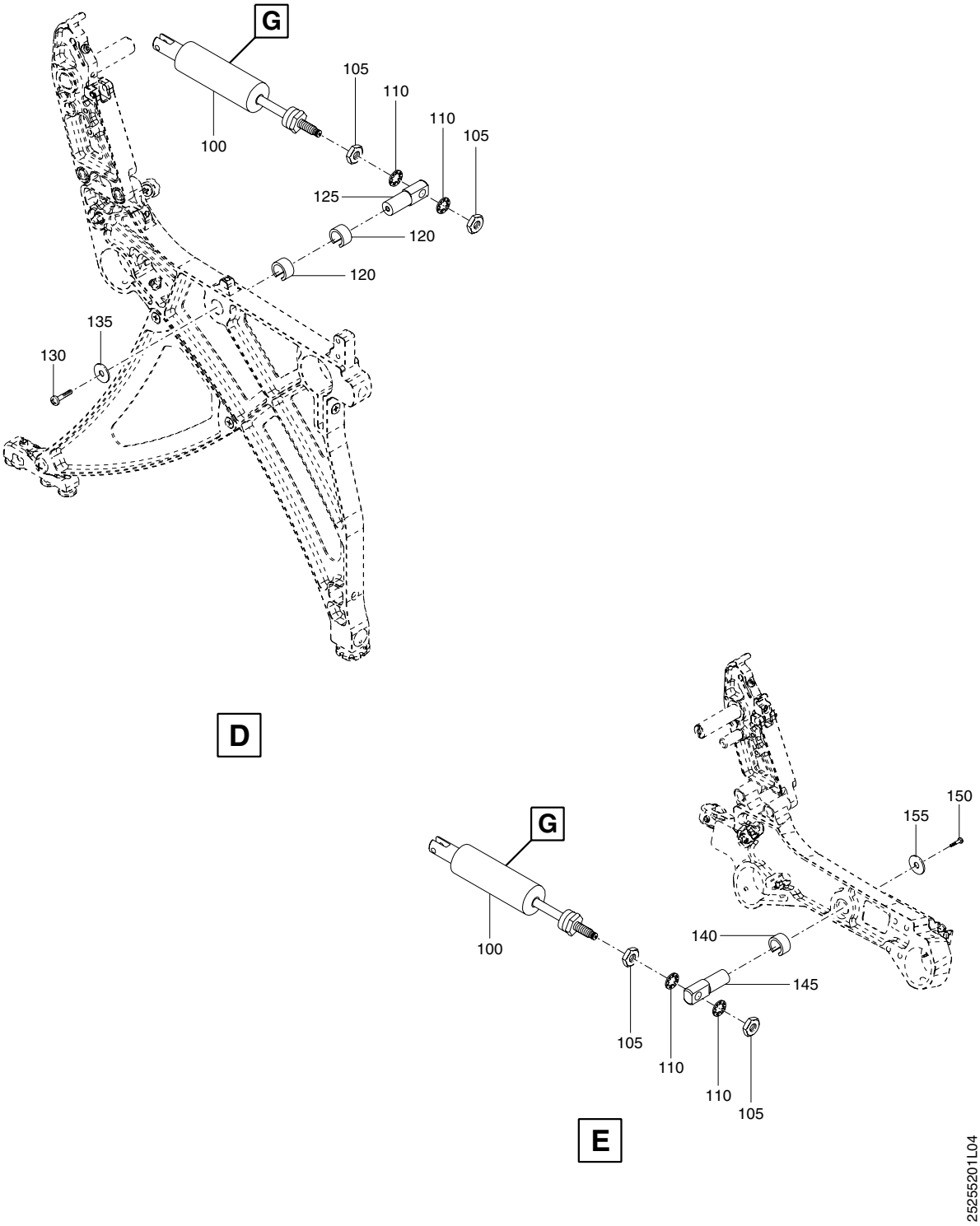

Exit Row Double Seat Assembly
(Sheet 1 of 6)
Figure 1L/GRAPHIC 25-25-52-99b-012-A01



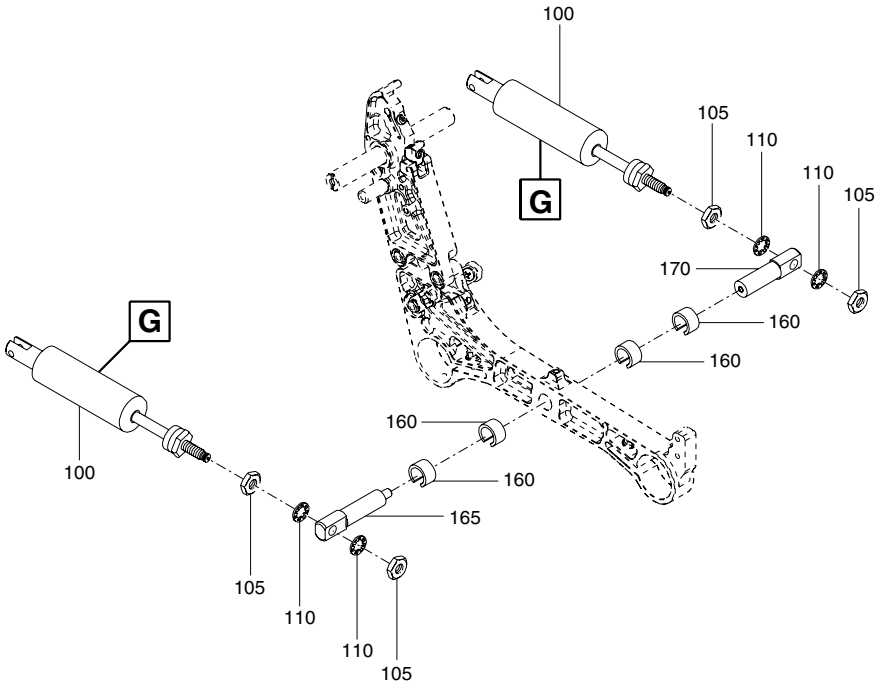

Exit Row Double Seat Assembly
(Sheet 2 of 6)
Figure 1L/GRAPHIC 25-25-52-99b-012-A01



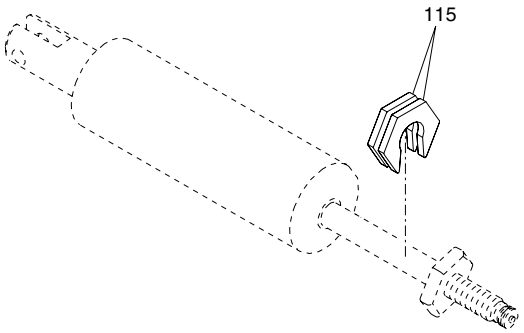

Exit Row Double Seat Assembly
(Sheet 3 of 6)
Figure 1L/GRAPHIC 25-25-52-99b-012-A01




Exit Row Double Seat Assembly
(Sheet 4 of 6)
Figure 1L/GRAPHIC 25-25-52-99b-012-A01



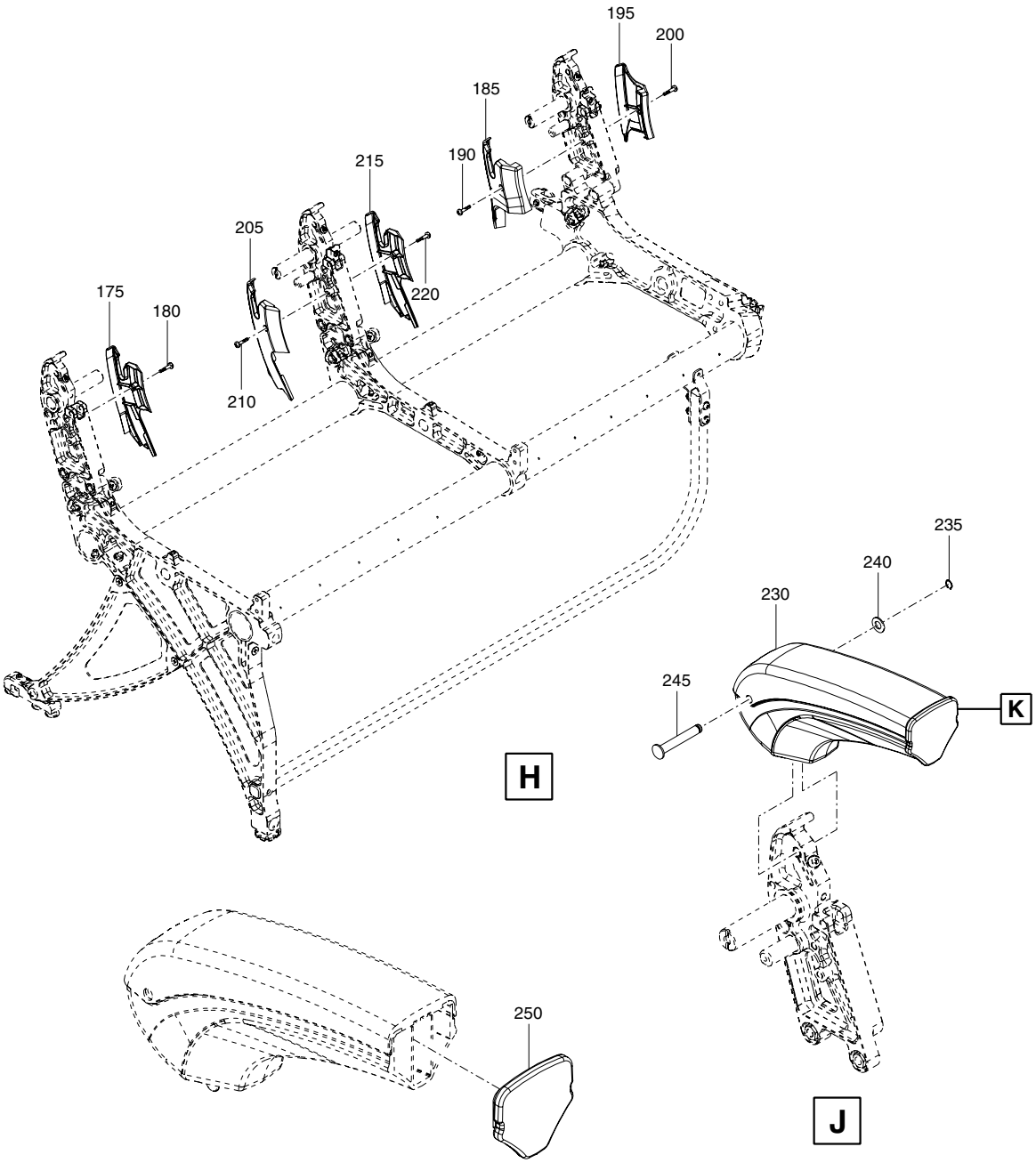

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Exit Row Double Seat Assembly
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Figure 1L/GRAPHIC 25-25-52-99b-012-A01




Exit Row Double Seat Assembly
(Sheet 6 of 6)
Figure 1L/GRAPHIC 25-25-52-99b-012-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1L – 1 | 41767002-101AA | | SEAT ASSY, EXIT ROW DOUBLE<br>(TRUE PN 41767002-101-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | A | RF |
| – 1A | 41767002-102AA | | SEAT ASSY, EXIT ROW DOUBLE<br>(TRUE PN 41767002-102-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A-02<br>PRE SB 41760000-25-A14 | B | RF |
| 5 | 41761273-501AA | | . CUSHION ASSY, BOTTOM<br>(TRUE PN 41761273-501-AA) | | 2 |
| – 10 | 41761282-501AA | | . . COVER ASSY, UPHOLSTERY<br>(TRUE PN 41761282-501-AA)<br>(FABRIC) | | 1 |
| – 15 | 41761281-501 | | . . CUSHION ASSY, FIREBLOCKED | | 1 |
| 20 | 41761011-501AA | | . CUSHION ASSY, BACK<br>(TRUE PN 41761011-501-AA) | | 2 |
| 25 | 41741400-501-90 | | . BELT ASSY, LAP<br>(TRUE PN 41741400-501-9040)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| – 25A | 2205-1-051-9040 | | . BELT ASSY, LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM 25)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| 30 | 41761020-501 | | . POUCH ASSY, LIFE VEST | | 2 |
| | | | ATTACHING PARTS | | |
| 35 | MS21042L3 | | . NUT | | 8 |
| 40 | NASM970-3 | | . WASHER | | 8 |
| 45 | NAS1149F0332P | | . WASHER | | 8 |
| 50 | NAS603-8 | | . SCREW | | 8 |
| | | | * * * | | |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1L 55 | 41761110-1AA | | . END BAY<br>(TRUE PN 41761110-1-AA) | A | 1 |
| – 55A | 41761110-2AA | | . END BAY<br>(TRUE PN 41761110-2-AA) | B | 1 |
| 60 | 41761008-513 | | . BACK ASSY, SEAT<br>SEE FIG. 3A FOR DET | | 2 |
| | | | ATTACHING PARTS | | |
| 65 | MS21042L4 | | . NUT | | 4 |
| 70 | NAS1149F0432P | | . WASHER | | 8 |
| 75 | NAS1515H6L | | . WASHER, PLASTIC | | 8 |
| 80 | NAS6604-9 | | . BOLT | | 4 |
| 85 | NAS6604-1 | | . BOLT | | 4 |
| 90 | NASM970-4 | | . WASHER, FLAT | | 4 |
| | | | * * * | | |
| 95 | 41741092-1 | | . SPACER | | 4 |
| 100 | 41581264-501 | | . LOCK ASSY, RECLINE | | 4 |
| – 100A | 810309100N | | . LOCK ASSY, RECLINE<br>(VSGCS8)<br>(TRUE PN 8.1.0309/100N)<br>(VENDORS PN TO ITEM 100) | | 4 |
| | | | ATTACHING PARTS | | |
| 105 | AN316-6R | | . NUT | | 8 |
| 110 | MS35333-42 | | . WASHER, LOCK | | 8 |
| | | | * * * | | |
| 115 | 6210088 | | . . WASHER, PLASTIC<br>(TRUE PN 62.1.0088) | | 2 |
| 120 | 41761112-1 | | . SLEEVE, RECLINE TRUNNION | | 2 |
| 125 | 41761111-503 | | . PIN ASSY, RECLINE TRUNNION | | 1 |
| | | | ATTACHING PARTS | | |
| 130 | NAS603-5 | | . SCREW | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1L 135 | NASM970-3 | | . WASHER | | 1 |
| | | | * * * | | |
| 140 | 41761112-3 | | . SLEEVE, RECLINE TRUNNION | | 1 |
| 145 | 41761111-505 | | . PIN ASSY, RECLINE TRUNNION | | 1 |
| | | | ATTACHING PARTS | | |
| 150 | NAS603-5 | | . SCREW | | 1 |
| 155 | NASM970-3 | | . WASHER | | 1 |
| | | | * * * | | |
| 160 | 41761112-1 | | . SLEEVE, RECLINE TRUNNION | | 4 |
| 165 | 41761111-501 | | . PIN ASSY, RECLINE TRUNNION | | 1 |
| 170 | 41761111-1 | | . PIN, RECLINE TRUNNION | | 1 |
| 175 | 41761110-3AA | | . COVER, END BAY (TRUE PN 41761110-3-AA) | A | 1 |
| – 175A | 41761110-4AA | | . COVER, END BAY (TRUE PN 41761110-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 180 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 185 | 41761110-9AA | | . SPREADER, SHROUD (TRUE PN 41761110-9-AA) | A | 1 |
| – 185A | 41761110-10AA | | . SPREADER, SHROUD (TRUE PN 41761110-10-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 190 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 195 | 41761057-3AA | | . SPREADER, SHROUD (TRUE PN 41761057-3-AA) | A | 1 |
| – 195A | 41761057-4AA | | . SPREADER, SHROUD (TRUE PN 41761057-4-AA) | B | 1 |

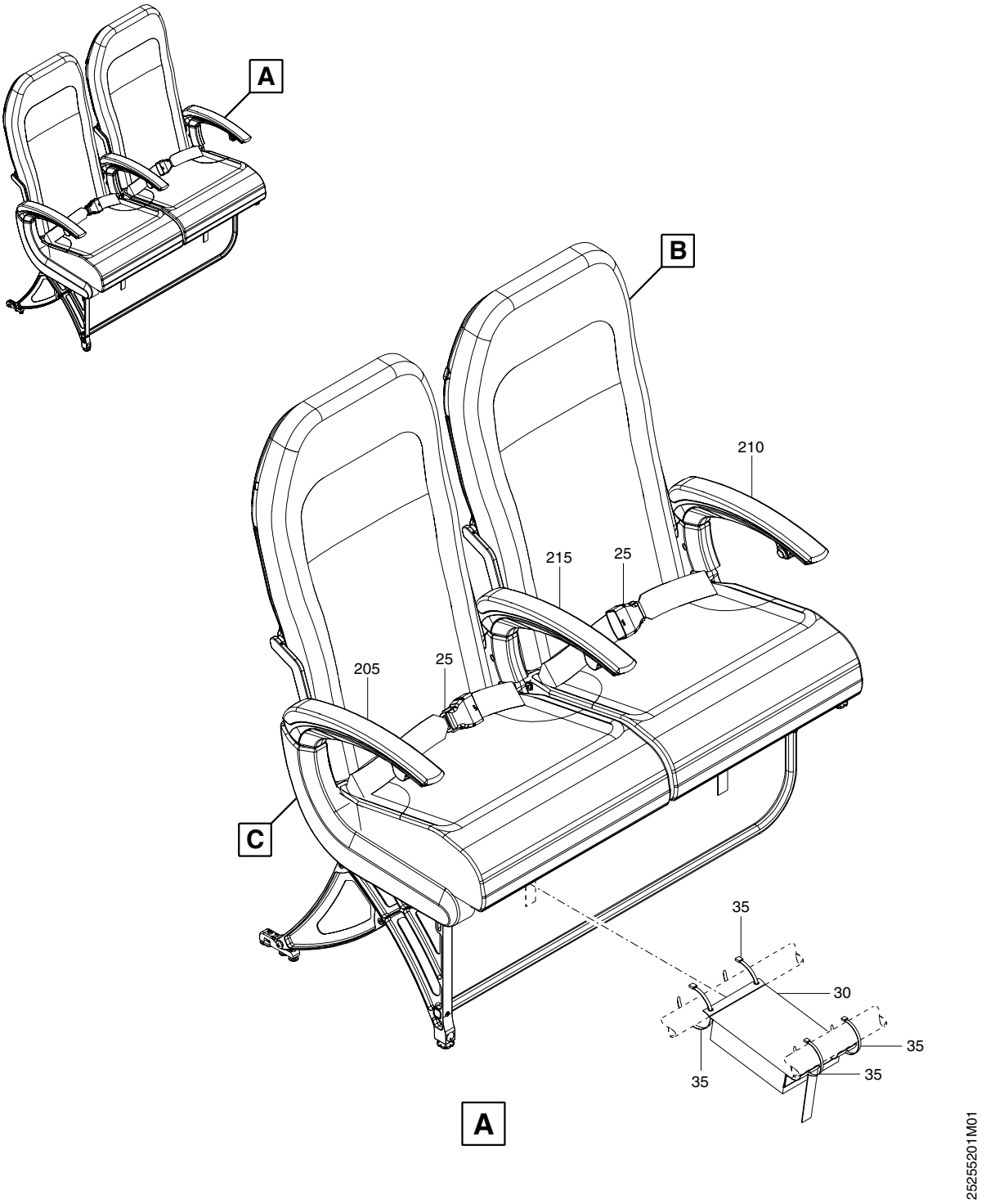
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1L | | | ATTACHING PARTS | | |
| 200 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 205 | 41761110-5AA | | . SPREADER, SHROUD (TRUE PN 41761110-5-AA) | A | 1 |
| – 205A | 41761110-7AA | | . SPREADER, SHROUD (TRUE PN 41761110-7-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 210 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 215 | 41761110-7AA | | . SPREADER, SHROUD (TRUE PN 41761110-7-AA) | A | 1 |
| – 215A | 41761110-5AA | | . SPREADER, SHROUD (TRUE PN 41761110-5-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 220 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 225 | 41761301-507AA | | . FOOD TRAY ASSY, IN-ARM (TRUE PN 41761301-507-AA) SEE FIG. 7D FOR DET | A | 2 |
| – 225A | 41761301-508AA | | . FOOD TRAY ASSY, IN-ARM (TRUE PN 41761301-508-AA) SEE FIG. 7D FOR DET | B | 2 |
| 230 | 41741010-509AA | | . ARMREST ASSY, EXIT ROW (TRUE PN 41741010-509-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 235 | MS3215-4025 | | . RING, RETAINING | | 1 |
| 240 | NAS1149C0416R | | . WASHER | | 1 |
| 245 | 41191033-1 | | . PIN | | 1 |
| | | | * * * | | |

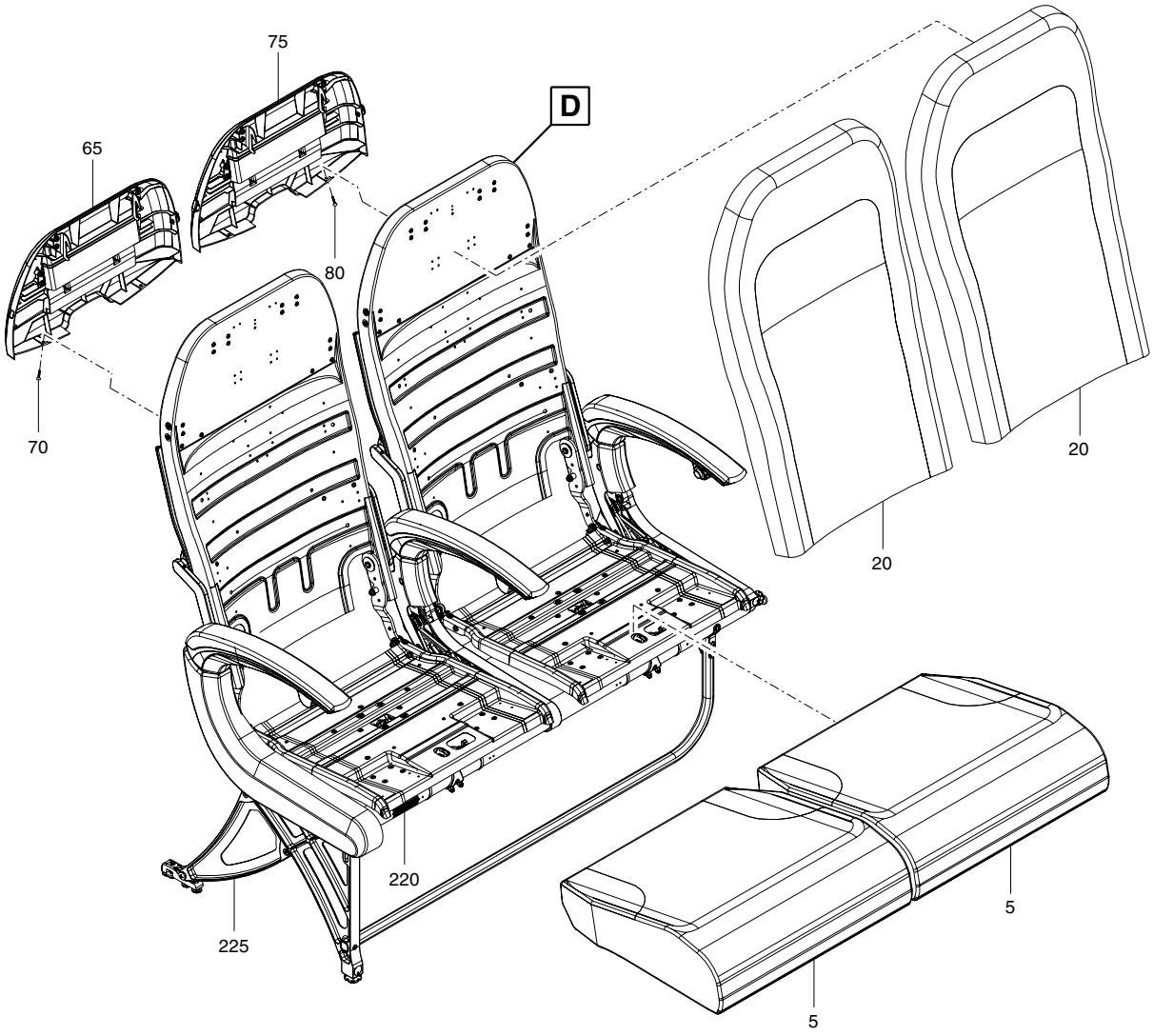
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1L 250 | 41741266-1 | | . . END CAP, EXIT ROW ARMREST (BONDED) | | 1 |
| 255 | 4FPL0001-43 | | . PLACARD | | 1 |
| 260 | 41761105-503 | | . FRAME ASSY, BASE SEE FIG. 9D FOR DET | A | 1 |
| – 260A | 41761105-504 | | . FRAME ASSY, BASE SEE FIG. 9D FOR DET | B | 1 |

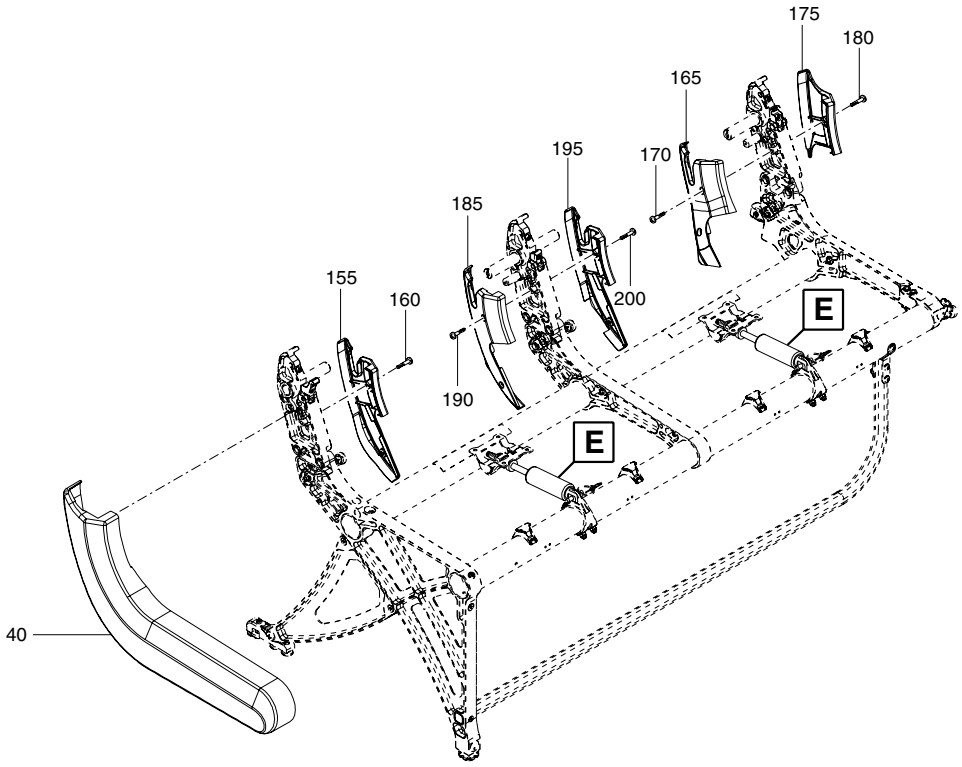
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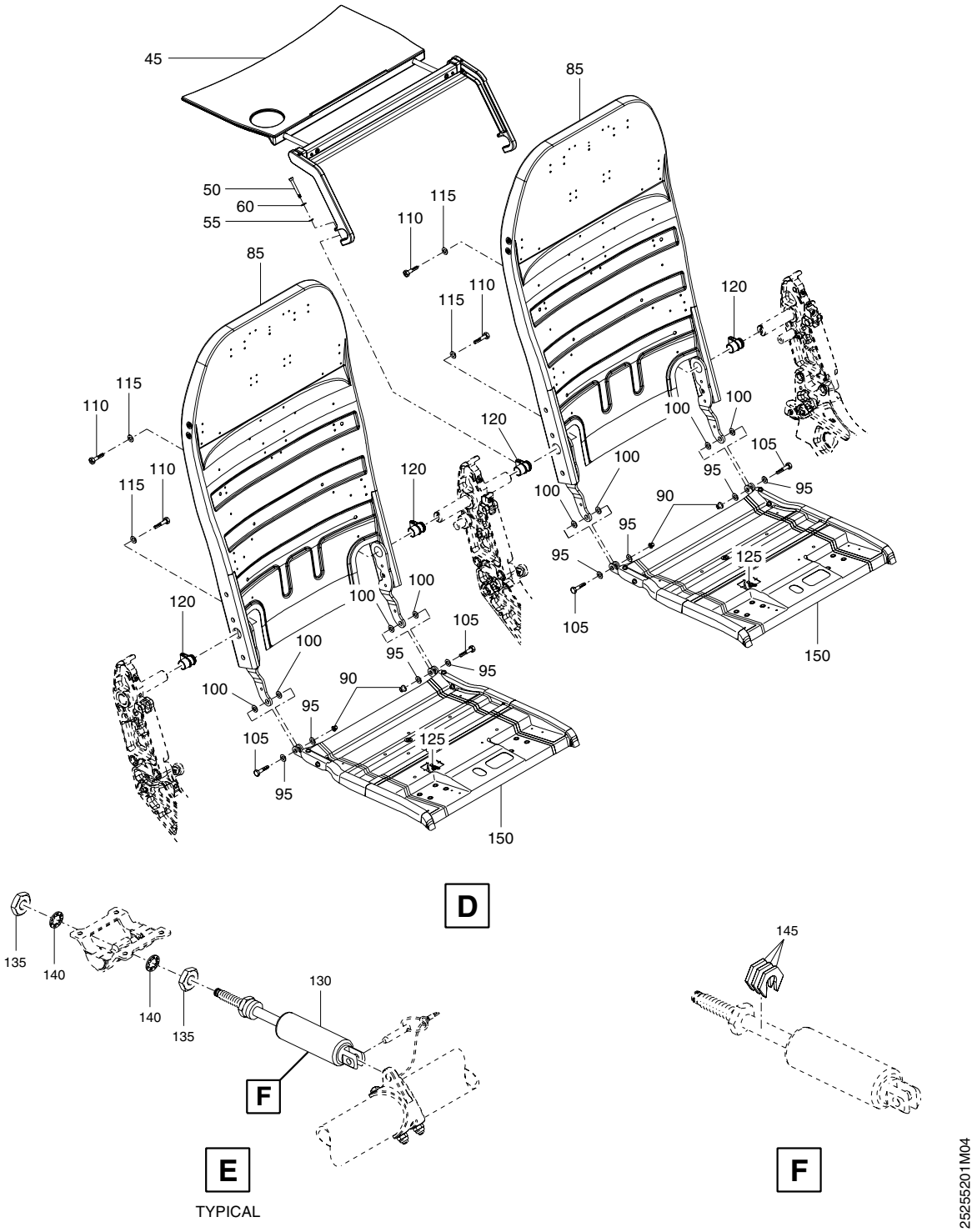

Standard Double Seat Assembly
(Sheet 1 of 4)
Figure 1M/GRAPHIC 25-25-52-99b-013-A01




Standard Double Seat Assembly
(Sheet 2 of 4)
Figure 1M/GRAPHIC 25-25-52-99b-013-A01




Standard Double Seat Assembly
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Figure 1M/GRAPHIC 25-25-52-99b-013-A01




Standard Double Seat Assembly
(Sheet 4 of 4)
Figure 1M/GRAPHIC 25-25-52-99b-013-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1M – 1 | 41762004-101AA | | SEAT ASSY, STD DOUBLE<br>(TRUE PN 41762004-101-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | A | RF |
| – 1A | 41762004-102AA | | SEAT ASSY, STD DOUBLE<br>(TRUE PN 41762004-102-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | B | RF |
| 5 | 41761012-501AA | | . CUSHION ASSY, BOTTOM<br>(TRUE PN 41761012-501-AA) | | 2 |
| – 10 | 41761062-501AA | | . . COVER ASSY, UPHOLSTERY<br>(TRUE PN 41761062-501-AA)<br>(FABRIC) | | 1 |
| – 15 | 41761072-501 | | . . CUSHION ASSY, FIREBLOCKED | | 1 |
| 20 | 41761011-501AA | | . CUSHION ASSY, BACK<br>(TRUE PN 41761011-501-AA) | | 2 |
| 25 | 41741400-501-90 | | . BELT ASSY, LAP<br>(TRUE PN 41741400-501-9040)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| – 25A | 2205-1-051-9040 | | . BELT ASSY, LAP<br>(V35FB9)<br>(BUCKLE TOWARD CENTER ARMREST ASSY)<br>(VENDORS PN TO ITEM 25) | | 2 |
| 30 | 41571020-503 | | . POUCH ASSY, LIFE VEST | | 2 |
| | | | ATTACHING PARTS | | |
| 35 | PLT3SM | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT3S-M) | | AR |
| | | | * * * | | |
| 40 | 41741060-1AA | | . END BAY<br>(TRUE PN 41741060-1-AA) | A | 1 |
| – 40A | 41741060-2AA | | . END BAY<br>(TRUE PN 41741060-2-AA) | B | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1M 45 | 41761014-521AA | | . FOOD TRAY ASSY, SLIDING<br>(AD 2017-09-09)<br>(TRUE PN 41761014-521-AA)<br>SEE FIG. 2A FOR DET<br>POST SB 41760000-25-A14 | | 2 |
| | | | ATTACHING PARTS | | |
| 50 | NAS1351-3-28 | | . SCREW | | 4 |
| 55 | E0-540-802-107 | | . O-RING | | 4 |
| 60 | NAS1149C0363B | | . WASHER | | 8 |
| | | | * * * | | |
| 65 | 41761470-503AA | | . SHROUD ASSY, UPPER<br>(TRUE PN 41761470-503-AA)<br>(AD 2017-09-09)<br>SEE FIG. 4B FOR DET<br>POST SB 41760000-25-A14 | A | 1 |
| – 65A | 41761470-504AA | | . SHROUD ASSY, UPPER<br>(TRUE PN 41761470-504-AA)<br>(AD 2017-09-09)<br>SEE FIG. 4B FOR DET<br>POST SB 41760000-25-A14 | B | 1 |
| | | | ATTACHING PARTS | | |
| 70 | NAS514P1032-10 | | . SCREW<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| | | | * * * | | |
| 75 | 41761470-505AA | | . SHROUD ASSY, UPPER<br>(TRUE PN 41761470-505-AA)<br>(AD 2017-09-09)<br>SEE FIG. 4D FOR DET<br>POST SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 80 | NAS514P1032-10 | | . SCREW<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| | | | * * * | | |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1M 85 | 41761008-553AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-553-AA)<br>(AD 2017-09-09)<br>SEE FIG. 3C FOR DET<br>POST SB 41760000-25-A14 | | 2 |
| | | | ATTACHING PARTS | | |
| 90 | MS21042L4 | | . NUT | | 4 |
| 95 | NAS1149F0432P | | . WASHER | | 8 |
| 100 | NAS1515H6L | | . WASHER, NYLON | | 8 |
| 105 | NAS6604-9 | | . BOLT | | 4 |
| 110 | NAS6604-1 | | . BOLT | | 4 |
| 115 | NASM970-4 | | . WASHER | | 4 |
| | | | * * * | | |
| 120 | 41741101-1 | | . SPACER, FOOD TRAY ATTACHMENT | | 4 |
| 125 | PLT15M | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT1.5M) | | AR |
| 130 | 41571090-507 | | . LOCK ASSY, RECLINE | | 2 |
| – 130A | 810253210N | | . LOCK ASSY, RECLINE<br>(VSGCS8)<br>(VENDORS PN TO ITEM 130)<br>(TRUE PN 8.1.0253/210N) | | 2 |
| | | | ATTACHING PARTS | | |
| 135 | AN316-6R | | . NUT | | 4 |
| 140 | MS35333-42 | | . WASHER | | 4 |
| | | | * * * | | |
| 145 | 6210088 | | . . WASHER, PLASTIC<br>(TRUE PN 62.1.0088) | | 3 |
| 150 | 41761092-503 | | . PAN ASSY, SEAT<br>(AD 2017-09-09)<br>SEE FIG. 5A FOR DET<br>POST SB 41760000-25-A14 | | 2 |

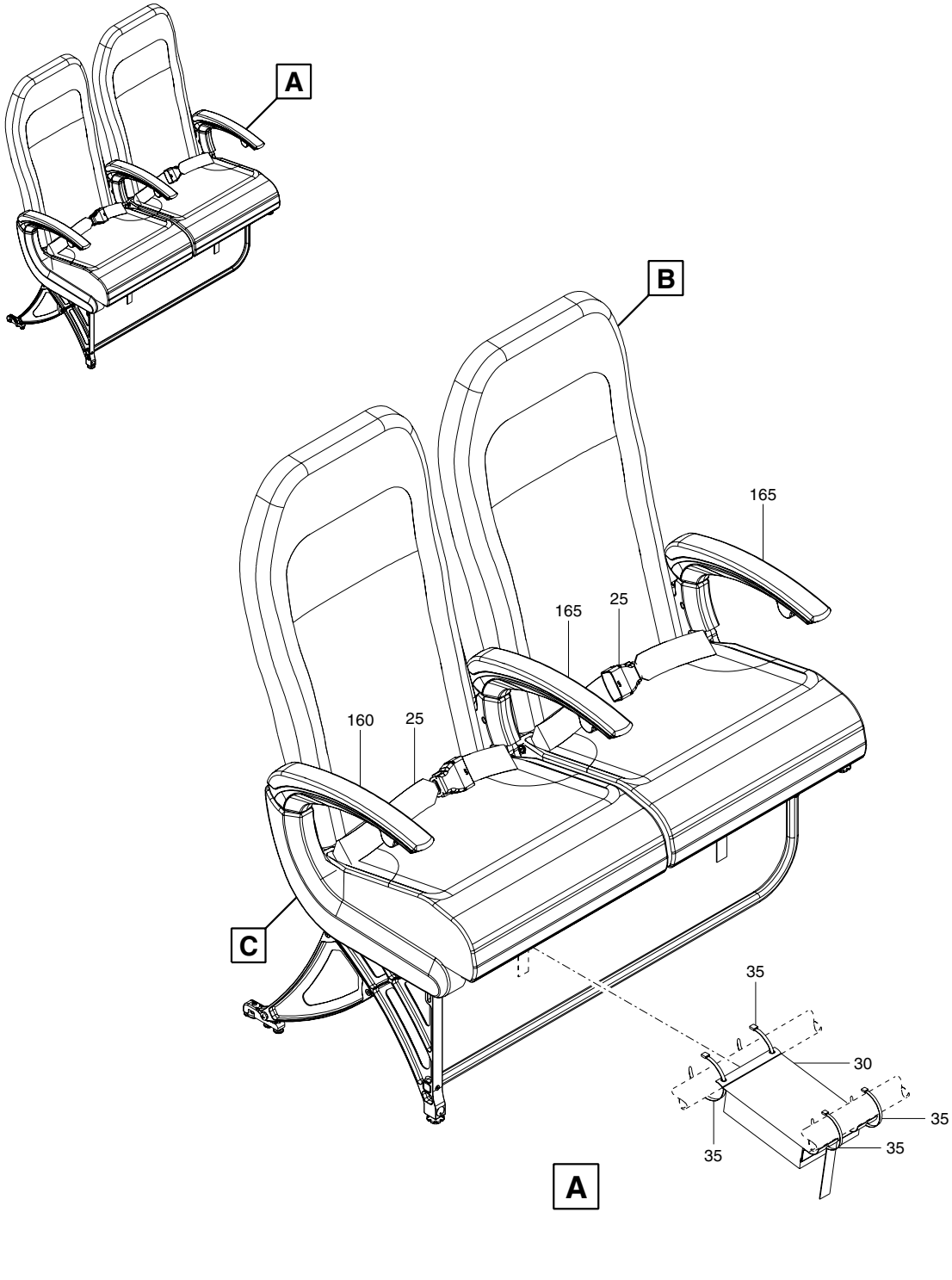
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1M 155 | 41741060-3AA | | . COVER, END BAY (TRUE PN 41741060-3-AA) | A | 1 |
| – 155A | 41741060-4AA | | . COVER, END BAY (TRUE PN 41741060-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 160 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 165 | 41761057-1AA | | . SPREADER, SHROUD (TRUE PN 41761057-1-AA) | A | 1 |
| – 165A | 41761057-2AA | | . SPREADER, SHROUD (TRUE PN 41761057-2-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 170 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 175 | 41761057-3AA | | . SPREADER, SHROUD (TRUE PN 41761057-3-AA) | A | 1 |
| – 175A | 41761057-4AA | | . SPREADER, SHROUD (TRUE PN 41761057-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 180 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 185 | 41741057-1AA | | . SPREADER, SHROUD (TRUE PN 41741057-1-AA) | A | 1 |
| – 185A | 41741057-3AA | | . SPREADER, SHROUD (TRUE PN 41741057-3-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 190 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 195 | 41741057-3AA | | . SPREADER, SHROUD (TRUE PN 41741057-3-AA) | A | 1 |

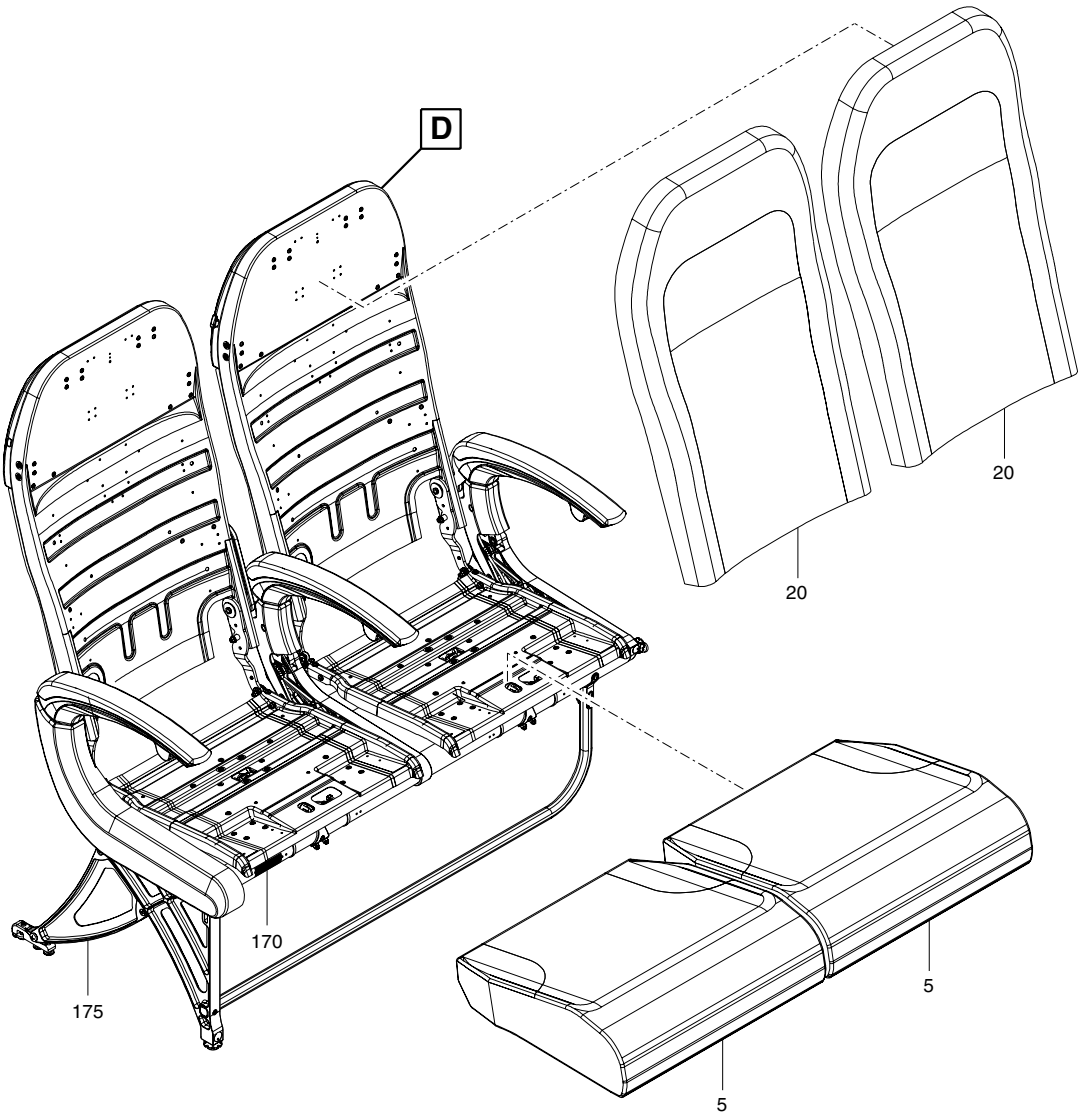
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1M – 195A | 41741057-1AA | | . SPREADER, SHROUD<br>(TRUE PN 41741057-1-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 200 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 205 | 41741010-519AA | | . ARMREST ASSY, AISLE<br>(TRUE PN 41741010-519-AA)<br>SEE FIG. 6B FOR DET | A | 1 |
| – 205A | 41741010-520AA | | . ARMREST ASSY, AISLE<br>(TRUE PN 41741010-520-AA)<br>SEE FIG. 6B FOR DET | B | 1 |
| 210 | 41741010-521AA | | . ARMREST ASSY, OUTBD<br>(TRUE PN 41741010-521-AA)<br>SEE FIG. 6 FOR DET | A | 1 |
| – 210A | 41741010-522AA | | . ARMREST ASSY, OUTBD<br>(TRUE PN 41741010-522-AA)<br>SEE FIG. 6 FOR DET | B | 1 |
| 215 | 41741010-517AA | | . ARMREST ASSY, CENTER<br>(TRUE PN 41741010-517-AA)<br>SEE FIG. 6A FOR DET | | 1 |
| 220 | 4FPL0001-43 | | . PLACARD | | 1 |
| 225 | 41761005-503 | | . FRAME ASSY, BASE<br>SEE FIG. 9C FOR DET | A | 1 |
| – 225A | 41761005-504 | | . FRAME ASSY, BASE<br>SEE FIG. 9C FOR DET | B | 1 |

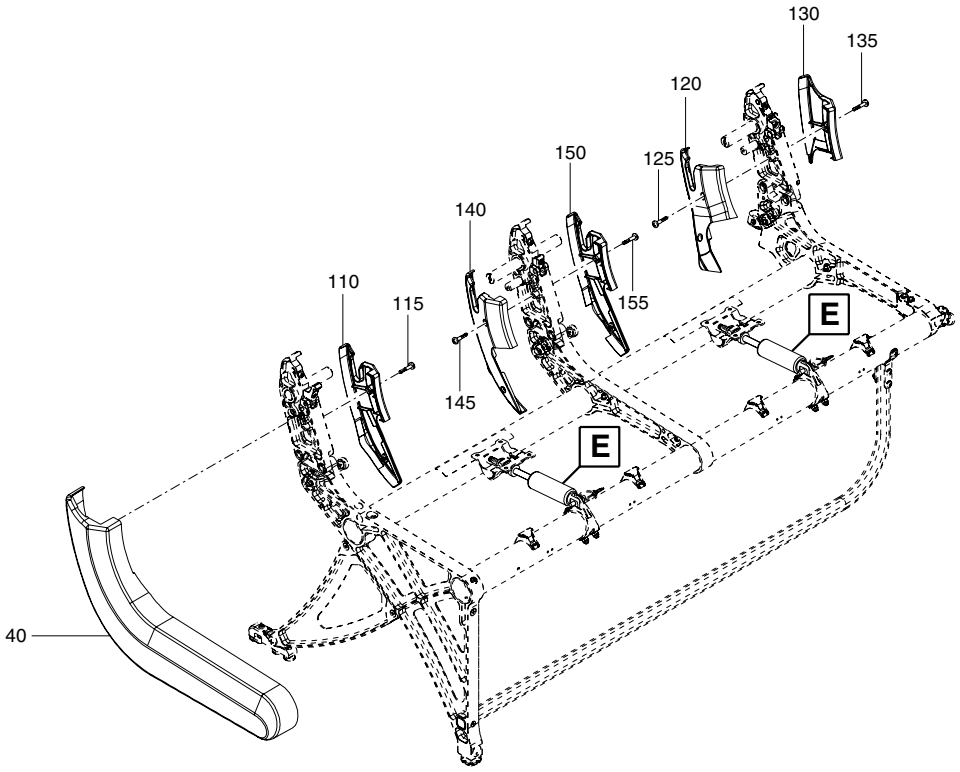
– ITEM NOT ILLUSTRATED




Forward Exit Row Double Seat Assembly
(Sheet 1 of 4)
Figure 1N/GRAPHIC 25-25-52-99b-014-A01

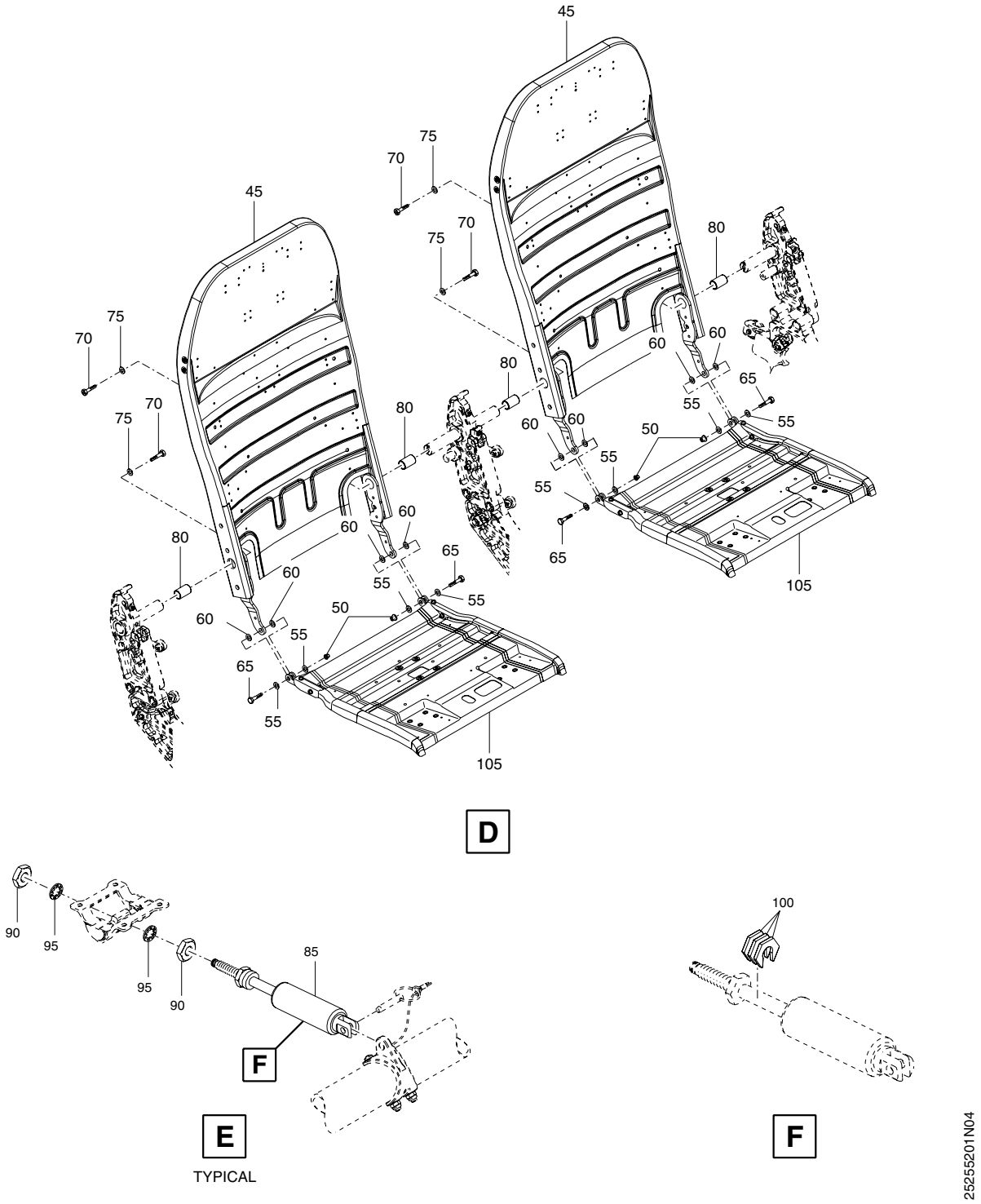



Forward Exit Row Double Seat Assembly
(Sheet 2 of 4)
Figure 1N/GRAPHIC 25-25-52-99b-014-A01




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Forward Exit Row Double Seat Assembly
(Sheet 3 of 4)
Figure 1N/GRAPHIC 25-25-52-99b-014-A01




Forward Exit Row Double Seat Assembly
(Sheet 4 of 4)
Figure 1N/GRAPHIC 25-25-52-99b-014-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1N – 1 | 41763004-101AA | | SEAT ASSY, FWD EXIT ROW DOUBLE<br>(TRUE PN 41763004-101-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | A | RF |
| – 1A | 41763004-102AA | | SEAT ASSY, FWD EXIT ROW DOUBLE<br>(TRUE PN 41763004-102-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | B | RF |
| 5 | 41761012-501AA | | . CUSHION ASSY, BOTTOM<br>(TRUE PN 41761012-501-AA) | | 2 |
| – 10 | 41761062-501AA | | . . COVER ASSY, UPHOLSTERY<br>(TRUE PN 41761062-501-AA)<br>(FABRIC) | | 1 |
| – 15 | 41761072-501 | | . . CUSHION ASSY, FIREBLOCKED | | 1 |
| 20 | 41761011-501AA | | . CUSHION ASSY, BACK<br>(TRUE PN 41761011-501-AA) | | 2 |
| 25 | 48000030-501-90 | | . BELT ASSY, LAP<br>(TRUE PN 48000030-501-9040)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| – 25A | 2205-1-061-9040 | | . BELT ASSY, LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM 25)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| 30 | 41571020-503 | | . POUCH ASSY, LIFE VEST | | 2 |
| | | | ATTACHING PARTS | | |
| 35 | PLT3SMCFG1 | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT3S-M-CFG1) | | AR |
| | | | * * * | | |
| 40 | 41741060-1AA | | . END BAY<br>(TRUE PN 41741060-1-AA) | | 1 |
| 45 | 41761008-505AA | | . BACK ASSY, SEAT<br>(TRUE PN 41761008-505-AA)<br>SEE FIG. 3A FOR DET | | 2 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1N | | | ATTACHING PARTS | | |
| 50 | MS21042L4 | | . NUT | | 4 |
| 55 | NAS1149F0432P | | . WASHER | | 8 |
| 60 | NAS1515H6L | | . WASHER, NYLON | | 8 |
| 65 | NAS6604-9 | | . BOLT | | 4 |
| 70 | NAS6604-1 | | . BOLT | | 4 |
| 75 | NASM970-4 | | . WASHER, FLAT | | 4 |
| | | | * * * | | |
| 80 | 41741092-1 | | . SPACER | | 4 |
| 85 | 41571090-507 | | . LOCK ASSY, RECLINE | | 2 |
| – 85A | 810253210N | | . LOCK ASSY, RECLINE (VSGCS8) (VENDORS PN TO ITEM 85) (TRUE PN 8.1.0253/210N) | | 2 |
| | | | ATTACHING PARTS | | |
| 90 | AN316-6R | | . NUT | | 4 |
| 95 | MS35333-42 | | . WASHER, LOCK | | 4 |
| | | | * * * | | |
| 100 | 6210088 | | . . WASHER, PLASTIC (TRUE PN 62.1.0088) | | 3 |
| 105 | 41761092-503 | | . PAN ASSY, SEAT SEE FIG. 5A FOR DET | | 2 |
| 110 | 41741060-3AA | | . COVER, END BAY (TRUE PN 41741060-3-AA) | A | 1 |
| – 110A | 41741060-4AA | | . COVER, END BAY (TRUE PN 41741060-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 115 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |

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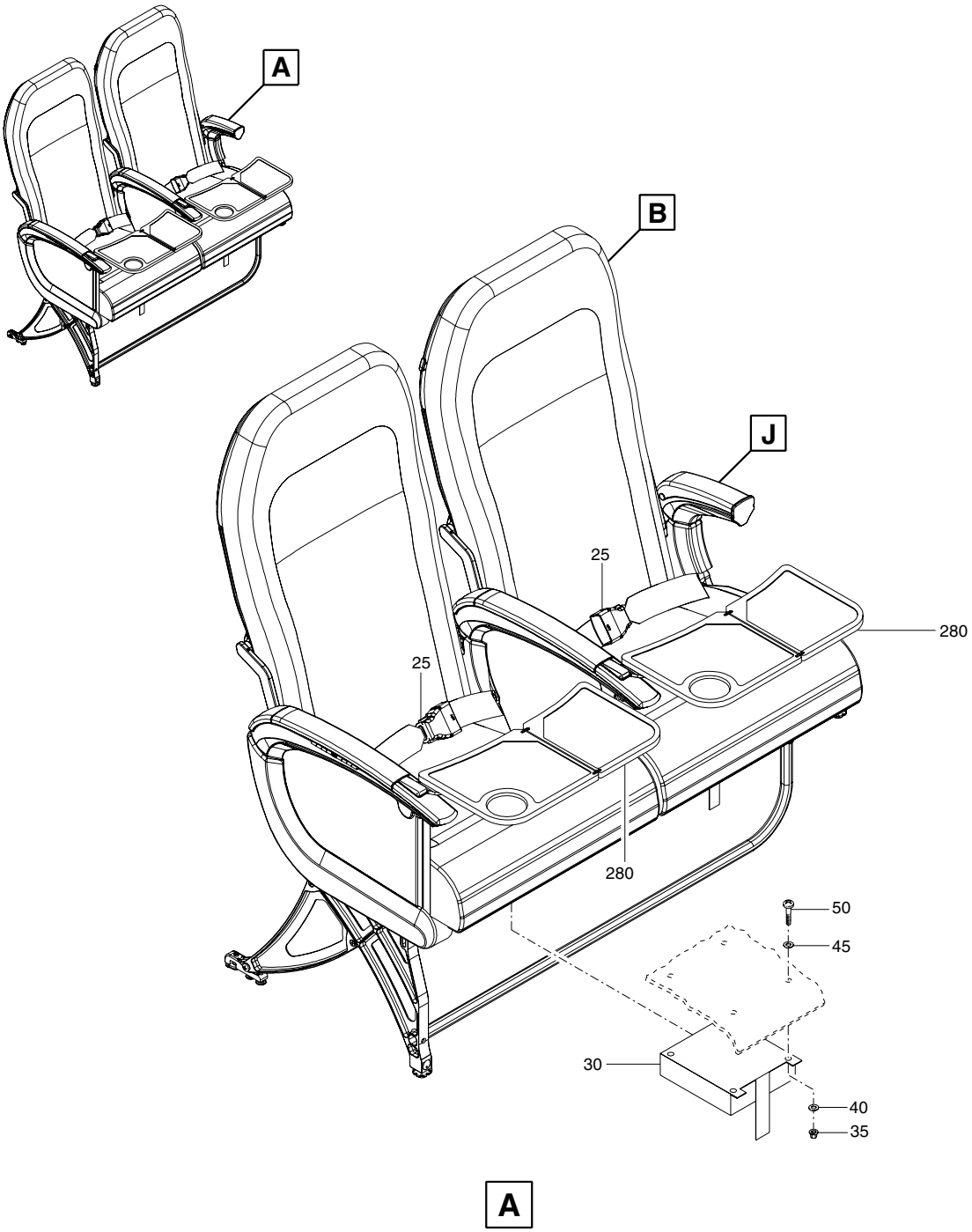
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1N 120 | 41761057-1AA | | . SPREADER, SHROUD (TRUE PN 41761057-1-AA) | A | 1 |
| – 120A | 41761057-2AA | | . SPREADER, SHROUD (TRUE PN 41761057-2-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 125 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 130 | 41761057-3AA | | . SPREADER, SHROUD (TRUE PN 41761057-3-AA) | A | 1 |
| – 130A | 41761057-4AA | | . SPREADER, SHROUD (TRUE PN 41761057-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 135 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 140 | 41741057-1AA | | . SPREADER, SHROUD (TRUE PN 41741057-1-AA) | A | 1 |
| – 140A | 41741057-3AA | | . SPREADER, SHROUD (TRUE PN 41741057-3-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 145 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 150 | 41741057-3AA | | . SPREADER, SHROUD (TRUE PN 41741057-3-AA) | A | 1 |
| – 150A | 41741057-1AA | | . SPREADER, SHROUD (TRUE PN 41741057-1-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 155 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 160 | 41741010-523AA | | . ARMREST ASSY, AISLE (TRUE PN 41741010-523-AA) SEE FIG. 6C FOR DET | | 1 |

– ITEM NOT ILLUSTRATED

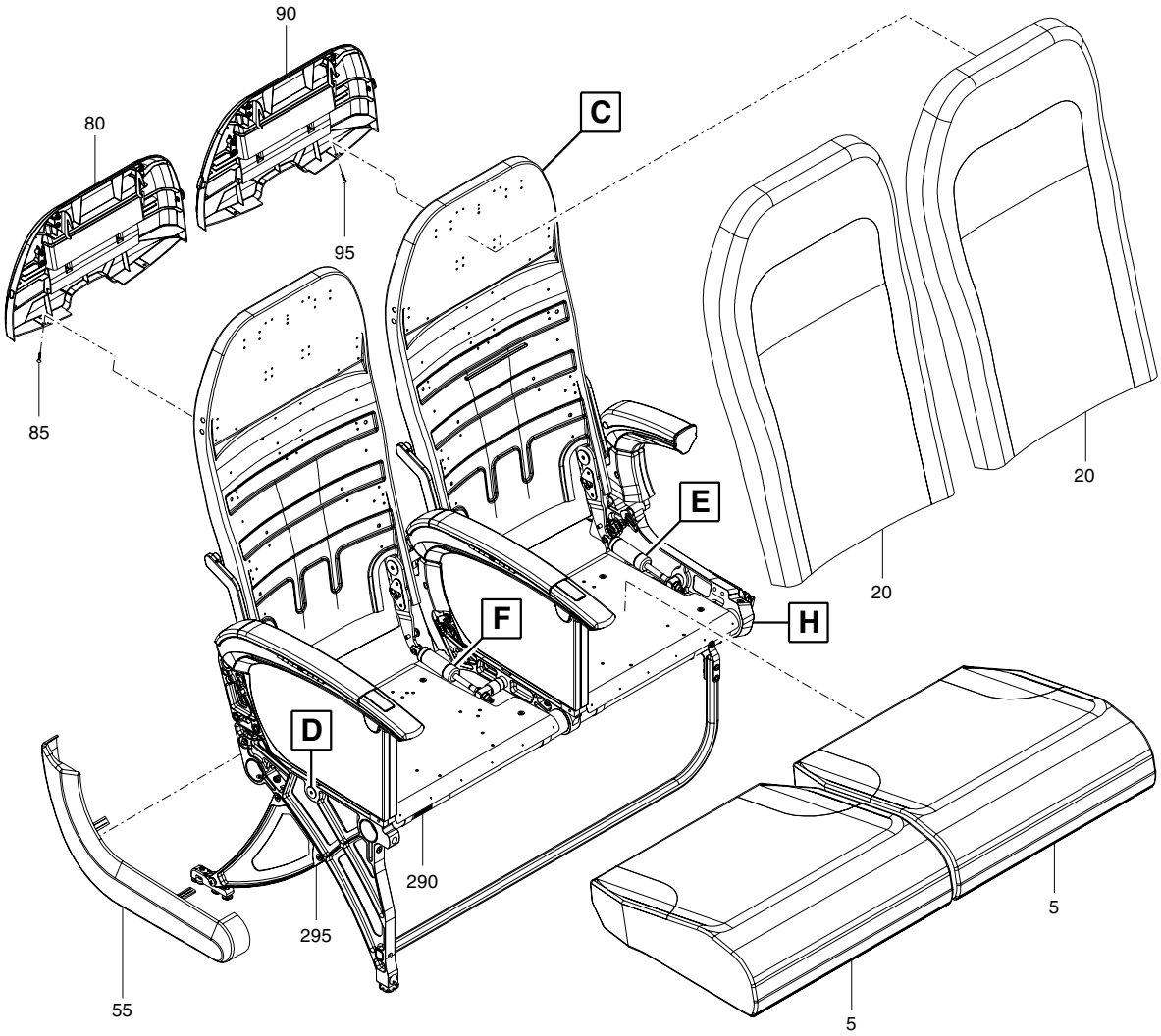
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1N 165 | 41741010-517AA | | . ARMREST ASSY, OUTBD/CENTER (TRUE PN 41741010-517-AA) SEE FIG. 6A FOR DET | | 2 |
| 170 | 4FPL0001-43 | | . PLACARD | | 1 |
| 175 | 41761005-503 | | . FRAME ASSY, BASE SEE FIG. 9C FOR DET | A | 1 |
| – 175A | 41761005-504 | | . FRAME ASSY, BASE SEE FIG. 9C FOR DET | B | 1 |

– ITEM NOT ILLUSTRATED

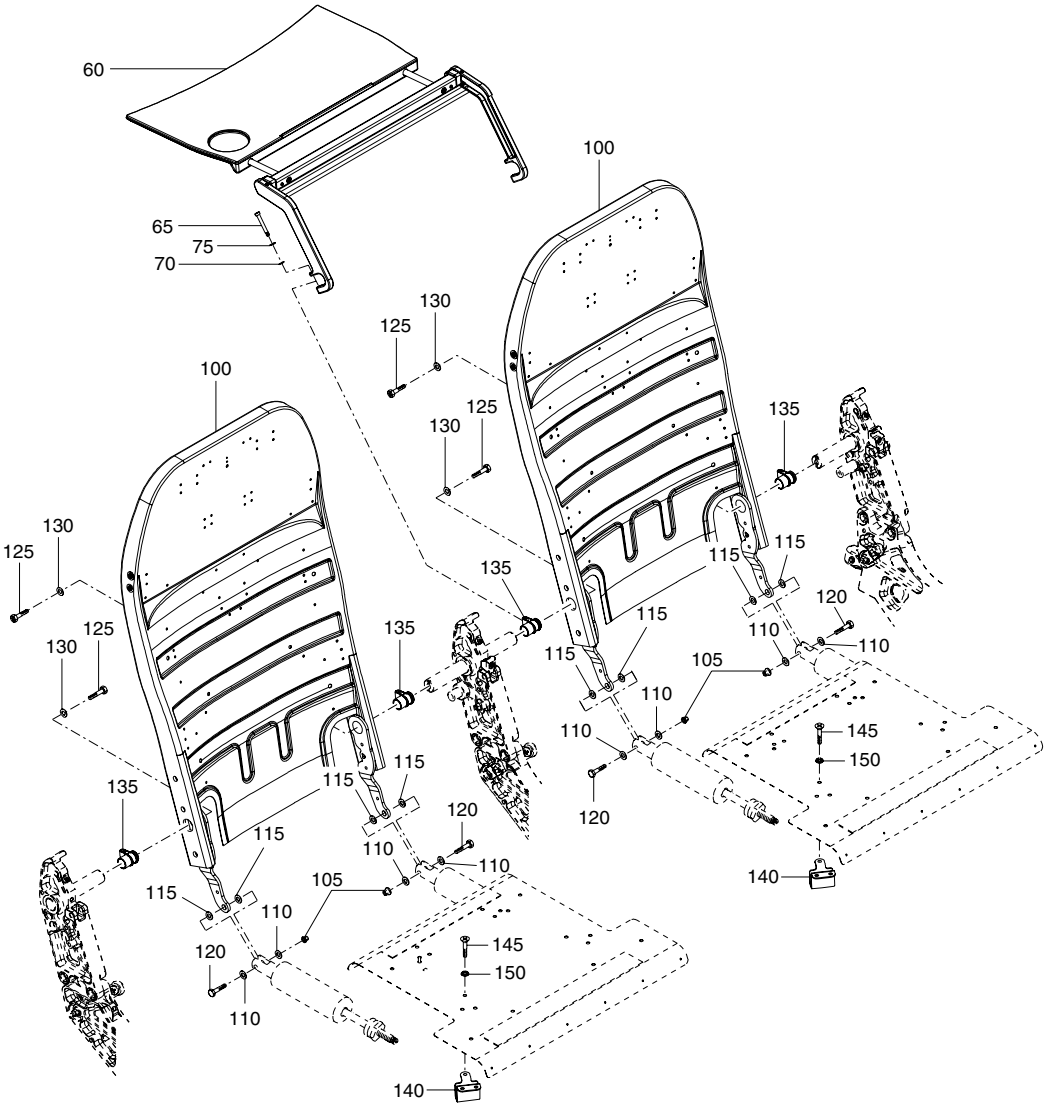
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Aft Exit Row Double Seat Assembly
(Sheet 1 of 6)
Figure 1P/GRAPHIC 25-25-52-99b-015-A01



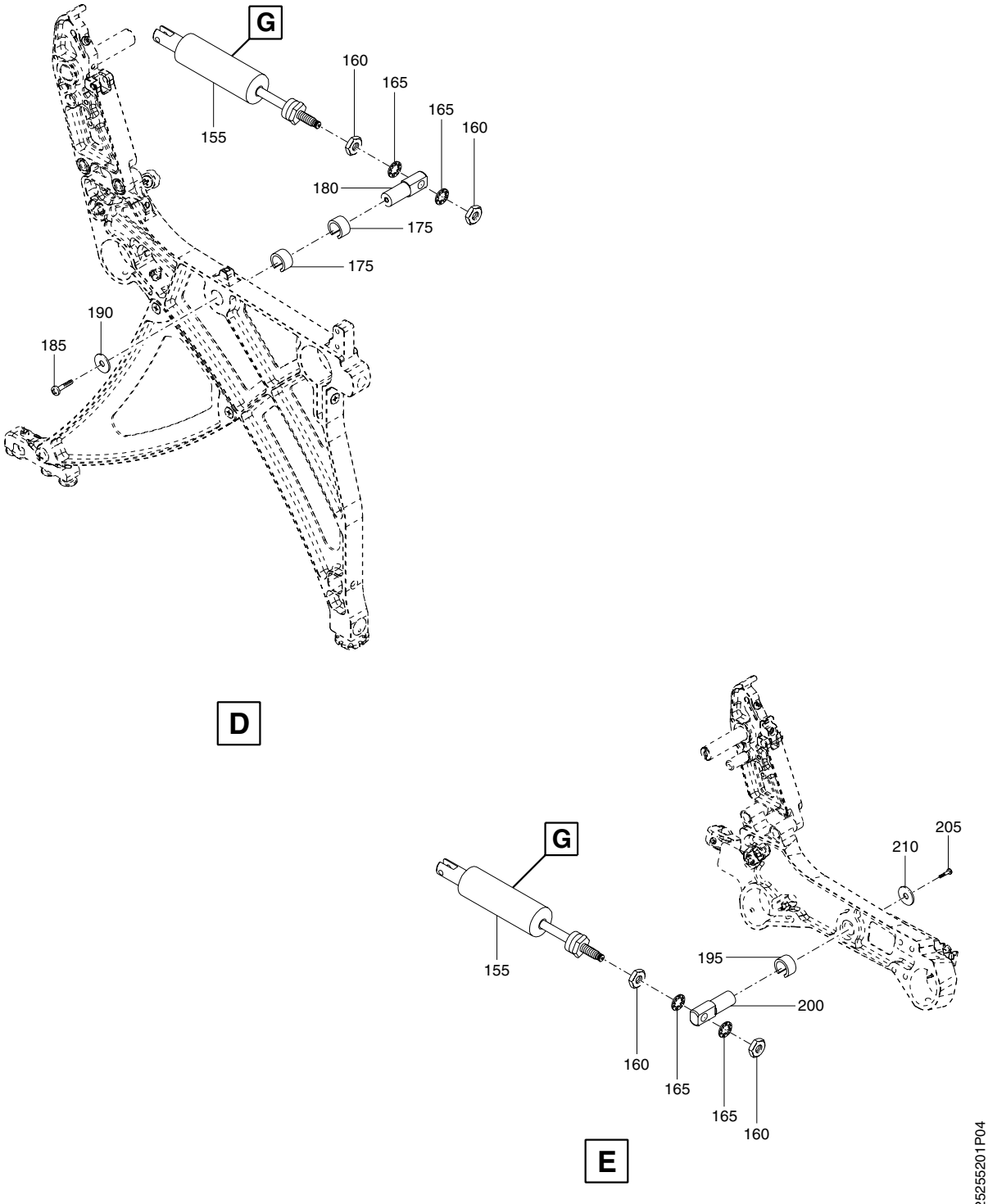

Aft Exit Row Double Seat Assembly
(Sheet 2 of 6)
Figure 1P/GRAPHIC 25-25-52-99b-015-A01



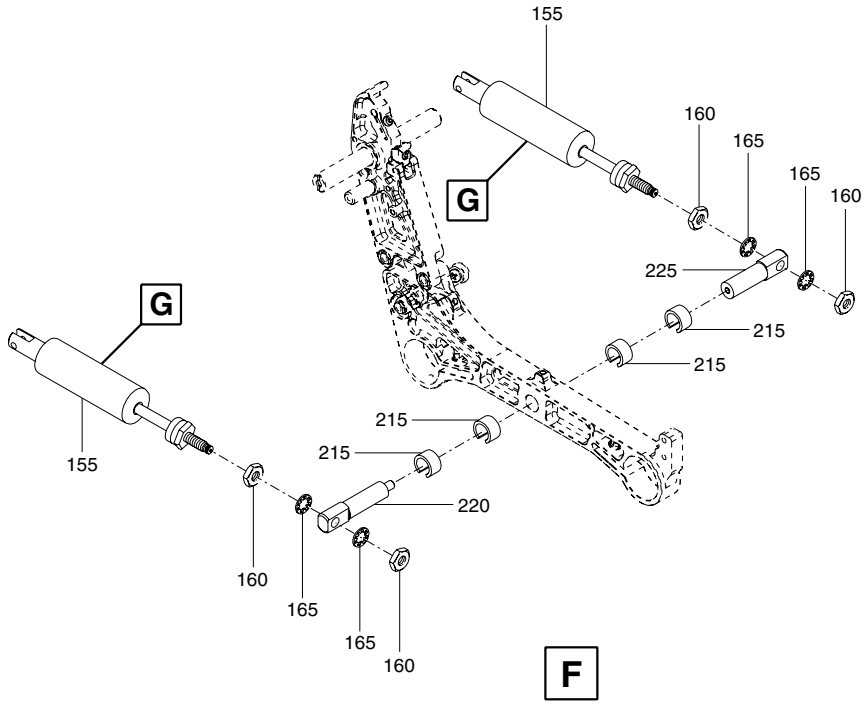

C

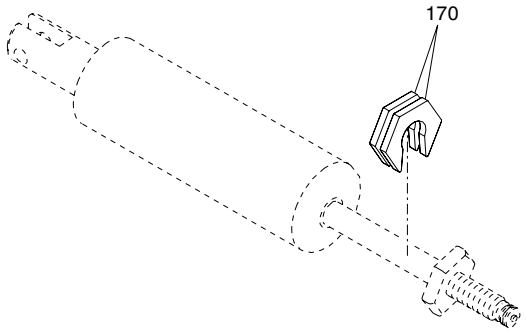
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Aft Exit Row Double Seat Assembly
(Sheet 3 of 6)
Figure 1P/GRAPHIC 25-25-52-99b-015-A01



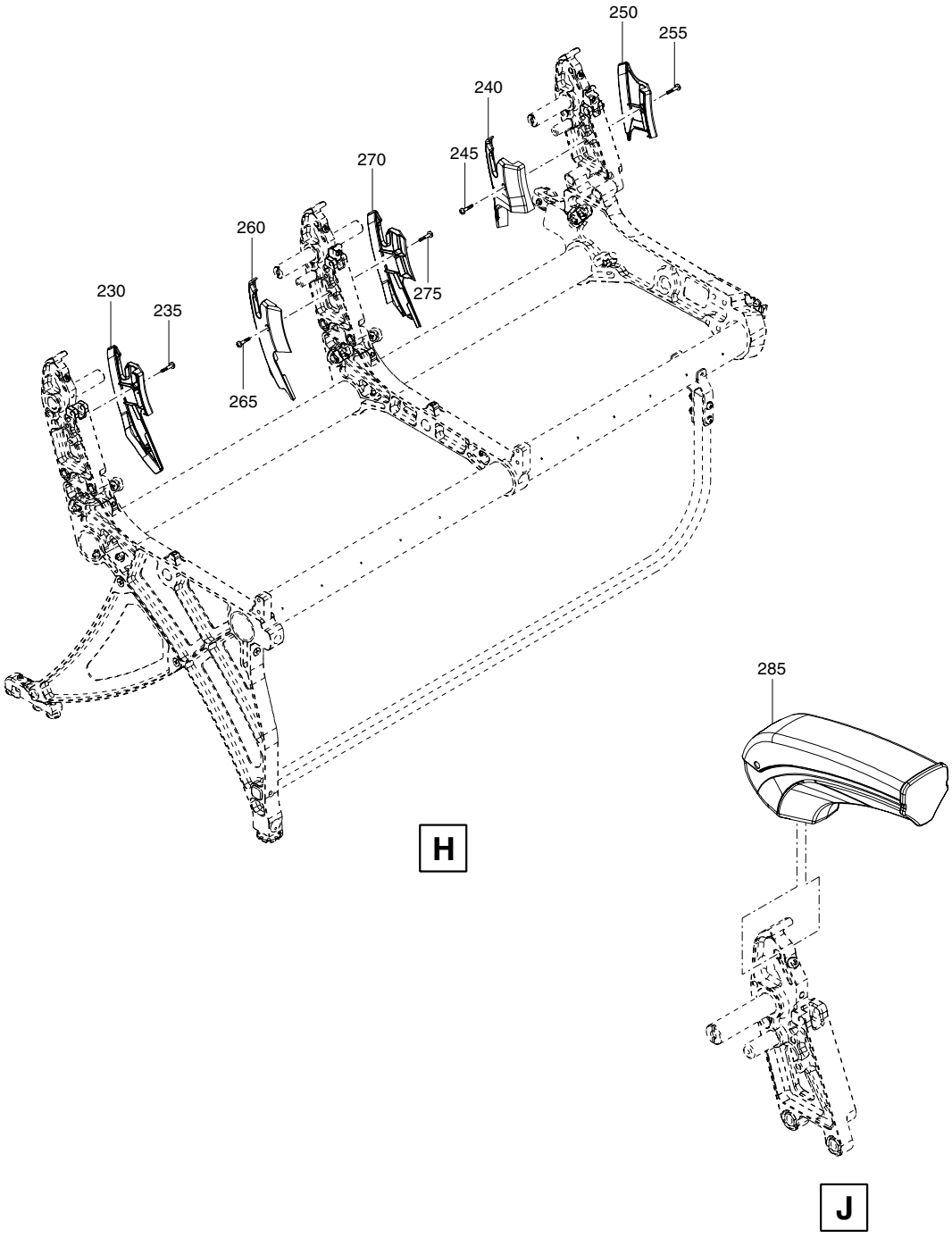

Aft Exit Row Double Seat Assembly
(Sheet 4 of 6)
Figure 1P/GRAPHIC 25-25-52-99b-015-A01




25255201P05

Aft Exit Row Double Seat Assembly
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Figure 1P/GRAPHIC 25-25-52-99b-015-A01




Aft Exit Row Double Seat Assembly
(Sheet 6 of 6)
Figure 1P/GRAPHIC 25-25-52-99b-015-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1P – 1 | 41764004-101AA | | SEAT ASSY, AFT EXIT ROW DOUBLE<br>(TRUE PN 41764004-101-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | A | RF |
| – 1A | 41764004-102AA | | SEAT ASSY, AFT EXIT ROW DOUBLE<br>(TRUE PN 41764004-102-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | B | RF |
| 5 | 41761273-501AA | | . CUSHION ASSY, BOTTOM<br>(TRUE PN 41761273-501-AA) | | 2 |
| – 10 | 41761282-501AA | | . . COVER ASSY, UPHOLSTERY<br>(TRUE PN 41761282-501-AA)<br>(FABRIC) | | 1 |
| – 15 | 41761281-501 | | . . CUSHION ASSY, FIREBLOCKED | | 1 |
| 20 | 41761011-501AA | | . CUSHION ASSY, BACK<br>(TRUE PN 41761011-501-AA) | | 2 |
| 25 | 41741400-501-90 | | . BELT ASSY, LAP<br>(TRUE PN 41741400-501-9040)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| – 25A | 2205-1-051-9040 | | . BELT ASSY, LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM 25)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| 30 | 41761020-501 | | . POUCH ASSY, LIFE VEST | | 2 |
| | | | ATTACHING PARTS | | |
| 35 | MS21042L3 | | . NUT | | 8 |
| 40 | NAS1149F0332P | | . WASHER | | 8 |
| 45 | NASM970-3 | | . WASHER, FLAT | | 8 |
| 50 | NAS603-8 | | . SCREW | | 8 |
| | | | * * * | | |
| 55 | 41761110-1AA | | . END BAY<br>(TRUE PN 41761110-1-AA) | A | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1P – 55A | 41761110-2AA | | . END BAY<br>(TRUE PN 41761110-2-AA) | B | 1 |
| 60 | 41761014-519AA | | . FOOD TRAY ASSY, SLIDING<br>(TRUE PN 41761014-519-AA)<br>(AD 2017-09-09)<br>SEE FIG. 2A FOR DET<br>POST SB 41760000-25-A14 | | 2 |
| | | | ATTACHING PARTS | | |
| 65 | NAS1351-3-28 | | . SCREW | | 4 |
| 70 | E0-540-802-107 | | . O-RING | | 4 |
| 75 | NAS1149C0363B | | . WASHER | | 8 |
| | | | * * * | | |
| 80 | 41761470-503AA | | . SHROUD ASSY, UPPER<br>(TRUE PN 41761470-503-AA)<br>(AD 2017-09-09)<br>SEE FIG. 4B FOR DET<br>POST SB 41760000-25-A14 | A | 1 |
| – 80A | 41761462-504 | | . SHROUD ASSY, UPPER<br>(AD 2017-09-09)<br>SEE FIG. 4C FOR DET<br>POST SB 41760000-25-A14 | B | 1 |
| | | | ATTACHING PARTS | | |
| 85 | NAS514P1032-10 | | . SCREW<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| | | | * * * | | |
| 90 | 41761470-505AA | | . SHROUD ASSY, UPPER<br>(TRUE PN 41761470-505-AA)<br>(AD 2017-09-09)<br>SEE FIG. 4D FOR DET<br>POST SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 95 | NAS514P1032-10 | | . SCREW<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| | | | * * * | | |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1P 100 | 41761008-555 | | . BACK ASSY<br>(AD 2017-09-09)<br>SEE FIG. 3E FOR DET<br>POST SB 41760000-25-A14 | | 2 |
| | | | ATTACHING PARTS | | |
| 105 | MS21042L4 | | . NUT | | 4 |
| 110 | NAS1149F0432P | | . WASHER | | 8 |
| 115 | NAS1515H6L | | . WASHER, NYLON | | 8 |
| 120 | NAS6604-9 | | . BOLT | | 4 |
| 125 | NAS6604-1 | | . BOLT | | 4 |
| 130 | NASM970-4 | | . WASHER, FLAT | | 4 |
| | | | * * * | | |
| 135 | 41741101-1 | | . SPACER, FOOD TRAY ATTACHMENT | | 4 |
| 140 | WA5135-103-103 | | . CLIP NUT | | 6 |
| | | | ATTACHING PARTS | | |
| 145 | NAS514P832-7 | | . SCREW | | 6 |
| 150 | CDSP5801-2AL | | . WASHER | | 6 |
| | | | * * * | | |
| 155 | 41581264-501 | | . LOCK ASSY, RECLINE | | 4 |
| – 155A | 810309100N | | . LOCK ASSY, RECLINE<br>(VSGCS8)<br>(TRUE PN 8.1.0309/100N)<br>(VENDORS PN TO ITEM 155) | | 4 |
| | | | ATTACHING PARTS | | |
| 160 | AN316-6R | | . NUT | | 8 |
| 165 | MS35333-42 | | . WASHER, LOCK | | 8 |
| | | | * * * | | |
| 170 | 6210088 | | . . WASHER, PLASTIC<br>(TRUE PN 62.1.0088) | | 2 |
| 175 | 41761112-1 | | . SLEEVE, RECLINE TRUNNION | | 2 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1P 180 | 41761111-503 | | . PIN ASSY, RECLINE TRUNNION | | 1 |
| | | | ATTACHING PARTS | | |
| 185 | NAS603-5 | | . SCREW | | 1 |
| 190 | NASM970-3 | | . WASHER | | 1 |
| | | | * * * | | |
| 195 | 41761112-3 | | . SLEEVE, RECLINE TRUNNION | | 1 |
| 200 | 41761111-505 | | . PIN ASSY, RECLINE TRUNNION | | 1 |
| | | | ATTACHING PARTS | | |
| 205 | NAS603-5 | | . SCREW | | 1 |
| 210 | NASM970-3 | | . WASHER | | 1 |
| | | | * * * | | |
| 215 | 41761112-1 | | . SLEEVE, RECLINE TRUNNION | | 4 |
| 220 | 41761111-501 | | . PIN ASSY, RECLINE TRUNNION | | 1 |
| 225 | 41761111-1 | | . PIN, RECLINE TRUNNION | | 1 |
| 230 | 41761110-3AA | | . COVER, END BAY (TRUE PN 41761110-3-AA) | A | 1 |
| – 230A | 41761110-4AA | | . COVER, END BAY (TRUE PN 41761110-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 235 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 240 | 41761110-9AA | | . SPREADER, SHROUD (TRUE PN 41761110-9-AA) | A | 1 |
| – 240A | 41761110-10AA | | . SPREADER, SHROUD (TRUE PN 41761110-10-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 245 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |

– ITEM NOT ILLUSTRATED

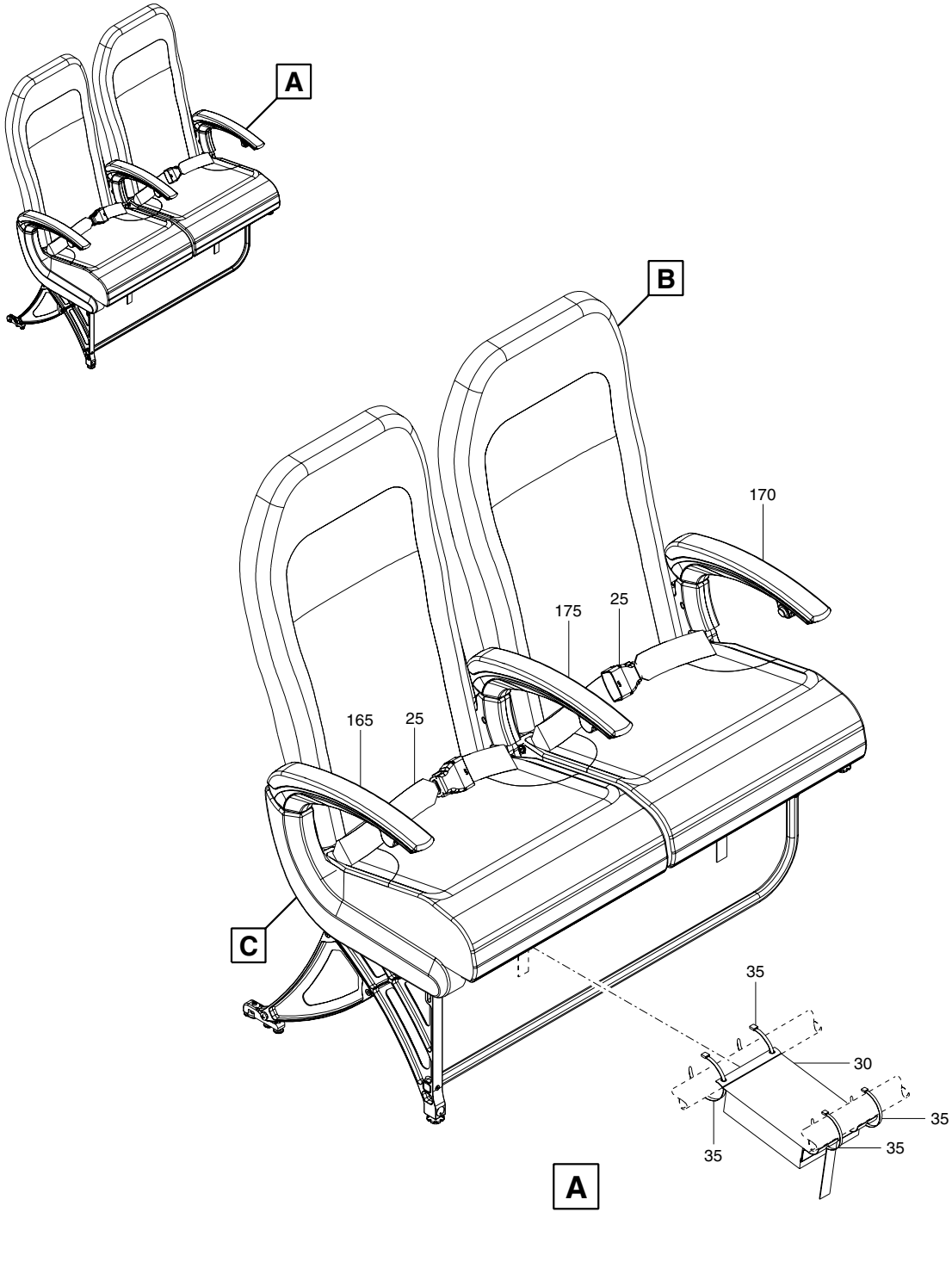
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1P 250 | 41761057-3AA | | . SPREADER, SHROUD (TRUE PN 41761057-3AA) | A | 1 |
| – 250A | 41761057-4AA | | . SPREADER, SHROUD (TRUE PN 41761057-4AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 255 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 260 | 41761110-5AA | | . SPREADER, SHROUD (TRUE PN 41761110-5-AA) | A | 1 |
| – 260A | 41761110-7AA | | . SPREADER, SHROUD (TRUE PN 41761110-7-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 265 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 270 | 41761110-7AA | | . SPREADER, SHROUD (TRUE PN 41761110-7-AA) | A | 1 |
| – 270A | 41761110-5AA | | . SPREADER, SHROUD (TRUE PN 41761110-5-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 275 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 280 | 41761301-503AA | | . FOOD TRAY ASSY, IN-ARM (TRUE PN 41761301-503-AA) SEE FIG. 7C FOR DET | A | 2 |
| – 280A | 41761301-504AA | | . FOOD TRAY ASSY, IN-ARM (TRUE PN 41761301-504-AA) SEE FIG. 7C FOR DET | B | 2 |
| 285 | 41741010-527AA | | . ARMREST ASSY, OUTBD (TRUE PN 41741010-527-AA) | | 1 |
| 290 | 4FPL0001-43 | | . PLACARD | | 1 |
| 295 | 41761105-503 | | . FRAME ASSY, BASE SEE FIG. 9D FOR DET | A | 1 |

– ITEM NOT ILLUSTRATED

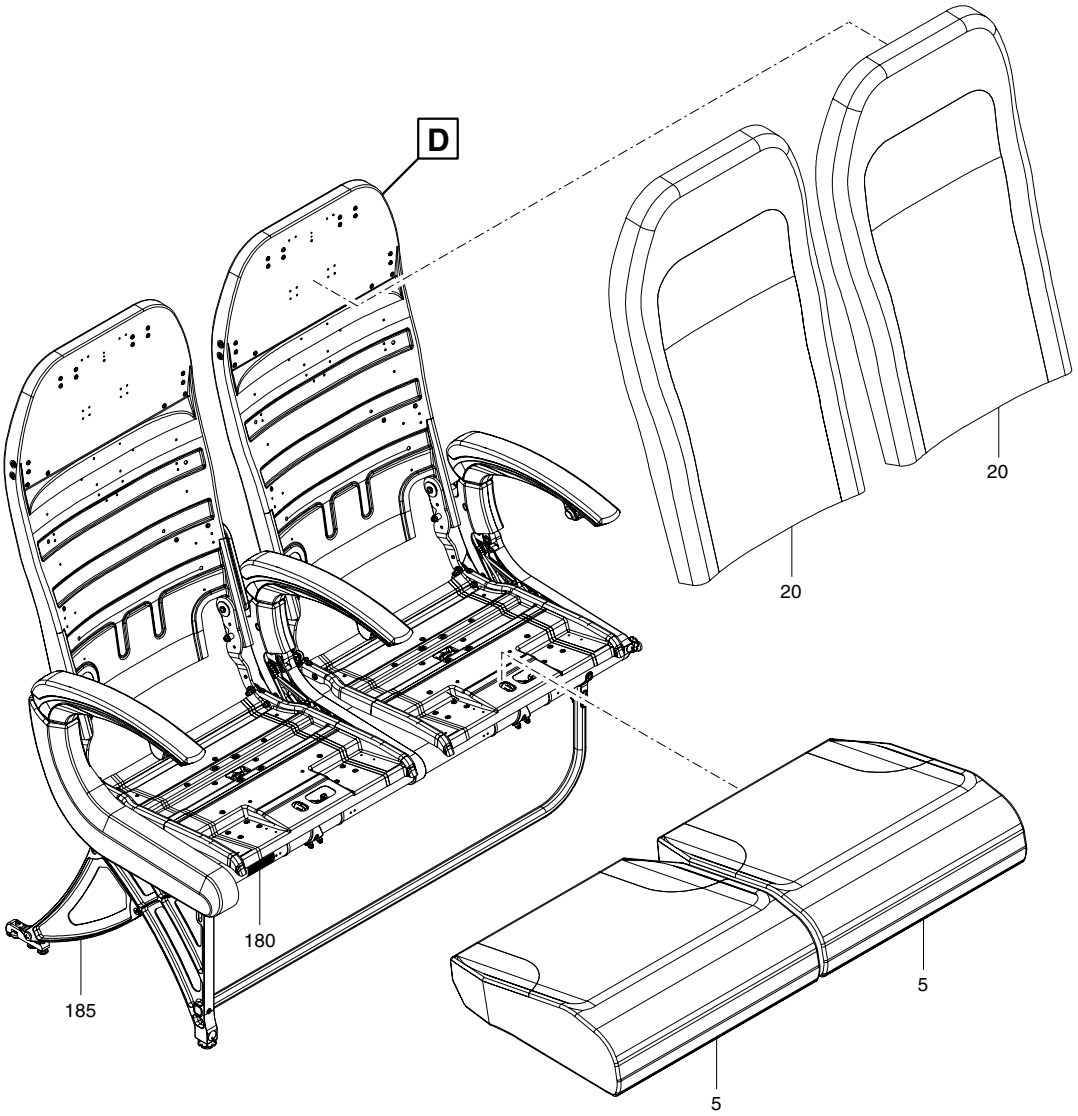
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1P – 295A | 41761105-504 | | . FRAME ASSY, BASE<br>SEE FIG. 9D FOR DET | B | 1 |

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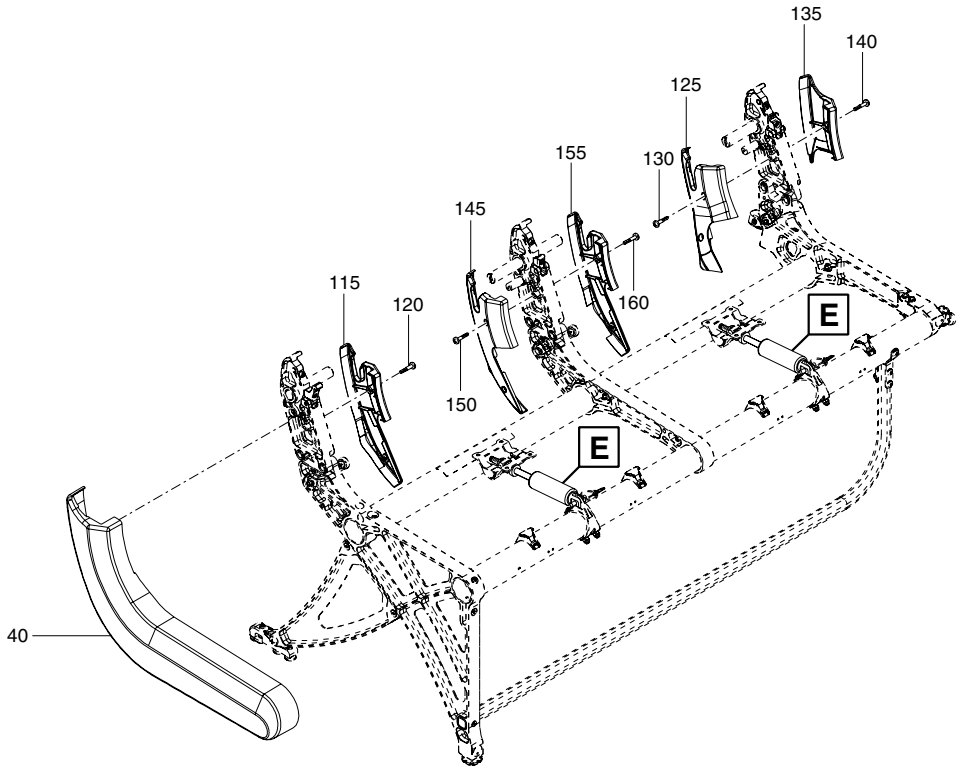



Last Row Double Seat Assembly
(Sheet 1 of 4)
Figure 1Q/GRAPHIC 25-25-52-99b-016-A01



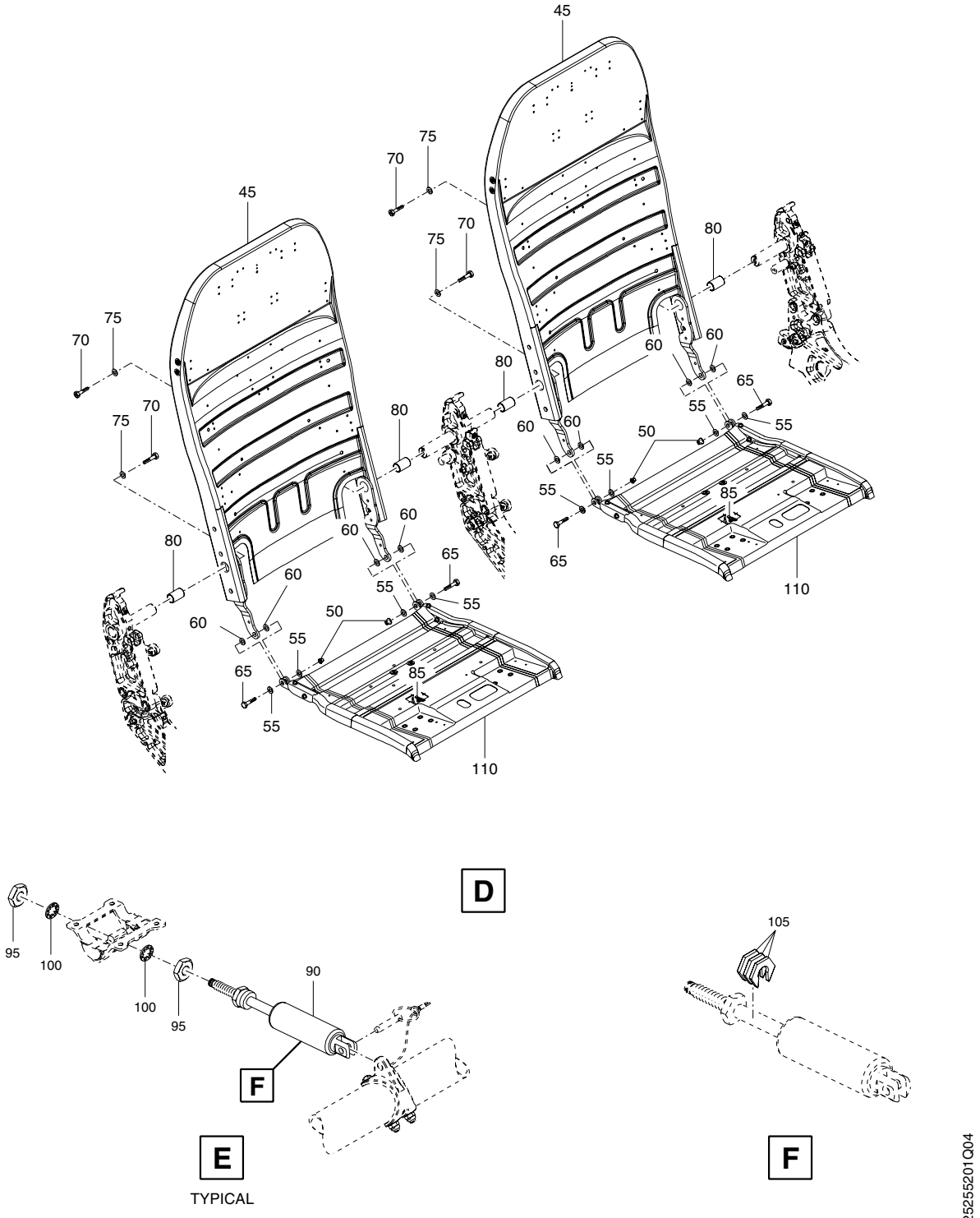

25255201 Q02

Last Row Double Seat Assembly
(Sheet 2 of 4)
Figure 1Q/GRAPHIC 25-25-52-99b-016-A01




25255201 Q03

Last Row Double Seat Assembly
(Sheet 3 of 4)
Figure 1Q/GRAPHIC 25-25-52-99b-016-A01




Last Row Double Seat Assembly
(Sheet 4 of 4)
Figure 1Q/GRAPHIC 25-25-52-99b-016-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1Q – 1 | 41765004-101AA | | SEAT ASSY, LAST ROW DOUBLE<br>(TRUE PN 41765004-101-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | A | RF |
| – 1A | 41765004-102AA | | SEAT ASSY, LAST ROW DOUBLE<br>(TRUE PN 41765004-102-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | B | RF |
| 5 | 41761012-501AA | | . CUSHION ASSY, BOTTOM<br>(TRUE PN 41761012-501-AA) | | 2 |
| – 10 | 41761062-501AA | | . . COVER ASSY, UPHOLSTERY<br>(TRUE PN 41761062-501-AA)<br>(FABRIC) | | 1 |
| – 15 | 41761072-501 | | . . CUSHION ASSY, FIREBLOCKED | | 1 |
| 20 | 41761011-501AA | | . CUSHION ASSY, BACK<br>(TRUE PN 41761011-501-AA) | | 2 |
| 25 | 41741400-501-90 | | . BELT ASSY, LAP<br>(TRUE PN 41741400-501-9040)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| – 25A | 2205-1-051-9040 | | . BELT ASSY, LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM 25)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| 30 | 41571020-503 | | . POUCH ASSY, LIFE VEST | | 2 |
| | | | ATTACHING PARTS | | |
| 35 | PLT3SM | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT3S-M) | | AR |
| | | | * * * | | |
| 40 | 41741060-1AA | | . END BAY<br>(TRUE PN 41741060-1-AA) | A | 1 |
| – 40A | 41741060-2AA | | . END BAY<br>(TRUE PN 41741060-2-AA) | B | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1Q 45 | 41761008-507 | | . BACK ASSY, SEAT<br>SEE FIG. 3B FOR DET | | 2 |
| | | | ATTACHING PARTS | | |
| 50 | MS21042L4 | | . NUT | | 4 |
| 55 | NAS1149F0432P | | . WASHER | | 8 |
| 60 | NAS1515H6L | | . WASHER, NYLON | | 8 |
| 65 | NAS6604-9 | | . BOLT | | 4 |
| 70 | NAS6604-1 | | . BOLT | | 4 |
| 75 | NASM970-4 | | . WASHER, FLAT | | 4 |
| | | | * * * | | |
| 80 | 41741092-1 | | . SPACER | | 4 |
| 85 | PLT15M | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT1.5M) | | AR |
| 90 | 41571090-507 | | . LOCK ASSY, RECLINE | | 2 |
| – 90A | 810309100N | | . LOCK ASSY, RECLINE<br>(VSGCS8)<br>(VENDORS PN TO ITEM 90)<br>(TRUE PN 8.1.0309/100N) | | 2 |
| | | | ATTACHING PARTS | | |
| 95 | AN316-6R | | . NUT | | 4 |
| 100 | MS35333-42 | | . WASHER, LOCK | | 4 |
| | | | * * * | | |
| 105 | 6210088 | | . . WASHER, PLASTIC<br>(TRUE PN 62.1.0088) | | 3 |
| 110 | 41761092-503 | | . PAN ASSY, SEAT<br>SEE FIG. 5A FOR DET | | 2 |
| 115 | 41741060-3AA | | . COVER, END BAY<br>(TRUE PN 41741060-3-AA) | A | 1 |
| – 115A | 41741060-4AA | | . COVER, END BAY<br>(TRUE PN 41741060-4-AA) | B | 1 |

– ITEM NOT ILLUSTRATED

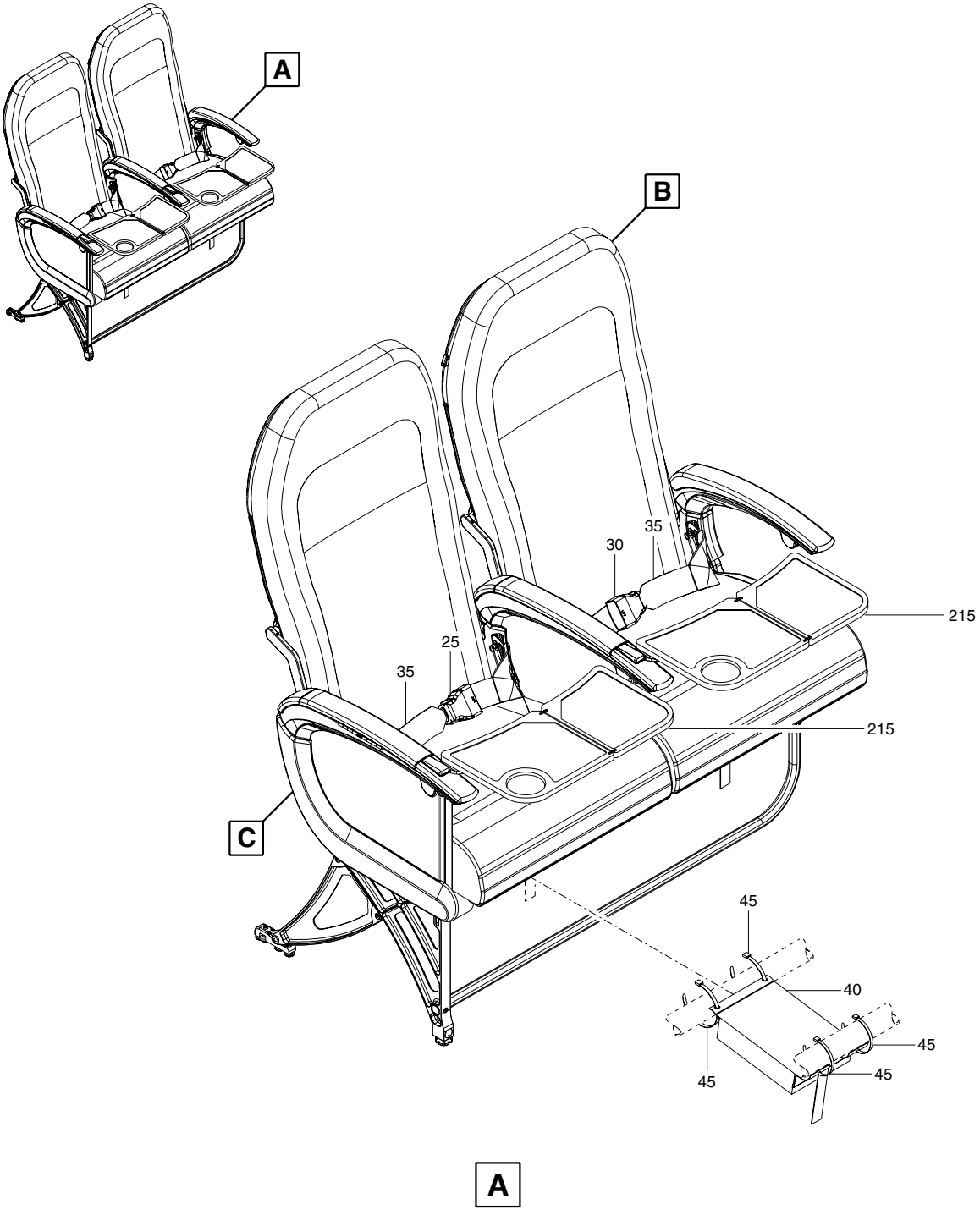
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1Q | | | ATTACHING PARTS | | |
| 120 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 125 | 41761057-1AA | | . SPREADER, SHROUD (TRUE PN 41761057-1-AA) | A | 1 |
| – 125A | 41761057-2AA | | . SPREADER, SHROUD (TRUE PN 41761057-2-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 130 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 135 | 41761057-3AA | | . SPREADER, SHROUD (TRUE PN 41761057-3-AA) | A | 1 |
| – 135A | 41761057-4AA | | . SPREADER, SHROUD (TRUE PN 41761057-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 140 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 145 | 41741057-1AA | | . SPREADER, SHROUD (TRUE PN 41741057-1-AA) | A | 1 |
| – 145A | 41741057-3AA | | . SPREADER, SHROUD (TRUE PN 41741057-3-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 150 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 155 | 41741057-3AA | | . SPREADER, SHROUD (TRUE PN 41741057-3-AA) | A | 1 |
| – 155A | 41741057-1AA | | . SPREADER, SHROUD (TRUE PN 41741057-1-AA) | B | 1 |

– ITEM NOT ILLUSTRATED

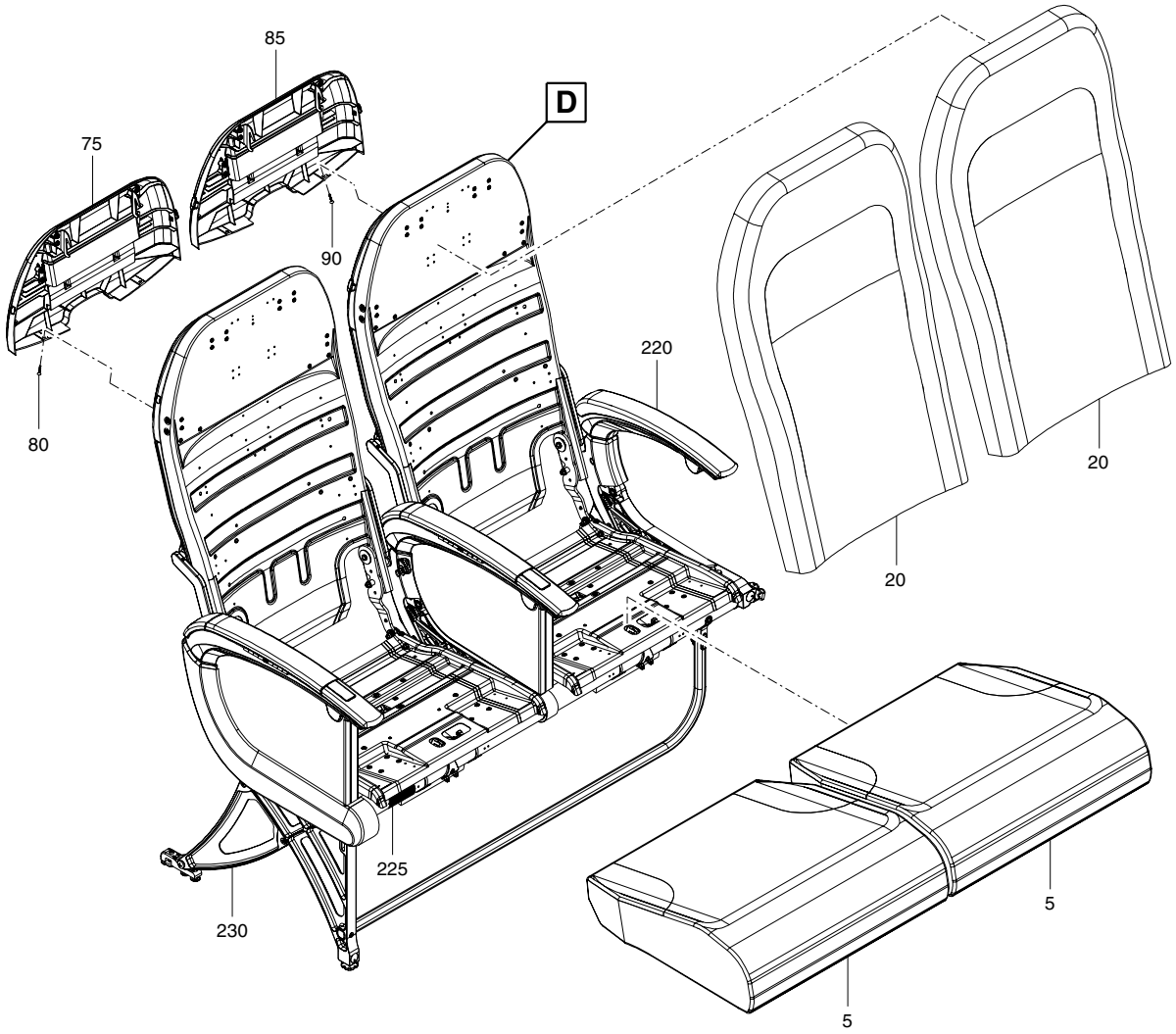
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1Q | | | ATTACHING PARTS | | |
| 160 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 165 | 41741010-519AA | | . ARMREST ASSY<br>(TRUE PN 41741010-519-AA)<br>SEE FIG. 6B FOR DET | A | 1 |
| – 165A | 41741010-520AA | | . ARMREST ASSY<br>(TRUE PN 41741010-520-AA)<br>SEE FIG. 6B FOR DET | B | 1 |
| 170 | 41741010-521AA | | . ARMREST ASSY<br>(TRUE PN 41741010-521-AA)<br>SEE FIG. 6 FOR DET | A | 1 |
| – 170A | 41741010-522AA | | . ARMREST ASSY<br>(TRUE PN 41741010-522-AA)<br>SEE FIG. 6 FOR DET | B | 1 |
| 175 | 41741010-517AA | | . ARMREST ASSY<br>(TRUE PN 41741010-517-AA)<br>SEE FIG. 6A FOR DET | | 1 |
| 180 | 4FPL0001-43 | | . PLACARD | | 1 |
| 185 | 41761005-503 | | . FRAME ASSY, BASE<br>SEE FIG. 9C FOR DET | A | 1 |
| – 185A | 41761005-504 | | . FRAME ASSY, BASE<br>SEE FIG. 9C FOR DET | B | 1 |

– ITEM NOT ILLUSTRATED

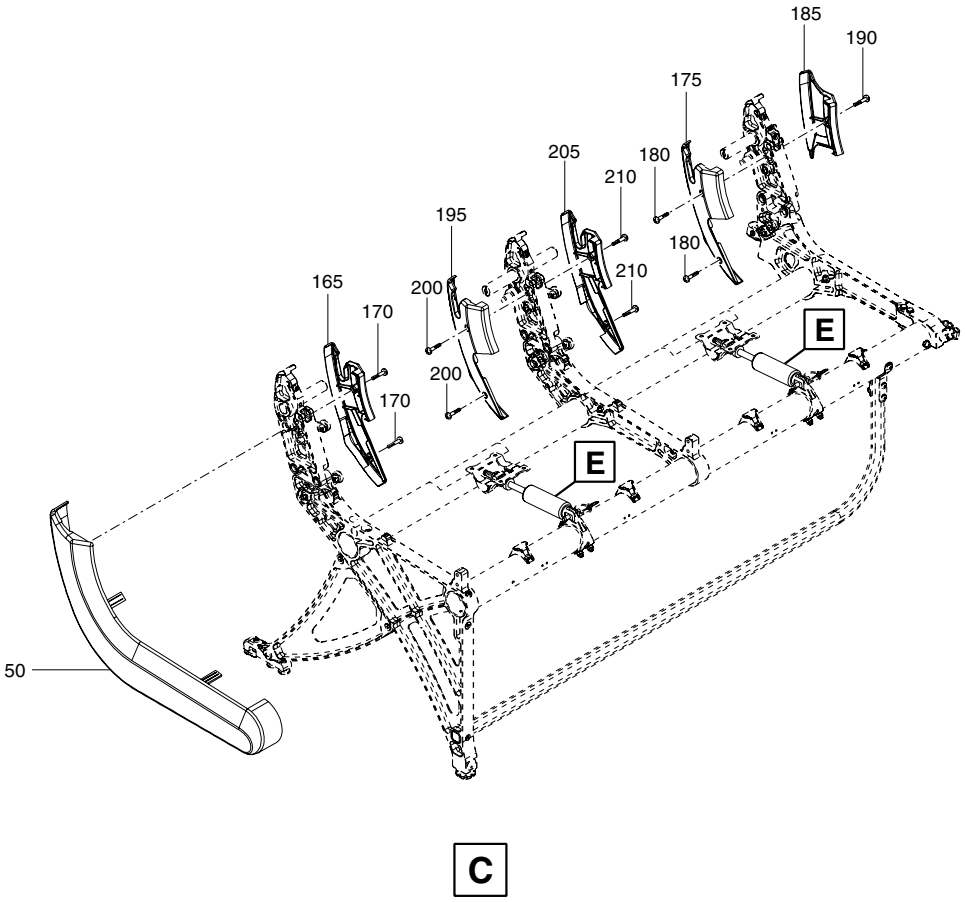
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Front Row Double Seat Assembly
(Sheet 1 of 4)
Figure 1R/GRAPHIC 25-25-52-99b-017-A01

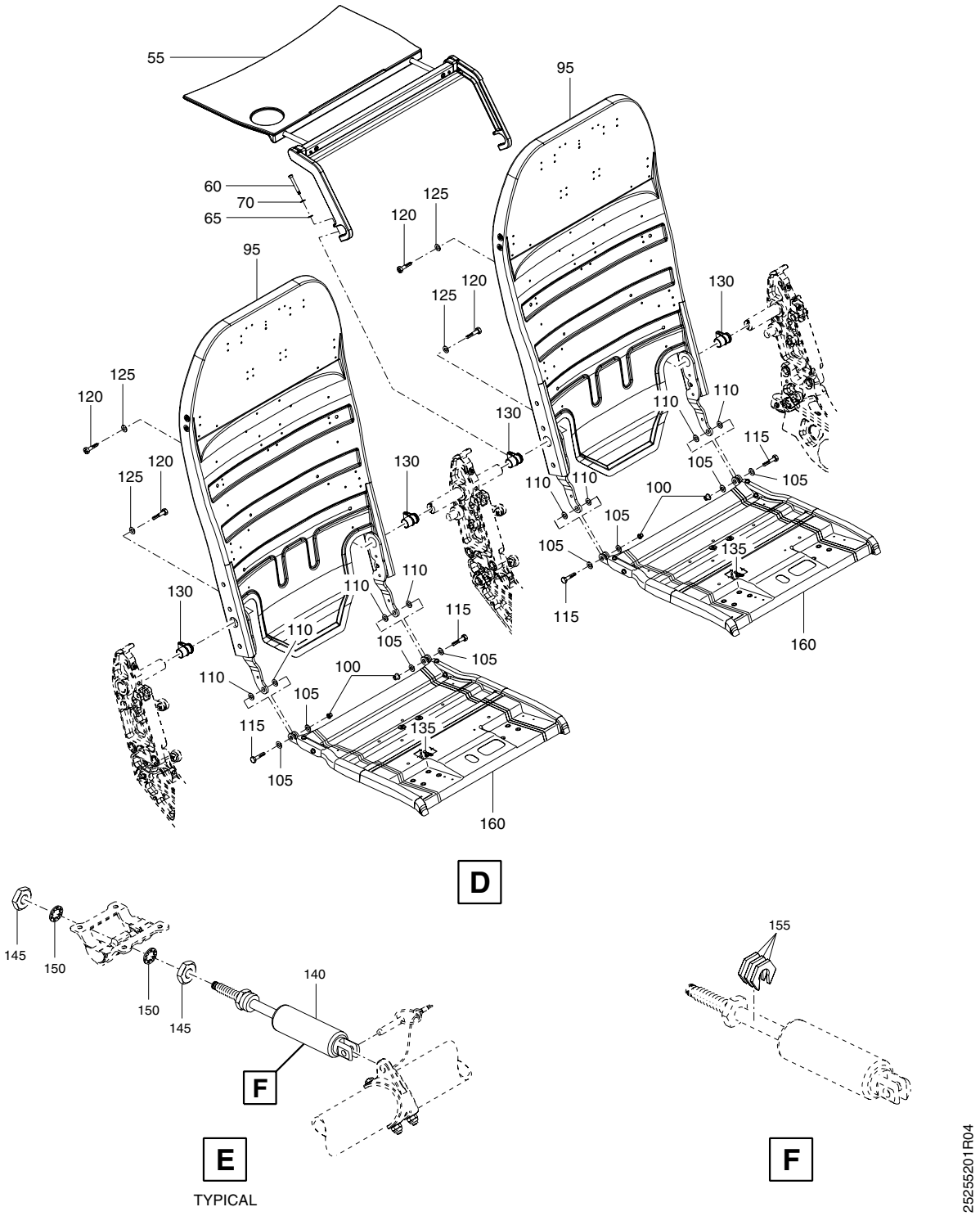



Front Row Double Seat Assembly
(Sheet 2 of 4)
Figure 1R/GRAPHIC 25-25-52-99b-017-A01




25255201 R03

Front Row Double Seat Assembly
(Sheet 3 of 4)
Figure 1R/GRAPHIC 25-25-52-99b-017-A01




Front Row Double Seat Assembly
(Sheet 4 of 4)
Figure 1R/GRAPHIC 25-25-52-99b-017-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1R – 1 | 41766004-101AA | | SEAT ASSY, FRONT ROW DOUBLE<br>(TRUE PN 41766004-101-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | A | RF |
| – 1A | 41766004-102AA | | SEAT ASSY, FRONT ROW DOUBLE<br>(TRUE PN 41766004-102-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | B | RF |
| 5 | 41761012-501AA | | . CUSHION ASSY, BOTTOM<br>(TRUE PN 41761012-501-AA) | | 2 |
| – 10 | 41761062-501AA | | . . COVER ASSY, UPHOLSTERY<br>(TRUE PN 41761062-501-AA)<br>(FABRIC) | | 1 |
| – 15 | 41761072-501 | | . . CUSHION ASSY, FIREBLOCKED | | 1 |
| 20 | 41761011-501AA | | . CUSHION ASSY, BACK<br>(TRUE PN 41761011-501-AA) | | 2 |
| 25 | 41741400-503-80 | | . BELT ASSY, Y-LAP<br>(TRUE PN 41741400-503-8088)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | A | 1 |
| – 25A | 2215-1-011-8088 | | . BELT ASSY, Y-LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM 25)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | A | 1 |
| – 25B | 41741400-504-80 | | . BELT ASSY, Y-LAP<br>(TRUE PN 41741400-504-8088)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | B | 1 |
| – 25C | 2215-1-021-8088 | | . BELT ASSY, Y-LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM -25B)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | B | 1 |
| 30 | 41741400-504-80 | | . BELT ASSY, Y-LAP<br>(TRUE PN 41741400-504-8088)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | A | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1R – 30A | 2215-1-021-8088 | | . BELT ASSY, Y-LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM 30)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | A | 1 |
| – 30B | 41741400-503-80 | | . BELT ASSY, Y-LAP<br>(TRUE PN 41741400-503-8088)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | B | 1 |
| – 30C | 2215-1-011-8088 | | . BELT ASSY, Y-LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM -30B)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | B | 1 |
| 35 | 41741221-501AA | | . COVER ASSY, SEAT BELT<br>(TRUE PN 41741221-501-AA)<br>(E-LEATHER) | | 4 |
| 40 | 41571020-503 | | . POUCH ASSY, LIFE VEST | | 2 |
| | | | ATTACHING PARTS | | |
| 45 | PLT3SM | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT3S-M) | | AR |
| | | | * * * | | |
| 50 | 41741210-1AA | | . END BAY<br>(TRUE PN 41741210-1-AA) | A | 1 |
| – 50A | 41741210-2AA | | . END BAY<br>(TRUE PN 41741210-2-AA) | B | 1 |
| 55 | 41761014-521AA | | . FOOD TRAY ASSY, SLIDING<br>(AD 2017-09-09)<br>(TRUE PN 41761014-521-AA)<br>SEE FIG. 2A FOR DET<br>POST SB 41760000-25-A14 | | 2 |
| | | | ATTACHING PARTS | | |
| 60 | NAS1351-3-28 | | . SCREW, CAP | | 4 |
| 65 | E0-540-802-107 | | . O-RING | | 4 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1R 70 | NAS1149C0363B | | . WASHER | | 4 |
| | | | * * * | | |
| 75 | 41761470-503AA | | . SHROUD ASSY, UPPER<br>(TRUE PN 41761470-503-AA)<br>(AD 2017-09-09)<br>SEE FIG. 4B FOR DET<br>POST SB 41760000-25-A14 | A | 1 |
| – 75A | 41761470-504AA | | . SHROUD ASSY, UPPER<br>(TRUE PN 41761470-504-AA)<br>(AD 2017-09-09)<br>SEE FIG. 4B FOR DET<br>POST SB 41760000-25-A14 | B | 1 |
| | | | ATTACHING PARTS | | |
| 80 | NAS514P1032-10 | | . SCREW<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| | | | * * * | | |
| 85 | 41761470-505AA | | . SHROUD ASSY, UPPER<br>(AD 2017-09-09)<br>(TRUE PN 41761470-505-AA)<br>SEE FIG. 4D FOR DET<br>POST SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 90 | NAS514P1032-10 | | . SCREW<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| | | | * * * | | |
| 95 | 41761008-553AA | | . BACK ASSY, SEAT<br>(AD 2017-09-09)<br>(TRUE PN 41761008-553-AA)<br>SEE FIG. 3C FOR DET<br>POST SB 41760000-25-A14 | | 2 |
| | | | ATTACHING PARTS | | |
| 100 | MS21042L4 | | . NUT | | 4 |
| 105 | NAS1149F0432P | | . WASHER | | 8 |
| 110 | NAS1515H6L | | . WASHER, NYLON | | 8 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1R 115 | NAS6604-9 | | . BOLT | | 4 |
| 120 | NAS6604-1 | | . BOLT | | 4 |
| 125 | AN970-4 | | . WASHER | | 4 |
| | | | * * * | | |
| 130 | 41741101-1 | | . SPACER, FOOD TRAY ATTACHMENT | | 4 |
| 135 | PLT15M | | . CABLE TIE<br>(V06383)<br>(TRUE PN PLT1.5M) | | AR |
| 140 | 41571090-507 | | . LOCK ASSY, RECLINE | | 2 |
| – 140A | 810309100N | | . LOCK ASSY, RECLINE<br>(VSGCS8)<br>(VENDORS PN TO ITEM 140)<br>(TRUE PN 8.1.0309/100N) | | 2 |
| | | | ATTACHING PARTS | | |
| 145 | AN316-6R | | . NUT | | 4 |
| 150 | MS35333-42 | | . WASHER, LOCK | | 4 |
| | | | * * * | | |
| 155 | 6210088 | | . . WASHER, PLASTIC<br>(TRUE PN 62.1.0088) | | 3 |
| 160 | 41761092-503 | | . PAN ASSY, SEAT<br>(AD 2017-09-09)<br>SEE FIG. 5A FOR DET<br>POST SB 41760000-25-A14 | | 2 |
| 165 | 41741210-3AA | | . COVER, END BAY<br>(TRUE PN 41741210-3-AA) | A | 1 |
| – 165A | 41741210-4AA | | . COVER, END BAY<br>(TRUE PN 41741210-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 170 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 175 | 41761210-5AA | | . SPREADER, SHROUD<br>(TRUE PN 41761210-5-AA) | A | 1 |

– ITEM NOT ILLUSTRATED

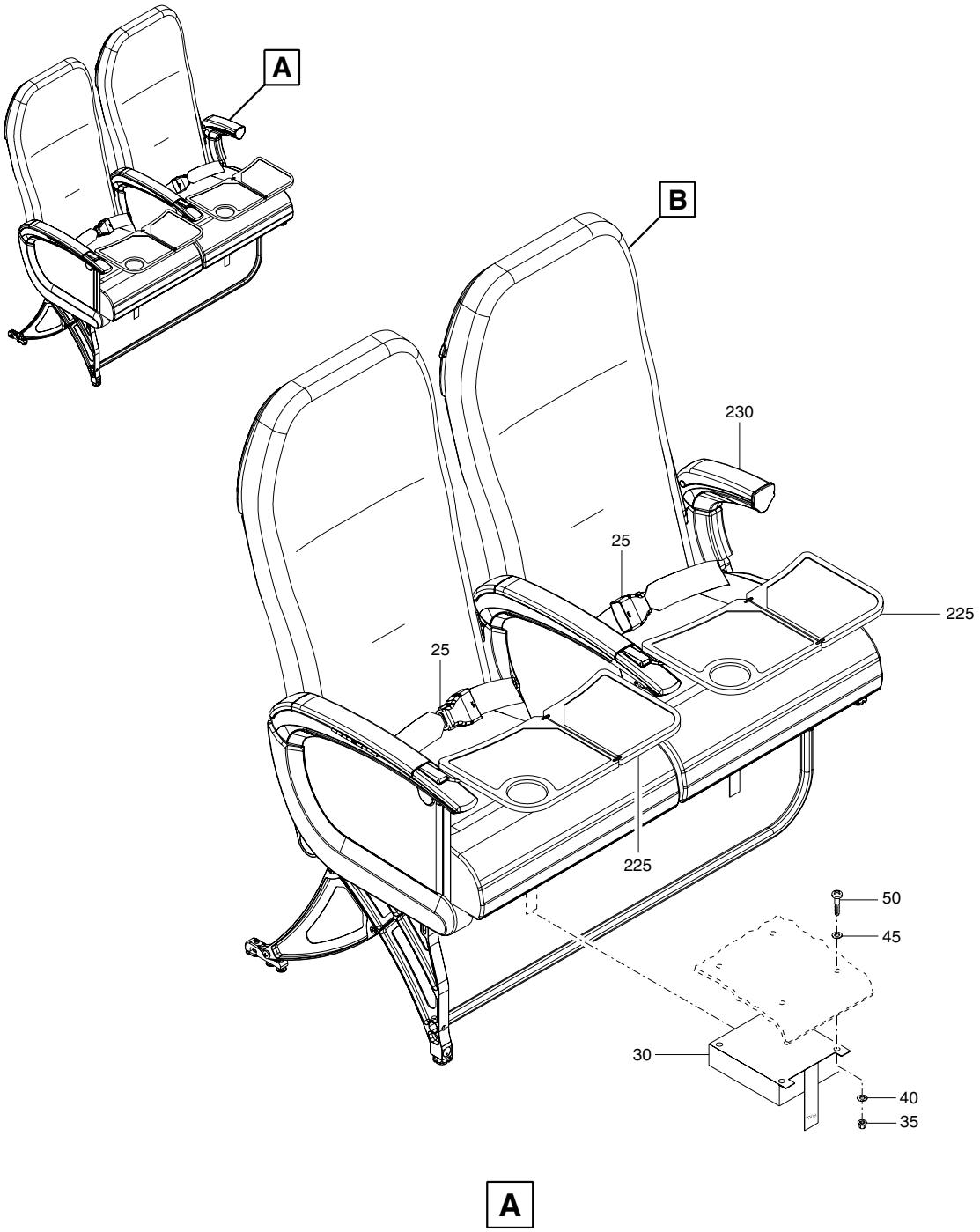
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1R – 175A | 41761210-6AA | | . SPREADER, SHROUD (TRUE PN 41761210-6-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 180 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 185 | 41761057-3AA | | . SPREADER, SHROUD (TRUE PN 41761057-3-AA) | A | 1 |
| – 185A | 41761057-4AA | | . SPREADER, SHROUD (TRUE PN 41761057-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 190 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 195 | 41761210-1AA | | . SPREADER, SHROUD (TRUE PN 41761210-1-AA) | A | 1 |
| – 195A | 41761210-3AA | | . SPREADER, SHROUD (TRUE PN 41761210-3-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 200 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 205 | 41761210-3AA | | . SPREADER, SHROUD (TRUE PN 41761210-3-AA) | A | 1 |
| – 205A | 41761210-1AA | | . SPREADER, SHROUD (TRUE PN 41761210-1-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 210 | NAS603-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 215 | 41761301-509AA | | . FOOD TRAY ASSY, IN-ARM (TRUE PN 41761301-509-AA) SEE FIG. 7C FOR DET | A | 2 |

– ITEM NOT ILLUSTRATED

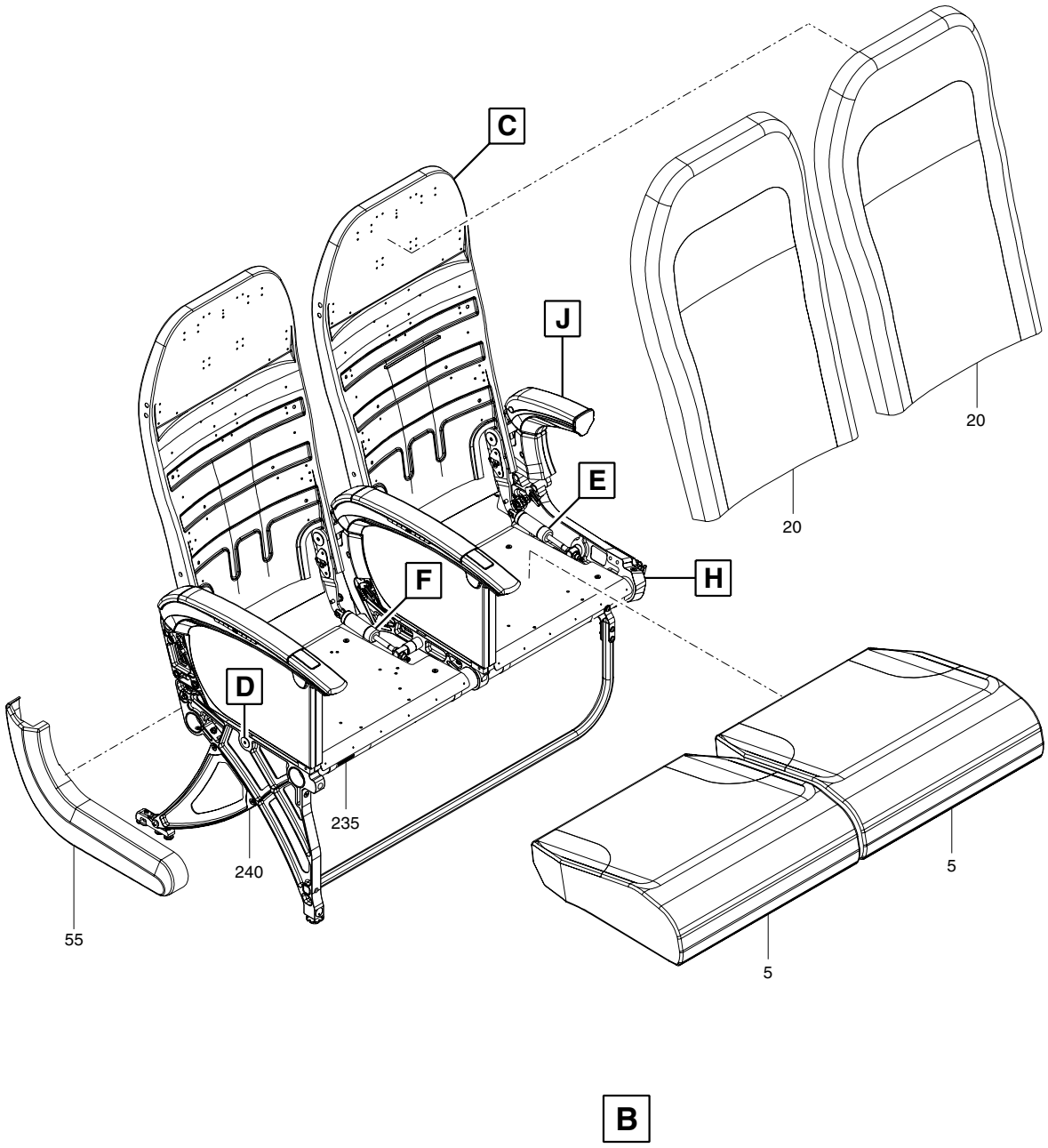
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1R – 215A | 41761301-510AA | | . FOOD TRAY ASSY, IN-ARM<br>(TRUE PN 41761301-510-AA)<br>SEE FIG. 7C FOR DET | B | 2 |
| 220 | 41741010-517AA | | . ARMREST ASSY<br>(TRUE PN 41741010-517-AA)<br>SEE FIG. 6A FOR DET | | 1 |
| 225 | 4FPL0001-43 | | . PLACARD | | 1 |
| 230 | 41761205-503 | | . FRAME ASSY, BASE<br>SEE FIG. 9E FOR DET | A | 1 |
| – 230A | 41761205-504 | | . FRAME ASSY, BASE<br>SEE FIG. 9E FOR DET | B | 1 |

– ITEM NOT ILLUSTRATED

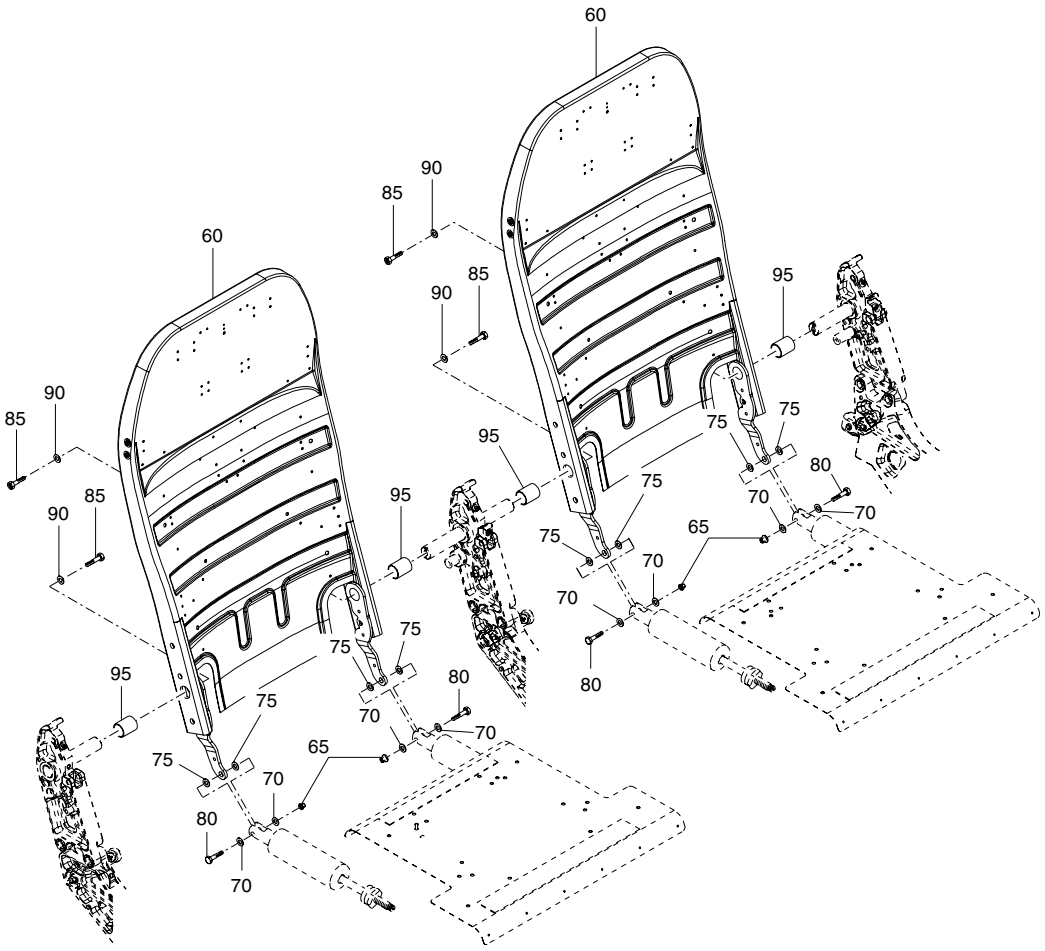
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Exit Row Double Seat Assembly
(Sheet 1 of 6)
Figure 1S/GRAPHIC 25-25-52-99b-018-A01



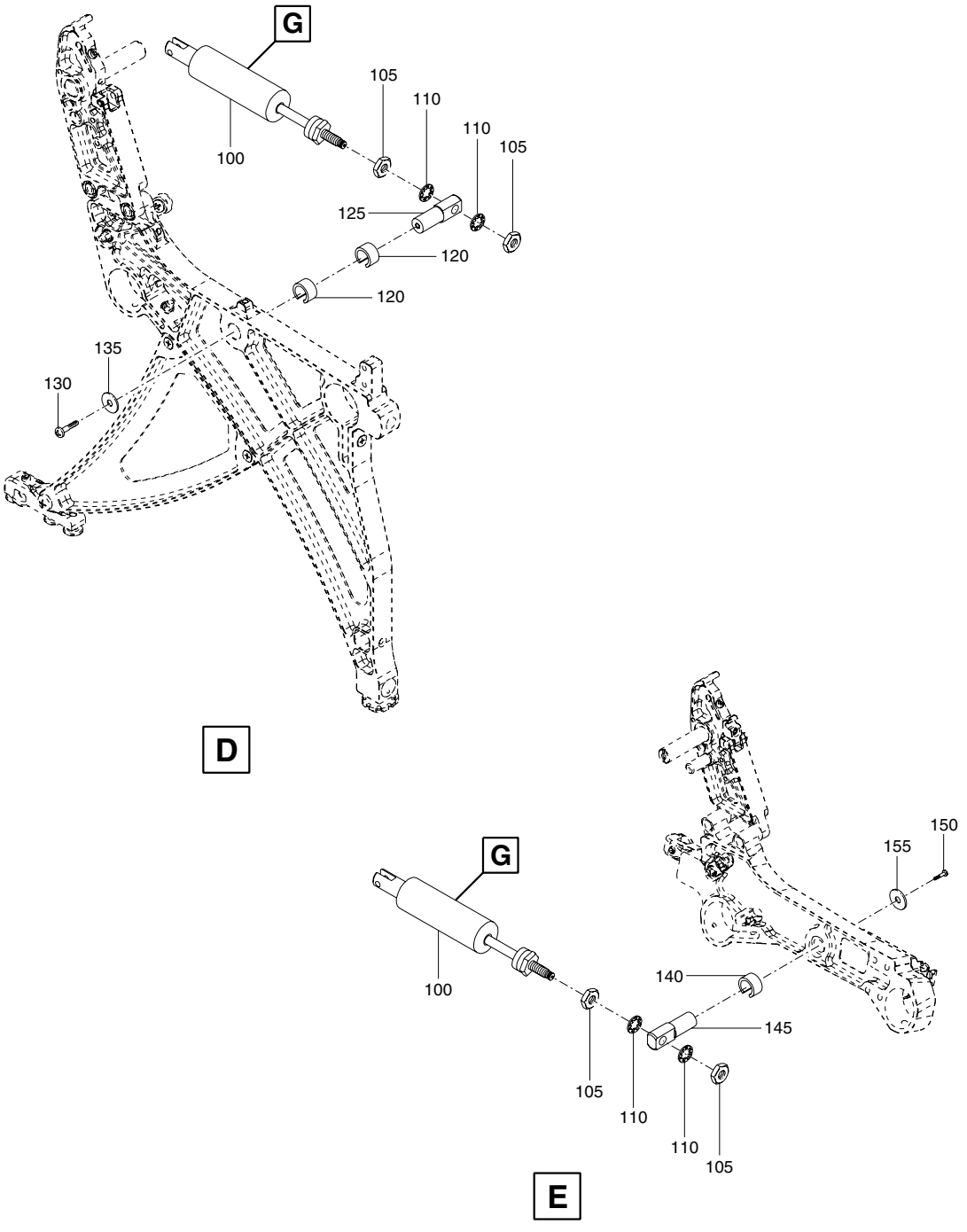

Exit Row Double Seat Assembly
(Sheet 2 of 6)
Figure 1S/GRAPHIC 25-25-52-99b-018-A01



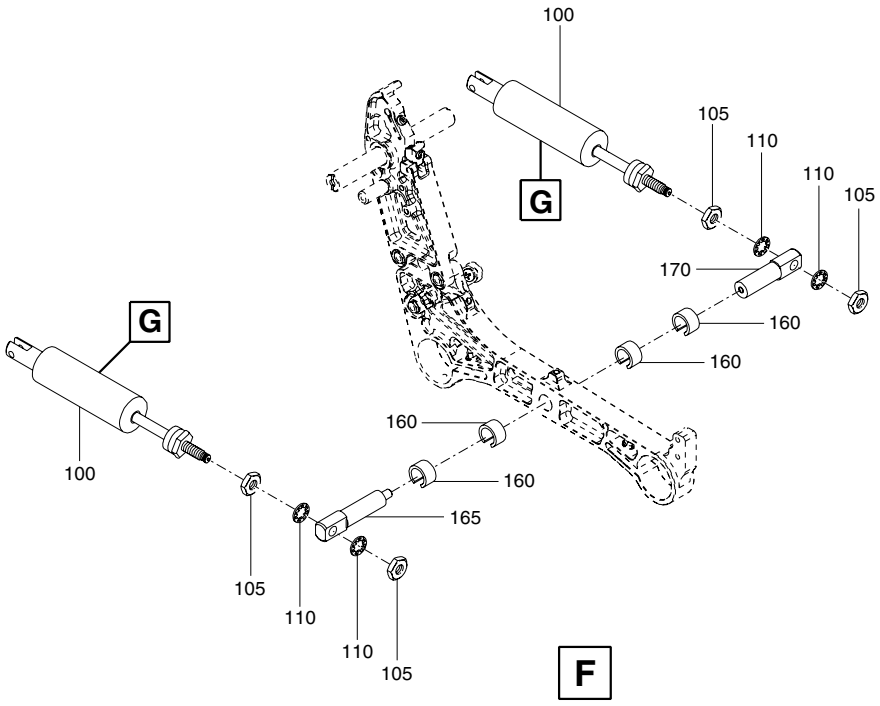

C

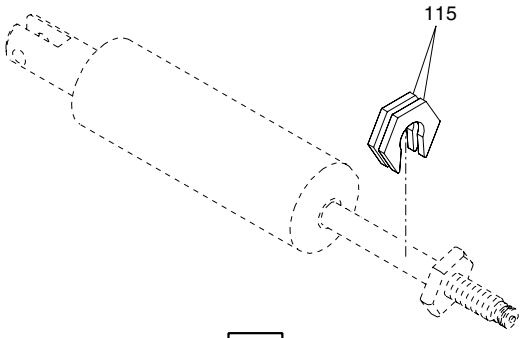
25255201S03

Exit Row Double Seat Assembly
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Figure 1S/GRAPHIC 25-25-52-99b-018-A01




Exit Row Double Seat Assembly
(Sheet 4 of 6)
Figure 1S/GRAPHIC 25-25-52-99b-018-A01

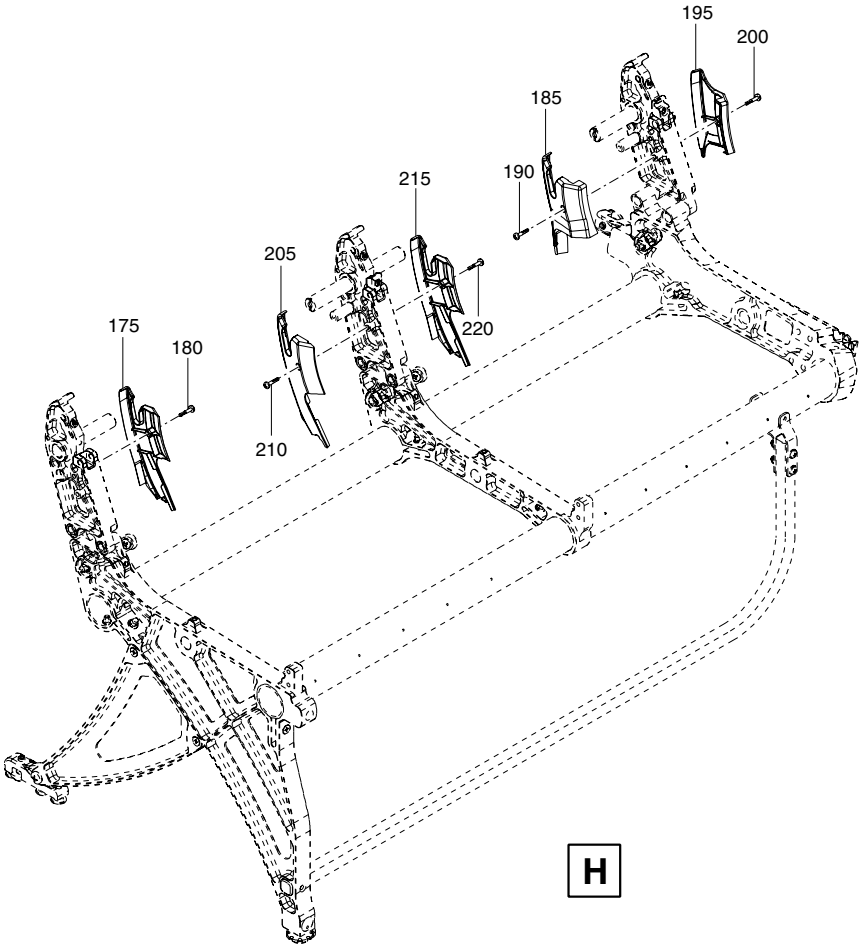



TYPICAL

25255201S05

Exit Row Double Seat Assembly
(Sheet 5 of 6)
Figure 1S/GRAPHIC 25-25-52-99b-018-A01




25255201S06

Exit Row Double Seat Assembly
(Sheet 6 of 6)
Figure 1S/GRAPHIC 25-25-52-99b-018-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1S – 1 | 41767004-101AA | | SEAT ASSY, EXIT ROW DOUBLE<br>(TRUE PN 41767004-101-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | A | RF |
| – 1A | 41767004-102AA | | SEAT ASSY, EXIT ROW DOUBLE<br>(TRUE PN 41767004-102-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | B | RF |
| 5 | 41761273-505AA | | . CUSHION ASSY, BOTTOM<br>(TRUE PN 41761273-505-AA) | | 2 |
| – 10 | 41761282-505AA | | . . COVER ASSY, UPHOLSTERY<br>(TRUE PN 41761282-505-AA)<br>(FABRIC) | | 1 |
| – 15 | 41761281-503 | | . . CUSHION ASSY, FIREBLOCKED | | 1 |
| 20 | 41761011-501AA | | . CUSHION ASSY, BACK<br>(TRUE PN 41761011-501-AA) | | 2 |
| 25 | 41741400-501-90 | | . BELT ASSY, LAP<br>(TRUE PN 41741400-501-9040)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| – 25A | 2205-1-051-9040 | | . BELT ASSY, LAP<br>(V35FB9)<br>(VENDORS PN TO ITEM -25)<br>(BUCKLE TOWARD CENTER ARMREST ASSY) | | 2 |
| 30 | 41761020-501 | | . POUCH ASSY, LIFE VEST | | 2 |
| | | | ATTACHING PARTS | | |
| 35 | MS21042L3 | | . NUT | | 4 |
| 40 | NASM970-3 | | . WASHER | | 8 |
| 45 | NAS1149F0332P | | . WASHER | | 4 |
| 50 | NAS603-8 | | . SCREW | | 8 |
| | | | * * * | | |
| 55 | 41761110-1AA | | . END BAY<br>(TRUE PN 41761110-1-AA) | A | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1S – 55A | 41761110-2AA | | . END BAY<br>(TRUE PN 41761110-2-AA) | B | 1 |
| 60 | 41761008-541 | | . BACK ASSY, SEAT<br>SEE FIG. 3D FOR DET | | 2 |
| | | | ATTACHING PARTS | | |
| 65 | MS21042L4 | | . NUT | | 4 |
| 70 | NAS1149F0432P | | . WASHER | | 8 |
| 75 | NAS1515H6L | | . WASHER, NYLON | | 8 |
| 80 | NAS6604-9 | | . BOLT | | 4 |
| 85 | NAS6604-1 | | . BOLT | | 4 |
| 90 | NASM970-4 | | . WASHER, FLAT | | 4 |
| | | | * * * | | |
| 95 | 41741092-1 | | . SPACER | | 4 |
| 100 | 41581264-501 | | . LOCK ASSY, RECLINE | | 4 |
| – 100A | 810309100N | | . LOCK ASSY, RECLINE<br>(VSGCS8)<br>(VENDORS PN TO ITEM 100)<br>(TRUE PN 8.1.0309/100N) | | 4 |
| | | | ATTACHING PARTS | | |
| 105 | AN316-6R | | . NUT | | 8 |
| 110 | MS35333-42 | | . WASHER, LOCK | | 8 |
| | | | * * * | | |
| 115 | 6210088 | | . . WASHER, PLASTIC<br>(TRUE PN 62.1.0088) | | 2 |
| 120 | 41761112-1 | | . SLEEVE, RECLINE TRUNNION | | 2 |
| 125 | 41761111-503 | | . PIN ASSY, RECLINE TRUNNION | | 1 |
| | | | ATTACHING PARTS | | |
| 130 | NAS603-5 | | . SCREW | | 1 |

– ITEM NOT ILLUSTRATED

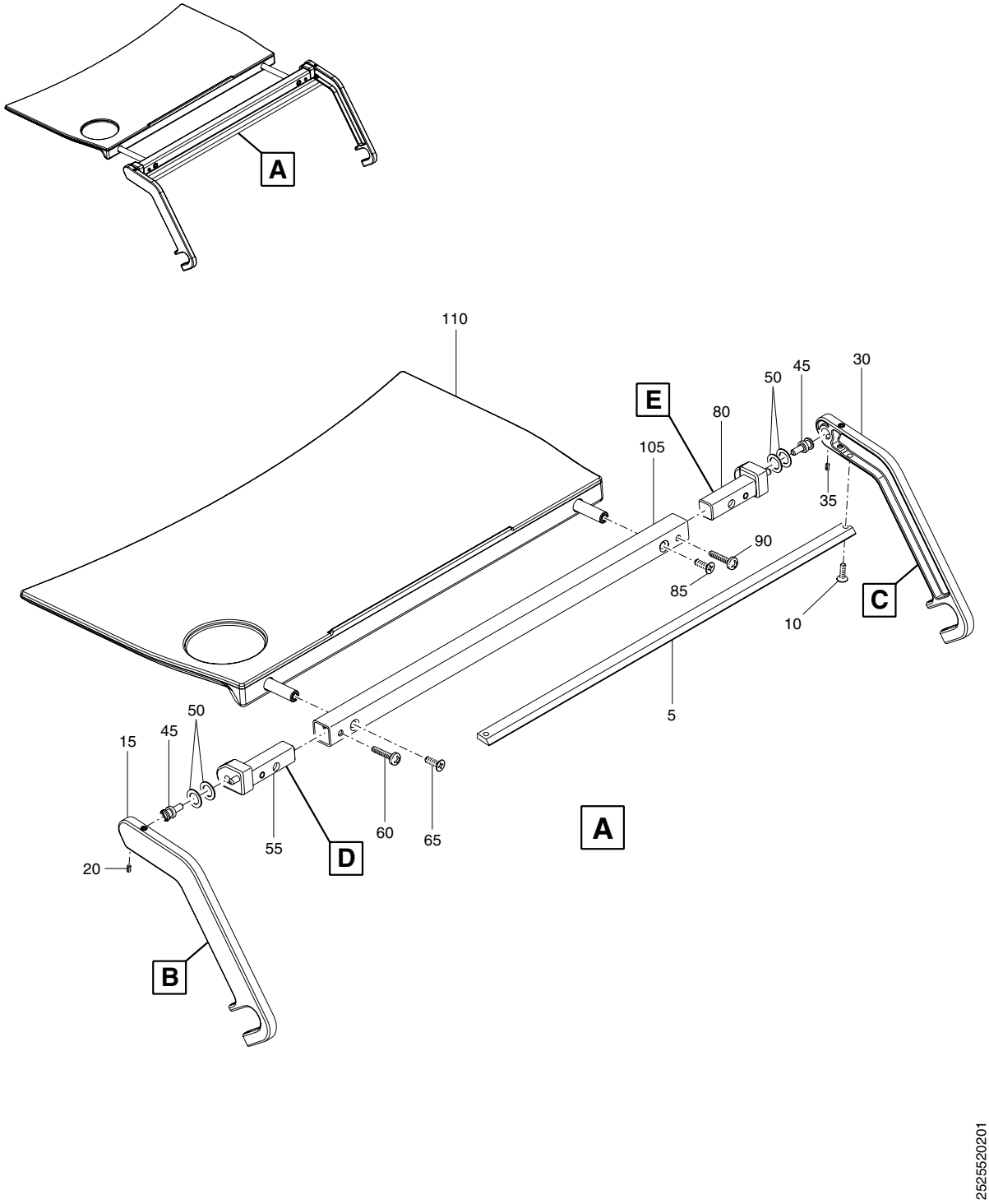
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1S 135 | NASM970-3 | | . WASHER | | 1 |
| | | | * * * | | |
| 140 | 41761112-3 | | . SLEEVE, RECLINE TRUNNION | | 1 |
| 145 | 41761111-505 | | . PIN ASSY, RECLINE TRUNNION | | 1 |
| | | | ATTACHING PARTS | | |
| 150 | NAS603-5 | | . SCREW | | 1 |
| 155 | NASM970-3 | | . WASHER | | 1 |
| | | | * * * | | |
| 160 | 41761112-1 | | . SLEEVE, RECLINE TRUNNION | | 4 |
| 165 | 41761111-501 | | . PIN ASSY, RECLINE TRUNNION | | 1 |
| 170 | 41761111-1 | | . PIN, RECLINE TRUNNION | | 1 |
| 175 | 41761110-3AA | | . COVER, END BAY (TRUE PN 41761110-3-AA) | A | 1 |
| – 175A | 41761110-4AA | | . COVER, END BAY (TRUE PN 41761110-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 180 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 185 | 41761110-9AA | | . SPREADER, SHROUD (TRUE PN 41761110-9-AA) | A | 1 |
| – 185A | 41761110-10AA | | . SPREADER, SHROUD (TRUE PN 41761110-10-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 190 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 195 | 41761057-3AA | | . SPREADER, SHROUD (TRUE PN 41761057-3-AA) | A | 1 |
| – 195A | 41761057-4AA | | . SPREADER, SHROUD (TRUE PN 41761057-4-AA) | B | 1 |

– ITEM NOT ILLUSTRATED

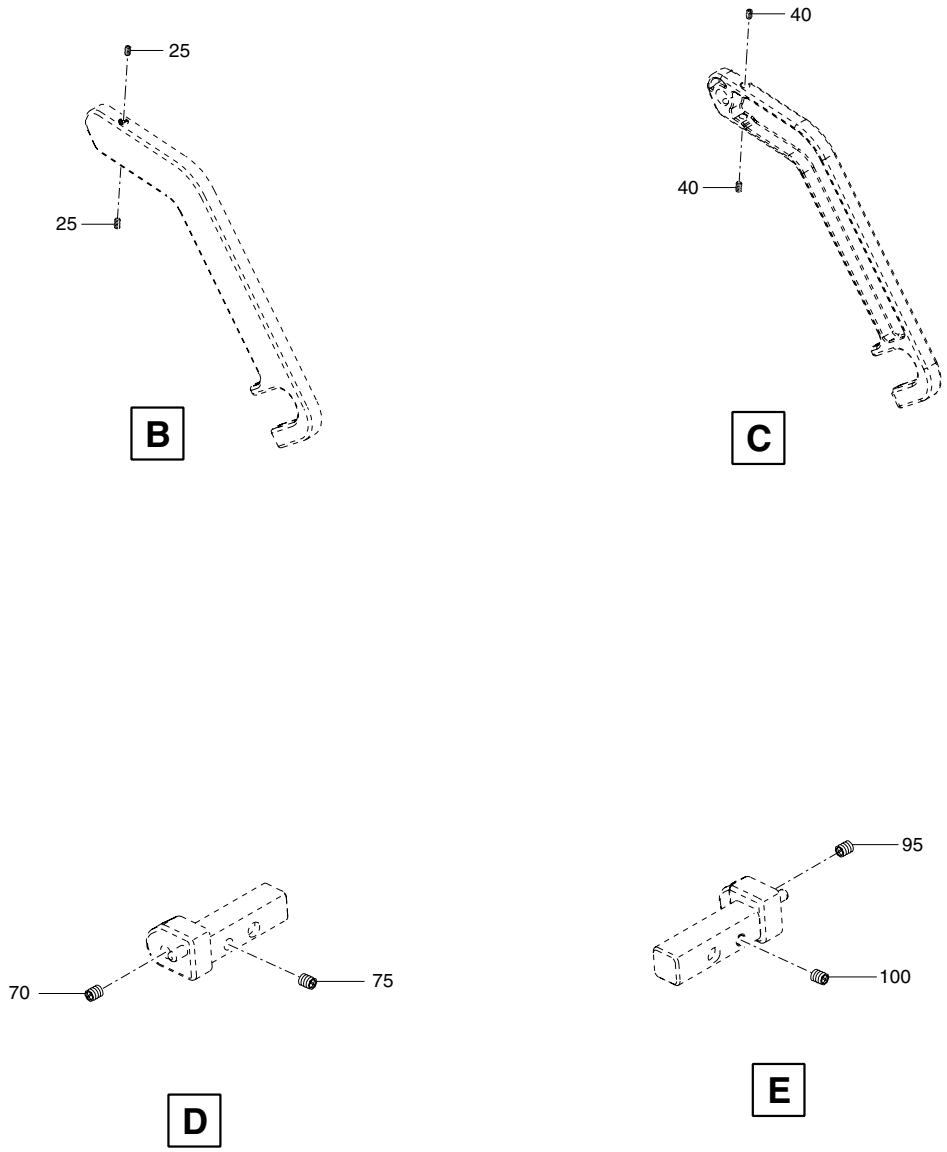
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 1S | | | ATTACHING PARTS | | |
| 200 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 205 | 41761110-5AA | | . SPREADER, SHROUD (TRUE PN 41761110-5-AA) | A | 1 |
| – 205A | 41761110-7AA | | . SPREADER, SHROUD (TRUE PN 41761110-7-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 210 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 215 | 41761110-7AA | | . SPREADER, SHROUD (TRUE PN 41761110-7-AA) | A | 1 |
| – 215A | 41761110-5AA | | . SPREADER, SHROUD (TRUE PN 41761110-5-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 220 | NAS603-4 | | . SCREW | | 1 |
| | | | * * * | | |
| 225 | 41761301-507AA | | . FOOD TRAY ASSY, IN-ARM (TRUE PN 41761301-507-AA) SEE FIG. 7D FOR DET | A | 2 |
| – 225A | 41761301-508AA | | . FOOD TRAY ASSY, IN-ARM (TRUE PN 41761301-508-AA) SEE FIG. 7D FOR DET | B | 2 |
| 230 | 41741010-527AA | | . ARMREST ASSY, EXIT ROW (TRUE PN 41741010-527-AA) | | 1 |
| 235 | 4FPL0001-43 | | . PLACARD | | 1 |
| 240 | 41761105-503 | | . FRAME ASSY, BASE SEE FIG. 9D FOR DET | A | 1 |
| – 240A | 41761105-504 | | . FRAME ASSY, BASE SEE FIG. 9D FOR DET | B | 1 |

– ITEM NOT ILLUSTRATED

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Sliding Food Tray Assembly
(Sheet 1 of 2)
Figure 2/GRAPHIC 25-25-52-99b-019-A01




Sliding Food Tray Assembly
(Sheet 2 of 2)
Figure 2/GRAPHIC 25-25-52-99b-019-A01

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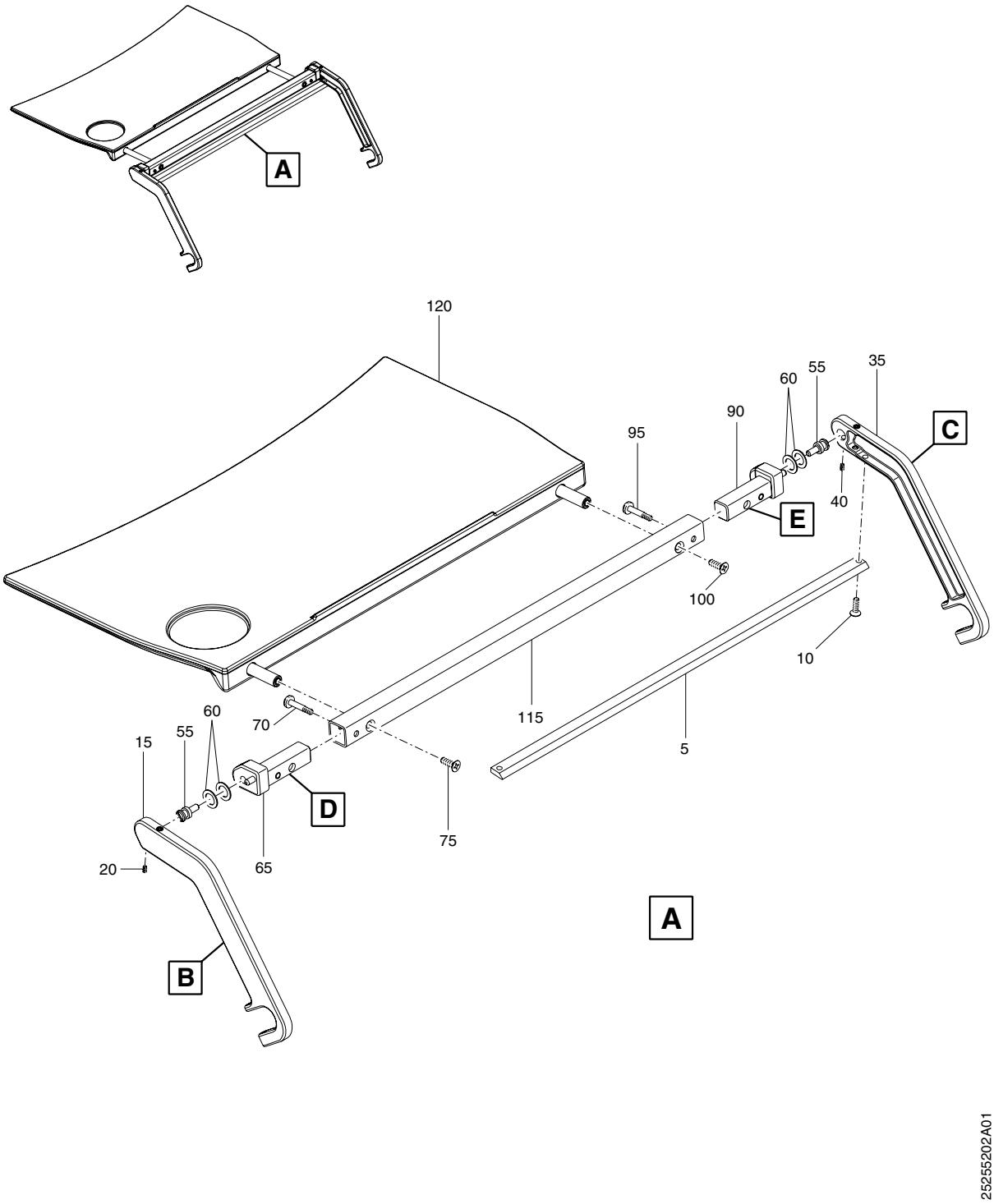
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 2 – 1 | 41761014-503AA | | FOOD TRAY ASSY, SLIDING<br>(TRUE PN 41761014-503-AA)<br>SEE FIG. 1 FOR NHA<br>SEE FIG. 1B FOR NHA<br>SEE FIG. 1D FOR NHA | | RF |
| 5 | 41761078-1 | | . BAR, TORSION | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS514P832-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 15 | 41741030-501AA | | . ARM ASSY<br>(TRUE PN 41741030-501-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 20 | NAS1081-08A4P | | . SET SCREW | | 1 |
| | | | * * * | | |
| 25 | NAS1081-08A3P | | . . SET SCREW | | 2 |
| 30 | 41741030-502AA | | . ARM ASSY<br>(TRUE PN 41741030-502-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 35 | NAS1081-08A4P | | . SET SCREW | | 1 |
| | | | * * * | | |
| 40 | NAS1081-08A3P | | . . SET SCREW | | 2 |
| 45 | 41741135-1 | | . PIN | | 2 |
| 50 | NAS1515H6L | | . WASHER, PLASTIC | | 4 |
| 55 | 41741087-501 | | . STOP ASSY | | 1 |
| | | | ATTACHING PARTS | | |
| 60 | NAS602-10 | | . SCREW | | 1 |
| 65 | NAS514P1032-8 | | . SCREW | | 1 |
| | | | * * * | | |

– ITEM NOT ILLUSTRATED

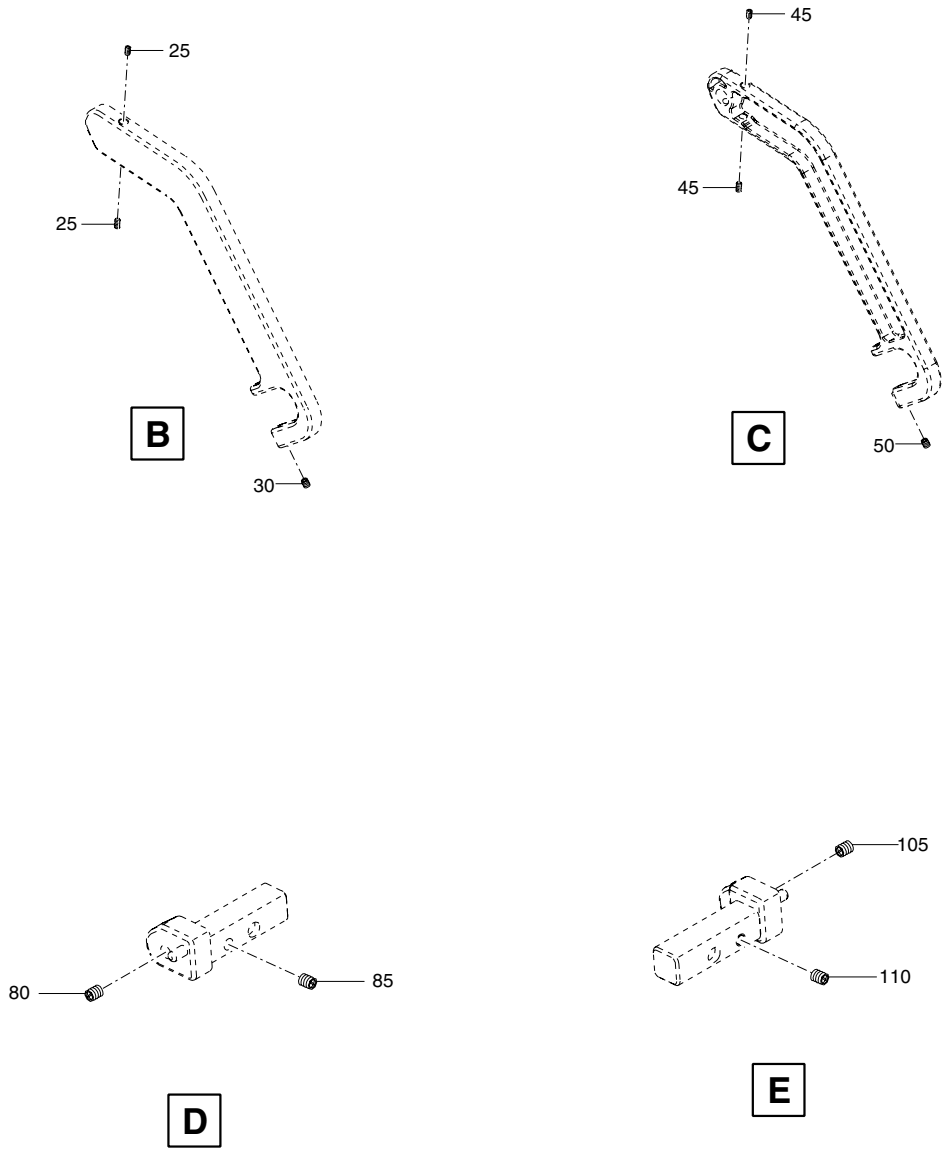
| FIG. ITEM | | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|---|
| 2 | 70 | 3591-3CNY190 | | . . INSERT, HELICOIL (V01556) | | 1 |
| | 75 | MS21209C0830 | | . . INSERT, HELICOIL | | 1 |
| | 80 | 41741087-502 | | . STOP ASSY | | 1 |
| | | | | ATTACHING PARTS | | |
| | 85 | NAS602-10 | | . SCREW | | 1 |
| | 90 | NAS514P1032-8 | | . SCREW | | 1 |
| | | | | * * * | | |
| | 95 | 3591-3CNY190 | | . . INSERT, HELICOIL (V01556) | | 1 |
| | 100 | MS21209C0830 | | . . INSERT, HELICOIL | | 1 |
| | 105 | 41761475-1 | | . CROSS TUBE | | 1 |
| | 110 | 41761094-501AA | | . FOOD TRAY ASSY (TRUE PN 41761094-501-AA) | | 1 |

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Sliding Food Tray Assembly
(Sheet 1 of 2)
Figure 2A/GRAPHIC 25-25-52-99b-020-A01




252552O2A02

Sliding Food Tray Assembly
(Sheet 2 of 2)
Figure 2A/GRAPHIC 25-25-52-99b-020-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 2A – 1 | 41761014-507AA | | FOOD TRAY ASSY, SLIDING<br>(TRUE PN 41761014-507-AA)<br>(AD 2017-09-09)<br>SEE FIG. 1F FOR NHA<br>SEE FIG. 1H FOR NHA<br>SEE FIG. 1K FOR NHA<br>PRE SB 41760000-25-A14 | A | RF |
| – 1A | 41761014-519AA | | FOOD TRAY ASSY, SLIDING<br>(TRUE PN 41761014-519-AA)<br>(AD 2017-09-09)<br>SEE FIG. 1P FOR NHA<br>POST SB 41760000-25-A14 | B | RF |
| – 1B | 41761014-521AA | | FOOD TRAY ASSY, SLIDING<br>(TRUE PN 41761014-521-AA)<br>(AD 2017-09-09)<br>SEE FIG. 1M FOR NHA<br>SEE FIG. 1R FOR NHA<br>POST SB 41760000-25-A14 | C | RF |
| 5 | 41761078-1 | | . BAR, TORSION | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS514P832-4 | | . SCREW | | 2 |
| | | | * * * | | |
| 15 | 41741030-503AA | | . ARM ASSY<br>(TRUE PN 41741030-503-AA) | A,C | 1 |
| – 15A | 41741030-505AA | | . ARM ASSY<br>(TRUE PN 41741030-505-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 20 | NAS1081-08A4P | | . SET SCREW | | 1 |
| | | | * * * | | |
| 25 | NAS1081-08A3P | | . . SET SCREW | | 2 |
| 30 | MS21209F1-10 | | . . INSERT, HELICOIL | | 2 |
| 35 | 41741030-504AA | | . ARM ASSY<br>(TRUE PN 41741030-504-AA) | A,C | 1 |

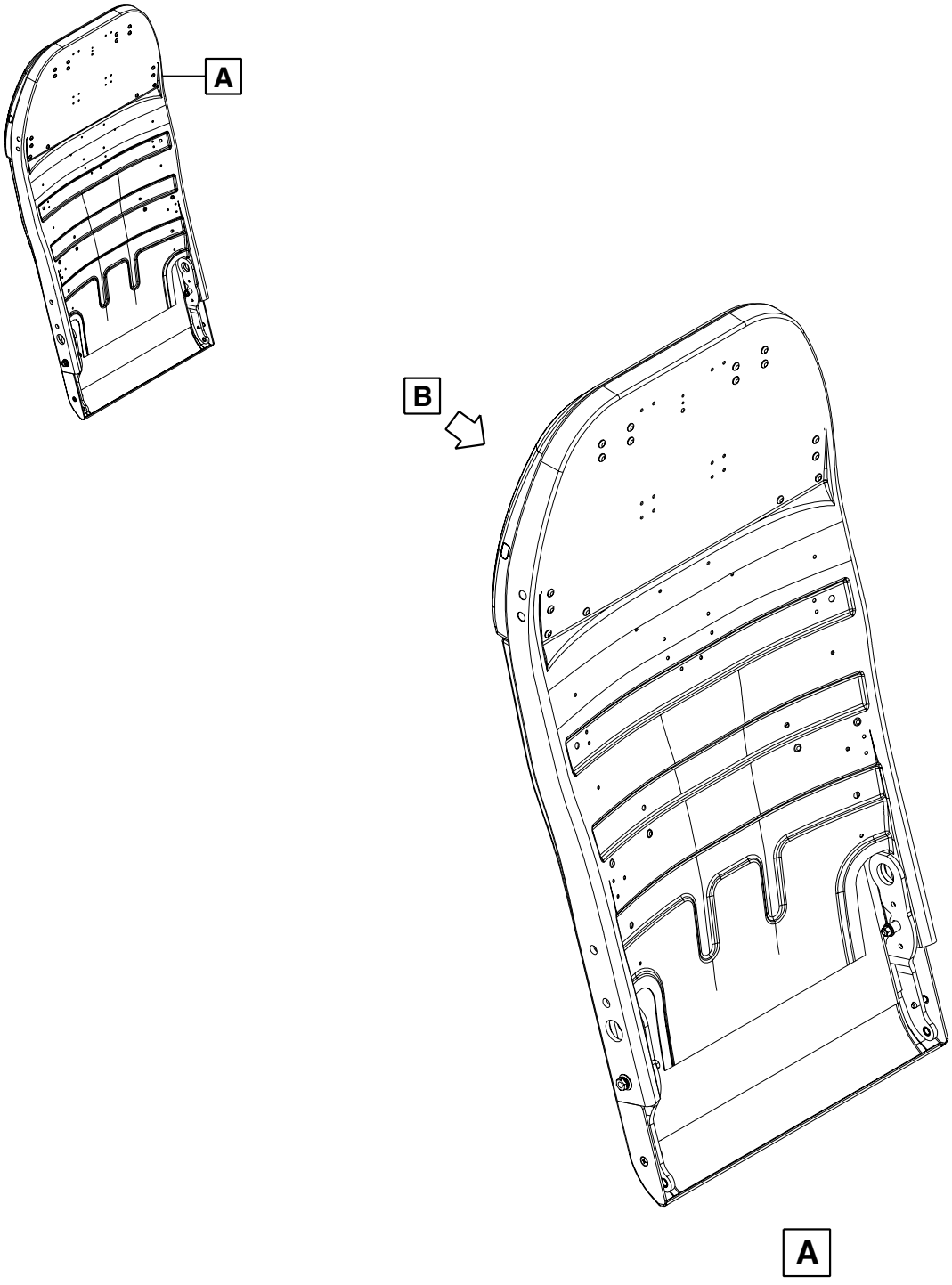
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 2A – 35A | 41741030-506AA | | . ARM ASSY<br>(TRUE PN 41741030-506-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 40 | NAS1081-08A4P | | . SET SCREW | | 1 |
| | | | * * * | | |
| 45 | NAS1081-08A3P | | . . SET SCREW | | 2 |
| 50 | MS21209F1-10 | | . . INSERT, HELICOIL | | 2 |
| 55 | 41741135-1 | | . PIN | | 2 |
| 60 | NAS1515H6L | | . WASHER, PLASTIC | | 4 |
| 65 | 41741087-501 | | . STOP ASSY | | 1 |
| | | | ATTACHING PARTS | | |
| 70 | NAS602-10 | | . SCREW<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | A | 1 |
| – 70A | NAS602-14 | | . SCREW<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | B | 1 |
| – 70B | NAS602-14P | | . SCREW<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | B,C | 1 |
| 75 | NAS514P1032-8 | | . SCREW<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | A | 1 |
| – 75A | NAS514P1032-14 | | . SCREW<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | B,C | 1 |
| | | | * * * | | |
| 80 | 3591-3CNY190 | | . . INSERT, HELICOIL<br>(V01556) | | 1 |
| 85 | MS21209C0830 | | . . INSERT, HELICOIL | | 1 |
| 90 | 41741087-502 | | . STOP ASSY | | 1 |

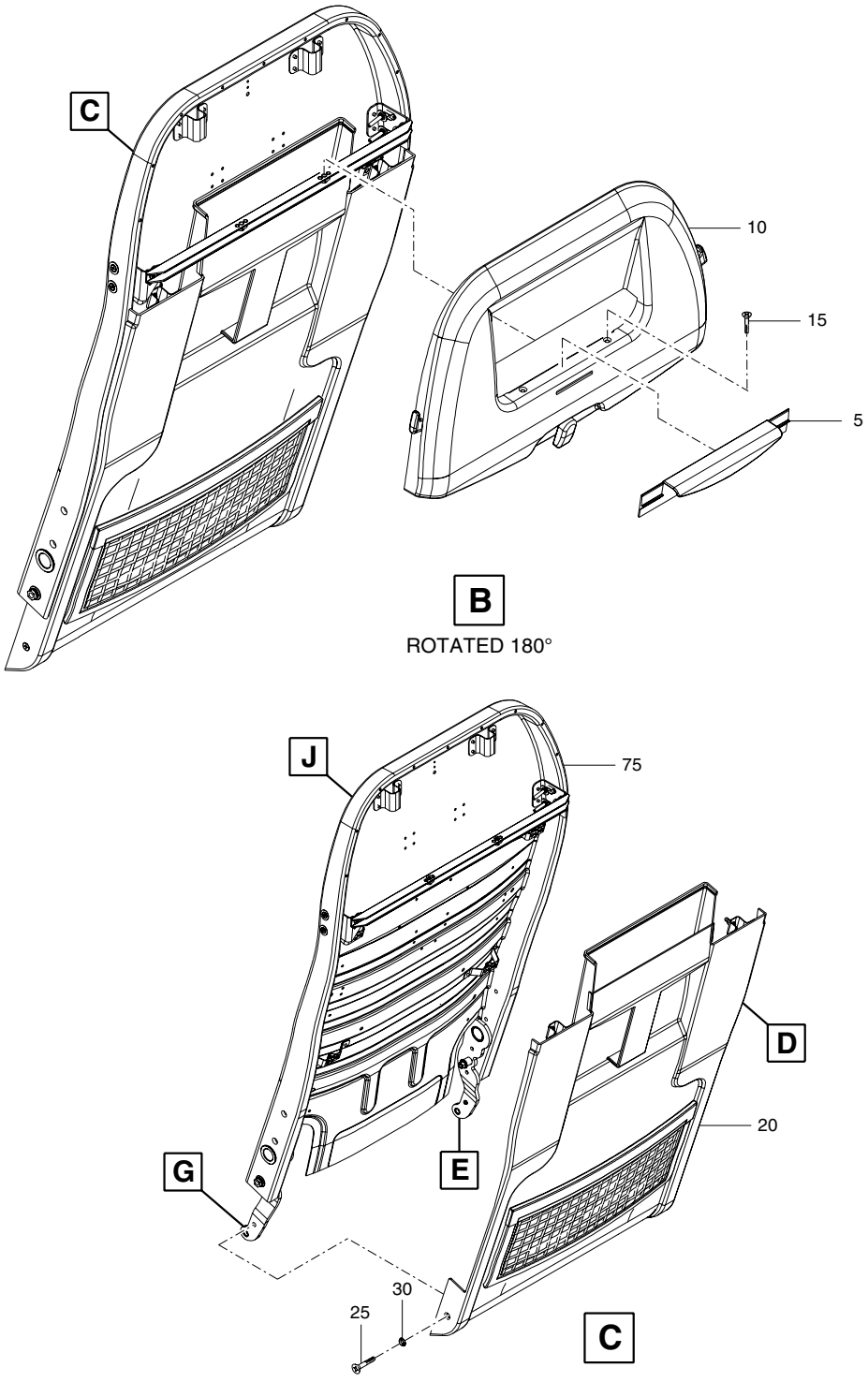
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 2A | | | ATTACHING PARTS | | |
| 95 | NAS602-10 | | . SCREW<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | A | 1 |
| – 95A | NAS602-14 | | . SCREW<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | B | 1 |
| – 95B | NAS602-14P | | . SCREW<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | B,C | 1 |
| 100 | NAS514P1032-8 | | . SCREW<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | A | 1 |
| – 100A | NAS514P1032-14 | | . SCREW<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | B,C | 1 |
| | | | * * * | | |
| 105 | 3591-3CNY190 | | . . INSERT, HELICOIL<br>(V01556) | | 1 |
| 110 | MS21209C0830 | | . . INSERT, HELICOIL | | 1 |
| 115 | 41761079-1AA | | . CROSS TUBE<br>(AD 2017-09-09)<br>(TRUE PN 41761079-1-AA)<br>PRE SB 41760000-25-A14 | A | 1 |
| – 115A | 41761475-1 | | . CROSS TUBE<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | B,C | 1 |
| 120 | 41761094-501AA | | . FOOD TRAY ASSY<br>(TRUE PN 41761094-501-AA) | | 1 |

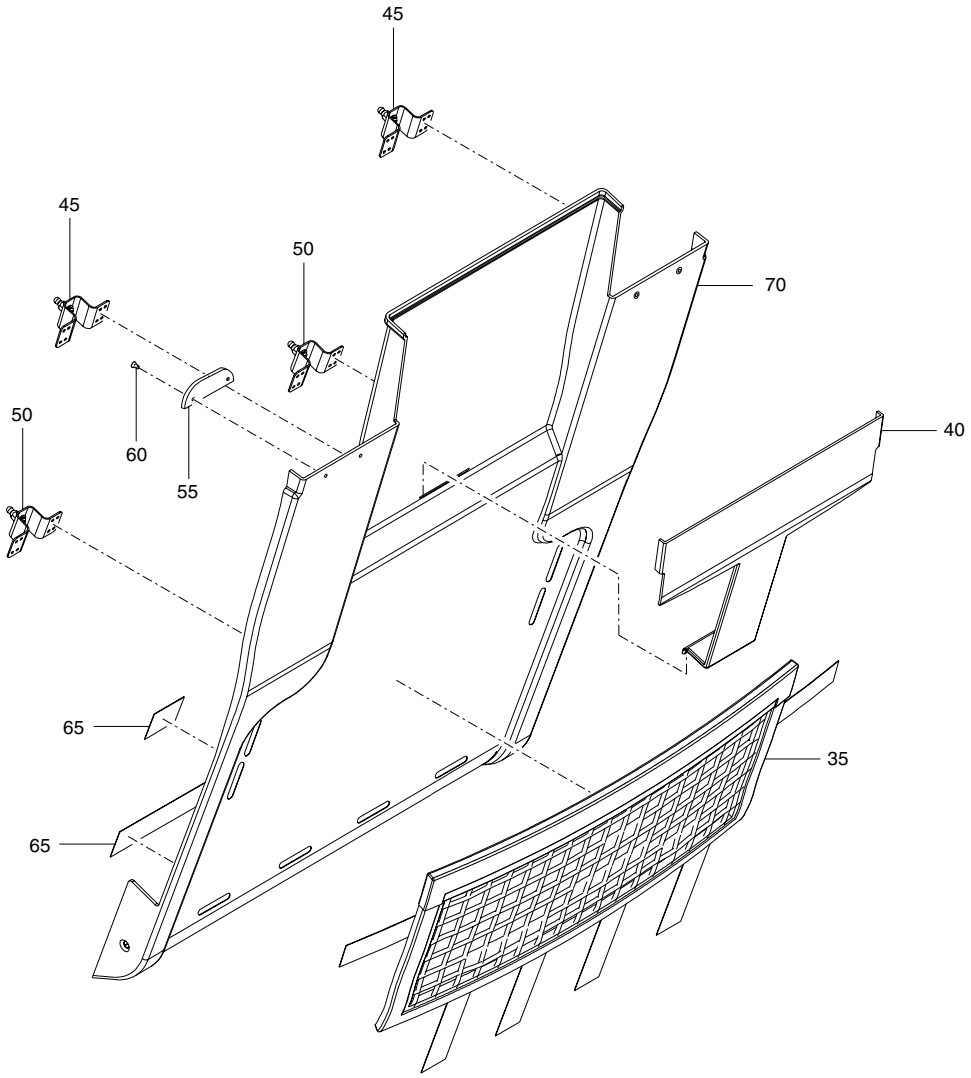
– ITEM NOT ILLUSTRATED




Seat Back Assembly
(Sheet 1 of 5)
Figure 3/GRAPHIC 25-25-52-99b-021-A01



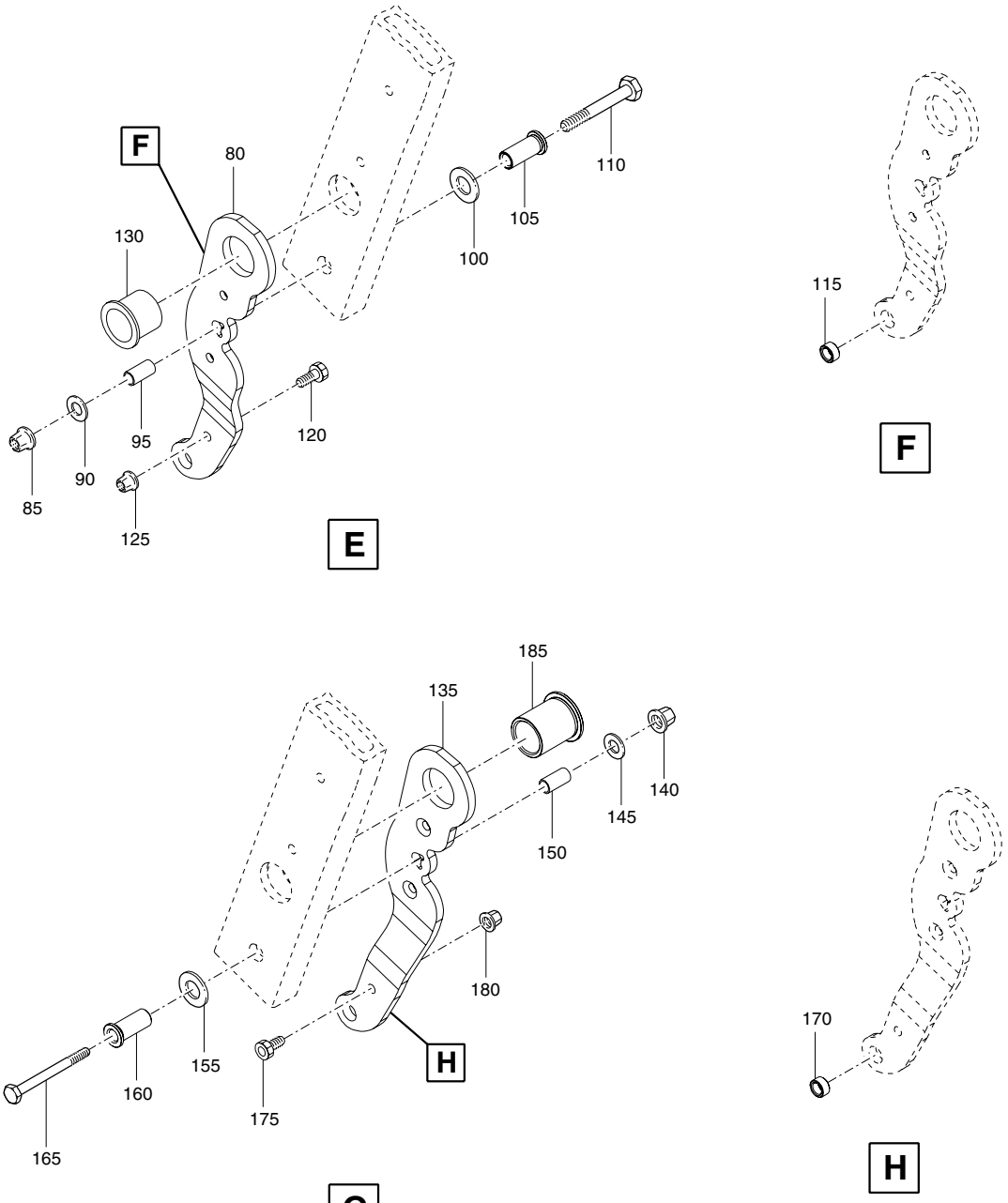

Seat Back Assembly
(Sheet 2 of 5)
Figure 3/GRAPHIC 25-25-52-99b-021-A01



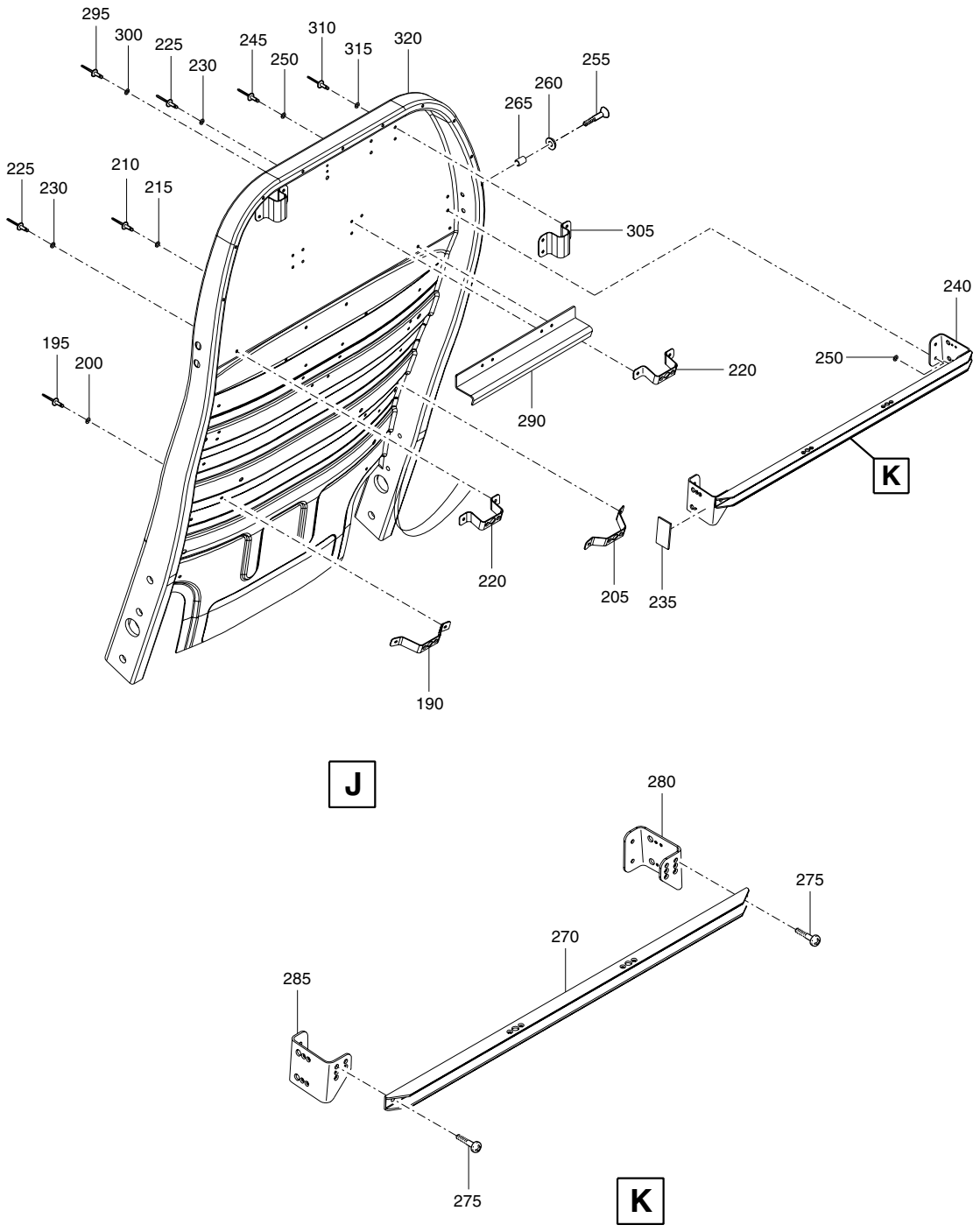

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Seat Back Assembly
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Figure 3/GRAPHIC 25-25-52-99b-021-A01




Seat Back Assembly
(Sheet 4 of 5)
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Seat Back Assembly
(Sheet 5 of 5)
Figure 3/GRAPHIC 25-25-52-99b-021-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3 – 1 | 41761008-501AA | | BACK ASSY, SEAT<br>(TRUE PN 41761008-501-AA)<br>(AD 2017-09-09)<br>SEE FIG. 1 FOR NHA<br>SEE FIG. 1D FOR NHA<br>SEE FIG. 1F FOR NHA<br>SEE FIG. 1K FOR NHA<br>PRE SB 41760000-25-A14 | A | RF |
| – 1A | 41761008-502AA | | BACK ASSY, SEAT<br>(TRUE PN 41761008-502-AA)<br>(AD 2017-09-09)<br>SEE FIG. 1 FOR NHA<br>SEE FIG. 1D FOR NHA<br>SEE FIG. 1F FOR NHA<br>SEE FIG. 1K FOR NHA<br>PRE SB 41760000-25-A14 | B | RF |
| – 1B | 41761008-503AA | | BACK ASSY, SEAT<br>(TRUE PN 41761008-503-AA)<br>(AD 2017-09-09)<br>SEE FIG. 1 FOR NHA<br>SEE FIG. 1D FOR NHA<br>SEE FIG. 1F FOR NHA<br>SEE FIG. 1K FOR NHA<br>PRE SB 41760000-25-A14 | C | RF |
| – 1C | 41761008-509AA | | BACK ASSY, SEAT<br>(TRUE PN 41761008-509-AA)<br>(AD 2017-09-09)<br>SEE FIG. 1B FOR NHA<br>SEE FIG. 1H FOR NHA<br>PRE SB 41760000-25-A14 | D | RF |
| – 1D | 41761008-510AA | | BACK ASSY, SEAT<br>(TRUE PN 41761008-510-AA)<br>(AD 2017-09-09)<br>SEE FIG. 1B FOR NHA<br>SEE FIG. 1H FOR NHA<br>PRE SB 41760000-25-A14 | E | RF |
| – 1E | 41761008-511AA | | BACK ASSY, SEAT<br>(TRUE PN 41761008-511-AA)<br>(AD 2017-09-09)<br>SEE FIG. 1B FOR NHA<br>SEE FIG. 1H FOR NHA<br>PRE SB 41760000-25-A14 | F | RF |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3 5 | 41741015-1AA | | . POCKET ASSY, LITERATURE<br>(AD 2017-09-09)<br>(TRUE PN 41741015-1-AA)<br>PRE SB 41760000-25-A14 | | 1 |
| 10 | 41761330-501AA | | . SHROUD ASSY, UPPER<br>(TRUE PN 41761330-501-AA)<br>(AD 2017-09-09)<br>SEE FIG. 4 FOR DET<br>PRE SB 41760000-25-A14 | A, D | 1 |
| – 10A | 41761330-502AA | | . SHROUD ASSY, UPPER<br>(TRUE PN 41761330-502-AA)<br>(AD 2017-09-09)<br>SEE FIG. 4 FOR DET<br>PRE SB 41760000-25-A14 | B, E | 1 |
| – 10B | 41761330-503AA | | . SHROUD ASSY, UPPER<br>(TRUE PN 41761330-503-AA)<br>(AD 2017-09-09)<br>SEE FIG. 4A FOR DET<br>PRE SB 41760000-25-A14 | C, F | 1 |
| | | | ATTACHING PARTS | | |
| 15 | NAS514P1032-7 | | . SCREW | | 2 |
| | | | * * * | | |
| 20 | 41761059-501AA | | . SHROUD ASSY, LOWER<br>(TRUE PN 41761059-501-AA)<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | A, B, C | 1 |
| – 20A | 41761059-503AA | | . SHROUD ASSY, LOWER<br>(TRUE PN 41761059-503-AA)<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | D, E, F | 1 |
| | | | ATTACHING PARTS | | |
| 25 | NAS514P428-6 | | . SCREW | | 2 |
| 30 | CDSP5801-4AL | | . WASHER | | 2 |
| | | | * * * | | |
| 35 | 41761051-507BB | | . . MESH, POCKET<br>(TRUE PN 41761051-507-BB) | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3 40 | 41741015-3AA | | . . POCKET, LITERATURE<br>(TRUE PN 41741015-3-AA) | | 1 |
| 45 | 41741056-501 | | . . BRACKET ASSY<br>(BONDED) | | 2 |
| 50 | 41741056-505 | | . . BRACKET ASSY<br>(BONDED) | | 2 |
| 55 | 41741056-3 | | . . PLATE, BACKING | | 2 |
| | | | ATTACHING PARTS | | |
| 60 | WA5085-5212-030 | | . . RIVET<br>(TRUE PN WA5085-5212-0304) | | 4 |
| | | | * * * | | |
| 65 | 4FSP0002-9 | | . . TAPE<br>(BONDED)<br>(1.00 BLACK)<br>(HOOK) | | AR |
| 70 | 41761059-1AA | | . . SHROUD, LOWER<br>(TRUE PN 41761059-1-AA) | A, B, C | 1 |
| – 70A | 41761059-3AA | | . . SHROUD, LOWER<br>(TRUE PN 41761059-3-AA) | D, E, F | 1 |
| 75 | 41761009-501 | | . STRUCTURE ASSY, BACK<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 1 |
| 80 | 41761019-505 | | . . QUADRANT ASSY<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 85 | MS21042L4 | | . . NUT<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 1 |
| 90 | AN970-4 | | . . WASHER, FLAT<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 1 |
| 95 | NAS43HT4-11 | | . . SPACER<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3 100 | AN970-6 | | . . WASHER<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 1 |
| 105 | NAS77-4-085 | | . . BUSHING<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 1 |
| 110 | NAS6204-19 | | . . BOLT<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 1 |
| | | | * * * | | |
| 115 | NAS75-4-006 | | . . . BUSHING | | 1 |
| 120 | 41761135-501 | | . . SPACER ASSY<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 125 | MS21042L4 | | . . NUT<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 1 |
| | | | * * * | | |
| 130 | NAS77-11-100 | | . . BUSHING | | 1 |
| 135 | 41761019-506 | | . . QUADRANT ASSY<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 140 | MS21042L4 | | . . NUT<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 1 |
| 145 | AN970-4 | | . . WASHER, FLAT<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 1 |
| 150 | NAS43HT4-11 | | . . SPACER<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 1 |
| 155 | AN970-6 | | . . WASHER<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3 160 | NAS77-4-085 | | . . BUSHING<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 1 |
| 165 | NAS6204-19 | | . . BOLT<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 1 |
| | | | * * * | | |
| 170 | NAS75-4-006 | | . . . BUSHING | | 1 |
| 175 | 41761135-501 | | . . SPACER ASSY | | 1 |
| | | | ATTACHING PARTS | | |
| 180 | MS21042L4 | | . . NUT<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 1 |
| | | | * * * | | |
| 185 | NAS77-11-100 | | . . BUSHING | | 1 |
| 190 | 41761052-501 | | . . BRACKET ASSY, LOWER | | 1 |
| | | | ATTACHING PARTS | | |
| 195 | CR3213-4-02 | | . . RIVET<br>(V11815) | | 2 |
| 200 | NAS1149FN632P | | . . WASHER | | 2 |
| – 200A | AN960-6 | | . . WASHER<br>(ALT TO ITEM 200) | | 2 |
| | | | * * * | | |
| 205 | 41761052-502 | | . . BRACKET ASSY, LOWER | | 1 |
| | | | ATTACHING PARTS | | |
| 210 | CR3213-4-02 | | . . RIVET<br>(V11815) | | 2 |
| 215 | NAS1149FN632P | | . . WASHER | | 2 |
| – 215A | AN960-6 | | . . WASHER<br>(ALT TO ITEM 215) | | 2 |
| | | | * * * | | |

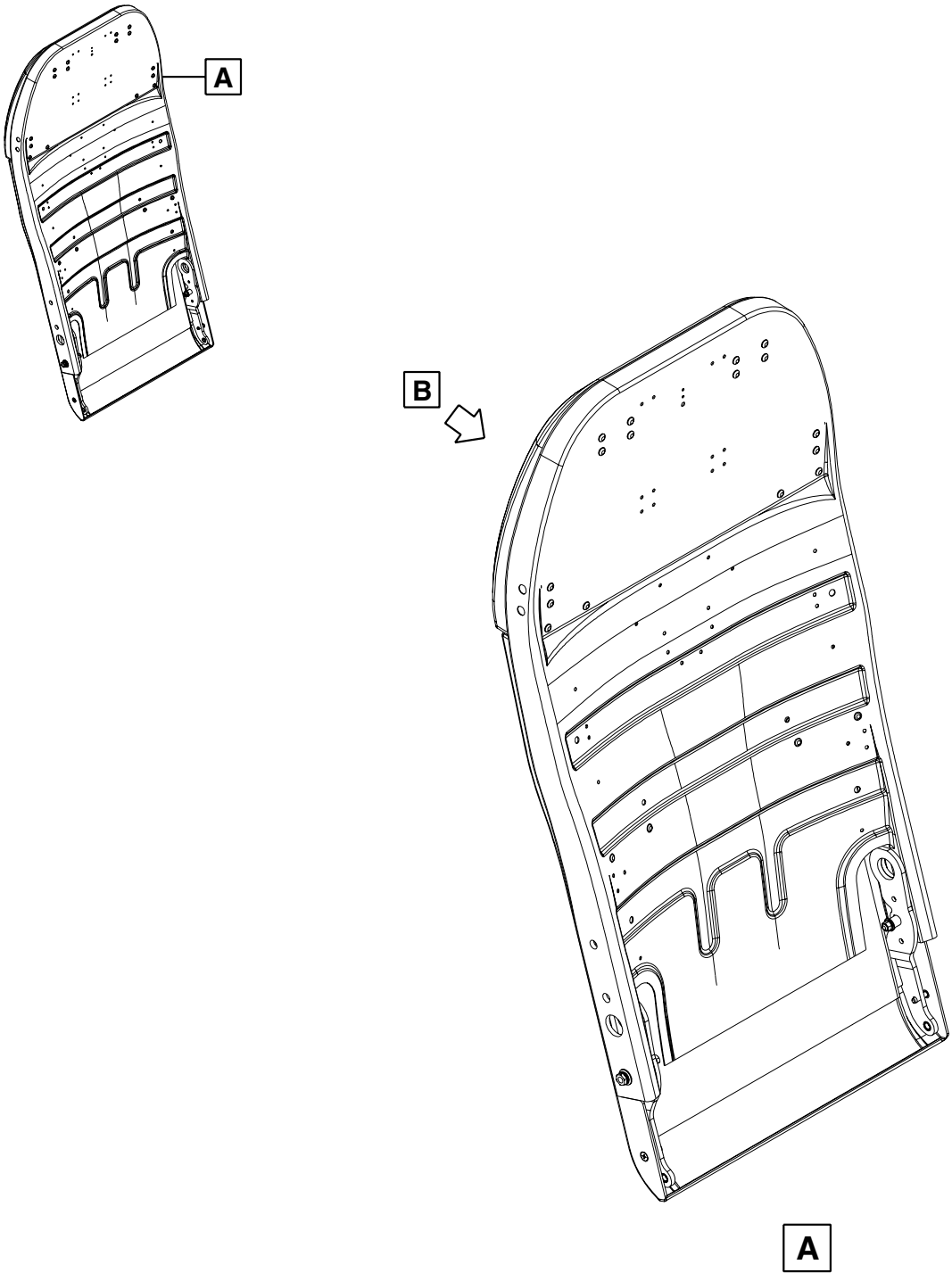
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3 220 | 41741053-501 | | . . BRACKET ASSY, UPPER<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 2 |
| | | | ATTACHING PARTS | | |
| 225 | CR3213-4-02 | | . . RIVET<br>(V11815) | | 4 |
| 230 | NAS1149FN632P | | . . WASHER | | 4 |
| – 230A | AN960-6 | | . . WASHER<br>(ALT TO ITEM 230) | | 4 |
| | | | * * * | | |
| 235 | WA9658-1000-100 | | . . TAPE<br>(BONDED)<br>(1.00 BLACK)<br>(HOOK) | | AR |
| 240 | 41761054-501 | | . . SUPPORT ASSY<br>(AD 2017-09-09)<br>PRE SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 245 | WA5085-5212-040 | | . . RIVET<br>(TRUE PN WA5085-5212-0403) | | 4 |
| 250 | NAS1149FN632P | | . . WASHER | | 8 |
| – 250A | AN960-6 | | . . WASHER<br>(ALT TO ITEM 250) | | 8 |
| 255 | NAS514P832-14P | | . . SCREW | | 4 |
| 260 | NAS1169-8L | | . . WASHER | | 4 |
| 265 | NAS43DD3-28 | | . . SPACER, SLEEVE | | 4 |
| | | | * * * | | |
| 270 | 41761054-601 | | . . . BAR ASSY, CROSS | | 1 |
| | | | ATTACHING PARTS | | |
| 275 | NAS601-6 | | . . . SCREW | | 4 |
| | | | * * * | | |
| 280 | 41741055-501 | | . . . SUPPORT ASSY | | 1 |

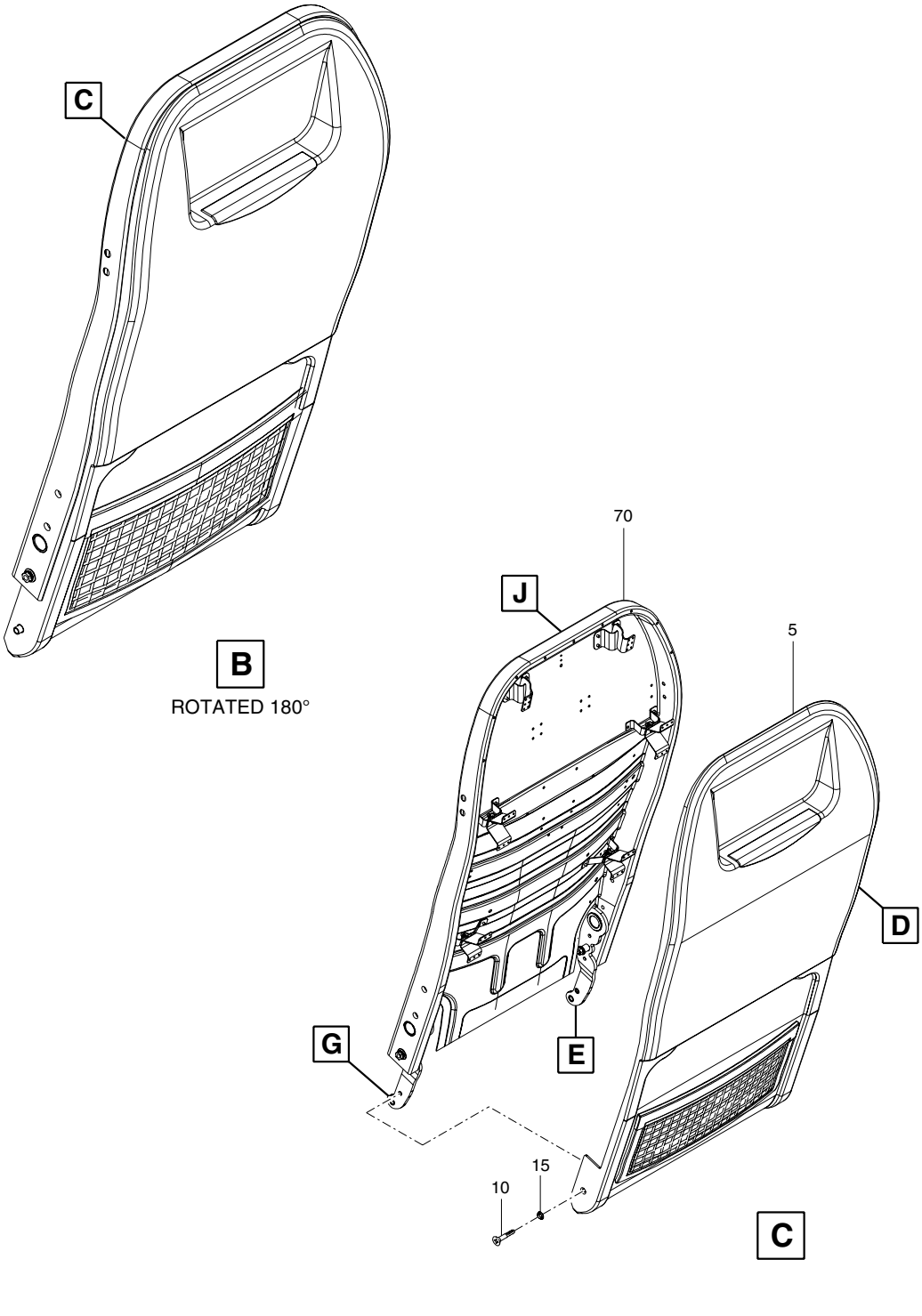
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3 285 | 41741055-502 | | . . . SUPPORT ASSY | | 1 |
| 290 | 41741082-1 | | . . MOUNT, SHROUD | | 1 |
| | | | ATTACHING PARTS | | |
| 295 | CR3213-4-02 | | . . RIVET (V11815) | | 4 |
| 300 | NAS1149FN632P | | . . WASHER | | 4 |
| – 300A | AN960-6 | | . . WASHER (ALT TO ITEM 300) | | 4 |
| | | | * * * | | |
| 305 | 41741053-3 | | . . CATCH, SHROUD | | 2 |
| | | | ATTACHING PARTS | | |
| 310 | CR3213-4-02 | | . . RIVET (V11815) | | 8 |
| 315 | NAS1149FN632P | | . . WASHER | | 8 |
| – 315A | AN960-6 | | . . WASHER (ALT TO ITEM 315) | | 8 |
| | | | * * * | | |
| 320 | 41761009-601 | | . . STRUCTURE ASSY, BACK | | 1 |

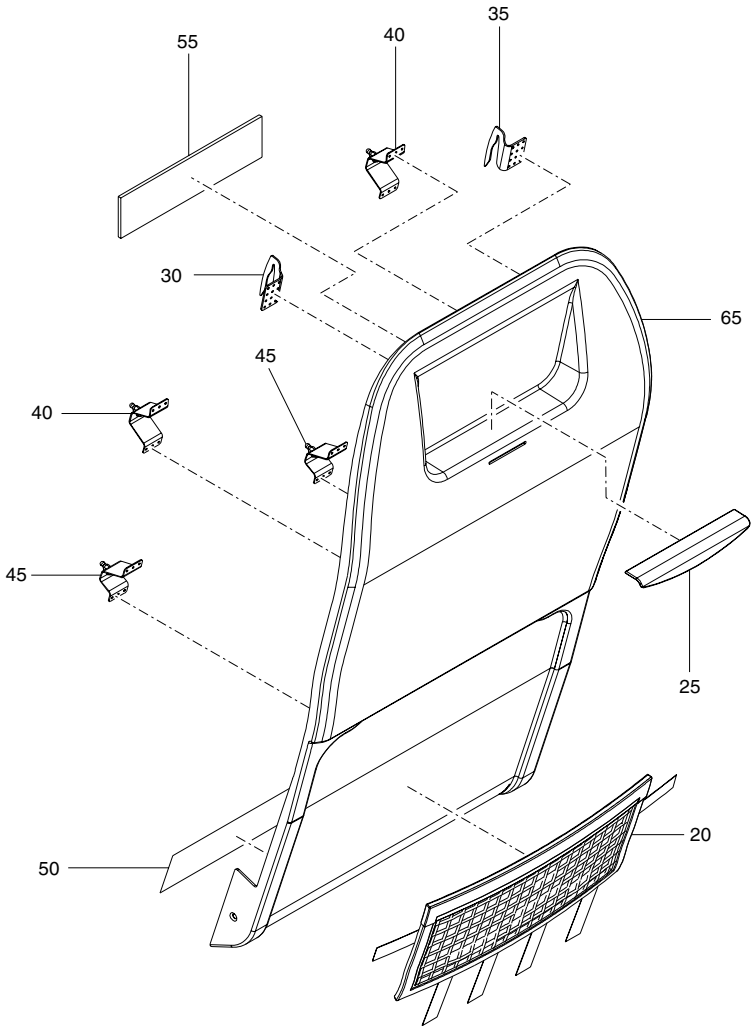
– ITEM NOT ILLUSTRATED



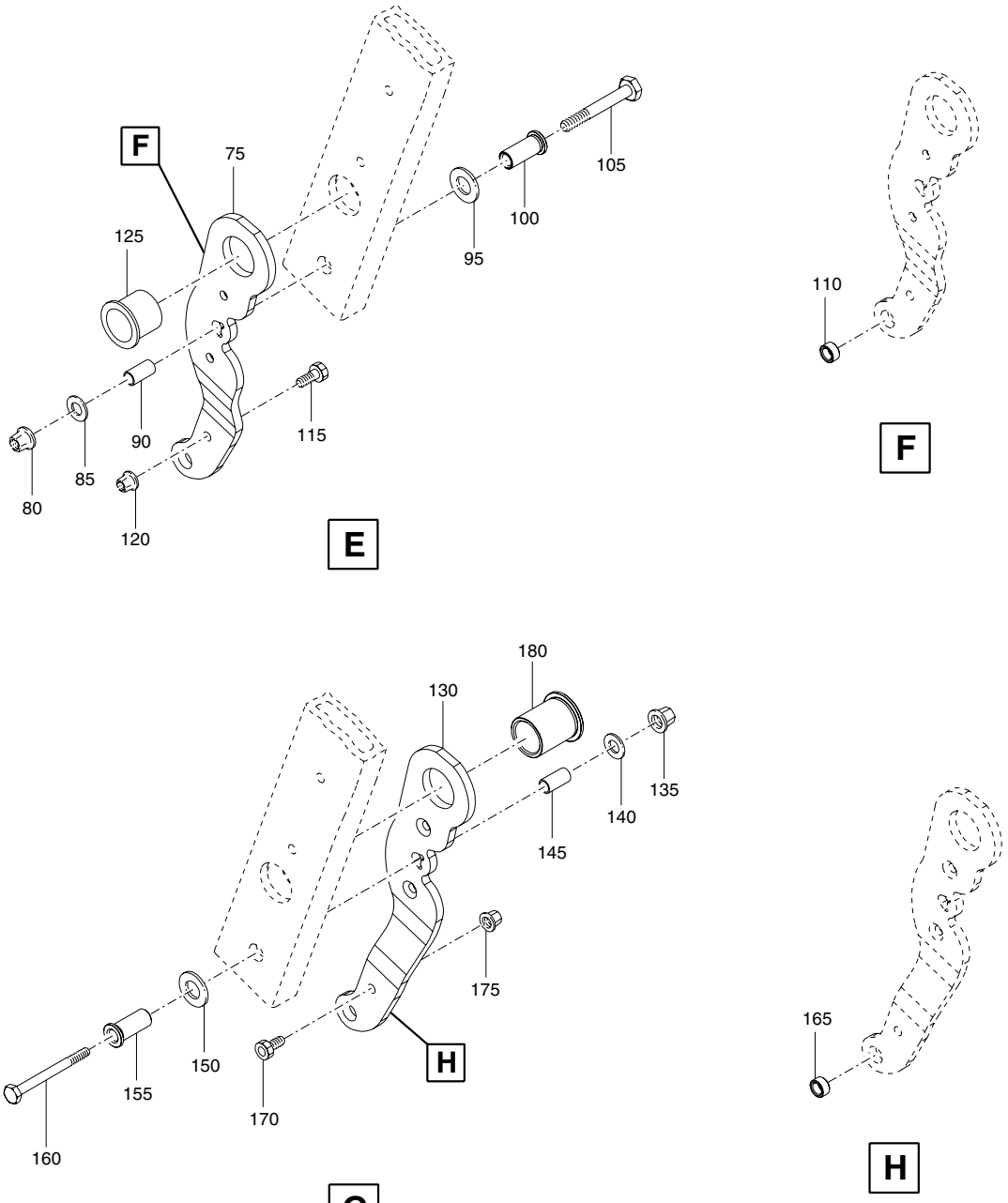

Seat Back Assembly
(Sheet 1 of 5)
Figure 3A/GRAPHIC 25-25-52-99b-022-A01



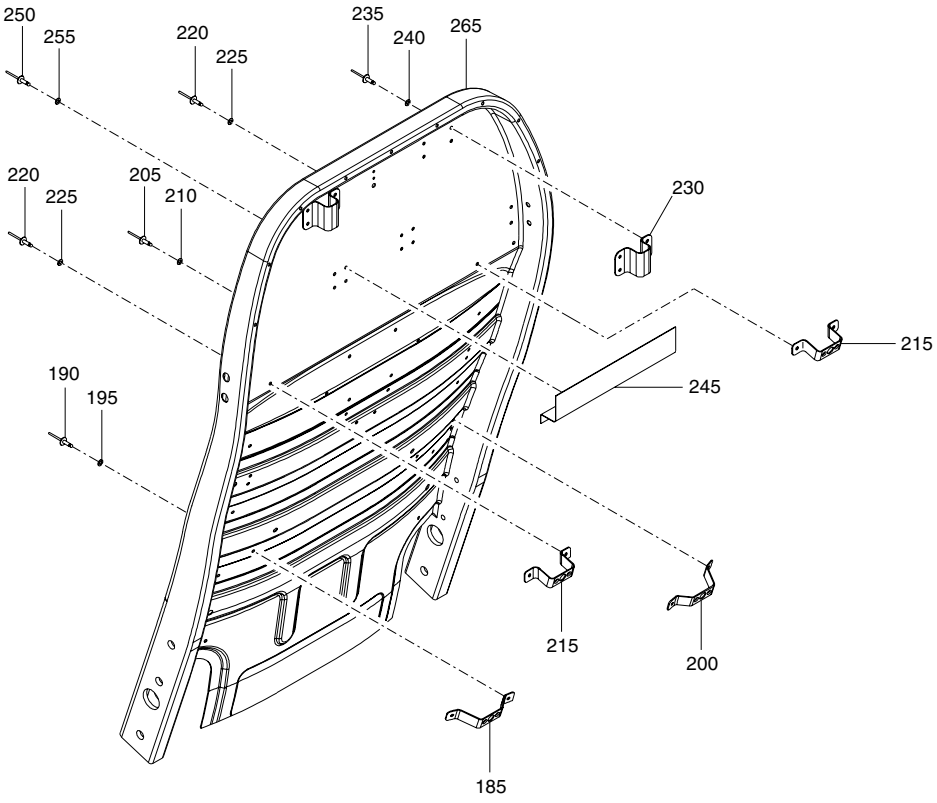

Seat Back Assembly
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Figure 3A/GRAPHIC 25-25-52-99b-022-A01




Seat Back Assembly
(Sheet 3 of 5)
Figure 3A/GRAPHIC 25-25-52-99b-022-A01




Seat Back Assembly
(Sheet 4 of 5)
Figure 3A/GRAPHIC 25-25-52-99b-022-A01




Seat Back Assembly
(Sheet 5 of 5)
Figure 3A/GRAPHIC 25-25-52-99b-022-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3A – 1 | 41761008-505AA | | BACK ASSY, SEAT<br>(TRUE PN 41761008-505-AA)<br>SEE FIG. 1A FOR NHA<br>SEE FIG. 1G FOR NHA<br>SEE FIG. 1N FOR NHA | A | RF |
| – 1A | 41761008-513 | | BACK ASSY, SEAT<br>SEE FIG. 1E FOR NHA<br>SEE FIG. 1L FOR NHA | B | RF |
| 5 | 41761262-505AA | | . SHROUD ASSY, EXIT ROW<br>(TRUE PN 41761262-505-AA) | A | 1 |
| – 5A | 41761262-503AA | | . SHROUD ASSY, EXIT ROW<br>(TRUE PN 41761262-503-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS514P428-6 | | . SCREW | | 2 |
| 15 | CDSP5801-4AL | | . WASHER | | 2 |
| | | | * * * | | |
| 20 | 41761051-505 | | . . MESH, POCKET | | 1 |
| 25 | 41741265-1AA | | . . TRIM POCKET, LITERATURE<br>(BONDED)<br>(TRUE PN 41741265-1-AA) | | 1 |
| 30 | 41741264-5 | | . . SHROUD, HOOK<br>(BONDED) | | 1 |
| 35 | 41741264-6 | | . . SHROUD, HOOK<br>(BONDED) | | 1 |
| 40 | 41741263-501 | | . . BRACKET ASSY<br>(BONDED) | | 2 |
| 45 | 41741263-503 | | . . BRACKET ASSY<br>(BONDED) | | 2 |
| 50 | WA9658-1000-100 | | . . TAPE<br>(BONDED)<br>(1.00 BLACK)<br>(HOOK) | | AR |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3A 55 | WA9658-2000-121 | | . . TAPE<br>(BONDED)<br>(2.00 BLACK)<br>(HOOK) | | AR |
| – 60 | WA9654-138-104 | | . . TAPE<br>(BONDED)<br>(2.00 WHITE) | | AR |
| 65 | 41761262-5AA | | . . SHROUD, EXIT ROW<br>(TRUE PN 41761262-5-AA) | A | 1 |
| – 65A | 41761262-3AA | | . . SHROUD, EXIT ROW<br>(TRUE PN 41761262-3-AA) | B | 1 |
| 70 | 41761009-505 | | . STRUCTURE ASSY, BACK | | 1 |
| 75 | 41761019-503 | | . . QUADRANT ASSY | | 1 |
| | | | ATTACHING PARTS | | |
| 80 | MS21042L4 | | . . NUT | | 1 |
| 85 | 5710-943-60 | | . . WASHER | | 1 |
| 90 | NAS43HT4-26 | | . . SPACER | | 1 |
| 95 | AN970-6 | | . . WASHER | | 1 |
| 100 | NAS77-4-085 | | . . BUSHING | | 1 |
| 105 | NAS6204-23 | | . . BOLT | | 1 |
| | | | * * * | | |
| 110 | NAS75-4-006 | | . . . BUSHING | | 1 |
| 115 | 41761135-501 | | . . SPACER ASSY | | 1 |
| | | | ATTACHING PARTS | | |
| 120 | MS21042L4 | | . . NUT | | 1 |
| | | | * * * | | |
| 125 | NAS77-11-100 | | . . BUSHING | | 1 |
| 130 | 41761019-504 | | . . QUADRANT ASSY | | 1 |
| | | | ATTACHING PARTS | | |
| 135 | MS21042L4 | | . . NUT | | 1 |

– ITEM NOT ILLUSTRATED

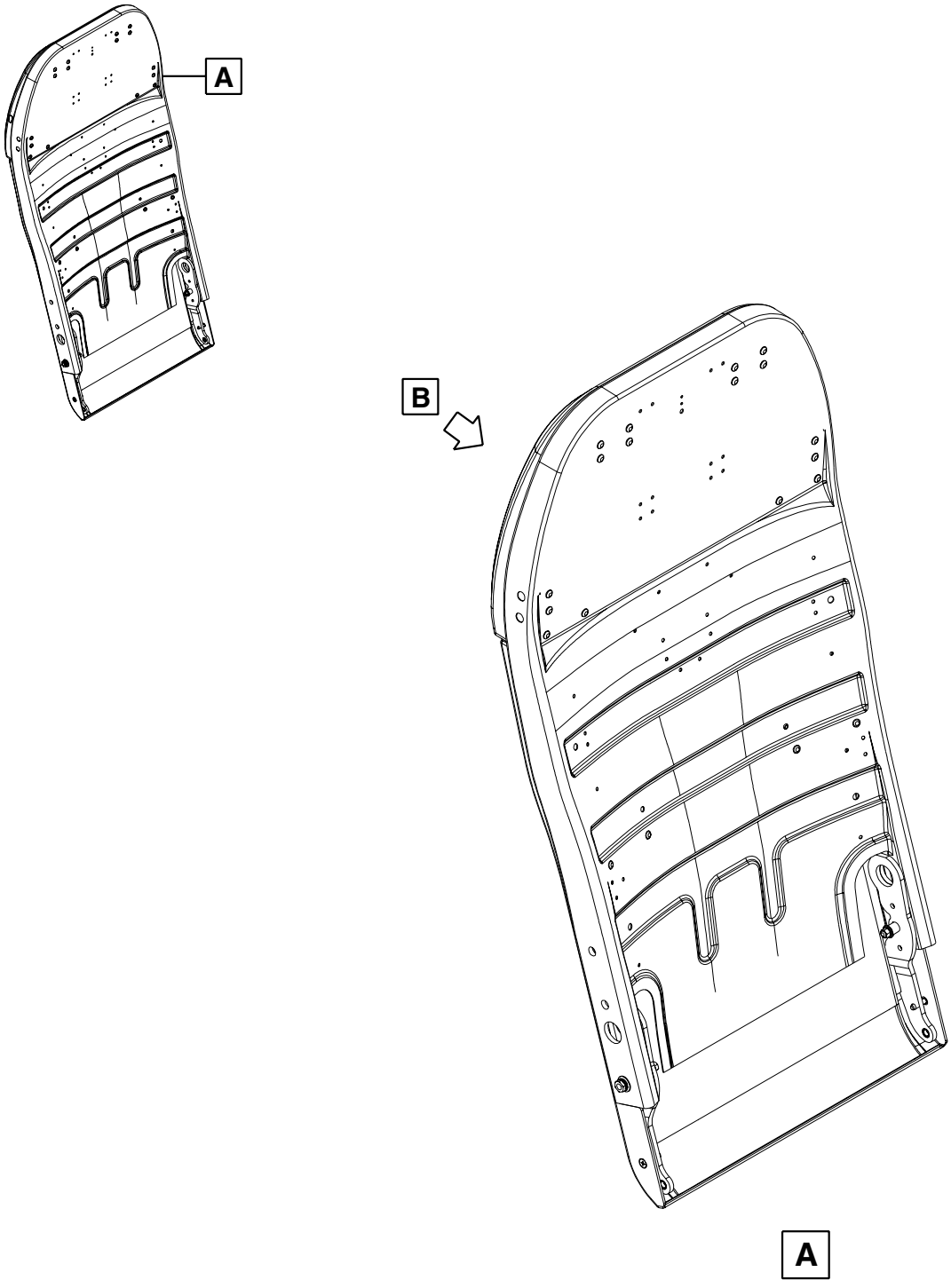
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3A 140 | 5710-943-60 | | . . WASHER | | 1 |
| 145 | NAS43HT4-26 | | . . SPACER | | 1 |
| 150 | AN970-6 | | . . WASHER | | 1 |
| 155 | NAS77-4-085 | | . . BUSHING | | 1 |
| 160 | NAS6204-23 | | . . BOLT | | 1 |
| | | | * * * | | |
| 165 | NAS75-4-006 | | . . . BUSHING | | 1 |
| 170 | 41761135-501 | | . . SPACER ASSY | | 1 |
| | | | ATTACHING PARTS | | |
| 175 | MS21042L4 | | . . NUT | | 1 |
| | | | * * * | | |
| 180 | NAS77-11-100 | | . . BUSHING | | 1 |
| 185 | 41761052-501 | | . . BRACKET ASSY, LOWER | | 1 |
| | | | ATTACHING PARTS | | |
| 190 | CR3213-4-02 | | . . RIVET (V11815) | | 2 |
| 195 | NAS1149FN632P | | . . WASHER | | 2 |
| – 195A | AN960-6 | | . . WASHER (ALT TO ITEM 195) | | 2 |
| | | | * * * | | |
| 200 | 41761052-502 | | . . BRACKET ASSY, LOWER | | 1 |
| | | | ATTACHING PARTS | | |
| 205 | CR3213-4-02 | | . . RIVET (V11815) | | 2 |
| 210 | NAS1149FN632P | | . . WASHER | | 2 |
| – 210A | AN960-6 | | . . WASHER (ALT TO ITEM 210) | | 2 |
| | | | * * * | | |

– ITEM NOT ILLUSTRATED

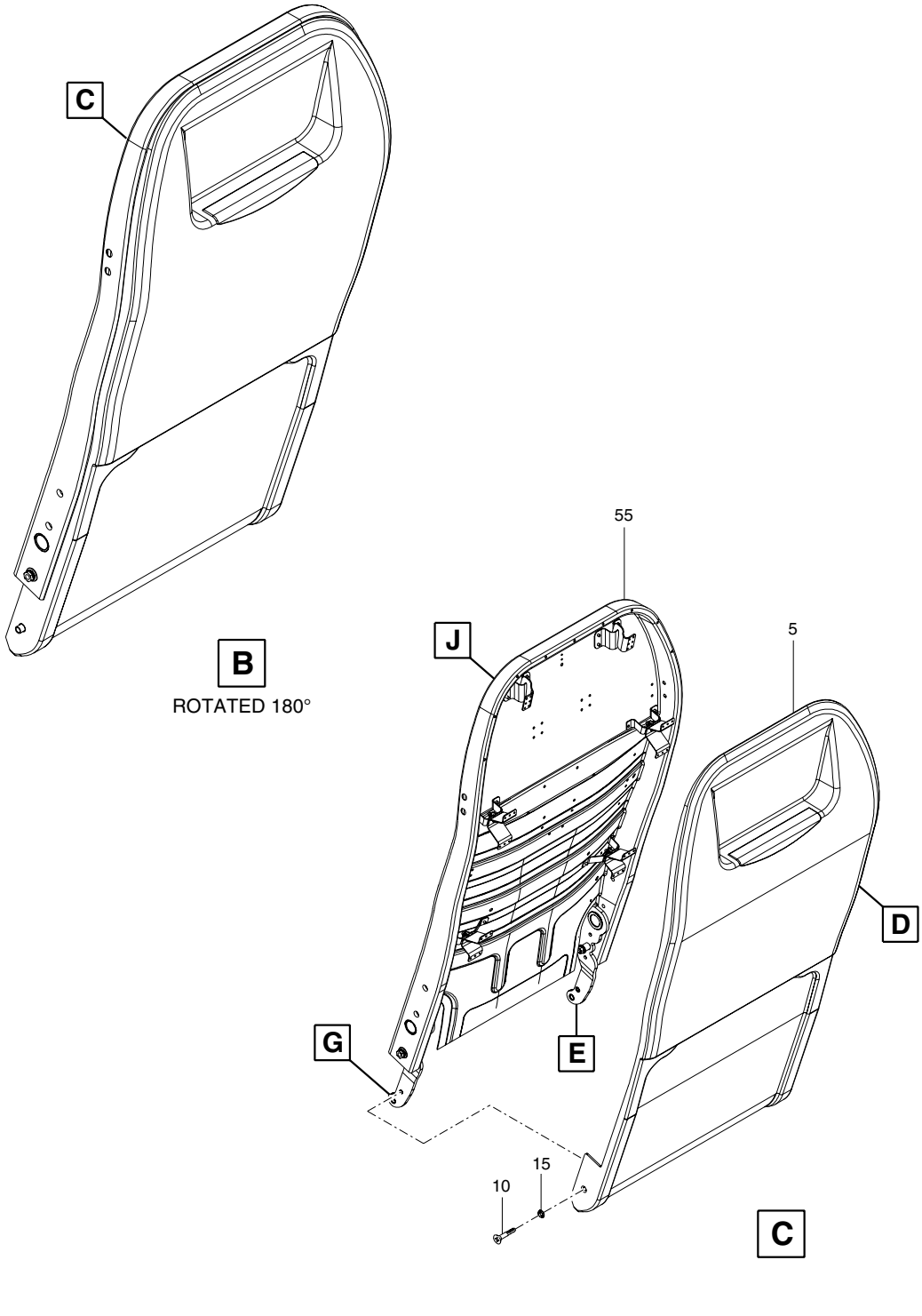
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3A 215 | 41741053-501 | | . . BRACKET ASSY, UPPER | | 2 |
| | | | ATTACHING PARTS | | |
| 220 | CR3213-4-02 | | . . RIVET<br>(V11815) | | 4 |
| 225 | NAS1149FN632P | | . . WASHER | | 4 |
| – 225A | AN960-6 | | . . WASHER<br>(ALT TO ITEM 225) | | 4 |
| | | | * * * | | |
| 230 | 41741053-3 | | . . CATCH, SHROUD | | 2 |
| | | | ATTACHING PARTS | | |
| 235 | CR3213-4-02 | | . . RIVET<br>(V11815) | | 8 |
| 240 | NAS1149FN632P | | . . WASHER | | 8 |
| – 240A | AN960-6 | | . . WASHER<br>(ALT TO ITEM 240) | | 8 |
| | | | * * * | | |
| 245 | 41741082-3 | | . . BRACKET, RETENTION | | 1 |
| | | | ATTACHING PARTS | | |
| 250 | CR3213-4-04 | | . . RIVET | | 4 |
| 255 | NAS1149FN632P | | . . WASHER | | 8 |
| – 255A | AN960-6 | | . . WASHER<br>(ALT TO ITEM 255) | | 8 |
| | | | * * * | | |
| – 260 | 4FSP0002-41 | | . . TAPE<br>(BONDED)<br>(2.00 BLACK)<br>(LOOP) | | AR |
| 265 | 41761009-601 | | . . STRUCTURE ASSY, BACK | | 1 |

– ITEM NOT ILLUSTRATED

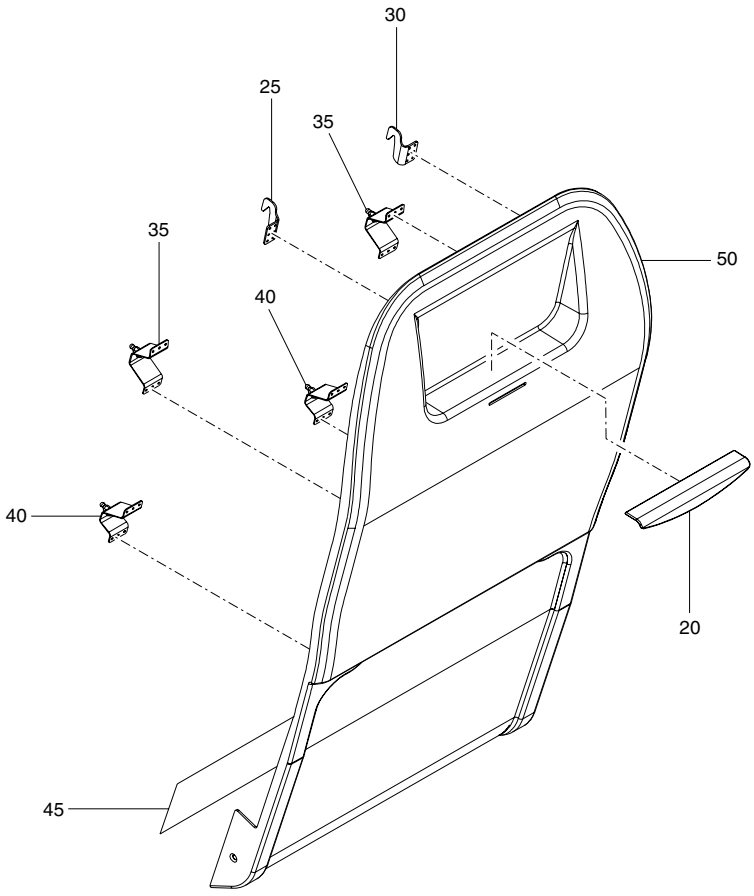
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Seat Back Assembly
(Sheet 1 of 5)
Figure 3B/GRAPHIC 25-25-52-99b-023-A01



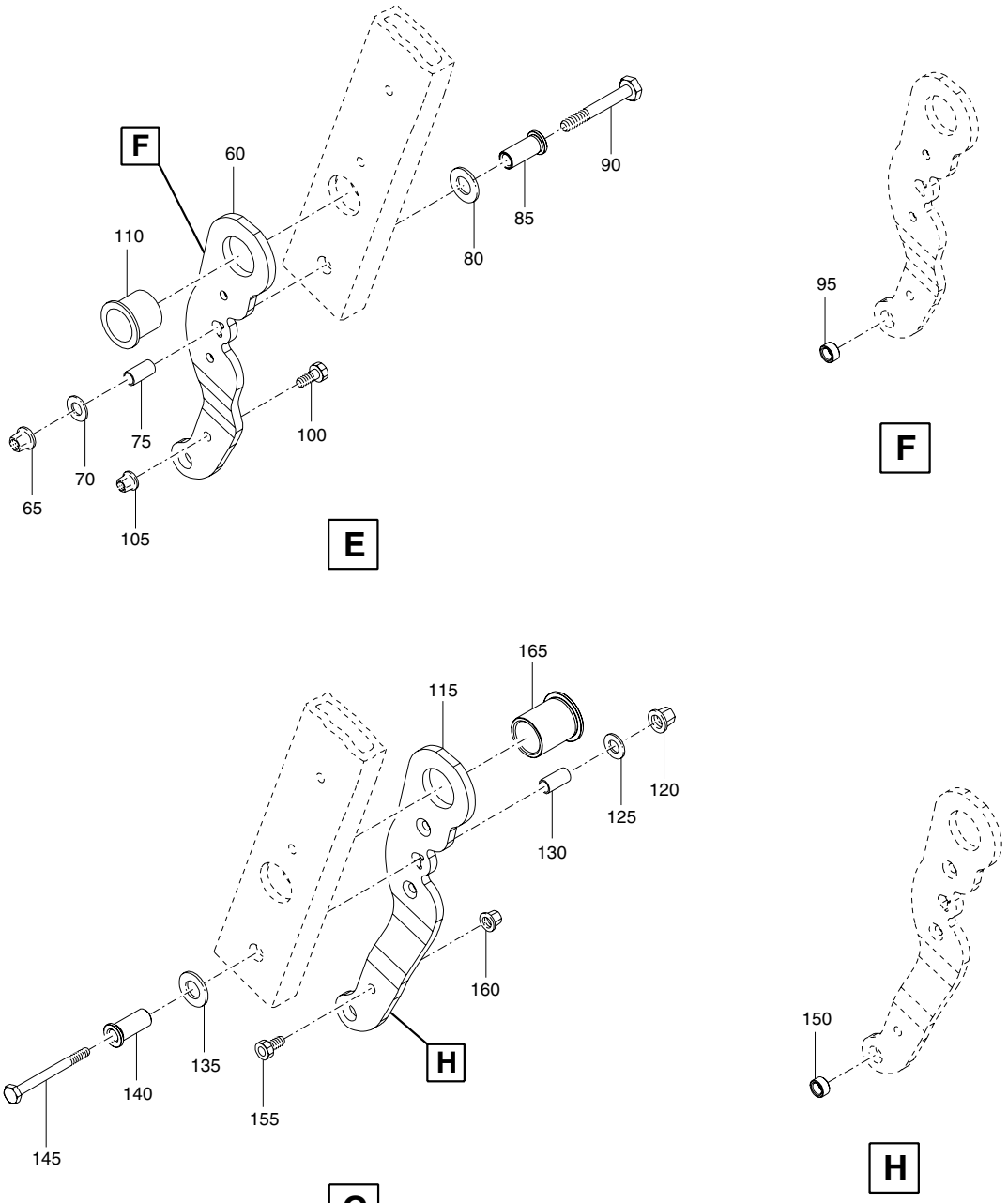

Seat Back Assembly
(Sheet 2 of 5)
Figure 3B/GRAPHIC 25-25-52-99b-023-A01



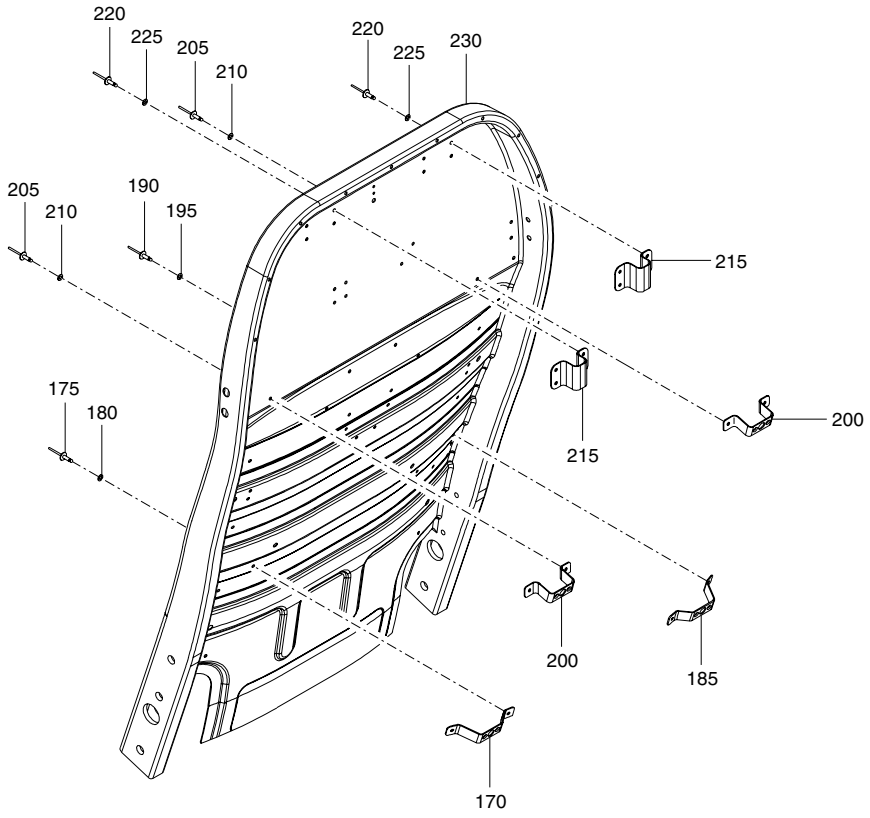

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25255203B03

Seat Back Assembly
(Sheet 3 of 5)
Figure 3B/GRAPHIC 25-25-52-99b-023-A01




Seat Back Assembly
(Sheet 4 of 5)
Figure 3B/GRAPHIC 25-25-52-99b-023-A01




25255203B05

Seat Back Assembly
(Sheet 5 of 5)
Figure 3B/GRAPHIC 25-25-52-99b-023-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3B – 1 | 41761008-507 | | BACK ASSY, SEAT<br>SEE FIG. 1C FOR NHA<br>SEE FIG. 1J FOR NHA<br>SEE FIG. 1Q FOR NHA | | RF |
| 5 | 41761262-501AA | | . SHROUD ASSY, LAST ROW<br>(TRUE PN 41761262-501-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS514P428-6 | | . SCREW | | 2 |
| 15 | CDSP5801-4AL | | . WASHER | | 2 |
| | | | * * * | | |
| 20 | 41741265-1AA | | . . TRIM POCKET, LITERATURE<br>(BONDED)<br>(TRUE PN 41741265-1-AA) | | 1 |
| 25 | 41761264-1 | | . . SHROUD, HOOK<br>(BONDED) | | 1 |
| 30 | 41761264-2 | | . . SHROUD, HOOK<br>(BONDED) | | 1 |
| 35 | 41741263-501 | | . . BRACKET ASSY<br>(BONDED) | | 2 |
| 40 | 41741263-503 | | . . BRACKET ASSY<br>(BONDED) | | 2 |
| 45 | 4FSP0002-9 | | . . TAPE<br>(BONDED)<br>(1.00 BLACK)<br>(HOOK) | | AR |
| 50 | 41761262-1AA | | . . SHROUD, LAST ROW<br>(TRUE PN 41761262-1-AA) | | 1 |
| 55 | 41761009-507 | | . STRUCTURE ASSY, BACK | | 1 |
| 60 | 41761019-501 | | . . QUADRANT ASSY | | 1 |
| | | | ATTACHING PARTS | | |
| 65 | MS21042L4 | | . . NUT | | 1 |
| 70 | 5710-943-60 | | . . WASHER | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3B 75 | NAS43HT4-26 | | . . SPACER | | 1 |
| 80 | AN970-6 | | . . WASHER | | 1 |
| 85 | NAS77-4-085 | | . . BUSHING | | 1 |
| 90 | NAS6204-23 | | . . BOLT | | 1 |
| | | | * * * | | |
| 95 | NAS75-4-006 | | . . . BUSHING | | 1 |
| 100 | 41761135-501 | | . . SPACER ASSY | | 1 |
| | | | ATTACHING PARTS | | |
| 105 | MS21042L4 | | . . NUT | | 1 |
| | | | * * * | | |
| 110 | NAS77-11-100 | | . . BUSHING | | 1 |
| 115 | 41761019-502 | | . . QUADRANT ASSY | | 1 |
| | | | ATTACHING PARTS | | |
| 120 | MS21042L4 | | . . NUT | | 1 |
| 125 | 5710-943-60 | | . . WASHER | | 1 |
| 130 | NAS43HT4-26 | | . . SPACER | | 1 |
| 135 | AN970-6 | | . . WASHER | | 1 |
| 140 | NAS77-4-085 | | . . BUSHING | | 1 |
| 145 | NAS6204-23 | | . . BOLT | | 1 |
| | | | * * * | | |
| 150 | NAS75-4-006 | | . . . BUSHING | | 1 |
| 155 | 41761135-501 | | . . SPACER ASSY | | 1 |
| | | | ATTACHING PARTS | | |
| 160 | MS21042L4 | | . . NUT | | 1 |
| | | | * * * | | |
| 165 | NAS77-11-100 | | . . BUSHING | | 1 |
| 170 | 41761052-501 | | . . BRACKET ASSY, LOWER | | 1 |

– ITEM NOT ILLUSTRATED

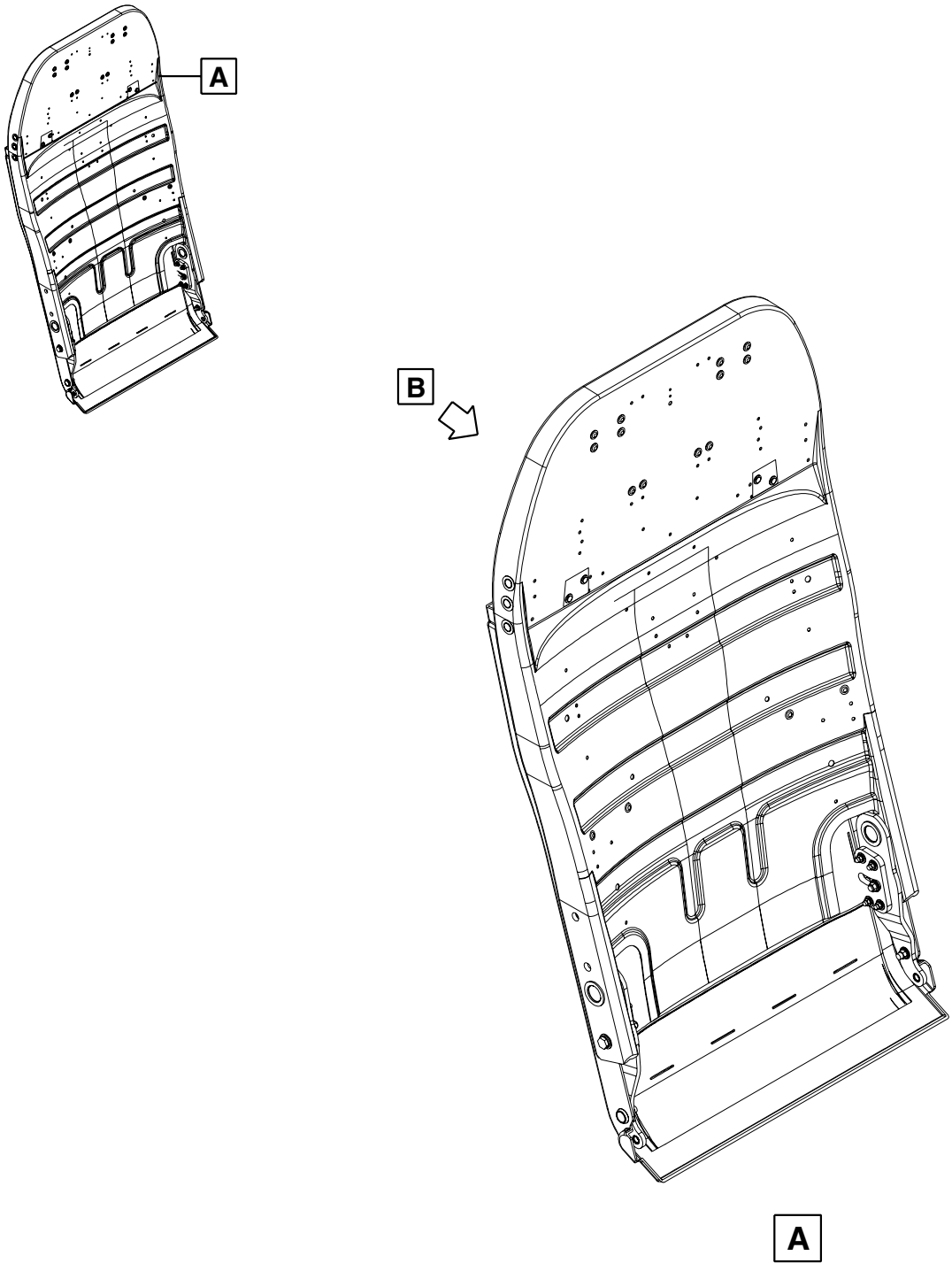
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3B | | | ATTACHING PARTS | | |
| 175 | CR3213-4-02 | | . . RIVET (V11815) | | 2 |
| 180 | NAS1149FN632P | | . . WASHER | | 2 |
| – 180A | AN960-6 | | . . WASHER (ALT TO ITEM 180) | | 2 |
| | | | * * * | | |
| 185 | 41761052-502 | | . . BRACKET ASSY, LOWER | | 1 |
| | | | ATTACHING PARTS | | |
| 190 | CR3213-4-02 | | . . RIVET (V11815) | | 2 |
| 195 | NAS1149FN632P | | . . WASHER | | 2 |
| – 195A | AN960-6 | | . . WASHER (ALT TO ITEM 195) | | 2 |
| | | | * * * | | |
| 200 | 41741053-501 | | . . BRACKET ASSY, UPPER | | 2 |
| | | | ATTACHING PARTS | | |
| 205 | CR3213-4-02 | | . . RIVET (V11815) | | 4 |
| 210 | NAS1149FN632P | | . . WASHER | | 4 |
| – 210A | AN960-6 | | . . WASHER (ALT TO ITEM 210) | | 4 |
| | | | * * * | | |
| 215 | 41741053-3 | | . . CATCH, SHROUD | | 2 |
| | | | ATTACHING PARTS | | |
| 220 | CR3213-4-02 | | . . RIVET (V11815) | | 8 |
| 225 | NAS1149FN632P | | . . WASHER | | 8 |

– ITEM NOT ILLUSTRATED

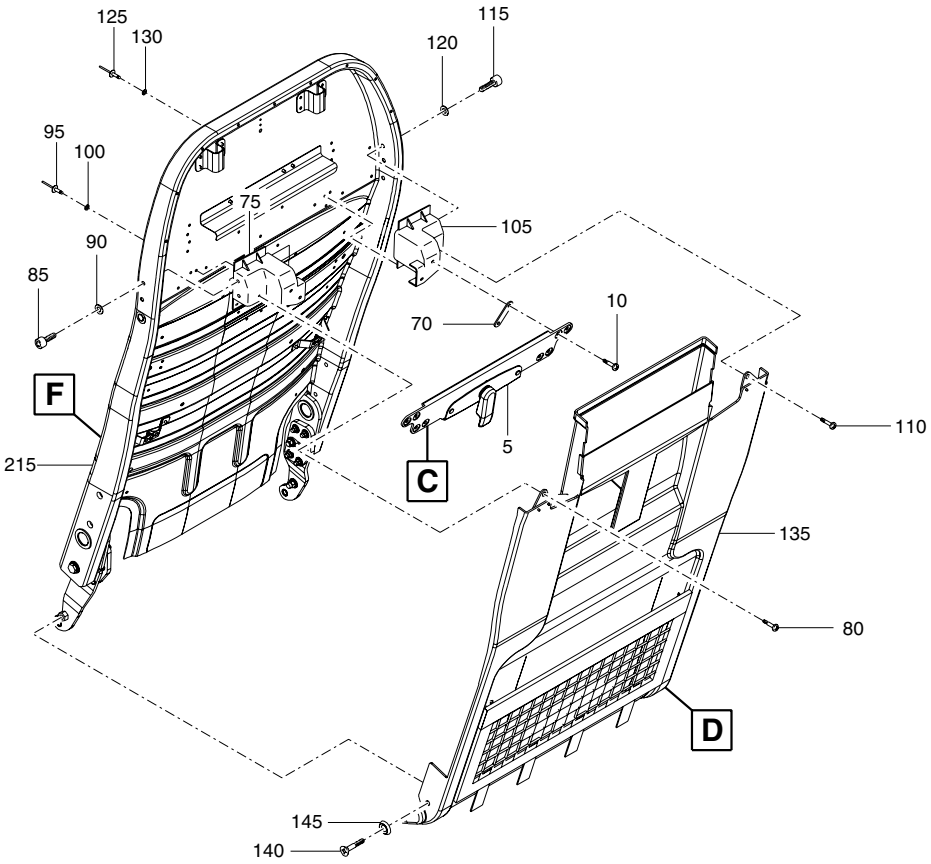
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3B – 225A | AN960-6 | | . . WASHER<br>(ALT TO ITEM 225) | | 8 |
| | | | * * * | | |
| 230 | 41761009-601 | | . . STRUCTURE ASSY, BACK | | 1 |

– ITEM NOT ILLUSTRATED

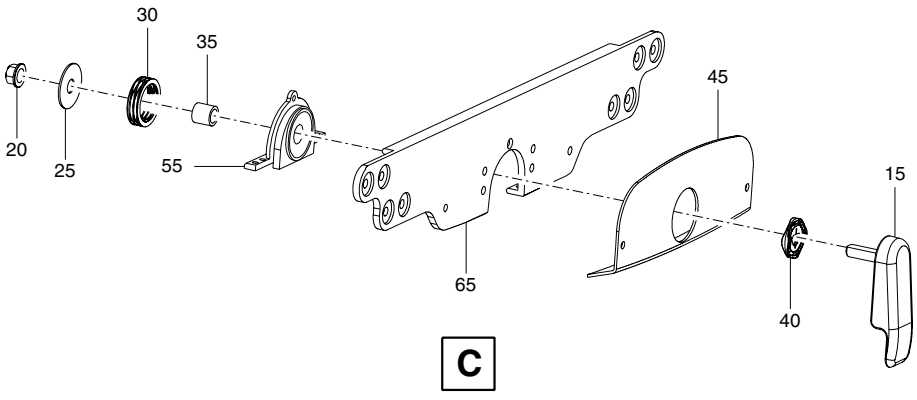
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Seat Back Assembly
(Sheet 1 of 5)
Figure 3C/GRAPHIC 25-25-52-99b-024-A01

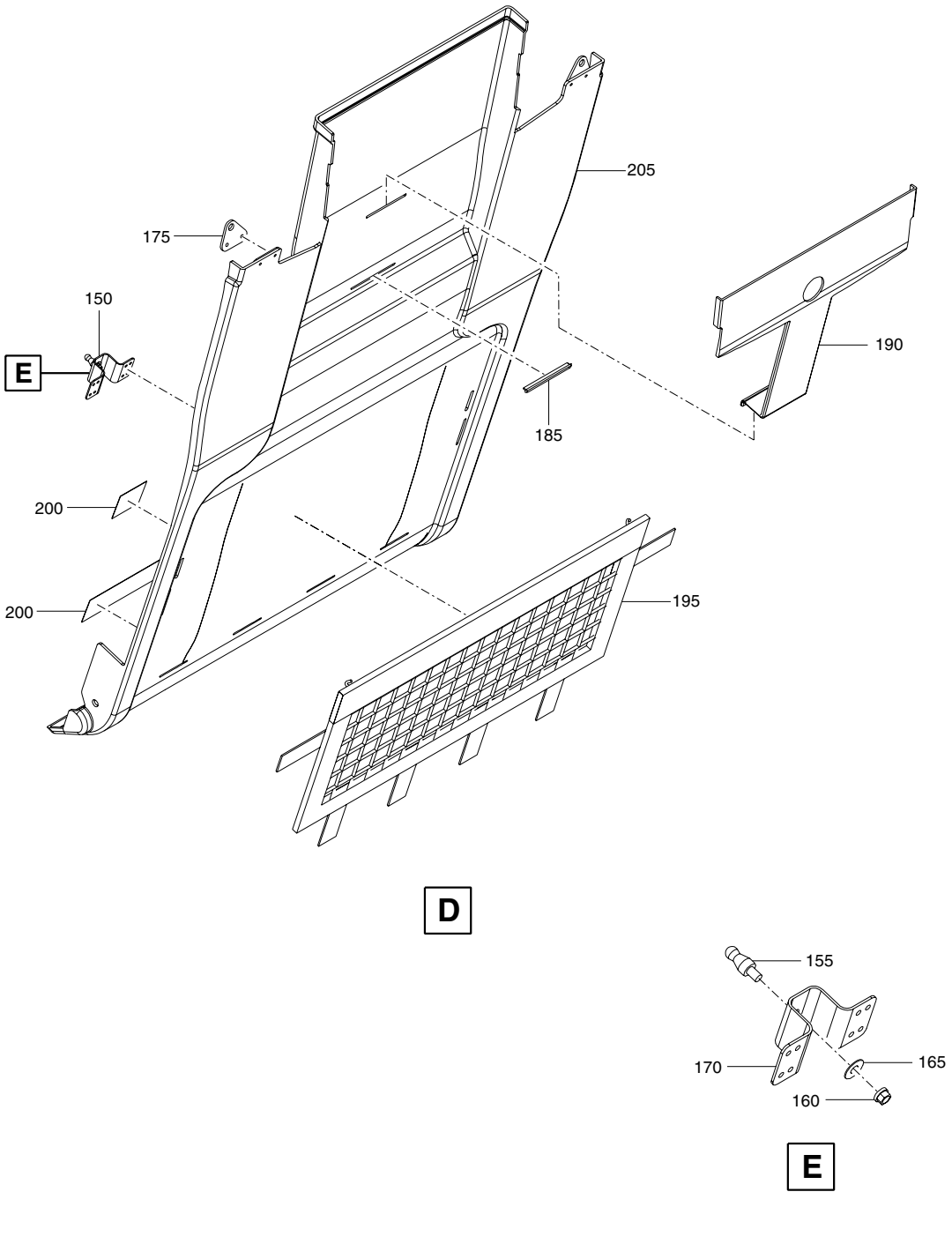



B
ROTATED 180°

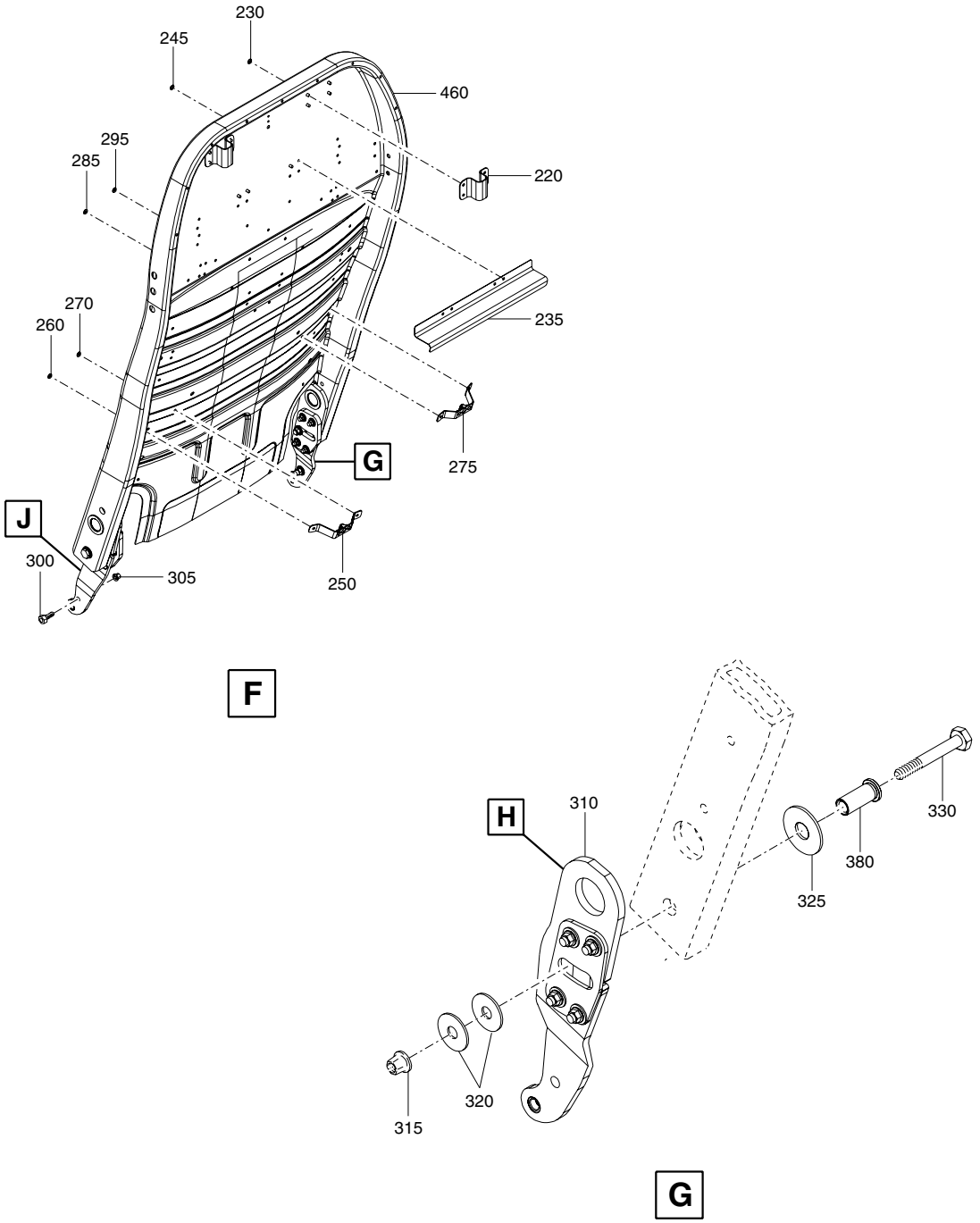



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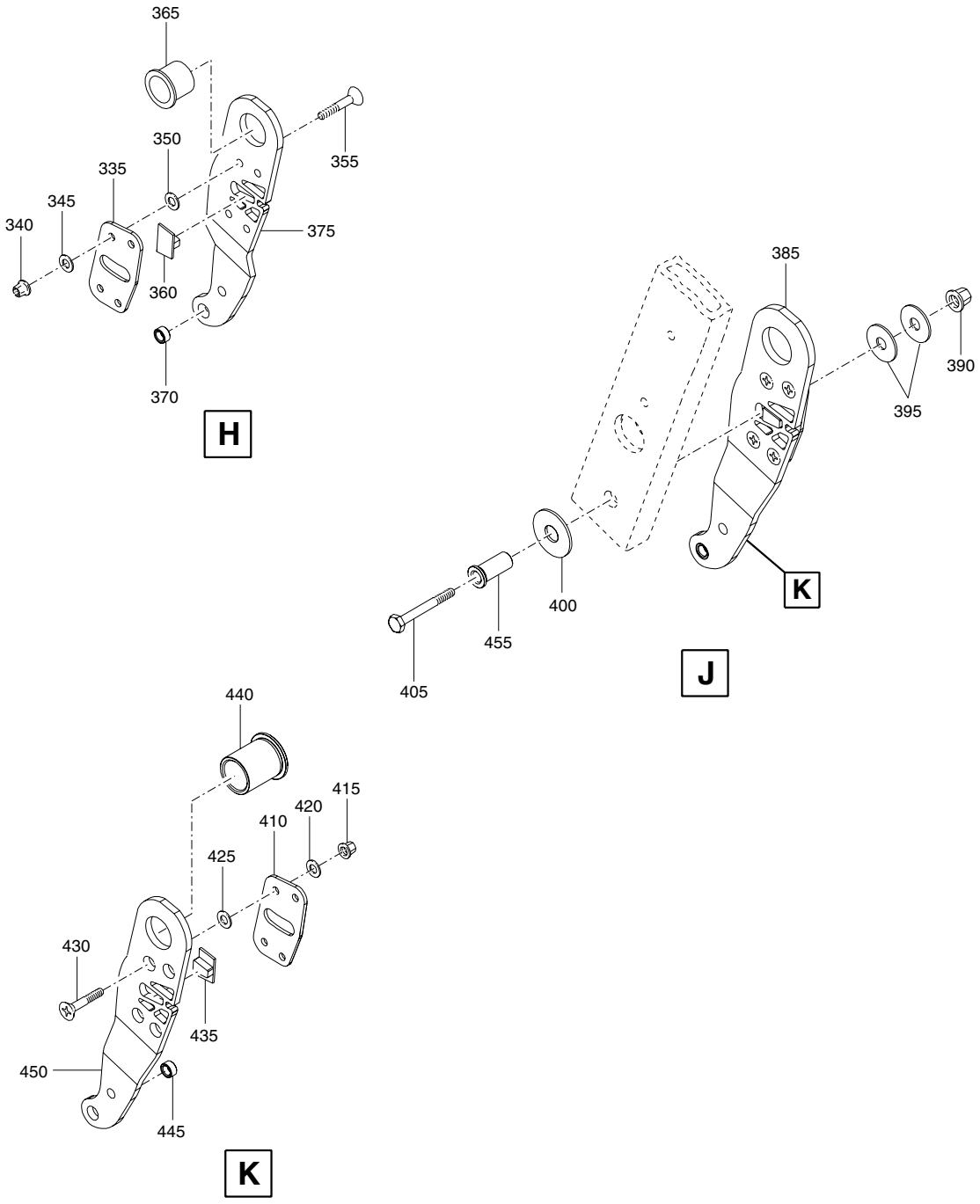
Seat Back Assembly
(Sheet 2 of 5)
Figure 3C/GRAPHIC 25-25-52-99b-024-A01




Seat Back Assembly
(Sheet 3 of 5)
Figure 3C/GRAPHIC 25-25-52-99b-024-A01




Seat Back Assembly
(Sheet 4 of 5)
Figure 3C/GRAPHIC 25-25-52-99b-024-A01




Seat Back Assembly
(Sheet 5 of 5)
Figure 3C/GRAPHIC 25-25-52-99b-024-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3C – 1 | 41761008-553AA | | BACK ASSY, SEAT<br>(TRUE PN 41761008-553-AA)<br>(AD 2017-09-09)<br>SEE FIG. 1M FOR NHA<br>SEE FIG. 1R FOR NHA<br>POST SB 41760000-25-A14 | | RF |
| 5 | 41741176-501AC | | . BAR ASSY, CROSS<br>(TRUE PN 41741176-501-AC)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS603-5P | | . SCREW<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 4 |
| | | | * * * | | |
| 15 | 41741173-1 | | . . LATCH | | 1 |
| | | | ATTACHING PARTS | | |
| 20 | MS21042L4 | | . . NUT | | 1 |
| 25 | 41741178-1 | | . . WASHER | | 1 |
| | | | * * * | | |
| 30 | CS087L3S17 | | . . SPRING, WAVE<br>(TRUE PN CS087-L3-S17) | | 1 |
| 35 | 41741174-1 | | . . BUSHING | | 1 |
| 40 | 41571388-503 | | . . DETENT ASSY, LATCH | | 1 |
| 45 | 41741177-1AC | | . . SHROUD, LATCH<br>(TRUE PN 41741177-1-AC) | | 1 |
| | | | ATTACHING PARTS | | |
| – 50 | SD43BS | | . . RIVET | | 2 |
| | | | * * * | | |
| 55 | 41741175-1 | | . . BLOCK, DETENT | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3C | | | ATTACHING PARTS | | |
| – 60 | CCR264CS3-04 | | . . RIVET<br>(TRUE PN CCR264CS-3-04) | | 5 |
| | | | * * * | | |
| 65 | 41741176-1 | | . . BAR, CROSS | | 1 |
| 70 | 41741180-1 | | . SHIM, CROSS BAR<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 75 | 41741170-501 | | . BRACKET ASSY, END<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 80 | PTKA50X10WN1412 | | . SCREW<br>(VC3269)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| 85 | NAS1351-3-8 | | . SCREW<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 90 | NAS1149F0332P | | . WASHER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 95 | SD44BS | | . RIVET<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 100 | NAS1149FN632P | | . WASHER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 4 |
| | | | * * * | | |
| 105 | 41741170-502 | | . BRACKET ASSY, END<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3C | | | ATTACHING PARTS | | |
| 110 | PTKA50X10WN1412 | | . SCREW<br>(VC3269)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| 115 | NAS1351-3-8 | | . SCREW<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 120 | NAS1149F0332P | | . WASHER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 125 | SD44BS | | . RIVET<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 130 | NAS1149FN632P | | . WASHER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 4 |
| | | | * * * | | |
| 135 | 41761472-501AA | | . SHROUD ASSY, LOWER<br>(TRUE PN 41761472-501-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 140 | NAS514P428-6 | | . SCREW<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 145 | CDSP5801-4AL | | . WASHER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| | | | * * * | | |
| 150 | 41741056-505 | | . . BRACKET ASSY<br>(BONDED) | | 2 |
| 155 | P116-499-6-495 | | . . . STUD, BALL | | 1 |
| | | | ATTACHING PARTS | | |
| 160 | MS21042L06 | | . . . NUT | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3C 165 | NAS1149FN616P | | . . . WASHER | | 1 |
| | | | * * * | | |
| 170 | 41741056-5 | | . . . BRACKET | | 1 |
| 175 | 41761473-1 | | . . BRACKET | | 2 |
| | | | ATTACHING PARTS | | |
| – 180 | WA5085-5212-030 | | . . RIVET<br>(TRUE PN WA5085-5212-0304) | | 4 |
| | | | * * * | | |
| 185 | 41741172-1AA | | . . CLOSE OUT, SLOT<br>(TRUE PN 41741172-1-AA) | | 1 |
| 190 | 41741171-1AA | | . . T-BAR<br>(TRUE PN 41741171-1-AA) | | 1 |
| 195 | 41761051-507AA | | . . POCKET, MESH<br>(TRUE PN 41761051-507-AA) | | 1 |
| 200 | WA9658-1000-100 | | . . TAPE<br>(BONDED)<br>(1.00 BLACK)<br>(HOOK) | | AR |
| 205 | 41761472-1AA | | . . SHROUD, LOWER<br>(TRUE PN 41761472-1-AA) | | 1 |
| – 210 | 4FSP0004-3 | | . TAPE<br>(BONDED)<br>(1.00 NATURAL)<br>(HOOK) | | AR |
| 215 | 41761009-525 | | . STRUCTURE ASSY, BACK<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| 220 | 41741053-3 | | . . CATCH, SHROUD | | 2 |
| | | | ATTACHING PARTS | | |
| – 225 | CR3213-4-02 | | . . RIVET<br>(V05693) | | 8 |
| 230 | NAS1149FN632P | | . . WASHER | | 8 |
| | | | * * * | | |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3C 235 | 41741082-1 | | . . BRACKET | | 1 |
| | | | ATTACHING PARTS | | |
| – 240 | CR3213-4-02 | | . . RIVET (V05693) | | 4 |
| 245 | NAS1149FN632P | | . . WASHER | | 4 |
| | | | * * * | | |
| 250 | 41761052-501 | | . . BRACKET ASSY, LOWER | | 1 |
| | | | ATTACHING PARTS | | |
| – 255 | SD43BS | | . . RIVET | | 1 |
| 260 | NAS1149FN632P | | . . WASHER | | 1 |
| – 265 | CR3213-4-02 | | . . RIVET (V05693) | | 1 |
| 270 | NAS1149FN632P | | . . WASHER | | 1 |
| | | | * * * | | |
| 275 | 41761052-502 | | . . BRACKET ASSY, LOWER | | 1 |
| | | | ATTACHING PARTS | | |
| – 280 | SD43BS | | . . RIVET | | 1 |
| 285 | NAS1149FN632P | | . . WASHER | | 1 |
| – 290 | CR3213-4-02 | | . . RIVET (V05693) | | 1 |
| 295 | NAS1149FN632P | | . . WASHER | | 1 |
| | | | * * * | | |
| 300 | 41761135-501 | | . . SPACER ASSY (AD 2017-09-09) POST SB 41760000-25-A14 | | 2 |
| | | | ATTACHING PARTS | | |
| 305 | MS21042-4 | | . . NUT (AD 2017-09-09) POST SB 41760000-25-A14 | | 2 |
| | | | * * * | | |

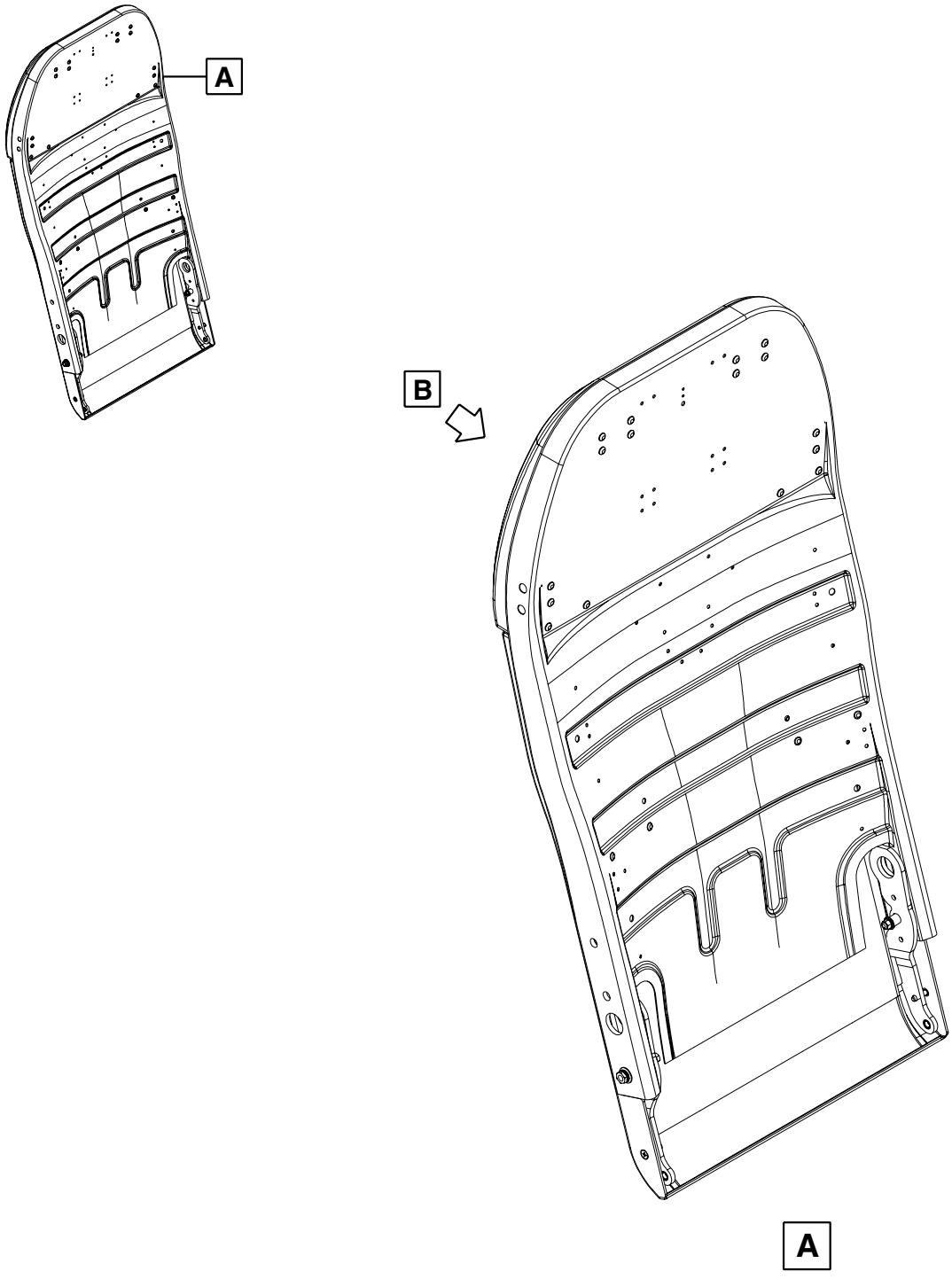
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3C 310 | 41761019-529 | | . . QUADRANT ASSY<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 315 | MS21042-4 | | . . NUT<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| 320 | AN970-4 | | . . WASHER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 325 | AN970-6 | | . . WASHER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| 330 | NAS6204-23 | | . . BOLT<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| | | | * * * | | |
| 335 | 41761055-13 | | . . . QUADRANT | | 1 |
| | | | ATTACHING PARTS | | |
| 340 | MS21042L3 | | . . . NUT | | 4 |
| 345 | NAS1149F0332P | | . . . WASHER | | 4 |
| 350 | NAS1149F0363P | | . . . WASHER | | 4 |
| 355 | NAS517-3-6 | | . . . SCREW | | 4 |
| | | | * * * | | |
| 360 | 41901076-1 | | . . . WEDGE | | 1 |
| 365 | NAS77-11-100 | | . . . BUSHING | | 1 |
| 370 | NAS75-4-006 | | . . . BUSHING | | 1 |
| 375 | 41761019-29 | | . . . QUADRANT | | 1 |
| 380 | NAS77-4-136 | | . . BUSHING<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |

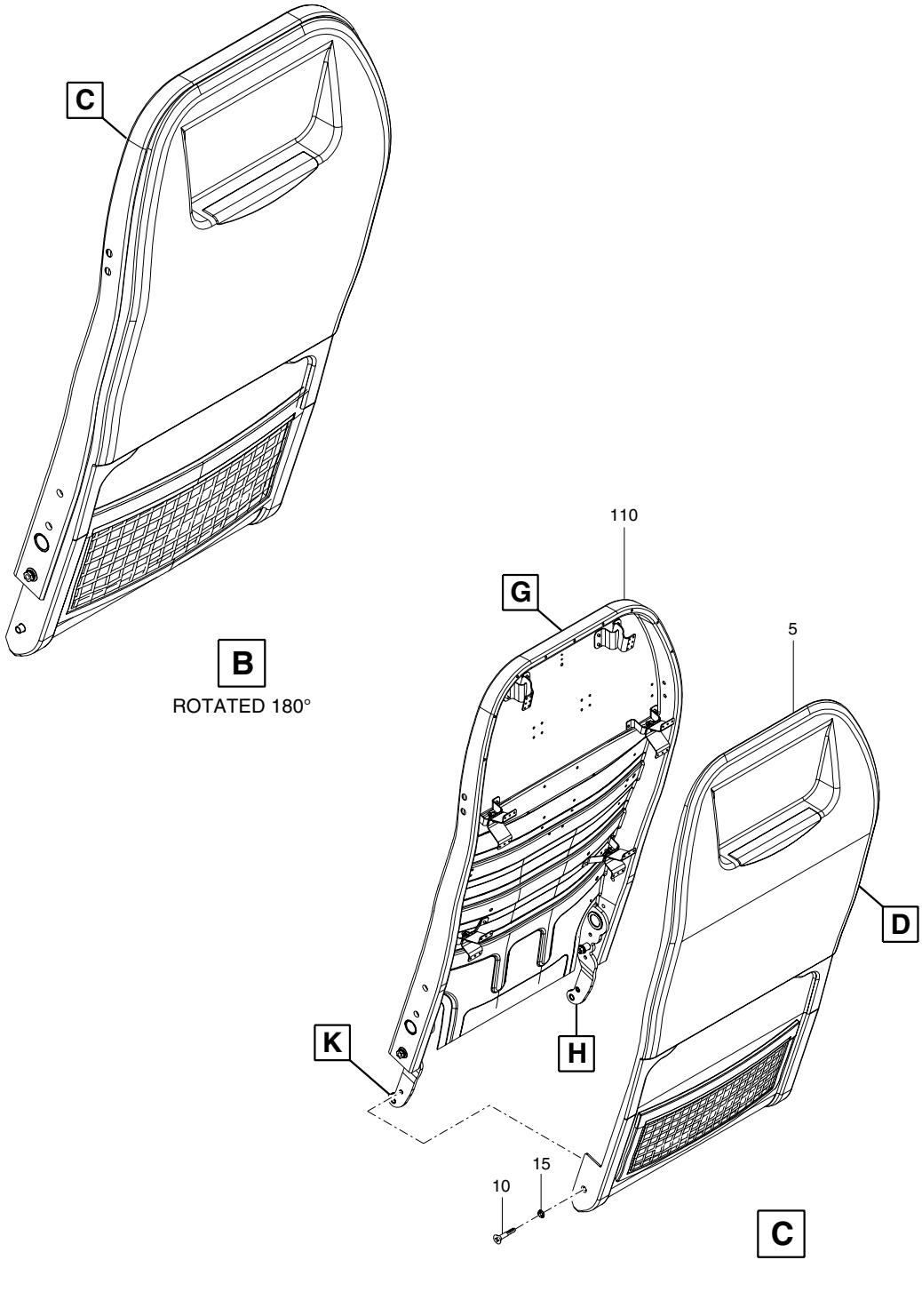
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3C 385 | 41761019-530 | | . . QUADRANT ASSY<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 390 | MS21042-4 | | . . NUT<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| 395 | AN970-4 | | . . WASHER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 400 | AN970-6 | | . . WASHER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| 405 | NAS6204-23 | | . . BOLT<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| | | | * * * | | |
| 410 | 41761055-13 | | . . . QUADRANT | | 1 |
| | | | ATTACHING PARTS | | |
| 415 | MS21042L3 | | . . . NUT | | 4 |
| 420 | NAS1149F0332P | | . . . WASHER | | 4 |
| 425 | NAS1149F0363P | | . . . WASHER | | 4 |
| 430 | NAS517-3-6 | | . . . SCREW | | 4 |
| | | | * * * | | |
| 435 | 41901076-1 | | . . . WEDGE | | 1 |
| 440 | NAS77-11-100 | | . . . BUSHING | | 1 |
| 445 | NAS75-4-006 | | . . . BUSHING | | 1 |
| 450 | 41761019-30 | | . . . QUADRANT | | 1 |
| 455 | NAS77-4-136 | | . . BUSHING<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| 460 | 41761009-625 | | . . STRUCTURE ASSY, BACK | | 1 |

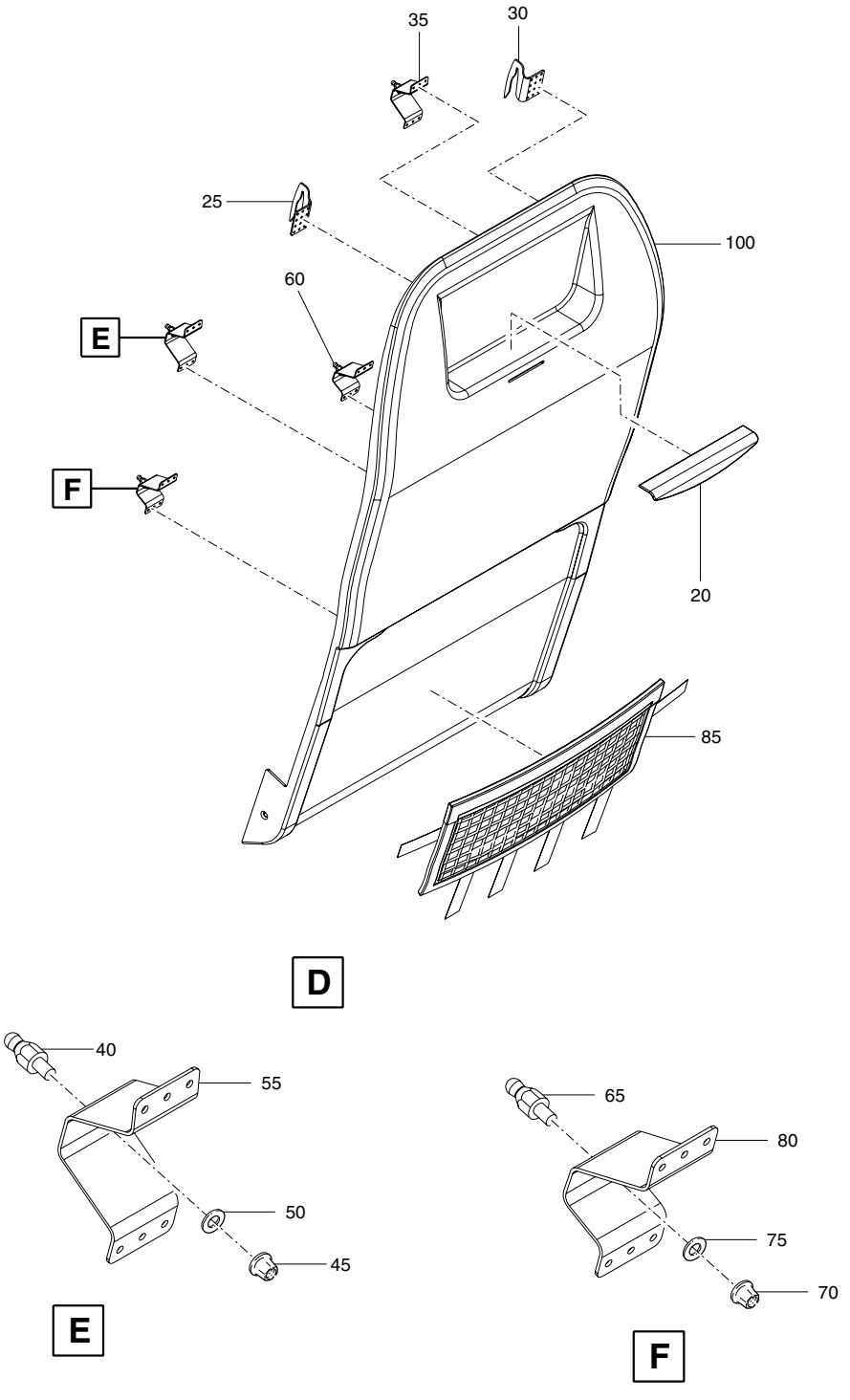
– ITEM NOT ILLUSTRATED



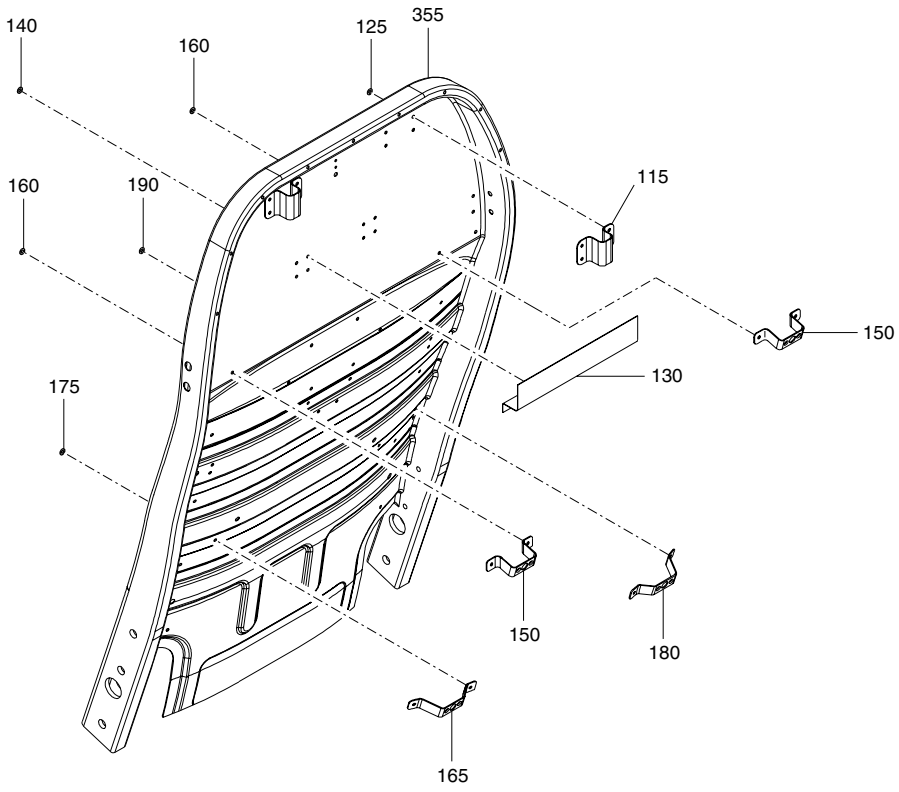

Seat Back Assembly
(Sheet 1 of 5)
Figure 3D/GRAPHIC 25-25-52-99b-025-A01




Seat Back Assembly
(Sheet 2 of 5)
Figure 3D/GRAPHIC 25-25-52-99b-025-A01

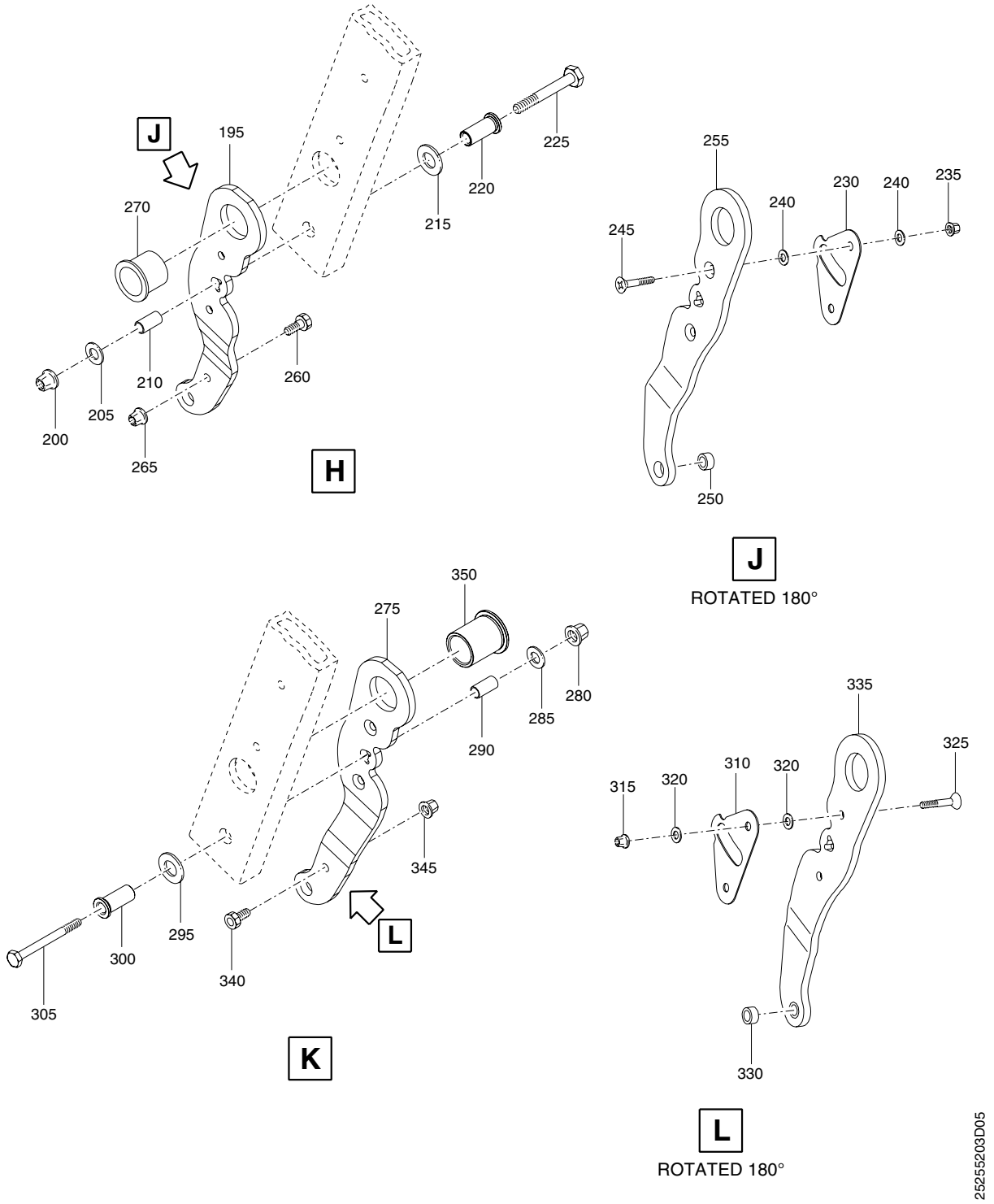



Seat Back Assembly
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Figure 3D/GRAPHIC 25-25-52-99b-025-A01




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Seat Back Assembly
(Sheet 4 of 5)
Figure 3D/GRAPHIC 25-25-52-99b-025-A01




Seat Back Assembly
(Sheet 5 of 5)
Figure 3D/GRAPHIC 25-25-52-99b-025-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3D – 1 | 41761008-541 | | BACK ASSY, SEAT<br>SEE FIG. 1S FOR NHA | | RF |
| 5 | 41761262-503AA | | . SHROUD ASSY, EXIT ROW<br>(TRUE PN 41761262-503-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS514P428-6 | | . SCREW | | 2 |
| 15 | CDSP5801-4AL | | . WASHER | | 2 |
| | | | * * * | | |
| 20 | 41741265-1AA | | . . HOLDER TRIM, MAGAZINE<br>(BONDED)<br>(TRUE PN 41741265-1-AA) | | 1 |
| 25 | 41741264-5 | | . . SHROUD, HOOK<br>(BONDED) | | 1 |
| 30 | 41741264-6 | | . . SHROUD, HOOK<br>(BONDED) | | 1 |
| 35 | 41741263-501 | | . . BRACKET ASSY<br>(BONDED) | | 2 |
| 40 | P116-499-6-495 | | . . . STUD, BALL | | 1 |
| | | | ATTACHING PARTS | | |
| 45 | MS21042L06 | | . . . NUT | | 1 |
| 50 | NAS1149FN616P | | . . . WASHER | | 1 |
| | | | * * * | | |
| 55 | 41741263-1 | | . . . BRACKET | | 1 |
| 60 | 41741263-503 | | . . BRACKET ASSY<br>(BONDED) | | 2 |
| 65 | P116-499-6-495 | | . . . STUD, BALL | | 1 |
| | | | ATTACHING PARTS | | |
| 70 | MS21042L06 | | . . . NUT | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3D 75 | NAS1149FN616P | | . . . WASHER | | 1 |
| | | | * * * | | |
| 80 | 41741263-3 | | . . . BRACKET | | 1 |
| 85 | 41761051-505 | | . . POCKET, MESH | | 1 |
| – 90 | WA9658-1000-100 | | . . TAPE (BONDED) (1.00 BLACK) (HOOK) | | AR |
| – 95 | WA9658-2000-121 | | . . TAPE (BONDED) (2.00 BLACK) (HOOK) | | AR |
| 100 | 41761262-3AA | | . . SHROUD, EXIT ROW (TRUE PN 41761262-3-AA) | | 1 |
| – 105 | 4FSP0004-3 | | . TAPE (BONDED) (1.00 NATURAL) (HOOK) | | AR |
| 110 | 41761009-505 | | . STRUCTURE ASSY, BACK | | 1 |
| 115 | 41741053-3 | | . . CATCH, SHROUD | | 2 |
| | | | ATTACHING PARTS | | |
| – 120 | CR3213-4-02 | | . . RIVET (V05693) | | 8 |
| 125 | NAS1149FN632P | | . . WASHER | | 8 |
| | | | * * * | | |
| 130 | 41741082-3 | | . . BRACKET | | 1 |
| | | | ATTACHING PARTS | | |
| – 135 | CR3213-4-02 | | . . RIVET (V05693) | | 4 |
| 140 | NAS1149FN632P | | . . WASHER | | 4 |
| | | | * * * | | |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3D – 145 | 4FSP0002-41 | | . . TAPE<br>(BONDED)<br>(2.00 BLACK)<br>(LOOP) | | AR |
| 150 | 41741053-501 | | . . BRACKET ASSY, UPPER | | 2 |
| | | | ATTACHING PARTS | | |
| – 155 | CR3213-4-02 | | . . RIVET<br>(V05693) | | 4 |
| 160 | NAS1149FN632P | | . . WASHER | | 4 |
| | | | * * * | | |
| 165 | 41761052-501 | | . . BRACKET ASSY, LOWER | | 1 |
| | | | ATTACHING PARTS | | |
| – 170 | CR3213-4-02 | | . . RIVET<br>(V05693) | | 2 |
| 175 | NAS1149FN632P | | . . WASHER | | 2 |
| | | | * * * | | |
| 180 | 41761052-502 | | . . BRACKET ASSY, LOWER | | 1 |
| | | | ATTACHING PARTS | | |
| – 185 | CR3213-4-02 | | . . RIVET<br>(V05693) | | 2 |
| 190 | NAS1149FN632P | | . . WASHER | | 2 |
| | | | * * * | | |
| 195 | 41761019-503 | | . . QUADRANT ASSY | | 1 |
| | | | ATTACHING PARTS | | |
| 200 | MS21042L4 | | . . NUT | | 1 |
| 205 | 5710-943-60 | | . . WASHER | | 1 |
| 210 | NAS43HT4-26 | | . . SPACER | | 1 |
| 215 | AN970-6 | | . . WASHER | | 1 |
| 220 | NAS77-4-085 | | . . BUSHING | | 1 |

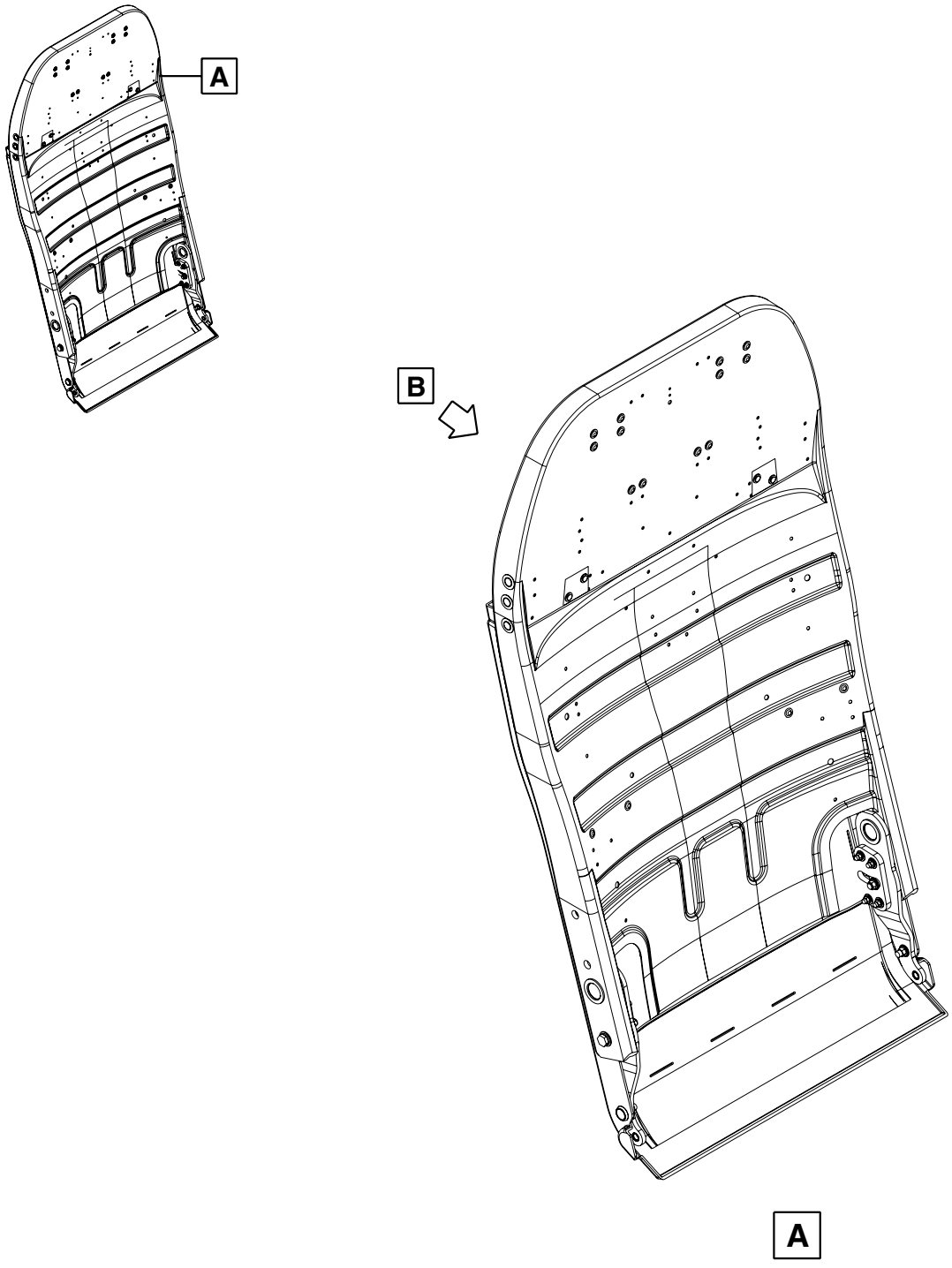
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3D 225 | NAS6204-23 | | . . BOLT | | 1 |
| | | | * * * | | |
| 230 | 41741019-3 | | . . . PLATE, QUADRANT | | 1 |
| | | | ATTACHING PARTS | | |
| 235 | MS21042L3 | | . . . NUT | | 1 |
| 240 | NAS1149F0332P | | . . . WASHER | | 2 |
| 245 | NAS517-3-2 | | . . . SCREW | | 1 |
| | | | * * * | | |
| 250 | NAS75-4-006 | | . . . BUSHING | | 1 |
| 255 | 41761019-3 | | . . . QUADRANT | | 1 |
| 260 | 41761135-501 | | . . SPACER ASSY | | 1 |
| | | | ATTACHING PARTS | | |
| 265 | MS21042L4 | | . . NUT | | 1 |
| | | | * * * | | |
| 270 | NAS77-11-100 | | . . BUSHING | | 1 |
| 275 | 41761019-504 | | . . QUADRANT ASSY | | 1 |
| | | | ATTACHING PARTS | | |
| 280 | MS21042L4 | | . . NUT | | 1 |
| 285 | 5710-943-60 | | . . WASHER | | 1 |
| 290 | NAS43HT4-26 | | . . SPACER | | 1 |
| 295 | AN970-6 | | . . WASHER | | 1 |
| 300 | NAS77-4-085 | | . . BUSHING | | 1 |
| 305 | NAS6204-23 | | . . BOLT | | 1 |
| | | | * * * | | |
| 310 | 41741019-4 | | . . . PLATE, QUADRANT | | 1 |

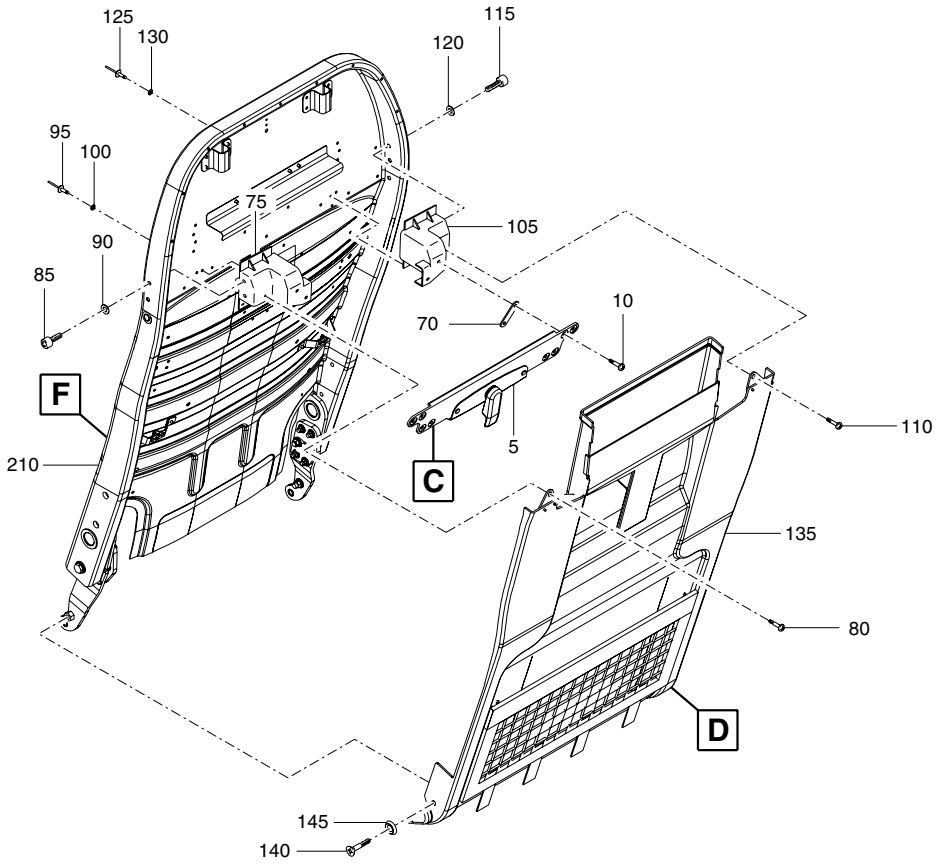
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3D | | | ATTACHING PARTS | | |
| 315 | MS21042L3 | | . . . NUT | | 1 |
| 320 | NAS1149F0332P | | . . . WASHER | | 2 |
| 325 | NAS517-3-2 | | . . . SCREW | | 1 |
| | | | * * * | | |
| 330 | NAS75-4-006 | | . . . BUSHING | | 1 |
| 335 | 41761019-4 | | . . . QUADRANT | | 1 |
| 340 | 41761135-501 | | . . SPACER ASSY | | 1 |
| | | | ATTACHING PARTS | | |
| 345 | MS21042L4 | | . . NUT | | 1 |
| | | | * * * | | |
| 350 | NAS77-11-100 | | . . BUSHING | | 1 |
| 355 | 41761009-601 | | . . STRUCTURE ASSY, BACK | | 1 |

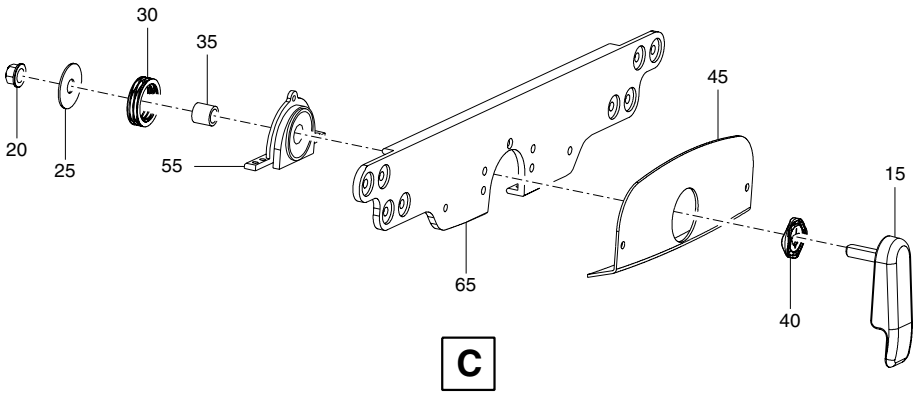
– ITEM NOT ILLUSTRATED




Seat Back Assembly
(Sheet 1 of 5)
Figure 3E/GRAPHIC 25-25-52-99b-026-A01

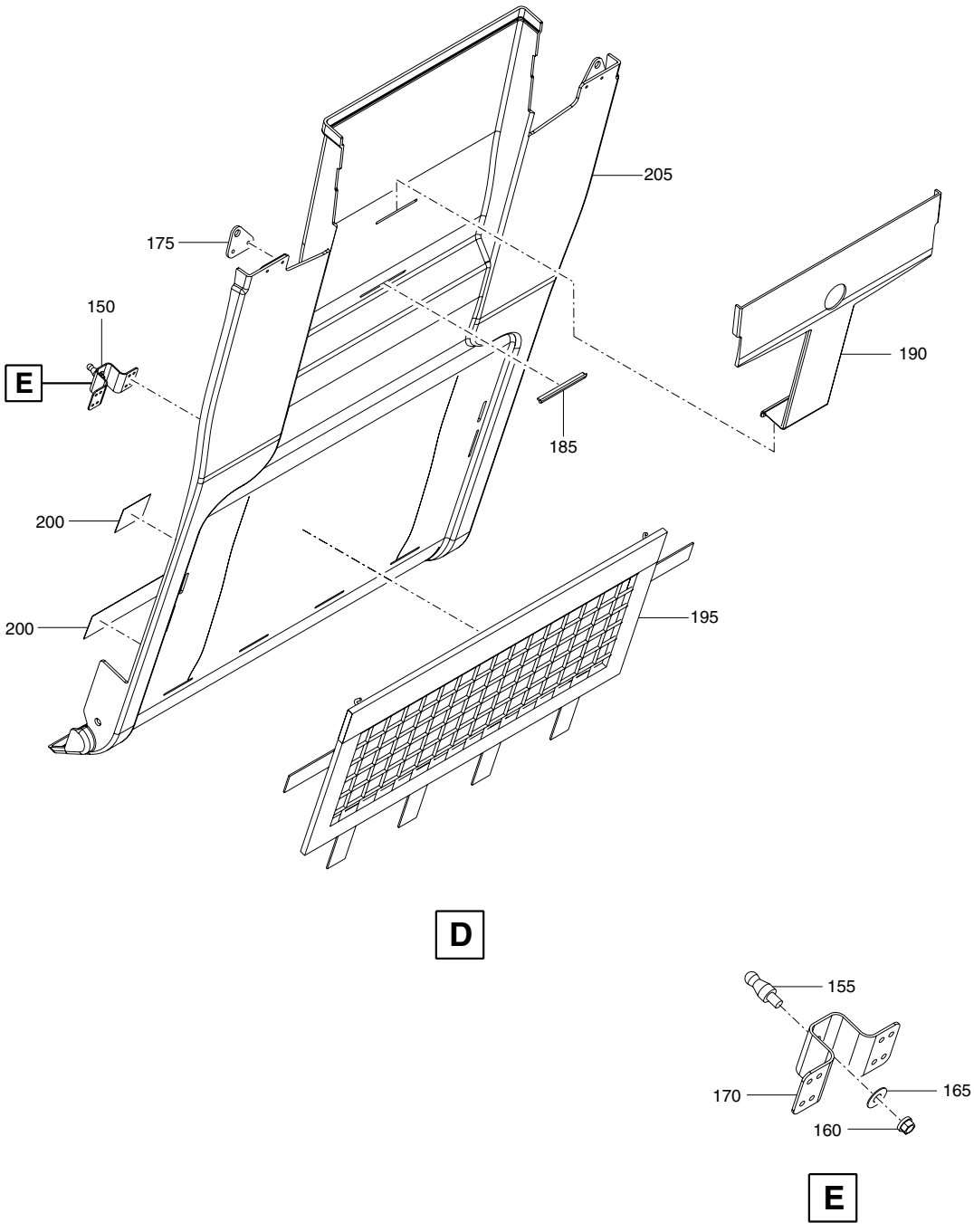



B
ROTATED 180°

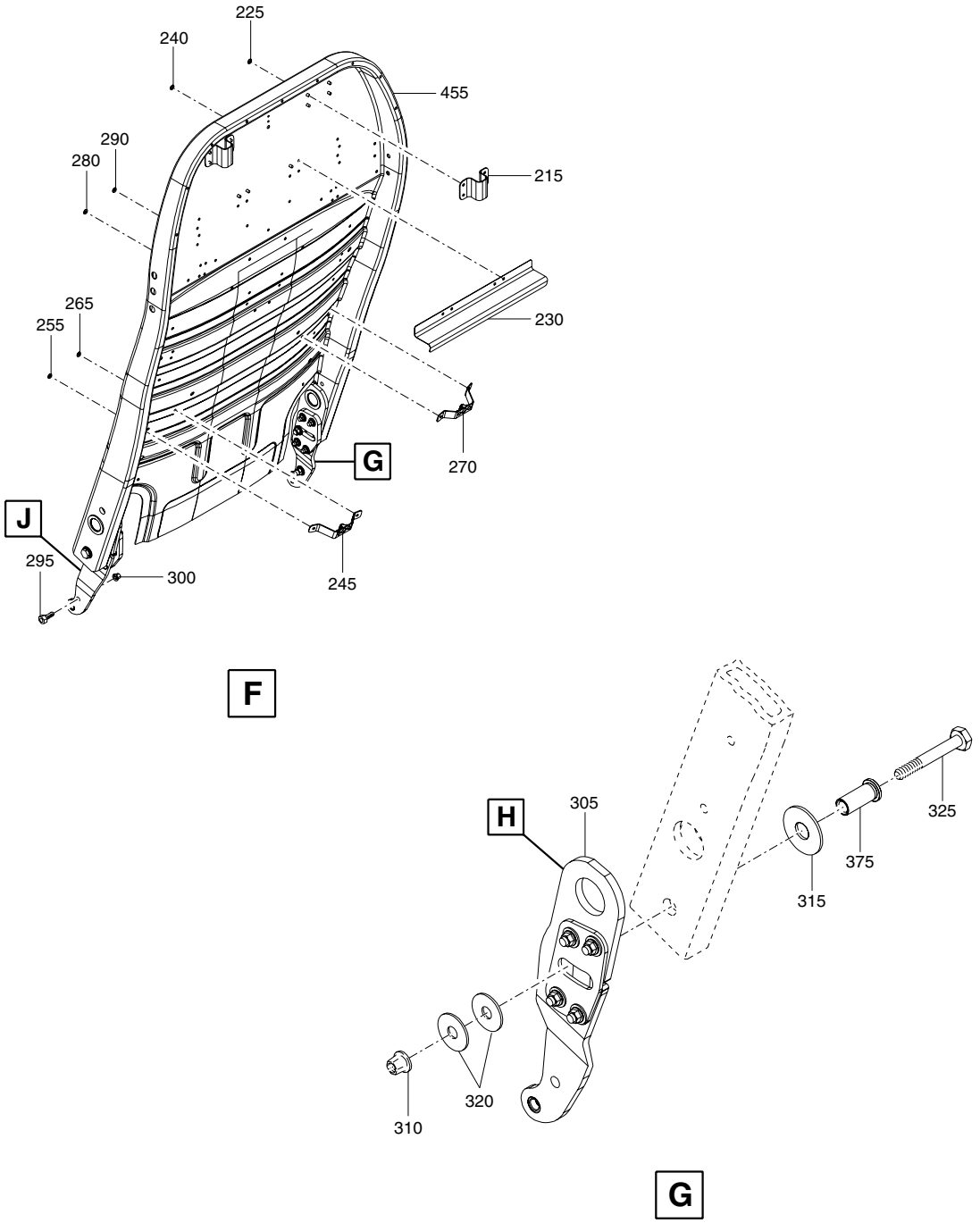



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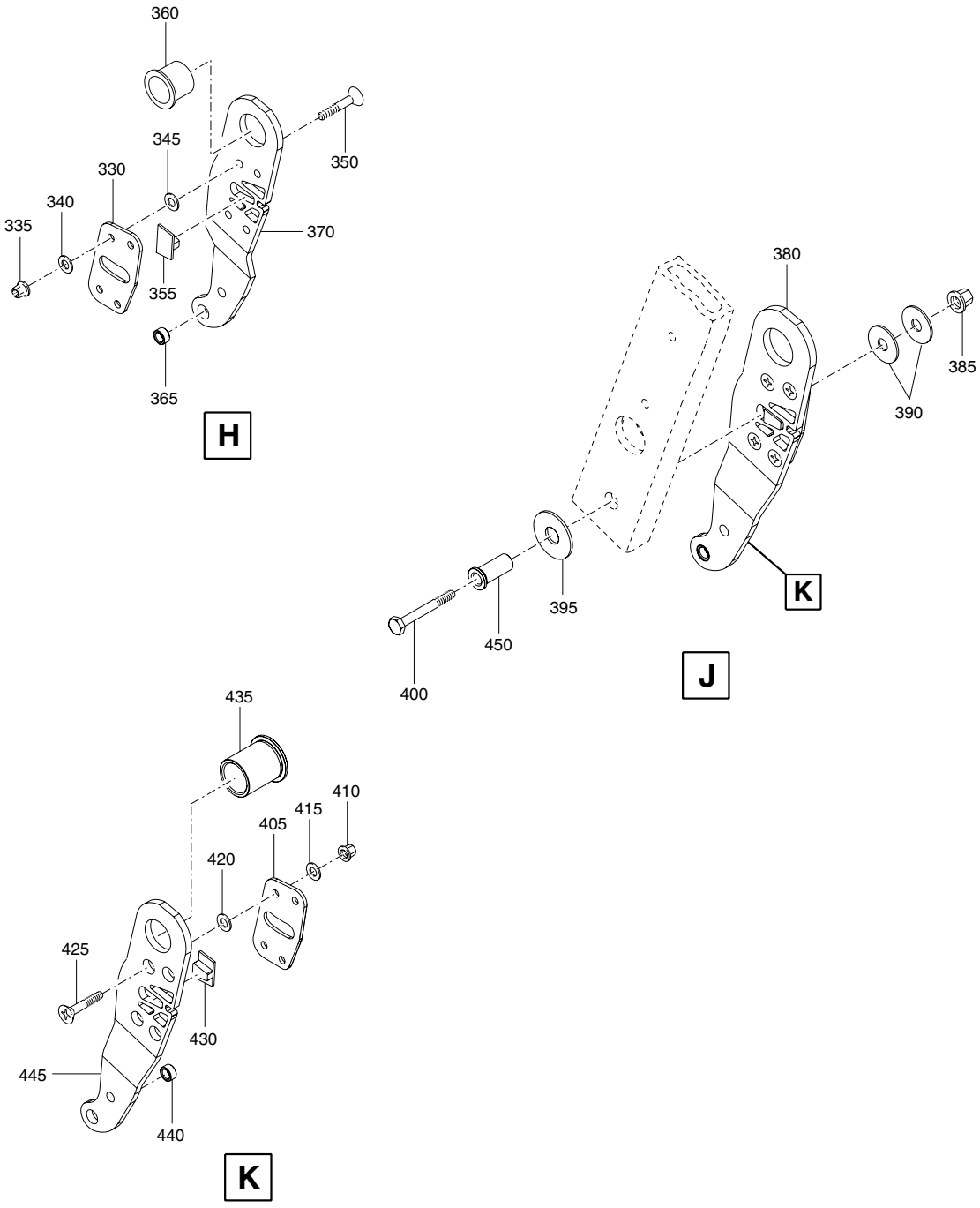
Seat Back Assembly
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Figure 3E/GRAPHIC 25-25-52-99b-026-A01




Seat Back Assembly
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Figure 3E/GRAPHIC 25-25-52-99b-026-A01




Seat Back Assembly
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Figure 3E/GRAPHIC 25-25-52-99b-026-A01




Seat Back Assembly
(Sheet 5 of 5)
Figure 3E/GRAPHIC 25-25-52-99b-026-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3E – 1 | 41761008-555 | | BACK ASSY, SEAT<br>(AD 2017-09-09)<br>SEE FIG. 1P FOR NHA<br>POST SB 41760000-25-A14 | | RF |
| 5 | 41741176-501AC | | . BAR ASSY, CROSS<br>(TRUE PN 41741176-501-AC)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS603-5P | | . SCREW<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 4 |
| | | | * * * | | |
| 15 | 41741173-1 | | . . LATCH | | 1 |
| | | | ATTACHING PARTS | | |
| 20 | MS21042L4 | | . . NUT | | 1 |
| 25 | 41741178-1 | | . . WASHER | | 1 |
| | | | * * * | | |
| 30 | CS087L3S17 | | . . SPRING, WAVE<br>(TRUE PN CS087-L3-S17) | | 1 |
| 35 | 41741174-1 | | . . BUSHING | | 1 |
| 40 | 41571388-503 | | . . DETENT ASSY, LATCH | | 1 |
| 45 | 41741177-1AC | | . . SHROUD, LATCH<br>(TRUE PN 41741177-1-AC) | | 1 |
| | | | ATTACHING PARTS | | |
| – 50 | SD43BS | | . . RIVET | | 2 |
| | | | * * * | | |
| 55 | 41741175-1 | | . . BLOCK, DETENT | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3E | | | ATTACHING PARTS | | |
| – 60 | CCR264CS3-04 | | . . RIVET<br>(TRUE PN CCR264CS-3-04) | | 5 |
| | | | * * * | | |
| 65 | 41741176-1 | | . . BAR, CROSS | | 1 |
| 70 | 41741180-1 | | . SHIM, CROSS BAR<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 75 | 41741170-501 | | . BRACKET ASSY, END<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 80 | PTKA50X10WN1412 | | . SCREW<br>(VC3269)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| 85 | NAS1351-3-8 | | . SCREW<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 90 | NAS1149F0332P | | . WASHER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 95 | SD44BS | | . RIVET<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 100 | NAS1149FN632P | | . WASHER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 4 |
| | | | * * * | | |
| 105 | 41741170-502 | | . BRACKET ASSY, END<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3E | | | ATTACHING PARTS | | |
| 110 | PTKA50X10WN1412 | | . SCREW<br>(VC3269)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| 115 | NAS1351-3-8 | | . SCREW<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 120 | NAS1149F0332P | | . WASHER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 125 | SD44BS | | . RIVET<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 130 | NAS1149FN632P | | . WASHER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 4 |
| | | | * * * | | |
| 135 | 41761472-503AA | | . SHROUD ASSY, LOWER<br>(TRUE PN 41761472-503-AA)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 140 | NAS514P428-6 | | . SCREW<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 145 | CDSP5801-4AL | | . WASHER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| | | | * * * | | |
| 150 | 41741056-505 | | . . BRACKET ASSY<br>(BONDED) | | 2 |
| 155 | P116-499-6-495 | | . . . STUD, BALL | | 1 |
| | | | ATTACHING PARTS | | |
| 160 | MS21042L06 | | . . . NUT | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3E 165 | NAS1149FN616P | | . . . WASHER | | 1 |
| | | | * * * | | |
| 170 | 41741056-5 | | . . . BRACKET | | 1 |
| 175 | 41761473-1 | | . . BRACKET | | 2 |
| | | | ATTACHING PARTS | | |
| – 180 | WA5085-5212-030 | | . . RIVET<br>(TRUE PN WA5085-5212-0304) | | 4 |
| | | | * * * | | |
| 185 | 41741172-1AA | | . . CLOSE OUT, SLOT<br>(TRUE PN 41741172-1-AA) | | 1 |
| 190 | 41741171-1AA | | . . T-BAR<br>(TRUE PN 41741171-1-AA) | | 1 |
| 195 | 41761051-507AA | | . . POCKET, MESH<br>(TRUE PN 41761051-507-AA) | | 1 |
| 200 | WA9658-1000-100 | | . . TAPE<br>(BONDED)<br>(1.00 BLACK)<br>(HOOK) | | AR |
| 205 | 41761472-3AA | | . . SHROUD, LOWER<br>(TRUE PN 41761472-3-AA) | | 1 |
| 210 | 41761009-533 | | . STRUCTURE ASSY, BACK<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| 215 | 41741053-3 | | . . CATCH, SHROUD | | 2 |
| | | | ATTACHING PARTS | | |
| – 220 | CR3213-4-02 | | . . RIVET<br>(V05693) | | 8 |
| 225 | NAS1149FN632P | | . . WASHER | | 8 |
| | | | * * * | | |
| 230 | 41741082-1 | | . . BRACKET | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3E | | | ATTACHING PARTS | | |
| – 235 | CR3213-4-02 | | . . RIVET (V05693) | | 4 |
| 240 | NAS1149FN632P | | . . WASHER | | 4 |
| | | | * * * | | |
| 245 | 41761052-501 | | . . BRACKET ASSY, LOWER | | 1 |
| | | | ATTACHING PARTS | | |
| – 250 | SD43BS | | . . RIVET | | 1 |
| 255 | NAS1149FN632P | | . . WASHER | | 1 |
| – 260 | CR3213-4-02 | | . . RIVET (V05693) | | 1 |
| 265 | NAS1149FN632P | | . . WASHER | | 1 |
| | | | * * * | | |
| 270 | 41761052-502 | | . . BRACKET ASSY, LOWER | | 1 |
| | | | ATTACHING PARTS | | |
| – 275 | SD43BS | | . . RIVET | | 1 |
| 280 | NAS1149FN632P | | . . WASHER | | 1 |
| – 285 | CR3213-4-02 | | . . RIVET (V05693) | | 1 |
| 290 | NAS1149FN632P | | . . WASHER | | 1 |
| | | | * * * | | |
| 295 | 41761135-501 | | . . SPACER ASSY (AD 2017-09-09) POST SB 41760000-25-A14 | | 2 |
| | | | ATTACHING PARTS | | |
| 300 | MS21042L4 | | . . NUT (AD 2017-09-09) POST SB 41760000-25-A14 | | 2 |
| | | | * * * | | |

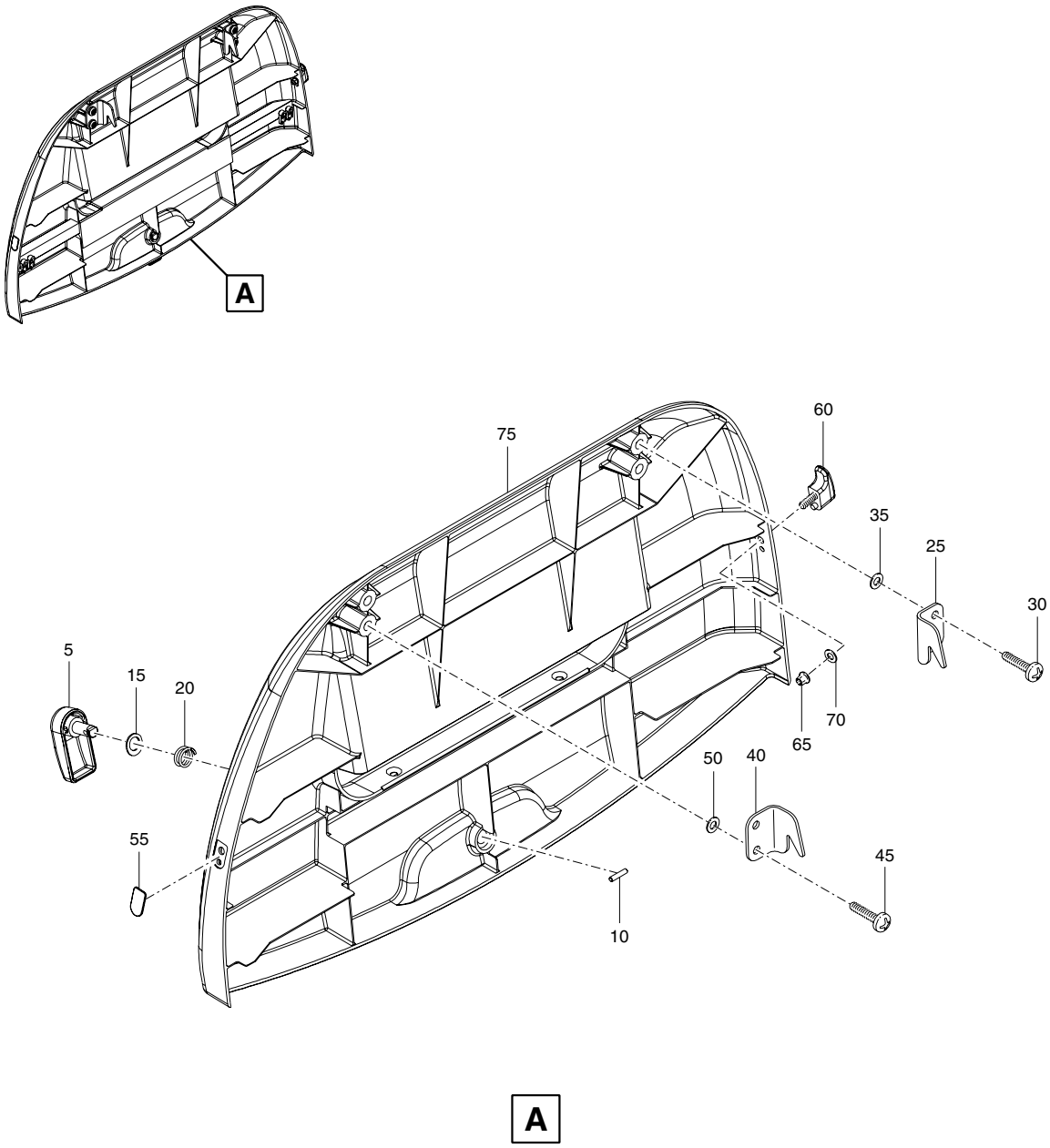
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3E 305 | 41761019-533 | | . . QUADRANT ASSY<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 310 | MS21042L4 | | . . NUT<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| 315 | AN970-4 | | . . WASHER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 320 | AN970-6 | | . . WASHER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| 325 | NAS6204-23 | | . . BOLT<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| | | | * * * | | |
| 330 | 41841455-1 | | . . . QUADRANT | | 1 |
| | | | ATTACHING PARTS | | |
| 335 | MS21042L3 | | . . . NUT | | 4 |
| 340 | NAS1149F0332P | | . . . WASHER | | 4 |
| 345 | NAS1149F0363P | | . . . WASHER | | 4 |
| 350 | NAS517-3-6 | | . . . SCREW | | 4 |
| | | | * * * | | |
| 355 | 41901076-1 | | . . . WEDGE | | 1 |
| 360 | NAS77-11-100 | | . . . BUSHING | | 1 |
| 365 | NAS75-4-006 | | . . . BUSHING | | 1 |
| 370 | 41761019-29 | | . . . QUADRANT | | 1 |
| 375 | NAS77-4-136 | | . . BUSHING<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 3E 380 | 41761019-534 | | . . QUADRANT ASSY<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| | | | ATTACHING PARTS | | |
| 385 | MS21042L4 | | . . NUT<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| 390 | AN970-4 | | . . WASHER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |
| 395 | AN970-6 | | . . WASHER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| 400 | NAS6204-23 | | . . BOLT<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| | | | * * * | | |
| 405 | 41841455-1 | | . . . QUADRANT | | 1 |
| | | | ATTACHING PARTS | | |
| 410 | MS21042L3 | | . . . NUT | | 4 |
| 415 | NAS1149F0332P | | . . . WASHER | | 4 |
| 420 | NAS1149F0363P | | . . . WASHER | | 4 |
| 425 | NAS517-3-6 | | . . . SCREW | | 4 |
| | | | * * * | | |
| 430 | 41901076-1 | | . . . WEDGE | | 1 |
| 435 | NAS77-11-100 | | . . . BUSHING | | 1 |
| 440 | NAS75-4-006 | | . . . BUSHING | | 1 |
| 445 | 41761019-30 | | . . . QUADRANT | | 1 |
| 450 | NAS77-4-136 | | . . BUSHING<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 1 |
| 455 | 41761009-631 | | . . STRUCTURE ASSY, BACK | | 1 |

– ITEM NOT ILLUSTRATED




Upper Shroud Assembly
Figure 4/GRAPHIC 25-25-52-99b-027-A01

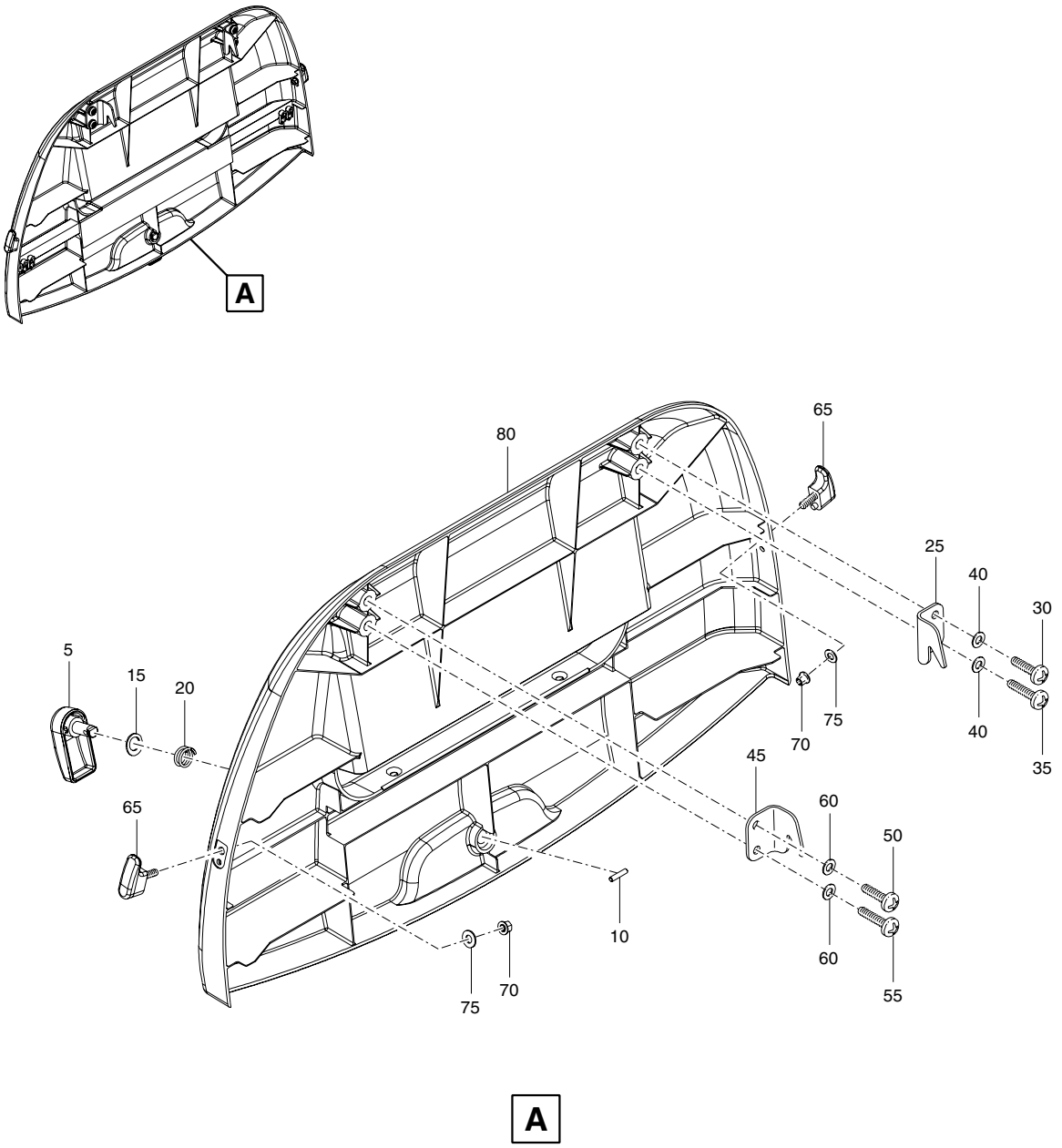
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 4 – 1 | 41761330-501AA | | SHROUD ASSY, UPPER<br>(TRUE PN 41761330-501-AA)<br>(AD 2017-09-09)<br>SEE FIG. 3 FOR NHA<br>PRE SB 41760000-25-A14 | A | RF |
| – 1A | 41761330-502AA | | SHROUD ASSY, UPPER<br>(TRUE PN 41761330-502-AA)<br>(AD 2017-09-09)<br>SEE FIG. 3 FOR NHA<br>PRE SB 41760000-25-A14 | B | RF |
| 5 | 41741066-3AA | | . LATCH, TRAY<br>(TRUE PN 41741066-3-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | MS16562-193 | | . PIN, ROLL | | 1 |
| 15 | 41751331-1 | | . BEARING, SECONDARY | | 1 |
| 20 | CS043M3S17 | | . SPRING, COMPRESSION<br>(TRUE PN CS043-M3-S17) | | 1 |
| | | | * * * | | |
| 25 | 41741065-1 | | . SHROUD, UPPER | | 1 |
| | | | ATTACHING PARTS | | |
| 30 | NAS603-7 | | . SCREW | | 2 |
| 35 | NAS1149F0363P | | . WASHER | | 2 |
| | | | * * * | | |
| 40 | 41741065-2 | | . SHROUD, UPPER | | 1 |
| | | | ATTACHING PARTS | | |
| 45 | NAS603-9 | | . SCREW | | 2 |
| 50 | NAS1149F0363P | | . WASHER | | 2 |
| | | | * * * | | |
| 55 | 41741063-1AA | | . PLATE, COVER<br>(TRUE PN 41741063-1-AA) | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 4 60 | 41741064-501AA | | . HOOK, COAT<br>(TRUE PN 41741064-501-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 65 | MS21042L08 | | . NUT | | 1 |
| 70 | NAS1149FN832P | | . WASHER | | 1 |
| | | | * * * | | |
| 75 | 41761061-503AA | | . SHROUD ASSY, UPPER<br>(TRUE PN 41761061-503-AA) | | 1 |
| – 80 | 398FR | | . CLOTH, GLASS<br>(V76381)<br>(BONDED) | | AR |

– ITEM NOT ILLUSTRATED

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Upper Shroud Assembly
Figure 4A/GRAPHIC 25-25-52-99b-028-A01

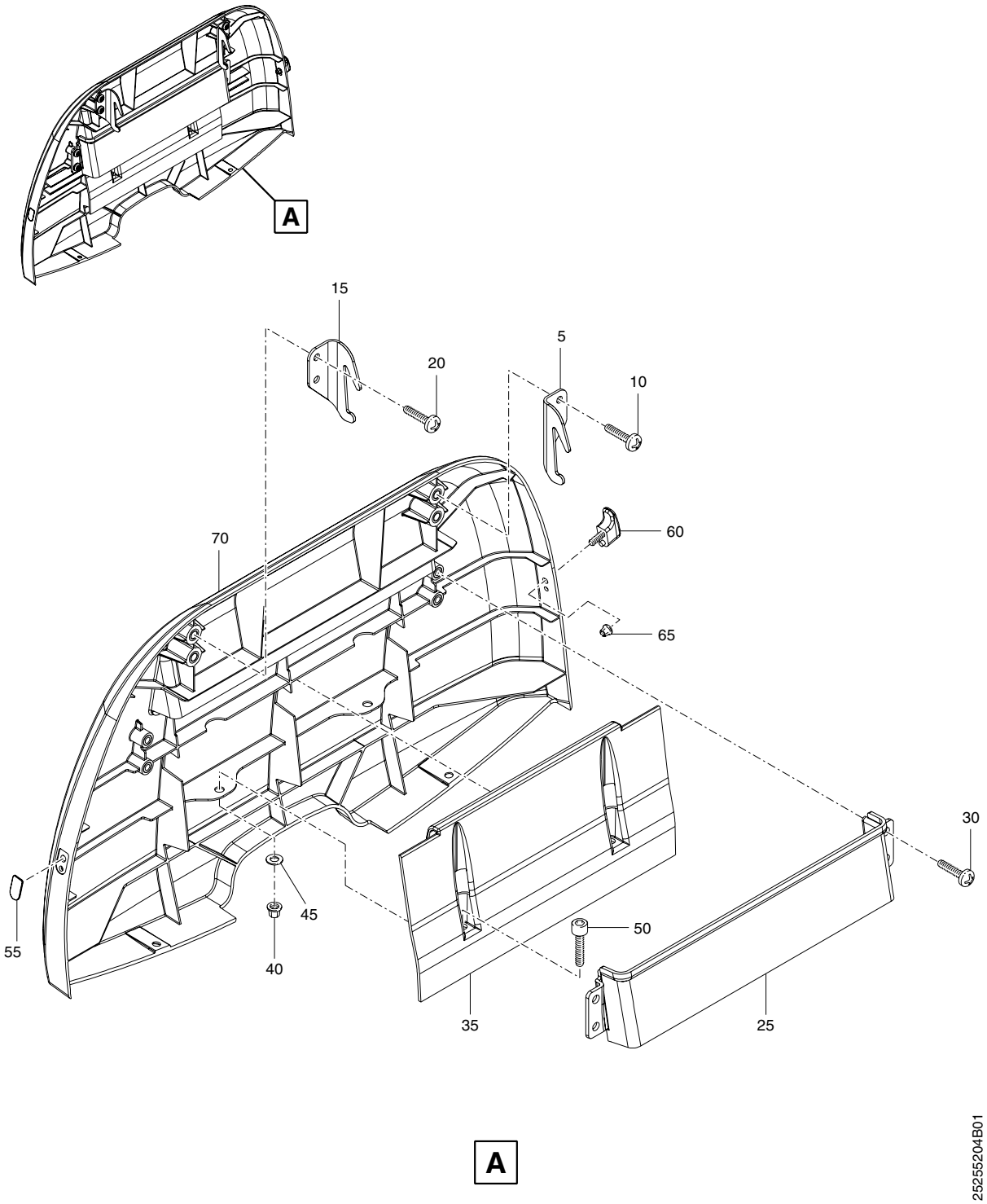
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 4A – 1 | 41761330-503AA | | SHROUD ASSY, UPPER<br>(TRUE PN 41761330-503-AA)<br>(AD 2017-09-09)<br>SEE FIG. 3 FOR NHA<br>PRE SB 41760000-25-A14 | | RF |
| 5 | 41741066-3AA | | . LATCH, TRAY<br>(TRUE PN 41741066-3-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | MS16562-193 | | . PIN, ROLL | | 1 |
| 15 | 41751331-1 | | . BEARING, SECONDARY | | 1 |
| 20 | CS043M3S17 | | . SPRING, COMPRESSION<br>(TRUE PN CS043-M3-S17) | | 1 |
| | | | * * * | | |
| 25 | 41741065-1 | | . SHROUD, UPPER | | 1 |
| | | | ATTACHING PARTS | | |
| 30 | NAS603-7 | | . SCREW | | 1 |
| 35 | NAS603-9 | | . SCREW | | 1 |
| 40 | NAS1149F0363P | | . WASHER | | 2 |
| | | | * * * | | |
| 45 | 41741065-2 | | . SHROUD, UPPER | | 1 |
| | | | ATTACHING PARTS | | |
| 50 | NAS603-7 | | . SCREW | | 1 |
| 55 | NAS603-9 | | . SCREW | | 1 |
| 60 | NAS1149F0363P | | . WASHER | | 2 |
| | | | * * * | | |
| 65 | 41741064-501AA | | . HOOK, COAT<br>(TRUE PN 41741064-501-AA) | | 2 |
| | | | ATTACHING PARTS | | |
| 70 | MS21042L08 | | . NUT | | 2 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 4A 75 | NAS1149FN832P | | . WASHER | | 2 |
| | | | * * * | | |
| 80 | 41761061-503AA | | . SHROUD ASSY, UPPER<br>(TRUE PN 41761061-503-AA) | | 1 |
| – 85 | 398FR | | . CLOTH, GLASS<br>(V76381)<br>(BONDED) | | AR |

– ITEM NOT ILLUSTRATED

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A

Upper Shroud Assembly
Figure 4B/GRAPHIC 25-25-52-99b-029-A01

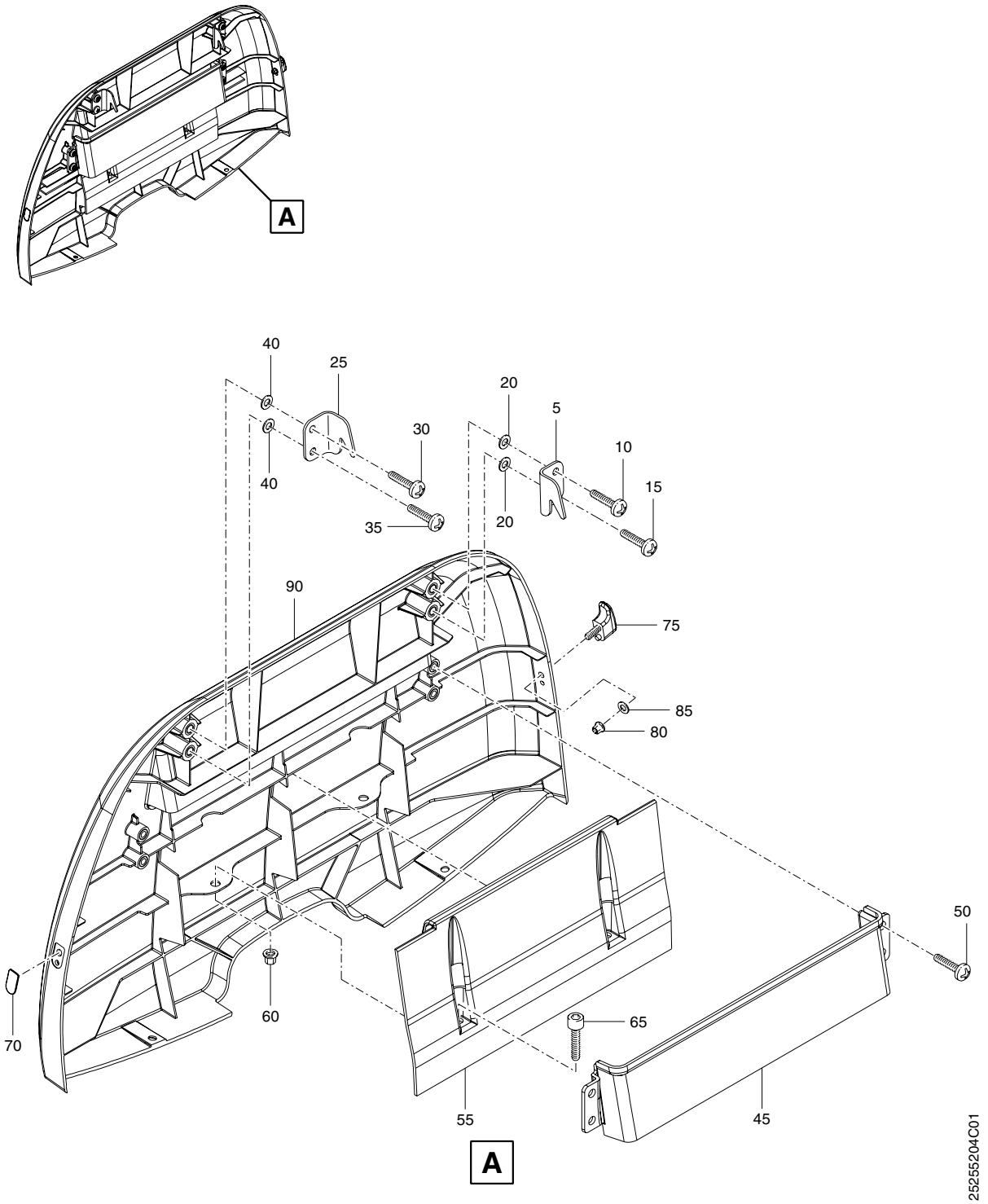
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 4B – 1 | 41761470-503AA | | SHROUD ASSY, UPPER<br>(TRUE PN 41761470-503-AA)<br>(AD 2017-09-09)<br>SEE FIG. 1M FOR NHA<br>SEE FIG. 1P FOR NHA<br>SEE FIG. 1R FOR NHA<br>POST SB 41760000-25-A14 | A | RF |
| – 1A | 41761470-504AA | | SHROUD ASSY, UPPER<br>(TRUE PN 41761470-504-AA)<br>(AD 2017-09-09)<br>SEE FIG. 1M FOR NHA<br>SEE FIG. 1R FOR NHA<br>POST SB 41760000-25-A14 | B | RF |
| 5 | 41601065-1 | | . SHROUD, UPPER | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS603-9 | | . SCREW | | 2 |
| | | | * * * | | |
| 15 | 41601065-2 | | . SHROUD, UPPER | | 1 |
| | | | ATTACHING PARTS | | |
| 20 | NAS603-9 | | . SCREW | | 2 |
| | | | * * * | | |
| 25 | 41601311-1AM | | . EXTENSION, SHROUD<br>(TRUE PN 41601311-1-AM) | | 1 |
| | | | ATTACHING PARTS | | |
| 30 | NAS603-5 | | . SCREW | | 4 |
| | | | * * * | | |
| 35 | 41601310-1AL | | . SHROUD, UPPER<br>(TRUE PN 41601310-1-AL) | | 1 |
| | | | ATTACHING PARTS | | |
| 40 | MS21042L3 | | . NUT | | 2 |
| 45 | NAS1149C0332R | | . WASHER | | 2 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|---|
| 4B | 50 | NAS1351-3-8 | | . SCREW | | 2 |
| | | | | * * * | | |
| | 55 | 41601319-1AM | | . PLATE, COVER<br>(TRUE PN 41601319-1-AM) | | 1 |
| | 60 | 41741064-501AA | | . HOOK ASSY, COAT<br>(TRUE PN 41741064-501-AA) | | 1 |
| | | | | ATTACHING PARTS | | |
| | 65 | MS21042L08 | | . NUT | | 1 |
| | | | | * * * | | |
| | 70 | 41761470-601AA | | . SUB ASSY, UPPER SHROUD<br>(TRUE PN 41761470-601-AA) | | 1 |

– ITEM NOT ILLUSTRATED

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Upper Shroud Assembly
Figure 4C/GRAPHIC 25-25-52-99b-030-A01

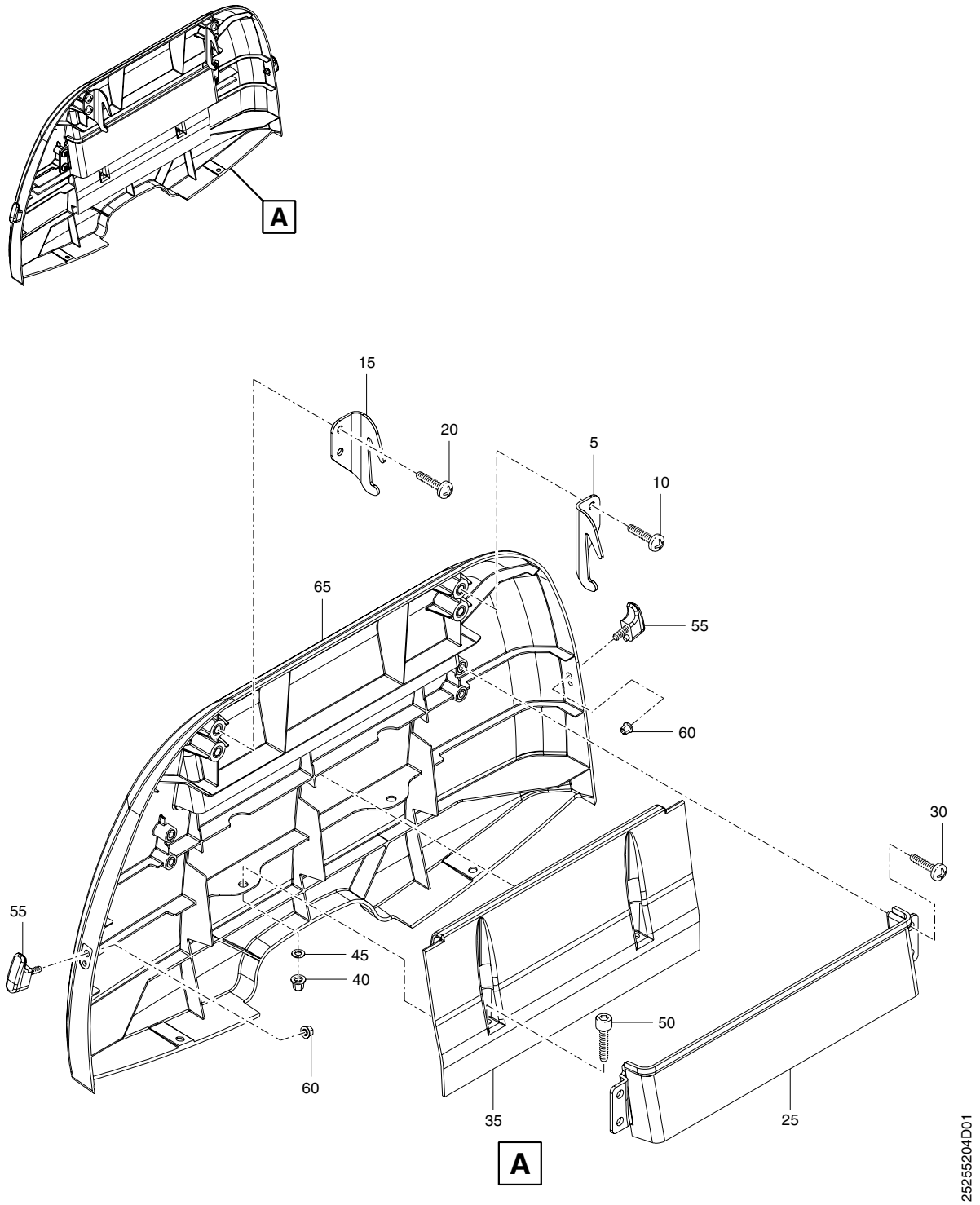
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 4C – 1 | 41761462-504 | | SHROUD ASSY, UPPER<br>SEE FIG. 1P FOR NHA | | RF |
| 5 | 41741065-1 | | . SHROUD, UPPER | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS603-7 | | . SCREW | | 1 |
| 15 | NAS603-9 | | . SCREW | | 1 |
| 20 | NAS1149F0363P | | . WASHER | | 2 |
| | | | * * * | | |
| 25 | 41741065-2 | | . SHROUD, UPPER | | 1 |
| | | | ATTACHING PARTS | | |
| 30 | NAS603-7 | | . SCREW | | 1 |
| 35 | NAS603-9 | | . SCREW | | 1 |
| 40 | NAS1149F0363P | | . WASHER | | 2 |
| | | | * * * | | |
| 45 | 41741467-1AA | | . EXTENSION, SHROUD<br>(TRUE PN 41741467-1-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 50 | NAS603-5 | | . SCREW | | 4 |
| | | | * * * | | |
| 55 | 41741415-1 | | . SHROUD, UPPER | | 1 |
| | | | ATTACHING PARTS | | |
| 60 | MS21042L3 | | . NUT | | 2 |
| 65 | NAS1351-3-6 | | . SCREW | | 2 |
| | | | * * * | | |
| 70 | 41741063-1AA | | . PLATE, COVER<br>(TRUE PN 41741063-1-AA) | | 1 |
| 75 | 41741064-501AA | | . HOOK ASSY, COAT<br>(TRUE PN 41741064-501-AA) | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 4C | | | ATTACHING PARTS | | |
| 80 | MS21042L08 | | . NUT | | 1 |
| 85 | NAS1149FN832P | | . WASHER | | 1 |
| | | | * * * | | |
| 90 | 41761462-601 | | . SUB ASSY, UPPER SHROUD | | 1 |

– ITEM NOT ILLUSTRATED

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Upper Shroud Assembly
Figure 4D/GRAPHIC 25-25-52-99b-031-A01

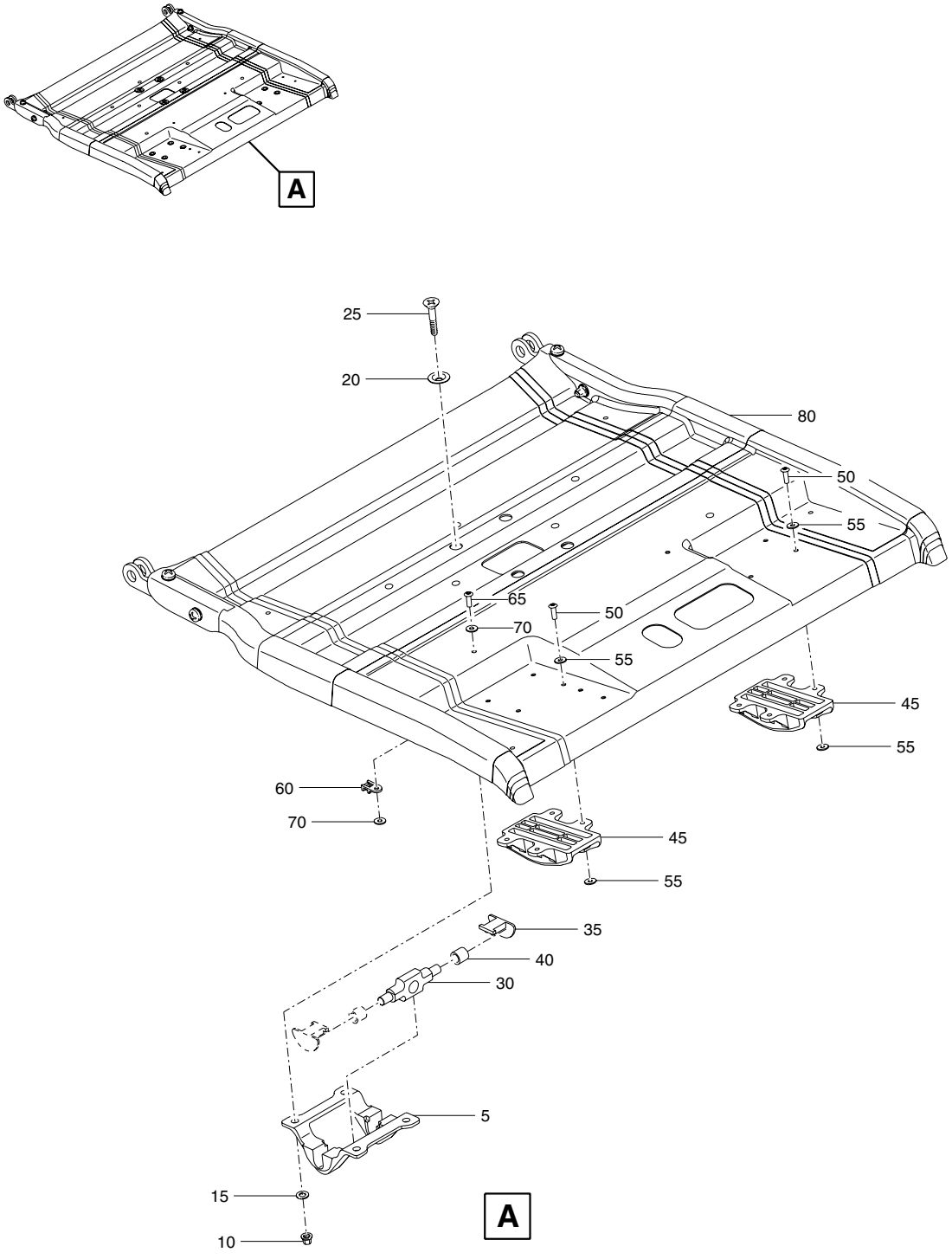
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 4D – 1 | 41761470-505AA | | SHROUD ASSY, UPPER<br>(TRUE PN 41761470-505-AA)<br>(AD 2017-09-09)<br>SEE FIG. 1M FOR NHA<br>SEE FIG. 1P FOR NHA<br>SEE FIG. 1R FOR NHA<br>POST SB 41760000-25-A14 | | RF |
| 5 | 41601065-1 | | . SHROUD, UPPER | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS603-9 | | . SCREW | | 2 |
| | | | * * * | | |
| 15 | 41601065-2 | | . SHROUD, UPPER | | 1 |
| | | | ATTACHING PARTS | | |
| 20 | NAS603-9 | | . SCREW | | 2 |
| | | | * * * | | |
| 25 | 41601311-1AM | | . EXTENSION, SHROUD<br>(TRUE PN 41601311-1-AM) | | 1 |
| | | | ATTACHING PARTS | | |
| 30 | NAS603-5 | | . SCREW | | 4 |
| | | | * * * | | |
| 35 | 41601310-1AL | | . SHROUD, UPPER<br>(TRUE PN 41601310-1-AL) | | 1 |
| | | | ATTACHING PARTS | | |
| 40 | MS21042L3 | | . NUT | | 2 |
| 45 | NAS1149C0332R | | . WASHER | | 2 |
| 50 | NAS1351-3-8 | | . SCREW | | 2 |
| | | | * * * | | |
| 55 | 41741064-501AA | | . HOOK ASSY, COAT<br>(TRUE PN 41741064-501-AA) | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 4D | | | ATTACHING PARTS | | |
| 60 | MS21042L08 | | . NUT | | 1 |
| | | | * * * | | |
| 65 | 41761470-601AA | | . SUB ASSY, UPPER SHROUD (TRUE PN 41761470-601-AA) | | 1 |

– ITEM NOT ILLUSTRATED

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Seat Pan Assembly
Figure 5/GRAPHIC 25-25-52-99b-032-A01

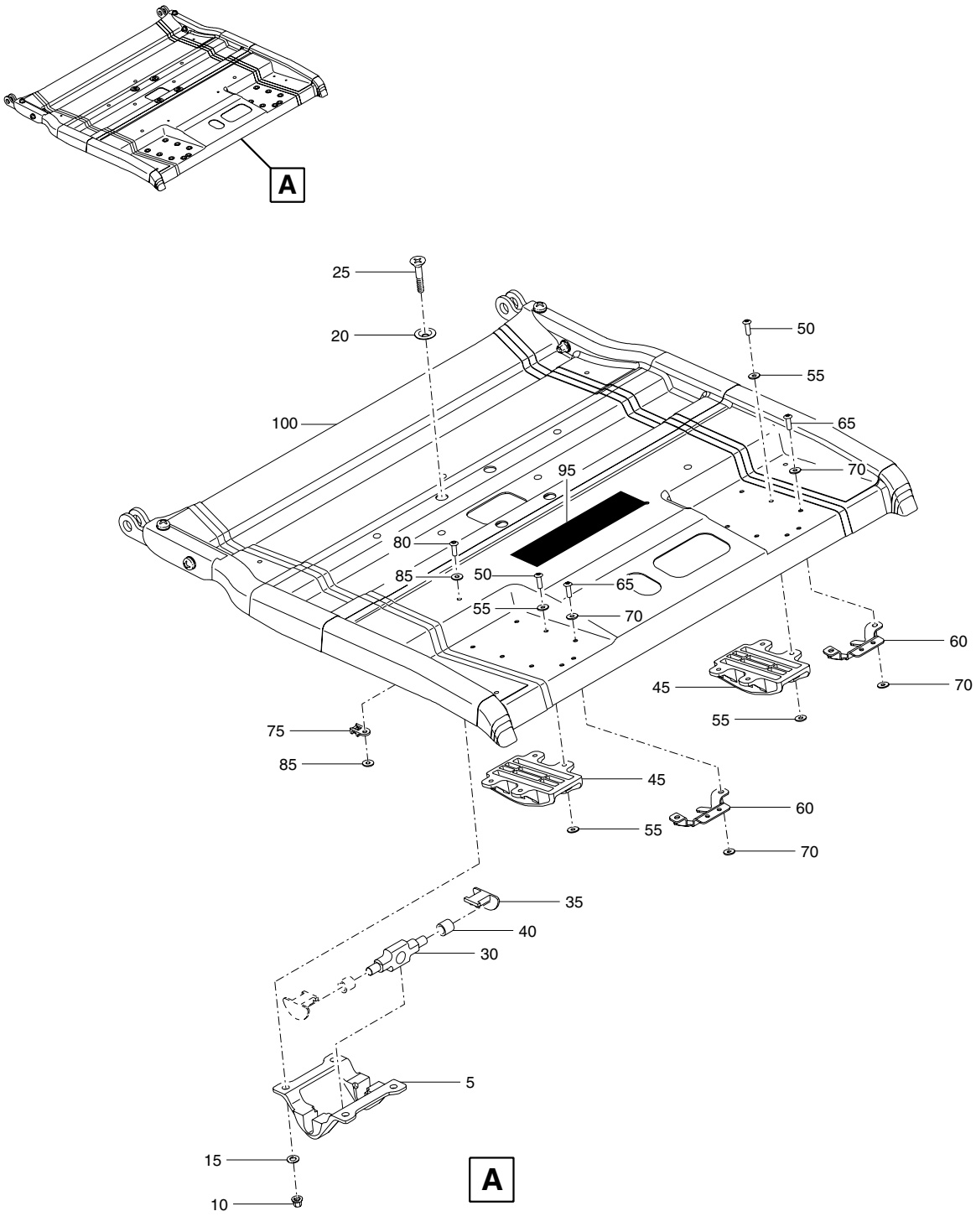
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 5 – 1 | 41761092-501 | | PAN ASSY, SEAT<br>(AD 2017-09-09)<br>SEE FIG. 1 FOR NHA<br>SEE FIG. 1A FOR NHA<br>SEE FIG. 1C FOR NHA<br>SEE FIG. 1D FOR NHA<br>SEE FIG. 1F FOR NHA<br>SEE FIG. 1G FOR NHA<br>SEE FIG. 1J FOR NHA<br>SEE FIG. 1K FOR NHA<br>PRE SB 41760000-25-A14 | | RF |
| 5 | 41571083-1 | | . MOUNT | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | 22NKTM02 | | . NUT<br>(V019L2)<br>(TRUE PN 22NKTM-02) | | 4 |
| 15 | NAS1149F0332P | | . WASHER | | 4 |
| 20 | NAS1169-10L | | . WASHER | | 4 |
| 25 | NAS517-3-1 | | . SCREW | | 4 |
| | | | * * * | | |
| 30 | 41571082-1 | | . PIVOT, RECLINE | | 1 |
| | | | ATTACHING PARTS | | |
| 35 | 41571084-1 | | . INSERT | | 2 |
| 40 | NAS75-4-012 | | . BUSHING | | 2 |
| | | | * * * | | |
| 45 | 41571085-1 | | . RAMP | | 2 |
| | | | ATTACHING PARTS | | |
| 50 | BSPQ44 | | . RIVET<br>(V5U1K0)<br>(TRUE PN BSPQ-44) | | 8 |
| 55 | NAS1149FN432P | | . WASHER | | 16 |
| | | | * * * | | |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 5 60 | TA1S8M | | . MOUNT, TIE STRAP<br>(V06383)<br>(TRUE PN TA1S8-M) | | 7 |
| | | | ATTACHING PARTS | | |
| 65 | AD44BS | | . RIVET<br>(V01556) | | 7 |
| 70 | NAS1149FN432P | | . WASHER | | 14 |
| | | | * * * | | |
| – 75 | 70006385325 | | . FOIL TAPE, ALUMINUM<br>(V1A319)<br>(BONDED)<br>(3.00 WIDE) | | AR |
| – 75A | 425 | | . FOIL TAPE, ALUMINUM<br>(V76381)<br>(ALT TO ITEM -75)<br>(BONDED)<br>(3.00 WIDE) | | AR |
| 80 | 41761067-501 | | . DIAPHRAGM ASSY | | 1 |

– ITEM NOT ILLUSTRATED

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Seat Pan Assembly
Figure 5A/GRAPHIC 25-25-52-99b-033-A01

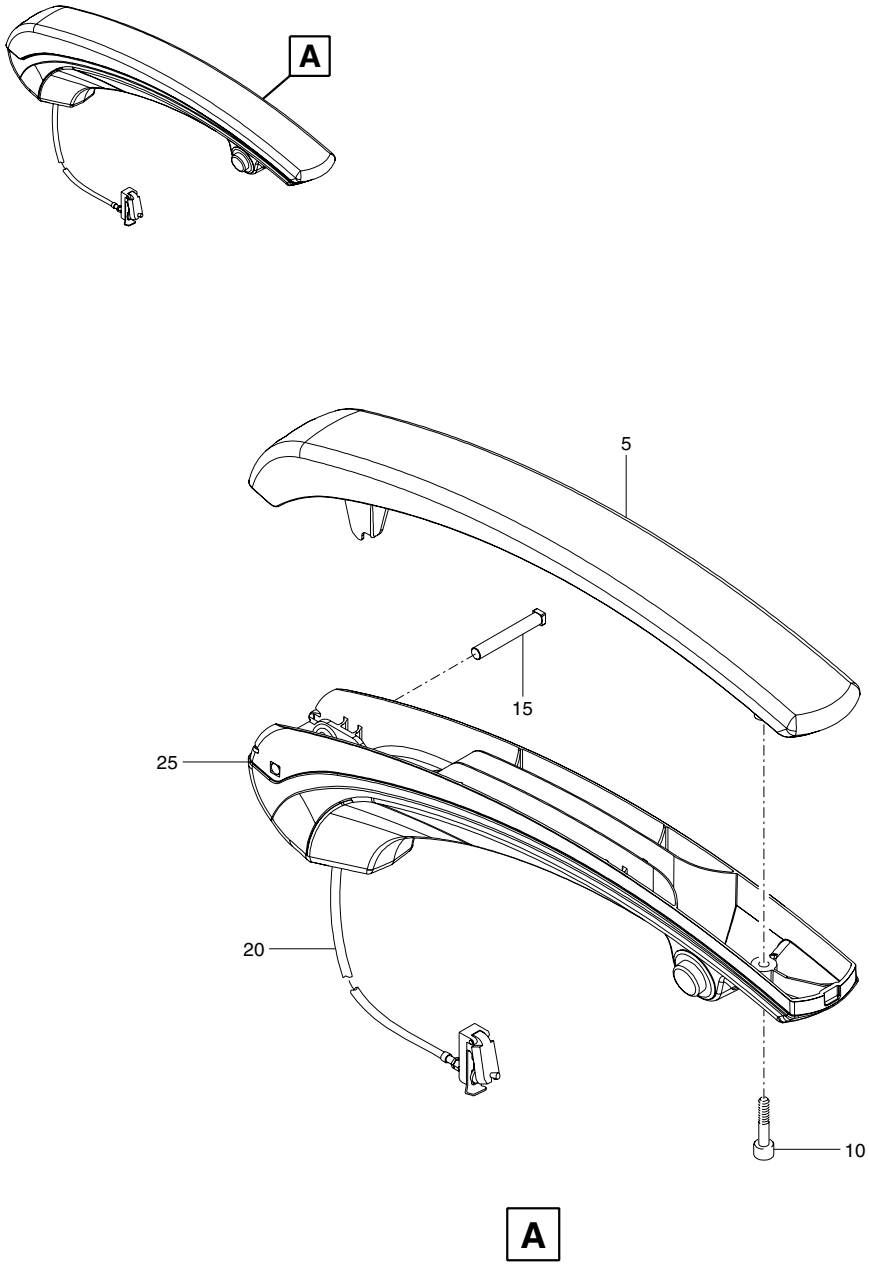
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 5A – 1 | 41761092-503 | | PAN ASSY, SEAT<br>(AD 2017-09-09)<br>SEE FIG. 1M FOR NHA<br>SEE FIG. 1N FOR NHA<br>SEE FIG. 1Q FOR NHA<br>SEE FIG. 1R FOR NHA<br>POST SB 41760000-25-A14 | | RF |
| 5 | 41571083-1 | | . MOUNT | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | 22NKTM02 | | . NUT<br>(V019L2)<br>(TRUE PN 22NKTM-02) | | 4 |
| 15 | NAS1149F0332P | | . WASHER | | 4 |
| 20 | NAS1169-10L | | . WASHER | | 4 |
| 25 | NAS517-3-1 | | . SCREW | | 4 |
| | | | * * * | | |
| 30 | 41571082-1 | | . PIVOT, RECLINE | | 1 |
| | | | ATTACHING PARTS | | |
| 35 | 41571084-1 | | . INSERT | | 2 |
| 40 | NAS75-4-012 | | . BUSHING | | 2 |
| | | | * * * | | |
| 45 | 41571085-1 | | . RAMP | | 2 |
| | | | ATTACHING PARTS | | |
| 50 | BSPQ44 | | . RIVET<br>(V5U1K0)<br>(TRUE PN BSPQ-44) | | 8 |
| 55 | NAS1149FN432P | | . WASHER | | 16 |
| | | | * * * | | |
| 60 | 41761148-1 | | . STOP, SLIDER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 2 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 5A | | | ATTACHING PARTS | | |
| 65 | BSPQ44 | | . RIVET<br>(V5U1K0)<br>(TRUE PN BSPQ-44)<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 8 |
| 70 | NAS1149FN432P | | . WASHER<br>(AD 2017-09-09)<br>POST SB 41760000-25-A14 | | 16 |
| | | | * * * | | |
| 75 | TA1S8M | | . MOUNT, TIE<br>(V06383)<br>(TRUE PN TA1S8-M) | | 7 |
| | | | ATTACHING PARTS | | |
| 80 | AD44BS | | . RIVET<br>(V01556) | | 7 |
| 85 | NAS1149FN432P | | . WASHER | | 14 |
| | | | * * * | | |
| – 90 | 70006385325 | | . FOIL TAPE, ALUMINUM<br>(V1A319)<br>(BONDED)<br>(3.00 WIDE) | | AR |
| – 90A | 425 | | . FOIL TAPE, ALUMINUM<br>(V76381)<br>(ALT TO ITEM -90)<br>(BONDED)<br>(3.00 WIDE) | | AR |
| 95 | 856263-053 | | . PLACARD<br>(BONDED) | | 1 |
| 100 | 41761067-503 | | . DIAPHRAGM ASSY | | 1 |

– ITEM NOT ILLUSTRATED

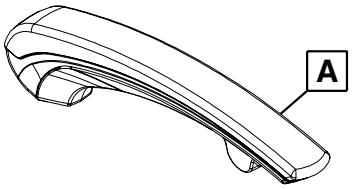
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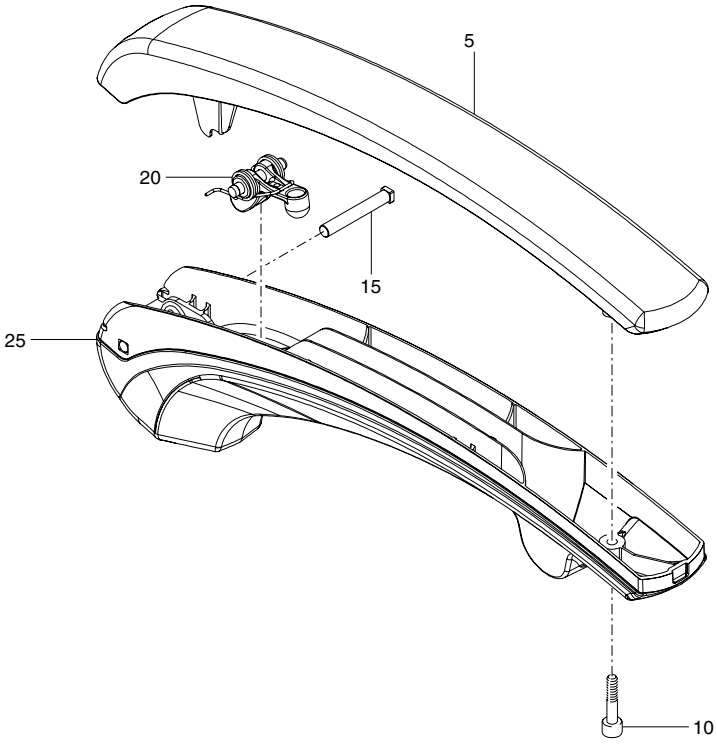



Armrest Assembly
Figure 6/GRAPHIC 25-25-52-99b-034-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 6 – 1 | 41741010-521AA | | ARMREST ASSY<br>(TRUE PN 41741010-521-AA)<br>SEE FIG. 1 FOR NHA<br>SEE FIG. 1C FOR NHA<br>SEE FIG. 1F FOR NHA<br>SEE FIG. 1J FOR NHA<br>SEE FIG. 1M FOR NHA<br>SEE FIG. 1Q FOR NHA | A | RF |
| – 1A | 41741010-522AA | | ARMREST ASSY<br>(TRUE PN 41741010-522-AA)<br>SEE FIG. 1 FOR NHA<br>SEE FIG. 1C FOR NHA<br>SEE FIG. 1F FOR NHA<br>SEE FIG. 1J FOR NHA<br>SEE FIG. 1M FOR NHA<br>SEE FIG. 1Q FOR NHA | B | RF |
| 5 | 41741042-501AA | | . ARM CAP ASSY<br>(TRUE PN 41741042-501-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS1351-3-10 | | . SCREW, CAP | | 1 |
| | | | * * * | | |
| 15 | 41741044-1 | | . PIN, PIVOT | | 1 |
| 20 | 873661-417 | | . CABLE ASSY, RECLINE | | 1 |
| – 20A | AC765-48 | | . CABLE ASSY, RECLINE<br>(V1YSK1)<br>(VENDORS PN TO ITEM 20) | | 1 |
| 25 | 41741038-503AA | | . ARMREST ASSY, BODY<br>(TRUE PN 41741038-503-AA)<br>POST SB 41760000-25-20 | A | 1 |
| – 25A | 41741038-504AA | | . ARMREST ASSY, BODY<br>(TRUE PN 41741038-504-AA)<br>POST SB 41760000-25-20 | B | 1 |

– ITEM NOT ILLUSTRATED



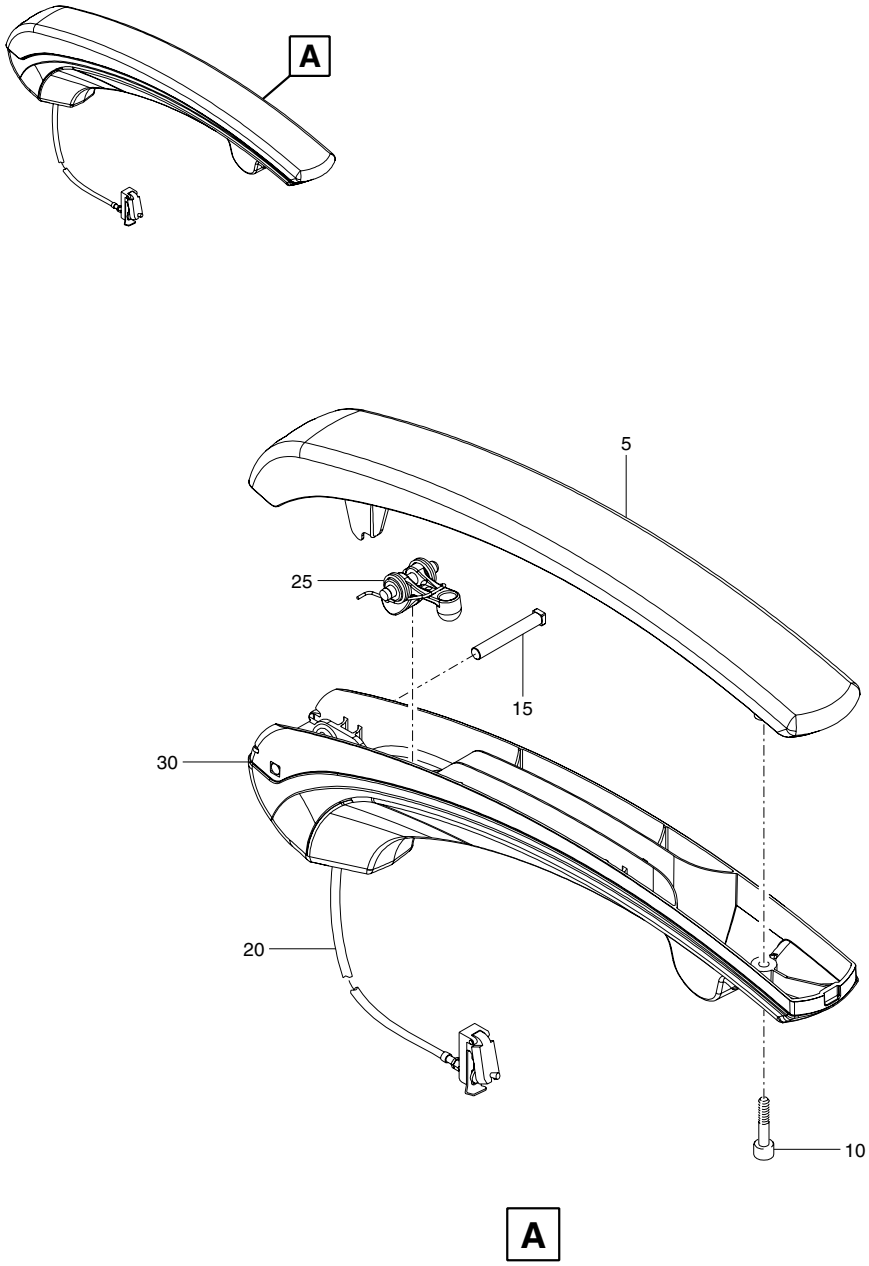

A

25255206A01

Armrest Assembly
Figure 6A/GRAPHIC 25-25-52-99b-035-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 6A – 1 | 41741010-517AA | | ARMREST ASSY<br>(TRUE PN 41741010-517-AA)<br>SEE FIG. 1 FOR NHA<br>SEE FIG. 1A FOR NHA<br>SEE FIG. 1C FOR NHA<br>SEE FIG. 1D FOR NHA<br>SEE FIG. 1F FOR NHA<br>SEE FIG. 1G FOR NHA<br>SEE FIG. 1J FOR NHA<br>SEE FIG. 1K FOR NHA<br>SEE FIG. 1M FOR NHA<br>SEE FIG. 1N FOR NHA<br>SEE FIG. 1Q FOR NHA<br>SEE FIG. 1R FOR NHA | | RF |
| 5 | 41741042-501AA | | . ARM CAP ASSY<br>(TRUE PN 41741042-501-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS1351-3-10 | | . SCREW, CAP | | 1 |
| | | | * * * | | |
| 15 | 41741044-1 | | . PIN, PIVOT | | 1 |
| 20 | 41741045-501 | | . LATCH ASSY | | 1 |
| 25 | 41741038-501AA | | . ARMREST ASSY, BODY<br>(TRUE PN 41741038-501-AA)<br>POST SB 41760000-25-20 | | 1 |

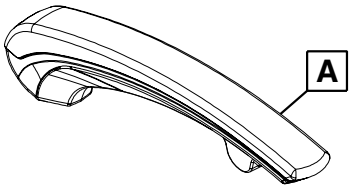
– ITEM NOT ILLUSTRATED

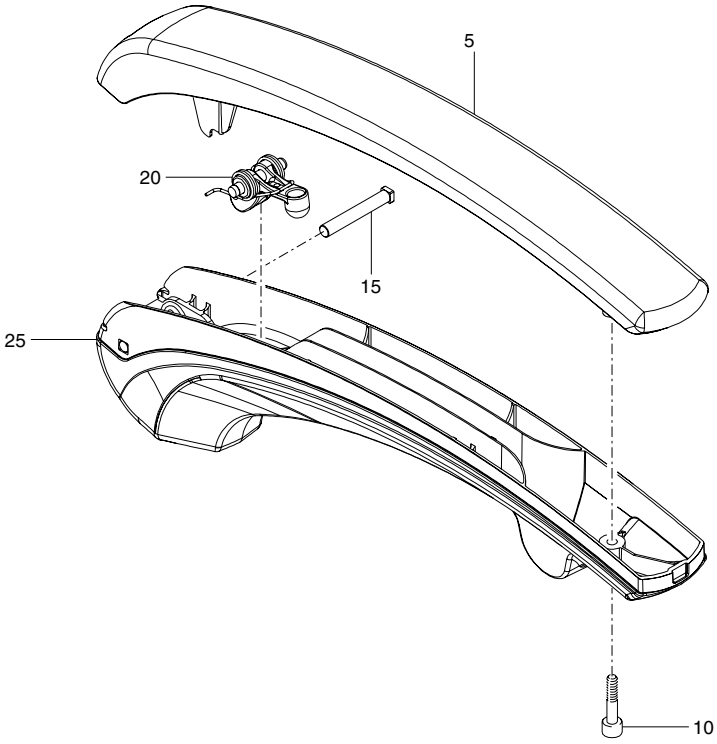



Armrest Assembly
Figure 6B/GRAPHIC 25-25-52-99b-036-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 6B – 1 | 41741010-519AA | | ARMREST ASSY<br>(TRUE PN 41741010-519-AA)<br>SEE FIG. 1 FOR NHA<br>SEE FIG. 1C FOR NHA<br>SEE FIG. 1F FOR NHA<br>SEE FIG. 1J FOR NHA<br>SEE FIG. 1M FOR NHA<br>SEE FIG. 1Q FOR NHA | A | RF |
| – 1A | 41741010-520AA | | ARMREST ASSY<br>(TRUE PN 41741010-520-AA)<br>SEE FIG. 1 FOR NHA<br>SEE FIG. 1C FOR NHA<br>SEE FIG. 1F FOR NHA<br>SEE FIG. 1J FOR NHA<br>SEE FIG. 1M FOR NHA<br>SEE FIG. 1Q FOR NHA | B | RF |
| 5 | 41741042-501AA | | . ARM CAP ASSY<br>(TRUE PN 41741042-501-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS1351-3-10 | | . SCREW, CAP | | 1 |
| | | | * * * | | |
| 15 | 41741044-1 | | . PIN, PIVOT | | 1 |
| 20 | 873661-417 | | . CABLE ASSY, RECLINE | | 1 |
| – 20A | AC765-48 | | . CABLE ASSY, RECLINE<br>(V1YSK1)<br>(VENDORS PN TO ITEM 20) | | 1 |
| 25 | 41741045-501 | | . LATCH ASSY | | 1 |
| 30 | 41741038-503AA | | . ARMREST ASSY, BODY<br>(TRUE PN 41741038-503-AA)<br>POST SB 41760000-25-20 | A | 1 |
| – 30A | 41741038-504AA | | . ARMREST ASSY, BODY<br>(TRUE PN 41741038-504-AA)<br>POST SB 41760000-25-20 | B | 1 |

– ITEM NOT ILLUSTRATED



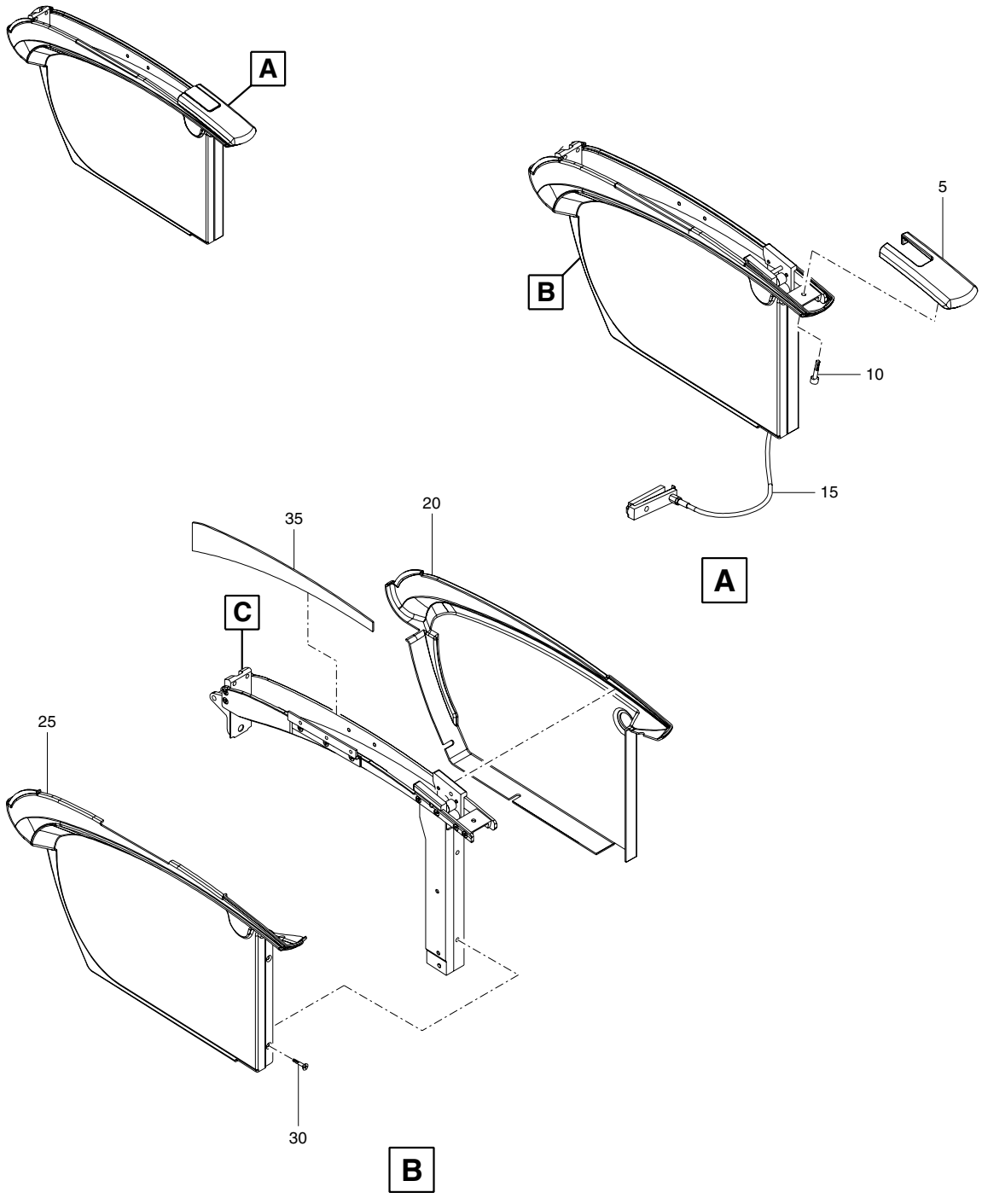

A

25255206C01

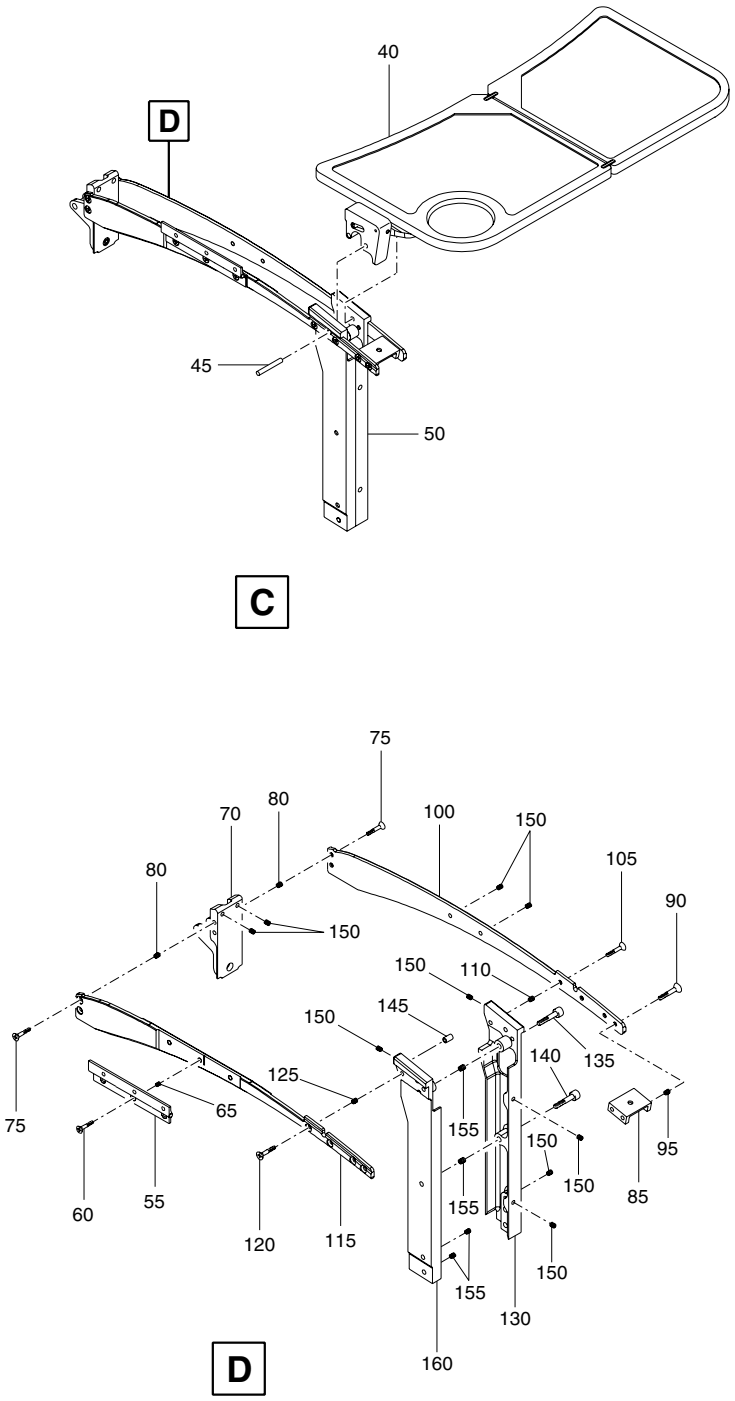
Armrest Assembly
Figure 6C/GRAPHIC 25-25-52-99b-037-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 6C – 1 | 41741010-523AA | | ARMREST ASSY<br>(TRUE PN 41741010-523-AA)<br>SEE FIG. 1A FOR NHA<br>SEE FIG. 1G FOR NHA<br>SEE FIG. 1N FOR NHA | | RF |
| 5 | 41741042-501AA | | . ARM CAP ASSY<br>(TRUE PN 41741042-501-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS1351-3-10 | | . SCREW, CAP | | 1 |
| | | | * * * | | |
| 15 | 41741044-1 | | . PIN, PIVOT | | 1 |
| 20 | 41741045-501 | | . LATCH ASSY | | 1 |
| 25 | 41741038-501AA | | . ARMREST ASSY, BODY<br>(TRUE PN 41741038-501-AA)<br>POST SB 41760000-25-20 | | 1 |

– ITEM NOT ILLUSTRATED




In-Arm Food Tray Installation
(Sheet 1 of 2)
Figure 7/GRAPHIC 25-25-52-99b-038-A01




2525520702

In-Arm Food Tray Installation
(Sheet 2 of 2)
Figure 7/GRAPHIC 25-25-52-99b-038-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 7 – 1 | 41761103-515 | | FOOD TRAY INSTL, IN-ARM<br>SEE FIG. 1D FOR NHA | A | RF |
| – 1A | 41761103-516 | | FOOD TRAY INSTL, IN-ARM<br>SEE FIG. 1D FOR NHA | B | RF |
| 5 | 41741225-501AA | | . ESCUTCHEON, IAT<br>(TRUE PN 41741225-501-AA)<br>POST SB 41760000-25-11 | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS1351-08-6 | | . SCREW, CAP | | 1 |
| | | | * * * | | |
| 15 | 41191091-501 | | . CABLE ASSY, RECLINE | | 1 |
| – 15A | AC71-48 | | . CABLE ASSY, RECLINE<br>(V1YSK1)<br>(VENDORS PN TO ITEM 15) | | 1 |
| 20 | 41741267-3AA | | . SHROUD, TRAY TABLE<br>(BONDED)<br>(TRUE PN 41741267-3-AA) | A | 1 |
| – 20A | 41741267-4AA | | . SHROUD, TRAY TABLE<br>(BONDED)<br>(TRUE PN 41741267-4-AA) | B | 1 |
| 25 | 41741267-1AA | | . SHROUD, TRAY TABLE<br>(BONDED)<br>(TRUE PN 41741267-1-AA) | A | 1 |
| – 25A | 41741267-2AA | | . SHROUD, TRAY TABLE<br>(BONDED)<br>(TRUE PN 41741267-2-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 30 | NAS514P832-5 | | . SCREW | | 2 |
| | | | * * * | | |
| 35 | 4FSP0002-41 | | . TAPE<br>(BONDED)<br>(2.00 BLACK)<br>(LOOP) | | AR |

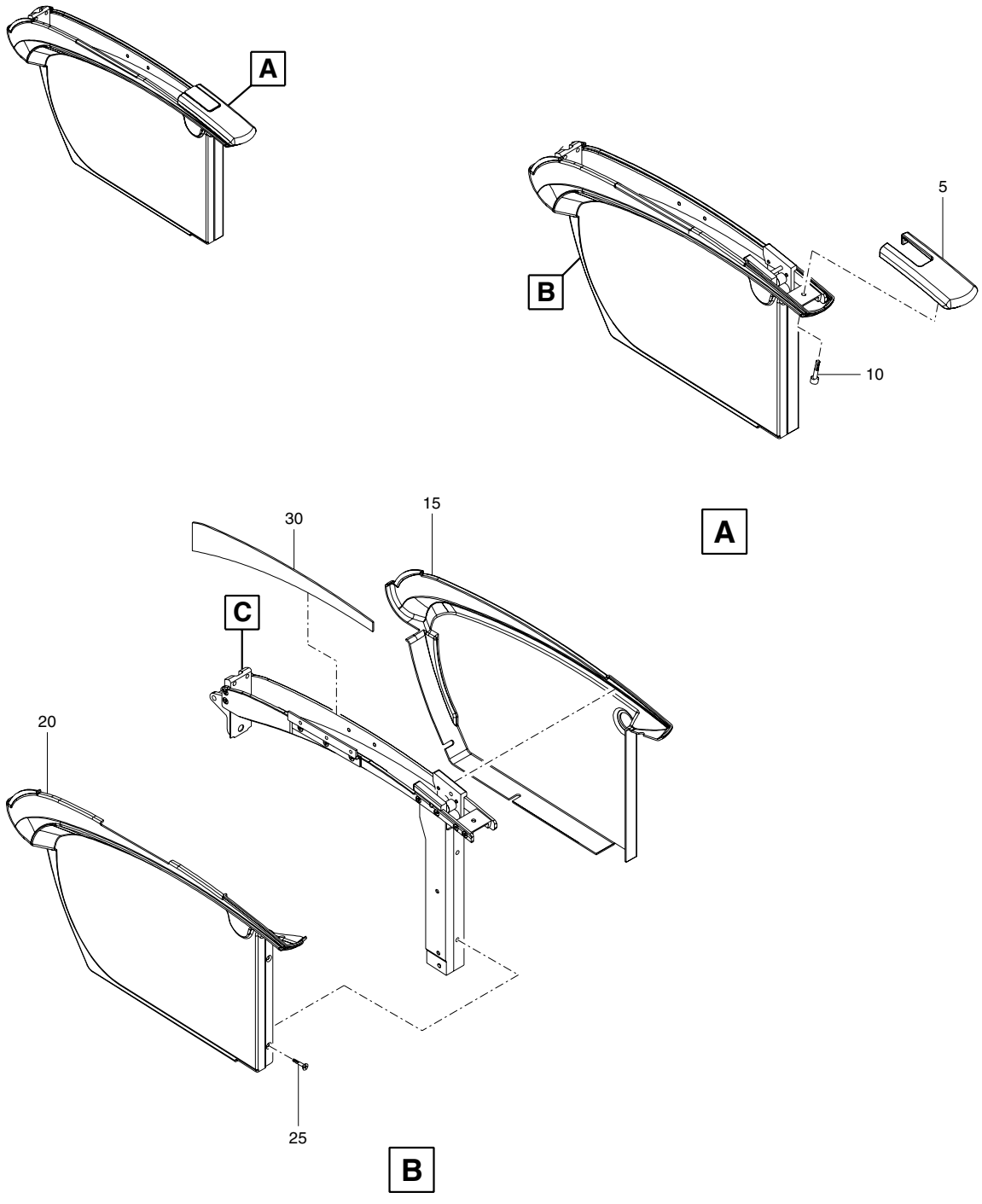
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 7 40 | 41761272-501AA | | . FOOD TRAY ASSY (TRUE PN 41761272-501-AA) SEE FIG. 8 FOR DET | A | 1 |
| – 40A | 41761272-502AA | | . FOOD TRAY ASSY (TRUE PN 41761272-502AA) SEE FIG. 8 FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 45 | 41741213-1 | | . PIN, DOWEL | | 1 |
| | | | * * * | | |
| 50 | 41741305-501 | | . SUPPORT ASSY, TRAY TABLE | A | 1 |
| – 50A | 41741305-502 | | . SUPPORT ASSY, TRAY TABLE | B | 1 |
| 55 | 41741232-503 | | . . HINGE ASSY | A | 1 |
| – 55A | 41741232-504 | | . . HINGE ASSY | B | 1 |
| | | | ATTACHING PARTS | | |
| 60 | NAS514P832-4 | | . . SCREW | | 3 |
| | | | * * * | | |
| 65 | MS21209C0810 | | . . INSERT, HELICOIL | | 3 |
| 70 | 41741218-1 | | . . SUPPORT FITTING, AFT | | 1 |
| | | | ATTACHING PARTS | | |
| 75 | NAS514P832-5 | | . . SCREW | | 4 |
| | | | * * * | | |
| 80 | MS21209C0810 | | . . INSERT, HELICOIL | | 4 |
| 85 | 41741217-5 | | . . SUPPORT BAR, FWD BRACE | | 1 |
| | | | ATTACHING PARTS | | |
| 90 | NAS514P832-5 | | . . SCREW | | 4 |
| | | | * * * | | |
| 95 | MS21209C0810 | | . . INSERT, HELICOIL | | 4 |
| 100 | 41741286-1 | | . . SUPPORT BAR | A | 1 |

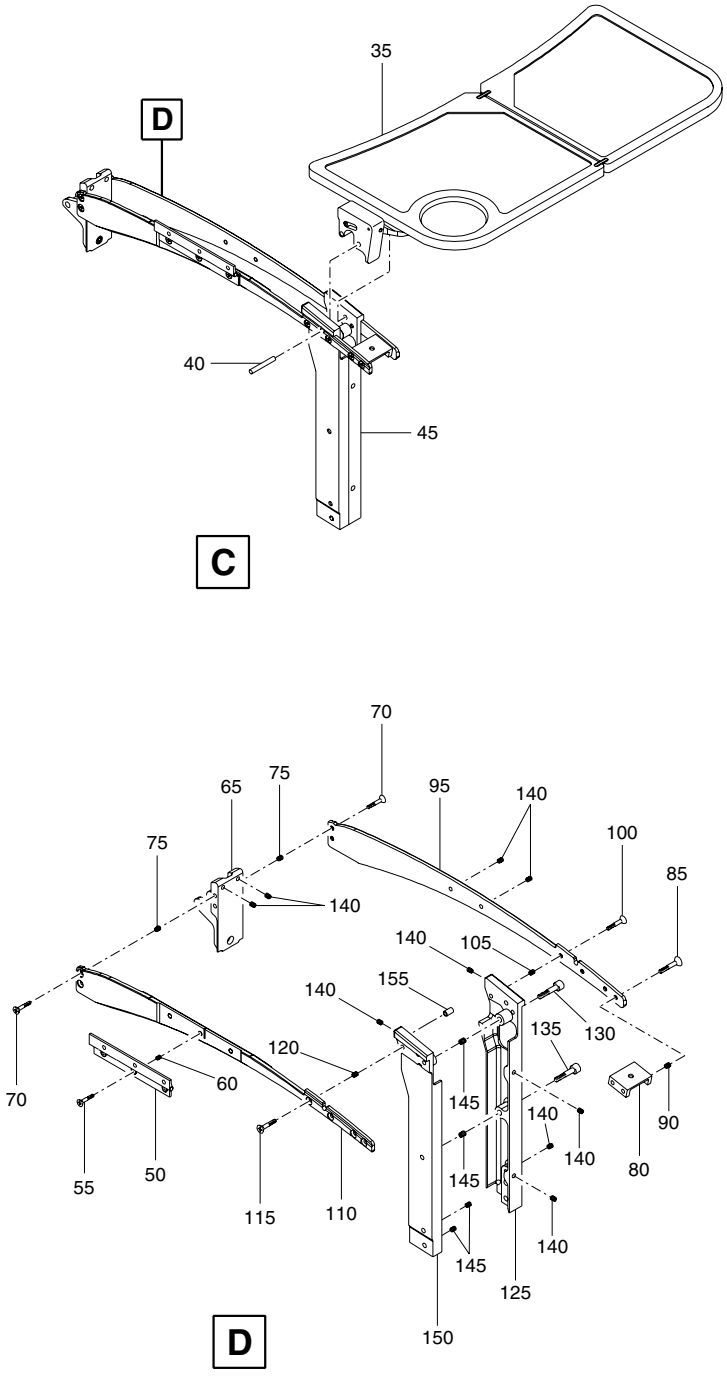
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 7 – 100A | 41741286-2 | | . . SUPPORT BAR | B | 1 |
| | | | ATTACHING PARTS | | |
| 105 | NAS514P832-5 | | . . SCREW | | 2 |
| | | | * * * | | |
| 110 | MS21209C0810 | | . . INSERT, HELICOIL | | 2 |
| 115 | 41741286-3 | | . . SUPPORT BAR, HINGE | A | 1 |
| – 115A | 41741286-4 | | . . SUPPORT BAR, HINGE | B | 1 |
| | | | ATTACHING PARTS | | |
| 120 | NAS514P832-5 | | . . SCREW | | 2 |
| | | | * * * | | |
| 125 | MS21209C0810 | | . . INSERT, HELICOIL | | 2 |
| 130 | 41741280-1 | | . . STANCHION | A | 1 |
| – 130A | 41741280-2 | | . . STANCHION | B | 1 |
| | | | ATTACHING PARTS | | |
| 135 | NAS1351-3-14 | | . . SCREW, CAP | | 1 |
| 140 | NAS1351-3-16 | | . . SCREW, CAP | | 1 |
| | | | * * * | | |
| 145 | 41741288-1 | | . . BUSHING | | 1 |
| 150 | MS21209C0810 | | . . INSERT, HELICOIL | | 9 |
| 155 | MS21209F1-10 | | . . INSERT, HELICOIL | | 4 |
| 160 | 41741280-3 | | . . STANCHION | A | 1 |
| – 160A | 41741280-4 | | . . STANCHION | B | 1 |

– ITEM NOT ILLUSTRATED




In-Arm Food Tray Installation
(Sheet 1 of 2)
Figure 7A/GRAPHIC 25-25-52-99b-039-A01




25255207A02

In-Arm Food Tray Installation
(Sheet 2 of 2)
Figure 7A/GRAPHIC 25-25-52-99b-039-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 7A – 1 | 41761103-517 | | FOOD TRAY INSTL, IN-ARM<br>SEE FIG. 1B FOR NHA | A | RF |
| – 1A | 41761103-518 | | FOOD TRAY INSTL, IN-ARM<br>SEE FIG. 1B FOR NHA | B | RF |
| 5 | 41741225-501AA | | . ESCUTCHEON ASSY<br>(TRUE PN 41741225-501-AA)<br>POST SB 41760000-25-11 | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS1352-08-6 | | . SCREW, CAP | | 1 |
| | | | * * * | | |
| 15 | 41741267-5AA | | . SHROUD, TRAY<br>(BONDED)<br>(TRUE PN 41741267-5-AA) | A | 1 |
| – 15A | 41741267-6AA | | . SHROUD, TRAY<br>(BONDED)<br>(TRUE PN 41741267-6-AA) | B | 1 |
| 20 | 41741267-1AA | | . SHROUD, TRAY<br>(BONDED)<br>(TRUE PN 41741267-1-AA) | A | 1 |
| – 20A | 41741267-2AA | | . SHROUD, TRAY<br>(BONDED)<br>(TRUE PN 41741267-2-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 25 | NAS514P832-5 | | . SCREW | | 2 |
| | | | * * * | | |
| 30 | 4FSP0002-41 | | . TAPE<br>(BONDED)<br>(2.00 BLACK)<br>(LOOP) | | AR |
| 35 | 41761272-501AA | | . FOOD TRAY ASSY, IN-ARM<br>(TRUE PN 41761272-501-AA)<br>SEE FIG. 8 FOR DET | A | 1 |

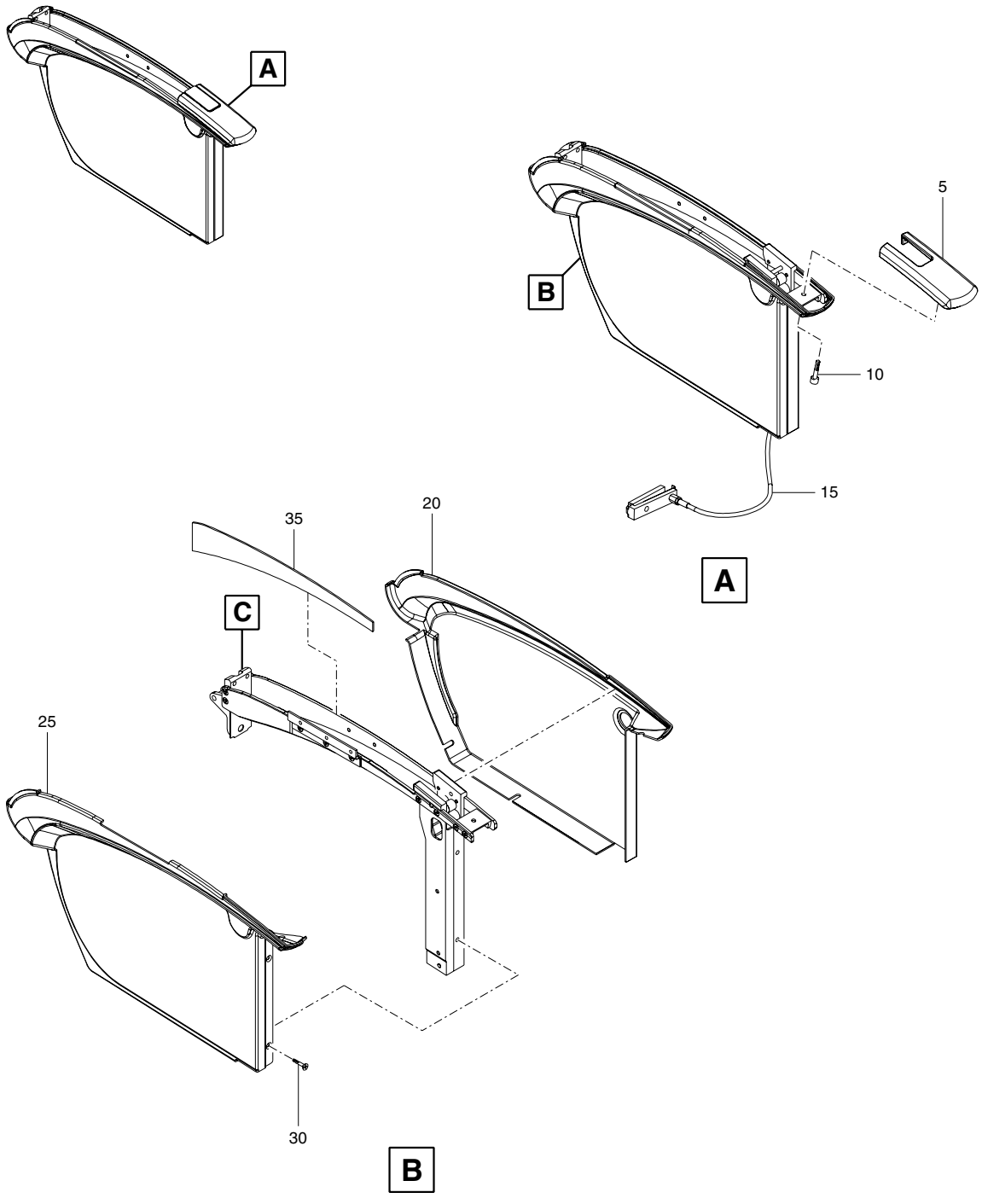
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 7A – 35A | 41761272-502AA | | . FOOD TRAY ASSY, IN-ARM (TRUE PN 41761272-502-AA) SEE FIG. 8 FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 40 | 41741213-1 | | . PIN, DOWEL | | 1 |
| | | | * * * | | |
| 45 | 41741305-501 | | . SUPPORT ASSY, TRAY | A | 1 |
| – 45A | 41741305-502 | | . SUPPORT ASSY, TRAY | B | 1 |
| 50 | 41741232-503 | | . . HINGE ASSY | A | 1 |
| – 50A | 41741232-504 | | . . HINGE ASSY | B | 1 |
| | | | ATTACHING PARTS | | |
| 55 | NAS514P832-4 | | . . SCREW | | 3 |
| | | | * * * | | |
| 60 | MS21209C0810 | | . . INSERT, HELICOIL | | 3 |
| 65 | 41741218-1 | | . . FITTING, AFT SUPPORT | | 1 |
| | | | ATTACHING PARTS | | |
| 70 | NAS514P832-5 | | . . SCREW | | 4 |
| | | | * * * | | |
| 75 | MS21209C0810 | | . . INSERT, HELICOIL | | 4 |
| 80 | 41741217-5 | | . . SUPPORT BAR, FWD BRACE | | 1 |
| | | | ATTACHING PARTS | | |
| 85 | NAS514P832-5 | | . . SCREW | | 4 |
| | | | * * * | | |
| 90 | MS21209C0810 | | . . INSERT, HELICOIL | | 4 |
| 95 | 41741286-1 | | . . SUPPORT BAR | A | 1 |
| – 95A | 41741286-2 | | . . SUPPORT BAR | B | 1 |

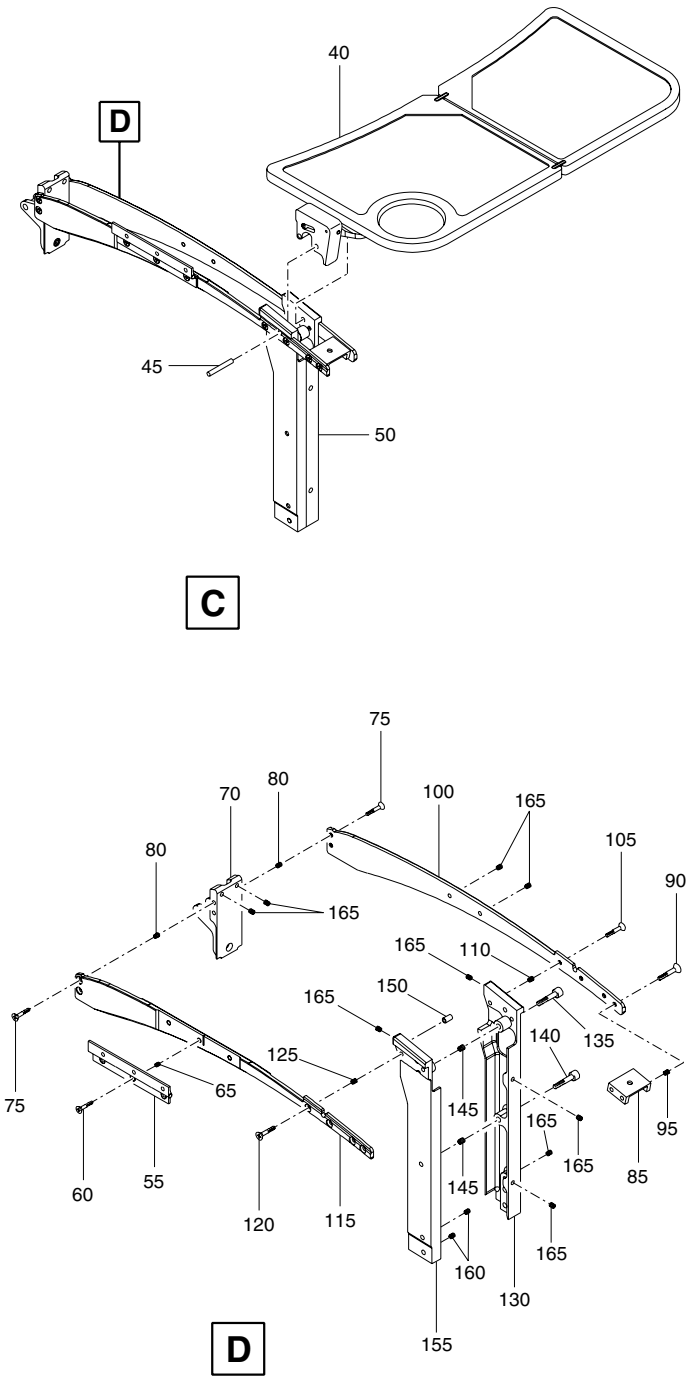
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 7A | | | ATTACHING PARTS | | |
| 100 | NAS514P832-5 | | . . SCREW | | 2 |
| | | | * * * | | |
| 105 | MS21209C0810 | | . . INSERT, HELICOIL | | 2 |
| 110 | 41741286-3 | | . . SUPPORT BAR, HINGE | A | 1 |
| – 110A | 41741286-4 | | . . SUPPORT BAR, HINGE | B | 1 |
| | | | ATTACHING PARTS | | |
| 115 | NAS514P832-5 | | . . SCREW | | 2 |
| | | | * * * | | |
| 120 | MS21209C0810 | | . . INSERT, HELICOIL | | 2 |
| 125 | 41741280-1 | | . . STANCHION | A | 1 |
| – 125A | 41741280-2 | | . . STANCHION | B | 1 |
| | | | ATTACHING PARTS | | |
| 130 | NAS1351-3-14 | | . . SCREW, CAP | | 1 |
| 135 | NAS1351-3-16 | | . . SCREW, CAP | | 1 |
| | | | * * * | | |
| 140 | MS21209C0810 | | . . INSERT, HELICOIL | | 9 |
| 145 | MS21209F1-10 | | . . INSERT, HELICOIL | | 4 |
| 150 | 41741280-3 | | . . STANCHION | A | 1 |
| – 150A | 41741280-4 | | . . STANCHION | B | 1 |
| 155 | 41741288-1 | | . . BUSHING | | 1 |

– ITEM NOT ILLUSTRATED




In-Arm Food Tray Installation
(Sheet 1 of 2)
Figure 7B/GRAPHIC 25-25-52-99b-040-A01




25255207B02

In-Arm Food Tray Installation
(Sheet 2 of 2)
Figure 7B/GRAPHIC 25-25-52-99b-040-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 7B – 1 | 41761103-519 | | FOOD TRAY INSTL, IN-ARM<br>SEE FIG. 1E FOR NHA | A | RF |
| – 1A | 41761103-520 | | FOOD TRAY INSTL, IN-ARM<br>SEE FIG. 1E FOR NHA | B | RF |
| 5 | 41741225-501AA | | . ESCUTCHEON ASSY<br>(TRUE PN 41741225-501-AA)<br>POST SB 41760000-25-11 | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS1352-08-6 | | . SCREW, CAP | | 1 |
| | | | * * * | | |
| 15 | 41581288-501 | | . CABLE ASSY, RECLINE | | 1 |
| – 15A | AC2224-09 | | . CABLE ASSY, RECLINE<br>(V1YSK1)<br>(VENDORS PN TO ITEM 15) | | 1 |
| 20 | 41741267-3AA | | . SHROUD, TRAY<br>(BONDED)<br>(TRUE PN 41741267-3-AA) | A | 1 |
| – 20A | 41741267-4AA | | . SHROUD, TRAY<br>(BONDED)<br>(TRUE PN 41741267-4-AA) | B | 1 |
| 25 | 41741267-1AA | | . SHROUD, TRAY<br>(BONDED)<br>(TRUE PN 41741267-1-AA) | A | 1 |
| – 25A | 41741267-2AA | | . SHROUD, TRAY<br>(BONDED)<br>(TRUE PN 41741267-2-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 30 | NAS514P832-5 | | . SCREW | | 2 |
| | | | * * * | | |
| 35 | 4FSP0002-41 | | . TAPE<br>(BONDED)<br>(2.00 BLACK)<br>(LOOP) | | AR |

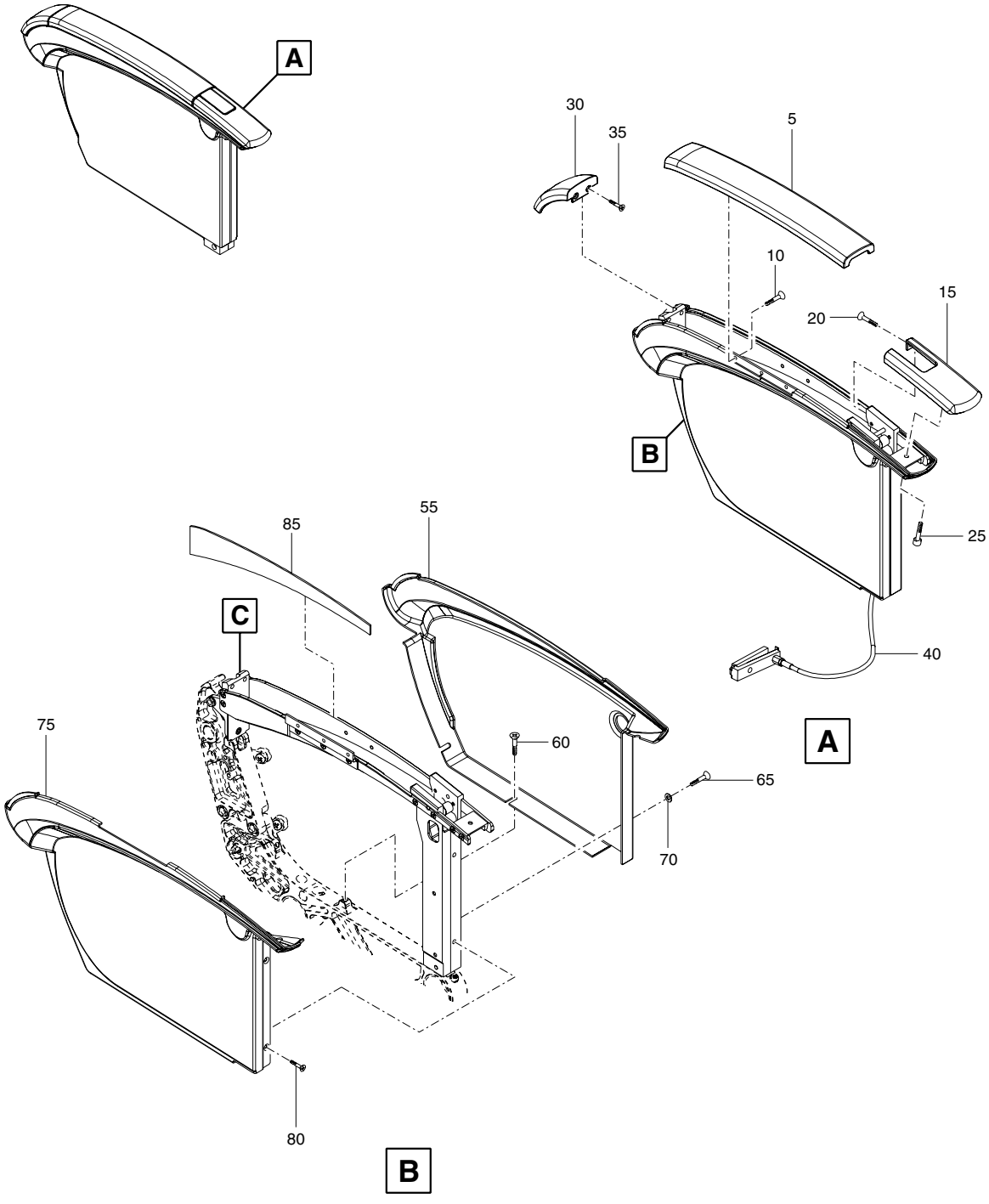
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 7B 40 | 41761272-501AA | | . FOOD TRAY ASSY, IN-ARM (TRUE PN 41761272-501-AA) SEE FIG. 8 FOR DET | A | 1 |
| – 40A | 41761272-502AA | | . FOOD TRAY ASSY, IN-ARM (TRUE PN 41761272-502-AA) SEE FIG. 8 FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 45 | 41741213-1 | | . PIN, DOWEL | | 1 |
| | | | * * * | | |
| 50 | 41741305-501 | | . SUPPORT ASSY, TRAY | A | 1 |
| – 50A | 41741305-502 | | . SUPPORT ASSY, TRAY | B | 1 |
| 55 | 41741232-503 | | . . HINGE ASSY | A | 1 |
| – 55A | 41741232-504 | | . . HINGE ASSY | B | 1 |
| | | | ATTACHING PARTS | | |
| 60 | NAS514P832-4 | | . . SCREW | | 3 |
| | | | * * * | | |
| 65 | MS21209C0810 | | . . INSERT, HELICOIL | | 3 |
| 70 | 41741218-1 | | . . FITTING, AFT SUPPORT | | 1 |
| | | | ATTACHING PARTS | | |
| 75 | NAS514P832-5 | | . . SCREW | | 4 |
| | | | * * * | | |
| 80 | MS21209C0810 | | . . INSERT, HELICOIL | | 4 |
| 85 | 41741217-5 | | . . SUPPORT BAR, FWD BRACE | | 1 |
| | | | ATTACHING PARTS | | |
| 90 | NAS514P832-5 | | . . SCREW | | 4 |
| | | | * * * | | |
| 95 | MS21209C0810 | | . . INSERT, HELICOIL | | 4 |
| 100 | 41741286-1 | | . . SUPPORT BAR | A | 1 |

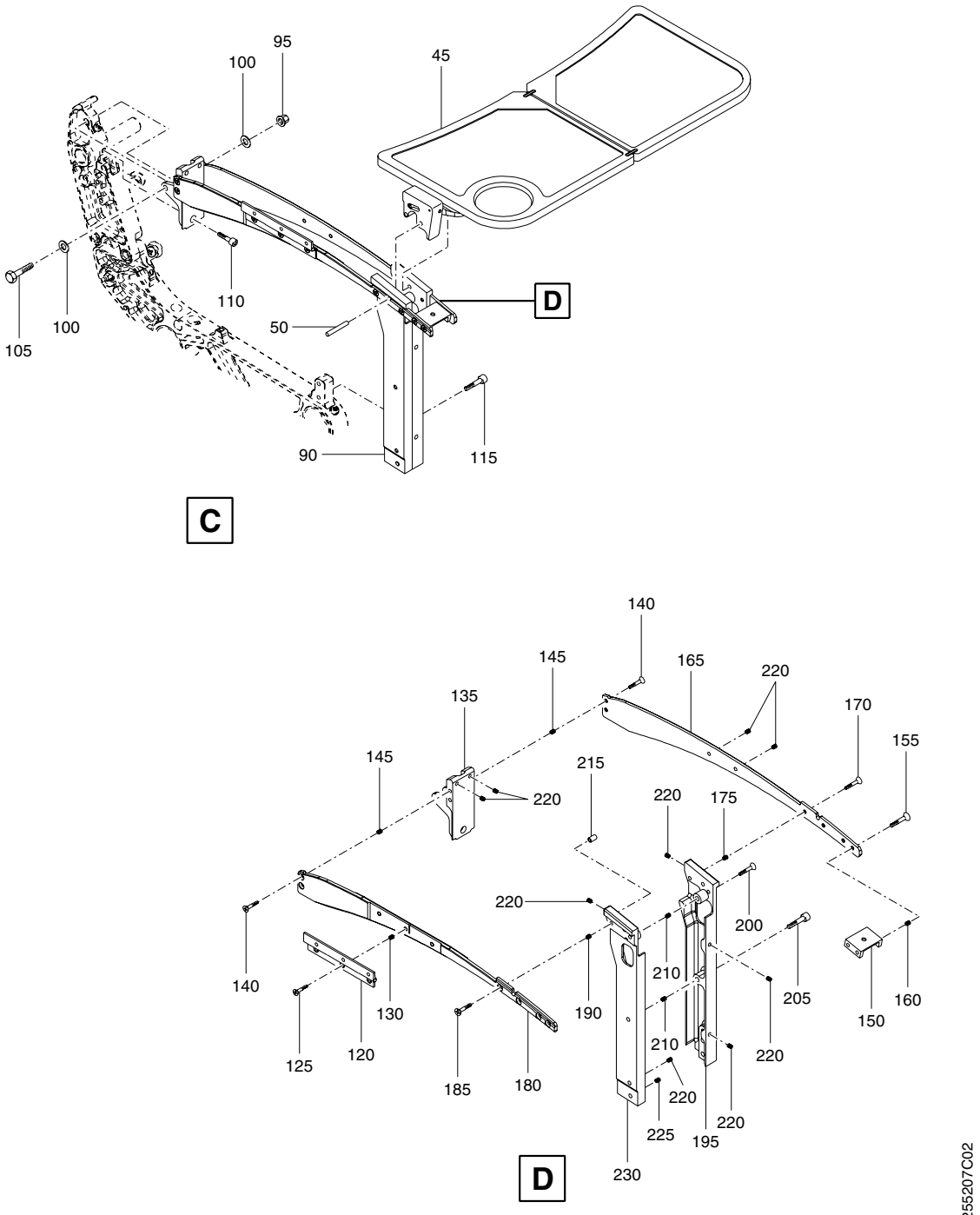
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 7B – 100A | 41741286-2 | | . . SUPPORT BAR | B | 1 |
| | | | ATTACHING PARTS | | |
| 105 | NAS514P832-5 | | . . SCREW | | 2 |
| | | | * * * | | |
| 110 | MS21209C0810 | | . . INSERT, HELICOIL | | 2 |
| 115 | 41741286-3 | | . . SUPPORT BAR, HINGE | A | 1 |
| – 115A | 41741286-4 | | . . SUPPORT BAR, HINGE | B | 1 |
| | | | ATTACHING PARTS | | |
| 120 | NAS514P832-5 | | . . SCREW | | 2 |
| | | | * * * | | |
| 125 | MS21209C0810 | | . . INSERT, HELICOIL | | 2 |
| 130 | 41741280-1 | | . . STANCHION | A | 1 |
| – 130A | 41741280-2 | | . . STANCHION | B | 1 |
| 135 | NAS1351-3-14 | | . . SCREW, CAP | | 1 |
| | | | ATTACHING PARTS | | |
| 140 | NAS1351-3-16 | | . . SCREW, CAP | | 1 |
| | | | * * * | | |
| 145 | MS21209F1-10 | | . . INSERT, HELICOIL | | 2 |
| 150 | 41741288-1 | | . . BUSHING | | 1 |
| 155 | 41741280-3 | | . . STANCHION | A | 1 |
| – 155A | 41741280-4 | | . . STANCHION | B | 1 |
| 160 | MS21209F1-10 | | . . INSERT, HELICOIL | | 2 |
| 165 | MS21209C0810 | | . . INSERT, HELICOIL | | 9 |

– ITEM NOT ILLUSTRATED




In-Arm Food Tray Installation
(Sheet 1 of 2)
Figure 7C/GRAPHIC 25-25-52-99b-041-A01




In-Arm Food Tray Installation
(Sheet 2 of 2)
Figure 7C/GRAPHIC 25-25-52-99b-041-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 7C – 1 | 41761301-503AA | | FOOD TRAY INSTL, IN-ARM<br>(TRUE PN 41761301-503-AA)<br>SEE FIG. 1H FOR NHA<br>SEE FIG. 1P FOR NHA | A | RF |
| – 1A | 41761301-504AA | | FOOD TRAY INSTL, IN-ARM<br>(TRUE PN 41761301-504-AA)<br>SEE FIG. 1H FOR NHA<br>SEE FIG. 1P FOR NHA | B | RF |
| – 1B | 41761301-509AA | | FOOD TRAY ASSY, IN-ARM<br>(TRUE PN 41761301-509-AA)<br>SEE FIG. 1K FOR NHA<br>SEE FIG. 1R FOR NHA | C | RF |
| – 1C | 41761301-510AA | | FOOD TRAY ASSY, IN-ARM<br>(TRUE PN 41761301-510-AA)<br>SEE FIG. 1K FOR NHA<br>SEE FIG. 1R FOR NHA | D | RF |
| 5 | 41741225-503AA | | . ARM CAP ASSY<br>(TRUE PN 41741225-503-AA)<br>POST SB 41760000-25-11 | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS514P832-5 | | . SCREW<br>POST SB 41760000-25-11 | | 3 |
| | | | * * * | | |
| 15 | 41741225-501AA | | . ESCUTCHEON ASSY<br>(TRUE PN 41741225-501-AA)<br>POST SB 41760000-25-11 | | 1 |
| | | | ATTACHING PARTS | | |
| 20 | NAS514P832-5 | | . SCREW | | 2 |
| 25 | NAS1352-08-6 | | . SCREW, CAP | | 1 |
| | | | * * * | | |
| 30 | 41741225-505AA | | . CLOSE OUT ASSY<br>(TRUE PN 41741225-505-AA)<br>POST SB 41760000-25-11 | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 7C | | | ATTACHING PARTS | | |
| 35 | NAS514P832-5 | | . SCREW | | 2 |
| | | | * * * | | |
| 40 | 48000129-501 | | . CABLE ASSY, RECLINE | A, B | 1 |
| – 40A | AC7124-01 | | . CABLE ASSY, RECLINE (V1YSK1) (VENDORS PN TO ITEM 40) | A, B | 1 |
| – 40B | 41191091-501 | | . CABLE ASSY, RECLINE | C, D | 1 |
| – 40C | AC71-48 | | . CABLE ASSY, RECLINE (V1YSK1) (VENDORS PN TO ITEM -40B) | C, D | 1 |
| 45 | 41761272-501AA | | . FOOD TRAY ASSY, IN-ARM (TRUE PN 41761272-501-AA) SEE FIG. 8 FOR DET | A, C | 1 |
| – 45A | 41761272-502AA | | . FOOD TRAY ASSY, IN-ARM (TRUE PN 41761272-502-AA) SEE FIG. 8 FOR DET | B, D | 1 |
| | | | ATTACHING PARTS | | |
| 50 | 41741213-1 | | . PIN, DOWEL | | 1 |
| | | | * * * | | |
| 55 | 41741267-3 | | . SHROUD, TRAY (BONDED) | A, C | 1 |
| – 55A | 41741267-4 | | . SHROUD, TRAY (BONDED) | B, D | 1 |
| | | | ATTACHING PARTS | | |
| 60 | NAS8303-6 | | . SCREW | | 2 |
| 65 | NAS514P832-5 | | . SCREW | | 1 |
| 70 | NAS1169-8L | | . WASHER | | 1 |
| | | | * * * | | |
| 75 | 41741267-1 | | . SHROUD, TRAY (BONDED) | A, C | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 7C – 75A | 41741267-2 | | . SHROUD, TRAY (BONDED) | B, D | 1 |
| | | | ATTACHING PARTS | | |
| 80 | NAS514P832-5 | | . SCREW | | 2 |
| | | | * * * | | |
| 85 | WA9659-2000-106 | | . TAPE (BONDED) (2.00 BLACK) (LOOP) | | AR |
| 90 | 41741305-501 | | . SUPPORT ASSY, TRAY | A, C | 1 |
| – 90A | 41741305-502 | | . SUPPORT ASSY, TRAY | B, D | 1 |
| | | | ATTACHING PARTS | | |
| 95 | MS21042L4 | | . NUT | | 1 |
| 100 | NAS1149F0432P | | . WASHER | | 2 |
| 105 | NAS6604-13 | | . BOLT | | 1 |
| 110 | NAS1351-3-10 | | . SCREW, CAP | | 1 |
| 115 | NAS1351-3-16 | | . SCREW, CAP | | 2 |
| | | | * * * | | |
| 120 | 41741232-503 | | . . HINGE ASSY | A, C | 1 |
| – 120A | 41741232-504 | | . . HINGE ASSY | B, D | 1 |
| | | | ATTACHING PARTS | | |
| 125 | NAS514P832-4 | | . . SCREW | | 3 |
| | | | * * * | | |
| 130 | MS21209C0810 | | . . INSERT, HELICOIL | | 3 |
| 135 | 41741218-1 | | . . FITTING, AFT SUPPORT | | 1 |
| | | | ATTACHING PARTS | | |
| 140 | NAS514P832-5 | | . . SCREW | | 4 |
| | | | * * * | | |

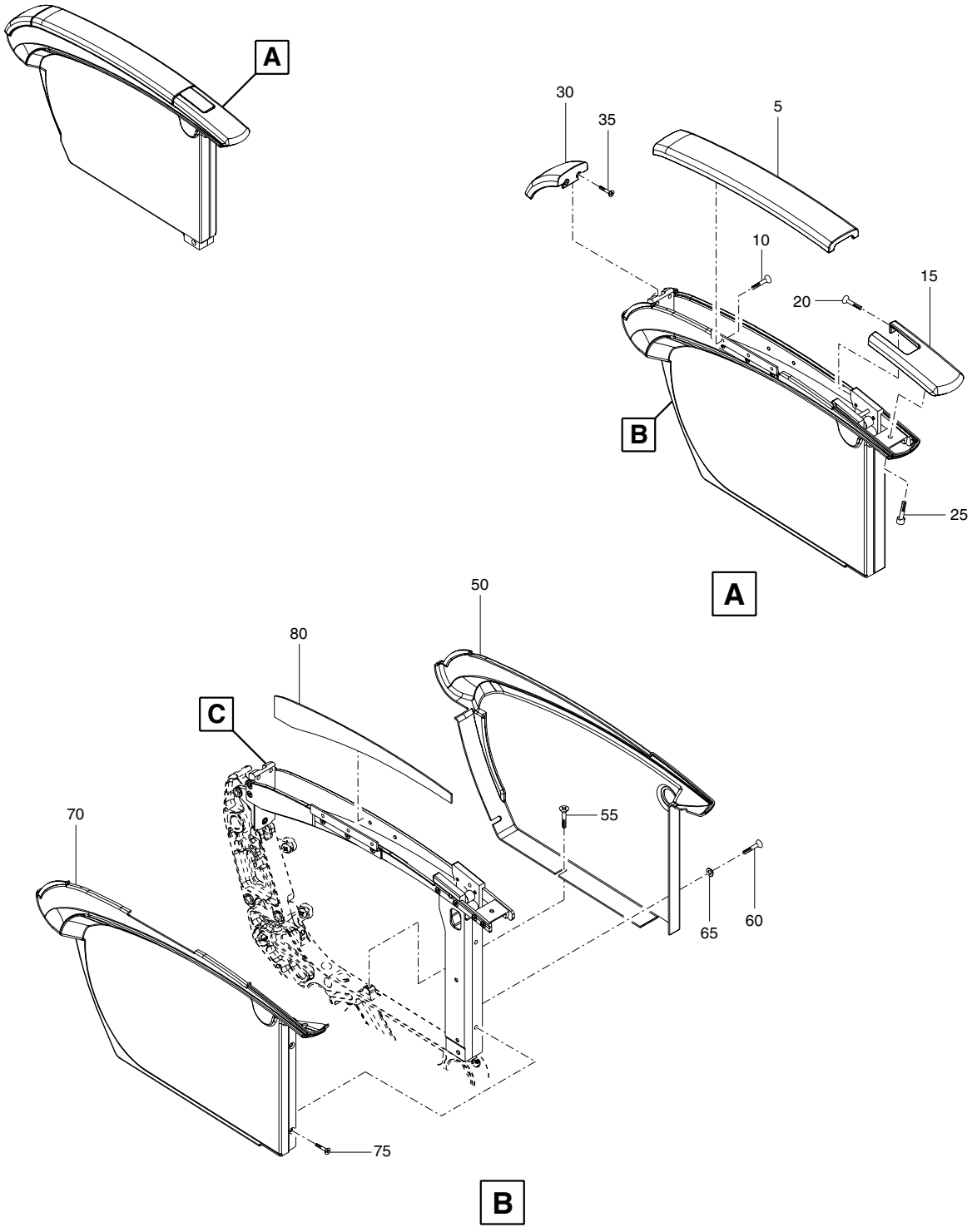
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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 7C 145 | MS21209C0810 | | . . INSERT, HELICOIL | | 4 |
| 150 | 41741217-5 | | . . SUPPORT BAR, FWD BRACE | | 1 |
| | | | ATTACHING PARTS | | |
| 155 | NAS514P832-5 | | . . SCREW | | 4 |
| | | | * * * | | |
| 160 | MS21209C0810 | | . . INSERT, HELICOIL | | 4 |
| 165 | 41741286-1 | | . . SUPPORT BAR | A, C | 1 |
| – 165A | 41741286-2 | | . . SUPPORT BAR | B, D | 1 |
| | | | ATTACHING PARTS | | |
| 170 | NAS514P832-5 | | . . SCREW | | 2 |
| | | | * * * | | |
| 175 | MS21209C0810 | | . . INSERT, HELICOIL | | 2 |
| 180 | 41741286-3 | | . . SUPPORT BAR, HINGE | A, C | 1 |
| – 180A | 41741286-4 | | . . SUPPORT BAR, HINGE | B, D | 1 |
| | | | ATTACHING PARTS | | |
| 185 | NAS514P832-5 | | . . SCREW | | 2 |
| | | | * * * | | |
| 190 | MS21209C0810 | | . . INSERT, HELICOIL | | 2 |
| 195 | 41741280-1 | | . . STANCHION | A, C | 1 |
| – 195A | 41741280-2 | | . . STANCHION | B, D | 1 |
| | | | ATTACHING PARTS | | |
| 200 | NAS1351-3-16 | | . . SCREW, CAP | | 1 |
| 205 | NAS1351-3-14 | | . . SCREW, CAP | | 1 |
| | | | * * * | | |
| 210 | MS21209F1-10 | | . . INSERT, HELICOIL | | 2 |
| 215 | 41741288-1 | | . . BUSHING | | 1 |
| 220 | MS21209C0810 | | . . INSERT, HELICOIL | | 9 |

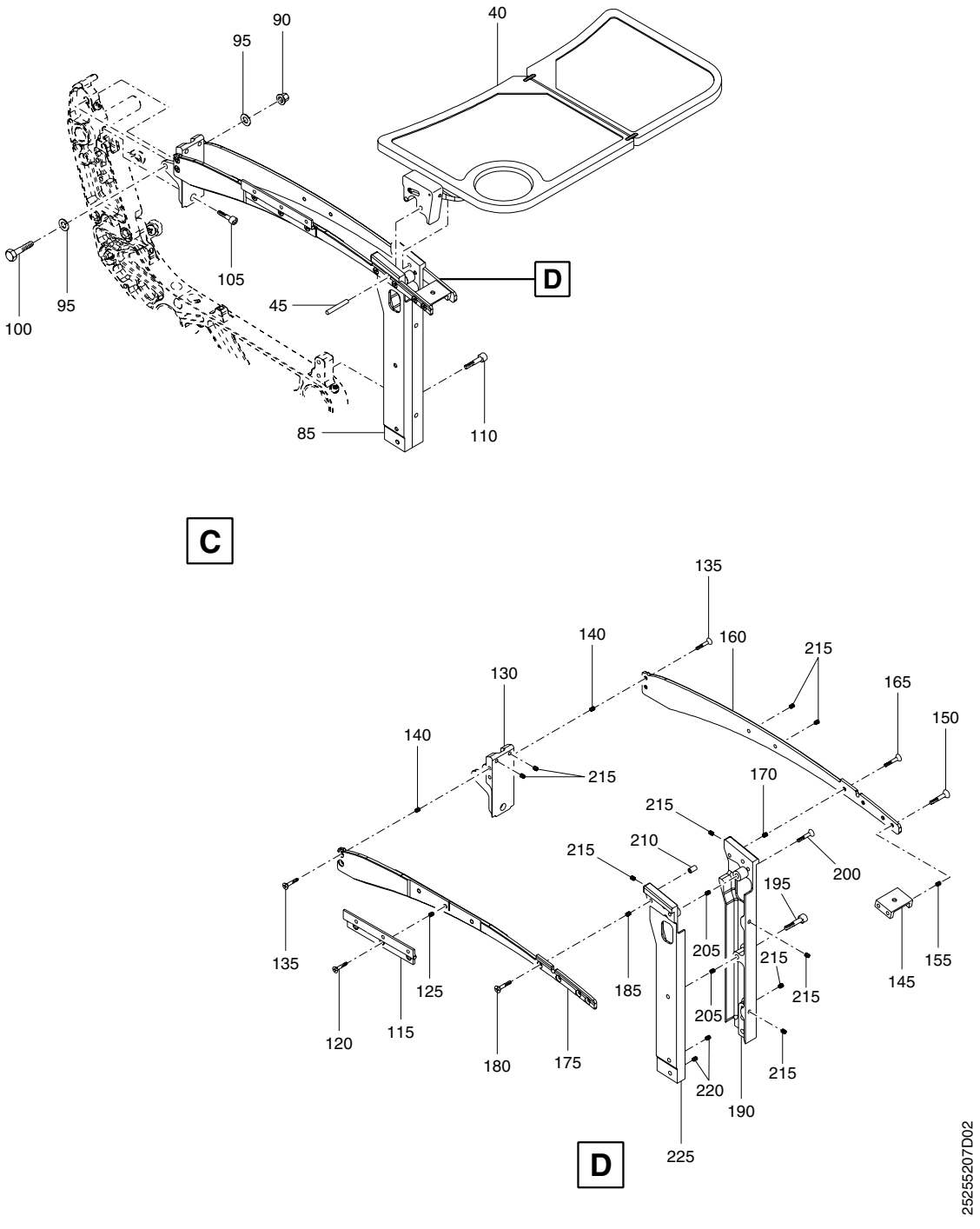
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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 7C 225 | MS21209F1-10 | | . . INSERT, HELICOIL | | 2 |
| 230 | 41741280-3 | | . . STANCHION | A, C | 1 |
| – 230A | 41741280-4 | | . . STANCHION | B, D | 1 |

– ITEM NOT ILLUSTRATED




In-Arm Food Tray Installation
(Sheet 1 of 2)
Figure 7D/GRAPHIC 25-25-52-99b-042-A01




In-Arm Food Tray Installation
(Sheet 2 of 2)
Figure 7D/GRAPHIC 25-25-52-99b-042-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 7D – 1 | 41761301-507AA | | FOOD TRAY INSTL, IN-ARM<br>(TRUE PN 41761301-507-AA)<br>SEE FIG. 1L FOR NHA<br>SEE FIG. 1S FOR NHA | A | RF |
| – 1A | 41761301-508AA | | FOOD TRAY INSTL, IN-ARM<br>(TRUE PN 41761301-508-AA)<br>SEE FIG. 1L FOR NHA<br>SEE FIG. 1S FOR NHA | B | RF |
| 5 | 41741225-503AA | | . ARM CAP ASSY<br>(TRUE PN 41741225-503-AA)<br>POST SB 41760000-25-11 | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS514P832-5 | | . SCREW<br>POST SB 41760000-25-11 | | 3 |
| | | | * * * | | |
| 15 | 41741225-501AA | | . ESCUTCHEON ASSY<br>(TRUE PN 41741225-501-AA)<br>POST SB 41760000-25-11 | | 1 |
| | | | ATTACHING PARTS | | |
| 20 | NAS514P832-5 | | . SCREW | | 2 |
| 25 | NAS1352-08-6 | | . SCREW, CAP | | 1 |
| | | | * * * | | |
| 30 | 41741225-505AA | | . CLOSE OUT ASSY<br>(TRUE PN 41741225-505-AA)<br>POST SB 41760000-25-11 | | 1 |
| | | | ATTACHING PARTS | | |
| 35 | NAS514P832-5 | | . SCREW | | 2 |
| | | | * * * | | |
| 40 | 41761272-501AA | | . FOOD TRAY ASSY, IN-ARM<br>(TRUE PN 41761272-501AA)<br>SEE FIG. 8 FOR DET | A | 1 |
| – 40A | 41761272-502AA | | . FOOD TRAY ASSY, IN-ARM<br>(TRUE PN 41761272-502-AA)<br>SEE FIG. 8 FOR DET | B | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 7D | | | ATTACHING PARTS | | |
| 45 | 41741213-1 | | . PIN, DOWEL | | 1 |
| | | | * * * | | |
| 50 | 41741267-5 | | . SHROUD, TRAY (BONDED) | A | 1 |
| – 50A | 41741267-6 | | . SHROUD, TRAY (BONDED) | B | 1 |
| | | | ATTACHING PARTS | | |
| 55 | NAS8303-6 | | . SCREW | | 2 |
| 60 | NAS514P832-5 | | . SCREW | | 1 |
| 65 | NAS1169-8L | | . WASHER | | 1 |
| | | | * * * | | |
| 70 | 41741267-1 | | . SHROUD, TRAY (BONDED) | A | 1 |
| – 70A | 41741267-2 | | . SHROUD, TRAY (BONDED) | B | 1 |
| | | | ATTACHING PARTS | | |
| 75 | NAS514P832-5 | | . SCREW | | 2 |
| | | | * * * | | |
| 80 | WA9659-200-106 | | . TAPE (BONDED) (2.00 BLACK) (LOOP) | | AR |
| 85 | 41741305-501 | | . SUPPORT ASSY, TRAY | A | 1 |
| – 85A | 41741305-502 | | . SUPPORT ASSY, TRAY | B | 1 |
| | | | ATTACHING PARTS | | |
| 90 | MS21042L4 | | . NUT | | 1 |
| 95 | NAS1149F0432P | | . WASHER | | 2 |
| 100 | NAS6604-13 | | . BOLT | | 1 |
| 105 | NAS1351-3-10 | | . SCREW, CAP | | 1 |

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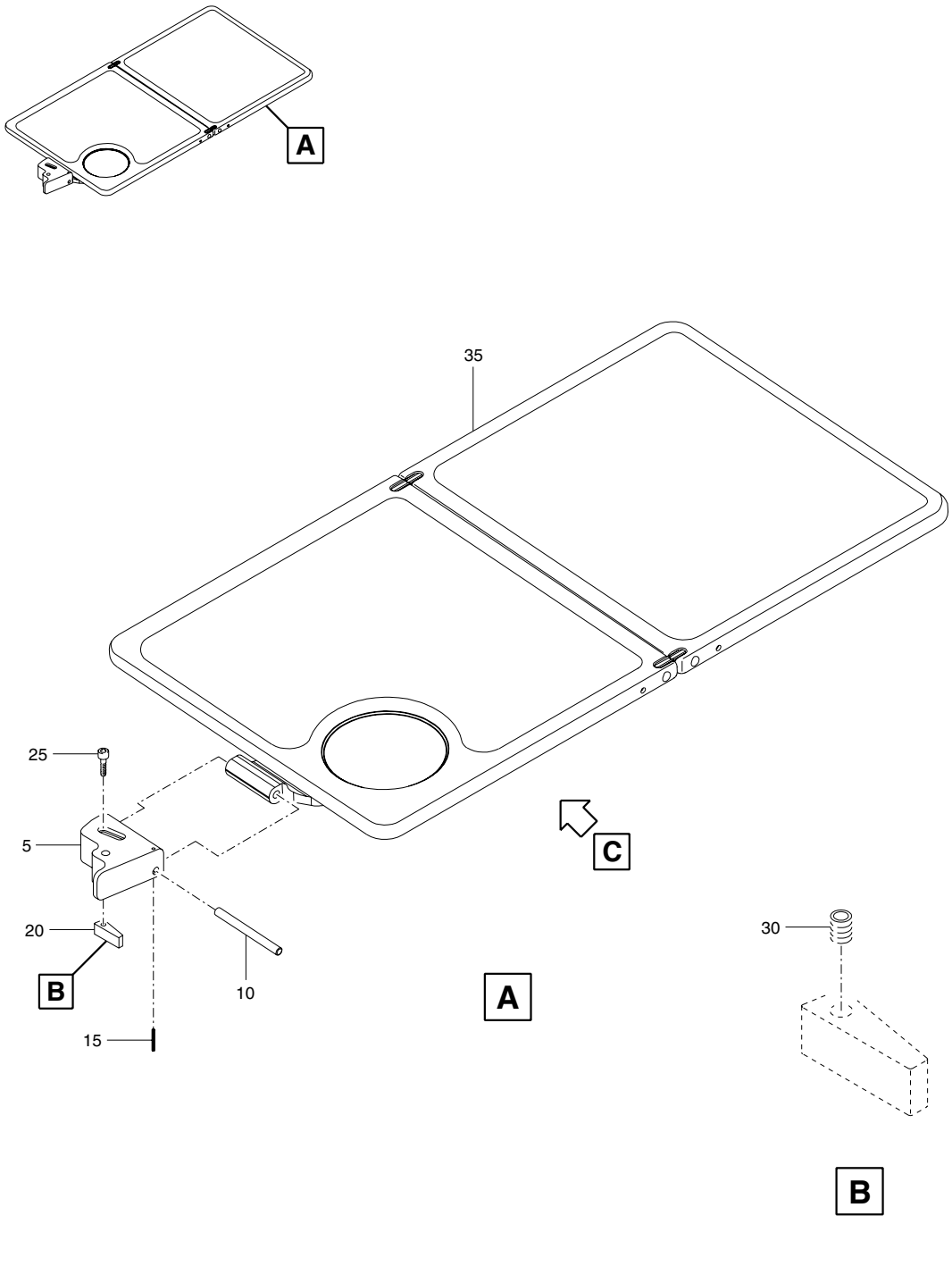
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 7D 110 | NAS1351-3-16 | | . SCREW, CAP | | 2 |
| | | | * * * | | |
| 115 | 41741232-503 | | . . HINGE ASSY | A | 1 |
| – 115A | 41741232-504 | | . . HINGE ASSY | B | 1 |
| | | | ATTACHING PARTS | | |
| 120 | NAS514P832-4 | | . . SCREW | | 3 |
| | | | * * * | | |
| 125 | MS21209C0810 | | . . INSERT, HELICOIL | | 3 |
| 130 | 41741218-1 | | . . SUPPORT FITTING, AFT | | 1 |
| | | | ATTACHING PARTS | | |
| 135 | NAS514P832-5 | | . . SCREW | | 4 |
| | | | * * * | | |
| 140 | MS21209C0810 | | . . INSERT, HELICOIL | | 4 |
| 145 | 41741217-5 | | . . SUPPORT BAR, FWD BRACE | | 1 |
| | | | ATTACHING PARTS | | |
| 150 | NAS514P832-5 | | . . SCREW | | 4 |
| | | | * * * | | |
| 155 | MS21209C0810 | | . . INSERT, HELICOIL | | 4 |
| 160 | 41741286-1 | | . . SUPPORT BAR | A | 1 |
| – 160A | 41741286-2 | | . . SUPPORT BAR | B | 1 |
| | | | ATTACHING PARTS | | |
| 165 | NAS514P832-5 | | . . SCREW | | 2 |
| | | | * * * | | |
| 170 | MS21209C0810 | | . . INSERT, HELICOIL | | 2 |
| 175 | 41741286-3 | | . . SUPPORT BAR, HINGE | A | 1 |
| – 175A | 41741286-4 | | . . SUPPORT BAR, HINGE | B | 1 |

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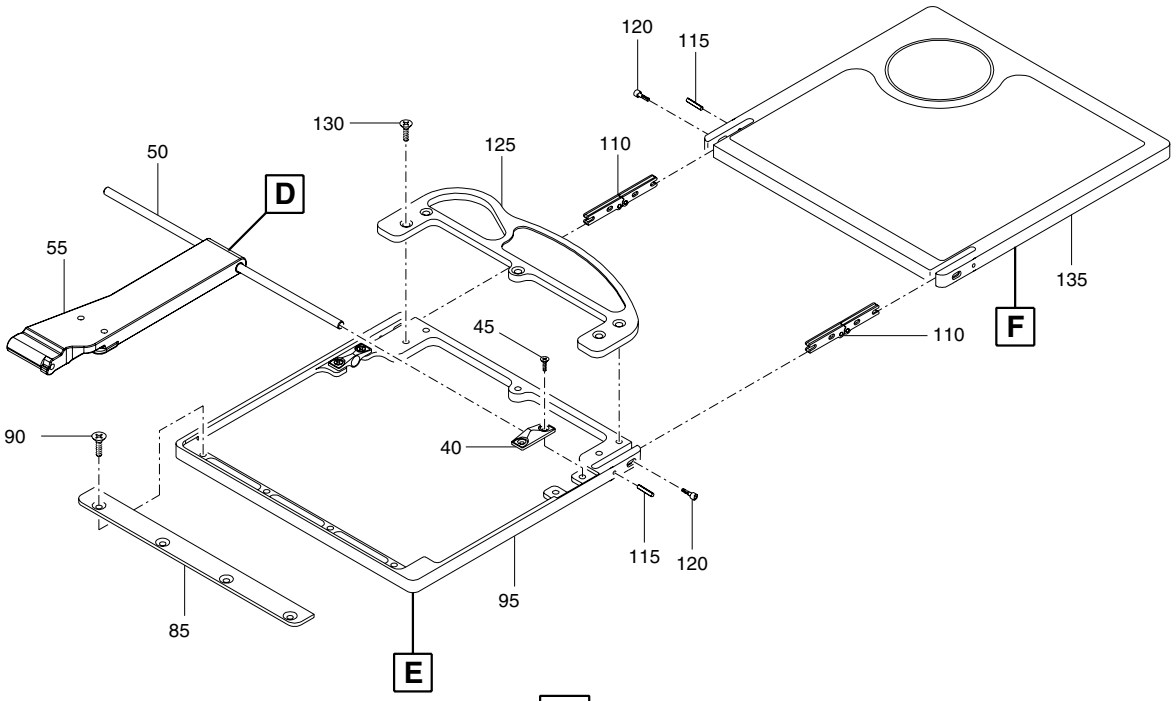
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 7D | | | ATTACHING PARTS | | |
| 180 | NAS514P832-5 | | . . SCREW | | 2 |
| | | | * * * | | |
| 185 | MS21209C0810 | | . . INSERT, HELICOIL | | 2 |
| 190 | 41741280-1 | | . . STANCHION | A | 1 |
| – 190A | 41741280-2 | | . . STANCHION | B | 1 |
| | | | ATTACHING PARTS | | |
| 195 | NAS1351-3-16 | | . . SCREW, CAP | | 1 |
| 200 | NAS1351-3-14 | | . . SCREW, CAP | | 1 |
| | | | * * * | | |
| 205 | MS21209F1-10 | | . . INSERT, HELICOIL | | 2 |
| 210 | 41741288-1 | | . . BUSHING | | 1 |
| 215 | MS21209C0810 | | . . INSERT, HELICOIL | | 9 |
| 220 | MS21209F1-10 | | . . INSERT, HELICOIL | | 2 |
| 225 | 41741280-3 | | . . STANCHION | A | 1 |
| – 225A | 41741280-4 | | . . STANCHION | B | 1 |

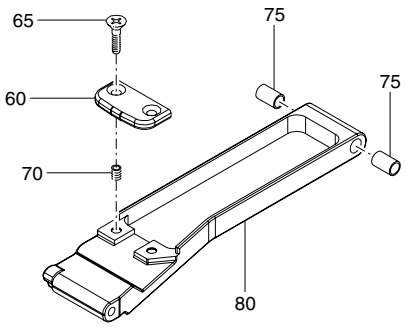
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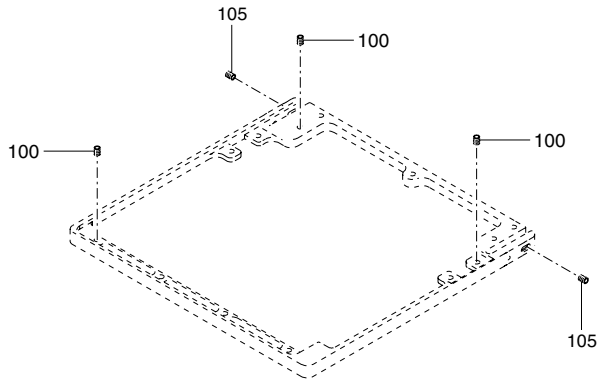

In-Arm Food Tray Assembly
(Sheet 1 of 3)
Figure 8/GRAPHIC 25-25-52-99b-043-A01



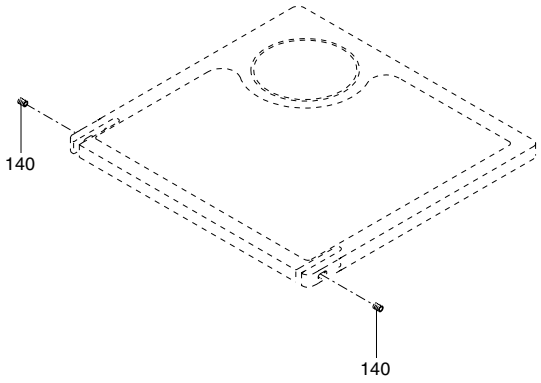




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In-Arm Food Tray Assembly
(Sheet 2 of 3)
Figure 8/GRAPHIC 25-25-52-99b-043-A01




E




F

2525520803

In-Arm Food Tray Assembly
(Sheet 3 of 3)
Figure 8/GRAPHIC 25-25-52-99b-043-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 8 – 1 | 41761272-501AA | | FOOD TRAY ASSY, IN-ARM<br>(TRUE PN 41761272-501-AA)<br>SEE FIG. 7 FOR NHA<br>SEE FIG. 7A FOR NHA<br>SEE FIG. 7B FOR NHA<br>SEE FIG. 7C FOR NHA<br>SEE FIG. 7D FOR NHA | A | RF |
| – 1A | 41761272-502AA | | FOOD TRAY ASSY, IN-ARM<br>(TRUE PN 41761272-502-AA)<br>SEE FIG. 7 FOR NHA<br>SEE FIG. 7A FOR NHA<br>SEE FIG. 7B FOR NHA<br>SEE FIG. 7C FOR NHA<br>SEE FIG. 7D FOR NHA | B | RF |
| 5 | 41741277-501 | | . BLOCK ASSY, TRAY PIVOT | A | 1 |
| – 5A | 41741277-502 | | . BLOCK ASSY, TRAY PIVOT | B | 1 |
| | | | ATTACHING PARTS | | |
| 10 | 41741237-1 | | . PIN | | 1 |
| 15 | MS16562-10 | | . PIN, SPRING | | 1 |
| | | | * * * | | |
| 20 | 41571304-601 | | . WEDGE ASSY | | 1 |
| | | | ATTACHING PARTS | | |
| 25 | NAS1352-06-8 | | . SCREW | | 1 |
| | | | * * * | | |
| 30 | MS21209C0625 | | . . INSERT, HELICOIL | | 1 |
| 35 | 41761274-501 | | . TRAY ASSY | A | 1 |
| – 35A | 41761274-502 | | . TRAY ASSY | B | 1 |
| 40 | 41741115-1 | | . . CLIP | | 2 |
| | | | ATTACHING PARTS | | |
| 45 | NAS514P832-5 | | . . SCREW | | 4 |
| | | | * * * | | |

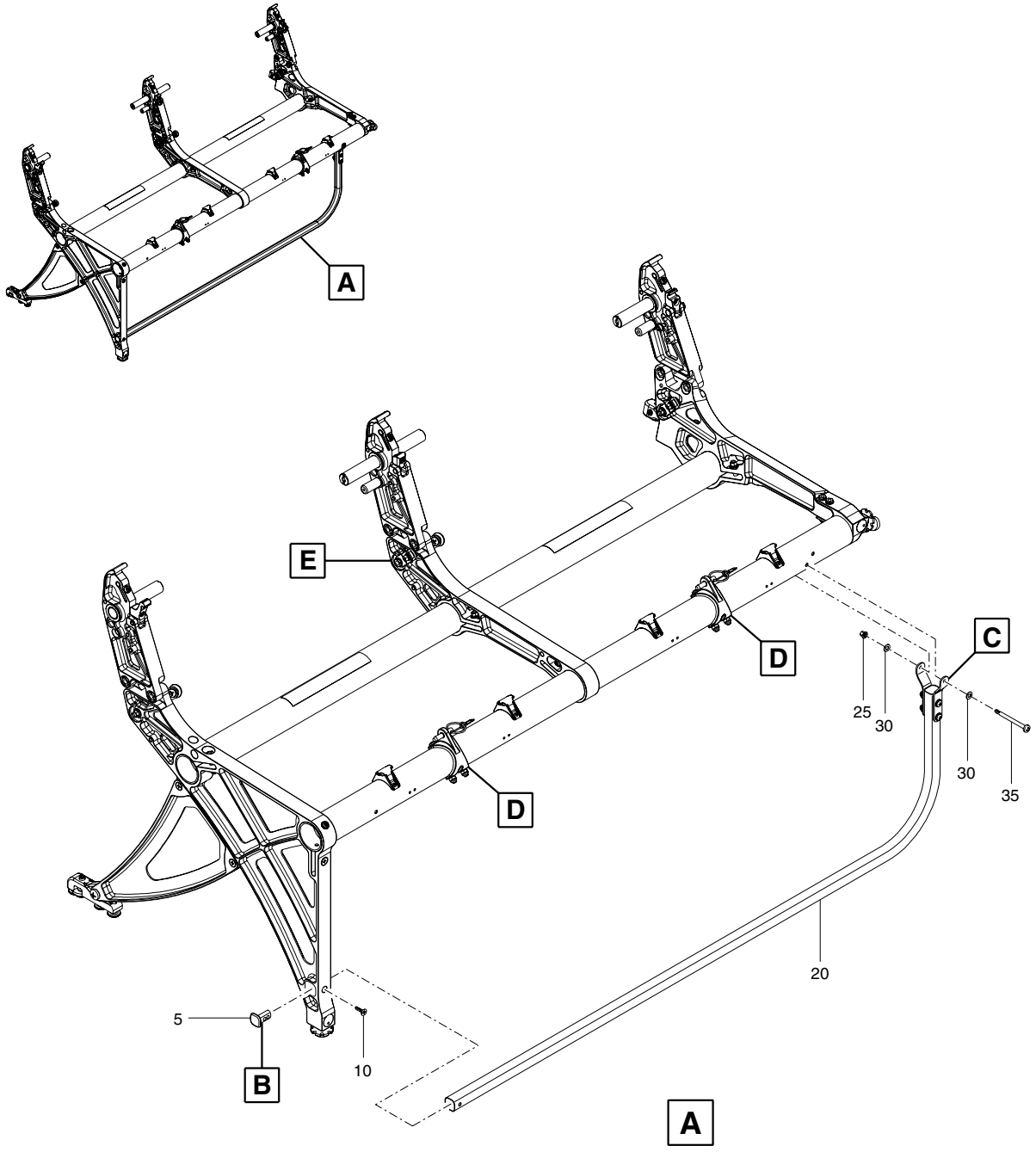
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 8 50 | 41741287-1 | | . . SHAFT | | 1 |
| 55 | 41741276-501 | | . . PADDLE ASSY | A | 1 |
| – 55A | 41741276-502 | | . . PADDLE ASSY | B | 1 |
| 60 | 41571305-3 | | . . . SLIDE | | 1 |
| | | | ATTACHING PARTS | | |
| 65 | NAS517-3-1 | | . . . SCREW | | 2 |
| | | | * * * | | |
| 70 | 41741212-1 | | . . . BEARING, SLEEVE | | 2 |
| 75 | MS21209F1-10 | | . . . INSERT | | 2 |
| 80 | 41741276-1 | | . . . ARM, PADDLE | A | 1 |
| – 80A | 41741276-2 | | . . . ARM, PADDLE | B | 1 |
| 85 | 41741281-1 | | . . COVER, SLIDE | | 1 |
| | | | ATTACHING PARTS | | |
| 90 | NAS514P832-5 | | . . SCREW | | 4 |
| | | | * * * | | |
| 95 | 41741274-501 | | . . HALF ASSY, TRAY | A | 1 |
| – 95A | 41741274-502 | | . . HALF ASSY, TRAY | B | 1 |
| 100 | MS21209C0810 | | . . . INSERT, HELICOIL | | 13 |
| 105 | MS21209C0610 | | . . . INSERT, HELICOIL | | 2 |
| 110 | 41651160-501 | | . . HINGE ASSY | | 2 |
| | | | ATTACHING PARTS | | |
| 115 | MS35672-22 | | . . PIN | | 4 |
| 120 | NAS1352-06-6 | | . . SCREW, CAP | | 4 |
| | | | * * * | | |
| 125 | 41741282-1 | | . . HANDLE | A | 1 |
| – 125A | 41741282-2 | | . . HANDLE | B | 1 |

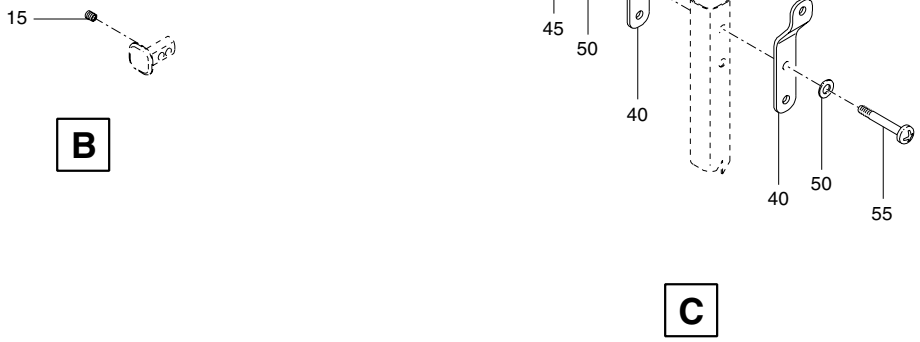
– ITEM NOT ILLUSTRATED

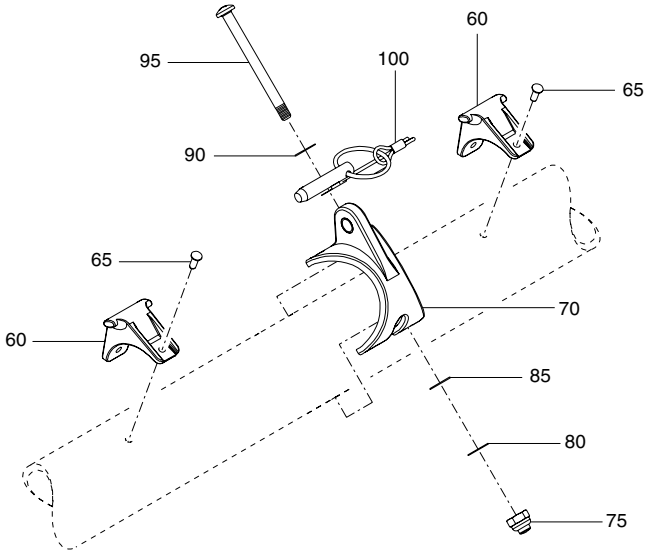
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 8 | | | ATTACHING PARTS | | |
| 130 | NAS514P832-5 | | . . SCREW | | 5 |
| | | | * * * | | |
| 135 | 41761275-503AA | | . . HALF ASSY, TRAY (TRUE PN 41761275-503-AA) | A | 1 |
| – 135A | 41761275-504AA | | . . HALF ASSY, TRAY (TRUE PN 41761275-504-AA) | B | 1 |
| 140 | MS21209C0610 | | . . . INSERT, HELICOIL | | 2 |

– ITEM NOT ILLUSTRATED




Base Frame Assembly
(Sheet 1 of 3)
Figure 9/GRAPHIC 25-25-52-99b-044-A01

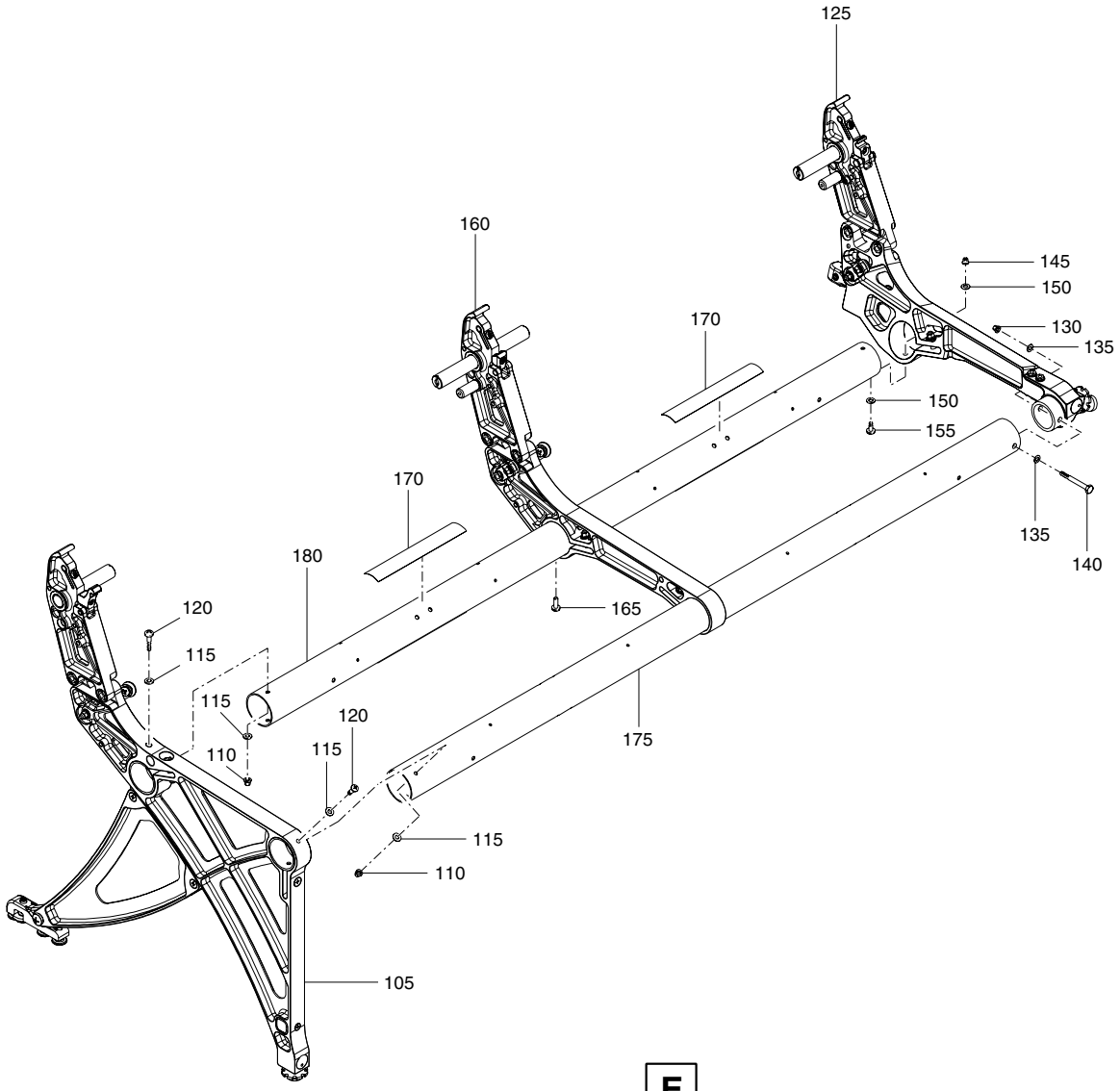



TYPICAL

2525520902

Base Frame Assembly
(Sheet 2 of 3)
Figure 9/GRAPHIC 25-25-52-99b-044-A01




Base Frame Assembly
(Sheet 3 of 3)
Figure 9/GRAPHIC 25-25-52-99b-044-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9 – 1 | 41761005-501 | | FRAME ASSY, BASE<br>SEE FIG. 1 FOR NHA<br>SEE FIG. 1A FOR NHA<br>SEE FIG. 1C FOR NHA | A | RF |
| – 1A | 41761005-502 | | FRAME ASSY, BASE<br>SEE FIG. 1 FOR NHA<br>SEE FIG. 1A FOR NHA<br>SEE FIG. 1C FOR NHA | B | RF |
| 5 | 41571097-501AA | | . PLUG ASSY, BAGGAGE BAR<br>(TRUE PN 41571097-501-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS514P1032-10 | | . SCREW | | 1 |
| | | | * * * | | |
| 15 | MS21209F1-10 | | . . INSERT, HELICOIL<br>(TRUE PN MS21209-F1-10) | | 1 |
| 20 | 41581018-503 | | . BAR ASSY, BAGGAGE | A | 1 |
| – 20A | 41581018-504 | | . BAR ASSY, BAGGAGE | B | 1 |
| | | | ATTACHING PARTS | | |
| 25 | 22NKM02 | | . NUT, CAP<br>(V019L2)<br>(TRUE PN 22NKM-02) | | 1 |
| 30 | NAS1149F0363P | | . WASHER | | 2 |
| – 30A | AN960-10 | | . WASHER<br>(ALT TO ITEM 30) | | 2 |
| 35 | NAS623-3-32 | | . SCREW | | 1 |
| | | | * * * | | |
| 40 | 41571024-1 | | . . BRACKET, BAGGAGE BAR | | 2 |
| | | | ATTACHING PARTS | | |
| 45 | 22NKM02 | | . . NUT, CAP<br>(V019L2)<br>(TRUE PN 22NKM-02) | | 2 |
| 50 | NAS1149F0332P | | . . WASHER | | 4 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9 – 50A | AN960-10L | | . . WASHER<br>(ALT TO ITEM 50) | | 4 |
| 55 | NAS623-3-15 | | . . SCREW | | 2 |
| | | | * * * | | |
| 60 | 41571099-1 | | . GUIDE, RECLINE | | 4 |
| | | | ATTACHING PARTS | | |
| 65 | SD43BS | | . RIVET<br>(V01556) | | 8 |
| | | | * * * | | |
| 70 | 41571028-501 | | . MOUNT ASSY, RECLINE | | 2 |
| | | | ATTACHING PARTS | | |
| 75 | 22NKM02 | | . NUT, CAP<br>(V019L2)<br>(TRUE PN 22NKM-02) | | 4 |
| 80 | NAS1149FN832P | | . WASHER | | 8 |
| 85 | 41741103-1 | | . WASHER | | 4 |
| 90 | NAS1149F0363P | | . WASHER | | 4 |
| 95 | 41571350-1 | | . BOLT | | 4 |
| | | | * * * | | |
| 100 | 41571029-501 | | . PIN ASSY, QUICK RELEASE | | 2 |
| 105 | 41761006-501 | | . LEG ASSY<br>SEE FIG. 10 FOR DET | A | 1 |
| – 105A | 41761006-502 | | . LEG ASSY<br>SEE FIG. 10 FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 110 | MS21042L3 | | . NUT | | 2 |
| 115 | NAS1149F0332P | | . WASHER | | 4 |
| – 115A | AN960-10L | | . WASHER<br>(ALT TO ITEM 115) | | 4 |

– ITEM NOT ILLUSTRATED

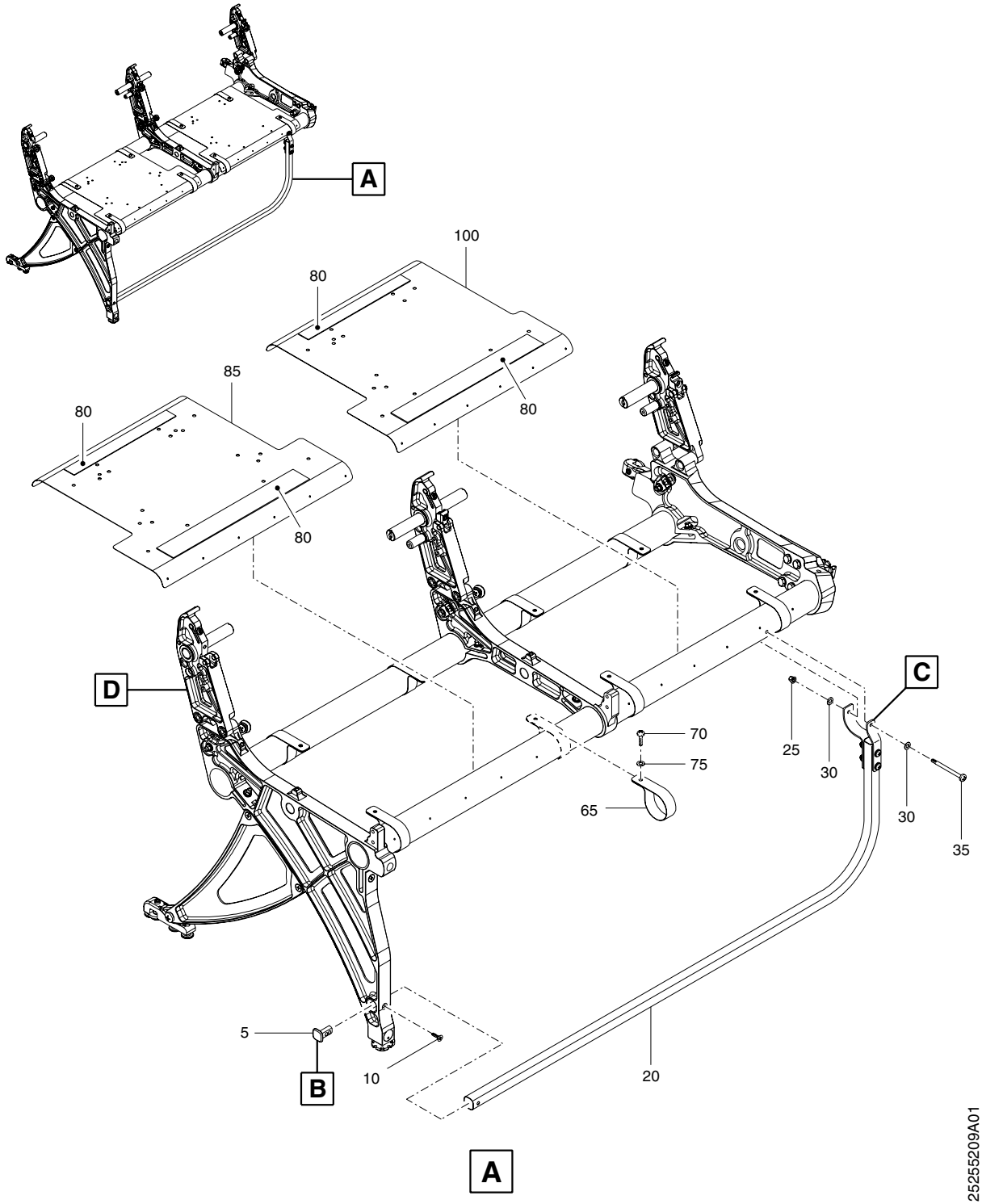
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9 120 | NAS603-10 | | . SCREW | | 2 |
| | | | * * * | | |
| 125 | 41761023-501AA | | . SPREADER ASSY, OUTBD<br>(TRUE PN 41761023-501-AA)<br>SEE FIG. 11 FOR DET | A | 1 |
| – 125A | 41761023-502AA | | . SPREADER ASSY, OUTBD<br>(TRUE PN 41761023-502-AA)<br>SEE FIG. 11 FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 130 | MS21042L4 | | . NUT | | 1 |
| 135 | NAS1149F0432P | | . WASHER | | 2 |
| – 135A | AN960-416L | | . WASHER<br>(ALT TO ITEM 135) | | 2 |
| 140 | NAS6604-28 | | . BOLT | | 1 |
| 145 | MS21042L3 | | . NUT | | 1 |
| 150 | NAS1149F0332P | | . WASHER | | 2 |
| – 150A | AN960-10L | | . WASHER<br>(ALT TO ITEM 150) | | 2 |
| 155 | NAS6203-5 | | . BOLT | | 1 |
| | | | * * * | | |
| 160 | 41741022-501AA | | . SPREADER ASSY, CENTER<br>(TRUE PN 41741022-501-AA)<br>SEE FIG. 11C FOR DET | | 1 |
| | | | ATTACHING PARTS | | |
| 165 | SD58BS | | . RIVET<br>(V01556) | | 1 |
| | | | * * * | | |
| 170 | 4FSP0002-9 | | . TAPE<br>(BONDED)<br>(1.00 BLACK)<br>(HOOK) | | AR |
| 175 | 41761103-501 | | . TUBE, FRONT | A | 1 |

– ITEM NOT ILLUSTRATED

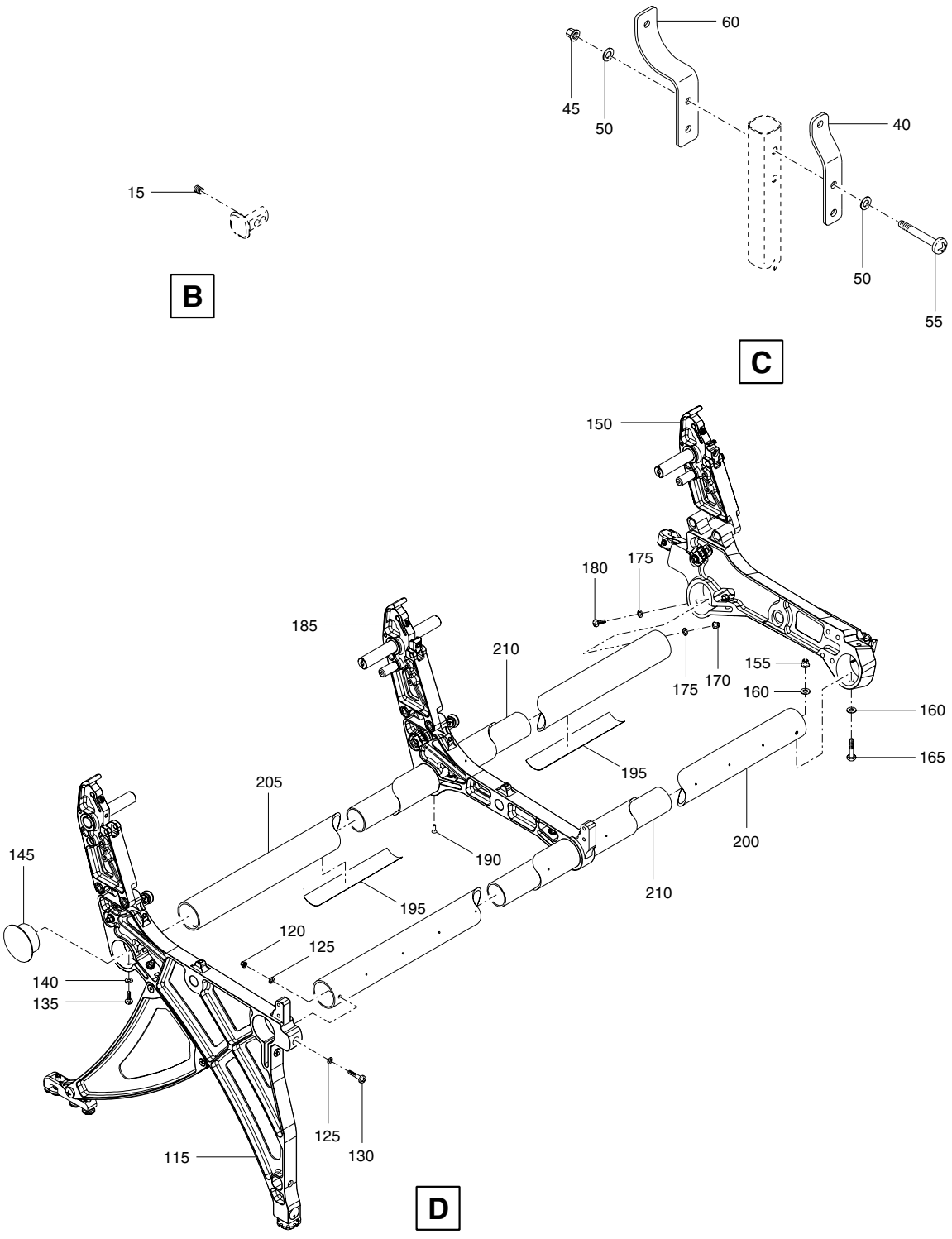
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9 – 175A | 41761103-502 | | . TUBE, FRONT | B | 1 |
| 180 | 41761103-503 | | . TUBE, REAR | | 1 |

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Base Frame Assembly
(Sheet 1 of 2)
Figure 9A/GRAPHIC 25-25-52-99b-045-A01




Base Frame Assembly
(Sheet 2 of 2)
Figure 9A/GRAPHIC 25-25-52-99b-045-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9A – 1 | 41761105-501 | | FRAME ASSY, BASE<br>SEE FIG. 1B FOR NHA<br>SEE FIG. 1E FOR NHA | A | RF |
| – 1A | 41761105-502 | | FRAME ASSY, BASE<br>SEE FIG. 1B FOR NHA<br>SEE FIG. 1E FOR NHA | B | RF |
| 5 | 41571097-501AA | | . PLUG ASSY, BAGGAGE BAR<br>(TRUE PN 41571097-501-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS514P1032-10 | | . SCREW | | 1 |
| | | | * * * | | |
| 15 | MS21209F1-10 | | . . INSERT, HELICOIL<br>(TRUE PN MS21209-F1-10) | | 1 |
| 20 | 41581277-503 | | . BAR ASSY, BAGGAGE | A | 1 |
| – 20A | 41581277-504 | | . BAR ASSY, BAGGAGE | B | 1 |
| | | | ATTACHING PARTS | | |
| 25 | 22NKM02 | | . NUT, CAP<br>(V019L2)<br>(TRUE PN 22NKM-02) | | 1 |
| 30 | NAS1149F0363P | | . WASHER | | 2 |
| – 30A | AN960-10 | | . WASHER<br>(ALT TO ITEM 30) | | 2 |
| 35 | NAS623-3-32 | | . SCREW | | 1 |
| | | | * * * | | |
| 40 | 41571024-1 | | . . BRACKET, BAGGAGE BAR | | 1 |
| | | | ATTACHING PARTS | | |
| 45 | 22NKM02 | | . . NUT, CAP<br>(V019L2)<br>(TRUE PN 22NKM-02) | | 2 |
| 50 | NAS1149F0332P | | . . WASHER | | 4 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9A 55 | NAS623-3-13 | | . . SCREW | | 2 |
| | | | * * * | | |
| 60 | 41581263-1 | | . . BRACKET, BAGGAGE BAR | | 1 |
| 65 | 41581283-501 | | . STRAP ASSY, SAFETY | | 8 |
| | | | ATTACHING PARTS | | |
| 70 | NAS603-8 | | . SCREW | | 8 |
| 75 | NAS1149F0332P | | . WASHER | | 8 |
| – 75A | AN960-10L | | . WASHER<br>(ALT TO ITEM 75) | | 8 |
| | | | * * * | | |
| 80 | 4FSP0002-37 | | . TAPE<br>(BONDED)<br>(2.00 BEIGE)<br>(LOOP) | | AR |
| – 80A | WA9659-1000-112 | | . TAPE<br>(ALT TO ITEM 80)<br>(BONDED)<br>(1.00 BEIGE)<br>(LOOP) | | AR |
| 85 | 41761113-1 | | . DIAPHRAGM | | 1 |
| | | | ATTACHING PARTS | | |
| – 90 | WA5085-5212-050 | | . RIVET<br>(TRUE PN WA5085-5212-0504) | | 1 |
| – 95 | WA5085-5212-050 | | . RIVET<br>(TRUE PN WA5085-5212-0502) | | 10 |
| | | | * * * | | |
| 100 | 41761113-3 | | . DIAPHRAGM | A | 1 |
| – 100A | 41761113-4 | | . DIAPHRAGM | B | 1 |
| | | | ATTACHING PARTS | | |
| – 105 | WA5085-5212-050 | | . RIVET<br>(TRUE PN WA5085-5212-0504) | | 1 |

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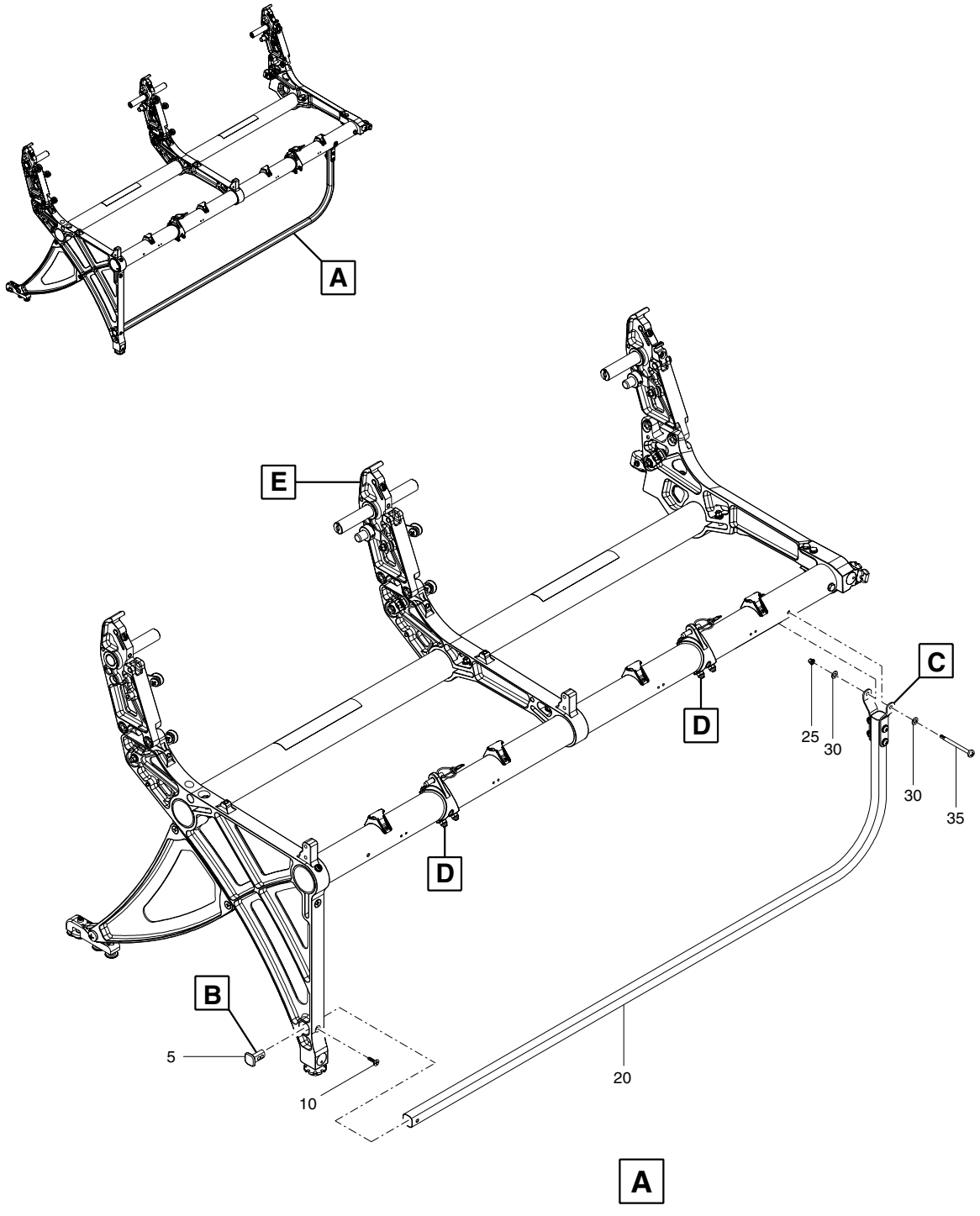
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9A – 110 | WA5085-5212-050 | | . RIVET<br>(TRUE PN WA5085-5212-0502) | | 10 |
| | | | * * * | | |
| 115 | 41761106-501AA | | . LEG ASSY<br>(TRUE PN 41761106-501-AA)<br>SEE FIG. 10A FOR DET | A | 1 |
| – 115A | 41761106-502AA | | . LEG ASSY<br>(TRUE PN 41761106-502-AA)<br>SEE FIG. 10A FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 120 | MS21042L4 | | . NUT | | 1 |
| 125 | NAS1149F0432P | | . WASHER | | 2 |
| 130 | NAS603-10 | | . SCREW | | 1 |
| 135 | NAS603-10 | | . SCREW | | 1 |
| 140 | NAS1149F0332P | | . WASHER | | 1 |
| – 140A | AN960-10L | | . WASHER<br>(ALT TO ITEM 140) | | 1 |
| | | | * * * | | |
| 145 | 41581275-501 | | . CLOSE OUT, CAP | | 1 |
| 150 | 41761108-501AA | | . SPREADER ASSY, OUTBD<br>(TRUE PN 41761108-501-AA)<br>SEE FIG. 11A FOR DET<br>POST SB 41760000-25-12 | A | 1 |
| – 150A | 41761108-502AA | | . SPREADER ASSY, OUTBD<br>(TRUE PN 41761108-502-AA)<br>SEE FIG. 11A FOR DET<br>POST SB 41760000-25-12 | B | 1 |
| | | | ATTACHING PARTS | | |
| 155 | MS21042L4 | | . NUT<br>POST SB 41760000-25-12 | | 1 |
| 160 | NAS1149F0432P | | . WASHER<br>POST SB 41760000-25-12 | | 2 |

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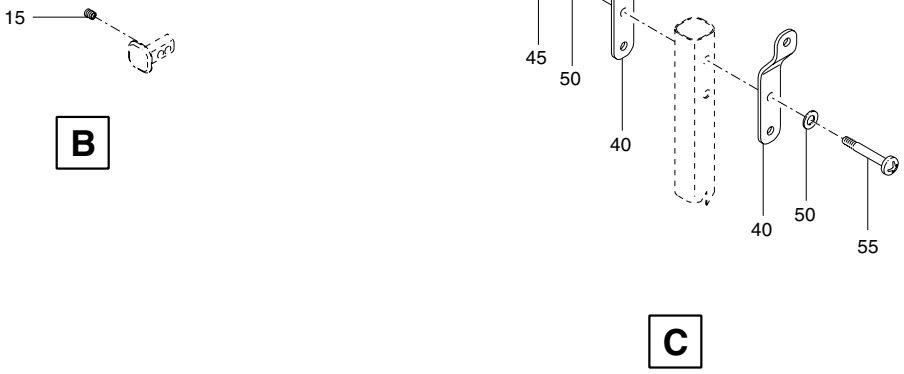
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9A – 160A | AN960-416L | | . WASHER<br>(ALT TO ITEM 160) | | 2 |
| 165 | NAS6604-40 | | . BOLT<br>POST SB 41760000-25-12 | | 1 |
| 170 | MS21042L3 | | . NUT<br>POST SB 41760000-25-12 | | 1 |
| 175 | NAS1149F0332P | | . WASHER<br>POST SB 41760000-25-12 | | 2 |
| – 175A | AN960-10L | | . WASHER<br>(ALT TO ITEM 175) | | 2 |
| 180 | NAS6203-5 | | . BOLT<br>POST SB 41760000-25-12 | | 1 |
| | | | * * * | | |
| 185 | 41761107-501AA | | . SPREADER ASSY, CENTER<br>(TRUE PN 41761107-501-AA)<br>SEE FIG. 11D FOR DET | | 1 |
| | | | ATTACHING PARTS | | |
| 190 | WA5085-5212-050 | | . RIVET<br>(V01556)<br>(TRUE PN WA5085-5212-0506) | | 1 |
| | | | * * * | | |
| 195 | 4FSP0002-9 | | . TAPE<br>(BONDED)<br>(1.00 BLACK)<br>(HOOK) | | AR |
| – 195A | WA9659-1000-100 | | . TAPE<br>(ALT TO ITEM 195)<br>(BONDED)<br>(LOOP)<br>(1.00 BLACK) | | AR |
| 200 | 41761221-5 | | . TUBE, FRONT | | 1 |
| 205 | 41761221-509 | | . TUBE, REAR | A | 1 |
| – 205A | 41761221-510 | | . TUBE, REAR | B | 1 |
| 210 | 41761024-1 | | . TUBE, DOUBLER | | 2 |

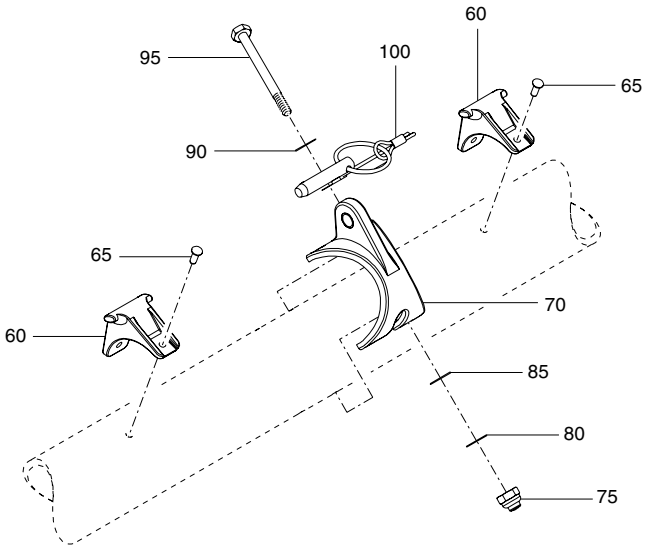
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Base Frame Assembly
(Sheet 1 of 3)
Figure 9B/GRAPHIC 25-25-52-99b-046-A01

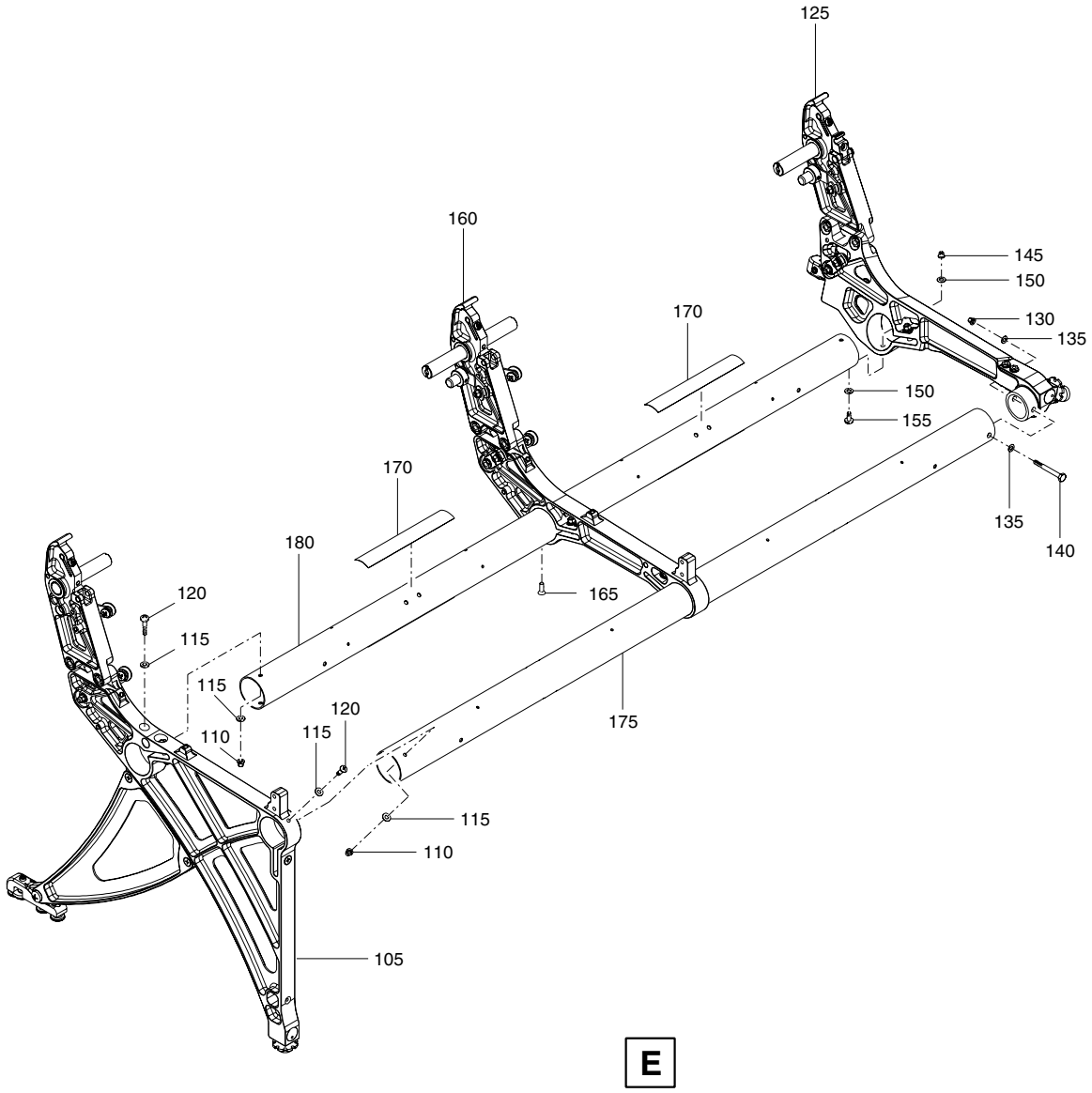



TYPICAL

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Base Frame Assembly
(Sheet 2 of 3)
Figure 9B/GRAPHIC 25-25-52-99b-046-A01




Base Frame Assembly
(Sheet 3 of 3)
Figure 9B/GRAPHIC 25-25-52-99b-046-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9B – 1 | 41761205-501 | | FRAME ASSY, BASE<br>SEE FIG. 1D FOR NHA | A | RF |
| – 1A | 41761205-502 | | FRAME ASSY, BASE<br>SEE FIG. 1D FOR NHA | B | RF |
| 5 | 41571097-501AA | | . PLUG ASSY, BAGGAGE BAR<br>(TRUE PN 41571097-501-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS514P1032-10 | | . SCREW | | 1 |
| – 10A | AN960-10 | | . SCREW<br>(ALT TO ITEM 10) | | 1 |
| | | | * * * | | |
| 15 | MS21209F1-10 | | . . INSERT, HELICOIL<br>(TRUE PN MS21209-F1-10) | | 1 |
| 20 | 41581018-503 | | . BAR ASSY, BAGGAGE | A | 1 |
| – 20A | 41581018-504 | | . BAR ASSY, BAGGAGE | B | 1 |
| | | | ATTACHING PARTS | | |
| 25 | 22NKM02 | | . NUT, CAP<br>(V019L2)<br>(TRUE PN 22NKM-02) | | 1 |
| 30 | NAS1149F0363P | | . WASHER | | 2 |
| – 30A | AN960-10 | | . WASHER<br>(ALT TO ITEM 30) | | 2 |
| 35 | NAS623-3-32 | | . SCREW | | 1 |
| | | | * * * | | |
| 40 | 41571024-1 | | . . BRACKET, BAGGAGE BAR | | 2 |
| | | | ATTACHING PARTS | | |
| 45 | 22NKM02 | | . . NUT, CAP<br>(V019L2)<br>(TRUE PN 22NKM-02) | | 2 |
| 50 | NAS1149F0332P | | . . WASHER | | 4 |

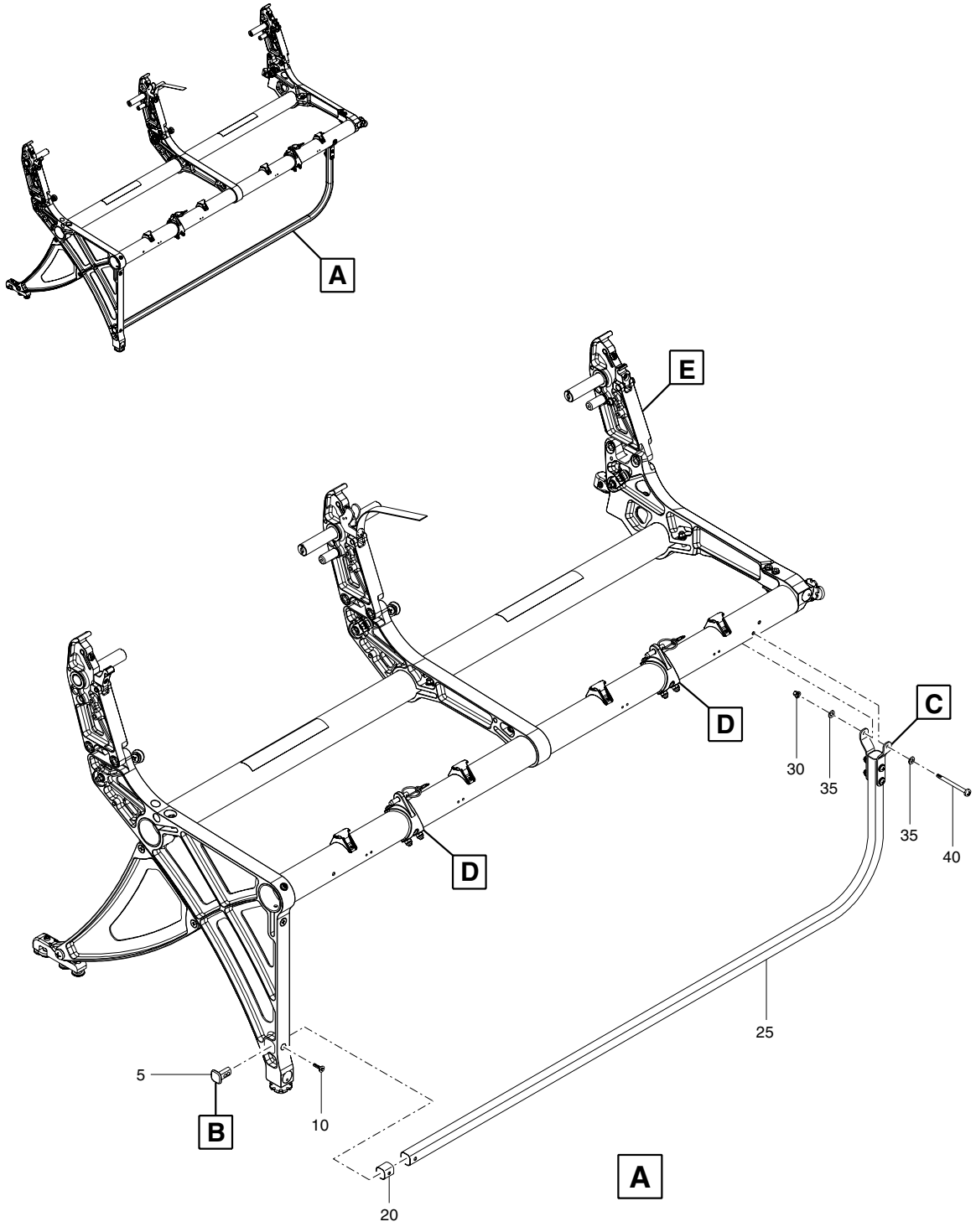
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9B 55 | NAS623-3-15 | | . . SCREW | | 2 |
| | | | * * * | | |
| 60 | 41571099-1 | | . GUIDE, RECLINE | | 4 |
| | | | ATTACHING PARTS | | |
| 65 | SD43BS | | . RIVET<br>(V01556) | | 8 |
| | | | * * * | | |
| 70 | 41571028-501 | | . MOUNT ASSY, RECLINE | | 2 |
| | | | ATTACHING PARTS | | |
| 75 | 22NKM02 | | . NUT, CAP<br>(V019L2)<br>(TRUE PN 22NKM-02) | | 4 |
| 80 | NAS1149F363P | | . WASHER, FLAT | | 4 |
| – 80A | AN960-10 | | . WASHER, FLAT<br>(ALT TO ITEM 80) | | 4 |
| 85 | 41741103-1 | | . WASHER | | 4 |
| 90 | NAS1149FN832P | | . WASHER | | 4 |
| 95 | 41571350-1 | | . BOLT, SHOULDER | | 4 |
| | | | * * * | | |
| 100 | 41571029-501 | | . PIN ASSY, QUICK RELEASE | | 2 |
| 105 | 41761206-501 | | . LEG ASSY<br>SEE FIG. 10B FOR DET | A | 1 |
| – 105A | 41761206-502 | | . LEG ASSY<br>SEE FIG. 10B FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 110 | MS21042L4 | | . NUT | | 2 |
| 115 | NAS1149F0432P | | . WASHER | | 4 |
| – 115A | AN960-416L | | . WASHER<br>(ALT TO ITEM 115) | | 4 |

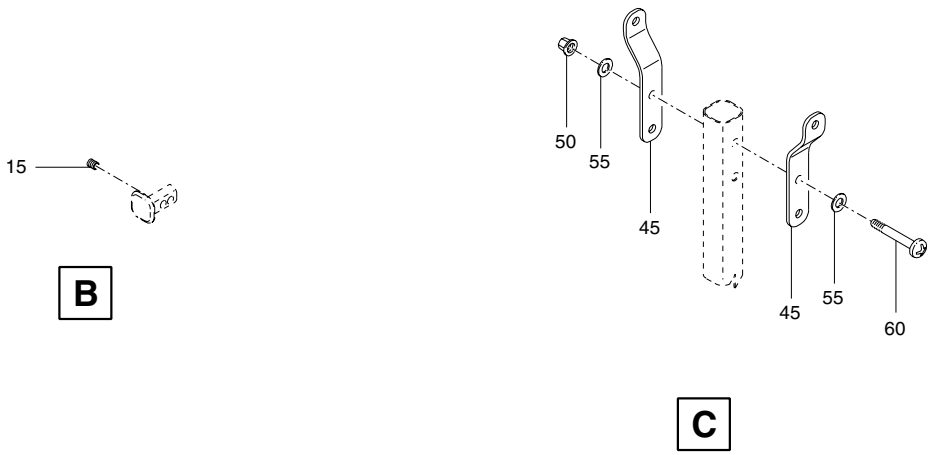
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9B 120 | NAS623-4-5 | | . SCREW | | 2 |
| | | | * * * | | |
| 125 | 41761223-501AA | | . SPREADER ASSY, OUTBD<br>(TRUE PN 41761223-501-AA)<br>SEE FIG. 11B FOR DET | A | 1 |
| – 125A | 41761223-502AA | | . SPREADER ASSY, OUTBD<br>(TRUE PN 41761223-502-AA)<br>SEE FIG. 11B FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 130 | MS21042L4 | | . NUT | | 1 |
| 135 | NAS1149F0432P | | . WASHER | | 2 |
| – 135A | AN960-416L | | . WASHER<br>(ALT TO ITEM 135) | | 2 |
| 140 | NAS6604-28 | | . BOLT | | 1 |
| 145 | MS21042L4 | | . NUT | | 1 |
| 150 | NAS1149F0432P | | . WASHER | | 2 |
| 155 | NAS623-4-5 | | . SCREW | | 1 |
| | | | * * * | | |
| 160 | 41761222-501AA | | . SPREADER ASSY, CENTER<br>(TRUE PN 41761222-501-AA)<br>SEE FIG. 11E FOR DET | | 1 |
| | | | ATTACHING PARTS | | |
| 165 | SD58BS | | . RIVET<br>(V01556) | | 1 |
| | | | * * * | | |
| 170 | 4FSP0002-9 | | . TAPE<br>(BONDED)<br>(1.00 BLACK)<br>(HOOK) | | AR |
| 175 | 41761103-505 | | . TUBE, FRONT | A | 1 |
| – 175A | 41761103-506 | | . TUBE, FRONT | B | 1 |
| 180 | 41761103-507 | | . TUBE ASSY, REAR | | 1 |

– ITEM NOT ILLUSTRATED

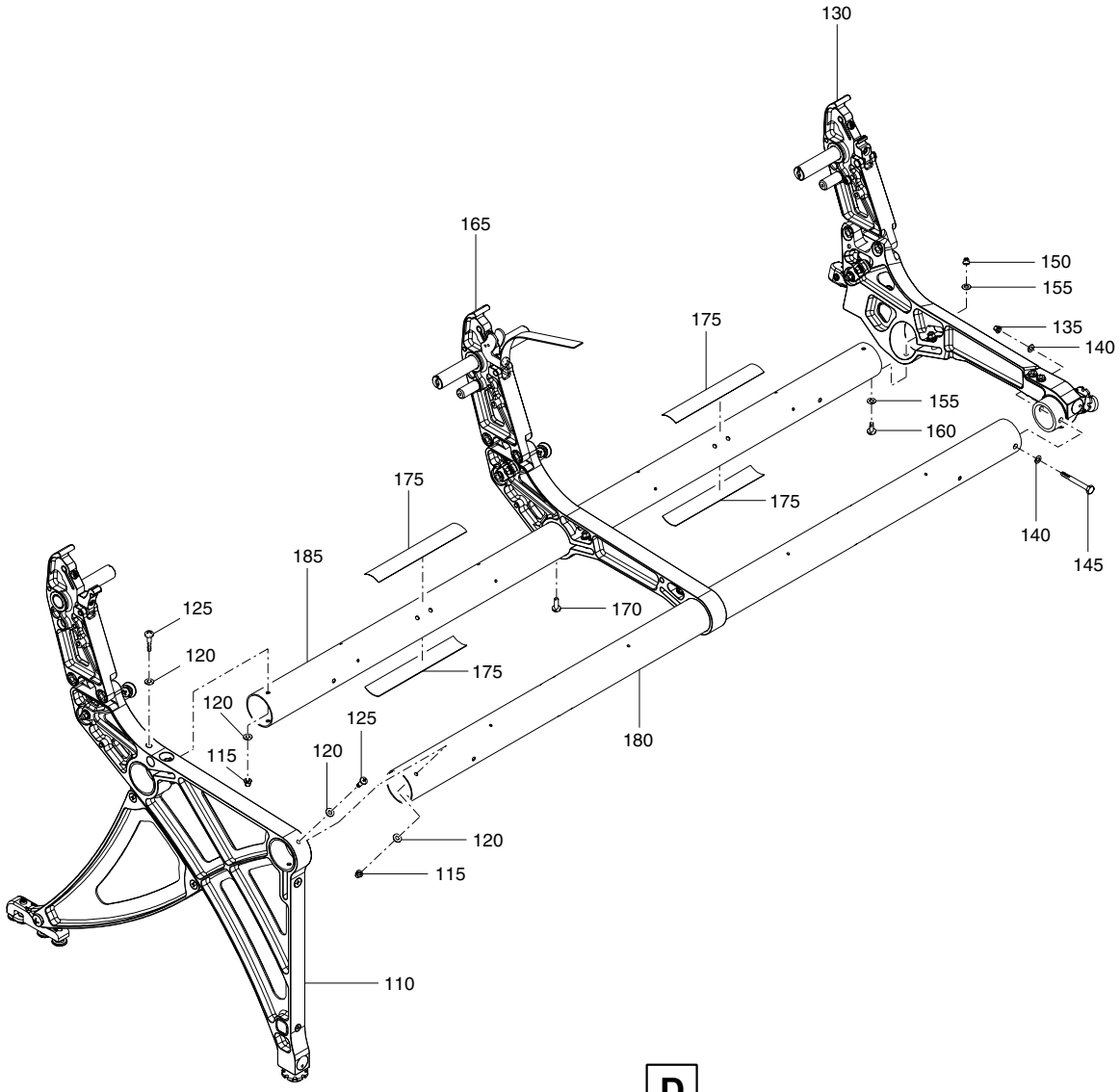



Base Frame Assembly
(Sheet 1 of 3)
Figure 9C/GRAPHIC 25-25-52-99b-047-A01




25255209C02

Base Frame Assembly
(Sheet 2 of 3)
Figure 9C/GRAPHIC 25-25-52-99b-047-A01




Base Frame Assembly
(Sheet 3 of 3)
Figure 9C/GRAPHIC 25-25-52-99b-047-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9C – 1 | 41761005-503 | | FRAME ASSY, BASE<br>SEE FIG. 1F FOR NHA<br>SEE FIG. 1G FOR NHA<br>SEE FIG. 1J FOR NHA<br>SEE FIG. 1M FOR NHA<br>SEE FIG. 1N FOR NHA<br>SEE FIG. 1Q FOR NHA | A | RF |
| – 1A | 41761005-504 | | FRAME ASSY, BASE<br>SEE FIG. 1F FOR NHA<br>SEE FIG. 1G FOR NHA<br>SEE FIG. 1J FOR NHA<br>SEE FIG. 1M FOR NHA<br>SEE FIG. 1N FOR NHA<br>SEE FIG. 1Q FOR NHA | B | RF |
| 5 | 41571097-501AA | | . PLUG ASSY, BAGGAGE BAR<br>(TRUE PN 41571097-501-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS514P1032-10 | | . SCREW | | 1 |
| | | | * * * | | |
| 15 | MS21209F1-10 | | . . INSERT, HELICOIL<br>(TRUE PN MS21209-F1-10) | | 1 |
| 20 | 41581018-3 | | . BAGGAGE BAR, DOUBLER | | 1 |
| 25 | 41581018-505 | | . BAR ASSY, BAGGAGE | A | 1 |
| – 25A | 41581018-506 | | . BAR ASSY, BAGGAGE | B | 1 |
| | | | ATTACHING PARTS | | |
| 30 | 22NKM02 | | . NUT, CAP<br>(V019L2)<br>(TRUE PN 22NKM-02) | | 1 |
| 35 | NAS1149F0363P | | . WASHER | | 2 |
| – 35A | AN960-10 | | . WASHER<br>(ALT TO ITEM 35) | | 2 |
| 40 | NAS623-3-32 | | . SCREW | | 1 |
| | | | * * * | | |
| 45 | 41571024-1 | | . . BRACKET, BAGGAGE BAR | | 2 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9C | | | ATTACHING PARTS | | |
| 50 | 22NKM02 | | . . NUT, CAP<br>(V019L2)<br>(TRUE PN 22NKM-02) | | 2 |
| 55 | NAS1149F0332P | | . . WASHER | | 4 |
| – 55A | AN960-10 | | . . WASHER<br>(ALT TO ITEM 55) | | 4 |
| 60 | NAS623-3-15 | | . . SCREW | | 2 |
| | | | * * * | | |
| 65 | 41571099-1 | | . GUIDE, RECLINE | | 4 |
| | | | ATTACHING PARTS | | |
| 70 | WA5085-5212-040 | | . RIVET<br>(TRUE PN WA5085-5212-0404) | | 8 |
| | | | * * * | | |
| 75 | 41571028-501 | | . MOUNT ASSY, RECLINE | | 2 |
| | | | ATTACHING PARTS | | |
| 80 | 22NKM82 | | . NUT, CAP<br>(V019L2)<br>(TRUE PN 22NKM-82) | | 4 |
| 85 | NAS1149FN832P | | . WASHER | | 4 |
| 90 | 41741103-1 | | . WASHER | | 4 |
| 95 | NAS1149F0363P | | . WASHER | | 4 |
| – 95A | AN960-10 | | . WASHER<br>(ALT TO ITEM 95) | | 4 |
| 100 | 41571350-1 | | . BOLT | | 4 |
| | | | * * * | | |
| 105 | 41571029-501 | | . PIN ASSY, QUICK RELEASE | | 2 |
| 110 | 41761006-501 | | . LEG ASSY<br>SEE FIG. 10 FOR DET | A | 1 |
| – 110A | 41761006-502 | | . LEG ASSY<br>SEE FIG. 10 FOR DET | B | 1 |

– ITEM NOT ILLUSTRATED

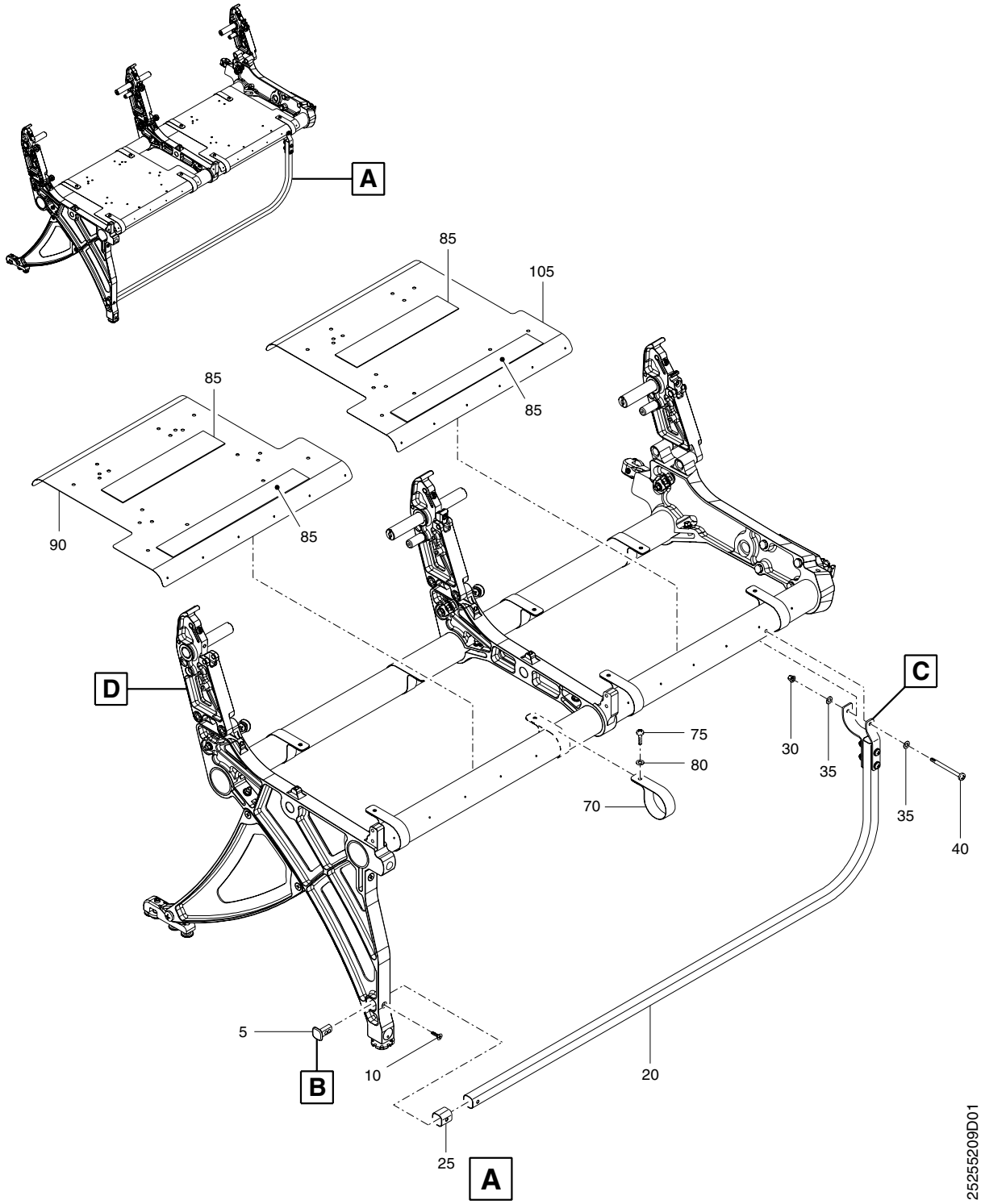
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9C | | | ATTACHING PARTS | | |
| 115 | MS21042L3 | | . NUT | | 2 |
| 120 | NAS1149F0332P | | . WASHER | | 4 |
| – 120A | AN960-10L | | . WASHER<br>(ALT TO ITEM 120) | | 4 |
| 125 | NAS603-10 | | . SCREW | | 2 |
| | | | * * * | | |
| 130 | 41761023-501AA | | . SPREADER ASSY, OUTBD<br>(TRUE PN 41761023-501-AA)<br>SEE FIG. 11 FOR DET | A | 1 |
| – 130A | 41761023-502AA | | . SPREADER ASSY, OUTBD<br>(TRUE PN 41761023-502-AA)<br>SEE FIG. 11 FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 135 | MS21042L3 | | . NUT | | 1 |
| 140 | NAS1149F0332P | | . WASHER | | 2 |
| – 140A | AN960-10L | | . WASHER<br>(ALT TO ITEM 140) | | 2 |
| 145 | NAS6203-5 | | . BOLT | | 1 |
| 150 | MS21042L4 | | . NUT | | 1 |
| 155 | NAS1149F0432P | | . WASHER | | 2 |
| – 155A | AN960-416L | | . WASHER<br>(ALT TO ITEM 155) | | 2 |
| 160 | NAS6604-28 | | . BOLT | | 1 |
| | | | * * * | | |
| 165 | 41741022-501AA | | . SPREADER ASSY, CENTER<br>(TRUE PN 41741022-501-AA)<br>SEE FIG. 11C FOR DET | | 1 |

– ITEM NOT ILLUSTRATED

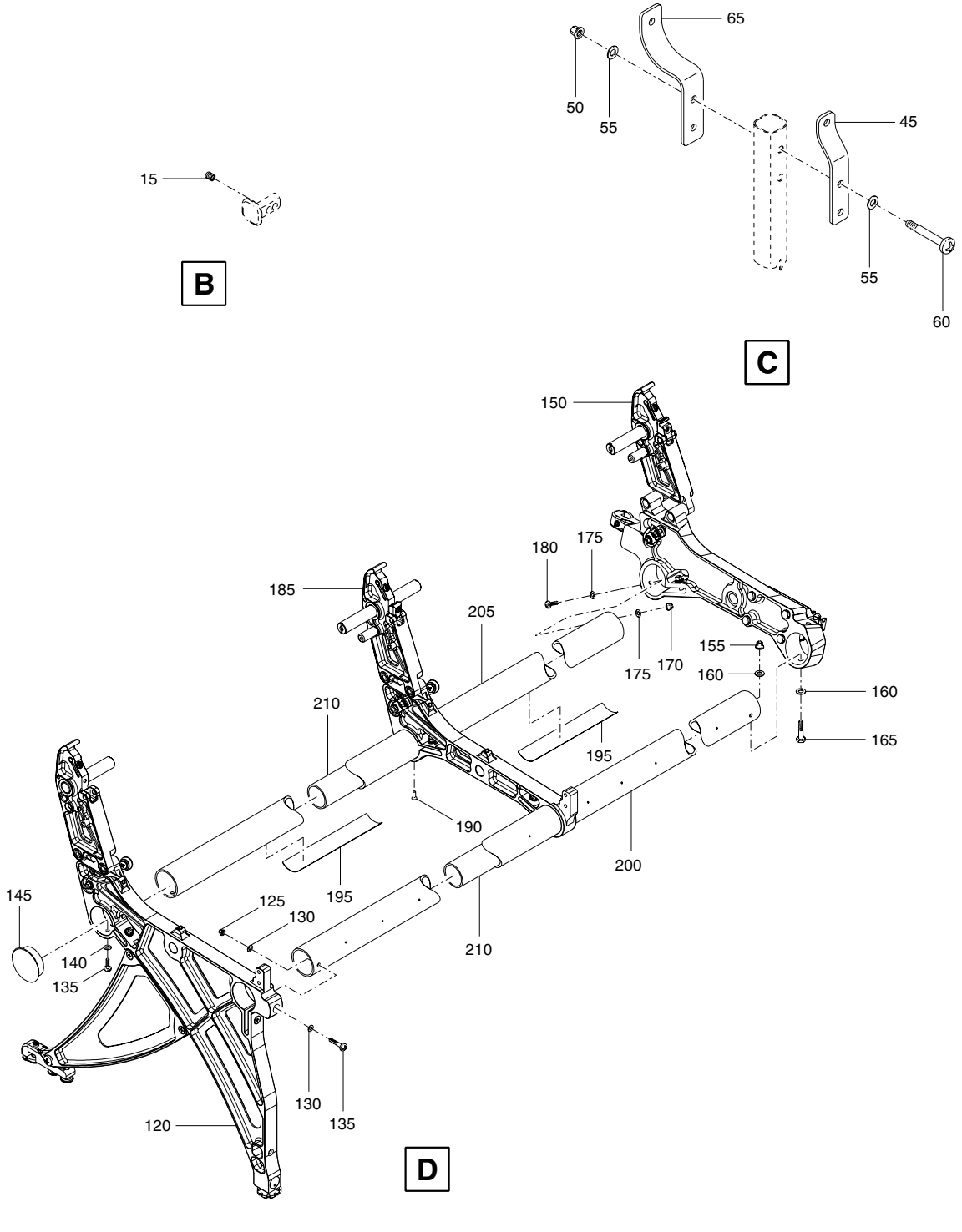
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE<br>1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9C | | | ATTACHING PARTS | | |
| 170 | WA5085-5212-050 | | . RIVET<br>(TRUE PN WA5085-5212-0508) | | 1 |
| | | | * * * | | |
| 175 | WA9658-1000-100 | | . TAPE<br>(BONDED)<br>(1.00 BLACK)<br>(HOOK) | | AR |
| 180 | 41761021-501 | | . TUBE ASSY, FRONT | A | 1 |
| – 180A | 41761021-502 | | . TUBE ASSY, FRONT | B | 1 |
| 185 | 41761021-503 | | . TUBE ASSY, REAR | | 1 |

– ITEM NOT ILLUSTRATED

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Base Frame Assembly
(Sheet 1 of 2)
Figure 9D/GRAPHIC 25-25-52-99b-048-A01




Base Frame Assembly
(Sheet 2 of 2)
Figure 9D/GRAPHIC 25-25-52-99b-048-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9D – 1 | 41761105-503 | | FRAME ASSY, BASE<br>SEE FIG. 1P FOR NHA<br>SEE FIG. 1S FOR NHA | A | RF |
| – 1A | 41761105-504 | | FRAME ASSY, BASE<br>SEE FIG. 1P FOR NHA<br>SEE FIG. 1S FOR NHA | B | RF |
| – 1B | 41761105-503 | | FRAME ASSY, BASE<br>SEE FIG. 1H FOR NHA<br>SEE FIG. 1L FOR NHA | C | RF |
| – 1C | 41761105-504 | | FRAME ASSY, BASE<br>SEE FIG. 1H FOR NHA<br>SEE FIG. 1L FOR NHA | D | RF |
| 5 | 41571097-501AA | | . PLUG ASSY, BAGGAGE BAR<br>(TRUE PN 41571097-501-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS514P1032-10 | | . SCREW | | 1 |
| | | | * * * | | |
| 15 | MS21209F1-10 | | . . INSERT, HELICOIL<br>(TRUE PN MS21209-F1-10) | | 1 |
| 20 | 41581277-501 | | . BAR ASSY, BAGGAGE | A,C | 1 |
| – 20A | 41581277-502 | | . BAR ASSY, BAGGAGE | B,D | 1 |
| 25 | 41581018-3 | | . BAGGAGE BAR, DOUBLER | | 1 |
| | | | ATTACHING PARTS | | |
| 30 | 22NKM02 | | . NUT, CAP<br>(V019L2)<br>(TRUE PN 22NKM-02) | | 1 |
| 35 | NAS1149F0332P | | . WASHER | | 2 |
| – 35A | AN960-10 | | . WASHER<br>(ALT TO ITEM 35) | | 2 |
| 40 | NAS623-3-32 | | . SCREW | | 1 |
| | | | * * * | | |
| 45 | 41571024-1 | | . . BRACKET, BAGGAGE BAR | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9D | | | ATTACHING PARTS | | |
| 50 | 22NKM02 | | . . NUT, CAP<br>(V019L2)<br>(TRUE PN 22NKM-02) | | 2 |
| 55 | NAS1149F0332P | | . . WASHER | | 4 |
| 60 | NAS623-3-13 | | . . SCREW | | 2 |
| | | | * * * | | |
| 65 | 41581263-1 | | . . BRACKET, BAGGAGE BAR | | 1 |
| 70 | 41581283-501 | | . STRAP ASSY, SAFETY | | 8 |
| | | | ATTACHING PARTS | | |
| 75 | NAS603-7 | | . SCREW | | 8 |
| 80 | NAS1149F0332P | | . WASHER | | 8 |
| – 80A | AN960-10 | | . WASHER<br>(ALT TO ITEM 80) | | 8 |
| | | | * * * | | |
| 85 | 4FSP0002-37 | | . TAPE<br>(BONDED)<br>(2.00 BEIGE)<br>(LOOP) | | AR |
| – 85A | WA9659-1000-112 | | . TAPE<br>(ALT TO ITEM 85)<br>(BONDED)<br>(1.00 BEIGE)<br>(LOOP) | | AR |
| 90 | 41761113-5 | | . DIAPHRAGM | A,C | 1 |
| – 90A | 41761113-6 | | . DIAPHRAGM | B,D | 1 |
| | | | ATTACHING PARTS | | |
| – 95 | WA5085-5212-050 | | . RIVET<br>(TRUE PN WA5085-5212-0504) | | 5 |
| – 100 | WA5085-5212-050 | | . RIVET<br>(TRUE PN WA5085-5212-0502) | | 6 |
| | | | * * * | | |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9D 105 | 41761113-3 | | . DIAPHRAGM | A,C | 1 |
| – 105A | 41761113-4 | | . DIAPHRAGM | B,D | 1 |
| | | | ATTACHING PARTS | | |
| – 110 | WA5085-5212-050 | | . RIVET<br>(TRUE PN WA5085-5212-0504) | | 5 |
| – 115 | WA5085-5212-050 | | . RIVET<br>(TRUE PN WA5085-5212-0502) | | 6 |
| | | | * * * | | |
| 120 | 41761106-501AA | | . LEG ASSY<br>(TRUE PN 41761106-501-AA)<br>SEE FIG. 10A FOR DET | A,C | 1 |
| – 120A | 41761106-502AA | | . LEG ASSY<br>(TRUE PN 41761106-502-AA)<br>(SEE FIG. 10A FOR DET). | B,D | 1 |
| | | | ATTACHING PARTS | | |
| 125 | MS21042L3 | | . NUT | | 1 |
| 130 | NAS1149F0332P | | . WASHER | | 2 |
| – 130A | AN960-10 | | . WASHER<br>(ALT TO ITEM 130) | | 2 |
| 135 | NAS603-10 | | . SCREW | | 2 |
| 140 | NAS1149F0332P | | . WASHER | | 2 |
| – 140A | AN960-10 | | . WASHER<br>(ALT TO ITEM 140) | | 2 |
| | | | * * * | | |
| 145 | 41581275-501 | | . CLOSEOUT | | 1 |
| 150 | 41761108-503AA | | . SPREADER ASSY, OUTBD<br>(TRUE PN 41761108-503-AA)<br>SEE FIG. 11A FOR DET | A | 1 |
| – 150A | 41761108-504AA | | . SPREADER ASSY, OUTBD<br>(TRUE PN 41761108-504-AA)<br>SEE FIG. 11A FOR DET | B | 1 |

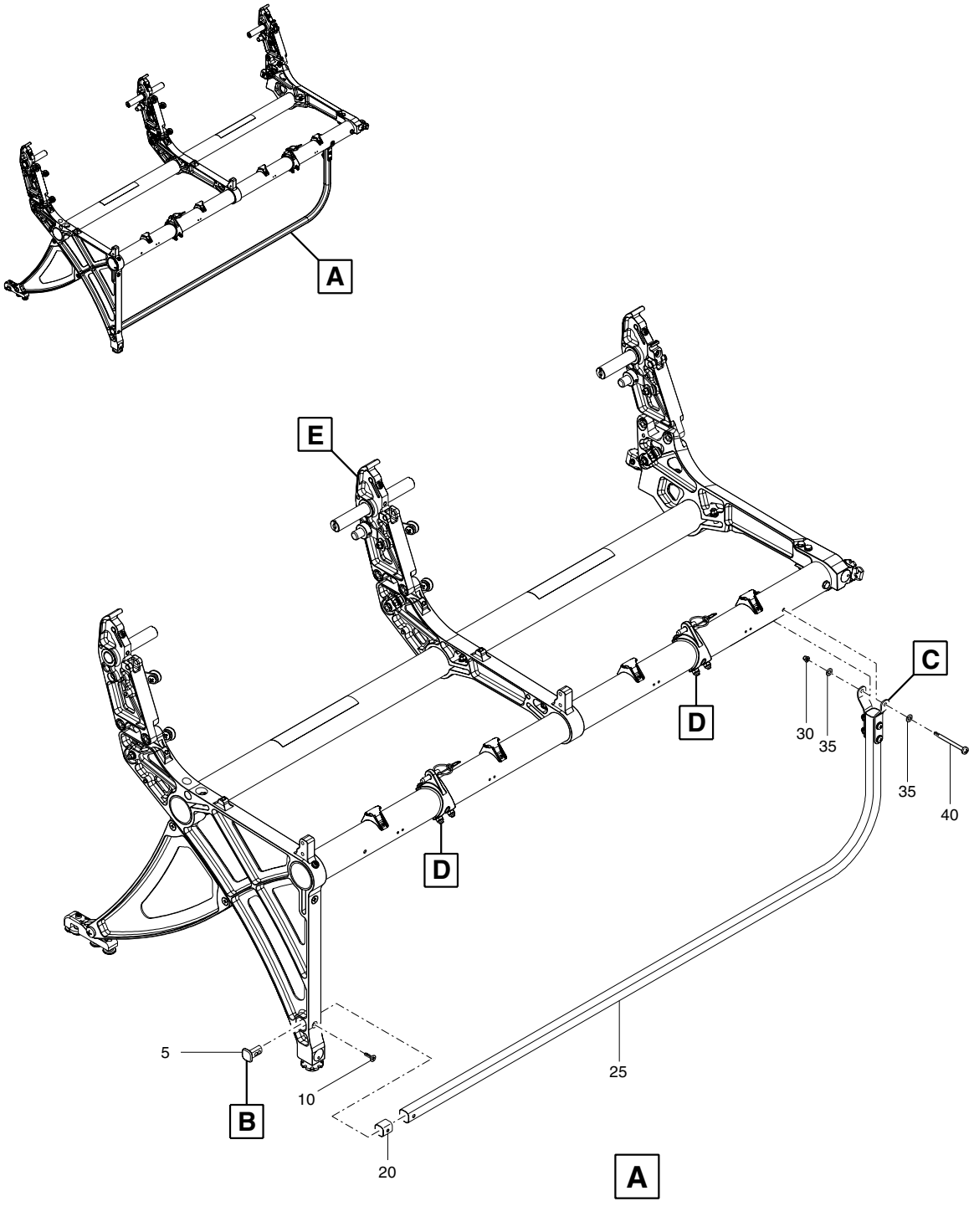
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9D – 150B | 41761108-503AA | | . SPREADER ASSY, OUTBD<br>(TRUE PN 41761108-503-AA)<br>SEE FIG. 11F FOR DET<br>POST SB 41760000-25-12 | C | 1 |
| – 150C | 41761108-504AA | | . SPREADER ASSY, OUTBD<br>(TRUE PN 41761108-504-AA)<br>SEE FIG. 11F FOR DET<br>POST SB 41760000-25-12 | D | 1 |
| | | | ATTACHING PARTS | | |
| 155 | MS21042L4 | | . NUT | | 1 |
| 160 | NAS1149F0432P | | . WASHER | | 2 |
| 165 | NAS6604-40 | | . BOLT | | 1 |
| 170 | MS21042L3 | | . NUT | | 1 |
| 175 | NAS1149F0332P | | . WASHER | | 2 |
| – 175A | AN960-10 | | . WASHER<br>(ALT TO ITEM 175) | | 2 |
| 180 | NAS6203-5 | | . BOLT | | 1 |
| | | | * * * | | |
| 185 | 41761107-501AA | | . SPREADER ASSY, CENTER<br>(TRUE PN 41761107-501-AA)<br>SEE FIG. 11D FOR DET | | 1 |
| | | | ATTACHING PARTS | | |
| 190 | WA5085-5212-050 | | . RIVET<br>(TRUE PN WA5085-5212-0506) | | 1 |
| | | | * * * | | |
| 195 | 4FSP0002-9 | | . TAPE<br>(BONDED)<br>(1.00 BLACK)<br>(HOOK) | | AR |
| – 195A | WA9659-1000-110 | | . TAPE<br>(ALT TO ITEM 195)<br>(BONDED)<br>(1.00 BLACK)<br>(LOOP) | | AR |

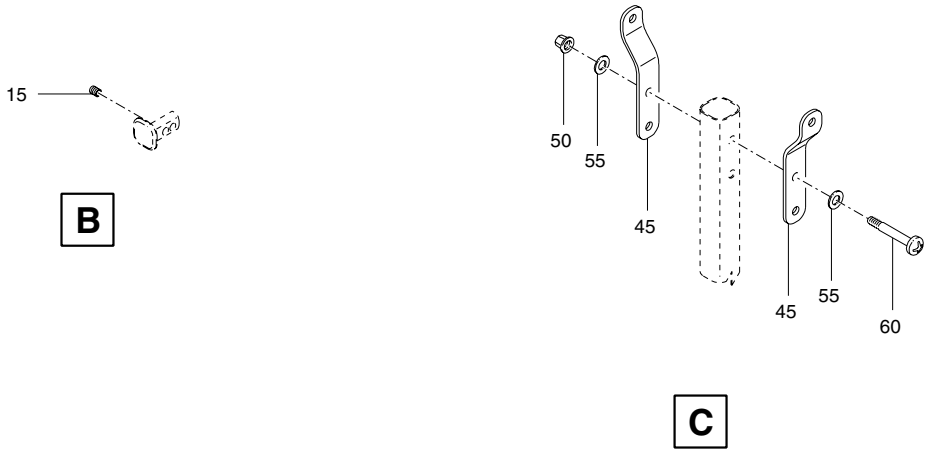
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9D 200 | 41761121-5 | | . TUBE, FRONT | A,C | 1 |
| – 200A | 41761121-6 | | . TUBE, FRONT | B,D | 1 |
| 205 | 41761121-7 | | . TUBE, REAR | A,C | 1 |
| – 205A | 41761121-8 | | . TUBE, REAR | B,D | 1 |
| 210 | 41761024-1 | | . TUBE, DOUBLER | | 2 |

– ITEM NOT ILLUSTRATED

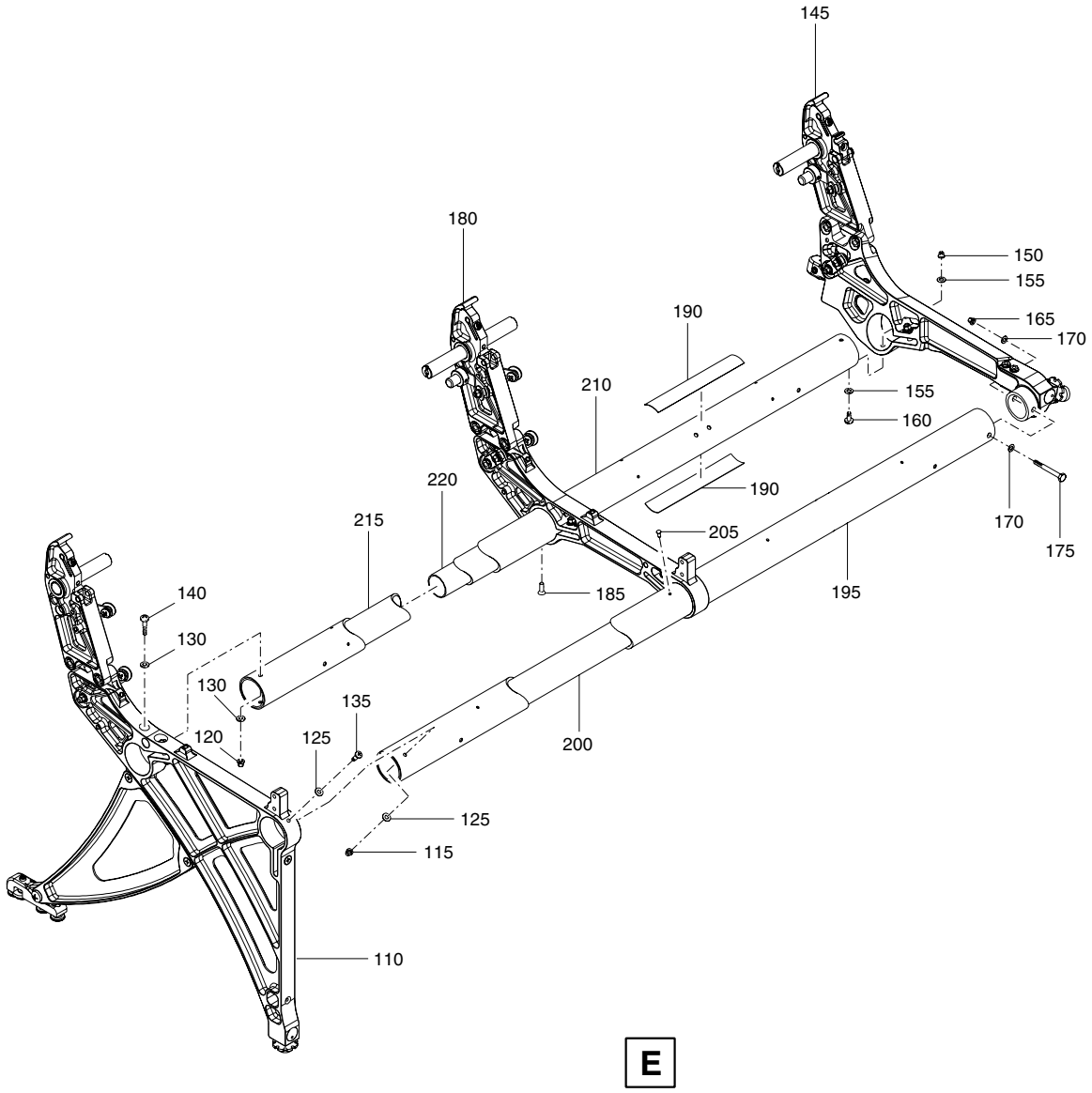



Base Frame Assembly
(Sheet 1 of 3)
Figure 9E/GRAPHIC 25-25-52-99b-049-A01




25255209E02

Base Frame Assembly
(Sheet 2 of 3)
Figure 9E/GRAPHIC 25-25-52-99b-049-A01




Base Frame Assembly
(Sheet 3 of 3)
Figure 9E/GRAPHIC 25-25-52-99b-049-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9E – 1 | 41761205-503 | | FRAME ASSY, BASE<br>SEE FIG. 1K FOR NHA<br>SEE FIG. 1R FOR NHA | A | RF |
| – 1A | 41761205-504 | | FRAME ASSY, BASE<br>SEE FIG. 1K FOR NHA<br>SEE FIG. 1R FOR NHA | B | RF |
| 5 | 41571097-501AA | | . PLUG ASSY, BAGGAGE BAR<br>(TRUE PN 41571097-501-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 10 | NAS514P1032-10 | | . SCREW | | 1 |
| | | | * * * | | |
| 15 | MS21209F1-10 | | . . INSERT, HELICOIL<br>(TRUE PN MS21209-F1-10) | | 1 |
| 20 | 41581018-3 | | . BAGGAGE BAR, DOUBLER | | 1 |
| 25 | 41581018-505 | | . BAR ASSY, BAGGAGE | A | 1 |
| – 25A | 41581018-506 | | . BAR ASSY, BAGGAGE | B | 1 |
| | | | ATTACHING PARTS | | |
| 30 | 22NKM02 | | . NUT, CAP<br>(V019L2)<br>(TRUE PN 22NKM-02) | | 1 |
| 35 | NAS1149F0332P | | . WASHER | | 2 |
| 40 | NAS623-3-31 | | . SCREW | | 1 |
| | | | * * * | | |
| 45 | 41571024-1 | | . . BRACKET, BAGGAGE BAR | | 2 |
| | | | ATTACHING PARTS | | |
| 50 | 22NKM02 | | . . NUT, CAP<br>(V019L2)<br>(TRUE PN 22NKM-02) | | 2 |
| 55 | NAS1149F0332P | | . . WASHER | | 4 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9E 60 | NAS623-3-15 | | . . SCREW | | 2 |
| | | | * * * | | |
| 65 | 41571099-1 | | . SLINER | | 4 |
| | | | ATTACHING PARTS | | |
| 70 | WA5085-5212-040 | | . RIVET<br>(TRUE PN WA5085-5212-0404) | | 8 |
| | | | * * * | | |
| 75 | 41571028-501 | | . MOUNT ASSY, RECLINE | | 2 |
| | | | ATTACHING PARTS | | |
| 80 | 22NKM02 | | . NUT, CAP<br>(V019L2)<br>(TRUE PN 22NKM-02) | | 4 |
| 85 | NAS1149F0363P | | . WASHER, FLAT | | 4 |
| – 85A | AN960-10 | | . WASHER, FLAT<br>(ALT TO ITEM 85) | | 4 |
| 90 | 41741103-1 | | . WASHER | | 4 |
| 95 | NAS1149FN832P | | . WASHER | | 4 |
| 100 | 41571350-1 | | . BOLT, SHOULDER | | 4 |
| | | | * * * | | |
| 105 | 41571029-501 | | . PIN ASSY, QUICK RELEASE | | 2 |
| 110 | 41761206-501 | | . LEG ASSY<br>SEE FIG. 10B FOR DET | A | 1 |
| – 110A | 41761206-502 | | . LEG ASSY<br>SEE FIG. 10B FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 115 | MS21042L4 | | . NUT | | 1 |
| 120 | MS21042L3 | | . NUT | | 1 |
| 125 | NAS1149F0432P | | . WASHER | | 2 |
| 130 | NAS1149F0332P | | . WASHER | | 2 |

– ITEM NOT ILLUSTRATED

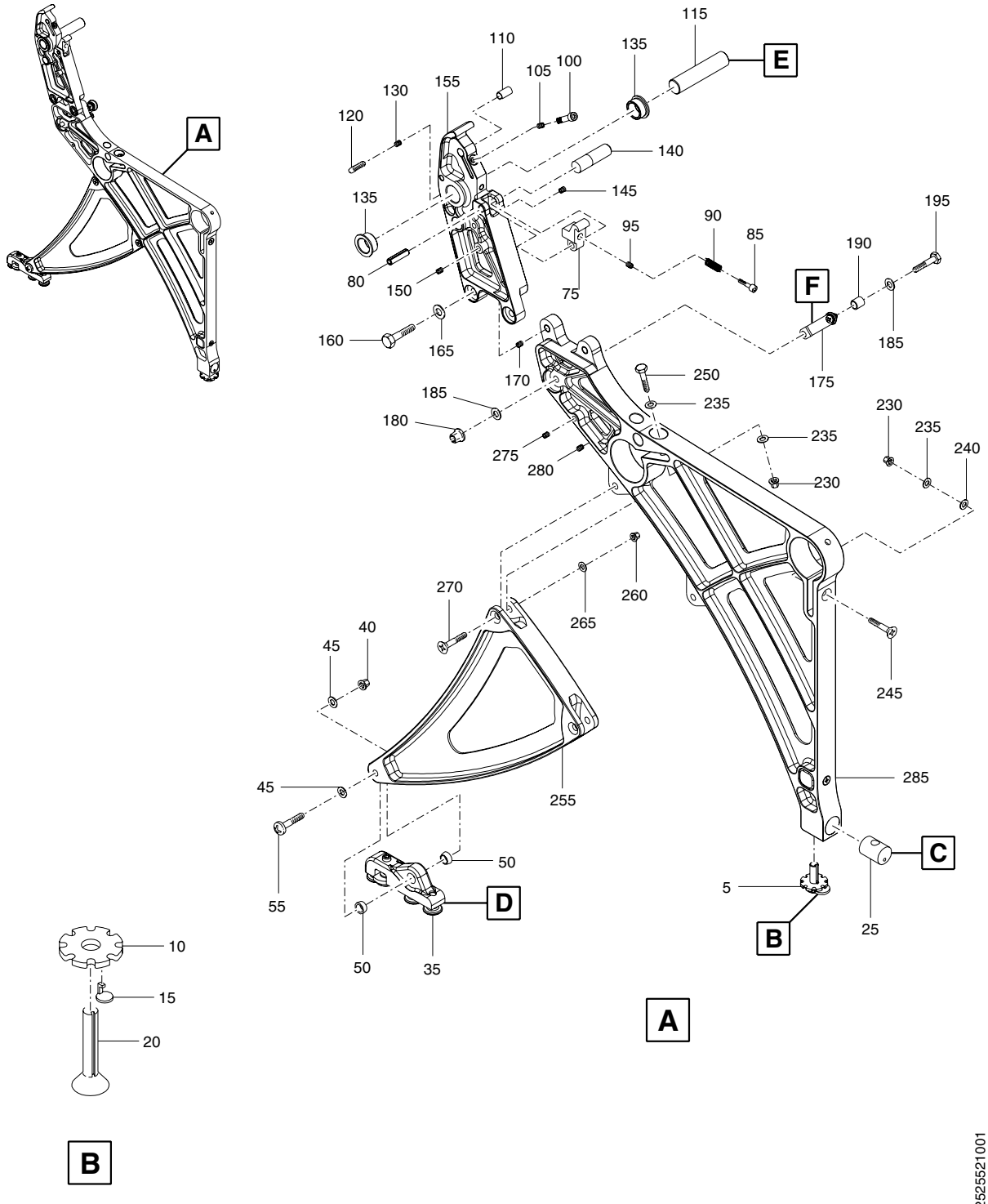
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9E 135 | NAS623-4-6 | | . SCREW | | 2 |
| 140 | NAS623-3-6 | | . SCREW | | 1 |
| | | | * * * | | |
| 145 | 41761223-501AA | | . SPREADER ASSY, OUTBD<br>(TRUE PN 41761223-501-AA)<br>SEE FIG. 11B FOR DET | A | 1 |
| – 145A | 41761223-502AA | | . SPREADER ASSY, OUTBD<br>(TRUE PN 41761223-502-AA)<br>SEE FIG. 11B FOR DET | B | 1 |
| | | | ATTACHING PARTS | | |
| 150 | MS21042L4 | | . NUT | | 1 |
| 155 | NAS1149F0432P | | . WASHER | | 2 |
| 160 | NAS623-4-6 | | . SCREW | | 1 |
| 165 | MS21042L4 | | . NUT | | 1 |
| 170 | NAS1149F0432P | | . WASHER | | 2 |
| 175 | NAS6604-28 | | . BOLT | | 1 |
| | | | * * * | | |
| 180 | 41761222-501AA | | . SPREADER ASSY, CENTER<br>(TRUE PN 41761222-501-AA)<br>SEE FIG. 11E FOR DET | | 1 |
| | | | ATTACHING PARTS | | |
| 185 | WA5085-5212-050 | | . RIVET<br>(TRUE PN WA5085-5212-0508) | | 1 |
| | | | * * * | | |
| 190 | WA9658-1000-100 | | . TAPE<br>(BONDED)<br>(1.00 BLACK)<br>(HOOK) | | AR |
| 195 | 41761021-9 | | . TUBE, FRONT | A | 1 |
| – 195A | 41761021-10 | | . TUBE, FRONT | B | 1 |
| 200 | 41761024-3 | | . TUBE, DOUBLER | | 1 |

– ITEM NOT ILLUSTRATED

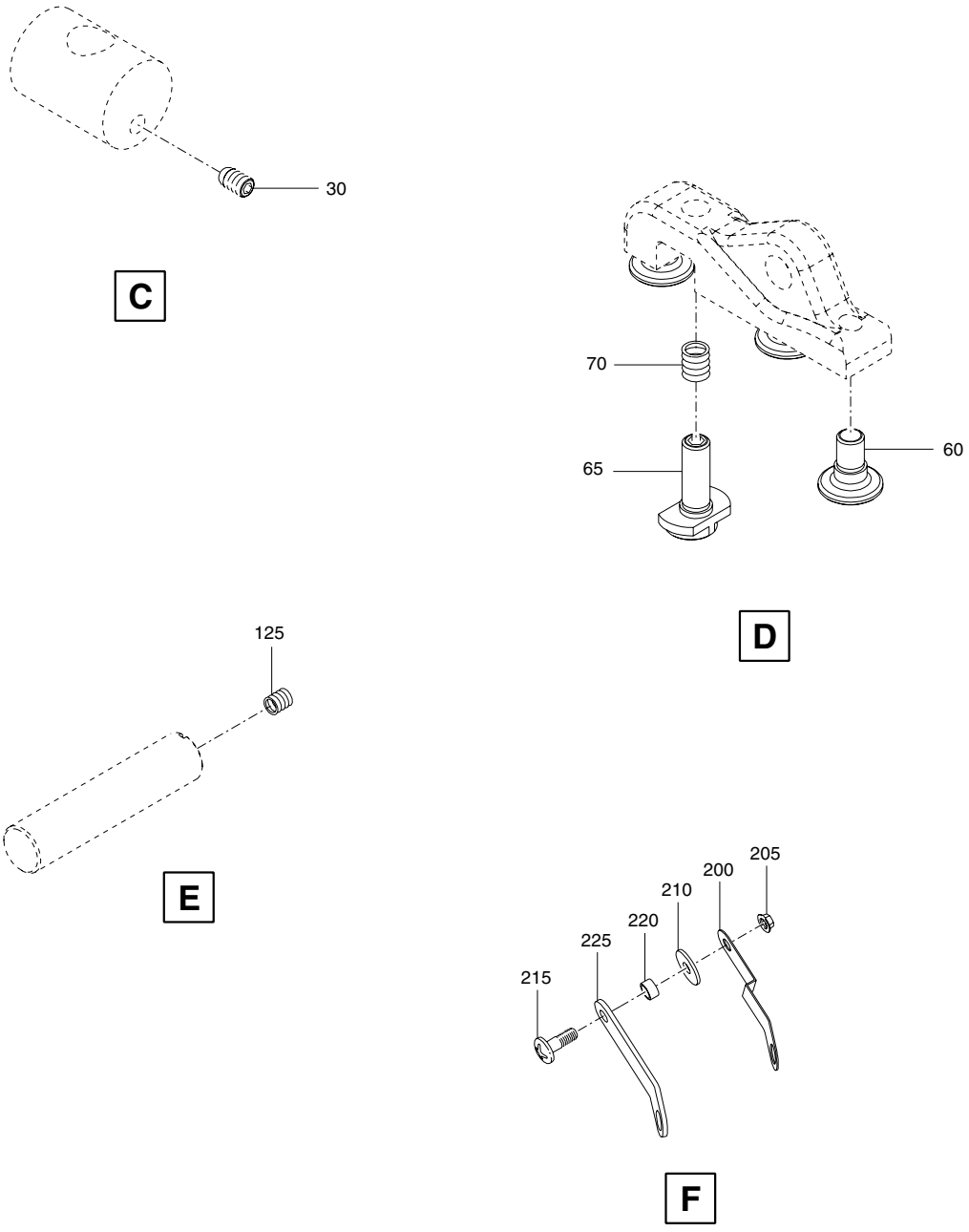
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 9E | | | ATTACHING PARTS | | |
| 205 | WA5085-2231-040 | | . RIVET (TRUE PN WA5085-2231-0403) | | 1 |
| | | | * * * | | |
| 210 | 41761021-11 | | . TUBE, REAR | | 1 |
| 215 | 41761024-5 | | . TUBE, DOUBLER | | 1 |
| 220 | 41761025-1 | | . TUBE | | 1 |

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Leg Assembly
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Figure 10/GRAPHIC 25-25-52-99b-050-A01




Leg Assembly
(Sheet 2 of 2)
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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 10 – 1 | 41761006-501 | | LEG ASSY<br>SEE FIG. 9 FOR NHA<br>SEE FIG. 9C FOR NHA | A | RF |
| – 1A | 41761006-502 | | LEG ASSY<br>SEE FIG. 9 FOR NHA<br>SEE FIG. 9C FOR NHA | B | RF |
| 5 | 41581161-501 | | . STUD ASSY, FRONT | | 1 |
| 10 | 41031084-3 | | . . NUT | | 1 |
| 15 | 41581161-1 | | . . PLATE, SHEAR | | 1 |
| 20 | 41031038-1 | | . . STUD | | 1 |
| 25 | 41031104-501 | | . TRUNNION ASSY | | 1 |
| 30 | AN565E8H5 | | . . SET SCREW | | 1 |
| 35 | 41581074-505 | | . FITTING ASSY, TRACK | | 1 |
| | | | ATTACHING PARTS | | |
| 40 | F52NKTE054 | | . NUT<br>(V019L2)<br>(TRUE PN F52NKTE-054) | | 1 |
| 45 | NAS1149F0532P | | . WASHER | | 2 |
| – 45A | AN960-516L | | . WASHER<br>(ALT TO ITEM 45) | | 2 |
| 50 | 41031135-1 | | . GROMMET | | 2 |
| 55 | NAS623-5-16 | | . SCREW | | 1 |
| | | | * * * | | |
| 60 | 41581074-3 | | . . STUD | | 3 |
| 65 | 41651021-501 | | . . PIN ASSY, SHEAR | | 1 |
| 70 | 3591-5CNY312 | | . . INSERT, HELICOIL<br>(V01556) | | 1 |
| 75 | 41741077-5 | | . LATCH, HANDICAP | | 1 |

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 10 | | | ATTACHING PARTS | | |
| 80 | 41741078-1 | | . PIN, LATCH | | 1 |
| 85 | NAS1351-3-12P | | . SCREW | | 1 |
| 90 | MS24585-1159 | | . SPRING, COMPRESSION | | 1 |
| | | | * * * | | |
| 95 | 3591-3CNY380 | | . INSERT, HELICOIL (V01556) | | 1 |
| 100 | NAS1351-3-8 | | . SCREW, CAP | | 1 |
| 105 | MS21209F1-15 | | . INSERT, HELICOIL | | 1 |
| 110 | 48000170-1 | | . BUSHING, OILITE | | 1 |
| 115 | 41701026-503 | | . SHAFT ASSY, PIVOT | | 1 |
| | | | ATTACHING PARTS | | |
| 120 | NAS1081-3A8L | | . SET SCREW | | 1 |
| | | | * * * | | |
| 125 | 3591-4CNY500 | | . . INSERT, HELICOIL (V01556) | | 1 |
| 130 | 3591-3CNY380 | | . INSERT, HELICOIL (V01556) | | 1 |
| 135 | NAS77-11-038 | | . BUSHING | | 2 |
| 140 | 41571027-3 | | . FOOD TRAY, STOP | | 1 |
| 145 | MS21209F1-10 | | . INSERT, HELICOIL | | 2 |
| 150 | MS21209F1-10 | | . INSERT, HELICOIL | | 2 |
| 155 | 41841007-5AA | | . SPREADER, UPPER (TRUE PN 41841007-5-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 160 | NAS6604-6 | | . BOLT | | 2 |
| 165 | MS35333-40 | | . WASHER | | 2 |
| | | | * * * | | |

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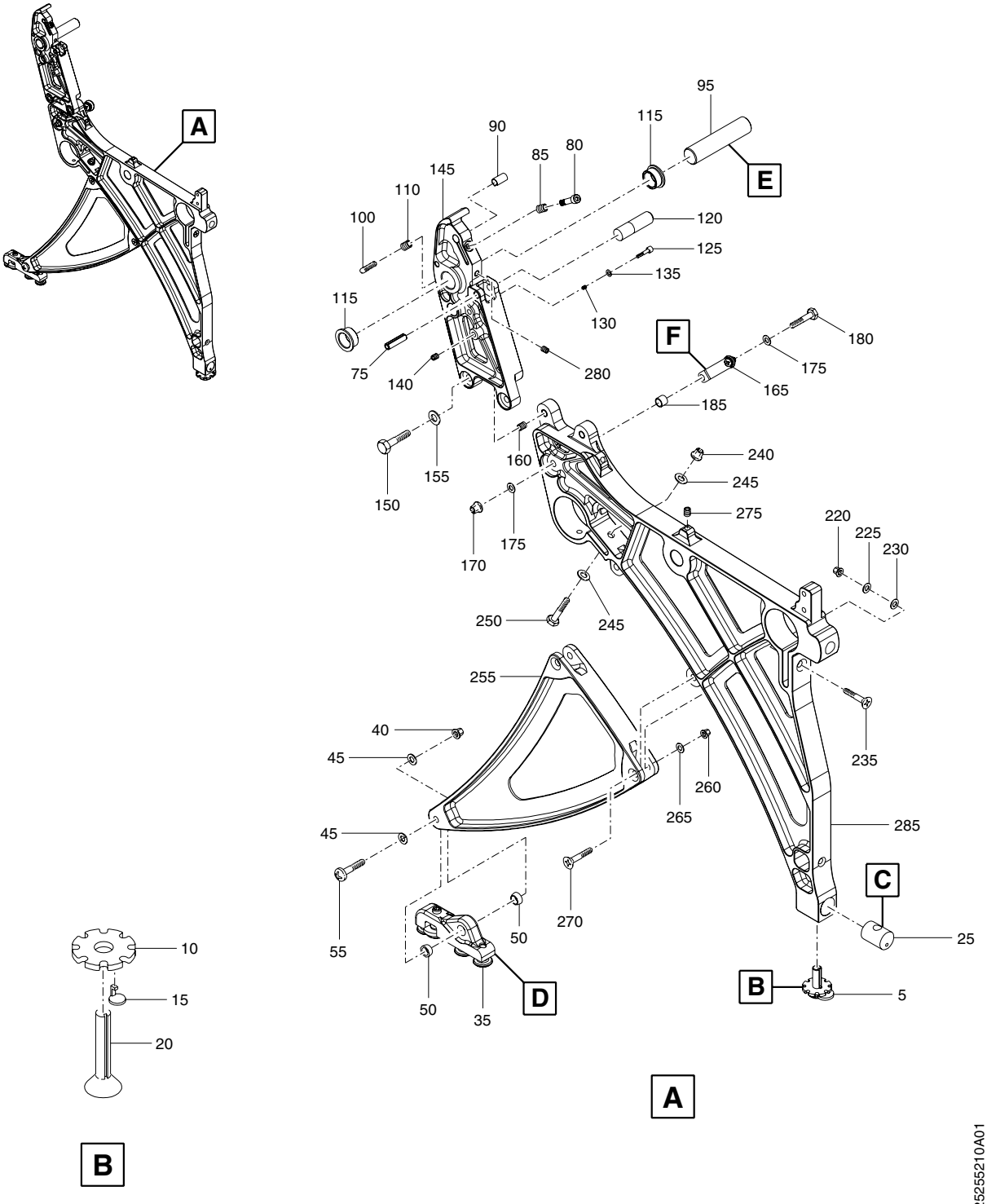
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 10 170 | MS21209F4-15 | | . INSERT, HELICOIL | | 2 |
| 175 | 41571025-501 | | . LINK ASSY, SWIVEL | | 1 |
| | | | ATTACHING PARTS | | |
| 180 | MS21042L4 | | . NUT | | 1 |
| 185 | NAS1149F0432P | | . WASHER | | 2 |
| – 185A | AN960-416L | | . WASHER (ALT TO ITEM 185) | | 2 |
| 190 | NAS43DD4-10 | | . SPACER | | 1 |
| 195 | NAS6604-9 | | . BOLT | | 1 |
| | | | * * * | | |
| 200 | 41571079-1 | | . . BRACKET | | 1 |
| | | | ATTACHING PARTS | | |
| 205 | MS21042L4 | | . . NUT | | 1 |
| 210 | 5710-943-60 | | . . WASHER (V0B9F4) | | 1 |
| 215 | NAS623-4-5 | | . . SCREW | | 1 |
| | | | * * * | | |
| 220 | NAS43HT4-14 | | . . SPACER | | 1 |
| 225 | 41571078-1 | | . . LINK | | 1 |
| 230 | MS21042L4 | | . NUT | | 2 |
| 235 | NAS1149F0432P | | . WASHER | | 3 |
| – 235A | AN960-416L | | . WASHER (ALT TO ITEM 235) | | 3 |
| 240 | NAS1149F0463P | | . WASHER | | 1 |
| – 240A | AN960-416 | | . WASHER (ALT TO ITEM 240) | | 1 |
| 245 | NAS1204-12W | | . BOLT | | 1 |
| 250 | NAS6604-11 | | . BOLT | | 1 |

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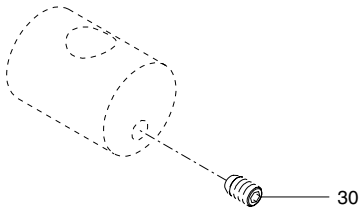
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 10 255 | 41571006-3AA | | . LEG<br>(TRUE PN 41571006-3-AA) | A | 1 |
| – 255A | 41571006-4AA | | . LEG<br>(TRUE PN 41571006-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 260 | F52NKTE048 | | . NUT<br>(V019L2)<br>(TRUE PN F52NKTE-048) | | 2 |
| 265 | NAS1149F0463P | | . WASHER | | 2 |
| – 265A | AN960-416 | | . WASHER<br>(ALT TO ITEM 265) | | 2 |
| 270 | NAS1204-16W | | . SCREW | | 2 |
| | | | * * * | | |
| 275 | MS21209F1-10 | | . INSERT, HELICOIL | | 2 |
| 280 | 3591-3CNY380 | | . INSERT, HELICOIL<br>(V01556) | | 1 |
| 285 | 41741006-1AA | | . LEG<br>(TRUE PN 41741006-1-AA) | | 1 |

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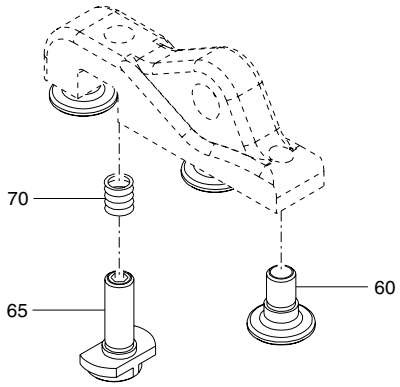
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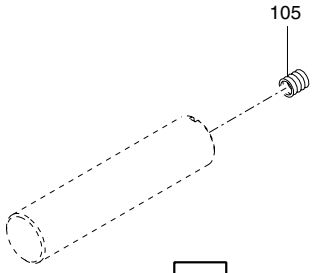

Leg Assembly
(Sheet 1 of 2)
Figure 10A/GRAPHIC 25-25-52-99b-051-A01



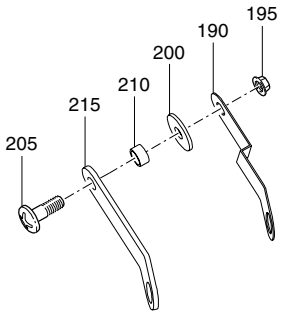

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D




E




F

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Leg Assembly
(Sheet 2 of 2)
Figure 10A/GRAPHIC 25-25-52-99b-051-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 10A – 1 | 41761106-501AA | | LEG ASSY<br>(TRUE PN 41761106-501-AA)<br>SEE FIG. 9A FOR NHA<br>SEE FIG. 9D FOR NHA | A | RF |
| – 1A | 41761106-502AA | | LEG ASSY<br>(TRUE PN 41761106-502-AA)<br>SEE FIG. 9A FOR NHA<br>SEE FIG. 9D FOR NHA | B | RF |
| 5 | 41581161-501 | | . STUD ASSY, FRONT | | 1 |
| 10 | 41031084-3 | | . . NUT | | 1 |
| 15 | 41581161-1 | | . . PLATE, SHEAR | | 1 |
| 20 | 41031038-1 | | . . STUD | | 1 |
| 25 | 41031104-501 | | . TRUNNION ASSY | | 1 |
| 30 | AN565E8H5 | | . . SET SCREW | | 1 |
| 35 | 41581074-505 | | . FITTING ASSY, TRACK | | 1 |
| | | | ATTACHING PARTS | | |
| 40 | 52NKTE054 | | . NUT<br>(V019L2)<br>(TRUE PN 52NKTE-054) | | 1 |
| 45 | NAS1149F0532P | | . WASHER | | 2 |
| – 45A | AN960-516L | | . WASHER<br>(ALT TO ITEM 45) | | 2 |
| 50 | 41031135-1 | | . GROMMET | | 2 |
| 55 | NAS623-5-16 | | . SCREW | | 1 |
| | | | * * * | | |
| 60 | 41581074-3 | | . . STUD | | 3 |
| 65 | 41581074-503 | | . . PIN ASSY, SHEAR | | 1 |
| 70 | 3591-5CNY312 | | . . INSERT, HELICOIL | | 1 |
| 75 | MS16562-64 | | . PIN, SPRING | | 1 |
| 80 | NAS1351-3-6 | | . SCREW, CAP | | 1 |

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 10A 85 | MS21209F1-15 | | . INSERT, HELICOIL | | 1 |
| 90 | 48000170-1 | | . BEARING, SLEEVE | | 1 |
| 95 | 41701026-503 | | . SHAFT ASSY, PIVOT | | 1 |
| | | | ATTACHING PARTS | | |
| 100 | NAS1081-3A8L | | . SET SCREW | | 1 |
| | | | * * * | | |
| 105 | 3591-4CNY500 | | . . INSERT, HELICOIL (V01556) | | 1 |
| 110 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| 115 | NAS77-11-038 | | . BUSHING | | 2 |
| 120 | 41571027-3 | | . FOOD TRAY, STOP | | 1 |
| 125 | NAS1351-3-8 | | . SCREW, CAP | | 1 |
| 130 | MS21209F1-10 | | . INSERT, HELICOIL | | 2 |
| 135 | NAS1149F0332P | | . WASHER | | 1 |
| 140 | MS21209F1-10 | | . INSERT, HELICOIL | | 2 |
| 145 | 41841007-5AA | | . SPREADER, UPPER (TRUE PN 41841007-5-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 150 | NAS6604-6 | | . BOLT | | 2 |
| 155 | NAS1149F0432P | | . WASHER | | 2 |
| – 155A | AN960-416L | | . WASHER (ALT TO ITEM 155) | | 2 |
| | | | * * * | | |
| 160 | MS21209F4-15 | | . INSERT, HELICOIL | | 2 |
| 165 | 41571025-501 | | . LINK ASSY, SWIVEL | | 1 |
| | | | ATTACHING PARTS | | |
| 170 | MS21042L4 | | . NUT | | 1 |
| 175 | NAS1149F0432P | | . WASHER | | 2 |

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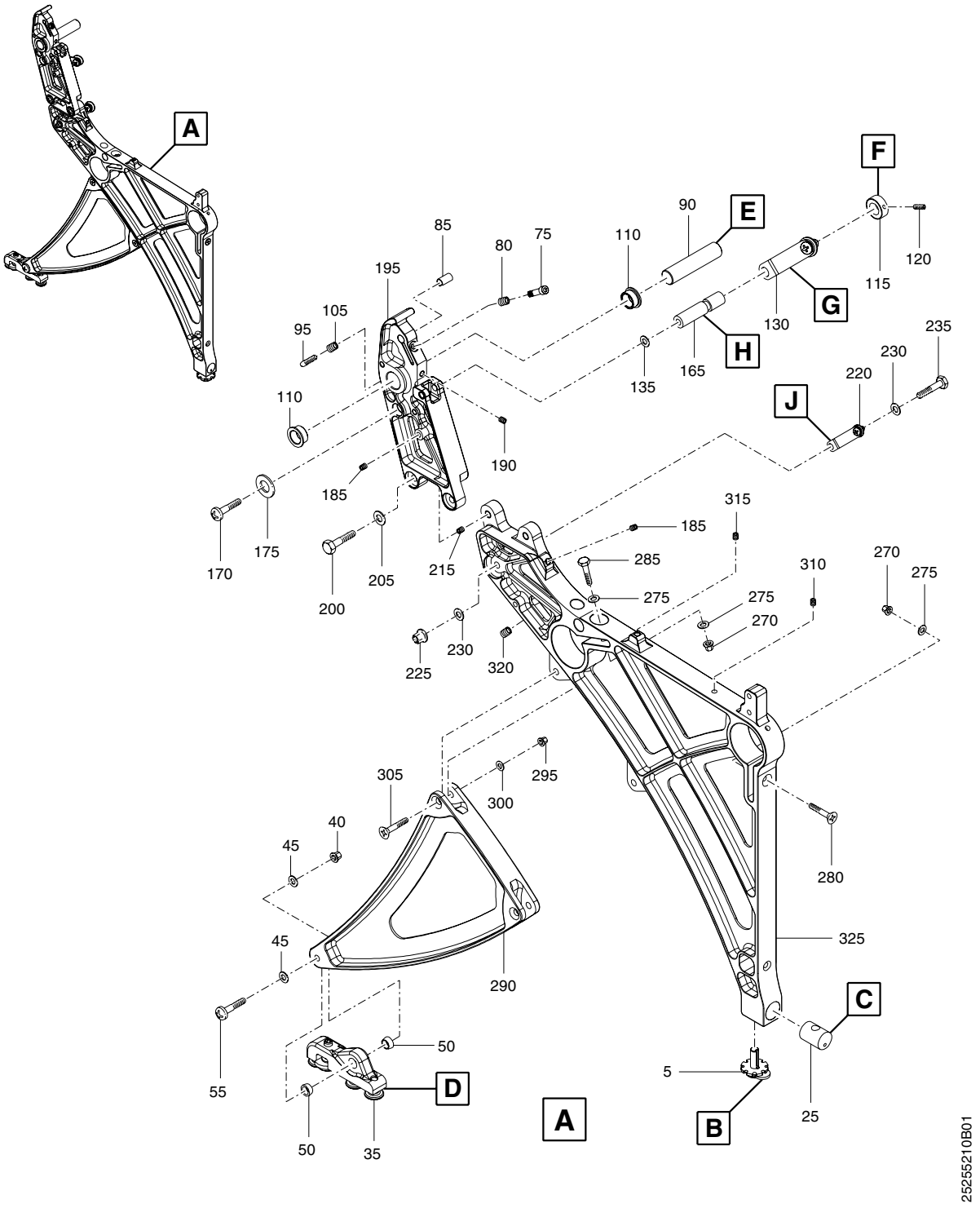
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 10A – 175A | AN960-416L | | . WASHER (ALT TO ITEM 175) | | 2 |
| 180 | NAS6604-10 | | . BOLT | | 1 |
| 185 | NAS43DD4-10 | | . SPACER, SLEEVE | | 1 |
| | | | * * * | | |
| 190 | 41571079-1 | | . . BRACKET | | 1 |
| | | | ATTACHING PARTS | | |
| 195 | MS21042L4 | | . . NUT | | 1 |
| 200 | 5710-943-60 | | . . WASHER (V0B9F4) | | 1 |
| 205 | NAS623-4-5 | | . . SCREW | | 1 |
| | | | * * * | | |
| 210 | NAS43HT4-14 | | . . SPACER | | 1 |
| 215 | 41571078-1 | | . . LINK | | 1 |
| 220 | MS21042L4 | | . NUT | | 1 |
| 225 | NAS1149F0432P | | . WASHER | | 1 |
| – 225A | AN960-416L | | . WASHER (ALT TO ITEM 225) | | 1 |
| 230 | NAS1149F0463P | | . WASHER | | 1 |
| – 230A | AN960-416 | | . WASHER (ALT TO ITEM 230) | | 1 |
| 235 | NAS1204-12W | | . BOLT | | 1 |
| 240 | MS21042L4 | | . NUT | | 1 |
| 245 | NAS1149F0432P | | . WASHER | | 2 |
| – 245A | AN960-416L | | . WASHER (ALT TO ITEM 245) | | 2 |
| 250 | NAS6604-10 | | . BOLT | | 1 |
| 255 | 41571006-3AA | | . STRUD, LEG (TRUE PN 41571006-3-AA) | A | 1 |

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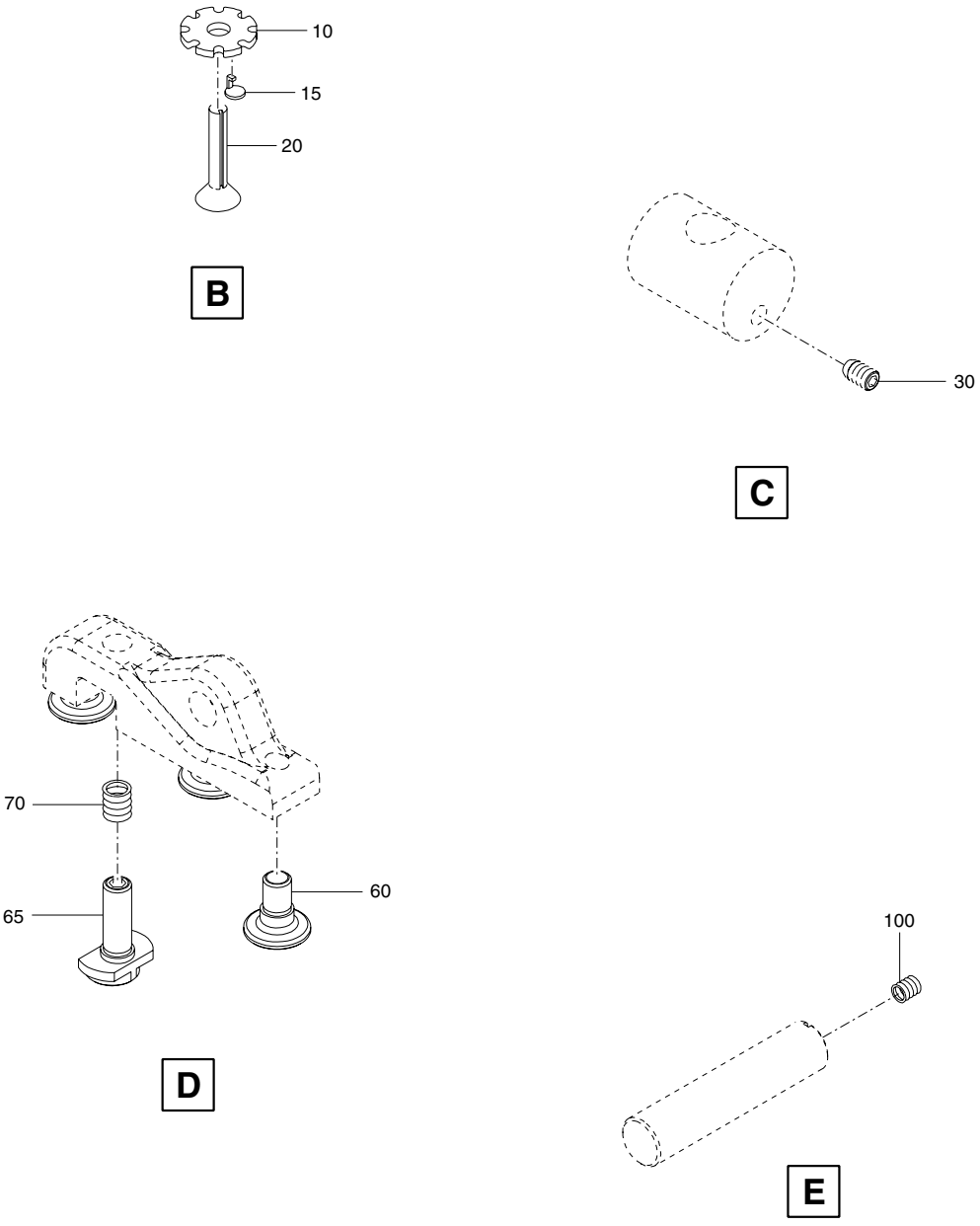
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 10A – 255A | 41571006-4AA | | . STRUD, LEG<br>(TRUE PN 41571006-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 260 | F52NKTE048 | | . NUT<br>(V019L2)<br>(TRUE PN F52NKTE-048) | | 2 |
| 265 | NAS1149F0432P | | . WASHER | | 2 |
| – 265A | AN960-416L | | . WASHER<br>(ALT TO ITEM 265) | | 2 |
| 270 | NAS1204-16W | | . SCREW | | 2 |
| | | | * * * | | |
| 275 | MS21209F1-10 | | . INSERT, HELICOIL | | 2 |
| 280 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| 285 | 41761106-1AA | | . LEG<br>(TRUE PN 41761106-1-AA) | | 1 |

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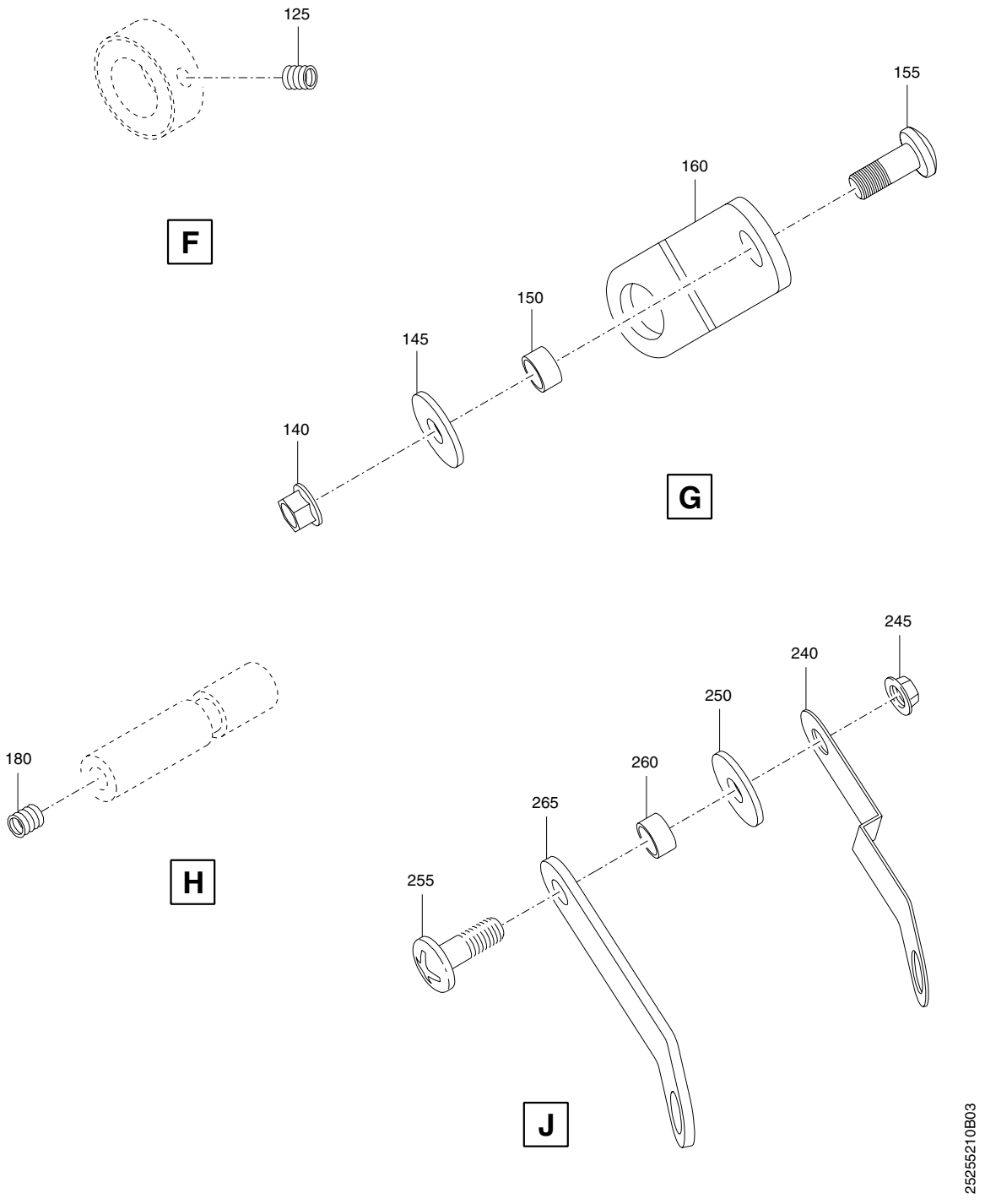
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Leg Assembly
(Sheet 1 of 3)
Figure 10B/GRAPHIC 25-25-52-99b-052-A01




Leg Assembly
(Sheet 2 of 3)
Figure 10B/GRAPHIC 25-25-52-99b-052-A01




Leg Assembly
(Sheet 3 of 3)
Figure 10B/GRAPHIC 25-25-52-99b-052-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 10B – 1 | 41761206-501 | | LEG ASSY<br>SEE FIG. 9B FOR NHA<br>SEE FIG. 9E FOR NHA | A | RF |
| – 1A | 41761206-502 | | LEG ASSY<br>SEE FIG. 9B FOR NHA<br>SEE FIG. 9E FOR NHA | B | RF |
| 5 | 41031038-503 | | . STUD ASSY, FRONT | | 1 |
| 10 | 41031084-3 | | . . NUT | | 1 |
| 15 | 41031038-5 | | . . PLATE, SHEAR | | 1 |
| 20 | 41031038-1 | | . . STUD | | 1 |
| 25 | 41031104-501 | | . TRUNNION ASSY | | 1 |
| 30 | AN565E8H5 | | . . SET SCREW | | 1 |
| 35 | 41581074-505 | | . FITTING ASSY, TRACK | | 1 |
| | | | ATTACHING PARTS | | |
| 40 | 52NKTE054 | | . NUT<br>(V019L2)<br>(TRUE PN 52NKTE-054) | | 1 |
| 45 | NAS1149F0532P | | . WASHER | | 2 |
| – 45A | AN960-516L | | . WASHER<br>(ALT TO ITEM 45) | | 2 |
| 50 | 41031135-1 | | . GROMMET | | 2 |
| 55 | NAS623-5-16 | | . SCREW | | 1 |
| | | | * * * | | |
| 60 | 41581074-3 | | . . STUD | | 3 |
| 65 | 41651021-501 | | . . PIN ASSY, SHEAR | | 1 |
| 70 | 3591-5CNY312 | | . . INSERT, HELICOIL | | 1 |
| 75 | NAS1351-3-6 | | . SCREW, CAP | | 1 |
| 80 | MS21209F1-15 | | . INSERT, HELICOIL | | 1 |
| 85 | 48000170-1 | | . BEARING, SLEEVE | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 10B 90 | 41701026-503 | | . SHAFT ASSY, PIVOT | | 1 |
| | | | ATTACHING PARTS | | |
| 95 | NAS1081-3A8L | | . SET SCREW | | 1 |
| | | | * * * | | |
| 100 | 3591-4CNY500 | | . . INSERT, HELICOIL (V01556) | | 1 |
| 105 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| 110 | NAS77-11-038 | | . BUSHING | | 2 |
| 115 | 41571226-501 | | . COLLAR ASSY | | 1 |
| | | | ATTACHING PARTS | | |
| 120 | NAS1081-08A3 | | . SET SCREW | | 1 |
| | | | * * * | | |
| 125 | 3585-2CNY164 | | . . INSERT, HELICOIL | | 1 |
| 130 | 41571225-501 | | . LINK ASSY, SWIVEL | | 1 |
| 135 | NAS1149F0863P | | . WASHER | | 1 |
| – 135A | AN960-816 | | . WASHER (ALT TO ITEM 135) | | 1 |
| 140 | MS21042L4 | | . . NUT | | 1 |
| 145 | 5710-943-60 | | . . WASHER | | 1 |
| 150 | NAS43HT4-14 | | . . SPACER | | 1 |
| 155 | NAS623-4-5 | | . . SCREW | | 1 |
| 160 | 41571224-1 | | . . LINK | | 1 |
| 165 | 41571227-501 | | . FOOD TRAY ASSY, STOP | | 1 |
| | | | ATTACHING PARTS | | |
| 170 | NAS603-5 | | . SCREW | | 1 |
| 175 | AN970-3 | | . WASHER | | 1 |
| | | | * * * | | |

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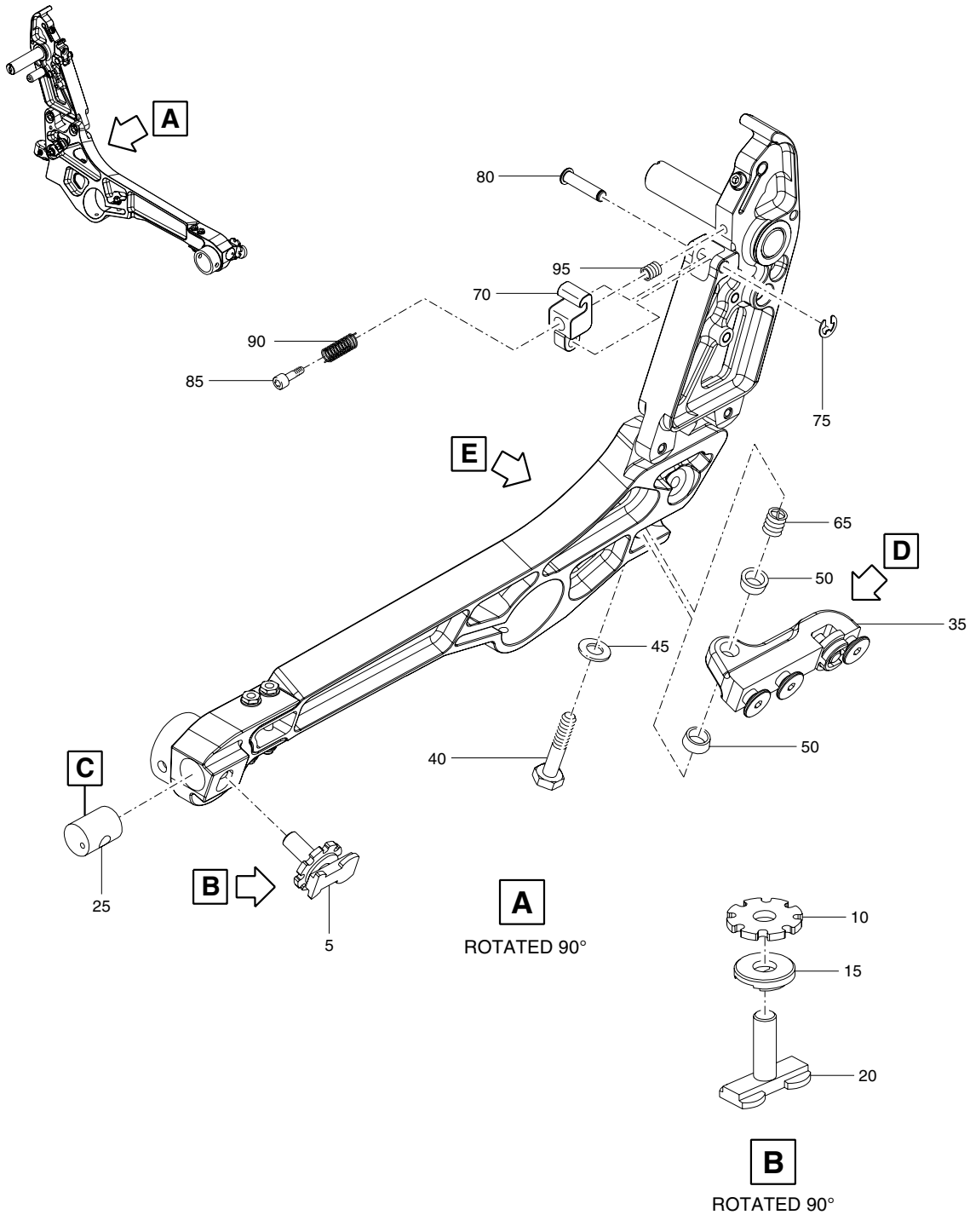
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 10B 180 | 3591-3CNY285 | | . . INSERT, HELICOIL (V01556) | | 1 |
| 185 | MS21209F1-10 | | . INSERT, HELICOIL | | 4 |
| 190 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| 195 | 41841007-5AA | | . SPREADER, UPPER (TRUE PN 41841007-5-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 200 | NAS6604-6 | | . BOLT | | 2 |
| 205 | MS35333-40 | | . WASHER | | 2 |
| | | | * * * | | |
| 215 | MS21209F4-15 | | . INSERT, HELICOIL | | 2 |
| 220 | 41571025-501 | | . LINK ASSY, SWIVEL | | 1 |
| | | | ATTACHING PARTS | | |
| 225 | MS21042L4 | | . NUT | | 1 |
| 230 | NAS1149F0432P | | . WASHER | | 2 |
| – 230A | AN960-416L | | . WASHER (ALT TO ITEM 230) | | 2 |
| 235 | NAS6604-9 | | . BOLT | | 1 |
| | | | * * * | | |
| 240 | 41571079-1 | | . . BRACKET | | 1 |
| | | | ATTACHING PARTS | | |
| 245 | MS21042L4 | | . . NUT | | 1 |
| 250 | 5710-943-60 | | . . WASHER (V0B9F4) | | 1 |
| 255 | NAS623-4-5 | | . . SCREW | | 1 |
| | | | * * * | | |
| 260 | NAS43HT4-14 | | . . SPACER | | 1 |
| 265 | 41571078-1 | | . . LINK | | 1 |

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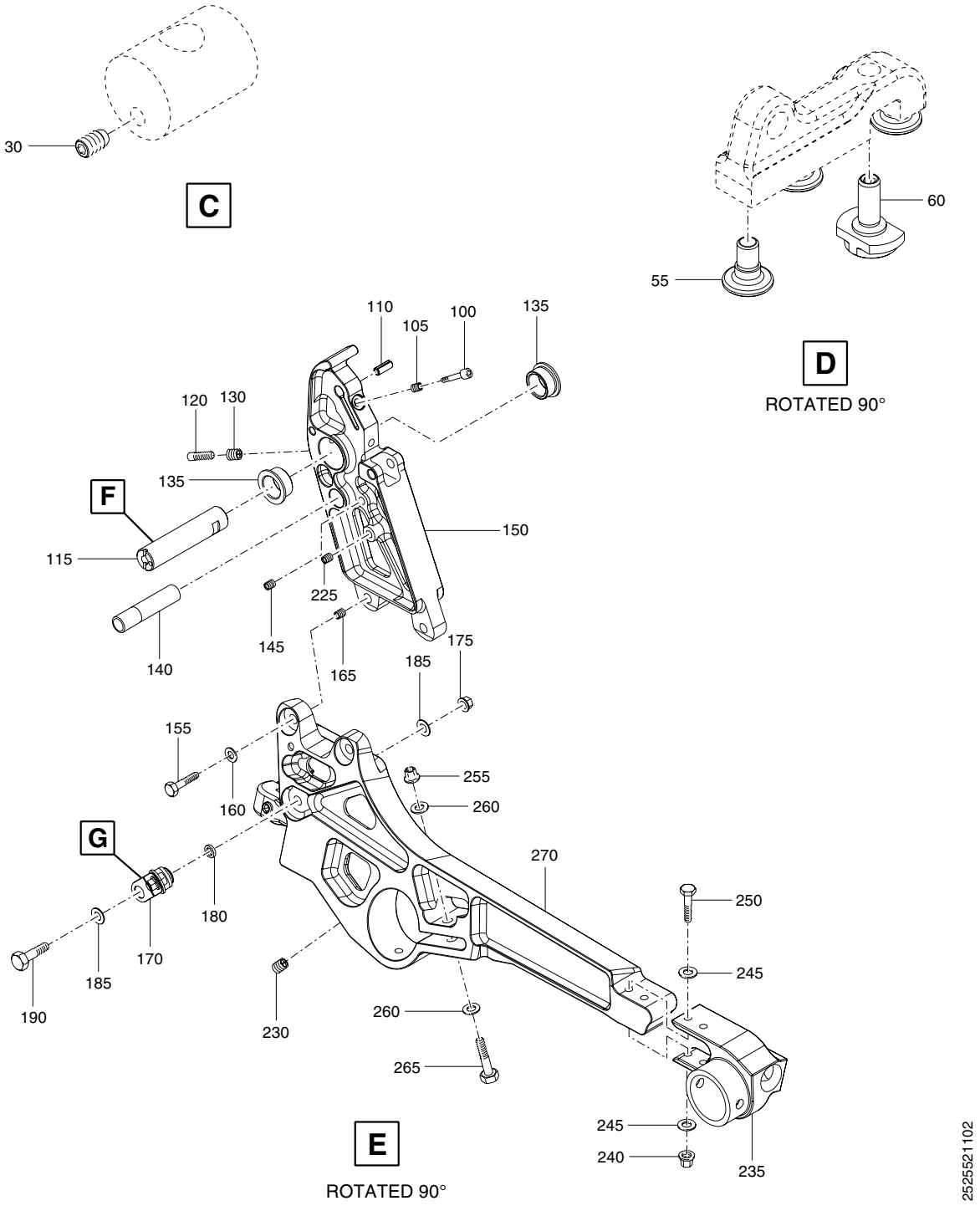
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 10B 270 | MS21042L4 | | . NUT | | 2 |
| 275 | NAS1149F0432P | | . WASHER | | 3 |
| – 275A | AN960-416L | | . WASHER<br>(ALT TO ITEM 275) | | 3 |
| 280 | NAS1204-12W | | . BOLT | | 1 |
| 285 | NAS6604-10 | | . BOLT | | 1 |
| 290 | 41571206-3AA | | . LEG<br>(TRUE PN 41571206-3-AA) | A | 1 |
| – 290A | 41571206-4AA | | . LEG<br>(TRUE PN 41571206-4-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 295 | 52NKTE048 | | . NUT<br>(TRUE PN 52NKTE-048) | | 2 |
| 300 | NAS1149F0463P | | . WASHER | | 2 |
| 305 | NAS1204-16W | | . SCREW | | 2 |
| | | | * * * | | |
| 310 | MS21209F0820 | | . INSERT, HELICOIL | | 1 |
| 315 | MS21209F1-10 | | . INSERT, HELICOIL | | 4 |
| 320 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| 325 | 41741206-3AA | | . LEG, IAT<br>(TRUE PN 41741206-3-AA) | | 1 |

– ITEM NOT ILLUSTRATED

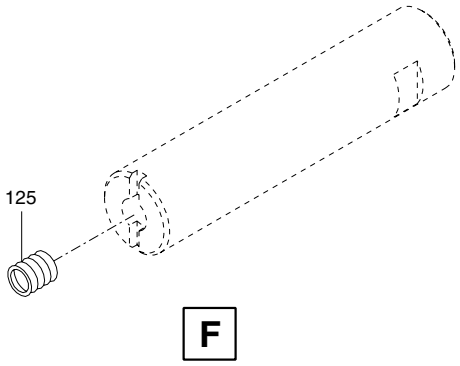
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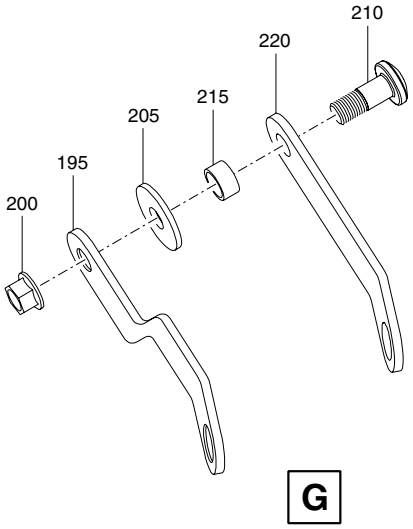



Outboard Spreader Assembly
(Sheet 1 of 3)
Figure 11/GRAPHIC 25-25-52-99b-053-A01




Outboard Spreader Assembly
(Sheet 2 of 3)
Figure 11/GRAPHIC 25-25-52-99b-053-A01




2525521103

Outboard Spreader Assembly
(Sheet 3 of 3)
Figure 11/GRAPHIC 25-25-52-99b-053-A01

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11 – 1 | 41761023-501AA | | SPREADER ASSY, OUTBD<br>(TRUE PN 41761023-501-AA)<br>SEE FIG. 9 FOR NHA<br>SEE FIG. 9C FOR NHA | A | RF |
| – 1A | 41761023-502AA | | SPREADER ASSY, OUTBD<br>(TRUE PN 41761023-502-AA)<br>SEE FIG. 9 FOR NHA<br>SEE FIG. 9C FOR NHA | B | RF |
| 5 | 41761401-501 | | . STUD ASSY, FRONT | | 1 |
| 10 | 41031084-3 | | . . NUT | | 1 |
| 15 | 41761401-3 | | . . WASHER, SHEAR | | 1 |
| 20 | 41761401-1 | | . . STUD | | 1 |
| 25 | 41031104-501 | | . TRUNNION ASSY | | 1 |
| 30 | AN565E8H5 | | . . SET SCREW | | 1 |
| 35 | 41581074-507 | | . FITTING ASSY, TRACK | | 1 |
| | | | ATTACHING PARTS | | |
| 40 | NAS6605-15 | | . BOLT | | 1 |
| 45 | NAS1149F0516P | | . WASHER | | 1 |
| 50 | 41031135-1 | | . GROMMET | | 2 |
| | | | * * * | | |
| 55 | 41581074-3 | | . . STUD | | 3 |
| 60 | 41651021-501 | | . . PIN ASSY, SHEAR | | 1 |
| 65 | MS21209F5-10 | | . INSERT, HELICOIL | | 1 |
| 70 | 41741075-1 | | . ARMREST, LOCKOUT | | 1 |
| | | | ATTACHING PARTS | | |
| 75 | MS3215-4025 | | . RING, RETAINING | | 1 |
| 80 | 41571142-1 | | . PIN | | 1 |
| 85 | NAS1351-3-12P | | . SCREW, CAP | | 1 |

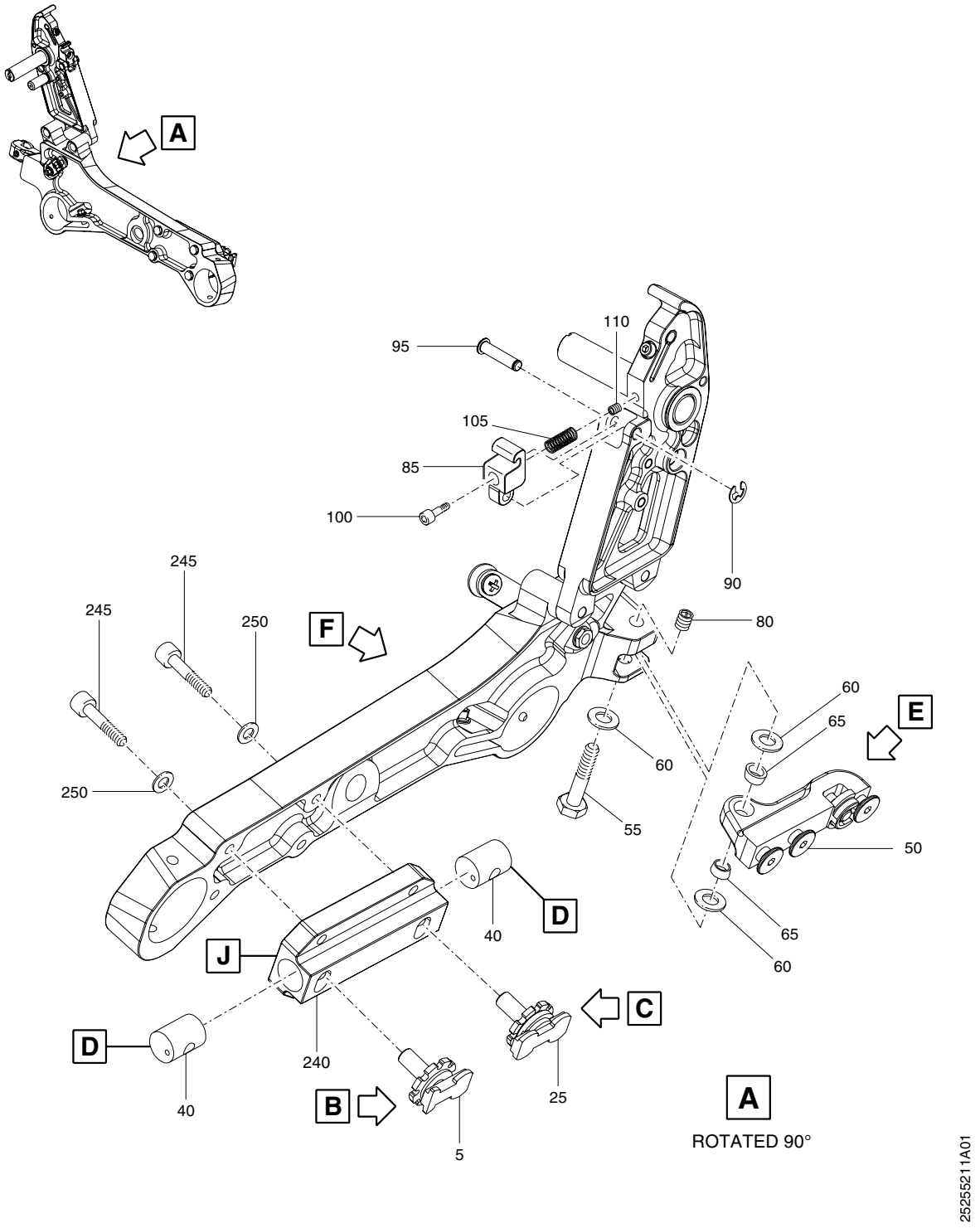
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11 90 | MS24585-1159 | | . SPRING | | 1 |
| | | | * * * | | |
| 95 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| 100 | NAS1351-3-8 | | . SCREW | | 1 |
| 105 | MS21209F1-15 | | . INSERT, HELICOIL | | 1 |
| 110 | 48000170-1 | | . BEARING, SLEEVE | | 1 |
| 115 | 41701026-503 | | . SHAFT ASSY, PIVOT | | 1 |
| | | | ATTACHING PARTS | | |
| 120 | NAS1081-3A8L | | . SET SCREW | | 1 |
| | | | * * * | | |
| 125 | 3591-4CNY500 | | . . INSERT, HELICOIL (V01556) | | 1 |
| 130 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| 135 | NAS77-11-038 | | . BUSHING | | 2 |
| 140 | 41571027-3 | | . FOOD TRAY, STOP | | 1 |
| 145 | MS21209F1-10 | | . INSERT, HELICOIL | | 4 |
| 150 | 41761007-1 | | . SPREADER, UPPER | | 1 |
| | | | ATTACHING PARTS | | |
| 155 | NAS6604-6 | | . BOLT | | 2 |
| 160 | MS35333-40 | | . WASHER | | 2 |
| | | | * * * | | |
| 165 | MS21209F4-15 | | . INSERT, HELICOIL | | 2 |
| 170 | 41571025-501 | | . LINK ASSY, SWIVEL | | 1 |
| | | | ATTACHING PARTS | | |
| 175 | MS21042L4 | | . NUT | | 1 |
| 180 | NAS1149F0432P | | . WASHER | | 2 |
| – 180A | AN960-416L | | . WASHER (ALT TO ITEM 180) | | 2 |

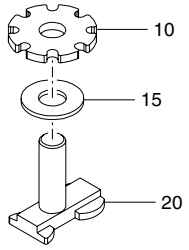
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11 185 | NAS43DD4-10 | | . SPACER | | 1 |
| 190 | NAS6604-11 | | . BOLT | | 1 |
| | | | * * * | | |
| 195 | 41571079-1 | | . . BRACKET | | 1 |
| | | | ATTACHING PARTS | | |
| 200 | MS21042L4 | | . . NUT | | 1 |
| 205 | 5710-943-60 | | . . WASHER (V0B9F4) | | 1 |
| 210 | NAS623-4-5 | | . . SCREW | | 1 |
| | | | * * * | | |
| 215 | NAS43HT4-14 | | . . SPACER | | 1 |
| 220 | 41571078-1 | | . . LINK | | 1 |
| 225 | MS21209F1-10 | | . INSERT, HELICOIL | | 1 |
| 230 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| 235 | 41761091-1 | | . ATTACH, OUTBD | A | 1 |
| – 235A | 41761091-2 | | . ATTACH, OUTBD | B | 1 |
| | | | ATTACHING PARTS | | |
| 240 | MS21042L3 | | . NUT | | 2 |
| 245 | NAS1149F0332P | | . WASHER | | 4 |
| 250 | NAS6603-19 | | . BOLT | | 2 |
| | | | * * * | | |
| 255 | MS21042L4 | | . NUT | | 1 |
| 260 | NAS1149F0432P | | . WASHER | | 2 |
| 265 | NAS6604-11 | | . BOLT | | 1 |
| 270 | 41761023-1AA | | . SPREADER, OUTBD (TRUE PN 41761023-1-AA) | A | 1 |
| – 270A | 41761023-2AA | | . SPREADER, OUTBD (TRUE PN 41761023-2-AA) | B | 1 |

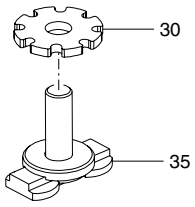
– ITEM NOT ILLUSTRATED



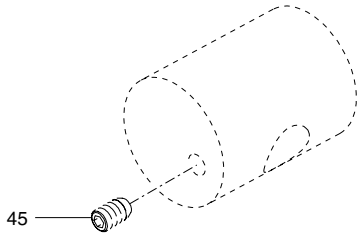

Outboard Spreader Assembly
(Sheet 1 of 4)
Figure 11A/GRAPHIC 25-25-52-99b-054-A01



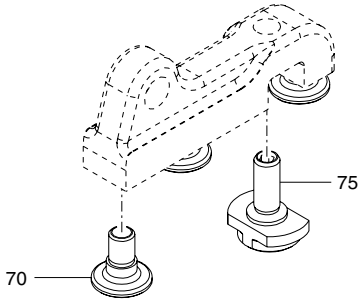

B
ROTATED 90°




C
ROTATED 90°



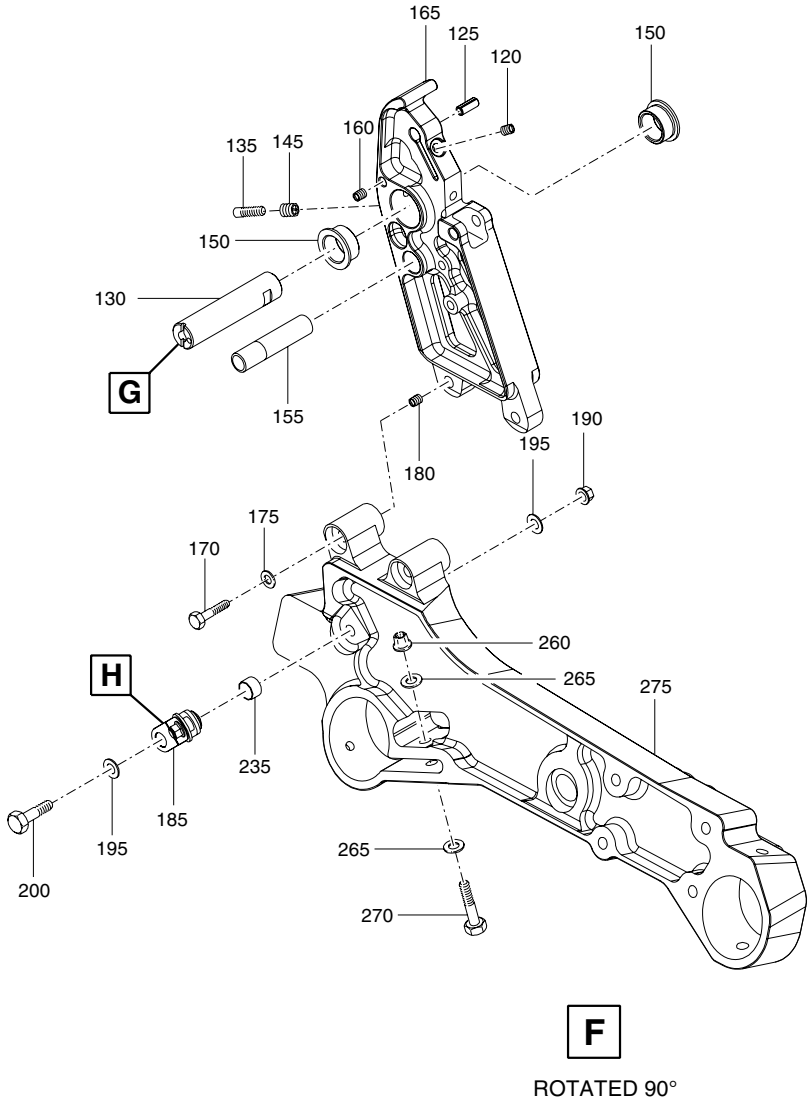

D
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E
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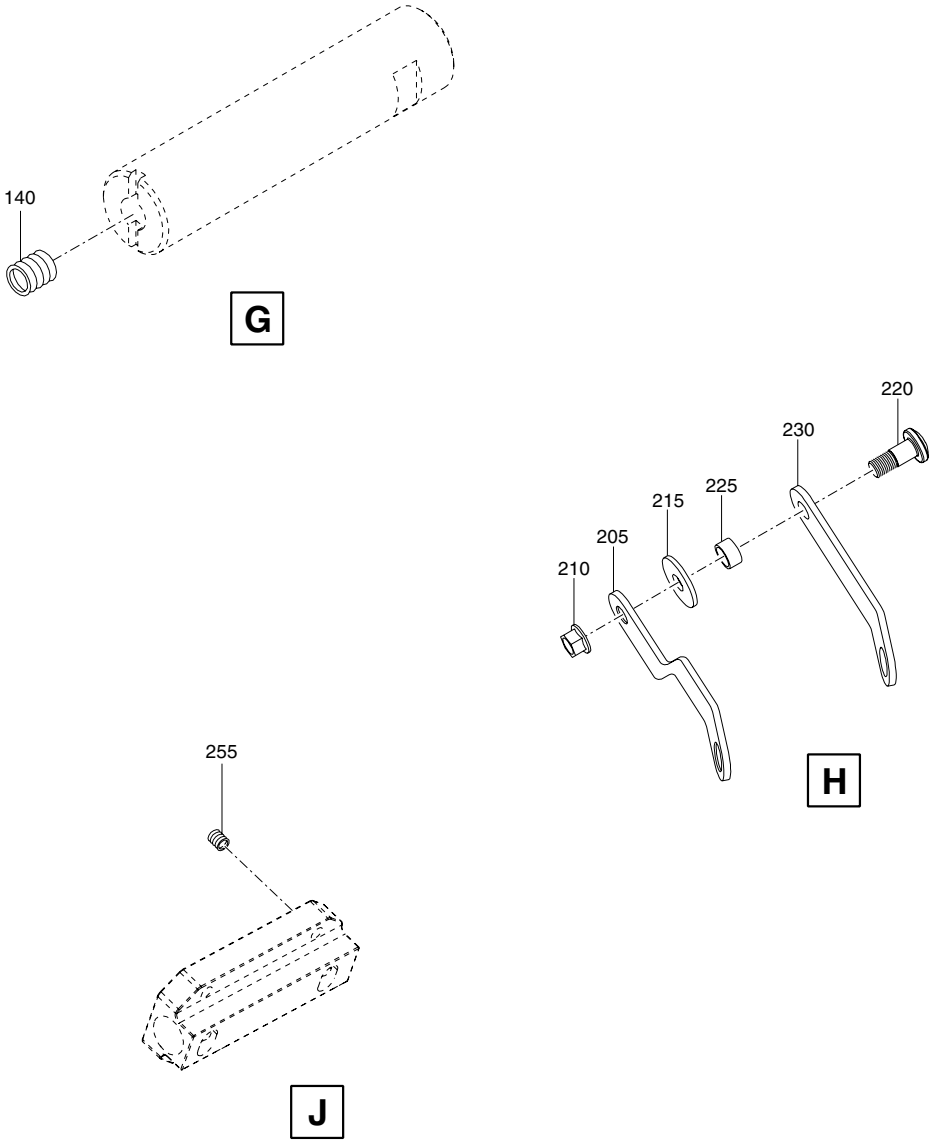
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Outboard Spreader Assembly
(Sheet 2 of 4)
Figure 11A/GRAPHIC 25-25-52-99b-054-A01




25255211A03

Outboard Spreader Assembly
(Sheet 3 of 4)
Figure 11A/GRAPHIC 25-25-52-99b-054-A01




25255211A04

Outboard Spreader Assembly
(Sheet 4 of 4)
Figure 11A/GRAPHIC 25-25-52-99b-054-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11A – 1 | 41761108-503AA | | SPREADER ASSY, OUTBD<br>(TRUE PN 41761108-503-AA)<br>SEE FIG. 9D FOR NHA | A | RF |
| – 1A | 41761108-504AA | | SPREADER ASSY, OUTBD<br>(TRUE PN 41761108-504-AA)<br>SEE FIG. 9D FOR NHA | B | RF |
| 5 | 41761074-501 | | . STUD ASSY, FRONT | | 1 |
| 10 | 41031084-3 | | . . NUT | | 1 |
| 15 | 41031358-1 | | . . WASHER | | 1 |
| 20 | 41761074-1 | | . . STUD | | 1 |
| 25 | 41651091-501 | | . STUD ASSY | | 1 |
| 30 | 41031084-3 | | . . NUT | | 1 |
| 35 | 48000011-501 | | . . STUD ASSY, TRACK FITTING | | 1 |
| – 35A | 40191-29 | | . . STUD ASSY, TRACK FITTING<br>(V31272)<br>(VENDORS PN TO ITEM 35) | | 1 |
| 40 | 41031104-501 | | . TRUNNION ASSY | | 2 |
| 45 | AN565E8H5 | | . . SET SCREW | | 1 |
| 50 | 41581074-507 | | . FITTING ASSY, TRACK | | 1 |
| | | | ATTACHING PARTS | | |
| 55 | NAS6605-15 | | . BOLT | | 1 |
| 60 | NAS1149F0532P | | . WASHER | | 3 |
| 65 | 41031135-1 | | . GROMMET | | 2 |
| | | | * * * | | |
| 70 | 41581074-3 | | . . STUD | | 3 |
| 75 | 41651021-501 | | . . PIN ASSY, SHEAR | | 1 |
| 80 | MS21209F5-15 | | . INSERT, HELICOIL | | 1 |
| 85 | 41741075-1 | | . ARMREST, LOCKOUT | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11A | | | ATTACHING PARTS | | |
| 90 | MS3215-4025 | | . RING, RETAINING | | 1 |
| 95 | 41571142-1 | | . PIN | | 1 |
| 100 | NAS1351-3-12P | | . SCREW, CAP | | 1 |
| 105 | MS24585-1159 | | . SPRING | | 1 |
| | | | * * * | | |
| 110 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| – 115 | NAS1351-3-6 | | . SCREW, CAP | | 1 |
| 120 | MS21209F1-15 | | . INSERT, HELICOIL | | 1 |
| 125 | 48000170-1 | | . BEARING, SLEEVE | | 1 |
| 130 | 41701026-503 | | . SHAFT ASSY, PIVOT | | 1 |
| | | | ATTACHING PARTS | | |
| 135 | NAS1081-3A8L | | . SET SCREW | | 1 |
| | | | * * * | | |
| 140 | 3591-4CNY500 | | . . INSERT, HELICOIL (V01556) | | 1 |
| 145 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| 150 | NAS77-11-038 | | . BUSHING | | 2 |
| 155 | 41571027-3 | | . FOOD TRAY, STOP | | 1 |
| 160 | MS21209F1-10 | | . INSERT, HELICOIL | | 4 |
| 165 | 41761007-1 | | . SPREADER, UPPER (TRUE PN 41761007-1) | | 1 |
| | | | ATTACHING PARTS | | |
| 170 | NAS6604-15 | | . BOLT | | 2 |
| 175 | NAS1149F0432P | | . WASHER | | 2 |
| – 175A | AN960-416L | | . WASHER (ALT TO ITEM 175) | | 2 |
| | | | * * * | | |

– ITEM NOT ILLUSTRATED

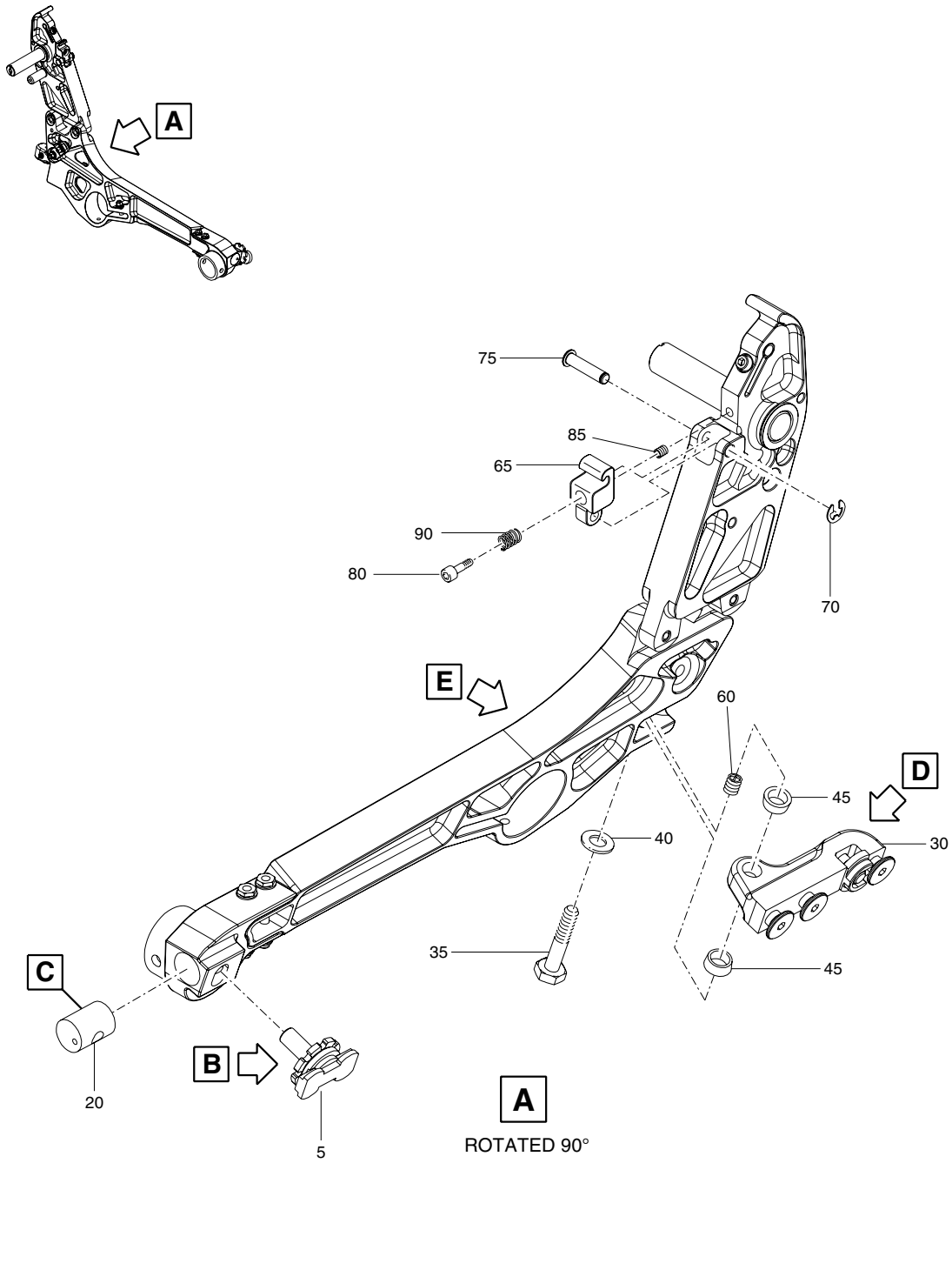
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11A 180 | MS21209F4-15 | | . INSERT, HELICOIL | | 2 |
| 185 | 41571025-501 | | . LINK ASSY, SWIVEL | | 1 |
| | | | ATTACHING PARTS | | |
| 190 | MS21042L4 | | . NUT | | 1 |
| 195 | NAS1149F0432P | | . WASHER | | 2 |
| – 195A | AN960-416L | | . WASHER (ALT TO ITEM 195) | | 2 |
| 200 | NAS6604-11 | | . BOLT | | 1 |
| | | | * * * | | |
| 205 | 41571079-1 | | . . BRACKET | | 1 |
| | | | ATTACHING PARTS | | |
| 210 | MS21042L4 | | . . NUT | | 1 |
| 215 | 5710-943-60 | | . . WASHER (V0B9F4) | | 1 |
| 220 | NAS623-4-5 | | . . SCREW | | 1 |
| | | | * * * | | |
| 225 | NAS43HT4-14 | | . . SPACER | | 1 |
| 230 | NAS43DD4-10 | | . . SPACER | | 1 |
| 235 | 41571078-1 | | . LINK | | 1 |
| 240 | 41761286-503 | | . ATTACH ASSY, OUTBD | | 1 |
| | | | ATTACHING PARTS | | |
| 245 | NAS1351-4-24P | | . SCREW, CAP | | 4 |
| 250 | NAS1149F0432P | | . WASHER | | 4 |
| | | | * * * | | |
| 255 | MS21209F4-15 | | . . INSERT, HELICOIL | | 4 |
| 260 | MS21042L4 | | . NUT | | 1 |
| 265 | NAS1149F0432P | | . WASHER | | 2 |

– ITEM NOT ILLUSTRATED

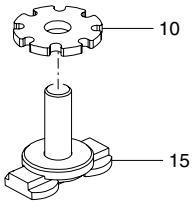
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11A – 265A | AN960-416L | | . WASHER (ALT TO ITEM 265) | | 2 |
| 270 | NAS6604-11 | | . BOLT | | 1 |
| 275 | 41761108-3AA | | . SPREADER ASSY, OUTBD (TRUE PN 41761108-3-AA) | A | 1 |
| – 275A | 41761108-4AA | | . SPREADER ASSY, OUTBD (TRUE PN 41761108-4-AA) | B | 1 |

– ITEM NOT ILLUSTRATED

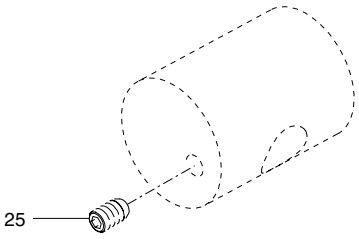
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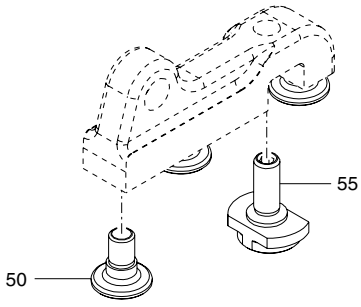

Outboard Spreader Assembly
(Sheet 1 of 4)
Figure 11B/GRAPHIC 25-25-52-99b-055-A01




B
ROTATED 90°



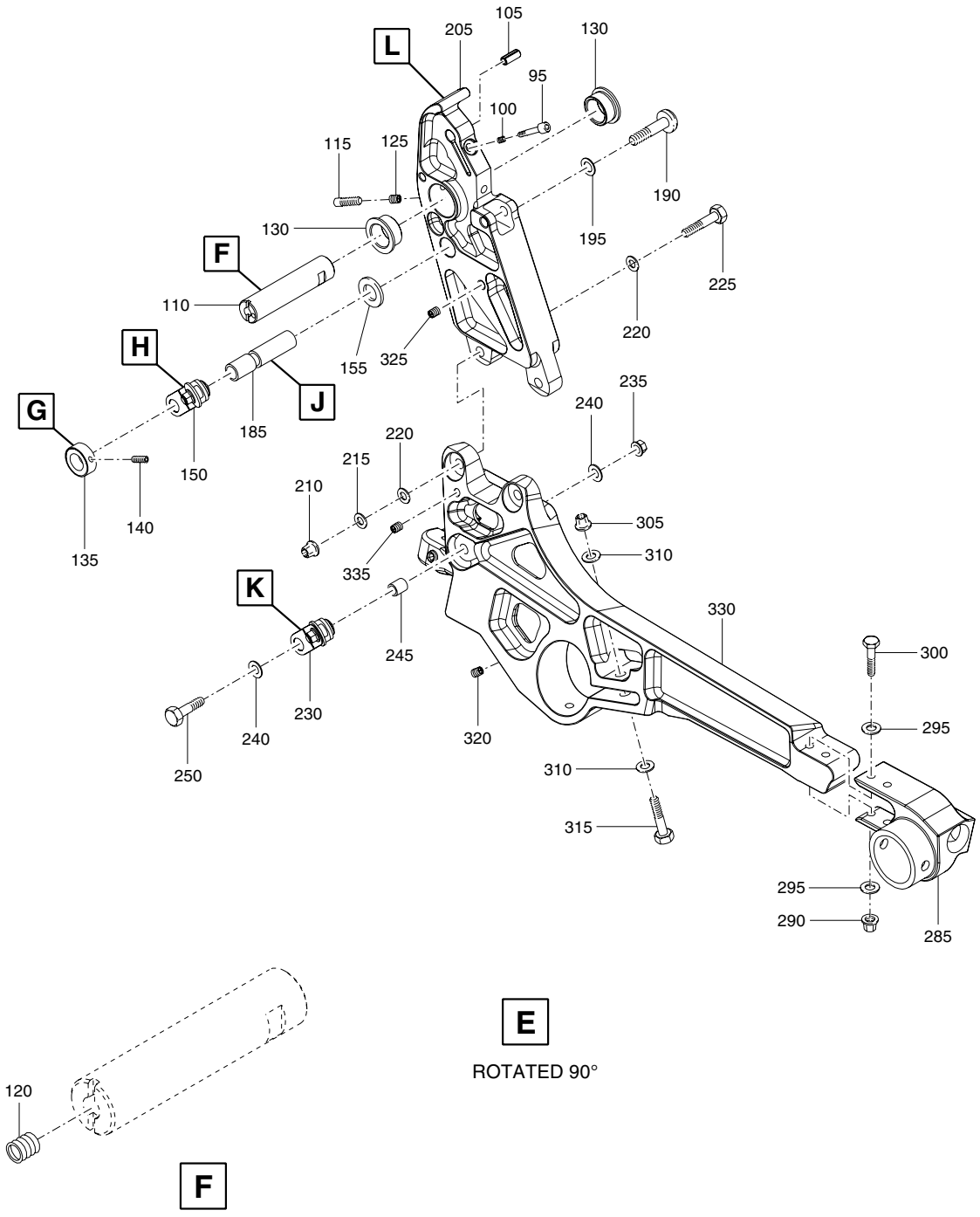

C



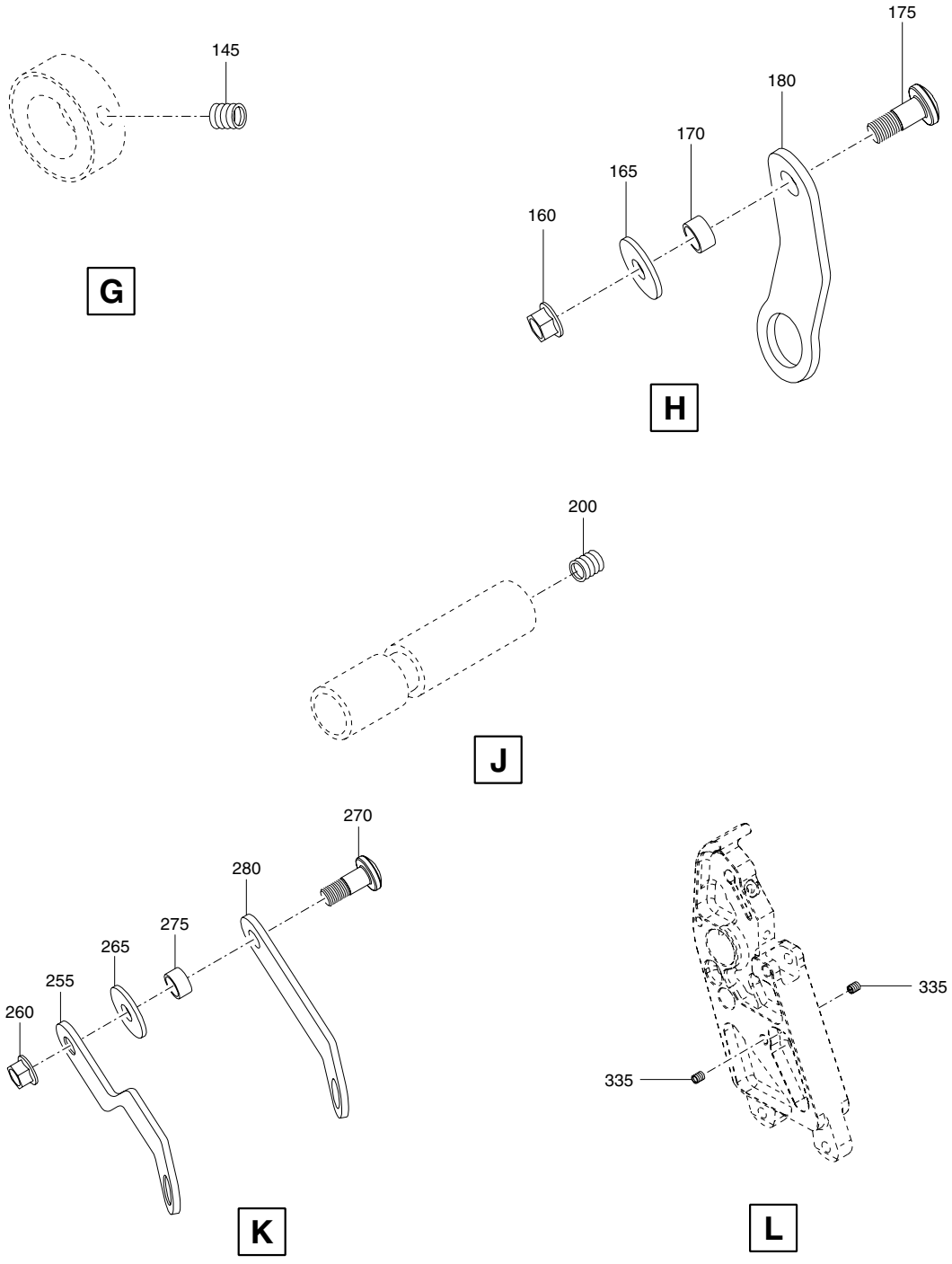

D
ROTATED 90°

25255211B02

Outboard Spreader Assembly
(Sheet 2 of 4)
Figure 11B/GRAPHIC 25-25-52-99b-055-A01




Outboard Spreader Assembly
(Sheet 3 of 4)
Figure 11B/GRAPHIC 25-25-52-99b-055-A01




Outboard Spreader Assembly
(Sheet 4 of 4)
Figure 11B/GRAPHIC 25-25-52-99b-055-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11B – 1 | 41761223-501AA | | SPREADER ASSY, OUTBD<br>(TRUE PN 41761223-501-AA)<br>SEE FIG. 9B FOR NHA<br>SEE FIG. 9E FOR NHA | A | RF |
| – 1A | 41761223-502AA | | SPREADER ASSY, OUTBD<br>(TRUE PN 41761223-502-AA)<br>SEE FIG. 9B FOR NHA<br>SEE FIG. 9E FOR NHA | B | RF |
| 5 | 41651091-501 | | . STUD ASSY, FRONT | | 1 |
| 10 | 41031084-3 | | . . NUT | | 1 |
| 15 | 48000011-501 | | . . STUD ASSY, TRACK FITTING | | 1 |
| – 15A | 40191-29 | | . . STUD ASSY, TRACK FITTING<br>(V31272)<br>(VENDORS PN TO ITEM 15) | | 1 |
| 20 | 41031104-501 | | . TRUNNION ASSY | | 1 |
| 25 | AN565E8H5 | | . . SET SCREW | | 1 |
| 30 | 41581074-507 | | . FITTING ASSY, TRACK | | 1 |
| | | | ATTACHING PARTS | | |
| 35 | NAS6605-15 | | . BOLT | | 1 |
| 40 | NAS1149F0532P | | . WASHER | | 1 |
| 45 | 41031135-1 | | . GROMMET | | 2 |
| | | | * * * | | |
| 50 | 41581074-3 | | . . STUD | | 3 |
| 55 | 41651021-501 | | . . PIN ASSY, SHEAR | | 1 |
| 60 | MS21209F5-10 | | . INSERT, HELICOIL | | 1 |
| 65 | 41741075-1 | | . ARMREST, LOCKOUT | | 1 |
| | | | ATTACHING PARTS | | |
| 70 | MS3215-4025 | | . RING, RETAINING | | 1 |
| 75 | 41571142-1 | | . PIN | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11B 80 | NAS1351-3-12P | | . SCREW, CAP | | 1 |
| | | | * * * | | |
| 85 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| | | | ATTACHING PARTS | | |
| 90 | MS24585-1159 | | . SPRING | | 1 |
| | | | * * * | | |
| 95 | NAS1351-3-6 | | . SCREW, CAP | | 1 |
| 100 | MS21209F1-15 | | . INSERT, HELICOIL | | 1 |
| 105 | 48000170-1 | | . BEARING, SLEEVE | | 1 |
| 110 | 41701026-503 | | . SHAFT ASSY, PIVOT | | 1 |
| | | | ATTACHING PARTS | | |
| 115 | NAS1081-3A8L | | . SET SCREW | | 1 |
| | | | * * * | | |
| 120 | 3591-4CNY500 | | . . INSERT, HELICOIL (V01556) | | 1 |
| 125 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| 130 | NAS77-11-038 | | . BUSHING | | 2 |
| 135 | 41571226-501 | | . COLLAR ASSY | | 1 |
| | | | ATTACHING PARTS | | |
| 140 | NAS1081-08A3 | | . SET SCREW | | 1 |
| | | | * * * | | |
| 145 | 3585-2CNY164 | | . . INSERT, HELICOIL | | 1 |
| 150 | 41571225-501 | | . LINK ASSY, SWIVEL | | 1 |
| | | | ATTACHING PARTS | | |
| 155 | NAS1149F0863P | | . WASHER | | 1 |
| | | | * * * | | |
| 160 | MS21042L4 | | . . NUT | | 1 |

– ITEM NOT ILLUSTRATED

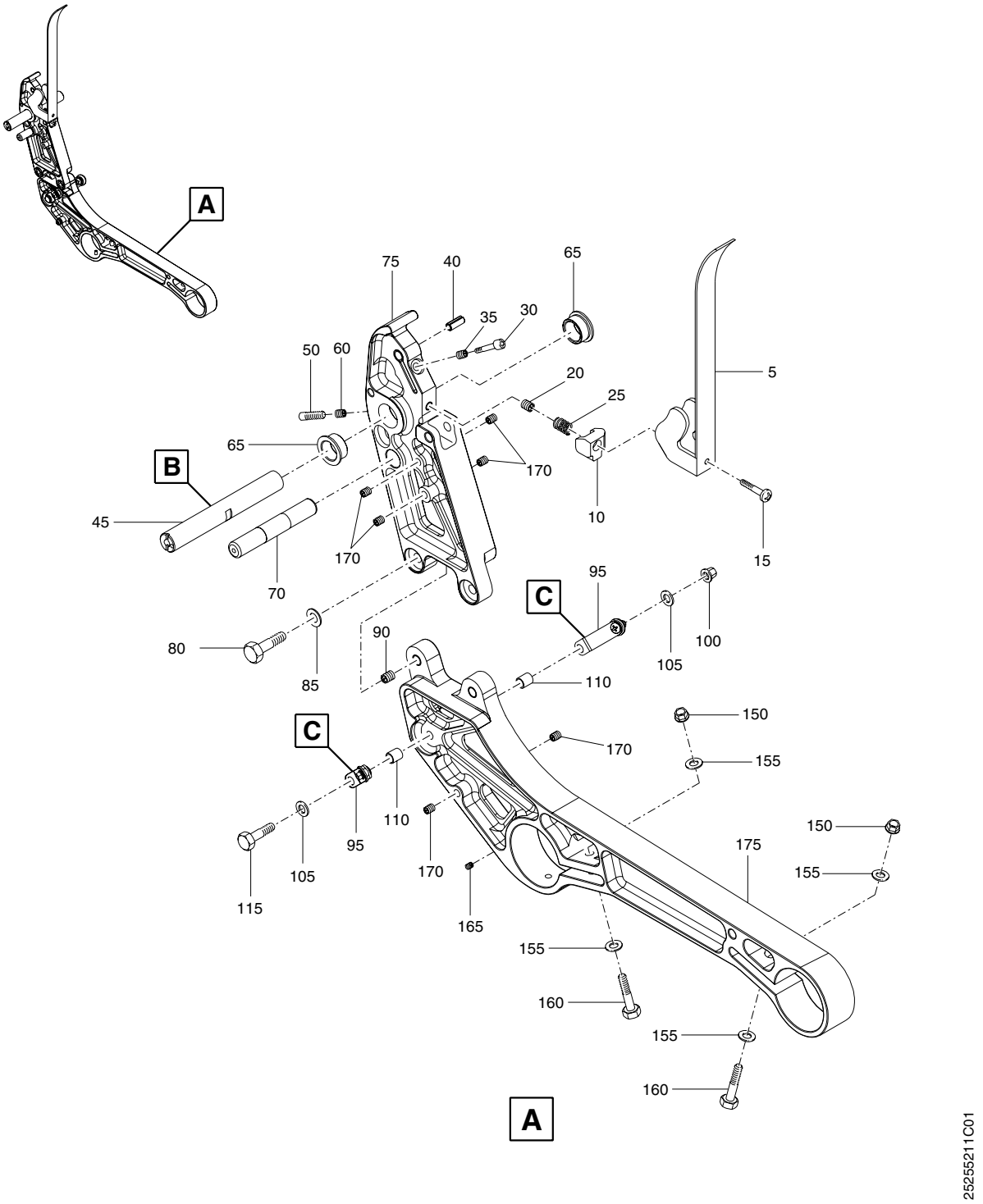
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11B 165 | 5710-943-60 | | . . WASHER | | 1 |
| 170 | NAS43HT4-14 | | . . SPACER | | 1 |
| 175 | NAS623-4-5 | | . . SCREW | | 1 |
| 180 | 41571224-1 | | . . LINK | | 1 |
| 185 | 41571227-501 | | . FOOD TRAY, STOP | | 1 |
| | | | ATTACHING PARTS | | |
| 190 | NAS603-5 | | . SCREW | | 1 |
| 195 | AN970-3 | | . WASHER | | 1 |
| | | | * * * | | |
| 200 | 3591-3CNY285 | | . . INSERT, HELICOIL (V01556) | | 1 |
| 205 | 41761207-1AA | | . SPREADER, UPPER (TRUE PN 41761207-1-AA) | A | 1 |
| – 205A | 41761207-2AA | | . SPREADER, UPPER (TRUE PN 41761207-2-AA) | B | 1 |
| | | | ATTACHING PARTS | | |
| 210 | MS21042L5 | | . NUT | | 2 |
| 215 | NAS1149F0563P | | . WASHER | | 2 |
| 220 | NAS1149F0532P | | . WASHER | | 4 |
| 225 | NAS6604-6 | | . BOLT | | 2 |
| | | | * * * | | |
| 230 | 41571025-501 | | . LINK ASSY, SWIVEL | | 1 |
| | | | ATTACHING PARTS | | |
| 235 | MS21042L4 | | . NUT | | 1 |
| 240 | NAS1149F0432P | | . WASHER | | 2 |
| 245 | NAS43DD4-10 | | . SPACER | | 1 |
| 250 | NAS6604-11 | | . BOLT | | 1 |
| | | | * * * | | |

– ITEM NOT ILLUSTRATED

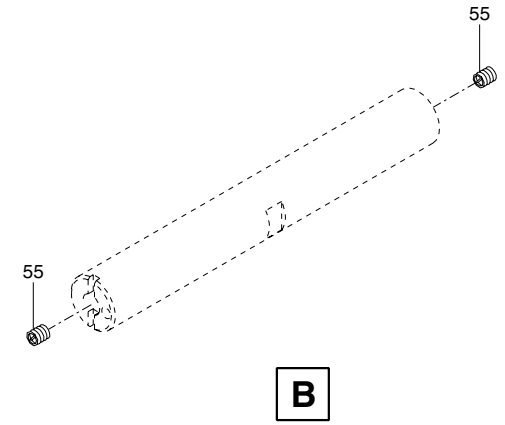
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11B 255 | 41571079-1 | | . . BRACKET | | 1 |
| | | | ATTACHING PARTS | | |
| 260 | MS21042L4 | | . . NUT | | 1 |
| 265 | 5710-943-60 | | . . WASHER (V0B9F4) | | 1 |
| 270 | NAS623-4-5 | | . . SCREW | | 1 |
| | | | * * * | | |
| 275 | NAS43HT4-14 | | . . SPACER | | 1 |
| 280 | 41571078-1 | | . . LINK | | 1 |
| 285 | 41581061-3 | | . ATTACH, OUTBD | A | 1 |
| – 285A | 41581061-4 | | . ATTACH, OUTBD | B | 1 |
| | | | ATTACHING PARTS | | |
| 290 | MS21042L3 | | . NUT | | 2 |
| 295 | NAS1149F0332P | | . WASHER | | 4 |
| 300 | NAS6603-21 | | . BOLT | | 2 |
| | | | * * * | | |
| 305 | MS21042L4 | | . NUT | | 1 |
| 310 | NAS1149F0432P | | . WASHER | | 2 |
| 315 | NAS6604-11 | | . BOLT | | 1 |
| 320 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| 325 | MS21209F1-10 | | . INSERT, HELICOIL | | 2 |
| 330 | 41761223-1AA | | . SPREADER, OUTBD (TRUE PN 41761223-1-AA) | A | 1 |
| – 330A | 41761223-2AA | | . SPREADER, OUTBD (TRUE PN 41761223-2-AA) | B | 1 |
| 335 | MS21209F1-10 | | . INSERT, HELICOIL | | 1 |

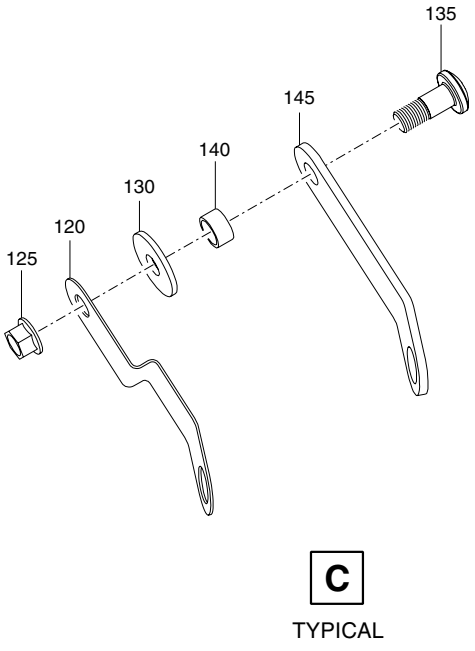
– ITEM NOT ILLUSTRATED

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Center Spreader Assembly
(Sheet 1 of 2)
Figure 11C/GRAPHIC 25-25-52-99b-056-A01




25255211C02

Center Spreader Assembly
(Sheet 2 of 2)
Figure 11C/GRAPHIC 25-25-52-99b-056-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11C – 1 | 41741022-501AA | | SPREADER ASSY, CENTER (TRUE PN 41741022-501-AA) SEE FIG. 9 FOR NHA SEE FIG. 9C FOR NHA | | RF |
| 5 | 858717-051 | | . STRUCTURE, CLOSE OUT POST SB 41760000-25-26 | | 1 |
| 10 | 41741076-1 | | . STOP ADJUST, DOWN | | 1 |
| | | | ATTACHING PARTS | | |
| 15 | NAS603-14P | | . SCREW | | 1 |
| | | | * * * | | |
| 20 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| | | | ATTACHING PARTS | | |
| 25 | MS24585-1159 | | . SPRING | | 1 |
| | | | * * * | | |
| 30 | NAS1351-3-8 | | . SCREW | | 1 |
| 35 | MS21209F1-15 | | . INSERT, HELICOIL | | 1 |
| 40 | 48000170-1 | | . BEARING, SLEEVE | | 1 |
| 45 | 41701026-501 | | . SHAFT ASSY, PIVOT | | 1 |
| | | | ATTACHING PARTS | | |
| 50 | NAS1081-3A8L | | . SET SCREW | | 1 |
| | | | * * * | | |
| 55 | 3591-4CNY500 | | . . INSERT, HELICOIL (V01556) | | 2 |
| 60 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| 65 | NAS77-11-038 | | . BUSHING | | 2 |
| 70 | 41571027-1 | | . FOOD TRAY, STOP | | 1 |
| 75 | 41841007-5 | | . SPREADER, UPPER | | 1 |

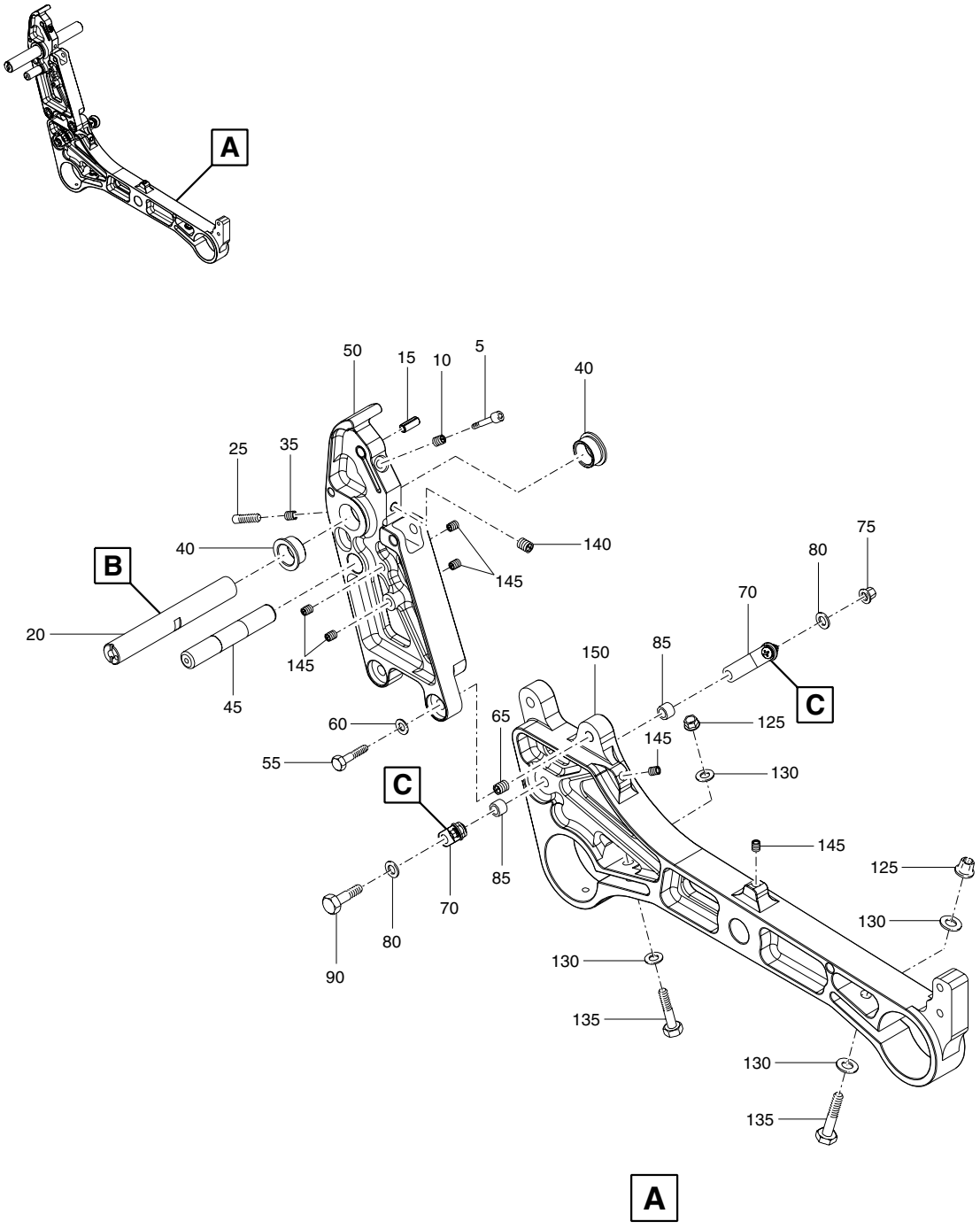
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11C | | | ATTACHING PARTS | | |
| 80 | NAS6604-6 | | . BOLT | | 2 |
| 85 | MS35333-40 | | . WASHER | | 2 |
| | | | * * * | | |
| 90 | MS21209F4-15 | | . INSERT, HELICOIL | | 2 |
| 95 | 41571025-501 | | . LINK ASSY, SWIVEL | | 2 |
| | | | ATTACHING PARTS | | |
| 100 | MS21042L4 | | . NUT | | 1 |
| 105 | NAS1149F0432P | | . WASHER | | 2 |
| – 105A | AN960-416L | | . WASHER (ALT TO ITEM 105) | | 2 |
| 110 | NAS43DD4-10 | | . SPACER | | 2 |
| 115 | NAS6604-11 | | . BOLT | | 1 |
| | | | * * * | | |
| 120 | 41571079-1 | | . . BRACKET | | 1 |
| | | | ATTACHING PARTS | | |
| 125 | MS21042L4 | | . . NUT | | 1 |
| 130 | 5710-58-30 | | . . WASHER (V0B9F4) | | 1 |
| 135 | NAS623-4-5 | | . . SCREW | | 1 |
| | | | * * * | | |
| 140 | NAS43HT4-14 | | . . SPACER | | 1 |
| 145 | 41571078-1 | | . . LINK | | 1 |
| 150 | MS21042L4 | | . NUT | | 2 |
| 155 | NAS1149F0432P | | . WASHER | | 4 |
| 160 | NAS6604-11 | | . BOLT | | 2 |
| 165 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| 170 | MS21209F1-10 | | . INSERT, HELICOIL | | 6 |

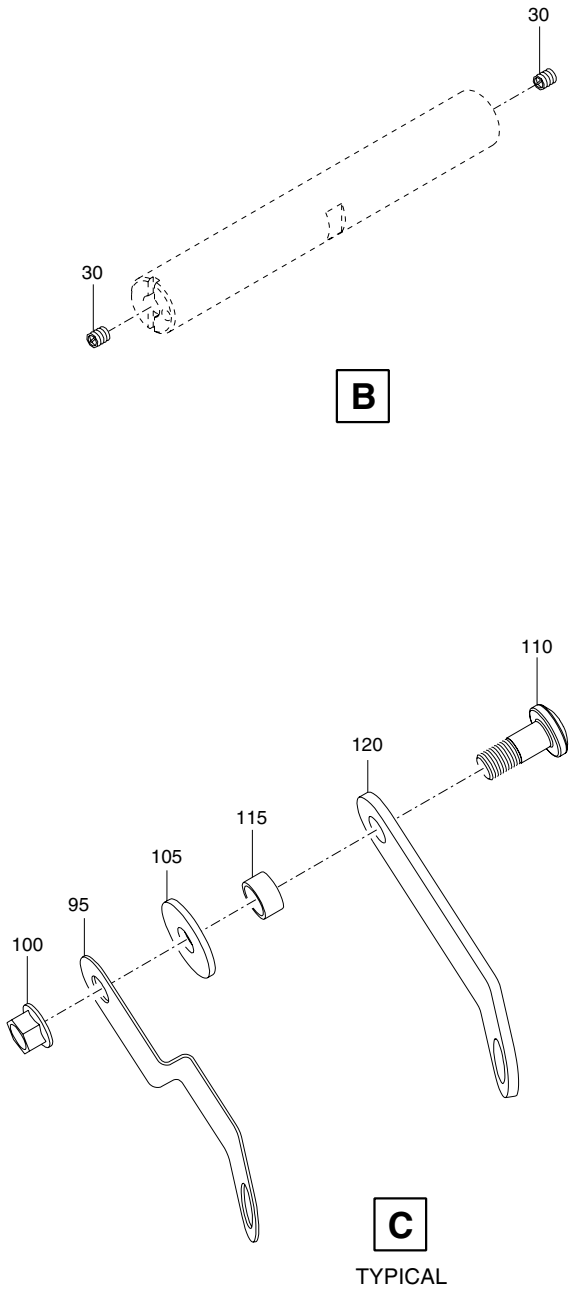
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11C 175 | 41741022-1AA | | . SPREADER, CENTER<br>(TRUE PN 41741022-1-AA) | | 1 |

– ITEM NOT ILLUSTRATED




Center Spreader Assembly
(Sheet 1 of 2)
Figure 11D/GRAPHIC 25-25-52-99b-057-A01




Center Spreader Assembly
(Sheet 2 of 2)
Figure 11D/GRAPHIC 25-25-52-99b-057-A01

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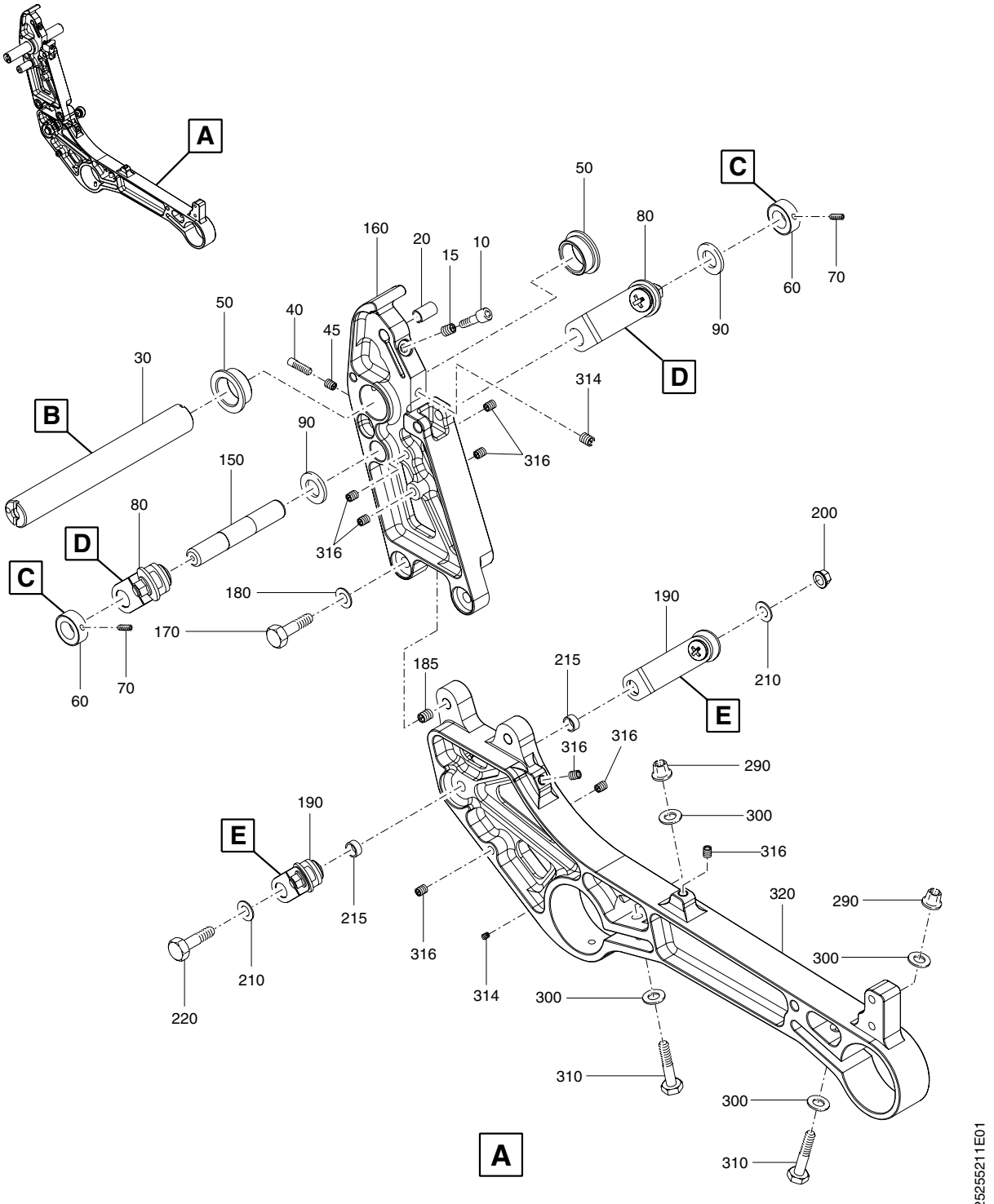
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11D – 1 | 41761107-501AA | | SPREADER ASSY, CENTER<br>(TRUE PN 41761107-501-AA)<br>SEE FIG. 9A FOR NHA<br>SEE FIG. 9D FOR NHA | | RF |
| 5 | NAS1351-3-6 | | . SCREW, CAP | | 1 |
| 10 | MS21209F1-15 | | . INSERT, HELICOIL | | 1 |
| 15 | 48000170-1 | | . BEARING, SLEEVE | | 1 |
| 20 | 41701026-501 | | . SHAFT ASSY, PIVOT | | 1 |
| | | | ATTACHING PARTS | | |
| 25 | NAS1081-3A8L | | . SET SCREW | | 1 |
| | | | * * * | | |
| 30 | 3591-4CNY500 | | . . INSERT, HELICOIL<br>(V01556) | | 2 |
| 35 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| 40 | NAS77-11-038 | | . BUSHING | | 2 |
| 45 | 41571027-1 | | . FOOD TRAY, STOP | | 1 |
| 50 | 41841007-5AA | | . SPREADER, UPPER<br>(TRUE PN 41841007-5-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 55 | NAS6604-6 | | . BOLT | | 2 |
| 60 | NAS1149F0432P | | . WASHER | | 2 |
| – 60A | AN960-416L | | . WASHER<br>(ALT TO ITEM 60) | | 2 |
| | | | * * * | | |
| 65 | MS21209F4-15 | | . INSERT, HELICOIL | | 2 |
| 70 | 41571025-501 | | . LINK ASSY, SWIVEL | | 2 |
| | | | ATTACHING PARTS | | |
| 75 | MS21042L4 | | . NUT | | 1 |
| 80 | NAS1149F0432P | | . WASHER | | 2 |

– ITEM NOT ILLUSTRATED

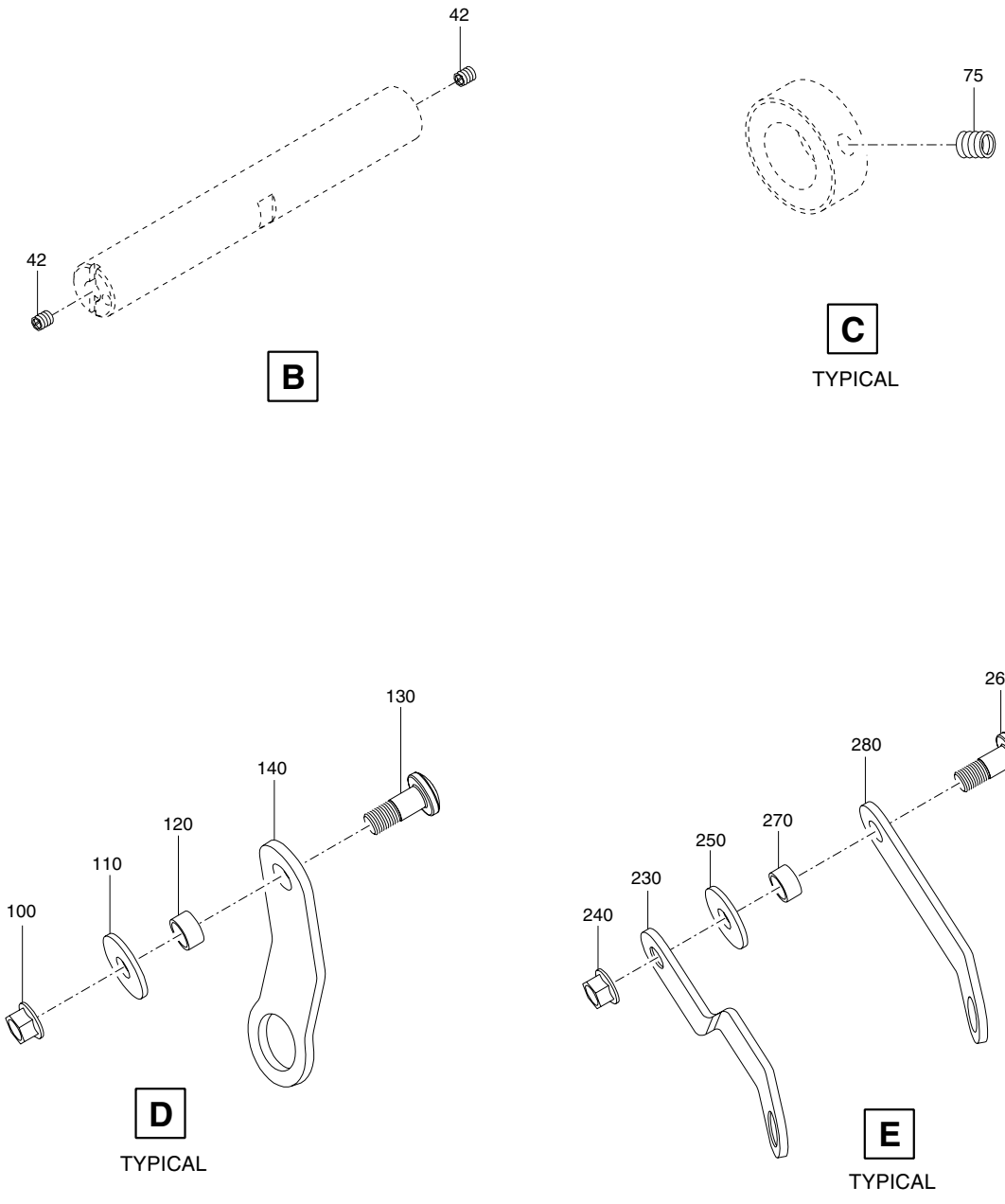
| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11D – 80A | AN960-416L | | . WASHER (ALT TO ITEM 80) | | 2 |
| 85 | NAS43DD4-10 | | . SPACER | | 2 |
| 90 | NAS6604-11 | | . BOLT | | 1 |
| | | | * * * | | |
| 95 | 41571079-1 | | . . BRACKET | | 1 |
| | | | ATTACHING PARTS | | |
| 100 | MS21042L4 | | . . NUT | | 1 |
| 105 | 5710-943-60 | | . . WASHER (V0B9F4) | | 1 |
| 110 | NAS623-4-5 | | . . SCREW | | 1 |
| | | | * * * | | |
| 115 | NAS43HT4-14 | | . . SPACER | | 1 |
| 120 | 41571078-1 | | . . LINK | | 1 |
| 125 | MS21042L4 | | . NUT | | 2 |
| 130 | NAS1149F0432P | | . WASHER | | 4 |
| – 130A | AN960-416L | | . WASHER (ALT TO ITEM 130) | | 4 |
| 135 | NAS6604-10 | | . BOLT | | 2 |
| 140 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| 145 | MS21209F1-10 | | . INSERT, HELICOIL | | 6 |
| 150 | 41761107-1AA | | . SPREADER, CENTER (TRUE PN 41761107-1-AA) | | 1 |

– ITEM NOT ILLUSTRATED

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Center Spreader Assembly
(Sheet 1 of 2)
Figure 11E/GRAPHIC 25-25-52-99b-058-A01




Center Spreader Assembly
(Sheet 2 of 2)
Figure 11E/GRAPHIC 25-25-52-99b-058-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11E – 1 | 41761222-501AA | | SPREADER ASSY, CENTER<br>(TRUE PN 41761222-501-AA)<br>SEE FIG. 9B FOR NHA<br>SEE FIG. 9E FOR NHA | | RF |
| 10 | NAS1351-3-6 | | . SCREW, CAP | | 1 |
| 15 | MS21209F1-15 | | . INSERT, HELICOIL | | 1 |
| 20 | 48000170-1 | | . BEARING, SLEEVE | | 1 |
| 30 | 41701026-501 | | . SHAFT ASSY, PIVOT | | 1 |
| | | | ATTACHING PARTS | | |
| 40 | NAS1081-3A8L | | . SET SCREW | | 1 |
| | | | * * * | | |
| 42 | 3591-4CNY500 | | . . INSERT, HELICOIL<br>(V01556) | | 2 |
| 45 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| 50 | NAS77-11-038 | | . BUSHING | | 2 |
| 60 | 41571226-501 | | . COLLAR ASSY | | 2 |
| | | | ATTACHING PARTS | | |
| 70 | NAS1081-08A3 | | . SET SCREW | | 2 |
| | | | * * * | | |
| 75 | 3585-2CNY164 | | . . INSERT, HELICOIL<br>(V01556) | | 1 |
| 80 | 41571225-501 | | . LINK ASSY, SWIVEL | | 2 |
| | | | ATTACHING PARTS | | |
| 90 | NAS1149F0863P | | . WASHER | | 2 |
| – 90A | AN960-816 | | . WASHER<br>(ALT TO ITEM 90) | | 2 |
| | | | * * * | | |
| 100 | MS21042L4 | | . . NUT | | 1 |
| 110 | 5710-943-60 | | . . WASHER | | 1 |

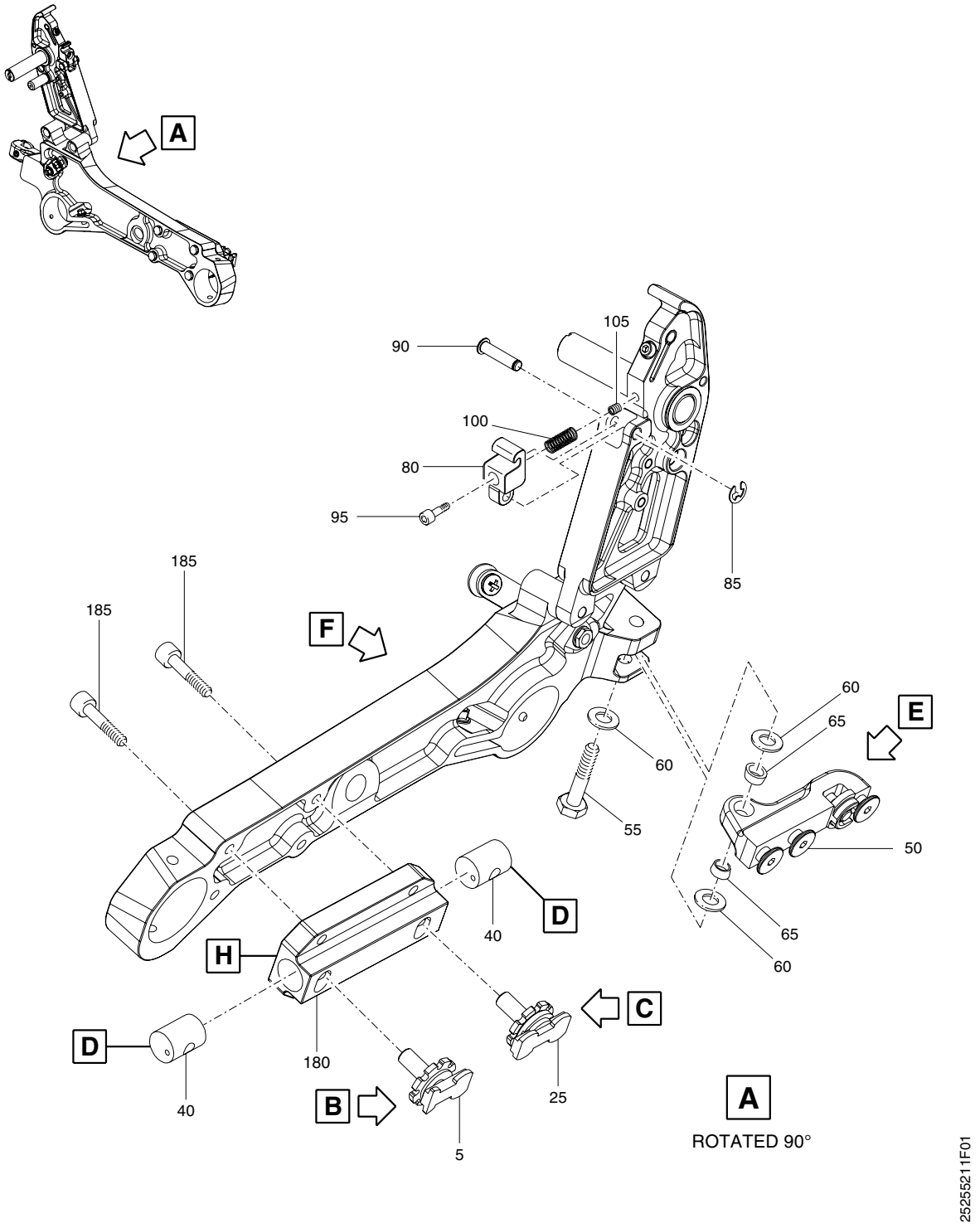
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11E 120 | NAS43HT4-14 | | . . SPACER | | 1 |
| 130 | NAS623-4-5 | | . . SCREW | | 1 |
| 140 | 41571224-1 | | . . LINK | | 1 |
| 150 | 41571227-1 | | . FOOD TRAY, STOP | | 1 |
| 160 | 41841007-5AA | | . SPREADER, UPPER (TRUE PN 41841007-5-AA) | | 1 |
| | | | ATTACHING PARTS | | |
| 170 | NAS6604-6 | | . BOLT | | 1 |
| 180 | MS35333-40 | | . WASHER | | 2 |
| | | | * * * | | |
| 185 | MS21209F4-15 | | . INSERT, HELICOIL | | 2 |
| 190 | 41571025-501 | | . LINK ASSY, SWIVEL | | 2 |
| | | | ATTACHING PARTS | | |
| 200 | MS21042L4 | | . NUT | | 1 |
| 210 | NAS1149F0432P | | . WASHER | | 2 |
| – 210A | AN960-416L | | . WASHER (ALT TO ITEM 210) | | 2 |
| 215 | NAS43DD4-10 | | . SPACER | | 2 |
| 220 | NAS6604-11 | | . BOLT | | 1 |
| | | | * * * | | |
| 230 | 41571079-1 | | . . BRACKET | | 1 |
| | | | ATTACHING PARTS | | |
| 240 | MS21042L4 | | . . NUT | | 1 |
| 250 | 5710-58-30 | | . . WASHER (V0B9F4) | | 1 |
| 260 | NAS623-4-5 | | . . SCREW | | 1 |
| | | | * * * | | |
| 270 | NAS43HT4-14 | | . . SPACER | | 1 |

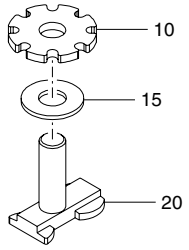
– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11E 280 | 41571078-1 | | . . LINK | | 1 |
| 290 | MS21042L4 | | . NUT | | 2 |
| 300 | NAS1149F0432P | | . WASHER | | 4 |
| – 300A | AN960-416L | | . WASHER (ALT TO ITEM 300) | | 4 |
| 310 | NAS6604-11 | | . BOLT | | 2 |
| 314 | MS21209F1-20 | | . INSERT, HELICOIL | | 2 |
| 316 | MS21209F1-10 | | . INSERT, HELICOIL | | 8 |
| 320 | 41761222-1AA | | . SPREADER, CENTER (TRUE PN 41761222-1-AA) | | 1 |

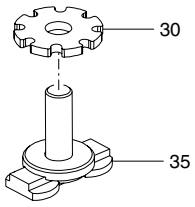
– ITEM NOT ILLUSTRATED



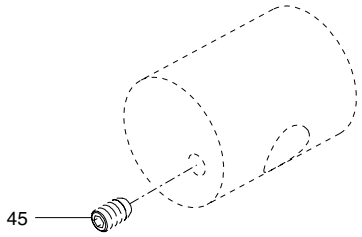

Outboard Spreader Assembly
(Sheet 1 of 4)
Figure 11F/GRAPHIC 25-25-52-99b-059-A01



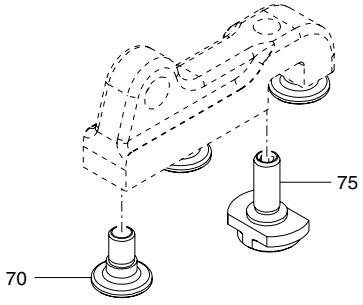

B
ROTATED 90°




C
ROTATED 90°



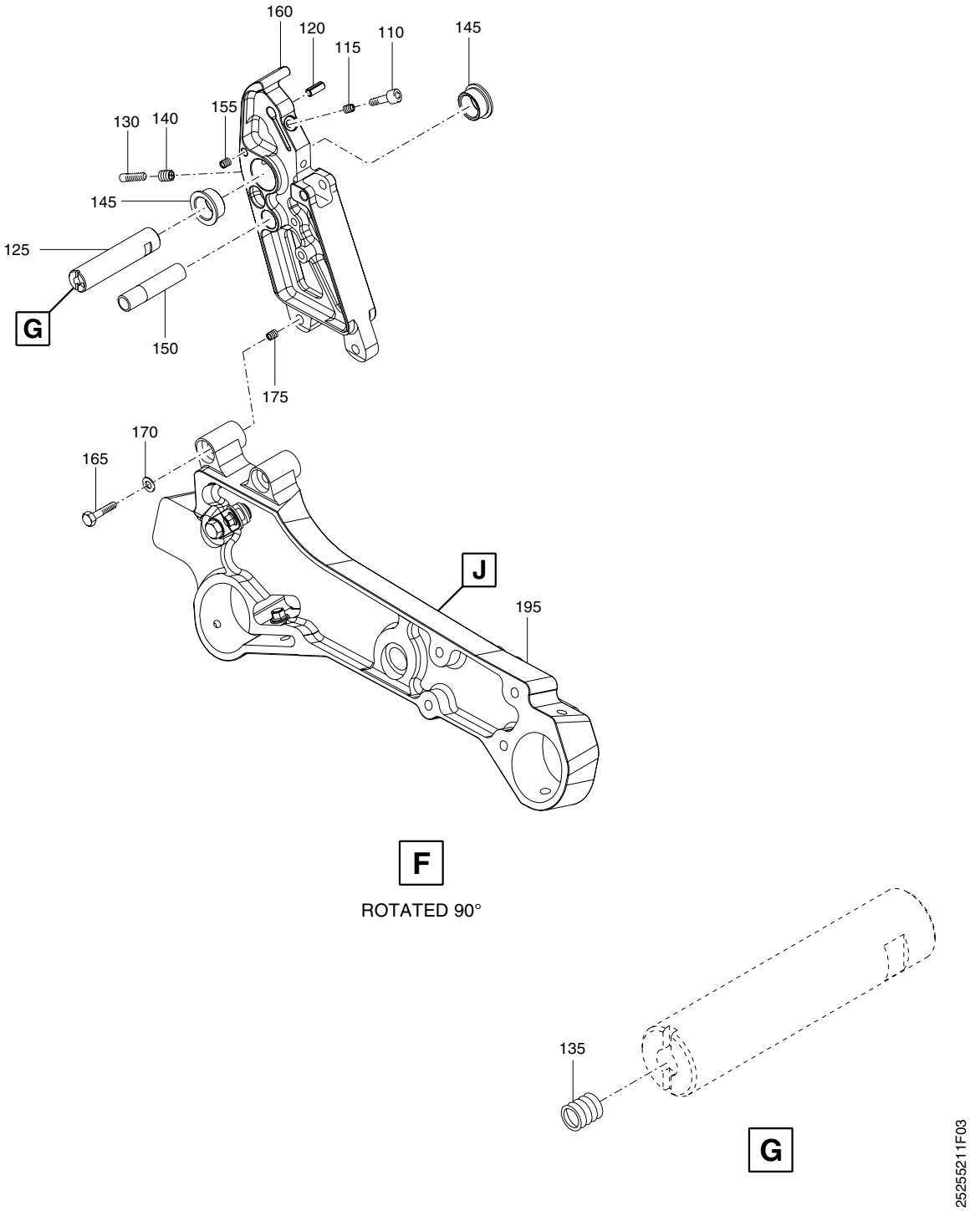

D
TYPICAL



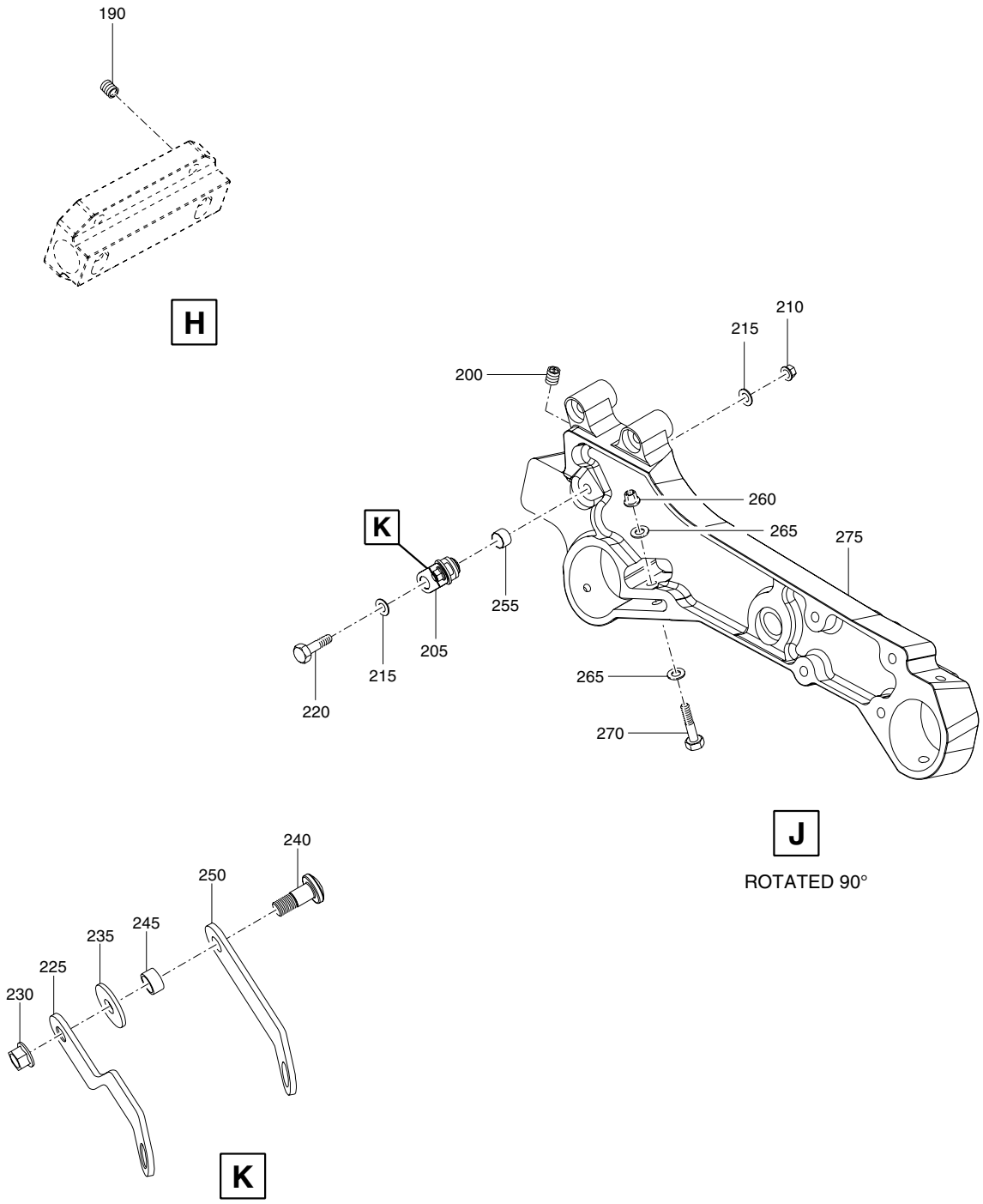

E
ROTATED 90°

25255211F02

Outboard Spreader Assembly
(Sheet 2 of 4)
Figure 11F/GRAPHIC 25-25-52-99b-059-A01




Outboard Spreader Assembly
(Sheet 3 of 4)
Figure 11F/GRAPHIC 25-25-52-99b-059-A01




Outboard Spreader Assembly
(Sheet 4 of 4)
Figure 11F/GRAPHIC 25-25-52-99b-059-A01

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| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11F – 1 | 41761108-501AA | | SPREADER ASSY, OUTBD<br>(TRUE PN 41761108-501-AA)<br>SEE FIG. 9A FOR NHA<br>SEE FIG. 9D FOR NHA<br>POST SB 41760000-25-12 | A | RF |
| – 1A | 41761108-502AA | | SPREADER ASSY, OUTBD<br>(TRUE PN 41761108-502-AA)<br>SEE FIG. 9A FOR NHA<br>SEE FIG. 9D FOR NHA<br>POST SB 41760000-25-12 | B | RF |
| – 1B | 41761108-503AA | | SPREADER ASSY, OUTBD<br>(TRUE PN 41761108-503-AA)<br>SEE FIG. 9D FOR NHA<br>POST SB 41760000-25-12 | C | RF |
| – 1C | 41761108-504AA | | SPREADER ASSY, OUTBD<br>(TRUE PN 41761108-504-AA)<br>SEE FIG. 9D FOR NHA<br>POST SB 41760000-25-12 | D | RF |
| 5 | 41761074-501 | | . STUD ASSY, FRONT | | 1 |
| 10 | 41031084-3 | | . . NUT | | 1 |
| 15 | 41031358-1 | | . . WASHER | | 1 |
| 20 | 41761074-1 | | . . STUD | | 1 |
| 25 | 41651091-501 | | . STUD ASSY | | 1 |
| 30 | 41031084-3 | | . . NUT | | 1 |
| 35 | 48000011-501 | | . . STUD ASSY, TRACK FITTING | | 1 |
| – 35A | 40191-29 | | . . STUD ASSY, TRACK FITTING<br>(V31272)<br>(VENDORS PN TO ITEM 35) | | 1 |
| 40 | 41031104-501 | | . TRUNNION ASSY | | 2 |
| 45 | AN565E8H5 | | . . SET SCREW | | 1 |
| 50 | 41581074-507 | | . FITTING ASSY, TRACK | | 1 |
| | | | ATTACHING PARTS | | |
| 55 | NAS6605-15 | | . BOLT<br>POST SB 41760000-25-12 | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11F 60 | NAS1149F0532P | | . WASHER<br>POST SB 41760000-25-12 | | 3 |
| 65 | 41031135-1 | | . GROMMET<br>POST SB 41760000-25-12 | | 2 |
| | | | * * * | | |
| 70 | 41581074-3 | | . . STUD | | 3 |
| 75 | 41651021-501 | | . . PIN ASSY, SHEAR | | 1 |
| 80 | 41741075-1 | | . ARMREST, LOCKOUT | | 1 |
| | | | ATTACHING PARTS | | |
| 85 | MS3215-4025 | | . RING, RETAINING | | 1 |
| 90 | 41571142-1 | | . PIN | | 1 |
| 95 | NAS1351-3-12P | | . SCREW, CAP | | 1 |
| 100 | MS24585-1159 | | . SPRING | | 1 |
| | | | * * * | | |
| 105 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| 110 | NAS1351-3-6 | | . SCREW, CAP | | 1 |
| 115 | MS21209F1-15 | | . INSERT, HELICOIL | | 1 |
| 120 | 48000170-1 | | . BEARING, SLEEVE | | 1 |
| 125 | 41701026-503 | | . SHAFT ASSY, PIVOT | | 1 |
| | | | ATTACHING PARTS | | |
| 130 | NAS1081-3A8L | | . SET SCREW | | 1 |
| | | | * * * | | |
| 135 | 3591-4CNY500 | | . . INSERT, HELICOIL<br>(V01556) | | 1 |
| 140 | MS21209F1-20 | | . INSERT, HELICOIL | | 1 |
| 145 | NAS77-11-038 | | . BUSHING | | 2 |
| 150 | 41571027-3 | | . FOOD TRAY, STOP | | 1 |
| 155 | MS21209F1-10 | | . INSERT, HELICOIL | | 4 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11F 160 | 41761007-1 | | . SPREADER, UPPER (TRUE PN 41761007-1) | | 1 |
| | | | ATTACHING PARTS | | |
| 165 | NAS6604-15 | | . BOLT POST SB 41760000-25-12 | | 2 |
| 170 | NAS1149F0432P | | . WASHER POST SB 41760000-25-12 | | 2 |
| | | | * * * | | |
| 175 | MS21209F4-15 | | . INSERT, HELICOIL | | 2 |
| 180 | 41761286-503 | | . ATTACH ASSY, OUTBD | | 1 |
| | | | ATTACHING PARTS | | |
| 185 | NAS517-4-16 | | . SCREW POST SB 41760000-25-12 | | 4 |
| | | | * * * | | |
| 190 | MS21209F4-15 | | . . INSERT, HELICOIL | | 4 |
| 195 | 41761108-601AA | | . SPREADER ASSY, OUTBD (TRUE PN 41761108-601-AA) POST SB 41760000-25-12 | A,C | 1 |
| – 195A | 41761108-602AA | | . SPREADER ASSY, OUTBD (TRUE PN 41761108-602-AA) POST SB 41760000-25-12 | B,D | 1 |
| 200 | MS21209F5-15 | | . . INSERT, HELICOIL | | 1 |
| 205 | 41571025-501 | | . . LINK ASSY, SWIVEL | | 1 |
| | | | ATTACHING PARTS | | |
| 210 | MS21042L4 | | . . NUT | | 1 |
| 215 | NAS1149F0432P | | . . WASHER | | 2 |
| 220 | NAS6604-11 | | . . BOLT | | 1 |
| | | | * * * | | |
| 225 | 41571079-1 | | . . . BRACKET | | 1 |

– ITEM NOT ILLUSTRATED

| FIG. ITEM | PART NUMBER | AIRLINE STOCK NUMBER | NOMENCLATURE 1234567 | EFFECT CODE | UNITS PER ASSY |
|---|---|---|---|---|---|
| 11F | | | ATTACHING PARTS | | |
| 230 | MS21042L4 | | . . . NUT | | 1 |
| 235 | 5710-943-60 | | . . . WASHER (V0B9F4) | | 1 |
| 240 | NAS623-4-5 | | . . . SCREW | | 1 |
| | | | * * * | | |
| 245 | NAS43HT4-14 | | . . . SPACER | | 1 |
| 250 | 41571078-1 | | . . . LINK | | 1 |
| 255 | NAS43DD4-10 | | . . BUSHING | | 1 |
| 260 | MS21042L4 | | . . NUT | | 1 |
| 265 | NAS1149F0432P | | . . WASHER | | 2 |
| 270 | NAS6604-11 | | . . BOLT | | 1 |
| 275 | 41761108-3AA | | . . SPREADER ASSY, OUTBD (TRUE PN 41761108-3-AA) | A,C | 1 |
| – 275A | 41761108-4AA | | . . SPREADER ASSY, OUTBD (TRUE PN 41761108-4-AA) | B,D | 1 |

– ITEM NOT ILLUSTRATED